

**ROCKLAND COUNTY HIGHWAY DEPARTMENT**

**CONSTRUCTION CONTRACT**

HON. ED DAY  
COUNTY EXECUTIVE



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**INFORMATION FOR BIDDERS  
AND  
STANDARD AGREEMENT  
AND  
PERFORMANCE AND PAYMENT BONDS  
AND  
SPECIFICATIONS  
VOLUME 2 OF 3**

***FOR FURNISHING ALL LABOR AND MATERIAL  
NECESSARY AND REQUIRED FOR:***

**ROCKLAND COUNTY HIGHWAY FACILITY  
TOWN OF CLARKSTOWN  
TOWN OF RAMAPO, VILLAGE OF CHESTNUT RIDGE  
COUNTY OF ROCKLAND  
STATE OF NEW YORK**

**CONTRACT 3414**

**DATE OF BID 12/12/19  
TIME – 11:00 AM**

**BID SET**

Prepared By:  
McLaren Engineering Group  
530 Chestnut Ridge Road  
Woodcliff Lake, NJ 07677  
Job No. 130439

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## **TABLE OF CONTENTS**

### **DIVISION 00 - PROCUREMENT AND CONTRACTING REQUIREMENTS**

NOTICE TO BIDDERS ..... VOLUME 1

RECEIPT CONFIRMATION ..... VOLUME 1

#### **INSTRUCTIONS TO BIDDERS**

Section 1 Definitions ..... VOLUME 1

Section 2 Bidders Representations ..... VOLUME 1

Section 3 Bidding Documents ..... VOLUME 1

Section 4 Bidding Procedures..... VOLUME 1

Section 5 Consideration of Bids ..... VOLUME 1

Section 6 Post Bid Information..... VOLUME 1

Section 7 Form of Agreement between County and Contractor..... VOLUME 1

Section 8 Bidding Forms ..... VOLUME 1

Section 9 Apprenticeship Training Program..... VOLUME 1

#### **GENERAL CONDITIONS**

Article 1 General Provisions ..... VOLUME 1

Article 2 Owner ..... VOLUME 1

Article 3 Contractor ..... VOLUME 1

Article 4 Administration of the Contract ..... VOLUME 1

Article 5 Subcontractors ..... VOLUME 1

Article 6 Construction by Owner or by Separate Contractors ..... VOLUME 1

Article 7 Changes in Work ..... VOLUME 1

Article 8 Uncovering and Correction of Work ..... VOLUME 1

Article 9 Time ..... VOLUME 1

Article 10 Payments and Conditions..... VOLUME 1

Article 11 Insurance and Bonds..... VOLUME 1

Article 12 Protection of Persons and Property..... VOLUME 1

Article 13 Termination or Suspension ..... VOLUME 1

Article 14 Claims and Disputes ..... VOLUME 1

Article 15 New York State Labor Law ..... VOLUME 1

Article 16 Miscellaneous Provisions ..... VOLUME 1

BID PROPOSAL..... VOLUME 1

BID QUESTION ..... VOLUME 1

PROJECT LABOR AGREEMENT ..... VOLUME 1

PREVAILING WAGE RATES ..... VOLUME 1

## TABLE OF CONTENTS

- continued -

### DIVISION 01 - GENERAL REQUIREMENTS

011000	Summary of Work.....	VOLUME 1
012300	Alternates .....	VOLUME 1
013100	Project Management and Coordination.....	VOLUME 1
013200	Construction Progress Documentation.....	VOLUME 1
013300	Submittal Procedures .....	VOLUME 1
015000	Temporary Facilities and Controls.....	VOLUME 1
017700	Closeout Procedures.....	VOLUME 1
017823	Operation and Maintenance Data.....	VOLUME 1
017839	Project Record Documents.....	VOLUME 1
017900	Demonstration and Training .....	VOLUME 1

### DIVISION 02 - EXISTING CONDITIONS

029519	Installation of Owner Furnished Equipment.....	VOLUME 1
--------	--	----------

### DIVISION 03 - CONCRETE

033000	Cast-in-place Concrete .....	VOLUME 1
--------	------------------------------	----------

### DIVISION 04 - MASONRY

042200	Concrete Unit Masonry .....	VOLUME 1
04433.13	Anchored Stone Masonry Veneer .....	VOLUME 1
044510	Stone Walls .....	VOLUME 1
047200	Cast Stone Masonry .....	VOLUME 1

### DIVISION 05 - METALS

051200	Structural Steel Framing .....	VOLUME 1
052100	Steel Joist Framing .....	VOLUME 1
053100	Steel Decking .....	VOLUME 1
054000	Cold-Formed Metal Framing .....	VOLUME 1
055000	Metal Fabrications.....	VOLUME 1
055113	Metal Pan Stairs .....	VOLUME 1
055213	Pipe and Tube Railing .....	VOLUME 1

### DIVISION 06 – WOOD, PLASTIC, AND COMPOSITIES

061000	Rough Carpentry .....	VOLUME 1
061053	Miscellaneous Rough Carpentry .....	VOLUME 1
061063	Exterior Rough Carpentry .....	VOLUME 1
061600	Sheathing.....	VOLUME 1
061719	Cross-Laminated Timber .....	VOLUME 1
061753	Shop-Fabricated Wood Trusses .....	VOLUME 1
061800	Glued-Laminated Construction.....	VOLUME 1
064023	Interior Architectural Woodwork.....	VOLUME 1

### DIVISION 07 – THERMAL AND MOISTURE PROTECTION

071326	Self-Adhering Sheet Waterproofing .....	VOLUME 1
072100	Thermal Insulation .....	VOLUME 1

Rockland County Highway Facility  
McLaren File No. 130439  
Bid Set

## TABLE OF CONTENTS

- continued -

072726	Fluid-Applied Membrane Air Barriers.....	VOLUME 1
073113	Asphalt Shingles .....	VOLUME 1
074116	Insulated Metal Roof Panels .....	VOLUME 1
074150	Metal Composite Wall Panels.....	VOLUME 1
074213.13	Formed Metal Wall Panel .....	VOLUME 1
074600	Wood Siding .....	VOLUME 1
075323	Ethylene-Propylene-Diene-Monomer (EPDM) Roofing .....	VOLUME 1
077100	Roof Specialties .....	VOLUME 1
077200	Roof Accessories.....	VOLUME 1
078110	Sprayed Fire Resistive Materials .....	VOLUME 1
078413	Penetration Fire Stopping.....	VOLUME 1
079200	Joint Sealant .....	VOLUME 1
079500	Expansion Control.....	VOLUME 1

### DIVISION 08 - DOORS AND WINDOWS

081113	Hollow Metal Doors and Frames .....	VOLUME 1
081216	Interior Glazed Aluminum-Framed Partitions .....	VOLUME 1
082100	Wood Doors .....	VOLUME 1
083323	Overhead Coiling Doors .....	VOLUME 1
084413	Glazed Aluminum Curtain Walls.....	VOLUME 1
085113	Aluminum Windows .....	VOLUME 1
086300	Metal-Framed Skylights.....	VOLUME 1
087100	Finish Hardware .....	VOLUME 1
088000	Glass and Glazing .....	VOLUME 1
089000	Louvers and Vents .....	VOLUME 1

### DIVISION 09 – FINISHES

092216	Non-Structural Metal Framing .....	VOLUME 2
092900	Gypsum Board.....	VOLUME 2
093000	Tiling .....	VOLUME 2
095113	Acoustic Panel Ceilings.....	VOLUME 2
095133	Metal Pan Ceilings .....	VOLUME 2
096400	Wood Flooring .....	VOLUME 2
096513	Resilient Base and Accessories .....	VOLUME 2
096519	Resilient Tile Flooring.....	VOLUME 2
096536	Static-Control Resilient Flooring .....	VOLUME 2
096723	Resinous Flooring .....	VOLUME 2
099113	Exterior Painting .....	VOLUME 2
099123	Interior Painting.....	VOLUME 2
099300	Staining and Transparent Finishing.....	VOLUME 2

### DIVISION 10 - SPECIALTIES

102113	Toilet Compartments.....	VOLUME 2
102226	Folding Panel Partition.....	VOLUME 2
102600	Wall and Door Protection.....	VOLUME 2
102800	Toilet and Bath Accessories .....	VOLUME 2
104413	Fire Extinguisher Cabinets .....	VOLUME 2
104416	Fire Extinguishers .....	VOLUME 2

Rockland County Highway Facility

McLaren File No. 130439

Bid Set

## TABLE OF CONTENTS

- continued -

105113	Metal Lockers.....	VOLUME 2
--------	--------------------	----------

### DIVISION 11 - EQUIPMENT

110500	Common Work Results for Shop Equipment.....	VOLUME 2
111119	Vehicle Lubrication Equipment .....	VOLUME 2
111126	Vehicle Washing Equipment.....	VOLUME 2
113013	Residential Appliances.....	VOLUME 2
119600	General Shop Equipment .....	VOLUME 2

### DIVISION 12 - Furnishings

122413	Roller Window Shades.....	VOLUME 2
124813	Entrance Floor Mats and Frames .....	VOLUME 2
124816	Entrance Floor Grilles .....	VOLUME 2

### DIVISION 13 – SPECIAL CONSTRUCTION

133419	Metal Building Systems .....	VOLUME 2
133423	Salt Storage Building .....	VOLUME 2
135000	Special Instrumentation.....	VOLUME 2

### DIVISION 14 - CONVEYING SYSTEMS

142400	Hydraulic Elevators.....	VOLUME 2
--------	--------------------------	----------

### DIVISION 21 - FIRE SUPPRESSION

210500	Common Work Results For Fire Protection.....	VOLUME 2
210517	Sleeves And Sleeve Seals For Fire-Suppression Piping .....	VOLUME 2
210518	Escutcheons For Fire-Suppression Piping .....	VOLUME 2
210523	General-Duty Valves For Water-Based Fire-Suppression Piping....	VOLUME 2
210529	Hangers And Supports For Fire Suppression Piping & Equipment..	VOLUME 2
210553	Identification For Fire-Suppression Piping And Equipment.....	VOLUME 2
211119	Fire-Department Connections .....	VOLUME 2
211313	Wet-Pipe Sprinkler Systems .....	VOLUME 2
211316	Dry-Pipe Sprinkler Systems.....	VOLUME 2

### DIVISION 22 - PLUMBING

220500	Common Work Results For Plumbing.....	VOLUME 2
220513	Common Motor Requirements For Plumbing Equipment .....	VOLUME 2
220517	Sleeves And Sleeve Seals For Plumbing Piping .....	VOLUME 2
220518	Escutcheons For Plumbing Piping .....	VOLUME 2
220519	Gages For Plumbing Piping .....	VOLUME 2
220523	General-Duty Valves For Plumbing Piping .....	VOLUME 2
220529	Hangers And Supports For Plumbing Piping And Equipment .....	VOLUME 2
220553	Identification For Plumbing Piping And Equipment .....	VOLUME 2
220719	Plumbing Piping Insulation.....	VOLUME 2
211113	Facility Fuel Piping, Tanks, and Specialties .....	VOLUME 2
221114	Natural-Gas Piping .....	VOLUME 2
221116	Domestic Water Piping .....	VOLUME 2
221119	Domestic Water Piping Specialties.....	VOLUME 2
221123.21	Inline Domestic Water Pumps .....	VOLUME 2

Rockland County Highway Facility

McLaren File No. 130439

Bid Set

## TABLE OF CONTENTS

- continued -

221316	Sanitary Waste And Vent Piping .....	VOLUME 2
221319	Sanitary Waste Piping Specialties.....	VOLUME 2
221319.13	Sanitary Drains.....	VOLUME 2
221413	Storm Drainage Piping.....	VOLUME 2
221423	Storm Drainage Piping Specialties.....	VOLUME 2
221429	Sump Pumps .....	VOLUME 2
221513	General Service Compressed Air Piping.....	VOLUME 2
223400	Fuel-Fired Domestic Hot Water Heaters.....	VOLUME 2
224213.13	Commercial Water Closets .....	VOLUME 2
224213.16	Commercial Urinal.....	VOLUME 2
224216.03	Commercial Lavatories and Faucets .....	VOLUME 2
224216.16	Commercial Sinks .....	VOLUME 2
224223	Commercial Showers .....	VOLUME 2
224500	Emergency Plumbing Fixtures.....	VOLUME 2
224716	Water Coolers .....	VOLUME 2

### DIVISION 23 - HEATING, VENTILATING, AND AIR CONDITIONING

230500	Common Work Results For HVAC .....	VOLUME 3
230513	Common Motor Requirements For HVAC Equipment .....	VOLUME 3
230517.5	Sleeves And Escutcheons For HVAC Piping .....	VOLUME 3
230519	Meters And Gages For HVAC Piping .....	VOLUME 3
230523.10	Valves For HVAC Piping .....	VOLUME 3
230529	Hangers And Supports For HVAC Piping And Equipment.....	VOLUME 3
230553	Identification For HVAC Piping Equipment .....	VOLUME 3
230593	Testing, Adjusting, And Balancing For HVAC .....	VOLUME 3
230713	HVAC Ductwork Insulation .....	VOLUME 3
230716	HVAC Equipment Insulation.....	VOLUME 3
230719	HVAC Piping Insulation.....	VOLUME 3
230901.11	Direct Digital Controls.....	VOLUME 3
230923.11	Control Valves .....	VOLUME 3
230923.12	Control Dampers .....	VOLUME 3
230923.16	Gas Instruments.....	VOLUME 3
230993	Sequence of Operation .....	VOLUME 3
232113	Hydronic Piping .....	VOLUME 3
232113.13	Underground Hydronic Piping.....	VOLUME 3
232116	Hydronic Piping Specialties.....	VOLUME 3
232123	Hydronic Pumps.....	VOLUME 3
232300	Refrigerant Piping .....	VOLUME 3
232513	Water Treatment For Closed-Loop Hydronic Systems.....	VOLUME 3
232913	Variable Frequency Drives .....	VOLUME 3
233113	Metal Ducts .....	VOLUME 3
233300	Air Duct Accessories .....	VOLUME 3
233423	HVAC Power Ventilators .....	VOLUME 3
233600	Air Terminal Units .....	VOLUME 3
235123	Gas Vent.....	VOLUME 3
235216	Condensing Boilers .....	VOLUME 3
235533.16	Gas Fired Unit Heaters.....	VOLUME 3
236423.13	Air-Cooled, Scroll Water Chillers.....	VOLUME 3

Rockland County Highway Facility

McLaren File No. 130439

Bid Set

## TABLE OF CONTENTS

- continued -

237333.16	Indoor Indirect Gas Fired HVAC Units .....	VOLUME 3
237416.11	Packaged, Small-Capacity, Rooftop Air-Conditioning Units .....	VOLUME 3
237423.16	Packaged, Indirect-Fired, Outdoor, Heating-Only Makeup Air Units .....	VOLUME 3
238123.13	Precision DX Split System Air Conditioner .....	VOLUME 3
238127	Ductless Split-System Air-Conditioners .....	VOLUME 3
238236	Fin Tube Radiation And Convectors.....	VOLUME 3
238239.16	Propeller Unit Heaters.....	VOLUME 3
238316	Radiant Heating System And Piping.....	VOLUME 3
238416	Vehicle Exhaust System.....	VOLUME 3

### DIVISION 26 - ELECTRICAL

260519	Low-Voltage Electrical Power Conductors And Cables .....	VOLUME 3
260526	Grounding And Bonding For Electrical Systems .....	VOLUME 3
260529	Hangers And Supports For Electrical Systems .....	VOLUME 3
260533	Raceways And Boxes For Electrical Systems .....	VOLUME 3
260544	Sleeves And Sleeve Seals For Electrical Raceways And Cabling ...	VOLUME 3
260553	Identification For Electrical Systems .....	VOLUME 3
260923	Lighting Control Devices .....	VOLUME 3
262213	Low-Voltage Distribution Transformers .....	VOLUME 3
262413	Switchboards .....	VOLUME 3
262416	Panelboards .....	VOLUME 3
262713	Electricity Metering .....	VOLUME 3
262726	Wiring Devices .....	VOLUME 3
262813	Fuses .....	VOLUME 3
262816	Enclosed Switches And Circuit Breakers .....	VOLUME 3
263213.14	Diesel Engine Generators .....	VOLUME 3
263600	Transfer Switches .....	VOLUME 3
264113	Lightning Protection For Structures .....	VOLUME 3
264313	Surge Protection For Low-Voltage Electrical Power Circuits .....	VOLUME 3
265119	Led Interior Lighting .....	VOLUME 3
265219	Emergency And Exit Lighting .....	VOLUME 3
265619	Exterior Lighting.....	VOLUME 3

### DIVISION 28 - ELECTRONIC SAFETY AND SECURITY

280513	Conductors And Cables For Electronic Safety And Security .....	VOLUME 3
283111	Digital, Addressable Fire-Alarm System .....	VOLUME 3

### DIVISION 31 - EARTHWORK

311000	Site Clearing.....	VOLUME 3
312000	Grading, Excavating and Backfilling.....	VOLUME 3
312500	Erosion and Sediment Control .....	VOLUME 3

### DIVISION 32 - EXTERIOR IMPROVEMENTS

321600	Pavements, Walkways & Curbs.....	VOLUME 3
323111	Gate Operators .....	VOLUME 3
323113	Chain Link Fences .....	VOLUME 3

Rockland County Highway Facility

McLaren File No. 130439

Bid Set



## TABLE OF CONTENTS

- continued -

323900	Misc. Site Improvement .....	VOLUME 3
323910	Site Furnishings and Courtyard Amenities .....	VOLUME 3
329200	Meadow Seeding .....	VOLUME 3
329300	Landscaping .....	VOLUME 3

### DIVISION 33 - UTILITIES

330526.23	Buried Pipe Identification .....	VOLUME 3
331113	Water Distribution Piping .....	VOLUME 3
331216	Water Utility Distribution Valves .....	VOLUME 3
331219	Fire Hydrants.....	VOLUME 3
331423	Heated Insulated Enclosure.....	VOLUME 3
333113	Sanitary Sewerage Piping .....	VOLUME 3
333913	Sanitary Manholes.....	VOLUME 3
334000	Site Drainage.....	VOLUME 3
334913	Drainage Structures .....	VOLUME 3

### DIVISION 41 - MATERIAL PROCESSING AND HANDLING EQUIPMENT

412213	Hoists and Cranes.....	VOLUME 3
413423	Coating Equipment .....	VOLUME 3
415219	Material Storage Tanks .....	VOLUME 3

### DIVISION 46 - WATER AND WASTEWATER EQUIPMENT

462500	Oil Water Separators .....	VOLUME 3
--------	----------------------------	----------

TABLE OF CONTENTS

- continued -

APPENDICES

APPENDIX 1 – GEOTECHNICAL REPORT

**END**

## SECTION 092216- NON-STRUCTURAL METAL FRAMING

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. This Section includes non-load-bearing steel framing members for the following applications:
  - 1. Non-load-bearing steel framing systems for interior partitions.
  - 2. Suspension systems for interior ceilings and soffits.
  - 3. Grid suspension systems for gypsum board ceilings.
- B. Related Requirements:
  - 1. Section 054000 "Cold-Formed Metal Framing" for exterior and interior load-bearing and exterior non-load-bearing wall studs; floor joists; roof rafters and ceiling joists; and roof trusses.

#### 1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.

#### 1.3 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of code-compliance certification for studs and tracks.
- B. Evaluation Reports: For embossed, high-strength steel studs and tracks. Firestop tracks, post-installed anchors and power-actuated fasteners, from ICC-ES or other qualified testing agency acceptable to authorities having jurisdiction.

#### 1.4 QUALITY ASSURANCE

- A. Code-Compliance Certification of Studs and Tracks: Provide documentation that framing members are certified according to the product-certification program of the Steel Framing Industry Association or the Steel Stud Manufacturers Association.

### PART 2 - PRODUCTS

#### 2.1 PERFORMANCE REQUIREMENTS

- A. Fire-Test-Response Characteristics: For fire-resistance-rated assemblies that incorporate non-load-bearing steel framing, provide materials and construction identical to those tested in assembly indicated, according to ASTM E119 by an independent testing agency.
- B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated on Drawings, according to ASTM E90 and classified according to ASTM E413 by an independent testing agency.
- C. Horizontal Deflection: For composite, non-composite wall assemblies, limited to 1/360 of the wall height based on horizontal loading of 5 lbf/sq. ft..

## 2.2 FRAMING SYSTEMS

- A. Framing Members, General: Comply with ASTM C 754 for conditions indicated.
  - 1. Steel Sheet Components: Comply with ASTM C 645 requirements for metal, unless otherwise indicated.
  - 2. Protective Coating: ASTM A 653/A 653M, G60, hot-dip galvanized, unless otherwise indicated.
- B. Studs and Tracks: ASTM C645. Use either conventional steel studs and tracks or embossed, high-strength steel studs and tracks.
  - 1. Steel Studs and Tracks:
    - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      - 1) ClarkDietrich.
      - 2) Marino\WARE.
      - 3) Telling Industries.
      - 4) The Steel Network, Inc.
    - b. Minimum Base-Steel Thickness: As required by performance requirements for horizontal deflection.
    - c. Depth: As indicated on Drawings
  - 2. Embossed, High Strength Steel Studs and Tracks: Roll-formed and embossed with surface deformations to stiffen the framing members so that they are structurally comparable to conventional ASTM C645 steel studs and tracks.
    - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      - 1) ClarkDietrich.
      - 2) MarinoWARE.
      - 3) Telling Industries.
      - 4) The Steel Network, Inc.
    - b. Minimum Base-Steel Thickness: As required by horizontal deflection performance requirements.
    - c. Depth: As indicated on Drawings.
- C. Slip-Type Head Joints: Where indicated, provide one of the following:
  - 1. Single Long-Leg Track System: ASTM C645 top track with 2-inch-deep flanges in thickness not less than indicated for studs, installed with studs friction fit into top track and with continuous bridging located within 12-inches of the top of studs to provide lateral bracing.
  - 2. Deflection Track: Steel sheet top track manufactured to prevent cracking of finishes applied to interior partition framing resulting from 2-inch deflection of structure above; in thickness not less than indicated for studs and in width to accommodate depth of studs.
    - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1) ClarkDietrich. MaxTrack Slotted Deflection Track
  - 2) MarinoWARE. Slotted Track
  - 3) Telling Industries. Interior Slotted Track
- D. Cold-Rolled Channel Bridging: Steel, 0.0538-inch minimum base-steel thickness, with minimum 1/2-inch-wide flanges.
1. Depth: 1-1/2-inches.
  2. Clip Angle: Not less than 1-1/2 by 1-1/2-inches, 0.068-inch-thick, galvanized steel.
- E. Hat-Shaped, Rigid Furring Channels: ASTM C645.
1. Minimum Base-Steel Thickness: 0.0329-inch.
  2. Depth: As indicated on Drawings.
- F. Cold-Rolled Furring Channels: 0.053-inch uncoated-steel thickness, with minimum 1/2-inch-wide flanges.
1. Depth: As indicated on Drawings.
  2. Furring Brackets: Adjustable, corrugated-edge-type steel sheet with minimum uncoated-steel thickness of 0.0329-inch.
  3. Tie Wire: ASTM A641/A641M, Class 1 zinc coating, soft temper, 0.062-inch-diameter wire, or double strand of 0.048-inch-diameter wire.
- G. Z-Shaped Furring: With slotted or nonslotted web, face flange of 1-1/4-inches, wall attachment flange of 7/8-inch, minimum uncoated-steel thickness of 0.0179-inch, and depth required to fit insulation thickness indicated.

## 2.3 SUSPENSION SYSTEM COMPONENTS

- A. Tie Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.0625-inch- diameter wire, or double strand of 0.0475-inch- diameter wire.
- B. Hanger Attachments to Concrete:
1. Anchors: Fabricated from corrosion-resistant materials with holes or loops for attaching wire hangers and capable of sustaining, without failure, a load equal to 5 times that imposed by construction as determined by testing according to ASTM E 488 by an independent testing agency.
    - a. Type: Cast-in-place anchor, designed for attachment to concrete forms.
  2. Powder-Actuated Fasteners: Suitable for application indicated, fabricated from corrosion-resistant materials with clips or other devices for attaching hangers of type indicated, and capable of sustaining, without failure, a load equal to [10] times that imposed by construction as determined by testing according to ASTM E 1190 by an independent testing agency.
- C. Wire Hangers: ASTM A 641/A 641M, Class 1 zinc coating, soft temper, 0.162- inch diameter.
- D. Flat Hangers: Steel sheet, 1 by 3/16-inch by length indicated.

- E. Carrying Channels: Cold-rolled, commercial-steel sheet with a base-metal thickness of 0.0538-inch and minimum 1/2-inch wide flanges.
  - 1. Depth: As indicated on Drawings.
- F. Furring Channels (Furring Members):
  - 1. Cold-Rolled Channels: 0.0538-inch bare-steel thickness, with minimum 1/2-inch-wide flanges, 3/4 inch deep.
  - 2. Steel Studs: ASTM C 645.
    - a. Minimum Base-Metal Thickness: 0.0329-inch
    - b. Depth: As indicated on Drawings.
  - 3. Hat-Shaped, Rigid Furring Channels: ASTM C 645, 7/8 inch deep.
    - a. Minimum Base Metal Thickness: 0.0329-inch.
- G. Grid Suspension System for Ceilings: ASTM C 645, direct-hung system composed of main beams and cross-furring members that interlock.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Armstrong World Industries, Inc.; Drywall Grid Systems.
    - b. Chicago Metallic Corporation; 640-C/660-C Drywall Furring System.
    - c. USG Corporation; Drywall Suspension System.

## 2.4 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that comply with referenced installation standards.
  - 1. Fasteners for Metal Framing: Of type, material, size, corrosion resistance, holding power, and other properties required to fasten steel members to substrates.
- B. Isolation Strip at Exterior Walls: Provide the following:
  - 1. Foam Gasket: Adhesive-backed, closed-cell vinyl foam strips that allow fastener penetration without foam displacement, 1/8 inch thick, in width to suit steel stud size.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames, cast-in anchors, and structural framing, for compliance with requirements and other conditions affecting performance.
  - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Suspended Assemblies: Coordinate installation of suspension systems with installation of overhead structure to ensure that inserts and other provisions for anchorages to building

structure have been installed to receive hangers at spacing required to support the Work and that hangers will develop their full strength.

1. Furnish concrete inserts and other devices indicated to other trades for installation in advance of time needed for coordination and construction.

B. Coordination with Sprayed Fire-Resistive Materials:

1. Before sprayed fire-resistive materials are applied, attach offset anchor plates or ceiling runners (tracks) to surfaces indicated to receive sprayed fire-resistive materials. Where offset anchor plates are required, provide continuous plates fastened to building structure not more than 24 inches o.c.
2. After sprayed fire-resistive materials are applied, remove them only to extent necessary for installation of non-load-bearing steel framing. Do not reduce thickness of fire-resistive materials below that required for fire- resistance ratings indicated. Protect adjacent fire-resistive materials from damage.

### 3.3 INSTALLATION, GENERAL

- A. Installation Standard: ASTM C 754, except comply with framing sizes and spacing indicated.
  1. Gypsum Board Assemblies: Also comply with requirements in ASTM C 840 that apply to framing installation.
- B. Install supplementary framing, and blocking to support fixtures, equipment services, heavy trim, grab bars, toilet accessories, furnishings, or similar construction.
- C. Install bracing at terminations in assemblies.
- D. Do not bridge building control and expansion joints with non-load-bearing steel framing members. Frame both sides of joints independently.

### 3.4 INSTALLING SUSPENSION SYSTEMS

- A. Install suspension system components in sizes and spacings indicated on Drawings, but not less than those required by referenced installation standards for assembly types and other assembly components indicated.
- B. Isolate suspension systems from building structure where they abut or are penetrated by building structure to prevent transfer of loading imposed by structural movement.
- C. Suspend hangers from building structure as follows:
  1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structural or suspension system.
    - a. Splay hangers only where required to miss obstructions and offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
  2. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with locations of hangers required to support standard suspension system members, install supplemental suspension members and hangers in the form of trapezes or equivalent devices.

- a. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced installation standards.
- 3. Wire Hangers: Secure by looping and wire tying, either directly to structures or to inserts, eye screws, or other devices and fasteners that are secure and appropriate for substrate, and in a manner that will not cause hangers to deteriorate or otherwise fail.
- 4. Flat Hangers: Secure to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices and fasteners that are secure and appropriate for structure and hanger, and in a manner that will not cause hangers to deteriorate or otherwise fail.
- 5. Do not attach hangers to steel roof deck.
- 6. Do not attach hangers to permanent metal forms. Furnish cast-in-place hanger inserts that extend through forms.
- 7. Do not attach hangers to rolled-in hanger tabs of composite steel floor deck.
- 8. Do not connect or suspend steel framing from ducts, pipes, or conduit.
- D. Seismic Bracing: Sway-brace suspension systems with hangers used for support.
- E. Grid Suspension Systems: Attach perimeter wall track or angle where grid suspension systems meet vertical surfaces. Mechanically join main beam and cross-furring members to each other and butt-cut to fit into wall track.
- F. Installation Tolerances: Install suspension systems that are level to within 1/8 inch in 12 feet measured lengthwise on each member that will receive finishes and transversely between parallel members that will receive finishes.

### 3.5 INSTALLING FRAMED ASSEMBLIES

- A. Where studs are installed directly against exterior masonry walls or dissimilar metals at exterior walls, install isolation strip between studs and exterior wall.
- B. Install studs so flanges within framing system point in same direction.
  - 1. Space studs as follows:
    - a. Single-Layer Application: 16 inches o.c., unless otherwise indicated.
    - b. Multilayer Application: 16 inches o.c., unless otherwise indicated.
    - c. Tile backing panels: 16 inches o.c., unless otherwise indicated.
- C. Install tracks (runners) at floors and overhead supports. Extend framing full height to structural supports or substrates above suspended ceilings, except where partitions are indicated to terminate at suspended ceilings. Continue framing around ducts penetrating partitions above ceiling.
  - 1. Head Joints: Where framing extends to overhead structural supports, install to produce joints at tops of framing systems that prevent axial loading of finished assemblies.
  - 2. Door Openings: Screw vertical studs at jambs to jamb anchor clips on door frames; install runner track section (for cripple studs) at head and secure to jamb studs.
    - a. Install two studs at each jamb, unless otherwise indicated.
    - b. Install cripple studs at head adjacent to each jamb stud, with a minimum 1/2-inch clearance from jamb stud to allow for installation of control joint in finished assembly.



- c. Extend jamb studs through suspended ceilings and attach to underside of overhead structure.
- 3. Other Framed Openings: Frame openings other than door openings the same as required for door openings, unless otherwise indicated. Install framing below sills of openings to match framing required above door heads.
- 4. Sound-Rated Partitions: Install framing to comply with sound-rated assembly indicated.
- D. Installation Tolerance: Install each framing member so fastening surfaces vary not more than 1/8-inch from the plane formed by faces of adjacent framing.

END OF SECTION 092216

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## SECTION 092900 – GYPSUM BOARD

### PART 1 - GENERAL

#### 1.1 SUMMARY

A. Work Included: The Work of this Section shall include but not be limited to the following:

1. Interior gypsum board.
2. Exterior gypsum board for ceilings and soffits.
3. Tile backing panels.

B. Related Sections include the following:

1. Section 054000 "Cold-Formed Metal Framing" for non- load-bearing steel framing that supports gypsum board.
2. Section 061600 "Sheathing" for gypsum sheathing.
3. Section 072100 "Thermal Insulation" for insulation and vapor retarders installed in assemblies that incorporate gypsum board.
4. Section 092216 "Non-Structural Metal Steel Framing" for non-structural framing and suspension systems that support gypsum board.
5. Section 099123 "Interior Painting" for primers and finish coat applied to gypsum board surfaces.

#### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

1. Gypsum wallboard.
2. Gypsum board, Type X.
3. Flexible gypsum board.
4. Gypsum ceiling board.
5. Abuse-resistant gypsum board.
6. Impact-resistant gypsum board.
7. Mold-resistant gypsum board.
8. Interior trim.
9. Exterior trim.
10. Aluminum trim.
11. Joint treatment materials.
12. Laminating adhesive.

B. Samples for Initial Selection: For each type of trim accessory indicated.

C. Samples for Verification: For the following products:

1. Trim Accessories: Full-size Sample in 12-inch long length for each trim accessory indicated.

#### 1.3 QUALITY ASSURANCE

A. Fire-Resistance-Rated Assemblies: For fire-resistance-rated assemblies, provide materials

ACTION and construction identical to those tested in assembly indicated according to ASTM E 119 by an independent testing agency.

- B. STC-Rated Assemblies: For STC-rated assemblies, provide materials and construction identical to those tested in assembly indicated according to ASTM E 90 and classified according to ASTM E 413 by an independent testing agency.
- C. Mockups: Before beginning gypsum board installation, install mockups of at least 100 sq. ft. in surface area to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Install mockups for the following:
    - a. Each level of gypsum board finish indicated for use in exposed locations.
    - b. Each texture finish indicated.
  - 2. Apply or install final decoration indicated, including painting and wallcoverings, on exposed surfaces for review of mockups.
  - 3. Simulate finished lighting conditions for review of mockups.
  - 4. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.4 DELIVERY, STORAGE AND HANDLING

- A. Store materials inside under cover and keep them dry and protected against damage from weather, condensation, direct sunlight, construction traffic, and other causes. Stack panels flat to prevent sagging.

#### 1.5 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with ASTM C840 requirements or gypsum board manufacturer's written recommendations, whichever are more stringent.
- B. Do not install interior products until installation areas are enclosed and conditioned.
- C. Do not install panels that are wet, those that are moisture damaged, and those that are mold damaged.
  - 1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
  - 2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

### PART 2 - PRODUCTS

#### 2.1 GYPSUM BOARD, GENERAL

- A. Size: Provide in maximum lengths and widths available that will minimize joints in each area and that correspond with support system indicated.

## 2.2 INTERIOR GYPSUM BOARD

- A. General: Complying with ASTM C 1369/C 36M, as applicable to type of gypsum board indicated and whichever is more stringent.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. CertainTeed Gypsum.
    - b. Continental Building Products, LLC.
    - c. Georgia-Pacific Gypsum LLC.
    - d. National Gypsum Company.
    - e. USG Corporation.
  2. Thickness: 1/2- inch.
  3. Long Edges: Tapered.
- B. Gypsum Board, Type X: ASTM C1396/C1396M.:
1. Thickness: 5/8-inch.
  2. Long Edges: Tapered and featured (rounded or beveled) for prefilling.
- C. Gypsum Ceiling Board: ASTM C1396/C1396M.: Manufactured to have more sag resistance than regular-type gypsum board.
1. Thickness: 1/2-inch.
  2. Long Edges: Tapered.
- D. Abuse-Resistant Gypsum Board: ASTM C1396/C1396M gypsum board, tested according to ASTM C1629/C1629M. Manufactured to produce greater resistance to surface indentation, through-penetration (impact resistance), and abrasion than standard, regular-type and Type X gypsum board.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. CertainTeed Gypsum.
    - b. Continental Building Products, LLC.
    - c. Georgia-Pacific Gypsum LLC.
    - d. National Gypsum Company.
  2. Core: 5/8-inch, Type X.
  3. Long Edges: Tapered.
  4. Product: Subject to compliance with requirements, provide one of the following:
    - a. "VHI Abuse -Resistant" by USG Corporation.
    - b. "Gold Bond Hi-Abuse XP Gypsum Board" by National Gypsum Company.
    - c. "ProRoc® Abuse Resistant" by CertainTeed Gypsum
- E. Moisture- and Mold-Resistant Type: With moisture- and mold-resistant core and surfaces.
3. Core: 5/8 inch, Type X.
  4. Long Edges: Tapered.

## 2.2 EXTERIOR GYPSUM BOARD FOR CEILINGS AND SOFFITS

### A. Exterior Gypsum Soffit Board: ASTM C 1396/C 1396M, with manufacturer's standard edges.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. CertainTeed Gypsum.
  - b. Continental Building Products, LLC.
  - c. Georgia-Pacific Gypsum LLC.
  - d. National Gypsum Company.
2. Core: 5/8 inch, Type X.

## 2.3 TILE BACKING PANELS

### A. Water-Resistant Gypsum Backing Board: ASTM 630C/630M or ASTM C 1396/C 1396M.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. CertainTeed Gypsum.
  - b. Continental Building Products, LLC.
  - c. Georgia-Pacific Gypsum LLC.
  - d. National Gypsum Company.
2. Core: 5/8 inch, Type X or Type C as required by fire-resistance-rated assembly indicated on Drawings.

### B. Glass-Mat, Water-Resistant Backing Board:

1. Complying with ASTM C 1178/C 1178M.
  - a. Product: Subject to compliance with requirements, provide "DensShield Tile Guard" by G-P Gypsum.
2. Complying with ASTM C1177/C 1177M.
  - a. Product: Subject to compliance with requirements, provide "DensArmor Plus Interior Guard" by G-P Gypsum.
  - b. Core: 5/8 inch, Type X.

### C. Cementitious Backer Units: ANSI A118.9.

1. Products: Subject to compliance with requirements, provide one of the following:
  - a. Custom Building Products; Wonderboard.
  - b. FinPan, Inc.; Util-A-Crete Concrete Backer Board.
  - c. USG Corporation; DUROCK Cement Board.
2. Thickness: 1/2-inch.

## 2.4 TRIM ACCESSORIES

### A. Interior Trim: ASTM C 1047.

1. Material: Paper-faced galvanized steel sheet.
2. Shapes:
  - a. Cornerbead.
  - b. Bullnose bead.
  - c. LC-Bead: J-shaped; exposed long flange receives joint compound.
  - d. L-Bead: L-shaped; exposed long flange receives joint compound.
  - e. U-Bead: J-shaped; exposed short flange does not receive joint compound.
  - f. Expansion (control) joint.

### B. Exterior Trim: ASTM C 1047.

1. Material: Hot-dip galvanized steel sheet, or rolled zinc.
2. Shapes:
  - a. Cornerbead.
  - b. LC-Bead: J-shaped; exposed long flange receives joint compound.
  - c. Expansion (Control) Joint: One-piece, rolled zinc with V-shaped slot and removable strip covering slot opening.

### C. Aluminum Trim: Extruded accessories of profiles and dimensions indicated.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Fry Reglet Corp.
  - b. Gordon, Inc.
  - c. Pittcon Industries.
2. Aluminum: Alloy and temper with not less than the strength and durability properties of ASTM B 221, Alloy 6063-T5.
3. Finish: Corrosion-resistant primer compatible with joint compound and finish materials specified.

## 2.5 JOINT TREATMENT MATERIALS

### A. General: Comply with ASTM C 475/C 475M.

### B. Joint Tape:

1. Interior Gypsum Wallboard: Paper.
2. Exterior Gypsum Soffit Board: Paper.
3. Glass-Mat Gypsum Sheathing Board: 10-by-10 glass mesh.
4. Tile Backing Panels: As recommended by panel manufacturer.

### C. Joint Compound for Interior Gypsum Wallboard: For each coat use formulation that is compatible with other compounds applied on previous or for successive coats.

1. Prefilling: At open joints and damaged surface areas, use setting-type taping compound.

2. Embedding and First Coat: For embedding tape and first coat on joints, fasteners, and trim flanges, use drying-type, all-purpose compound.
  - a. Use setting-type compound for installing paper-faced metal trim accessories.
3. Fill Coat: For second coat, use drying-type, all-purpose compound.
4. Finish Coat: For third coat, use drying-type, all-purpose compound.
5. Skim Coat: For final coat of Level 5 finish, use drying-type, all-purpose compound.

D. Joint Compound for Exterior Applications:

1. Exterior Gypsum Soffit Board: Use setting-type taping compound and setting-type, sandable topping compound.

E. Joint Compound for Tile Backing Panels:

1. Water-Resistant Gypsum Backing Board: Use setting-type taping compound and setting-type, sandable topping compound.
2. Glass-Mat, Water-Resistant Backing Panel: As recommended by backing panel manufacturer.
3. Cementitious Backer Units: As recommended by backer unit manufacturer.

## 2.6 AUXILIARY MATERIALS

- A. General: Provide auxiliary materials that comply with referenced installation standards and manufacturer's written recommendations.
- B. Laminating Adhesive: Adhesive or joint compound recommended for directly adhering gypsum panels to continuous substrate.
  1. Use adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Steel Drill Screws: ASTM C 1002, unless otherwise indicated.
  1. Use screws complying with ASTM C 954 for fastening panels to steel members from 0.033 to 0.112-inch thick.
  2. For fastening cementitious backer units, use screws of type and size recommended by panel manufacturer.
- D. Sound Attenuation Blankets: ASTM C 665, Type I (blankets without membrane facing) produced by combining thermosetting resins with mineral fibers manufactured from glass, slag wool, or rock wool.
  1. Fire-Resistance-Rated Assemblies: Comply with mineral-fiber requirements of assembly.
- E. Acoustical Sealant: As specified in - Section 079200 "Joint Sealants."
- F. Thermal Insulation: As specified in Division 7 Section 072100 "Thermal Insulation."



## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine areas and substrates, with Installer present, and including welded hollow-metal frames and framing, for compliance with requirements and other conditions affecting performance.
- B. Examine panels before installation. Reject panels that are wet, moisture damaged, and mold damaged.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 APPLYING AND FINISHING PANELS, GENERAL

- A. Comply with ASTM C 840.
- B. Install ceiling panels across framing to minimize the number of abutting end joints and to avoid abutting end joints in central area of each ceiling. Stagger abutting end joints of adjacent panels not less than one framing member.
- C. Install panels with face side out. Butt panels together for a light contact at edges and ends with not more than 1/16 inch of open space between panels. Do not force into place.
- D. Locate edge and end joints over supports, except in ceiling applications where intermediate supports or gypsum board back-blocking is provided behind end joints. Do not place tapered edges against cut edges or ends. Stagger vertical joints on opposite sides of partitions. Do not make joints other than control joints at corners of framed openings.
- E. Form control and expansion joints with space between edges of adjoining gypsum panels.
- F. Cover both faces of support framing with gypsum panels in concealed spaces (above ceilings, etc.), except in chases braced internally.
  - 1. Unless concealed application is indicated or required for sound, fire, air, or smoke ratings, coverage may be accomplished with scraps of not less than 8 sq. ft. in area.
  - 2. Fit gypsum panels around ducts, pipes, and conduits.
  - 3. Where partitions intersect structural members projecting below underside of floor/roof slabs and decks, cut gypsum panels to fit profile formed by structural members; allow 1/4- to 3/8-inch- wide joints to install sealant.
- G. Isolate perimeter of gypsum board applied to non-load-bearing partitions at structural abutments, except floors. Provide 1/4- to 1/2-inch- wide spaces at these locations, and trim edges with edge trim where edges of panels are exposed. Seal joints between edges and abutting structural surfaces with acoustical sealant.
- H. Attachment to Steel Framing: Attach panels so leading edge or end of each panel is attached to open (unsupported) edges of stud flanges first.
- I. STC-Rated Assemblies: Seal construction at perimeters, behind control joints, and at openings and penetrations with a continuous bead of acoustical sealant. Install acoustical sealant at both faces of partitions at perimeters and through penetrations. Comply with ASTM C 919 and with manufacturer's written recommendations for locating edge trim and closing off sound-flanking paths around or through assemblies, including sealing partitions above acoustical ceilings.

### 3.3 APPLYING INTERIOR GYPSUM BOARD

- A. Install interior gypsum board in the following locations:
1. Regular Type: Vertical surfaces, unless otherwise indicated.
  2. Type X: Where required for fire-resistance-rated assembly.
  3. Type C: Where required for specific fire-resistance-rated assembly indicated.
  4. Ceiling Type: Ceiling surfaces.
  5. Foil-Backed Type: As indicated on Drawings.
  6. Abuse-Resistant Type: As indicated on Drawings.
  7. High-Impact Type: As indicated on Drawings.
  8. Moisture- and Mold-Resistant Type: As indicated on Drawings.
- B. Single-Layer Application:
1. On ceilings, apply gypsum panels before wall/partition board application to greatest extent possible and at right angles to framing, unless otherwise indicated.
  2. On partitions/walls, apply gypsum panels vertically (parallel to framing) horizontally (perpendicular to framing), unless otherwise indicated or required by fire-resistance-rated assembly, and minimize end joints.
    - a. Stagger abutting end joints not less than one framing member in alternate courses of panels.
    - b. At stairwells and other high walls, install panels horizontally, unless otherwise indicated or required by fire-resistance-rated assembly.
  3. Fastening Methods: Apply gypsum panels to supports with steel drill screws.
- C. Multilayer Application:
1. On ceilings, apply gypsum board indicated for base layers before applying base layers on walls/partitions; apply face layers in same sequence. Apply base layers at right angles to framing members and offset face-layer joints 1 framing member, 16 inches minimum, from parallel base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly.
  2. On partitions/walls, apply gypsum board indicated for base layers and face layers vertically (parallel to framing) with joints of base layers located over stud or furring member and face-layer joints offset at least one stud or furring member with base-layer joints, unless otherwise indicated or required by fire-resistance-rated assembly. Stagger joints on opposite sides of partitions.
  3. Fastening Methods: Fasten base layers and face layers separately to supports with screws.

### 3.4 APPLYING EXTERIOR GYPSUM PANELS FOR CEILINGS AND SOFFITS

- A. Apply panels perpendicular to supports, with end joints staggered and located over supports.
1. Install with 1/4-inch open space where panels abut other construction or structural penetrations.
  2. Fasten with corrosion-resistant screws.

### 3.5 APPLYING TILE BACKING PANELS

- A. Water-Resistant Gypsum Backing Board: Install at showers, tubs, and where indicated. Install with 1/4-inch gap where panels abut other construction or penetrations.
- B. Glass-Mat, Water-Resistant Backing Panel: Comply with manufacturer's written installation instructions and install at locations indicated to receive tile. Install with 1/4-inch gap where panels abut other construction or penetrations.
- C. Cementitious Backer Units: ANSI A108.11, at locations indicated to receive tile.
- D. Areas Not Subject to Wetting: Install regular-type gypsum wallboard panels to produce a flat surface except at showers, tubs, and other locations indicated to receive water-resistant panels.
- E. Where tile backing panels abut other types of panels in same plane, shim surfaces to produce a uniform plane across panel surfaces.

### 3.6 INSTALLING TRIM ACCESSORIES

- A. General: For trim with back flanges intended for fasteners, attach to framing with same fasteners used for panels. Otherwise, attach trim according to manufacturer's written instructions.
- B. Control Joints: Install control joints according to ASTM C 840 and in specific locations approved by The Engineer for visual effect.
- C. Interior Trim: Install in the following locations:
  - 1. Cornerbead: Use at outside corners, unless otherwise indicated.
  - 2. Bullnose Bead: Use where indicated.
  - 3. LC-Bead: Use at exposed panel edges.
  - 4. L-Bead: Use where indicated.
  - 5. U-Bead: Use at exposed panel edges and where indicated.
- D. Exterior Trim: Install in the following locations:
  - 1. Cornerbead: Use at outside corners.
  - 2. LC-Bead: Use at exposed panel edges.
- E. Aluminum Trim: Install in locations indicated on Drawings.

### 3.7 FINISHING GYPSUM BOARD

- A. General: Treat gypsum board joints, interior angles, edge trim, control joints, penetrations, fastener heads, surface defects, and elsewhere as required to prepare gypsum board surfaces for decoration. Promptly remove residual joint compound from adjacent surfaces.
- B. Prefill open joints and damaged surface areas.
- C. Apply joint tape over gypsum board joints, except those with trim having flanges not intended for tape.

- D. Gypsum Board Finish Levels: Finish panels to levels indicated below and according to ASTM C 840:
1. Level 1: Ceiling plenum areas, concealed areas, and where indicated.
  2. Level 2: Panels that are substrate for tile.
  3. Level 3: Where indicated on Drawings.
  4. Level 4: At panel surfaces that will be exposed to view, unless otherwise indicated.
    - a. Primer and its application to surfaces are specified in other Division 9 Sections.
  5. Level 5: Where indicated on Drawings.
    - a. Primer and its application to surfaces are specified in other Division 9 Sections.
- E. Glass-Mat Gypsum Sheathing Board: Finish according to manufacturer's written instructions for use as exposed soffit board.
- F. Glass-Mat, Water-Resistant Backing Panels: Finish according to manufacturer's written instructions.
- G. Cementitious Backer Units: Finish according to manufacturer's written instructions.

### 3.8 PROTECTION

- A. Protect installed products from damage from weather, condensation, direct sunlight, construction, and other causes during remainder of the construction period.
- B. Remove and replace panels that are wet, moisture damaged, and mold damaged.
1. Indications that panels are wet or moisture damaged include, but are not limited to, discoloration, sagging, or irregular shape.
  2. Indications that panels are mold damaged include, but are not limited to, fuzzy or splotchy surface contamination and discoloration.

END OF SECTION 092900

## SECTION 093000 – TILING

### PART 1 - GENERAL

#### 1.1 SUMMARY

A. Work Included: The Work of this Section shall include but not be limited to the following:

1. Porcelain floor tile.
2. Ceramic wall tile.
3. Stone thresholds.
4. Waterproof membrane for thin-set tile installations.
5. Crack-suppression membrane for thin-set tile installations.

B. Related Sections include the following:

1. Division 03 Section "Cast-in-Place Concrete" for monolithic slab finishes specified for tile substrates.
2. Section 042000 "Concrete Unit Masonry" for masonry wall substrates
3. Section 079200 "Joint Sealants" for sealing of expansion, contraction, control, and isolation joints in tile surfaces.
4. Section 092900 "Gypsum Board" for cementitious backer units glass-mat, water-resistant backer board.

#### 1.2 DEFINITIONS

A. Module Size: Actual tile size (minor facial dimension as measured per ASTM C 499) plus joint width indicated.

B. Facial Dimension: Actual tile size (minor facial dimension as measured per ASTM C 499).

#### 1.3 PERFORMANCE REQUIREMENTS

A. Static Coefficient of Friction: For tile installed on walkway surfaces, provide products with the following values as determined by testing identical products per ASTM C 1028:

1. Level Surfaces: Minimum 0.6.
2. Step Treads: Minimum 0.6.
3. Ramp Surfaces: Minimum 0.8.

#### 1.4 ACTION SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Show locations of each type of tile and tile pattern. Show widths, details, and locations of expansion, contraction, control, and isolation joints in tile substrates and finished tile surfaces.

C. Samples for Verification:

1. Full-size units of each type and composition of tile and for each color and finish required.
2. Assembled samples with grouted joints for each type and composition of tile and for each color and finish required, at least 12-inches square and mounted on rigid panel. Use grout of type and in color or colors approved for completed work.
3. Full-size units of each type of trim and accessory for each color and finish required.
4. Stone thresholds in 6-inch lengths.
5. Metal edge strips in 6-inch lengths.

1.5 INFORMATIONAL SUBMITTALS

- A. Master Grade Certificates: For each shipment, type, and composition of tile, signed by tile manufacturer and Installer.
- B. Product Certificates: For each type of product, signed by product manufacturer.
- C. Qualification Data: For Installer.
- D. Material Test Reports: For each tile-setting and -grouting product.

1.6 QUALITY ASSURANCE

- A. Source Limitations for Tile: Obtain all tiles of same type and color or finish tile from one source or producer.
  1. Obtain tile from same production run and of consistent quality in appearance and physical properties for each contiguous area.
- B. Source Limitations for Setting and Grouting Materials: Obtain ingredients of a uniform quality for each mortar, adhesive, and grout component from a single manufacturer and each aggregate from one source or producer.
- C. Source Limitations for Other Products: Obtain each of the following products specified in this Section through one source from a single manufacturer for each product:
  1. Waterproofing.
  2. Joint sealants.
- D. Mockups: Build mockups to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution.
  1. Build mockup of each type of floor tile installation.
  2. Build mockup of each type of wall tile installation.
  3. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- E. Preinstallation Conference: Conduct conference at Project site.

## 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store packaged materials in original containers with seals unbroken and labels intact until time of use. Comply with requirement in ANSI A137.1 for labeling sealed tile packages.
- B. Store tile and cementitious materials on elevated platforms, under cover, and in a dry location.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Store liquid latexes and emulsion adhesives in unopened containers and protected from freezing.
- E. Handle tile that has temporary protective coating on exposed surfaces to prevent coated surfaces from contacting backs or edges of other units. If coating does contact bonding surfaces of tile, remove coating from bonding surfaces before setting tile.

## 1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not install tile until construction in spaces is complete and ambient temperature and humidity conditions are maintained at the levels indicated in referenced standards and manufacturer's written instructions.

## 1.9 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Tile and Trim Units: Furnish quantity of full-size units equal to 3 percent of amount installed, for each type, composition, color, pattern, and size indicated.

## PART 2 - PRODUCTS

### 2.1 PRODUCTS, GENERAL

- A. ANSI Ceramic Tile Standard: Provide tile that complies with ANSI A137.1, "Specifications for Ceramic Tile," for types, compositions, and other characteristics indicated.
  - 1. Provide tile complying with Standard grade requirements, unless otherwise indicated.
  - 2. For facial dimensions of tile, comply with requirements relating to tile sizes specified in Part 1 "Definitions" Article.
- B. ANSI Standards for Tile Installation Materials: Provide materials complying with ANSI standards referenced in "Setting and Grouting Materials" Article.
- C. Colors, Textures, and Patterns: Where manufacturer's standard products are indicated for tile, grout, and other products requiring selection of colors, surface textures, patterns, and other appearance characteristics, provide specific products or materials complying with the following requirements:

1. Match The Engineer's samples.
  - D. Factory Blending: For tile exhibiting color variations within ranges selected during Sample submittals, blend tile in factory and package so tile units taken from one package show same range in colors as those taken from other packages and match approved Samples.
  - E. Mounting: For factory-mounted tile, provide back- or edge-mounted tile assemblies as standard with manufacturer, unless otherwise indicated.
    1. Where tile is indicated for installation on exteriors or in wet areas, do not use back-or edge-mounted tile assemblies unless tile manufacturer specifies in writing that this type of mounting is suitable for installation indicated and has a record of successful in-service performance.
  - F. Factory-Applied Temporary Protective Coating: Where indicated under tile type, protect exposed surfaces of tile against adherence of mortar and grout by precoating with continuous film of petroleum paraffin wax, applied hot. Do not coat unexposed tile surfaces.
- 2.2 TILE PRODUCTS
- A. Glazed Wall Tile: Flat tile as follows:
    1. Composition: Impervious natural clay or porcelain.
    2. Facial Dimensions: As indicated on Drawings.
    3. Thickness: As indicated on Drawings
    4. Face: Pattern of design indicated, with square scores to imitate mosaic tile with cushion edges.
    5. Finish: Mat, opaque glaze.
    6. Basis-of-Design Product: Refer to Finish Legend on Drawings.
      - a. Color: As indicated on drawings.
  - B. Unglazed Floor Tile: Flat tile as follows:
    1. Composition: Impervious natural clay or porcelain.
    2. Facial Dimensions: As indicated on Drawings.
    3. Thickness: As indicated on Drawings.
    4. Face: As indicated on Drawings.
    5. Finish: Mat, opaque glaze.
    6. Basis-of-Design Product: Refer to Finish Legend on Drawings.
      - a. Color: As indicated on Drawings.
  - C. Base and Trim Units: Provide additional tile base and trim unit, including bullnose, inside and outside corners and similar units matching the characteristics of each type of adjoining flat tile and matching approved samples, unless otherwise indicated.
    1. Size: As indicated, coordinated with sizes and coursing of adjoining flat tile where applicable.
    2. Refer to the Finish Schedule on the Drawings.



D. Ceramic Tile Type (PCT-1 & PCT-2): Unglazed floor tile.

1. Manufacturers: Basis of Design:
  - a. PCT-1: Casagrande Padana Series Pietre Di Paragone.
  - b. PCT-2: Casagrande Padana Series Spazio.
2. Composition: Porcelain.
3. Face Size:
  - a. PCT- 1: 24-inches by 48-inches.
  - b. PCT- 2: 15-inches by 30-inches
4. Face Size Variation: Rectified.
5. Thickness: 3/8-inch
6. Face: Plain with square edges.
7. Dynamic Coefficient of Friction: Not less than 0.42.
8. Tile Color and Pattern: As indicated by manufacturer's designations.
9. Grout Color: As selected by Architect from manufacturer's full range.

2.3 THRESHOLDS

- A. General: Fabricate to sizes and profiles indicated or required to provide transition between adjacent floor finishes.
  1. Bevel edges at 1:2 slope, with lower edge of bevel aligned with or up to 1/16 inch above adjacent floor surface. Finish bevel to match top surface of threshold. Limit height of threshold to 1/2 inch or less above adjacent floor surface.
- B. Marble Thresholds: ASTM C503/C503M, with a minimum abrasion resistance of [10] [12] according to ASTM C1353 or ASTM C241/C241M and with honed finish.
  1. Description: Uniform, fine- to medium-grained gray tone with gray veining.
  2. Description: Match Architect's sample.

2.4 WATERPROOFING AND CRACK-SUPPRESSION MEMBRANES FOR THIN-SET TILE INSTALLATIONS

- A. General: Manufacturer's standard product that complies with ANSI A118.10, selected from the following.
- B. Chlorinated-Polyethylene-Sheet Product: Nonplasticized, chlorinated polyethylene faced on both sides with high-strength, nonwoven polyester fabric, for adhering to latex-portland cement mortar; 60-inches wide by 0.030- inch nominal thickness.
  1. Product: Noble Company (The); Nobleseal TS.
- C. Polyethylene-Sheet Product: Polyethylene faced on both sides with fleece webbing for adhering to latex-portland cement mortar; 39-inches wide by 0.008-inch nominal thickness.
  1. Product: Schluter Systems L.P.; KERDI.

- D. Fabric-Reinforced, Fluid-Applied Product: System consisting of liquid-latex rubber and fabric reinforcement.
1. Products:
    - a. Custom Building Products; Trowel & Seal Waterproofing and Anti- Fracture Membrane.
    - b. LATICRETE International Inc.; Laticrete 9235 Waterproof Membrane.
    - c. MAPEI Corporation; [Aqua Defense](#).
- E. Latex-Portland Cement Product: Flexible mortar consisting of cement-based mix and acrylic-latex additive.
1. Boiardi Products Corporation; Elastiment 323.
  2. MAPEI Corporation; PRP 315.
  3. Southern Grouts & Mortars, Inc.; Southcrete 1100.
  4. TEC Specialty Products Inc.; TA-324, Triple Flex.

## 2.5 SETTING AND GROUTING MATERIALS

- A. Manufacturers:
1. [MAPEI Corporation](#).
  2. LATICRETE International Inc.
  3. [Custom Building Products](#).
- B. Latex-Portland Cement Mortar (Thin Set): ANSI A118.4, consisting of the following:
1. Prepackaged dry-mortar mix combined with acrylic resin or styrene- butadiene-rubber liquid-latex additive.
    - a. For wall applications, provide nonsagging mortar that complies with Paragraph F-4.6.1 in addition to the other requirements in ANSI A118.4.
- C. Water-Cleanable, Tile-Setting Epoxy Adhesive: ANSI A118.3.
- D. Polymer-Modified Tile Grout: ANSI A118.7, four colors as selected by the Engineer.
1. Polymer Type: Either ethylene vinyl acetate, in dry, redispersible form, prepackaged with other dry ingredients, or acrylic resin or styrene- butadiene rubber in liquid-latex form for addition to prepackaged dry- grout mix.
    - a. Unsanded grout mixture for joints 1/8-inch and narrower.

## 2.6 MISCELLANEOUS MATERIALS

- A. Trowelable Underlayment and Patching Compounds: Latex-modified, portland cement-based formulation provided or approved by manufacturer of tile-setting materials for installations indicated.
- B. Metal Edge Strips: Angle or L-shape, height to match tile and setting-bed thickness, metallic or combination of metal and PVC or neoprene base, designed specifically for flooring applications, stainless steel; ASTM A 666, 300 Series exposed-edge material.

- C. Tile Cleaner: A neutral cleaner capable of removing soil and residue without harming tile and grout surfaces, specifically approved for materials and installations indicated by tile and grout manufacturers.
- D. Grout Sealer: Manufacturer's standard product for sealing grout joints that does not change color or appearance of grout.
  - 1. Products:
    - a. Bostik; CeramaSeal Grout Sealer.
    - b. MAPEI Corporation; KER 003, Silicone Spray Sealer for Cementitious Tile Grout 004, Keraseal Penetrating Sealer for Unglazed Grout and Tile.
    - c. Southern Grouts & Mortars, Inc.; Silicone Grout Sealer.
    - d. Summitville Tiles, Inc.; SL-15, Invisible Seal Penetrating Grout and Tile Sealer.
    - e. TEC Specialty Products Inc.; TA-256 Penetrating Silicone or TA-257 Silicone Grout Sealer.

## 2.7 MIXING MORTARS AND GROUT

- A. Mix mortars and grouts to comply with referenced standards and mortar and grout manufacturers' written instructions.
- B. Add materials, water, and additives in accurate proportions.
- C. Obtain and use type of mixing equipment, mixer speeds, mixing containers, mixing time, and other procedures to produce mortars and grouts of uniform quality with optimum performance characteristics for installations indicated.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions where tile will be installed, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of installed tile.
  - 1. Verify that substrates for setting tile are firm; dry; clean; free of oil, waxy films, and curing compounds; and within flatness tolerances required by referenced ANSI A108 Series of tile installation standards for installations indicated.
  - 2. Verify that installation of grounds, anchors, recessed frames, electrical and mechanical units of work, and similar items located in or behind tile has been completed before installing tile.
  - 3. Verify that joints and cracks in tile substrates are coordinated with tile joint locations; if not coordinated, adjust joint locations in consultation with The Engineer.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Remove coatings, including curing compounds and other substances that contain soap, wax, oil, or silicone, that are incompatible with tile-setting materials.

- B. Provide concrete substrates for tile floors installed with thin-set mortar that comply with flatness tolerances specified in referenced ANSI A108 Series of tile installation standards.
  - 1. Fill cracks, holes, and depressions with trowelable leveling and patching compound according to tile-setting material manufacturer's written instructions. Use product specifically recommended by tile-setting material manufacturer.
  - 2. Remove protrusions, bumps, and ridges by sanding or grinding.
- C. Blending: For tile exhibiting color variations within ranges selected during Sample submittals, verify that tile has been factory blended and packaged so tile units taken from one package show same range of colors as those taken from other packages and match approved Samples. If not factory blended, either return to manufacturer or blend tiles at Project site before installing.
- D. Field-Applied Temporary Protective Coating: Where indicated under tile type or needed to prevent grout from staining or adhering to exposed tile surfaces, precoat them with continuous film of temporary protective coating, taking care not to coat unexposed tile surfaces.

### 3.3 INSTALLATION, GENERAL

- A. ANSI Tile Installation Standards: Comply with parts of ANSI A108 Series "Specifications for Installation of Ceramic Tile" that apply to types of setting and grouting materials and to methods indicated in ceramic tile installation schedules.
- B. TCA Installation Guidelines: TCA's "Handbook for Ceramic Tile Installation." Comply with TCA installation methods indicated in ceramic tile installation schedules.
- C. Extend tile work into recesses and under or behind equipment and fixtures to form complete covering without interruptions, unless otherwise indicated. Terminate work neatly at obstructions, edges, and corners without disrupting pattern or joint alignments.
- D. Accurately form intersections and returns. Perform cutting and drilling of tile without marring visible surfaces. Carefully grind cut edges of tile abutting trim, finish, or built-in items for straight aligned joints. Fit tile closely to electrical outlets, piping, fixtures, and other penetrations so plates, collars, or covers overlap tile.
- E. Jointing Pattern: Lay tile in grid pattern, unless otherwise indicated. Align joints when adjoining tiles on floor, base, walls, and trim are same size. Lay out tile work and center tile fields in both directions in each space or on each wall area. Adjust to minimize tile cutting. Provide uniform joint widths, unless otherwise indicated.
  - 1. For tile mounted in sheets, make joints between tile sheets same width as joints within tile sheets so joints between sheets are not apparent in finished work.
- F. Lay out tile wainscots to next full tile beyond dimensions indicated.
- G. Grout tile to comply with requirements of the following tile installation standards:
  - 1. For ceramic tile grouts (sand-portland cement; dry-set, commercial portland cement; and latex-portland cement grouts), comply with ANSI A108.10.
  - 2. For chemical-resistant epoxy grouts, comply with ANSI A108.6.

- H. Expansion and Control Joints: Locate expansion joints and other sealant-filled joints, including control, contraction, and isolation joints, where indicated during installation of setting materials, mortar beds, and tile. Do not saw-cut joints after installing tiles.
  - 1. Locate joints in tile surfaces directly above joints in concrete substrates.
  - 2. Prepare joints and apply sealants to comply with requirements in Division 7 Section "Joint Sealants."

### 3.4 WATERPROOFING AND CRACK-SUPPRESSION MEMBRANE INSTALLATION

- A. Install waterproofing to comply with ANSI A108.13 and waterproofing manufacturer's written instructions to produce waterproof membrane of uniform thickness bonded securely to substrate.
- B. Install crack-suppression membrane to comply with manufacturer's written instructions to produce membrane of uniform thickness bonded securely to substrate.
- C. Do not install tile over waterproofing until waterproofing has cured and been tested to determine that it is watertight.

### 3.5 FLOOR TILE INSTALLATION

- A. General: Install floor tile to comply with requirements indicated below for setting-bed method and TCA (current edition) installation methods related to type of subsurface construction and grout:
  - 1. For installations indicated below, follow procedures in ANSI A108 Series tile installation standards for providing 95 percent mortar coverage.
    - a. Tile floors in wet areas.
- B. Joint Widths: Install tile on floors with the following joint widths:
  - 1. Ceramic Tile: 1/8-inch.
- C. Metal Edge Strips: Install at locations indicated or where exposed edge of tile flooring meets carpet, wood, or other flooring that finishes flush with top of tile.
- D. Stone Thresholds: Install stone thresholds in same type of setting bed as adjacent floor unless otherwise indicated.
  - 1. At locations where mortar bed (thickset) would otherwise be exposed above adjacent floor finishes, set thresholds in improved modified dry-set mortar (thinset).
  - 2. Do not extend waterproof membrane or crack isolation membrane under thresholds set in thinset mortar. Fill joints between such thresholds and adjoining tile set on waterproof membrane or crack isolation membrane with elastomeric sealant.
- E. Grout Sealer: Apply grout sealer to cementitious grout joints according to grout-sealer manufacturer's written instructions. As soon as grout sealer has penetrated grout joints, remove excess sealer and sealer that has gotten on tile faces by wiping with soft cloth.

### 3.6 WALL TILE INSTALLATION

- A. Install types of tile designated for wall installations to comply with requirements in the Wall Tile Installation Schedule, including those referencing TCA installation methods and ANSI setting-bed standards.
- B. Joint Widths: Install tile on walls with the following joint widths:
  - 1. Ceramic Mosaic Tile: 1/16-inch.

### 3.7 CLEANING AND PROTECTING

- A. Cleaning: On completion of placement and grouting, clean all ceramic tile surfaces so they are free of foreign matter.
  - 1. Remove grout residue from tile as soon as possible.
  - 2. Clean grout smears and haze from tile according to tile and grout manufacturer's written instructions, but no sooner than 10 days after installation.
    - a. Use only cleaners recommended by tile and grout manufacturers and only after determining that cleaners are safe to use by testing on samples of tile and other surfaces to be cleaned.
    - b. Protect metal surfaces and plumbing fixtures from effects of cleaning. Flush surfaces with clean water before and after cleaning.
- B. Remove temporary protective coating by method recommended by coating manufacturer that is acceptable to tile and grout manufacturer. Trap and remove coating to prevent it from clogging drains.
- C. When recommended by tile manufacturer, apply coat of neutral protective cleaner to completed tile walls and floors. Protect installed tile work with kraft paper or other heavy covering during construction period to prevent staining, damage, and wear.
- D. Prohibit foot and wheel traffic from tiled floors for at least seven days after grouting is completed.
- E. Before final inspection, remove protective coverings and rinse neutral cleaner from tile surfaces.

### 3.8 FLOOR TILE INSTALLATION SCHEDULE

- A. Tile Installation: Interior floor installation on waterproof or crack-suppression membrane over concrete; thin-set mortar; TCA F122 and ANSI A108.5.
  - 1. Tile Type: Unglazed ceramic mosaic tile.
  - 2. Tile Type: Porcelain tile
  - 3. Thin-Set Mortar: Latex-portland cement mortar.
  - 4. Grout: Polymer-modified unsanded grout.

### 3.9 WALL TILE INSTALLATION SCHEDULE

- A. Tile Installation: Interior wall installation over cementitious backer units; thin-set mortar; TCA W244 and ANSI A108.5.

1. Tile Type: Glazed wall tile.
2. Thin-Set Mortar: Latex- portland cement mortar.
3. Grout: Latex-portland cement, ANSI A108.10. Epoxy grout at wet areas.

END OF SECTION 093000

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## SECTION 095113 – ACOUSTICAL PANEL CEILINGS

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Work Included: The Work of this Section shall include but not be limited to the following:
  - 1. Mineral-fiber-based acoustical ceiling panels.(ACT-1 &ACT-3)
  - 2. Wood acoustical ceiling panels.(ACT- 2)
- B. Related Requirements:
  - 1. Section 095133 "Metal Panel Ceilings" for ceilings consisting of metal-pan units with exposed and concealed suspension systems.
  - 2. Division 9 Sections, for finishes adjacent to ceiling panels.
- C. Products furnished, but not installed under this Section, include anchors, clips, and other ceiling attachment devices to be cast in concrete at ceilings.

#### 1.2 DEFINITIONS

- A. AC: Articulation Class.
- B. CAC: Ceiling Attenuation Class.
- C. LR: Light Reflectance coefficient.
- D. NRC: Noise Reduction Coefficient.

#### 1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

#### 1.4 ACTIONSUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Coordinate Drawings: Reflected ceiling plans drawn to scale and coordinating penetrations and ceiling-mounted items. Show the following:
  - 1. Ceiling suspension members.
  - 2. Method of attaching hangers to building structure.
    - a. Furnish layouts for cast-in-place anchors, clips, and other ceiling attachment devices whose installation is specified in other Sections.
  - 3. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
  - 4. Minimum Drawing Scale: 1/4-inch = 1 foot.
- C. Samples for Verification: For each component indicated and for each exposed finish required,

prepared on Samples of size indicated below.

1. Acoustical Panel: Set of full-size Samples of each type, color, pattern, and texture.
2. Exposed Suspension System Members, Moldings, and Trim: Set of 12- long Samples of each type, finish, and color.

#### 1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Ceiling suspension-system members.
2. Structural members to which suspension systems will be attached.
3. Method of attaching hangers to building structure.
  - a. Furnish layouts for cast-in-place anchors, clips, and other ceiling attachment devices whose installation is specified in other Sections.
4. Carrying channels or other supplemental support for hanger-wire attachment where conditions do not permit installation of hanger wires at required spacing.
5. Size and location of initial access modules for acoustical panels.
6. Items penetrating finished ceiling and ceiling-mounted items including the following:
  - a. Lighting fixtures.
  - b. Diffusers.
  - c. Grilles.
  - d. Speakers.
  - e. Sprinklers.
  - f. Access panels.
  - g. Perimeter moldings.
7. Show operation of hinged and sliding components covered by or adjacent to acoustical panels.
8. Minimum Drawing Scale: 1/4-inch = 1 foot (1:48).

- B. Qualification Data: For testing agency.

- C. Product Test Reports: For each acoustical panel ceiling, for tests performed by manufacturer and witnessed by a qualified testing agency.

- D. Evaluation Reports: For each acoustical panel ceiling suspension system and anchor and fastener type, from ICC-ES.

- E. Field quality-control reports.

#### 1.6 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For finishes to include in maintenance manuals.

#### 1.7 QUALITY ASSURANCE

- A. Source Limitations:

1. Acoustical Ceiling Panel: Obtain each type through one source from a single manufacturer.
  2. Suspension System: Obtain each type through one source from a single manufacturer.
- B. Source Limitations: Obtain each type of acoustical ceiling panel and supporting suspension system through one source from a single manufacturer.
- C. Fire-Test-Response Characteristics: Provide acoustical panel ceilings that comply with the following requirements:
1. Surface-Burning Characteristics: Provide acoustical panels with the following surface-burning characteristics complying with ASTM E 1264 for Class [A] materials as determined by testing identical products per ASTM E 84:
- D. Mockups: Build mockups to verify selections made under sample Submittals and to demonstrate aesthetic effects and qualities of materials and execution.
1. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- E. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Management and Coordination."
- 1.8 DELIVERY, STORAGE, AND HANDLING
- A. Deliver acoustical panels, suspension system components, and accessories to Project site in original, unopened packages and store them in a fully enclosed, conditioned space where they will be protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.
- B. Before installing acoustical panels, permit them to reach room temperature and a stabilized moisture content.
- C. Handle acoustical panels carefully to avoid chipping edges or damaging units in any way.
- 1.9 PROJECT CONDITIONS
- A. Environmental Limitations: Do not install acoustical panel ceilings until spaces are enclosed and weatherproof, wet work in spaces is complete and dry, work above ceilings is complete, and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
1. Pressurized Plenums: Operate ventilation system for not less than 48 hours before beginning acoustical panel ceiling installation.
- 1.10 COORDINATION
- A. Coordinate layout and installation of acoustical panels and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.
- 1.11 EXTRA MATERIALS
- A. Furnish extra materials described below that match products installed and that are packaged with

protective covering for storage and identified with labels describing contents.

1. Acoustical Ceiling Panels: Full-size panels equal to 2.0 percent of quantity installed.
2. Suspension System Components: Quantity of each exposed component equal to 2.0 percent of quantity installed.
3. Hold-Down Clips: Equal to 2.0 percent of amount installed.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply for product selection:

1. Products: Subject to compliance with requirements, provide one of the products specified.

### 2.2 ACOUSTICAL PANELS, GENERAL

- A. Acoustical Panel Standard: Provide manufacturer's standard panels of configuration indicated that comply with ASTM E 1264 classifications as designated by types, patterns, acoustical ratings, and light reflectance, unless otherwise indicated.
1. Mounting Method for Measuring NRC: Type E-400; plenum mounting in which face of test specimen is 15-3/4-inches away from test surface per ASTM E 795.
- B. Acoustical Panel Colors and Patterns: Match appearance characteristics indicated for each product type.
1. Where appearance characteristics of acoustical panels are indicated by referencing pattern designations in ASTM E 1264 and not manufacturers' proprietary product designations, provide products selected by The Engineer from each manufacturer's full range that comply with requirements indicated for type, pattern, color, light reflectance, acoustical performance, edge detail, and size.
- C. Coating-Based Antimicrobial Treatment: Provide acoustical panels with face and back surfaces coated with antimicrobial treatment consisting of manufacturer's standard formulation with fungicide added to inhibit growth of mold and mildew and showing no mold or mildew growth when tested according to ASTM D 3273.

### 2.3 ACOUSTICAL PANELS FOR ACOUSTICAL PANEL CEILING (ACT-1 & ACT-3):

- A. Products: Provide one of the following:

1. Basis of Design: Calla; Armstrong World Industries, Inc.

Or compatible product by the following

2. USG Interiors, Inc. Mars Acoustical Panel (Climaplug; Performance)
3. CertainTeed;

- B. Classification (ACT-1 & ACT-3): Provide panels complying with ASTM E 1264 for Type

IV, wet-formed mineral fiber base with membrane-faced overlay; Form 2, Pattern E.

1. Color: White, unless otherwise indicated.
2. LR: Not less than 0.86
3. NRC: Not less than 0.85
4. CAC: Not less than 35.
5. Edge Profile: Tegular.
6. Thickness: 1-inch.
7. Size:

- a. ACT – 1: 24 by 24-inches.
- b. ACT – 3: 24 by 48-inches

8. Antimicrobial Treatment: Coating based.

C. Classification (ACT-2): Provide perforated wood panels complying with ASTM E 1264 for Type XX, with wood veneer -faced overlay; Form 1-Perforated, Pattern as indicated by manufacturer.

1. Basis of Design: Woodworks Tegular - Item No.5406-W4; by Armstrong World Industries, Inc.
  - a. Finish: Natural Variation Maple.
  - b. LR: Not less than 0.9.0
  - c. NRC: Not less than 0.40.
  - d. CAC: Not less than 28
  - e. Edge Detail: Tegular lay-in.
  - f. Thickness: 3/4-inch.
  - g. Size: 24 by 24-inches.

## 2.4 METAL SUSPENSION SYSTEMS, GENERAL

A. Metal Suspension System Standard: Provide manufacturer's standard direct- hung metal suspension systems of types, structural classifications, and finishes indicated that comply with applicable requirements in ASTM C 635.

B. Finishes and Colors, General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes. Provide manufacturer's standard factory-applied finish for type of system indicated.

1. High-Humidity Finish: Comply with ASTM C635 requirements for "Coating Classification for Severe Environment Performance" where high- humidity finishes are indicated.

C. Attachment Devices: Size for five times the design load indicated in ASTM C 635, Table 1, "Direct Hung," unless otherwise indicated.

1. Anchors in Concrete: Anchors of type and material indicated below, with holes or loops for attaching hangers of type indicated and with capability to sustain, without failure, a load equal to five times that imposed by ceiling construction, as determined by testing per ASTM E 488 or ASTM E 1512 as applicable, conducted by a qualified testing and inspecting agency.
  - a. Type: Cast-in-place or postinstalled expansion anchors.

- b. Corrosion Protection: Stainless-steel components complying with ASTM F 593 and ASTM F 594, Group 1 alloy 304 or 316 for bolts; alloy 304 or 316 for anchor.
  - 2. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hangers of type indicated, and with capability to sustain, without failure, a load equal to 10 times that imposed by ceiling construction, as determined by testing per ASTM E 1190, conducted by a qualified testing and inspecting agency.
- D. Wire Hangers, Braces, and Ties: Provide wires complying with the following requirements:
- 1. Zinc-Coated Carbon-Steel Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper.
  - 2. Size: Select wire diameter so its stress at three times hanger design load (ASTM C 635, Table 1, "Direct Hung") will be less than yield stress of wire, but provide not less than 0.135-diameter wire.

## 2.5 METAL SUSPENSION SYSTEM

- A. Basis of Design:
- 1. For ACT-1 & ACT-3 "Silhouette XL 15/16" with 1/8 reveal Slot Square Lay in grid system"; by Armstrong World Industries, Inc., or equal acceptable to the Engineer.
  - 2. For ACT-2 "Silhouette XL 9/16"; by Armstrong World Industries, Inc., or equal acceptable to the Engineer.
- B. Narrow-Face, Uncapped, Double-Web, Steel Suspension System: Main and cross runners roll formed from cold-rolled steel sheet, prepainted, electrolytically zinc coated, or hot-dip galvanized, to produce structural members with 9/16-inch- wide faces.
- 1. Structural Classification: Heavy-duty system.
  - 2. Face Design: 9/16-inch with 1/4-inch wide, slotted, box-shaped flange.
  - 3. Face Finish: Painted white.
  - 4. Reveal Finish: Painted to match flange color white.

## 2.6 METAL EDGE MOLDINGS AND TRIM

- A. Manufacturers:
- 1. Armstrong World Industries, Inc.
  - 2. Chicago Metallic Corporation.
  - 3. Fry Reglet Corporation.
  - 4. Gordon, Inc.
  - 5. MM Systems, Inc.
  - 6. USG Interiors, Inc.
- B. Roll-Formed Sheet-Metal Edge Moldings and Trim: Type and profile indicated or, if not indicated, manufacturer's standard moldings for edges and penetrations that fit acoustical panel edge details and suspension systems indicated; formed from sheet metal of same material, finish, and color as that used for exposed flanges of suspension system runners.
- 1. For lay-in panels with reveal edge details, provide stepped edge molding that forms reveal of same depth and width as that formed between edge of panel and flange at exposed suspension member.

2. For circular penetrations of ceiling, provide edge moldings fabricated to diameter required to fit penetration exactly.
3. For narrow-face suspension systems, provide suspension system and manufacturer's standard edge moldings that match width and configuration of exposed runners.

## 2.7 ACOUSTICAL SEALANT

### A. Products:

1. Acoustical Sealant for Exposed and Concealed Joints:
  - a. Pecora Corp; AC-20 FTR Acoustical and Insulation Sealant.
  - b. United States Gypsum Co.; SHEETROCK Acoustical Sealant.
2. Acoustical Sealant for Exposed and Concealed Joints: Manufacturer's standard nonsag, paintable, nonstaining latex sealant complying with ASTM C 834 and effective in reducing airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, including structural framing to which acoustical panel ceilings attach or abut, with Installer present, for compliance with requirements specified in this and other Sections that affect ceiling installation and anchorage and with requirements for installation tolerances and other conditions affecting performance of acoustical panel ceilings.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Measure each ceiling area and establish layout of acoustical panels to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width panels at borders, and comply with layout shown on reflected ceiling plans.

### 3.3 INSTALLATION, GENERAL

- A. General: Install acoustical panel ceilings to comply with ASTM C 636, per manufacturer's written instructions and CISCA's "Ceiling Systems Handbook."
- B. Suspend ceiling hangers from building's structural members and as follows:
  1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structure or of ceiling suspension system.
  2. Splay hangers only where required to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
  3. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards and

- publications.
4. Secure wire hangers to ceiling suspension members and to supports above with a minimum of three tight turns. Connect hangers directly either to structures or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that will not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
  5. Secure flat, angle, channel, and rod hangers to structure, including intermediate framing members, by attaching to inserts, eye screws, or other devices that are secure and appropriate for both structure to which hangers are attached and type of hanger involved. Install hangers in a manner that will not cause them to deteriorate or fail due to age, corrosion, or elevated temperatures.
  6. Do not support ceilings directly from permanent metal forms or floor deck. Fasten hangers to cast-in-place hanger inserts, postinstalled mechanical or adhesive anchors, or power-actuated fasteners that extend through forms into concrete.
  7. Do not attach hangers to steel deck tabs.
  8. Do not attach hangers to steel roof deck. Attach hangers to structural members.
  9. Space hangers not more than 48-inches o.c. along each member supported directly from hangers, unless otherwise indicated; provide hangers not more than 8-inches from ends of each member.
- C. Secure bracing wires to ceiling suspension members and to supports with a minimum of four tight turns. Suspend bracing from building's structural members as required for hangers, without attaching to permanent metal forms, steel deck, or steel deck tabs. Fasten bracing wires into concrete with cast-in-place or postinstalled anchors.
- D. Install edge moldings and trim of type indicated at perimeter of acoustical ceiling area and where necessary to conceal edges of acoustical panels.
1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
  2. Screw attach moldings to substrate at intervals not more than 16-inches
  3. o.c. and not more than 3-inches from ends, leveling with ceiling suspension system to a tolerance of 1/8-inch in 12 feet. Miter corners accurately and connect securely.
  4. Do not use exposed fasteners, including pop rivets, on moldings and trim.
- E. Install suspension system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.
- F. Install acoustical panels with undamaged edges and fit accurately into suspension system runners and edge moldings. Scribe and cut panels at borders and penetrations to provide a neat, precise fit.
1. Arrange directionally patterned acoustical panels as follows:
    - a. Install panels with pattern running in one direction parallel to long axis of space, unless otherwise indicated
  2. For reveal-edged panels on suspension system runners, install panels with bottom of reveal in firm contact with top surface of runner flanges.
  3. Paint cut edges of panel remaining exposed after installation; match color of exposed panel surfaces using coating recommended in writing for this purpose by acoustical panel manufacturer.
  4. Install hold-down clips in areas indicated, in areas required by authorities having jurisdiction, and for fire-resistance ratings; space as recommended by panel manufacturer's



written instructions, unless otherwise indicated.

### 3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified independent testing and inspecting agency to perform field tests and inspections and to prepare test reports.
- B. Testing Services: Testing and inspecting of completed installations of acoustical panel ceiling hangers shall take place in successive stages, in areas of extent and using methods as follows. Do not proceed with installations of acoustical panel ceiling hangers for the next area until test results for previously completed installations of acoustical panel ceiling hangers show compliance with requirements.
- C. Extent of Each Test Area: When installation of ceiling suspension systems on each floor has reached 20 percent completion but no panels have been installed.
  - 1. Within each test area, testing agency will select 1 of every 10 power- actuated fasteners and postinstalled anchors used to attach hangers to concrete and will test them for 200 lbf of tension; it will also select one of every 2 postinstalled anchors used to attach bracing wires to concrete and will test them for 440 lbf of tension.
  - 2. When testing discovers fasteners and anchors that do not comply with requirements, testing agency will test those anchors not previously tested until 20 pass consecutively and then will resume initial testing frequency.
- D. Remove and replace acoustical panel ceiling hangers where test results indicate that they do not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

### 3.5 CLEANING

- A. Clean exposed surfaces of acoustical panel ceilings, including trim, edge moldings, and suspension system members. Comply with manufacturer's written instructions for cleaning and touchup of minor finish damage. Remove and replace ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage.

END OF SECTION 095113

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## SECTION 09 5133 - METAL PAN CEILINGS

### PART 1 - GENERAL

#### 1.1 SUMMARY

A. Section includes:

1. Metal pans and associated suspension system for interior ceilings (MPC-1)

B. Related Requirements:

1. Section 095113 "Acoustical Panel Ceilings" for ceilings consisting of mineral-base acoustical panels and exposed suspension systems.

#### 1.2 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Samples: For each exposed product and for each color and texture specified, 6 inches in size.

- C. Samples for Verification: For each component indicated and for each exposed finish required, prepared on Samples of size indicated below:

1. Ceiling Metal Pans: Set of full-size Samples of each type, finish, color, pattern, and texture. Show pan edge profile.
2. Exposed Suspension-System Members, Moldings, and Trim: Set of 6-inch- long Samples of each type, finish, and color.
3. Sound Absorber: Sample of each type matching size of Sample metal pan.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Structural members to which suspension systems will be attached.
3. Size and location of access modules for metal pan panels.
4. Items penetrating finished ceiling including the following:
  - a. Lighting fixtures.
  - b. Air outlets and inlets.
  - c. Speakers.
  - d. Sprinklers.
  - e. Access panels.
5. Perimeter moldings.

- B. Field quality-control reports.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For finishes to include in maintenance manuals.

#### 1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Metal Pans: Full-size units equal to 2 percent of quantity installed.
  - 2. Suspension-System Components: Quantity of each grid, exposed molding, and trim equal to 2-percent of quantity installed.

#### 1.7 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Qualified according to NVLAP for testing indicated.
- B. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Build mockup of typical ceiling area as directed by Architect.
  - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver metal pans, suspension-system components, and accessories to Project site in original, unopened packages and store them in a fully enclosed, conditioned space where they are protected against damage from moisture, humidity, temperature extremes, direct sunlight, surface contamination, and other causes.
- B. Handle metal pans, suspension-system components, and accessories carefully to avoid damaging units and finishes in any way.

### PART 2 - PRODUCTS

#### 2.1 PERFORMANCE REQUIREMENTS

- A. Surface-Burning Characteristics: Comply with ASTM E 84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  - 1. Flame-Spread Index: Comply with ASTM E 1264 for Class A materials.

#### 2.2 CEILING METAL PANS, GENERAL

- A. Source Limitations: Obtain each type of metal ceiling pan and supporting suspension system from single source from single manufacturer.
- B. Glass-Fiber Insulation: Made with binder containing no urea formaldehyde.

- C. Ceiling Panel Standard: Provide manufacturer's standard pans of configuration indicated that comply with ASTM E 1264 classifications as designated by types, patterns, and light reflectance unless otherwise indicated.
  - 1. Mounting Method for Measuring NRC: Type E-400; plenum mounting in which face of test specimen is 15-3/4 inches away from test surface according to ASTM E 795.
- D. Sheet Metal Characteristics: For metal components exposed to view in the completed Work, provide materials with smooth, flat surfaces without blemishes. Do not use materials with exposed pitting, seam marks, roller marks, roughness, stains, or discolorations.
  - 1. Aluminum Sheet: Rolled aluminum sheet, complying with ASTM B 209; alloy and temper recommended by aluminum producer and finisher for type of use and finish indicated.
    - a. Painted Finishes: Electrolytic zinc-coated steel complying with ASTM A 879/A 879M, 13Z coating, surface treatment as recommended by finish manufacturer for type of use and finish indicated.
- E. Sound-Absorbent Pads: Provide width and length to completely fill concealed surface of pan, with surface-burning characteristics for flame-spread index of 25 or less and smoke-developed index of 50 or less, as determined by testing according to ASTM E 84, and to comply with the following requirements:
  - 1. Plastic Sheet-Wrapped, Mineral-Fiber Insulation: Pads consisting of nonrigid, PVC plastic sheet encapsulating unfaced mineral-fiber insulation complying with ASTM C 553, Type I, Type II, or Type III, and as follows:
    - a. Mineral-Fiber Type and Thickness: Glass fiber; 1-1/2 inches.
    - b. Plastic Sheet Thickness and Color: Not less than 0.003 inch; flat black.
  - 2. Spacer Grids: Provide manufacturer's standard galvanized-steel grid units that provide an air cushion between metal pans and insulation pads and that act to improve sound absorption.
- F. Adhesive: Manufacturer's standard nonflammable adhesive for sound-absorbent fabric.
  - 1. Adhesive shall have a VOC content of 50 g/L or less.

## 2.3 ALUMINUM PANS FOR METAL PAN CEILING (MPC-1)

- A. Basis-of-Design Product: USG Interiors, Inc.; Subsidiary of USG Corporation, product "Celebration Torsion Spring System" smooth panels or comparable product by one of the following:
  - 1. Armstrong World Industries, Inc.
  - 2. Ceilings Plus;
  - 3. Chicago Metallic Corporation.
- B. Classification: Units complying with ASTM E 1264 for Type XX, other types described as un-perforated aluminum facing (pan) units

- C. Pan Fabrication: Manufacturer's standard units of size, profile, and edge treatment indicated, formed from metal indicated and finished to comply with requirements indicated.
  - 1. Lay-in Pans: Formed to set in concealed suspension grid.
    - a. Pan Thickness: 0.04-inches.
    - b. Pan Edge Detail: Butt Joint.
    - c. Pan Size: 2-feet by 6-feet.
    - d. Pan Face Finish: White 050.
    - e. LR: Not less than 0.75.

## 2.4 METAL SUSPENSION SYSTEMS, GENERAL

- A. Metal Suspension System Standard: Provide manufacturer's standard metal suspension systems of types, structural classifications, and finishes indicated that comply with applicable ASTM C 635/C 635M requirements.
- B. Suspension Systems: Provide systems complete with carriers, runners, splice sections, connector clips, alignment clips, leveling clips, hangers, molding, trim, retention clips, load-resisting struts, and other suspension components required to support ceiling units and other ceiling-supported construction.
- C. Attachment Devices: Size for 5 times the design load indicated in ASTM C 635/C 635M, Table 1, Direct Hung, unless otherwise indicated. Comply with seismic design requirements.
  - 1. Anchors in Concrete: Anchors of type and material indicated below, with holes or loops for attaching hangers of type indicated and with capability to sustain, without failure, a load equal to 5 times that imposed by ceiling construction, as determined by testing according to ASTM E 488 or ASTM E 1512 as applicable, conducted by a qualified testing and inspecting agency.
    - a. Type: Postinstalled expansion or Postinstalled bonded anchors.
    - b. Corrosion Protection: Carbon-steel components zinc plated to comply with ASTM B 633, Class Fe/Zn 5 (0.005 mm) for Class SC 1 service condition.
  - 2. Power-Actuated Fasteners in Concrete: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with clips or other accessory devices for attaching hangers of type indicated, and with capability to sustain, without failure, a load equal to 10 times that imposed by ceiling construction, as determined by testing according to ASTM E 1190, conducted by a qualified testing and inspecting agency.
- D. Wire Hangers, Braces, and Ties: Provide wires complying with the following requirements:
  - 1. Zinc-Coated, Carbon-Steel Wire: ASTM A 641/A 641M, Class 1 zinc coating, soft temper.
  - 2. Size: Select wire diameter so its stress at 3 times the hanger design load indicated in ASTM C 635/C 635M, Table 1, Direct Hung, is less than yield stress of wire, but provide not less than 0.106-inch- diameter wire.
- E. Exposed Metal Edge Moldings and Trim: Provide exposed members as indicated or as required to conceal edges of and penetrations through ceiling, to conceal edges of pans and runners, for

fixture trim and adapters, for fasciae at changes in ceiling height, and for other conditions; of metal and finish matching Ceiling metal pan ceiling units unless otherwise indicated.

2.5 DIRECT-HUNG, STANDARD-GRID, METAL SUSPENSION SYSTEM FOR METAL PAN CEILING

- A. Basis-of-Design Product: USG Interiors, Inc.; USG DX/DXL or comparable product by one of the following:
  - 1. Armstrong World Industries, Inc.
  - 2. CertainTeed Corp.
  - 3. Chicago Metallic Corporation.
- B. Suspension System: For lay-in pans.
- C. Wide-Face, Capped, Double-Web, Steel Suspension System: Main and cross runners roll formed from cold-rolled steel sheet, prepainted, electrolytic zinc-coated or hot-dip galvanized according to ASTM A 653/A 653M, G30 coating designation, with prefinished, cold-rolled, 15/16-inch wide sheet metal caps on flanges.
  - 1. Structural Classification: Heavy-duty system.
  - 2. Face Finish: Flat, flush.
  - 3. End Condition of Main Runners: Snap Clip
  - 4. Cap Material: Steel cold-rolled sheet
  - 5. Cap Finish: Flat White 050

2.6 ACOUSTICAL SEALANT

- A. Products: Subject to compliance with requirements, provide one of the following:
  - 1. Acoustical Sealant for Exposed and Concealed Joints:
    - a. Pecora Corporation; AC-20 FTR Acoustical and Insulation Sealant.
    - b. USG Corporation; SHEETROCK Acoustical Sealant.
  - 2. Acoustical Sealant for Concealed Joints:
    - a. Henkel Corporation; OSI Pro-Series SC-175 Acoustical Sound Sealant.
    - b. Pecora Corporation; AIS-919.
    - c. Tremco, Inc.; Tremco Acoustical Sealant.
- B. Acoustical Sealant: Manufacturer's standard sealant complying with ASTM C 834 and effective in reducing airborne sound transmission through perimeter joints and openings in building construction as demonstrated by testing representative assemblies according to ASTM E 90.
  - 1. Exposed and Concealed Joints: Nonsag, paintable, nonstaining latex sealant.
  - 2. Concealed Joints: Nondrying, nonhardening, nonskinning, nonstaining, gunnable, synthetic-rubber sealant.
  - 3. Acoustical sealant shall have a VOC content of 250 g/L or less.

## 2.7 GENERAL FINISH REQUIREMENTS

- A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## 2.8 STEEL SHEET FINISHES

- A. Electroplated Finish: Electroplating process complying with finish manufacturer's written instructions for surface preparation, pretreatment, process, and minimum thickness to produce a coating uniform in appearance and free of blisters, pits, roughness, nodules, burning, cracks, unplated areas, and other visible defects.
- B. Bright-Reflective Finish: Manufacturer's standard chemical/mechanical bright-reflective metallic finish complying with finish manufacturer's written instructions for surface preparation, pretreatment, process, protective coating, and minimum thickness to produce a finish uniform in appearance and free of blisters, pits, roughness, nodules, burning, cracks, unfinished areas, and other visible defects.

## 2.9 ALUMINUM FINISHES

- A. Color-Coated Finish: Manufacturer's standard baked paint complying with coating manufacturer's written instructions for surface preparation, pretreatment, application, baking, and minimum dry film thickness.

# PART 3 - EXECUTION

## 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, including structural framing to which metal pan ceilings attach or abut, with Installer present, for compliance with requirements specified in this and other Sections that affect ceiling installation and anchorage and with requirements for installation tolerances and other conditions affecting performance of metal pan ceilings.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 PREPARATION

- A. Measure each ceiling area and establish layout of Ceiling metal pans to balance border widths at opposite edges of each ceiling. Avoid using less-than-half-width pans at borders, and comply with layout shown on reflected ceiling plans and coordination drawings.

## 3.3 INSTALLATION

- A. General: Install metal pan ceilings to comply with ASTM C 636/C 636M and seismic design requirements indicated, according to manufacturer's written instructions and CISCA's "Ceiling Systems Handbook."
- B. Suspend ceiling hangers from building's structural members and as follows:



1. Install hangers plumb and free from contact with insulation or other objects within ceiling plenum that are not part of supporting structure or of ceiling suspension system.
  2. Splay hangers only where required to miss obstructions; offset resulting horizontal forces by bracing, countersplaying, or other equally effective means.
  3. Where width of ducts and other construction within ceiling plenum produces hanger spacings that interfere with location of hangers at spacings required to support standard suspension-system members, install supplemental suspension members and hangers in form of trapezes or equivalent devices.
  4. Secure wire hangers to ceiling suspension members and to supports above with a minimum of three tight turns. Connect hangers directly either to structures or to inserts, eye screws, or other devices that are secure and appropriate for substrate and that do not deteriorate or otherwise fail due to age, corrosion, or elevated temperatures.
  5. Do not support ceilings directly from permanent metal forms or floor deck. Fasten hangers to cast-in-place hanger inserts, postinstalled mechanical or adhesive anchors, or power-actuated fasteners that extend through forms into concrete.
  6. When steel framing does not permit installation of hanger wires at spacing required, install carrying channels or other supplemental support for attachment of hanger wires.
  7. Do not attach hangers to steel deck tabs.
  8. Space hangers not more than 48 inches o.c. along each member supported directly from hangers unless otherwise indicated; provide hangers not more than 8 inches from ends of each member.
  9. Size supplemental suspension members and hangers to support ceiling loads within performance limits established by referenced standards and publications.
- C. Install edge moldings and trim of type indicated at perimeter of ceiling area and where necessary to conceal edges of ceiling metal pans.
1. Apply acoustical sealant in a continuous ribbon concealed on back of vertical legs of moldings before they are installed.
  2. Screw attach moldings to substrate at intervals not more than 16 inches o.c. and not more than 3 inches from ends, leveling with ceiling suspension system to a tolerance of 1/8 inch in 12 feet. Miter corners accurately and connect securely.
  3. Do not use exposed fasteners, including pop rivets, on moldings and trim.
- D. Install suspension-system runners so they are square and securely interlocked with one another. Remove and replace dented, bent, or kinked members.
- E. Cut ceiling metal pan units for accurate fit at borders and at interruptions and penetrations by other work through ceilings. Stiffen edges of cut units as required to eliminate evidence of buckling or variations in flatness exceeding referenced standards for stretcher-leveled metal sheet.
- F. Install ceiling metal pans in coordination with suspension system and exposed moldings and trim. Comply with installation tolerances according to CISCA's "Metal Ceilings Technical Guidelines."
1. For lay-in, reveal-edge pans on suspension-system members with box-shaped flanges, install pans with reveal surfaces in firm contact with suspension-system surfaces and panel faces flush with bottom face of runners.
  2. Align joints in adjacent courses to form uniform, straight joints parallel to room axis in both directions unless otherwise indicated.
  3. Fit adjoining units to form flush, tight joints.
  4. Install sound-absorbent fabric layers in, and bond to, perforated metal pans.
  5. Install sound-absorbent pads in perforated metal pans[ **over metal spacer grids**].

- G. Install sound attenuation panels in areas indicated by reflected ceiling plans or room finish schedules. Lay panels directly on ceiling system and close major openings to form complete coverage in required areas. Lay second sound-absorbent pads on sound attenuation panels.

#### 3.4 CLEANING

- A. Clean exposed surfaces of metal pan ceilings, including trim and edge moldings, after removing strippable, temporary protective covering, if any. Comply with manufacturer's written instructions for stripping of temporary protective covering, cleaning, and touchup of minor finish damage. Remove and replace ceiling components that cannot be successfully cleaned and repaired to permanently eliminate evidence of damage, including dented and bent units.

END OF SECTION 09 5133

## SECTION 096400 - WOOD FLOORING

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Section Includes:
  - 1. Factory-finished wood flooring.
  - 2. Sound control underlayment.

#### 1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For each type of floor assembly and accessory. Include plans, sections, and attachment details. Include expansion provisions and trim details.
- C. Samples: For exposed product and for color and texture specified, approximately 12 inches long and of same thickness and material indicated for the Work and showing the full range of normal color and texture variations expected.
- D. Samples for Initial Selection: Manufacturer's color charts showing the full range of colors and finishes available for wood flooring.
  - 1. Include Samples of accessories involving color and finish selection.
- E. Samples for Verification: For each type of wood flooring and accessory, with stain color and finish required, approximately 12 inches long and of same thickness and material indicated for the Work and showing the full range of normal color and texture variations expected.

#### 1.3 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Wood Flooring: Equal to 1-percent of amount installed for each type, color, and finish of wood flooring indicated.

#### 1.4 QUALITY ASSURANCE

- A. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
  - 1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

## 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver wood flooring materials in unopened cartons or bundles.
- B. Protect wood flooring from exposure to moisture. Do not deliver wood flooring until after concrete, masonry, plaster, ceramic tile, and similar wet-work is complete and dry.
- C. Store wood flooring materials in a dry, warm, ventilated, weathertight location.

## 1.6 FIELD CONDITIONS

- A. Conditioning period begins not less than seven days before wood flooring installation, is continuous through installation, and continues not less than seven days after wood flooring installation.
  - 1. Environmental Conditioning: Maintain ambient temperature between 65 and 75 deg F and relative humidity planned for building occupants in spaces to receive wood flooring during the conditioning period.
  - 2. Wood Flooring Conditioning: Move wood flooring into spaces where it will be installed, no later than the beginning of the conditioning period.
    - a. Do not install flooring until it adjusts to relative humidity of, and is at same temperature as, space where it is to be installed.
    - b. Open sealed packages to allow wood flooring to acclimatize immediately on moving flooring into spaces in which it will be installed.
- B. After conditioning period, maintain relative humidity and ambient temperature planned for building occupants.
- C. Install factory-finished wood flooring after other finishing operations, including painting, have been completed.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Hardwood Flooring: Comply with NWFA A500 for species, grade, and cut.
  - 1. Certification: Provide flooring that carries NWFA grade stamp on each bundle or piece.
- B. Birch Flooring: Comply with applicable MFMA grading rules for species, grade, and cut.
  - 1. Certification: Provide flooring that carries MFMA mark on each bundle or piece.

### 2.2 FACTORY-FINISHED WOOD FLOORING

- A. Engineered-Wood Flooring: HPVA EF, complying with requirements for composite wood products.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. From The Forest

2. Species: Birch Core,, American White Oak Face Veneer.
3. Grade: #1 or better.
4. Thickness: 1/2-inch.
5. Construction: Seven ply.
6. Face Width: 5- inches.
7. Length: Manufacturer's standard random.
8. Edge Style: Beveled (eased).
9. Finish: Manufacturer standard 8-coats of ceramic based aluminum oxide, protective top coat finish.
  - a. Color: To match Armstrong "Constant Walnut".

## 2.3 SOUND CONTROL UNDERLAYMENT

- A. Sound Control Underlayment: Sound reducing underlayment consisting of impact-absorbing materials. Minimum Impact Insulation Class (IIC) of 55 when tested according to ASTM E492.
  1. Material: Polyurethane foam.
  2. Thickness: 5/32 inch.

## 2.4 ACCESSORY MATERIALS

- A. Vapor Retarder: ASTM D4397, polyethylene sheet not less than 6.0 mils thick.
- B. Asphalt-Saturated Felt: ASTM D4869/D4869M, Type II.
- C. Wood Flooring Adhesive: Mastic recommended by flooring and adhesive manufacturers for application indicated.
- D. Trowelable Leveling and Patching Compound: Latex-modified, hydraulic-cement-based formulation approved by wood flooring manufacturer.
- E. Fasteners: As recommended by manufacturer, but not less than that recommended in NWFA's "Installation Guidelines."
- F. Thresholds and Saddles: To match wood flooring. Tapered on each side.
- G. Reducer Strips: To match wood flooring. 2 inches wide, tapered, and in thickness required to match height of flooring.
- H. Cork Expansion Strip: Composition cork strip.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for maximum moisture content, installation tolerances, and other conditions affecting performance of wood flooring.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

- C. Concrete Slabs: Verify that concrete substrates are dry and moisture-vapor emissions are within acceptable levels according to manufacturer's written instructions.
  - 1. Moisture Testing: Perform tests so that each test area does not exceed 200 sq. ft., and perform no fewer than three tests in each installation area and with test areas evenly spaced in installation areas.
    - a. Anhydrous Calcium Chloride Test: ASTM F1869. Proceed with installation only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. in 24 hours.
    - b. Relative Humidity Test: Using in situ probes, ASTM F2170. Proceed with installation only after substrates have a maximum 75-percent relative humidity level measurement.
    - c. Perform additional moisture tests recommended by manufacturer. Proceed with installation only after substrates pass testing.

### 3.2 PREPARATION

- A. Concrete Slabs:
  - 1. Grind high spots and fill low spots to produce a maximum 1/8-inch deviation in any direction when checked with a 10-foot straight edge.
  - 2. Use trowelable leveling and patching compounds, according to manufacturer's written instructions, to fill cracks, holes, and depressions in substrates.
  - 3. Remove coatings, including curing compounds, and other substances on substrates that are incompatible with installation adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
- B. Broom or vacuum clean substrates to be covered immediately before product installation. After cleaning, examine substrates for moisture, alkaline salts, carbonation, or dust. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.3 INSTALLATION

- A. Comply with flooring manufacturer's written installation instructions, but not less than applicable recommendations in NWFA's "Installation Guidelines."
- B. Provide expansion space at walls and other obstructions and terminations of flooring as indicated on Drawings or not less than 3/4 inch.
- C. Vapor Retarder: Comply with the following for vapor retarder installation:
  - 1. Wood Flooring Installed Directly on Concrete: Install a layer of polyethylene sheet according to flooring manufacturer's written instructions.
- D. Sound Control Underlayment: Install over vapor retarder according to manufacturer's written instructions.
  - 1. Plank Flooring: For flooring of face width more than 3 inches:
    - a. Hardwood: Install countersunk screws at each end of each piece in addition to blind nailing. Cover screw heads with wood plugs glued flush with flooring.

- E. Engineered-Wood Flooring: Set in adhesive.

### 3.4 PROTECTION

- A. Protect installed wood flooring during remainder of construction period with covering of heavy kraft paper or other suitable material. Do not use plastic sheet or film that might cause condensation.
  - 1. Do not move heavy and sharp objects directly over kraft-paper-covered wood flooring. Protect flooring with plywood or hardboard panels to prevent damage from storing or moving objects over flooring.

END OF SECTION 096400

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## SECTION 096513 - RESILIENT BASE AND ACCESSORIES

### PART 1 - GENERAL

#### 1.1 SUMMARY

A. Section Includes:

1. Thermoplastic-rubber base.
2. Rubber stair accessories.

B. Related Requirements:

1. Section 096519 "Resilient Tile Flooring" for wall base and accessories installed with resilient tile flooring.

#### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Samples: For each exposed product and for each color and texture specified, not less than 12-inches long.

C. Samples for Initial Selection: For each type of product indicated.

D. Samples for Verification: For each type of product indicated and for each color, texture, and pattern required in manufacturer's standard-size Samples, but not less than 12-inches long.

E. Product Schedule: For resilient base and accessory products. Use same designations indicated on Drawings.

#### 1.3 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Furnish not less than 10 linear feet for every 500 linear feet or fraction thereof, of each type, color, pattern, and size of resilient product installed.

#### 1.4 QUALITY ASSURANCE

A. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.

1. Coordinate mockups in this Section with mockups specified in other Sections.
2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

## 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store resilient products and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F or more than 90 deg F.
- B. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F or more than 95 deg F, in spaces to receive resilient products during the following periods:
  - 1. 48 hours before installation.
  - 2. During installation.
  - 3. 48 hours after installation.
- C. After installation and until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F or more than 95 deg F.
- D. Install resilient products after other finishing operations, including painting, have been completed.

## PART 2 - PRODUCTS

### 2.1 THERMOPLASTIC-RUBBER BASE (B1 & B2)

- A. Manufacturers: Basis of Design Johnsonite; a Tarkett or compatible products by one of the following:
  - 1. Burke Mercer Flooring Products; a division of Burke Industries Inc.
  - 2. Flexco.
  - 3. Roppe Corporation, USA.
- B. Product Standard: ASTM F1861, Type TP (rubber, thermoplastic).
  - 1. Group: I (solid, homogeneous).
  - 2. Style and Location:
    - a. Style B, Cove: Provide in areas with resilient floor coverings.
- C. Thickness: 0.125-inch.
- D. Height: 4-inches.
- E. Lengths: Coils in manufacturer's standard length.
- F. Outside Corners: Preformed.
- G. Inside Corners: Preformed.
- H. Colors: As indicated by manufacturer's designations.

## 2.2 RUBBER STAIR ACCESSORIES

- A. Fire-Test-Response Characteristics: As determined by testing identical products according to ASTM E648 or NFPA 253 by a qualified testing agency.
  - 1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Flexco.
  - 2. PRF USA Inc.
  - 3. Roppe Corporation, USA.
- C. Stair Treads: ASTM F2169.
  - 1. Type: TP (rubber, thermoplastic).
  - 2. Class: 2 (pattern; embossed,).
  - 3. Nosing Style: Square, adjustable to cover angles between 60 and 90 degrees.
  - 4. Nosing Height: 2-inches.
  - 5. Thickness: 1/4-inch and tapered to back edge.
  - 6. Size: Lengths and depths to fit each stair tread in one piece.
- D. Separate Risers: Smooth, flat; in height that fully covers substrate; produced by same manufacturer as treads and recommended by manufacturer for installation with treads.
  - 1. Style: Coved toe, 7-inches high by length matching treads.
  - 2. Thickness: Manufacturer's standard.
- E. Locations: Provide rubber stair accessories in areas indicated.
- F. Colors and Patterns: As indicated by manufacturer's designations.

## 2.3 INSTALLATION MATERIALS

- A. Trowelable Leveling and Patching Compounds: Latex-modified, portland-cement-based or blended hydraulic-cement-based formulation provided or approved by resilient-product manufacturer for applications indicated.
- B. Adhesives: Water-resistant type recommended by resilient-product manufacturer for resilient products and substrate conditions indicated.
  - 1. Adhesives shall have a VOC content of 50 g/L or less and 60 g/L or less for rubber stair treads.
- C. Stair-Tread Nose Filler: Two-part epoxy compound recommended by resilient stair-tread manufacturer to fill nosing substrates that do not conform to tread contours.
- D. Floor Polish: Provide protective, liquid floor-polish products recommended by resilient stair-tread manufacturer.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
  - 1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resilient products.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
  - 1. Installation of resilient products indicates acceptance of surfaces and conditions.

### 3.2 PREPARATION

- A. Prepare substrates according to manufacturer's written instructions to ensure adhesion of resilient products.
- B. Concrete Substrates for Resilient Stair Accessories: Prepare horizontal surfaces according to ASTM F710.
  - 1. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
  - 2. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
  - 3. Alkalinity and Adhesion Testing: Perform tests recommended by manufacturer. Proceed with installation only after substrate alkalinity falls within range on pH scale recommended by manufacturer in writing, but not less than 5 or more than 9 pH.
  - 4. Moisture Testing: Perform tests so that each test area does not exceed 200 sq. ft., and perform no fewer than three tests in each installation area and with test areas evenly spaced in installation areas.
    - a. Anhydrous Calcium Chloride Test: ASTM F1869. Proceed with installation only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. in 24 hours.
    - b. Relative Humidity Test: Using in-situ probes, ASTM F2170. Proceed with installation only after substrates have a maximum 75 percent relative humidity level measurement.
- C. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound; remove bumps and ridges to produce a uniform and smooth substrate.
- D. Do not install resilient products until materials are the same temperature as space where they are to be installed.
  - 1. At least 48 hours in advance of installation, move resilient products and installation materials into spaces where they will be installed.
- E. Immediately before installation, sweep and vacuum clean substrates to be covered by resilient products.

### 3.3 RESILIENT BASE INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient base.
- B. Apply resilient base to walls, columns, pilasters, casework and cabinets in toe spaces, and other permanent fixtures in rooms and areas where base is required.
- C. Install resilient base in lengths as long as practical without gaps at seams and with tops of adjacent pieces aligned.
- D. Tightly adhere resilient base to substrate throughout length of each piece, with base in continuous contact with horizontal and vertical substrates.
- E. Do not stretch resilient base during installation.
- F. On masonry surfaces or other similar irregular substrates, fill voids along top edge of resilient base with manufacturer's recommended adhesive filler material.
- G. Preformed Corners: Install preformed corners before installing straight pieces.
- H. Job-Formed Corners:
  - 1. Outside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 4-inches in length.
    - a. Form without producing discoloration (whitening) at bends.
  - 2. Inside Corners: Use straight pieces of maximum lengths possible and form with returns not less than 4-inches in length.
    - a. Miter or cope corners to minimize open joints.

### 3.4 RESILIENT ACCESSORY INSTALLATION

- A. Comply with manufacturer's written instructions for installing resilient accessories.
- B. Resilient Stair Accessories:
  - 1. Use stair-tread-nose filler to fill nosing substrates that do not conform to tread contours.
  - 2. Tightly adhere to substrates throughout length of each piece.
  - 3. For treads installed as separate, equal-length units, install to produce a flush joint between units.
- C. Resilient Molding Accessories: Butt to adjacent materials and tightly adhere to substrates throughout length of each piece. Install reducer strips at edges of floor covering that would otherwise be exposed.

### 3.5 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protecting resilient products.
- B. Perform the following operations immediately after completing resilient-product installation:

1. Remove adhesive and other blemishes from surfaces.
  2. Sweep and vacuum horizontal surfaces thoroughly.
  3. Damp-mop horizontal surfaces to remove marks and soil.
- C. Protect resilient products from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.
- D. Cover resilient products subject to wear and foot traffic until Substantial Completion.

END OF SECTION 096513

## SECTION 096519 – RESILIENT TILE FLOORING

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Work Included: The Work of this Section shall include but not be limited to the following:
  - 1. Rubber floor tile (RF-#).
  - 2. Resilient wall base and accessories (B-# ).
- B. Related Requirements:
  - 1. Section 096513 "Resilient Base and Accessories" for wall base and accessories installed with resilient tile flooring.

#### 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples for Verification: Full-size units of each color and pattern of resilient floor tile required.
  - 1. Resilient Accessories: Manufacturer's standard-size Samples, but not less than 12 inches long, of each resilient product color and pattern required.
- C. Maintenance Data: For resilient products to include in maintenance manuals.

#### 1.3 QUALITY ASSURANCE

- A. Fire-Test-Response Characteristics: Provide products identical to those tested for fire-exposure behavior per test method indicated by a testing and inspecting agency acceptable to authorities having jurisdiction.

#### 1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store resilient products and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer, but not less than 50 deg F or more than 90 deg F. Store tiles on flat surfaces.

#### 1.5 PROJECT CONDITIONS

- A. Maintain temperatures within range recommended by manufacturer, but not less than 70 deg F or more than 95 deg F, in spaces to receive floor tile during the following time periods:
  - 1. 48 hours before installation.
  - 2. During installation.
  - 3. 48 hours after installation.
- B. After postinstallation period, maintain temperatures within range recommended by manufacturer, but not less than 55 deg F or more than 95 deg F.

- C. Close spaces to traffic during floor covering installation.
- D. Close spaces to traffic for 48 hours after floor covering installation.
- E. Install resilient products after other finishing operations, including painting, have been completed.

## PART 2 - PRODUCTS

### 2.1 COLORS AND PATTERNS

- A. Colors and Patterns: As indicated by manufacturer's designations.

### 2.2 RUBBER FLOOR TILE (RF-1 & RF-3).

- A. Rubber Floor Tile: ASTM F 1344, Class: I-A (homogeneous rubber tile, solid color).

- 1. Hardness: Manufacturer's standard hardness, measured using Shore, Type A durometer per ASTM D 2240.
- 2. Wearing Surface: See Finish Schedule on the Drawings.
- 3. Thickness: 0.125 inch.
- 4. Size: 12 by 12 inches, unless otherwise indicated.
- 5. Fire-Test-Response Characteristics:
  - a. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm per ASTM E 648.
- 6. Color: See Finish Schedule on the Drawings.
- 7. Basis-of-Design Product: See Finish Schedule on the Drawings. or a comparable product by one of the following.
  - a. Johnsonite.
  - b. Endura.
  - c. Nora Rubber Flooring, Freudenberg Building Systems, Inc.
  - d. Roppe Corporation.

### 2.3 RUBBER FLOOR TILE (RF-4).

- A. Rubber Floor Tile: ASTM F 1344, Class: I-A (homogeneous rubber tile, solid color) reinforced with stainless steel studs.
  - 1. Tile Size: 12-inch by 12-inch by 1/8-inch

### 2.4 INSTALLATION MATERIALS

- A. Trowelable Leveling and Patching Compounds: Latex-modified, portland cement based or blended hydraulic cement based formulation provided or approved by resilient product manufacturer for applications indicated.
- B. Adhesives: Water-resistant type recommended by manufacturer to suit resilient products and substrate conditions indicated.



- C. Grounding Strips: Provided and approved by floor covering manufacturer and that produce conductive continuity of floor covering system to ground connection.
- D. Metal Edge Strips: Extruded aluminum with mill finish of width shown, of height required to protect exposed edges of tiles, and in maximum available lengths to minimize running joints.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, with Installer present, for compliance with requirements for installation tolerances, moisture content, and other conditions affecting performance.
  - 1. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion of resilient products.
  - 2. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Prepare substrates according to manufacturer's written recommendations to ensure adhesion of resilient products.
- B. Concrete Substrates: Prepare according to ASTM F 710.
  - 1. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
  - 2. Alkalinity and Adhesion Testing: Perform tests recommended by manufacturer. Proceed with installation only after substrates pass testing.
  - 3. Moisture Testing:
    - a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with installation only after substrates have maximum moisture-vapor- emission rate of 3 lb of water/1000 sq. ft. in 24 hours.
    - b. Perform tests recommended by manufacturer. Proceed with installation only after substrates pass testing.
- C. Remove substrate coatings and other substances that are incompatible with adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
- D. Use trowelable leveling and patching compound to fill cracks, holes, and depressions in substrates.
- E. Move resilient products and installation materials into spaces where they will be installed at least 48 hours in advance of installation.
  - 1. Do not install resilient products until they are same temperature as space where they are to be installed.
- F. Sweep and vacuum clean substrates to be covered by resilient products immediately before installation. After cleaning, examine substrates for moisture, alkaline salts, carbonation, and

dust. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.3 TILE INSTALLATION

- A. Lay out tiles from center marks established with principal walls, discounting minor offsets, so tiles at opposite edges of room are of equal width. Adjust as necessary to avoid using cut widths that equal less than one-half tile at perimeter.
- B. Lay tiles square with room axis in pattern indicated.
- C. Match tiles for color and pattern by selecting tiles from cartons in the same sequence as manufactured and packaged, if so numbered. Discard broken, cracked, chipped, or deformed tiles.
  - 1. Lay tiles with grain running in one direction in pattern of colors and sizes indicated.
- D. Scribe, cut, and fit tiles to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, edgings, door frames, thresholds, and nosing's.
- E. Extend tiles into toe spaces, door reveals, closets, and similar openings.
- F. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on floor tiles as marked on substrates. Use chalk or other nonpermanent, nonstaining marking device.
- G. Install tiles on covers for telephone and electrical ducts and similar items in finished floor areas. Maintain overall continuity of color and pattern with pieces of tile installed on covers. Tightly adhere tile edges to substrates that abut covers and to cover perimeters.
- H. Adhere tiles to flooring substrates using a full spread of adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.

### 3.4 CLEANING AND PROTECTION

- A. Perform the following operations immediately after completing resilient product installation:
  - 1. Remove adhesive and other blemishes from exposed surfaces.
  - 2. Sweep and vacuum surfaces thoroughly.
  - 3. Damp-mop surfaces to remove marks and soil.
    - a. Do not wash surfaces until after time period recommended by manufacturer.
- B. Protect resilient products from marks, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period. Use protection methods recommended in writing by manufacturer.
  - 1. Apply protective floor polish to horizontal surfaces that are free from soil, visible adhesive, and surface blemishes if recommended in writing by manufacturer.
    - a. Coordinate selection of floor polish with Owner's maintenance service.

2. Cover products installed on horizontal surfaces with undyed, untreated building paper until Substantial Completion.
3. Do not move heavy and sharp objects directly over surfaces. Place hardboard or plywood panels over flooring and under objects while they are being moved. Slide or roll objects over panels without moving panels.

END OF SECTION 096519

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## SECTION 096536 – STATIC-CONTROL RESILIENT FLOORING

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Work Included: The Work of this Section shall include but not be limited to the following:
  - 1. Static-dissipative, rubber floor tile. (RF-2)
- B. Related Sections:
  - 1. Section 096513 "Resilient Base and Accessories" for resilient base, and other accessories.

#### 1.2 PERFORMANCE REQUIREMENTS

- A. Static-Dissipative Properties: Provide floor coverings with static-control properties indicated as determined by testing identical products per test method indicated by an independent testing and inspecting agency.
  - 1. Electrical Resistance: Test per ASTM F 150 with 100-V applied voltage ESD-STM-7.1.
    - a. Average greater than 1 megohm and less than or equal to 1000 megohms when test specimens are tested surface to ground.
    - b. Average no less than 1 megohm and less than or equal to 1000 megohms when installed floor coverings are tested surface to ground.
  - 2. Static Generation: Less than 300 V when tested per AATCC-134 at 20 percent relative humidity with conductive footwear.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For each type of floor covering. Include floor covering layouts, edges, columns, doorways, enclosing partitions, built-in furniture, cabinets, and cutouts.
  - 1. Show details of special patterns.
  - 2. Submit grounding diagram showing location of grounding strips and connections.
- A. Samples for Initial Selection: For each type of floor covering indicated.
- B. Samples for Verification: For each type of floor covering indicated and of size indicated below:
  - 1. Floor Tile: Full-size units.
  - 2. Heat-Welding Bead: Include manufacturer's standard-size Samples, but not less than 9 inches long, of each color required.

- C. Seam Samples: For seamless-installation technique indicated and for each floor covering product, color, and pattern required; with seam running lengthwise and in center of 6-by-9-inch Sample applied to a rigid backing and prepared by Installer for this Project.

#### 1.4 INFORMATION SUBMITTALS

- A. Product Schedule: For floor covering. Use same designations indicated on Drawings.
- B. Qualification Data: For qualified Installer.
  - 1. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for floor coverings.
- C. Field quality-control reports.
- D. Maintenance Data: For each type of floor covering to include in maintenance manuals.

#### 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs workers for this Project who are competent in techniques required by manufacturer for floor covering installation and seaming method indicated.
  - 1. Engage an installer who employs workers for this Project who are trained or certified by manufacturer for installation techniques required.
- B. Fire-Test-Response Characteristics: As determined by testing identical products according to ASTM E 648 or NFPA 253 by a qualified testing agency.
  - 1. Critical Radiant Flux Classification: Class I, not less than 0.45 W/sq. cm.
- C. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. Build mockups for floor coverings including integral-flash-cove base and resilient base and accessories.
    - a. Size: Minimum 100 sq. ft. for each type, color, and pattern in locations directed by The Engineer.
- D. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review methods and procedures related to static-control resilient floor coverings including, but not limited to, the following:
    - a. Examination and preparation of substrates to receive floor covering.
    - b. Installation, including seamless installation techniques.
    - c. Field quality-control testing.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store floor coverings and installation materials in dry spaces protected from the weather, with ambient temperatures maintained within range recommended by manufacturer but not less than 50 deg F or more than 90 deg F.

1. Floor Tile: Store on flat surfaces.

## 1.7 PROJECT CONDITIONS

- A. Maintain ambient temperatures within range recommended by manufacturer, but not less than 70 deg F or more than 85 deg F, in spaces to receive floor coverings during the following time periods:
  1. 48 hours before installation.
  2. During installation.
  3. 48 hours after installation.
- B. Until Substantial Completion, maintain ambient temperatures within range recommended by manufacturer, but not less than 55 deg F or more than 95 deg F.
- C. Close spaces to traffic during floor covering installation.
- D. Close spaces to traffic for 48 hours after floor covering installation.
- E. Install floor coverings after other finishing operations, including painting, have been completed.

## 1.8 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  1. Floor Tile: Furnish 1 box for every 50 boxes or fraction thereof, of each type, color, and pattern of floor tile installed.

## PART 2 - PRODUCTS

### 2.1 STATIC-DISSIPATIVE RESILIENT FLOOR COVERINGS

- A. Static-Dissipative Rubber Floor Tile (FR-2): ASTM F1344; except in manufacturer's standard hardness when tested per ASTM D2240 using Shore, Type A durometer.
  1. Textured-Surface Floor Tile: Class I-B (homogenous rubber, through-mottled pattern).
    - a. Manufacturers: Basis of Design: Flexco Floors – ESD Rubber or compatible products by one of the following:
      - 1) Activa Rubber Flooring by PRF USA Inc.
      - 2) Roppe Inc.
    - b. Thickness: Not less than 0.08 inch.
    - c. Size: 24 by 24 inches.
    - d. Seaming Method: Standard.
    - e. Colors and Patterns: As indicated by manufacturer's designations on drawing "Finish Legend".

## 2.2 INSTALLATION MATERIALS

- A. Trowelable Leveling and Patching Compounds: Latex-modified, portland cement or blended hydraulic-cement-based formulation provided or approved by manufacturer for applications indicated.
- B. Static-Control Adhesive: Provided or approved by manufacturer; type that maintains electrical continuity of floor covering system to ground connection.
- C. Grounding Strips: Provided or approved by manufacturer; type and size that maintains electrical continuity of floor covering system to ground connection.
- D. Seamless-Installation Accessories:
  - 1. Chemical-Bonding Compound: Product of manufacturer for chemically bonding seams.
    - a. Use chemical-bonding compound that has a VOC content of 350 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. Integral-Flash-Cove Base Accessories:
  - 1. Cove Strip: 1-inch radius support strip provided or approved by manufacturer.
  - 2. Cap Strip: provided or approved by manufacturer.
  - 3. Corners: Metal inside and outside corners and end stops provided or approved by floor covering manufacturer.
- B. Floor Polish: Provide protective, static-control liquid floor polish products as recommended by floor covering manufacturer.

## PART 3 - - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, with Installer and manufacturer's representative present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.
- B. Verify that finishes of substrates comply with tolerances and other requirements specified in other Sections and that substrates are free of cracks, ridges, depressions, scale, and foreign deposits that might interfere with adhesion or static-control characteristics of floor coverings.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Prepare substrates according to manufacturer's written instructions and with oversight by manufacturer's representative to ensure adhesion of floor coverings and electrical continuity of floor covering systems.



B. Concrete Substrates: Prepare according to ASTM F 710.

1. Verify that substrates are dry and free of curing compounds, sealers, and hardeners.
2. Remove substrate coatings and other substances that are incompatible with floor covering adhesives and that contain soap, wax, oil, or silicone, using mechanical methods recommended by manufacturer. Do not use solvents.
3. Alkalinity and Adhesion Testing: Perform tests recommended by manufacturer. Proceed with installation only after substrates pass testing.
4. Moisture Testing: Perform tests recommended by manufacturer[ and as follows]. Proceed with installation only after substrates pass testing.
  - a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with installation only after substrates have maximum moisture-vapor- emission rate of 3 lb of water/1000 sq. ft. in 24 hours.
  - b. Perform relative humidity test using in situ probes, ASTM F 2170. Proceed with installation only after substrates have maximum 75 percent relative humidity level measurement.

C. Access Flooring Panels: Remove protective film of oil or other coating using method recommended by access flooring manufacturer.

D. Fill cracks, holes, and depressions in substrates with trowelable leveling and patching compound and remove bumps and ridges to produce a uniform and smooth substrate.

E. Do not install floor coverings until they are same temperature as space where they are to be installed.

1. Move floor coverings and installation materials into spaces where they will be installed at least 48 hours in advance of installation.

F. Sweep and vacuum clean substrates to be covered by floor coverings immediately before installation.

### 3.3 INSTALLATION, GENERAL

- A. Install static-control resilient floor covering according to manufacturer's written instructions and with oversight by manufacturer's representative.
- B. Embed grounding strips in static-control adhesive. Extend grounding strips beyond perimeter of static-control resilient floor covering surfaces to ground connections.
- C. Scribe, cut, and fit floor coverings to butt neatly and tightly to vertical surfaces and permanent fixtures including built-in furniture, cabinets, pipes, outlets, and door frames.
- D. Extend floor coverings into toe spaces, door reveals, closets, and similar openings. Extend floor covering to center of door openings.
- E. Maintain reference markers, holes, and openings that are in place or marked for future cutting by repeating on floor coverings as marked on substrates. Use chalk or other nonpermanent, nonstaining marking device.

- F. Install floor coverings on covers for telephone and electrical ducts, and similar items in installation areas. Maintain overall continuity of color and pattern with pieces of floor coverings installed on covers. Tightly adhere floor covering edges to substrates that abut covers and to cover perimeters.
- G. Adhere floor coverings to substrates using a full spread of static-control adhesive applied to substrate to produce a completed installation without open cracks, voids, raising and puckering at joints, telegraphing of adhesive spreader marks, and other surface imperfections.
- H. Seamless Installation:
  - 1. Chemically Bonded Seams: Bond seams with chemical-bonding compound to permanently fuse sections into a seamless floor covering. Prepare seams and apply compound to produce tightly fitted seams without gaps, overlays, or excess bonding compound on floor covering surfaces.
  - I. Integral-Flash-Cove Base: Cove floor coverings 6 inches up vertical surfaces. Support floor coverings at horizontal and vertical junction with cove strip. Butt at top against cap strip.
    - 1. Install metal corners at inside and outside corners.

### 3.4 FLOOR TILE INSTALLATION

- A. Comply with manufacturer's written instructions for installing floor tile.
- B. Lay out floor tiles from center marks established with principal walls, discounting minor offsets, so floor tiles at opposite edges of room are of equal width. Adjust as necessary to avoid using cut widths that equal less than one-half floor tile at perimeter.
  - 1. Lay floor tiles square with room axis in pattern indicated.
- C. Match floor tiles for color and pattern by selecting floor tiles from cartons in same sequence as manufactured and packaged, if so numbered. Discard broken, cracked, chipped, or deformed floor tiles.
  - 1. Lay static-dissipative, vinyl composition floor tiles with grain running in one direction with grain direction alternating in adjacent floor tiles (basket-weave pattern) in pattern of colors and sizes indicated.
- D. In each space where conductive, solid vinyl floor tile is installed, install maintenance floor tile identifying conductive floor tile in location approved by The Engineer.

### 3.5 FIELD QUALITY CONTROL

- A. Testing: A qualified testing agency to test electrical resistance of static-control resilient floor covering systems for compliance with requirements.
  - 1. Arrange for testing after installation static-control adhesives have fully cured and floor covering systems have stabilized to ambient conditions and after ground connections are completed.
  - 2. Arrange for testing of floor coverings [before] [after] [before and after] performing floor polish procedures.

- B. Static-control resilient floor coverings will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

### 3.6 CLEANING AND PROTECTION

- A. Comply with manufacturer's written instructions for cleaning and protection of floor coverings.
- B. Perform the following operations immediately after completing floor covering installation:
  - 1. Remove static-control adhesive and other blemishes from exposed surfaces.
  - 2. Sweep and vacuum surfaces thoroughly.
  - 3. Damp-mop surfaces to remove marks and soil.
- C. Protect floor coverings from mars, marks, indentations, and other damage from construction operations and placement of equipment and fixtures during remainder of construction period.
  - 1. Do not wax static-control resilient floor coverings.
  - 2. If recommended in writing by manufacturer, apply protective static- control floor polish formulated to maintain or enhance floor covering's electrical properties to floor covering surfaces that are free from soil, static- control adhesive, and surface blemishes.
    - a. Verify that both floor polish and its application method are approved by manufacturer and that floor polish will not leave an insulating film that reduces floor coverings' effectiveness for static control.
- D. Cover floor coverings until Substantial Completion.

END OF SECTION 096536

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## SECTION - 096723 - RESINOUS FLOORING

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Work Included: The Work of this Section shall include, but not be limited to, the following:
  - 1. This Section includes resinous flooring systems with epoxy body coats.
  - 2. Application Method: Troweled or screeded.

#### 1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include manufacturer's technical data, application instructions, and recommendations for each resinous flooring component required.
- B. Samples for Initial Selection: For each type of exposed finish required.
- C. Samples for Verification: For each resinous flooring system required, 6 inches square, applied to a rigid backing by Installer for this Project.
- D. Product Schedule: Use resinous flooring designations indicated in Part 2 and room designations indicated on Drawings in product schedule.

#### 1.3 INFORMATION SUBMITTALS

- A. Installer Certificates: Signed by manufacturer certifying that installers comply with specified requirements.
- B. Material Test Reports: For each resinous flooring component.
- C. Material Certificates: For each resinous flooring component, signed by manufacturer.
- D. Maintenance Data: For resinous flooring to include in maintenance manuals.

#### 1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an experienced installer (applicator) who is experienced in applying resinous flooring systems similar in material, design, and extent to those indicated for this Project, whose work has resulted in applications with a record of successful in-service performance, and who is acceptable to resinous flooring manufacturer.
  - 1. Engage an installer who is certified in writing by resinous flooring manufacturer as qualified to apply resinous flooring systems indicated.
- B. Source Limitations: Obtain primary resinous flooring materials, including primers, resins, hardening agents, grouting coats, and topcoats, through one source from a single manufacturer. Provide secondary materials, including patching and fill material, joint sealant, and repair materials, of type and from source recommended by manufacturer of primary materials.
- C. Mockups: Apply mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. Apply full-thickness mockups on 48-inch- square floor area selected by Architect.
  - a. Include 48-inch length of integral cove base.
2. Simulate finished lighting conditions for Architect's review of mockups.
3. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials in original packages and containers, with seals unbroken, bearing manufacturer's labels indicating brand name and directions for storage and mixing with other components.
- B. Store materials to prevent deterioration from moisture, heat, cold, direct sunlight, or other detrimental effects.

#### 1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Comply with resinous flooring manufacturer's written instructions for substrate temperature, ambient temperature, moisture, ventilation, and other conditions affecting resinous flooring application.
- B. Lighting: Provide permanent lighting or, if permanent lighting is not in place, simulate permanent lighting conditions during resinous flooring application.
- C. Close spaces to traffic during resinous flooring application and for not less than 24 hours after application, unless manufacturer recommends a longer period.

### PART 2 - PRODUCTS

#### 2.1 RESINOUS FLOORING

- A. Products: Subject to compliance with requirements, provide one of the following:
  1. Crossfield Products Corp., Dex-O-Tex.
  2. General Polymers Corporation, a division of the Sherwin-Williams Company,.
  3. Selby-Ucrete Industrial Flooring, a division of Master Builders, Inc.;
  4. Stonhard, Inc.
- B. System Characteristics:
  1. Color and Pattern: As selected by Architect from manufacturer's full range.
  2. Wearing Surface: Textured for slip resistance.
  3. Integral Cove Base: 4 inches high.
  4. Overall System Thickness: 3/16 inch.
- C. System Components: Manufacturer's standard components that are compatible with each other and as follows:
  1. Body Coats:
    - a. Resin: Epoxy.
    - b. Formulation Description: 100 percent solids High solids Water based.

- c. Application Method: Troweled or screeded.
  - 1) Thickness of Coats: 1/16 inch.
  - 2) Number of Coats: 3.
- d. Aggregates: Colored quartz (ceramic-coated silica).
- 2. Primer: Type recommended by manufacturer for substrate and body coat(s) indicated.
  - a. Formulation Description: 100 percent solids.
- 3. Reinforcing Membrane: Flexible resin formulation that is recommended by manufacturer for substrate and primer and body coat(s) indicated and that prevents substrate cracks from reflecting through resinous flooring.
  - a. Formulation Description: 100 percent solids.
  - b. Provide fiberglass scrim embedded in reinforcing membrane.
- 4. Topcoat: Chemical-resistant sealing or finish coat(s).
  - a. Resin: Epoxy.
  - b. Formulation Description: 100 percent solids .
  - c. Type: Pigmented.
  - d. Finish: Matte.
  - e. Number of Coats: One.

## 2.2 ACCESSORY MATERIALS

- A. Patching and Fill Material: Resinous product of or approved by resinous flooring manufacturer and recommended by manufacturer for application indicated.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. General: Prepare and clean substrates according to resinous flooring manufacturer's written instructions for substrate indicated. Provide clean, dry, and neutral Ph substrate for resinous flooring application.
- B. Concrete Substrates: Provide sound concrete surfaces free of laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, and other contaminants incompatible with resinous flooring.
  - 1. Roughen concrete substrates as follows:
    - a. Shot-blast surfaces with an apparatus that abrades the concrete surface, contains the dispensed shot within the apparatus, and recirculates the shot by vacuum pickup.
  - 2. Repair damaged and deteriorated concrete according to resinous flooring manufacturer's written recommendations.
  - 3. Verify that concrete substrates are dry.

- a. Perform anhydrous calcium chloride test, ASTM F 1869. Proceed with application only after substrates have maximum moisture-vapor-emission rate of 3 lb of water/1000 sq. ft. of slab in 24 hours.
  - b. Perform plastic sheet test, ASTM D 4263. Proceed with application only after testing indicates absence of moisture in substrates.
  - c. Perform additional moisture tests recommended by manufacturer. Proceed with application only after substrates pass testing.
- 4. Verify that concrete substrates have neutral Ph and that resinous flooring will adhere to them. Perform tests recommended by manufacturer. Proceed with application only after substrates pass testing.
- C. Resinous Materials: Mix components and prepare materials according to resinous flooring manufacturer's written instructions.
- D. Use patching and fill material to fill holes and depressions in substrates according to manufacturer's written instructions.
- E. Treat control joints and other nonmoving substrate cracks to prevent cracks from reflecting through resinous flooring according to manufacturer's written recommendations.

### 3.2 APPLICATION

- A. General: Apply components of resinous flooring system according to manufacturer's written instructions to produce a uniform, monolithic wearing surface of thickness indicated.
  - 1. Coordinate application of components to provide optimum adhesion of resinous flooring system to substrate, and optimum intercoat adhesion.
  - 2. Cure resinous flooring components according to manufacturer's written instructions. Prevent contamination during application and curing processes.
  - 3. At substrate expansion and isolation joints, provide joint in resinous flooring to comply with resinous flooring manufacturer's written recommendations.
- B. Apply primer over prepared substrate at manufacturer's recommended spreading rate.
- C. Apply reinforcing membrane to entire substrate surface.
- D. Integral Cove Base: Apply cove base mix to wall surfaces before applying flooring. Apply according to manufacturer's written instructions and details including those for taping, mixing, priming, troweling, sanding, and topcoating of cove base. Round internal and external corners.
- E. Apply troweled or screeded body coat(s) in thickness indicated for flooring system. Hand or power trowel and grout to fill voids. When cured, sand to remove trowel marks and roughness.
- F. Apply grout coat, of type recommended by resinous flooring manufacturer to fill voids in surface of final body coat and to produce wearing surface indicated.
- G. Apply topcoat(s) in number of coats indicated for flooring system and at spreading rates recommended in writing by manufacturer.

### 3.3 FIELD QUALITY CONTROL

- A. Material Sampling: Construction Manager may at any time and any number of times during resinous flooring application require material samples for testing for compliance with requirements.



1. Owner will engage an independent testing agency to take samples of materials being used. Material samples will be taken, identified, sealed, and certified in presence of Contractor.
2. Testing agency will test samples for compliance with requirements, using applicable referenced testing procedures or, if not referenced, using testing procedures listed in manufacturer's product data.
3. If test results show applied materials do not comply with specified requirements, pay for testing, remove noncomplying materials, prepare surfaces coated with unacceptable materials, and reapply flooring materials to comply with requirements.

#### 3.4 CLEANING AND PROTECTING

- A. Protect resinous flooring from damage and wear during the remainder of construction period. Use protective methods and materials, including temporary covering, recommended in writing by resinous flooring manufacturer.

END OF SECTION 09671

## SECTION 099113 – EXTERIOR PAINTING

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. This Section includes surface preparation and the application of paint systems on the following interior substrates:
  - 1. Metal door frames.
  - 2. Other metal surfaces as indicated and required.
- B. Related Sections include the following:
  - 1. Division 08 Sections for factory priming windows and doors with primers specified in this Section.

#### 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples for Initial Selection: For each type of topcoat product indicated.
- C. Samples for Verification: For each type of paint system and in each color and gloss of topcoat indicated.
  - 1. Submit Samples on rigid backing, 8 inches square.
  - 2. Step coats on Samples to show each coat required for system.
  - 3. Label each coat of each Sample.
  - 4. Label each Sample for location and application area.
- D. Product List: For each product indicated, include the following:
  - 1. Cross-reference to paint system and locations of application areas.  
Use same designations indicated on Drawings and in schedules.

#### 1.3 QUALITY ASSURANCE

- A. Applicator Qualifications: A firm or individual experienced in applying paints and coatings similar in material, design, and extent to those indicated for this Project, whose work has resulted in applications with a record of successful in- service performance.
- B. Source Limitations: Obtain block fillers and primers for each coating system from the same manufacturer as the finish coats.
- C. Mockups: Apply benchmark samples of each paint system indicated and each color and finish selected to verify preliminary selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.

1. The Engineer will select one surface to represent surfaces and conditions for application of each paint system specified in Part 3.
  - a. The Engineer will designate items or areas required.
2. Final approval of color selections will be based on benchmark samples.
  - a. If preliminary color selections are not approved, apply additional benchmark samples of additional colors selected by The Engineer at no added cost to Owner.

#### 1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
  1. Maintain containers in clean condition, free of foreign materials and residue.
  2. Protect materials from freezing where necessary. Keep storage area neat and orderly. Remove oily rags and waste daily. Ensure that workmen and work areas are adequately protected from fire hazards and health hazards resulting from use of paints.

#### 1.5 JOB CONDITIONS

- A. Apply water-base paints only when temperature of surfaces to be painted and surrounding air temperatures are between 50°F and 90°F, unless otherwise permitted by paint manufacturer's instructions.
- B. Apply solvent-thinned paints only when temperature of surfaces to be painted and surrounding air temperatures are between 45°F and 95°F, unless otherwise permitted by paint manufacturer's instructions.
- C. Do not apply paint when relative humidity exceeds 85%; or to damp or wet surfaces; unless otherwise permitted by paint manufacturer.

#### 1.6 EXTRA MATERIALS

- A. Furnish extra materials described below that are from same production run (batch mix) as materials applied and that are packaged for storage and identified with labels describing contents.
  1. Quantity: Furnish an additional 5 percent, but not less than 2 gal. of each material and color applied.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Manufacturer: Subject to compliance with requirements, provide products as manufactured by Tnemec and as scheduled below in the specification or an approved equal of one of the following:
  - 1. Carboline, Inc.
  - 2. PPG Industries, Pittsburgh Paints (Pittsburgh).
- B. Proprietary names of colors or materials are not intended to imply that products of named manufacturers are required to exclusion of equivalent products of other manufacturers.

## 2.2 MATERIALS

- A. Material Quality: Provide best quality grade of various types of coatings as regularly manufactured by acceptable paint materials manufacturers. Materials not displaying manufacturer's identification as a standard, best-grade product will not be acceptable.
- B. Volatile Organic Materials: Provide paint and coating products to comply with applicable environmental regulations and authorities. Federal numbers, where specified, are for guidelines only.
- C. Primers and Undercoaters: Provide primers and undercoaters recommended by the finish coating manufacturer for suitability with the substrate and compatibility with finish coats.
- D. Color Pigments: Pure, non-fading, to suit substrates and service.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.
- B. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- C. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
  - 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

### 3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI The Engineerural Painting Specification Manual" applicable to substrates indicated.
- B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.

1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
  2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.
1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.
- D. Ferrous Metals: Clean unfinished ferrous surfaces of oil, grease, dirt, loose mill scale and other foreign substances by solvent and mechanical cleaning follow-up. Touch-up defective prime coats with shop primer.
1. Surface Preparation - Exterior (SSPC Zone 1B): SSPC-SP3 "Power Tool Cleaning"
- E. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.

### 3.3 APPLICATION

- A. Apply paints according to manufacturer's written instructions.
1. Use applicators and techniques suited for paint and substrate indicated.
  2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
  3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.
- B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.
- C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.
- D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

### 3.4 FIELD QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:
1. Owner will engage the services of a qualified testing agency to sample paint materials

being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.

2. Testing agency will perform tests for compliance with product requirements.
3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

### 3.5 PAINT SYSTEM SELECTION

#### A. Derive each paint system by:

1. Select primer from specified products for substrates involved. Field- applied primer coat is required for each material scheduled for paint unless the primer was shop-applied. Touch-up of damaged shop-applied primers is a requirement of this Section. This primer coat (whether field- applied, shop-applied, or touched-up) is first coat of the paint system.
2. Selecting topcoats from specified products for type of finish and sheen scheduled.
3. Two topcoats are required for each paint system unless otherwise indicated.

### 3.6 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by The Engineer, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

### 3.7 EXTERIOR PAINTING SCHEDULE

#### A. Steel Substrates:

1. Quick-Drying Enamel System: MPI EXT 5.1A.
  - a. Prime Coat: Quick-drying alkyd metal primer.
  - b. Intermediate Coat: Quick-drying enamel matching topcoat.
  - c. Topcoat: Quick-drying enamel.

B. Galvanized-Metal Substrates:

1. Latex System: MPI EXT 5.3A.
  - a. Prime Coat: Cementitious galvanized-metal primer.
  - b. Intermediate Coat: Exterior latex matching topcoat.
  - c. Topcoat: Exterior latex.

END OF SECTION 099113

## SECTION 099123 – INTERIOR PAINTING

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. This Section includes surface preparation and the application of paint systems on the following interior substrates:

1. Concrete.
2. Concrete masonry units (CMU).
3. Steel.
4. Galvanized metal.
5. Aluminum (not anodized or otherwise coated).
6. Wood.
7. Gypsum board.

- B. Related Sections include the following:

1. Division 06 Sections for shop priming carpentry with primers specified in this Section.
2. Division 08 Sections for factory priming windows and doors with primers specified in this Section.
3. Division 09 Section "Resinous Flooring" for epoxy resin floor coating.
4. Division 09 painting Sections for special-use coatings.

#### 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples for Initial Selection: For each type of topcoat product indicated.
- C. Samples for Verification: For each type of paint system and in each color and gloss of topcoat indicated.
1. Submit Samples on rigid backing, 8 inches square.
  2. Step coats on Samples to show each coat required for system.
  3. Label each coat of each Sample.
  4. Label each Sample for location and application area.
- D. Product List: For each product indicated, include the following:
1. Cross-reference to paint system and locations of application areas. Use same designations indicated on Drawings and in schedules.



### 1.3 QUALITY ASSURANCE

- A. Applicator Qualifications: A firm or individual experienced in applying paints and coatings similar in material, design, and extent to those indicated for this Project, whose work has resulted in applications with a record of successful in- service performance.
- B. Source Limitations: Obtain block fillers and primers for each coating system from the same manufacturer as the finish coats.
- C. Mockups: Apply benchmark samples of each paint system indicated and each color and finish selected to verify preliminary selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
  - 1. The Engineer will select one surface to represent surfaces and conditions for application of each paint system specified in Part 3.
    - a. Wall and Ceiling Surfaces: Provide samples of at least 100 sq. ft.
    - b. Other Items: The Engineer will designate items or areas required.
  - 2. Apply benchmark samples after permanent lighting and other environmental services have been activated.
  - 3. Final approval of color selections will be based on benchmark samples.
    - a. If preliminary color selections are not approved, apply additional benchmark samples of additional colors selected by The Engineer at no added cost to Owner.

### 1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
  - 1. Maintain containers in clean condition, free of foreign materials and residue.
  - 2. Remove rags and waste from storage areas daily.

### 1.5 PROJECT CONDITIONS

- A. Apply paints only when temperature of surfaces to be painted and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply paints when relative humidity exceeds 85 percent; at temperatures less than 5 deg F above the dew point; or to damp or wet surfaces.

### 1.6 EXTRA MATERIALS

- A. Furnish extra materials described below that are from same production run (batch mix) as materials applied and that are packaged for storage and identified with labels describing contents.

1. Quantity: Furnish an additional 5 percent, but not less than 2 gal. of each material and color applied.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Benjamin Moore & Co. (Ben Moore).
2. M. A. Bruder & Sons, Inc. (MAB).
3. Sherwin-Williams Co. (SW).
4. Stonehard
5. Tnemec.
6. Scuffmaster

### 2.2 PAINT, GENERAL

- A. Material Compatibility:

1. Provide materials for use within each paint system that are compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
2. For each coat in a paint system, provide products recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.

- B. Chemical Components of Field-Applied Interior Paints and Coatings: Provide products that comply with the following limits for VOC content, exclusive of colorants added to a tint base, when calculated according to 40 CFR 59, Subpart D (EPA Method 24) and the following chemical restrictions; these requirements do not apply to primers or finishes that are applied in a fabrication or finishing shop:

1. Flat Paints and Coatings: VOC content of not more than 50 g/L.
2. Nonflat Paints and Coatings: VOC content of not more than 150 g/L.
3. Aromatic Compounds: Paints and coatings shall not contain more than 1.0 percent by weight of total aromatic compounds (hydrocarbon compounds containing one or more benzene rings).
4. Restricted Components: Paints and coatings shall not contain any of the following:
  - a. Acrolein.
  - b. Acrylonitrile.
  - c. Antimony.
  - d. Benzene.
  - e. Butyl benzyl phthalate.
  - f. Cadmium.
  - g. Di (2-ethylhexyl) phthalate.

- h. Di-n-butyl phthalate.
- i. Di-n-octyl phthalate.
- j. 1,2-dichlorobenzene.
- k. Diethyl phthalate.
- l. Dimethyl phthalate.
- m. Ethylbenzene.
- n. Formaldehyde.
- o. Hexavalent chromium.
- p. Isophorone.
- q. Lead.
- r. Mercury.
- s. Methyl ethyl ketone.
- t. Methyl isobutyl ketone.
- u. Methylene chloride.
- v. Naphthalene.
- w. Toluene (methylbenzene).
- x. 1,1,1-trichloroethane.
- y. Vinyl chloride.

C. Colors: Match The Engineer's samples.

## 2.3 BLOCK FILLERS

A. Interior Latex Block Filler:

- |    |           |                        |
|----|-----------|------------------------|
| 1. | MAB       | #4000 Block Filler     |
| 2. | Ben Moore | Superspec Block Filler |
| 3. | SW        | Prep Rite Block Filler |

B. Interior Block Filler

- |    |           |                         |
|----|-----------|-------------------------|
| 1. | Stonehard | Stoneglaze Block Primer |
|----|-----------|-------------------------|

## 2.4 PRIMERS/SEALERS

A. Interior Latex Primer/Sealer:

- |    |           |                          |
|----|-----------|--------------------------|
| 1. | MAB       | Enviropure Primer        |
| 2. | Ben Moore | Pristine Interior Primer |
| 3. | SW        | Harmony Interior Primer  |

## 2.5 METAL PRIMERS

NOTE: 100% solids primers have very specific recoat time windows that must be obeyed. Consult and follow manufacturer's recommendations for these primers.

A. Ferrous Metal Primer

1. MAB Ply Tile Rust Seal
2. Ben Moore M-35 Epoxy Penetrating Sealer
3. SW Macropoxy 920 Preprime

B. Galvanized-Metal Primer:

1. MAB Ply Tile Rust Seal
2. Ben Moore M-35 Epoxy Penetrating Sealer
3. SW Macropoxy 920 Preprime

C. Primer for Aluminum:

1. MAB Ply Tile Rust Seal
2. Ben Moore M-35 Epoxy Penetrating Sealer
3. SW Macropoxy 920 Preprime

D. Primed Metal

1. Scuffmaster Primemaster Bonding Primer

## 2.6 WOOD PRIMERS

A. Interior Latex-Based Wood Primer:

1. MAB Enviropure Primer
2. Ben Moore Pristine Latex Primer
3. SW Harmony Latex Primer

## 2.7 LATEXPAINTS

A. Interior Latex (Flat):

1. MAB Enviropure Latex Flat
2. Ben Moore Pristine Latex Flat
3. SW Harmony Latex Flat

B. Interior Latex (Eggshell):

1. MAB Enviropure Latex Eggshell or Rich Lux Latex Eggshell
2. Ben Moore Pristine Latex Eggshell or Regal Aqua Velvet
3. SW Harmony Latex Eggshell or Super Paint Eggshell

C. Interior Latex (Satin):

1. MAB Rich Lux Low Lustre Latex(028 Line).
2. Ben Moore Regal Aqua Pearl
3. SW No sheen match

D. Interior Latex (Semigloss):

- |    |                        |   |
|----|------------------------|---|
| 1. | MAB<br>Gloss(023 Line) | Enviropure Latex Semi-Gloss or Rich Lux Latex Semi- |
| 2. | Ben Moore              | Pristine Latex Semi-Gloss or Regal Aqua Glo         |
| 3. | SW                     | Harmony Latex Semi-Gloss or Super Paint Semi- Gloss |

NOTE: for all sheens above flat the use of Rich Lux or equivalent products gives you maximum color choice. The use of Enviropure or equivalent products keeps the VOC levels lower because the VOC content is 0-1 g/l

2.8 CMU WALLS

A. Interior CMU Walls:

- |    |           |  |
|----|-----------|--|
| 1. | Stonehard | Stoneglaze VSC two component epoxy coating |
|----|-----------|--|

2.9 METALLIC WALL

A. Interior Metallic Walls(Water Based):

- |    |             |                           |
|----|-------------|---------------------------|
| 1. | Scuffmaster | Solid Metal Finish System |
|----|-------------|---------------------------|

2.10 STEEL COATINGS

A. Interior Structural Steel and Decking

- |    |        |                      |
|----|--------|----------------------|
| 1. | Tnemec | Series 23 Enduratone |
|----|--------|----------------------|

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of work.
- B. Maximum Moisture Content of Substrates: When measured with an electronic moisture meter as follows:
- |    |                                     |
|----|-------------------------------------|
| 1. | Concrete: 12 percent.               |
| 2. | Masonry (Clay and CMU): 12 percent. |
| 3. | Wood: 15 percent.                   |
| 4. | Gypsum Board: 12 percent.           |
| 5. | Plaster: 12 percent.                |
- C. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.

- D. Begin coating application only after unsatisfactory conditions have been corrected and surfaces are dry.
  - 1. Beginning coating application constitutes Contractor's acceptance of substrates and conditions.

### 3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates indicated.
- B. Remove plates, machined surfaces, and similar items already in place that are not to be painted. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and painting.
  - 1. After completing painting operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
  - 2. Do not paint over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- C. Clean substrates of substances that could impair bond of paints, including dirt, oil, grease, and incompatible paints and encapsulants.
  - 1. Remove incompatible primers and reprime substrate with compatible primers as required to produce paint systems indicated.
- D. Concrete Substrates: Remove release agents, curing compounds, efflorescence, and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- E. Clay Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content of surfaces or alkalinity of mortar joints to be painted exceed that permitted in manufacturer's written instructions.
- F. Concrete Masonry Substrates: Remove efflorescence and chalk. Do not paint surfaces if moisture content or alkalinity of surfaces to be painted exceeds that permitted in manufacturer's written instructions.
- G. Steel Substrates: Remove rust and loose mill scale. Clean using methods recommended in writing by paint manufacturer.
- H. Galvanized-Metal Substrates: Remove grease and oil residue from galvanized sheet metal fabricated from coil stock by mechanical methods to produce clean, lightly etched surfaces that promote adhesion of subsequently applied paints.
- I. Aluminum Substrates: Remove surface oxidation.
- J. Wood Substrates:
  - 1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
  - 2. Sand surfaces that will be exposed to view, and dust off.

3. Prime edges, ends, faces, undersides, and backsides of wood.
4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dried.

K. Gypsum Board Substrates: Do not begin paint application until finishing compound is dry and sanded smooth.

L. Plaster Substrates: Do not begin paint application until plaster is fully cured and dry.

### 3.3 APPLICATION

A. Apply paints according to manufacturer's written instructions.

1. Use applicators and techniques suited for paint and substrate indicated.
2. Paint surfaces behind movable equipment and furniture same as similar exposed surfaces. Before final installation, paint surfaces behind permanently fixed equipment or furniture with prime coat only.
3. Paint front and backsides of access panels, removable or hinged covers, and similar hinged items to match exposed surfaces.

B. Tint each undercoat a lighter shade to facilitate identification of each coat if multiple coats of same material are to be applied. Tint undercoats to match color of topcoat, but provide sufficient difference in shade of undercoats to distinguish each separate coat.

C. If undercoats or other conditions show through topcoat, apply additional coats until cured film has a uniform paint finish, color, and appearance.

D. Apply paints to produce surface films without cloudiness, spotting, holidays, laps, brush marks, roller tracking, runs, sags, ropiness, or other surface imperfections. Cut in sharp lines and color breaks.

E. Painting Mechanical and Electrical Work: Paint items exposed in equipment rooms and occupied spaces including, but not limited to, the following:

1. Mechanical Work:

- a. Uninsulated metal piping.
- b. Uninsulated plastic piping.
- c. Pipe hangers and supports.
- d. Tanks that do not have factory-applied final finishes.
- e. Visible portions of internal surfaces of metal ducts, without liner, behind air inlets and outlets.
- f. Duct, equipment, and pipe insulation having cotton or canvas insulation covering or other paintable jacket material.
- g. Mechanical equipment that is indicated to have a factory-primed finish for field painting.

2. Electrical Work:

- a. Switchgear.
- b. Panelboards.
- c. Electrical equipment that is indicated to have a factory-primed finish for field painting.

### 3.4 FIELD QUALITY CONTROL

- A. Testing of Paint Materials: Owner reserves the right to invoke the following procedure at any time and as often as Owner deems necessary during the period when paints are being applied:
  1. Owner will engage the services of a qualified testing agency to sample paint materials being used. Samples of material delivered to Project site will be taken, identified, sealed, and certified in presence of Contractor.
  2. Testing agency will perform tests for compliance with product requirements.
  3. Owner may direct Contractor to stop applying paints if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying-paint materials from Project site, pay for testing, and repaint surfaces painted with rejected materials. Contractor will be required to remove rejected materials from previously painted surfaces if, on repainting with complying materials, the two paints are incompatible.

### 3.5 PAINT SYSTEM SELECTION

- A. Derive each paint system by:
  1. Select primer from specified products for substrates involved. Field- applied primer coat is required for each material scheduled for paint unless the primer was shop-applied. Touch-up of damaged shop-applied primers is a requirement of this Section. This primer coat (whether field- applied, shop-applied, or touched-up) is first coat of the paint system.
  2. Selecting topcoats from specified products for type of finish and sheen scheduled.
  3. Two topcoats are required for each paint system unless otherwise indicated.

### 3.6 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing paint application, clean spattered surfaces. Remove spattered paints by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from paint application. Correct damage to work of other trades by cleaning, repairing, replacing, and refinishing, as approved by The Engineer, and leave in an undamaged condition.



- D. At completion of construction activities of other trades, touch up and restore damaged or defaced painted surfaces.

END OF SECTION 099123

## SECTION 099300 - STAINING AND TRANSPARENT FINISHING

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Section includes surface preparation and application of wood stains and transparent finishes on the following substrates:
  - 1. Exterior Substrates:
    - a. Exposed glued-laminated beams and columns.
    - b. Exposed framing.
    - c. Dressed lumber (finish carpentry or woodwork).
    - d. Wood-based panel products.
  - 2. Interior Substrates:
    - a. Exposed glued-laminated beams and columns.
    - b. Exposed framing.
    - c. Dressed lumber (finish carpentry or woodwork).
    - d. Wood-based panel products.
- B. Related Requirements:
  - 1. Section 099123 "Interior Painting" for stains and transparent finishes on concrete floors.

#### 1.2 DEFINITIONS

- A. MPI Gloss Level 1: Not more than 5 units at 60 degrees and 10 units at 85 degrees, according to ASTM D523.
- B. MPI Gloss Level 4: 20 to 35 units at 60 degrees and not less than 35 units at 85 degrees, according to ASTM D523.
- C. MPI Gloss Level 5: 35 to 70 units at 60 degrees, according to ASTM D523.
- D. MPI Gloss Level 6: 70 to 85 units at 60 degrees, according to ASTM D523.
- E. MPI Gloss Level 7: More than 85 units at 60 degrees, according to ASTM D523.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include preparation requirements and application instructions.
  - 1. Include printout of current "MPI Approved Products List" for each product category specified, with the proposed product highlighted.
  - 2. Indicate VOC content.
- B. Samples for Initial Selection: For each type of product.

- C. Samples for Verification: For each type of finish system and in each color and gloss of finish required.
  - 1. Submit Samples on representative samples of actual wood substrates, 8 inches square.
  - 2. Apply coats on Samples in steps to show each coat required for system.
  - 3. Label each coat of each Sample.
  - 4. Label each Sample for location and application area.
- D. Product List: Cross-reference to finish system and locations of application areas. Use same designations indicated on Drawings and in schedules. Include color designations.

#### 1.4 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Stains and Transparent Finishes: 5-percent, but not less than 1 gal. of each material and color applied.

#### 1.5 QUALITY ASSURANCE

- A. Mockups: Apply mockups of each finish system indicated and each color selected to verify preliminary selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
  - 1. Architect will select one surface to represent surfaces and conditions for application of each type of finish system and substrate.
    - a. Vertical and Horizontal Surfaces: Provide samples of at least 100 sq. ft..
    - b. Other Items: Architect will designate items or areas required.
  - 2. Final approval of stain color selections will be based on mockups.
    - a. If preliminary stain color selections are not approved, apply additional mockups of additional stain colors selected by Architect at no added cost to Owner.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store materials not in use in tightly covered containers in well-ventilated areas with ambient temperatures continuously maintained at not less than 45 deg F.
  - 1. Maintain containers in clean condition, free of foreign materials and residue.
  - 2. Remove rags and waste from storage areas daily.

#### 1.7 FIELD CONDITIONS

- A. Apply finishes only when temperature of surfaces to be finished and ambient air temperatures are between 50 and 95 deg F.
- B. Do not apply finishes when relative humidity exceeds 85 percent, at temperatures less than 5 deg F above the dew point, or to damp or wet surfaces.
- C. Do not apply exterior finishes in snow, rain, fog, or mist.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Behr Paint Company; Behr Process Corporation.
  - 2. Benjamin Moore & Co.
  - 3. PPG Paints.
  - 4. Pratt & Lambert.
  - 5. Sherwin-Williams Company (The).

### 2.2 MATERIALS, GENERAL

- A. MPI Standards: Products shall comply with MPI standards indicated and shall be listed in its "MPI Approved Products List."
- B. Material Compatibility:
  - 1. Materials for use within each paint system shall be compatible with one another and substrates indicated, under conditions of service and application as demonstrated by manufacturer, based on testing and field experience.
  - 2. For each coat in a paint system, products shall be recommended in writing by manufacturers of topcoat for use in paint system and on substrate indicated.
- C. Stain Colors: As selected by Architect from manufacturer's full range.

### 2.3 SOURCE QUALITY CONTROL

- A. Testing of Materials: Owner reserves the right to invoke the following procedure:
  - 1. Owner will engage the services of a qualified testing agency to sample wood finishing materials. Contractor will be notified in advance and may be present when samples are taken. If materials have already been delivered to Project site, samples may be taken at Project site. Samples will be identified, sealed, and certified by testing agency.
  - 2. Testing agency will perform tests for compliance with product requirements.
  - 3. Owner may direct Contractor to stop applying wood finishes if test results show materials being used do not comply with product requirements. Contractor shall remove noncomplying materials from Project site, pay for testing, and refinish surfaces finished with rejected materials. Contractor will be required to remove rejected materials from previously finished surfaces before refinishing with complying materials if the two finishes are incompatible or produce results that, in the opinion of the Architect, are aesthetically unacceptable.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions, with Applicator present, for compliance with requirements for maximum moisture content and other conditions affecting performance of the Work.

- B. Maximum Moisture Content of Exterior Wood Substrates: 15 percent, when measured with an electronic moisture meter.
- C. Maximum Moisture Content of Interior Wood Substrates: 10 percent, when measured with an electronic moisture meter.
- D. Verify suitability of substrates, including surface conditions and compatibility with existing finishes and primers.
- E. Proceed with finish application only after unsatisfactory conditions have been corrected.
  - 1. Beginning finish application constitutes Contractor's acceptance of substrates and conditions.

### 3.2 PREPARATION

- A. Comply with manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual" applicable to substrates indicated.
- B. Remove hardware, covers, plates, and similar items already in place that are removable. If removal is impractical or impossible because of size or weight of item, provide surface-applied protection before surface preparation and finishing.
  - 1. After completing finishing operations, use workers skilled in the trades involved to reinstall items that were removed. Remove surface-applied protection if any.
- C. Clean and prepare surfaces to be finished according to manufacturer's written instructions for each substrate condition and as specified.
  - 1. Remove dust, dirt, oil, and grease by washing with a detergent solution; rinse thoroughly with clean water and allow to dry. Remove grade stamps and pencil marks by sanding lightly. Remove loose wood fibers by brushing.
  - 2. Remove mildew by scrubbing with a commercial wash formulated for mildew removal and as recommended by stain manufacturer.
- D. Exterior Wood Substrates:
  - 1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
  - 2. Prime edges, ends, faces, undersides, and backsides of wood.
    - a. For solid hide stained wood, stain edges and ends after priming.
    - b. For varnish-coated stained wood, stain edges and ends and prime with varnish. Prime undersides and backsides with varnish.
  - 3. Countersink steel nails, if used, and fill with putty or plastic wood filler tinted to final color. Sand smooth when dried.
- E. Interior Wood Substrates:
  - 1. Scrape and clean knots, and apply coat of knot sealer before applying primer.
  - 2. Apply wood filler paste to open-grain woods, as defined in "MPI Architectural Painting Specification Manual," to produce smooth, glasslike finish.
  - 3. Sand surfaces exposed to view and dust off.

4. After priming, fill holes and imperfections in the finish surfaces with putty or plastic wood filler. Sand smooth when dry.

### 3.3 APPLICATION

- A. Apply finishes according to manufacturer's written instructions and recommendations in "MPI Architectural Painting Specification Manual."
  1. Use applicators and techniques suited for finish and substrate indicated.
  2. Finish surfaces behind movable equipment and furniture same as similar exposed surfaces.
  3. Do not apply finishes over labels of independent testing agencies or equipment name, identification, performance rating, or nomenclature plates.
- B. Apply finishes to produce surface films without cloudiness, holidays, lap marks, brush marks, runs, ropiness, or other surface imperfections.

### 3.4 CLEANING AND PROTECTION

- A. At end of each workday, remove rubbish, empty cans, rags, and other discarded materials from Project site.
- B. After completing finish application, clean spattered surfaces. Remove spattered materials by washing, scraping, or other methods. Do not scratch or damage adjacent finished surfaces.
- C. Protect work of other trades against damage from finish application. Correct damage by cleaning, repairing, replacing, and refinishing, as approved by Architect, and leave in an undamaged condition.
- D. At completion of construction activities of other trades, touch up and restore damaged or defaced finished wood surfaces.

### 3.5 EXTERIOR WOOD-FINISH-SYSTEM SCHEDULE

- A. Wood Substrates: Glued-laminated construction.
  1. Varnish over Semitransparent Stain System[ MPI EXT 6.1D]:
    - a. Stain Coat: Stain, exterior, solvent based, semitransparent[, MPI #13].
    - b. First Intermediate Coat: Varnish matching topcoat.
    - c. Second Intermediate Coat: Varnish matching topcoat.
    - d. Topcoat: Varnish, with UV inhibitor, exterior, semi-gloss (MPI Gloss Level 5)[, MPI #30].
    - e. Topcoat: Varnish, with UV inhibitor, exterior, gloss (MPI Gloss Level 6)[, MPI #29].
    - f. Topcoat: Varnish, marine spar, exterior, gloss (MPI Gloss Level 7)[, MPI #28].
  2. Clear, Two-Component Polyurethane Varnish over Stain System[ MPI EXT 6.1E]:
    - a. Stain Coat: Stain, exterior, solvent based, semitransparent[, MPI #13].
    - b. First Intermediate Coat: Varnish, aliphatic polyurethane, two component, matching topcoat.

- c. Second Intermediate Coat: Varnish, aliphatic polyurethane, two component, matching topcoat.
  - d. Topcoat: Varnish, aliphatic polyurethane, two component (MPI Gloss Level 6 or 7)[, MPI #78].
3. Clear, Two-Component Polyurethane Varnish System[ MPI EXT 6.1H]:
- a. Prime Coat: Varnish, aliphatic polyurethane, two component, matching topcoat.
  - b. Topcoat: Varnish, aliphatic polyurethane, two component (MPI Gloss Level 6 or 7)[, MPI #78].

B. Wood Substrates: Exposed framing.

1. Semitransparent Stain System[ MPI EXT 6.2L]:
- a. Prime Coat: Stain, exterior, solvent based, semitransparent, matching topcoat.
  - b. Topcoat: Stain, exterior, solvent based, semitransparent[, MPI #13].
2. Varnish over Stain System[ MPI EXT 6.2E]:
- a. Stain Coat: Stain, exterior, solvent based, semitransparent[, MPI #13].
  - b. First Intermediate Coat: Varnish matching topcoat.
  - c. Second Intermediate Coat: Varnish matching topcoat.
  - d. Topcoat: Varnish, with UV inhibitor, exterior, semi-gloss (MPI Gloss Level 5)[, MPI #30].
  - e. Topcoat: Varnish, with UV inhibitor, exterior, gloss (MPI Gloss Level 6)[, MPI #29].
  - f. Topcoat: Varnish, marine spar, exterior, gloss (MPI Gloss Level 7)[, MPI #28].
3. Varnish System[ MPI EXT 6.2K]:
- a. Prime Coat: Varnish matching topcoat.
  - b. First Intermediate Coat: Varnish matching topcoat.
  - c. Second Intermediate Coat: Varnish matching topcoat.
  - d. Topcoat: Varnish, with UV inhibitor, exterior, semi-gloss (MPI Gloss Level 5)[, MPI #30].
  - e. Topcoat: Varnish, with UV inhibitor, exterior, gloss (MPI Gloss Level 6)[, MPI #29].
  - f. Topcoat: Varnish, marine spar, exterior, gloss (MPI Gloss Level 7)[, MPI #28].
4. Clear, Two-Component Polyurethane Varnish System[ MPI EXT 6.2Q]:
- a. Prime Coat: Varnish, aliphatic polyurethane, two component, matching topcoat.
  - b. Intermediate Coat: Varnish, aliphatic polyurethane, two component, matching topcoat.
  - c. Topcoat: Varnish, aliphatic polyurethane, two component (MPI Gloss Level 6 or 7)[, MPI #78].

### 3.6 INTERIOR WOOD -FINISH-SYSTEM SCHEDULE

A. Wood Substrates: Glued-laminated construction.

1. Solid-Color Latex Stain System[ MPI INT 6.1T]:
  - a. Prime Coat: Primer, alkyd for exterior wood[, MPI #5].
  - b. Intermediate Coat: Stain, exterior, water based, solid hide, matching topcoat.
  - c. Topcoat: Stain, exterior, water based, solid hide[, MPI #16].
2. Semitransparent Stain System[ MPI INT 6.1G]:
  - a. Prime Coat: Stain, semitransparent, matching topcoat.
  - b. Topcoat: Stain, semitransparent, for interior wood[, MPI #90].
3. Water-Based Varnish over Stain System[ MPI INT 6.1R]:
  - a. Stain Coat: Stain, semitransparent, for interior wood[, MPI #90].
  - b. First Intermediate Coat: Water-based varnish matching topcoat.
  - c. Second Intermediate Coat: Water-based varnish matching topcoat.
  - d. Topcoat: Varnish, water based, clear, satin (MPI Gloss Level 4)[, MPI #128].
4. Water-Based Varnish System[ MPI INT 6.1F]:
  - a. Prime Coat: Water-based varnish matching topcoat.
  - b. Intermediate Coat: Water-based varnish matching topcoat.
  - c. Topcoat: Varnish, water based, clear, satin (MPI Gloss Level 4)[, MPI #128].
  - d. Topcoat: Varnish, water based, clear, semi-gloss (MPI Gloss Level 5)[, MPI #129].
  - e. Topcoat: Varnish, water based, clear, gloss (MPI Gloss Level 6)[, MPI #130].
5. Polyurethane Varnish over Stain System[ MPI INT 6.1J]:
  - a. Stain Coat: Stain, semitransparent, for interior wood [, MPI #90].
  - b. First Intermediate Coat: Polyurethane varnish matching topcoat.
  - c. Second Intermediate Coat: Polyurethane varnish matching topcoat.
  - d. Topcoat: Varnish, interior, polyurethane, oil modified, satin (MPI Gloss Level 4)[, MPI #57].
  - e. Topcoat: Varnish, interior, polyurethane, oil modified, gloss (MPI Gloss Level 6)[, MPI #56].
6. Clear, Two-Component Polyurethane System[ MPI INT 6.1W]:
  - a. Prime Coat: Two-component polyurethane matching topcoat.
  - b. Intermediate Coat: Two-component polyurethane matching topcoat.
  - c. Topcoat: Varnish, aliphatic polyurethane, two component (MPI Gloss Level 6 or MPI Gloss Level 7)[, MPI #78].

END OF SECTION 099300



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## SECTION 102113 – TOILET COMPARTMENTS

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Work Included: The Work of this Section shall include but not be limited to the following:
  - 1. Toilet Enclosures: Ceiling hung.
  - 2. Urinal Screens: Wall hung.
- B. Related Sections include the following:
  - 1. Section 055000 "Metal Fabrications" for supports that attach ceiling- hung units to overhead structural system.
  - 2. Section 061053 "Miscellaneous Rough Carpentry"
  - 3. Section 102800 "Toilet and Bath Accessories" for toilet tissue dispensers, grab bars, purse shelves, and similar accessories.

#### 1.2 ACTION SUBMITTALS

- C. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- D. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
  - 1. Show locations of cutouts for compartment-mounted toilet accessories.
  - 2. Show locations of reinforcements for compartment-mounted grab bars.
- E. Samples for Initial Selection: For each type of unit indicated.
- F. Samples for Verification: Of each type of color and finish required for units, prepared on 6-inch- square Samples of same thickness and material indicated for Work.

#### 1.3 QUALITY ASSURANCE

- G. Comply with requirements in CID-A-A-60003, "Partitions, Toilets, Complete."

#### 1.4 PROJECT CONDITIONS

- H. Field Measurements: Verify actual locations of walls, columns, ceilings, and other construction contiguous with toilet compartments by field measurements before fabrication and indicate measurements on Shop Drawings.
  - 1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating toilet compartments without field measurements. Coordinate wall, floor, ceilings, and

other contiguous construction to ensure that actual dimensions correspond to established dimensions.

## PART 2 - PRODUCTS

### 2.1 METAL UNITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Global Steel Products Corp.
  2. Knickerbocker Partitions Corp.
  3. Metpar Corp.
  4. Sanymetal; a Crane Plumbing Company.
- B. Baked-Enamel Units: Facing sheets and closures fabricated from ASTM A 591/A 591M, 80Z (electrolytically zinc-coated) or ASTM A 653/A 653M (hot-dip galvanized or galvanized), commercial steel sheet for exposed applications, that is mill phosphatized, and selected for smoothness.
1. Facing Sheet Thicknesses: Minimum base-metal (uncoated) thicknesses as follows:
    - a. Pilasters, Braced at Both Ends: Manufacturer's standard thickness, but not less than 0.0329 inch.
    - b. Pilasters, Unbraced at One End: Manufacturer's standard thickness, but not less than 0.0438 inch.
    - c. Panels: Manufacturer's standard thickness, but not less than 0.0269 inch.
    - d. Doors: Manufacturer's standard thickness, but not less than 0.0269 inch.
    - e. Integral-Flange, Wall-Hung Urinal Screens: Manufacturer's standard thickness, but not less than 0.0269 inch.
    - f. Wedge-Shaped, Wall-Hung Urinal Screens: Manufacturer's standard thickness, but not less than 0.0329 inch.
  2. Finish: Manufacturer's standard pigmented, organic coating, including thermosetting, electrostatically applied, and powder coatings. Provide coating system that complies with coating manufacturer's written instructions for pretreatment, application, baking, and minimum dry film thickness.
    - a. Color: One color in each room as selected by The Engineer from manufacturer's full range of colors.
- C. Door, Panel, and Pilaster Construction: Seamless, metal facing sheets are pressure laminated to core material. Units have continuous, interlocking molding strip or lapped and formed edge closures. Exposed surfaces are free of pitting, seam marks, roller marks, stains, discolorations, telegraphing of core material, or other imperfections. Corners are sealed by welding or clips. Exposed welds are ground smooth.
1. Core Material: Manufacturer's standard sound-deadening honeycomb of resin-impregnated kraft paper in thickness required to provide finished thickness of 1 inch for doors and panels and 1-1/4 inches for pilasters.
  2. Grab-Bar Reinforcement: Provide concealed internal reinforcement for grab bars mounted on units.

3. Tapping Reinforcement: Provide concealed reinforcement for tapping (threading) at locations where machine screws are used for attaching items to units.
  4. Urinal-Screen Construction: Similar to panels, with integral full-height flanges for wall attachment, and maximum 1-1/4 inches thick.
- D. Pilaster Sleeves (Caps): Stainless steel, ASTM A 666, Type 302 or 304, not less than 0.0312 inch specified thickness and 3 inches high, finished to match hardware.
- E. Brackets (Fittings):
1. Stirrup Type: Ear or U-brackets, chrome-plated, nonferrous, cast zinc alloy (zamac) or clear anodized aluminum.
  2. Full-Height (Continuous) Type: Manufacturer's standard design; stainless steel.

## 2.2 ACCESSORIES

- A. Hardware and Accessories: Manufacturer's standard design, heavy-duty operating hardware and accessories.
1. Material: Chrome-plated, nonferrous, cast zinc alloy (zamac) or clear anodized aluminum.
- B. Overhead Bracing: Manufacturer's standard continuous, extruded-aluminum head rail with antigrip profile and in manufacturer's standard finish.
- C. Support Posts for Urinal Screens: Manufacturer's standard aluminum post with floor shoe for anchoring to floor construction.
- D. Anchorages and Fasteners: Manufacturer's standard exposed fasteners of stainless steel or chrome-plated steel or brass, finished to match hardware, with theft-resistant-type heads. Provide sex-type bolts for through-bolt applications. For concealed anchors, use hot-dip galvanized or other rust-resistant, protective- coated steel.

## 2.3 FABRICATION

- A. Ceiling-Hung Units: Provide manufacturer's standard corrosion-resistant anchoring assemblies complete with threaded rods, lock washers, and leveling adjustment nuts at pilasters for connection to structural support above finished ceiling. Provide assemblies that support pilasters from structure without transmitting load to finished ceiling. Provide sleeves (caps) at tops of pilasters to conceal anchorage.
- B. Doors: Unless otherwise indicated, provide 24-inch- wide in-swinging doors for standard toilet compartments and 36-inch- wide out-swinging doors with a minimum 32-inch- wide clear opening for compartments indicated to be accessible to people with disabilities.
1. Hinges: Manufacturer's standard self-closing type that can be adjusted to hold doors open at any angle up to 90 degrees.
  2. Latch and Keeper: Manufacturer's standard surface-mounted latch unit designed for emergency access and with combination rubber-faced door strike and keeper. Provide units that comply with accessibility requirements of authorities having jurisdiction at compartments indicated to be accessible to people with disabilities.

3. Coat Hook: Manufacturer's standard combination hook and rubber-tipped bumper, sized to prevent door from hitting compartment-mounted accessories.
4. Door Bumper: Manufacturer's standard rubber-tipped bumper at out- swinging doors.
5. Door Pull: Manufacturer's standard unit at out-swinging doors that complies with accessibility requirements of authorities having jurisdiction. Provide units on both sides of doors at compartments indicated to be accessible to people with disabilities.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. General: Comply with manufacturer's written installation instructions. Install units rigid, straight, level, and plumb. Secure units in position with manufacturer's recommended anchoring devices.
  1. Maximum Clearances:
    - a. Pilasters and Panels: 1/2 inch.
    - b. Panels and Walls: 1 inch.
  2. Stirrup Brackets: Secure panels to walls and to pilasters with not less than three brackets attached at midpoint and near top and bottom of panel.
    - a. Locate wall brackets so holes for wall anchors occur in masonry or tile joints.
    - b. Align brackets at pilasters with brackets at walls.
- B. Ceiling-Hung Units: Secure pilasters to supporting structure and level, plumb, and tighten. Hang doors and adjust so bottoms of doors are level with bottoms of pilasters when doors are in closed position.
- C. Wall-Hung Urinal Screens: Attach with anchoring devices to suit supporting structure. Set units level and plumb and to resist lateral impact.

### 3.2 ADJUSTING

- A. Hardware Adjustment: Adjust and lubricate hardware according to manufacturer's written instructions for proper operation. Set hinges on in- swinging doors to hold doors open approximately 30 degrees from closed position when unlatched. Set hinges on out-swinging doors to return doors to fully closed position.

END OF SECTION 102113

## SECTION 102239 – FOLDING PANEL PARTITION

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Work Included: The Work of this Section shall include but not be limited to the following:
  - 1. Manually operated, continuously hinged acoustical panel partitions.
- B. Related Sections:
  - 1. Section 054000 "Metal Fabrications" for supports that attach supporting tracks to overhead structural system.
  - 2. Section 064023 "Interior Architectural Woodwork" for special finishes for panels and for fire-retardant-treated wood veneers.
  - 3. Section 092900 "Gypsum Board" for fire-rated assemblies and sound barrier construction above the ceiling at track.

#### 1.2 DEFINITIONS

- A. ADA-ABA Accessibility Guidelines: U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA) and Architectural Barriers Act (ABA) Accessibility Guidelines for Buildings and Facilities."
- B. NIC: Noise Isolation Class.
- C. NRC: Noise Reduction Coefficient.
- D. STC: Sound Transmission Class.

#### 1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design operable panel partitions, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Seismic Performance: Operable panel partitions shall withstand the effects of earthquake motions determined according to SEI/ASCE 7.
  - 1. The term "withstand" means "the panels will remain in place without separation of any parts from the system when subjected to the seismic forces specified."
- C. Acoustical Performance: Provide operable panel partitions tested by a qualified testing agency for the following acoustical properties according to test methods indicated:
  - 1. Sound-Transmission Requirements: Operable panel partition assembly tested for laboratory sound-transmission loss performance according to ASTM E 90, determined by ASTM E 413, and rated for not less than the STC indicated.

2. Noise-Reduction Requirements: Operable panel partition assembly, identical to partition tested for STC, tested for sound-absorption performance according to ASTM C 423, and rated for not less than the NRC indicated.
3. Acoustical Performance Requirements: Installed operable panel partition assembly, identical to partition tested for STC, tested for NIC according to ASTM E 336, determined by ASTM E 413, and rated for 10 dB less than STC value indicated.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, numbered panel installation sequence, and attachments to other work.
  1. For installed products indicated to comply with design loads, include structural analysis data for attachments, signed and sealed by the qualified professional engineer responsible for their preparation.
  2. Indicate storage and operating clearances. Indicate location and installation requirements for hardware and track, blocking, and direction of travel.
- C. Samples for Verification: For each type of exposed material, finish, covering, or facing indicated, prepared on Samples of size indicated below:
  1. Textile: Full width by not less than 36-inch-long section of fabric from dye lot to be used for the Work, with specified treatments applied. Show complete pattern repeat.
  2. Panel Edge Material: Not less than 3 inches long.
  3. Hardware: Manufacturer's standard exposed door-operating device.
- D. Delegated-Design Submittal: For operable panel partitions indicated to comply with performance requirements, including analysis data and calculations signed and sealed by the qualified professional engineer responsible for their preparation.
  1. Design Calculations: Calculate requirements for seismic restraints.
- E. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
  1. Suspended ceiling components.
  2. Structural members to which suspension systems will be attached.
  3. Size and location of initial access modules for acoustical tile.
  4. Items penetrating finished ceiling, including the following:
    - a. Lighting fixtures.
    - b. HVAC ductwork, outlets, and inlets.
    - c. Speakers.
    - d. Sprinklers.
    - e. Smoke detectors.
    - f. Access panels.
  5. Plenum fire, smoke and acoustical barriers.

- F. Setting Drawings: For embedded items and cutouts required in other work, including support-beam, mounting-hole template.

#### 1.5 INFORMATINAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Seismic Qualification Certificates: For operable panel partitions, accessories, and components, from manufacturer.
  - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
  - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
  - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Product Certificates: For each type of operable panel partition, from manufacturer.
- D. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency, for each operable panel partition.
- E. Operation and Maintenance Data: For operable panel partitions to include in maintenance manuals. In addition to items specified in Division 1 Section "Operation and Maintenance Data," include the following:
  - 1. Panel finish facings and finishes for exposed trim and accessories. Include precautions for cleaning materials and methods that could be detrimental to finishes and performance.
  - 2. Seals, hardware, track, carriers, and other operating components.
- F. Warranty: Sample of special warranty.

#### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers trained and approved by manufacturer.
- B. Fire-Test-Response Characteristics: Provide operable panel partitions with the following surface-burning characteristics as determined by testing identical products per ASTM E 84 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction:
  - 1. Flame-Spread Index: 25 or less.
  - 2. Smoke-Developed Index: 450 or less
- C. Preinstallation Conference: Conduct conference at Project site.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protectively package and sequence panels in order for installation. Clearly mark packages and panels with numbering system used on Shop Drawings. Do not use permanent markings on panels.



## 1.8 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of operable panel partition openings by field measurements before fabrication.

## 1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of operable panel partitions that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:

- a. Faulty operation of operable panel partitions.
  - b. Deterioration of metals, metal finishes, and other materials beyond normal wear.
2. Warranty Period: Two years from date of Substantial Completion.

## 1.10 EXTRA MATERIALS

- A. Furnish extra materials from the same production run that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Panel Finish-Facing Material: Furnish full width in quantity to cover both sides of two panels when installed.

## PART 2 - PRODUCTS

### 2.1 MATERIALS

- A. Steel Frame: Steel sheet, manufacturer's standard nominal minimum thickness for uncoated steel.
- B. Steel Face/Liner Sheets: Tension-leveled steel sheet, manufacturer's standard nominal minimum thickness for uncoated steel.
- C. Gypsum Board: ASTM C 36/C 36M.

### 2.2 OPERABLE ACOUSTICAL PANELS

- A. Operable Acoustical Panels: Operable acoustical panel partition system, including panels, seals, finish facing, suspension system, operators, and accessories.

- 1. Manufacturers: Basis of Design : "Acoustic-Seal 933" by Modernfold, Inc.; a DORMA Group Company-,
- 2. Or Subject to compliance with requirements, provide compatible products by one of the following:
  - a. Advanced Equipment Corporation.
  - b. Hufcor.
  - c. KWIK-WALL Company.
  - d. Panelfold Inc.

- B. Panel Operation: Manually operated, continuously hinged panels.
- C. Panel Construction: Provide top reinforcement as required to support panel from suspension components and provide reinforcement for hardware attachment. Fabricate panels with tight hairline joints and concealed fasteners. Fabricate panels so finished in-place partition is rigid; level; plumb; aligned, with tight joints and uniform appearance; and free of bow, warp, twist, deformation, and surface and finish irregularities.
- D. Dimensions: Fabricate operable acoustical panel partitions to form an assembled system of dimensions indicated and verified by field measurements.
  - 1. Panel Width: Standard widths.
  - 2. STC: Not less than 50.
  - 3. RC: Not less than 0.90.
  - 4. Panel Weight: 12 lb/sq. ft. maximum.
  - 5. Panel Thickness: Not less than 3 inches.
  - 6. Panel Closure: Manufacturer's standard.
- E. Hardware: Manufacturer's standard as required to operate operable panel partition and accessories; with decorative, protective finish.
  - 1. Hinges: Manufacturer's standard.
  - 2. Exit Device: Manufacturer's standard.
- F. General: Provide types of seals indicated that produce operable panel partitions complying with acoustical performance requirements and the following:
  - 1. Manufacturer's standard seals.
  - 2. Seals made from materials and in profiles that minimize sound leakage.
  - 3. Seals fitting tight at contact surfaces and sealing continuously between adjacent panels and between operable panel partition perimeter and adjacent surfaces, when operable panel partition is extended and closed.
- G. Vertical Seals: Deep-nesting, interlocking astragals mounted on each edge of panel, with continuous PVC acoustical seal.
- H. Horizontal Top Seals:
  - 1. Continuous-contact, extruded-PVC seal exerting uniform constant pressure on track or PVC-faced, mechanical, retractable, constant-force-contact seal exerting uniform constant pressure on track when extended.
- I. Horizontal Bottom Seals: PVC-faced, mechanical, retractable, constant-force- contact seal exerting uniform constant pressure on floor when extended, ensuring horizontal and vertical sealing and resisting panel movement.
  - 1. Automatically Operated: Extension and retraction of bottom seal automatically operated by movement of partition, with operating range not less than 2-inch between retracted seal and floor finish.

## 2.3 FINISH FACING

- A. General: Provide finish facings for panels that comply with indicated fire-test- response characteristics and that are factory applied to operable panel partitions with appropriate backing, using mildew-resistant nonstaining adhesive as recommended by facing manufacturer's written instructions.
  - 1. Apply one-piece, seamless facings free of air bubbles, wrinkles, blisters, and other defects, with edges tightly butted, and with invisible seams complying with Shop Drawings for location, and with no gaps or overlaps. Horizontal butted edges seams are not permitted. Tightly secure and conceal raw and selvage edges of facing for finished appearance.
  - 2. Where facings with directional or repeating patterns or directional weave are indicated, mark facing top and attach facing in same direction.
  - 3. Match facing pattern 72 inches (1830 mm) above finished floor.
  - 4. Color/Pattern: As selected by The Engineer from manufacturer's full range.
- B. Fabric Wall Covering: 100 percent polyolefin woven fabric, from same dye lot, treated to resist stains.
- C. Cap-Trimmed Edges: Protective perimeter-edge trim with tight hairline joints concealing edges of panel and finish facing, finished as follows:
  - 1. Steel, Painted: Finished with manufacturer's standard neutral color as selected by The Engineer from manufacturer's full range.

## 2.4 SUSPENSION SYSTEMS

- A. Suspension Tracks: Steel or aluminum mounted directly to overhead structural support, with adjustable steel hanger rods for overhead support, designed for type of operation, size, and weight of operable panel partition indicated. Size track to support partition operation and storage without damage to suspension system, operable panel partitions, or adjacent construction. Limit track deflection to no more than 0.10 inch between bracket supports. Provide a continuous system of track sections and accessories to accommodate configuration and layout indicated for partition operation and storage.
  - 1. Panel Guide: Aluminum; finished with factory-applied, decorative, protective finish.
  - 2. Head Closure Trim: As required for acoustical performance; with factory-applied, decorative, protective finish.
- B. Carriers: Trolley system as required for configuration type, size, and weight of partition and for easy operation; with ball-bearing wheels.
  - 1. Multidirectional Carriers: Capable of negotiating 90-degree L, T, and X intersections without track switches.
- C. Track Intersections, Switches, and Accessories: As required for type of operation, storage, track configuration, and layout indicated for operable panel partitions, and compatible with partition assembly specified. Fabricate track intersections and switches from steel or aluminum.
  - 1. Center carrier stop.

- D. Aluminum Finish: Mill finish or manufacturer's standard, factory-applied, decorative finish unless otherwise indicated.
- E. Steel Finish: Manufacturer's standard, factory-applied, corrosion-resistant, protective coating unless otherwise indicated.

## 2.5 ACCESSORIES

- A. Pass Doors: Fabricated to comply with recommendations in ICC/ANSI A117.1 the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines. Swinging door built into and matching panel materials, construction, acoustical qualities, finish, and thickness, complete with frames and operating hardware. Hinges finished to match other exposed hardware.

### 1. Single Pass Door: 36 by 80 inches, with the following:

- a. Door Seals: Mechanically operated floor seal on panels containing pass doors.
- b. Fire exit device.
- c. Concealed door closer.
- d. Exit Sign: Recessed, self-illuminated.
- e. Latchset: Passage set.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine flooring, structural support, and opening, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of operable panel partitions.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. General: Comply with ASTM E 557 except as otherwise required by operable panel partition manufacturer's written installation instructions.
- B. Install operable panel partitions and accessories after other finishing operations, including painting, have been completed.
- C. Install panels from marked packages in numbered sequence indicated on Shop Drawings.
- D. Broken, cracked, chipped, deformed, or unmatched panels are not acceptable.
- E. Broken, cracked, deformed, or unmatched gasketing or gasketing with gaps at butted ends is not acceptable.

### 3.3 ADJUSTING

- A. Adjust operable panel partitions to operate smoothly, without warping or binding. Lubricate hardware and other moving parts.

- B. Adjust pass doors and storage pocket doors to operate smoothly and easily, without binding or warping. Check and readjust operating hardware. Confirm that latches and locks engage accurately and securely without forcing or binding.

#### 3.4 CLEANING

- A. Clean soiled surfaces of operable panel partitions to remove dust, loose fibers, fingerprints, adhesives, and other foreign materials according to manufacturer's written instructions.

#### 3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain operable panel partitions.

END OF SECTION 102226

## SECTION 102600 - WALL AND DOOR PROTECTION

### PART 1 - GENERAL

#### 1.1 SUMMARY

A. Section Includes:

1. Corner guards.
2. Steel column impact protection at parking level.

#### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, impact strength, dimensions of individual components and profiles, and finishes.

B. Shop Drawings: For each type of wall protection showing locations and extent.

C. Samples for Initial Selection: For each type of impact-resistant wall-protection unit indicated, in each color and texture specified.

1. Include Samples of accent strips and accessories to verify color selection.

D. Samples for Verification: For each type of exposed finish on the following products, prepared on Samples of size indicated below:

1. Corner Guards: 12 inches long. Include example top caps.

#### 1.3 INFORMATIONAL SUBMITTALS

A. Product Certificates: For each type of handrail.

B. Material Certificates: For each type of exposed plastic material.

C. Sample Warranty: For special warranty.

#### 1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For each type of wall protection product to include in maintenance manuals.

1. Include recommended methods and frequency of maintenance for maintaining best condition of corner guards under anticipated traffic and use conditions. Include precautions against using cleaning materials and methods that may be detrimental to finishes and performance.

#### 1.5 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials, from the same product run, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Corner-Guard Covers: Full-size plastic covers of maximum length equal to 2 percent of each type, cover installed, but no fewer than two, 48-inch-long units.
2. Mounting and Accessory Components: Amounts proportional to the quantities of extra materials. Package mounting and accessory components with each extra material.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store wall and door protection in original undamaged packages and containers inside well-ventilated area protected from weather, moisture, soiling, extreme temperatures, and humidity.
  1. Maintain room temperature within storage area at not less than 70 deg F during the period plastic materials are stored.
  2. Keep plastic materials out of direct sunlight.
  3. Store plastic wall- and door-protection components for a minimum of 72 hours, or until plastic material attains a minimum room temperature of 70 deg F.
    - a. Store corner-guard covers in a vertical position.

#### 1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of wall- and door-protection units that fail in materials or workmanship within specified warranty period.
  1. Failures include, but are not limited to, the following:
    - a. Structural failures including detachment of components from each other or from the substrates, delamination, and permanent deformation beyond normal use.
    - b. Deterioration of metals, metal finishes, plastics, and other materials beyond normal use.
  2. Warranty Period: Five years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Source Limitations: Obtain wall- protection products from single source from single manufacturer.

#### 2.2 PERFORMANCE REQUIREMENTS

- A. Surface Burning Characteristics: Comply with ASTM E84 or UL 723; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  1. Flame-Spread Index: 25 or less.
  2. Smoke-Developed Index: 450 or less.

#### 2.3 CORNER GUARDS

- A. Surface-Mounted, Metal Corner Guards: Fabricated as one piece from formed metal with formed edges; with 90- or 135-degree turn to match wall condition.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Construction Specialties, Inc.
  - b. Inpro Corporation.
  - c. JL Industries, Inc.; a division of the Activar Construction Products Group.
  - d. Nystrom.
2. Material: Stainless-steel sheet, Type 304.
  - a. Thickness: Minimum 0.0625 inch.
  - b. Finish: Directional satin, No. 4.
3. Wing Size: Nominal 3-1/2 by 3-1/2 inches.
4. Corner Radius: 1/8 inch.
5. Mounting: Adhesive.

#### 2.4 STEEL COLUMN PROTECTION

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
  1. Global Industries.
- B. Column Protectors: Fabricated from high density polyethylene for durability and corrosion protection to steel column, designed to absorb kinetic energy and minimize damage to
- C. General: Surface-mounted bumpers; of type, size, and construction indicated; designed to absorb kinetic energy and minimize damage to moving equipment.

#### 2.5 ACCESSORIES

- A. Adhesive: As recommended by protection product manufacturer.

#### 2.6 FABRICATION

- A. Fabricate wall and door protection according to requirements indicated for design, performance, dimensions, and member sizes, including thicknesses of components.
- B. Factory Assembly: Assemble components in factory to greatest extent possible to minimize field assembly. Disassemble only as necessary for shipping and handling.
- C. Quality: Fabricate components with uniformly tight seams and joints and with exposed edges rolled. Provide surfaces free of wrinkles, chips, dents, uneven coloration, and other imperfections. Fabricate members and fittings to produce flush, smooth, and rigid hairline joints.

#### 2.7 FINISHES

- A. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.



- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and wall areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine walls to which corner protection will be attached for blocking, grounds, and other solid backing that have been installed in the locations required for secure attachment of support fasteners.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Complete finishing operations, including painting, before installing wall and door protection.
- B. Before installation, clean substrate to remove dust, debris, and loose particles.

### 3.3 INSTALLATION

- A. Installation Quality: Install wall and door protection according to manufacturer's written instructions, level, plumb, and true to line without distortions. Do not use materials with chips, cracks, voids, stains, or other defects that might be visible in the finished Work.
- B. Mounting Heights: Install wall and door protection in locations and at mounting heights indicated on Drawings.
- C. Accessories: Provide splices, mounting hardware, anchors, trim, joint moldings, and other accessories required for a complete installation.
  - 1. Provide anchoring devices and suitable locations to withstand imposed loads.

### 3.4 CLEANING

- A. Immediately after completion of installation, clean plastic covers and accessories using a standard ammonia-based household cleaning agent.
- B. Remove excess adhesive using methods and materials recommended in writing by manufacturer.

END OF SECTION 102600

## SECTION 102800 – TOILET AND BATH ACCESSORIES

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. This Section includes the following:
  - 1. Public-use washroom accessories.
  - 2. Public-use shower room accessories.
  - 3. Custodial accessories.
- B. Related Sections include the following:
  - 1. Section 093000 "Tiling" for ceramic toilet and bath accessories.

#### 1.2 SUBMITTALS

- A. Product Data: For each type of product indicated. Include the following:
  - 1. Construction details and dimensions.
  - 2. Anchoring and mounting requirements, including requirements for cutouts in other work and substrate preparation.
  - 3. Material and finish descriptions.
  - 4. Features that will be included for Project.
  - 5. Manufacturer's warranty.
- B. Samples: Full size, for each accessory item to verify design, operation, and finish requirements.
  - 1. Approved full-size Samples will be returned and may be used in the Work.
- C. Product Schedule: Indicating types, quantities, sizes, and installation locations by room of each accessory required.
  - 1. Identify locations using room designations indicated on Drawings.
  - 2. Identify products using designations indicated on Drawings.
- D. Maintenance Data: For toilet and bath accessories to include in maintenance manuals.

#### 1.3 QUALITY ASSURANCE

- A. Source Limitations: For products listed together in the same articles in Part 2, provide products of same manufacturer unless otherwise approved by The Engineer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

#### 1.4 COORDINATION

- A. Coordinate accessory locations with other work to prevent interference with clearances required for access by people with disabilities, and for proper installation, adjustment, operation, cleaning, and servicing of accessories.
- B. Deliver inserts and anchoring devices set into concrete or masonry as required to prevent delaying the Work.

#### 1.5 WARRANTY

- A. Special Mirror Warranty: Manufacturer's standard form in which manufacturer agrees to replace mirrors that develop visible silver spoilage defects and that fail in materials or workmanship within specified warranty period.

- 1. Warranty Period: 15 years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.1 MATERIALS

- A. Stainless Steel: ASTM A 666, Type 304, 0.0312-inch minimum nominal thickness, unless otherwise indicated.
- B. Steel Sheet: ASTM A 1008/A 1008M, Designation CS (cold rolled, commercial steel), 0.0359-inch minimum nominal thickness.
- C. Galvanized Steel Sheet: ASTM A 653/A 653M, with G60 hot-dip zinc coating.
- D. Galvanized Steel Mounting Devices: ASTM A 153/A 153M, hot-dip galvanized after fabrication.
- E. Fasteners: Screws, bolts, and other devices of same material as accessory unit and tamper-and-theft resistant where exposed, and of galvanized steel where concealed.
- F. Chrome Plating: ASTM B 456, Service Condition Number SC 2 (moderate service).
- G. Mirrors: ASTM C 1503, Mirror Glazing Quality, clear-glass mirrors, nominal 6.0 mm thick.
- H. ABS Plastic: Acrylonitrile-butadiene-styrene resin formulation.

#### 2.2 PUBLIC-USE WASHROOM ACCESSORIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Basis-of-Design Product: Bobrick Washroom Equipment, Inc. The design for accessories is based on products indicated. Subject to compliance with requirements, provide the named product or a comparable product by one of the following:
  - 2. A & J Washroom Accessories, Inc.
  - 3. American Specialties, Inc.

- B. Combination Toilet Tissue Dispenser (TA#) As indicated on drawing in “Toilet Accessory Schedule”:
1. Basis-of-Design Product: By Bobrick
    - a. Partition Mounted (women):
    - b. Partition Mounted (handicap stall women):
    - c. Partition Mounted TA-# (handicap stall men):
  2. Description: Combination unit with double-roll toilet tissue dispenser and the following:
    - a. Removable sanitary-napkin waste receptacle with self-closing disposal-opening cover.
  3. Mounting:
    - a. Partition mounted, dual access with two tissue rolls per compartment and
    - b. Partition mounted, dual access with two tissue rolls per compartment and with one side that mounts flush with partition of accessible compartment.
- C. Automatic Soap Dispenser (TA-2):
1. Basis-of-Design Product: Model: B-824
  2. Description: Automatic dispenser with infrared sensor to detect presence of hands; with battery powered pack for 4-“D” Cell Batteries; designed for dispensing liquid soap hand soap solution.
  3. Mounting: Counter mounted.
  4. Capacity: 34-fl oz.
  5. Materials: Stainless steel, No. 4 finish (satin). .
  6. Soap Bottle: Translucent , shatter resistant polyethylene
  7. Refill Indicator: LED indicator.
  8. Low-Battery Indicator: LED indicator.
- D. Grab Bar (TA3 and TA-3A):
1. Basis-of-Design Product: Model B-5806
  2. Mounting: Flanges with concealed fasteners.
  3. Material: Stainless steel, 0.05 inch thick.
    - a. Finish: Smooth, No. 4, satin finish on ends and slip-resistant texture in grip area.
  4. Outside Diameter: 1-1/4- inches
  5. Size:
    - a. TA-3: 36-inches
    - b. TA-3A: 42-inches.
  6. Clearance between grab bar and wall of 1-1/2-inch.
  7. Configuration and Length: As indicated on Drawings.
- E. Sanitary-Napkin and Tampon Vendor(TA-7):

1. Basis-of-Design Product: Model B-37063.
2. Mounting: Fully recessed, designed for 5-inch wall depth.
3. Capacity: 20 sanitary napkins and 30 tampons.
4. Operation: No coin (free).
5. Exposed Material and Finish: Stainless steel, ASTM A480/A480M No. 4 finish (satin).
6. Lockset: Tumbler type with separate lock and key for coin box.

F. Mirror Unit (TA-6):

1. Basis-of-Design Product: Model 293
2. Frame: Stainless steel, fixed tilt.
  - a. Corners: Welded and ground smooth.
3. Hangers: Produce rigid, tamper- and theft-resistant installation, using method indicated below.
  - a. Wall bracket of galvanized steel, equipped with concealed locking devices requiring a special tool to remove.
1. Size: As indicated on Drawings.

2.3 WARM-AIR DRYERS

A. Warm-Air Dryer (TA-1):

1. Basis-of-Design Product: Xlerator Model –XL-SB with Recessed Kit Number 40502 by Excel Dryer
2. Mounting: Semi-Recessed mounted.
3. Operation: Electronic-sensor activated with timed power cut-off switch.
  - a. Operation Time: 80 seconds.
4. Cover Material and Finish: Semi-Stainless Steel; Brushed Number 4.
5. Electrical Requirements: 115 V, 20 A, 2300 W.

2.4 CUSTODIAL ACCESSORIES

A. Mop and Broom Holder:

1. Basis-of-Design Product:
2. Description: Unit with shelf, hooks, holders, and rod suspended beneath shelf.
3. Length: 36 inches.
4. Hooks: Three.
5. Mop/Broom Holders: Four, spring-loaded, rubber hat, cam type.
6. Material and Finish: Stainless steel, No. 4 finish (satin).
  - a. Shelf: Not less than nominal 0.05-inch- thick stainless steel.
  - b. Rod: Approximately 1/4-inch- diameter stainless steel.

2.5 FABRICATION

- A. General: Fabricate units with tight seams and joints, and exposed edges rolled. Hang doors

and access panels with full-length, continuous hinges. Equip units for concealed anchorage and with corrosion-resistant backing plates.

- B. Keys: Provide universal keys for internal access to accessories for servicing and resupplying. Provide minimum of six keys to Owner's representative.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Install accessories according to manufacturers' written instructions, using fasteners appropriate to substrate indicated and recommended by unit manufacturer. Install units level, plumb, and firmly anchored in locations and at heights indicated.
- B. Grab Bars: Install to withstand a downward load of at least 250 lbf, when tested according to method in ASTM F 446.

#### 3.2 ADJUSTING AND CLEANING

- A. Adjust accessories for unencumbered, smooth operation. Replace damaged or defective items.
- B. Remove temporary labels and protective coatings.
- C. Clean and polish exposed surfaces according to manufacturer's written recommendations.

END OF SECTION 102800

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## SECTION 104413 - FIRE PROTECTION CABINETS

### PART 1 - GENERAL

#### 1.1 SUMMARY

A. Section Includes:

1. Fire-protection cabinets for the following:

a. Portable fire extinguisher.

B. Related Requirements:

1. Section 104416 "Fire Extinguishers" for portable, hand-carried fire extinguishers accommodated by fire-protection cabinets

#### 1.2 PREINSTALLATION CONFERENCE

A. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to fire-protection cabinets, including, but not limited to, the following:

a. Schedules and coordination requirements.

#### 1.3 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Show door hardware, cabinet type, trim style, and panel style. Include roughing-in dimensions and details showing, semirecessed, method and relationships of box and trim to surrounding construction.

B. Shop Drawings: For fire-protection cabinets.

1. Include plans, elevations, sections, details, and attachments to other work.

C. Samples: For each type of exposed finish required.

D. Samples for Initial Selection: For each type of exposed finish required.

E. Samples for Verification: For each type of exposed finish required, prepared on samples 6 by 6 inches square.

F. Product Schedule: For fire-protection cabinets. Indicate whether recessed, semirecessed, or surface mounted. Coordinate final fire-protection cabinet schedule with fire-extinguisher schedule to ensure proper fit and function. Use same designations indicated on Drawings.

#### 1.4 CLOSEOUT SUBMITTALS

A. Maintenance Data: For fire-protection cabinets to include in maintenance manuals.



## 1.5 COORDINATION

- A. Coordinate size of fire-protection cabinets to ensure that type and capacity of fire extinguishers indicated are accommodated.
- B. Coordinate sizes and locations of fire-protection cabinets with wall depths.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Source Limitations: Obtain fire-protection cabinets, accessories, and fire extinguishers from single source from single manufacturer.

### 2.2 PERFORMANCE REQUIREMENTS

- A. Fire-Rated Fire-Protection Cabinets: Listed and labeled to comply with requirements in ASTM E814 for fire-resistance rating of walls where they are installed.

### 2.3 FIRE-PROTECTION CABINET

- A. Cabinet Type: Suitable for fire extinguisher.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Babcock-Davis.
    - b. JL Industries, Inc.; a division of the Activar Construction Products Group.
    - c. Larsens Manufacturing Company.
    - d. Potter Roemer LLC; a Division of Morris Group International.
- B. Cabinet Construction: Nonrated.
- C. Semirecessed Cabinet: One-piece combination trim and perimeter door frame overlapping surrounding wall surface, with exposed trim face and wall return at outer edge (backbend).
  - 1. Square-Edge Trim: 1-1/4- to 1-1/2-inch backbend depth.
- D. Cabinet Trim Material: Stainless steel sheet.
- E. Door Material: Stainless steel sheet.
- F. Door Style: Fully glazed panel with frame.
- G. Door Glazing: Tempered float glass (clear).
- H. Door Hardware: Manufacturer's standard door-operating hardware of proper type for cabinet type, trim style, and door material and style indicated.
  - 1. Provide recessed door pull and friction latch.
  - 2. Provide continuous hinge, of same material and finish as trim,, permitting door to open 180 degrees.

I. Accessories:

1. Mounting Bracket: Manufacturer's standard steel, designed to secure fire extinguisher to fire-protection cabinet, of sizes required for types and capacities of fire extinguishers indicated, with plated or baked-enamel finish.
2. Lettered Door Handle: One-piece, cast-iron door handle with the word "FIRE" embossed into face.
3. Door Lock: Cam lock that allows door to be opened during emergency by pulling sharply on door handle.
4. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as directed by Architect.
  - a. Identify fire extinguisher in fire-protection cabinet with the words "FIRE EXTINGUISHER."
    - 1) Location: Applied to cabinet glazing.
    - 2) Application Process: Silk-screened.
    - 3) Lettering Color: Red.
    - 4) Orientation: Vertical.

J. Materials:

1. Stainless Steel: ASTM A240/A240M or ASTM A666, Type 304.
  - a. Finish: ASTM A480/A480M No. 4 directional satin finish,.
2. Tempered Float Glass: ASTM C1048, Kind FT, Condition A, Type I, Quality q3, 3 mm thick, Class 1 (clear).

2.4 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's AMP 500, "Metal Finishes Manual for Architectural and Metal Products," for recommendations for applying and designating finishes.
- B. Protect mechanical finishes on exposed surfaces of fire-protection cabinets from damage by applying a strippable, temporary protective covering before shipping.
- C. Finish fire-protection cabinets after assembly.
- D. Appearance of Finished Work: Noticeable variations in same piece are unacceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for hose [valves] [racks] and cabinets to verify actual locations of piping connections before cabinet installation.
- B. Examine walls and partitions for suitable framing depth and blocking where semirecessed cabinets will be installed.

- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Prepare recesses for semirecessed fire-protection cabinets as required by type and size of cabinet and trim style.

### 3.3 INSTALLATION

- A. General: Install fire-protection cabinets in locations and at mounting heights indicated or, if not indicated, at height indicated below:
  - 1. Fire-Protection Cabinets: 42 inches above finished floor to top of fire extinguisher.
- B. Fire-Protection Cabinets: Fasten cabinets to structure, square and plumb.
  - 1. Unless otherwise indicated, provide recessed fire-protection cabinets. If wall thickness is inadequate for recessed cabinets, provide semirecessed fire-protection cabinets.
  - 2. Provide inside latch and lock for break-glass panels.
  - 3. Fasten mounting brackets to inside surface of fire-protection cabinets, square and plumb.
- C. Identification:
  - 1. Apply decals at locations indicated.

### 3.4 ADJUSTING AND CLEANING

- A. Remove temporary protective coverings and strippable films, if any, as fire-protection cabinets are installed unless otherwise indicated in manufacturer's written installation instructions.
- B. Adjust fire-protection cabinet doors to operate easily without binding. Verify that integral locking devices operate properly.
- C. On completion of fire-protection cabinet installation, clean interior and exterior surfaces as recommended by manufacturer.
- D. Touch up marred finishes, or replace fire-protection cabinets that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by fire-protection cabinet and mounting bracket manufacturers.
- E. Replace fire-protection cabinets that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.

END OF SECTION 104413

## SECTION 104416 – FIRE EXTINGUIHERS

### PART 1 - GENERAL

#### 1.1 SUMMARY

A. Work Included: The Work of this Section shall include but not be limited to the following:

1. Portable, fire extinguishers and mounting brackets for fire extinguishers.

B. Related Sections:

1. Section 104413 "Fire Extinguisher Cabinets."

2. Section "Fire-Suppression Piping" for hose systems, racks, and valves.

#### 1.2 SUBMITTALS

A. Product Data: For each type of product indicated. Include rating and classification, material descriptions, dimensions of individual components and profiles, and finishes for fire extinguisher and mounting brackets.

B. Product Schedule: For fire extinguishers. Coordinate final fire extinguisher schedule with fire protection cabinet schedule to ensure proper fit and function.

C. Operation and Maintenance Data: For fire extinguishers to include in maintenance manuals.

D. Warranty: Sample of special warranty.

#### 1.3 QUALITY ASSURANCE

A. NFPA Compliance: Fabricate and label fire extinguishers to comply with NFPA 10, "Portable Fire Extinguishers."

B. Fire Extinguishers: Listed and labeled for type, rating, and classification by an independent testing agency acceptable to authorities having jurisdiction.

1. Provide fire extinguishers approved, listed, and labeled by FMG.

C. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to fire extinguishers including, but not limited to, the following:

a. Schedules and coordination requirements.

#### 1.4 COORDINATION

A. Coordinate type and capacity of fire extinguishers with fire protection cabinets to ensure fit and function.

#### 1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace fire extinguishers that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Failure of hydrostatic test according to NFPA 10.
    - b. Faulty operation of valves or release levers.
  - 2. Warranty Period: Six years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 PORTABLE, HAND-CARRIED FIRE EXTINGUISHERS

- A. Fire Extinguishers: Type, size, and capacity for each fire protection cabinet and mounting bracket indicated.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. J. L. Industries, Inc.; a division of Activar Construction Products Group.
    - b. Kidde Residential and Commercial Division; Subsidiary of Kidde plc.
    - c. Larsen's Manufacturing Company.
    - d. Potter Roemer LLC.
  - 2. Valves: Manufacturer's standard.
  - 3. Handles and Levers: Manufacturer's standard.
  - 4. Instruction Labels: Include pictorial marking system complying with NFPA 10, Appendix B and bar coding for documenting fire extinguisher location, inspections, maintenance, and recharging.
- B. Multipurpose Dry-Chemical Type in Steel Container: UL-rated 3-A:40-B:C, 5-lb nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.
- C. Multipurpose Dry-Chemical Type in Steel Container: UL-rated 4-A:60-B:C, 10-lb nominal capacity, with monoammonium phosphate-based dry chemical in enameled-steel container.

### 2.2 MOUNTING BRACKETS

- A. Mounting Brackets: Manufacturer's standard galvanized steel, designed to secure fire extinguisher to wall or structure, of sizes required for types and capacities of fire extinguishers indicated, with plated or red baked-enamel finish.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. J. L. Industries, Inc.; a division of Activar Construction Products Group.
    - b. Larsen's Manufacturing Company.
    - c. Potter Roemer LLC.

- B. Identification: Lettering complying with authorities having jurisdiction for letter style, size, spacing, and location. Locate as indicated by The Engineer.
  - 1. Identify bracket-mounted fire extinguishers with the words "FIRE EXTINGUISHER" in red letter decals applied to mounting surface.
    - a. Orientation: Vertical.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine fire extinguishers for proper charging and tagging.
  - 1. Remove and replace damaged, defective, or undercharged fire extinguishers.
- A. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 INSTALLATION

- A. General: Install fire extinguishers and mounting brackets in locations indicated and in compliance with requirements of authorities having jurisdiction.
  - 1. Mounting Brackets: 54 inches above finished floor to top of fire extinguisher.
- B. Mounting Brackets: Fasten mounting brackets to surfaces, square and plumb, at locations indicated.

END OF SECTION 104416

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## SECTION 105113 – METAL LOCKERS

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Work Included: The Work of this Section shall include but not be limited to the following:
  - 1. Knocked-down, metal lockers.
  - 2. Locker benches.
- B. Related Sections include the following:
  - 1. Division 06 Section "Miscellaneous Carpentry" for furring, blocking, and shims required for installing metal lockers and concealed within other construction before metal locker installation.

#### 1.2 DEFINITIONS

- A. Uncoated Steel Sheet Thicknesses: Indicated as the minimum thicknesses.

#### 1.3 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal locker and bench.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
  - 1. Show filler panels, recess trim and other accessories.
  - 2. Include locker identification system.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Samples for Verification: For metal lockers and locker benches, in manufacturer's standard sizes.
- E. Qualification Data: For Installer.
- F. Maintenance Data: For adjusting, repairing, and replacing locker doors and latching mechanisms to include in maintenance manuals.
- G. Warranty: Special warranty specified in this Section.

#### 1.4 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative of metal locker manufacturer for installation and maintenance of units required for this Project.
- B. Source Limitations: Obtain metal lockers and accessories through one source from a single manufacturer.
- C. Product Options: Drawings indicate size, profiles, and dimensional requirements of metal lockers and are based on the specific system indicated. Refer to Division 01



## Section "Product Requirements."

1. Do not modify intended aesthetic effects, as judged solely by The Engineer, except with The Engineer's approval. If modifications are proposed, submit comprehensive explanatory data to The Engineer for review.
  - D. Regulatory Requirements: Where metal lockers are indicated to comply with accessibility requirements, comply with the U.S. The Engineerural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)." ICC A117.1. FED-STD-795, "Uniform Federal AccessibilityStandards."
    1. Provide not less than 1 shelf located no higher than 48 inches above the floor for forward reach.
    2. Provide 1 shelf located at bottom of locker no lower than 9 inches above the floor for side reach.
    3. Provide hardware that does not require tight grasping, pinching, or twisting of the wrist, and that operates with a force of not more than 5 lbf.
  - E. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Management and Coordination."
- ### 1.2 DELIVERY, STORAGE, AND HANDLING
- A. Do not deliver metal lockers until spaces to receive them are clean, dry, and ready for metal locker installation.
- ### 1.3 PROJECT CONDITIONS
- A. Field Measurements: Verify the following by field measurements before fabrication and indicate measurements on Shop Drawings:
    1. Concealed framing, blocking, and reinforcements that support metal lockers before they are enclosed.
    2. Recessed openings.
    3. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish recessed opening dimensions and proceed with fabricating metal lockers without field measurements. Coordinate wall and floor construction to ensure that actual recessed opening dimensions correspond to established dimensions.
- ### 1.4 COORDINATION
- A. Coordinate size and location of concrete masonry bases for metal lockers.
  - B. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that metal lockers can be supported and installed as indicated.
- ### 1.5 WARRANTY
- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to

repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.

1. Failures include, but are not limited to, the following:
  - a. Structural failures.
  - b. Faulty operation of latches and other door hardware.
2. Damage from deliberate destruction and vandalism is excluded.
3. Warranty Period for Knocked-Down Metal Lockers: Two years from date of Substantial Completion.

#### 1.6 EXTRA MATERIALS

- A. Furnish extra materials described below, before construction begins, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  1. Full-size units of the following metal locker hardware items equal to 10 percent of amount installed for each type and finish installed, but no fewer than 5 units:
    - a. Locks.
    - b. Identification plates.
    - c. Hooks.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  1. Available Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, products specified.

#### 2.2 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008, Commercial Steel (CS) Type B, suitable for exposed applications.
- B. Fasteners: Zinc- or nickel-plated steel, slotless-type exposed bolt heads, and self-locking nuts or lock washers for nuts on moving parts.
- C. Anchors: Select material, type, size, and finish required for secure anchorage to each substrate.
  1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls for corrosion resistance.
  2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

## 2.3 KNOCKED-DOWN, METAL LOCKERS

- A. Basis-of-Design Product: “Traditional Collection single and double tier lockers” by ASI Storage solutions, Inc or a comparable product of one of the following:
- B. Available Products:
  - 1. Lyon Workspace Products; Standard Lockers.
  - 2. Penco Products, Inc., Subsidiary of Vesper Corporation; Guardian Lockers.
  - 3. Republic Storage Systems Company; Standard Lockers.
- C. Locker Arrangement: Single and double tier, at locations indicated.
- D. Body: Assembled by riveting or bolting body components together. Fabricate from unperforated, cold-rolled steel sheet with thicknesses as follows:
  - 1. Tops, Bottoms, and Intermediate Dividers: 0.0209 inch, with single bend at sides.
  - 2. Backs and Sides: 0.0209 inch thick, with full-height, double-flanged connections.
  - 3. Shelves: 0.0209 inch thick, with double bend at front and single bend at sides and back.
- E. Frames: Channel formed; fabricated from 0.0528-inch- thick, cold-rolled steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral door strike full height on vertical main frames.
  - 1. Cross Frames between Tiers: Channel formed and fabricated from same material as main frames; welded to vertical frame members.
- F. Doors: One-piece; fabricated from 0.0528-inch- thick, cold-rolled steel sheet; formed into channel shape with double bend at vertical edges, and with right- angle single bend at horizontal edges.
  - 1. Doors less than 12 inches wide may be fabricated from 0.0428-inch- thick, cold-rolled steel sheet.
  - 2. Box lockers less than 15 inches wide may be fabricated from 0.0428-inch- thick, cold-rolled steel sheet.
  - 3. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches wide; welded to inner face of doors.
  - 4. Stiffeners: Manufacturer's standard full-height stiffener fabricated from 0.0428-inch-thick, cold-rolled steel sheet; welded to inner face of doors.
  - 5. Sound-Dampening Panels: Manufacturer's standard, designed to stiffen doors and reduce sound levels when doors are closed, of die-formed metal with full perimeter flange and sound-dampening material; welded to inner face of doors.
  - 6. Door Style: Vented panel as follows:
    - a. Louvered Vents: Not less than six louver openings at top and bottom for single-tier lockers.
- G. Hinges: Self-closing; welded to door and attached to door frame with not less than 2 factory-installed rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees.
  - 1. Hinges: Manufacturer's standard, steel continuous or knuckle type.

- H. Recessed Door Handle and Latch: Stainless-steel cup with integral door pull, recessed so locking device does not protrude beyond face of door; pry resistant.
  - 1. Multipoint Latching: Finger-lift latch control designed for use with built-in combination locks, built-in key locks, or padlocks; positive automatic and prelocking.
    - a. Latch Hooks: Equip doors 48 inches and higher with 3 latch hooks and doors less than 48 inches high with 2 latch hooks; fabricated from minimum 0.0966-inch- thick steel; welded or riveted to full- height door strikes; with resilient silencer on each latch hook.
    - b. Latching Mechanism: Manufacturer's standard rattle-free latching mechanism and moving components isolated with vinyl or nylon to prevent metal-to-metal contact, and incorporating a prelocking device that allows locker door to be locked while door is open and then closed without unlocking or damaging lock or latching mechanism.
- I. Equipment: Equip each metal locker with identification plate and the following, unless otherwise indicated:
  - 1. Single-Tier Units: Shelf, one double-prong ceiling hook, and two single- prong wall hooks.
  - 2. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.
  - 3. Coat Rods: For each compartment of single-tier metal lockers.
- J. Accessories:
  - 1. Legs: Fabricated from 0.0528-inch-thick, cold-rolled steel sheet
  - 2. Height: 6 inches.
  - 3. Recess Trim: Fabricated from 0.0428-inch- thick, cold-rolled steel sheet.
  - 4. Filler Panels: Fabricated from cold-rolled steel sheet, 0.0428 inch thick.
  - 5. Finished End Panels: Fabricated from 0.0209-inch- thick, cold-rolled steel sheet.
- K. Finish: Baked enamel or powder coat.
  - 1. Color(s): As selected by The Engineer from manufacturer's full range.

## 2.4 LOCKER BENCHES

- A. General: Provide locker benches fabricated by same manufacturer as metal lockers.
- B. Bench Tops: Manufacturer's standard 1-piece units, of the following material, minimum 9-1/2 inches wide by 1-1/4 inches thick, with rounded corners and edges:
  - 1. Laminated maple with one coat of clear sealer on all surfaces, and one coat of clear lacquer on top and sides.
- C. Fixed Pedestals: Manufacturer's standard supports, with predrilled fastener holes for attaching bench top and anchoring to floor, complete with fasteners and anchors, and as follows:
  - 3. Tubular Steel: 1-1/4-inch- diameter steel tubing, with 0.1265-inch- thick steel flanges welded at top and base; with baked-enamel finish; anchored with exposed fasteners.

- a. Color: As selected by The Engineer from manufacturer's full range.

## 2.5 FABRICATION

- A. General: Fabricate metal lockers square, rigid, and without warp; with metal faces flat and free of dents or distortion. Make exposed metal edges free of sharp edges and burrs, and safe to touch.
  - 1. Form body panels, doors, shelves, and accessories from one-piece steel sheet, unless otherwise indicated.
  - 2. Provide fasteners, filler plates, supports, clips, and closures as required for a complete installation.
- B. Knocked-Down Construction: Fabricate metal lockers for nominal assembly at Project site using nuts, bolts, screws, or rivets. Factory weld frame members together to form a rigid, one-piece assembly.
- C. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.
- D. Coat Rods: Fabricated from 1-inch- diameter steel;.
- E. Identification Plates: Manufacturer's standard etched, embossed, or stamped aluminum plates; with numbers and letters at least 3/8 inch high.
- F. Recess Trim: Fabricated with minimum 2-1/2-inch face width and in lengths as long as practicable; finished to match lockers.
- G. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip joint filler angle formed to receive filler panel.
- H. Finished End Panels: Designed for concealing unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of nonrecessed metal lockers; finished to match lockers.
  - 1. Provide one-piece panels for double-row (back-to-back) locker ends.
- I. Center Dividers: Full-depth, vertical partitions between bottom and shelf; finished to match lockers.

## 2.6 STEEL SHEET FINISHES

- A. General: Comply with NAAMM's "Metal Finishes Manual for The Engineerural and Metal Products" for recommendations for applying and designating finishes.
- B. Factory finish steel surfaces and accessories except stainless-steel and chrome- plated surfaces.
- C. Surface Preparation: Clean surfaces of dirt, oil, grease, mill scale, rust, and other contaminants that could impair paint bond. Use manufacturer's standard methods.
- D. Baked-Enamel Finish: Immediately after cleaning, pretreating, and phosphatizing, apply manufacturer's standard thermosetting baked-enamel finish. Comply with paint manufacturer's written instructions for application, baking, and minimum dry film thickness.

- E. Powder-Coat Finish: Immediately after cleaning and pretreating, electrostatically apply manufacturer's standard baked-polymer thermosetting powder finish. Comply with resin manufacturer's written instructions for application, baking, and minimum dry film thickness.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine walls, floors, and support bases, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
  - 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. General: Install level, plumb, and true; shim as required, using concealed shims.
  - 1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches o.c. Install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion, using concealed fasteners.
  - 2. Anchor single rows of metal lockers to walls near top and bottom of lockers.
  - 3. Anchor back-to-back metal lockers to floor.
- B. Knocked-Down Metal Lockers: Assemble knocked-down metal lockers with standard fasteners, with no exposed fasteners on door faces or face frames.
- C. Equipment and Accessories: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
  - 1. Attach hooks with at least two fasteners.
  - 2. Attach door locks on doors using security-type fasteners.
  - 3. Identification Plates: Identify metal lockers with identification indicated on Drawings.
    - a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
  - 4. Attach recess trim to recessed metal lockers with concealed clips.
  - 5. Attach filler panels with concealed fasteners. Locate fillers panels where indicated on Drawings.
  - 6. Attach sloping top units to metal lockers, with closures at exposed ends.
  - 7. Attach finished end panels with fasteners only at perimeter to conceal exposed ends of nonrecessed metal lockers.
- D. Fixed Locker Benches: Provide not less than 2 pedestals for each bench, uniformly spaced not more than 72 inches apart. Securely fasten tops of pedestals to undersides of bench tops, and anchor bases to floor.

### 3.3 ADJUSTING, CLEANING, AND PROTECTION

- A. Clean, lubricate, and adjust hardware. Adjust doors and latches to operate easily without binding. Verify that integral locking devices operate properly.
- B. Protect metal lockers from damage, abuse, dust, dirt, stain, or paint. Do not permit metal locker use during construction.
- C. Touch up marred finishes, or replace metal lockers that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by metal locker manufacturer.

END OF SECTION 105113

## SECTION 110500 - COMMON WORK RESULTS FOR SHOP EQUIPMENT

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specifications Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This section includes the following:

- 1. Basic materials, methods, processes and documentation, which are applicable to the design, fabrication, installation and testing of all equipment items and systems specified in Sections 029519, 105600, 111119, 111126, 119600, 135000, 412213, 413423 and 415219.
  - a. Furnish and install all equipment as specified, at locations shown on the Contract Drawings, complete, and ready for operation.
  - b. Design, fabricate, install, and adjust equipment to perform the specific operations and functions specified and also to provide special features described.
  - c. Whether specifically indicated or not, provide all accessories, devices, and/or other appurtenances, including mechanical, electrical, and structural items, which are necessary for equipment to be properly installed and completely functional.
  - d. Details listed in these specifications are given for a better understanding of the work required by the Contractor, and do not place a limitation on the amount of work to be done nor do they relieve the Contractor of additional work that may be required for a complete installation.
  - e. Remove, relocate, and repair any items that are necessary for installation of the equipment at no additional cost to the Owner.

- B. Related Sections:

- 1. Equipment suppliers and installers shall familiarize themselves with the requirements of these sections and incorporate applicable provisions into their work. Cooperate with other trades to facilitate execution of the work.
  - a. Section 011000 – Summary of Work
  - b. Section 013300 – Submittal Procedures
  - c. Section 017700 – Closeout Procedures
  - d. Section 017823 – Operation and Maintenance Data
  - e. Section 017900 – Demonstration and Training
  - f. Section 029519 – Installation of Owner Furnished Equipment
  - g. Division 03 – Concrete
  - h. Division 05 – Metals
  - i. Section 105600 – Storage Equipment
  - j. Section 111119 – Lubrication Equipment
  - k. Section 111126 – Vehicle Washing Equipment



- l. Section 119600 – General Shop Equipment
- m. Section 135000 – Special Instrumentation
- n. Division 22 – Plumbing
- o. Division 23 – Mechanical
- p. Division 26 – Electrical
- q. Section 412213 – Hoists and Cranes
- r. Section 413423 – Coating Equipment
- s. Section 415219 – Material Storage Tanks

### 1.3 REFERENCES:

- A. National Electric Code (NEC)
- B. National Fire Protection Association (NFPA)
  - 1. NFPA 79 – Electrical Standard for Industrial Machinery
- C. National Electrical Manufacturers Association (NEMA)
  - 1. NEMA 4 – Industrial Enclosures
  - 2. NEMA 12 – Industrial Enclosures
  - 3. NEMA MG-1 – Motors and Generators
  - 4. NEMA MG-2 – Safety Standard and Guide for Selection, Installation, and Use of Electric Motors and Generators
  - 5. NEMA MG-10 – Energy Management Guides
- D. Occupational Safety and Health Administration (OSHA)
- E. American National Standards Institute (ANSI)
  - 1. ANSI C50.10 – Rotating Electrical Machinery
- F. International Building Code (IBC)
- G. Underwriters Laboratories (UL)
  - 1. ANSI/UL 674 – Electric Motors and Generators for Use in Hazardous Locations
- H. National Electrical Manufacturers Association (NEMA)
- I. Institute of Electrical and Electronics Engineers (IEEE)
  - 1. IEEE 112 – Test Procedures for Poly Phase Induction Motors and Generators

### 1.4 SUBMITTALS:

- A. Pursuant to the provisions of Terms and Conditions and as required herein, the Contractor shall submit:

1. Product data.
2. Shop drawings.
3. Samples
4. Certificates
5. Manufacturer's Instructions

B. Product Data: Submit for each type of product specified.

1. Manufacturer's literature including brochures, catalog cuts, pamphlets, descriptive literature, and equipment specifications which adequately describe performance and test criteria, compliance with appropriate reference standards, characteristics, limitations, and trouble-shooting protocol for the piece of equipment or product.
2. Product transportation, storage, handling and manufacturer's recommended installation instructions and drawings.
3. List of recommended spare parts.
4. Material safety data sheets (MSDS).

C. Shop Drawings:

1. Layout drawings showing equipment, elevations, conduit runs, utilities and hook-ups, and all required dimensions. Drawings shall show plan and elevation views of all required conduit and piping runs. Equipment drawings shall clearly indicate all maintenance access points.
2. Fabrication drawings, including bill of materials.
3. Foundation and structural support drawings including anchor bolt plan and elevation. Verify that the pit configuration meets the requirements of the new equipment.
4. Utility connection plan.
5. Electrical equipment layout, with all motors, limit switches, solenoid valves, disconnects, control panels, emergency shut off switches, interlocks, accessories, all located and labeled. Include control and wiring diagrams.
6. Piping systems including pipe routing, pipe and fittings, sizing, valving, lubricators, regulators, pumps, nozzles and accessories, fully noted and scheduled.
7. HVAC and exhaust air systems including duct routing, duct sizes, fittings, dampers, grilles, supports, etc., fully noted and scheduled including elevations, in addition to details of penetrations and equipment connections.
8. Complete engineering design data and calculations for equipment to confirm equipment meets design criteria specified.

- D. Samples: Paint / color selection.
- E. Certificates of Compliance in accordance with Article 1.5 F herein.
- F. Manufacturer's Instructions: Manufacturer's recommended installation instructions and manufacturer's installation drawings, handling, and storage requirements.
- G. Submit Operation and Maintenance Data in accordance with Section 017823 Operation and Maintenance Data.
- H. Submit a testing schedule for each equipment item for approval prior to beginning the equipment testing and start-up. This schedule must be coordinated with the Owner.
- I. Submit warranty for each item as required herein and per Section 017700 Closeout Procedures.
- J. Provide Training Program as required herein and per Section 017900 Demonstration and Training .
- K. Submit an electronic file identifying both the preventative maintenance schedules as well as detailed maintenance notes for each piece of equipment installed under this contract.

#### 1.5 QUALITY ASSURANCE

##### A. General:

- 1. All articles, materials, fittings, equipment, and appurtenances incorporated in the work shall be new and unused, free from defects and imperfections, of first grade commercial quality, and shall, as far as practicable, be manufacturer's standard make. Manufacturers shall have proven experience in the design and manufacture of specified items, suitable for the purpose intended and subject to approval of the Owner.

##### B. Standard of Quality:

- 1. The model and manufacturer used as the Basis of Design establishes the standard of quality required for each item as described in Article 1.8A.
- 2. A proposed alternate to be used in place of the Basis of Design must compare favorably in every way to the Basis of Design in order to be accepted as equal.
- 3. For certain specialized equipment items and systems, the Owner is directing the Contractor to procure these items from selected pre-approved manufacturers. No alternates or substitutions will be permitted for these specialized items.

##### C. Single Manufacturer:

- 1. Whenever the quantity required for any equipment item is 2 or more, they shall be the same model number from the same manufacturer.
- 2. In all cases where the specifications refer to a device or part of the equipment in the singular number, such reference applies to as many such devices or parts as are required to complete the installation.

##### D. Used/Obsolete Equipment Prohibited:

E. Applicable Codes:

1. Work shall conform to Federal, State and local governing rules and regulations and ordinances, including OSHA and NFPA requirements, and shall pass inspection by authorities having jurisdiction.
2. Furnish all materials and labor above and beyond those required by these specifications in order to meet these requirements and to obtain approvals of inspections and tests.

F. Certificates of Compliance:

1. At the time equipment is delivered, provide Certificates of Compliance in accordance with the applicable requirements specified in Division 01. Each certificate shall be signed by an authorized representative of the manufacturer and shall state that the equipment complies in all respects with the Contract requirements.
2. Contractor shall furnish an affidavit certifying that all materials and workmanship comply with the applicable code requirements.
3. Before final acceptance, furnish certificates of the authorities having jurisdiction.

G. Permits:

1. Obtain all necessary permits from the State and other authorities having jurisdiction and notify the Owner when permits are acquired.
2. Make application and file all drawings required for such permits, and pay all fees related to obtaining permits.

H. Equipment Acceptance Process:

1. The Work will be inspected for approval periodically during the course of construction by the Owner and by others having jurisdiction over the Work. Facilitate these inspections.
2. Equipment acceptance is a 3-step process for each item:
  - a. Tentative Acceptance: Before shop drawings are submitted, a preliminary equipment list of proposed equipment items must be submitted for approval by the Owner. This list must be comprehensive and include enough information about the equipment, including manufacturers and model numbers, to show that each item complies with the Contract requirements. No consideration will be given to partial lists submitted at intervals. Approval of the preliminary equipment list by the Owner constitutes Tentative Acceptance of the proposed equipment pending submission of detailed shop drawings, product data, samples, and working drawings. No equipment installation will be permitted at this stage of the project.
  - b. Interim Acceptance: Following Tentative Acceptance of the equipment, submit shop drawings, product data, samples, and working drawings. Approval of these submittals by the Engineer and Owner constitutes Interim Acceptance of the equipment item, and provides authorization for purchasing, fabricating and/or installing that item as part of the Work.
  - c. Final Acceptance: Following installation of an equipment item, demonstrate to the Owner that the equipment is fully functional and that it has passed all required performance testing. Show that required spare parts have been provided, and Warranties are being activated. Provide required equipment manuals in accordance with Section 017823. Provide all required training in accordance with

this Section. Resolve all outstanding punch list items pertaining to the equipment. At the time of final inspection, furnish all certificates of approval by authorities having jurisdiction whenever applicable. When all the above stated tasks are completed, the equipment item will receive Final Acceptance. Refer to Division 01 for additional requirements.

1.6 DELIVERABLES:

A. Final Operation and Maintenance Data.

B. Training Program:

1. Operation and maintenance training programs are required for equipment items and systems specified herein.
2. General Requirements: Provide training as outlined in this section.
  - a. Maintenance management classes are to take place prior to substantial completion of the facility. Mechanics training will commence only after installation of equipment is complete at the garage.
  - b. Training shall be conducted at the facility.
  - c. Hours for training are to be between 7:00 am and 3:00 pm unless specifically permitted otherwise.
  - d. Owner Personnel to be Trained:
    - 1) Mechanics: Minimum 8 hours.
    - 2) Maintenance Personnel: Minimum 8 hours.
    - 3) Supervisors: Minimum 2 hours.
  - e. Ensure that the instructors teaching these training courses are not only familiar with technical information, but able to utilize proper methods of instruction, training aids, audiovisuals, etc. to ensure effective presentations.
  - f. Provide all training aids, audiovisual equipment and visual aids for the conduct of these courses.
  - g. All training materials are to become the property of the Owner at the conclusion of training.
  - h. Submission and Approval of Training Plans:
    - 1) Meet with the Owner no later than three weeks prior to the start of formal training. At that time, submit lesson plans and an outline of training program, and demonstrate any training aids involved. Present handouts for approval and later provide handouts in a ratio of one per student. Each location shall receive a complete set of prints and schematics.
    - 2) Describe plans for meeting the specification training requirements. The Owner will approve and then coordinate and schedule all training involved with necessary personnel.
  - i. Outline specific objectives for each of the required training courses. Provide a detailed schedule outlining the length and content of each of these sessions in accordance with the guidelines established.
    - 1) The course includes sessions in safety, machine operation, a comprehensive seminar on learning basic skills/knowledge of each operation. The course shall include both classroom and practical exercise sessions and is to

provide the maintenance staff with the basic knowledge necessary to utilize all training materials.

- 2) The training program shall include familiarization with safe equipment operation and performance and detailed instruction in operation, maintenance and test procedures.

C. Warranty: All equipment shall be warranted as a minimum in accordance with Division 1 and the following provisions:

1. The Contractor shall furnish a warranty covering all parts of the work performed, and all materials and equipment furnished hereunder by Contractor or his subcontractors or suppliers will be free from defects in design, material, workmanship and operation for a period of one year from the date of acceptance of the work.
2. Warranty shall provide for 24 hour parts availability and 24 hour response time. Supplier shall maintain an adequate parts stock such that equipment down times attributable to unavailable typical repair parts shall be 48 hours or less during the first five year period.
3. The Contractor shall repair or pay for the repair of any such defect at his own expense.
4. Work which has been abused or neglected is excluded from this warranty.
5. Furnish written warranties required by the respective sections of the Specifications for time stipulated therein. These warranties shall be in writing, on the Contractor's or supplier's letterhead and shall be included in the operations and maintenance manual(s).
6. Major equipment components, (as required by the respective sections of the specifications) specifically those manufactured by other than the primary equipment supplier, shall be covered by their own respective warranties, which shall not be less than the suppliers mandated one year warranty. These warranties shall also be included in the operations and maintenance manual(s).
7. Nothing in these requirements, conditions or specifications including the Owner's right to a complete inspection shall constitute a disclaimer to or limit, negate, exclude or modify in any way any warranty created hereunder.

1.7 DELIVERY, STORAGE, AND HANDLING:

- A. Deliveries: Arrange deliveries of products in accordance with construction schedules and coordinate them to avoid conflict with the work, and conditions at the site.
1. Deliver products in undamaged condition, in the manufacturer's original containers or packaging with identifying labels intact and legible.
  2. Immediately upon delivery, inspect shipments to assure compliance with the requirements of the Contract Documents and approved submittals, and check that the products are properly protected and undamaged.

- B. Storage and Protection: Store and protect products, both on and off site, in accordance with the manufacturer's written instructions, with seals and labels intact and legible. All products shall be kept clean, dry and free from damage, deterioration, paint, coatings, spills, spots, corrosion or harm from any source. Storage shall provide easy access for inspection. Protect equipment during storage and prior to start-up, which shall include covering of openings, protection against rust and other damage, etc.
1. Mark and tag products with equipment item numbers.
  2. Store products subject to damage by the elements in watertight enclosures.
  3. Maintain indoor storage temperatures and humidity within the ranges required by the manufacturer's instructions. Store hazardous and flammable materials in containers and enclosures specifically designed for that purpose.
  4. Exterior storage: Store products above the ground, on blocking or skids; prevent soiling or staining. Cover products subject to deterioration or which absorb moisture with impervious sheet coverings. Provide adequate ventilation to avoid condensation. Products may be store outdoors only with approval of the Owner.
  5. Make periodic inspections of stored equipment and materials to assure that products are maintained under the specified conditions and free from damage or deterioration.
- C. Handling: Provide equipment and personnel to handle products using methods to prevent soiling or damaging products and packaging.
1. When unloading materials, equipment and machinery provide special lifting harness or apparatus as may be required by manufacturers. Handle material, equipment and machinery in accordance with manufacturer's written instructions.
  2. When transporting materials, equipment and machinery both on site and from Contractor's storage to site, do so in accordance with recommendations of respective manufacturers of each.
- D. Pay demurrage charges and claims for damage resulting from unloading operations.

#### 1.8 GENERAL DESIGN AND FABRICATION REQUIREMENTS:

- A. Basis of Design:
1. For a particular equipment item or system, the specific model and manufacturer which is listed first in PART 2 – PRODUCTS within the specification section for that item is the Basis of Design used to design this facility.
  2. An item's Basis of Design establishes the type, size, and quality of equipment required for that item.
  3. Models and manufacturers other than the Basis of Design listed in PART 2 – PRODUCTS within the specification section for an item will be considered accepted equivalents for that item if they are provided with the modifications, options and/or accessories required to provide the type, size, features, and quality provided by the Basis of Design; except for instances where the Owner has directed the purchase of an item from a pre-approved manufacturer. In those cases, equipment substitutions or alternates are not permitted.
- B. Equipment shall comply with 49 CFR Part 661 - Buy America Requirements.

- C. Equipment shall be designed, fabricated, installed and adjusted to secure the best commercially available results with respect to smooth, quiet, convenient and efficient operation, durability, economy of maintenance and operation, and the highest standards of safety.
- D. It is not the intent of these Specifications to detail the design and fabrication of the several parts of the equipment, but it is expected that the type, material, design, workmanship and fabrication of each and every part shall be fully adequate for the service required, durable, properly coordinated with all other parts, in accordance with the best commercial standards and of the highest commercial efficiency. The components of electric circuits shall be of ample and proper size, design and material to avoid injurious heating and arcing, and all other objectionable effects which may reduce the efficiency of operation and economy of maintenance and upkeep below the best commercially available results. Minimum requirements are given herein for the certain parts of equipment. Equivalent requirements approved by the Owner shall apply to such parts as are of special design, construction or material and to which the specified requirements are not directly applicable. These minimum requirements as a whole shall also be considered as establishing proportionate general minimum standards for all parts of the equipment.
- E. The Owner may permit variations from the requirements of these Specifications to permit the use of the manufacturer's standard equipment, provided in his opinion such standard equipment is in every way adequate for the intended use and meets the full intent of these Specifications. All such variations proposed by the Contractor shall be called to the attention of the Owner in writing and shall be made only if approved in writing.
- F. Certain design limitation, tests, etc., are herein specified as a partial check on the adequacy of design, fabrication, and materials. These requirements do not cover all features necessary to insure satisfactory and approved operation of the equipment. Conformity with these requirements shall, in no way, supersede the general requirements as to satisfactory and efficient operation of the equipment.
- G. Space and Utility Accommodation:
  - 1. Provide equipment suitable for installation in the space indicated.
  - 2. Provide equipment suitable for operation on available building utilities.
- H. Facility Modifications:
  - 1. Any proposed modification or redesign to the building structure or utilities to accommodate an equipment item or system other than that used as the Basis of Design must first be approved by the Owner prior to beginning any construction and/or installation related to that item.
  - 2. Such modification and redesign will be at no additional cost to the Owner.
- I. Finishes:
  - 1. Whenever available, factory-finish equipment with manufacturer's standard primer and finish coats. Otherwise shop prime equipment with one coat of approved rust-inhibitive paint containing at least 25 percent rust-inhibitive pigments and finish coat system. Indicate brand and type of paint on shop drawing.



2. Where factory finishes are provided on equipment and no additional field painting is required, touch up or refinish all marred or damaged surfaces so as to leave a smooth, uniform finish at the time of final inspection.
- J. Identification Plates: A corrosion-resistant identification plate clearly marked and stamped with the manufacturer's name and address, model number, serial number, date of manufacture, and all pertinent utility and operating data (or ratings) shall be attached in a prominent location to each major piece of equipment.
- K. Piping:
1. Unless indicated otherwise, piped services for equipment are specified as the work of Division 22 - Plumbing and are terminated near the piece of equipment with a shut-off means.
  2. In some cases, the new equipment specified herein will operate off existing piped services, which will also be terminated near the piece of equipment with a shutoff means. See Plumbing Drawings and Specifications for details.
  3. Provide piping, fittings, valves, connections, etc., of a type and size as recommended by the equipment manufacturer that will properly interface with the existing piped services in the area or with the piped services provided under Division 22 – Plumbing.
  4. All piping, valves and fittings required for the equipment installation shall be in accordance with the applicable portions of Division 22.
- L. Ventilation:
1. Unless indicated otherwise, ventilation services and ductwork for equipment are specified as the work of Division 23 and are terminated near the piece of equipment with a shut-off means.
  2. In some cases, the equipment specified herein will operate off existing ventilation services and ductwork, which will also be terminated near the piece of equipment with a shutoff means. See Drawings for details.
  3. Provide ventilation components of a type and size as recommended by the equipment manufacturer that will properly interface with the existing ventilation services and ductwork in the area or with the new services provided under Division 23.
  4. All ventilation components required for the equipment installation shall be in accordance with the applicable portions of Division 23.
- M. Gaskets and Fasteners:
1. Furnish all bolts, studs, nuts and other fasteners for make-up of all connections to equipment and replace any of these items damaged in storage, shipment or moving. Fasteners shall be suitably sized and shall comply with applicable SAE requirements including manufacturer's identification and certification of testing.
  2. Provide new gaskets wherever gasketed mating equipment items or pipe connections have been dismantled. Gaskets shall be in accordance with manufacturer's recommendations.
  3. Provide anchor bolts to mount equipment, as required. Size anchors for embedding in concrete and expansions anchors as recommended by the equipment manufacturer. Grout anchor bolts where required.

N. Noise and Vibration Control:

1. Provide noise and vibration pads of approved type where required including necessary bearing plates and bolts.
2. Design noise and vibration pads specifically for the weights, speeds and vibration characteristics of the equipment supported.
3. Provide pads that properly distribute weight to avoid distortion of the bedplates.
4. Bolts and other fastenings in connection with these pads shall also be effectively isolated.

O. Electrical Power Supply:

1. Design all equipment requiring electrical power for operation on 480 Volt, 3 phase, 60 Hertz power supply unless specified otherwise.
2. Comply with the provisions of NFPA 79 Electrical Standard for Industrial Machinery.
3. Provide transformers to step down supply voltage to provide low voltage for controls and accessories and to provide voltage compatible with equipment whenever necessary for equipment to function as specified.

P. Electrical Components:

1. Starters, controllers, and start-stop stations shall be provided by the equipment manufacturer.
2. Provide all electrical components with ample and proper capacity, design, and material to avoid injurious heating and arcing, and all other objectionable effects which reduce operational efficiency and interfere with efficient maintenance and upkeep.

Q. Electrical Wiring and Conduit:

1. Provide wiring and conduit for complete installation of all equipment and accessories which is adequate for proper equipment operation.
2. Wire, cable, and conduit for light, power and signal circuits shall conform to those specified in the National Electrical Code and NFPA 79 Electrical Standard for Industrial Machinery. In no case shall maximum current carried exceed that specified by National Electrical Code for type of conductor used.
3. All wiring and conduit required for the equipment installation shall be in accordance with the applicable portions of Division 26.

R. Controls:

1. Provide control devices necessary for proper operation of all equipment and comply with provisions of NFPA 79 Electrical Standard for Industrial Machinery regarding electrical controls.
2. Locate controls to facilitate operator safety and efficiency.
3. Wherever possible, group electrical controls in a factory fabricated NEMA approved control panel in accordance with the National Electrical Code. Unless specified otherwise, provide NEMA 12 enclosures for indoor units and NEMA 4 enclosures for outdoor units.
4. Contractor is responsible for correctly sizing starters, controllers, and start stop stations.
5. Identify switches, pilot lights, and other controls with legend plates.

6. Construct the plates from laminated polyvinyl-chloride plastic with appropriate legends engraved. The size of letters, color, and legend shall be submitted for approval.
7. Mount legend plates onto the equipment in a manner approved by the Owner.
8. Provide electrical identification in accordance with NFPA 79 Electrical Standard for Industrial Machinery.
9. No decals will be acceptable.
10. A portable interface unit (PIU) shall be provided with each control system that includes a PLC and/or an HMI. The PIU shall be capable of connecting to and communicating with the control hardware for diagnostic and programming purposes. It shall be equipped with the latest operating system that meets Owner's IS Standards. It must contain licensed copies of any and all the development software utilized to program the controls, as well as the final versions of all programs written. It shall also include any and all software, cables, and hardware necessary for the PIU to connect to and interface with the control hardware. A separate CD-ROM copy of the final version of the operating software, and manufacturer's documentation for all development software shall also be furnished with the unit, and incorporated into the training program for such equipment.

S. Disconnect Switches:

1. For starter and disconnect requirements, refer to Division 26.
2. Equipment supplier to provide properly sized disconnect switches for each equipment item requiring electric power in accordance with manufacturer's requirements and NFPA 79 Electrical Standard for Industrial Machinery.
3. Permanently label each disconnect switch to identify corresponding equipment item; labeling method shall be subject to approval of the Owner.
4. Power connections, including wiring to controllers and starters shall be made per the Electrical Drawings and Division 26 Specifications.
5. Provide with electric fusible disconnecting means, sized and fused as required for each equipment item. Fuse all disconnect switches with 200,000 amp limiter fuses.
6. Provide 120 volt equipment with electric thermal overload disconnecting means in accordance with Division 26 and sized as required for each equipment item.

T. Electric Motors:

1. Provide UL labeled high efficiency electrical motors suitable to operate on the electrical service indicated, and built and tested according to NEMA MG-1, MG-2, and MG-10; ANSI C50.10; IEEE 112; and ANSI/UL 674.
2. Rate electric motor horsepower at 40°C ambient temperature with service factors in accordance with NEMA MG-1 for motors one horsepower and smaller and a service factor of 1.15 for motors rated over one horsepower up to and including 200 horsepower.
3. Motors rated one horsepower or greater shall have a full-load power factor of 85 percent or higher.
4. Motors rated 25 horsepower and greater shall be designed for reduced voltage starting.
5. Provide motors with epoxy encapsulated insulation for severe usage in a corrosive atmosphere.
6. Provide sliding motor bases where adjustable motor drive pulleys are used.

U. Motor Drive Pulleys:

1. Provide adjustable motor drive pulleys where belt drives are used.

2. Replace pulleys if necessary to properly operate the equipment.
- V. Guards: Provide guards for each coupling and belt drive in accordance with OSHA standards and other applicable codes.

## PART 2 - PRODUCTS

(None used)

## PART 3 - EXECUTION

### 3.1 EXAMINATION:

- A. Examine the proposed location for the equipment including the working envelope around equipment and verify that sufficient space is available to both install and operate the equipment.
- B. Field check for clearances and interferences before fabrication and installation, and relocate material and/or equipment furnished as required to eliminate interferences.
- C. Verify that pits, foundations, holes, utilities, and slabs can accommodate equipment.
- D. Notify the Owner of any discrepancy or constraint before fabrication and delivery of the item to the site.
- E. Surfaces to receive equipment shall be sound, square, and true. Such surfaces shall be examined prior to installation of the equipment for defects that might impair the operability or shorten the life of any of the parts of the item.

### 3.2 PREPARATION:

- A. Transmit submittals and deliverables required by this Section.
- B. Furnish products as indicated.
- C. Ensure substrates are in suitable condition to receive the work of this Section.
- D. Coordinate the installation of equipment with other trades and with the Owner to ensure that disruption to shop operations is kept to a minimum.
- E. Eliminate deficiencies discovered in surfaces and structures, and prepare surfaces to receive equipment.
- F. Provide concrete foundations for equipment as recommended by the manufacturer for proper operation of the equipment, or as indicated on the Contract Drawings or as specified herein.
- G. Concrete and reinforcement shall conform to Division 03.

- H. Provide framing, inserts, flashings, holes, and openings as required to accommodate the equipment and the associated utility services, and as approved by the Owner.
- I. Install framing, concrete inserts, and flashings as required.
- J. Use dustless method to core drill holes in existing work.
- K. Grout holes in concrete walls and in floor, ceiling, and roof slabs to completely and neatly seal the openings after installation of equipment.

### 3.3 PRE-SHIPMENT INSPECTION AND TESTING:

- A. The Owner shall reserve the rights to witness any equipment prior to shipment. The Contractor shall make the equipment ready for a comprehensive pre-shipment inspection and testing as requested.
- B. The Contractor shall prepare and submit for Owner approval a schedule and comprehensive procedure for functional testing and inspection. The submittal shall include step-by-step procedures, pass/fail criteria, all referenced documentation, and any other information necessary to successfully demonstrate that the equipment functions as intended.
- C. It is at the Owner's discretion to witness tests on a case-by-case basis.
- D. The equipment shall be laid-out in its final configuration to allow for all performance and functionality to be observed before shipment.
- E. Any issues or discrepancies identified during the pre-shipment inspection and testing shall be documented in a written report, prepared by the Contractor, detailing the issues or discrepancies identified and the Contractor's proposed corrective actions. This report shall be submitted to the Owner and approved by the Owner before corrective actions may be implemented. All issues or discrepancies identified shall be resolved before the equipment is shipped to the Owner.
- F. The Contractor shall bear all expenses of all tests, including the furnishing of all necessary instruments, lubricants, hydraulic fluids, supplies, data recorders, and operating personnel.
- G. The Owner will provide all vehicle components required for the tests. The Contractor shall provide shipping of required vehicle components to and from the Owner facility and the location of the tests.

### 3.4 INSTALLATION:

- A. Do not proceed with installation until building and utility work conforms to project requirements.
- B. Furnish common and skilled labor, tools, rigging equipment, scaffolding, lifts, shims, dowels, and other materials to make complete installation of equipment specified and as shown on drawings.

1. Use workers skilled in their respective trades who are also experienced installers of the type of equipment furnished.
  2. Actively promote cooperation between trades to facilitate execution of the Work.
  3. Perform all work in a neat and workmanlike manner.
- C. Set and align equipment in accordance with manufacturer's recommendations, approved shop and working drawings, specified codes, and applicable standards of trade practice.
1. Set equipment true and level; make horizontal lines level and vertical lines plumb, demonstrate adequate leveling of installed equipment.
  2. Furnish and install grout, shim material, and miscellaneous steel necessary for brackets, anchors, or supports required to install equipment. Grout as necessary to stabilize equipment bases. Provide hard rubber shims and dampening pads as recommended by the equipment manufacturer for leveling of equipment and dampening of equipment vibration transmission.
- D. Reassemble equipment items which were dismantled for shipment or moving. Assemble items which are delivered knocked down or disassembled.
- E. Perform field machining required to install or fit equipment together.
- F. Check motors and drives carefully for correct rotation and alignment before placing into service or testing.
- G. Disconnect and realign couplings before placing into service or testing.
- H. Retighten bolted connections after installation.
- I. Adjust speeds subject to approval by the Owner. Adjust belt drives and replace worn belts in sets.
- J. Lubricate equipment where required before start-up.
- K. Perform mechanical and electrical Work required to install equipment in conformance with authorities having jurisdiction and the current codes and standards of practice employed by these trades.
- L. Clean fabricated assemblies and equipment thoroughly before and after operating.
- M. Details listed in these specifications are provided to give a general understanding of the Work, but do not limit the amount of Work or relieve the Contractor of additional Work which may be required for a complete installation.

### 3.5 INSPECTION:

- A. Work will be inspected by the Owner periodically during the course of construction.
- B. Provide for inspections by all others having jurisdiction over the work performed under Sections 029519, 105600, 111119, 111126, 119600, 135000, 412213, 413423 and 415219.

### 3.6 EQUIPMENT TEST AND CHECKOUT:

- A. Before Final Acceptance, the equipment shall be tested in the presence of the Owner and demonstrated to the Owner's satisfaction to be correctly connected and installed and operates properly, as well as to demonstrate the equipment performs the work for which it is intended.
- B. The equipment shall be fully tested in accordance with the Contractor's test criteria as well as the test criteria identified in the individual specification sections herein.
- C. The Contractor shall prepare and submit for Owner approval a schedule and comprehensive procedure for functional testing, checkout, and inspection which includes the requirements of the individual sections. The submittal shall include step-by-step procedures, pass-fail criteria, all reference documentation, and any other information necessary to perform successful demonstration of the intended operation procedure(s).
- D. Arrange for inspections and tests required by governing agencies.
- E. Submit a testing schedule and procedure to the Owner for approval a minimum of 4 weeks prior to the start of the equipment test and checkout.
- F. Testing and checkout procedures of the Contractor shall be carried out completely.
- G. Tested equipment found to be defective or inoperable to any extent shall be reported to the Owner immediately. A complete written report of such defect or inoperability shall be provided no later than 2 days after the subject test is performed.
- H. Any operating difficulty or defective item shall be repaired or replaced and put into proper operation by the Contractor immediately, at no additional expense to the Owner.
- I. It shall be the Contractor's responsibility to safely test the equipment and to protect the neighboring equipment and surrounding areas from any potential damage resulting from testing operations. Cleanup of spills or leakage as well as repair to the equipment or surrounding areas directly resulting from the testing shall be the Contractor's responsibility.
- J. The Contractor shall bear all expenses of all tests, including the furnishing of all necessary instruments, lubricants, hydraulic fluids, supplies, data recorders, and operating personnel.
- K. Trucks and truck components required to perform testing of equipment will be provided by the Owner.
- L. Repeat any test at no additional cost to the Owner when directed to do so by the Owner.

### 3.7 SPECIAL TOOLS AND EQUIPMENT:

- A. Contractor shall furnish any and all special or customized tools and/or devices. Equipment that the Owner requires for proper operation and maintenance of any supplied equipment prior to equipment acceptance.

3.8 SPARE PARTS:

- A. Any and all consumable components and/or spare parts that might require replacement after testing the equipment shall be supplied prior to final equipment acceptance. Components and spare part with lead times greater than 6 months shall be identified on the equipment Bill of Materials.

END OF SECTION 110500



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## SECTION 111119 - VEHICLE LUBRICATION EQUIPMENT

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specifications Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This section includes the following:
  - 1. Compressed Air (CA) Operated Lube Pumps
  - 2. Pump Accessories
  - 3. Piping System and Accessories
  - 4. Hose Reels and Accessories
  - 5. Dispensing Valves
- B. Related Sections:
  - 1. Section 013300 - Submittal Procedures
  - 2. Section 017823 - Operation and Maintenance Manuals
  - 3. Section 110500 - Common Work Results for Shop Equipment
  - 4. Division 22 - Plumbing
  - 5. Division 23 - Heating, Ventilating, and Air Conditioning
  - 6. Division 26 - Electrical
  - 7. Section 415219 - Material Storage Tanks

#### 1.3 REFERENCES

- A. The publications listed below form a part of this section to the extent referenced. The publications are referred to within the text by the basic definition only. Use latest edition of publication.
- B. National Fire Protection Association (NFPA):
  - 1. NFPA 30 – Flammable and Combustible Liquids Code
- C. The American Society of Mechanical Engineers (ASME):
  - 1. ASME B31.9; Specification for Building Services Piping.
- D. American Welding Society (AWS):
  - 1. AWS D1.1 – Code for Structural Welding – Steel
  - 2. AWS D10.12M/D10.12 – Guide for Welding Mild Steel Pipe

- E. American National Standards Institute (ANSI):
  - 1. ANSI B16.10; Face-to-Face and End-to-End Dimensions of Ferrous Valves.
- F. American Society for Testing and Materials (ASTM):
  - 1. ASTM B209; Standard specification for aluminum and aluminum-alloy sheet and plate.
  - 2. ASTM C335, Steady state heat transfer properties of horizontal pipe insulation.
  - 3. ASTM C547; Standard specification for mineral fiber pipe insulation.
- G. Manufacturer's Standardization Society (MSS) of the Valve and Fittings Industry:
  - 1. MSS-SP-70 - Gray Iron Gate Valves, Flanged and Threaded Ends
  - 2. MSS-SP-71.- Gray Iron Swing Check Valves, Flanged and Threaded Ends

#### 1.4 SUBMITTALS

- A. Product data including size, dimension, capacity, pressure rating, settings, and operating characteristics of selected models, for the following:
  - 1. Air operated reciprocating pumps
  - 2. Air operated diaphragm pumps
  - 3. Pump Accessories
  - 4. Piping, Fittings and Accessories
  - 5. Hose Reels and Accessories
  - 6. Dispensing Valves
- B. Coordination drawings for piping systems, including required clearances and relationships to other services that serve the same work area.
- C. Operations and Maintenance Data:
  - 1. In accordance with Section 017823 Operation and Maintenance Manuals and 110500 Common Work Results for Shop Equipment.

#### 1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this Section with a minimum of 5 years experience.
- B. Installer Qualifications: Experience on at least 5 projects of a similar nature in past 5 years, and acceptable to the Owner.
- C. Regulatory Requirements: Comply with provisions of the following:
  - 1. NFPA 30 and 31: Standard for oil piping materials, components, installations, inspection, and testing.
  - 2. Provide listing/approval stamp, label, or other marking on equipment made specified standards.

3. Listing & Labeling: Provide equipment and accessories that are listed and labeled.
4. UL 778 "Standard for Motor Operated Water Pumps" for construction requirements. Include UL listing and labeling.
5. NFPA 70 "National Electrical Code" for electrical components and installation.

D. Materials used: In all cases the materials, seals, packing, hoses, valves, etc. used in these systems will be compatible with the fluids being handled and dispensed.

## 1.6 DELIVERABLES

### A. Operations and Maintenance Manuals:

1. Provide Operations and Maintenance Manuals in accordance with the requirements of Section 017823 Operation and Maintenance and Section 110500 Common Work Results for Equipment.

### B. Training Program:

1. Provide Training Program in accordance with the requirements of Division 1 and Section 110500 Common Work Results for Equipment.

## 1.7 DELIVERY, STORAGE, AND HANDLING

A. Deliver, store and handle products in compliance with the requirements specified in Section 110500 Common Work Results for Equipment and the requirements of the Owner.

## 1.8 WARRANTY

- A. Provide warranty per Division 01 and 110500 Common Work Results for Shop Equipment.
- B. Manufacturer shall warrant all equipment including parts and labor for a period of one (1) year from date of acceptance.
- C. Contractor shall provide written documentation from the manufacturer that warranty service will be available at the delivery location(s). Service shall be provided within 24 hours after notification from the Owner.

## 1.9 TRAINING

A. Provide a training program per Division 01 and 110500 Common Work Results for Shop Equipment.

## 1.10 DESIGN CRITERIA

A. Minimum Working Pressure Ratings: Except where otherwise indicated, the following are minimum pressure requirements:

1. Low Pressure Piping (0 – 300 psig): Typically compressed air
2. Medium Pressure Piping (300 – 2000 psig): Typically motor oil and hydraulic oil

#### 1.11 BASIS OF DESIGN AND ACCEPTABLE MANUFACTURERS

- A. Where a specific manufacturer or product is identified as the Basis of Design or listed first in a list of acceptable manufacturers, the overall project design is based on the identified manufacturer or product. If the Contractor elects to utilize a manufacturer or product which differs from the identified Basis of Design, the Contractor shall bear all efforts and costs of any design changes necessary in order to achieve finished work which is equal in character, performance, and quality to the original design depicted in the Contract Documents. Such changes shall include, but not necessarily be limited to: changes to ratings and/or features of other equipment, changes to material sizes and/or types, new material and/or equipment, and changes to structural and/or architectural features (including room sizes). Approval by the Architect of a proposed item shall not relieve the Contractor of this responsibility.
- B. The listing of specific manufacturers is solely intended to identify reputable manufacturers who are known to provide quality products of the general type specified. Such listing is in no way intended to imply that the identified manufacturer's product(s) have been verified to satisfy the specified requirements, or to be equivalent to any identified Basis of Design manufacturer. Nor does such a listing imply acceptance of products which do not meet the specified requirements, ratings, features, dimensions, and functions as indicated.

### PART 2 - PRODUCTS

#### 2.1 PIPING SYSTEM

- A. Piping System for motor oil and hydraulic oil, aboveground.
  1. Service Requirements: Supply maximum operating pressure of 1800 psig.
  2. Pipe: Black steel Schedule 80, ASTM A53.
    - a. Joints: Butt welded per ANSI B16.11
    - b. Fittings: Wrought carbon steel standard weight welding ASTM A234, grade WPB or WPC, ANSI B16.0
  3. Valves:
    - a. Acceptable Manufacturers:
      - 1) Nibco; Model NL9701
      - 2) Apollo
      - 3) Conbraco
    - b. Ball Valve: MSS-SP-110, 1800 psig WOG, blow out proof stem, 3-piece carbon steel body, threaded ends, stainless steel ball and stem
  4. Tube: SAE 1010, dead soft, cold drawn, seamless steel
    - a. Tubing wall thickness: minimum 0.065 inches

- b. Joints: Mechanically joined with fittings rated at a 4:1 safety factor of burst of operating pressures. Materials to be compatible with the fluids being transported;
- c. Fittings: Steel or stainless steel, butt-joint mechanical fittings meeting the following industry standards:
  - 1) JIC Pneumatic and Hydraulic Standards
  - 2) ANSI Code for Pressure Piping
  - 3) ASME Code for Pressure Piping
  - 4) MIL-F-18280E

## 2.2 AIR OPERATED PUMPS

### A. General

1. Design all lubricant pumps to pump fluids to within one inch of the bottom of the product container to ensure maximum use of purchased material.
2. Design all pumps to stand free of the bottom of the container to allow unobstructed flow of product to the pumping tube.
3. All pumps of the self-priming design. Pumps so designated for use in bulk supply tanks shall be equipped with a low oil shut off device to prevent free cycling of the pump in the event the product supply is exhausted.
4. Equip all pumps with an overrun air control valve to disable the pump in the event of a catastrophic failure of the piping system.
5. All pumps shall have an air motor design with no metal-to-metal seals to prevent air leakage in the stalled condition. The air motor cylinder shall be of aluminum construction to prevent corrosion in the presence of a contaminated air supply. The air piston shall be of one-piece molded NBR construction to give a long trouble-free service life. The air valve shall be of simplified construction with no more than three moving parts. The piston rod shall be finished to a surface tolerance of .25µm and hard electroless nickel coated for maximum seal life and low friction. Oil pumps shall be of the centerline design, for even wear distribution and minimal repair costs.
6. All pumps shall be equipped with bronze non-wearing, non-fouling, and non-icing mufflers to meet and exceed OSHA recommendations for noise generation.
7. All pumps shall be double acting to provide continuous even flow and pressure and maximum utilization of the compressed air supply.
8. All pumps shall have case hardened seats and ball checks for maximum service life and resistance to damage from contaminated product.
9. All pumps easily serviceable with no special tools required.
10. Pumps individually factory tested and verified for proper function. This test shall consist of a minimum of one-hour intermittent operation pumping product against full operating pressure.

B. Tank Mounted Pump Assembly, Motor Oil and Hydraulic Oil

1. Equipment Item No.: LR-6
2. Acceptable Manufacturers:
  - a. Graco  
88 - 11th Avenue Northeast  
Minneapolis, MN 55413  
Telephone: (515) 957-1502  
Fire-Ball 425; Model #205626
3. Products of equal quality and utility of other manufacturers will be accepted.
  - a. Lincoln
  - b. ARO
  - c. Or approved equal.
4. Service Requirements:
  - a. Motor oil and hydraulic oil
5. 10:1 ratio positive displacement oil pump with pneumatically operated 4 ¼ inch diameter air motor, a 4 inch pumping stroke length, external muffler operating below OSHA noise standards, with a grounding lug, valve in piston designed air motor the pump's durability, hard coated aluminum and corrosive resistant steel air motor cylinder, non-metallic poppet valve, the in-line designed air motor and lower pump section, assembly shall include but not be limited to, hose & fitting kit, filter/regulator/lubricator, and air & fluid shutoff valves. Pump shall be designed for mounting on Material Storage Tank specified in Section 415219. Include all parts and accessories, whether specified herein or not, as required for a complete operational system.
  - a. Pump ratio: 10:1
  - b. Continuous duty flow rate: 4.1 gpm
  - c. Maximum fluid pressure: 1,800 psi
  - d. Maximum air inlet pressure: 180 psi
  - e. Fluid outlet size: ¾ inch NPT
  - f. Air inlet size: ½ inch NPT
  - g. Air Consumption: 32 cfm per 4.1 gpm
6. Provide the following with each pump:
  - a. Thermal Relief Kit Model #240429
  - b. Hose and Fitting Kit Model #222066
  - c. Low Level Cut Off Model #203688
  - d. Bleed Type Air Shut-Off Valve Model #110225
  - e. Air Filter/Regulator/Lubricator, ½ inch ports Model # 217072
  - f. Automatic Drain Valve for Filter Model # 106151
  - g. ¾ inch fluid shut-off valve Model # 108537
  - h. Pump runaway valve Model # 224040
  - i. ½ inch Air Coupler Model # 110199
  - j. ½ inch Air Nipple Model # 110196

C. Waste Oil Evacuation Pump:

1. Equipment Item No. RB-7.
2. Acceptable Manufacturers:
3. The products of the following manufacturer are specified as the standard of quality for the Waste Oil Evacuation Pump.
  - a. Graco  
88 - 11th Avenue Northeast  
Minneapolis, MN 55413  
Telephone: (515) 957-1502  
Husky Model #1050HP Pump
4. Products of equal quality and utility of other manufacturers will be accepted.
  - a. Or approved equal.
5. Construction Features:
  - a. High pressure air operated diaphragm pump.
  - b. Dimensions and Capacities:
    - 1) Maximum fluid working pressure: 250 psi
    - 2) Air pressure operating range: 20-125 psi
    - 3) Fluid displacement per cycle
      - a) Low Pressure Setting: 0 .17 gallon
      - b) High Pressure Setting: 0 .20 gallon
    - 4) Air consumption at 70 psi (4 .8 bar), 20 gpm
      - a) Low Pressure Setting: 26 scfm
      - b) High Pressure Setting: 51 scfm
    - 5) Maximum values with water as media under submerged inlet conditions at ambient temperature:
    - 6) Maximum air consumption
      - a) Low Pressure Setting: 59 scfm
      - b) High Pressure Setting: 95 scfm
    - 7) Maximum free-flow delivery
      - a) Low Pressure Setting: 50 gpm
      - b) High Pressure Setting: 46 gpm
    - 8) Maximum pump speed
      - a) Low Pressure Setting: 280 cpm
      - b) High Pressure Setting: 225 cpm
    - 9) Maximum suction lift\*
      - a) Dry: 16 feet
      - b) Wet: 29 feet
    - 10) Maximum size pumpable solids: 1/8 inch
    - 11) Recommended cycle rate for continuous use : 93-140 cpm (in Low or High setting)
    - 12) Air inlet size: 3/4 npt(f)
    - 13) Fluid inlet size: 1 inch npt(f)
    - 14) Fluid outlet size: 1 inch npt(f)
    - 15) Weight
      - a) Aluminum manifolds: 48 pounds
      - b) SST manifolds: 60 pounds



- 16) Wetted parts: aluminum or stainless steel plus the material(s) chosen for seat, ball, and diaphragm options
- 17) Non-wetted external parts: aluminum, coated carbon steel, sst

## 2.3 OVERHEAD REELS

### A. Motor Oil and Hydraulic Oil Overhead Hose Reel Assemblies

#### B. Equipment Item Nos.: RB-6

1. Acceptable Manufacturers:
  - a. GRACO  
88 - 11th Avenue Northeast  
Minneapolis, MN 55413  
Telephone: (515) 957-1502  
Model # HSM65B
2. Products of equal quality and utility of other manufacturers will be accepted.
  - a. Lincoln
  - b. ARO
  - c. Or approved equal.
3. Service Requirements:
  - a. Motor Oil
  - b. Hydraulic Oil
4. Minimum capacity of 50 feet of 1/2 inch ID hose, heavy-duty double pedestal frame with welded joints and formed ribs, fully ported axle, dual, sealed roller bearings, dual arms hose guide supports, ball stop "slide-in" mounting ability and anti-sparking ratchet assembly, sealed rewind spring with an external tensioning mechanism; electronic meter rated at 1500 psi operating pressure.
  - a. Hose length-oil: 50 feet x 1/2 inch ID
  - b. Reel outlet: 1/2 inch npsm
  - c. Reel inlet: 1/2 inch npsm
  - d. Pressure rating-oil: 2,000 psi
  - e. Weight: 64 pounds approx.
5. Provide the following for each motor oil and hydraulic oil reel:
  - a. Hose Inlet Kit Model # 218549
  - b. 1/2 inch Fluid Shut-Off Valve Model # 108458
  - c. Manual metered dispensing valve Model # 24V034  
with flexible hose tip.

### C. Overhead Reel Compressed Air Assembly

1. Equipment Item No.: RB-6
2. Acceptable Manufacturers:
  - a. GRACO

88 - 11th Avenue Northeast  
Minneapolis, MN 55413  
Telephone: (515) 957-1502  
Model # HSL65B

3. Products of equal quality and utility of other manufacturers will be accepted.
  - a. Lincoln
  - b. ARO
  - c. Or approved equal.
4. Service Requirements
  - a. Compressed Air
5. Minimum capacity of 50 feet of 1/2 inch ID hose, heavy-duty double pedestal frame with welded joints and formed ribs, fully ported axle, dual, sealed roller bearings, dual arms hose guide supports, ball stop, "slide-in" mounting ability and anti-sparking ratchet assembly, sealed rewind spring with an external tensioning mechanism; electronic meter rated at 1500 psi operating pressure and approved for indoor/outdoor use, meter powered by AA batteries.
  - a. Hose length: 50 feet x 1/2 inch ID
  - b. Reel outlet: 1/2 inch npsm
  - c. Reel inlet: 1/2 inch npsm
  - d. Pressure rating: 300 psi for reel assembly
  - e. Weight: 64 pounds approx.
6. Provide the following for each reel:
  - a. Hose Inlet Kit Model # 218549
  - b. 1/2 inch Air Shut-Off Valve Model # 107142
  - c. Air Coupler Model # 110199

D. Overhead Reel – Electric Drop

1. Equipment Item No.: RB-6
2. Acceptable Manufacturers:
  - a. Reelcraft  
11205 Challenger Avenue  
Odessa, FL 33556  
Telephone: (727) 847-4900  
Model L 4545 123 9G
3. Products of equal quality and utility of other manufacturers will be accepted.
  - a. Or Approved Equal
4. Service Requirements
  - a. Power cord reel.
5. Construction Features:
  - a. Minimum 45 feet of 12 gauge
  - b. 125 Volts

- c. 15 Amps
- d. Triple tap receptacle with GFCI protection, with 3 conductors, NEMA 5-15R
- e. Factory pre-wired and sealed to large junction box.
- f. Built-in locking ratchet mechanism.
- g. Frame: steel;
- h. Reelsides: steel
- i. Finish: powder coat
- j. UL Listed

E. Overhead Reel – Mounting Channel

- 1. Equipment Item No.: RB-6
- 2. Acceptable Manufacturers:
  - a. GRACO  
88 - 11th Avenue Northeast  
Minneapolis, MN 55413  
Telephone: (515) 957-1502  
Model # HSL65B
- 3. Products of equal quality and utility of other manufacturers will be accepted.
  - a. Lincoln
  - b. ARO
  - c. Or approved equal.
- 4. Provide mounting channels as recommended by the overhead reel supplier to mount hose reels to the support shown on the Structural Contract Drawings for all of the hose reels on each reel bank.

2.4 PIPING IDENTIFICATION

- A. Identify piping for Lubrication Equipment in accordance with the requirements of Division 22.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, equipment foundations, and conditions with Installer present for compliance with requirements for installation and other conditions affecting performance of equipment. Do not proceed with installation until unsatisfactory conditions have been corrected.
- B. Examine roughing-in of plumbing piping systems to verify actual locations of piping connections prior to equipment installation.

3.2 INSTALLATION

- A. General:

1. The contract drawings do not necessarily indicate every piping size or alignment. Provide the required pipe sizes, fittings, adapters, etc. as required to construct complete piping systems.
  2. Comply with equipment manufacturer's written installation instructions.
  3. Support piping so that weight of piping is not supported by equipment.
- B. Clean piping prior to installation and following installation to prepare for painting. Keep open ends of piping and pipe attachment openings on equipment capped or plugged until actual connections.
- C. Construct pipe runs from full lengths of pipe using short sections only for runs of less than full pipe length. Make changes in directions of pipe runs with fittings only.
- D. Cut pipes accurately to measurements established in the field and assemble in place without springing, forcing, excessive cutting or weakening of the structure.
- E. Install unions and flanges in accessible locations and whether indicated or not, install union adjacent to equipment and wherever removal of equipment for repair or replacement is required.
- F. Provide dielectric unions at points of connection of copper tubing and piping to ferrous metal piping or equipment.
- G. Provide reducing fittings where reduction in pipe sizes is necessary. Bushings will not be accepted.
- H. Install gate valves at inlets to each piece of equipment.
- I. Pipe Supports Installation: Place and support piping runs as specified in Division 22 Sections.
- J. Exposed Piping: Install exposed piping parallel or perpendicular to the lines of the building structure and to compensate for structural interferences, to preserve headroom, and not to interfere with openings, passageways and equipment.
- K. Install piping a sufficient distance from other work to permit clearance of not less than one inch between the piping or insulated piping and adjacent work.
- L. Install piping as close as possible to walls, overhead construction, columns, and similar to facilitate insulating work and removal of piping later.

### 3.3 CONNECTIONS

1. General: Connect piping to equipment as indicated. Install valves that are same size as piping connecting to equipment.
2. Install pipe sizes as specified in the Project Drawings.
3. Install specified shut off valves on each pump discharge and component inlet.

4. Install electrical connections for power, controls, and devices in accordance with requirements of Division 26 Sections.

#### 3.4 ADJUSTING

1. Controls: Set controls for operation as required for system application.

#### 3.5 TESTING

1. Perform tests on completed lubrication equipment installation in accordance with the manufacturer's instructions.
2. Perform tests on completed installation in accordance with manufacturer's instructions. Submit written test report showing values measured on each test for each reel.
3. Correct any observed failures and re-test.
4. Substantial Completion of the Work shall not be declared until successful completion of all tests.

END OF SECTION 111119

## SECTION 111126 - VEHICLE WASHING EQUIPMENT

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specifications Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This section includes the following:
  - 1. Furnishing and installing a fully operational touchless drive-thru vehicle washer equipment and above ground wash water recycling system at the location indicated on the Contract Drawings. Included is all piping, wiring, conduit and switching required to connect the equipment to the building utilities.
  - 2. Provide properly sized disconnect switches for each equipment item requiring electric power in accordance with manufacturer's requirements and NFPA 79 Electrical Standard for Industrial Machinery.
  - 3. Provide and install all plumbing and electrical products required to interconnect the equipment for complete systems.
- B. Related Sections:
  - 1. Section 013300 - Submittal Procedures
  - 2. Section 017823 - Operation and Maintenance Data
  - 3. Section 110500 - Common Work Results for Shop Equipment
  - 4. Division 22 - Plumbing
  - 5. Division 23 - Mechanical
  - 6. Division 26 - Electrical

#### 1.3 REFERENCES:

- A. Equipment shall conform to Federal and State governing rules and regulations and ordinances including, but not limited to the following requirements. Equipment shall be configured to meet any relevant sections of the following standards. Equipment shall be configured such that upon proper installation and use it shall pass inspection by authorities having jurisdiction.
  - 1. National Electric Code (NEC)
  - 2. National Fire Protection Association (NFPA)
  - 3. Occupational Safety and Health Administration (OSHA)
  - 4. American National Standards Institute (ANSI)
  - 5. American Institute of Steel Construction (AISC)
    - a. Manual of Steel Construction.
  - 6. American Society of Testing and Materials, Inc. (ASTM)
    - a. ASTM A123 Specification for Zinc (Hot-Dip Galvanized Coatings on Iron and Steel Products.
    - b. ASTM A385 Practice for Providing High Quality Zinc Coatings (Hot Dip).

7. American Welding Society (AWS): Structural Welding Code Steel (AWS D 1.1).
8. National Electrical Manufacturers Association (NEMA).
  - a. NEMA 250 Enclosures for Electrical Equipment (1000 Volts Maximum).
9. 2015 New York State Building Code and the International Building Code as adopted therein.

#### 1.4 SUBMITTALS:

- A. Submit the following:
  1. Qualifications of Installation Supervisor.
  2. Qualifications of Installing Contractor.
  3. Shop Drawings and Product Data
    - a. Submit foundation, trench, sand traps, trench/sump pit, and equipment layout drawings as part of the shop drawing requirements. The wash equipment shall fit within the design parameters or identify discrepancies during bidding, prior to contract award. Provide sufficient dimensions to properly construct pit infrastructure.
    - b. Submit shop drawings showing all dimensions, utility hook-ups, and installation requirements. Electrical and plumbing schematics shall provide all the requirements to connect the washers to the proper utility stub-ups located in the equipment room. Contractor shall make the final utility connections under manufacturer's recommendations to assure a proper working system. Contractor is responsible to provide all material and labor for the final connection of the utility lines to the equipment.
    - c. Submit manufacturer's detailed catalog cuts for all equipment components. Certified pump curves.
    - d. Electrical requirements, electrical characteristics.
    - e. Calculations:
      - 1) Fresh Water and Recycled Water Flows
  4. Specifications and Material Safety Data Sheets (MSDS) of recommended lubricant, oil or chemical products to operate and/or maintain the equipment.
  5. Installation Instructions, templates, special instruction for field installing contractor.
  6. Operations and Maintenance Manuals.
  7. PLC program in written form and electronic media format acceptable to Owner at job completion.
  8. Provide a preventive maintenance log detailing recommended service based upon a timeline of hours in service, days, weeks, months as applicable. Service log should be submitted in written form, and in Word or Excel format.
  9. Full list of parts, parts manual.
- B. Submit signed Certificates of Compliance indicated that all equipment complies with the drawings and specifications and applicable manufacturer's standards. Certificate shall be signed by an authorized representative of the manufacturer.
- C. Submit copies of manufacturers completed in house quality control documentation and sign off on quality of production.

- D. Submit full statement of Warranty in accordance with the specified Terms and Conditions. Warranty statement shall be signed by representatives of the Owner and manufacturer; dates that warranty is in effect shall be documented.

#### 1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this Section with a minimum of 5 years experience.
- B. As a minimum requirement, the Installing Contractor must have installed at least three (3) vehicle washing and water recycling systems similar to the systems described in this specification within the last five (5) years.

#### 1.6 DELIVERABLES

- A. Operations and Maintenance Manuals:
  - 1. Provide Operations and Maintenance Manuals in accordance with the requirements of Section 017823 and Section 110500.
- B. As-Built Drawings:
  - 1. Provide As-Built Drawings in accordance with the requirements of Section 110500 Common Work Results for Shop Equipment.
- C. Training Program:
  - 1. Provide Training Program in accordance with the requirements of Division 1 and Section 110500 Common Work Results for Shop Equipment

#### 1.7 DELIVERY, STORAGE AND HANDLING

- A. Deliver, store and handle products in compliance with the requirements specified in Section 110500 Common Work Results for Shop Equipment and the requirements of the Owner.

#### 1.8 TRAINING PROGRAM:

- A. Provide training on all installed vehicle washing system, bypass lane spray system, and water recycling system equipment. The training program shall consist of both classroom and hands on instruction. Provide labor and materials as required during hands on instruction program.

#### 1.9 WARRANTY:

- A. Provide the Owner with a one-year warranty of the vehicle wash system and water recycling system covering all parts, materials, and labor, except regular maintenance items. All rotating spinners shall have a three (3) year full parts and labor warranty. Consumable items such as filters or lubricants or normal wear items shall not be covered by warranty, unless the item fails grossly short of its predicted life under normal use and wear, indicating a manufacturer's defect. All warranty work shall be performed by a local manufacturer's representative who has capabilities of responding to all problems within 24 hours. The manufacturer's representative shall have the timely access to parts and have the capabilities to make the repair and make a determination as to warranty coverage prior to proceeding. Agreement as to



extent of coverage shall be established as soon as possible between the Owner and the manufacturer's representative.

- B. Vehicle wash and water recycling system warranty shall be direct between the Owner and the vehicle wash manufacturer. The vehicle wash manufacturer shall handle any 3rd party warranties for specific original equipment or sub-components and not involve the Owner in warranty claims with specific parts manufacturers. Warranty term will begin upon date of acceptance. Warranty documents must be signed by a representative of the manufacturer and the Owner of the equipment, clearly stating dates in effect and provisions of warranty.

#### 1.10 BASIS OF DESIGN AND ACCEPTABLE MANUFACTURERS

- A. Where a specific manufacturer or product is identified as the Basis of Design or listed first in a list of acceptable manufacturers, the overall project design is based on the identified manufacturer or product. If the Contractor elects to utilize a manufacturer or product which differs from the identified Basis of Design, the Contractor shall bear all efforts and costs of any design changes necessary in order to achieve finished work which is equal in character, performance, and quality to the original design depicted in the Contract Documents. Such changes shall include, but not necessarily be limited to: changes to ratings and/or features of other equipment, changes to material sizes and/or types, new material and/or equipment, and changes to structural and/or architectural features (including room sizes). Approval by the Architect of a proposed item shall not relieve the Contractor of this responsibility.
- B. The listing of specific manufacturers is solely intended to identify reputable manufacturers who are known to provide quality products of the general type specified. Such listing is in no way intended to imply that the identified manufacturer's product(s) have been verified to satisfy the specified requirements, or to be equivalent to any identified Basis of Design manufacturer. Nor does such a listing imply acceptance of products which do not meet the specified requirements, ratings, features, dimensions, and functions as indicated.

#### 1.11 DESIGN CRITERIA

- A. Performance:
  - 1. The drive-thru vehicle wash system shall thoroughly wash the roof, sides, fronts, rears, undercarriage and wheels of all vehicles in the Rockland County Highway Department (RCHD) Fleet, driven through the system at a uniform rate of 1.0 mph. All washing operations shall be automatically actuated by the vehicle which shall be driven continuously, without stopping, at a uniform rate of speed, through each washing stage. No manual equipment adjustment shall be required and the equipment shall adapt automatically to variation in width and height of all vehicles.
  - 2. The primary means for washing the surface of the sides, windows, fronts, and rears of vehicles shall be by means of high pressure spray. An undercarriage spray shall also be provided to thoroughly clean the undersides of the RCHD fleet.
  - 3. A water reclamation system, shall hold, filter and recycle water runoff collected by the vehicle washer trench drain system.
  - 4. A control system shall be provided to accommodate winter wash operations wherein the Owner may choose to have fresh water used if the salt content of the water is high. This option will allow all reclaimed water to flow from the reclaim system to the oil water separator or allow reclaimed water to be pumped to the undercarriage wash and spinner arch sprays. When the reclaimed water is diverted to the oil water separator, the entire wash

system shall use fresh water. When the entire wash system uses fresh water the final rinse arch does not need to operate. The rear arch and spinner arch will sufficiently rinse the vehicle. When the reclaimed water is pumped to the undercarriage wash and spinner arch spray, fresh water shall be delivered to the chemical arch and final rinse arch.

5. Starting, stopping and operation of the vehicle wash system shall be completely automatic and shall not require the service of an attendant other than for routine inspection and maintenance.
6. The vehicle washer must require no full time attendants and may be used by any operator employee to wash its vehicles simply by driving through the vehicle washer.

B. Maintenance:

1. To insure minimum downtime and operational costs, the machine design must utilize components that are readily available in the general marketplace, without being dependent upon a single supplier for replacement parts and or components, permitting the purchase of those components through presently available contract sources.
2. All system components shall be easily accessible and suitable for maintenance and repair with common hand tools. Replacement and adjustment of system components and accessories shall be accomplished without drainage and disturbance to other components of the vehicle wash system.

C. Safety:

1. All exposed parts subject to electrical energizing shall be insulated, enclosed or guarded. All moving parts that are of such nature or so located as to constitute hazard to operating or maintenance personnel shall be fully enclosed or guarded. All electrical boxes, panels, controls, etc. shall be grounded in accordance with the applicable NEMA Standards and NEC requirements.

D. All control panels, detection devices, etc. shall be installed in watertight enclosures.

E. Nameplates:

1. Securely attach in a prominent location on each major item of equipment, nameplates showing manufacturer's name, address, model number, serial number, and all pertinent utility or operating data. Decals will not be accepted.

F. Spinner Assemblies:

1. All bidders shall provide the data from the spinner manufacturer that the spinners supplied are designed for the use with recycled water and have been commercially available and have been used in similar applications with satisfactory results for at least five years. Provide a list of customers where the spinners have been in use with recycled water with the phone numbers, contact names and dates of the installation.
2. All bidders shall submit with the bid package the following information for an approved equal status:
  - a. A complete list of spinner and/or other touchless heavy-duty vehicle wash and water reclamation system installations made by the bidder. This list shall include all such touchless vehicle wash installations made the bidder in the last five (5) years including the duration of the service and application.
  - b. Provide name of contact person at each location who is familiar with the operation and maintenance of the wash system.

## PART 2 - PRODUCTS

### 2.1 VEHICLE WASHER WITH RECLAIM SYSTEM

#### A. Acceptable Manufacturers:

1. Products of the following manufacturer is specified herein as the standard of quality for the Vehicle Washer with Reclaim System:
  - a. InterClean Equipment  
709 James L Hart Parkway  
Ypsilanti, MI 48197  
Telephone: (800) 468-3725
2. Products of equal quality and utility of the following manufacturers will be accepted:
  - a. Ross & White Company  
1090 Alexander Court  
Cary, IL 60013  
Telephone: (847) 516-3900
  - b. Or approved equal.

#### B. Wash System Performance

1. Operation: The vehicle washer shall be actuated in cycle sequence by vehicles driven in a fixed path between tire guides at a slow speed (50-60 feet/ minute) through the washing system. All washing operations and related water recycling operations shall be automatically activated by the vehicle (driving through).
2. The supplier is responsible to design the equipment to satisfactorily wash up to 40 vehicles per hour. The vehicle wash shall be able to remove all visible, heavy dirt accumulation and most of the road film from the owner's vehicles when they are driven thru the washer at 50 feet/min with using only alkaline detergents. The amount of detergent used per vehicle to remove road film shall not exceed 0.25 gallons. The evaluation of the system capability to remove road film shall be determined only after the vehicles have dried after the washing has been completed.
3. The supplier is solely responsible for the equipment performance. Should the equipment not perform, as per these specification requirements, the supplier shall modify, add and/or alter the equipment supplied at his own expense until the performance is satisfactory. The Owner shall approve all such changes. Should the performance criteria not be met after the changes, the supplier shall remove the system at no cost to the Owner.
4. The vehicle wash system to be capable of washing all vehicles up to 14 feet-6 inches in height including but not limited to the following:

a. 2 Cu Yd Dump Trucks	k. Stone Cement Mixer
b. Vac. Catch Basin Cleaner	l. Muller Mixer
c. 5 Cu Yd Dump Trucks	m. 4 Ton Fork Lift
d. Utility Trucks	n. Pavement Stripe Truck
e. 4 Cu Yd Dump Trucks	o. Pick Up Trucks
f. Backhoes	p. Rack Truck
g. 18 Cu Yd Dump Trucks	q. Street Sweeper
h. Front End Loader	r. Sedans
i. Aerial Bucket Truck	s. SUVs
j. Truck Tractor w/ Trailer	t. Vans

#### C. Water Reclamation Performance

1. The water reclamation system shall be capable of reclaiming water from the vehicle washer and process it by means of settling pits, in-line filters, centrifugal filter system and bio-remediation system. The system must be able to continuously supply adequate amount of water for high-pressure pump regardless of traffic volume through the washer.
2. Prior to final acceptance of the system by the Owner, the supplier shall demonstrate the continuous operating capacity of the reclamation system in relation to the truck wash system by running (on manual override) both the high-pressure wash system and the water reclamation system for a period of 60 minutes (without a pause). During the 60 minutes test no manual adjustments or overrides are allowed and no solenoid shall be allowed to fill the reclamation tank with fresh water should the sump pump capacity be not able to keep the recycled water tank full.
3. Regardless of technical specifications, the equipment supplier explicitly assumes the responsibility to design the water reclamation system for the intended purpose and has made himself familiar with all performance requirements prior to bidding.
4. All equipment located outside the wash bay area including reclamation tank, high pressure pump, sump pump, aeration pump, booster pump, cyclonic separators and all float switches must be mounted on a single modular skid assembly.
5. The equipment module shall be tested for all plumbing connections (pressure tested), all electrical circuitry, pump rotations and for all component functions at the factory prior to shipping.
6. The odors must be kept in total control without the use of any chemicals. The guarantee that the system is built to control odors must remain valid after the final acceptance for the period of three years. Algae build-up in wash water that will results in objectionable odors is not acceptable to the Owner.
7. The above ground tank or tanks must be of self-cleaning type and shall be designed not to accumulate any dirt build-up.
8. Enzyme-Catalyzed water treatment system shall be included in total system design. The system shall be designed to eliminate and/or reduce the total load of hydrocarbon loading within the recycled water body. The system shall include and consist at least the following components:
  - a. Enzyme dispensing system
  - b. Accelerator dispensing system
  - c. Dissolved oxygen and aeration system

D. Mechanical Interconnecting Piping

1. Included in the contract is all field plumbing and mechanical work, including interconnection of all water and gas utilities up to and connecting to the equipment module in the equipment room and interconnecting piping between the equipment module and the equipment located in the wash bay. The equipment module including recycle tank, high-pressure pump, sump pump, booster pump, aeration and pit dirt removal pump is to be pre-plumbed and pressure tested prior to shipment to the site. All spray arch piping shall be provided with drain cocks at the low point of the piping to facilitate draining of the system during periods of cold weather.

E. Electrical Interconnecting Wiring

1. Included is all field electrical work including bringing electrical service up to and connecting to the electrical panel located in the equipment module and all interconnecting wiring between equipment module and the equipment located in the wash bay. The equipment module including electrical panel, tank float switches, high-pressure pump,

sump pump, booster pump, aeration and pit dirt removal pump is to be pre-wired and tested prior to shipment to the site.

F. Wash System Technical Specifications

1. Detergent Arch Components

- a. Timing of operation and position of the detergent arch shall be determined by manufacturer to provide optimum detergent penetration before high-pressure wash cycle.
- b. Detergent pumps (total of two required) shall be Inject-o-meter Model HVI82, InterClean DM or engineer approved equal with variable volume output from 0.1 to 1.0 GPM. The amount of detergent delivery (by the pump) has to be readable on the pump calibrated settings. The detergent pump must be of positive displacement type.
- c. The system shall have 3 HP water booster pump to ensure even water pressure under all circumstances.
- d. Detergent: 250 gallon tote.
- e. Detergent Arch shall be made of 1.25 inch stainless steel pipe compatible with used detergents and equipped with 25 pcs. of adjustable Spraying Systems Swivel Nozzle Bodies 4202-T with Spraying Systems Diaphragm Check Valve Model 8360 to evenly apply detergent, hot water solution to front, rear, sides and roof of vehicle proceeding through the arch. The design of the detergent arch shall allow immediate activation of the nozzles upon arch activation by the vehicle.
- f. Intensified Rear Detergent Feature: The rear of the vehicle shall be applied detergent via a separate, stainless steel rear wash arch which is activated immediately after the vehicle has passed through the detergent arch. The detergent concentration for the rear wash arch shall be double compared to the detergent arch. The intensified rear detergent arch shall be controlled and operated via its own vehicle sensing device, solenoid valves and chemical pumps as required for proper performance.
- g. Activation: The detergent arch is activated by limit switch assemblies system mounted on the adjustable height steel frame located at the front of the detergent arch. The limit switch assemblies shall be able to be activated by all sizes of the vehicles.
- h. The chemical spray components located in the equipment room must be assembled in a modular, wall mounted assembly containing the following components:
  - 1) Solenoid valves (2 required)
  - 2) Pressure gauge
  - 3) Pressure regulator
  - 4) In-line screen
  - 5) Isolator ball valves for all components
  - 6) Isolator ball valves to bi-pass water softener
- i. Water Heater for detergent arch – Chemical arch shall be supplied soft water, heated by a 199,000 BTU natural gas heater supplied as a part of the equipment package.
  - 1) Water heater shall accommodate the natural gas supply available at this remote facility, maximum 7 inches water column

2. High Pressure Spinner Assembly

- a. High pressure cleaning is achieved using twelve (12) rotating spinners mounted on one common self-supporting arch assembly. Five spinners are mounted on each side and two on the horizontal arch for complete coverage of all shapes and sizes of vehicles including wheels and insides of the wheel wells and two spinners on the horizontal arch.
- b. The high-pressure arch is made of 2 inch Schedule 40 galvanized pipe. The spinner(s) position in relation to the vehicle shall be adjustable vertically and horizontally.

- c. Three bottom spinners on both sides must be protected by 2 inch schedule 40 spinner protection guards. Should the vehicle jump the tire guide, spinners shall be protected (by the guards) by being able to swing aside by the vehicle impact. The supplier shall demonstrate the owner the function of the spinner guard system.
- 3. Chassis Wash System
  - a. Chassis wash system shall have two of the specified or engineer approved spinners located in the center trench for effective under chassis cleaning. The chassis wash system shall consist of two spinners; normal spray nozzles - stationary or oscillating - are not acceptable.
  - b. The chassis wash spinners shall be mounted in the pit trench by a removable (for cleaning purposes) modular skid assembly.
  - c. The removable chassis wash assembly shall be equipped with a protective plate at the bottom of the assembly to prevent a person accidentally stepping into the chassis wash spinner opening from further falling into the trench.
- 4. Spinners
  - a. Spinners to be CENTRI\*SPINNER, Spraying Systems Spinner or engineer approved equal. All spinners submitted for the approved equal must have been tested and passed a 5,000 hour continuous test run.
  - b. Each spinner to have 4 fully adjustable spray nozzles. The nozzles to be of zero degree type and be supported at the end of adjustable position elbows.
  - c. The rotational speed of the spinner to be fully individually adjustable between 40 - 400 RPM. The rotational speed adjustment of the spinners to be arranged thru an internal oil pump. No free-floating oil pump gears without center shaft supports are acceptable.
  - d. The high pressure water seal in the spinner to be of mechanical seal.
  - e. The zero degree nozzles shall be standard Spraying Systems nozzle and shall be equipped with air jet nozzles. Zero degree water to pass thru the secondary orifice, which is a minimum of 3 inch long and has eight (8) openings for air intake at the joint of the spray nozzle and air jet nozzle. Air jets and nozzles must be made of stainless steel. Spinners not equipped with air jet nozzles are not acceptable.
  - f. The spinner inlet hookup must be minimum of 1 inch (stainless steel). Spinners equipped with smaller inlet hook-ups are not acceptable. The spinner shall be protected by spinner guards as specified herein.
  - g. Spinner assembly shall have no periodic maintenance or lubrication requirements.
- 5. Spinner Adjuster Tool
  - a. The adjuster tool to set all four spinner elbows in an exact, pre-determined angle (position) shall be supplied with the system.
  - b. Tool shall allow adjusting the spinner elbow angles in precisely same (angle to be determined) position without removing the spinners from the arch.
- 6. Intensified Rear Wash System
  - a. a. The Intensified Rear Wash System shall be activated after the vehicle passes the high pressure spinner arch. The separate rear wash arch shall be made of minimum of 2 inch schedule 40 galvanized piping with an output of minimum of 250 GPM at 320 PSI.
  - b. b. The supplier shall guarantee that the rear of the vehicle passing thru the system at the speed of 50 feet/min shall be cleaned equally effectively as the rest of the vehicle.
  - c. c. The rear wash arch shall be activated only for the rear of the vehicle and shall immediately (automatically) shut off after the vehicle has passed.
  - d. d. The rear wash shall utilize a co-axial 3-way valve with the following features:

- 1) The valve shall utilize a control tube that moves linearly along the same axis as the fluid flow
  - 2) The valve shall pressure balanced so that operation is unaffected by inlet pressure or pressure fluctuations
  - 3) Designed cycle life for the intended application shall be minimum of 500,000 cycles
  - 4) Adjustable switching time 150 –2,000 milliseconds
  - 5) Wear compensating seats
  - e. The rear wash arch shall use either rotating spinners, oscillating zero degree nozzles or other supplier selected method for effective rear wash arrangement. The rear wash arch shall be totally separate and independent from the high-pressure spinner arch. The supplier is solely responsible for the performance warranty regardless of the chosen met
7. Pumping Module
- a. The high-pressure pump is of the centrifugal diffuser type as manufactured by Carver Pump and shall be capable of producing pressures up to 320 PSI. The pump shall deliver a maximum flow of 260 GPM as determined by the nozzle sizes incorporated in zero degree spinners.
  - b. Casing: The suction casing is 3.0 inch 250 lb. ANSI flat faced flanged. It shall be oriented to right angles of the vertical center line when viewed from the drive end. The discharge is 2.5 inch 600 Lb. ANSI raised face flange oriented on the vertical center line. The suction casing, discharge casing, stage casings and diffusers are made of ductile iron free from blow holes, sand pockets, or other detrimental defects. Flow passages are smooth to permit maximum efficiency. Pump is equipped with external tie bolts to hold the radially split casing sealed by 'O' rings. The casing is capable withstanding the hydrostatic test pressure 150% of maximum pumping pressure under which the pump could operate at the designed speed.
  - c. Impellers: The impellers are of the enclosed single suction type, hydraulically balanced to minimize axial thrust loads. Each impeller is individually keyed to the shaft. Impeller is bronze.
  - d. Stuffing box: Packed type stuffing boxes are equipped with a mechanical seal.
  - e. Shaft sleeves: The shaft sleeve through the stuffing box is 11-13% chrome stainless steel hardened to a minimum of 225 Brinell and is keyed to shaft.
  - f. Shaft: The shaft is standard carbon steel adequately sized for loads transmitted.
  - g. Bearing: The bearings are designed for a average life of 50,000 hours. The outboard bearing is a deep groove type; the in board bearings are of the radial roller type with grease fittings.
  - h. Base: A steel base plate contains the mounting of the pump and motor, which are carefully aligned and bolted in place prior to shipment. Final alignment will be checked and certified after installation and prior to operation by the user.
  - i. Coupling: The pumping module has a “Jaw” type coupling as manufactured by Lovejoy or equal and includes a coupling guard.
8. Electric Motor
- a. The electric motor shall be of the squirrel cage induction type suitable for across the line starting. Motor shall operate on 460 Volt, 3-phase, 60 cycle and be ODP with a 1.15 service factor.
  - b. The motor shall be sized so as not to exceed the name plate horse power during operation. The motor should be a minimum of 75 HP.
  - c. The motor shall be certified by the manufacturer for 25 activations per hour.
9. Final Rinse Arch

- a. Timing of operation and position of the rinse arch shall be determined by manufacturer to provide optimum rinse penetration after high-pressure wash cycle.
  - b. Final Rinse Arch shall be made of 1.25 inch stainless steel pipe and equipped with 25 pcs. of dual, adjustable Spraying Systems Swivel Nozzle Bodies QJ-8600 with Spraying Systems Diaphragm Check Valve Model 8360 to evenly apply fresh water rinse to front, rear, sides and roof of vehicle proceeding through the arch.
  - c. Activation: The rinse arch is activated by a limit switch assembly system mounted on an adjustable steel frame located at the front of the final rinse arch.
10. Electric Control Panel and Components
- a. The panel and controls shall be built according to these specifications. No substitutions shall be allowed. PLC based Control panel shall not be accepted as substitution. Any auxiliary panel reporting to master control panel can be based on PLC.
  - b. The industrial PC component is used as the HMI and process controller for proposed components and future vehicle wash systems. The application software provides near - real time control of the entire wash system. The PC is connected to distributed I/O using ethernet network.
  - c. The PC shall be panel mounted onto a 4feet x 5feet x 1feet electrical enclosure, which also houses the electrical controls for the wash system. The PC may be mounted in its own enclosure in an office environment. The PC provides the centralized infrastructure to enable simple and complete integration with other systems, including modems, point-of-sale LANs, video, wireless internet, smart card readers, and other systems not yet developed. The PC shall be compatible with Linux and Windows operating systems.
  - d. The application software shall be developed and provided by the bidder. This software shall include the specified train wash components and cover all future expansions. The application software shall be written either for Linux or Windows-based systems.
    - 1) The wash software shall provide the following:
    - 2) GUI shall be intuitive to use by people without computer experience. Little or no training should be required.
    - 3) At program start up, all devices shall be initialized to a known state.
    - 4) All system settings, such as baud rates, parity, comm port configurations, etc shall be reconfigurable without necessitating recompiling the application software.
    - 5) All user configurable settings shall be stored to disk using \*.ini files, the windows registry, or a database to remember settings between reboots. These include all timing set points, alarm settings, and communication settings.
    - 6) Data being logged to disk shall be buffered and only physically written to disk periodically to prolong the life of flash/hard drive.
    - 7) All user actions shall be logged to disk with a time and date stamp. User actions include: timing changes, putting the system into auto/manual, changing options, or powering the system up/down.
    - 8) Periodic polling of I/O may be initiated by either hardware or software interrupts. All real time processes, such as those required for closed loop control, shall be hardware interrupt driven.
    - 9) A hardware watchdog circuit shall be used in case the PC locks up. Minimum timeout shall be 10 seconds. This circuit will be in series with the E-stop circuitry.



- 10) Error handling must be provided for each and every line of code. It is not necessary to alert the user of all errors, but all handled errors shall be logged to disk.
- 11) Alarms should have user configurable delays to prevent nuisance tripping.
- 12) Latency: scanning interval for all closed loop processes should be executed <500 ms.
- 13) Provide terminal windows for spying on any devices communicating to PC via Ethernet, RS232, etc. These will be used for troubleshooting communications problems.
- 14) Failure of any single component shall result in disabling the entire wash. For example, the system will not be allowed to wash vehicles in a crippled state if a chemical pump motor overload trips.
- e. The Industrial Control Panel shall be manufactured and evaluated in accordance with the Underwriters Laboratories, Inc. (UL) standard 508A (Industrial Control Panels). In addition, the panel shall be evaluated for high-capacity short circuit withstand and shall bear the appropriate UL marks including the short circuit withstand value mark as part of the official UL label.
- f. The industrial Control Panel shall be designed for operation on a 460 Volt, 3 phase, 60 Hertz system, with a short circuit capacity of 25,000 amperes RMS Symm. available at the incoming line terminals of the control panel.
- g. The Industrial Control Panel shall be designed to meet the requirements of the National Electric Code (NEC) Articles 430 and 670, also the National Fire Protections Association (NFPA) Standard 79 (Industrial Machinery).
- h. All push buttons, selector switches, pilot devices, system control and access functions must be by Touch Screen Operator Interface Terminal.
- i. Electric Panels that are not UL approved are not acceptable.
- j. The activation switches shall be designed to be activated by all fleet vehicles used by the owner. Each activator shall be pre-mounted and wired to a water tight junction box equipped with built-in drainage holes.
- 11. Tire Guides
  - a. Fabricated from 3 inch diameter painted steel pipe headings supported at 5 feet intervals provide guide runs on both sides of the vehicle. The tire guide shall be for the full length of the wash system.
  - b. The system has angled entry at the entrance. Ends of rails are capped and all headings are smoothly finished to prevent tire damage. Brackets supporting pipe shall be made of minimum of 3/8 inch steel plate that are welded to concrete imbedded cleats or anchor bolted to the concrete.

G. Water Reclamation and Treatment System Technical Specifications

- 1. Sump Pump
  - a. Self-priming type for transferring water from sump pit to the above ground recycled water tank through the filtration system. Minimum capacity shall be 250 GPM of cleaned water.
  - b. The capacity of sump pump shall allow for the pressure losses from two cyclone separators used in series and GPM after the pressure losses shall be bigger or equal to the high pressure wash water usage.
  - c. The sump pump shall be designed to handle solids that will be found in wash water.
- 2. Cyclone Separators

- a. Two (minimum) cyclone separators used in series, the cleaned water from the first cyclone shall pass through the second cyclone separator to ensure maximum solid removal performance. Two cyclone separators shall be provided in series with at least one of them being in-line.
  - b. Cyclone Centrifugal Separators shall provide second and third stage filtration.
3. Cyclone Solid Removal
  - a. Downflows (purge water from cyclone separators containing solids) from cyclones separators shall be pumped back to the exit end of the trench pit with a solid handling pump. The solid removal pumping shall be activated when cyclone separators need to be purged. Solid removal from cyclone separators by gravity alone shall not be acceptable.
4. Aeration System
  - a. Aeration system shall provide air into the trench pit to prevent algae and odor build-up. Aerated water shall be evenly distributed throughout the pit even when the wash system is not operational. The system shall be designed to have no odors from algae. No odor masking deodorants or other chemical use to kill odors shall be allowed.
5. Stainless Steel Pump Intake Filter
  - a. Stainless Steel Intake Filter Screen to provide first stage filtration for sump pump intake. The pump intake filter shall be InterScreen or engineer approved equal and shall be sized 0.015 inches or smaller.
  - b. The intake filter shall be made of stainless steel and shall have slotted orifices, wire mesh filters are not acceptable. Intake filter shall prevent any dirt from clogging the recycled water spray nozzles under all circumstances.
  - c. Intake Filter Screen shall be equipped with high-pressure air back wash system that is automatically activated by the reduced flow into the pump intake.
6. Reclamation Tank
  - a. Reclamation Tank shall be made of linear low-density polyethylene with a minimum holding capacity to allow recycling a minimum of 250 GPM continuous operational flow.
  - b. The tank shall have conical bottom with minimum of 35-degree slope equipped with a 6 inch bottom manhole, float switch connections and other required fittings. The tank to be equipped with the steel support structure with ½ inch thick polyethylene continuous support for the cone part of the tank.
7. Enzyme-Catalyzed Water Treatment System
  - a. A biological water treatment system shall be included in total system design. This water treatment system, the Enzyme-Catalyzed Water Treatment System, shall be designed to eliminate and/or reduce the total petroleum hydrocarbon loading within the recycled water body. When used in conjunction with the specified recycling equipment, the systems shall remove both organic contaminants and inorganic particulate from the reclaimed water stream.
  - b. The Enzyme-Catalyzed Water Treatment System shall be equipped with an automatic product injection system for delivery of specialized biological products and enhancements. These biological products shall be specifically suited for wash water treatment applications, including degradation of petroleum hydrocarbon components commonly found in vehicle wash systems. This system will treat the reclaim wash water generated during the vehicle wash process. The bulk of the treatment process shall take place in the wash water pit, where continuous biological treatment of organic wastes in the vehicle wash water shall occur.

- c. The Enzyme-Catalyzed Treatment System shall deliver a constant supply of biological products, bio-enhancements, and oxygen to support degradation of organic constituents. The biological products and enhancements shall be injected directly into the circulation/aeration discharge pipeline of the recycling system, where they will then subsequently be discharged into the wash water pit. Oxygen shall be provided by the aeration pumping and mixing system.
  - d. The automatic product injection system shall consist of low-flow injector pumps that inject biological products on a continuous basis. The injector pumps shall be:
    - (1) Operating Temp - 35 – 110° F
    - (2) Product Flow rate - 0.5-1.5 liters per day, adjustable
    - (3) Product Delivery - Up to 10 feet of 3/8 inch diameter polyethylene tubing
    - (4) Two 3/8 inch NPT polyethylene check valves
    - (5) Two 3/8 inch compression fittings
8. Reclaim water directional control:
- a. Provide a control system to allow all reclaimed water to be pumped to the undercarriage wash and spinner arch sprays when recycled water is used in the spring, summer and fall. When the reclaimed water is pumped to the undercarriage wash and spinner arch spray, fresh water shall be delivered to the chemical arch and final rinse arch. During the winter, the entire system shall operate using fresh water and all reclaimed water is diverted to the brine tank.
  - b. During the winter months, RCHD will select the option to have the entire wash be fresh water. RCHD will clean out the trench drains and flush the reclaim system before selecting the option to have reclaimed water channeled to the wash system in the spring, summer and fall.
  - c. The overflow from the trench drain shall flow to the 6,000 gallon water tank at the Brine System via a 6 inch pipe.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install all equipment specified herein in strict accordance with the approved shop drawings and manufacturer's installation instructions.
- B. Coatings:
  - 1. Galvanizing: After manufacture, all parts of the steel framework of the washer system shall be hot-dip galvanized in conformity with ASTM A123 or A385 with highest grade of zinc commercially available. Galvanized surfaces shall be cleaned and covered with ZRC.
- C. Equipment supplier shall be responsible for supplying all required conduit and piping for all utilities in order to connect the equipment. Equipment supplier shall have the responsibility to coordinate with all disciplines and manufacturers to provide a complete operational system. Electrical and Mechanical drawings only show utility runs to the general location of the equipment. Equipment drawings show a schematic diagram of the complete system.
- D. Provide wiring and conduit for a complete installation and proper operation of all equipment and accessories. Provide electrical service devices (disconnect switches) complying with the requirements of Division 16 - Electrical. Install these electrical service devices, perform wiring

(including conduit installation) and make connections between these electrical service devices and equipment specified. Size wiring and conduits for the loads and voltage of the equipment. Wiring and conduit types shall be in accordance with the requirements of the National Electrical Code for the individual equipment location except where more stringent requirements are specified in Division 16. In no case shall maximum current carried exceed that specified by the National Electrical Code for type of conductor used.

- E. The construction of the water collecting pits, shall be as indicated on the Contract Drawings.
- F. The contractor shall provide RCHD with a 55 gallon drum of manufacturer recommended chemical detergent for the washing the department trucks. This detergent will be used for all start-up and testing of the equipment.
- G. The RCHD shall provide all the required vehicles necessary to perform start-up and testing of the equipment.

### 3.2 FIELD QUALITY CONTROL

- A. Provide the services of a qualified manufacturer's representative to perform the following:
  - 1. Supervise installation.
  - 2. Prior to substantial completion of the facility, supervise testing, by the Contractor in the presence of the RCHD to ensure proper operation of the vehicle washing equipment.
  - 3. Provide instruction to the RCHD's personnel in the proper operation and maintenance of the vehicle washing equipment, in accordance with Section 110500. Instruction shall be provided based on the RCHD's schedule.

### 3.3 START-UP AND ACCEPTANCE TESTING

- A. After completion of the installation, start, regulate, adjust, and test all equipment and devices.
- B. Provide complete field startup services for the vehicle washing system, bypass lane spray system, and water recycling system. Services shall include appropriate field-startup services from equipment manufacturer, installing contractor and subcontractors.
- C. Prepare pre-start-up checklists and submit for approval.
- D. Coordinate the witnessing, with Owner, of onsite performance testing of the vehicle washing system, bypass lane spray system, and water recycling system equipment in accordance with testing criteria jointly established.
  - 1. A successful performance test is required before acceptance by Owner.
  - 2. Contractor shall submit a detailed report to Owner that documents the results of the performance test including all data and assessments recorded during the tests.

### 3.4 TRAINING

- A. Provide training in accordance with the training program provided in article 1.6B.
- B. Provide digital video taped training of Owner and designated personnel in the proper operation and maintenance of the systems provided. Training shall be conducted by authorized service and

technical representatives of the equipment manufacturer and shall include standard operation, maintenance and emergency response procedures. Training shall be conducted in a classroom setting and at the equipment location; the instructor shall employ employee handouts, overheads, or video as needed. The training shall consist of both classroom and hands on instruction. Training material shall be distributed to each attendee. Training shall emphasize maintenance and service procedures. Training shall clearly review all features of PLC screens, diagnostics, alarm review and troubleshooting using the alarm history.

- C. When performing digital reproduction of the training provide noise limiting microphones reduce background noise so that all digital videos can be heard, and all voices shall be discernible to the average person. Digital videos deemed to be indiscernible or of low noise and film quality shall be redone at no increase in contract amount.
- D. Digital video taped instruction shall be submitted in DVD format (3 copies) as part of the Contractor's close-out requirements.

END OF SECTION 111126

## SECTION 113013 - RESIDENTIAL APPLIANCES

### PART 1 - GENERAL

#### 1.1 SUMMARY

##### A. Section Includes:

1. Kitchen equipment, as scheduled on the Drawings.

##### B. Related Requirements:

1. Division 06 Section "Architectural Woodwork" for custom-made cabinets and plastic-laminate tops that receive residential appliances.
2. Division 22 Section "Domestic Water Piping" for water distribution piping connections to residential appliances.
3. Division 22 Section "Sanitary Waste and Vent Piping" for drainage and vent piping connections to residential appliances.
4. Division 22 Section "Plumbing Fixtures" for kitchen sinks, waste disposers, and instant hot-water dispensers.
5. Division 26 Section "Conductors and Cables" for services and connections to residential appliances.

#### 1.2 PREINSTALLATION MEETINGS

- ##### A. Preinstallation Conference: Conduct conference at Project site.

#### 1.3 ACTION SUBMITTALS

##### A. Product Data: For each type of product.

1. Include installation details, material descriptions, dimensions of individual components, and finishes for each appliance.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished accessories.

- ##### B. Samples: For each exposed product and for each color and texture specified, in manufacturer's standard size.

- ##### C. Product Schedule: For appliances. Use same designations indicated on Drawings.

#### 1.4 INFORMATIONAL SUBMITTALS

- ##### A. Qualification Data: For manufacturer.

- ##### B. Product Certificates: For each type of appliance.

- ##### C. Field quality-control reports.

- ##### D. Sample Warranties: For manufacturers' special warranties.

## 1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For each residential appliance to include in operation and maintenance manuals.

## 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An employer of workers trained and approved by manufacturer for installation and maintenance of units required for this Project.
- B. Manufacturer Qualifications: Maintains, within 75 miles of Project site, a service center capable of providing training, parts, and emergency maintenance repairs.
- C. Source Limitations: Obtain residential appliances through one source from a single manufacturer.
  - 1. Provide products from same manufacturer for each type of appliance required.

## 1.7 WARRANTY

- A. Special Warranties: Manufacturer agrees to repair or replace residential appliances or components that fail in materials or workmanship within specified warranty period[.]
- B. Microwave Oven: Full warranty, including parts and labor, for on-site service on the magnetron tube.
  - 1. Warranty Period: Five years from date of Substantial Completion.
- C. Refrigerator/Freezer, Sealed System: Full warranty, including parts and labor, for on-site service on the product.
  - 1. Warranty Period for Sealed Refrigeration System: Five years from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, provide scheduled kitchen equipment products as manufactured by the following, or approved equal:
  - 1. General Electric Company.
  - 2. Frigidaire Manufacturing.
  - 3. Whirlpool Appliances

### 2.2 PERFORMANCE REQUIREMENTS

- A. Electrical Appliances: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Accessibility: Where residential appliances are indicated to comply with accessibility requirements, comply with applicable provisions in the DOJ's 2010 ADA Standards for

Accessible Design, the ABA standards of the Federal agency having jurisdiction and ICC A117.1.

## 2.3 MICROWAVE OVENS

### A. Microwave Oven:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Amana; a division of Whirlpool Corporation.
  - b. Haier Group (GE Appliances).
  - c. Maytag; a division of Whirlpool Corporation.
2. Mounting: Wall cabinet.
3. Type: Conventional.
4. Dimensions:
  - a. Width: As indicated on Drawings.
  - b. Depth: As indicated on Drawings.
  - c. Height: As indicated on Drawings.
5. Capacity: 2.0 cu. ft..
6. Oven Door: Door with observation window and pushbutton latch release.
7. Microwave Power Rating: Manufacturer's standard.
8. Electric Power Supply: 120 V, 60 Hz, 1 phase, 15 A.
9. Controls: Digital panel controls and timer display.
10. Other Features: Turntable and lock-out feature.
11. Material: Stainless steel.

## 2.4 REFRIGERATOR/FREEZERS

### A. Refrigerator/Freezer: Two-door refrigerator/freezer with freezer on top and complying with AHAM HRF-1.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Amana; a division of Whirlpool Corporation.
  - b. Haier Group (GE Appliances).
  - c. Maytag; a division of Whirlpool Corporation.
2. Type: Freestanding.
3. Dimensions:
  - a. Width: As indicated on Drawings.
  - b. Depth: As indicated on Drawings.
  - c. Height: As indicated on Drawings.
4. Storage Capacity:
  - a. Refrigeration Compartment Volume: 15.6 cu. ft..
  - b. Freezer Volume: 5.13 cu. ft..



- c. Shelf Area: Three adjustable glass shelves, 26 sq. ft..
- 5. General Features:
  - a. Door Configuration: Overlay.
  - b. Separate touch-pad temperature controls for each compartment.
- 6. Refrigerator Features:
  - a. Interior light in refrigeration compartment.
  - b. Compartment Storage: vegetable crisper and meat compartment.
  - c. Door Storage: Modular compartments Gallon-milk-container storage.
  - d. Temperature-controlled meat/deli bin.
- 7. Freezer Features: One freezer compartment(s) with door(s).
  - a. Automatic defrost.
  - b. Interior light in freezer compartment.
- 8. ENERGY STAR: Provide appliances that qualify for the EPA/DOE ENERGY STAR product-labeling program.
- 9. Front Panel(s): Stainless steel.
- 10. Appliance Color/Finish: Stainless steel.

## 2.5 GENERAL FINISH REQUIREMENTS

- A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, power connections, and other conditions affecting installation and performance of residential appliances.
- B. Examine roughing-in for piping systems to verify actual locations of piping connections before appliance installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Install appliances according to manufacturer's written instructions.

- B. Freestanding Equipment: Place units in final locations after finishes have been completed in each area. Verify that clearances are adequate to properly operate equipment.

### 3.3 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
  - 1. Perform visual, mechanical, and electrical inspection and testing for each appliance according to manufacturers' written recommendations. Certify compliance with each manufacturer's appliance-performance parameters.
  - 2. Operational Test: After installation, start units to confirm proper operation.
  - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and components.
- B. An appliance will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

### 3.4 CLOSE-UP INSPECTION

- A. Verify that accessories required have been furnished and installed.
- B. Remove packing material from residential appliances and leave units in clean condition, ready for operation.

### 3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain residential appliances.

END OF SECTION 113013

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## SECTION 119600 – GENERAL SHOP EQUIPMENT

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. The work specified in this section includes furnishing, installing, and testing shop equipment at locations shown on the Drawings. All wiring, conduit, piping, ductwork, and controls required to connect these shop work stations to building utilities are also a part of the work of this section.
- B. Related Sections:
  - 1. Section 011000 – Summary of Work.
  - 2. Section 013300 – Submittal Procedures.
  - 3. Section 017823 – Operation and Maintenance Data.
  - 4. Section 110500 – Common Work Results for Shop Equipment.
  - 5. Division 22 – Plumbing.
  - 6. Division 23 – Mechanical.
  - 7. Division 26 – Electrical.

#### 1.2 REFERENCES

- A. American Institute of Steel Construction, Inc. (AISC)
  - 1. Manual of Steel Construction.
- B. American Welding Society (AWS)
  - 1. D1.1 Structural Welding Code – Steel.
- C. Occupational Safety and Health Administration (OSHA)
  - 1. 29 CFR 1910 Occupational Safety and Health Standards.
- D. National Fire Protection Association (NFPA)
  - 1. NFPA 70 National Electrical Code.
  - 2. NFPA 79 Electrical Standard for Industrial Machinery.
  - 3. NFPA 91 Standards for Exhaust Systems for Air Conveying of Vapors, Gasses, Mists, and Noncombustible Particulate Solids.
- E. National Electrical Manufacturers Association (NEMA)
  - 1. NEMA 250 – Enclosures for Electrical Equipment (1,000 Volts maximum).
  - 2. NEMA MG-1 – Motors and Generators.
  - 3. NEMA MG-2 – Safety Standard for Construction and Guide for Selection, Installation, and Use of Electric Motors and Generators.
  - 4. NEMA MG-10 – *Energy* Management Guide for Selection and Use of Polyphase Motors.
- F. American National Standards Institute (ANSI)
  - 1. ANSI B30.1 – Safety Standard For Jacks.
  - 2. ANSI C50.10 – Rotating Electrical Machinery – Synchronous Machines.

- G. Institute of Electrical and Electronics Engineers (IEEE)
  - 1. IEEE 112 – Standard Test Procedures for Polyphase Induction Motors and Generators.
- H. Underwriter Laboratories, Inc., (UL)
  - 1. UL 519 Impedance Protected Motors.
  - 2. UL 547 Thermal Protectors for Electric Motors.
- I. Steel Structures Painting Council (SSPC)
  - 1. Steel Structures Painting Manual.

### 1.3 QUALITY ASSURANCE

- A. Certify that shop equipment furnished and installed complies with applicable OSHA standards.
- B. Comply with the provisions of the General and Supplemental Conditions.
- C. Provide services of manufactures representative to perform services specified in Article 3.2.
- D. Use adequate numbers of skilled workers who are completely familiar with the specified requirements and the materials and methods necessary for proper performance of the Work of this Section.

### 1.4 SUBMITTALS

- A. Pursuant to the provisions of the General and Supplemental Conditions, Section 013300, Submittal Procedures and Section 110500 Common Work Results for Shop Equipment, submit the following:
  - 1. Material and equipment list itemizing products furnished to satisfy the requirements of this section.
  - 2. Product data including catalog cuts, manufacturer's assembly and installation data, manufacturer's certificates of compliance, and samples.
  - 3. Shop drawings.
  - 4. Schedule of Work.
  - 5. Training program and operations and maintenance manual.
  - 6. List of recommended spare parts and maintenance materials.
  - 7. Evidence of manufacturers and installers experience including names, addresses and phone numbers of reference clients.
  - 8. Documentation of field tests.

### 1.5 EXPERIENCE

- A. Furnish products only from manufacturers who demonstrate that they have a minimum of five years experience manufacturing items equivalent to those required as the Work of this Section.

## PART 2 - PRODUCTS

### 2.1 PAINT SIPHON PUMP

- A. Equipment Item No. PS-2.
- B. Acceptable Manufacturers:
  - 1. The products of the following manufacturer are specified as the standard of quality for the Paint Siphon Pump:
    - a. Graco Inc.  
P.O. Box 1441  
Minneapolis, MN 55440  
Telephone: (612) 623-6000  
Model No.: Husky 1050 Metal, Stainless Steel
  - 2. Products of equal quality and utility of the following manufacturers will be accepted.
    - a. Or approved Equal
- C. Construction Features:
  - 1. Pump capable of siphoning paint from a 55 gallon drum and filling two- 220 gallon tanks on a paint truck or filling a 55 gallon pail.
  - 2. Pump shall be stainless steel with polypropylene center.
  - 3. Pump shall be wall mounted with siphon hose 4 feet long maximum and output hose 15 feet long.
- D. Dimensions and Capacities:
  - 1. Flow Rate: 50 GPM
  - 2. Maximum Pressure: 125 psi
  - 3. Maximum Air Consumption: 67 scfm
  - 4. Weight (approximate): 37.3 pounds.
- E. Utility Requirements:
  - 1. Compressed Air: 25 scfm at 70 psi

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install equipment in strict accordance with the approved shop drawings and manufacturer's installation instructions.
- B. Coordinate work with other trades to ensure proper equipment interface with the building structure and utilities.
- C. Proceed with start-up, testing and instruction in accordance with Section 110500.

### 3.2 FIELD QUALITY CONTROL

- A. Provide the services of a qualified manufacturer's representative to perform the following:
  - 1. Supervise preparatory work performed by other trades.
  - 2. Supervise installation.

3. Supervise testing, by the Contractor in the presence of the Engineer to ensure proper operation of the equipment, including but not limited to proper adjustment of all clearances, proper operation of guards, and return to safe condition upon loss of power.

### 3.3 FIELD TESTING

- A. Perform testing of the equipment and system in accordance with the requirements specified in the General and Supplemental Conditions. Perform and document all testing procedures recommended by the manufacturer.

### 3.4 TRAINING PROGRAM AND OPERATION AND MAINTENANCE MANUALS

- A. Provide a training program and operation and maintenance manual in accordance with the requirements specified in the General and Supplemental Conditions and Section 017823.

END OF SECTION 119600

## SECTION 122413 - ROLLER WINDOW SHADES

### PART 1 - GENERAL

#### 1.1 SUMMARY

A. Section Includes:

1. Manually operated roller shades with single rollers.

B. Related Requirements:

1. Section 061053 "Miscellaneous Rough Carpentry" for wood blocking and grounds for mounting roller shades and accessories.
2. Section 079200 "Joint Sealants" for sealing the perimeters of installation accessories for light-blocking shades with a sealant.

#### 1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, features, finishes, and operating instructions for roller shades.

B. Shop Drawings: Show fabrication and installation details for roller shades, including shadeband materials, their orientation to rollers, and their seam and batten locations.

C. Samples: For each exposed product and for each color and texture specified, 10-inches long.

D. Samples for Initial Selection: For each type and color of shadeband material.

1. Include Samples of accessories involving color selection.

E. Samples for Verification: For each type of roller shade.

1. Shadeband Material: Not less than 10-inches square. Mark interior face of material if applicable.
2. Roller Shade: Full-size operating unit, not less than 16-inches wide by 36-inches long for each type of roller shade indicated.
3. Installation Accessories: Full-size unit, not less than 10-inches long.

F. Product Schedule: For roller shades. Use same designations indicated on Drawings.

#### 1.3 INFORMATIONAL SUBMITTALS

A. Qualification Data: For Installer.

B. Product Certificates: For each type of shadeband material.

C. Product Test Reports: For each type of shadeband material, for tests performed by a qualified testing agency.



#### 1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For roller shades to include in maintenance manuals.

#### 1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Roller Shades: Full-size units equal to 5 percent of quantity installed for each size, color, and shadeband material indicated, but no fewer than two units.

#### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for fabrication and installation.
  - 1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roller shades in factory packages, marked with manufacturer, product name, and location of installation using same designations indicated on Drawings.

#### 1.8 FIELD CONDITIONS

- A. Environmental Limitations: Do not install roller shades until construction and finish work in spaces, including painting, is complete and dry and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
- B. Field Measurements: Where roller shades are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for operating hardware of operable glazed units through entire operating range. Notify Architect of installation conditions that vary from Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Source Limitations: Obtain roller shades from single source from single manufacturer.

## 2.2 MANUALLY OPERATED SHADES WITH SINGLE ROLLERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
  - 1. MechoShade Systems, Inc. – “Thermoveil”, 0900 Series.
- B. Chain-and-Clutch Operating Mechanisms: With continuous-loop bead chain and clutch that stops shade movement when bead chain is released; permanently adjusted and lubricated.
  - 1. Bead Chains: Manufacturer's standard.
    - a. Loop Length: Full length of roller shade.
    - b. Limit Stops: Provide upper and lower ball stops.
    - c. Chain-Retainer Type: Chain tensioner, jamb mounted.
  - 2. Spring Lift-Assist Mechanisms: Manufacturer's standard for balancing roller shade weight and for lifting heavy roller shades.
    - a. Provide for shadebands that weigh more than 10 lb or for shades as recommended by manufacturer, whichever criterion is more stringent.
- C. Rollers: Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
  - 1. Roller Drive-End Location: As indicated on Drawings.
  - 2. Direction of Shadeband Roll: Regular, from back (exterior face) of roller.
  - 3. Shadeband-to-Roller Attachment: Manufacturer's standard method.
- D. Mounting Hardware: Brackets or endcaps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.
- E. Roller-Coupling Assemblies: Coordinated with operating mechanism and designed to join up to three inline rollers into a multiband shade that is operated by one roller drive-end assembly.
- F. Shadebands:
  - 1. Shadeband Material: Light-blocking fabric.
  - 2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
    - a. Type: Enclosed in sealed pocket of shadeband material Exposed with endcaps and integral light seal at bottom where it meets the sill.
    - b. Color and Finish: As selected by Architect from manufacturer's full range.
- G. Installation Accessories:
  - 1. Front Fascia: Aluminum extrusion that conceals front and underside of roller and operating mechanism and attaches to roller endcaps without exposed fasteners.
    - a. Shape: L-shaped.

- b. Height: Manufacturer's standard height required to conceal roller and shadeband assembly when shade is fully open, but not less than 4-inches.
- 2. Endcap Covers: To cover exposed endcaps.
- 3. Recessed Shade Pocket: Rectangular, extruded-aluminum enclosure designed for recessed ceiling installation; with front, top, and back formed as one piece, end plates, and removable bottom closure panel.
  - a. Height: Manufacturer's standard height required to enclose roller and shadeband assembly when shade is fully open, but not less than height indicated on Drawings.
  - b. Provide pocket with lip at lower edge to support acoustical ceiling panel.
- 4. Closure Panel and Wall Clip: Removable aluminum panel designed for installation at bottom of site-constructed ceiling recess or pocket and for snap-in attachment to wall clip without fasteners.
  - a. Closure-Panel Width: As indicated on Drawings Insert dimension.
- 5. Side Channels: With light seals and designed to eliminate light gaps at sides of shades as shades are drawn down. Provide side channels with shadeband guides or other means of aligning shadebands with channels at tops.
- 6. Bottom (Sill) Channel or Angle: With light seals and designed to eliminate light gaps at bottoms of shades when shades are closed.
- 7. Installation Accessories Color and Finish: As selected from manufacturer's full range.

## 2.3 SHADEBAND MATERIALS

- A. Shadeband Material Flame-Resistance Rating: Comply with NFPA 701. Testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
- B. Light-Blocking Fabric: Opaque fabric, stain and fade resistant.
  - 1. Source: Roller shade manufacturer.
  - 2. Type: Fiberglass textile with PVC film bonded to both sides.
  - 3. Thickness: As required.
  - 4. Weight: As required.
  - 5. Roll Width: As required.
  - 6. Orientation on Shadeband: As indicated on Drawings.
  - 7. Features: Washable, Antistatic treatment.
  - 8. Color: As selected by Architect from manufacturer's full range.

## 2.4 ROLLER SHADE FABRICATION

- A. Product Safety Standard: Fabricate roller shades to comply with WCMA A 100.1, including requirements for flexible, chain-loop devices; lead content of components; and warning labels.
- B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg F:
  - 1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which shade is installed less 1/4-inch per side or 1/2-inch total, plus or minus 1/8-inch. Length equal to head-to-sill or -floor dimension of opening in which shade is installed less 1/4-inch, plus or minus 1/8-inch.

2. Outside of Jamb Installation: Width and length as indicated, with terminations between shades of end-to-end installations at centerlines of mullion or other defined vertical separations between openings.
- C. Shadeband Fabrication: Fabricate shadebands without battens or seams to extent possible, except as follows:
1. Vertical Shades: Where width-to-length ratio of shadeband is equal to or greater than 1:4, provide battens and seams at uniform spacings along shadeband length to ensure shadeband tracking and alignment through its full range of movement without distortion of the material.
  2. Railroaded Materials: Railroad material where material roll width is less than the required width of shadeband and where indicated. Provide battens and seams as required by railroaded material to produce shadebands with full roll-width panel(s) plus, if required, one partial roll-width panel located at top of shadeband.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 ROLLER SHADE INSTALLATION

- A. Install roller shades level, plumb, and aligned with adjacent units according to manufacturer's written instructions.
  1. Opaque Shadebands: Located so shadeband is not closer than 2-inches to interior face of glass. Allow clearances for window operation hardware.
- B. Roller Shade Locations: As indicated on Drawings.

#### 3.3 ADJUSTING

- A. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.

#### 3.4 CLEANING AND PROTECTION

- A. Clean roller shade surfaces, after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer that ensure that roller shades are without damage or deterioration at time of Substantial Completion.
- C. Replace damaged roller shades that cannot be repaired, in a manner approved by Architect, before time of Substantial Completion.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain motor-operated roller shades.

END OF SECTION 122413

## SECTION 124813 – ENTRANCE FLOOR MATS AND FRAMES

### PART 1 - GENERAL

#### 1.1 SUMMARY

- A. Work Included: The Work of this Section shall include but not be limited to the following:
  - 1. Roll-up mats in recessed frames.
- B. Related Sections include the following:
  - 1. Division 03 Section "Cast-in-Place Concrete" for slab depression grouting and filling for recessed mats and frames.

#### 1.2 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Show the following:
  - 1. Divisions between mat sections.
  - 2. Perimeter floor moldings.
  - 3. Custom Graphics: Scale drawing indicating colors.
- C. Samples for Verification: For each type of product indicated.
  - 1. Floor Mat: 12-inch- square, assembled sections of floor mat.
  - 2. Frame Members: 12-inch- long Sample of each type and color.
- D. Maintenance Data: For floor mats to include in maintenance manuals.

#### 1.3 QUALITY ASSURANCE

- A. Source Limitations: Obtain floor mats and frames through one source from a single manufacturer.
- B. Accessibility Requirements: Provide installed floor mats that comply with Section 4.5 in the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)."

#### 1.4 PROJECT CONDITIONS

- A. Field Measurements: Indicate measurements on Shop Drawings.

## 1.5 COORDINATION

- A. Coordinate size and location of recesses in concrete with installation of finish floors to receive floor mats and frames.

## PART 2 - PRODUCTS

### 2.1 ROLL-UP MATS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide "PediTred SA" by C/S Group or a comparable product by one of the following:
  - 1. J. L. Industries, Inc.
  - 2. Pawling Corporation; Architectural Products Division.
  - 3. Reese Enterprises, Inc.
- B. Roll-up, Aluminum-Rail Hinged Mats: Extruded-aluminum tread rails 1-1/2 inches wide by 3/4 inch thick, sitting on continuous vinyl cushions.
  - 1. Tread Inserts: Plain serrated aluminum treads mill finish.
  - 2. Rail Color: Black.
  - 3. Hinges: Plastic.
  - 4. Mat Size: As indicated.
- C. Recessed Frames:
  - 1. Extruded Aluminum: ASTM B 221, Alloy 6061-T6 or Alloy 6063-T5, T6, or T52.
  - 2. Color: Black.
- D. Structural Performance: Provide roll-up mats and frames capable of withstanding the following loads and stresses within limits and under conditions indicated:
  - 1. Uniform floor load of 300 lbf/sq. ft.
  - 2. Wheel load of 1000 lb per wheel.

### 2.2 ALUMINUM FINISHES

- A. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- C. Class I, Color Anodic Finish: AA-M12C22A42/A44 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 611.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and floor conditions for compliance with requirements for location, sizes, minimum recess depth, and other conditions affecting installation of floor mats and frames.
  - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Install recessed mat frames to comply with manufacturer's written instructions. Set mat tops at height recommended by manufacturer for most effective cleaning action; coordinate top of mat surfaces with bottom of doors that swing across mats to provide clearance between door and mat.
  - 1. Install necessary shims, spacers, and anchorages for proper location and secure attachment of frames.
  - 2. Install grout and fill around frames and, if required to set mat tops at proper elevations, in recesses under mats. Finish grout and fill smooth and level.

### 3.3 PROTECTION

- A. After completing frame installation and concrete work, provide temporary filler of plywood or fiberboard in recesses and cover frames with plywood protective flooring. Maintain protection until construction traffic has ended and Project is near Substantial Completion.

END OF SECTION 124813



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## SECTION 124816 - ENTRANCE FLOOR GRILLES

### PART 1 - GENERAL

#### 1.1 SUMMARY

##### A. Section Includes:

1. Recessed stainless steel floor grilles and frames.
2. Cold fluid-applied reinforced waterproofing system at foot grille recess.
3. Stainless steel edge angles.

##### B. Related Requirements:

1. Section 124813 "Entrance Floor Mats and Frames" for flexible floor mats and frames.
2. Section 055000 "Metal Fabrications" for materials and standards.

#### 1.2 COORDINATION

- A. Coordinate size and location of recesses in concrete to receive floor grilles and frames.

#### 1.3 ACTION SUBMITTALS

##### A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for entrance floor grilles and frames.

##### B. Shop Drawings:

1. Items penetrating floor grilles and frames, including door control devices.
2. Divisions between grille sections.
3. Perimeter floor moldings.

##### C. Samples: For the following products, in manufacturer's standard sizes:

1. Floor Grille: Assembled section of floor grille.
2. Frame Members: Sample of each type and color.

#### 1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For floor grilles and frames to include in maintenance manuals.

#### 1.5 FIELD CONDITIONS

- A. Field Measurements: Indicate measurements on Shop Drawings.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - 1. Kadee Industries, Walton Hills, Ohio 44146 , Model KD98.
  - 2. Nystrom Building Products Brooklyn Park, MN 55428, Model SS-98G with SS-98SFLB frame.
  - 3. Construction Specialties Muncy, PA 17756 , Model Gridline G6.
- B. Waterproofing Manufacturer: Subject to compliance with requirements, provide products as manufactured by the following or approved equal.
  - 1. Soprema. Alsan RS 260 Lo Flash with Alsan RS fleece reinforcing.

### 2.2 ENTRANCE FLOOR GRILLES, GENERAL

- A. Structural Performance: Provide floor grilles and frames capable of withstanding the following loads and stresses within limits and under conditions indicated:
  - 1. Uniform floor load of 300 lbf/sq. ft. (14.36 kN/sq. m).
  - 2. Wheel load of 350 lb (159 kg) per wheel.
- B. Waterproofing Performance: Provide installed waterproofing membrane to remain watertight; do not permit the passage of water without failure.
  - 1. Material Compatibility: Provide waterproofing materials that are compatible with one another under conditions of service and application required, as demonstrated by waterproofing membrane manufacturer based on testing and field experience
- C. Accessibility Standard: Comply with applicable provisions in the DOJ's "2010 ADA Standards for Accessible Design" and ICC A117.1.

### 2.3 FLOOR GRILLES

- A. General: Provide manufacturer's standard floor-grille assemblies consisting of treads of type and profile indicated, interlocked or joined together by cross members, and with support legs (if any) and other components needed to produce a complete installation.
- B. Stainless Steel Floor Grille: Type 304.
  - 1. Surface Treads: 0.071-by-0.177-inch (1.8-by-4.49-mm) wire with 0.125-inch- (3.17-mm) wide openings between wires.
  - 2. Support Rods: Spaced 1-inch (25.4 mm) o.c., welded to each wire.
  - 3. Mat Grating: 5/8-inch (15.8 mm) deep.
  - 4. Pit Grating: 1-1/8-inches (28.5 mm) deep.
  - 5. Stainless Steel Finish: ASTM A480/A480M No. 4.
  - 6. Grille Size: As indicated.
- C. Lockdown: Hidden.

## 2.4 MEMBRANE SYSTEM AND COMPONENTS

- A. System Description: Reinforced, cold fluid-applied PPMA, PMA, or urethane waterproofing system.
  - 1. System and Manufacturer: Alsan RS 260 Lo Flash with Alsan RS fleece reinforcing; Soprema.
- B. Components: The following components are products manufactured by Soprema:
  - 1. Primers: Alsan VRX primer as required for masonry and concrete surfaces.
  - 2. Embedment and Top Coats: Alsan RS 260 Lo Flash, pebble grey.
  - 3. Reinforcement Scrim: Alsan RS fleece reinforcing.
- C. For primers, embedment and top coats used on site and within the weatherproofing/waterproof membrane (interior) of the building comply with V.O.C. requirements of the Authority Having Jurisdiction.

## 2.5 FRAMES

- A. Provide manufacturer's standard frames of size and style for grille type, for permanent recessed installation in subfloor, complete with installation anchorages and accessories. Unless otherwise indicated, fabricate frame of same material and finish as grilles.

## 2.6 SUPPORT SYSTEM

- A. Level Bed Applications: Provide manufacturer's standard, vinyl cushion support system.
- B. Drainage Pit Applications: Provide manufacturer's special deep-pit frame and support extrusion system with intermediate support beams, sized and spaced as recommended by manufacturer for indicated spans and equipped with vinyl support cushions.

## 2.7 MATERIALS

- A. Stainless Steel Plate, Sheet, and Strip: ASTM A240/A240M or ASTM A666, Type 304.
- B. Stainless Steel Flat Bars: ASTM A666, Type 304.
- C. Stainless Steel Angles: ASTM A276 or ASTM A479/A479M, Type 304.

## 2.8 FABRICATION

- A. Shop fabricate floor grilles to greatest extent possible in sizes as indicated. Unless otherwise indicated, provide each grille as a single unit; do not exceed manufacturer's recommended maximum sizes for units that are removed for maintenance and cleaning. Where joints in grilles are necessary, space symmetrically and away from normal traffic lanes.
- B. Fabricate frame members in single lengths or, where frame dimensions exceed maximum available lengths, provide minimum number of pieces possible, with hairline joints equally spaced and pieces spliced together by straight connecting pins.
- C. Coat surface of aluminum in contact with cementitious materials with manufacturer's standard protective coating.

## 2.9 STAINLESS STEEL FINISHES

- A. Surface Preparation: Remove tool and die marks and stretch lines, or blend into finish.
- B. Polished Finishes: Grind and polish surfaces to produce uniform finish, free of cross scratches.
  - 1. Run grain of directional finishes with long dimension of each piece.
  - 2. When polishing is completed, passivate and rinse surfaces. Remove embedded foreign matter and leave surfaces chemically clean.
  - 3. Directional Satin Finish: ASTM A480/A480M No. 4.
- C. Mill finish.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

#### A. FLOOR GRILLES

- 1. Examine substrates and floor conditions for compliance with requirements for location, size, minimum recess depth, and other conditions affecting installation of floor grilles and frames.
- 2. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 WATERPROOFING INSTALLATION

#### A. Surface Preparation

- 1. Provide clean, sound surfaces, dry during the application of primers and the coating membrane system.
- 2. Remove existing laitance, dirt, dust, debris, atmospheric contamination, and other surface contaminations that may compromise bonding of membrane system. Allow surface to dry before applying waterproof membrane system.
- 3. Seal open joints and gaps with moisture-cured, polyurethane sealant to provide a continuous surface to receive waterproof membrane. Allow sealant to dry and cure per manufacturer's recommendations, but minimally 24 hours and "tack free" before applying waterproof membrane system.

#### B. Primer Application

- 1. Mix and apply two-component primer in strict accordance with written instructions of membrane manufacturer. Use only proprietary materials, as supplied by the membrane manufacturer.
- 2. Substrate surface must be dry, with any remaining dust or loose particles removed using clean, dry, oil-free compressed air, industrial vacuum, cloth wipe or a combination of methods.

#### C. Application of Primers

- 1. Bonding Primer: Apply 1-coat of Bonding Primer by brush or roller at a rate of 100-sq. ft./ gal coverage. Allow primer to dry and cure before applying waterproof membrane system.

2. Roll or brush primers evenly onto the surface to fully saturate substrates in one application. Do not allow primer to pond or collect in low areas.
3. Exposure of the primer in excess of 5-days or premature exposure to moisture may require removal and application of new primer. Do not apply new primer over exposed primer older than five (5) days, primer prematurely exposed to moisture, unless approved in writing by membrane manufacturer.

D. Membrane Application

1. General: Apply waterproof membrane by roller or brush methods.
2. Embedment Coat Application Requirements: Apply Alsan RS 260 Lo Flash embedment coat to surfaces to be coated with nap rollers or brush. Use small rollers and a brush for small areas and details. Ensure film is uniform without any pinholes or discontinuities. Repair pinholes and other defects before applying subsequent coats.
3. Reinforcement: While embedment coat film is still wet, roll out precut lengths of reinforcing fleece into wet coating; using a short nap roller, roll fleece to force wet coating up through fleece to fully saturate and embed it. Add additional material, if necessary, to ensure that mesh is fully saturated and embedded without any pinholes or air pockets. Minimum overlap of adjacent sheets of reinforcement shall be 2" in all directions.

3.3 INSTALLATION

- A. Install recessed floor grilles and frames to comply with manufacturer's written instructions at locations indicated and with top of floor grilles and frames in relationship to one another and to adjoining finished flooring as recommended by manufacturer. Set floor-grille tops at height for most effective cleaning action. Coordinate top of floor-grille surfaces with doors that swing across grilles to provide clearance under door.

3.4 PROTECTION

- A. After completing frame installations, provide temporary filler of plywood or fiberboard in floor-grille recesses and cover frames with plywood protective flooring. Maintain protection until construction traffic has ended and Project is near Substantial Completion.

END OF SECTION 124816

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## SECTION 133419 - METAL BUILDING SYSTEMS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

A. Section Includes:

1. Structural-steel framing.
2. Metal roof panels.
3. Metal wall panels.
4. Foamed-insulation-core metal wall panels.
5. Metal soffit panels.
6. Thermal insulation.
7. Personnel doors and frames.
8. Horizontal sliding doors.
9. Windows.
10. Translucent panels.
11. Accessories.

B. Related Requirements:

1. Section 077253 "Snow Guards" for prefabricated devices designed to hold snow on the roof surface.
2. Section 083323 "Overhead Coiling Doors" for coiling vehicular doors in metal building systems.
3. Section 083613 "Sectional Doors" for sectional vehicular doors in metal building systems.

#### 1.3 DEFINITIONS

- A. Terminology Standard: See MBMA's "Metal Building Systems Manual" for definitions of terms for metal building system construction not otherwise defined in this Section or in standards referenced by this Section.

#### 1.4 COORDINATION

- A. Coordinate sizes and locations of concrete foundations and casting of anchor-rod inserts into foundation walls and footings. Anchor rod installation, concrete, reinforcement, and formwork requirements are specified in Section 033000 "Cast-in-Place Concrete."



- B. Coordinate metal panel assemblies with rain drainage work, flashing, trim, and construction of supports and other adjoining work to provide a leakproof, secure, and noncorrosive installation.

## 1.5 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.

1. Review methods and procedures related to metal building systems including, but not limited to, the following:
  - a. Condition of foundations and other preparatory work performed by other trades.
  - b. Structural load limitations.
  - c. Construction schedule. Verify availability of materials and erector's personnel, equipment, and facilities needed to make progress and avoid delays.
  - d. Required tests, inspections, and certifications.
  - e. Unfavorable weather and forecasted weather conditions and impact on construction schedule.
2. Review methods and procedures related to metal roof panel assemblies including, but not limited to, the following:
  - a. Compliance with requirements for purlin and rafter conditions, including flatness and attachment to structural members.
  - b. Structural limitations of purlins and rafters during and after roofing.
  - c. Flashings, special roof details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect metal roof panels.
  - d. Temporary protection requirements for metal roof panel assembly during and after installation.
  - e. Roof observation and repair after metal roof panel installation.
3. Review methods and procedures related to metal wall panel assemblies including, but not limited to, the following:
  - a. Compliance with requirements for support conditions, including alignment between and attachment to structural members.
  - b. Structural limitations of girts and columns during and after wall panel installation.
  - c. Flashings, special siding details, wall penetrations, openings, and condition of other construction that will affect metal wall panels.
  - d. Temporary protection requirements for metal wall panel assembly during and after installation.
  - e. Wall observation and repair after metal wall panel installation.

## 1.6 ACTION SUBMITTALS

- A. Product Data: For each type of metal building system component.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:

- a. Metal roof panels.
- b. Metal wall panels.
- c. Foamed-insulation-core metal panels.
- d. Metal soffit panels.
- e. Thermal insulation and vapor-retarder facings.
- f. Personnel doors and frames.
- g. Windows.
- h. Translucent roof panels.
- i. Roof ventilators.
- j. Louvers.

B. Shop Drawings: Indicate components by others. Include full building plan, elevations, sections, details and the following:

- 1. Anchor-Rod Plans: Submit anchor-rod plans and templates before foundation work begins. Include location, diameter, and minimum required projection of anchor rods required to attach metal building to foundation. Indicate column reactions at each location.
- 2. Structural-Framing Drawings: Show complete fabrication of primary and secondary framing; include provisions for openings. Indicate welds and bolted connections, distinguishing between shop and field applications. Include transverse cross-sections.
- 3. Metal Roof and Wall Panel Layout Drawings: Show layouts of panels including methods of support. Include details of edge conditions, joints, panel profiles, corners, anchorages, clip spacing, trim, flashings, closures, and special details. Distinguish between factory- and field-assembled work; show locations of exposed fasteners.
  - a. Show roof-mounted items including roof hatches, equipment supports, pipe supports and penetrations, lighting fixtures, and items mounted on roof curbs.
  - b. Show wall-mounted items including personnel doors, vehicular doors, windows, louvers, and lighting fixtures.
  - c. Show translucent panels.
- 4. Accessory Drawings: Include details of the following items, at a scale of not less than 1-1/2 inches per 12 inches
  - a. Flashing and trim.
  - b. Gutters.
  - c. Downspouts.
  - d. Service walkways.

C. Samples for Initial Selection: For units with factory-applied finishes.

D. Samples for Verification: For the following products:

- 1. Panels: Nominal 12 inches (300 mm) long by actual panel width. Include fasteners, closures, and other exposed panel accessories.
- 2. Flashing and Trim: Nominal 12 inches (300 mm) long. Include fasteners and other exposed accessories.
- 3. Vapor-Retarder Facings: Nominal 6-inch- (150-mm-) square Samples.

4. Windows: Full-size, nominal 12-inch- (300-mm-) long frame Samples showing typical profile.
  5. Accessories: Nominal 12-inch- (300-mm-) long Samples for each type of accessory.
- E. Door Schedule: For doors and frames. Use same designations indicated on Drawings. Include details of reinforcement.
1. Door Hardware Schedule: Include details of fabrication and assembly of door hardware. Organize schedule into door hardware sets indicating complete designations of every item required for each door or opening.
  2. Keying Schedule: Detail Owner's final keying instructions for locks. Include schematic keying diagram and index each key set to unique door designations.
- F. Delegated-Design Submittal: For metal building systems.
1. Include analysis data indicating compliance with performance requirements and design data signed and sealed by the qualified professional engineer responsible for their preparation.

#### 1.7 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For erector and manufacturer
- B. Welding certificates.
- C. Letter of Design Certification: Signed and sealed by a qualified professional engineer. Include the following:
1. Name and location of Project.
  2. Order number.
  3. Name of manufacturer.
  4. Name of Contractor.
  5. Building dimensions including width, length, height, and roof slope.
  6. Indicate compliance with AISC standards for hot-rolled steel and AISI standards for cold-rolled steel, including edition dates of each standard.
  7. Governing building code and year of edition.
  8. Design Loads: Include dead load, roof live load, collateral loads, roof snow load, deflection, wind loads/speeds and exposure, seismic design category or effective peak velocity-related acceleration/peak acceleration, and auxiliary loads (cranes).
  9. Load Combinations: Indicate that loads were applied acting simultaneously with concentrated loads, according to governing building code.
  10. Building-Use Category: Indicate category of building use and its effect on load importance factors.
- D. Erector Certificates: For qualified erector, from manufacturer.
- E. Material Test Reports: For each of the following products:
1. Structural steel including chemical and physical properties.
  2. Bolts, nuts, and washers including mechanical properties and chemical analysis.

3. Tension-control, high-strength, bolt-nut-washer assemblies.
  4. Shop primers.
  5. Nonshrink grout.
- F. Source quality-control reports.
- G. Field quality-control reports.
- H. Surveys: Show final elevations and locations of major members. Indicate discrepancies between actual installation and the Contract Documents. Have surveyor who performed surveys certify their accuracy.
- I. Sample Warranties: For special warranties.

#### 1.8 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For metal panel finishes and door hardware to include in maintenance manuals.

#### 1.9 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer.
1. Accreditation: Manufacturer's facility accredited according to the International Accreditation Service's AC472, "Accreditation Criteria for Inspection Programs for Manufacturers of Metal Building Systems."
  2. Engineering Responsibility: Preparation of comprehensive engineering analysis and Shop Drawings by a professional engineer who is legally qualified to practice in jurisdiction where Project is located.
- B. Erector Qualifications: An experienced erector who specializes in erecting and installing work similar in material, design, and extent to that indicated for this Project and who is acceptable to manufacturer.
- C. Welding Qualifications: Qualify procedures and personnel according to the following:
1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
  2. AWS D1.3, "Structural Welding Code - Sheet Steel."
- D. Land Surveyor Qualifications: A professional land surveyor who practices in jurisdiction where Project is located and who is experienced in providing surveying services of the kind indicated.

#### 1.10 DELIVERY, STORAGE, AND HANDLING

- A. Deliver components, sheets, panels, and other manufactured items so as not to be damaged or deformed. Package metal panels for protection during transportation and handling.
- B. Unload, store, and erect metal panels in a manner to prevent bending, warping, twisting, and surface damage.

- C. Stack metal panels horizontally on platforms or pallets, covered with suitable weathertight and ventilated covering. Store metal panels to ensure dryness, with positive slope for drainage of water. Do not store metal panels in contact with other materials that might cause staining, denting, or other surface damage.
- D. Protect foam-plastic insulation as follows:
  - 1. Do not expose to sunlight, except to extent necessary for period of installation and concealment.
  - 2. Protect against ignition at all times. Do not deliver foam-plastic insulation materials to Project site before installation time.
  - 3. Complete installation and concealment of foam-plastic materials as rapidly as possible in each area of construction.

#### 1.11 FIELD CONDITIONS

- A. Weather Limitations: Proceed with panel installation only when weather conditions permit metal panels to be installed according to manufacturers' written instructions and warranty requirements.

#### 1.12 WARRANTY

- A. Special Warranty on Metal Panel Finishes: Manufacturer agrees to repair finish or replace metal panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
  - 1. Exposed Panel Finish: Deterioration includes, but is not limited to, the following:
    - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
    - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
    - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
  - 2. Finish Warranty Period: 25 years from date of Substantial Completion.
- B. Special Weathertightness Warranty for Standing-Seam Metal Roof Panels: Manufacturer agrees to repair or replace standing-seam metal roof panel assemblies that leak or otherwise fail to remain weathertight within specified warranty period.
  - 1. Warranty Period: 25 years from date of Substantial Completion.

### PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Source Limitations: Obtain metal building system components, including primary and secondary framing and metal panel assemblies, from single source from single manufacturer.

## 2.2 SYSTEM DESCRIPTION

- A. Provide a complete, integrated set of mutually dependent components and assemblies that form a metal building system capable of withstanding structural and other loads, thermally induced movement, and exposure to weather without failure or infiltration of water into building interior.
- B. Primary-Frame Type:
  - 1. Rigid Clear Span: Solid-member, structural-framing system without interior columns. (Building 8)
  - 2. Rigid Modular: Solid-member, structural-framing system with interior columns. (Building 4)
- C. End-Wall Framing: Manufacturer's standard, for buildings not required to be expandable, consisting of primary frame, capable of supporting one-half of a bay design load, and end-wall columns.
- D. End-Wall Framing: Engineer end walls to be expandable. Provide primary frame, capable of supporting full-bay design loads, and end-wall columns.
- E. Secondary-Frame Type: Manufacturer's standard purlins and joists and exterior-framed girts.
- F. Eave Height: 22'-9" feet.
- G. Bay Spacing: 35 feet.
- H. Roof Slope: 1 inch per 12 inches.
- I. Roof System: Manufacturer's standard standing-seam, vertical-rib and/or foamed-insulation-core metal roof panels. Refer Section 074213.13 for details. Buildings 4 is insulated, building 8 is not insulated.
  - 1. Liner Panels: Tapered rib.
- J. Exterior Wall System: Manufacturer's standard exposed-fastener, tapered-rib, and/or foamed-insulation-core metal wall panels. Refer Section 074213.13 for details. Buildings 4 is insulated, building 8 is not insulated.
  - 1. Liner Panels: Tapered rib

## 2.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design metal building system.
- B. Structural Performance: Metal building systems shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated according to procedures in MBMA's "Metal Building Systems Manual."

1. Design Loads: As indicated on Drawings
2. Deflection and Drift Limits: Design metal building system assemblies to withstand serviceability design loads without exceeding deflections and drift limits recommended in AISC Steel Design Guide No. 3 "Serviceability Design Considerations for Steel Buildings."
1. Deflection and Drift Limits: No greater than the following:
  - a. Purlins and Rafters: Vertical deflection of 1/240 of the span.
  - b. Girts: Horizontal deflection of 1/240 of the span.
  - c. Metal Roof Panels: Vertical deflection of 1/240 of the span.
  - d. Metal Wall Panels: Horizontal deflection of 1/240 of the span.
  - e. Design secondary-framing system to accommodate deflection of primary framing and construction tolerances, and to maintain clearances at openings.
  - f. Lateral Drift: Maximum of 1/200 of the building height.
- C. Seismic Performance: Metal building system shall withstand the effects of earthquake motions determined according to ASCE-7-10.
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes by preventing buckling, opening of joints, overstressing of components, failure of joint sealants, failure of connections, and other detrimental effects. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
  1. Temperature Change: 120 deg F
- E. Fire-Resistance Ratings: Where assemblies are indicated to have a fire-resistance rating, provide metal panel assemblies identical to those of assemblies tested for fire resistance per ASTM E 119 or ASTM E 108 by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
  1. Indicate design designations from UL's "Fire Resistance Directory," FM Global's "Approval Guide," or from the listings of another qualified testing agency.
- F. Fire Propagation Characteristics: Exterior wall assemblies containing foam plastics pass NFPA 285 fire test.
- G. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C.
  1. Oversize Fire-Rated Door Assemblies: For units exceeding sizes of tested assemblies, provide certification by a qualified testing agency that doors comply with standard construction requirements for tested and labeled fire-rated door assemblies except for size.
- H. Structural Performance for Metal Roof and Wall Panels: Provide metal panel systems capable of withstanding the effects of the following loads, based on testing according to ASTM E 1592:
  1. Wind Loads: As indicated on Drawings.
- I. Air Infiltration for Metal Roof Panels: Air leakage of not more than 0.06 cfm/sq. ft. (0.3 L/s per sq. m) when tested according to ASTM E 1680 at the following test-pressure difference:

1. Test-Pressure Difference: 1.57 lbf/sq. ft. (75 Pa).
- J. Air Infiltration for Metal Wall Panels: Air leakage of not more than 0.06 cfm/sq. ft. (0.3 L/s per sq. m) when tested according to ASTM E 283 at the following test-pressure difference:
  1. Test-Pressure Difference: 1.57 lbf/sq. ft. (75 Pa).
- K. Water Penetration for Metal Roof Panels: No water penetration when tested according to ASTM E 1646 at the following test-pressure difference:
  1. Test-Pressure Difference: 2.86 lbf/sq. ft. (137 Pa).
- L. Water Penetration for Metal Wall Panels: No water penetration when tested according to ASTM E 331 at the following test-pressure difference:
  1. Test-Pressure Difference: 2.86 lbf/sq. ft. (137 Pa).
- M. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.
  1. Uplift Rating: UL 60.
- N. FM Global Listing: Provide metal roof panels and component materials that comply with requirements in FM Global 4471 as part of a panel roofing system and that are listed in FM Global's "Approval Guide" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Global markings.
  1. Fire/Windstorm Classification: Class 1A- 75.
  2. Hail Resistance: MH
- O. Solar reflectance index to match NYS Code
- P. Energy Star Listing: Roof panels that are listed on the DOE's ENERGY STAR "Roof Products Qualified Product List" for steep-slope roof products.
- Q. Energy Performance: Provide roof panels according to one of the following when tested according to CRRC-1:
  1. Three-year, aged, solar reflectance of not less than 0.55 and emissivity of not less than 0.75.
  2. Three-year, aged, Solar Reflectance Index of not less than 64 when calculated according to ASTM E 1980.
- R. Thermal Performance for Opaque Elements: Provide the following maximum U-factors and minimum R-values when tested according to ASTM C 1363 or ASTM C 518:
  1. Roof:
    - a. R-Value: 30
  2. Walls:
    - a. R-Value: 14



## 2.4 STRUCTURAL-STEEL FRAMING

- A. Structural Steel: Comply with AISC 360, "Specification for Structural Steel Buildings."
- B. Bolted Connections: Comply with RCSC's "Specification for Structural Joints Using High-Strength Bolts."
- C. Cold-Formed Steel: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" for design requirements and allowable stresses.
- D. Primary Framing: Manufacturer's standard primary-framing system, designed to withstand required loads and specified requirements. Primary framing includes transverse and lean-to frames; rafters, rake, and canopy beams; sidewall, intermediate, end-wall, and corner columns; and wind bracing.
  - 1. General: Provide frames with attachment plates, bearing plates, and splice members. Factory drill for field-bolted assembly. Provide frame span and spacing indicated.
    - a. Slight variations in span and spacing may be acceptable if necessary to comply with manufacturer's standard, as approved by Architect.
  - 2. Rigid Modular Frames: I-shaped frame sections fabricated from shop-welded, built-up steel plates or structural-steel shapes. Provide interior columns fabricated from round steel pipes or tubes, or shop-welded, built-up steel plates.
  - 3. Frame Configuration: One-directional, sloped.
  - 4. Exterior Column: Tapered.
  - 5. Rafter: Tapered.
- E. End-Wall Framing: Manufacturer's standard primary end-wall framing fabricated for field-bolted assembly to comply with the following:
  - 1. End-Wall and Corner Columns: I-shaped sections fabricated from structural-steel shapes; shop-welded, built-up steel plates; or C-shaped, cold-formed, structural-steel sheet.
  - 2. End-Wall Rafters: C-shaped, cold-formed, structural-steel sheet; or I-shaped sections fabricated from shop-welded, built-up steel plates or structural-steel shapes.
- F. Secondary Framing: Manufacturer's standard secondary framing, including purlins, girts, eave struts, flange bracing, base members, gable angles, clips, headers, jambs, and other miscellaneous structural members. Unless otherwise indicated, fabricate framing from either cold-formed, structural-steel sheet or roll-formed, metallic-coated steel sheet, prepainted with coil coating, to comply with the following:
  - 1. Purlins: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; minimum 2-1/2-inch wide flanges.
    - a. Depth: As needed to comply with system performance requirements.
  - 2. Girts: C- or Z-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes. Form ends of Z-sections with stiffening lips angled 40 to 50 degrees from flange, with minimum 2-1/2-inch- wide flanges.
    - a. Depth: As required to comply with system performance requirements.

3. Eave Struts: Unequal-flange, C-shaped sections; fabricated from built-up steel plates, steel sheet, or structural-steel shapes; to provide adequate backup for metal panels.
4. Flange Bracing: Minimum 2-by-2-by-1/8-inch structural-steel angles or 1-inch- diameter, cold-formed structural tubing to stiffen primary-frame flanges.
5. Sag Bracing: Minimum 1-by-1-by-1/8-inch structural-steel angles.
6. Base or Sill Angles: Manufacturer's standard base angle, minimum 3-by-2-inch, fabricated from zinc-coated (galvanized) steel sheet.
7. Purlin and Girt Clips: Manufacturer's standard clips fabricated from steel sheet. Provide galvanized clips where clips are connected to galvanized framing members.
8. Framing for Openings: Channel shapes; fabricated from cold-formed, structural-steel sheet or structural-steel shapes. Frame head and jamb of door openings and head, jamb, and sill of other openings.
9. Miscellaneous Structural Members: Manufacturer's standard sections fabricated from cold-formed, structural-steel sheet; built-up steel plates; or zinc-coated (galvanized) steel sheet; designed to withstand required loads.

G. Bracing: Provide adjustable wind bracing using any method as follows:

1. Rods: ASTM A 36; ASTM A 572, Grade 50; or ASTM A 529, Grade 50; minimum 1/2-inch diameter steel; threaded full length or threaded a minimum of 6 inches at each end.
2. Cable: ASTM A 475, minimum 1/4-inch diameter, extra-high-strength grade, Class B, zinc-coated, seven-strand steel; with threaded end anchors.
3. Angles: Fabricated from structural-steel shapes to match primary framing, of size required to withstand design loads.
4. Rigid Portal Frames: Fabricated from shop-welded, built-up steel plates or structural-steel shapes to match primary framing; of size required to withstand design loads.

H. Anchor Rods: Headed anchor rods as indicated in Anchor Rod Plan for attachment of metal building to foundation.

I. Materials:

1. W-Shapes: ASTM A 992; ASTM A 572, Grade 50.
2. Channels, Angles, M-Shapes, and S-Shapes: ASTM A 36; ASTM A 572, Grade 50.
3. Plate and Bar: ASTM A 36; ASTM A 572, Grade 50
4. Generally, retain "Steel Pipe" and "Cold-Formed Hollow Structural Sections" subparagraphs below only for interior columns.
  - a. Steel Pipe: ASTM A 53/A 53M, Type E or S, Grade B.
  - b. Cold-Formed Hollow Structural Sections: ASTM A 500, Grade B or C, structural tubing.
5. Structural-Steel Sheet: Hot-rolled, ASTM A 1011/A 1011M, Structural Steel (SS), Grades 30 through 55. or High-Strength Low-Alloy Steel (HSLAS) or High-Strength Low-Alloy Steel with Improved Formability (HSLAS-F), Grades 45 through 70; or cold-rolled, ASTM A 1008, Structural Steel (SS), Grades 25 through 80, or HSLAS, Grades 45 through 70.
6. Metallic-Coated Steel Sheet: ASTM A 653/A 653M, SS, Grades 45
7. Steel Joists: Manufactured according to "Standard Specifications for Open Web Steel Joists, K-Series," in SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders"; with steel-angle, top- and bottom-chord members, and end- and top-chord arrangements as indicated on Drawings and required for secondary framing.

8. High-Strength Bolts, Nuts, and Washers: ASTM A 490, Type 1, heavy-hex steel structural bolts ASTM A 563 heavy-hex carbon-steel nuts; and ASTM F 436 hardened carbon-steel washers, plain.
  9. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F 1852, Type 1, heavy-hex-head steel structural bolts with spline ends.
    - a. Finish: Mechanically deposited zinc coating, ASTM B 695, Class 50
  10. Headed Anchor Rods: ASTM F 1554, Grade 36
    - a. Configuration: Straight.
    - b. Nuts: ASTM A 563 hex carbon steel.
    - c. Plate Washers: ASTM A 36/A 36M carbon steel.
    - d. Washers: ASTM F 436 hardened carbon steel.
    - e. Finish: Hot-dip zinc coating, ASTM F 2329, Class C
- J. Finish: Factory primed. Apply specified primer immediately after cleaning and pretreating.
1. Clean and prepare in accordance with SSPC-SP2.
  2. Coat with manufacturer's standard primer. Apply primer to primary and secondary framing to a minimum dry film thickness of 1 mil (0.025 mm).
    - a. Prime secondary framing formed from uncoated steel sheet to a minimum dry film thickness of 0.5 mil (0.013 mm) on each side.

## 2.5 METAL ROOF PANELS

- A. Standing-Seam, Vertical-Rib, Metal Roof Panels Formed with vertical ribs at panel edges and intermediate stiffening ribs symmetrically spaced between ribs; designed for sequential installation by mechanically attaching panels to supports using concealed clips located under one side of panels and engaging opposite edge of adjacent panels.
1. Material: Zinc-coated (galvanized), [0.024-inch (0.61-mm)] nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
    - a. Exterior Finish: Three-coat fluoropolymer
    - b. Color: As selected by Architect from manufacturer's full range
  2. Clips: Two-piece floating to accommodate thermal movement.
  3. Joint Type: Panels snapped together
  4. Panel Coverage: 16 inches (406 mm)
  5. Panel Height: 2 inches (51 mm)
- B. Finishes:
1. Exposed Coil-Coated Finish:
    - a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply

- coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - b. Three-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - c. Siliconized Polyester: Epoxy primer and silicone-modified, polyester-enamel topcoat; with a minimum dry film thickness of 0.2 mil (0.005 mm) for primer and 0.8 mil (0.02 mm) for topcoat.
2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil (0.013 mm).

## 2.6 METAL WALL PANELS

- A. Refer Section 074213.13 for Metal Wall Panels by Centria and American Building Corp.
- B. Flush-Profile, Metal Liner Panels Solid panels formed with vertical panel edges and intermediate stiffening ribs symmetrically spaced between panel edges; with flush joint between panels; designed for interior side of metal wall panel assemblies and installed by lapping and interconnecting side edges of adjacent panels and mechanically attaching through panel to supports using concealed fasteners in side laps.
1. Material: Zinc-coated (galvanized) nominal uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
- a. Exterior Finish: As per manufacturer.
  - b. Color: As selected by Architect from manufacturer's full range
2. Sound Absorption: NRC not less than 0.65 when tested according to ASTM C 423.
3. Panel Coverage: 12 inches (305 mm) min.
4. Panel Height: 1.5 inches (38 mm) min.
- C. Finishes:
1. Exposed Coil-Coated Finish:
- a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - b. Three-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - c. Siliconized Polyester: Epoxy primer and silicone-modified, polyester-enamel topcoat; with a minimum dry film thickness of 0.2 mil (0.005 mm) for primer and 0.8 mil (0.02 mm) for topcoat.

2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil (0.013 mm).

## 2.7 FOAMED-INSULATION-CORE METAL WALL PANELS

- A. Refer Section 074213.13 for Metal Wall Panels by Centria and American Building Corp.
- B. Profile requirements in this article are described in section 074213.13.
- C. This article includes examples of standard foamed-insulation-core metal wall panels offered by manufacturers. Revise or add other types of panels as required, or delete panels in this Section and specify in Section 074213.13 "Insulated Metal Wall Panels." Products in this article are factory assembled.
- D. Concealed-Fastener, Foamed-Insulation-Core Metal Wall Panels Formed with tongue-and-groove panel edges; designed for sequential installation by interlocking panel edges and mechanically attaching panels to supports using concealed clips or fasteners.
  1. Panel Thermal-Resistance Value (R-Value): 14
  2. Facing Material: Fabricate panel with exterior and interior facings of same material and thickness. Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.024-inch (0.61-mm) min. uncoated steel thickness. Prepainted by the coil-coating process to comply with ASTM A 755/A 755M.
    - a. Exterior Surface: Refer Section 074213.13.
    - b. Exterior Finish: Section 074213.13
    - c. Color: As selected by Architect from manufacturer's full range.
  3. Panel Coverage: Refer Section 074213.13.
  4. Panel Thickness: Refer Section 074213.13.
  5. Insulation Core: Modified polyisocyanurate or polyurethane foam using a non-CFC blowing agent, foamed-in-place or board type, with maximum flame-spread and smoke-developed indexes of 25 and 450, respectively.
    - a. Closed-Cell Content: 90 percent when tested according to ASTM D 6226.
    - b. Density: 2.0 to 2.6 lb/cu. ft. (32 to 42 kg/cu. m) when tested according to ASTM D 1622.
    - c. Compressive Strength: Minimum 20 psi (140 kPa) when tested according to ASTM D 1621.
    - d. Shear Strength: 26 psi (179 kPa) when tested according to ASTM C 273/C 273M.
  6. Fire-Test-Response Characteristics: Class A according to ASTM E 108.
  7. Surface-Burning Characteristics: Flame-spread index of 25 or less and a smoke-developed index of 450 or less, per ASTM E 84.
- E. Finishes:
  1. Exposed Coil-Coated Finish:

- a. Two-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - b. Three-Coat Fluoropolymer: AAMA 621. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - c. Siliconized Polyester: Epoxy primer and silicone-modified, polyester-enamel topcoat; with a minimum dry film thickness of 0.2 mil (0.005 mm) for primer and 0.8 mil (0.02 mm) for topcoat.
2. Concealed Finish: Apply pretreatment and manufacturer's standard white or light-colored acrylic or polyester backer finish, consisting of prime coat and wash coat with a minimum total dry film thickness of 0.5 mil (0.013 mm).

## 2.8 METAL SOFFIT PANELS

- A. General: Provide factory-formed metal soffit panels designed to be installed by lapping and interconnecting side edges of adjacent panels and mechanically attaching through panel to supports using concealed fasteners in side laps. Include accessories required for weathertight installation.
- B. Metal Soffit Panels: Match profile and material of metal roof panels.
  - 1. Finish: Match finish and color of metal roof panels

## 2.9 THERMAL INSULATION

- A. Faced, Polyisocyanurate Board Insulation: ASTM C 1289, Type I (foil facing), Class 2, with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, based on tests performed on unfaced core. Provide units tested for interior exposure without an approved thermal barrier.
- B. Retainer Strips: For securing insulation between supports, 0.025-inch (0.64-mm) nominal-thickness, formed, metallic-coated steel or PVC retainer clips colored to match insulation facing.
- C. Vapor-Retarder Facing: ASTM C 1136, with permeance not greater than 0.02 perm (1.15 ng/Pa x s x sq. m) when tested according to ASTM E 96/E 96M, Desiccant Method.
  - 1. Composition: Aluminum foil facing, elastomeric barrier coating, fiberglass scrim reinforcement, and kraft-paper backing.
- D. Vapor-Retarder Tape: Pressure-sensitive tape of type recommended by vapor-retarder manufacturer for sealing joints and penetrations in vapor retarder.

## 2.10 PERSONNEL DOORS AND FRAMES

- A. Swinging Personnel Doors and Frames: As specified in Section 081113 "Hollow Metal Doors and Frames."
- B. Swinging Personnel Doors and Frames: Metal building system manufacturer's standard doors and frames; prepared and reinforced at strike and at hinges to receive factory- and field-applied hardware according to BHMA A156 Series.
  - 1. Steel Doors: 1-3/4 inches (44.5 mm) thick; fabricated from metallic-coated steel face sheets, 0.036-inch (0.91-mm) nominal uncoated steel thickness, of seamless, hollow-metal construction; with 0.060-inch (1.52-mm) nominal uncoated steel thickness, inverted metallic-coated steel channels welded to face sheets at top and bottom of door.
    - a. Design: Flush Panel As indicated on Drawings
    - b. Core: Polystyrene foam with U-factor rating of at least 0.16 Btu/sq. ft. x h x deg F (0.91 W/sq. m x K).
    - c. Glazing Frames: Steel frames to receive field-installed glass.
    - d. Glazing: As specified in Section 088000 "Glazing."
  - 2. Steel Frames: Fabricate 2-inch- (51-mm-) wide face frames from zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.060-inch (1.52-mm) nominal uncoated steel thickness.
    - a. Type: Factory welded.
  - 3. Fabricate concealed stiffeners, reinforcement, edge channels, and moldings from either cold- or hot-rolled steel sheet.
  - 4. Hardware:
    - a. Provide hardware for each door leaf, as follows:
      - 1) Hinges: BHMA A156.1. Three antifriction-bearing, standard-weight, full-mortise, stainless-steel or bronze, template-type hinges; 4-1/2 by 4-1/2 inches (114 by 114 mm), with nonremovable pin.
      - 2) Lockset: BHMA A156.2. Mortise, with lever handle type.
      - 3) Exit Device: BHMA A156.3. Touch- or push-bar type.
      - 4) Threshold: BHMA A156.21. Extruded aluminum.
      - 5) Silencers: Pneumatic rubber; three silencers on strike jambs of single door frames and two silencers on heads of double door frames.
      - 6) Closer: BHMA A156.4. Surface-applied, standard-duty hydraulic type.
      - 7) Weather Stripping: Vinyl applied to head and jambs, with vinyl sweep at sill.
    - b. Provide each pair of double doors with the following hardware in addition to that specified for each leaf:
      - 1) Astragal: Removable type.
      - 2) Surface Bolts: Top and bottom of inactive door.

5. Anchors and Accessories: Manufacturer's standard units, galvanized according to ASTM A 123/A 123M.
6. Fabrication: Fabricate doors and frames to be rigid; neat in appearance; and free from defects, warp, or buckle. Provide continuous welds on exposed joints; grind, dress, and make welds smooth, flush, and invisible.

C. Materials:

1. Cold-Rolled Steel Sheet: ASTM A 1008, Commercial Steel (CS), Type B, suitable for exposed applications.
2. Hot-Rolled Steel Sheet: ASTM A 1011, CS, Type B; free of scale, pitting, or surface defects; pickled and oiled.
3. Metallic-Coated Steel Sheet: ASTM A 653, CS, Type B; with G60 (Z180) zinc (galvanized) coating designation.

D. Finishes for Personnel Doors and Frames:

1. Prime Finish: Factory-apply manufacturer's standard primer immediately after cleaning and pretreating.
  - a. Shop Primer: Manufacturer's standard, fast-curing, lead- and chromate-free primer complying with SDI A250.10 acceptance criteria; recommended by primer manufacturer for substrate; compatible with substrate and field-applied coatings despite prolonged exposure.
2. Factory-Applied Paint Finish: Manufacturer's standard, complying with SDI A250.3 for performance and acceptance criteria.
  - a. Color and Gloss: As selected by Architect from manufacturer's full range

## 2.11 WINDOWS

A. Aluminum Windows: As specified in Section 085113 "Aluminum Windows."

B. Aluminum Windows: Metal building system manufacturer's standard, with self-flashing mounting fins, and as follows:

1. Type, Performance Class, and Performance Grade: Comply with AAMA/WDMA/CSA 101/I.S.2/A440 and as follows:
  - a. Single-Hung Units: H-LC25
2. Aluminum Extrusions: ASTM B 221 alloy and temper recommended by manufacturer for strength, corrosion resistance, and application of required finish, but not less than 0.064-inch (1.63-mm) thickness at any location for main frame and sash members.
  - a. Thermally Improved Construction: Fabricate window units with an integral, concealed, low-conductance thermal barrier; located between exterior materials and window members exposed on interior side; in a manner that eliminates direct metal-to-metal contact.



3. Mullions: Between adjacent windows, fabricated of extruded aluminum matching finish of window units.
  4. Fasteners, Anchors, and Clips: Nonmagnetic stainless steel, aluminum, or other noncorrosive material, compatible with aluminum window members, trim, hardware, anchors, and other components of window units. Fasteners shall not be exposed, except for attaching hardware.
    - a. Reinforcement: Where fasteners screw-anchor into aluminum less than 0.128 inch (3.26 mm) thick, reinforce interior with aluminum or nonmagnetic stainless steel to receive screw threads, or provide standard, noncorrosive, pressed-in, spline grommet nuts.
  5. Hardware: Manufacturer's standard; of aluminum, stainless steel, die-cast steel, malleable iron, or bronze; including the following:
    - a. Cam-action sweep sash lock and keeper at meeting rails.
    - b. Spring-loaded, snap-type lock at jambs.
    - c. Pole-operated, cam-action locking device on meeting rail where rail is more than 72 inches (1830 mm) above floor.
    - d. Lift handles for single-hung units.
    - e. Nylon sash rollers for horizontal-sliding units.
    - f. Steel or bronze operating arms.
  6. Sliding-Type Weather Stripping: Woven-pile weather stripping of wool, polypropylene, or nylon pile and resin-impregnated backing fabric; complying with AAMA 701/702.
  7. Insect Screens: Provide removable insect screen on each operable exterior sash, with screen frame finished to match window unit, and as follows:
    - a. Aluminum Wire Fabric: 18-by-18 (1.1-by-1.1-mm), mesh of 0.013-inch- (0.3-mm-diameter, coated aluminum wire; complying with FS RR-W-365, Type VII.
- C. Glazing: Comply with requirements specified in Section 088000 "Glazing."
- D. Glazing:
1. Float Glass: ASTM C 1036, Type I, Quality-Q3, Class I (clear), 3 mm thick.
  2. Heat-Treated Float Glass: ASTM C 1048, Type I, Quality-Q3, Class I (clear), Condition A, 3 mm thick.
  3. Tinted Float Glass: ASTM C 1036, Type I, Quality-Q3, Class 2, 3 mm thick.
    - a. Tint Color: Manufacturer's standard color.
  4. Patterned Glass: ASTM C 1036, Type II, Quality-Q6, Class 1 (clear), Form 3, Pattern P3 (random), 3 mm thick.
  5. Insulating-Glass Units: Factory-assembled units consisting of sealed lites of 2.5-mm-thick clear float glass separated by a dehydrated interspace, qualified according to ASTM E 2190.
  6. Safety Glass: Category II materials complying with testing requirements in 16 CFR 1201.
    - a. Provide safety glazing labeling.

7. Glazing Stops: Screw-applied or snap-on glazing stops coordinated with Section 088000 "Glazing" and with glazing system indicated. Match material and finish of window frames.
8. Factory-Glazed Fabrication: Glaze window units in the factory to greatest extent possible and practical for applications indicated. Comply with requirements in Section 088000 "Glazing."

E. Finish:

1. Mill finish.
2. Baked-Enamel Finish, Organic Coating: Thermosetting, modified-acrylic enamel primer/topcoat system complying with AAMA 2603 except with a minimum dry film thickness of 0.7 mil (0.02 mm), medium gloss.
  - a. Color: As selected by Architect from manufacturer's full range

## 2.12 ACCESSORIES

- A. General: Provide accessories as standard with metal building system manufacturer and as specified. Fabricate and finish accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes. Comply with indicated profiles and with dimensional and structural requirements.
  1. Form exposed sheet metal accessories that are without excessive oil-canning, buckling, and tool marks and that are true to line and levels indicated, with exposed edges folded back to form hems.
- B. Roof Panel Accessories: Provide components required for a complete metal roof panel assembly including copings, fasciae, corner units, ridge closures, clips, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.
  1. Closures: Provide closures at eaves and ridges, fabricated of same material as metal roof panels.
  2. Clips: Manufacturer's standard, formed from stainless-steel sheet, designed to withstand negative-load requirements.
  3. Cleats: Manufacturer's standard, mechanically seamed cleats formed from stainless-steel sheet.
  4. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  5. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- (25-mm-) thick, flexible closure strips; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
  6. Thermal Spacer Blocks: Where metal panels attach directly to purlins, provide thermal spacer blocks of thickness required to provide 1-inch (25-mm) standoff; fabricated from extruded polystyrene.
- C. Wall Panel Accessories: Provide components required for a complete metal wall panel assembly including copings, fasciae, mullions, sills, corner units, clips, sealants, gaskets, fillers, closure

strips, and similar items. Match material and finish of metal wall panels unless otherwise indicated.

1. Closures: Provide closures at eaves and rakes, fabricated of same material as metal wall panels.
  2. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.
  3. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- (25-mm-) thick, flexible closure strips; cut or premolded to match metal wall panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
- D. Flashing and Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.018-inch (0.46-mm) nominal uncoated steel thickness, prepainted with coil coating; finished to match adjacent metal panels.
1. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers.
  2. Opening Trim: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.018-inch (0.46-mm) nominal uncoated steel thickness, prepainted with coil coating. Trim head and jamb of door openings, and head, jamb, and sill of other openings.
- E. Gutters: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.018-inch (0.46-mm) nominal uncoated steel thickness, prepainted with coil coating; finished to match roof fascia and rake trim. Match profile of gable trim, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 96-inch- (2438-mm-) long sections, sized according to SMACNA's "Architectural Sheet Metal Manual."
1. Gutter Supports: Fabricated from same material and finish as gutters.
  2. Strainers: Bronze, copper, or aluminum wire ball type at outlets.
- F. Downspouts: Zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.018-inch (0.46-mm) nominal uncoated steel thickness, prepainted with coil coating; finished to match metal wall panels. Fabricate in minimum 10-foot- (3-m-) long sections, complete with formed elbows and offsets.
1. Mounting Straps: Fabricated from same material and finish as gutters.
- G. Louvers: Size and design indicated; self-framing and self-flashing. Fabricate welded frames from zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.048-inch (1.21-mm) nominal uncoated steel thickness; finished to match metal wall panels. Form blades from zinc-coated (galvanized) or aluminum-zinc alloy-coated steel sheet, 0.036-inch (0.91-mm) nominal uncoated steel thickness; folded or beaded at edges, set at an angle that excludes driving rains, and secured to frames by riveting or welding. Fabricate louvers with equal blade spacing to produce uniform appearance.
1. Blades: Fixed.
  2. Free Area: Not less than 7.0 sq. ft. (0.65 sq. m) for 48-inch- (1220-mm-) wide by 48-inch- (1220-mm-) high louver. Actual size on drawings.

3. Bird Screening: Galvanized steel, 1/2-inch- (13-mm-) square mesh, 0.041-inch (1.04-mm) wire; with rewirable frames, removable and secured with clips; fabricated of same kind and form of metal and with same finish as louvers.
  - a. Mounting: **Exterior** face of louvers.
- H. Pipe Flashing: Premolded, EPDM pipe collar with flexible aluminum ring bonded to base.
- I. Materials:
  1. Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide fasteners with heads matching color of materials being fastened by means of plastic caps or factory-applied coating.
    - a. Fasteners for Metal Roof Panels: Self-drilling or self-tapping, zinc-plated, hex-head carbon-steel screws, with a stainless-steel cap or zinc-aluminum-alloy head and EPDM sealing washer.
    - b. Fasteners for Metal Roof Panels: Self-drilling, Type 410 stainless steel or self-tapping, Type 304 stainless-steel or zinc-alloy-steel hex washer head, with EPDM washer under heads of fasteners bearing on weather side of metal panels.
    - c. Fasteners for Metal Wall Panels: Self-drilling or self-tapping, zinc-plated, hex-head carbon-steel screws, with EPDM sealing washers bearing on weather side of metal panels.
    - d. Fasteners for Metal Wall Panels: Self-drilling, Type 410 stainless steel or self-tapping, Type 304 stainless-steel or zinc-alloy-steel hex washer head with EPDM sealing washers bearing on weather side of metal panels.
    - e. Fasteners for Flashing and Trim: Blind fasteners or self-drilling screws with hex washer head.
    - f. Blind Fasteners: High-strength aluminum or stainless-steel rivets.
  2. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil (0.4-mm) dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.
  3. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107/C 1107M, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time.
  4. Metal Panel Sealants:
    - a. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene-compound sealant tape with release-paper backing. Provide permanently elastic, nonsag, nontoxic, nonstaining tape of manufacturer's standard size.
    - b. Joint Sealant: ASTM C 920; one part elastomeric polyurethane or polysulfide; of type, grade, class, and use classifications required to seal joints in metal panels and remain weathertight; and as recommended by metal building system manufacturer.

## 2.13 FABRICATION

- A. General: Design components and field connections required for erection to permit easy assembly.

1. Mark each piece and part of the assembly to correspond with previously prepared erection drawings, diagrams, and instruction manuals.
  2. Fabricate structural framing to produce clean, smooth cuts and bends. Punch holes of proper size, shape, and location. Members shall be free of cracks, tears, and ruptures.
- B. Tolerances: Comply with MBMA's "Metal Building Systems Manual" for fabrication and erection tolerances.
- C. Primary Framing: Shop fabricate framing components to indicated size and section, with baseplates, bearing plates, stiffeners, and other items required for erection welded into place. Cut, form, punch, drill, and weld framing for bolted field assembly.
1. Make shop connections by welding or by using high-strength bolts.
  2. Join flanges to webs of built-up members by a continuous, submerged arc-welding process.
  3. Brace compression flange of primary framing with steel angles or cold-formed structural tubing between frame web and purlin web or girt web, so flange compressive strength is within allowable limits for any combination of loadings.
  4. Weld clips to frames for attaching secondary framing if applicable, or punch for bolts.
  5. Shop Priming: Prepare surfaces for shop priming according to SSPC-SP 2. Shop prime primary framing with specified primer after fabrication.
- D. Secondary Framing: Shop fabricate framing components to indicated size and section by roll forming or break forming, with baseplates, bearing plates, stiffeners, and other plates required for erection welded into place. Cut, form, punch, drill, and weld secondary framing for bolted field connections to primary framing.
1. Make shop connections by welding or by using non-high-strength bolts.
  2. Shop Priming: Prepare uncoated surfaces for shop priming according to SSPC-SP 2. Shop prime uncoated secondary framing with specified primer after fabrication.
- E. Metal Panels: Fabricate and finish metal panels at the factory to greatest extent possible, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.
1. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of metal panel.

## 2.14 SOURCE QUALITY CONTROL

- A. Special Inspection: Owner will engage a qualified special inspector to perform source quality control inspections and to submit reports.
1. Accredited Manufacturers: Special inspections will not be required if fabrication is performed by an IAS AC472-accredited manufacturer approved by authorities having jurisdiction to perform such Work without special inspection.
    - a. After fabrication, submit copy of certificate of compliance to authorities having jurisdiction, certifying that Work was performed according to Contract requirements.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with erector present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Before erection proceeds, survey elevations and locations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments to receive structural framing, with erector present, for compliance with requirements and metal building system manufacturer's tolerances.
  - 1. Engage land surveyor to perform surveying.
- C. Proceed with erection only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Clean and prepare surfaces to be painted according to manufacturer's written instructions for each particular substrate condition.
- B. Provide temporary shores, guys, braces, and other supports during erection to keep structural framing secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural framing, connections, and bracing are in place unless otherwise indicated.

### 3.3 ERECTION OF STRUCTURAL FRAMING

- A. Erect metal building system according to manufacturer's written instructions and drawings.
- B. Do not field cut, drill, or alter structural members without written approval from metal building system manufacturer's professional engineer.
- C. Set structural framing accurately in locations and to elevations indicated, according to AISC specifications referenced in this Section. Maintain structural stability of frame during erection.
- D. Base and Bearing Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting plates. Clean bottom surface of plates.
  - 1. Set plates for structural members on wedges, shims, or setting nuts as required.
  - 2. Tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of plate before packing with grout.
  - 3. Promptly pack grout solidly between bearing surfaces and plates so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.

- E. Align and adjust structural framing before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with framing. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
  - 1. Level and plumb individual members of structure.
  - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure will be completed and in service.
- F. Primary Framing and End Walls: Erect framing level, plumb, rigid, secure, and true to line. Level baseplates to a true even plane with full bearing to supporting structures, set with double-nutted anchor bolts. Use grout to obtain uniform bearing and to maintain a level base-line elevation. Moist-cure grout for not less than seven days after placement.
  - 1. Make field connections using high-strength bolts installed according to RCSC's "Specification for Structural Joints Using High-Strength Bolts" for bolt type and joint type specified.
    - a. Joint Type: Snug tightened or pretensioned as required by manufacturer.
- G. Secondary Framing: Erect framing level, plumb, rigid, secure, and true to line. Field bolt secondary framing to clips attached to primary framing.
  - 1. Provide rake or gable purlins with tight-fitting closure channels and fasciae.
  - 2. Locate and space wall girts to suit openings such as doors and windows.
  - 3. Provide supplemental framing at entire perimeter of openings, including doors, windows, louvers, ventilators, and other penetrations of roof and walls.
- H. Steel Joists: Install joists and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Standard Specifications and Load Tables for Steel Joists and Joist Girders," joist manufacturer's written instructions, and requirements in this Section.
  - 1. Before installation, splice joists delivered to Project site in more than one piece.
  - 2. Space, adjust, and align joists accurately in location before permanently fastening.
  - 3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
  - 4. Joist Installation: Bolt joists to supporting steel framework using carbon-steel bolts unless otherwise indicated.
  - 5. Joist Installation: Bolt joists to supporting steel framework using high-strength structural bolts unless otherwise indicated. Comply with RCSC's "Specification for Structural Joints Using High-Strength Bolts" for high-strength structural bolt installation and tightening requirements.
  - 6. Joist Installation: Weld joist seats to supporting steel framework.
  - 7. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.
- I. Bracing: Install bracing in roof and sidewalls where indicated on erection drawings.
  - 1. Tighten rod and cable bracing to avoid sag.
  - 2. Locate interior end-bay bracing only where indicated.

- J. Framing for Openings: Provide shapes of proper design and size to reinforce openings and to carry loads and vibrations imposed, including equipment furnished under mechanical and electrical work. Securely attach to structural framing.
- K. Erection Tolerances: Maintain erection tolerances of structural framing within AISC 303.

### 3.4 METAL PANEL INSTALLATION, GENERAL

- A. Fabricate and finish metal panels and accessories at the factory, by manufacturer's standard procedures and processes, as necessary to fulfill indicated performance requirements demonstrated by laboratory testing. Comply with indicated profiles and with dimensional and structural requirements.
- B. On-Site Fabrication: Subject to compliance with requirements of this Section, metal panels may be fabricated on-site using UL-certified, portable roll-forming equipment if panels are of same profile and warranted by manufacturer to be equal to factory-formed panels. Fabricate according to equipment manufacturer's written instructions and to comply with details shown.
- C. Examination: Examine primary and secondary framing to verify that structural-panel support members and anchorages have been installed within alignment tolerances required by manufacturer.
  - 1. Examine roughing-in for components and systems penetrating metal panels, to verify actual locations of penetrations relative to seams before metal panel installation.
- D. General: Anchor metal panels and other components of the Work securely in place, with provisions for thermal and structural movement.
  - 1. Field cut metal panels as required for doors, windows, and other openings. Cut openings as small as possible, neatly to size required, and without damage to adjacent metal panel finishes.
    - a. Field cutting of metal panels by torch is not permitted unless approved in writing by manufacturer.
  - 2. Install metal panels perpendicular to structural supports unless otherwise indicated.
  - 3. Flash and seal metal panels with weather closures at perimeter of openings and similar elements. Fasten with self-tapping screws.
  - 4. Locate and space fastenings in uniform vertical and horizontal alignment.
  - 5. Locate metal panel splices over structural supports with end laps in alignment.
  - 6. Lap metal flashing over metal panels to allow moisture to run over and off the material.
- E. Lap-Seam Metal Panels: Install screw fasteners using power tools with controlled torque adjusted to compress EPDM washers tightly without damage to washers, screw threads, or metal panels. Install screws in predrilled holes.
  - 1. Arrange and nest side-lap joints so prevailing winds blow over, not into, lapped joints. Lap ribbed or fluted sheets one full rib corrugation. Apply metal panels and associated items for neat and weathertight enclosure. Avoid "panel creep" or application not true to line.



- F. Metal Protection: Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by metal roof panel manufacturer.
- G. Joint Sealers: Install gaskets, joint fillers, and sealants where indicated and where required for weatherproof performance of metal panel assemblies. Provide types of gaskets, fillers, and sealants indicated; or, if not indicated, provide types recommended by metal panel manufacturer.
  - 1. Seal metal panel end laps with double beads of tape or sealant the full width of panel. Seal side joints where recommended by metal panel manufacturer.
  - 2. Prepare joints and apply sealants to comply with requirements in Section 079200 "Joint Sealants."

### 3.5 METAL ROOF PANEL INSTALLATION

- A. General: Provide metal roof panels of full length from eave to ridge unless otherwise indicated or restricted by shipping limitations.
  - 1. Install ridge and hip caps as metal roof panel work proceeds.
  - 2. Flash and seal metal roof panels with weather closures at eaves and rakes. Fasten with self-tapping screws.
- B. Standing-Seam Metal Roof Panels: Fasten metal roof panels to supports with concealed clips at each standing-seam joint, at location and spacing and with fasteners recommended by manufacturer.
  - 1. Install clips to supports with self-drilling or self-tapping fasteners.
  - 2. Install pressure plates at locations indicated in manufacturer's written installation instructions.
  - 3. Snap Joint: Nest standing seams and fasten together by interlocking and completely engaging factory-applied sealant.
  - 4. Seamed Joint: Crimp standing seams with manufacturer-approved motorized seamer tool so that clip, metal roof panel, and factory-applied sealant are completely engaged.
  - 5. Rigidly fasten eave end of metal roof panels and allow ridge end free movement for thermal expansion and contraction. Predrill panels for fasteners.
  - 6. Provide metal closures at peaks, and each side of ridge caps.
- C. Lap-Seam Metal Roof Panels: Fasten metal roof panels to supports with exposed fasteners at each lapped joint, at location and spacing recommended by manufacturer.
  - 1. Provide metal-backed sealing washers under heads of exposed fasteners bearing on weather side of metal roof panels.
  - 2. Provide sealant tape at lapped joints of metal roof panels and between panels and protruding equipment, vents, and accessories.
  - 3. Apply a continuous ribbon of sealant tape to weather-side surface of fastenings on end laps and on side laps of nesting-type metal panels, on side laps of ribbed or fluted metal panels, and elsewhere as needed to make metal panels weatherproof to driving rains.

4. At metal panel splices, nest panels with minimum 6-inch (152-mm) end lap, sealed with butyl-rubber sealant and fastened together by interlocking clamping plates.
- D. Metal Fascia Panels: Align bottom of metal panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws. Flash and seal metal panels with weather closures where fasciae meet soffits, along lower panel edges, and at perimeter of all openings.
- E. Metal Roof Panel Installation Tolerances: Shim and align metal roof panels within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m) on slope and location lines and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

### 3.6 METAL WALL PANEL INSTALLATION

- A. General: Install metal wall panels in orientation, sizes, and locations indicated on Drawings. Install panels perpendicular to girts, extending full height of building, unless otherwise indicated. Anchor metal wall panels and other components of the Work securely in place, with provisions for thermal and structural movement.
  1. Unless otherwise indicated, begin metal panel installation at corners with center of rib lined up with line of framing.
  2. Shim or otherwise plumb substrates receiving metal wall panels.
  3. When two rows of metal panels are required, lap panels 4 inches (102 mm) minimum.
  4. When building height requires two rows of metal panels at gable ends, align lap of gable panels over metal wall panels at eave height.
  5. Rigidly fasten base end of metal wall panels and allow eave end free movement for thermal expansion and contraction. Predrill panels.
  6. Flash and seal metal wall panels with weather closures at eaves and rakes, and at perimeter of all openings. Fasten with self-tapping screws.
  7. Install screw fasteners in predrilled holes.
  8. Install flashing and trim as metal wall panel work proceeds.
  9. Apply elastomeric sealant continuously between metal base channel (sill angle) and concrete, and elsewhere as indicated on Drawings; if not indicated, as necessary for waterproofing.
  10. Align bottom of metal wall panels and fasten with blind rivets, bolts, or self-drilling or self-tapping screws.
  11. Provide weatherproof escutcheons for pipe and conduit penetrating exterior walls.
- B. Metal Wall Panels: Install metal wall panels on exterior side of girts. Attach metal wall panels to supports with fasteners as recommended by manufacturer.
- C. Insulated Metal Wall Panels: Install insulated metal wall panels on exterior side of girts. Attach panels to supports at each panel joint using concealed clip and fasteners at maximum 42 inches (1067 mm) o.c., spaced not more than manufacturer's recommendation. Fully engage tongue and groove of adjacent insulated metal wall panels.
  1. Install clips to supports with self-tapping fasteners.
  2. Apply continuous ribbon of sealant to panel joint on concealed side of insulated metal wall panels as vapor seal; apply sealant to panel joint on exposed side of panels as weather seal.

- D. Installation Tolerances: Shim and align metal wall panels within installed tolerance of 1/4 inch in 20 feet (6 mm in 6 m), noncumulative; level, plumb, and on location lines; and within 1/8-inch (3-mm) offset of adjoining faces and of alignment of matching profiles.

### 3.7 METAL SOFFIT PANEL INSTALLATION

- A. Provide metal soffit panels the full width of soffits. Install panels perpendicular to support framing.
- B. Flash and seal metal soffit panels with weather closures where panels meet walls and at perimeter of all openings.

### 3.8 THERMAL INSULATION INSTALLATION

- A. General: Install insulation concurrently with metal panel installation, in thickness indicated to cover entire surface, according to manufacturer's written instructions.
  - 1. Set vapor-retarder-faced units with vapor retarder toward warm side of construction unless otherwise indicated. Do not obstruct ventilation spaces except for firestopping.
  - 2. Tape joints and ruptures in vapor retarder, and seal each continuous area of insulation to the surrounding construction to ensure airtight installation.
  - 3. Install factory-laminated, vapor-retarder-faced blankets straight and true in one-piece lengths, with both sets of facing tabs sealed, to provide a complete vapor retarder.
  - 4. Install blankets straight and true in one-piece lengths. Install vapor retarder over insulation, with both sets of facing tabs sealed, to provide a complete vapor retarder.
- B. Blanket Roof Insulation: Comply with the following installation method:
  - 1. Over-Framing Installation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Hold in place by metal roof panels fastened to secondary framing.
  - 2. Between-Purlin Installation: Extend insulation and vapor retarder between purlins. Carry vapor-retarder-facing tabs up and over purlin, overlapping adjoining facing of next insulation course and maintaining continuity of retarder. Hold in place with bands and crossbands below insulation.
  - 3. Over-Purlin-with-Spacer-Block Installation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Install layer of filler insulation over first layer to fill space formed by metal roof panel standoffs. Hold in place by panels fastened to standoffs.
    - a. Thermal Spacer Blocks: Where metal roof panels attach directly to purlins, install thermal spacer blocks.
  - 4. Two-Layers-between-Purlin-with-Spacer-Block Installation: Extend insulation and vapor retarder between purlins. Carry vapor-retarder-facing tabs up and over purlin, overlapping adjoining facing of next insulation course and maintaining continuity of retarder. Install layer of filler insulation over first layer to fill space between purlins formed by thermal spacer blocks. Hold in place with bands and crossbands below insulation.

- a. Thermal Spacer Blocks: Where metal roof panels attach directly to purlins, install thermal spacer blocks.
- 5. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.
- C. Blanket Wall Insulation: Extend insulation and vapor retarder over and perpendicular to top flange of secondary framing. Hold in place by metal wall panels fastened to secondary framing.
  - 1. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.
  - 2. Sound-Absorption Insulation: Where sound-absorption requirement is indicated for metal liner panels, cover insulation with polyethylene film and provide inserts of wire mesh to form acoustical spacer grid.
- D. Board Wall Insulation: Extend board insulation in thickness indicated to cover entire wall. Hold in place by metal wall panels fastened to secondary framing. Comply with manufacturers' written instructions.
  - 1. Retainer Strips: Install retainer strips at each longitudinal insulation joint, straight and taut, nesting with secondary framing to hold insulation in place.

### 3.9 DOOR AND FRAME INSTALLATION

- A. General: Install doors and frames plumb, rigid, properly aligned, and securely fastened in place according to manufacturers' written instructions. Coordinate installation with wall flashings and other components. Seal perimeter of each door frame with elastomeric sealant used for metal wall panels.
- B. Personnel Doors and Frames: Install doors and frames according to NAAMM-HMMA 840. Fit non-fire-rated doors accurately in their respective frames, with the following clearances:
  - 1. Between Doors and Frames at Jambs and Head: 1/8 inch (3 mm).
  - 2. Between Edges of Pairs of Doors: 1/8 inch (3 mm).
  - 3. At Door Sills with Threshold: 3/8 inch (9.5 mm).
  - 4. At Door Sills without Threshold: 3/4 inch (19.1 mm).
  - 5. At fire-rated openings, install frames according to, and doors with clearances specified in, NFPA 80.
- C. Sliding Service Doors: Bolt support angles to opening head members through factory-punched holes. Bolt door tracks to support angles at maximum 24 inches (610 mm) o.c. Set doors and operating equipment with necessary hardware, jamb and head mold stops, continuous hood flashing, anchors, inserts, hangers, and equipment supports.
- D. Field Glazing: Comply with installation requirements in Section 088000 "Glazing."
- E. Door Hardware:

1. Install surface-mounted items after finishes have been completed at heights indicated in DHI's "Recommended Locations for Architectural Hardware for Standard Steel Doors and Frames."
2. Set units level, plumb, and true to line and location. Adjust and reinforce attachment substrates as necessary for proper installation and operation.
3. Drill and countersink units that are not factory prepared for anchorage fasteners. Space fasteners and anchors according to industry standards.
4. Set thresholds for exterior doors in full bed of sealant complying with requirements for concealed mastics specified in Section 079200 "Joint Sealants."

### 3.10 WINDOW INSTALLATION

- A. General: Install windows plumb, rigid, properly aligned, without warp or rack of frames or sash, and securely fasten in place according to manufacturer's written instructions. Coordinate installation with wall flashings and other components. Seal perimeter of each window frame with elastomeric sealant used for metal wall panels.
  1. Separate dissimilar materials from sources of corrosion or electrolytic action at points of contact with other materials by complying with requirements specified in AAMA/WDMA/CSA 101/I.S.2/A440.
- B. Set sill members in bed of sealant or with gaskets, for weathertight construction.
- C. Install windows and components to drain condensation, water penetrating joints, and moisture migrating within windows to the exterior.
- D. Mount screens directly to frames with tapped screw clips.

### 3.11 ACCESSORY INSTALLATION

- A. General: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.
  1. Install components required for a complete metal roof panel assembly, including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
  2. Install components for a complete metal wall panel assembly, including trim, copings, corners, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
  3. Where dissimilar metals contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with corrosion-resistant coating, by applying rubberized-asphalt underlayment to each contact surface, or by other permanent separation as recommended by manufacturer.
- B. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.

1. Install exposed flashing and trim that is without excessive oil-canning, buckling, and tool marks and that is true to line and levels indicated, with exposed edges folded back to form hems. Install sheet metal flashing and trim to fit substrates and to result in waterproof and weather-resistant performance.
  2. Expansion Provisions: Provide for thermal expansion of exposed flashing and trim. Space movement joints at a maximum of 10 feet (3 m) with no joints allowed within 24 inches (600 mm) of corner or intersection. Where lapped or bayonet-type expansion provisions cannot be used or would not be sufficiently weather resistant and waterproof, form expansion joints of intermeshing hooked flanges, not less than 1 inch (25 mm) deep, filled with mastic sealant (concealed within joints).
- C. Gutters: Join sections with riveted-and-soldered or lapped-and-sealed joints. Attach gutters to eave with gutter hangers spaced as required for gutter size, but not more than 36 inches (914 mm) o.c. using manufacturer's standard fasteners. Provide end closures and seal watertight with sealant. Provide for thermal expansion.
- D. Downspouts: Join sections with 1-1/2-inch (38-mm) telescoping joints. Provide fasteners designed to hold downspouts securely 1 inch (25 mm) away from walls; locate fasteners at top and bottom and at approximately 60 inches (1524 mm) o.c. in between.
1. Provide elbows at base of downspouts to direct water away from building.
  2. Tie downspouts to underground drainage system indicated.
- E. Circular Roof Ventilators: Set ventilators complete with necessary hardware, anchors, dampers, weather guards, rain caps, and equipment supports. Mount ventilators on flat level base. Install preformed filler strips at base to seal ventilator to metal roof panels.
- F. Continuous Roof Ventilators: Set ventilators complete with necessary hardware, anchors, dampers, weather guards, rain caps, and equipment supports. Join sections with splice plates and end-cap skirt assemblies where required to achieve indicated length. Install preformed filler strips at base to seal ventilator to metal roof panels.
- G. Louvers: Locate and place louver units level, plumb, and at indicated alignment with adjacent work.
1. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.
  2. Provide perimeter reveals and openings of uniform width for sealants and joint fillers.
  3. Protect galvanized- and nonferrous-metal surfaces from corrosion or galvanic action by applying a heavy coating of corrosion-resistant paint on surfaces that will be in contact with concrete, masonry, or dissimilar metals.
  4. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 079200 "Joint Sealants" for sealants applied during louver installation.
- H. Roof Curbs: Install curbs at locations indicated on Drawings. Install flashing around bases where they meet metal roof panels.
- I. Pipe Flashing: Form flashing around pipe penetration and metal roof panels. Fasten and seal to panel as recommended by manufacturer.

### 3.12 FIELD QUALITY CONTROL

- A. Special Inspections: Owner will engage a qualified special inspector to perform field quality control special inspections and to submit reports.
- B. Product will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

### 3.13 ADJUSTING

- A. Doors: After completing installation, test and adjust doors to operate easily, free of warp, twist, or distortion.
- B. Door Hardware: Adjust and check each operating item of door hardware and each door to ensure proper operation and function of every unit. Replace units that cannot be adjusted to operate as intended.
- C. Windows: Adjust operating sashes and ventilators, screens, hardware, and accessories for a tight fit at contact points and at weather stripping to ensure smooth operation and weathertight closure. Lubricate hardware and moving parts.
- D. **[Roof Ventilators] [and] [Adjustable Louvers]**: After completing installation, including work by other trades, lubricate, test, and adjust units to operate easily, free of warp, twist, or distortion as needed to provide fully functioning units.
  - 1. Adjust louver blades to be weathertight when in closed position.

### 3.14 CLEANING AND PROTECTION

- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A 780/A 780M and manufacturer's written instructions.
- B. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.
- C. Touchup Painting: After erection, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted structural framing, bearing plates, and accessories.
  - 1. Clean and prepare surfaces by SSPC-SP 2, "Hand Tool Cleaning," or by SSPC-SP 3, "Power Tool Cleaning."
  - 2. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
- D. Touchup Painting: Cleaning and touchup painting are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

- E. Metal Panels: Remove temporary protective coverings and strippable films, if any, as metal panels are installed. On completion of metal panel installation, clean finished surfaces as recommended by metal panel manufacturer. Maintain in a clean condition during construction.
  - 1. Replace metal panels that have been damaged or have deteriorated beyond successful repair by finish touchup or similar minor repair procedures.
- F. Doors and Frames: Immediately after installation, sand rusted or damaged areas of prime coat until smooth and apply touchup of compatible air-drying primer.
  - 1. Immediately before final inspection, remove protective wrappings from doors and frames.
- G. Windows: Clean metal surfaces immediately after installing windows. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances. Clean factory-glazed glass immediately after installing windows.
- H. Louvers: Clean exposed surfaces that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate until final cleaning.
  - 1. Restore louvers damaged during installation and construction period so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.
    - a. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION 133419



## SECTION 133423 – FABRICATED STRUCTURES – SALT STORAGE BUILDING

### PART 1 - GENERAL

#### 1.1 DESCRIPTION

- A. Work Included: Under this Section the Contractor shall provide all labor, equipment and material necessary to design, construct and place in service Building No. 6 – Salt Storage Building complete in place, as shown on the drawings, specified herein, and approved by the Engineer.
- B. Related Work Described Elsewhere
  - 1. Excavating and Backfilling                      Section 02315
  - 2. Cast-in-place Concrete                      Section 03300
  - 3. Concrete Form Liner                      Section 03360
  - 4. Concrete Coatings                      Section 03375
  - 5. Asphalt Shingles                      Section 07311
  - 6. Exterior Painting                      Section 09911
  - 7. Staining                      Section 09930
  - 8. Louvers and Vents                      Section 10200

#### 1.2 QUALITY ASSURANCE

- A. Standards: All equipment and labor furnished under this Section shall:
  - 1. Comply with standards specified herein as listed in the General and Special Conditions.
  - 2. Comply with ASTM, AA, NEC, ANSI and all other applicable Federal, State and Municipal codes and regulations including revisions to date of contract.
  - 3. In all cases where a device or part of the equipment is referred to in this Section in the singular (such as “motor”), it is intended that such reference shall apply to as many such devices as are required to complete the installation.
  - 4. Comply with all applicable sections of the General and Special Conditions.
- B. Qualifications of Manufacturers: Products used in the work of this section shall be produced by manufacturers who are regularly engaged in the design, manufacture and/or supply of similar items for at least five (5) years and which have a history of successful production acceptable to the Engineer.
- C. Qualifications of Installers: Use adequate number of skilled workmen who are thoroughly trained and experienced in the specified requirements and the methods needed for proper performance of the work of this Section.

### 1.3 SUBMITTALS

#### A. General:

1. Submit Shop Drawings in compliance with the requirements of Specification Section 01340 – Shop Drawings.
2. Submit Operation and Maintenance Manuals in compliance with the requirements of Specification Section 01390 – Manufacturer’s Operation and Maintenance Manuals.

#### B. Product Data Required

1. Manufacturer’s specifications and other data required to demonstrate compliance with the specific requirements.
2. A complete bill of materials list showing all items to be furnished and installed under this Section.
3. Complete shop drawings of all work of this Sections, showing dimensions and locations of all items including supporting structures and clearance requirements.
4. Complete design calculations prepared and sealed by a Professional Engineer registered in the State of New York for all work of this Section including:
  - a. Foundation and Retaining Wall System
  - b. Superstructure
  - c. Building Salt Storage Capacity
5. Erection and installation Drawings.

#### C. Certifications

1. Design Certifications: Submit written certification prepared and signed and sealed by a Professional Engineer registered in the State of New York verifying the foundation system design, retaining wall system design, superstructure design meet the loading and code requirements of these specifications and the codes of authorities having jurisdiction. The certification must reference specific dead loads, live loads, snow loads, wind loads/speeds, tributary area load reductions (if applicable), concentrated loads, collateral loads, seismic loads, end use categories, governing code bodies including year, and load applications.

#### D. Samples:

1. General
  - a. Submit six (6) each of the following samples for review. Samples shall be taken from a representative section of the referenced component showing the fit and exposed finish.
  - b. Where building elements are referenced/specified in other Sections of these

specifications, Samples shall be submitted in conformance with the requirements of the referenced Specification Section.

2. Color Selection

- a. Color samples shall be provided for all components requiring color selection by the Architect.

E. As-built Drawings

1. As-built drawings shall be submitted showing the final “as-built” condition of the completed structure.
2. As-built drawings shall be prepared, signed and sealed by a Professional Engineers registered in the State of New York.
3. As-built drawings shall show all components constructed, supplied and installed under this specification section and incorporate all changes made during construction process.
4. Where changes made during the construction process affect previously provided design calculations, revised calculations prepared, signed and sealed by a Professional Engineer registered in the State of New York shall be provided.

F. Miscellaneous Submittals

1. Mill certifications of structural steel and reinforcing steel.

PART 2 – PRODUCTS

2.1 GENERAL

A. Contractor to Provide Turnkey Design and Construction Services:

1. The intent of the Contract is to require the complete turnkey design and construction of the Salt Storage Building, complete in every detail according to the Shop Drawings, specifications and instructions approved by the Engineer, whether or not shown on the Contract Drawings or outlined in the Specifications. Consequently, the Contractor will be responsible for the development of all details and for the design of any special construction that may be found necessary, in order to provide a complete installation and the full cost of same shall be included in the price bid for this contract.

B. Scope of Work: In general, the work under this item shall include, but not be limited to the following:

1. Review of Geotechnical Information
2. Review of Required Design Criteria
3. Preparation of detailed design calculations sealed by a Professional Engineer registered in the State of New York.
4. Design of structure components including:

- a. Foundation systems including gravel pads, etc.
- b. Building superstructure including concrete wall systems, wood and steel framing systems, superstructure enclosure systems, doors and windows, and other elements and components necessary to provide a complete and functional structure.
- c. Building roofing system.
- d. Miscellaneous components such as handrails, etc.
- e. Coordination with the requirements of auxiliary building components as shown and specified in the Contract 1307 E, H and P Contract Documents.

5. Installation and construction of:

- a. Foundation systems including, gravel pads, foundation drains, etc.
- b. Building superstructure including concrete wall systems, wood framing systems, superstructure enclosure systems, doors and windows, and other elements and components necessary to provide a complete and functional structure.
- c. Building roofing system.
- d. Miscellaneous components such as handrails, etc.

C. Work Not Included: The following shall be furnished and installed, except as noted under other Contracts:

- 1. Electrical (excluding required penetrations, openings and sleeves)
- 2. HVAC (excluding required penetrations, openings, sleeves and architectural louvers).
- 3. Plumbing (excluding required penetrations, openings and sleeves)

D. Contractor Responsibilities: The Contractor is advised to review and become familiar with the various separate Contract Documents to ascertain for himself exactly what equipment and materials shall be furnished under such other Contracts, his responsibility for accommodating the requirements of such other Contracts, and his responsibility for installing such equipment and material.

E. Governing Design Code: The building structure and foundation system shall be designed in conformance with the requirements of the following:

- 1. Building Code of the State of New York, 2015 Edition.
- 2. Applicable local codes, laws and regulations
- 3. Where conflicts existing between codes, the more stringent shall apply.

## 2.2 STRUCTURAL REQUIREMENTS

### A. General

1. Footings and foundation walls shall be designed by a qualified Professional Engineer registered in the State of New York. The footing and foundation wall system shall be designed to accommodate the soil conditions as identified in the Geotechnical Report and meet building reaction requirements in addition to other imposed loads.
2. Concrete and reinforcing steel shall conform to the requirements of Section 03300 of these specifications.

B. Design Loads

1. Gravity Loads

a. Floor Slab:

- |                             |         |
|-----------------------------|---------|
| 1) Superimposed Live Load:  | 250 psf |
| 2) Total Superimposed Load: | 250 psf |

b. Roof:

- |                             |        |
|-----------------------------|--------|
| 1) Superimposed Dead Load:  | 11 psf |
| 2) Superimposed Live Load:  | 41 psf |
| 3) Total Superimposed Load: | 52 psf |

2. Wind Loads:

- |   |            |
|---|------------|
| a. Basic Wind Speed (3-second Gust):  | 125 mph    |
| b. Occupancy Category:  | II         |
| c. Exposure Category:   | B          |
| d. Internal Pressure Coefficient:   | $\pm 0.18$ |
| e. Components and cladding supporting a tributary area of less than 700 sf shall be designed for wind pressures in accordance with ASCE 7-10. |            |

f. Roof Snow Loads:

- |                            |        |
|----------------------------|--------|
| 1) Ground Snow Load:       | 30 psf |
| 2) Snow Exposure Factor:   | 1.0    |
| 3) Snow Thermal Factor:    | 1.2    |
| 4) Snow Importance Factor: | 1.0    |

g. Seismic Loads:

- |                                    |              |
|------------------------------------|--------------|
| 1) Seismic Design Category:        | B            |
| 2) Occupancy Category:             | II           |
| 3) Spectral Response Coefficients: | Sds = 0.215g |
|                                    | Sd1 = 0.082g |

- |    |                      |   |
|----|----------------------|---|
| 4) | Site Class:          | C   |
| 5) | Importance Factor:   | 1.0   |
| 6) | Basic Seismic Force: | Conform to NYS<br>Building Code Seismic<br>Requirements |
| 7) | Analysis Procedure:  | Equivalent Lateral Force                                |

### 3. Loadings Induced by Salt Stockpile

- 1) The foundation and building wall systems shall be designed to accommodate the design salt storage stockpile.
- 2) Design salt stockpile density: 80 pcf
- 3) Design salt stockpile friction angle: 32 degrees
- 4) Design salt stockpile dimensions:
  - a) Sidewall height: 20 ft
  - b) Maximum height at center: 45 ft
- 5) The above design stockpile dimensions are based on a salt storage bay width of 150 ft with 20 ft high sidewalls. Dimensions and loadings shall be adjusted as required to reflect the proposed vendor design.

### 4. Vehicle Surcharge Loads

- a. Foundation, concrete slabs and retaining wall systems shall be designed to accommodate an H20-44 loading:
  - 1) On the roadways adjacent to the Salt Storage Building

### C. Foundation System Requirements

1. Footings and foundation walls shall be designed by a qualified Professional Engineer registered in the State of New York. The footing and foundation wall system shall be designed to accommodate the soil conditions as identified in the Geotechnical Report and meet building reaction requirements in addition to other imposed loads.
2. All footings shall be placed directly on virgin soil, or certified compacted fill.
3. Concrete for Foundations
  - a. 28 day minimum compressive strength for concrete shall be as follows:
    - 1) Footings: 5,000 psi
    - 2) Slab on Grade: 5,000 psi & 0.40 Max. W/C ratio
    - 3) Walls: 5,000 psi
  - b. Maximum concrete slump shall be 4-inches for concrete not receiving high

- range water reducing admixture.
- c. Slabs on grade shall receive fiber reinforced concrete conforming to ACI 544-2R-89. Slab shall be finished in accordance with ACI Standard 302.1R for Class Floors. Type B cement and 1-inch coarse aggregate (size no. 57) shall be used.
  - d. All concrete shall be mixed, transported, and placed in accordance with ACI Standards 318, 304, 301.
  - e. All reinforcing bars shall be of new billet steel conforming to ASTM A615, grade 60 and shall be galvanized.
  - f. Welding of reinforcement is prohibited.
  - g. All welded wire mesh shall conform to ASTM A185 and shall be galvanized.
  - h. All vertical surfaces of concrete shall be formed for walls and footings.
  - i. Reinforcing steel shall be placed to provide the following minimum concrete cover:
 

1) Slab on Grade:	1-1/2 (2" for #6 or greater)
2) Walls:	2"
3) Footings:	3"
  - j. Grade beams shall be formed on all sides.
4. All fill shall be placed in eight inch loose lifts (maximum) compacted with vibratory rollers. Fill material shall be tested by modified proctor density method (ASTM D1557) and must qualify as select, with less than 10% passing through the no. 200 sieve. Soil shall be placed with moisture content and energy to provide 92% of maximum dry density below slabs on grade. In place density tests shall be taken for each 10,000 s.f. In each lift. For acceptance of soil, average of density tests must exceed the specified compaction. No tests shall be permitted to fall below 88% compaction.
  5. All exterior footings shall be placed a minimum of 3'-6" below final grade when bearing on soil.
  6. Where necessary, footing steps shall be constructed at maximum slope of 1 vertical to 2 horizontal.
  7. Where rock outcroppings are encountered in a building foundation bearing on soil, such outcropping or interference shall be removed to a depth 12 inches below bottom of footing and replaced with clean granular material containing less than 15% silt, compacted to 95% maximum density per modified proctor method. Maintain a minimum cover of 3'-6" to bottom of concrete.
  8. Where solid unfractured rock is encountered for a wall length of at least 25 feet, walls may be poured without footings by trenching 6 inches into the rock and pinning the wall to rock with dowels to match vertical reinforcing, grouted into rock, extending 24 bar diameters into rock. No frost provisions are required for this detail. Provide control joint in wall at any transition between rock bearing and soil bearing conditions.
  9. Excavations shall be dewatered to allow installation of footings in dry atmosphere.
  10. Differential backfill against foundation walls shall not exceed four feet until top bracing slab or framework has been in place for a minimum of three days. Cantilevered retaining walls may be backfilled after 14 days from concrete

placement, but in no case shall differential of backfill, on opposite sides of the wall, exceed the final design differential.

11. Bottom of footing elevations shall be modified based upon inspection of soil condition. Elevation of adjacent footings shall vary on a slope not steeper than one vertical to two horizontal.
12. The Contractor shall notify the Engineer when bottom of footing elevations are to be changed and submit revised foundation and retaining wall design calculations and designs to the Engineer for review.

D. Requirements for Reinforced Concrete Superstructure

1. All concrete work shall conform to requirements of the ACI Building Code requirement for structural concrete (318- 14 : Ultimate Strength Design).
2. All exposed concrete shall be air entrained, 6% +/- 1.5% by volume, for 3/4" coarse aggregate.
3. All concrete shall be mixed, transported and placed in accordance with ACI standards 318 and 304.
4. All concrete shall have compressive strength  $f'_c = 5000$  psi at 28 days, unless noted otherwise on schedules or notes.
5. Maximum concrete slump shall be 4" for concrete not receiving high- range water reducing admixtures.
6. All reinforcing steel shall be deformed bars of high strength billet steel ASTM A615, grade 60 (60,000 psi min fy) and shall be galvanized. Welding of reinforcement is prohibited.
7. All welded wire mesh shall conform to ASTM A185 and shall be galvanized.
8. Concrete covering of reinforcing steel (including ties and stirrups) shall conform to the following minimum requirements:
  - a. 3/4" for slabs and walls with interior exposure.
  - b. 1-1/2" for slabs and walls with exterior exposure for #5 or smaller, 2" otherwise.
  - c. 1-1/2" for beams and columns with interior exposure
  - d. 2" for beams and columns with exterior exposure
9. All bars which are to be continuous shall be lapped at splices and corners a minimum of 40 bar diameters.
10. Wherever possible, splices of mild steel shall be made in a compression area. No more than 50% of bars (alternated) shall be spliced in a tension area.
11. Sleeves, boxes, and other openings shall not be permitted in beams, or two way slabs unless shown on a drawing submitted to and approved by the Engineer.
12. All plumbing slots shall be filled with concrete to the same depth as the floor slab after piping has been installed.
13. Pipes or conduits placed in slabs shall not have an outside diameter larger than 1/3 the slab thickness and shall not be spaced closer than 3 diameters on center.
14. All beams, spandrels and slabs are to be placed monolithically unless otherwise approved by the Engineer.
15. All embedded steel shall be ASTM A36. Aluminum inserts shall not be permitted.
16. Test cylinders shall be taken from the mixer in accordance with ASTM C172 and



- the project specifications.
17. Vertical construction joints using approved bulkheads may be made within the middle third of beam or slab spans where stop in concrete work is necessary. A plan showing proposed joints shall be submitted to the Engineer for approval. Horizontal construction joints are permitted only as approved by the Engineer. Construction joints shall conform to ACI –318.
  18. Contractor shall provide a minimum area of steel reinforcement equal to .0018 times the gross concrete area in concrete slabs and footings. For walls, provide minimum reinforcing in accordance with ACI 318.

E. Lumber

1. All new lumber shall be visually graded lumber, Douglas Fir, Larch or Southern Yellow Pine No. 2 or better with maximum moisture content of 19% and minimum E=1,600,000 psi in accordance with the National Design Specifications For Wood Construction.
2. All lumber shall bear visible gradestamping.
3. All joists bearing on masonry shall be firecut with minimum bearing length of four inches.
4. All lumber shall be nailed in accordance with the specified nailing schedule unless otherwise approved by the Engineer.

NAILING SCHEDULE		
BUILDING ELEMENT	NAIL TYPE	NUMBER AND DISTRIBUTION
Stud to Sole Plate	Common-Direct Common-Toe-Nail	2-16d 4-8d
Stud to Cap Plate	Common-Direct Common-Toe-Nail	2-16d 2-16d
Double Studs	Common-Direct	10d 12"
Corner Studs	Common-Direct	16d 24" o.c.
Sole Plate to Joist or Blocking	Common	16d 16" o.c.

NAILING SCHEDULE		
BUILDING ELEMENT	NAIL TYPE	NUMBER AND DISTRIBUTION
Double Cap Plate	Common-Direct	10d 16" o.c.
Cap Plate Laps	Common-Direct	2-10d
Ribbon Strip, 6" or Less	Common-Direct	2-10d each bearing
Ribbon Strip, Over 6"	Common-Direct	3-10d each bearing
Roof Rafter to Plate	Common-Toe-Nail	3-8d
Roof Rafter to Ridge	Common-Direct Common-Toe-Nail	2-16d 2-16d
Jack Rafter to Hip	Common-Direct Common-Toe-Nail	2-16d 3-10d
Floor Joists to Studs (No Ceiling Joists)	Common-Direct	5-10d or 3-16d
Floor Joists to Studs (With Ceiling Joists)	Common-Direct	2-10d
Floor Joists to Sill or Girder	Common-Toe-Nail	3-8d
Ledger Strip	Common-Direct	3-16d at each joist
Ceiling Joists to Plate	Common-Toe-Nail	3-16d
Ceiling Joists to Parallel to Rafter	Common-Direct	3-10d
Ceiling Joists (Laps Over Partitions)	Common-Direct	3-18d
Collar Beam	Common-Direct	3-10d
Bridging to Joists	Common-Direct	2-8d each end
Diagonal Brace (to Stud And Plate)	Common-Direct	2-8d each bearing
Tail Beams to Headers (Where Nailing Permitted)	Common-End	1-20d each sq. ft. floor area
Header Beams to Trimmers (Where Nailing Permitted)	Common-End	1-20d each 8 sq. ft. floor area
1" Subflooring (6" or Less In Width)	Common-Direct	2-8d each joist
1" Subflooring (8" or More In Width)	Common-Direct	3-8d each joist
2" Subflooring	Common-Direct	2-16d each joist
1" Wall Sheathing (8" or Less In Width)	Common-Direct	2-8d each stud

NAILING SCHEDULE
------------------

BUILDING ELEMENT	NAIL TYPE	NUMBER AND DISTRIBUTION
1" Wall Sheathing (Over 8" In Width)	Common-Direct	3-8d each stud
Plywood Sheathing Roof And Wall	Common-Direct	8d 6" o.c. exterior edge 8d 12" o.c. intermediate
1" Roof Decking (6" or Less In Width)	Common-Direct	2-8d each rafter
1" Roof Decking (Over 6" In Width)	Common-Direct	3-8d each rafter
Shingles, Wood	Corrosion-Resistive	2-no. 14 b&s gage each bearing
Weather Boarding	Corrosion-Resistive	2-8d each bearing

5. Single nails should penetrate not less than 3/4" into nailing strips, sheathing or supporting construction, unless approved fastenings are used.
6. Joists shall be fastened to steel girders by either of two acceptable methods as follows except as noted at "timber connectors" below:
  - a. A continuous 2 x 6 nailer plate shall be bolted to the top flange of steel with 1/2" diameter stainless steel bolts at 4'-0" on center, on alternate sides of web. Joists shall be toenailed to plate with 3-8d nails per joist. joists framing from opposite sides shall lap at least six inches, and be spiked together and blocked.
  - b. A continuous 2 x 4 nailer plate shall be bolted above the bottom flange of steel member with 1/2 inch diam. bolts at 4'-0" on center. Joists shall be notched on top to provide clearance of top flange and to provide a space of at least 3/4" between steel and subfloor. Maximum depth of notch shall be 1/4 the depth of joist. 20 gage metal tie or wood scab shall be used to fasten opposite joists to oneanother.

#### F. Wood Structural Panels (Plywood)

1. Plywood for subfloor (floor sheathing) over sawn lumber shall be 5/8" C-D EXT, Species Group 3, APA Identification Index 32/16. Index stamp shall be visible on all sheets.
2. Plywood for subfloor (floor sheathing over wood trusses) shall be 3/4" C-D EXT, Species Group 3, APA Identification Index 40/20, glued to top of truss and screwed to top flange at 12" oncenter.
3. Plywood used for roof sheathing shall be 1/2" C-C EXT APA Identification Index 24/0.
4. Plywood shall be nailed to joists with 8d common nails at 6" on center at exterior edges and 12" on center at intermediate supports.
5. Use plyclips or other edge supports for all plywood sheathing.
6. Place face grain in direction of span (transverse to joist or truss span).
7. Leave 1/16" space at all plywood panel end joints and 1/8" space at all panel edge joints.

G. Laminated Timber Arch

1. Shop drawings shall be submitted for approval of all timber arches.
2. Shop drawings shall show chord and web sizes, strengths, stiffeners (as required), bearing details, bridging, bracing, erection notes, and design calculations. Trusses shall be designed to meet the design loads shown on the structural notes and plans. Maximum live load deflection shall be less than 1/360 of the span. Maximum deflection under full design load shall be limited to 1/240 of the span.
3. All shop drawings and erection drawings and calculations shall bear the seal and signature of a professional engineer registered in the State of New York.
4. The truss erector is responsible for proper arch handling and for temporary bracing. Erection bracing shall be applied as each truss is placed in position. Care must be taken to stabilize the arches as necessary to avoid collapse.

2.3 DETAILED PROJECT DESCRIPTION AND REQUIREMENTS

A. General:

1. It is the intent of this portion of the specifications to include the furnishing and erecting of the Salt Storage Building superstructure including all other accessories as shown on the plans and/or hereinafter described, such work is to be the responsibility of the Salt Storage Building Subcontractor.
2. It is not the intent of this portion of the specifications to cover, plumbing, heating, electrical work (power, lighting, control wiring, communication, alarm systems), utility connections, special glazing materials, penetrations for mechanical or electrical piping and conduits, or final cleaning of building components. This portion of the work shall be the responsibility of the Contract 1307 E, H and P Contractors and their selected Subcontractors; and General Contractor and his selected Subcontractors, other than the Salt Storage Building Subcontractor.
3. No foundation installation shall be made prior to approval of the Salt Storage Building superstructure drawings. Approved superstructure drawings shall be used to make all foundation installations.
4. Salt Storage Building configuration and dimensions may vary from the Contract Drawings to accommodate manufacturer's standard dimensions and configuration, but total theoretical salt storage capacity of the building shall not be less than 8,900 tons assuming a bulk storage density of 80 pounds per cubic foot (pcf) and an angle of repose of 32 degrees.

B. Specifications and Plans

1. These specifications are intended to supplement the drawings and, therefore, it shall not be their purpose to mention any portion of the construction which the drawings are competent to explain and such omissions shall not relieve the Salt Storage Building

Subcontractor from carrying out such portions indicated only on the drawings, and should items be required by specifications which are not indicated on the drawings, they shall be supplied and installed by the Salt Storage Building Subcontractor.

C. Scope

1. The Salt Storage Building shall consist of the following components as required to provide a complete and functional salt storage facility:
  - a. Foundation systems including, gravel pads, foundation drains, etc.
  - b. Building superstructure including concrete wall systems, wood and steel framing systems, superstructure enclosure systems, doors and windows, and other elements and components necessary to provide a complete and functional structure.
  - c. Building roofing system.
  - d. Miscellaneous components such as handrails, etc.
2. Building shall be clear span with no internal supports, posts or walls.
3. Building design shall be such that salt shall not come into contact with wood or ferrous metal elements unless such elements are fabricated from 316 stainless steel.
4. Steel primary elements, secondary elements, roof decking, and sheathing shall not be exposed to the interior of the building.
5. All building concrete surfaces shall be protected with a penetrating silane sealer as specified in Section 033754 – Concrete Coatings of these specifications to resist chloride contamination.
6. All building reinforcing steel shall be galvanized.
7. All wood in contact with concrete shall be pressure treated with CCA.
8. Building design shall incorporate an overfill protection feature at the top of the concrete sidewall and endwall. The overfill feature shall spill salt to the exterior of the building to prevent the stockpiling of salt against the building roof system.

D. Terminology

1. The building “width” shall be the distance from inside face of concrete sidewall to inside face of concrete sidewall.
2. The building “length” shall be the distance from inside face of concrete endwall inside face of concrete endwall.
3. The building “storage sidewall height” shall be the distance from the finished floor to the salt storage line at the building sidewall and endwall.
4. The building “maximum storage height” shall be the distance from the finished floor to the maximum height of the salt storage stockpile.
5. The building “center aisle” shall be “clear” horizontal area at and perpendicular to the building long axis centerline at the “center aisle height”. No primary or secondary structural elements shall project into the “center aisle” space.
6. The building “center aisle height” shall be the distance measured from the finished floor to the bottom of the primary frame roof member at the building center aisle.
7. The building “center aisle width” shall be the width of the center aisle at the specified “center aisle height”

- 8 The building storage capacity” shall be the maximum theoretical salt storage capacity of the building assuming salt is stored at an average density of 80 pcf with a friction angle of 32 degrees

E. Building Description

1. Building Size:

- a. Width: 82 ft
- b. Length: 151.5 ft
- c. Storage Sidewall Height: 22 ft
- d. Maximum Storage Height: 41.5 ft
- e. Salt Storage Capacity: 10,000 tons

2 Framed Openings: The building shall be provided with one framed opening of 20 ft wide by 30 ft high (minimum) and two man doors 3’ wide by 7’ high each as indicated on the Contract Drawings. The roll up door edge shall be protected with bollards.

3. Louvers/Vent:

- a. The building shall be provided with one louver/vent as indicated on the Contract Drawings.
- b. Louver/vent shall be fixed drainable blade type meeting or exceeding the requirement of Section 10200 – “Louvers and Vents” of these specifications.
- c. Louver/Vent shall be designed to accommodate building wind and seismic loads.
- d. Louver/Vent shall be furnished complete with all fasteners, framing elements, trim, and other as required to provide a complete installation.
- e. Louver/Vent assembly shall be painted per manufacturers standard practice, color shall be as selected by the Owner.

4. Roofing:

- a. Standing seam metal roofing with a minimum of 30 year manufacturer’s warranty. See Roof profile R-3.

5. Wall Siding:

- a. Vertical corrugated metal panels similar to M2A.
- b. 09911 – “Exterior color” of these specifications. Color shall be as selected by the Owner

6 Fasteners: All steel hardware and fasteners shall be galvanized or 316 stainless steel.

## PART 3 - EXECUTION

### 3.1 GENERAL

- A. Inspection: Examine the areas and conditions under which the work in this section will be installed. Correct any conditions detrimental to the proper and timely completion of the work. Do not proceed until all unsatisfactory conditions have been corrected, unless otherwise directed by the Engineer.
- B. Construct and install structure components in accordance with the requirements of Subsection 2.2 Structural Requirements above, the requirements of the various Specification Sections referenced as part of this Specification, all applicable Contract document requirements, and manufacturer instructions.

END OF SECTION 133419

## SECTION 135000 - SPECIAL INSTRUMENTATION

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specifications Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This section includes the following:

1. Provision of a Fluid Inventory Monitoring and Leak Detection system. Work includes, but is not necessarily limited to:
  - a. Designing, fabricating, furnishing, and installing the equipment complete and ready to operate at locations indicated on the Contract Drawings.
  - b. Interfacing with other work specified and indicated in the Contract Drawings.
  - c. Acceptance testing.
  - d. Training of Owner personnel.
  - e. Maintenance of the system during the warranty period.
2. Provide properly sized disconnect switches for each equipment item requiring electric power in accordance with manufacturer's requirements and NFPA 79 Electrical Standard for Industrial Machinery.

- B. Related Sections:

1. Section 013300 - Submittal Procedures
2. Section 017823 - Operation and Maintenance Data
3. Section 110500 - Common Work Results for Shop Equipment
4. Section 111119 - Vehicle Lubrication Equipment
5. Division 22 - Plumbing
6. Division 26 - Electrical
7. Section 415219 - Material Storage Tanks

#### 1.3 REFERENCES

- A. National Fire Protection Association (NFPA):

1. NFPA 30, Flammable and Combustible Liquids Code.
2. NFPA 30A, Code for Motor Fuel Dispensing Facilities and Repair Garages.
3. NFPA 52, Vehicular Gaseous Fuel Systems Code.
4. NFPA 70, National Electric Code, Section 500 Hazardous (Classified) Locations.

- B. Factory Mutual Engineering Association (FM).

- C. Underwriter Laboratories, Inc. (UL).



- D. International Code Council (ICC):
  - 1. International Building Code (IBC).
  - 2. International Plumbing (IPC).
  - 3. International Fire Code (IFC).
- E. State of New York Regulations and Codes

#### 1.4 SUBMITTALS

- A. Submit shop drawings, catalog cuts and all manufacturers' data covering all equipment covered in this section. If submitting catalog cuts, assure that the models specified or submitted are highlighted or underlined. No generic information will be accepted. Submit the following for review and approval:
  - 1. Shop drawings.
  - 2. Product data.
  - 3. Installation Instructions.
  - 4. Operations and maintenance manuals.
- B. Shop Drawings: Shop drawings shall consist of the following as applicable:
  - 1. Layout drawings showing equipment layout, elevations, conduit runs, utility layout and hook-ups, and all required dimensions.
  - 2. Detail drawings.
  - 3. Foundation and structural support drawings including anchor bolt plan and elevation.
  - 4. Utility connection plan.
  - 5. Electrical control diagram.
  - 6. Electrical equipment layout, with all motors, limit switches, solenoid valves, disconnects, control panels, etc. located and labeled.
  - 7. Piping systems including pipe routing, sizing, valving, etc. fully noted and scheduled.
- C. Product Data: Manufacturer's literature including catalog cuts, pamphlets, descriptive literature, equipment specifications, performance and test data, and brochures which adequately describe the piece of equipment or product. Provide sufficient product and preventive maintenance information to properly address each equipment item and all major components installed to the maximum extent possible during the equipment submittal and approval phase of the project.
- D. Installation Instructions: Manufacturer's recommended installation instructions and manufacturer's installation drawings.
- E. Operations and Maintenance Data:
  - 1. In accordance with Section 017823 Operation and Maintenance Data and 110500 Common Work Results for Shop Equipment.

## 1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products specified in this Section with a minimum of 5 years experience.
- B. Installer Qualifications: Experience on at least 5 projects of a similar nature in past 5 years, and acceptable to the Owner.

## 1.6 DELIVERABLES

- A. Operations and Maintenance Manuals:
  - 1. Provide Operations and Maintenance Manuals in accordance with the requirements of Section 017823 Operation and Maintenance Data and Section 110500 Common Work Results for Shop Equipment.
- B. As-Built Drawings:
  - 1. Provide As-Built Drawings in accordance with the requirements of Section 013300 Submittal Procedures.
- C. Training Program:
  - 1. Provide Training Program in accordance with the requirements of Division 1 and Section 110500 Common Work Results for Shop Equipment.

## 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store and handle products in compliance with the requirements specified in Section 110500 and the requirements of the Owner.

## 1.8 WARRANTY

- A. Provide warranty per Division 01 and 110500 Common Work Results for Shop Equipment.
- B. Manufacturer shall warrant all equipment including parts and labor for a period of one (1) year from date of acceptance.
- C. Contractor shall provide written documentation from the manufacturer that warranty service will be available at the delivery location(s). Service shall be provided within 24 hours after notification from the Owner.

## 1.9 TRAINING

- A. Provide a training program per Division 01 and 110500 Common Work Results for Shop Equipment.

## 1.10 DESIGN CRITERIA

- A. The contract specifications and drawings indicate general intent and extent of the work; actual equipment selection will be determined following approval of the contractor's proposed design.
- B. The information on the Contract Drawings is minimal and is provided as a guideline to be used for bidding purposes.
- C. The drawings and specifications are intended to supplement each other; consider any item set forth in either to be the same as if fully set forth in both.
- D. Where required design information is not specifically noted on the Contract Drawings, develop such information.
- E. Systems must meet the design criteria set forth in the specifications and the code and regulatory requirements of the State of New York, ICC, NFPA, UL, FM, and the local Agencies Having Jurisdiction.
- F. Interface with other Work: Plan installation of new work and connections to existing work to insure minimum interference with other Work of the Contract.
- G. Design Responsibilities:
  - 1. Design a complete fluid inventory monitoring and leak detection system to monitor the levels of the products stored in the Material Storage Tanks, to ensure the various systems and component parts function together as a workable system, complete with everything necessary for its operation.
  - 2. Establish all equipment types and quantities, mounting and hardware requirements, component locations not otherwise specified or shown, and all other design parameters necessary to provide complete and operable systems.
  - 3. The proposed design and material must be at least of the same level of quality as that indicated and specified herein.

## PART 2 - PRODUCTS

### 2.1 FLUID INVENTORY MONITORING AND LEAK DETECTION SYSTEM

- A. Equipment Item No.: LR-2
- B. Acceptable Manufacturers:
  - 1. The products of the following manufacturer are specified as the standard of quality for the Fluid Inventory Monitoring and Leak Detection System:
    - a. Veeder-Root  
125 Powder Forest Drive  
PO Box 2003  
Simsbury, CT 06070  
Telephone: (888) 561-7942  
Model TLS - 450 Plus

- b. Or Approved Equal.
- C. Description: Provide a fluid inventory monitoring and leak detection system for aboveground material storage tank systems consisting of the following components:
- 1. In-tank probes based on the magnetostrictive principle for liquid level measurement; all tank level probes to be compatible with the fluid being stored and monitored and the compatible with the material storage tanks.
  - 2. The system shall be capable of monitoring for up to 6 tanks per console and provide a combination of automatic and manual reports for each tank which include:
    - a. Adjusted Delivery Reports
    - b. Automatic Tank-to-Meter Mapping
    - c. Fluid Temperature
    - d. Ullage
    - e. Temperature-compensated fluid volume
    - f. Last inventory increase amount
    - g. Time and date
    - h. Tank identification
    - i. Fluid type identification
    - j. 85% ullage
  - 3. Leak detection sensor, as recommended by Fluid Inventory Monitoring and Leak Detection System manufacturer, for each location:
    - a. Interstitial Space – Double Wall Material Storage Tanks
    - b. Supply Piping
  - 4. The system shall be provided with a wall mounted control console to monitor fluid product inventory in above ground fluid storage tanks.
  - 5. Overfill alarm and acknowledgement device for exterior installation near Material Storage Tanks, activated from control panel.
    - a. Enclosure: Painted Steel; NEMA 4; approximately 18" long, 11" wide, 9" deep.
    - b. Audible Alarm: Output: Adjustable "Time On" from 0 to 60 seconds. Adjustable "Noise Level" from 78 to 103dB (at 10 feet).
    - c. Visual Alarm: Lamp Rating - 25 watt, Lens - Red Polycarbonate; Flashing Rate - 75 per minute.
    - d. Alarm Acknowledgement Switch: Turns off alarm unit while actuating acknowledgement lamp (amber lens).
    - e. Operating Temperature Range: -32 degrees to +109 degrees F.
    - f. Supply Voltage: 120 VAC, 50/60 Hz.
  - 6. Low Level Fill Visual Alarm to signal when tanks are at 25% capacity.
    - a. Visual Alarm shall be located outside Lube Room at location to be selected by Owner: 25 watt, Lens - Red Polycarbonate; Flashing Rate - 75 per minute.
    - b. Alarm Acknowledgement Switch: Turns off alarm unit while actuating acknowledgement lamp (amber lens).
    - c. Operating Temperature Range: -32 degrees to +109 degrees F.
    - d. Supply Voltage: 120 VAC, 50/60 Hz.
  - 7. Fluid inventory monitoring and leak detection system shall interface with existing system on site.

8. Provide all required conduit and interconnecting wiring between the control console and all probes and sensors at each Material Storage Tank to be installed in locations indicated on the Contract Drawings.
9. Provide fluid inventory monitoring and leak detection system for the following equipment and systems.
  - a. Material Storage Tanks as provided in accordance with Section 41 52 19. Monitor fluid level of Motor Oil and Hydraulic Oil.
10. Provide the capability to automatically dial a phone number, to be provided by the Architect, and announce an alarm condition in the event that a tank overfill condition or a leak condition is detected.

## 2.2 EXECUTION

## 2.3 EXAMINATION

- A. Examine conditions with Installer present for compliance with requirements for installation and other conditions affecting performance of equipment. Do not proceed with installation until unsatisfactory conditions have been corrected.

## 2.4 INSTALLATION

- A. General:
  1. The contract drawings do not indicate every conduit required for Special Instrumentation. Provide the required conduits as recommended by the Tank Inventory Monitoring and Leak Detection to construct complete piping systems.
  2. Comply with equipment manufacturer's written installation instructions.

## 2.5 TESTING

- A. Tank Inventory and Leak Detection System: Perform tests on completed equipment installation in accordance with the manufacturer's instructions.
  1. Correct any observed failures and re-test, as required by the Owner, until there are no failures.
  2. Substantial Completion of the Work shall not be declared until successful completion of all tests

END OF SECTION

## SECTION 142400 - HYDRAULIC ELEVATORS

### PART 1 - GENERAL

#### 1.1 SUMMARY

##### A. Section Includes:

1. Hydraulic passenger elevators including:
2. Standard pre-engineered hydraulic passenger elevators.
3. Elevator car enclosures, hoistway entrances and signal equipment.
4. Operation and control systems.
5. Jack(s).
6. Accessibility provisions for physically disabled persons.
7. Equipment, machines, controls, systems and devices as required for safely operating the specified elevators at their rated speed and capacity.
8. Materials and accessories as required to complete the elevator installation.

##### B. Related Requirements:

1. Division 01 "Summary" for purchase contract for elevators negotiated by Owner and assigned to Contractor.
2. Division 03 "Cast-in-Place Concrete" for setting sleeves, inserts, and anchoring devices in concrete.
3. Section 042000 "Concrete Unit Masonry" for setting sleeves, inserts, and anchoring devices in masonry and for grouting elevator entrance frames installed in masonry walls.
4. Division 05 "Structural Steel Framing" for the following:
  - a. Attachment plates, angle brackets, and other structural-steel preparations for fastening guide-rail brackets.
  - b. Divider beams.
  - c. Hoist beams.
  - d. Structural-steel shapes for subsills that are part of steel frame.
5. Section 055000 "Metal Fabrications" for the following:
  - a. Pit ladders.
  - b. Cants made from steel sheet in hoistways.
6. Section 096519 "Resilient Tile Flooring" for finish flooring RF-4) in elevator cars.
7. Section 099123 "Interior Painting" for field painting of hoistway entrance doors and frames.
8. Division 22 for sump pumps, sumps, and sump covers in elevator pits.
9. Division 23 Heating, Ventilation and Air Conditioning, for Heating and ventilating hoistway and/or control room.
10. Division 27 "Communications Copper Horizontal Cabling" for twisted pair conductors used for telephone service for elevators and for Internet connection to elevator controllers for remote monitoring of elevator performance if required.
11. Division 28 "Addressable Fire-Alarm Systems" and "Conventional Fire-Alarm Systems" for smoke detectors in elevator lobbies to initiate emergency recall operation and for connection to elevator controllers.

12. Division 31 for excavating well hole to accommodate cylinder assembly and for the disposition of excavated material from the cylinder well hole.
- C. Work Not Included: General contractor shall provide the following in accordance with the requirements of the Model Building Code and ANSI A17.1 Code. For specific rules, refer to ANSI A17.1, Part 3 for hydraulic elevators. State or local requirements must be used if more stringent. The cost of this work is not included in the Thyssenkrupp Elevator's proposal, since it is a part of the building construction.
1. Elevator hoist beam to be provided at top of elevator shaft. Beam must be able to accommodate proper loads and clearances for elevator installation and operation.
  2. Supply in ample time for installation by other trades, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.
  3. Hatch walls require a minimum two hours of fire rating. Hoistway should be clear and plumb with variations not to exceed 1/2" at any point.
  4. Elevator hoistways shall have barricades, as required.
  5. Install bevel guards at 75° on all recesses, projections or setbacks over 2" (4" for A17.1 2000 areas) except for loading or unloading.
  6. Provide rail bracket supports at pit, each floor and roof. For guide rail bracket supports, provide divider beams between hoistway at each floor and roof.
  7. Pit floor shall be level and free of debris. Reinforce dry pit to sustain normal vertical forces from rails and buffers.
  8. Where pit access is by means of the lowest hoistway entrance, a vertical ladder of non-combustible material extending 42" minimum, (48" minimum for A17.1-2000 areas) shall be provided at the same height, above sill of access door or handgrips.
  9. Machine room to be enclosed and protected.
  10. Machine Room temperature must be maintained between 55° and 90° F.
  11. If machine room is remote from the elevator hoistway, clear access must be available above the ceiling or metal/concrete raceways in floor for oil line and wiring duct from machine room.
  12. Access to the machinery space and machine room must be in accordance with the governing authority or code.
  13. Provide an 8" x 16" cutout through machine room wall, for oil line and wiring duct, coordinated with elevator contractor at the building site.
  14. All wire and conduit should run remote from the hoistway.
  15. When heat, smoke or combustion sensing devices are required, connect to elevator control cabinet terminals. Contacts on the sensors should be sided for 12 volt D.C.
  16. Install and furnish finished flooring in elevator cab.
  17. Finished floors and entrance walls are not to be constructed until after sills and door frames are in place. Consult elevator contractor for rough opening size. The general contractor shall supply the drywall framing so that the wall fire resistance rating is maintained, when drywall construction is used.
  18. Where sheet rock or drywall construction is used for front walls, it shall be of sufficient strength to maintain the doors in true lateral alignment. Drywall contractor to coordinate with elevator contractor.
  19. Before erection of rough walls and doors; erect hoistway sills, headers, and frames. After rough walls are finished; erect fascias and toe guards. Set sill level and slightly above finished floor at landings.
  20. To maintain legal fire rating (masonry construction), door frames are to be anchored to walls and properly grouted in place.
  21. The elevator wall shall interface with the hoistway entrance assembly and be in strict compliance with the elevator contractor's requirements.

22. General Contractor shall fill and grout around entrances, as required.
23. Elevator sill supports shall be provided at each opening.
24. All walls and sill supports must be plumb where openings occur.
25. For applications with jack hole, free and clear access to the elevator pit area for the jack hole-drilling rig is required.
26. Where jack hole is required, remove all spoils from jack hole drilling.
27. When not provided by Elevator Contractor, jack hole shall accommodate the jack unit. If required the jack hole is to be provided in strict accordance with the elevator contractor's shop drawings.
28. Locate a light fixture (200 lx / 19 fc) and convenience outlet in pit with switch located adjacent to the access door.
29. A light switch and fused disconnect switch for each elevator should be located inside the machine room adjacent to the door, where practical, per the National Electrical Code (NFPA No. 70).
30. For signal systems and power operated door: provide ground and branch wiring circuits, including main line switch.
31. For car light and fan: provide a feeder and branch wiring circuits, including main line switch.
32. Wall thickness may increase when fixtures are mounted in drywall. These requirements must be coordinated between the general contractor and the elevator contractor.
33. Provide supports, patching and recesses to accommodate hall button boxes, signal fixtures, etc..
34. Locate telephone and convenience outlet on control panel.

## 1.2 DEFINITIONS

- A. Definitions in ASME A17.1/CSA B44 apply to work of this Section.

## 1.3 ACTION SUBMITTALS

- A. Product Data: Include capacities, sizes, performances, operations, safety features, finishes, and similar information. Include product data for car enclosures; hoistway entrances; and operation, control, and signal systems.
- B. Shop Drawings:
  1. Include plans, elevations, sections, and large-scale details indicating service at each landing; machine room layout; coordination with building structure; relationships with other construction; and locations of equipment.
  2. Include large-scale layout of car-control station and standby-power operation control panel.
  3. Indicate maximum dynamic and static loads imposed on building structure at points of support as well as maximum and average power demands.
- C. Samples for Initial Selection: For finishes involving color selection.
- D. Samples for Verification: For exposed car, hoistway door and frame, and signal equipment finishes, 3-inch-square Samples of sheet materials and 4-inch lengths of running trim members.

## 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer.



- B. Manufacturer Certificates: Signed by elevator manufacturer, certifying that hoistway, pit, and machine room layout and dimensions, as shown on Drawings, and electrical service including standby-power generator, as shown and specified, are adequate for elevator system being provided.
- C. Sample Warranty: For special warranty.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For elevators to include in emergency, operation, and maintenance manuals.
  - 1. Submit manufacturer's/installer's standard operation and maintenance manual, in accordance with ASME A17.1/CSA B44 including diagnostic and repair information available to manufacturer's and Installer's maintenance personnel.
- B. Inspection and Acceptance Certificates and Operating Permits: As required by authorities having jurisdiction for normal, unrestricted elevator use.

#### 1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: An approved manufacturer with minimum 15 years of experience in manufacturing, installing, and servicing elevators of the type required for the project.
  - 1. The manufacturer of machines, controllers, signal fixtures, door operators cabs, entrances, and all other major parts of elevator operating equipment.
    - a. The major parts of the elevator equipment shall be manufactured by the installing company, and not be an assembled system.
  - 2. The manufacturer shall have a documented, on-going quality assurance program.
  - 3. ISO-9001:2000 Manufacturer Certified
  - 4. ISO-14001:2004 Environmental Management System Certified
- B. Installer Qualifications: The manufacturer or an authorized agent of the manufacturer with not less than 15-years of satisfactory experience installing elevators equal in character and performance to the project elevators..

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle materials, components and equipment in manufacturer's protective packaging. Store materials, components, and equipment off of ground, under cover, and in a dry location.

#### 1.8 COORDINATION

- A. Coordinate installation of sleeves, block outs, elevator equipment with integral anchors, and other items that are embedded in concrete or masonry for elevator equipment. Furnish templates, sleeves, elevator equipment with integral anchors, and installation instructions and deliver to Project site in time for installation.
- B. Furnish well casing and coordinate delivery with related excavation work.

- C. Coordinate locations and dimensions of other work specified in other Sections that relates to hydraulic elevators, including pit ladders; sumps and floor drains in pits; entrance subsills; electrical service; and electrical outlets, lights, and switches in hoistways, pits, and machine rooms.

## 1.9 WARRANTY

- A. Manufacturer's Special Warranty: Manufacturer agrees to repair, restore, or replace elevator work that fails in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, operation or control system failure, including excessive malfunctions; performances below specified ratings; excessive wear; unusual deterioration or aging of materials or finishes; unsafe conditions; need for excessive maintenance; abnormal noise or vibration; and similar unusual, unexpected, and unsatisfactory conditions.
  - 2. Warranty Period: 12-months from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Basis of Design: Endura MRL by ThyssenKrupp Elevator.
- B. Subject to compliance with requirements, provide products by one of the following:
  - 1. KONE Inc.
  - 2. Schindler Elevator Corp.
  - 3. ThyssenKrupp Elevator.
- C. Source Limitations: Obtain elevators from single manufacturer.
  - 1. Major elevator components, including pump-and-tank units, plunger-cylinder assemblies, controllers, signal fixtures, door operators, car frames, cars, and entrances, shall be manufactured by single manufacturer.

### 2.2 PERFORMANCE REQUIREMENTS

- A. Regulatory Requirements: Comply with ASME A17.1/CSA B44.
- B. ASME A17.1 Safety Code for Elevators and Escalators, latest edition or as required by the local building code.
- C. Building Code:
- D. NFPA 70 National Electrical Code.
- E. NFPA 80 Fire Doors and Windows
- F. Accessibility Requirements: Comply with Section 407 in the United States Access Board's ADA-ABA Accessibility Guidelines and with ICC A117.1.

## 2.3 ELEVATORS

- A. Elevator System, General: Manufacturer's standard elevator systems. Unless otherwise indicated, manufacturers' standard components shall be used, as included in standard elevator systems and as required for complete system.
- B. Elevator Description:
  - 1. Elevator Model: Endura Above-Ground (1-Stage) by Thyssen Krupp
  - 2. Elevator Type: Hydraulic Passenger
  - 3. Rated Capacity: 4000 lbs.
  - 4. Rated Speed: 110 ft./min.
  - 5. Operation System: TAC32H
  - 6. Travel: 18'-0"
  - 7. Landings: 2 total
  - 8. Openings:
  - 9. Front: 2
  - 10. Rear: 0
  - 11. Clear Car Inside: 7' - 8" wide x 5' - 5" deep
  - 12. Cab Height: 8'-0" standard
  - 13. Hoistway Entrance Size: 3' - 6" wide x 7'-0" high
  - 14. Door Type: Center Opening
  - 15. Power Characteristics: 208 volts, 3 Phase, 60 Hz.
  - 16. Seismic Requirements: Zone 1
  - 17. Hoistway Dimensions: 10' - 4" wide x 8' - 0" deep
  - 18. Pit Depth: 4' - 0"
  - 19. Button & Fixture Style: Traditional Signal Fixtures
  - 20. Special Operations: None
  - 21. Security Features: Card-reader operation.
- C. Hall Fixtures: Satin stainless steel, ASTM A480/A480M, No. 4 finish.
- D. Hall Fixtures at Other Floors: Satin stainless steel, ASTM A480/A480M, No. 4 finish.
- E. Additional Requirements:
  - 1. Provide inspection certificate in each car, mounted under acrylic cover with frame made from satin stainless steel, ASTM A480/A480M, No. 4 finish.
  - 2. Provide buttons for protective pads in and complete set(s) of full-height protective pads.

## 2.4 SYSTEMS AND COMPONENTS

- A. Pump Units: Positive-displacement type with a maximum of 10 percent variation between no load and full load and with minimum pulsations.
  - 1. Pump shall be submersible type with submersible squirrel-cage induction motor, and shall be suspended inside oil tank from vibration isolation mounts.
  - 2. Motor shall have solid-state starting.
  - 3. Motor shall have variable-voltage, variable-frequency control.
- B. Hydraulic Silencers: System shall have hydraulic silencer containing pulsation-absorbing material in blowout-proof housing at pump unit.

- C. Piping: Size, type, and weight of piping as recommended by elevator manufacturer, with flexible connectors to minimize sound and vibration transmissions from power unit.
  - 1. Cylinder units shall be connected with dielectric couplings.
  - 2. Casing for Underground Piping: Schedule 40 PVC pipe complying with ASTM D1785, joined with PVC fittings complying with ASTM D2466 and solvent cement complying with ASTM D2564.
- D. Hydraulic Fluid: Nontoxic, biodegradable, fire-resistant fluid, made from vegetable oil with antioxidant, anticorrosive, antifoaming, and metal-passivating additives, that is approved by elevator manufacturer for use with elevator equipment.
  - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. Hydro Safe Oil Division, Inc.
- E. Inserts: Furnish required concrete and masonry inserts and similar anchorage devices for installing guide rails, machinery, and other components of elevator work. Device installation is specified in another Section.
- F. Protective Cylinder Casing: PVC pipe casing complying with ASME A17.1/CSA B44, of sufficient size to provide not less than 1-inch clearance from cylinder and extending above pit floor. Casing shall have means of monitoring effectiveness to comply with ASME A17.1/CSA B44.
- G. Corrosion-Protective Filler: A nontoxic, petroleum-based gel formulated for filling the space between hydraulic cylinder and protective casing. Filler shall be electrically nonconductive, displace or absorb water, and gel or solidify at temperatures below 60 deg F.
- H. Car Frame and Platform: Welded steel units.
- I. Guides: Roller guides sliding guides with guide-rail lubricators. Provide guides at top and bottom of car frame.

## 2.5 OPERATION SYSTEMS

- A. Provide manufacturer's standard microprocessor operation system as required to provide type of operation indicated.
- B. Auxiliary Operations:
  - 1. Single-Car Battery-Powered Lowering:
    - a. If power fails and car is at a floor, it remains at that floor, opens its doors, and shuts down. If car is between floors, it is lowered to a preselected floor, opens its doors, and shuts down. If car is below the preselected floor, it is lowered to the next lower floor, opens its doors, and shuts down. System includes rechargeable battery and automatic recharging system.
    - b. When power fails, car is lowered to the lowest floor, opens its doors, and shuts down. System includes rechargeable battery and automatic recharging system.

2. Automatic Dispatching of Loaded Car: When car load exceeds 80 percent of rated capacity, doors start closing.
3. Nuisance Call Cancel: When car calls exceed a preset number while car load is less than a predetermined weight, all car calls are canceled. Preset number of calls can be adjusted.
4. Off-Peak Operation: During periods of low traffic, half of the elevators in a group shall be taken out of service and switched to low-power mode.
5. Independent Service: Keyswitch in car-control station removes car from group operation and allows it to respond only to car calls. Key cannot be removed from keyswitch when car is in independent service. When in independent service, doors close only in response to door close button.
6. Automatic Operation of Lights and Fan: When elevator is stopped and unoccupied with doors closed, lighting, ventilation fan, and cab displays are de-energized after 5 minutes and are re-energized before car doors open.

C. Security Features: Security features shall not affect emergency firefighters' service.

1. Card-Reader Operation: System uses card readers at car-control stations to authorize calls. Security system determines which landings and at what times calls require authorization by card reader. Provide required conductors in traveling cable and panel in machine room for interconnecting card readers, other security access system equipment, and elevator controllers. Allow space for card reader in car.
  - a. Security access system equipment is specified in Division 28.
2. Keyswitch Operation: Push buttons are activated and deactivated by security keyswitches at **[car-control stations] [and] hall push-button stations**. Key is removable **[only in deactivated position] [in either position]**.
3. Car-to-Lobby Feature: Feature, activated by keyswitch at main lobby, that causes **[car]** to return immediately to lobby and open doors for inspection. On deactivation by keyswitch, calls registered before keyswitch activation are completed and normal operation is resumed.

## 2.6 DOOR-REOPENING DEVICES

- A. Infrared Array: Provide door-reopening device with uniform array of 36 or more microprocessor-controlled, infrared light beams projecting across car entrance. Interruption of one or more light beams shall cause doors to stop and reopen.

## 2.7 CAR ENCLOSURES

- A. Provide enameled- or powder-coated-steel car enclosures to receive removable wall panels, with removable car roof, access doors, power door operators, and ventilation.
  1. Provide standard railings complying with ASME A17.1/CSA B44 on car tops where required by ASME A17.1/CSA B44.
- B. Materials and Finishes: Manufacturer's standards, but not less than the following:
  1. Subfloor:
    - a. Exterior, underlayment-grade plywood, not less than 5/8-inch nominal thickness.

2. Floor Finish:
  - a. R-4 as specified in Section 096519 – Resilient Tile Flooring” "
3. Stainless Steel Wall Panels: Flush, formed-metal construction; fabricated from stainless steel sheet.
4. Handrails: 1/2 by 4- inches rectangular satin stainless steel, at sides and rear of car.
5. Fabricate car with recesses and cutouts for signal equipment.
6. Fabricate car door frame integrally with front wall of car.
7. Stainless Steel Doors: Flush, hollow-metal construction; fabricated from stainless steel sheet.
8. Sight Guards: Provide sight guards on car doors.
9. Sills: Extruded or machined metal, with grooved surface, 1/4 inch thick.
10. Luminous Ceiling: Fluorescent light fixtures and ceiling panels of translucent acrylic or other permanent rigid plastic.
11. Ceiling: Downlight type, metal pans with suspended LED downlights and dimmer switch. Number of downlights shall be dependent on platform size with a minimum of six. The metal pans shall be finished with a stainless steel, no. 4 brushed finish.
12. Light Fixture Efficiency: Not less than 35 lumens/W.
13. Ventilation Fan Efficiency: Not less than 3.0 cfm/W.

## 2.8 HOISTWAY ENTRANCES

- A. Hoistway Entrance Assemblies: Manufacturer's standard horizontal-sliding, door-and-frame hoistway entrances complete with track systems, hardware, sills, and accessories. Frame size and profile shall accommodate hoistway wall construction.
- B. Fire-Rated Hoistway Entrance Assemblies: Door-and-frame assemblies shall comply with NFPA 80 and be listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction based on testing at as close-to-neutral pressure as possible according to NFPA 252 or UL 10B.
  1. Fire-Protection Rating: 1-1/2 hours.
- C. Materials and Fabrication: Manufacturer's standards, but not less than the following:
  1. Stainless Steel Frames: Formed from stainless steel sheet.
  2. Star of Life Symbol: Identify emergency elevators with star of life symbol, not less than 3 inches high, on both jambs of hoistway door frames.
  3. Stainless Steel Doors: Flush, hollow-metal construction; fabricated from stainless steel sheet.
  4. Sight Guards: Provide sight guards on doors matching door edges.
  5. Sills: Extruded or machined metal, with grooved surface, 1/4 inch thick.
  6. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C1107/C1107M.

## 2.9 SIGNAL EQUIPMENT

- A. Provide hall-call and car-call buttons that light when activated and remain lit until call has been fulfilled. Provide buttons and lighted elements illuminated with LEDs.
- B. Car-Control Stations: Provide manufacturer's standard recessed car-control stations. Mount in return panel adjacent to car door unless otherwise indicated.

1. Mark buttons and switches for required use or function. Use both tactile symbols and Braille.
  2. Provide "No Smoking" sign matching car-control station, either integral with car-control station or mounted adjacent to it, with text and graphics as required by authorities having jurisdiction.
- C. Swing-Return Car-Control Stations: Provide car-control stations mounted on rear of hinged return panel adjacent to car door and with buttons, switches, controls, and indicator lights projecting through return panel but substantially flush with face of return panel.
1. Mark buttons and switches for function. Use both tactile symbols and Braille.
  2. Provide "No Smoking" sign matching car-control station, either integral with car-control station or mounted adjacent to it, with text and graphics as required by authorities having jurisdiction.
- D. Emergency Communication System: Two-way voice communication system, with visible signal, which dials preprogrammed number of monitoring station and does not require handset use. System is contained in flush-mounted cabinet, with identification, instructions for use, and battery backup power supply.
- E. Firefighters' Two-Way Telephone Communication Service: Provide flush-mounted cabinet telephone jack in each car and required conductors specified in Division 28" in traveling cable for firefighters' two-way telephone communication service
- F. Car Position Indicator: Provide illuminated, digital-type car position indicator, located above car door or above car-control station. Also, provide audible signal to indicate to passengers that car is either stopping at or passing each of the floors served. Include travel direction arrows if not provided in car-control station.
- G. Hall Push-Button Stations: Provide one hall push-button station at each landing [Provide hall push-button station at each landing as indicated].
1. Provide manufacturer's standard wall-mounted units with flat faceplate for mounting with body of unit recessed in wall.
  2. Equip units with buttons for calling elevator and for indicating applicable direction of travel.
  3. Provide telephone jack in each unit for firefighters' two-way telephone communication service specified in Division 28"
- H. Hall Annunciator: With each hall lantern, provide audible signals indicating car arrival and direction of travel. Signals sound once for up and twice for down.
1. At manufacturer's option, audible signals may be placed on cars.
- I. Standby-Power Elevator Selector Switches: Provide switches, as required by ASME A17.1/CSA B44, where indicated. Adjacent to switches, provide illuminated signal that indicates when normal power supply has failed.
- J. Fire-Command-Center Annunciator Panel: Provide panel containing illuminated position indicators for each elevator, clearly labeled with elevator designation; include illuminated signal that indicates when elevator is operational and when it is at the designated emergency return level with doors open. Provide standby-power elevator selector switch(es), as required by

ASME A17.1/CSA B44, adjacent to position indicators. Provide illuminated signal that indicates when normal power supply has failed.

- K. Emergency Pictorial Signs: Fabricate from materials matching hall push-button stations, with text and graphics as required by authorities having jurisdiction, indicating that in case of fire, elevators are out of service and exits should be used instead. Provide one sign at each hall push-button station unless otherwise indicated.

## 2.10 FINISH MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, commercial steel, Type B, exposed, matte finish.
- B. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, commercial steel, Type B, pickled.
- C. Stainless Steel Sheet: ASTM A240/A240M, Type 304.
- D. Stainless Steel Bars: ASTM A276, Type 304.
- E. Stainless Steel Tubing: ASTM A554, Grade MT 304.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine elevator areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work. Verify critical dimensions and examine supporting structure and other conditions under which elevator work is to be installed.
- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Excavation for Cylinder: Drill well hole in elevator pit to accommodate installation of cylinder; comply with applicable requirements in Section 312000 "Earth Moving."
- B. Provide waterproof well casing as necessary to retain well-hole walls.
- C. Install cylinder in protective casing within well hole. Before installing protective casing, remove water and debris from well hole.
  - 1. Fill void space between protective casing and cylinder with corrosion-protective filler.
  - 2. Align cylinder and fill space around protective casing with fine sand.
- D. Install cylinder plumb and accurately centered for elevator car position and travel. Anchor securely in place, supported at pit floor. Seal between [well] [protective] casing and pit floor with 4 inches of nonshrink, nonmetallic grout.



- E. Install cylinder plumb and accurately centered for elevator car position and travel. Anchor securely in place, supported at pit floor and braced at intervals as needed to maintain alignment. Anchor cylinder guides at spacing needed to maintain alignment and avoid overstressing guides.
- F. Welded Construction: Provide welded connections for installing elevator work where bolted connections are not required for subsequent removal or for normal operation, adjustment, inspection, maintenance, and replacement of worn parts. Comply with AWS workmanship and welding operator qualification standards.
- G. Sound Isolation: Mount rotating and vibrating equipment on vibration-isolating mounts to minimize vibration transmission to structure and structure-borne noise due to elevator system.
- H. Install piping above the floor, where possible. Install underground piping in casing.
  - 1. Excavate for piping and backfill encased piping according to applicable requirements in Section 312000 "Earth Moving."
- I. Lubricate operating parts of systems as recommended by manufacturers.
- J. Alignment: Coordinate installation of hoistway entrances with installation of elevator guide rails for accurate alignment of entrances with car. Where possible, delay installation of sills and frames until car is operable in shaft. Reduce clearances to minimum, safe, workable dimension at each landing.
- K. Leveling Tolerance: 1/4 inch, up or down, regardless of load and travel direction.
- L. Set sills flush with finished floor surface at landing. Fill space under sill solidly with nonshrink, nonmetallic grout.
- M. Locate hall signal equipment for elevators as follows unless otherwise indicated:
  - 1. For groups of elevators, locate hall push-button stations between two elevators at center of group or at location most convenient for approaching passengers.
  - 2. Place hall lanterns either above or beside each hoistway entrance.
  - 3. Mount hall lanterns at a minimum of 72 inches above finished floor.

### 3.3 FIELD QUALITY CONTROL

- A. Acceptance Testing: On completion of elevator installation and before permitting elevator use (either temporary or permanent), perform acceptance tests as required and recommended by ASME A17.1/CSA B44 and by governing regulations and agencies.
- B. Advise Owner, Architect, and authorities having jurisdiction in advance of dates and times that tests are to be performed on elevators.

### 3.4 PROTECTION

- A. Temporary Use: No temporary use for construction purposes.

### 3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to operate, adjust, and maintain elevator(s).

- B. Check operation of elevator with Owner's personnel present before date of Substantial Completion and again not more than one month before end of warranty period. Determine that operation systems and devices are functioning properly.

END OF SECTION 142400

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## SECTION 21 05 00 COMMON WORK RESULTS FOR FIRE PROTECTION

### PART 1 GENERAL

#### 1.01 SECTION INCLUDES

- A. These basic requirements apply to all Division 21000 Sections.
- B. The work of this Section consists of providing of all materials, labor and equipment and the like necessary and/or required for the complete execution of all Fire Protection and related work for this project, as required by the contract documents.

#### 1.02 RELATED SECTIONS

- A. Refer to Division 1 Specification.

#### 1.03 REFERENCES

- A. ASHRAE – American Society of Heating, Refrigerating and Air Conditioning Engineers Guides and Standards, latest editions.
- B. ASME - American Society of mechanical Engineers.
- C. UL - Underwriters Laboratory.
- D. NFPA - National Fire Protection Association.

#### 1.04 REGULATORY REQUIREMENTS

- A. Conform to New York State Building Code and Fire Protection Code as well as all local codes.
- B. NFPA 13
- B. Obtain permits, and request inspections from authority having jurisdiction.

#### 1.05 QUALITY ASSURANCE

- A. The Contractor shall have the work indicated on the drawings and/or specified in each section performed by vendors or mechanics experienced and skilled in its implantation or by a “Specialist”, “Specialty Contractor” or “Specialty Subcontractor” under contractual agreement with the Contractor. These terms mean an individual or firm of established reputation, or, if newly organized, whose personnel have previously established a reputation in the same field, which is regularly engaged in, and which maintains a regular force of workmen skilled in either manufacturing or fabricating items required by the Contract, installing items required by the Contract, or otherwise performing work required by the Contract.

- B. Where the Contract Specifications require installation by a "Specialist," that term shall also be deemed to mean either the manufacturer of the item, an individual or firm licensed by the manufacturer, or an individual or firm who will perform such work under the manufacturer's direct supervision.

#### 1.06 PROJECT/SITE CONDITIONS

- A. Install Work in locations shown on Drawings, unless prevented by Project conditions.
- B. Prepare drawings showing proposed arrangement of Work to meet Project conditions, including changes to Work specified in other Sections.

#### 1.07 SCOPE OF WORK

- A. This Contractor shall be responsible for coordinating his work with all other trades.
- B. The Contractor shall provide all materials, labor, equipment, tools, appliances, services, hoisting, scaffolding, supervision and overhead for the furnishing and installing of all mechanical work and related work including but not limited to the following:
- Fire Department Connections
  - Pipe valves, fittings and specialties
  - Dry pipe systems valves and specialties
  - Sprinkler heads
  - Identification
  - Coordination
  - Hydrant flow tests
  - Hydraulic calculations
  - phasing
  - Shop Drawings
  - As-Built Drawings and Maintenance Manuals
  - Warrantees

### PART 2 PRODUCTS

#### 2.01 GENERAL

- A. Construct all apparatus of materials and pressure ratings suitable for the conditions encountered during continuous operation.
- B. Where corrosion can occur, appropriate corrosion resistant materials and assembly methods must be used including isolation of dissimilar metals against galvanic interaction. Resistance to corrosion must be achieved by the use of the appropriate base materials. Coatings shall be restored to only when specifically permitted by the Specification.

- C. Construct all equipment in accordance with requirements of all applicable codes. All pressure vessels and safety devices that fall within the scope of the ASME Code shall conform to the Code and bear the ASME label or stamp.
- D. Match and balance all system components to achieve compatibility of equipment or satisfactory operation and performance throughout the entire operating temperature and control ranges. All installations shall be in accordance with manufacturer's recommendations.
- E. Provide all controls, wiring, piping, valves, accessories and other components necessary to make all systems complete and operable.
- F. The contractor shall warranty all work, including labor and materials, and equipment furnished and installed as part of this contract for a minimum period of year from the date of acceptance by the owner, in writing. Certain equipment, such as underground fuel tanks, may have longer warranties as indicated in the specifications. In such cases the longer of the two warranties shall prevail.

## 2.02 SHOP DRAWINGS AND SUBMITTALS (COORDINATE WITH DIVISION 1)

- A. Shop drawings and samples shall be prepared and submitted in accordance with the requirements established in the contract and shall consist of the all items listed in the following paragraph.
- B. Manufacturer's data or shop drawings giving full information as to dimensions, materials, and all information pertinent to the adequacy of the submitted equipment shall be submitted for review. Shop drawings shall include, but not be limited to the following:
- C. Submit all equipment noted and scheduled on plans including but not limited to the following:

Dry pipe valve assemblies, and specialties  
 Motor Starters and Controllers  
 Equipment Supports and Vibration Eliminators  
 Piping, Valves, fittings, and Specialties  
 Fire Department Connections  
 Hangers and Inserts  
 Piping Layout (1/4 scale)  
 Sprinkler Heads  
 Fire hydrant flow tests results  
 Hydraulic calculations  
 Sprinkler pipe layout drawings

- C. The contractor shall, upon award, submit a schedule for the engineer's review indicating when each of the above shop drawings shall be submitted. Submittals shall be made in a timely manor as the project progresses in accordance with the Construction manager or General contractor's work schedules. The contractor shall allow sufficient time for the

engineers to perform his review. A minimum of 10 business days shall be required. Untimely submittals shall be cause for the owner to make a delay against the contractor.

- D. Coordination shop drawings shall indicate all existing and/or new lights, walls, piping, ductwork, structural elements, existing work, etc. and dimension locations of sprinkler piping including elevations in relation to these items.
- E. Where shop drawings have been reviewed by the Engineer, such review shall not be considered as a guarantee of measurements or building conditions. Where drawings have been reviewed, said review does not mean that drawings have been checked in detail; said review does not substantiate any quantities and in any way relieve the Contractor from his responsibility nor the necessity of furnishing materials or performing work required by the Contract Drawings and Specifications.
- F. The Contractor shall be specifically responsible for checking equipment dimensions and clearances and confirming that equipment will fit into the designated space and connect properly to adjoining equipment and/or materials.
- G. Drawings marked "Make Corrections Noted" give authority to proceed in accordance with the notes. However, if drawings are also marked "Resubmit", corrected drawings must be resubmitted for final review.
- H. Drawings marked "Rejected" do not give authority to proceed with any portion of the work shown there-on. Drawings must be resubmitted.

#### 2.03 CHARTS AND TAGS

- A. The Contractor shall provide three sets of charts and diagrams of all piping systems indicating the number and location of valves, etc.
- B. All valves shall be designated with brass tags.
- C. Comply with Division 1.

#### 2.04 CODES AND STANDARDS

- A. All equipment and installation methods shall conform to the applicable standards and/or recommendations set forth in the New York State & Local Codes as well as all Codes and Standards and NFPA 13.

#### 2.05 FEES & PERMITS

- A. The Contractor shall obtain all permits and pay all fees required for his work.

#### 2.06 PAINTING

- A. The fire pump, jockey pump and control panels shall be factory coated with one coat of primer and one coat of machinery enamel standard color at the factory and after installation, all finishes shall be cleaned and touched up to repair any damage incurred during construction.
- C. All piping shall be painted in colors conforming with OSHA Standards. All new and existing exposed iron and supplementary dunnage steel shall be finished according to specifications.
- D. All exposed fire sprinkler piping, fitting, specialties and standpipes shall be painted red. All cabinets and that are factory painted and brass valves and fitting shall not require field painting

## 2.07 CUTTING AND PATCHING

- A. All cutting and patching required for piping, control conduits, etc., passing through walls, floors, and roof shall be provided by the General Contractor under this contract unless otherwise noted. This Contractor shall be responsible for any damage done to the structure due to his negligence.
- B. Patching materials and application shall match existing construction.
- C. Where applicable, new holes for piping installation shall be core drilled.
- D. Pipe Sleeves & Fire-stopping
  - 1. Provide for all pipes and other elements passing through floors, walls, partitions and structural elements, sleeves as specified. Sleeves shall be of adequate diameter to allow for a minimum of 3/4 inches clear all around sleeve and pipe.
  - 2. Where pipes penetrate fire rated assemblies, or where holes or voids are created to extend systems through fire rated assemblies (walls, floors, ceilings, structure, etc.); sleeves and fire-stopping systems shall be installed.

## 2.08 PROTECTION-COORDINATE WITH DIVISION 1

- A. Recommendations and Provisions of ANSI Bulletin A10.2 and OSHA shall be complied with in-so-far as applicable to the work.
- C. The Contractor shall provide temporary partitions or tarpaulins to protect adjacent spaces and/or equipment. He shall be responsible for any damage or injury to person or property of any character resulting from any act, omission, neglect or misconduct in his manner or method of executing his work.
- D. The Contractor shall restore at his own expense such property to a condition similar or equal to that existing before such damage or injury in an acceptable manner.
- E. The Contractor, furthermore, shall conduct his operations in such a manner as to prevent dust and debris from transferring on to adjoining property or into existing spaces.



- F. All openings cut in walls, floors, roof or ceilings of the building, for conduit, pipe, etc., shall be closed off with box-type temporary protective enclosures of 1/2" plywood except when mechanics are actually working at the particular opening. Enclosures shall be constructed of fireproof 2x4 frame, four (4) sides covered and made completely dust and water tight.
- G. All finished floor areas through which the contractor must pass with materials or equipment shall be protected with a layer of 1/2" plywood, laid with joints taped together.

## 2.09 WELDING

- A. Welding and equipment shall conform to the American Welding Society's Code for Welding in Building Construction, latest edition as well as state and local laws and ordinances.
- B. The handling and storage of all welding materials, acetylene and oxygen tanks, burners, and other equipment required for the execution of welding and cutting work shall be subject at all times to the approval of the Owner and/or Architect. All welding materials and gas tanks shall be promptly removed from the premises upon completion of each day's work or stored in a manner satisfactory to the owner. Welding and equipment shall conform to the American Welding Society's Code for Welding in Building Construction, latest edition as well as state and local laws and ordinances.

## 2.10 AS-BUILT DRAWINGS

- A. The Contractor shall provide a complete set of As-Built drawings showing actual installation and locations of all equipment, piping, and sprinkler heads. Schedules shall be revised to indicate actual equipment installed.
- B. As-Built drawings shall be submitted as per contract requirements in accordance with Division 21

## PART 3 EXECUTION

### 3.01 CONDITIONS

- A. Inspection: Prior to all work of this Section, carefully inspect the installed work of all other trades and verify that all such work is complete to the point where this installation may properly commence. Verify that the work of this Section may be completed in strict accordance with all pertinent codes and regulations, the approved Shop Drawings, and the Manufacturers' recommendations.
- B. Discrepancies: In the event of discrepancy, immediately notify the Engineer. Do not proceed in areas of discrepancy until all such discrepancies have been fully resolved.

### 3.02 INSTALLATION OF EQUIPMENT

- A. Locations: Install all equipment in the locations shown on the approved Shop Drawings except where specifically otherwise approved on the job by the Owner and/or Engineer.
- B. Interferences: Avoid interference with structure, and with work of other trades, preserving adequate headroom and clearing all doors and passageways to the approval of the Engineer.
- C. Inspection: Check each piece of equipment in the system for defects, verifying that all parts are properly furnished and installed, and that all items function properly, and that all adjustments have been made.

### 3.03 CLOSING-IN OF UNINSPECTED WORK

- A. General: Do not allow or cause any of the work to be covered up or enclosed until it has been inspected, tested, and accepted by the Engineer and by all other authorities having jurisdiction.
- B. Uncovering: Should any of the work of this Section be covered up or enclosed before it has been completely inspected, tested, and approved, do all things necessary to uncover all such work. After the work has been completely inspected, tested, and approved, provide all materials and labor necessary and make all repairs necessary to restore the work to its original and proper condition at no additional cost to the owner.

### 3.04 BUILDING ACCESS

- A. The Contractor shall inform himself fully regarding peculiarities and limitations of space available for the passage and installation of all equipment and materials under the Contract.
- B. Verify and coordinate removal of existing construction and/or knock-down of equipment to suit conditions. Special attention should be given to equipment installation. Provide all labor and material to facilitate installation.

### 3.05 COOPERATION WITH OTHER TRADES

- A. Cooperate with other trades in order that all systems in the work may be installed in the best arrangements.
- D. Coordinate as required with all other trades to share space in common areas and to provide the maximum of access to each system.
- E. This Contractor shall submit fully coordinated shop drawings showing all piping and equipments, as well as relevant work of all other trades such as reflected ceilings or structural steel, which may impact the placement of piping or sprinkler heads.

### 3.06 CLEANING

- A. It is the intent of the contract documents that all work, including the inside of equipment be left in a clean condition. All construction dirt shall be removed from material and equipment.
- B. All removed items shall be taken off the premises and discarded in a manner satisfactory to the Owner.

### 3.07 COMPLETENESS

- A. It is the intent of the contract documents to provide complete systems. Completeness shall mean not only that all material and equipment has been installed properly, but that all material and equipment is installed, adjusted, and operating as per the design intent in the opinion of the Engineer.

END OF SECTION

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## SECTION 210517 - SLEEVES AND SLEEVE SEALS FOR FIRE-SUPPRESSION PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Sleeves.
  - 2. Stack-sleeve fittings.
  - 3. Sleeve-seal systems.
  - 4. Sleeve-seal fittings.
  - 5. Grout.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

### PART 2 - PRODUCTS

#### 2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

#### 2.2 STACK-SLEEVE FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Jay R. Smith Mfg. Co.
2. Zurn Industries, LLC.

B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.

1. Underdeck Clamp: Clamping ring with setscrews.

## 2.3 SLEEVE-SEAL SYSTEMS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Advance Products & Systems, Inc.
2. Metraflex Company (The).
3. Proco Products, Inc.

B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.

1. Sealing Elements: EPDM-rubber or NBR interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
2. Pressure Plates: Stainless steel.
3. Connecting Bolts and Nuts: Stainless steel of length required to secure pressure plates to sealing elements.

## 2.4 SLEEVE-SEAL FITTINGS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Advance Products & Systems, Inc.
2. Metraflex Company (The).
3. Proco Products, Inc.

B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

## 2.5 GROUT

A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.

B. Characteristics: Nonshrink; recommended for interior and exterior applications.

C. Design Mix: 5000-psi, 28-day compressive strength.

D. Packaging: Premixed and factory packaged.

## PART 3 - EXECUTION

### 3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
  - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete floor slabs, and concrete walls as new slabs and walls are constructed.
  - 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
  - 2. Cut sleeves to length for mounting flush with both surfaces.
    - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
  - 3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
  - 4. Sleeves for building service piping shall be one nominal pipe size larger than the service pipe.
- D. Install sleeves for pipes passing through interior partitions.
  - 1. Cut sleeves to length for mounting flush with both surfaces.
  - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
  - 3. Install sleeves in seismic applications to provide adequate clearance according to NFPA 13 recommendations unless otherwise indicated.
  - 4. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials.

### 3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
  - 1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
  - 2. Install fittings in seismic applications to provide adequate clearance according to NFPA 13 recommendations unless otherwise indicated.

3. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing.
  4. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
  5. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
  6. Using grout, seal the space around outside of stack-sleeve fittings.
- B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials.

### 3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

### 3.4 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

### 3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
1. Exterior Concrete Walls above Grade:
    - a. Piping Smaller Than NPS 6: Galvanized-steel wall sleeves or Galvanized-steel-pipe sleeves or Sleeve-seal fittings.
    - b. Piping NPS 6 and Larger: Galvanized-steel wall sleeves or Galvanized-steel-pipe sleeves.
  2. Exterior Concrete Walls below Grade:
    - a. Piping [All Sizes]: Galvanized-steel wall sleeves with sleeve-seal system or Galvanized-steel-pipe sleeves with sleeve-seal system.



- 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
3. Concrete Slabs-on-Grade:
  - a. Piping [All Sizes]: Galvanized-steel wall sleeves with sleeve-seal system or Galvanized-steel-pipe sleeves with sleeve-seal system or Galvanized-steel-pipe sleeves.
    - 1) Select sleeve size to allow for 1-inch annular clear space between piping and sleeve for installing sleeve-seal system.
4. Concrete Slabs above Grade:
  - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves or Stack-sleeve fittings or Sleeve-seal fittings.
  - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves or Stack-sleeve fittings.
5. Interior Partitions:
  - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
  - b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION 210517

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## SECTION 210518 - ESCUTCHEONS FOR FIRE-SUPPRESSION PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Escutcheons.
  - 2. Floor plates.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

### PART 2 - PRODUCTS

#### 2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed hinge, and spring-clip fasteners.

#### 2.2 FLOOR and WALL PLATES

- A. One-Piece Floor Plates: Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- B. Split-Casting Floor Plates: Stamped-Steel Type: With chrome-plated finish, concealed hinge, and spring-clip fasteners.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
  - 1. Escutcheons for New Piping:
    - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
    - b. Chrome-Plated Piping: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
    - c. Insulated Piping: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
    - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
    - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
    - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
    - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
    - h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
    - i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
    - j. Bare Piping in Equipment Rooms: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
    - k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
  - 2. Escutcheons for Existing Piping: (not used)
    - a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
    - b. Insulated Piping: Split-plate, stamped-steel type with concealed hinge.
    - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
    - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge.
    - e. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
    - f. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge.
    - g. Bare Piping in Unfinished Service Spaces: Split-casting brass type with polished, chrome-plated finish.
    - h. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed hinge.

- i. Bare Piping in Equipment Rooms: Split-casting brass type with polished, chrome-plated finish.
  - j. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed hinge.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
  - 1. New Piping: One-piece, floor-plate type.
  - 2. Existing Piping: Split-casting, floor-plate type.

### 3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 210518

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## SECTION 210523 - GENERAL-DUTY VALVES FOR FIRE PROTECTION PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Two-piece ball valves with indicators.
  - 2. Bronze butterfly valves with indicators.
  - 3. Iron butterfly valves with indicators.
  - 4. Check valves.
  - 5. Bronze OS&Y gate valves.
  - 6. Iron OS&Y gate valves.
  - 7. NRS gate valves.
  - 8. Trim and drain valves.

#### 1.3 DEFINITIONS

- A. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- B. NRS: Non-rising stem.
- C. OS&Y: Outside screw and yoke.
- D. SBR: Styrene-butadiene rubber.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, and weld ends.
  - 3. Set valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:

1. Maintain valve end protection.
  2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.
- D. Protect flanges and specialties from moisture and dirt.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR VALVES

- A. UL Listed: Valves shall be listed in UL's "Online Certifications Directory" under the headings listed below and shall bear UL mark:
1. Main Level: HAMV - Fire Main Equipment.
    - a. Level 1: HCBZ - Indicator Posts, Gate Valve.
    - b. Level 1: HLOT - Valves.
      - 1) Level 3: HLUG - Ball Valves, System Control.
      - 2) Level 3: HLXS - Butterfly Valves.
      - 3) Level 3: HMER - Check Valves.
      - 4) Level 3: HMRZ - Gate Valves.
  2. Main Level: VDGT - Sprinkler System & Water Spray System Devices.
    - a. Level 1: VQGU - Valves, Trim and Drain.
- B. FM Global Approved: Valves shall be listed in its "Approval Guide," under the headings listed below:
1. Automated Sprinkler Systems:
    - a. Indicator posts.
    - b. Valves.
      - 1) Gate valves.
      - 2) Check valves.
        - a) Single check valves.
      - 3) Miscellaneous valves.
- C. Source Limitations for Valves: Obtain valves for each valve type from single manufacturer.
- D. ASME Compliance:
1. ASME B16.1 for flanges on iron valves.



2. ASME B1.20.1 for threads for threaded-end valves.
  3. ASME B31.9 for building services piping valves.
- E. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- F. NFPA Compliance: Comply with NFPA 24 for valves.
- G. Valve Pressure Ratings: Not less than the minimum pressure rating indicated or higher as required by system pressures.
- H. Valve Sizes: Same as upstream piping unless otherwise indicated.
- I. Valve Actuator Types:
1. Worm-gear actuator with handwheel for quarter-turn valves, except for trim and drain valves.
  2. Handwheel: For other than quarter-turn trim and drain valves.
  3. Handlever: For quarter-turn trim and drain valves NPS 2 and smaller.

## 2.2 TWO-PIECE BALL VALVES WITH INDICATORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. NIBCO INC.
  2. Victaulic Company.
- B. Description:
1. UL 1091, except with ball instead of disc and FM Global standard for indicating valves (butterfly or ball type), Class Number 1112.
  2. Minimum Pressure Rating: 175 psig.
  3. Body Design: Two piece.
  4. Body Material: Forged brass or bronze.
  5. Port Size: Full or standard.
  6. Seats: PTFE.
  7. Stem: Bronze or stainless steel.
  8. Ball: Chrome-plated brass.
  9. Actuator: Worm gear or traveling nut.
  10. Supervisory Switch: Internal or external.
  11. End Connections for Valves NPS 1 through NPS 2: Threaded ends.
  12. End Connections for Valves NPS 2-1/2: Grooved ends.

## 2.3 BRONZE BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Fivalco Inc.

2. Globe Fire Sprinkler Corporation.
3. Milwaukee Valve Company.

B. Description:

1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 1112.
2. Minimum: Pressure rating: 175 psig.
3. Body Material: Bronze.
4. Seat Material: EPDM.
5. Stem Material: Bronze or stainless steel.
6. Disc: Bronze or Stainless steel with EPDM coating.
7. Actuator: Worm gear or traveling nut.
8. Supervisory Switch: Internal or external.
9. Ends Connections for Valves NPS 1 through NPS 2: Threaded ends.
10. Ends Connections for Valves NPS 2-1/2: Grooved ends.

## 2.4 IRON BUTTERFLY VALVES WITH INDICATORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Anvil International.
2. Globe Fire Sprinkler Corporation.
3. Kennedy Valve Company; a division of McWane, Inc.

B. Description:

1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 112.
2. Minimum Pressure Rating: 175 psig.
3. Body Material: Cast or ductile iron with nylon, EPDM, epoxy, or polyamide coating.
4. Seat Material: EPDM.
5. Stem: Stainless steel.
6. Disc: Ductile iron, and EPDM or SBR coated.
7. Actuator: Worm gear or traveling nut.
8. Supervisory Switch: Internal or external.
9. Body Design: Lug or wafer or Grooved-end connections.

## 2.5 CHECK VALVES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. NIBCO INC.
2. Victaulic Company.

B. Description:

1. Standard: UL 312 and FM Global standard for swing check valves, Class Number 1210.
2. Minimum Pressure Rating: 175 psig.
3. Type: Single swing check.
4. Body Material: Cast iron, ductile iron, or bronze.
5. Clapper: Bronze, ductile iron, or stainless steel with elastomeric seal.
6. Clapper Seat: Brass, bronze, or stainless steel.
7. Hinge Shaft: Bronze or stainless steel.
8. Hinge Spring: Stainless steel.
9. End Connections: Flanged, grooved, or threaded.

## 2.6 BRONZE OS&Y GATE VALVES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. Milwaukee Valve Company.
2. NIBCO INC.
3. United Brass Works, Inc.

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig.
3. Body and Bonnet Material: Bronze or brass.
4. Wedge: One-piece bronze or brass.
5. Wedge Seat: Bronze.
6. Stem: Bronze or brass.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Threaded.

## 2.7 IRON OS&Y GATE VALVES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. NIBCO INC.
2. Victaulic Company.
3. Watts; a Watts Water Technologies company.

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig.
3. Body and Bonnet Material: Cast or ductile iron.
4. Wedge: Cast or ductile iron, or bronze with elastomeric coating.
5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.

6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged or Grooved or Threaded.

## 2.8 NRS GATE VALVES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

1. American Cast Iron Pipe Company.
2. NIBCO INC.
3. Victaulic Company.

- B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig.
3. Body and Bonnet Material: Cast or ductile iron.
4. Wedge: Cast or ductile iron with elastomeric coating.
5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged or Grooved or Threaded.

## 2.9 TRIM AND DRAIN VALVES

- A. Ball Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

- a. Apollo Valves; Conbraco Industries, Inc.
- b. NIBCO INC.
- c. Potter Roemer LLC.

2. Description:

- a. Pressure Rating: 175 psig or 300 psig.
- b. Body Design: Two piece.
- c. Body Material: Forged brass or bronze.
- d. Port size: Full or standard.
- e. Seats: PTFE.
- f. Stem: Bronze or stainless steel.
- g. Ball: Chrome-plated brass.
- h. Actuator: Handlever.

- i. End Connections for Valves NPS 1 through NPS 2-1/2: Threaded ends.
- j. End Connections for Valves NPS 1-1/4 and NPS 2-1/2: Grooved ends.

B. Angle Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - a. Fire Protection Products, Inc.
  - b. NIBCO INC.
  - c. United Brass Works, Inc.
- 2. Description:
  - a. Pressure Rating: 175 psig or 300 psig.
  - b. Body Material: Brass or bronze.
  - c. Ends: Threaded.
  - d. Stem: Bronze.
  - e. Disc: Bronze.
  - f. Packing: Asbestos free.
  - g. Handwheel: Malleable iron, bronze, or aluminum.

C. Globe Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - a. NIBCO INC.
  - b. United Brass Works, Inc.
- 2. Description:
  - a. Pressure Rating: 175 psig or 300 psig.
  - b. Body Material: Bronze with integral seat and screw-in bonnet.
  - c. Ends: Threaded.
  - d. Stem: Bronze.
  - e. Disc Holder and Nut: Bronze.
  - f. Disc Seat: Nitrile.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### 3.2 GENERAL REQUIREMENTS FOR VALVE INSTALLATION

- A. Comply with requirements in the following Sections for specific valve installation requirements and applications:
  - 1. Section 211313 "Wet-Pipe Sprinkler Systems" for application of valves in wet-pipe, fire-suppression sprinkler systems.
  - 2. Section 211316 "Dry-Pipe Sprinkler Systems" for application of valves in dry-pipe, fire-suppression sprinkler systems.
- B. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install valves having threaded connections with unions at each piece of equipment arranged to allow easy access, service, maintenance, and equipment removal without system shutdown. Provide separate support where necessary.
- D. Install valves in horizontal piping with stem at or above the pipe center.
- E. Install valves in position to allow full stem movement.
- F. Install valve tags. Comply with requirements in Section 210553 "Identification for Fire-Suppression Piping and Equipment" for valve tags and schedules and signs on surfaces concealing valves; and the NFPA standard applying to the piping system in which valves are installed. Install permanent identification signs indicating the portion of system controlled by each valve.

- G. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections.
- H. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.

END OF SECTION 210523

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## SECTION 210529 - HANGERS AND SUPPORTS FOR FIRE SUPPRESSION PIPING AND EQUIPMENT

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

- 1. Metal pipe hangers and supports.
  - 2. Trapeze pipe hangers.
  - 3. Metal framing systems.
  - 4. Thermal hanger-shield inserts.
  - 5. Fastener systems.
  - 6. Equipment supports.

- B. Related Requirements:

- 1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- B. Shop Drawings: Show fabrication and installation details and include calculations for the following:

- 1. Trapeze pipe hangers.
  - 2. Metal framing systems.
  - 3. Equipment supports.

- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

- 1. Detail fabrication and assembly of trapeze hangers.
  - 2. Include design calculations for designing trapeze hangers.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

#### 1.5 QUALITY ASSURANCE

- A. Structural-Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M.
- B. Pipe Welding Qualifications: Qualify procedures and operators according to 2015 ASME Boiler and Pressure Vessel Code, Section IX.

### PART 2 - PRODUCTS

#### 2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design trapeze pipe hangers and equipment supports.
- B. Structural Performance: Hangers and supports for fire-suppression piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
  - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
  - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
  - 3. Design seismic-restraint hangers and supports for piping and equipment.
- C. NFPA Compliance: Comply with NFPA 13.
- D. UL Compliance: Comply with UL 203.

#### 2.2 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
  - 1. Description: Factory-fabricated components, NFPA approved, UL listed, or FM approved for fire-suppression piping support.
  - 2. Galvanized Metallic Coatings: Pregalvanized or hot-dip galvanized.
  - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe and Tube Hangers:
  - 1. Description: Copper-coated-steel, factory-fabricated components, NFPA approved, UL listed, or FM approved for fire-suppression piping support.
  - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

## 2.3 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-58, Type 59, shop- or field-fabricated pipe-support assembly, made from structural-carbon-steel shapes, with NFPA-approved, UL-listed, or FM-approved carbon-steel hanger rods, nuts, saddles, and U-bolts.

## 2.4 METAL FRAMING SYSTEMS

### A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. B-line, an Eaton business.
  - b. Flex-Strut Inc.
  - c. Unistrut; Part of Atkore International.
2. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
4. Channels: Continuous slotted carbon-steel channel with inturned lips.
5. Channel Width: Selected for applicable load criteria.
6. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
7. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
8. Metallic Coating: one of the following Pregalvanized G90, Electroplated zinc, Hot-dip galvanized.
9. Paint Coating: Green epoxy, acrylic, or urethane.

### B. Non-MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Anvil International.
  - b. CADDY; a brand of nVent.
  - c. Carpenter & Paterson, Inc.
  - d. Empire Industries, Inc.
2. Description: Shop- or field-fabricated pipe-support assembly, made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4, factory-fabricated components for field assembly.
4. Channels: Continuous slotted carbon-steel channel with inturned lips.
5. Channel Width: Select for applicable load criteria.
6. Channel Nuts: Formed or stamped nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
7. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
8. Metallic Coating: one of the following Pregalvanized G90, Hot-dip galvanized.
9. Paint Coating: Green epoxy, acrylic, or urethane.

## 2.5 THERMAL HANGER-SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Carpenter & Paterson, Inc.
  2. National Pipe Hanger Corporation.
  3. Pipe Shields Inc.
  4. Piping Technology & Products, Inc.
  5. Rilco Manufacturing Co., Inc.
- B. Insulation-Insert Material: one of the following Water-repellent-treated, ASTM C533, Type I calcium silicate with 100-psi, ASTM C552, Type II cellular glass with 100-psi or ASTM C591, Type VI, Grade 1 polyisocyanurate with 125-psi minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.
- F. Use thermal hanger shield for all insulated piping. This typically occurs where piping is heat traced.

## 2.6 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: NFPA-approved, UL-listed, or FM-approved threaded-steel stud, for use in hardened portland cement concrete, with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- a. Hilti, Inc.
  - b. ITW Ramset/Red Head; Illinois Tool Works, Inc.
  - c. MKT Fastening, LLC.
  - d. Simpson Strong-Tie Co., Inc.
- B. Mechanical-Expansion Anchors: NFPA-approved, UL-listed, or FM-approved, insert-wedge-type anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- a. B-line, an Eaton business.
  - b. Hilti, Inc.
  - c. ITW Ramset/Red Head; Illinois Tool Works, Inc.

2. Indoor Applications: Zinc-coated or Stainless steel.
3. Outdoor Applications: Stainless steel.

## 2.7 EQUIPMENT SUPPORTS

- A. Description: NFPA-approved, UL-listed, or FM-approved, welded, shop- or field-fabricated equipment support, made from structural-carbon-steel shapes.

## 2.8 MATERIALS

- A. Aluminum: ASTM B221.
- B. Carbon Steel: ASTM A1011/A1011M.
- C. Structural Steel: ASTM A36/A36M, carbon-steel plates, shapes, and bars; black and galvanized.
- D. Stainless Steel: ASTM A240/A240M.
- E. Grout: ASTM C1107/C1107M, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout, suitable for interior and exterior applications.
  1. Properties: Nonstaining, noncorrosive, and nongaseous.
  2. Design Mix: 5000-psi, 28-day compressive strength.

## PART 3 - EXECUTION

### 3.1 APPLICATION

- A. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation, for penetrations through fire-rated walls, ceilings, and assemblies.
- B. Strength of Support Assemblies: Where not indicated, select sizes of components, so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus 200 lb.

### 3.2 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with installation requirements of approvals and listings. Install hangers, supports, clamps, and attachments as required to properly support piping from building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-58. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.

1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size, or install intermediate supports for smaller-diameter pipes as specified for individual pipe hangers.
  2. Field fabricate from ASTM A36/A36M carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal strut systems.
- D. Thermal Hanger-Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete, after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual. Install in accordance with approvals and listings.
  2. Install mechanical-expansion anchors in concrete, after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions. Install in accordance with approvals and listings.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms, and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports, so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
1. Attach clamps and spacers to piping.
    - a. Piping Operating Above Ambient Air Temperature: Clamp may project through insulation.

- b. Piping Operating Below Ambient Air Temperature: Use thermal hanger-shield insert with clamp sized to match OD of insert.
  - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
- 2. Install MSS SP-58, Type 39 protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
  - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 3. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
  - a. Option: Thermal hanger-shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
- 4. Shield Dimensions for Pipe: Not less than the following:
  - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
  - b. NPS 4: 12 inches long and 0.06 inch thick.
  - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
  - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
  - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
- 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
- 6. Thermal Hanger Shields: Install with insulation of same thickness as piping insulation.

### 3.3 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment, and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

### 3.4 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:

1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
2. Obtain fusion without undercut or overlap.
3. Remove welding flux immediately.
4. Finish welds at exposed connections, so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

### 3.5 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1" inches.

### 3.6 PAINTING

- A. Touchup: Clean field welds and abraded, shop-painted areas. Paint exposed areas immediately after erecting hangers and supports. Use same materials as those used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas, and apply galvanizing-repair paint to comply with ASTM A780/A780M.

### 3.7 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with NFPA requirements for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finishes.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers and metal framing systems and attachments for general service applications.
- F. Use stainless-steel pipe hangers and stainless-steel or corrosion-resistant attachments for hostile environment applications. (this includes all outdoor and garage applications)
- G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- H. Use thermal hanger-shield inserts for insulated piping and tubing.



- I. Horizontal-Piping Hangers and Supports: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
  2. Steel Pipe Clamps (MSS Type 4): For suspension of NPS 1/2 to NPS 24 if little or no insulation is required.
  3. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
  4. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
  5. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
  6. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
  7. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
  8. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
  9. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
  2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Comply with NFPA requirements.
- L. Building Attachments: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable-Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
  2. C-Clamps (MSS Type 23): For structural shapes.
  3. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
- M. Saddles and Shields: Comply with NFPA requirements. Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
  2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
  3. Thermal Hanger-Shield Inserts: For supporting insulated pipe.

- N. Comply with NFPA requirements for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- O. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- P. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

END OF SECTION 210529

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## SECTION 210553 - IDENTIFICATION FOR FIRE-SUPPRESSION PIPING AND EQUIPMENT

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Equipment labels.
  - 2. Warning signs and labels.
  - 3. Pipe labels.
  - 4. Stencils.
  - 5. Valve tags.
  - 6. Warning tags.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment-Label Schedule: Include a listing of all equipment to be labeled and the proposed content for each label.
- D. Valve Schedules: Valve numbering scheme.

### PART 2 - PRODUCTS

#### 2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Brady Corporation.
    - b. Craftmark Pipe Markers.
    - c. Marking Services, Inc.

d. Seton Identification Products.

2. Material and Thickness: Brass, 0.032-inch or aluminum, 0.032-inch thick, with predrilled holes for attachment hardware.
3. Letter Color: White.
4. Background Color: Red.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Brady Corporation.
  - b. Craftmark Pipe Markers.
  - c. Marking Services, Inc.
  - d. Seton Identification Products.
2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16-inch or 1/8-inch thick, with predrilled holes for attachment hardware.
3. Letter Color: White.
4. Background Color: Red.
5. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
6. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
7. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
8. Fasteners: Stainless-steel rivets or self-tapping screws.
9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

D. Equipment-Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

## 2.2 WARNING SIGNS AND LABELS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Brady Corporation.
  2. Craftmark Pipe Markers.
  3. Marking Sevices Inc.
  4. Seton Identification Products.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16-inch or 1/8-inch thick, with predrilled holes for attachment hardware.
- C. Letter Color: Yellow.
- D. Background Color: Black.
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- H. Fasteners: Stainless-steel rivets or self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information, plus emergency notification instructions.

## 2.3 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
1. Brady Corporation.
  2. Craftmark Pipe Markers.
  3. Marking Sevices Inc.
  4. Seton Identification Products.
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service and showing flow direction according to ASME A13.1.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.

- D. Self-adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- E. Pipe-Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
  - 1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
  - 2. Lettering Size: Size letters according to ASME A13.1 for piping with at least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
- F. Pipe-Label Colors:
  - 1. Background Color: Safety Red.
  - 2. Letter Color: White.

## 2.4 STENCILS

- A. Stencils for Piping:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - a. Craftmark Pipe Markers.
    - b. Marking Seivics Inc.
  - 2. Lettering Size: Size letters according to ASME A13.1 for piping with at least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.
  - 3. Stencil Material: Fiberboard or metal.
  - 4. Stencil Paint: Safety Red, exterior, gloss, acrylic enamel. Paint may be in pressurized spray-can form.
  - 5. Identification Paint: White, exterior, acrylic enamel. Paint may be in pressurized spray-can form.

## 2.5 VALVE TAGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - 1. Brady Corporation.
  - 2. Craftmark Pipe Markers.
  - 3. Marking Seivics Inc.
  - 4. Seton Identification Products.
- B. Description: Stamped or engraved with 1/4-inch letters for piping-system abbreviation and 1/2-inch numbers.

1. Tag Material: Brass, 0.032-inch or aluminum, 0.032-inch thick, with predrilled holes for attachment hardware.
  2. Fasteners: Brass wire-link chain, beaded chain or S-hook.
  3. Valve-Tag Color: Safety Red.
  4. Letter Color: White.
- C. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
1. Valve-tag schedule shall be included in operation and maintenance data.

## 2.6 WARNING TAGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Brady Corporation.
  2. Craftmark Pipe Markers.
  3. Marking Services Inc.
  4. Seton Identification Products.
- B. Description: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
1. Size: Approximately 4 by 7 inches.
  2. Fasteners: Brass grommet and wire.
  3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
  4. Color: Safety Yellow background with black lettering.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Clean piping and equipment surfaces of incompatible primers, paints, and encapsulants, as well as dirt, oil, grease, release agents, and other substances that could impair bond of identification devices.

### 3.2 GENERAL INSTALLATION REQUIREMENTS

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be installed.
- B. Coordinate installation of identifying devices with locations of access panels and doors.



- C. Install identifying devices before installing acoustical ceilings and similar concealment.

### 3.3 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

### 3.4 PIPE LABEL INSTALLATION

- A. Stenciled Pipe-Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels, complying with ASME A13.1, with painted, color-coded bands or rectangles on each piping system.
  - 1. Identification Paint: Use for contrasting background.
  - 2. Stencil Paint: Use for pipe marking.
- B. Pipe-Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
  - 1. Near each valve and control device.
  - 2. Near each branch connection excluding short takeoffs. Where flow pattern is not obvious, mark each pipe at branch.
  - 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
  - 4. At access doors, manholes, and similar access points that permit a view of concealed piping.
  - 5. Near major equipment items and other points of origination and termination.
  - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
  - 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- C. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes including pipes where flow is allowed in both directions.

### 3.5 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in fire-suppression piping systems. List tagged valves in a valve-tag schedule.
- B. Identify valves in main and zone piping with brass tags. Main shutoff valves shall be furnished with special wording as required local AHJ, NFPA, or code. This shall apply to new and existing valves and on re-piped existing equipment.
- C. Valve-Tag Application Schedule: Tag valves according to size, shape, and with captions similar to those indicated in "Valve-Tag Size and Shape" Subparagraph below:

1. Valve-Tag Size and Shape:

- a. Fire-Suppression Standpipe: 1-1/2 inches, round.
- b. Wet-Pipe Sprinkler System: 1-1/2 inches, round.
- c. Dry-Pipe Sprinkler System: 1-1/2 inches, round.
- d. Foam-Water System: 1-1/2 inches, round.
- e. Clean-Agent Fire-Extinguishing System: 1-1/2 inches, round.

3.6 SCHEDULE

- A. Provide valve chart and schedule minimum of 8.5" x 11" in aluminum frame with clear laminate face. Install in the boiler room or at location as directed by the facilities. Indicate Valve #, size, Service and N.O. or N.C.

VALVE TAG SCHEDULE			
No.	size	Service	N.O./N.C.

3.7 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 210553

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## SECTION 211119 - FIRE-DEPARTMENT CONNECTIONS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Exposed-type fire-department connections.
  - 2. Flush-type fire-department connections.
  - 3. Yard-type fire-department connections.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each fire-department connection.

### PART 2 - PRODUCTS

#### 2.1 EXPOSED-TYPE FIRE-DEPARTMENT CONNECTION

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. American Fire Hose & Cabinet.
  - 2. Elkhart Brass Mfg. Co., Inc.
  - 3. Guardian Fire Equipment, Inc.
- B. Standard: UL 405.
- C. Type: Exposed, projecting, for wall mounting.
- D. Pressure Rating: 175 psig minimum.
- E. Body Material: Corrosion-resistant metal.

- F. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
- G. Caps: Brass, lugged type, with gasket and chain.
- H. Escutcheon Plate: Round, brass, wall type.
- I. Outlet: Back, with pipe threads.
- J. Number of Inlets: Minimum of Two. Contractor shall provide one inlet for each 250 GPM of system rated capacity.
- K. Escutcheon Plate Marking: Similar to "AUTO SPKR or AUTO SPKR & STANDPIPE or STANDPIPE."
- L. Finish: Polished chrome plated or Rough brass or bronze.
- M. Outlet Size: NPS 4 unless otherwise indicated.

## 2.2 FLUSH-TYPE FIRE-DEPARTMENT CONNECTION

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - 1. American Fire Hose & Cabinet.
  - 2. Elkhart Brass Mfg. Co., Inc.
  - 3. Potter Roemer LLC.
- B. Standard: UL 405.
- C. Type: Flush, for wall mounting.
- D. Pressure Rating: 175 psig minimum.
- E. Body Material: Corrosion-resistant metal.
- F. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
- G. Caps: Brass, lugged type, with gasket and chain.
- H. Escutcheon Plate: Rectangular, brass, wall type.
- I. Outlet: With pipe threads.
- J. Body Style: Horizontal.
- K. Number of Inlets: Minimum of Two. Contractor shall provide one inlet for each 250 GPM of system rated capacity.

- L. Outlet Location: Back unless otherwise indicated
- M. Escutcheon Plate Marking: Similar to "AUTO SPKR OR AUTO SPKR & STANDPIPE OR STANDPIPE."
- N. Finish: Polished chrome plated or Rough brass or bronze.
- O. Outlet Size: NPS 4 unless otherwise indicated.

### 2.3 YARD-TYPE FIRE-DEPARTMENT CONNECTION (NOT USED)

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Elkhart Brass Mfg. Co., Inc.
  - 2. Guardian Fire Equipment, Inc.
  - 3. Potter Roemer LLC.
- B. Standard: UL 405.
- C. Type: Exposed, freestanding.
- D. Pressure Rating: 175 psig minimum 300 psig.
- E. Body Material: Corrosion-resistant metal.
- F. Inlets: Brass with threads according to NFPA 1963 and matching local fire-department sizes and threads. Include extension pipe nipples, brass lugged swivel connections, and check devices or clappers.
- G. Caps: Brass, lugged type, with gasket and chain.
- H. Escutcheon Plate: Round, brass, floor type.
- I. Outlet: Bottom, with pipe threads.
- J. Number of Inlets: Minimum of Two. Contractor shall provide one inlet for each 250 GPM of system rated capacity.
- K. Sleeve: Brass.
- L. Sleeve Height: 18 inches.
- M. Escutcheon Plate Marking: Similar to "AUTO SPKR or AUTO SPKR & STANDPIPE or STANDPIPE."
- N. Finish, Including Sleeve: Polished chrome plated or Rough brass or bronze.
- O. Outlet Size: NPS 4 unless otherwise indicated

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of fire-department connections.
- B. Examine roughing-in for fire-suppression standpipe system to verify actual locations of piping connections before fire-department connection installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Install wall-type fire-department connections.
- B. Install yard-type fire-department connections in concrete slab support.
- C. Install two pipe bollards around each fire-department connection where subject to vehicular damage. Comply with requirements for bollards in Section 055000 "Metal Fabrications."
- D. Install automatic (ball-drip) drain valve at each check valve for fire-department connection.
- E. All exposed pipe and fittings, (that are not brass or chrome), shall be painted red.

END OF SECTION 211119

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## SECTION 211313 - WET-PIPE SPRINKLER SYSTEMS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

- 1. Pipes, fittings, and specialties.
  - 2. Specialty valves.
  - 3. Sprinklers.
  - 4. Alarm devices.
  - 5. Pressure gages.

- B. Related Requirements:

- 1. Section 211119 "Fire Department Connections" for exposed-, flush-, and yard-type fire department connections.
  - 2. Section 230523 "General-Duty Valves for Water-Based Fire-Suppression Piping" for ball, butterfly, check, gate, post-indicator, and trim and drain valves.

#### 1.3 DEFINITIONS

- A. Standard-Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure of 175-psig maximum.
- B. High Pressure Sprinkler Piping: Wet-pipe sprinkler system piping designed to operate at working pressure higher than standard 175-psig but not higher than of 300-psig maximum.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- 1. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

- B. Shop Drawings: For wet-pipe sprinkler systems.

- 1. Include plans, elevations, sections, and attachment details.
  - 2. Include diagrams for power, signal, and control wiring.

- C. DELEGATED-DESIGN SUBMITTAL: For wet-pipe sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified Licensed Professional Engineer, (in the state where work is being performed), responsible for their preparation. This shall include fire hydrant flow test results and data, sprinkler system and standpipe system hydraulic calculations.

## 1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
  - 1. Domestic water, sanitary and storm piping.
  - 2. Compressed air and medical gas piping.
  - 3. HVAC ductwork and piping.
  - 4. Items penetrating finished ceiling include the following:
    - a. Lighting fixtures and ceiling mounted controllers.
    - b. Air outlets and inlets.
    - c. Fire Alarm initiating and signaling devices.
- B. Qualification Data: For qualified Installer and professional engineer.
- C. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations and seismic calculations.
- D. Welding certificates.
- E. Fire-hydrant flow test report, recent within one (1) year.
- F. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping" and fire pump test reports.
- G. Field quality-control reports.

## 1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wet-pipe sprinkler systems and specialties to include in emergency, operation, and maintenance manuals.

## 1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Sprinkler Cabinets: Finished, wall-mounted, steel cabinet with hinged cover, and with space for minimum of six spare sprinklers plus sprinkler wrench. Include number of

sprinklers required by NFPA 13 and sprinkler wrench. Include separate cabinet with sprinklers and wrench for each type of sprinkler used on Project.

## 1.8 QUALITY ASSURANCE

### A. Installer Qualifications:

1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
  - a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer.

### B. Welding Qualifications: Qualify procedures and operators according to 2010 ASME Boiler and Pressure Vessel Code.

## 1.9 FIELD CONDITIONS

### A. Interruption of Existing Sprinkler Service: Do not interrupt sprinkler service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary sprinkler service according to requirements indicated:

1. Notify Architect, Construction Manager, Owner and Engineer no fewer than two days in advance of proposed interruption of sprinkler service.
2. Do not proceed with interruption of sprinkler service without Architect's, Construction Manager's, Owner's and Engineer's written permission.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

#### A. Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:

1. NFPA 13 as amended by Appendix Q (BCNYC).

#### B. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.

#### C. High-Pressure Piping System Component: Listed for 300-psig working pressure.

#### D. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design wet-pipe sprinkler systems.

1. Available fire-hydrant flow test records: Refer to Fire Protection contract drawings.
2. Sprinkler system design shall be approved by authorities having jurisdiction.

- a. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
  - b. Sprinkler Occupancy Hazard Classifications: According to NFPA 13 recommendations unless otherwise indicated.
- 3. Minimum Density for Automatic-Sprinkler Piping Design: According to NFPA 13 recommendations unless otherwise indicated.
- 4. Maximum Protection Area per Sprinkler: According to UL listing.
- 5. Maximum Protection Area per Sprinkler: According to NFPA 13 recommendations unless otherwise noted.
- E. Total combined Hose-Stream Demand Requirement: According to NFPA 13 unless otherwise indicated.
- F. Seismic Performance: Sprinkler piping shall withstand the effects of earthquake motions determined according to NFPA 13 and ASCE/SEI 7.

## 2.2 STEEL PIPE AND FITTINGS

- A. Standard-Weight, Black-Steel Pipe: ASTM A 53/A 53M, Type E, Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Schedule 10, Black-Steel Pipe: ASTM A 135/A 135M or ASTM A 795/A 795M, Schedule 10 in NPS 5 and smaller; and NFPA 13-specified wall thickness in NPS 6 to NPS 10, plain end.
- C. Black-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- D. Uncoated-Steel Couplings: ASTM A 865/A 865M, threaded.
- E. Uncoated, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- F. Malleable- or Ductile-Iron Unions: UL 860.
- G. Cast-Iron Flanges: ASME 16.1, Class 125.
- H. Steel Flanges and Flanged Fittings: ASME B16.5, Class 150.
  - 1. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8-inch thick or ASME B16.21, nonmetallic and asbestos free or EPDM rubber gasket.
    - a. Class 125 and Class 250, Cast-Iron, Flat-Face Flanges: Full-face gaskets.
    - b. Class 150 and Class 300, Ductile-Iron or -Steel, Raised-Face Flanges: Ring-type gaskets.
  - 2. Metal, Pipe-Flange Bolts and Nuts: Carbon steel unless otherwise indicated.
- I. Steel Welding Fittings: ASTM A 234/A 234M and ASME B16.9.

1. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

J. Grooved-Joint, Steel-Pipe Appurtenances:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - a. Anvil International.
  - b. Tyco Fire Products LP.
  - c. Victaulic Company.
2. Pressure Rating: 175-psig minimum or 300-psig where exposed to higher system pressures.
3. Uncoated Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting, with dimensions matching steel pipe.
4. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213 rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.

2.3 SPECIALTY VALVES

- A. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- B. Pressure Rating:
  1. Standard-Pressure Piping Specialty Valves: 175-psig minimum.
  2. High-Pressure Piping Specialty Valves: 300-psig.
- C. Body Material: Cast or ductile iron.
- D. Size: Same as connected piping.
- E. End Connections: Flanged or grooved.
- F. Automatic (Ball Drip) Drain Valves:
  1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - a. Reliable Automatic Sprinkler Co., Inc. (The).
    - b. Tyco Fire Products LP.
  2. Standard: UL 1726.
  3. Pressure Rating: 175-psig minimum.
  4. Type: Automatic draining, ball check.

5. Size: NPS 3/4.
6. End Connections: Threaded.

## 2.4 SPRINKLER PIPING SPECIALTIES

### A. Branch Outlet Fittings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Anvil International.
  - b. Tyco Fire Products LP.
  - c. Victaulic Company.
2. Standard: UL 213.
3. Pressure Rating: 175-psig minimum or 300 psig.
4. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
5. Type: Mechanical-tee and -cross fittings.
6. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
7. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
8. Branch Outlets: Grooved, plain-end pipe, or threaded.

### B. Flow Detection and Test Assemblies:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - a. Reliable Automatic Sprinkler Co., Inc. (The).
  - b. Tyco Fire Products LP.
  - c. Victaulic Company.
2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
3. Pressure Rating: 175-psig minimum or 300 psig.
4. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded or grooved.

### C. Branch Line Testers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Elkhart Brass Mfg. Co., Inc.
  - b. Fire-End & Croker Corporation.
  - c. Potter Roemer LLC.

2. Standard: UL 199.
3. Pressure Rating: 175 psig.
4. Body Material: Brass.
5. Size: Same as connected piping.
6. Inlet: Threaded.
7. Drain Outlet: Threaded and capped.
8. Branch Outlet: Threaded, for sprinkler.

D. Sprinkler Inspector's Test Fittings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Tyco Fire Products LP.
  - b. Victaulic Company.
  - c. Viking Corporation.
2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
3. Pressure Rating: 175-psig minimum or 300 psig.
4. Body Material: Cast- or ductile-iron housing with sight glass.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded.

E. Adjustable Drop Nipples:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  - a. CECA, LLC.
  - b. Corcoran Piping System Co.
  - c. Merit Manufacturing.
2. Standard: UL 1474.
3. Pressure Rating: 250-psig minimum or 300 psig.
4. Body Material: Steel pipe with EPDM-rubber O-ring seals.
5. Size: Same as connected piping.
6. Length: Adjustable.
7. Inlet and Outlet: Threaded.

F. Flexible Sprinkler Hose Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
  - a. FlexHead Industries, Inc.
  - b. Victaulic
2. Standard: UL 1474.
3. Type: Flexible hose for connection to sprinkler, and with bracket for connection to ceiling grid.

4. Pressure Rating: 175-psig minimum or 300 psig.
5. Size: Same as connected piping, for sprinkler.

## 2.5 SPRINKLERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  1. Reliable Automatic Sprinkler Co., Inc. (The).
  2. Tyco Fire Products LP.
  3. Victaulic Company.
  4. Viking Corporation.
- B. Listed in UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- C. Pressure Rating for Residential Sprinklers: 175-psig maximum.
- D. Pressure Rating for Automatic Sprinklers: 175-psig minimum.
- E. Pressure Rating for High-Pressure Automatic Sprinklers: 300 psig.
- F. Automatic Sprinklers with Heat-Responsive Element:
  1. Early-Suppression, Fast-Response Applications: UL 1767.
  2. Nonresidential Applications: UL 199.
  3. Residential Applications: UL 1626.
  4. Characteristics: Nominal 1/2-inch orifice with Discharge Coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.
- G. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
  1. Ceiling Mounting: Chrome-plated steel, one piece, flat or Chrome-plated steel, two piece, with 1-inch vertical adjustment.
  2. Sidewall Mounting: Chrome-plated steel, one piece, flat.
- H. Sprinkler Guards:
  1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Reliable Automatic Sprinkler Co., Inc. (The).
    - b. Tyco Fire Products LP.
    - c. Victaulic Company.
    - d. Viking Corporation.
  2. Standard: UL 199.



3. Type: Wire cage with fastening device for attaching to sprinkler.

## 2.6 ALARM DEVICES

- A. Alarm-device types shall match piping and equipment connections.

- B. Electrically Operated Alarm Bell:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Fire-Lite Alarms, Inc.; a Honeywell International company.
  - b. Notifier.
  - c. Potter Electric Signal Company, LLC.
2. Standard: UL 464.
3. Type: Vibrating, metal alarm bell.
4. Size: 8-inch minimum diameter.
5. Finish: Red-enamel factory finish, suitable for outdoor use.
6. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- C. Water-Flow Indicators:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Potter Electric Signal Company, LLC.
  - b. System Sensor.
  - c. Viking Corporation.
  - d. Watts; a Watts Water Technologies company.
2. Standard: UL 346.
3. Water-Flow Detector: Electrically supervised.
4. Components: Two single-pole, double-throw circuit switches for isolated alarm and auxiliary contacts, 7 A, 125-V ac and 0.25 A, 24-V dc; complete with factory-set, field-adjustable retard element to prevent false signals and tamperproof cover that sends signal if removed.
5. Type: Paddle operated.
6. Pressure Rating: 250 psig.
7. Design Installation: Horizontal or vertical.

- D. Pressure Switches:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Potter Electric Signal Company, LLC.
  - b. System Sensor.
  - c. Tyco Fire Products LP.
  - d. Viking Corporation.
2. Standard: UL 346.
3. Type: Electrically supervised water-flow switch with retard feature.
4. Components: Single-pole, double-throw switch with normally closed contacts.
5. Design Operation: Rising pressure signals water flow.

E. Valve Supervisory Switches:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Fire-Lite Alarms, Inc.; a Honeywell International company.
  - b. Potter Electric Signal Company, LLC.
  - c. System Sensor.
2. Standard: UL 346.
3. Type: Electrically supervised.
4. Components: Single-pole, double-throw switch with normally closed contacts.
5. Design: Signals that controlled valve is in other than fully open position.
6. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.7 PRESSURE GAGES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  1. AGF Manufacturing Inc.
  2. AMETEK, Inc.
  3. Brecco Corporation.
- B. Standard: UL 393.
- C. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- D. Pressure Gage Range: 0 to 300 psig.
- E. Label: Include "WATER" label on dial face.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Perform fire-hydrant flow test according to NFPA 13 and NFPA 291. Use results for system design calculations required in "Quality Assurance" Article. Flow test utilized for calculations shall be recent within one (1) year.
- B. Report test results promptly and in writing.

### 3.2 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated on approved working plans.
  - 1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Engineer before deviating from approved working plans.
  - 2. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies.
- B. Piping Standard: Comply with NFPA 13 requirements for installation of sprinkler piping.
- C. Install seismic restraints on piping. Comply with NFPA 13 requirements for seismic-restraint device materials and installation.
- D. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- E. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- F. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- G. Install "Inspector's Test Connections" in sprinkler system piping, complete with shutoff valve, and sized and located according to NFPA 13.
- H. Install sprinkler piping with drains for complete system drainage.
- I. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- J. Install automatic (ball drip) drain valve at each check valve for fire-department connection, to drain piping between fire-department connection and check valve. Install drain piping to and spill over floor drain or to outside building.
- K. Install alarm devices in piping systems.
- L. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements for hanger materials in NFPA 13.

- M. Install pressure gages on riser or feed main, at each sprinkler test connection, and at top of each standpipe. Include pressure gages with connection not less than NPS 1/4 and with soft-metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they are not subject to freezing.
- N. Fill sprinkler system piping with water.
- O. Install electric heating cables and pipe insulation on sprinkler piping in areas subject to freezing. Comply with requirements for heating cables in Section 210533 "Heat Tracing for Fire-Suppression Piping" and for piping insulation in Section 210700 "Fire-Suppression Systems Insulation."
- P. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping." Sleeves for building service shall be one nominal line size greater than the service pipe.
- Q. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 210517 "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- R. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 210518 "Escutcheons for Fire-Suppression Piping."
- S. Paint all sprinkler piping valves and accessories, (that are not brass or chrome), with red enamel.

### 3.3 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads.
  2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
1. Shop weld pipe joints where welded piping is indicated. Do not use welded joints for galvanized-steel pipe.
- I. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- J. Steel-Piping, Roll-Grooved Joints: Roll rounded-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- K. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

### 3.4 VALVE AND SPECIALTIES INSTALLATION

- A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.
- B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Specialty Valves:
1. Install valves in vertical position for proper direction of flow, in main supply to system.
  2. Install alarm valves with bypass check valve and retarding chamber drain-line connection.
  3. Install deluge valves in vertical position, in proper direction of flow, and in main supply to deluge system. Install trim sets for drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.

### 3.5 SPRINKLER INSTALLATION

- A. Install sprinklers in suspended ceilings in center of acoustical ceiling panels.
- B. Install dry-type sprinklers with water supply from heated space. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing.

- C. Install sprinklers into flexible, sprinkler hose fittings, and install hose into bracket on ceiling grid.

### 3.6 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13. Comply with requirements for identification specified in Section 210553 "Identification for Fire-Suppression Piping and Equipment".
- B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."

### 3.7 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
  - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
  - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
  - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
  - 4. Energize circuits to electrical equipment and devices.
  - 5. Coordinate with fire-alarm tests. Operate as required.
  - 6. Coordinate with fire-pump tests. Operate as required.
  - 7. Verify that equipment hose threads are same as local fire department equipment.
- B. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- C. Prepare test and inspection reports.

### 3.8 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Only sprinklers with their original factory finish are acceptable. Remove and replace any sprinklers that are painted or have any other finish than their original factory finish.

### 3.9 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain sprinkler system and components.

### 3.10 PIPING SCHEDULE

- A. Piping between Fire Department Connections and Check Valves: Galvanized, standard-weight steel pipe with threaded ends, cast-iron threaded fittings, and threaded joints or grooved ends,

grooved-end fittings, grooved-end-pipe couplings, and grooved joints. Where piping between fire department connection and check valve is routed below grade, piping and fittings shall also be externally coated and wrapped per AWWA C203 or C105.

- B. Sprinkler specialty fittings may be used, downstream of control valves, instead of specified fittings.
- C. Standard-pressure, wet-pipe sprinkler system, NPS 1-1/2 and smaller, shall be one of the following:
  - 1. Standard-weight, black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
  - 2. Standard-weight, black-steel pipe with plain ends; steel welding fittings; and welded joints.
- D. Standard-pressure, wet-pipe sprinkler system, NPS 2 and Larger, shall be one of the following:
  - 1. Standard Weight black-steel pipe with threaded ends; uncoated, gray-iron threaded fittings; and threaded joints.
  - 2. Standard-weight, black-steel pipe with cut- or roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
  - 3. Standard-weight, black-steel pipe with plain ends; steel welding fittings; and welded joints.
  - 4. Schedule 10 black-steel pipe with roll-grooved ends; uncoated, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.
  - 5. Schedule 10 black-steel pipe with plain ends; welding fittings; and welded joints.
- E. High-pressure, wet-pipe sprinkler system, [All Sizes], shall be one of the following:
  - 1. Standard-weight, black-steel pipe with plain ends; steel welding fittings; and welded joints. Schedule 40

### 3.11 SPRINKLER SCHEDULE

- A. Use sprinkler types as indicated on Fire Protection contract drawings.
- B. All sprinkler exposed heads in maintenance, repair or storage areas shall protected with wire cage sprinkler guards.

END OF SECTION 211313

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## SECTION 21 13 16 - DRY-PIPE SPRINKLER SYSTEMS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Pipes, fittings, and specialties.
  - 2. Fire-protection valves.
  - 3. Sprinkler specialty pipe fittings.
  - 4. Sprinklers.
  - 5. Control panels.
  - 6. Pressure gages.
- B. Related Sections:
  - 1. Division 21 Section "Wet-Pipe Sprinkler Systems" for wet-pipe sprinkler piping.

#### 1.3 DEFINITIONS

- A. Standard-Pressure Sprinkler Piping: Dry-pipe sprinkler system piping designed to operate at working pressure 175 psig maximum.

#### 1.4 SYSTEM DESCRIPTIONS

- A. Dry-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing compressed air. Opening of sprinklers releases compressed air and permits water pressure to open dry-pipe valve. Water then flows into piping and discharges from sprinklers that are open.
- B. Double-Interlock Pre-action Sprinkler System: Automatic sprinklers are attached to piping containing low-pressure air. Actuation of a fire-detection system in the same area as sprinklers opens the deluge valve permitting water to flow into the sprinkler piping; a closed solenoid valve in the sprinkler piping is opened by another fire-detection device; then water will discharge from sprinklers that have opened.

#### 1.5 PERFORMANCE REQUIREMENTS

- A. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.

- B. Delegated Design: Design sprinkler system(s), including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Sprinkler system design shall be approved by authorities having jurisdiction.
  - 1. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
  - 2. Sprinkler Occupancy Hazard Classifications:
    - a. General Storage Areas: Ordinary Hazard, Group 1.
    - b. Office Areas: Light Hazard.
  - 3. Minimum Density for Automatic-Sprinkler Piping Design:
    - a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft. area.
    - b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft. area.
  - 4. Maximum Protection Area per Sprinkler:
    - a. Storage Areas: 130 sq. ft..
    - b. Other Areas: According to NFPA 13 recommendations unless otherwise indicated.

#### 1.6 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
  - 1. Pipe, valves and fitting,
  - 2. Dry pipe valves assemblies
  - 3. Specialties
  - 4. Controls and control panels
- B. Shop Drawings: For dry-pipe sprinkler systems. Include plans, elevations, sections, details, and attachments to other work.
  - 1. Wiring Diagrams: For power, signal, and control wiring.
  - 2. Piping lay out in 3/8" scale
  - 3. Coordination drawing indicating all other trades
- C. Delegated-Design Submittal: For sprinkler systems indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- D. Coordination Drawings: Sprinkler systems, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
  - 1. Domestic water piping.
  - 2. Items penetrating finished ceiling including the following:

- a. Lighting fixtures.
  - b. Air outlets and inlets.
  - c. Conduit
  - d. HVAC and Plumbing piping
- E. Qualification Data: For qualified Installer.
- F. Approved Sprinkler Piping Drawings: Working plans, prepared according to NFPA 13, that have been approved by authorities having jurisdiction, including hydraulic calculations.
- G. Field Test Reports and Certificates: Indicate and interpret test results for compliance with performance requirements and as described in NFPA 13. Include "Contractor's Material and Test Certificate for Aboveground Piping."
- H. Field quality-control reports.
- I. Operation and Maintenance Data: For sprinkler specialties to include in emergency, operation, and maintenance manuals.

## 1.7 QUALITY ASSURANCE

- A. Installer Qualifications:
  - 1. Installer's responsibilities include designing, fabricating, and installing sprinkler systems and providing professional engineering services needed to assume engineering responsibility. Base calculations on results of fire-hydrant flow test.
    - a. Engineering Responsibility: Preparation of working plans, calculations, and field test reports by a qualified professional engineer.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. NFPA Standards: Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:
  - 1. NFPA 13, "Installation of Sprinkler Systems."

## 1.8 COORDINATION

- A. Coordinate layout and installation of sprinklers with other construction that penetrates ceilings, including light fixtures, HVAC equipment, and partition assemblies. Coordinate with structural members, plumbing and HVAC piping and equipment and ductwork, as well as conduit.

## PART 2 - PRODUCTS

### 2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, and fitting materials, and joining methods for specific services, service locations, and pipe sizes.

### 2.2 SYSTEM DESCRIPTIONS

- A. Dry-Pipe Sprinkler System: Automatic sprinklers are attached to piping containing compressed air. Opening of sprinklers releases compressed air and permits water pressure to open dry-pipe valve. Water then flows into piping and discharges from opened sprinklers.

### 2.3 PERFORMANCE REQUIREMENTS

- A. Sprinkler system equipment, specialties, accessories, installation, and testing shall comply with the following:
  - 1. NFPA 13.
  - 2. NFPA 13R.
- B. Standard-Pressure Piping System Component: Listed for 175-psig minimum working pressure.
- C. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design wet-pipe sprinkler systems.
- D. Sprinkler system design shall be approved by authorities having jurisdiction.
  - 1. Margin of Safety for Available Water Flow and Pressure: 10 percent, including losses through water-service piping, valves, and backflow preventers.
  - 2. Sprinkler Occupancy Hazard Classifications:
    - a. Automobile Parking Areas: Ordinary Hazard, Group 1.
    - b. Building Service Areas: Ordinary Hazard, Group 1.
    - c. Electrical Equipment Rooms: Ordinary Hazard, Group 1.
    - d. General Storage Areas: Ordinary Hazard, Group 1.
    - e. Mechanical Equipment Rooms: Ordinary Hazard, Group 1.
    - f. Office and Public Areas: Light Hazard.
    - g. Restaurant Service Areas: Ordinary Hazard, Group 1.
  - 3. Minimum Density for Automatic-Sprinkler Piping Design:
    - a. Light-Hazard Occupancy: 0.10 gpm over 1500-sq. ft. area.
    - b. Ordinary-Hazard, Group 1 Occupancy: 0.15 gpm over 1500-sq. ft. area.
    - c. Ordinary-Hazard, Group 2 Occupancy: 0.20 gpm over 1500-sq. ft. area.
    - d. Extra-Hazard, Group 1 Occupancy: 0.30 gpm over 2500-sq. ft. area.
    - e. Extra-Hazard, Group 2 Occupancy: 0.40 gpm over 2500-sq. ft. area.

- f. Special Occupancy Hazard: As determined by authorities having jurisdiction.
- 4. Maximum Protection Area per Sprinkler: According to UL listing.
- 5. Maximum Protection Area per Sprinkler:
  - a. Office Spaces: 120 sq. ft..
  - b. Storage Areas: 130 sq. ft..
  - c. Mechanical Equipment Rooms: 130 sq. ft..
  - d. Electrical Equipment Rooms: 130 sq. ft..
  - e. Other Areas: According to NFPA 13 recommendations unless otherwise indicated.
- 6. Total Combined Hose-Stream Demand Requirement: According to NFPA 13 unless otherwise indicated:
  - a. Light-Hazard Occupancies: 100 gpm for 30 minutes.
  - b. Ordinary-Hazard Occupancies: 250 gpm for 60 to 90 minutes.
  - c. Extra-Hazard Occupancies: 500 gpm for 90 to 120 minutes.
  - d. .
- E. Seismic Performance: Sprinkler piping shall withstand the effects of earthquake motions determined according to NFPA 13 and ASCE/SEI 7.

## 2.4 STEEL PIPE AND FITTINGS

- A. Standard Weight, Galvanized-Steel Pipe: ASTM A 53/A 53M, Grade B. Pipe ends may be factory or field formed to match joining method.
- B. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M, standard-weight, seamless steel pipe with threaded ends.
- C. Galvanized, Steel Couplings: ASTM A 865, threaded.
- D. Galvanized, Gray-Iron Threaded Fittings: ASME B16.4, Class 125, standard pattern.
- E. Malleable- or Ductile-Iron Unions: UL 860.
- F. Cast-Iron Flanges: ASME B16.1, Class 125.
- G. Plain-End-Pipe Fittings: UL 213, ductile-iron body with retainer lugs that require one-quarter turn or screwed retainer pin to secure pipe in fitting.
- H. Grooved-Joint, Steel-Pipe Appurtenances:
  - 1. Pressure Rating: 175 psig minimum.
  - 2. Galvanized, Grooved-End Fittings for Steel Piping: ASTM A 47/A 47M, malleable-iron casting or ASTM A 536, ductile-iron casting; with dimensions matching steel pipe.
  - 3. Grooved-End-Pipe Couplings for Steel Piping: AWWA C606 and UL 213, rigid pattern, unless otherwise indicated, for steel-pipe dimensions. Include ferrous housing sections, EPDM-rubber gasket, and bolts and nuts.

## 2.5 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free.
  - 1. Class 125, Cast-Iron and Class 150, Bronze Flat-Face Flanges: Full-face gaskets.
  - 2. Class 250, Cast-Iron and Class 300, Raised-Face Flanges: Ring-type gaskets.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

## 2.6 LISTED FIRE-PROTECTION VALVES

### A. General Requirements:

- 1. Valves shall be UL listed or FM approved.
- 2. Minimum Pressure Rating for Standard-Pressure Piping: 175 psig.

### B. Dry-Pipe Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Globe Fire Sprinkler Corporation.
  - b. Reliable Automatic Sprinkler Co., Inc. (The).
  - c. Tyco Fire & Building Products LP.
  - d. Victaulic Company.
  - e. Viking Corporation.
- 2. Standard: UL 260.
- 3. Design: Differential-pressure type.
- 4. Include UL 1486, quick-opening devices, trim sets for air supply, drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.
- 5. Air-Pressure Maintenance Device:
- 6. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Globe Fire Sprinkler Corporation.
  - b. Reliable Automatic Sprinkler Co., Inc. (The).
  - c. Tyco Fire & Building Products LP.
  - d. Victaulic Company.
  - e. Viking Corporation.
- 7. Standard: UL 260.
- 8. Type: Automatic device to maintain minimum air pressure in piping.
- 9. Include shutoff valves to permit servicing without shutting down sprinkler piping, bypass valve for quick filling, pressure regulator or switch to maintain pressure, strainer, pressure ratings with 14- to 60-psig adjustable range, and 175-psig outlet pressure.
- 10. Air Compressor:

- a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1) Gast Manufacturing Inc.
  - 2) General Air Products, Inc.
  - 3) Viking Corporation.
- b. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
- c. Motor Horsepower: Fractional.
- d. Power: 120-V ac, 60 Hz, single phase.

C. Check Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Clow Valve Company; a division of McWane, Inc.
  - b. Fire-End & Croker Corporation.
  - c. Potter Roemer.
  - d. Reliable Automatic Sprinkler Co., Inc.
  - e. Tyco Fire & Building Products LP.
  - f. Victaulic Company.
  - g. Viking Corporation.
- 2. Standard: UL 312
- 3. Pressure Rating: 250 psig minimum.
- 4. Type: Swing check.
- 5. Body Material: Cast iron.
- 6. End Connections: Flanged or grooved.

D. Bronze OS&Y Gate Valves:

- 1. Standard: UL 262.
- 2. Pressure Rating: 175 psig.
- 3. Body Material: Bronze.
- 4. End Connections: Threaded.

E. Iron OS&Y Gate Valves:

- 1. Standard: UL 262.
- 2. Pressure Rating: 250 psig minimum.
- 3. Body Material: Cast or ductile iron.
- 4. End Connections: Flanged or grooved.

F. Indicating-Type Butterfly Valves:

- 1. Standard: UL 1091.
- 2. Pressure Rating: 175 psig.
- 3. Valves NPS 2 and Smaller:

- a. Valve Type: Ball or butterfly.
  - b. Body Material: Bronze.
  - c. End Connections: Threaded.
- 4. Valves NPS 2-1/2 and Larger:
  - a. Valve Type: Butterfly.
  - b. Body Material: Cast or ductile iron.
  - c. End Connections: Flanged, grooved, or wafer.
- 5. Valve Operation: visual indicating device.

## 2.7 TRIM AND DRAIN VALVES

### A. General Requirements:

- 1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
- 2. Pressure Rating: 175 psig minimum.

### B. Angle Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Fire Protection Products, Inc.
  - b. United Brass Works, Inc.

### C. Ball Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Fire-End & Croker Corporation.
  - b. Potter Roemer.
  - c. Tyco Fire & Building Products LP.
  - d. Victaulic Company.
  - e. Watts Water Technologies, Inc.

### D. Automatic (Ball Drip) Drain Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to:
  - a. Reliable Automatic Sprinkler Co., Inc.
  - b. Tyco Fire & Building Products LP.
- 2. Standard: UL 1726.
- 3. Pressure Rating: 175 psig minimum.



4. Type: Automatic draining, ball check.
5. Size: NPS 3/4.
6. End Connections: Threaded.

## 2.8 SPRINKLER PIPING SPECIALTIES SPECIALTY;

A. General Requirements for Dry-Pipe-System Fittings: UL listed for dry-pipe service.

B. Branch Outlet Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Anvil International.
  - b. National Fittings, Inc.
  - c. Tyco Fire & Building Products LP.
  - d. Victaulic Company.
2. Standard: UL 213.
3. Pressure Rating: 175-psig minimum
4. Body Material: Ductile-iron housing with EPDM seals and bolts and nuts.
5. Type: Mechanical-tee and -cross fittings.
6. Configurations: Snap-on and strapless, ductile-iron housing with branch outlets.
7. Size: Of dimension to fit onto sprinkler main and with outlet connections as required to match connected branch piping.
8. Branch Outlets: Grooved, plain-end pipe, or threaded.

C. Flow Detection and Test Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Reliable Automatic Sprinkler Co., Inc. (The).
  - b. Tyco Fire & Building Products LP.
  - c. Victaulic Company.
2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
3. Pressure Rating: 175-psig minimum.
4. Body Material: Cast- or ductile-iron housing with orifice, sight glass, and integral test valve.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded.

D. Branch Line Testers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Elkhart Brass Mfg. Co., Inc.
  - b. Fire-End & Croker Corporation.
  - c. Potter Roemer LLC.

2. Standard: UL 199.
3. Pressure Rating: 175-psig minimum.
4. Body Material: Brass.
5. Size: Same as connected piping.
6. Inlet: Threaded.
7. Drain Outlet: Threaded and capped.
8. Branch Outlet: Threaded, for sprinkler.

E. Sprinkler Inspector's Test Fittings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Tyco Fire & Building Products LP.
  - b. Victaulic Company.
  - c. Viking Corporation.
2. Standard: UL's "Fire Protection Equipment Directory" or FM Global's "Approval Guide."
3. Pressure Rating: 175-psig minimum.
4. Body Material: Cast- or ductile-iron housing with sight glass.
5. Size: Same as connected piping.
6. Inlet and Outlet: Threaded.

F. Adjustable Drop Nipples:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. CECA, LLC.
  - b. Corcoran Piping System Co.
  - c. Merit Manufacturing.
2. Standard: UL 1474.
3. Pressure Rating: 250-psig minimum.
4. Body Material: Steel pipe with EPDM O-ring seals.
5. Size: Same as connected piping.
6. Length: Adjustable.
7. Inlet and Outlet: Threaded.

## 2.9 SPRINKLERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  1. Globe Fire Sprinkler Corporation.
  2. Reliable Automatic Sprinkler Co., Inc.
  3. Tyco Fire & Building Products LP.
  4. Victaulic Company.
  5. Viking Corporation.
- B. General Requirements:

1. Standard: UL's "Fire Protection Equipment Directory" listing or "Approval Guide," published by FM Global, listing.
  2. Pressure Rating for Automatic Sprinklers: 175 psig minimum.
- C. Automatic Sprinklers with Heat-Responsive Element:
1. Nonresidential Applications: UL 199.
  2. Characteristics: Nominal 1/2-inch orifice with discharge coefficient K of 5.6, and for "Ordinary" temperature classification rating unless otherwise indicated or required by application.
- D. Sprinkler Finishes:
1. Chrome plated.
  2. Bronze.
  3. Painted.
- E. Sprinkler Escutcheons: Materials, types, and finishes for the following sprinkler mounting applications. Escutcheons for concealed, flush, and recessed-type sprinklers are specified with sprinklers.
1. Ceiling Mounting: Chrome-plated steel, one piece, flat.
  2. Sidewall Mounting: Chrome-plated steel, one piece, flat.
- F. Sprinkler Guards:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Reliable Automatic Sprinkler Co., Inc.
    - b. Tyco Fire & Building Products LP.
    - c. Victaulic Company.
    - d. Viking Corporation.
  2. Standard: UL 199.
  3. Type: Wire cage with fastening device for attaching to sprinkler.

## 2.10 ALARM DEVICES

- A. Alarm-device types shall match piping and equipment connections.
- B. Valve Supervisory Switches:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Fire-Lite Alarms; a Honeywell company.

- b. Kennedy Valve; a division of McWane, Inc.
  - c. Potter Electric Signal Company.
  - d. System Sensor; a Honeywell company.
- 2. Standard: UL 346.
- 3. Type: Electrically supervised.
- 4. Components: Single-pole, double-throw switch with normally closed contacts.
- 5. Design: Signals that controlled valve is in other than fully open position.

## 2.11 CONTROL PANELS

- A. Description: Single-area, or single-area cross-zoned type control panel as indicated, including NEMA ICS 6, Type 1 enclosure, detector, alarm, and solenoid-valve circuitry for operation of deluge valves. Panels contain power supply; battery charger; standby batteries; field-wiring terminal strip; electrically supervised solenoid valves and polarized fire-alarm bell; lamp test facility; single-pole, double-throw auxiliary alarm contacts; and rectifier.
  - 1. Panels: UL listed and FM Global approved when used with thermal detectors and Class A detector circuit wiring. Electrical characteristics are 120-V ac, 60 Hz, with 24-V dc rechargeable batteries.

## 2.12 PRESSURE GAGES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. AMETEK, Inc.; U.S. Gauge Division.
  - 2. Ashcroft, Inc.
  - 3. Brecco Corporation.
  - 4. WIKA Instrument Corporation.
- B. Standard: UL 393.
- C. Dial Size: 3-1/2- to 4-1/2-inch diameter.
- D. Pressure Gage Range: 0 to 250 psig minimum.
- E. Water System Piping Gage: Include "WATER" or "AIR/WATER" label on dial face.
- F. Air System Piping Gage: Include "AIR" or "AIR/WATER" label on dial face.

## PART 3 - EXECUTION

### 3.1 PIPING INSTALLATION

- A. Locations and Arrangements: Drawing plans, schematics, and diagrams indicate general location and arrangement of piping. Install piping as indicated, as far as practical.

1. Deviations from approved working plans for piping require written approval from authorities having jurisdiction. File written approval with Architect before deviating from approved working plans.
- B. Piping Standard: Comply with requirements in NFPA 13 for installation of sprinkler piping.
- C. Use listed fittings to make changes in direction, branch takeoffs from mains, and reductions in pipe sizes.
- D. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- E. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- F. Install sprinkler piping with drains for complete system drainage.
- G. Install sprinkler control valves, test assemblies, and drain risers adjacent to standpipes when sprinkler piping is connected to standpipes.
- H. Connect compressed-air supply to dry-pipe sprinkler piping.
- I. Connect air compressor to the following piping and wiring:
  1. Pressure gages and controls.
  2. Electrical power system.
  3. Fire-alarm devices, including low-pressure alarm.
- J. Install alarm devices in piping systems.
- K. Install hangers and supports for sprinkler system piping according to NFPA 13. Comply with requirements in NFPA 13 for hanger materials.
- L. Install pressure gages on riser or feed main. Include pressure gages with connection not less than NPS 1/4 and with soft metal seated globe valve, arranged for draining pipe between gage and valve. Install gages to permit removal, and install where they will not be subject to freezing.
- M. Drain dry-pipe sprinkler piping.
- N. Pressurize and check dry-pipe sprinkler system piping and air compressors.
- O. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 21 Section "Sleeves and Sleeve Seals for Fire-Suppression Piping."
- P. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 21 Section "Sleeves and Sleeve Seals for Fire-Suppression Piping."

- Q. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 21 Section "Escutcheons for Fire-Suppression Piping."

### 3.2 JOINT CONSTRUCTION

- A. Install couplings, flanges, flanged fittings, unions, nipples, and transition and special fittings that have finish and pressure ratings same as or higher than system's pressure rating for aboveground applications unless otherwise indicated.
- B. Install unions adjacent to each valve in pipes NPS 2 and smaller.
- C. Install flanges, flange adapters, or couplings for grooved-end piping on valves, apparatus, and equipment having NPS 2-1/2 and larger end connections.
- D. Bevel plain ends of steel pipe.
- E. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- F. Flanged Joints: Select appropriate gasket material in size, type, and thickness suitable for water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
1. Apply appropriate tape or thread compound to external pipe threads.
  2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- H. Steel-Piping, Cut-Grooved Joints: Cut square-edge groove in end of pipe according to AWWA C606. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe joints.
- I. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- J. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

### 3.3 VALVE AND SPECIALTIES INSTALLATION

- A. Install listed fire-protection valves, trim and drain valves, specialty valves and trim, controls, and specialties according to NFPA 13 and authorities having jurisdiction.

- B. Install listed fire-protection shutoff valves supervised open, located to control sources of water supply. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Specialty Valves:
  - 1. General Requirements: Install in vertical position for proper direction of flow, in main supply to system.
  - 2. Dry-Pipe Valves: Install trim sets for air supply, drain, priming level, alarm connections, ball drip valves, pressure gages, priming chamber attachment, and fill-line attachment.
    - a. Air-Pressure Maintenance Device: Install shutoff valves to permit servicing without shutting down sprinkler system; bypass valve for quick system filling; pressure regulator or switch to maintain system pressure; strainer; pressure ratings with 14- to 60-psig adjustable range; and 175-psig maximum inlet pressure.

### 3.4 SPRINKLER INSTALLATION

- A. Install dry-type sprinklers with water supply from heated space. Do not install pendent or sidewall, wet-type sprinklers in areas subject to freezing.

### 3.5 IDENTIFICATION

- A. Install labeling and pipe markers on equipment and piping according to requirements in NFPA 13.
- B. Identify system components, wiring, cabling, and terminals. Comply with requirements for identification specified in Division 26 Section "Identification for Electrical Systems."

### 3.6 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
  - 1. Leak Test: After installation, charge systems and test for leaks. Repair leaks and retest until no leaks exist.
  - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
  - 3. Flush, test, and inspect sprinkler systems according to NFPA 13, "Systems Acceptance" Chapter.
  - 4. Energize circuits to electrical equipment and devices.
  - 5. Start and run air compressors.
  - 6. Coordinate with fire-alarm tests. Operate as required.
- C. Sprinkler piping system will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

### 3.7 CLEANING

- A. Clean dirt and debris from sprinklers.
- B. Remove and replace sprinklers with paint other than factory finish.

### 3.8 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain specialty valves.

### 3.9 PIPING SCHEDULE

- A. Standard-pressure, dry-pipe sprinkler system, NPS 2 and smaller , shall the following:
  - 1. Standard-weight, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.
- B. Standard-pressure, dry-pipe sprinkler system, NPS 2-1/2 and larger , shall be one of the following:
  - 1. Standard-weight, galvanized-steel pipe with threaded ends; galvanized, gray-iron threaded fittings; and threaded joints.
  - 2. Standard-weight, galvanized-steel pipe with cut-grooved ends; galvanized, grooved-end fittings for steel piping; grooved-end-pipe couplings for steel piping; and grooved joints.

### 3.10 SPRINKLER SCHEDULE

- A. Use sprinkler types in subparagraphs below for the following applications:
  - 1. Rooms without Ceilings: Upright sprinklers or as indicated on Drawings.
  - 2. Spaces Subject to Freezing: Upright sprinklers
- B. Provide sprinkler types in subparagraphs below with finishes indicated.
  - 1. Concealed Sprinklers: Rough brass, with factory-painted white cover plate.
  - 2. Flush Sprinklers: Bright chrome, with painted white escutcheon.
  - 3. Recessed Sprinklers: Bright chrome, with bright chrome escutcheon.
  - 4. Upright, Pendent, and Sidewall Sprinklers: Chrome plated in finished spaces exposed to view; rough bronze in unfinished spaces not exposed to view; wax coated where exposed to acids, chemicals, or other corrosive fumes.

END OF SECTION 211316



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## SECTION 22 05 00 COMMON WORK RESULTS FOR PLUMBING

### PART 1 - GENERAL

#### 1.01 SECTION INCLUDES

- A. These basic requirements apply to all Division 22000 Sections.
- B. The work of this Section consists of providing of all materials, labor and equipment and the like necessary and/or required for the complete execution of all Plumbing and related work for this project, as required by the contract documents.

#### 1.02 RELATED SECTIONS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.03 REFERENCES

- A. ASHRAE – American Society of Heating, Refrigerating and Air Conditioning Engineers Guides and Standards, latest editions.
- B. ASPE - American Society of Plumbing Engineers.
- C. UL - Underwriters Laboratory.
- D. NFPA - National Fire Protection Association.

#### 1.04 REGULATORY REQUIREMENTS

- A. IPC 2015
- B. IFGC 2015

#### 1.05 QUALITY ASSURANCE

- A. The Contractor shall have the work indicated on the drawings and/or specified in each section performed by vendors or mechanics experienced and skilled in its implantation or by a “Specialist”, “Specialty Contractor” or “Specialty Subcontractor” under contractual agreement with the Contractor. These terms mean an individual or firm of established reputation, or, if newly organized, whose personnel have previously established a reputation in the same field, which is regularly engaged in, and which maintains a regular force of workmen skilled in either manufacturing or fabricating items required by the Contract, installing items required by the Contract, or otherwise performing work required by the Contract.

- B. Where the Contract Specifications require installation by a "Specialist," that term shall also be deemed to mean either the manufacturer of the item, an individual or firm licensed by the manufacturer, or an individual or firm who will perform such work under the manufacturer's direct supervision.

#### 1.06 PROJECT/SITE CONDITIONS

- A. Install Work in locations shown on Drawings, unless prevented by Project conditions.
- B. Prepare drawings showing proposed arrangement of Work to meet Project conditions, including changes to Work specified in other Sections.

#### 1.07 SCOPE OF WORK

- A. This Contractor shall be responsible for coordinating his work with all other trades.
- B. The Contractor shall provide all materials, labor, equipment, tools, appliances, services, hoisting, scaffolding, supervision and overhead for the furnishing and installing of all Plumbing work indicated on plan and in the specifications and related work including but not limited to the following:

- Sump Pumps
- Domestic Hot Water Heaters and Expansion tanks
- Plumbing Fixtures
- Piping, Valves and fittings and specialties
  - Domestic systems
  - Drain, Waste, and Vent
  - Gas
  - Storm
  - Gasoline
  - Fuel oil
  - Compressed air
- Hangers and Supports
- Plumbing fixtures
- Equipment Insulation
- Pipe Insulation
- Identification
- Coordination
- Phasing
- Shop Drawings
- As-Built Drawings and Maintenance Manuals
- Warrantees

#### PART 2 PRODUCTS – NOT USED

#### PART 3 – EXECUTION

##### 3.1 GENERAL

- A. Construct all apparatus of materials and pressure ratings suitable for the conditions encountered during continuous operation.
- B. Where corrosion can occur, appropriate corrosion resistant materials and assembly methods must be used including isolation of dissimilar metals against galvanic interaction. Resistance to corrosion must be achieved by the use of the appropriate base materials. Coatings shall be restored to only when specifically permitted by the Specification.
- C. Construct all equipment in accordance with requirements of all applicable codes. All pressure vessels and safety devices that fall within the scope of the ASME Code shall conform to the Code and bear the ASME label or stamp.
- E. Match and balance all system components to achieve compatibility of equipment or satisfactory operation and performance throughout the entire operating temperature and control ranges. All installations shall be in accordance with manufacturer's recommendations.
- F. Provide all controls, wiring, piping, valves, accessories and other components necessary to make all systems complete and operable.
- G. The contractor shall warranty all work, including labor and materials, and equipment furnished and installed as part of this contract for a minimum period of year from the date of acceptance by the owner, in writing. Certain equipment, such as underground fuel tanks, may have longer warranties as indicated in the specifications. In such cases the longer of the two warranties shall prevail.
- H. All domestic water pipe valves and fitting shall be lead free.

### 3.2 SHOP DRAWINGS AND SUBMITTALS (COORDINATE WITH DIVISION 1)

- A. Shop drawings and samples shall be prepared and submitted in accordance with the requirements established in the contract and shall consist of the all items listed in the following paragraph.
- B. Manufacturer's data or shop drawings giving full information as to dimensions, materials, and all information pertinent to the adequacy of the submitted equipment shall be submitted for review. Shop drawings shall include, but not be limited to the following:
- C. Submit all equipment noted and scheduled on plans including but not limited to the following:
  - Sump Pumps
  - Domestic Hot Water Heaters and Expansion tanks
  - Plumbing Fixtures
  - Piping, Valves and fittings, equipment and specialties
    - Domestic systems
    - Drain, Waste, and Vent

- Gas
    - Storm
    - Gasoline
    - Fuel oil
    - Compressed air
  - Hangers and Supports
  - Equipment Insulation
  - Pipe Insulation
  - Hangers and Inserts
  - Roof Drains
  - Floor Drains
  - Insulation
  - Piping Layout (3/8 scale)
  - Controls
- D. The contractor shall, upon award, submit a schedule for the engineer's review indicating when each of the above shop drawings shall be submitted. Submittals shall be made in a timely manor as the project progresses in accordance with the Construction manager or General contractor's work schedules. The contractor shall allow sufficient time for the engineers to perform his review. A minimum of 10 business days shall be required. Untimely submittals shall be cause for the owner to make a delay against the contractor.
- E. Demolition, purchase and or installation shall not begin until shop drawings pertaining to the equipment associated with any related potion of the work have been submitted.
- F. Coordination shop drawings shall indicate all new lights, walls, piping, ductwork, structural elements, existing work, etc. and dimension locations of plumbing piping including elevations in relation to these items.
- I. Where shop drawings have been reviewed by the Engineer, such review shall not be considered as a guarantee of measurements or building conditions. Where drawings have been reviewed, said review does not mean that drawings have been checked in detail; said review does not substantiate any quantities and in any way relieve the Contractor from his responsibility nor the necessity of furnishing materials or performing work required by the Contract Drawings and Specifications.
- J. Where substitutions are submitted for approval the review shall be for general performance comparison to the specified product. Products shall not be reviewed for size, clearance or coordination with other trades. Coordination with other trades shall be the responsibility of the contractor. And changes to existing conditions or changes required to the work of other trades such as a result of substituted material or equipment approved or not shall be the responsibility of this contractor.
- K. Approval of shop drawings
1. The Contractor shall be specifically responsible for checking equipment dimensions and clearances and confirming that equipment will fit into the designated space and connect properly to adjoining equipment and/or materials.

2. Submittals marked "Make Corrections Noted" give authority to proceed in accordance with the notes. However, if drawings are also marked "Amend and Resubmit", corrected drawings must be resubmitted for final review.
3. Submittals marked "Rejected" do not give authority to proceed with any portion of the work shown there-on. Drawings must be resubmitted.
4. Submittals marked "Rejected" or "Amend and Resubmit" shall include a specific written response to the engineer's comments. Resubmission of a submittal without a written response to the engineer's comments will be considered incomplete and shall be returned un-reviewed.

### 3.3 CHARTS AND TAGS

- A. The Contractor shall provide three sets of charts and diagrams of all piping systems indicating the number and location of valves, etc.
- B. All valves, and controls shall be designated with brass tags. Refer to section 22 05 23 Identification for HVAC Piping and equipment
- C. General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section

### 3.4 CODES AND STANDARDS

- A. All equipment and installation methods shall conform to the applicable standards and/or recommendations set forth in but not limited to the following;
  - IECC 2015
  - IPC 2015
  - IFGC 2015
- B. As well as all applicable referenced standards.

### 3.5 FEES & PERMITS

- A. The Contractor shall obtain all permits and pay all fees required for his work.

### 3.6 PAINTING

- A. All piping shall be painted in colors conforming with OSHA Standards.
- B. All hangers, nuts bolts and fasteners shall be galvanized steel or nickel-plated supports shall be painted

### 3.7 RIGGING

- A. Furnish all labor, materials and equipment required to rig equipment and materials.
- B. The rigger shall secure any necessary permits and comply with all applicable Federal, State and local safety regulations. A copy of permits to be kept at both the project site and Engineer's Office.

- C. The rigger shall have a minimum of five (5) years of practical experience and hold a master riggers license if required.
- D. The procedure for rigging shall be submitted to the Engineer for review. All possible precautions should be taken to prevent damage to the structure, streets, sidewalks, curbs, lawns, etc.

### 3.7 CUTTING AND PATCHING

- A. All cutting and patching required for piping, etc., passing through walls, floors, and roof shall be provided by the General Contractor under this contract unless otherwise noted. This Contractor shall be responsible for any damage done to the structure due to his negligence.
- B. Patching materials and application shall match existing construction.
- C. Where applicable, new holes for piping installation shall be core drilled.
- D. Pipe Sleeves & Fire-stopping
  - 1. Provide for all pipes and other elements passing through floors, walls, partitions and structural elements, sleeves as specified. Sleeves shall be of adequate diameter to allow for a minimum of 3/4 inches clear all around sleeve and pipe.
  - 2. Where pipes penetrate fire rated assemblies, or where holes or voids are created to extend systems through fire rated assemblies (walls, floors, ceilings, structure, etc.); sleeves and fire-stopping systems shall be installed.
- E. Furnish access doors, to the General Contractor for installation where required in finished walls, partitions and the like for access to junction boxes, controls, valves, etc, concealed behind finished construction.

### 3.8 PROTECTION-COORDINATE WITH DIVISION 1

- A. Recommendations and Provisions of ANSI Bulletin A10.2 and OSHA shall be complied with in-so-far as applicable to the work.
- C. The Contractor shall provide temporary partitions or tarpaulins to protect adjacent spaces and/or equipment. He shall be responsible for any damage or injury to person or property of any character resulting from any act, omission, neglect or misconduct in his manner or method of executing his work.
- D. The Contractor shall restore at his own expense such property to a condition similar or equal to that existing before such damage or injury in an acceptable manner.
- E. The Contractor, furthermore, shall conduct his operations in such a manner as to prevent dust and debris from transferring on to adjoining property or into existing spaces.
- F. All openings cut in walls, floors, roof or ceilings of the building, for pipe, etc., shall be closed off with box-type temporary protective enclosures of 1/2" plywood, except when

mechanics are actually working at the particular opening. Enclosures shall be constructed of fireproof 2x4 frame, four (4) sides covered and made completely dust and water tight.

- G. All finished floor areas through which the contractor must pass with materials or equipment shall be protected with a layer of 1/2" plywood, laid with joints taped together.

### 3.9 EQUIPMENT SUPPORTS

- A. Provide supplementary steel dunnage, curbs, angle iron stands, etc., to properly set and install all equipment, including supports necessary to properly pitch piping.

### 3.10 WELDING

- A. Welding and equipment shall conform to the American Welding Society's Code for Welding in Building Construction, latest edition as well as state and local laws and ordinances.
- B. The handling and storage of all welding materials, acetylene and oxygen tanks, burners, and other equipment required for the execution of welding and cutting work shall be subject at all times to the approval of the Owner and/or Architect. All welding materials and gas tanks shall be promptly removed from the premises upon completion of each day's work or stored in a manner satisfactory to the owner. Welding and equipment shall conform to the American Welding Society's Code for Welding in Building Construction, latest edition as well as state and local laws and ordinances.
- C. Provide all temporary exhaust, and ventilation air systems required during welding operations as required by OSHA. At no time shall the owners new or existing HVAC equipment be used for ventilation during construction.

### 2.11 AS-BUILT DRAWINGS

- A. The Contractor shall provide a complete set of As-Built drawings showing actual installation and locations of all piping and roof drains.
- B. As-Built drawings shall be submitted as per contract requirements in accordance with Division 1.

### 3.12 CONDITIONS

- A. Inspection: Prior to all work of this Section, carefully inspect the installed work of all other trades and verify that all such work is complete to the point where this installation may properly commence. Verify that the work of this Section may be completed in strict accordance with all pertinent codes and regulations, the approved Shop Drawings, and the Manufacturers' recommendations.
- B. Discrepancies: In the event of discrepancy, immediately notify the Engineer. Do not proceed in areas of discrepancy until all such discrepancies have been fully resolved.



### 3.13 INSTALLATION OF EQUIPMENT

- C. Locations: Install all equipment in the locations shown on the approved Shop Drawings except where specifically otherwise approved on the job by the Owner and/or Engineer.
- D. Interferences: Avoid interference with structure, and with work of other trades, preserving adequate headroom and clearing all doors and passageways to the approval of the Engineer.
- E. Inspection: Check each piece of equipment in the system for defects, verifying that all parts are properly furnished and installed, and that all items function properly, and that all adjustments have been made.

### 3.14 CLOSING-IN OF UNINSPECTED WORK

- A. General: Do not allow or cause any of the work to be covered up or enclosed until it has been inspected, tested, and accepted by the Engineer and by all other authorities having jurisdiction.
- B. Uncovering: Should any of the work of this Section be covered up or enclosed before it has been completely inspected, tested, and approved, do all things necessary to uncover all such work. After the work has been completely inspected, tested, and approved, provide all materials and labor necessary and make all repairs necessary to restore the work to its original and proper condition at no additional cost to the owner.

### 3.15 BUILDING ACCESS

- A. The Contractor shall inform himself fully regarding peculiarities and limitations of space available for the passage and installation of all equipment and materials under the Contract.
- B. Verify and coordinate removal of existing construction to suit conditions. Provide all labor and material to facilitate installation.

### 3.16 COOPERATION WITH OTHER TRADES / PHASING

- A. Cooperate with other trades in order that all systems in the work may be installed in the best arrangements.
- D. Coordinate as required with all other trades to share space in common areas and to provide the maximum of access to each system.
- E. This Contractor shall submit fully coordinated shop drawings showing all piping, ductwork and equipments, as well as relevant work of all other trades such as light, conduits, structural and steel, which may impact the final size or placement of piping, roof drains, etc.
- F. The work shall be scheduled and phased in accordance with the requirements of the contract and the client. Prior to the commencement of work the PLUMBING contractor shall submit a schedule in writing to the Architect and owner for approval. There shall

be no shut downs of any systems without prior written approval from the owner. The contractor shall include in his bid all costs associated with providing temporarily piping, pumps, hot water heaters, to maintain operations outside the area of work while work is being performed. It shall also be noted that piping will have to be extended through the other areas in order to reach the area(s) under construction as part of this work. The contractor shall include in his bid all provisions to perform such phasing work. This note is typical for phases.

### 3.17 CLEANING

- A. It is the intent of the contract documents that all work, including the inside of equipment be left in a clean condition. All construction dirt shall be removed from material and equipment.
- B. All removed items shall be taken off the premises and discarded in a manner satisfactory to the Owner.

### 3.18 COMPLETENESS

- A. It is the intent of the contract documents to provide complete systems. Completeness shall mean not only that all material and equipment has been installed properly, but that all material and equipment is installed, adjusted, and operating as per the design intent in the opinion of the Engineer.

### 3.19 FIRE PREVENTION DURING HOT WORK

- A. Before starting operations, the Contractor shall furnish trained personnel to provide fire watches for locations where hot work is to be performed. One fire watcher may observe several locations in a relatively small contiguous area. Contractor shall furnish suitable type, fully-charged, operable portable fire extinguisher to each fire watcher.
- B. The Contractor shall provide fire watchers who know how to operate the fire extinguisher, how to turn on a fire alarm and how to summon the fire department.
- C. Before starting operations, take suitable precautions to minimize the hazard of a fire communicating to the opposite side of walls, floors, ceilings and roofs from the operations.

### 3.22 SAFETY MEASURES

- A. Hot work shall not be done in or near rooms or areas where flammable liquids or explosive vapors are present or thought to be present. A combustible gas indicator (explosimeter) test shall be conducted to assure that each area is safe. The Contractor is responsible for arranging and paying for each test.
- B. Insofar as possible, the Contractor shall remove and keep the area free from all combustibles, including rubbish, paper and waste within a radius of 25 feet from hot operations.

- C. If combustible material cannot be removed, the Contractor shall furnish fireproof blankets to cover such materials. At the direction of the owner floors, walls, and ceilings of combustible material shall be wetted thoroughly with water before, during, and after operations sufficiently to afford adequate protection.
- D. Where possible, the Contractor shall furnish and use baffles of metal or gypsum board to prevent the spraying of sparks, hot slag and other hot particles into surrounding combustible material.
- E. The Contractor shall prevent the spread of sparks and particles of hot metal through open windows, doors, and holes and cracks in floors, walls, ceilings and roofs.
- F. Cylinders of gas used in hot work shall be placed a safe distance from the work. The Contractor shall provide hoses and equipment free of deterioration, malfunction and leaks. Suitable supports shall be provided to prevent accidental overturning of cylinders. All cylinder control valves shall be shut off while in use with the gas pressure regulator set at 15 psi or less.
- G. When hot work operations are completed or ended for the day, each location of the days work shall be inspected by the Contractor 30 to 60 minutes after completion of operations to detect for hidden or smoldering fires and to ensure that proper housekeeping is maintained. Contractor shall cleanup the area of work at the end of each shift or workday.
- H. Where sprinkler protection exists, the sprinkler system shall be maintained without interruption while operations are being performed. If operations are performed close to automatic sprinkler heads, gypsum board sheets or damp cloth guards may be used to shield the individual heads temporarily. The heads shall be inspected by the Contractor immediately after hot work operations cease, to ensure all materials have been removed from the heads and that the heads have not been damaged.
- I. Suitable type, fully-charged, operable portable fire extinguisher shall be available at all times during hot work operations.
- J. If any of the above safeguards are not employed, or are violated, the Contracting owners Representative may, by written notice, stop the work until compliance is obtained. Such stoppage shall not relieve the Contractor from performing his work within the Contract period for the Contract price.

### 3.23 USE OF OWNERS EQUIPMENT

- A. The contractor shall not use any the owner's HVAC system or equipment, new or existing, for any purpose. The contractor shall provide temporary HVAC equipment, ductwork, power, and controls for use during construction for the purpose of ventilation, or heating during the construction process. All such equipment, ductwork, power, and controls shall be removed and the completion of work.

END OF SECTION

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## SECTION 22 05 13 - COMMON MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Division 24 - Equipment Wiring Systems: Electrical characteristics and wiring connections.

#### 1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on alternating-current power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

#### 1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
  - 1. Motor controllers.
  - 2. Torque, speed, and horsepower requirements of the load.
  - 3. Ratings and characteristics of supply circuit and required control sequence.
  - 4. Ambient and environmental conditions of installation location.

#### 1.4 REFERENCES

- A. AFBMA 9 - Load Ratings and Fatigue Life for Ball Bearings.
- B. AFBMA 11 - Load Ratings and Fatigue Life for Roller Bearings.
- C. NEMA MG 1 - Motors and Generators.
- D. NFPA 70 - National Electrical Code.

#### 1.5 REGULATORY REQUIREMENTS

- A. Conform to UL Component Recognition for appropriate sizes.
- B. Conform to NFPA 70 applicable electrical code, Underwriters Laboratories, Inc., and NEMA
- C. Conform to New York State energy code.

## 1.6 DELIVERY, STORAGE, AND PROTECTION

- A. Protect motors stored on site from weather and moisture by maintaining factory covers and suitable weatherproof covering. For extended outdoor storage, remove motors from equipment and store separately.

## 1.7 WARRANTY

- A. Provide five-year manufacturer warranty for all motors larger than ½ horsepower.

## PART 2 - PRODUCTS

### MANUFACTURERS

- A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- 1. Gould.
- 2. Century.
- 3. General Electric.
- 4. Square D

## 2.2 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.
- C. All electric motors of sizes and types as specified for driving mechanical equipment shall be provided under this section.
- D. Electrical Service: All motors shall be 60 Hertz unless otherwise noted. Refer to Electrical Specifications for required electrical characteristics.
- E. Motors: Design for continuous operation in 40° C environment, and for temperature rise in accordance with ANSI/NEMA MG limits for insulation class, Service Factor, and motor enclosure type. Motors shall be of sufficient size for duty to be performed.
- F. Visible Nameplate: Indicating manufacturer's name and model number, motor horsepower, RPM, frame size, voltage, phase, cycles, full load amps, insulation system class, service factor, maximum ambient temperature, temperature rise at rated horsepower, minimum efficiency, power factor.
- G. Electrical Connection: Conduit connection boxes, threaded for conduit. For fractional horsepower motors where connection is made directly, provide screwed conduit connection in end frame. Size motor boxes to receive motor feeders and ground cable indicated on electrical drawing schedules.

- H. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- I. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

## 2.3 MOTOR EFFICIENCY

- A. Electric motors shall meet the minimum efficiency requirement of the following tables in accordance with International Energy conservation code when tested in accordance with DOE CFR 431. Performance data shall be certified by approved testing agency.
- B. Subtype I motors – NEMA premium efficiency as per table NEMA MG 1 table 12-12 and International Energy Conservation code table 405.8(1). This shall apply to general purpose, T-frame, single speed, squirrel cage, induction type; 230/460-V, NEMA Designs A or B, continuous rated, 60 Hz, from 1 to 200 hp, 2-, 4- and 6-pole (3600-, 1800- and 1200-rpm), open and enclosed. Subtype I motors 250 hp to 500 hp motor efficiency shall be able NEMA MG 1 table 12-11 and International Energy Conservation Code table 405.8(1).
- C. Subtype II motors – NEMA efficiency as per table NEMA MG 1 table 12-11 and International Energy Conservation code table 405.8(2). This shall apply to general purpose motors but can configured as U-frame motors; NEMA Design C motors; close-coupled pump motors; footless motors; vertical solid shaft normal thrust motors (as tested in a horizontal position); eight-pole (900 rpm) motors, and polyphase motors with a voltage of not more than 600 V (other than 230 or 460 V).
- D. Minimum average full load efficiency of polyphase small electric motors up to 3 hp shall be in accordance with Table C405.8(3) of the International Energy Conservation Code
- E. Minimum average full load efficiency for capacitor-start, capacitor-run and capacitor-start induction-run small electric motors up to 3 hp shall be in accordance with Table C405.8(4) of the International Energy Conservation Code.

## 2.4 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Service Factor: 1.15.
- C. Multispeed Motors: Variable torque.
  - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
  - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- D. Multispeed Motors: Separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Re-greaseable, shielded, antifriction ball bearings suitable for radial and thrust loading. Grease lubricated anti-friction ball bearings with housings equipped with plugged

provision for relubrication, rated for minimum AFBMA 9, L-10 life of 200,000 hours. Calculate bearing load with NEMA minimum V-belt pulley with belt center line at end of NEMA standard shaft extension. Stamp bearing sizes on nameplate.

- G. Thermistor System (Motor Frame Sizes 254T and Larger): Three PTC thermistors embedded in motor windings and epoxy encapsulated solid state control relay with wiring to terminal box.
- H. Sound Power Levels: To NEMA MG 1.
- I. Temperature Rise: Match insulation rating.
- J. Insulation: Class B or better.
- K. Code Letter Designation:
  - 1. Motors [15] HP and Larger: NEMA starting Code F or Code G.
  - 2. Motors Smaller Than 15 HP: Manufacturer's standard starting characteristic.
- L. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

## 2.5 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Use part winding Start above 254T Frame Size: Use part of winding to reduce locked rotor starting current to approximately 60 percent of full winding locked rotor current while providing approximately 50 percent of full winding locked rotor torque.
- C. **Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.**
  - 1. **Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width-modulated inverters.**
  - 2. **Premium-Efficient Motors: Class B temperature rise; Class F insulation.**
  - 3. **Inverter-Duty Motors: Class F temperature rise; Class H insulation.**
  - 4. **Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.**
- D. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

## 2.6 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
  - 1. Permanent-split capacitor.
  - 2. Split phase.



3. Capacitor start, inductor run.
  4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
  - C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
  - D. Motors 1/20 HP and Smaller: Shaded-pole type.
  - E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.
  - F. Drip-proof Enclosure: Class A (50 degrees C temperature rise) insulation, NEMA Service Factor, pre-lubricated sleeve ball bearings.

## 2.7 POWER FACTOR CORRECTION

- A. Provide a capacitor for each three phase, single speed motor rated 3 HP or larger shall be provided to correct the full load power factor to 95%. The capacitor shall be mounted at the motor for connection across the motor terminals by Electrical Contractor
- B. Capacitors;
  1. Capacitors shall be totally enclosed, fused and with discharge resistors.
  2. Capacitors based on nominal motor RPM shall be provided in accordance with the following table to correct power factor to 95% and verify sizes with motor manufacturer.

Motor HP	Capacitor KVAR 3600 RPM Motor	Capacitor KVAR 1800 RPM Motor
3	1.5	1.5
5	2	2
7.5	2.5	2.5
10	3	3
15	4	4
20	5	5
25	6	6
30	7	7
40	9	9
50	12	12
60	14	14

## 2.8 STARTERS

### A. GENERAL

1. See specification Section 16485 and Division 1 for additional information.

2. Starters for motors operating at 120 volts shall be manual starters unless otherwise indicated. Starters for motors operating at other than 120 volts shall be magnetic starters.
3. All starters shall be enclosed. Enclosures shall be surface mounted NEMA 1 unless otherwise indicated.
4. Where weatherproof starters are required, the enclosure shall be NEMA 4.
5. It shall be verified that the correct overload heaters have been installed in the starter before energizing any motor. Sizing shall be based on motor nameplate current and taking into account any reduction in current due to power factor correction.
6. Alternate Manufacturers –
  - a. Allen-Bradley
  - b. Crouse-Hinds Co.
  - c. Cutler-Hammer, Inc.
  - d. General Electric Co.
  - e. Square D Co.
  - f. Westinghouse Electric Corp.

#### B. MANUAL STARTERS

1. Two-pole, toggle operated, thermal overload device in each phase leg, handle guard for padlocking toggle handle and with indicated control and signal devices.
2. Where a motor is controlled automatically by an interlock or pilot device, a “HAND-OFF-AUTO” switch shall be provided in the starter cover. Where the rating of the interlock or pilot device is inadequate to control the motor currents directly, a properly rated contactor shall be provided between the controlling device and the motor.
3. An “ON” pilot light shall be provided in the starter cover.

#### C. MAGNETIC STARTERS

1. Starters shall be sized in accordance with NEMA standards and the following table except that starters shall not be smaller than NEMA size 0. Starters shall be provided with one N.O. electrical holding interlock, under voltage protection and two additional auxiliary contacts within the same enclosure. NEMA size starters shall be provided as follows

STARTER SIZE	MAX HP AT 460 VOLTS
0	5
1	10
2	25

2. All starters shall be combination type with the starter and disconnect in the same enclosure. All starters shall be Type 2 coordination protected. Fuses shall be Bussman “Low Peak” type or equal sized at 125% of motor nameplate rating. Verify and coordinate requirements for fused disconnect switches with the Electrical Contractor prior to ordering starters.

3. Provide S.S.P.B. or H-O-A switches and pilot light in covers as required to facilitate control operation sequences.

### PART 3 - EXECUTION

- A. Suitable starting and controlling equipment and devices shall be furnished and installed as specified hereinafter and as shown on the Drawings. The starting equipment shall be arranged, generally, in control groups, or in certain cases, as isolated combination starters as specified or indicated. The Sequences of Operation, drawings and specifications shall be referred to for the manner of control, operation and monitoring of motors and the electrically operated equipment.
- B. A starter and disconnect switch or combination motor starter disconnect shall be provided for every motor and each and every electrically operated piece of equipment by this contractor except where complete starters and controls are furnished by the manufacturer of the motor or piece of equipment. Starters shall be internally wired to provide the required control operation and monitoring. All control devices such as push buttons, break-glass stations, alternators, relays, pilot lights, etc., shall be provided as required for operation of PLUMBING equipment. All remotely located equipment shall have remote starters as located on plan and shall have local disconnect switches. All equipment located in equipment rooms can use combination starters/disconnects located within line of site of controlled equipment. All starters and disconnect switches shall be in enclosures suitable for the environment in which they are installed. Starters and disconnect switches located in machine rooms shall use NEMA 1. Starters and disconnect switches located outdoors shall use NEMA 4x. Starters and disconnect switches located in machine rooms which are subject to potential water damage shall use NEMA 2
- C. Starting equipment and devices specified in this section (and section 22 29 13 Variable Frequency Controllers), shall be furnished by the PLUMBING subcontractor and shall be installed by the Electrical subcontractor. In general, the PLUMBING subcontractor shall furnish all motor starters and disconnect switches except where they are an integral part of a motor control center, in this case starters and disconnects shall be provided, (furnished and installed), by the electrical contractor. The Electrical subcontractor shall also provide all wiring necessary to supply power to the electric motors specified under this section, including connections from the starters to the motors. Starters and disconnects shall also include variable frequency drives.
- D. The PLUMBING Contractor shall furnish and install all wiring between control devices and controlled equipment furnished under this Section, including interlock control wiring between motor starters, and all automatic temperature control wiring. All wiring shall be installed in conformance with applicable codes and the requirements of the Electrical Division of the Specifications.
- E. The Electrical Contractor shall furnish a 120-volt power source to control panels and equipment requiring a separate 120-volt control power source. Power for control circuits for all devices connecting to motor starters shall be obtained from 120-volt control transformers provided in each starter operating at other than 120 volts. Provide transformers for all low voltage control systems as required.
- F. Furnish detailed composite wiring diagrams and such other information necessary to assure the proper connection, operation and control of motorized equipment, including interlocks, automatic controls, safety controls and all auxiliary circuits.

- G. All control units shall be furnished with a nameplate indicating which device or equipment it controls, the voltage. Additional nameplates on each push button, selector switch and pilot light indicating their functions shall be provided. Nameplates shall be laminated phenolic with white letters on black background, minimum 2" high.
- H. All motors supplied either with equipment or installed separately that are to be used in conjunction with variable frequency drive shall be inverter duty motors.

#### MOTOR ENCLOSURE TYPES

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## SECTION 22 05 17 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

1. Sleeves.
2. Stack-sleeve fittings.
3. Sleeve-seal systems.
4. Sleeve-seal fittings.
5. Grout.
6. Acoustic split seals

#### 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

### PART 2 - PRODUCTS

#### 2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 80, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 80, zinc coated, with plain ends.
- D. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

#### 2.2 STACK-SLEEVE FITTINGS (for sanitary or storm CI riser)

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Smith, Jay R. Mfg. Co.
  2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
- B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
1. Underdeck Clamp: Clamping ring with setscrews.

## 2.3 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Advance products and Systems
  2. CALPICO, Inc
  3. Metraflex CO.
  4. Pipeline seal and Insulator, Inc
  5. Proco Products
  6. Link Seal
- B. Description:
1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
  2. Designed to form a hydrostatic seal of 20 psig minimum.
  3. Sealing Elements: EPDM-rubber or Nitrile (Buna N) interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
  4. Pressure Plates: Carbon steel, Stainless steel, Stainless steel, Type 316.
  5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, ASTM B 63,3 Stainless steel, Stainless steel, Type 316 of length required to secure pressure plates to sealing elements.

## 2.4 SLEEVE-SEAL FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Description: Manufactured plastic, sleeve-type, water stop assembly made for imbedding in concrete slab or wall.
- C. Rubber water stop collar with center opening to match piping OD.

## 2.5 GROUT

- A. Description: Non-shrink, for interior and exterior sealing openings in non-fire-rated walls or floors.

- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.6 Acoustic Split Seals; consist of pipe halves with minimum 3/4" thick neoprene sponge cemented to the inner faces. The seal shall be tightened around the pipe to eliminate clearance between the inner sponge face and the piping. Grout seals to make it integral with the floor, wall or ceiling in masonry construction. Seals shall project a minimum of 1" past either face of the wall. Where temperatures exceed 240F, 10 lb. density fiberglass may be used in lieu of the sponge. Seals shall be Type SWS as manufactured by Mason Industries, Inc.

### PART 3 - EXECUTION

#### 3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls. Sleeves for building service piping shall be one nominal line size larger than the service pipe.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch annular clear space between piping and concrete slabs and walls.
  - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, and concrete walls as new slabs and walls are constructed.
  - 1. Cut sleeves to length for mounting flush with both surfaces.
    - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
  - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
  - 1. Cut sleeves to length for mounting flush with both surfaces.
  - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
  - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Division 07 Section "Joint Sealants."
- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."



### 3.2 ACOUSTIC SPLIT SEALS;

- A. Install acoustic split seal on all domestic hot cold, and recirculation lines as well as pump discharge lines which pass through equipment room wall and floors.

### 3.3 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
  - 1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
  - 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Division 07 Section "Sheet Metal Flashing and Trim."
  - 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
  - 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
  - 5. Using grout, seal the space around outside of stack-sleeve fittings.
- B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

### 3.4 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

### 3.5 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Use grout to seal the space around outside of sleeve-seal fittings.

### 3.6 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
  - 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

### 3.7 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
  - 1. Exterior Concrete Walls above Grade:
    - a. Piping Smaller Than NPS 6: galvanized Steel pipe sleeves Sleeve-seal fittings.
    - b. Piping NPS 6 and Larger: Cast-iron pipe sleeves, or galvanized Steel pipe sleeves with Sleeve-seal fittings.
  - 2. Exterior Concrete Walls below Grade:
    - a. Piping Smaller Than NPS 6: galvanized Steel pipe sleeves with sleeve-seal system.
      - 1) Select sleeve size to allow for 1-inch minimum annular clear space between piping and sleeve for installing sleeve-seal system.
    - b. Piping NPS 6 and Larger: Cast-iron pipe sleeves with sleeve-seal system or galvanized Steel pipe sleeves with sleeve-seal system.
      - 1) Select sleeve size to allow for 1-inch minimum annular clear space between piping and sleeve for installing sleeve-seal system.
  - 3. Concrete Slabs-on-Grade:
    - a. Piping Smaller Than NPS 6: cast iron floor sleeve with sleeve seal system, galvanized Steel pipe sleeves with sleeve-seal system.
      - 1) Select sleeve size to allow for 1-inch minim annular clear space between piping and sleeve for installing sleeve-seal system.
    - b. Piping NPS 6 and Larger: Cast-iron pipe sleeves with sleeve-seal system or galvanized Steel pipe sleeves with sleeve-seal system.
      - 1) Select sleeve size to allow for 1-inch minimum annular clear space between piping and sleeve for installing sleeve-seal system.
  - 4. Concrete Slabs above Grade:

- a. Piping Smaller Than NPS 6: Galvanized Steel pipe sleeves or Stack-sleeve fittings.
  - b. Piping NPS 6 and Larger: Galvanized Steel pipe sleeves or Stack-sleeve fittings.
- 5. Interior Partitions:
  - a. Piping Smaller Than NPS 6: Galvanized Steel pipe sleeves.
  - b. Piping NPS 6 and Larger: Galvanized-steel sheet sleeves.

END OF SECTION 220517

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## SECTION 22 05 18 ESCUTCHEONS FOR PLUMBING PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Escutcheons.
  - 2. Floor plates.

#### 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

### PART 2 - PRODUCTS

#### 2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed hinge, and spring-clip fasteners.

#### 2.2 FLOOR PLATES

- A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.
- B. Split-Casting Floor Plates: Cast brass with concealed hinge.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors. Install escutcheons for piping penetrations of walls in any finished space where the piping is exposed.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
  - 1. Escutcheons for New Piping:
    - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
    - b. Chrome-Plated Piping: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
    - c. Insulated Piping: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
    - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
    - e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
    - f. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
    - g. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed hinge.
  - 2. Escutcheons for Existing Piping: (not used)
    - a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
    - b. Insulated Piping: Split-plate, stamped-steel type with concealed hinge.
    - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
    - d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
    - e. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed hinge.
    - f. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed hinge.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
  - 1. New Piping: One-piece, floor-plate type.
  - 2. Existing Piping: Split-casting, floor-plate type.

### 3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 220518

## SECTION 220519 - GAGES FOR PLUMBING PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

- 1. Bimetallic-actuated thermometers.
  - 2. Liquid-in-glass thermometers.
  - 3. Thermowells.
  - 4. Dial-type pressure gages.
  - 5. Gage attachments.
  - 6. Test plugs.
  - 7. Test-plug kits.
  - 8. Sight flow indicators.

- B. Related Requirements:

- 1. Section 221119 "Domestic Water Piping Specialties" for water meters.
  - 2. Section 221513 "General-Service Compressed-Air Piping" for compressed air gages.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter and gage.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.



## PART 2 - PRODUCTS

### 2.1 MANUFACTURES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Terice, H. O. Co.
  - 2. WATTS.
  - 3. Weiss Instruments, Inc.
  - 4. Weksler Glass Thermometer Corp.

### 2.2 BIMETALLIC-ACTUATED THERMOMETERS

- A. Standard: ASME B40.200.
- B. Case: Liquid-filled and sealed type(s); stainless steel with 5-inch nominal diameter.
- C. Dial: Nonreflective aluminum with permanently etched scale markings and scales in deg F and deg C.
- D. Connector Type(s): Union joint, adjustable angle, with unified-inch screw threads.
- E. Connector Size: 1/2 inch, with ASME B1.1 screw threads.
- F. Stem: 0.25 or 0.375 inch in diameter; stainless steel.
- G. Window: Plain glass.
- H. Ring: Stainless steel.
- I. Element: Bimetal coil.
- J. Pointer: Dark-colored metal.
- K. Accuracy: Plus or minus 1 percent of scale range.

### 2.3 LIQUID-IN-GLASS THERMOMETERS

- A. Metal-Case, Compact-Style, Liquid-in-Glass Thermometers:
  - 1. Standard: ASME B40.200.
  - 2. Case: Cast aluminum; 6-inch nominal size.
  - 3. Case Form: Back angle unless otherwise indicated.
  - 4. Tube: Glass with magnifying lens and blue or red organic liquid.

5. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
6. Window: Glass or plastic.
7. Stem: Aluminum or brass and of length to suit installation.

a. Design for Thermowell Installation: Bare stem.

8. Connector: 3/4 inch, with ASME B1.1 screw threads.
9. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

B. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:

1. Standard: ASME B40.200.
2. Case: Cast aluminum; 9-inch nominal size unless otherwise indicated.
3. Case Form: Adjustable angle unless otherwise indicated.
4. Tube: Glass with magnifying lens and blue or red organic liquid.
5. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
6. Window: Glass.
7. Stem: Aluminum and of length to suit installation.

a. Design for Thermowell Installation: Bare stem.

8. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
9. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

## 2.4 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CRES CSA.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

## 2.5 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Standard: ASME B40.100.
2. Case: Liquid-filled AND Sealed Solid-front, pressure relief type(s); cast aluminum or drawn steel; 6-inch nominal diameter.
3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
4. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
5. Movement: Mechanical, with link to pressure element and connection to pointer.
6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
7. Pointer: Dark-colored metal.
8. Window: Glass.
9. Ring: Brass OR Stainless steel.
10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

## 2.6 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass ball Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

## 2.7 TEST PLUGS

- A. Description: Test-station fitting made for insertion into piping tee fitting.
- B. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- C. Thread Size: or NPS 1/2, ASME B1.20.1 pipe thread.
- D. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- E. Core Inserts: Chlorosulfonated polyethylene synthetic and EPDM self-sealing rubber.

## 2.8 TEST-PLUG KITS

- A. Furnish one test-plug kit(s) containing one thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.
- B. Low-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 25 to 125 deg F.
- C. High-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 0 to 220 deg F.
- D. Pressure Gage: Small, Bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be at least 0 to 200 psig.

- E. Carrying Case: Metal or plastic, with formed instrument padding.

## 2.9 SIGHT FLOW INDICATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. ARCHON Industries, Inc.
  - 2. Dwyer Instruments, Inc.
  - 3. Ernst Flow Industries.
  - 4. John C. Ernst Co., Inc.
- B. Description: Piping inline-installation device for visual verification of flow.
- C. Construction: Bronze or stainless-steel body, with sight glass and ball, flapper, or paddle wheel indicator, and threaded or flanged ends.
- D. Minimum Pressure Rating: 150 psig.
- E. Minimum Temperature Rating: 200 deg F.
- F. End Connections for NPS 2 and Smaller: Threaded.
- G. End Connections for NPS 2-1/2 and Larger: Flanged.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install thermowells with socket extending one-third of pipe diameter and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.

I. Install valve and snubber in piping for each pressure gage for fluids.

J. Install test plugs in piping tees.

K. Install thermometers in the following locations:

1. Inlet and outlet of each water heater.
2. Inlets and outlets of each domestic water heat exchanger.
3. Inlet and outlet of each domestic hot-water storage tank.

L. Install pressure gages in the following locations:

1. Building water service entrance into building.
2. Inlet and outlet of each pressure-reducing valve.
3. Suction and discharge of each domestic water pump.
4. Discharge of ejector pumps
5. Down stream of back flow preventer .

### 3.2 CONNECTIONS

A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

### 3.3 ADJUSTING

A. Adjust faces of meters and gages to proper angle for best visibility.

### 3.4 PRESSURE GAGE AND THERMOMETER SCHEDULE

A. Install large size thermometers where ever space is available. Where space is limited or use compact style.

1. Domestic hot water heater inlet and outlet.
2. Pressure booster inlet and out let.

B. Install all pressure gages locally unless space does not permit or the location is not readily visible. Then use remote reading pressure gage and install in location accessible and readily visible, as close to the point of reading as possible.

1. Test plug with EPDM self-sealing rubber inserts.
2. At compressed air out let and main
3. At domestic hot water pump inlet and outlet.
4. Service mains

C. Thermometer stems shall be of length to match thermowell insertion length.

1. Install at domestic hot water heater inlet and out lets

### 3.5 THERMOMETER SCALE-RANGE SCHEDULE

A. Scale Range for Domestic Cold-Water Piping: 0 to 100 deg F.

- B. Scale Range for Domestic Hot-Water Piping: 30 to 240 deg F.

### 3.6 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Water Service Piping: 0 to 200 psi.
- B. Scale Range for Domestic Water Piping: 0 to 160 psi.
- C. Scale Range for Domestic Water Piping: 0 to 300 psi.

END OF SECTION 220519

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## SECTION 220523 – GENERAL-DUTY VALVES FOR PLUMBING PIPING

### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

- A. Section Includes:
  - 1. Brass ball valves.
  - 2. Iron, single-flange butterfly valves.
  - 3. Iron, grooved-end butterfly valves.
  - 4. Bronze lift check valves.
  - 5. Bronze swing check valves.
  - 6. Bronze gate valves.
  - 7. Iron gate valves.
  - 8. Bronze globe valves.
  - 9. Iron globe valves.
  - 10. Lubricated plug valves.
- B. Related Sections:
  - 1. Section 221116 Domestic Water Piping .
  - 2. Division 221119 Domestic water piping specialties.

### 1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Non-rising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.

### 1.4 SUBMITTALS

- A. Product Data: For each type of valve indicated.



## 1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
  - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
  - 2. ASME B31.1 for power piping valves.
  - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

## 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set gate valves closed to prevent rattling.
  - 4. Set ball valves open to minimize exposure of functional surfaces.
  - 5. Set butterfly valves closed or slightly open.
  - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
  - 1. Handwheel: For valves other than quarter-turn types.
  - 2. Handlever: For quarter-turn valves NPS 6 and smaller.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:

1. Gate Valves: With rising stem.
2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
3. Butterfly Valves: With extended neck.

F. Valve-End Connections:

1. Flanged: With flanges according to ASME B16.1 for iron valves.
2. Grooved: With grooves according to AWWA C606.
3. Solder Joint: With sockets according to ASME B16.18.
4. Threaded: With threads according to ASME B1.20.1.

G. Valve Bypass and Drain Connections: MSS SP-45.

H. All domestic water valves shall be leadfree.

## 2.2 BRASS BALL VALVES

A. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:

1. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Forged brass.
  - f. Seats: PTFE or TFE.
  - g. Stem: Brass.
  - h. Ball: Chrome-plated brass.
  - i. Port: Full.

B. Two-Piece, Regular-Port, Brass Ball Valves with Brass Trim:

1. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig.
  - c. CWP Rating: 600 psig.
  - d. Body Design: Two piece.
  - e. Body Material: Forged brass.
  - f. Seats: PTFE or TFE.
  - g. Stem: Brass.
  - h. Ball: Chrome-plated brass.
  - i. Port: Regular.

## 2.3 BRONZE LIFT CHECK VALVES

### A. Class 125, Lift Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Vertical flow.
  - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
  - e. Disc: Bronze.

## 2.4 BRONZE SWING CHECK VALVES

### A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 3.
  - b. CWP Rating: 200 psig.
  - c. Body Design: Horizontal flow.
  - d. Body Material: ASTM B 62, bronze.
  - e. Disc: Bronze.

## 2.5 BRONZE GATE VALVES

### A. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

B. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

## 2.6 IRON GATE VALVES

A. Class 150, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

B. Class 250, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Milwaukee Valve Company.
- d. NIBCO INC.
- e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 500 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

## 2.7 BRONZE GLOBE VALVES

A. Class 125, Bronze Globe Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Milwaukee Valve Company.
- d. NIBCO INC.

- e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Bronze, PTFE, or TFE
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

2.8 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
  - a. Standard: MSS SP-85, Type I.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Packing and Gasket: Asbestos free.

2.9 LUBRICATED PLUG VALVES

- A. Plug valves are specified in Specification section 221114 Natural gas piping

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.

- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

### 3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
  - 1. Swing Check Valves: In horizontal position with hinge pin level.
  - 2. Lift Check Valves: With stem upright and plumb.
- F. All valves used in any system shall have a pressure class that exceeds the pressure of the system it is installed in.
- G. Use plug valves in gas service only

### 3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

### 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated on plan, use the following:
  - 1. Shutoff Service: Ball, butterfly, or gate valves.
  - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
  - 3. Throttling Service: Globe or ball valves.
  - 4. Pump-Discharge Check Valves:
    - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
    - b. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.

- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
  - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 3. For Steel Piping, NPS 2 and Smaller: Threaded ends.
  - 4. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 5. For Grooved-End Copper Tubing and Steel Piping: Valve ends may be grooved.

### 3.5 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
  - 1. Brass Valves: May be provided with lead free solder-joint ends instead of threaded ends.
  - 2. Ball Valves: Two piece, full port, brass with brass trim. Class 150
  - 3. Bronze Swing Check Valves: Class 150, bronze disc.
  - 4. Bronze Gate Valves: Class 150.
- B. Pipe NPS 2-1/2 and Larger:
  - 1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
  - 2. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM, NBR seat, aluminum-bronze disc.
  - 3. Iron Gate Valves: Class 150.

### 3.6 SANITARY WASTE AND STORM-DRAINAGE VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
  - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
  - 2. Bronze Swing Check Valves: Class 150, nonmetallic disc.
  - 3. Bronze Gate Valves: Class 150.
- B. Pipe NPS 2-1/2 and Larger:
  - 1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
  - 2. Iron Gate Valves: Class 150.
  - 3. Iron Swing Check Valves: Class 150.
  - 4. Iron Globe Valves: Class 150.

END OF SECTION 220523



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## SECTION 22 05 29 HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal-hanger shield inserts.
4. Fastener systems.
5. Pipe stands.
6. Pipe positioning systems.
7. Vibration Isolation

- B. Related Sections:

1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Division 21 fire-suppression piping Sections for pipe hangers for fire-suppression piping.

#### 1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

#### 1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
  1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.

## 1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
  - 1. Metal pipe hangers and supports
  - 2. Trapeze pipe hangers.
  - 3. Thermal hanger Shields and Inserts
  - 4. Fastener Systems
  - 5. Metal framing systems.
  - 6. Pipe stands.
  - 7. Pipe positioning systems.
  - 8. Miscellaneous
  - 9. Vibration hangers
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
  - 1. Detail fabrication and assembly of trapeze hangers.
  - 2. Design Calculations: Calculate requirements for designing trapeze hangers.
- D. Welding certificates.

## 1.6 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

## PART 2 - PRODUCTS

### 2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
  - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
  - 2. Galvanized Metallic Coatings: Pre-galvanized or hot dipped.
  - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
  - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
  - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel or stainless steel.

## 2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

## 2.3 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  1. National Pipe Hanger Corporation.
  2. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
  3. Rilco Manufacturing Co., Inc.
  4. Other manufacturers offering equivalent products.
- B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

## 2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

## 2.5 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
- C. Low-Type, Single-Pipe Stand: One-piece stainless-steel base unit with plastic roller, for roof installation without membrane penetration.
- D. High-Type, Single-Pipe Stand:
  - 1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
  - 2. Base: Stainless steel.
  - 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
  - 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand:
  - 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
  - 2. Bases: One or more; plastic.
  - 3. Vertical Members: Two or more protective-coated-steel channels.
  - 4. Horizontal Member: Protective-coated-steel channel.
  - 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.

## 2.6 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

## 2.7 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
  - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
  - 2. Design Mix: 5000-psi, 28-day compressive strength.

## 2.8 VIBRATION ISOLATION HANGERS

- A. Vibration isolation pipe hangers; pre-compressed and locked at the rated deflection by means of a resilient up-stop to keep the piping or equipment at a fixed elevation during installation. The hangers shall be designed with a release mechanism to free the spring after the installation is complete and the hanger is subjected to its full load. Deflection shall be clearly indicated by means of a scale. Submittals shall include a drawing of the hanger showing the 30° capability. Hangers shall be type PC30N as manufactured by Mason Industries, Inc

## PART 3 - EXECUTION

### 3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
  - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
  - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
  - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
  - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Pipe Stand Installation:
  - 1. Pipe Stand: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
- F. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. See Division 22 plumbing fixture Sections for requirements for pipe positioning systems for plumbing fixtures.
- G. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.

- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, **NPS 2-1/2** and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
  - 1. Attach clamps and spacers to piping.
    - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
    - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
    - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
  - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
    - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
  - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
    - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
  - 4. Shield Dimensions for Pipe: Not less than the following:
    - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
    - b. NPS 4: 12 inches long and 0.06 inch thick.
    - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
    - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
    - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
  - 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
  - 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

7. Install vibration isolation hangers on all piping connected to motor driven equipment for a distance of 20' or the first two hangers.

### 3.2 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
  1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  2. Obtain fusion without undercut or overlap.
  3. Remove welding flux immediately.
  4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

### 3.3 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

### 3.4 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
  1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

### 3.5 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.



- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, and metal trapeze pipe hangers and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal-hanger shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
  - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
  - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
  - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
  - 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
  - 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
  - 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
  - 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
  - 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
  - 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
  - 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
  - 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
  - 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
  - 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
  - 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.

15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
  16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
  17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
  18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
  19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
  20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
  21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
  2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
  2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
  3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
  4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
  5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
  2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.
  3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
  4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
  5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.

6. C-Clamps (MSS Type 23): For structural shapes.
  7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
  8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
  9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
  10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
  11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
  12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
    - a. Light (MSS Type 31): 750 lb.
    - b. Medium (MSS Type 32): 1500 lb.
    - c. Heavy (MSS Type 33): 3000 lb.
  13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
  14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
  15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
  2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
  3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
  2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
  3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
  4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
  5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
  6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
  7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
  8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include

auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:

- a. Horizontal (MSS Type 54): Mounted horizontally.
  - b. Vertical (MSS Type 55): Mounted vertically.
  - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- Q. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

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## SECTION 22 05 53 IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Equipment labels
  - 2. Warning signs and labels.
  - 3. Pipe labels.
  - 4. Stencils.
  - 5. Valve tags.
  - 6. Warning tags.

#### 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

#### 1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

## PART 2 - PRODUCTS

### 2.1 EQUIPMENT LABELS

#### A. Metal Labels for Equipment:

1. Material and Thickness: Brass 0.032-inch, stainless steel 0.025-inch, aluminum, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Letter Color: Black, Blue, Red, White, Yellow. **As per ANSI depending on service**
3. Background Color: Black, Blue, Red, White, Yellow as per ANSI depending on service
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/2 inch. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
6. Fasteners: Stainless-steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

#### B. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
2. Letter Color: Black, Blue, Red, White, Yellow as per ANSI depending on service
3. Background Color: Black, Blue, Red, White, Yellow ANSI depending on service
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

#### C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

#### D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

### 2.2 WARNING SIGNS AND LABELS

#### A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.

#### B. Letter Color: White.

- C. Background Color: Black.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

## 2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
  - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
  - 2. Lettering Size: At least 1-1/2 inches high.

## 2.4 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
  - 1. Stencil Paint: Exterior, gloss, black unless otherwise indicated. Paint may be in pressurized spray-can form.
  - 2. Identification Paint: Exterior, enamel in colors according to ASME A13.1 unless otherwise indicated.



## 2.5 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
  - 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
  - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
  - 1. Valve-tag schedule shall be included in operation and maintenance data.

## 2.6 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
  - 1. Size: 3 by 5-1/4 inches minimum.
  - 2. Fasteners: Brass grommet and wire.
  - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
  - 4. Color: Yellow background with black lettering.

## PART 3 - EXECUTION

### 3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

### 3.2 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "Interior Painting."
- B. Use plastic labels in all exposed areas, occupied rooms.
- C. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, for non-insulated piping such as compressed air or gas but only in equipment rooms or otherwise concealed spaces. Install stenciled pipe labels and flow arrows with painted, color-coded bands or rectangles on each piping system.
  - 1. Identification Paint: Use for contrasting background.
  - 2. Stencil Paint: Use for pipe marking.

- D. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
1. Near each valve and control device.
  2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
  3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
  4. At access doors, manholes, and similar access points that permit view of concealed piping.
  5. Near major equipment items and other points of origination and termination.
  6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
  7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- E. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in all pipes, including pipes where flow is allowed in both directions.
- F. Pipe Label Color Schedule:
1. Domestic Water Piping
    - a. Background: Green.
    - b. Letter Colors: White.
  2. Sanitary Waste and Storm Drainage Piping:
    - a. Background Color: Black
    - b. Letter Color: White
  3. Gas piping:
    - a. Background Color: yellow
    - b. Letter Color: green
  4. Compressed air:
    - a. Background Color: Blue
    - b. Letter Color: white

### 3.3 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
1. Valve-Tag Size and Shape:
    - a. All services: 1-1/2 inches round.
    - b. All Services: Color -Background and lettering to match labels.

3.4 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

3.5 VALVE TAG SCHEDULE

- A. Provide valve chart and schedule minimum of 8.5" x 11" in aluminum frame with clear laminate face. Install in the boiler room or at location as directed by the facilities. Indicate Valve #, size, Service and N.O. or N.C.

PLUMBING VALVE TAG SCHEDULE			
No.	size	Service	N.O./N.C.

The chart shall contain all new plumbing and related systems valves. Including; domestic hot water, cold water, hot water return, sanitary pumps piping.

3.6

END OF SECTION 220553

## SECTION 22 07 19 PLUMBING PIPING INSULATION AND JACKETS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section includes insulating the following plumbing piping services:
  - 1. Domestic cold-water piping.
  - 2. Domestic hot-water piping.
  - 3. Domestic recirculating hot-water piping.
  - 4. Sanitary waste piping exposed to freezing conditions.
  - 5. Storm-water piping exposed to freezing conditions.
  - 6. Roof drains and rainwater leaders.
  - 7. Supplies and drains for handicap-accessible lavatories and sinks.
- B. Related Sections:
  - 1. Section 221116 "Domestic Water Piping."

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
  - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
  - 2. Detail insulation application at pipe expansion joints for each type of insulation.
  - 3. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
  - 4. Detail removable insulation at piping specialties, equipment connections, and access panels.
  - 5. Detail application of field-applied jackets.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
  - 1. Preformed Pipe Insulation Materials: 12 inches long by NPS 2.
  - 2. Jacket Materials for Pipe: 12 inches long by NPS 2.
  - 3. Sheet Jacket Materials: 12 inches square.

4. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

#### 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
  1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
  2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
  1. Supply and Drain Protective Shielding Guards: ICC A117.1.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

#### 1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for

installation of insulation and field-applied jackets and finishes and for space required for maintenance.

## 1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

## PART 2 - PRODUCTS

### 2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. **Cellular Glass:** Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Pittsburgh Corning Corporation; Foam glass.
  - 2. Preformed Pipe Insulation: Type II, Class 2, with factory-applied ASJ-SSL jacket.
  - 3. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
  - 4. **Maximum thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F.**
- G. **Flexible Elastomeric Insulation:** Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.
  - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Aeroflex USA, Inc.; Aerocel.
    - b. Armacell LLC; AP Armaflex.
    - c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.
  2. **Maximum thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F**
- H. **Mineral-Fiber, Preformed Pipe:** Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C547.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Johns Manville; a Berkshire Hathaway company.
    - b. Knauf Insulation.
    - c. Manson Insulation Inc.
    - d. Owens Corning.
  2. Preformed Pipe Insulation: Type I, Grade A with factory-applied ASJ-SSL.
  3. 850 deg F
  4. Nominal density is 2.5 lb/cu. ft. or more.
  5. **Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less**
  6. Factory fabricate shapes in accordance with ASTM C450 and ASTM C585.
  7. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- I. **Mineral-Fiber, Pipe and Tank:** Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C1393.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Johns Manville; a Berkshire Hathaway company.
    - b. Knauf Insulation.
    - c. Manson Insulation Inc.
    - d. Owens Corning.
  2. Semirigid board material with factory-applied ASJ jacket.
  3. Nominal density is 2.5 lb/cu. ft. or more.
  4. **Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less.**
  5. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

## 2.2 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Ramco Insulation, Inc.; Super-Stik.
- B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C 196.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Ramco Insulation, Inc.; Thermokote V.
  - C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.
    1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      - a. Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.
- 2.3 ADHESIVES
- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
  - B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
    1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-84.
    2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  - C. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
    1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      - a. Aeroflex USA, Inc.; Aeroseal.
      - b. Armacell LLC; Armaflex 520 Adhesive.
      - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
      - d. K-Flex USA; R-373 Contact Adhesive.
    2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
  - D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
    1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
      - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.



- b. Eagle Bridges - Marathon Industries; 225.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
    - d. Mon-Eco Industries, Inc.; 22-25.
  - 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
    - b. Eagle Bridges - Marathon Industries; 225.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-20.
    - d. Mon-Eco Industries, Inc.; 22-25.
  - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- F. PVC Jacket Adhesive: Compatible with PVC jacket.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Dow Corning Corporation; 739, Dow Silicone.
    - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
    - c. P.I.C. Plastics, Inc.; Welding Adhesive.
    - d. Speedline Corporation; Polyco VP Adhesive.
  - 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.4 SEALANTS

### A. Joint Sealants:

- 1. Joint Sealants for Cellular-Glass and Phenolic Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
  - b. Eagle Bridges - Marathon Industries; 405.
  - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.

- d. Mon-Eco Industries, Inc.; 44-05.
  - e. Pittsburgh Corning Corporation; Pittseal 444.
- 2. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 3. Permanently flexible, elastomeric sealant.
  - 4. Service Temperature Range: Minus 100 to plus 300 deg F.
  - 5. Color: White or gray.
  - 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. FSK and Metal Jacket Flashing Sealants:
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
    - b. Eagle Bridges - Marathon Industries; 405.
    - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
    - d. Mon-Eco Industries, Inc.; 44-05.
  - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 3. Fire- and water-resistant, flexible, elastomeric sealant.
  - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
  - 5. Color: Aluminum.
  - 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
  - 2. Materials shall be compatible with insulation materials, jackets, and substrates.
  - 3. Fire- and water-resistant, flexible, elastomeric sealant.
  - 4. Service Temperature Range: Minus 40 to plus 250 deg F.
  - 5. Color: White.
  - 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

## 2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

## 2.6 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
  1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Johns Manville; Zeston.
    - b. P.I.C. Plastics, Inc.; FG Series.
    - c. Proto Corporation; LoSmoke.
    - d. Speedline Corporation; SmokeSafe.
  2. Adhesive: As recommended by jacket material manufacturer.
  3. Color: White.
  4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
    - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- C. Metal Jacket:
  1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
    - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
    - c. RPR Products, Inc.; Insul-Mate.
  2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
    - a. Sheet and roll stock ready for shop or field sizing.
    - b. Finish and thickness are indicated in field-applied jacket schedules.

Among the three moisture barriers in first subparagraph below, 1-mil (0.025-mm) barrier provides the least protection against galvanic corrosion, 3-mil (0.075-mm) barrier offers better protection, and

polysurlyn barrier offers the best protection. For most indoor applications, 1-mil (0.025-mm) barrier is adequate. For outdoor applications, select either 3-mil (0.075-mm) or polysurlyn barrier.

- c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
  - d. Factory-Fabricated Fitting Covers:
    - 1) Same material, finish, and thickness as jacket.
    - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
    - 3) Tee covers.
    - 4) Flange and union covers.
    - 5) End caps.
    - 6) Beveled collars.
    - 7) Valve covers.
    - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- D. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Pittsburgh Corning Corporation; Pittwrap.
    - b. Polyguard Products, Inc.; Insulrap No Torch 125.

## 2.7 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABI, Ideal Tape Division; 428 AWF ASJ.
    - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
    - c. Compac Corporation; 104 and 105.
    - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
  - 2. Width: 3 inches.
  - 3. Thickness: 11.5 mils.
  - 4. Adhesion: 90 ounces force/inch in width.
  - 5. Elongation: 2 percent.
  - 6. Tensile Strength: 40 lbf/inch in width.
  - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABI, Ideal Tape Division; 491 AWF FSK.
    - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
    - c. Compac Corporation; 110 and 111.
    - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
  2. Width: 3 inches.
  3. Thickness: 6.5 mils.
  4. Adhesion: 90 ounces force/inch in width.
  5. Elongation: 2 percent.
  6. Tensile Strength: 40 lbf/inch in width.
  7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABI, Ideal Tape Division; 370 White PVC tape.
    - b. Compac Corporation; 130.
    - c. Venture Tape; 1506 CW NS.
  2. Width: 2 inches.
  3. Thickness: 6 mils.
  4. Adhesion: 64 ounces force/inch in width.
  5. Elongation: 500 percent.
  6. Tensile Strength: 18 lbf/inch in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ABI, Ideal Tape Division; 488 AWF.
    - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
    - c. Compac Corporation; 120.
    - d. Venture Tape; 3520 CW.
  2. Width: 2 inches.
  3. Thickness: 3.7 mils.
  4. Adhesion: 100 ounces force/inch in width.
  5. Elongation: 5 percent.
  6. Tensile Strength: 34 lbf/inch in width.

## 2.8 SECUREMENTS

### A. Bands:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ITW Insulation Systems; Gerrard Strapping and Seals.
    - b. RPR Products, Inc.; Insul-Mate Strapping and Seals.
  2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal or closed seal.
  3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

## 2.9 PROTECTIVE SHIELDING GUARDS

### A. Protective Shielding Pipe Covers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Insul-Tect Products Co.; a subsidiary of MVG Molded Products.
  - b. McGuire Manufacturing.
  - c. Truebro; a brand of IPS Corporation.
  - d. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

### B. Protective Shielding Piping Enclosures:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Truebro; a brand of IPS Corporation.
  - b. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
  - 1. Verify that systems to be insulated have been tested and are free of defects.
  - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

### 3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.

- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
  - 1. Draw jacket tight and smooth.
  - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
  - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
    - a. For below-ambient services, apply vapor-barrier mastic over staples.
  - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
  - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- O. For above-ambient services, do not install insulation to the following:
  - 1. Vibration-control devices.
  - 2. Testing agency labels and stamps.
  - 3. Nameplates and data plates.
  - 4. Cleanouts.

### 3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
  - 4. Seal jacket to roof flashing with flashing sealant.



- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
  - 1. Seal penetrations with flashing sealant.
  - 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
  - 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
  - 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
  - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
  - 1. Pipe: Install insulation continuously through floor penetrations.
  - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

### 3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
  - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
  - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
  - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
  - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe

insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.

5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
  6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
  7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
  8. For services not specified to receive a field-applied jacket except for flexible elastomeric, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
  9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

### **3.6 INSTALLATION OF CELLULAR-GLASS INSULATION**

#### **A. Insulation Installation on Straight Pipes and Tubes:**

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

#### **B. Insulation Installation on Pipe Flanges:**

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.

3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
  4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.
- C. Insulation Installation on Pipe Fittings and Elbows:
1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
  2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.
- D. Insulation Installation on Valves and Pipe Specialties:
1. Install preformed sections of cellular-glass insulation to valve body.
  2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
  3. Install insulation to flanges as specified for flange insulation application.

### **3.7 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION**

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
1. Install pipe insulation to outer diameter of pipe flange.
  2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
  3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
  4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
1. Install mitered sections of pipe insulation.
  2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
1. Install preformed valve covers manufactured of same material as pipe insulation when available.
  2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
  3. Install insulation to flanges as specified for flange insulation application.

4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

### **3.8 INSTALLATION OF MINERAL-FIBER INSULATION**

#### **A. Insulation Installation on Straight Pipes and Tubes:**

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

#### **B. Insulation Installation on Pipe Flanges:**

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

#### **C. Insulation Installation on Pipe Fittings and Elbows:**

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

#### **D. Insulation Installation on Valves and Pipe Specialties:**

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

### 3.9 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
  - 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
  - 2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
  - 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
  - 1. Draw jacket material smooth and tight.
  - 2. Install lap or joint strips with same material as jacket.
  - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
  - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
  - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
  - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

### 3.10 FINISHES

- A. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- B. Do not field paint aluminum or stainless-steel jackets.

### 3.11 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
  - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers,

two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.

- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

### 3.12 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
  - 1. Drainage piping located in crawl spaces.
  - 2. Underground piping.
  - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

### 3.13 PIPING INSULATION SCHEDULE

- A. All insulated piping located outdoors; the insulation thickness indicated in the schedule below shall be increased by one nominal size.
- B. The schedules below assume a nominal density is 2.5 lb/cu. ft. or more and a Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. For insulations with other thermal properties, the thickness must be compensated accordingly.
- C. **Domestic Cold Water:**
  - 1. Smaller than NPS 1 1/2": Insulation shall be one of the following:
    - a. Cellular Glass: 1/2" inches thick.
    - b. Flexible Elastomeric: 1/2" inch thick.
    - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
  - 2. NPS 1 1/2 and Larger: Insulation shall be one of the following:
    - a. Cellular Glass: 1." inches thick.
    - b. Flexible Elastomeric: 1." inch thick.
    - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1" inch thick.
- D. **Domestic Hot and Recirculated Hot Water: (T < 140° F)**
  - 1. Smaller than NPS 1 1/2": Insulation shall be one of the following:
    - a. Cellular Glass: 1 inch thick.
    - b. Flexible Elastomeric: 1 inch thick.
    - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

2. NPS 1 ½" and Larger: Insulation shall be one of the following:
  - a. Cellular Glass: 1-1/2 inches thick.
  - b. Flexible Elastomeric: 1-1/2 inches thick.
  - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.

**E. Domestic Hot and Recirculated Hot Water: (T > 140° F)**

1. Smaller than NPS 1 ½": Insulation shall be one of the following:
  - a. Cellular Glass: 1.5 inch thick.
  - b. Flexible Elastomeric: 1.5 inch thick.
  - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1.5 inch thick.
2. NPS 1 ½" and Larger: Insulation shall be one of the following:
  - a. Cellular Glass: 2 inches thick.
  - b. Flexible Elastomeric: 2 inches thick.
  - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.

**F. Storm water piping above grade, roof drain bodies, risers and horizontal offsets inside building.**

1. Smaller than NPS 8": Insulation shall be one of the following:
  - a. Cellular Glass: 1. inch thick.
  - b. Flexible Elastomeric: 1 inch thick.
  - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
2. NPS 8" and Larger: Insulation shall be one of the following:
  - a. Cellular Glass: 1.5 inches thick.
  - b. Flexible Elastomeric: 1.5inches thick.
  - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1.5 inches thick.

**G. All PVC Sanitary waste piping, risers and horizontal offsets inside building.**

1. All Pipe Sizes: Insulation shall be one of the following:
  - a. Cellular Glass: 1" inches thick.
  - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

**H. All above ground Sanitary waste, storm and domestic piping in garages or areas not heated:**

1. All Pipe Sizes: Insulation shall be one of the following:
  - a. Cellular Glass: 2" inches thick.
  - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.

**I. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:**

1. All Pipe Sizes: Insulation shall be one of the following:

- a. Flexible Elastomeric: 1/2 inch thick cold water and drain, 1" hot water
- b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick cold water and drain, 1" hot water
- c. Jacket with protective shielding guards. Refer to section 2.9

3.14 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
  - 1. ASJ
- D. Piping, Exposed:
  - 1. All exposed sanitary, waste, storm, hot water cold water, and vent piping and fittings which are exposed to view in building #1 and building #5, or any public areas, (as well as insulated piping in equipment rooms), shall be completely covered with white Zeston 2000 PVC insulated piping and fitting covers. Apply as per manufacturer with permanent weld adhesive. All labels and flow arrows shall be applied over PVC jacket

END OF SECTION 220719



## SECTION 221113 - FACILITY FUEL PIPING TANKS AND SPECIALTIES

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. System description
  - 2. Performance requirements
  - 3. Above ground pipe and fittings
  - 4. Buried pipe type I
  - 5. Buried pipe type II
  - 6. Pipe specialties.
  - 7. Specialty valves.
  - 8. leak-detection valves.
  - 9. Leak detection and monitoring system.
  - 10. Labels and identification
  - 11. Underground storage tanks
  - 12. Tank management systems
  - 13. Level transmitter assembly
  - 14. Leak sensors
  - 15. Alarm functions
  - 16. Remote mounted alarm console for overfill protection
  - 17. Spill box and spill containment
  - 18. Street box
  - 19. Submersible fuel pumps
  - 20. Dispensers Sumps
  - 21. Fuel dispensers system

#### 1.3 DEFINITIONS

- A. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- B. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- C. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.

#### 1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, and dimensions of individual components and profiles.
2. Include, where applicable, rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
3. For valves, include pressure rating, capacity, settings, and electrical connection data of selected models.

B. Shop Drawings: For fuel-oil piping.

1. Include plans, elevations sections, hangers, and supports for multiple pipes.
2. Include details of location of anchors, alignment guides, and expansion joints and loops.
3. Scale: 1/4 inch per foot.
4. Product Data: Provide data on pipe materials, pipe fittings, valves and accessories, tanks pumps leak and level controls and sensors. Provide manufacturers catalog information. Indicate valve data and ratings.
5. Indicate tanks, system layout, pipe sizes, location, and elevations. For, above and below ground fuel oil and gasoline tanks, indicate dimensions and accessories including manholes and hold down straps.
6. Plans and details, drawn to scale, on which fuel-oil piping is shown and coordinated with other installations, using input from installers of the items involved.
7. Site Survey: Plans, drawn to scale, on which fuel-oil piping and tanks are shown and coordinated with other services and utilities.

#### 1.06 QUALITY ASSURANCE

- A. Welding Materials and Procedures: Conform to ASME Code.
- B. Welders Certification: In accordance with ASME SEC IX.
- C. Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with minimum five years documented experience.
- D. Installer Qualifications: Company specializing in performing the work of this section with minimum five years documented experience and approved by manufacturer.
- E. Valves: Manufacturer's name and pressure rating marked on valve body and applicable U.L. labels.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fuel-oil equipment and accessories to include in emergency, operation, and maintenance manuals.
- B. Project Record Documents: Record actual locations of piping system, storage tanks, and system components.

- C. Warranty: Submit manufacturer warranty and ensure forms have been completed in Owner's name and registered with manufacturer and authorities having jurisdiction.

#### 1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Lift and support fuel-oil storage tanks only at designated lifting or supporting points, as shown on Shop Drawings. Do not move or lift tanks unless empty.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store pipes and tubes with protective PE coating to avoid damaging the coating and to protect from direct sunlight.
- D. Store PE pipes and valves protected from direct sunlight.

#### 1.8 FIELD CONDITIONS

- A. Interruption of Existing Fuel-Oil Service: Do not interrupt fuel-oil service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary fuel-oil supply according to requirements indicated:
  - 1. Notify Construction Manager Owner no fewer than five days in advance of proposed interruption of fuel-oil service.
  - 2. Do not proceed with interruption of fuel-oil service without Construction Manager's Owner's written permission.

#### 1.9 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of flexible, double-containment piping and related equipment that fail in materials or workmanship within specified warranty period.
  - 1. Failures due to defective materials or workmanship for materials including piping, dispenser sumps, water-tight sump entry boots, terminations, and other end fittings.
  - 2. Warranty Period: 30 years from date of Substantial Completion.

#### 1.10 REGULATORY REQUIREMENTS

- A. Conform to DEC Standard 6 NYCRR Part 613, revised 2015, EPA Regulations and local codes for installation of fuel oil systems and underground piping systems.

- B. Conform to ANSI B31.1 for installation of fuel oil piping.
- C. Provide certificate of compliance from authority having jurisdiction indicating approval of installation of fuel oil system.
- D. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc., or a testing firm acceptable to the authority having jurisdiction as suitable for the purpose specified and indicated.

## PART 2 - PRODUCTS

### 2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with ASME B31.9, "Building Services Piping," for fuel-oil piping materials, installation, testing, and inspecting.
- C. Fuel-Oil Valves: Comply with UL 842 and have service mark initials "WOG" permanently marked on valve body.
- D. Comply with requirements of the EPA and of state and local authorities having jurisdiction. Include recording of fuel-oil piping.

### 2.2 PERFORMANCE REQUIREMENTS

- A. Maximum Operating-Pressure Ratings: 3-psig fuel-oil supply pressure at oil-fired appliances.
- B. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design restraints and anchors and multiple pipe supports and hangers for fuel-oil piping.

### 2.3 ABOVE GROUND PIPE AND FITTINGS; (connection piping in tank manway and vent)

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B. **(FUEL OIL SUPPLY, RETURN, AND VENT)**
  - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
  - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M, for butt and socket welding.
  - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
  - 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
    - a. Material Group: 1.1.
    - b. End Connections: Threaded or butt welding to match pipe.

- c. Lapped Face: Not permitted underground.
- d. Gasket Materials: Asbestos free, ASME B16.20 metallic, or ASME B16.21 nonmetallic, gaskets compatible with fuel oil.
- e. Bolts and Nuts: ASME B18.2.1, cadmium-plated steel.
- f. Joint Compound and Tape for Threaded Joints: Suitable for fuel oil.
- g. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- 5. NPS 2-1/2" and Smaller: Steel pipe, steel or malleable-iron threaded fittings, and threaded joints.
- 6. Over NPS 2-1/2: Steel pipe, steel welding fittings, and welded joints.

## **2.4 BURIED PIPE TYPE I – STEEL – VENT AND FILL ONLY**

### **A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.**

- 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
- 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M, for butt and socket welding.
- 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
- 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
  - a. Material Group: 1.1.
  - b. End Connections: Threaded or butt welding to match pipe.
  - c. Lapped Face: Not permitted underground.
  - d. Gasket Materials: Asbestos free, ASME B16.20 metallic, or ASME B16.21 nonmetallic, gaskets compatible with fuel oil.
  - e. Bolts and Nuts: ASME B18.2.1, cadmium-plated steel.
  - f. Joint Compound and Tape for Threaded Joints: Suitable for fuel oil.
  - g. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- 5. NPS 2-1/2" and Smaller: Steel pipe, steel or malleable-iron threaded fittings, and threaded joints.
- 6. Over NPS 2-1/2: Steel pipe, steel welding fittings, and welded joints.

### **B. Steel Pipe Containment:**

- 1. FRP: ASTM D2310 and ASTM D2996, UL listed filament wound fiberglass reinforced epoxy pipe with integral epoxy liner and exterior coating.
- 2. Fittings: Two-piece, compression molded, filament wound fiberglass-reinforced epoxy, mechanically joined.
- 3. Include design and fabrication of double-containment pipe and fitting assemblies with provision for field installation of cable leak-detection system in annular space between carrier and containment piping.
- 4. Bonding Adhesive for RTRP and RTRF: As recommended by piping and fitting manufacturer

## **2.5 BURIED PIPE TYPE II – PRODUCT – FUEL OIL, GASOLINE, STAGE II VAPOR RECOVERY, AND VENT ALTERNATE.**

A. Flexible, Nonmetallic, Double-Containment Piping: Comply with UL 971.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
  - a. OPW Fueling Components; Dover Company.
  - b. Franklin Fueling systems
  - c. APT - Advanced Polymer Technology.
2. Pipe Materials: PVDF complying with ASTM D 3222 for carrier pipe with mechanical couplings to seal carrier, complying with ASTM D 4976 for containment piping. U.L.971 rated for “QXLT” “nonmetallic piping, flammable liquid
3. Piping shall be 8 layers including, interior nylon primary pipe, metalized mylar layer, nylon braid, exterior primary nylon pipe, clear mylar, secondary jacket, metalized mylar, scuff guard nylon layer.
4. Fitting shall be brass swivel with NPT threaded connections. End connection shall be machine crimped to piping.
5. All direct burial containment piping shall be installed in XP pipe ducting. Minimum 4” made of corrugated polyethylene construction.
6. Watertight sump entry boots, pipe adapters with test ports and tubes, coaxial fittings, and couplings.
7. Minimum Operating Pressure Rating: 5 time the working pressure 10 psig minimum.
8. Plastic pipe to Steel Pipe Transition Fittings: Factory-fabricated fittings with end matching or compatible with carrier piping. Designed to clamp onto carrier pipe, and with NPT treads for connection to steel pipe, complying with ASTM A 53/A 53M. Made of stainless steel or solid brass. Integrated double O-ring design for leak tight seal. 100 psi rated working pressure.
9. Flexible pipe with minimum bend radius of 24”, H-20 burial load rating.
10. Where any part of this type of secondary piping is buried deeper than 3’, the entire run shall be installed in schedule 40 PVC pipe 1 nominal size larger than the secondary pipe, in addition to the secondary pipe.

## **2.6 PIPING SPECIALTIES**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. EBW
  2. OPW Engineered Systems
  3. Webster Fuel Pumps & Valves
  4. Preferred Utilities
  5. Franklyn fueling systems

B. Clamshell Fitting Test Boots; For FRP Piping.

1. Secondary test boots designed for testing the integrity of secondary contained flexible piping when using clamshell fittings. Each boot shall have an air chuck for applying air pressure to the secondary containment jacket. After the testing is completed, slide the boots back on the pipe to open the secondary system. The boots remain on the pipe available for future testing as required by local regulations
2. Boots are manufactured using fuel-resistant nitrile rubber and employ brass air chucks and stainless steel clamps for maximum corrosion resistance.
3. The secondary chamber is pressurized to 5-8 psi through air chuck to test system integrity

C. Split Test Boot;

1. Split test boots are designed for integrity testing of secondary contained XP Flexible Piping. Split test boots shall have a hinged design that allows clamping the boot over the pipe after the pipe has been installed. Boot shall lock itself in position between the primary and secondary pipe layers using the stainless steel clamp.
2. Provide integrated Schrader valve allows to apply air pressure (5-8 psi) with the Nitrile rubber seals to create an airtight chamber for testing purposes.
3. Once testing is complete the boot shall be left in place for future testing. Boots can be installed during or after pipe installation.
4. Boots shall be manufactured using fuel-resistant Nitrile rubber seals and a robust glass-filled nylon body with stainless steel valve and fittings.
5. No pipe disconnected necessary on existing lines.

D. Fusion Duct Entry Boot

1. Fusion Ducted Entry Boots provide a watertight seal between Pipe and polyethylene constructed containment sumps. Manufactured from electrofusion welding process, the entry boot, ducting, and sump become one solid structure, creating a watertight entry into the containment space.
2. The two-piece design includes the entry boot itself and a reducer fitting which seals off the secondary Pipe layer inside of the sump.
3. Shall create watertight entries into containment sumps.
4. Shall have integrated test ports on both the entry boot and reducer fitting.
5. provide portable electrofusion welder unit to form watertight connections.

E. Metallic Flexible Connectors:

1. Listed and labeled for aboveground and underground applications by an NRTL acceptable to authorities having jurisdiction.
2. Stainless-steel bellows with woven, flexible, bronze or stainless-steel, wire-reinforcing protective jacket.
3. Minimum Operating Pressure: 150 psig.
4. End Connections: Socket, flanged, or threaded end to match connected piping.
5. Maximum Length: 30 inches
6. Swivel end, 100-psig maximum operating pressure.
7. Factory-furnished anode for connection to cathodic protection.

F. Nonmetallic Flexible Connectors:

1. Listed and labeled for underground applications by an NRTL acceptable to authorities having jurisdiction.
2. PTFE bellows with woven, flexible, bronze or stainless-steel, wire-reinforcing protective jacket.
3. Minimum Operating Pressure: 150 psig.
4. End Connections: Socket, flanged, or threaded end to match connected piping.
5. Maximum Length: 30 inches
6. Swivel end, 50-psig maximum operating pressure.
7. Factory-furnished anode.

G. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, Bronze body with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 60-mesh startup strainer and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

H. Basket Strainers:

1. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 60-mesh startup strainer and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

I. Manual Air Vents:

1. Body: Bronze.
2. Internal Parts: Nonferrous.
3. Operator: Screwdriver or thumbscrew.
4. Inlet Connection: NPS 1/2.
5. Discharge Connection: NPS 1/8.
6. CWP Rating: 150 psig.
7. Maximum Operating Temperature: 225 deg F.

J. Flanges, Unions, And Couplings

1. Pipe Size 2 Inches and Under:
  - a. Ferrous pipe: iron threaded unions.
  - b. CWP Rating: 150 psig
  - c. Maximum Operating Temperature: 225 deg F
2. Pipe Size Over 2 Inches:
  - a. Ferrous pipe:



- b. CWP Rating: 150 psig
- c. Forged steel slip-on flanges;
- d. 1/16 inch thick preformed neoprene gaskets.

K. Pressure Gages

- 1. Body: steel painted satin black
- 2. Shatterproof heat resistant polycarbonate lenses
- 3. Bronze bordon tube
- 4. Brass 1/4" NPT bottom connection with isolation cock
- 5. White dial face with black number
- 6. Range: 0 psi – 100 psi

L. Vent Protector:

- 1. Shall have a rain cap and insect screen with a minimum free area to be equal to the cross-sectional area of the vent pipe. Screen not to be finer than forty mesh and shall be complete with a whistle alarm.
- 2. Construction: Aluminum, threaded

## 2.7 SPECIALTY VALVES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1. EEW
- 2. OPW Engineered Systems
- 3. Webster Fuel Pumps & Valves
- 4. Preferred Utilities
- 5. Franklin Fueling

B. Class 125, Bronze Swing Check Valves with Bronze Disc:

- 1. Standard: MSS SP-80, Type 3.
- 2. CWP Rating: 200 psig.
- 3. Body Design: Horizontal flow.
- 4. Body Material: ASTM B 62, bronze.
- 5. Ends: Threaded.
- 6. Disc: Bronze.

C. One-Piece Bronze Ball Valves with Bronze Trim:

- 1. Standard: MSS SP-110.
- 2. CWP Rating: 400 psig.
- 3. Body Design: One piece.
- 4. Body Material: Bronze.
- 5. Ends: Threaded.
- 6. Seats: PTFE.
- 7. Stem: Bronze.
- 8. Ball: Chrome-plated brass.
- 9. Port: Reduced.

D. Fusomatic Gate Valves (up to 1")

- 1. CWP Rating: 125 psig
- 2. Bronze body

3. Screwed ends full port
  4. Zinc plated iron handle
  5. Lever operated quick closing mechanism
  6. Thermally actuated fusible element actuated at 165 deg
  7. Spring loaded normally closed
  8. UL Listed
- E. Lever Gate Valve; (3/4" to 3)
1. CWP Rating: 125 psig
  2. Bronze body and disc
  3. Screwed full port
  4. Zinc plated iron lever
  5. Cadmium plated steel spring
  6. Lever operated quick closing mechanism
  7. 165 deg fusible link
  8. Optional end switch for remote annunciation
  9. UL Listed
- F. Double Poppet Foot Valve
1. CWP Rating: 125 psig
  2. Bronze body
  3. Screwed end connection
  4. Metal to metal seats
  5. Flat poppet
  6. 20 mesh monel screen
  7. UL Listed
- G. Foot Valve Extractor Fitting
1. CWP Rating: 125 psig
  2. Bronze body
  3. Screwed end connection
  4. 4" NPT bottom fitting
  5. 4" NPT threaded top access cap
  6. 20 mesh monel screen
  7. 1 1/2" threaded inlet / outlet fittings
- H. Anti Siphon Valve
1. CWP Rating: 125 psig
  2. Bronze body
  3. Cadmium plated steel spring with dash pot
  4. Threaded ends
  5. Vertical installation
  6. UL Listed
- I. Pressure Relief Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. EPW
    - b. OPW Engineered Systems
    - c. Webster Fuel Pumps & Valves

d. Preferred Utilities

2. Listed and labeled for fuel-oil service by an NRTL acceptable to authorities having jurisdiction.
3. Body: Brass, bronze,
4. Springs: Stainless steel, interchangeable.
5. Seat and Seal: Nitrile rubber.
6. Orifice: Stainless steel, interchangeable.
7. Factory-Applied Finish: Baked enamel.
8. Maximum Inlet Pressure: 300 psig.
9. Maximum Temperature: 300 deg F
10. Adjustable Relief Pressure, max Setting: 60 psig.
11. Spring adjustment screw with cap

J. Oil Safety Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Preferred Utilities.
  - b. OPW Engineered Systems; OPW Fluid Transfer Group; a Dover company.
  - c. Webster Fuel Pumps & Valves; a division of Capital City Tool, Inc.
2. Listed and labeled for fuel-oil service by an NRTL acceptable to authorities having jurisdiction.
3. Body: Brass, bronze,
4. Springs: Stainless steel.
5. Seat and Diaphragm: Nitrile rubber.
6. Orifice: Stainless steel, interchangeable.
7. Factory-Applied Finish: Baked enamel.
8. Manual override port.
9. Maximum Inlet Pressure: 60 psig.
10. Maximum Outlet Pressure: 3 psig.

K. Emergency Shutoff Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. EMCO Wheaton.
  - b. Franklin Fueling Systems.
  - c. OPW Engineered Systems; OPW Fluid Transfer Group; a Dover company.
2. Listed and labeled for fuel-oil service by an NRTL acceptable to authorities having jurisdiction.
3. Double poppet valve.
4. Body: ASTM A 126, cast iron.
5. Disk: FPM.
6. Poppet Spring: Stainless steel.
7. Stem: Plated brass.
8. O-Ring: FPM.
9. Packing Nut: PTFE-coated brass.
10. Fusible link to close valve at 165 deg F.

11. Thermal relief to vent line pressure buildup due to fire.
12. Air test port.
13. Maximum Operating Pressure: 0.5 psig.

## 2.8 MECHANICAL LEAK-DETECTION VALVES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. Franklin Fueling Systems.
  2. Red Jacket Pumps.
- B. Listed and labeled for fuel-oil service by an NRTL acceptable to authorities having jurisdiction.
- C. Body: ASTM A 126, cast iron.
- D. O-Rings: Elastomeric compatible with fuel oil.
- E. Piston and Stem Seals: PTFE.
- F. Stem and Spring: Stainless steel.
- G. Piston Cylinder: Burnished brass.
- H. Indicated Leak Rate: Maximum 3 gph at 10 psig.
- I. Leak Indication: Reduced flow.

## 2.9 LEAK-DETECTION AND MONITORING SYSTEM

- A. Cable and Sensor System: Comply with UL 1238.
  1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Containment Solutions, Inc.
    - b. Franklin Fueling Systems.
    - c. Gems Sensors & Controls Inc.
    - d. Pneumercator Inc.
    - e. Veeder-Root Company (The).
  2. Calibrated leak-detection and monitoring system with probes and other sensors and remote alarm panel for fuel-oil piping.
  3. Include fittings and devices required for testing.

## 2.10 LABELS AND IDENTIFICATION

- A. Detectable Warning Tape: Acid- and alkali-resistant PE film warning tape manufactured for marking and identifying underground utilities, a minimum of 6 inches wide and 4 mils thick, continuously inscribed with a description of utility, with metallic core encased in a protective jacket for corrosion protection, detectable by metal detector when tape is buried up to 30 inches deep; colored yellow.

## 2.11 UNDERGROUND FUEL STORAGE TANKS

### A. Acceptable Manufacturers

1. Containment solutions
2. XERXES.
3. ZCL

- B. Tank: UL 1316, UL listed and labeled, closed double wall type, reinforced glass fiber polyester, capable of storage of liquid with specific gravity of 1:1 and temperatures up to 150 degrees F, anchor straps and attachments, fittings, lifting lugs, and tapings for accessories. Depth of bury shall be 36 inches from top of tank to finished surface. External Hydrostatic Pressure: To withstand general buckling with safety factor of 2:1 if hole is fully flooded.

- C. Furnish and install a (1) 10,000 gallon gasoline and (1) 20,000 gallon double wall fiberglass underground Diesel fuel storage tanks similar to Model DWT Type II manufactured by Containment Solutions, Inc. Fiberglass Corporation.

- D. The tank shall be constructed, tested and installed in accordance with NFPA recommendations and shall be furnished with Underwriters' label. The tank manufacturers statement that this tank conforms with 6 NYCRR part 613 revised 2015, New York State Department of Environmental Conservation must be permanently displayed. The hydrostatic tank monitor shall be capable of utilization as a precision tank test per EPA. This monitoring method shall detect a leak detection rate of 0.10 gallons per hour, at a detection probability level of 95% and with provision that the tank which is under test for leakage shall remain in operation during the precision test.

- E. The excavation backfill and foundation will be furnished under another section of the specification. This contractor shall furnish enclosures, covers and frames. This contractor shall also supply an adequate amount of pea gravel or approved alternate backfill material according to the current installation instructions provided with the tank.

### F. Annular Space and Tank Monitoring

1. Tank shall have a space between the primary and secondary shell walls to allow for the free flow and containment of all leaked product from the primary tank.
2. The tank shall be designed to provide monitoring capability as noted with accessibility to the tank bottom between the primary and secondary walls.
3. Tank monitoring shall be hydrostatic type using a liquid media in the annular space. Provide a anti-freeze solution to provide freeze protection to -40F should be used in the annular space.

- a. Tank shall be compatible with a liquid head pressure-type monitor to continuously monitor the primary and secondary tanks. Maximum head pressure is seven feet over tank top. Liquid media under pressure (provided by manufacturer) to be used to monitor the interstitial cavity for tightness. For cold climate exposure, a mixture of water and anti-freeze agent shall be selected by the tank owner's representative.
  - b. Liquid monitoring solution used in the annular space shall have U.L. approved for compatibility with the tank laminate.
4. The double wall tank monitor shall be capable of detecting a breach in the inner and/or outer tank under the following installed conditions:
  - a. When the inner tank is empty.
  - b. When the inner tank is partially or completely full and the groundwater table is below the tank bottom.
  - c. When the inner tank is partially or completely full and the tank is partially or completely submerged in ground water.

G. Accessories:

1. Anchor Straps: Provide glass fiber-reinforced plastic anchor straps for each tank shown. Number and location of straps shall be as specified by manufacturer. The tanks shall be set on 18" of pea gravel and anchored to a concrete foundation with fiberglass holddown straps as recommended by the manufacturer. Each strap shall be capable of withstanding the buoyancy load for the tank diameter. Straps shall be complete with turn buckle. Quantity as per manufacture based on tank size.
2. Certification Plate - Underwriters' Laboratory label shall be permanently affixed to each tank.
3. All underground tanks shall bear a permanent stencil, label or plate which contains the following information:
  - a. Standard of design by which the tank was manufactured.
  - b. Petroleum products and percentages of volume petroleum additives which may be stored permanently and compatibly within the tank or references to a list available from the manufacturer which identifies products compatible with all tank materials.
  - c. Year in which the tank was manufactured.
  - d. A unique identification numbers.
  - e. Dimensions, design and working capacity and model number of tank.
  - f. Name of manufacturer.
4. A second label shall show all the information required above and also show the date of installation. This label must be conspicuously displayed and permanently affixed to the fill port. It must be readily visible to the carrier and may be imbedded in concrete, welded to the fill port, or otherwise permanently affixed.
5. Flanged Manways - Provide manways as follows:
  - a. I.D. Refer to drawing for number and size of manways.
  - b. The manways will be furnished complete with U.L. listed gaskets, bolts and covers.
  - c. Quantity - refers to drawing for number of manways.
  - d. The steel manway cover shall have 4" NPT fittings welded in place.
  - e. Refer to drawing for quantity and location of 4" NPT fittings.
6. Striker Plates: Inside tank, on bottom below fill, vent, sounding, gage, and other tube openings.
7. Lifting Lugs: For handling and installation.

8. Ladders: Carbon-steel ladder inside tank, anchored to top and bottom. Include reinforcement of tank at bottom of ladder.
9. Supply Tube: Extension of supply piping fitting into tank, terminating 6 inches above tank bottom and cut at a 45-degree angle.
10. Sounding and Gage Tubes: Extension of fitting into tank, terminating 6 inches above tank bottom and cut at a 45-degree angle.
11. Containment Sumps: Fiberglass or PE with sump base, add-on extension pieces as required, sump top, lid, and gasket-seal joints. Include sump entry boots for pipe penetrations through sidewalls.
12. Anchor Straps: Storage tank manufacturer's standard anchoring system, with straps, strap-insulating material, cables, and turnbuckles; of strength at least one and one-half times maximum uplift force of empty tank without backfill in place.
13. Filter Mat: Geotextile woven or spun filter fabric, in 1 or more layers, for minimum total weight of 3 oz./sq. yd.
14. Overfill Prevention Valves: Factory fabricated or shop or field assembled from manufacturer's standard components. Include drop tube, cap, fill nozzle adaptor, check valve mechanism or other devices, and vent if required to restrict flow at 95 percent of tank capacity and to provide complete shutoff of filling at 95 percent of tank capacity.
15. Reinforced concrete "deadmen" hold down blocks. Size and quantity shall be accordance with the manufactures recommendations depending on tank size. And shall be manufactured by the tank manufacture. They shall contain "eyelets" for hold down straps.

## 2.12 TANK MANAGEMENT SYSTEM

### A. Acceptable Manufacturers

- a. Franklin fueling EVO system
- b. Pneumercator
- c. Veeder Root
- d. Omnitech

- B. Control Unit: The indicator/control unit shall be in a NEMA type enclosure suitable for wall mounting with an operating temperature of -40°F to 122°F. The front face shall contain a 8 digit, 0.5" high LED display for gallons, "leak", "Water", "sp-1", "sp-2", "sp-3", "tank ID", "gal", and "% gal" warning lights, horn, and reset button and two switch input status lights. The unit shall be microprocessor controlled and programmed to the specific tank configuration with a resolution of 0.1 gph in tank leak detection. A resolution of 0.3" liquid leak depth in the double wall space. A built-in keypad shall be provided for testing and adjusting calibrations and setting any hi/low warning alarms. A special off-set adjustment shall be included as standard for easy field correction of level sensor installation height errors. The unit shall operate from 115 volts AC, and provide an RS232 communications port, optional printer, and optional 4-20 milliamp output signal proportional to liquid level or volume. The relay alarm contacts shall be SPDT-5 amp rated. The unit shall supply low intrinsically safe DC voltage to operate all leak and level transmitter units. Pneumercator Model TMS 2000-284 as indicated on the plans.

- C. The tank management system shall be EPA compliant for in tank,(.1gph), and line leak detection. Furnish magnetrostrictive level probe and IS discrete sensors. Furnish fault

detection capable "IS" sensor inputs using Pneumercator "F" series discrete sensors. Furnish 2 RS-232 ports. One the internal printer. The system shall have a real time clock and log memory with battery back up. System shall be in a NEMA 12 enclosure, UL approved # E139464, for 110/220 volt operation.

## 2.13 LEVEL TRANSMITTER ASSEMBLY

- A. The probe shall be designed for both AST and UST applications and shall have performance characteristics permitting 0.1 gph or better in tank leak test with continuous gauging accuracy's of +/- 0.0005 inches for product, +/- 0.001 for water and +/- 0.001 deg F for relative temperature. The probe shall contain an array of at least 5 temperature sensors along its length for accurate volumetric temperature compensation. Probe to console wiring shall be standard 2 conductor shielded cable. Probe operating temperature and pressure shall be -40 deg F to + 175 deg F and 150 PSIG. Probes shall be supplied with product float, water float, 6' leader cable with water connector and center ring for riser mounted connection. Probes shall be UL/CSA approved for use with class I, Division I, Group C and D Hazardous locations. Probe shall be Pneumercator model MP 450.

## 2.14 LEAK SENSORS

- A. Non Discriminating Type For Hydrostatic Reservoir:  
Each Leak Sensor shall contain a 316 stainless steel capacitance element bonded to a combination PVC/Epoxy Housing, and a 16 foot long, 4-conductor PVC jacketed cable for electrical connections. The sensor shall pass through a minimum 2 inch NPT monitoring fitting on each tank. The sensor shall be able to detect either liquid water or liquid hydrocarbon to a minimum depth of 0.3 inch with a minimum probability of detection (Pd) of 99%, and operate from -40F to 130F and up to 50 PSIG. Wiring to the console shall be standard 3 conductor 18 AWG, provided by others, and terminated at the tank monitor fitting using watertight 1/2 inch NPT fittings. Leak Sensor shall activate when the brine solution in the reservoir either fall below 2" or rises above 11". Model rsu-800 by Pneumercator.
- B. Discriminating Type for Turbine Enclosure and sumps:  
Leak sensor shall be Pneumercator model ES825-200F. The discriminating sensor shall employ both electro-optical and conductivity technologies for detecting hydrocarbons and water. It shall include supervised wiring fault detection for locating open or shorted circuits in the sensor or field wiring. Assemblies shall be provide with 25' of 3 conductor #18 AWG gage wire.

## 2.15 ALARM FUNCTIONS

- A. Alarm functions of the tank gauging system as follows:
  - 1. High Level (set point 1)
  - 2. Low Level (set point 2)
  - 3. Water
  - 4. Critical (set point 3)
  - 5. Product Leak



6. System shall include a built-in 20 column DOT MATRIX integral printer for on demand inventory history, test reports and alarm reports. Units shall be flush mounted. Pneumercator Integral Printer.

## 2.16 REMOTE MOUNTED ALARM CONSOLE FOR OVERFILL PROTECTION

- A. Alarm console shall consist of solid state electronic circuitry housed in a wall mountable, weatherproof (NEMA4) enclosure, for receiving signals from the digital gauge control unit on overfill tank level and/or leak status Console shall include alarm horn, red alarm status light(s), a reset button to silence the horn and a test button to demonstrate working condition. Console shall provide SPDT-d amp output contacts for each alarm input for controlling external devices, and operated on 115 V, 60 Hz AC power. Overfill Protection shall include: LC1000 Visual/Audible Fill Alarm in NEMA 4 enclosure Alarm Horn and Fil-A-Larm Sign by Pneumercator

## 2.17 FILL BOX AND SPILL CONTAINMENT MANHOLE

- A. Manufacturer: Provide one of the following:
  1. EBW 705.
- B. Type: Watertight, Locking type fill cap arranged to accommodate padlock and protected with water-tight iron sheet box set in concrete pad.
- C. Construction:
  1. Body: heavy cast iron, base, polyethylene shell, hot dip galvanized.
  2. Cap: locking type.
  3. Gasket: oil treated, composition type
  4. End connections: top - screwed, bottom - screwed.
  5. Cover actuated push drain
  6. Test Plug assembly
- F. Furnish wooden stick gauge with gallon readings calibrated in maximum 100 gallon intervals.
- G. Vent Protector:
  1. Shall have a rain cap and insect screen with a minimum free area to be equal to the cross-sectional area of the vent pipe. Screen not to be finer than forty mesh and shall be complete with a whistle alarm.
  2. Construction: Aluminum, threaded
  3. Manufacturer: EBW, OPW or equal

## 2.18 STREET BOX

- A. Location: At grade level above tank manways and piping sumps.
- B. Manufacturer: EPW, OPW or equal.
- C. Construction:
  - 1. Body: One Piece cast iron machined.
  - 2. Cover: Cst iron, quick-opening machined to fit body.
  - 3. Gasket: Chrome tanned leather type, furnished with turning wrench.
  - 4. Mounting: Sit in concrete pad as shown.

## 2.19 SUBMERSIBLE FUEL PUMPS

- A. Manufactures:
  - 1. Franklin Fueling Systems
  - 2. Veeder Root – Red jacket.
- B. General:
  - 1. 1/3 & 3/4 Hp fixed speed models with variable length and fixed length options.
  - 2. Check valve: 2 3/4" diameter fluorocarbon seal constructed with cast aluminum body and steel backing washer.
  - 3. Pressure relief valve: integral to check valve. Standard model relieves at 40 psi and resets above 35 psi.
  - 4. Syphon: venturi-type syphon primer supplied with submersible. Provide Syphon check valve and secondary syphon.
  - 5. Air eliminator: every submersible shall include a tank return path with one-way check valve to provide active air elimination.
  - 6. Electrical disconnect: electrical yoke for positive contractor disconnect during service
- C. Pump Motors Ratings: – Refer to plans and schedules
  - 1. 1/3 & 3/4 Hp fixed speed, 3450 rpm, two-stage centrifugal type pump motor with integral, automatic thermal overload protection.
  - 2. 1/3 hp models have a max. pressure of 28 psi.
  - 3. 3/4 hp models have a max. pressure of 31 psi.
- D. Power Requirements:
  - 1. 1/3 & 3/4 Hp fixed speed models require single-phase, 208-230 VAC, 60 Hz incoming power.
  - 2. 1/3 & 3/4 Hp fixed speed models incorporate a starting and running capacitor, with internal bleed resistor, rated 370 Volt, 15 microfarad.
  - 3. STP-SCI single-phase smart controllers and STP-CBS single-phase control boxes are available for 1/3 and 3/4 hp pump control.
  - 4. 1/3 Hp max. motor draw: 4 Amps.
  - 5. 3/4 Hp max. motor draw: 7 Amps.
- E. Liquid Compatibility
  - 1. Max. liquid viscosity: 70 SSU at 60 °F.

2. Standard models shall be UL listed for fuel mixtures containing up to 10% ethanol with gasoline, and 20% MTBE, 20% ETBE or 17% TAME with gasoline.
3. STPAG (AG compatible) models are UL listed for fuel mixtures containing diesel fuel with up to 20% biodiesel, 100% biodiesel, up to 85% ethanol with gasoline, and 20% MTBE, 20% ETBE or 17% TAME with gasoline.
4. 1/3 & 3/4 Hp fixed speed pumps shall be rated for use with diesel fuels, fuel oils, kerosene, Avgas and jet fuels in a non-gelled pourable state.
5. All wetted elastomers shall be made of a high grade, fluorocarbon compound.

F. Accessories:

1. Inlet filter scree. (0.0009")
2. VFD starters – MAG VFC variable speed pump controller.

## 2.20 DISPENSER SUMPS

A. Large mouth Polyethylene Dispenser Sump.

- a. LM(x) series sized for the specific dispenser be used. Two piece modular design.
- b. Field height adjustable
- c. Ribbed riser for field cutting
- d. Sump shall be available in 24", 36" or 48" sizes. To be field coordinated.
- e. Corrosion resistant powder coated steel top frame
- f. Stabilizer bar kit mounted into a welded strut channels for shear valve mounting. Provide one stabilizer bar for each shear valve.

## 2.21 FUEL DISPENSER SYSTEMS

A. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings, Wayne Fueling Systems or comparable product by one of the following:

1. Franklin Fueling Systems.
2. Gas boy

B. TWO HOSES ONE PRODUCT DISPENSER

1. General Fuel Dispenser Specification for SHC Twin, One-Product Remote Dispenser, Lane-Oriented Fuel dispenser specification for super high capacity twin, one-product remote dispenser with lane-oriented nozzle boots, which is rated up to 36 GPM/136 LPM at the discharge (one hose operating). Designed for dispensing diesel, including biodiesel blends up to 20%; gasoline, including standard oxygenated blends; and kerosene. Dispenser shall include an integral fuel control system to control access and record fuel usage. **Wayne Select Model 3/G7227D/GHJKU/D1S3**
  - a. Electronic displays. Mechanical registers are not acceptable.
  - b. For each hose, backlit 6-digit 1" liquid crystal (LCD) gallons display on side with correlating nozzle boot.
  - c. Display backup for a minimum of 15 minutes in the event of power loss.
  - d. Thermostatically controlled heater fan for cold temperatures.
  - e. Four-character 1/2" LCD operator message display for each hose to denote authorization status, limits, etc.
  - f. All displays covered with tempered or double-strength glass (plastic not acceptable).

- g. Electronic register and lights - 115VAC, 60 hz.
- h. Electromechanical totalizer, 7-digit non-resettable, for each hose located on dispenser sides for inventory control.
- i. Electronic 6-digit non-resettable and resettable totalizers per hose.
- j. Diagnostics including log of last 50 errors/events. Dispenser software configurable and downloadable from PC.
- k. Hand held remote control for accessing totals, diagnostics, & configuring dispenser via LCD w/o opening cabinet.
- l. Dual pulse output interface for each hose for connection to fuel control and tank monitoring systems.
- m. Cabinet: Lower hydraulic cabinet top, sides, and base constructed from stainless steel.
- n. Top register cabinet constructed from galvanized steel with powder-coated black finish.
- o. Stainless steel lower doors.
- p. Hinged lower doors for easy service access without having to remove panels.
- q. Lighted brand panels labeled Diesel.
- r. Lane-oriented nozzle boot on each dispenser side with lift-to-start nozzle hooks to turn on/off dispenser.
- s. Hose hanger for each hose outlet to keep hoses off the island when not in use. With hose mast.
- t. For each hose, two (2) positive displacement, two-piston meters connected to the same discharge for maximum flow.
- u. Integral hall effect pulsers with no external parts to wear out.
- v. Electronic calibration without the need to set mechanical adjusters.
- w. Proportional solenoid valve on discharge of each meter, programmable thru electronic register to set maximum flow rate.
- x. Two (2) internal filters with 30-micron elements per product to help ensure product purity.
- y. Two (2) 1" discharge outlets.
- z. One (1) 2" NPT inlet for one product. Include 1.5" NPT adapter.
- aa. Explosion-proof junction box in hydraulic cabinet to make all dispenser power and control wiring terminations.
- bb. Dispenser shall include one integral in-dispenser terminal to control access to that dispenser.
- cc. Separate terminal mounted on top of the dispenser or on a pedestal is not acceptable.
- dd. In-dispenser terminal shall include:
  - 1) CPU with 32-bit embedded processor, 5 USB ports, & Windows CE operating system.
  - 2) 4 x 3 membrane keypad, 0-9, clear, & enter keys, for user entries.
  - 3) RFID ISO 15693 contactless reader.
  - 4) Thermostatically-controlled heater for cold temperatures.
- ee. User prompts shall be settable by individual vehicle and/or employee (e.g. Enter Odometer, Enter Hours, etc.).
- ff. Dispenser shall be configurable for the access ID to identify one of the following.
  - 1) vehicle with optional keypad entry of the employee number.
  - 2) employee with optional keypad entry of the vehicle number.
- gg. Dispensers shall have IP address & 4-port ethernet switch for connection to controller, other dispensers, or LAN.

- hh. Recorded transactions shall be backed up in an additional place besides RAM to provide redundancy. And recorded transactions shall be able to be moved to controller with an SD card if communication is interrupted.
- ii. Each dispenser shall have the capacity to store up to one year of transactions if not transmitted to the controller.
- jj. Warranty: One year parts and labor.
- kk. Standards/Approvals: UL listed, FCC, W&M approvals

C. TWO HOSES TWO PRODUCT DISPENSER

1. Fuel Dispenser Specification for Twin, Two-Product, Remote Dispenser, Island-Oriented Fuel dispenser specification for enhanced capacity twin, two-product, remote dispenser with island-oriented nozzle boots, which is rated up to 22 GPM/83 LPM at the discharges. Designed for dispensing gasoline, including ethanol blends up to E25; diesel, including biodiesel blends up to 20%; and kerosene. Dispenser shall include an integral fuel control system to control access and record fuel usage. **Wayne Select Model 3/G7203D/29GHJKU/D1S3**
  - a. Electronic displays. Mechanical registers are not acceptable.
  - b. For each hose, matching backlit 6-digit 1" liquid crystal (LCD) gallons display on each side of dispenser.
  - c. Display backup for a minimum of 15 minutes in the event of power loss.
  - d. Thermostatically controlled heater fan for cold temperatures.
  - e. Four-character 1/2" LCD operator message display for each hose to denote authorization status, cut-off limit, etc.
  - f. All displays covered with tempered or double-strength glass (plastic not acceptable).
  - g. Electronic register and lights - 115VAC, 60 hz.
  - h. Electromechanical totalizer, 7-digit non-resettable, for each hose located on dispenser sides for inventory control.
  - i. Electronic 6-digit non-resettable and resettable totalizers per hose.
  - j. Diagnostics including log of last 50 errors/events. Dispenser software configurable and downloadable from PC.
  - k. Hand held remote control for accessing totals, diagnostics, & configuring dispenser via LCD w/o opening cabinet.
  - l. Dual pulse output interface for each hose for connection to fuel control and tank monitoring systems.
  - m. Cabinet: Lower hydraulic cabinet top, sides, and base constructed from stainless steel.
  - n. Top register cabinet constructed from galvanized steel with powder-coated black finish.
  - o. Stainless steel lower doors.
  - p. Hinged lower doors for easy service access without having to remove panels.
  - q. Lighted brand panels labeled Diesel / Unleaded.
  - r. Island-oriented nozzle boots located on sides of cabinet with lift-to-start nozzle hooks to turn on/off dispenser.
  - s. Nozzle boots shall accommodate UL standard interchangeable nozzles and short spout vapor recovery nozzles.
  - t. Hose hanger for each hose outlet to keep hoses off the island when not in use.
  - u. Two (2) positive displacement, two-piston meters with integral hall effect pulsers with no moving parts to wear out.
  - v. Electronic calibration without the need to set mechanical adjusters.

- w. One (1) proportional solenoid valve for each hose, programmable through electronic register to set maximum flow rate.
- x. One (1) internal filter with 30-micron element for each hose to help ensure product purity.
- y. Two (2) 1" discharge outlets with ¾" reducing bushings so that either a ¾" or 1" hoses may be used.
- z. Two (2) 1.5" NPT inlets for two products.
- aa. Explosion-proof junction box in hydraulic cabinet to make all dispenser power and control wiring terminations.
- bb. Dispenser shall include one integral in-dispenser terminal to control access to that dispenser.
- cc. Separate terminal mounted on top of the dispenser or on a pedestal is not acceptable.
- dd. In-dispenser terminal shall include:
  - 1) CPU with 32-bit embedded processor, 5 USB ports, & Windows CE operating system.
  - 2) 4 x 3 membrane keypad, 0-9, clear, & enter keys, for user entries
  - 3) Thermostatically-controlled heater for cold temperatures.
- ee. User prompts shall be settable by individual vehicle and/or employee (e.g. Enter Odometer, Enter Hours, etc.).
- ff. Dispenser shall be configurable for the access id to identify one of the following;
  - vehicle with optional keypad entry of the employee number.
  - employee with optional keypad entry of the vehicle number.
- gg. Dispensers shall have IP address & 4-port ethernet switch for connection to controller, other dispensers, or LAN
- hh. Dispenser shall authorize & record transactions independently of controller in case communication is interrupted. Recorded transactions shall be backed up in an additional place besides RAM to provide redundancy. Recorded transactions shall be able to be moved to controller with an SD card if communication is interrupted.
- ii. Each dispenser shall have the capacity to store up to one year of transactions if not transmitted to the controller.
- jj. Warranty: One-year parts and labor.

D. **RFID TAGS:**

- 1. **Wayne RFID Fuel Tags p/n WP000362-0001**
- 2. RFID contactless tags shall be used for access identification. Access ids with physical contacts are unacceptable.
- 3. Tags shall come pre-encoded from the manufacturer with an access id number. No encoding equipment shall be required.
- 4. The access id number shall be laser printed on the back of the tag to make the encoded number easily accessible.
- 5. Tag shall fit on a vehicle key ring.
- 6. Tags shall be a solid material and shall not be laminated.
- 7. Bid shall contain 100 tags.

E. **IX FLEET FUEL SYSTEM CONTROLLER:**

- 1. System shall include a central controller for controlling & reporting fueling activity from the dispensers. **Wayne iX Fleet Fuel Controller p/n WU015626-0001**
- 2. Only one controller shall be required for all sites.
- 3. Controller shall be designed for industrial applications & Single board computer controller. Dual-core 1.86GHz processor, 4GB RAM, 120GB solid state drive, battery back-up

- for graceful shutdown, fan-less. Five USB ports (1 front, 4 rear) for software loading and backup, keyboard, mouse, and user-supplied printer. Includes controller, monitor, keyboard, and mouse Controller shall include battery back-up for graceful shutdown with loss of power.
4. Controller shall include Windows Embedded 8.1 Industry Pro operating system.
  5. Controller shall include 19" color LCD monitor, keyboard, & mouse; 5 USB ports; & 2 Ethernet ports.
  6. USB printer will be supplied by site owner or network printer will be available.
  7. Controller shall be designed to be either desk or wall-mounted.
  8. Controller shall use SQL Server database software and all necessary software shall be pre-installed on the controller.
  9. Controller shall communicate to the dispensers via a direct LAN cable connection or over a local area network.
  10. Data for authorizing & controlling fueling transactions shall be entered at the controller & downloaded to each dispenser.
  11. Each dispenser shall independently control the transactions without communicating to the controller.
  12. Controller & dispensers shall communicate automatically every 5 minutes, or on demand, to exchange data.
  13. Vehicle controls shall include:
    - a. Authorized fuel site(s)
    - b. Authorized product(s)
    - c. Maximum fuel per transaction
    - d. Maximum fuelings per day
    - e. Odometer reasonability minimum and maximum miles.
  14. Employee controls shall include:
    - a. Authorized fuel site(s)
    - b. Authorized vehicle types
    - c. Maximum fuelings per day
  15. Data shall be able to be entered directly into the database, or optionally through an excel template.
  16. System shall be able to handle a total of 6000 vehicles and employees.
  17. Software shall include a management dashboard showing the status of all fueling sites on a single screen.
  18. Dashboard shall provide alerts of equipment, inventory, or communication issues; & transaction errors.
  19. Dashboard shall include key graphs and tables for monitoring fueling activity.
  20. An ad hoc report generator shall be included to create custom transaction reports with up to 5 sort levels.
  21. Reports shall be able to be filtered for specific or ranges of data and time/date range.
  22. Transaction data in reports shall include:
    - a. Site number and name
    - b. Transaction number
    - c. Date/Time
    - d. Department number and name
    - e. Vehicle number and name
    - f. Employee number and name
    - g. Fueling point number
    - h. Product number and name
    - i. Quantity
    - j. Odometer or hours

- k. Miles traveled or hours used
  - l. Unit price or cost
  - m. Total price or cost
  - n. Miles per gallon
  - o. Cost per mile or hour
  - p. Errors
  - q. Subtotals and grand totals
- 23. A transaction export file in XML format shall be created for use by third part software or Excel.
  - 24. Warranty: One-year parts and labor.
  - 25. Standards/Approvals: C-UL-US listed, FCC approval

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine areas for compliance with requirements for installation tolerances and other conditions affecting performance of fuel-oil piping.
- B. Examine installation of fuel-burning equipment and fuel-handling and storage equipment to verify actual locations of piping connections before installing fuel-oil piping.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 EARTHWORK

- A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

### 3.3 PREPARATION

- A. Close equipment shutoff valves before turning off fuel oil to premises or piping section.
- B. Comply with NFPA 30 and NFPA 31 requirements for prevention of accidental ignition.

### 3.4 PIPE INSTALLATION GENERAL

- A. Install all pipe valves fitting and specialties in accordance with manufacturer's instructions and API 1615.
- B. Provide non-conducting dielectric connections wherever jointing dissimilar metals. Install in accordance with NACE RP-01-69.
- C. Route piping in orderly manner and maintain gradient. Piping shall be parallel to one another and to building structure.



- D. Install piping to conserve building space and not interfere with use of space. Group piping whenever practical at common elevations.
- E. Install piping to allow for expansion and contraction without stressing pipe, joints, or connected equipment.
- F. Provide clearance for access to valves and fittings.
- G. Provide access where valves and fittings are not exposed. Coordinate size and location of access doors as required.
- H. Establish elevations of buried piping outside the building to ensure not less than 3ft of cover.
- I. Where pipe support members are welded to structural building framing, scrape, brush clean, weld, and apply one coat of zinc rich primer. Insulate or fire proof existing structural member to match existing after installation.
- J. Prepare pipe, fittings, supports, and accessories not prefinished, ready for finish painting. Paint with 2 coats of machine enamel.
- K. Identify piping systems including underground piping in accordance with contract and regulatory requirements.
- L. Install valves with stems upright or horizontal, not inverted.
- M. Protect piping systems from entry of foreign materials by temporary covers, completing sections of the work, and isolating parts of completed system.

### 3.5 TANK INSTALLATION

- A. Inspect concrete pad for tank installation for proper elevation, dimensions, evenness, and anchor bolt locations and correct if required.
- B. Prior to installation of tank:
  - 1. Tighten and soap entire tank.
  - 2. Pressure test tank at 3-5 psi for minimum of one hour.
  - 3. If tank is dropped or impacted after initial test, retest tank to check for damage.
  - 4. If damage has occurred, repair shall be performed by the tank manufacturer at no additional cost to the owner.
- C. Tanks shall be installed in accordance with the following requirements:
  - 1. A 18-inch minimum thickness of pea gravel (1/8"-3/4" naturally rounded) or crushed stone (1/8" - 1/2") shall be placed between the full bearing surface of the tank and the concrete pad. Bed must be smooth and level.
  - 2. After placing tank secure with hold down straps. Fasten straps to anchors with 1/2 inch steel wire cable triple clamped.

3. Backfill with pea gravel or crushed stone. Care shall be taken to work backfill completely beneath tank bottom and ends to provide good support. Repeat backfill procedures below piping sumps.
4. Insure that backfill is free of larger rocks, debris or other foreign materials that could damage tanks.
5. Do not add fuel to tank until backfill is even with top of tank.
6. When backfill is level with top of tank, make piping connections to tank. Protect top of tank with good planking during piping.
7. After piping connections are completed, remove brick or block used to support piping and backfill to grade.
8. Pea gravel backfill shall be naturally rounded aggregate clean and free flowing conforming to ASTM C 33, size 1/8" - 3/4" or crushed stone conforming to ASTM C 33 size 1/8" - 1/2".
9. Install fuel oil gauge and tank high level alarms where shown.
10. Provide double wall tank annular space leak detection system as shown on the Contract Drawings and specified herein.
11. Installation shall conform to requirements of all Federal, State and Local codes including Health Department Requirements

### 3.6 OUTDOOR PIPING INSTALLATION

#### A. Install Underground Fuel-Oil Piping Buried:

1. Under Compacted Backfill: 18 inches below finished grade.
2. Under Asphalt 2 Inches Thick: 8 inches below bottom of asphalt.
3. Under 4 Inches of Reinforced Concrete in Areas Subject to Vehicle Traffic: 4 inches below bottom of concrete.
4. If product piping is installed with less than 12 inches or more than 8' below grade, install the assembly (piping and conduit) in a separate schedule 40 PVC pipe jacket.
5. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

#### B. Steel Piping with Protective Coating:

1. Apply joint cover kits to pipe after joining, to cover, seal, and protect joints.
2. Repair damage to PE coating on pipe as recommended in writing by protective coating manufacturer. Review protective coating damage with Architect prior to repair.
3. Replace pipe having damaged PE coating with new pipe.

#### C. Install double-containment, fuel-oil pipe at a minimum slope of 1 percent downward toward fuel-oil storage tank sump.

#### D. Install vent pipe at a minimum slope of 2 percent downward toward fuel-oil storage tank sump.

#### E. Assemble and install entry boots for pipe penetrations through sump sidewalls for liquid-tight joints.

#### F. Install metal pipes and tubes, fittings, valves, and flexible connectors at piping connections to AST and UST.

- G. Install fittings for changes in direction in rigid pipe.
- H. Install system components with pressure rating equal to or greater than system operating pressure.

### 3.7 INDOOR PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction to allow for mechanical installations.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings at a height that allows sufficient space for ceiling panel removal.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Comply with requirements for equipment specifications for roughing-in requirements.
- I. Conceal pipe installations in walls, pipe spaces, or utility spaces; above ceilings; below grade or floors; and in floor channels unless indicated to be exposed to view.
- J. Prohibited Locations:
  - 1. Do not install fuel-oil piping in or through HVAC ducts and plenums, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
  - 2. Do not install fuel-oil piping in solid walls or partitions.
- K. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- L. Connect branch piping from top or side of horizontal piping.
- M. Install unions in pipes NPS 2 and smaller at final connection to each piece of equipment and elsewhere as indicated. Unions are not required on flanged devices.
- N. Do not use fuel-oil piping as grounding electrode.

- O. Install sleeves and sleeve seals for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for plumbing Piping."
- P. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

### 3.8 VALVE INSTALLATION

- A. Install manual fuel-oil shutoff valves on branch connections to fuel-oil appliance.
- B. Install valves in accessible locations.
- C. Install oil safety valves at inlet of each oil-fired appliance.
- D. Install pressure relief valves in distribution piping between the supply and return lines.
- E. Install one-piece, bronze ball valve with hose end connection at low points in fuel-oil piping. "
- F. Install manual air vents at high points in fuel-oil piping.
- G. Install emergency shutoff valves at dispensers.

### 3.9 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints: Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators according to "Quality Assurance" Article.
  - 1. Bevel plain ends of steel pipe.
  - 2. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tubing" Chapter.

- F. Fiberglass-Bonded Joints: Prepare pipe ends and fittings, apply adhesive, and join according to pipe manufacturer's written instructions.

### 3.10 HANGER AND SUPPORT INSTALLATION

- A. Pipe hanger and support and equipment support materials and installation requirements are specified in Section 220529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
  - 1. NPS 1-1/4 and Smaller: Maximum span, 84 inches; minimum rod size, 3/8 inch.
  - 2. NPS 1-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
  - 3. NPS 2: Maximum span, 10 feet; minimum rod size, 3/8 inch.
  - 4. NPS 2-1/2: Maximum span, 11 feet; minimum rod size, 1/2 inch.
  - 5. NPS 3: Maximum span, 12 feet; minimum rod size, 1/2 inch.
  - 6. NPS 4: Maximum span, 13 feet; minimum rod size, 5/8 inch.
- C. Support vertical steel pipe at each floor and at spacing not greater than 15 feet.
- D. Install hangers for horizontal, drawn-temper copper tubing with the following maximum spacing and minimum rod sizes:
  - 1. NPS 3/4 and Smaller: Maximum span, 60 inches; minimum rod size, 3/8 inch.
  - 2. NPS 1: Maximum span, 72 inches; minimum rod size, 3/8 inch.
  - 3. NPS 1-1/4: Maximum span, 84 inches; minimum rod size, 3/8 inch.
  - 4. NPS 1-1/2 and NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
  - 5. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 1/2 inch.
  - 6. NPS 3: Maximum span, 10 feet; minimum rod size, 1/2 inch.
  - 7. NPS 4: Maximum span, 11 feet; minimum rod size, 5/8 inch.
- E. Support vertical copper tube at each floor and at spacing not greater than 10 feet.

### 3.11 LEAK-DETECTION AND MONITORING SYSTEM INSTALLATION

- A. Install leak-detection and monitoring system. Install alarm panel inside building where indicated.
- B. Double-Containment, Fuel-Oil Piping: Install leak-detection sensor probes at low points in piping or cable probes in interstitial space of double-containment piping.

### 3.12 CONNECTIONS

- A. Where installing piping adjacent to equipment, allow space for service and maintenance.
- B. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment having threaded pipe connection.

- C. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment having flanged pipe connection.
- D. Connect piping to equipment with shutoff valve and union. Install union between valve and equipment.
- E. Install flexible piping connectors at final connection to burners or oil-fired appliances.

### 3.13 LABELING AND IDENTIFYING

- A. Nameplates, pipe identification, valve tags, and signs are specified in Section 220553 "Identification for HVAC Piping and Equipment."
- B. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplates and signs on or near each service regulator, service meter, and earthquake valve.
  - 1. Text: In addition to identifying unit, distinguish between multiple units; inform operator of operational requirements; indicate safety and emergency precautions; and warn of hazards and improper operations.
- C. Install detectable warning tape directly above fuel-oil piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs. Terminate tracer wire in an accessible area, and identify as "tracer wire" for future use with plastic-laminate sign.
  - 1. Piping: Over underground fuel-oil distribution piping.

### 3.14 FIELD QUALITY CONTROL

- A. Pressure Test Piping: Minimum hydrostatic or pneumatic test-pressures measured at highest point in system:
  - 1. Fuel-Oil Distribution Piping: Minimum 5 psig for minimum 30 minutes.
  - 2. Fuel-Oil, Double-Containment Piping:
    - a. Carrier Pipe: Minimum 5 psig for minimum 30 minutes.
    - b. Containment Conduit: Minimum 5 psig for minimum 60 minutes.
  - 3. Suction Piping: Minimum 20-in. Hg for minimum 30 minutes.
  - 4. Isolate storage tanks if test pressure in piping will cause pressure in storage tanks to exceed 10 psig.
- B. Inspect and test fuel-oil piping according to NFPA 31, "Tests of Piping" Paragraph; and according to requirements of authorities having jurisdiction.
- C. Test leak-detection and monitoring system for accuracy by manually operating sensors and checking against alarm panel indication.
- D. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- E. Bleed air from fuel-oil piping using manual air vents.
- F. Fuel-oil piping and equipment will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

### 3.15 SHUTOFF VALVE SCHEDULE

- A. Valves for aboveground distribution piping NPS 2 and smaller shall be the following:
  - 1. One-piece, bronze ball valve with bronze trim.
- B. Distribution piping valves for pipe NPS 2-1/2 and larger shall be one of the following:
  - 1. Two-piece, full-port, bronze ball valves with bronze trim.
  - 2. Bronze, lubricated plug valve.
- C. Valves in branch piping for single appliance shall be the following:
  - 1. One-piece, bronze ball valve with bronze trim.
- D. Emergency shut off valves for in dispenser pan for all product dispensers.

END OF SECTION 221113

## SECTION 22 11 14 - NATURAL GAS PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Pipes, tubes, and fittings.
  - 2. Piping specialties.
  - 3. Piping and tubing joining materials.
  - 4. Valves.
  - 5. Pressure regulators.
  - 6. Concrete bases.

#### 1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspace, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

#### 1.4 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
  - 1. Piping and Valves: 100 psig minimum unless otherwise indicated.
  - 2. Service Regulators: 100 psig minimum unless otherwise indicated.
- B. Natural-Gas System Pressure within Buildings: 0.5 psig or less.

#### 1.5 SUBMITTALS

- A. Product Data: For each type of the following:



1. Piping valves and specialties.
  2. Corrugated, stainless-steel tubing with associated components.
  3. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
  4. Pressure regulators. Indicate pressure ratings and capacities.
  5. Dielectric fittings.
- B. Shop Drawings: For facility natural-gas piping layout. Include plans, piping layout and elevations, sections, and details for fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
1. Shop Drawing Scale: 3/8 inch per foot.
  2. Detail mounting, supports, and valve arrangements for pressure regulator assembly.
- C. Site Survey: Plans, drawn to scale, on which natural-gas piping is shown and coordinated with other services and utilities.
- D. Qualification Data: For qualified professional engineer.
- E. Welding certificates.
- F. Field quality-control reports.
- G. Operation and Maintenance Data: For pressure regulators to include in emergency, operation, and maintenance manuals.

#### 1.6 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

#### 1.7 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.

## 1.8 PROJECT CONDITIONS

- A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.
- B. Interruption of Existing Natural-Gas Service: Do not interrupt natural-gas service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide purging and startup of natural-gas supply according to requirements indicated:
  - 1. Notify Construction Manager and Owner no fewer than one week in advance of proposed interruption of natural-gas service.
  - 2. Do not proceed with interruption of natural-gas service without Construction Manager's and Owner's written permission.

## 1.9 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 08 Section "Access Doors and Frames."
- C. Part 2 specifies general descriptions and minimum standards for pipe valves and fitting. All pipes valves fittings and specialties shall meet the requirements of the local utility and shall be listed and approved for use by the local utility.

## PART 2 - PRODUCTS

### 2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
  - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
  - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
  - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
  - 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
    - a. Material Group: 1.1.
    - b. End Connections: Threaded or butt welding to match pipe.
    - c. Lapped Face: Not permitted underground.
    - d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.

- e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.
- 5. Mechanical Couplings:
  - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Dresser Piping Specialties; Division of Dresser, Inc.
    - 2) Smith-Blair, Inc.
    - 3) Other manufacturers offering similar products.
  - b. Steel flanges and tube with epoxy finish.
  - c. Buna-nitrile seals.
  - d. Steel bolts, washers, and nuts.
  - e. Coupling shall be capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
  - f. Steel body couplings installed underground on plastic pipe shall be factory equipped with anode.

B. HDPE Pipe: ASTM D 2513, SDR 11. (**Underground piping only**)

- 1. HDPE Fittings: ASTM D 2683, socket-fusion type or ASTM D 3261, butt-fusion type with dimensions matching PE pipe.
- 2. HDPE Transition Fittings: Factory-fabricated fittings with PE pipe complying with ASTM D 2513, SDR 11; and steel pipe complying with ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
- 3. Anodeless Service-Line Risers: Factory fabricated and leak tested.
  - a. Underground Portion: HDPE pipe complying with ASTM D 2513, SDR 11 inlet.
  - b. Casing: Steel pipe complying with ASTM A 53/A 53M, Schedule 40, black steel, Type E or S, Grade B, with corrosion-protective coating covering.
  - c. Aboveground Portion: PE transition fitting.
  - d. Outlet shall be threaded or flanged or suitable for welded connection.
  - e. Tracer wire connection.
  - f. Ultraviolet shield.
  - g. Stake supports with factory finish to match steel pipe casing or carrier pipe.
- 4. Transition Service-Line Risers: Factory fabricated and leak tested.
  - a. Underground Portion: HDPE pipe complying with ASTM D 2513, SDR 11 inlet connected to steel pipe complying with ASTM A 53/A 53M, Schedule 40, Type E or S, Grade B, with corrosion-protective coating for aboveground outlet.
  - b. Outlet shall be threaded or flanged or suitable for welded connection.
  - c. Bridging sleeve over mechanical coupling.
  - d. Factory-connected anode.
  - e. Tracer wire connection.
  - f. Ultraviolet shield.
  - g. Stake supports with factory finish to match steel pipe casing or carrier pipe.

5. Plastic Mechanical Couplings, NPS 1-1/2 and Smaller: Capable of joining PE pipe to PE pipe.
  - a. Manufacturers: Subject to approval of the utility and in compliance with requirements, provide products by one of the following:
    - 1) Lyall, R. W. & Company, Inc.
    - 2) Mueller Co.
    - 3) Perfection Corporation.
  - b. PE body with molded-in, stainless-steel support ring.
  - c. Buna-nitrile seals.
  - d. Acetal collets.
  - e. Electro-zinc-plated steel stiffener.
6. Plastic Mechanical Couplings, NPS 2 and Larger: Capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
  - a. Manufacturers: Subject to approval by the utility and in compliance with utility requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - 1) Lyall, R. W. & Company, Inc.
    - 2) Mueller Co.
    - 3) Perfection Corporation.
  - b. Fiber-reinforced plastic body.
  - c. PE body tube.
  - d. Buna-nitrile seals.
  - e. Acetal collets.
  - f. Stainless-steel bolts, nuts, and washers.
7. Steel Mechanical Couplings: Capable of joining plain-end PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
  - a. Manufacturers: Subject to approval by the utility and in compliance with utility requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - 1) Dresser Piping Specialties.
    - 2) Smith-Blair, Inc.
  - b. Stainless-steel flanges and tube with epoxy finish.
  - c. Buna-nitrile seals.
  - d. Stainless-steel bolts, washers, and nuts.
  - e. Factory-installed anode for steel-body couplings installed underground.

## 2.2 PROTECTIVE COATING FOR UNDERGROUND STEEL PIPING:

- A. All buried steel piping shall be cathodically protected as per the following:
  - a. All buried steel pipe requires factory applied coating in accordance with gas specification g- 8062 titled "extruded polyolefin coating on steel gas pipe".

- b. Field installed joints and fittings will be coated in accordance with gas specification g-8209 titled “field coating of steel gas pipe and fittings installed underground and in subsurface structures”.
- c. The new steel service pipe must have an insulating joint (ij) installed when a connection to existing steel or copper tubing is required.
- d. An insulating joint (ij) will be installed under the following conditions:
  - 1) Low pressure service - after the service head valve (shv) but before the gas meter.
  - 2) Elevated pressure - after the gas regulator but before the gas meter.
- e. Electrical continuity of all steel underground service pipes must be provided. Bonding must be installed across all compression couplings and fittings installed on buried service pipes as per gas drawing specification eo-4718 titled “bonding of compression couplings and valves on steel mains and services”.
- f. Magnesium anodes are required on all new direct buried steel service pipes. Furnish and install the required anodes on its portion of gas steel gas service pipe with the customer and/or his contractor responsible for the anode installation on the customer's portion of service pipe. All anode wires shall be a-fixed to the steel service pipe using the thermit welding process or by using an approved connector as per gas drawing specification eo-14134 titled “thermit weld process for attaching wire to pipe or fitting”.

<u>PIPE SIZES</u>	<u>PIPE LENGTH</u>	<u>ANODE SIZE</u>	<u>QUANTITY</u>
2"-4"	EVERY 100' OR LESS	32LB	1
6"-12"	EVERY 100' OR LESS	32LB	2

\*REFER TO UTILITY COMPANY INSTALLATION GUIDELINES FOR THE COMPLETE TABLE.

- g. When a steel gas service is installed that supplies more than one building, the anodes shall be installed after Utility company personnel has tested the pipe to determine the acceptability of the pipe coating.
- h. Utility company will test the cathodic protection on all new gas service installations. Proper cathodic protection must exist prior to the final tie-in by Utility company Test stations shall be installed along with anodes on all buried steel service pipes greater than 100 lf or more in length. Anode test stations are to consist of #10 copper wire leads (white) thermit-welded to the steel service pipe along with anode leads (black) routed into a 4” x 4” box, flush to grade. Utility company's gas corrosion personnel will make final splice.

## 2. Mechanical Couplings:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1) Dresser Piping Specialties; Division of Dresser, Inc.
  - 2) Smith-Blair, Inc.
  - 3) Other manufacturers offering similar products.
- b. Steel flanges and tube with epoxy finish.
- c. Buna-nitrile seals.
- d. Steel bolts, washers, and nuts.
- e. Coupling shall be capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
- f. Steel body couplings installed underground on plastic pipe shall be factory equipped with anode.

## 2.3 PIPING SPECIALTIES

### A. Appliance Flexible Connectors:

1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
2. Corrugated stainless-steel tubing with polymer coating.
3. Operating-Pressure Rating: 0.5 psig.
4. End Fittings: Zinc-coated steel.
5. Threaded Ends: Comply with ASME B1.20.1.
6. Maximum Length: 72 inches.
7. Corrugated Stainless Steel Piping (CSST) installation is not permitted on distribution piping in New York City

### B. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

### C. Basket Strainers:

1. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 60-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

- D. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

## 2.4 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.
- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

## 2.5 MANUAL GAS SHUTOFF VALVES

- A. See "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.
- B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.
  - 1. CWP Rating: 125 psig.
  - 2. Threaded Ends: Comply with ASME B1.20.1.
  - 3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
  - 4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
  - 5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
  - 6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
- C. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38.
  - 1. CWP Rating: 125 psig.
  - 2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
  - 3. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
  - 4. Service Mark: Initials "WOG" shall be permanently marked on valve body.
- D. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim: MSS SP-110.
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. BrassCraft Manufacturing Company; a Masco company.
    - b. Conbraco Industries, Inc.; Apollo Div.
    - c. Lyall, R. W. & Company, Inc.
    - d. McDonald, A. Y. Mfg. Co.

- e. Perfection Corporation; a subsidiary of American Meter Company.
  - 2. Body: Bronze, complying with ASTM B 584.
  - 3. Ball: Chrome-plated bronze.
  - 4. Stem: Bronze; blowout proof.
  - 5. Seats: Reinforced TFE; blowout proof.
  - 6. Packing: Threaded-body packnut design with adjustable-stem packing.
  - 7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
  - 8. CWP Rating: 600 psig.
  - 9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
  - 10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- E. Bronze Plug Valves: MSS SP-78.
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Lee Brass Company.
    - b. McDonald, A. Y. Mfg. Co.
    - c. .
  - 2. Body: Bronze, complying with ASTM B 584.
  - 3. Plug: Bronze.
  - 4. Ends: Threaded, socket, or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
  - 5. Operator: Square head or lug type with tamperproof feature where indicated.
  - 6. Pressure Class: 125 psig.
  - 7. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
  - 8. Service: Suitable for natural-gas service with "WOG" indicated on valve body.
- F. Cast-Iron, Nonlubricated Plug Valves: MSS SP-78.
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. McDonald, A. Y. Mfg. Co.
    - b. Mueller Co.; Gas Products Div.
    - c. Xomox Corporation; a Crane company.
  - 2. Body: Cast iron, complying with ASTM A 126, Class B.
  - 3. Plug: Bronze or nickel-plated cast iron.
  - 4. Seat: Coated with thermoplastic.
  - 5. Stem Seal: Compatible with natural gas.
  - 6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
  - 7. Operator: Square head or lug type with tamperproof feature where indicated.



8. Pressure Class: 125 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for natural-gas service with "WOG" indicated on valve body.

## 2.6 AUTOMATIC GAS SHUTOFF VALVES

### A. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33. and UL listed guide #YRPV2.

1. CWP Rating: 125 psig.
2. Threaded Ends: Comply with ASME B1.20.1.
3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
4. Tamperproof Feature: Locking feature for valves where indicated. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
5. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
6. Body; Aluminum
7. Seals and disc; NBR
8. Core tube; 305 stainless steel
9. Core and plugnut; 430F stainless
10. Springs; 302 stainless
11. Valves shall be normally closed, cable operated and held open. Coordinate operating mechanism with fire protection contractor and equipment. Mechanism shall be designed to close valve when cable is pulled or released as required

### B. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38. and UL listed guide #YRPV2.

1. CWP Rating: 125 psig.
2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
3. Tamperproof Feature: Locking feature for valves where indicated.
4. Service Mark: Initials "WOG" shall be permanently marked on valve body.
5. Body; Aluminum
6. Seals and disc; NBR
7. Core tube; 305 stainless steel
8. Core and plugnut; 430F stainless
9. Springs; 302 stainless
10. Valves shall be normally closed, cable operated and held open. Coordinate operating mechanism with fire protection contractor and equipment. Mechanism shall be designed to close valve when cable is pulled or released as required.

## 2.7 PRESSURE REGULATORS

### A. General Requirements:

1. Single stage and suitable for natural gas.
2. Steel jacket and corrosion-resistant components.
3. Elevation compensator.

4. End Connections: Threaded for regulators NPS 2 and smaller; flanged for regulators NPS 2-1/2 and larger.

B. Service Pressure Regulators: Comply with ANSI Z21.80.

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. American Meter Company.
  - b. Fisher Control Valves and Regulators; Division of Emerson Process Management.
2. Body and Diaphragm Case: Cast iron or die-cast aluminum.
3. Springs: Zinc-plated steel; interchangeable.
4. Diaphragm Plate: Zinc-plated steel.
5. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
6. Orifice: Aluminum; interchangeable.
7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
8. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
9. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
10. Overpressure Protection Device: Factory mounted on pressure regulator.
11. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
12. Maximum Inlet Pressure: 100 psig.

## 2.8 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Capitol Manufacturing Company.
  - b. Central Plastics Company.
  - c. Hart Industries International, Inc.
  - d. McDonald, A. Y. Mfg. Co.
  - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - f. Wilkins; a Zurn company.
2. Description:
  - a. Standard: ASSE 1079.
  - b. Pressure Rating: 125 psig minimum at 180 deg F.
  - c. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Capitol Manufacturing Company.
  - b. Central Plastics Company.
  - c. Matco-Norca, Inc.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - e. Wilkins; a Zurn company.
2. Description:
  - a. Standard: ASSE 1079.
  - b. Factory-fabricated, bolted, companion-flange assembly.
  - c. Pressure Rating: 125 psig minimum at 180 deg F.
  - d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Advance Products & Systems, Inc.
  - b. Calpico, Inc.
  - c. Central Plastics Company.
  - d. Pipeline Seal and Insulator, Inc.
2. Description:
  - a. Nonconducting materials for field assembly of companion flanges.
  - b. Pressure Rating: 150 psig.
  - c. Gasket: Neoprene or phenolic.
  - d. Bolt Sleeves: Phenolic or polyethylene.
  - e. Washers: Phenolic with steel backing washers.

## 2.9 LABELING AND IDENTIFYING

- A. In accordance with ASME and Local utility requirements.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 PREPARATION

- A. Close equipment shutoff valves before turning off natural gas to premises or piping section.
- B. Inspect natural-gas piping according to NFPA 54 and the New York State Fuel Gas Code to determine that natural-gas utilization devices are turned off in piping section affected.
- C. Comply with NFPA 54 and the New York State Fuel Gas Code requirements for prevention of accidental ignition.

### 3.3 OUTDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 and Utility Co requirements for installation and purging of natural-gas piping.
- B. Install underground, natural-gas piping buried at least 36 inches below finished grade. Comply with requirements in Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.
  - 1. If natural-gas piping is installed less than 36 inches below finished grade, install it in containment conduit.
- C. Install fittings for changes in direction and branch connections.
- D. Install pressure gage upstream and downstream from each service regulator. Pressure gages are specified in Division 23 Section "Gages for HVAC Piping."

### 3.4 INDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 and the New York State Fuel Gas Code for installation and purging of natural-gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.

- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Verify final equipment locations for roughing-in.
- K. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- L. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-regulator outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
  - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- M. Extend relief vent connections for service regulators to outdoors and terminate with weatherproof vent cap.
- N. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- O. Concealed Location Installations: Except as specified below, install concealed natural-gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
  - 1. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.
    - a. Exception: Tubing passing through partitions or walls does not require striker barriers.
  - 2. Prohibited Locations:
    - a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
    - b. Do not install natural-gas piping in solid walls or partitions.
- P. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- Q. Connect branch piping from top or side of horizontal piping.

- R. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- S. Do not use natural-gas piping as grounding electrode.
- T. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

### 3.5 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.

### 3.6 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints:
  - 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
  - 2. Cut threads full and clean using sharp dies.
  - 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
  - 4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
  - 5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints:

1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
  2. Bevel plain ends of steel pipe.
  3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
- F. Flanged Joints: Install gasket material, size, type, and thickness appropriate for natural-gas service. Install gasket concentrically positioned.
- G. Flared Joints: Cut tubing with roll cutting tool. Flare tube end with tool to result in flare dimensions complying with SAE J513. Tighten finger tight, then use wrench. Do not overtighten.

### 3.7 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hangers and supports specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
  2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
  3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
  4. NPS 2-1/2 to NPS 3-1/2: Maximum span, 10 feet; minimum rod size, 1/2 inch.
  5. NPS 4 and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

### 3.8 CONNECTIONS

- A. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- B. Install piping adjacent to appliances to allow service and maintenance of appliances.
- C. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- D. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

### 3.9 LABELING AND IDENTIFYING

- A. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for piping and valve identification.

- B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

### 3.10 PAINTING

- A. Comply with requirements in Division 09 painting Sections for painting interior and exterior natural-gas piping.
- B. Paint exposed, interior and exterior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.
  - 1. Alkyd System: MPI EXT 5.1D.
    - a. Prime Coat: Alkyd anticorrosive metal primer.
    - b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
    - c. Topcoat: Exterior alkyd enamel (flat).
    - d. Color: indoor pipe - yellow.
    - e. Color: outdoor pipe, meter bar, valves and fittings - grey.
- C. Paint exposed, interior metal piping, valves, service regulators, and piping specialties, except components, with factory-applied paint or protective coating.
- D. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

### 3.11 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base.
  - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
  - 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
  - 3. Use 3000-psig, 28-day, compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete."

### 3.12 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
  - 1. Test, inspect, and purge natural gas according to NFPA 54 and the New York Fuel Gas Code and authorities having jurisdiction.
- C. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.



- E. Aboveground natural-gas piping shall be one of the following:
  - 1. Steel pipe with malleable-iron fittings and threaded joints.
  - 2. Steel pipe with wrought-steel fittings and welded joints.
- F. Containment Conduit: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

### 3.13 PIPING SCHEDULE FOR SYSTEM PRESSURES LESS THAN 0.5 PSIG

#### A. PIPE SIZE AND PRESSURE LIMITATION FOR GAS PIPING

PSIG	Gas Pipe Installation
In Excess of ½ psig - 5 psig	Gas distribution pipe operating size 4-inch or larger must be welded.
In Excess of 5 psig	All gas distribution pipes operating above 5 psig must be welded.
All piping 4-Inch or larger operating in excess of 5 psig must be butt-welded,	
Threaded piping may be used up to 4-inch at pressure no greater than ½ psig.	

- B. Aboveground, branch piping smaller than 4" NPS and less than ½ psi shall be the following:
  - 1. Steel pipe with malleable-iron fittings and threaded joints.
- C. All welded distribution piping shall be one of the following:
  - 1. Steel pipe with wrought-steel fittings and welded joints.
- D. Underground, piping shall be one of the following:
  - 1.
  - 2. HDPE pipe and Fittings with fusion welded joints
- E. All piping buried under buildings shall be in containment piping;
  - 1. Containment Conduit for gas pipe: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.
  - 2. Containment Conduit for gas vent Piping: Steel pipe with malleable-iron fittings and threaded or wrought-steel fittings with welded joints. Coat underground pipe and fittings with protective coating for steel piping.

### 3.14 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Valves for pipe sizes NPS 2 and smaller at regulator shall be one of the following:
  - 1. One-piece, bronze ball valve with bronze trim.
  - 2. Two-piece, full-port, bronze ball valves with bronze trim.
  - 3. Bronze plug valve.
- B. Valves for pipe sizes NPS 2-1/2 and larger at service regulator shall be one of the following:
  - 1. Two-piece, full-port, bronze ball valves with bronze trim.
  - 2. Bronze plug valve.
  - 3. Cast-iron, nonlubricated plug valve.

- C. Distribution piping valves for pipe sizes NPS 2 and smaller shall be one of the following:
  - 1. One-piece, bronze ball valve with bronze trim.
  - 2. Two-piece, full-port, bronze ball valves with bronze trim.
  - 3. Bronze plug valve.
- D. Distribution piping valves for pipe sizes NPS 2-1/2 and larger shall be one of the following:
  - 1. Two-piece, full-port, bronze ball valves with bronze trim.
  - 2. Bronze plug valve.
  - 3. Cast-iron, nonlubricated plug valve.
- E. Valves in branch piping for single appliance shall be one of the following:
  - 1. One-piece, bronze ball valve with bronze trim.
  - 2. Two-piece, full-port, bronze ball valves with bronze trim.
  - 3. Bronze plug valve.

### 3.15 UNDERGROUND GAS PIPING

- A. The contractor shall field verify the exact size, location, depth and invert of all existing utilities within the limits of work prior to commencing his operations, and report any discrepancies to the engineer for resolution.
- B. The contractor shall notify all utility companies 72 hours prior to the start of his operations and shall comply with the latest industrial code rule 53 regulations.
- C. Install all high pressure and low piping in accordance with **Utility Co.** requirements. Provide minimum cover over the top of the service pipe of 24" in accordance with **Utility Co** requirements. Use only **Utility Co** approved back fill material, yellow sand, clean of all stones and debris.
- D. Plastic and steel pipe shall be installed to allow thermal expansion and contraction. Joints shall be made under **Utility Co** guidelines. Install tracer wire along the lengths of the pipe in accordance with **Utility Co** guidelines. Plastic and steel pipe installation is subject to inspection by the utility.
- E. All buried piping shall have plastic warning tape installed 1'-0" above the pipe as per utility requirements
- F. All buried plastic pipe shall be installed with a #14 gage, red, insulated tracer wire from 1' above grade, taped to the meter riser, and along the entire continuous length of the service pipe to a point 1' beyond the installation. The tracer with must not be electrically connected to any metallic pipe.
- G. Provide all pressure tests in accordance with **Utility Co** requirements and NFPA 54. The contractor is responsible for all required paperwork and filing.
- H. Provide appropriate plugs and caps on open ended pipes.

- I. When steel service pipe is required, the service pipe will be installed as follows:
  1. Buried steel service pipe is to be joined with non-insulating compression-type couplings or by welding. Buried threaded joints or flanged joints are not permitted.
  2. Compression couplings may be used to join exposed meter piping as depicted on gas meter piping drawings. Refer to applicable drawings in reference section. All meter piping must be properly supported and a-fixed to building wall, floor or ceiling.
  3. Care should be taken in the use and application of pipe joint compound or teflon™ tape. The compound shall only be applied to the male threaded end of the fitting. Teflon™ tape may not be used on pipe joints on the inlet side of a gas rotary meter.
  4. Lamp wick or cloth thread intended for the use as a seal in the root of threaded joints is not permitted.
  5. Changes in the direction of gas service pipe may be made through the use of factory bends only.

3.16 BELOW GROUND PIPING: LEAKAGE TESTING:

- A. All of the customer's service piping and meter piping shall be tested in accordance with the following requirements:
- B. All buried piping, before the building wall, shall be pressure tested per the requirement of Gas Specification G-8204, "Pressure testing Requirements for Gas Mains and Services".
- C. All buried piping shall be blocked, supported and held in place with sand bags for the leakage test and coating inspection.
- D. The test medium shall be either air, inert gas for testing pressures up to 150 psig. Water may be used for test pressures exceeding 150 psig.
- E. The pressure source shall be isolated from the piping prior to the start of the test.
- F. All joints, fittings, valves or other potential leak sources shall be checked for leakage during the pressure test using leak detection solution (soap water).
- G. Test duration times are to be measured after the test medium has stabilized.
- H. Pressure readings shall be performed using a calibrated pressure gauge.
- I. Prior to tie-in, **Utility Co** will pressure test buried pipe to the head of service/riser valve

3.17 REQUIREMENTS FOR BUILDINGS IN FLOOD ZONES:

- A. For buildings in flood zones with industrial meter sets or elevated pressure gas regulators, vent lines should be elevated so the terminus is 3' above the FEMA base flood elevation (BFE). If this is not feasible, a Vent Line Protector (VLP) shall be installed on the vent line to prevent water intrusion.
- B. Refer to Gas Specification G-8217, "Flood-Prone Areas for the Installation of Gas Service Regulator Vent Line Protectors (VLP's)" for location listings (by M&S Plate) where water

intrusion protection devices shall be installed on vent lines of elevated pressure gas services in Category 3 hurricane flood prone areas.

- C. For those areas not listed in Gas Specification G-8217 where there is a potential for exposure to severe water or flooding, a water intrusion protection device should be considered for installation to prevent blocking of the service regulator vent line at **Utility Company's** discretion.
- D. All outside regulators and the outside terminus for inside service regulators shall have an approved vent line cap (peck vent) or water intrusion protection device aka vent line protector (VLP).
- E. Each Water Intrusion Protection Device shall:
  - 1. Terminate outdoors with VLP facing downward.
  - 2. Be weather and insect resistant.
  - 3. Not be covered or obstructed in any way that would prevent or interfere with the operation of the gas regulator.
  - 4. Have a minimum clearance of eighteen inches (18") from the final outdoor grade to the lower end of the protection device.
- F. Refer to Gas Specification G-699, "Installation and Inspection of Gas Service Regulator Vent Line Protectors (VLPs)" for proper sizing of device and properly matched 90 deg. elbow and pipe strap.

3.18 PROHIBITED LOCATIONS FOR SERVICE AND METERING EQUIPMENT OUTDOORS AND INDOORS:

- 1. Service head valves, meters, pressure regulators, and associated equipment shall not be located:
- 2. In a designated boiler or fire pump room of a multi-family or commercial building.
- 3. Gas meters may be not be installed within three feet (3 ft.) of sources of ignition including burners, electric panel boxes or machinery.
- 4. Where they could become a hindrance, obstruction or exposed to mechanical damage.
- 5. In sleeping quarters, toilets, bathrooms, washrooms, unventilated closets, stairways and stair landings.
- 6. Indoors on walls of elevator or dumbwaiter shafts, over doorways.
- 7. Under water pipes or other pipes which may be subject to sweating.
- 8. In any recess or enclosure unless its design and location have been approved by the **Utility Co.** Gas piping shall not be installed within six inches of electric meter equipment.

END OF SECTION 221114

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## SECTION 22 11 16 - DOMESTIC WATER PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

- 1. Copper tube and fittings
  - 2. Ductile iron pipe and fittings
  - 3. Pipe joining materials
  - 4. Specialty valves
  - 5. Transition fittings
  - 6. Dielectric fittings.

- B. Related Section:

- 1. Division 22 Section "Facility Water Distribution Piping" for water-service piping and water meters outside the building from source to the point where water-service piping enters the building.

#### 1.3 SUBMITTALS

- A. Product Data: For the following products:

- 1. Specialty valves.
  - 2. Transition fittings.
  - 3. Dielectric fittings.
  - 4. Flexible connectors.

- B. Water Samples: Specified in "Cleaning" Article.

- C. Coordination Drawings: For piping in equipment rooms and other congested areas, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:

- 1. Fire-suppression-water piping.
  - 2. Domestic water piping, storm water piping and sanitary piping.
  - 3. HVAC hydronic piping and Ductwork.
  - 4. Electrical conduits.

- D. Field quality-control reports.

#### 1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 61 for potable domestic water piping and components.

#### 1.5 PROJECT CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
  - 1. Notify Construction Manager, Owner no fewer than two days in advance of proposed interruption of water service.
  - 2. Do not proceed with interruption of water service without Construction Manager's, Owner's written permission.

### PART 2 - PRODUCTS

#### 2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14 and NSF 61 Annex G. Plastic piping components shall be marked with "NSF-pw."
- C. Comply with NSF Standard 372 for low lead.

#### 2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
  - 1. Cast-Copper Solder-Joint Fittings: ASME B16.18, pressure fittings.
  - 2. Wrought-Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
  - 3. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
  - 4. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- B. Copper Unions:
  - 1. MSS SP-123.
  - 2. Cast-copper-alloy, hexagonal-stock body.
  - 3. Ball-and-socket, metal-to-metal seating surfaces.

4. Solder-joint or threaded ends.
- C. Copper, Brass, or Bronze Pressure-Seal-Joint Fittings: **(2" and smaller only)**
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. Apollo Valves; Conbraco Industries, Inc.
    - b. Elkhart Products Corporation.
    - c. Mueller Industries, Inc. PRS streamline
    - d. NIBCO INC.
  2. Fittings: Cast-brass, cast-bronze or wrought-copper with EPDM O-ring seal in each end. Sizes NPS 2-1/2 and larger with stainless steel grip ring and EPDM O-ring seal.
  3. Minimum 200-psig working-pressure rating at 250 deg F.
- D. Copper-Tube, Extruded fittings:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. Apollo Valves; Conbraco Industries, Inc.
    - b. Elkhart Products Corporation.
    - c. Mueller Industries, Inc.
    - d. NIBCO INC.
  2. Description: Tee formed in copper tube according to ASTM F 2104.

## 2.3 DUCTILE-IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe:
1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
  2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Standard-Pattern, Mechanical-Joint Fittings:
1. AWWA C110/A21.10, ductile or gray iron.
  2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- C. Compact-Pattern, Mechanical-Joint Fittings:
1. AWWA C153/A21.53, ductile iron.
  2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- D. Plain-End, Ductile-Iron Pipe: AWWA C151/A21.51.
- E. Appurtenances for Grooved-End, Ductile-Iron Pipe:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
    - a. Victaulic
    - b. Cohen
    - c. US Pipe.



- d. E.J Prescott
- 2. Fittings for Grooved-End, Ductile-Iron Pipe: ASTM A47/A47M, malleable-iron castings or ASTM A536, ductile-iron castings with dimensions that match pipe.
- 3. Mechanical Couplings for Grooved-End, Ductile-Iron-Piping:
  - a. AWWA C606 for ductile-iron-pipe dimensions.
  - b. Ferrous housing sections.
  - c. EPDM-rubber gaskets suitable for hot and cold water.
  - d. Bolts and nuts.
  - e. Minimum Pressure Rating:
    - 1) NPS 14 to NPS 18: 250 psig.

F. NPS 20 to NPS 46: 150 psig

## 2.4 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free, unless otherwise indicated; full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

## 2.5 SPECIALTY VALVES

- A. Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for general-duty metal valves.
- B. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves, drain valves, backflow preventers, and vacuum breakers.

## 2.6 TRANSITION FITTINGS

- A. General Requirements:
  - 1. Same size as pipes to be joined.
  - 2. Pressure rating at least equal to pipes to be joined.
  - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

## 2.7 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.
- B. Dielectric Unions:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Capitol Manufacturing Company.
    - b. Central Plastics Company.
    - c. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
    - d. Zurn Plumbing Products Group; Wilkins Water Control Products.
  - 2. Description:
    - a. Pressure Rating: 150 psig at 180 deg F.
    - b. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Capitol Manufacturing Company.
    - b. Central Plastics Company.
    - c. EPCO Sales, Inc.
    - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - 2. Description:
    - a. Factory-fabricated, bolted, companion-flange assembly.
    - b. Pressure Rating: 150 psig.
    - c. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Kits:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Advance Products & Systems, Inc.
    - b. Calpico, Inc.
    - c. Central Plastics Company.
    - d. Pipeline Seal and Insulator, Inc.

2. Description:
  - a. Nonconducting materials for field assembly of companion flanges.
  - b. Pressure Rating: 150 psig.
  - c. Gasket: Neoprene or phenolic.
  - d. Bolt Sleeves: Phenolic or polyethylene.
  - e. Washers: Phenolic with steel backing washers.

E. Dielectric Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Calpico, Inc.
  - b. Lochinvar Corporation.
2. Description:
  - a. Galvanized-steel coupling.
  - b. Pressure Rating: 300 psig at 225 deg F.
  - c. End Connections: Female threaded.
  - d. Lining: Inert and noncorrosive, thermoplastic.

F. Dielectric Nipples:

1. Standard: IAPMO PS 66.
2. Electroplated steel nipple complying with ASTM F1545.
3. Pressure Rating and Temperature: 300 psig at 225 deg F.
4. End Connections: Male threaded or grooved.
5. Lining: Inert and noncorrosive, propylene.

## PART 3 - EXECUTION

### 3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.
- D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance and all domestic hot water heaters. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for drain valves and strainers.

- E. Install shutoff valve immediately upstream of each dielectric fitting.
- F. Install domestic water piping level without pitch and plumb.
- G. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space
- H. Install all piping at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- I. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- J. Install piping adjacent to equipment and specialties to allow service and maintenance.
- K. Install piping to permit valve servicing.
- L. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.
- M. Install piping free of sags and bends.
- N. Install fittings for changes in direction and branch connections.
- O. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- P. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Gages for Plumbing Piping."
- Q. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 221123 "Domestic Water Pumps."
- R. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Gages for Plumbing Piping."
- S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

- V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

### 3.2 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.
- E. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools and procedure recommended by pressure-seal-fitting manufacturer. Leave insertion marks on pipe after assembly
- G. Copper-Tubing Grooved Joints: Roll groove end of tube. Assemble coupling with housing, gasket, lubricant, and bolts. Join copper tube and grooved-end fittings according to AWWA C606 for roll-grooved joints.
- H. Joint Construction for Grooved-End, Ductile-Iron Piping: Make joints according to AWWA C606. Cut round-bottom grooves in ends of pipe at gasket-seat dimension required for specified (flexible or rigid) joint. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts
- I. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- J. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

### 3.3 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for valve installations.

- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping NPS 2 and smaller. Use butterfly or gate valves for piping NPS 2-1/2 and larger.
- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping. Drain valves are specified in Division 22 Section "Domestic Water Piping Specialties."
  - 1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
  - 2. Stop-and-Waste Drain Valves: Instead of hose-end drain valves where indicated.
- D. Install RPZ back flow preventer, (BFP), in the cold water make up to all mechanical equipment, including boilers, water heaters, chiller water system, Provide a funnel drain under each BFP. Pipe drain to indirect discharge at nearest floor drain or to the outdoors.
- E. Install a pressure reducing valve with isolation valves and valved bypass in the cold water make up to the chilled water and hot water system.

#### 3.4 DIELECTRIC FITTING INSTALLATION

- 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- 2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples or unions.
- 3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.
- 4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

#### 3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support products and installation.
  - 1. Vertical Piping: MSS Type 8 or 42, clamps.
  - 2. Individual, Straight, Horizontal Piping Runs:
    - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
    - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
    - c. Longer Than 100 Feet If Indicated: MSS Type 49, spring cushion rolls.
  - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
  - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support vertical piping and tubing at base and at each floor.
- C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
  - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.

2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
4. NPS 2-1/2: 108 inches with 1/2-inch rod.
5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.

- E. Install supports for vertical copper tubing every 10 feet
- F. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

### 3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
  1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
  2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
  3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
  4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

### 3.7 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.
- B. Label pressure piping with system operating pressure.

### 3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
  1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
  2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:

- a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
  - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
3. Re-inspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for re-inspection.
  4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

C. Piping Tests:

1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
6. Prepare reports for tests and for corrective action required.

D. Domestic water piping will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports. Submit for engineers review and approval.

### 3.9 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
5. Remove and clean strainer screens. Close drain valves and replace drain plugs.
6. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
7. Check plumbing specialties and verify proper settings, adjustments, and operation.



### 3.10 CLEANING

#### A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
  - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
  - b. Fill and isolate system according to either of the following:
    - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
    - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
  - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
  - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.

#### B. Prepare and submit reports of purging and disinfecting activities.

#### C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

### 3.11 PIPING SCHEDULE

- #### A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- #### B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- #### C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- #### D. Under-building-slab, domestic water, building-service piping, NPS 3 and smaller, shall be one of the following:
1. Soft copper tube, ASTM B 88, Type K, ASTM B 88 Type L; wrought-copper, solder-joint fittings; and brazed.
- #### E. Under-building-slab, domestic water, building-service piping, NPS 4 to NPS 8 and larger, shall be one of the following:
1. Soft copper tube, ASTM B 88, Type K, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
  2. Mechanical-joint, ductile-iron pipe; standard-pattern, mechanical-joint fittings; and mechanical joints.

- F. Under-building-slab, combined domestic water, building-service, and fire-service-main piping, NPS 4 to NPS 12, shall be the following:
  - 1. Mechanical-joint, ductile-iron pipe; standard-pattern, mechanical-joint fittings; and mechanical joints.
- G. Under-building-slab, domestic water distribution piping, NPS 3 and smaller, shall be the following:
  - 1. Hard copper pipe type L, ASTM B42 or soft copper tube type L, ASTM B 88. wrought-copper, solder-joint fittings; and brazed joints.
- H. Aboveground domestic water distribution piping, **NPS 2 and smaller**, shall be one of the following:
  - 1. Hard copper tube, ASTM B 88, Type L; copper, solder-joint fittings; and joints.
  - 2. Hard copper tube, ASTM B 88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.)
- I. Aboveground domestic water piping, NPS 2-1/2 to NPS 4, shall be one of the following:
  - 1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and brazed soldered joints.
- J. Aboveground domestic water piping, NPS 5 to NPS 8, shall be one of the following:
  - 1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and brazed soldered joints.
  - 2. Hard copper tube, ASTM B 88, Type L or; grooved-joint, copper-tube appurtenances; and grooved joints.
- K. Aboveground, combined domestic water-service and fire-service-main piping, NPS 6 to NPS 12, shall be one of the following:
  - 1. Plain-end, ductile-iron pipe; grooved-joint, ductile-iron-pipe appurtenances; and grooved joints.

### 3.12 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
  - 1. Shutoff Duty: Use ball or globe valves for piping NPS 2 and smaller. Use globe , or gate valves with flanged ends for piping NPS 2-1/2and larger.
  - 2. Throttling Duty: Use ball or globe valves for piping NPS 2 and smaller. Use globe or ball valves with flanged ends for piping NPS 2-1/2 and larger.
  - 3. Hot-Water Circulation Piping, Balancing Duty: Memory-stop balancing valves.
  - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.
- C. Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION 221116

## SECTION 22 11 19 DOMESTIC WATER PIPING SPECIALTIES

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This Section includes the following domestic water piping specialties:
  - 1. Vacuum breakers.
  - 2. Backflow preventers.
  - 3. Water pressure-reducing valves
  - 4. Balancing valves.
  - 5. Temperature-actuated water mixing valves.
  - 6. Strainers.
  - 7. Outlet boxes
  - 8. Hose bibbs.
  - 9. Wall hydrants.
  - 10. Drain valves.
  - 11. Water hammer arresters.
  - 12. Air vents.
  - 13. Trap-seal primer valves.
  - 14. Trap seal primer systems
  - 15. Flexible connections
- B. Related Sections include the following:
  - 1. Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
  - 2. Division 22 Section "Domestic Water Piping".

#### 1.3 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig, unless otherwise indicated.

#### 1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.

- C. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

## 1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. NSF Compliance:
  - 1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
  - 2. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9."

## PART 2 - PRODUCTS

### 2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61 Annex G and NSF 14.

### 2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

### 2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
  - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. FEBCO
    - b. Zurn Industries, LLC
    - c. Watts
    - d. Ames Co.
  - 2. Standard: ASSE 1001.
  - 3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
  - 4. Body: Bronze.
  - 5. Inlet and Outlet Connections: Threaded.
  - 6. Finish: Chrome plated.

B. Hose-Connection Vacuum Breakers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. FEBCO
  - b. Zurn Industries, LLC
  - c. Watts
  - d. Ames Co.
- 2.
3. Standard: ASSE 1011.
4. Body: Bronze, nonremovable, with manual drain.
5. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
6. Finish: Chrome or nickel plated.

C. Laboratory-Faucet Vacuum Breakers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. FEBCO
  - b. Zurn Industries, LLC
  - c. Watts
  - d. Ames Co.
- 2.
3. Standard: ASSE 1035.
4. Size: NPS 1/4 or NPS 3/8 matching faucet size.
5. Body: Bronze.
6. End Connections: Threaded.
7. Finish: Chrome plated.

2.4 BACKFLOW PREVENTERS (refer to plumbing site plans and specifications)

A. Double-Detector Check Backflow-Prevention Assemblies:

1. Ames Co. or a comparable product by one of the following as indicated on Drawings:
  - a. FEBCO; SPX Valves & Controls.
  - b. Zurn Plumbing Products Group; Wilkins Div.
  - c. Watts Industries
2. Standard: ASSE 1015.
3. Operation: Continuous-pressure applications, unless otherwise indicated.
4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
5. Size, Design Flow Rate: as indicated on drawings.
6. Body: stainless steel.
7. End Connections: Flanged.
8. Configuration: Designed for horizontal, straight through flow.
9. Accessories:

- a. Valves: Outside screw and yoke gate-type with flanged ends on inlet and outlet.
- B. Reduced-Pressure-Principle Backflow Preventers: **(refer to plumbing site plans and specifications)**
  - 1. Ames Co. model as indicated on Drawings, or a comparable product by one of the following as indicated on Drawings:
    - a. Watts Industries.
    - b. Conbraco Industries, Inc.
    - c. FEBCO; SPX Valves & Controls.
  - 2. Standard: ASSE 1013.
  - 3. Operation: Continuous-pressure applications.
  - 4. Pressure Loss: 12 psig maximum, through middle 1/3 of flow range.
  - 5. Body: Bronze for NPS 2 and smaller.
  - 6. End Connections: Threaded for NPS 2 and smaller.
  - 7. Configuration: Designed for horizontal, straight through flow.
  - 8. Accessories:
    - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller.
    - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.
- C. Beverage-Dispensing-Equipment Backflow Preventers:
  - 1. Ames Co. or a comparable product by one of the following as indicated on Drawings:
    - a. FEBCO; SPX Valves & Controls.
    - b. Zurn Plumbing Products Group; Wilkins Div.
  - 2. Standard: ASSE 1022.
  - 3. Operation: Continuous-pressure applications.
  - 4. Size: NPS 1/4 or NPS 3/8
  - 5. Body: Stainless steel.
  - 6. End Connections: Threaded.
- D. Dual-Check-Valve Backflow Preventers:
  - 1. Ames Co. or a comparable product by one of the following as indicated on Drawings:
    - a. FEBCO; SPX Valves & Controls.
    - b. Zurn Plumbing Products Group; Wilkins Div.
  - 2. Standard: ASSE 1024.
  - 3. Operation: Continuous-pressure applications.
  - 4. Body: Bronze with union inlet.
- E. Carbonated-Beverage-Dispenser, Dual-Check-Valve Backflow Preventers:
  - 1. Ames Co. or a comparable product by one of the following as indicated on Drawings:
    - a. FEBCO; SPX Valves & Controls.
    - b. Zurn Plumbing Products Group; Wilkins Div.
  - 2.

3. Standard: ASSE 1032.
4. Operation: Continuous-pressure applications.
5. Size: NPS 1/4 or NPS 3/8
6. Body: Stainless steel.
7. End Connections: Threaded.

F. Backflow-Preventer Test Kits:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. FEBCO; SPX Valves & Controls.
  - b. Watts Industries, Inc.; Water Products Div.
  - c. Zurn Plumbing Products Group; Wilkins Div.
2. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

## 2.5 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. zurn
  - b. Watts
  - c. Josam.
2. Standard: ASSE 1003.
3. Pressure Rating: Initial working pressure of 150 psig.
4. Body: Bronze with chrome-plated finish for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3.
5. Valves for Booster Heater Water Supply: Include integral bypass.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and NPS 3.

B. Water-Control Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. FEBCO
  - b. Zurn Industries, LLC
  - c. Watts
  - d. Ames Co.
2. Description: Pilot-operated, diaphragm-type, single-seated, main water-control valve.
3. Pressure Rating: Initial working pressure of 150 psig minimum with AWWA C550 or FDA-approved, interior epoxy coating. Include small pilot-control valve, restrictor device, specialty fittings, and sensor piping.

4. Main Valve Body: Cast- or ductile-iron body with AWWA C550 or FDA-approved, interior epoxy coating; or stainless-steel body.
  - a. Pattern: Angle or Globe-valve design.
  - b. Trim: Stainless steel.
5. Design Flow: as per plan
6. Design Inlet Pressure: as per plan
7. Design Outlet Pressure Setting: as per plan
8. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.

## 2.6 BALANCING VALVES

### A. Memory-Stop Balancing Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Conbraco Industries, Inc.
  - b. Crane Co.; Crane Valve Group
  - c. Milwaukee Valve Company.
  - d. NIBCO INC.
2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
3. Pressure Rating: 400-psig minimum CWP.
4. Size: NPS 2 or smaller.
5. Body: Copper alloy.
6. Port: Standard or full port.
7. Ball: Chrome-plated brass.
8. Seats and Seals: Replaceable.
9. End Connections: Solder joint or threaded.
10. Handle: Vinyl-covered steel with memory-setting device.

## 2.7 TEMPERATURE-ACTUATED WATER MIXING VALVES

### A. Individual-Fixture, Water Tempering Valves:

1. Lawler Company Model 911, or a comparable product by one of the following:
  - a. Armstrong International, Inc.
  - b. Leonard Valve Company.
  - c. Powers; a Watts Industries Co.
  - d. Symmons Industries, Inc.
2. Standard: ASSE 1016, thermostatically controlled water tempering valve.
3. Pressure Rating: 125 psig minimum, unless otherwise indicated.
4. Body: Bronze body with corrosion-resistant interior components.



5. Temperature Control: Adjustable.
6. Inlets and Outlet: Threaded.
7. Finish: Rough or chrome-plated bronze.
8. Tempered-Water Setting: 80°F

B. Primary Thermostatic, Water Mixing Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Holby Valve Co., Inc.
  - b. Lawler Manufacturing Company, Inc.
  - c. Leonard Valve Company.
  - d. Powers; a Watts Industries Co.
  - e. Symmons Industries, Inc.
2. Standard: ASSE 1017.
3. Pressure Rating: 125 psig.
4. Type: Exposed-mounting, thermostatically controlled water mixing valve.
5. Material: Bronze body with corrosion-resistant interior components.
6. Connections: Threaded union inlets and outlet.
7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
8. Valve Pressure Rating: 125 psig minimum, unless otherwise indicated.
9. Tempered-Water Setting: 120°F
10. Valve Finish: Rough bronze.
11. Piping Finish: Copper

C. Manifold, Thermostatic, Water Mixing-Valve Assemblies:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Holby Valve Co., Inc.
  - b. Lawler Manufacturing Company, Inc.
  - c. Leonard Valve Company.
  - d. Powers; a Watts Industries Co.
  - e. Symmons Industries, Inc.
2. Description: Factory-fabricated, cabinet-type, thermostatically controlled, water mixing-valve assembly in two or three-valve parallel arrangement.
3. Large-Flow Parallel: Thermostatic, water mixing valve and downstream-pressure regulator with pressure gages on inlet and outlet.
4. Intermediate-Flow Parallel: Thermostatic, water mixing valve and downstream-pressure regulator with pressure gages on inlet and outlet.
5. Small-Flow Parallel: Thermostatic, water mixing valve.
6. Thermostatic Mixing Valves: Comply with ASSE 1017. Include check stops on hot- and cold-water inlets and shutoff valve on outlet.
7. Water Regulator(s): Comply with ASSE 1003. Include pressure gage on inlet and outlet.
8. Pressure Rating: 125 psig minimum unless otherwise indicated.

9. Cabinet: Factory fabricated, stainless steel, for recessed mounting and with hinged, stainless-steel door.
10. Selected Large-Flow, Tempered-Water Valve Size: .
11. Tempered-Water Setting: .
12. Unit Tempered-Water Design Flow Rate: .
13. Unit Minimum Tempered-Water Design Flow Rate: .
14. Selected Unit Flow Rate at 45-psig Pressure Drop: .
15. Unit Pressure Drop at Design Flow Rate: .
16. Unit Tempered-Water Outlet Size: end connection.
17. Unit Hot- and Cold-Water Inlet Size: end connections.
18. Thermostatic Mixing Valve and Water Regulator Finish: Polished, chrome plated.
19. Piping Finish: Chrome plated.

## 2.8 STRAINERS FOR DOMESTIC WATER PIPING

### A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum, unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or FDA-approved, epoxy coating and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations, unless otherwise indicated.
5. Perforation Size:
  - a. Strainers NPS 2 and Smaller: 0.033 inch.
  - b. Strainers NPS 2-1/2 to NPS 4: 0.062 inch.
6. Drain: Factory-installed, hose-end drain valve.

## 2.9 CLOSE WASHER OUTLET BOXES (not used)

### A. Clothes Washer Outlet Boxes:

1. Mounting: Recessed.
2. Material and Finish: Enameled-steel or epoxy-painted-steel or box and faceplate.
3. Faucet: Combination valved fitting or separate hot- and cold-water valved fittings complying with ASME A112.18.1. Include garden-hose thread complying with ASME B1.20.7 on outlets.
4. Supply Shutoff Fittings: NPS 1/2 gate, globe, or ball valves and NPS 1/2 copper, water tubing.
5. Drain: NPS 2 standpipe and P-trap for direct waste connection to drainage piping.
6. Inlet Hoses: Two 60-inch-long, rubber household clothes washer inlet hoses with female, garden-hose-thread couplings. Include rubber washers.
7. Drain Hose: One 48-inch-long, rubber household clothes washer drain hose with hooked end.

### B. Ice Maker Outlet Boxes: (not used)

1. Mounting: Recessed.

2. Material and Finish: Enameled-steel or epoxy-painted-steel or Stainless-steel box and faceplate.
3. Faucet: Valved fitting complying with ASME A112.18.1. Include NPS 1/2 or smaller copper tube outlet.
4. Supply Shutoff Fitting: NPS 1/2 gate, globe, or ball valve and NPS 1/2 copper, water tubing.

## 2.10 HOSE BIBBS

### A. Interior Mechanical Room Application:

1. Available Manufacturers:
  - a. Watts.
  - b. Nibco.
  - c. Chicago.
2. Standard: ASME A112.18.1 for sediment faucets.
3. Body Material: Bronze.
4. Seat: Bronze, replaceable.
5. Supply Connections: NPS 3/4 threaded or solder-joint inlet.
6. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
7. Pressure Rating: 125 psig.
8. Vacuum Breaker: Integral, drainable, hose-connection vacuum breaker complying with ASSE 1011.
9. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
10. Operation for Equipment Rooms: Wheel handle or operating key.
11. Include operating key with each operating-key hose bibb.

### B. Interior Toilet Room Application:

1. Available Manufacturers:
  - a. Woodford Manufacturing.
  - b. Chicago Faucet.
2. Body: Bronze or brass with integral mounting flange.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 3/4 threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig.
7. Vacuum Breaker: Integral, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish: chrome or nickel plated.
9. Operation: Wheel handle or operating key.
10. Include operating key with each operating-key hose bibb.

## 2.11 WALL HYDRANTS

### A. Nonfreeze Wall Hydrants:

1. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
2. Pressure Rating: 125 psig.
3. Operation: Loose key.
4. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
5. Inlet: NPS 3/4 or NPS 1.
6. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
7. Box: Deep, flush mounted with cover. (for building #1)
8. Box and Cover Finish: Polished nickel bronze or Chrome plated.
9. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
10. Nozzle and Wall-Plate Finish: Polished nickel bronze in public area, Rough bronze in utility rooms.
11. Operating Keys(s): One with each wall hydrant.

### B. Nonfreeze, Hot- and Cold-Water Wall Hydrants:

1. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
2. Pressure Rating: 125 psig.
3. Operation: Loose key.
4. Casing and Operating Rods: Of length required to match wall thickness. Include wall clamps.
5. Inlet: NPS 3/4 or NPS 1.
6. Outlet: Concealed.
7. Box: Deep, flush mounted with cover.
8. Box and Cover Finish: Polished nickel bronze in exposed public area, or Chrome plated.
9. Vacuum Breaker:
  - a. Nonremovable, manual-drain-type, hose-connection vacuum breaker complying with ASSE 1011 or backflow preventer complying with ASSE 1052.
  - b. Garden-hose thread complying with ASME B1.20.7 on outlet.
10. Operating Key(s): One with each wall hydrant.

### C. Vacuum Breaker Wall Hydrants:

- 1.
2. Standard: ASSE 1019, Type A or Type B.
3. Type: Freeze-resistant, automatic draining with integral air-inlet valve.
4. Classification: Type A, for automatic draining with hose removed or Type B, for automatic draining with hose removed or with hose attached and nozzle closed.
5. Pressure Rating: 125 psig.
6. Operation: Loose key or wheel handle.
7. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
8. Inlet: NPS 1/2 or NPS 3/4.
9. Outlet: Exposed with garden-hose thread complying with ASME B1.20.7.

## 2.12 DRAIN VALVES

### A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

### B. Gate-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-80 for gate valves.
2. Pressure Rating: Class 125.
3. Size: NPS 3/4.
4. Body: ASTM B 62 bronze.
5. Inlet: NPS 3/4 threaded or solder joint.
6. Outlet: Garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

### C. Gate-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-80 for gate valves.
2. Pressure Rating: Class 125.
3. Size: NPS 3/4.
4. Body: ASTM B 62 bronze.
5. Inlet: NPS 3/4 threaded or solder joint.
6. Outlet: Garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

### D. Stop-and-Waste Drain Valves:

1. Standard: MSS SP-110 for ball valves or MSS SP-80 for gate valves.
2. Pressure Rating: 200-psig minimum CWP or Class 125.
3. Size: NPS 3/4.
4. Body: Copper alloy or ASTM B 62 bronze.
5. Drain: NPS 1/8 side outlet with cap.

## 2.13 WATER HAMMER ARRESTERS

### A. Water Hammer Arresters:

1. Available Manufacturers:
  - a. AMTROL, Inc.
  - b. Josam Company.
  - c. PPP Inc.

- d. Watts Drainage Products Inc.
  - e. Zurn Plumbing Products Group; Specification Drainage Operation.
  - f. Jay R. Smith.
- 2. Standard: ASSE 1010 or PDI-WH 201.
  - 3. Type: Stainless steel construction with metal bellows, pre-charged.
  - 4. Size: ASSE 1010, Sizes AA and A through F or PDI-WH 201, Sizes A through F.

## 2.14 AIR VENTS

### A. Bolted-Construction Automatic Air Vents:

- 1. Body: Bronze.
- 2. Pressure Rating and Temperature: 125-psig minimum pressure rating at 140 deg F.
- 3. Float: Replaceable, corrosion-resistant metal.
- 4. Mechanism and Seat: Stainless steel.
- 5. Size: NPS 3/8 minimum inlet.
- 6. Inlet and Vent Outlet End Connections: Threaded.

### B. Welded-Construction Automatic Air Vents:

- 1. Body: Stainless steel.
- 2. Pressure Rating: 150-psig minimum pressure rating.
- 3. Float: Replaceable, corrosion-resistant metal.
- 4. Mechanism and Seat: Stainless steel.
- 5. Size: NPS 3/8 minimum inlet.
- 6. Inlet and Vent Outlet End Connections: Threaded.

## 2.15 TRAP-SEAL PRIMER VALVES

### A. Supply-Type, Trap-Seal Primer Valves:

- 1. PPP Inc Model P-2 with Distribution Unit DU-2 or a comparable product by one of the following:
  - a. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - b. Watts Industries, Inc.; Water Products Div.
- 2. Standard: ASSE 1018.
- 3. Pressure Rating: 125 psig minimum.
- 4. Body: Bronze.
- 5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
- 6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
- 7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

## 2.16 TRAP-SEAL PRIMER SYSTEMS

### A. Trap-Seal Primer Systems:

1. Standard: ASSE 1044.
2. Piping: NPS 3/4, ASTM B 88, Type L; copper, water tubing.
3. Cabinet: Recessed-mounted steel box with stainless-steel cover.
4. Electric Controls: 24-hour timer, solenoid valve, and manual switch for 120-V ac power.
  - a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
5. Vacuum Breaker: ASSE 1001.
6. Number Outlets: Four.
7. Size Outlets: NPS 1/2.

## 2.17 FLEXIBLE CONNECTORS

### A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Flex Pression Ltd.
2. Flex-Hose Co., Inc.
3. Metraflex Company (The).
4. Universal Metal Hose.

### B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig.
2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.

### C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig.
2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

#### A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.

- B. Install balancing valves in locations where they can easily be adjusted.
- C. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
  - 1. Install thermometers and water regulators if specified.
- D. Install Y-pattern strainers for water on supply side of each control valve, solenoid valve, and pump, and where indicated on Drawings.
- E. Install water hammer arresters in water piping according to PDI-WH 201.
- F. Install air vents at high points of water piping.
- G. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- H. Install backflow preventers in cold water make up to process equipment and mechanical equipment, and any systems or equipment that may be sources of contamination. Comply with authorities having jurisdiction.
  - 1. Locate backflow preventers in same room as connected equipment or system.
  - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain or outdoors. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
  - 3. Do not install bypass piping around backflow preventers.
  - 4. For mechanical equipment, boilers use double check back flow preventer, for glycol feed tanks use RPZ backflow preventer for car wash equipment use RPZ back flow preventer.
- I. All valves, fittings and specialties shall have a pressure class rating that exceeds the pressure of the system it is installed in.
- J. Install pressure reducing valves in the cold water make up to mechanical equipment. This shall include a valved bypass.

### 3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping and specialties.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."



### 3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
  - 1. Pressure vacuum breakers.
  - 2. Intermediate atmospheric-vent backflow preventers.
  - 3. Reduced-pressure-principle backflow preventers.
  - 4. Double-check, backflow-prevention assemblies.
  - 5. Carbonated-beverage-machine backflow preventers.
  - 6. Dual-check-valve backflow preventers.
  - 7. Reduced-pressure-detector, fire-protection, backflow-preventer assemblies.
  - 8. Double-check, detector-assembly backflow preventers.
  - 9. Water pressure-reducing valves.
  - 10. Calibrated balancing valves.
  - 11. Primary, thermostatic, water mixing valves.
  - 12. Manifold, thermostatic, water mixing-valve assemblies.
  - 13. Photographic-process, thermostatic, water mixing-valve assemblies.
  - 14. Primary water tempering valves.
  - 15. Outlet boxes.
  - 16. Hose stations.
  - 17. Supply-type, trap-seal primer valves.
  - 18. Trap-seal primer systems.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

### 3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and prepare test reports:
  - 1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer double-check, backflow-prevention assembly and double-check, detector-assembly backflow preventer backflow preventer according to authorities having jurisdiction and the device's reference standard.
- B. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.

### 3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

END OF SECTION 221119

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## SECTION 221123.21 - INLINE, DOMESTIC-WATER PUMPS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

1. In-line, sealless centrifugal pumps.
2. Horizontally mounted, in-line, separately coupled centrifugal pumps.
3. Horizontally mounted, in-line, close-coupled centrifugal pumps.
4. Vertically mounted, in-line, close-coupled centrifugal pumps.

- B. Related Requirements:

1. Section 221116."Domestic-Water Piping"
2. Section 331119 "Domestic-Water Piping specialties".

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include construction materials, rated capacities, certified performance curves with operating points plotted on curves, operating characteristics, electrical characteristics, and furnished specialties and accessories.

- B. Sustainable Design Submittals:

1. Product Data: For pump controls.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Detail pumps and adjacent equipment. Show support locations, type of support, weight on each support, required clearances, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Structural members to which pumps will be attached.
2. Size and location of initial access modules for acoustical tile.

- B. Seismic Qualification Data: Certificates, for inline, domestic-water pumps, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For inline, domestic-water pumps to include in operation and maintenance manuals.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written instructions for handling.

### PART 2 - PRODUCTS

#### 2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: UL 778 for motor-operated water pumps.
- C. Drinking Water System Components - Health Effects and Drinking Water System Components - Lead Content Compliance: NSF 61 and NSF 372.

#### 2.2 IN-LINE, SEALLESS CENTRIFUGAL PUMPS

- A. Description: Factory-assembled and -tested, in-line, close-coupled, canned-motor, sealless, overhung-impeller centrifugal pumps.
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Armstrong
  2. Bell and Gosset
  3. Grundfos Pumps Corp.
  4. TACO Comfort Solutions, Inc.

C. Capacities and Characteristics:

1. Capacity: Refer to plans and schedules

D. Pump Construction:

1. Pump and Motor Assembly: Hermetically sealed, replaceable-cartridge type with motor and impeller on common shaft and designed for installation with pump and motor shaft horizontal.
2. Minimum Working Pressure: 125 psig.
3. Maximum Continuous Operating Temperature: 220 deg F.
4. Casing: Bronze or Stainless steel, with threaded or companion-flange connections.
5. Impeller: composite or stainless steel.
6. Motor: Single

2.3 HORIZONTALLY MOUNTED, IN-LINE, CLOSE-COUPLED CENTRIFUGAL PUMPS

- A. Description: Factory-assembled and -tested, in-line, single-stage, close-coupled, overhung-impeller centrifugal pumps designed for installation with pump and motor shaft mounted horizontal.

- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Bell & Gossett; a Xylem brand.
2. TACO Comfort Solutions, Inc.
3. Thrush Co. Inc.
4. Armstrong

C. Capacities and Characteristics:

1. Capacity: Refer to plans and schedules

D. Pump Construction:

1. Casing:
  - a. Radially split bronze or brass with threaded companion-flange connections for pumps with NPS 2 pipe connections and flanged connections for pumps with NPS 2-1/2 pipe connections.
  - b. Built to permit servicing of pump internals without disturbing the casing or the suction and discharge piping.
  - c. Gauge port tapings at suction and discharge nozzles.
2. Impeller: Bronze or brass, statically and dynamically balanced, closed, and keyed to shaft.
3. Shaft and Shaft Sleeve: Steel shaft with deflector, with copper-alloy shaft sleeve. Include water slinger on shaft between motor and seal.
4. Shaft Coupling: Flexible, capable of absorbing torsional vibration and shaft misalignment.

5. Seal: Mechanical, with carbon-steel rotating ring, stainless-steel spring, ceramic seat, and rubber bellows and gasket.
  6. Bearings: Grease-lubricated or permanently lubricated ball type.
  7. Minimum Working Pressure: 175 psig.
  8. Continuous Operating Temperature: 225 deg F.
- E. Motor: Single speed, with grease-lubricated ball bearings; resiliently or rigidly mounted to pump casing.

#### 2.4 VERTICALLY MOUNTED, IN-LINE, CLOSE-COUPLED CENTRIFUGAL PUMPS

- A. Description: Factory-assembled and -tested, in-line, single-stage, close-coupled, overhung-impeller centrifugal pumps designed for installation with pump and motor shaft mounted vertical.
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Armstrong Pumps, Inc.
  2. Bell & Gossett; a Xylem brand.
  3. PACO Pumps; Grundfos Pumps Corporation, USA.
  4. TACO Comfort Solutions, Inc.
- C. Capacities and Characteristics:
1. Capacity: Refer to plans and schedules.
- D. Pump Construction:
1. Casing: Radially split bronze, with wear rings and threaded companion-flange connections for pumps with NPS 2 pipe connections and flanged connections for pumps with NPS 2-1/2 pipe connections. Include pump manufacturer's base attachment for mounting pump on concrete base.
  2. Impeller: Bronze, brass or stainless steel, statically and dynamically balanced, closed, and keyed to shaft.
  3. Shaft and Shaft Sleeve: stainless-steel shaft, with copper-alloy shaft sleeve.
  4. Shaft Coupling: Flexible or rigid type if pump is provided with coupling.
  5. Seal: Mechanical, with carbon-steel rotating ring, stainless-steel spring, ceramic seat, and rubber bellows and gasket. Include water slinger on shaft between motor and seal.
  6. Bearings: Oil-lubricated; bronze-journal or ball type.
  7. Minimum Working Pressure: 175 psig.
  8. Continuous Operating Temperature: 225 deg F.
- E. Motor: Single speed, with grease-lubricated ball bearings; rigidly mounted to pump casing.

#### 2.5 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 220513 "Common Motor Requirements for Plumbing Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

## 2.6 CONTROLS

### A. Thermostats: Electric; adjustable for control of hot-water circulation pump.

1. Type: Water-immersion temperature sensor, for installation in piping.
2. Range: 65 to 200 deg F.
3. Enclosure: NEMA 250,
4. Operation of Pump: On or off.
5. Transformer: Provide if required.
6. Power Requirement: 24 V ac
7. Settings: Start pump at 105 deg F and stop pump at 120 deg F.

### B. Timers: Electric, for control of hot-water circulation pump.

1. Type: Programmable, seven-day clock with manual override on-off switch.
2. Enclosure: NEMA 250, Type 1, suitable for wall mounting.
3. Operation of Pump: On or off.
4. Transformer: Provide if required.
5. Power Requirement: 24 V ac
6. Programmable Sequence of Operation: Up to two on-off cycles each day for seven days.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- #### A. Examine roughing-in for domestic-water-piping system to verify actual locations of piping connections before pump installation.

### 3.2 PUMP INSTALLATION

#### A. Comply with HI 1.4.

#### B. Mount pumps in orientation complying with manufacturer's written instructions.

#### C. Pump Mounting:

1. Install vertically mounted, in-line, close-coupled centrifugal pumps with cast-iron base mounted on concrete base using vibration isolation type and deflection as specified in Comply with requirements for concrete base specified in Section 033000 "Cast-in-Place Concrete."
2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
3. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.



4. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  5. Install anchor bolts to elevations required for proper attachment to supported equipment.
- D. Install continuous-thread hanger rods and vibration isolation of size required to support pump weight.
  - E. Vibration isolation pipe hangers; pre-compressed and locked at the rated deflection by means of a resilient up-stop to keep the piping or equipment at a fixed elevation during installation. The hangers shall be designed with a release mechanism to free the spring after the installation is complete and the hanger is subjected to its full load. Deflection shall be clearly indicated by means of a scale. Submittals shall include a drawing of the hanger showing the 30° capability. Hangers shall be type PC30N as manufactured by Mason Industries, Inc
  - F. Install pressure switches in water-supply piping.
  - G. Install thermostats in hot-water return piping.
  - H. Install timers on wall in engineer's office, MER room where hot water heaters are located or as directed.
  - I. Install time-delay relays in piping between water heaters and hot-water storage tanks.

### 3.3 PIPING CONNECTIONS

- A. Comply with requirements for piping specified in Section 221116 "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to inline, domestic-water pumps, allow space for service and maintenance.
- C. Connect domestic-water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.
  1. Install flexible connectors adjacent to pumps in suction and discharge piping of the following pumps:
    - a. Horizontally mounted, in-line, separately coupled centrifugal pumps.
    - b. Horizontally mounted, in-line, close-coupled centrifugal pumps.
    - c. Vertically mounted, in-line, close-coupled centrifugal pumps.
    - d. Comply with requirements for flexible connectors specified in Section 221116 "Domestic Water Piping."
- D. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for strainers specified in Section 221119 "Domestic Water Piping Specialties." Comply with requirements for valves specified in the following:
  1. Section 220523. "General Duty Valves for Plumbing Piping."

2. Install pressure gauge at suction of each pump and pressure gauge at discharge of each pump. Install at integral pressure-gauge tapings where provided or install pressure-gauge connectors in suction and discharge piping around pumps. Comply with requirements for pressure gauges and snubbers specified in Section 220519 "Meters and Gages for Plumbing Piping."

### 3.4 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring between temperature controllers and devices.
- C. Interlock pump between water heater and hot-water storage tank with water heater burner and time-delay relay.

### 3.5 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment" for identification of pumps.

### 3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections with the assistance of a factory-authorized service representative.
- E. Tests and Inspections:
  1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- F. Inline, domestic-water pump will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

### 3.7 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.

1. Complete installation and startup checks according to manufacturer's written instructions.
2. Check piping connections for tightness.
3. Clean strainers on suction piping.
4. Set thermostats, timers, for automatic starting and stopping operation of pumps.
5. Perform the following startup checks for each pump before starting:
  - a. Verify bearing lubrication.
  - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
  - c. Verify that pump is rotating in the correct direction.
6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
7. Start motor.
8. Open discharge valve slowly.
9. Adjust temperature settings on thermostats.
10. Adjust timer settings.

### 3.8 ADJUSTING

- A. Adjust inline, domestic-water pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION 221123.21

## SECTION 22 13 16 - SANITARY WASTE AND VENT PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

- 1. Pipe, tube, and fittings.
  - 2. Specialty pipe fittings.
  - 3. Encasement for underground metal piping.

- B. Related Requirements:

- 1. Section 221313 "Facility Sanitary Sewers" for sanitary sewerage piping and structures outside the building.
  - 2. Section 221329 "Sanitary Sewerage Pumps" for effluent and sewage pumps.

#### 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control reports.

#### 1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

#### 1.5 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
  - 1. Notify Construction Manager, Owner no fewer than two days in advance of proposed interruption of sanitary waste service.
  - 2. Do not proceed with interruption of sanitary waste service without Construction Manager's, Owner's written permission.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
  - 1. Soil, Waste, and Vent Piping: 300-foot head of water
  - 2. Waste, Force-Main Piping: 100 psig.

### 2.2 PIPING MATERIALS

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

### 2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Sovent Stack Fittings: ASME B16.45 or ASSE 1043, hubless, cast-iron aerator and deaerator drainage fittings.
- C. CISPI, Hubless-Piping Couplings:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ANACO-Husky.
    - b. Dallas Specialty & Mfg. Co.
    - c. MIFAB, Inc.
    - d. Tyler Pipe.
  - 2. Standards: ASTM C 1277 and CISPI 310.
  - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- D. Heavy-Duty, Hubless-Piping Couplings:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ANACO-Husky.
    - b. Dallas Specialty & Mfg. Co.
    - c. MIFAB, Inc.
    - d. Tyler Pipe.

2. Standards: ASTM C 1277 and ASTM C 1540.
3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

E. Cast-Iron, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ANACO-Husky.
  - b. Dallas Specialty & Mfg. Co.
  - c. MIFAB, Inc.
  - d. Tyler Pipe.
2. Standard: ASTM C 1277.
3. Description: Two-piece ASTM A 48/A 48M, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.

F. No Hub Fitting Restraints;

1. **Basis-of-Design Product: Subject to compliance with requirements, provide Holdrite: 117 Series No Hub Fitting Restraints or comparable**
2. **Description: CISPI Designation 301-12, large diameter no-hub cast iron fittings, 4" and over in size, shall be provided with supplemental support to minimize the risk of joints separation under high thrust conditions. Auxiliary restraint products used shall be manufactured assemblies with thrust pressure rating adequate for the specific installation. Field devised methods and materials shall not be used to accomplish this application solution.**

2.4 DUCTILE-IRON, GRAVITY SEWER PIPE AND FITTINGS

- A. Pipe: ASTM A 746, for push-on joints.
- B. Standard Fittings: AWWA C110/A21.10, ductile or gray iron, for push-on joints.
- C. Compact Fittings: AWWA C153/A21.53, ductile iron, for push-on joints.
- D. Gaskets: AWWA C111/A21.11, rubber.

2.5 DUCTILE-IRON, PRESSURE PIPE AND FITTINGS

A. Mechanical-Joint Piping:

1. Pipe: AWWA C151/A21.51, with bolt holes in bell.
2. Standard Fittings: AWWA C110/A21.10, ductile or gray iron, with bolt holes in bell.
3. Compact Fittings: AWWA C153/A21.53, with bolt holes in bells.
4. Glands: Cast or ductile iron; with bolt holes and high-strength, cast-iron or high-strength, low-alloy steel bolts and nuts.

5. Gaskets: AWWA C111/A21.11, rubber, of shape matching pipe, fittings, and glands

## 2.6 PRESSURE-TYPE PIPE COUPLINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. Cascade Waterworks Mfg. Co.
  2. Dresser, Inc.
  3. Jay R. Smith Mfg. Co.
  4. JCM Industries, Inc.
  5. Victaulic Company.
- B. Tubular-Sleeve Couplings: AWWA C219, with center sleeve, gaskets, end rings, and bolt fasteners.
- C. Metal, bolted, sleeve-type, reducing or transition coupling; for joining underground pressure piping. Include 200-psig minimum pressure rating and ends of same sizes as piping to be joined.
- D. Center-Sleeve Material: Stainless steel or Ductile iron.
- E. Gasket Material: Natural or synthetic rubber.
- F. Metal Component Finish: Corrosion-resistant coating or material

## 2.7 COPPER TUBE AND FITTINGS

- A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
- B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.
- C. Hard Copper Tube: ASTM B 88, Type L and Type M, water tube, drawn temper.
- D. Soft Copper Tube: ASTM B 88, Type L, water tube, annealed temper.
- E. Copper Pressure Fittings:
  1. Copper Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
  2. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- F. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
  1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
  2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

- G. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

## 2.8 SPECIALTY PIPE FITTINGS

### A. Non-pressure Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
3. Unshielded, Nonpressure Transition Couplings:
  - a. Standard: ASTM C 1173.
  - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
  - c. Sleeve Materials:
    - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
    - 2) For Concrete Pipes: ASTM C 443, rubber.
    - 3) For Fiberglass Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
    - 4) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
    - 5) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
4. Shielded, Nonpressure Transition Couplings:
  - a. Standard: ASTM C 1460.
  - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

### B. Ring-Type, Flexible Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Fernco Inc.
  - b. Logan Clay Pipe.
  - c. Mission Rubber Company; a division of MCP Industries, Inc.
2. Description: Elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

### C. Dielectric Fittings:



1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
2. Dielectric Unions:
  - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Capitol Manufacturing Company.
    - 2) Hart Industries International, Inc.
    - 3) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
    - 4) Wilkins; a Zurn company.
  - b. Description:
    - 1) Standard: ASSE 1079.
    - 2) Pressure Rating: 125 psig minimum at 180 deg F.
    - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
3. Dielectric Nipples:
  - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Grinnell Mechanical Products.
    - 2) Precision Plumbing Products, Inc.
    - 3) Victaulic Company.
  - b. Description:
    - 1) Electroplated steel nipple complying with ASTM F 1545.
    - 2) Pressure Rating: 300 psig at 225 deg F.
    - 3) End Connections: Male threaded or grooved.
    - 4) Lining: Inert and noncorrosive, propylene.

## 2.9 ENCASEMENT FOR UNDERGROUND METAL PIPING

- A. Standard: ASTM A 674 or AWWA C105/A 21.5.
- B. Material: high-density, cross-laminated polyethylene film of 0.004-inch minimum thickness.
- C. Form: Sheet or tube.
- D. Color: Black or natural.

## 2.10 EXPANSION JOINTS AND DEFLECTION FITTINGS

### A. Ductile-Iron, Flexible Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. EBAA Iron, Inc.
  - b. Romac Industries, Inc.
  - c. Star Pipe Products.
2. Description: Compound fitting with combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one or more gasketed sleeve sections, rated for 250-psig minimum working pressure and for offset and expansion indicated.

### B. Ductile-Iron Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Dresser, Inc.
  - b. EBAA Iron, Inc.
  - c. JCM Industries, Inc.
  - d. Smith-Blair, Inc.; a Sensus company.
2. Description: Three-piece assembly of telescoping sleeve with gaskets and restrained-type, ductile-iron, bell-and-spigot end sections complying with AWWA C110 or AWWA C153. Include rating for 250-psig minimum working pressure and for expansion indicated.

### C. Ductile-Iron Deflection Fittings:

1. Description: Compound coupling fitting with ball joint, flexing section, gaskets, and restrained-joint ends complying with AWWA C110/A21.10 or AWWA C153/A21.53. Include rating for 250-psig minimum working pressure and for up to 15 degrees of deflection.

## 2.11 BACKWATER VALVES

### A. Cast-Iron Backwater Valves:

1. Description: ASME A112.14.1, gray-iron body and bolted cover, with bronze seat.
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jay R. Smith Mfg. Co.
  - b. Josam Company.

- c. Watts; a Watts Water Technologies company.
  - d. Zurn Industries, LLC.
3. Horizontal type; with swing check valve and hub-and-spigot ends.
  4. Combination horizontal and manual gate-valve type; with swing check valve, integral gate valve, and hub-and-spigot ends.
  5. Terminal type; with bronze seat, swing check valve, and hub inlet.

## 2.12 CLEANOUTS

### A. Cast-Iron Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Josam Company.
  - b. Smith, Jay R. Mfg. Co.
  - c. Watts Water Technologies, Inc.
  - d. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
2. Description: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
3. Sewer Pipe Fitting and Riser to Cleanout: ASTM A 74, Service class, cast-iron soil pipe and fittings.

## PART 3 - EXECUTION

### 3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.

- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Lay buried building waste piping beginning at low point of each system.
  - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
  - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
  - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
  - 1. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
  - 2. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- N. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- O. Install engineered soil and waste and vent piping systems as follows:
  - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
  - 2. Hubless, Single-Stack Drainage System: Comply with ASME B16.45 and hubless, single-stack aerator fitting manufacturer's written installation instructions.
  - 3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.
- P. Install underground, ductile-iron, force-main piping according to AWWA C600.
  - 1. Install buried piping inside building between wall and floor penetrations and connection to sanitary sewer piping outside building with restrained joints.
  - 2. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
  - 3. Install encasement on piping according to ASTM A 674 or AWWA C105/A 21.5.

- Q. Install underground, copper, force-main tubing according to CDA's "Copper Tube Handbook."
1. Install encasement on piping according to ASTM A 674 or AWWA C105/A 21.5.
- R. Install force mains at elevations indicated
- S. Plumbing Specialties:
1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping. Comply with requirements for cleanouts specified in Division 22 Section "Sanitary Waste Piping Specialties."
  2. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Division 22 Section "Sanitary Waste Piping Specialties."
  3. Install backwater valves in sanitary waster gravity-flow piping.
    - a. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."
- T. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."
- X. Insulate storm piping as per specification section 220719 Plumbing Pipe Insulation and Jackets.

### 3.2 PIPE JOINT CONSTRUCTION

- A. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- B. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.

2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- C. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.
- D. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.
- E. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.
- F. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
  1. Use nonpressure flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
    - a. Shielded flexiblecouplings for pipes of same or slightly different OD.
    - b. Unshielded, increaser/reducer-pattern, flexiblecouplings for pipes with different OD.
    - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
  2. Use pressure pipe couplings for force-main joints.
- G. Install corrosion-protection piping encasement over the following underground metal piping according to ASTM A 674 or AWWA C105/A21.5:
  1. Hubless cast-iron soil pipe and fittings.
  2. Ductile-iron pipe and fittings.
  3. Expansion joints and deflection fittings.
- H. Install No Hub Fitting Restraints on all piping 4 inch and over in size, shall be provided with supplemental support to minimize the risk of joints separation under high thrust conditions. Auxiliary restraint products used shall be manufactured assemblies with thrust pressure rating adequate for the specific installation. Field devised methods and materials shall not be used to accomplish this application solution**

### 3.3 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts, and use cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
  1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
  2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.

3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
  4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place-concrete block, 18 by 18 by 12 inches Insert dimensions deep. Set with tops 1 inch above surrounding grade.
- C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

### 3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
1. Install transition couplings at joints of piping with small differences in OD's.
  2. In Drainage Piping: Shielded, non-pressure transition couplings.
- B. Dielectric Fittings:
1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
  2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples or unions.
  3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric nipples.
  4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

### 3.5 VALVE INSTALLATION

- A. Comply with requirements in Section 220523. General-duty valve installation requirements.
- B. Shutoff Valves:
1. Install shutoff valve on each sewage pump discharge.
  2. Install gate or full-port ball valve for piping NPS 2 and smaller.
  3. Install gate valve for piping NPS 2-1/2 and larger.
- C. Check Valves: Install swing check valve, between pump and shutoff valve, on each sewage pump discharge.
- D. Backwater Valves: Install backwater valves in piping subject to backflow.
1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
  2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
  3. Install backwater valves in accessible locations.
  4. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

### 3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
  - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
  - 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
  - 3. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
  - 4. Vertical Piping: MSS Type 8 or Type 42, clamps.
  - 5. Install individual, straight, horizontal piping runs:
    - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
    - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
    - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
  - 6. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
  - 7. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- C. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- D. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
  - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
  - 2. NPS 3: 60 inches with 1/2-inch rod.
  - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
  - 4. NPS 6 and NPS 8 : 60 inches with 3/4-inch rod.
  - 5. NPS 10 and NPS 12 60 inches with 7/8-inch rod.
  - 6. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- E. Install supports for vertical cast-iron soil piping every 15 feet and or at every floor
- F. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
  - 1. NPS 1-1/4: 84 inches with 3/8-inch rod.
  - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
  - 3. NPS 2: 10 feet with 3/8-inch rod.
  - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
  - 5. NPS 3: 12 feet with 1/2-inch rod.
  - 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
  - 7. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
  - 8. NPS 6 and NPS 8: 12 feet with 3/4-inch rod.
  - 9. NPS 10 and NPS 12 : 12 feet with 7/8-inch rod



- G. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 72 inches with 3/8-inch rod.
  2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
  3. NPS 2-1/2: 108 inches with 1/2-inch rod.
  4. NPS 3 and NPS 5: 10 feet with 1/2-inch rod.
  5. NPS 6: 10 feet with 5/8-inch rod.
  6. NPS 8: 10 feet with 3/4-inch rod
- H. Install supports for vertical copper tubing every 10 feet and at every floor

### 3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:
1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
  2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
  3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
  4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
  5. Comply with requirements for backwater valves cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
  6. Equipment: Connect waste piping as indicated.
    - a. Provide shutoff valve if indicated and union for each connection.
    - b. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Connect force-main piping to the following:
1. Sanitary Sewer: To exterior force main.
  2. Sewage Pump: To sewage pump discharge.
- E. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- F. Make connections according to the following unless otherwise indicated:
1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.

2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

### 3.8 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Division 22 Section 220553 "Identification for Plumbing Piping and Equipment."

### 3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
  1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
  2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
  2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
  3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
  4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
  5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  6. Prepare reports for tests and required corrective action.

- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  - 1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved.
    - a. Expose work that was covered or concealed before it was tested.
  - 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials.
    - a. Isolate test source and allow to stand for four hours.
    - b. Leaks and loss in test pressure constitute defects that must be repaired.
  - 3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  - 4. Prepare reports for tests and required corrective action.

### 3.10 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

### 3.11 PIPING SCHEDULE

- A. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
  - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  - 2. Hubless, cast-iron soil pipe and fittings; heavy duty hubless-piping couplings; and coupled joints.
  - 3. Copper DWV tube, copper drainage fittings, and soldered joints.
  - 4. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- B. Aboveground, soil and waste piping NPS 5 and larger shall be any of the following:
  - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
  - 3. Galvanized-steel pipe, drainage fittings, and threaded joints.
  - 4. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- C. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
  - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  - 2. Copper DWV tube, copper drainage fittings, and soldered joints.

- a. Option for Vent Piping, NPS 2-1/2 and NPS 3-1/2: Hard copper tube, Type M; copper pressure fittings; and soldered joints.
- 3. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- D. Aboveground, vent piping NPS 5 and larger shall be any of the following:
  - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
  - 3. Galvanized-steel pipe, drainage fittings, and threaded joints.
  - 4. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- E. Underground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:
  - 1. Extra heavy class, cast-iron soil piping; gaskets; and gasketed joints.
  - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
  - 3. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- F. Underground, soil and waste piping NPS 5 and larger shall be any of the following:
  - 1. Extra heavy class, cast-iron soil piping; gaskets; and gasketed joints.
  - 2. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
  - 3. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints
- G. Aboveground sanitary-sewage force mains upto NPS 2 shall be any of the following:
  - 1. Hard copper tube, Type L; copper pressure fittings; and soldered joints.
  - 2. Galvanized-steel pipe, pressure fittings, and threaded joints.
- H. Aboveground sanitary-sewage force mains NPS 2-1/2 to NPS 6 shall be any of the following:
  - 1. Hard copper tube, Type L; copper pressure fittings; and soldered joints.
  - 2. Galvanized-steel pipe, pressure fittings, and threaded joints.
- I. Underground sanitary-sewage force mains NPS 4 and smaller shall be any of the following:
  - 1. Ductile-iron, mechanical-joint piping and mechanical joints.
  - 2. Fitting-type transition coupling for piping smaller than NPS 1-1/2 and pressure transition coupling for NPS 1-1/2 and larger if dissimilar pipe materials.
- J. Underground sanitary-sewage force mains NPS 5 and larger shall be any of the following:
  - 1. Ductile-iron, mechanical-joint piping and mechanical joints.
  - 2. Pressure transition couplings if dissimilar pipe materials.

END OF SECTION 221316

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## SECTION 22 13 19 SANITARY WASTE PIPING SPECIALTIES

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This Section includes the following sanitary drainage piping specialties:
  - 1. Backwater valves
  - 2. Cleanouts.
  - 3. Air admittance Valves
  - 4. Roof flashing assemblies.
  - 5. Through-penetration firestop assemblies.
  - 6. Miscellaneous sanitary drainage piping specialties.
  - 7. Flashing Materials
  - 8. Solids interceptors.
- B. Related Sections include the following:
  - 1. Division 22 Section "Sanitary Waste and Vent Piping".

#### 1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. HDPE: High-density polyethylene plastic.
- C. PE: Polyethylene plastic.
- D. PP: Polypropylene plastic.
- E. PVC: Polyvinyl chloride plastic.

#### 1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories for the following:
  - 1. Grease interceptors.
- B. Shop Drawings: Show fabrication and installation details for frost-resistant vent terminals.
  - 1. Wiring Diagrams: Power, signal, and control wiring.

- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

## 1.5 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic sanitary piping specialty components.

## PART 2 - PRODUCTS

### 2.1 ASSEMBLY DESCRIPTIONS

- A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary waste piping specialty components.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing, and marked for intended location and application.

### 2.2 BACKWATER VALVES

- A. Horizontal, Cast-Iron Backwater Valves:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Jay R. Smith Mfg. Co.
    - b. Josam Company.
    - c. MIFAB, Inc.
    - d. Watts; a Watts Water Technologies company.
    - e. Zurn Industries, LLC.
  - 2. Standard: ASME A112.14.1.
  - 3. Size: Same as connected piping.
  - 4. Body: Cast iron.
  - 5. Cover: Cast iron with bolted or threaded access check valve.

6. End Connections: Hubless.
7. Type Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang open for airflow unless subject to backflow condition.
8. Extension: ASTM A 74, Service class; full-size, cast-iron, soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

B. Drain-Outlet Backwater Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jay R. Smith Mfg. Co.
  - b. Josam Company.
  - c. Watts; a Watts Water Technologies company.
  - d. Zurn Industries, LLC.
2. Size: Same as floor drain outlet.
3. Body: Cast iron or bronze made for vertical installation in bottom outlet of floor drain.
4. Check Valve: Removable ball float.
5. Inlet: Threaded.
6. Outlet: Threaded or spigot.

## 2.3 CLEANOUTS

A. Cast Iron Exposed Cleanouts:

1. Available Manufacturers:
  - a. Josam Company; Josam Div.
  - b. MIFAB, Inc.
  - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
  - d. Tyler Pipe; Wade Div.
  - e. Watts Drainage Products Inc.
  - f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
3. Size: Same as connected drainage piping
4. Body Material: cast-iron soil pipe T-branch or Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk or raised-head, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Closure: Stainless-steel plug with seal.

B. Cast Iron Exposed Floor Cleanouts:

1. Available Manufacturers:
  - a. Josam Company; Josam Div.



- b. Watts Drainage Products Inc.
    - c. Zurn Plumbing Products Group; Light Commercial Operation.
    - d. Wade
    - e. Jay R. Smith.
  - 2. Standard: ASME A112.36.2M.
  - 3. Size: Same as connected branch.
  - 4. Type: Threaded, adjustable housing.
  - 5. Body or Ferrule: Cast iron.
  - 6. Clamping Device: Required.
  - 7. Outlet Connection: Threaded.
  - 8. Closure: Brass plug with tapered threads.
  - 9. Adjustable Housing Material: Cast iron.
  - 10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
  - 11. Frame and Cover Shape: Round.
  - 12. Top Loading Classification: Medium Duty.
  - 13. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
  - 14. Standard: ASME A112.3.1.
  - 15. Size: Same as connected branch.
  - 16. Housing: Stainless steel.
  - 17. Closure: Stainless steel with seal.
  - 18. Riser: Stainless-steel drainage pipe fitting to cleanout.
- C. Cast-Iron Wall Cleanouts:
- 1. Available Manufacturers:
    - a. Josam Company; Josam Div.
    - b. MIFAB, Inc.
    - c. Watts Drainage Products Inc.
    - d. Zurn Plumbing Products Group; Specification Drainage Operation.
    - e. Wade
    - f. Jay R. Smith
  - 2. Standard: ASME A112.36.2M. Include wall access.
  - 3. Size: Same as connected drainage piping.
  - 4. Body: Hub-and-spigot, cast-iron soil pipe T-branch, or Hubless, cast-iron soil pipe test tee as required to match connected piping.
  - 5. Closure: cast-iron plug.
  - 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
  - 7. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.
  - 8. Wall Access: Round, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

## 2.4 AIR-ADMITTANCE VALVES

### A. Fixture Air-Admittance Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Ayrlett, LLC.
    - b. Durgo, Inc.
    - c. Oatey.
    - d. ProSet Systems Inc.
  - 2. Standard: ASSE 1051, Type A for single fixture or Type B for branch piping.
  - 3. Housing: Plastic.
  - 4. Operation: Mechanical sealing diaphragm.
  - 5. Size: Same as connected fixture or branch vent piping.
- B. Stack Air-Admittance Valves:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Ayrlett, LLC.
    - b. Durgo, Inc.
    - c. Oatey.
    - d. ProSet Systems Inc.
  - 2. Standard: ASSE 1050 for vent stacks.
  - 3. Housing: Plastic.
  - 4. Operation: Mechanical sealing diaphragm.
  - 5. Size: Same as connected stack vent or vent stack.
- C. Wall Box for Air-Admittance Valves:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Ayrlett, LLC.
    - b. Durgo, Inc.
    - c. Oatey.
    - d. ProSet Systems Inc.
  - 2. Description: White plastic housing with white plastic grille, made for recessed installation. Include bottom pipe connection and space to contain one air-admittance valve.
  - 3. Size: About 9 inches wide by 8 inches high by 4 inches deep

## 2.5 FLOOR DRAINS

- A. Cast-Iron Floor Drains:
- 1. Available manufacturers:
    - a. Josam Company; Josam Div.
    - b. Tyler Pipe; Wade Div.
    - c. Watts Drainage Products Inc.
    - d. Zurn Plumbing Products Group; Light Commercial Operation.
    - e. Jay R. Smith

2. Standard: ASME A112.6.3.
3. Pattern: Floor drain.
4. Body Material: Gray iron.
5. Anchor Flange: Required.
6. Clamping Device: Required.
7. Sediment Bucket: Not required for finished areas.
8. Top or Strainer Material: Nickel bronze.
9. Top Shape: Round.
10. Top Loading Classification: Light Duty.
11. Trap Material: Cast iron.
12. Trap Pattern: Standard P-trap.

2.6 ROOF FLASHING ASSEMBLIES (all architectural specifications shall supersede this paragraph).

A. Roof Flashing Assemblies:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Acorn Engineering Company; Elmdor/Stoneman Div.
  - b. Thaler Metal Industries Ltd.
  - c. Stoneman

B. Description: Manufactured assembly made of 4.0-lb/sq. ft., 0.0625-inch-thick, seamless lead flashing collar with steel reinforcement and skirt extending at least 8 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.

1. Open-Top Vent Cap: Without cap.
2. Low-Silhouette Vent Cap: With vandal-proof vent cap.
3. Extended Vent Cap: With field-installed, vandal-proof vent cap.

2.7 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

A. Through-Penetration Firestop Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. ProSet Systems Inc.
2. Standard: UL 1479 assembly of sleeve and stack fitting with firestopping plug.
3. Size: Same as connected soil, waste, or vent stack.
4. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
5. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.

6. Special Coating: Corrosion resistant on interior of fittings.

## 2.8 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

### A. Open Drains:

1. Description: Shop or field fabricate from ASTM A 74, Service class, hub-and-spigot, cast-iron soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C 564 rubber gaskets.
2. Size: Same as connected waste piping.

### B. Deep-Seal Traps:

1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
2. Size: Same as connected waste piping.
  - a. NPS 2: 4-inch-minimum water seal.
  - b. NPS 2-1/2 and Larger: 5-inch-minimum water seal.

### C. Floor-Drain, Trap-Seal Primer Fittings:

1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

### D. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

### E. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 2 inches above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

### F. Stack Flashing Fittings:

1. Description: Counter-flashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
2. Size: Same as connected stack vent or vent stack.

G. Vent Caps:

1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
2. Size: Same as connected stack vent or vent stack.

H. Frost-Resistant Vent Terminals:

1. Description: Manufactured or shop-fabricated assembly constructed of copper, lead-coated copper, or galvanized steel.
2. Design: To provide 1-inch enclosed air space between outside of pipe and inside of flashing collar extension, with counterflashing.

I. Expansion Joints:

1. Standard: ASME A112.6.4.
2. Body: Cast iron with bronze sleeve, packing, and gland.
3. End Connections: Matching connected piping.
4. Size: Same as connected soil, waste, or vent piping.

## 2.9 FLASHING MATERIALS

A. Copper Sheet: ASTM B 152/B 152M, of the following minimum weights and thicknesses, unless otherwise indicated:

1. General Applications: 12 oz./sq. ft. thickness.
2. Vent Pipe Flashing: 8 oz./sq. ft. thickness.

B. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness, unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.

C. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.

D. Fasteners: Metal compatible with material and substrate being fastened.

E. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.

F. Solder: ASTM B 32, lead-free alloy.

G. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

## 2.10 SOLIDS INTERCEPTORS

A. Solids Interceptors:

1. Jay R. Smith Model 8710 or a comparable product by one of the following:

- a. Josam Company; Josam Div.
  - b. Tyler Pipe; Wade Div.
  - c. Watts Drainage Products Inc.
  - d. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Type: Factory-fabricated interceptor made for removing and retaining sediment from wastewater.
  - 3. Body Material: Cast iron or steel.
  - 4. Interior Separation Device: Screens.
  - 5. Interior Lining: Corrosion-resistant enamel.
  - 6. Mounting: Above floor.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backwater valves in building drain piping.
  - 1. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
- C. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
  - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
  - 2. Locate at each change in direction of piping greater than 45 degrees.
  - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
  - 4. Locate at base of each vertical soil and waste stack.
- D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- E. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- F. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
  - 1. Position floor drains for easy access and maintenance.
  - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:

- a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
  - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
  - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
- 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
- 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- G. Install through-penetration firestop assemblies in plastic conductors and stacks at floor penetrations.
- H. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- I. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
- J. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- K. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- L. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
  - 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
  - 2. Size: Same as floor drain inlet.
- M. Install air-gap fittings on indirect-waste piping discharge into sanitary drainage system.
- N. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- O. Install vent caps on each vent pipe passing through roof.
- P. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
- Q. Install frost-proof vent caps on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.
- R. Install wood-blocking reinforcement for wall-mounting-type specialties.
- S. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.
- T. All valves, fittings and specialties shall have a pressure class rating that exceeds the pressure of the system it is installed in.

### 3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Grease Interceptors: Connect inlet and outlet to unit, and connect flow-control fitting and vent to unit inlet piping.
- D. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."

### 3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
  - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
  - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
  - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
  - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
  - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Division 07 Section "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.
- G. Fabricate and install flashing and pans, sumps, and other drainage shapes.

### 3.4 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
  - 1. Interceptors.



- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

- 1. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

### 3.5 FIELD QUALITY CONTROL

- A. Tests and Inspections:

- 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

### 3.6 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

## SECTION 221319.13 - SANITARY DRAINS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Cast iron floor drains.
  - 2. Stainless steel floor drains
  - 3. Cast iron floor sinks
  - 4. Stainless steel floor sinks
  - 5. Trench drains.

#### 1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene styrene.
- B. FRP: Fiberglass-reinforced plastic.
- C. HDPE: High-density polyethylene.
- D. PE: Polyethylene.
- E. PP: Polypropylene.
- F. PVC: Polyvinyl chloride.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

### PART 2 - PRODUCTS

#### 2.1 DRAIN ASSEMBLIES

- A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary piping specialty components.

C. All sanitary floor drains shall be provided with pro-vent trap guard size for each floor drain. Product shall be tested in accordance with ASSE 1072 test standard for ANSI/ASME A112.6.3

D. Cast-Iron Floor Drains:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jay R. Smith Mfg. Co.
  - b. Josam Company.
  - c. Watts; a Watts Water Technologies company.
  - d. Zurn Industries, LLC.
2. Standard: ASME A112.6.3.
3. Pattern: Floor drain.
4. Body Material: Gray iron.
5. Seepage Flange: Required.
6. Anchor Flange: Required.
7. Clamping Device: Required.
8. Outlet: Bottom or Side coordinate with filed conditions.
9. Backwater Valve: Not required unless indicated on drawings.
10. Coating on Interior and Exposed Exterior Surfaces: **For laboratory applications Acid-resistant enamel.**
11. Sediment Bucket:
12. Top or Strainer Material: **Gray cast iron in mechanical equipment rooms, polished nickel bronze in all finished areas.**
13. Top Shape: Round or Square as scheduled
14. Dimensions of Top or Strainer: Refer to schedule.
15. Top Loading Classification: **Heavy Duty 20 for any application subject to traffic like parking or repair garages.**
16. Funnel: Not required unless specified on plan or in schedule.
17. Inlet Fitting: **Gray iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.**
18. Trap Material: Cast iron.
19. Trap Pattern: Standard P-trap.
20. Trap Features: Cleanout, Trap-seal primer valve drain connection where indicated in schedule.

E. Stainless-Steel Floor Drains, ASME A112.3.1:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jay R. Smith Mfg. Co.
  - b. Josam Company.
  - c. Watts; a Watts Water Technologies company.
  - d. Zurn Industries, LLC.
2. Outlet: Bottom or Side.
3. Top or Strainer Material: Stainless steel.
4. Top Shape: Round or Square.

5. Dimensions of Top or Strainer:
6. Seepage Flange: Required.
7. Anchor Flange: Required.
8. Clamping Device: Required.
9. Trap-Primer Connection: **Required where indicated on plan**
10. Trap Material: Stainless steel.
11. Trap Pattern: Standard P-trap.

## 2.2 FLOOR SINKS

### A. Cast-Iron Floor Sinks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2.
  - a. Jay R. Smith Mfg. Co.
  - b. Josam Company.
  - c. Watts; a Watts Water Technologies company.
  - d. Zurn Industries, LLC.
3. Standard: ASME A112.6.7.
4. Pattern: Funnel floor drain.
5. Body Material: Cast iron.
6. Anchor Flange: Required.
7. Clamping Device: Required.
8. Outlet: Bottom, no-hub connection.
9. Coating on Interior Surfaces: Not required.
10. Sediment Bucket: .
11. Internal Strainer: Flat.
12. Internal Strainer Material: Aluminum.
13. Top Grate Material: loose, r hinged.
14. Top of Body and Grate Finish: Nickel bronze.
15. Top Shape: Round or Square.
16. Dimensions of Top Grate: as per plan.
17. Top Loading Classification: .
18. Funnel: Required..

### B. Stainless-Steel Floor Sinks, ASME A112.6.7:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2.
  - a. Jay R. Smith Mfg. Co.
  - b. Josam Company.
  - c. Watts; a Watts Water Technologies company.
  - d. Zurn Industries, LLC.
3. Standard: ASME A112.6.7.
4. Pattern: Funnel floor drain.
5. Body Material: Stainless steel.
6. Anchor Flange: Required.

7. Clamping Device: Required.
8. Outlet: Bottom, no-hub connection.
9. Sediment Bucket: .
10. Internal Strainer: Dome or Flat.
11. Internal Strainer Material: Stainless steel.
12. Top Grate Material: loose or hinged.
13. Top of Body and Grate Finish: Satin nickel or Stainless steel.
14. Top Shape: Round or Square.
15. Dimensions of Top Grate: refer to plan and schedule.
16. Top Loading Classification: No traffic.
17. Funnel: Required..

## 2.3 TRENCH DRAINS

### A. Trench Drains:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jay R. Smith Mfg. Co.
  - b. Josam Company.
  - c. MIFAB, Inc.
  - d. Tyler Pipe; a subsidiary of McWane Inc.
  - e. Watts; a Watts Water Technologies company.
  - f. Zurn Industries, LLC.
2. Standard: ASME A112.6.3 for trench drains.
3. Material: Ductile or gray iron.
4. Flange: Anchor and Seepage.
5. Clamping Device: Required.
6. Outlet: Bottom, End or Side coordinate with field conditions
7. Grate Material: Stainless steel.
8. Grate Finish: Brushed.
9. Dimensions of Frame and Grate: refer to plan and schedule
10. Top Loading Classification: Extra Heavy Duty. H-20
11. Trap Material: Cast iron.
12. Trap Pattern: Standard P-trap.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
  1. Position floor drains for easy access and maintenance.
  2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.
  3. Set with grates depressed according to the following drainage area radii:

- a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
  - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
  - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
- 4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.
  - a. Maintain integrity of waterproof membranes where penetrated.
- 5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- B. Install trench drains at low points of surface areas to be drained.
  - 1. Set grates of drains flush with finished surface, unless otherwise indicated.
- C. Comply with ASME A112.3.1 for installation of stainless-steel channel drainage systems.
  - 1. Install on support devices, so that top will be flush with adjacent surface.
- D. Install FRP channel drainage system components on support devices, so that top will be flush with adjacent surface.
- E. Install plastic channel drainage system components on support devices, so that top will be flush with adjacent surface.
- F. Install open drain fittings with top of hub 2 inches above floor.

### 3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Comply with requirements in Section 221319 "Sanitary Waste Piping Specialties" for backwater valves, air admittance devices and miscellaneous sanitary drainage piping specialties.
- C. Install piping adjacent to equipment to allow service and maintenance.

### 3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319.13

## SECTION 22 14 13 - STORM DRAINAGE PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Hubless, cast-iron soil pipe and fittings.
  - 2. Galvanized-steel pipe and fittings.
  - 3. Ductile-iron pipe and fittings.
  - 4. Specialty pipe and fittings.
  - 5. Encasement for underground metal piping.
- B. Related Sections:
  - 1. Division 33 Section "Storm Utility Drainage Piping" for storm drainage piping outside the building.

#### 1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
  - 1. Storm Drainage Piping: 10-foot head of water.

#### 1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For controlled-flow roof drainage system. Include calculations, plans, and details.
- C. Field quality-control reports.

#### 1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping System Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic drain piping and "NSF-sewer" for plastic sewer piping.



## 1.6 PROJECT CONDITIONS

- A. Interruption of Existing Storm-Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
  - 1. Notify Construction Manager, Owner no fewer than two days in advance of proposed interruption of storm-drainage service.
  - 2. Do not proceed with interruption of storm-drainage service without Construction Manager's, Owner's written permission.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
  - 1. Storm Drainage Piping: 300-foot head of water
  - 2. Storm Drainage, Force-Main Piping: 100 psig.

### 2.2 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

### 2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings:
  - 1. Marked with CISPI collective trademark and NSF certification mark.
  - 2. Standard: ASTM A 888 or CISPI 301.
- B. CISPI, Hubless-Piping Couplings:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Fernco Inc.
    - b. MIFAB, Inc.
    - c. Tyler Pipe.
  - 2. Standards: ASTM C 1277 and CISPI 310.
  - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

- C. Heavy-Duty, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Fernco
  - b. ANACO-Husky.
  - c. MIFAB, Inc.
  - d. Tyler Pipe; a subsidiary of McWane Inc.
2. Standard: ASTM C 1540.
3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

D. Cast-Iron, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. MG Piping Products Company.
2. Standard: ASTM C 1277.
3. Description: Two-piece ASTM A 48/A 48M, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.

E. **No Hub Fitting Restraints;**

1. **Basis-of-Design Product: Subject to compliance with requirements, provide Holdrite: 117 Series No Hub Fitting Restraints or comparable**
2. **Description: CISPI Designation 301-12 , large diameter no-hub cast iron fittings, 4” and over in size, shall be provided with supplemental support to minimize the risk of joints separation under high thrust conditions. Auxiliary restraint products used shall be manufactured assemblies with thrust pressure rating adequate for the specific installation. Field devised methods and materials shall not be used to accomplish this application solution.**

2.4 GALVANIZED-STEEL PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
  1. Tubular USA.
  2. U.S. Steel.
  3. Wheatland Tube Company.
- B. Pipe: ASTM A 53/A 53M, Type E, Standard Weight class. Include square-cut-grooved or threaded ends matching joining method.
- C. Galvanized-Cast-Iron Drainage Fittings: ASME B16.12, threaded.
- D. Steel-Pipe Pressure Fittings:

1. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106/A 106M, Schedule 40, seamless steel pipe. Include ends matching joining method.
2. Malleable-Iron Unions: ASME B16.39; Class 150; hexagonal-stock body with ball-and-socket, metal-to-metal, bronze seating surface; and female threaded ends.
3. Galvanized-Gray-Iron, Threaded Fittings: ASME B16.4, Class 125, standard pattern.

E. Cast-Iron Flanges: ASME B16.1, Class 125.

1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

## 2.5 DUCTILE-IRON PIPE AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Ductile Iron Pipe.
2. McWane Ductile.
3. U.S. Pipe and Foundry Company.

B. Ductile-Iron, Mechanical-Joint Piping:

1. Ductile-Iron Pipe: AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
2. Ductile-Iron Fittings: AWWA C110/A21.10, mechanical-joint ductile- or gray-iron standard pattern or AWWA C153/A21.53, ductile-iron compact pattern.
3. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

## 2.6 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified-piping-system fitting.
3. Unshielded, Nonpressure Transition Couplings:
  - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - 1) Dallas Specialty & Mfg. Co.
    - 2) Fernco Inc.
    - 3) Mission Rubber Company, LLC; a division of MCP Industries.
    - 4) Plastic Oddities.

- b. Standard: ASTM C 1173.
  - c. Description: Elastomeric sleeve, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
  - d. Sleeve Materials:
    - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
    - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
    - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
4. Shielded, Nonpressure Transition Couplings:
- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - 1) Cascade Waterworks Mfg. Co.
    - 2) Mission Rubber Company, LLC; a division of MCP Industries.
  - b. Standard: ASTM C 1460.
  - c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
  - d. End Connections: Same size as and compatible with pipes to be joined.
5. Pressure Transition Couplings:
- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
    - 1) Cascade Waterworks Mfg. Co.
    - 2) EBAA Iron, Inc.
    - 3) Ford Meter Box Company, Inc. (The).
    - 4) JCM Industries, Inc.
    - 5) Romac Industries, Inc.
  - b. Standard: AWWA C219.
  - c. Description: Metal, sleeve-type couplings same size as pipes to be joined, and with pressure rating at least equal to and ends compatible with pipes to be joined.
  - d. Center-Sleeve Material: Carbon steel, Stainless steel, Ductile iron.
  - e. Gasket Material: Natural or synthetic rubber.
  - f. Metal Component Finish: Corrosion-resistant coating or material.

B. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
2. Dielectric Unions:
  - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Capitol Manufacturing Company.
    - 2) Central Plastics Company.
    - 3) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
    - 4) Wilkins; a Zurn company.
  - b. Description:
    - 1) Standard: ASSE 1079.
    - 2) Pressure Rating: 150 psig at 180 deg F.
    - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
3. Dielectric Flanges:
  - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Capitol Manufacturing Company.
    - 2) Central Plastics Company.
    - 3) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
    - 4) Wilkins; a Zurn company.
  - b. Description:
    - 1) Standard: ASSE 1079.
    - 2) Factory-fabricated, bolted, companion-flange assembly.
    - 3) Pressure Rating: 150 psig.
    - 4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
4. Dielectric-Flange Insulating Kits:
  - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - 1) Advance Products & Systems, Inc.
    - 2) Calpico, Inc.
    - 3) Central Plastics Company.
    - 4) Pipeline Seal and Insulator, Inc.
  - b. Description:

- 1) Nonconducting materials for field assembly of companion flanges.
- 2) Pressure Rating: 150 psig.
- 3) Gasket: Neoprene or phenolic.
- 4) Bolt Sleeves: Phenolic or polyethylene.
- 5) Washers: Phenolic with steel-backing washers.

5. Dielectric Nipples:

- a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1) Grinnell Mechanical Products.
  - 2) Matco-Norca.
  - 3) Precision Plumbing Products.
- b. Description: Electroplated steel nipple.
- c. Standard: IAPMO PS 66.
- d. Pressure Rating: 300at 225 deg F.
- e. End Connections: Male threaded or grooved.
- f. Lining: Inert and noncorrosive, propylene.

2.7 ENCASEMENT FOR UNDERGROUND METAL PIPING

- A. Standard: ASTM A 674 or AWWA C105/A 21.5.
- B. Material: High-density, cross-laminated polyethylene film of 0.004-inch or linear low-density polyethylene film of 0.008-inch minimum thickness.
- C. Form: Sheet or tube.
- D. Color: Black or natural.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- B. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- C. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- D. Install piping to permit valve servicing.

- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Install piping to allow application of insulation.
- I. Make changes in direction for storm drainage piping using appropriate branches, bends, and long-sweep bends. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Lay buried building piping beginning at low point of each system.
  - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
  - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
  - 3. Maintain swab in piping and pull past each joint as completed.
- K. Install storm drainage piping at the following minimum slopes unless otherwise indicated:
  - 1. Building Storm Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
  - 2. Horizontal Storm-Drainage Piping: 2 percent downward in direction of flow.
- L. Install cast-iron storm piping according to CISPI's "Cast Iron Storm Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron storm Pipe and Fittings."
  - 1. Install encasement on underground piping according to ASTM A 674 or AWWA C105.
- M. Install engineered controlled-flow drain specialties and storm drainage piping in locations indicated.
- N. Install steel piping according to applicable plumbing code.
- O. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- P. Install underground, ductile-iron, force-main piping according to AWWA C600.
  - 1. Install buried piping inside building between wall and floor penetrations and connection to storm sewer piping outside building with restrained joints.
  - 2. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
  - 3. Install encasement on piping according to ASTM A 674 or AWWA C105/A 21.5.
- Q. Install underground, copper, force-main tubing according to CDA's "Copper Tube Handbook."
  - 1. Install encasement on piping according to ASTM A 674 or AWWA C105/A 21.5.

- R. Install force mains at elevations indicated.
- S. Plumbing Specialties:
  - 1. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers in storm drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping. Comply with requirements for cleanouts specified in Division 22 Section "Storm Drainage Piping Specialties."
  - 2. Install drains in storm drainage gravity-flow piping. Comply with requirements for drains specified in Division 22 Section "Storm Drainage Piping Specialties."
- T. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."
- X. Insulate storm piping as per specification section 220719 Plumbing Pipe Insulation and Jackets.

### 3.2 JOINT CONSTRUCTION

- A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub-and-Spigot, Cast-Iron Soil Piping Calked Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.
- C. Hubless, Cast-Iron Soil Piping Coupled Joints: Join according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- E. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fittings. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.



- F. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.
- G. Joint Restraints and Sway Bracing:
  - 1. Provide joint restraints and sway bracing for storm drainage piping joints to comply with the following conditions:
    - a. Provide axial restraint for pipe and fittings 5 inches and larger, upstream and downstream of all changes in direction, branches, and changes in diameter greater than two pipe sizes.
    - b. Provide rigid sway bracing for pipe and fittings 4 inches and larger, upstream and downstream of all changes in direction 45 degrees and greater.
    - c. Provide rigid sway bracing for pipe and fittings 5 inches and larger, upstream and downstream of all changes in direction and branch openings.
- H. All no-hub cast iron fittings, 4" and over in size, shall be provided with supplemental support to minimize the risk of joints separation under high thrust conditions. Auxiliary restraint products used shall be manufactured assemblies with thrust pressure rating adequate for the specific installation. Field devised methods and materials shall not be used to accomplish this application solution

### 3.3 SPECIALTY PIPE FITTING INSTALLATION

- A. Dielectric Fittings:
  - 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
  - 2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples or unions.
  - 3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.
- B. Dielectric Fittings:
  - 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
  - 2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples unions.
  - 3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges, flange kits, nipples.
  - 4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

### 3.4 VALVE INSTALLATION

- A. General valve installation requirements for general-duty valve installations are specified in the following Sections:
  - 1. Section 220523 general duty valves for plumbing."
- B. Shutoff Valves:
  - 1. Install shutoff valve on each sump pump discharge.
  - 2. Install full port ball valve for piping NS 2 and smaller.

3. Install gate valve for piping NPS 2-1/2 and larger.
- C. Check Valves: Install swing-check valve, between pump and shutoff valve, on each sump pump discharge.
- D. Backwater Valves: Install backwater valves in piping subject to backflow.
  1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
  2. Install backwater valves in accessible locations.
  3. Comply with requirements for backwater valves specified in Section 221423 "Storm Drainage Piping Specialties."

### 3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
  1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
  2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
  3. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
  4. Vertical Piping: MSS Type 8 or Type 42, clamps.
  5. Individual, Straight, Horizontal Piping Runs:
    - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
    - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
    - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
  6. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
  7. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
  1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
  2. NPS 3: 60 inches with 1/2-inch rod.
  3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
  4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
- F. Install supports for vertical cast-iron soil piping every 15 feet and at every floor
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/4: 84 inches with 3/8-inch rod.
  2. NPS 1-1/2: 108 inches with 3/8-inch rod.
  3. NPS 2: 10 feet with 3/8-inch rod.
  4. NPS 2-1/2: 11 feet with 1/2-inch rod.
  5. NPS 3: 12 feet with 1/2-inch rod.
  6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
  7. NPS 6 and NPS 8: 12 feet with 3/4-inch rod.
  8. NPS 10 and NPS 12: 12 feet with 7/8-inch rod.
- H. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.
- I. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 72 inches with 3/8-inch rod.
  2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
  3. NPS 2-1/2: 108 inches with 1/2-inch rod.
  4. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
  5. NPS 6: 10 feet with 5/8-inch rod.
  6. NPS 8: 10 feet with 3/4-inch rod.
- J. Install supports for vertical copper tubing every 10 feet.

### 3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.
1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
  2. Comply with requirements for cleanouts specified in Division 22 Section "Storm Drainage Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
  2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
- F. Make connections according to the following unless otherwise indicated:

1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

### 3.7 IDENTIFICATION

- A. Identify exposed storm drainage piping. Comply with requirements for identification specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

### 3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
  1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
  2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Re-inspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for re-inspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
  2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
  3. Test Procedure: Test storm drainage piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts until completion of inspection, water level must not drop. Inspect joints for leaks.
  4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  5. Prepare reports for tests and required corrective action.
- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved.
    - a. Expose work that was covered or concealed before it was tested.

2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials.
    - a. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
  3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  4. Prepare reports for tests and required corrective action.
- F. Piping will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

### 3.9 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

### 3.10 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground storm drainage piping NPS 6 and smaller shall be any of the following:**
  1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  2. Hubless, cast-iron soil pipe and fittings; Heavy Duty, hubless-piping couplings; and coupled joints.
  3. Galvanized-steel pipe, drainage fittings, and threaded joints.
  4. Copper Type DWV tube, copper drainage fittings, and soldered joints.
  5. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- C. Aboveground, storm drainage piping NPS 8 and larger shall be any of the following:**
  1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
  2. Hubless, cast-iron soil pipe and fittings; heavy duty, hubless-piping couplings; and coupled joints.
  3. Galvanized-steel pipe, drainage fittings, and threaded joints.
  4. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- D. Underground storm drainage piping NPS 6 and smaller shall be any of the following:**
  1. Extra heavy class, cast-iron soil pipe and fittings; gaskets; heavy-duty, hubless-piping couplings; and coupled joints.
  2. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.

- E. Underground, storm drainage piping NPS 8 and larger shall be any of the following:**
1. Extra heavy class, cast-iron soil pipe and fittings; heavy-duty, hubless-piping couplings; and coupled joints.
  2. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.

**FORCE MAINS**

- F. Aboveground storm drainage force mains NPS 1-1/2 and NPS 2 shall be any of the following:**
1. Hard copper tube, Type L copper pressure fittings, and soldered joints.
  2. Galvanized-steel pipe, pressure fittings, and threaded joints.
- G. Aboveground storm drainage force mains NPS 2-1/2 to NPS 6 shall be any of the following:**
1. Hard copper tube, Type L copper pressure fittings, and soldered joints.
  2. Galvanized-steel pipe, pressure fittings, and threaded joints.
  3. Fitting-type transition couplings if dissimilar pipe materials.
- H. Underground storm drainage force mains NPS 4 and smaller shall be any of the following:**
1. Hard copper tube; Type L copper pressure fittings; and soldered joints.
  2. Ductile-iron, mechanical-joint piping and mechanical joints.
  3. Ductile-iron, push-on-joint piping and push-on joints.
  4. Ductile-iron, grooved-joint piping and grooved joints.
  5. Fitting-type transition coupling for piping smaller than NPS 1-1/2 and pressure transition coupling for NPS 1-1/2 and larger if dissimilar pipe materials.
- I. Underground storm drainage force mains NPS 5 and larger shall be any of the following:**
1. Hard copper tube; Type L wrought-copper pressure fittings; and soldered joints.
  2. Ductile-iron, mechanical-joint piping and mechanical joints.
  3. Pressure transition couplings if dissimilar pipe materials.

END OF SECTION 221413

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## SECTION 22 14 23 - STORM DRAINAGE PIPING SPECIALTIES

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Roof drains – Primary and Secondary.
  - 2. Miscellaneous storm drainage piping specialties
  - 3. Cleanouts.
  - 4. Backwater valves.
  - 5. Trench drains.
  - 6. Channel drainage systems.
  - 7. Through-penetration firestop assemblies.
  - 8. Flashing materials.

#### 1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

#### 1.4 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

### PART 2 - PRODUCTS

#### 2.1 METAL ROOF DRAINS

- A. Cast-Iron, General-Purpose Roof Drains:
  - 1. Combination Primary and Secondary (Overflow) Drain: Zurn Z164
  - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
  - 3. Body Material: Cast iron.
  - 4. Dimension of Body;
    - a. Small Sump 8"
    - b. Medium Sump 8" -12"
    - c. Large Sump 14"-16"



5. Combination Flashing Ring and Gravel Stop: Required.
6. Flow control weir; required
7. Outlet: Bottom or Side. Coordinate in field
8. Outlet Type: No hub threaded
9. Extension Collars: Required.
10. Underdeck Clamp: Required.
11. Expansion Joint: Required.
12. Sump Receiver Plate: Required.
13. Dome Material: Cast iron.
14. Wire Mesh: Stainless steel or brass over dome.
15. Perforated Gravel Guard: Stainless steel.
16. Vandal-Proof Dome: Required.
17. Water Dam: Not required.

## 2.2 CLEANOUTS

### A. Floor Cleanouts:

1. Jay R. Smith Model 4253:
  - a. Josam Company.
  - b. Watts Water Technologies, Inc.
  - c. Zurn Plumbing Products Group; Light Commercial Products Operation.
2. Standard: ASME A112.36.2M.
3. Size: Same as connected branch.
4. Type: Cast-iron soil pipe with cast-iron ferrule or Threaded, adjustable housing.
5. Body or Ferrule Material: Cast iron.
6. Clamping Device: Required.
7. Closure: Brass plug with tapered threads.
8. Frame and Cover Material and Finish: Nickel-bronze, copper alloy, Polished bronze.
9. Frame and Cover Shape: Round.
10. Top-Loading Classification: Light Duty.
11. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.

### B. Test Tees:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Josam Company.
  - b. Smith, Jay R. Mfg. Co.
  - c. Watts Water Technologies, Inc.
  - d. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M and ASTM A 74, ASTM A 888, or CISPI 301, for cleanout test tees.
3. Size: Same as connected drainage piping.

4. Body Material: Hub-and-spigot, cast-iron soil-pipe T-branch or hubless, cast-iron soil-pipe test tee as required to match connected piping.
5. Closure Plug: Countersunk, brass.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

C. Wall Cleanouts:

1. Jay R. Smith Model 4472:
  - a. Josam Company.
  - b. Watts Water Technologies, Inc.
  - c. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M, for cleanouts. Include wall access.
3. Size: Same as connected drainage piping.
4. Body Material: Hubless as required to match connected piping.
5. Closure: Countersunk or raised-head, drilled-and-threaded brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.
8. Wall Access: Round, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

## 2.3 BACKWATER VALVES

A. Cast-Iron, Horizontal Backwater Valves:

1. Standard: ASME A112.14.1.
2. Size: Same as connected piping.
3. Body Material: Cast iron.
4. Cover: Cast iron with bolted or threaded access check valve.
5. End Connections: no hub.
6. Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang closed.
7. Extension: ASTM A 74, Service class; full-size, cast-iron soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

B. Cast-Iron, Drain-Outlet Backwater Valves:

1. Standard: ASME A112.14.1.
2. Size: Same as floor drain outlet.
3. Body Material: Cast iron or bronze made for vertical installation in bottom outlet of floor drain.
4. Check Valve: Removable ball float.
5. Inlet: Threaded.
6. Outlet: Threaded or spigot.

## 2.4 TRENCH DRAINS

A. Trench Drains:

1. Standard: ASME A112.6.3.
2. Body Material: Cast iron.

3. Flange: Anchor.
4. Clamping Device: Required.
5. Outlet: Bottom, End, or Side coordinate in filed
6. Outlet Type: Inside caulk.
7. Grate Material: Ductile iron, cast iron, or stainless steel.
8. Grate Finish: brushed stainless steel
9. Dimensions of Frame and Grate: refer to plan and notes.
10. Top-Loading Classification: Extra-Heavy Duty.

## 2.5 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

### A. Through-Penetration Firestop Assemblies:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ProSet Systems Inc.
2. Standard: ASTM E 814, for through-penetration firestop assemblies.
3. Certification and Listing: Intertek Testing Service NA for through-penetration firestop assemblies.
4. Size: Same as connected pipe.
5. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
6. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
7. Special Coating: Corrosion resistant on interior of fittings.

## 2.6 FLASHING MATERIALS

- A. Copper Sheet: ASTM B 152/B 152M, 12 oz./sq. ft..
- B. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- C. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.
- D. Fasteners: Metal compatible with material and substrate being fastened.
- E. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- F. Solder: ASTM B 32, lead-free alloy.

## PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install roof drains at low points of roof areas according to roof membrane manufacturer's written installation instructions. Roofing materials are specified in Division 07 Sections.
  - 1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
  - 2. Position roof drains for easy access and maintenance.
- B. Install cleanouts in aboveground piping and building drain piping according to the following instructions unless otherwise indicated:
  - 1. Use cleanouts the same size as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
  - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
  - 3. Locate cleanouts at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
  - 4. Locate cleanouts at base of each vertical soil and waste stack.
- C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- E. Install test tees in vertical conductors and near floor.
- F. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- G. Install through-penetration firestop assemblies in plastic conductors at concrete floor penetrations.
- H. Install sleeve flashing device with each conductor passing through floors with waterproof membrane.
- I. Install through-penetration firestop assemblies for penetrations of fire- and smoke-rated assemblies.
  - 1. Comply with requirements in Section 078413 "Penetration Firestopping."
- J. All valves, fittings and specialties shall have a pressure class rating that exceeds the pressure of the system it is installed in.

### 3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

### 3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece of metal unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
  - 1. Lead Sheets: Burn joints of 6.0-lb/sq. ft. lead sheets, 0.0938-inch thickness or thicker. Solder joints of 4.0-lb/sq. ft. lead sheets, 0.0625-inch thickness or thinner.
  - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
  - 1. Pipe Flashing: Sleeve type, matching the pipe size, with a minimum length of 10 inches and with skirt or flange extending at least 8 inches around pipe.
  - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
  - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Fabricate and install flashing and pans, sumps, and other drainage shapes.

### 3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221423

## SECTION 22 14 29 - SUMP PUMPS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Submersible sump pumps.
  - 2. Sump-pump basin covers.
  - 3. Elevator Oil Minder Sump Pump.

#### 1.3 SUBMITTALS

- A. Product Data: For each type of pump, motor, control panel, basin cover. Include construction details, material descriptions, dimensions of individual components and profiles. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Wiring Diagrams: For power, signal, and control wiring.
- C. Operation and Maintenance Data: For pumps and controls, to include in operation and maintenance manuals.

#### 1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written rigging instructions for handling.

## PART 2 - PRODUCTS

### 2.1 SUBMERSIBLE SUMP PUMPS

#### A. Submersible, Fixed-Position, Single-Seal Sump Pumps:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
  - a. Federal Pumps
  - b. Bell & Gossett Domestic Pump; ITT Corporation.
  - c. Goulds Pumps; ITT Corporation.
  - d. Grundfos Pumps Corp.
  - e. Liberty Pumps.
  - f. Stancor, Inc.
2. Description: Factory-assembled and -tested sump-pump unit.
3. Pump Type: Submersible, end-suction, single-stage, close-coupled, overhung-impeller, centrifugal sump pump as defined in HI 1.1-1.2 and HI 1.3.
4. Pump Casing: Cast iron, with strainer inlet, legs that elevate pump to permit flow into impeller, and vertical discharge for piping connection.
5. Seal: Mechanical.
6. Motor: Hermetically sealed, capacitor-start type; with built-in overload protection; lifting eye or lug; and three-conductor, waterproof power cable of length required and with grounding plug and cable-sealing assembly for connection at pump.
7. A name-plate showing the serial number, discharge GPM and Head of each pump shall be attached to the respective pump. The necessary wiring and controlling devices will be furnished and installed complete under the Electrical Division, unless otherwise specified.
8. Controls:
  - a. Duplex Sump pump shall be controlled by a pedestal mounted float switch with built in alternator, Square D Company Class 9038 type AW-1 in a NEMA Type 4 watertight and dust-tight enclosure that is actuated by a minimum 7" stainless steel ball float and stainless steel rod guided above and below floor plate of pump.
  - b. Provide a high water alarm consisting of an auxiliary pedestal mounted single pole float switch equipped with a pedestal guide, gas-tight stainless steel rod and minimum 7" stainless steel ball float. Should the high water alarm be activated, a warning signal shall be delivered to the Indicator Panel. With electric bell; 120-V ac, with transformer and contacts for remote alarm bell.
  - c. Switch Type: Pedestal-mounted float switch with float rods and rod buttons.
  - d. Float Guides: Pipe or other restraint for floats and rods in basins of depth greater than 60 inches.
9. Control-Interface Features:
  - a. Remote Alarm Contacts: For remote alarm interface.
  - b. Building Automation System Interface: Auxiliary contacts in pump controls for interface to building automation system and capable of providing the following:
    - 1) On-off status of pump.

2) Alarm status.

2.2 SUMP PUMP CAPACITIES AND CHARACTERISTICS

1. Refer to Drawing Equipment notes and schedules for unit specifications and capacities.

2.3 SUMP-PUMP BASIN COVERS

- A. Angle frame and sump pit cover plate shall be provided and installed by the Plumbing Contractor. The Contractor shall coordinate the sump pit cover with the pump supplier such that it has all required openings for pumps and piping with openings having gaskets, seals, and bushings such as: access to pumps, pump shafts, control rods, discharge piping, vent connections, and power cables.

1. Reinforcement: Steel or cast iron, capable of supporting foot traffic.

2.4 SUMP PUMP (ELEVATOR PIT)

- A. Provide a Stancor pump in the elevator pit. Refer to Drawing P-001 for pump specifications and capacities.
- B. Provide check valve on pump discharge. Provide 5 ft. extra cable rolled and clamped to allow for removal of pump from pit. Provide a local disconnect switch, and pump control panel where indicated on the drawings.
- C. Pump Casing: Cast iron, with strainer inlet, legs that elevate pump to permit flow into impeller, and vertical discharge for piping connection.
- D. Seal: Mechanical.
- E. Motor: Hermetically sealed, capacitor-start type; with built-in overload protection; lifting eye or lug; and three-conductor, waterproof power cable of length required and with grounding plug and cable-sealing assembly for connection at pump.
- F. A name-plate showing the serial number, discharge GPM and Head of each pump shall be attached to the respective pump. The necessary wiring devices will be furnished and installed complete under the Electrical Division, unless otherwise specified.
- G. Controls:
  1. Simplex sump pump shall be controlled by a pedestal mounted float switch that is actuated by a minimum 7" stainless steel ball float and stainless-steel rod guided above and below floor plate of pump. Or a cable mounted float for on off.
  2. Provide a high-water alarm consisting of an auxiliary pedestal mounted single pole float switch, equipped with a pedestal guide, (or cable mounted float) gas-tight stainless-steel rod and minimum 7" stainless steel ball float. Should the high-water alarm be activated, a warning signal shall be delivered to the Indicator Panel. With electric bell; 120-V ac, with transformer and contacts for remote alarm bell. The contacts shall be wired to the building BMS. Upon contact closure an alarm signal shall be initiated on the BMS which indicates high water and which elevator pit is being served. (ie. Main elevator bank or side walk lift elevator)



3. Switch Type: float switch with float rods and rod buttons. Or cable mounted.
4. Float Guides: Pipe or other restraint for floats and rods in basins of depth greater than 60 inches.
5. Control Panel CB 1000;
  - a. Pumps serving non-hydraulic elevators shall have pump control panels that are NEMA 4x suitable for pump control with optional dry remote alarm contacts for high water alarm.
  - b. Stanmore model CB 1000. With pump running light, high level alarm, test and silence bottom and H-O-A selector switch.
  - c. Pumps serving hydraulic elevators shall have a Nema 4x control panel 4x suitable for pump control with (2) optional dry remote alarm contacts for high water alarm and oil alarm. Provide stainless steel discriminating oil detector.
  - d. Panel and pump system shall be Stancore oil minder model OM-50SR- ELV, with reset button, silence button RMS connector.
  - e. Provide local disconnect switch for all pump systems.

## 2.5 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 22 Section "Common Motor Requirements for Plumbing Equipment."
  1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
  2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.
- B. Motors for submersible pumps shall be hermetically sealed.

## PART 3 - EXECUTION

### 3.1 EARTHWORK

- A. Excavation and filling are specified in Division 31 Section "Earth Moving."

### 3.2 EXAMINATION

- A. Examine roughing-in for plumbing piping to verify actual locations of storm drainage piping connections before sump pump installation.

### 3.3 INSTALLATION

- A. Pump Installation Standards: Comply with HI 1.4 for installation of sump pumps.
- B. The Contractor shall have the pump supplier verify the depth of each sump pit so that proper length of shaft shall be supplied.

### 3.4 CONNECTIONS

- A. Comply with requirements for piping specified in Division 22 Section "Facility Storm Drainage Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Make all required connections of pumps to the piping systems. Use flexible connectors to connect pumps to piping.
- C. Install piping adjacent to equipment to allow service and maintenance.

### 3.5 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
  - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- B. Tests and Inspections:
  - 1. Perform each visual and mechanical inspection.
  - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Pumps and controls will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

### 3.6 STARTUP SERVICE

- A. Perform startup service.
  - 1. Complete installation and startup checks according to manufacturer's written instructions.

### 3.7 ADJUSTING

- A. Adjust pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust control set points.

### 3.8 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain controls and pumps.

END OF SECTION 221429

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## SECTION 221513 - GENERAL-SERVICE COMPRESSED-AIR PIPING

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This Section includes piping and related specialties for general-service compressed-air systems:
  - 1. Pipes, tubes, and fittings.
  - 2. Joining materials.
  - 3. Valves.
  - 4. Dielectric fittings.
  - 5. Flexible pipe connectors.
  - 6. Specialties.
  - 7. Quick couplings.
  - 8. Hose assemblies.
- B. Related Sections include the following:
  - 1. Section 221519 "General-Service Packaged Air Compressors and Receivers" for general-service air compressors and accessories.

#### 1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. CR: Chlorosulfonated polyethylene synthetic rubber.
- C. EPDM: Ethylene-propylene-diene terpolymer rubber.
- D. HDPE: High-density polyethylene plastic.
- E. NBR: Acrylonitrile-butadiene rubber.
- F. PE: Polyethylene plastic.
- G. PVC: Polyvinyl chloride plastic.
- H. High-Pressure Compressed-Air Piping: System of compressed-air piping and specialties operating at pressures between 150 and 200 psig.

- I. Low-Pressure Compressed-Air Piping: System of compressed-air piping and specialties operating at pressures of 150 psig or less.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For the following:
  - 1. Dielectric fittings.
  - 2. Flexible pipe connectors.
  - 3. Safety valves.
  - 4. Pressure regulators. Include rated capacities and operating characteristics.
  - 5. Automatic drain valves.
  - 6. Filters. Include rated capacities and operating characteristics.
  - 7. Lubricators. Include rated capacities and operating characteristics.
  - 8. Quick couplings.
  - 9. Hose assemblies.

#### 1.5 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Qualification Data: For installers.
- C. Field quality-control test reports.

#### 1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For general-service compressed-air piping specialties to include in emergency, operation, and maintenance manuals.

#### 1.7 QUALITY ASSURANCE

- A. Installer Qualifications:
  - 1. Extruded-Tee Outlet Procedure: Qualify operators according to training provided by T-DRILL Industries Inc., for making branch outlets.
  - 2. Joining Procedures for Aluminum Piping Systems: Qualify installers according to training provided by manufacturers.
- B. Brazing: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications," or to AWS B2.2, "Standard for Brazing Procedure and Performance Qualification."
- C. Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
- D. ASME Compliance:
  - 1. Comply with ASME B31.1, "Power Piping," for high-pressure compressed-air piping.

2. Comply with ASME B31.3, "Process Piping," for high- and low-pressure compressed-air piping.
3. Comply with ASME B31.9, "Building Services Piping," for low-pressure compressed-air piping.

## PART 2 - PRODUCTS

### 2.1 PIPES, TUBES, AND FITTINGS

- A. Schedule 40, Steel Pipe: ASTM A53/A53M, Type E or S, Grade B, black or hot-dip zinc coated with ends threaded according to ASME B1.20.1.
  1. Steel Nipples: ASTM A733, made of ASTM A53/A53M or ASTM A106, Schedule 40, galvanized seamless steel pipe. Include ends matching joining method.
  2. Malleable-Iron Fittings: ASME B16.3, Class 150 or 300, threaded.
  3. Malleable-Iron Unions: ASME B16.39, Class 150 or 300, threaded.
  4. Steel Flanges: ASME B16.5, Class 150 or 300, carbon steel, threaded.
  5. Wrought-Steel Butt-Welding Fittings: ASME B16.9, Schedule 40.
  6. Steel Flanges: ASME B16.5, Class 150 or 300, carbon steel.
  7. Grooved-End Fittings and Couplings:
    - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
      - 1) Anvil International.
      - 2) Grinnell G-Fire by Johnson Controls Company.
      - 3) Star Pipe Products.
  8. Couplings: AWWA C606 or UL 213, for steel-pipe dimensions and rated for 300-psig minimum working pressure. Include ferrous housing sections, gasket suitable for compressed air, and bolts and nuts. Provide EDPM gaskets for oil-free compressed air. Provide NBR gaskets if compressed air contains oil or oil vapor.
- B. Transition Couplings for Metal Piping: Metal coupling or other manufactured fitting same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.

### 2.2 JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for compressed-air piping system contents.
  1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
    - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
    - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.

- C. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated.
- D. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

## 2.3 VALVES

- A. Metal Ball, Check, and Comply with requirements in Section 220523. "general Duty Valves for Plumbing Piping,"

## 2.4 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

- B. Dielectric Unions:

- 1.
- 2. Description:
  - a. Standard: ASSE 1079.
  - b. Pressure Rating: 300 psig.
  - c. End Connections: Solder-joint copper alloy and threaded ferrous.

- C. Dielectric Flanges:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Matco-Norca.
  - b. Viega LLC.
  - c. WATTS.
  - d. Wilkins.
- 2. Description:
  - a. Standard: ASSE 1079.
  - b. Factory-fabricated, bolted, companion-flange assembly.
  - c. Pressure Rating: 300 psig.
  - d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

- D. Dielectric-Flange Insulating Kits:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Advance Products & Systems, Inc.

- b. Calpico, Inc.
- c. Central Plastics Company.
- d. Pipeline Seal and Insulator, Inc.

2. Description:

- a. Nonconducting materials for field assembly of companion flanges.
- b. Pressure Rating: 250 psig.
- c. Gasket: Neoprene or phenolic.
- d. Bolt Sleeves: Phenolic or polyethylene.
- e. Washers: Phenolic with steel backing washers.

## 2.5 FLEXIBLE PIPE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- 1. Flex-Hose Co., Inc.
- 2. Metraflex Company (The).
- 3. Proco Products, Inc.
- 4. Unaflex.
- 5. Universal Metal Hose.

B. Stainless-Steel-Hose Flexible Pipe Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.

- 1. Working-Pressure Rating: 250 psig minimum.
- 2. End Connections, NPS 2 and Smaller: Threaded steel pipe nipple.
- 3. End Connections, NPS 2-1/2 and Larger: Flanged steel nipple.

## 2.6 SPECIALTIES

A. Safety Valves: ASME Boiler and Pressure Vessel Code: Section VIII, "Pressure Vessels," construction; National Board certified, labeled, and factory sealed; constructed of bronze body with poppet-type safety valve for compressed-air service.

- 1. Pressure Settings: Higher than discharge pressure and same or lower than receiver pressure rating.

B. Air-Main Pressure Regulators: Bronze body, direct acting, spring-loaded manual pressure-setting adjustment, and rated for 250-psig inlet pressure, unless otherwise indicated.

- 1. Type: Pilot operated.

C. Air-Line Pressure Regulators: Diaphragm or pilot operated, bronze body, direct acting, spring-loaded manual pressure-setting adjustment, and rated for 200-psig minimum inlet pressure, unless otherwise indicated.



- D. Automatic Drain Valves: Stainless-steel body and internal parts, rated for 200-psig minimum working pressure, capable of automatic discharge of collected condensate. Include mounting bracket if wall mounting is indicated.
- E. Coalescing Filters: Coalescing type with activated carbon capable of removing water and oil aerosols; with color-change dye to indicate when carbon is saturated and warning light to indicate when selected maximum pressure drop has been exceeded. Include mounting bracket if wall mounting is indicated.
- F. Mechanical Filters: Two-stage, mechanical-separation-type, air-line filters. Equip with deflector plates, resin-impregnated-ribbon-type filters with edge filtration, and drain cock. Include mounting bracket if wall mounting is indicated.
- G. Air-Line Lubricators: With drip chamber and sight dome for observing oil drop entering air stream; with oil-feed adjustment screw and quick-release collar for easy bowl removal. Include mounting bracket if wall mounting is indicated.
  - 1. Provide with automatic feed device for supplying oil to lubricator.

## 2.7 QUICK COUPLINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Aeroquip Corporation.
  - 2. Foster Manufacturing, Inc.
  - 3. Milton Industries, Inc.
  - 4. TOMCO Products Inc.
- B. General Requirements for Quick Couplings: Assembly with locking-mechanism feature for quick connection and disconnection of compressed-air hose.
- C. Automatic-Shutoff Quick Couplings: Straight-through brass body with O-ring or gasket seal and stainless-steel or nickel-plated-steel operating parts.
  - 1. Socket End: With one-way valve and threaded inlet for connection to piping or threaded hose fitting.
  - 2. Plug End: Flow-sensor-bleeder, check-valve type with barbed outlet for attaching hose.
- D. Valveless Quick Couplings: Straight-through brass body with stainless-steel or nickel-plated-steel operating parts.
  - 1. Socket End: With O-ring or gasket seal, without valve, and with barbed inlet for attaching hose.
  - 2. Plug End: With barbed outlet for attaching hose.

## 2.8 HOSE ASSEMBLIES

- A. Description: Compatible hose, clamps, couplings, and splicers suitable for compressed-air service, of nominal diameter indicated, and rated for 300-psig minimum working pressure, unless otherwise indicated.
1. Hose: Reinforced double-wire-braid, CR-covered hose for compressed-air service.
  2. Hose Clamps: Stainless-steel clamps or bands.
  3. Hose Couplings: Two-piece, straight-through, threaded brass or stainless-steel O-ring or gasket-seal swivel coupling with barbed ends for connecting two sections of hose.
  4. Hose Splicers: One-piece, straight-through brass or stainless-steel fitting with barbed ends for connecting two sections of hose.

## PART 3 - EXECUTION

### 3.1 PIPING APPLICATIONS

- A. Compressed-Air Piping between Air Compressors and Receivers: Use one of the following piping materials for each size range:
1. NPS 2 and Smaller: Schedule 10, black-steel or galvanized steel pipe; threaded, malleable-iron fittings; and threaded joints.
  2. NPS 2-1/2 to NPS 4: Schedule 40, black or galvanized-steel pipe; threaded, malleable-iron fittings; and threaded joints.
- B. Low-Pressure Compressed-Air Distribution Piping: Use the following piping materials for each size range:
1. NPS 2 and Smaller: Schedule 10, black or galvanized-steel pipe; threaded, malleable-iron fittings; and threaded joints.
  2. NPS 2-1/2 to NPS 4: Schedule 40, black or galvanized-steel pipe; threaded, malleable-iron fittings; and threaded joints.
- C. High-Pressure Compressed-Air Distribution Piping: Use the following piping materials for each size range:
1. NPS 2 Insert pipe size and Smaller: Schedule 40, black or galvanized-steel pipe; threaded, malleable-iron fittings; and threaded joints.
  2. NPS 2-1/2 to NPS 6: Schedule 40, black-steel pipe; wrought-steel fittings; and welded joints.
- D. Drain Piping: Use the following piping materials:
1. and Smaller: Type M copper tube; wrought-copper fittings; and brazed or soldered joints.

### 3.2 VALVE APPLICATIONS

- A. Metal General-Duty Valves: Comply with requirements and use valve types specified in "Valve Applications" Articles in Section 220523. "General Duty Valves for Plumbing Piping," according to the following:
  - 1. Low-Pressure Compressed Air: Valve types specified for low-pressure compressed air.
  - 2. High-Pressure Compressed Air: Valve types specified for medium-pressure compressed air.
  - 3. Equipment Isolation NPS 2 and Smaller: Safety-exhaust, copper-alloy ball valve with exhaust vent and pressure rating at least as great as piping system operating pressure.

### 3.3 PIPING INSTALLATION, GENERAL

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of compressed-air piping. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, air-compressor sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping concealed from view and protected from physical contact by building occupants, unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited, unless otherwise indicated.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal and to coordinate with other services occupying that space.
- E. Install piping adjacent to equipment and machines to allow service and maintenance.
- F. Install air and drain piping with 1 percent slope downward in direction of flow.
- G. Install nipples, flanges, unions, transition and special fittings, and valves with pressure ratings same as or higher than system pressure rating, unless otherwise indicated.
- H. Equipment and Specialty Flanged Connections:
  - 1. Use steel companion flange with gasket for connection to steel pipe.
  - 2. Use cast-copper-alloy companion flange with gasket and brazed or soldered joint for connection to copper tube. Do not use soldered joints for connection to air compressors or to equipment or machines producing shock or vibration.
- I. Flanged joints may be used instead of specified joint for any piping or tubing system.
- J. Extended-tee outlets with brazed branch connection may be used for copper tubing, within extruded-tee connection diameter to run tube diameter ratio for tube type, according to Extruded Tee Connections Sizes and Wall Thickness for Copper Tube (Inches) Table in ASTM F2014.
- K. Install eccentric reducers where compressed-air piping is reduced in direction of flow, with bottoms of both pipes and reducer fitting flush.

- L. Install branch connections to compressed-air mains from top of main. Provide drain leg and drain trap at end of each main and branch and at low points.
- M. Install thermometer and pressure gage on discharge piping from each air compressor and on each receiver. Comply with requirements in Section 220519 " and Gages for Plumbing Piping."
- N. Install piping to permit valve servicing.
- O. Install piping free of sags and bends.
- P. Install fittings for changes in direction and branch connections.
- Q. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- R. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."
- T. All piping and fitting shall be painted black.

### 3.4 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints for Steel Piping: Join according to AWS D10.12/D10.12M.
- E. Brazed Joints for Copper Tubing: Join according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
- F. Soldered Joints: Apply ASTM B813, water-flushable flux, unless otherwise indicated, to tube end. Join according to ASTM B828 or CDA's "Copper Tube Handbook."

- G. Extruded-Tee Outlets for Copper Tubing: Form branches according to ASTM F2014, with tools recommended by procedure manufacturer, and using operators qualified according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Use asbestos-free, nonmetallic gasket suitable for compressed air. Join flanges with gasket and bolts according to ASME B31.9 for bolting procedure.
- I. Dissimilar Metal Piping Material Joints: Use dielectric fittings.

### 3.5 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Section 220523.
- B. Install shutoff valves and unions or flanged joints at compressed-air piping to air compressors.
- C. Install shutoff valve at inlet to each automatic drain valve, filter, lubricator, and pressure regulator.
- D. Install check valves to maintain correct direction of compressed-air flow to and from compressed-air piping specialties and equipment.

### 3.6 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. NPS 2 and Smaller: Use dielectric unions.
- C. NPS 2-1/2 to NPS 4: Use dielectric flanges.

### 3.7 FLEXIBLE PIPE CONNECTOR INSTALLATION

- A. Install flexible pipe connectors in discharge piping and in inlet air piping from remote air-inlet filter of each air compressor.
- B. Install bronze-hose flexible pipe connectors in copper compressed-air tubing.
- C. Install stainless-steel-hose flexible pipe connectors in steel compressed-air piping.

### 3.8 SPECIALTY INSTALLATION

- A. Install safety valves on receivers in quantity and size to relieve at least the capacity of connected air compressors.
- B. Install air-main pressure regulators in compressed-air piping at or near air compressors.
- C. Install air-line pressure regulators in branch piping to equipment and tools.

- D. Install automatic drain valves on after-coolers, receivers, and dryers. Discharge condensate onto nearest floor drain.
- E. Install coalescing filters in compressed-air piping at or near air compressors and upstream from mechanical filters. Mount on wall.
- F. Install mechanical filters in compressed-air piping at or near air compressors and downstream from coalescing filters.
- G. Install air-line lubricators in branch piping to machine tools.
- H. Install quick couplings at piping terminals for hose connections.
- I. Install hose assemblies at hose connections.

### 3.9 CONNECTIONS

- A. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment and machine.
- B. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment and machine.

### 3.10 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- B. Comply with requirements in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support devices.
- C. Vertical Piping: MSS Type 8 or 42, clamps.
- D. Individual, Straight, Horizontal Piping Runs:
  - 1. 100 Feet or Less: MSS Type 1, adjustable, steel clevis hangers.
  - 2. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
- E. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
- F. Base of Vertical Piping: MSS Type 52, spring hangers.
- G. Support horizontal piping within 12 inches of each fitting and coupling.
- H. Rod diameter may be reduced 1 size for double-rod hangers, with 3/8-inch minimum rods.
- I. Install hangers for Schedule 40, steel piping with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1/4 to NPS 1/2: 96 inches with 3/8-inch rod.
  2. NPS 3/4 to NPS 1-1/4: 84 inches with 3/8-inch rod.
  3. NPS 1-1/2: 12 feet with 3/8-inch rod.
  4. NPS 2: 13 feet with 3/8-inch rod.
  5. NPS 2-1/2: 14 feet with 1/2-inch rod.
  6. NPS 3: 15 feet with 1/2-inch rod.
  7. NPS 3-1/2: 16 feet with 1/2-inch rod.
  8. NPS 4: 17 feet with 5/8-inch rod.
  9. NPS 5: 19 feet with 5/8-inch rod.
  10. NPS 6: 21 feet with 3/4-inch rod.
  11. NPS 8: 24 feet with 3/4-inch rod.
  12. NPS 10: 26 feet with 7/8-inch rod.
  13. NPS 12: 30 feet with 7/8-inch rod.
- J. Install supports for vertical, Schedule 40, steel piping every 15 feet.
- K. Install hangers for Schedule 5, steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1/2: 72 inches with 3/8-inch rod.
  2. NPS 3/4: 84 inches with 3/8-inch rod.
  3. NPS 1: 96 inches with 3/8-inch rod.
  4. NPS 1-1/4: 108 inches with 3/8-inch rod.
  5. NPS 1-1/2: 10 feet with 3/8-inch rod.
  6. NPS 2: 11 feet with 3/8-inch rod.
- L. Install supports for vertical, Schedule 5, steel piping every 10 feet.
- M. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1/4: 60 inches with 3/8-inch rod.
  2. NPS 3/8 and NPS 1/2: 72 inches with 3/8-inch rod.
  3. NPS 3/4: 84 inches with 3/8-inch rod.
  4. NPS 1: 96 inches with 3/8-inch rod.
  5. NPS 1-1/4: 108 inches with 3/8-inch rod.
  6. NPS 1-1/2: 10 feet with 3/8-inch rod.
  7. NPS 2: 11 feet with 3/8-inch rod.
  8. NPS 2-1/2: 13 feet with 1/2-inch rod.
  9. NPS 3: 14 feet with 1/2-inch rod.
  10. NPS 3-1/2: 15 feet with 1/2-inch rod.
  11. NPS 4: 16 feet with 1/2-inch rod.
  12. NPS 5: 18 feet with 1/2-inch rod.
  13. NPS 6: 20 feet with 5/8-inch rod.
  14. NPS 8: 23 feet with 3/4-inch rod.
- N. Install supports for vertical copper tubing every 10 feet.
- O. Use manufacturer's recommended hangers and supports for aluminum piping system.

1. Description: Wire rope using adjustable camlock system with standard threaded stud for connection to provided hangers.
  2. Hangers: UV-stabilized nylon and galvanized clevis style.
  3. Install hangers for aluminum piping every 8 feet
  4. Install supports for vertical aluminum piping every 8 feet.
- P. Install supports for vertical HDPE piping every 48 inches.

### 3.11 LABELING AND IDENTIFICATION

- A. Install identifying labels and devices for general-service compressed-air piping, valves, and specialties. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment."

### 3.12 FIELD QUALITY CONTROL

- A. Perform field tests and inspections.
- B. Tests and Inspections:
1. Piping Leak Tests for Metal Compressed-Air Piping: Test new and modified parts of existing piping. Cap and fill general-service compressed-air piping with oil-free dry air or gaseous nitrogen to pressure of 50 psig above system operating pressure, but not less than 150 psig. Isolate test source and let stand for four hours to equalize temperature. Refill system, if required, to test pressure; hold for two hours with no drop in pressure.
  2. Repair leaks and retest until no leaks exist.
  3. Inspect filters lubricators and pressure regulators for proper operation.
- C. Prepare test reports.

END OF SECTION 221513



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## SECTION 223400 - FUEL-FIRED, DOMESTIC-WATER HEATERS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Commercial, gas-fired, high-efficiency, storage, domestic-water heaters.
  - 2. Domestic-water heater accessories.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type and size of domestic-water heater indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
  - 1. Wiring Diagrams: For power, signal, and control wiring.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of domestic-water heater, from manufacturer.
- B. Domestic-Water Heater Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.
- C. Source quality-control reports.
- D. Field quality-control reports.
- E. Warranty: Sample of special warranty.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For fuel-fired, domestic-water heaters to include in emergency, operation, and maintenance manuals.

## 1.6 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE/IESNA Compliance: Fabricate and label fuel-fired, domestic-water heaters to comply with ASHRAE/IESNA 90.1.
- C. ASME Compliance:
  - 1. Where ASME-code construction is indicated, fabricate and label commercial, domestic-water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61 Annex G, "Drinking Water System Components - Health Effects."

## 1.7 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

## 1.8 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of fuel-fired, domestic-water heaters that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures including storage tank and supports.
    - b. Faulty operation of controls.
    - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
  - 2. Warranty Periods: From date of Substantial Completion.
    - a. Gas fired Domestic- Water Heaters and storage heaters:
      - 1) Storage Tank: 10 years.
      - 2) Controls and Other Components: Two year(s).
      - 3) Heat Exchanger: Five years.
      - 4) Separate Hot-Water Storage Tanks: 10 years.
    - b. Gas-Fired, Tankless, Domestic-Water Heaters:
      - 1) Heat Exchanger: Five years.
      - 2) Controls and Other Components: Three years.
    - c. Residential, Gas-Fired, Storage, Domestic-Water Heaters:

- 1) Storage Tank: Six years.
  - 2) Controls and Other Components: Three years.
- d. Compression Tanks: Five years.

## PART 2 - PRODUCTS

### 2.1 COMMERCIAL, GAS-FIRED, STORAGE, DOMESTIC-WATER HEATERS

#### A. Commercial, Gas-Fired, High-Efficiency, Storage, Domestic-Water Heaters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. A. O. Smith Corporation.
  - b. Bradford White Corporation.
  - c. PVI; A WATTS Brand.
  - d. Rheem Manufacturing Company.
  - e. State Industries.
2. Standard: ANSI Z21.10.3/CSA 4.3.
3. Description: Manufacturer's proprietary design to provide at least 95 percent combustion efficiency at optimum operating conditions.
4. Storage-Tank Construction: ASME-code steel with 150-psig minimum working-pressure rating.
  - a. Tappings: Factory fabricated of materials compatible with tank. Attach tappings to tank before testing.
    - 1) NPS 2 and Smaller: Threaded ends according to ASME B1.20.1.
    - 2) NPS 2-1/2 and Larger: Flanged ends according to ASME B16.5 for steel and stainless-steel flanges and according to ASME B16.24 for copper and copper-alloy flanges.
  - b. Interior Finish: Comply with NSF 61 Annex G barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
  - c. Lining: Glass, Nickel plate, Phenolic coating complying with NSF 61 Annex G barrier materials for potable-water tank linings, including extending lining into and through tank fittings and outlets.
5. Factory-Installed Storage-Tank Appurtenances:
  - a. Anode Rod: Replaceable magnesium.
  - b. Dip Tube: Required unless cold-water inlet is near bottom of tank.
  - c. Drain Valve: Corrosion-resistant metal complying with ASSE 1005.
  - d. Insulation: Comply with ASHRAE/IESNA 90.1. Surround entire storage tank except connections and controls.
  - e. Jacket: Steel with enameled finish.

- f. Burner or Heat Exchanger: Comply with UL 795 or approved testing agency requirements for gas-fired, high-efficiency, direct vent domestic-water heaters and natural-gas fuel.
- g. Temperature Control: Adjustable thermostat.
- h. Safety Controls: Automatic, high-temperature-limit and low-water cutoff devices or systems.
- i. Combination Temperature-and-Pressure Relief Valves: ANSI Z21.22/CSA 4.4-M. Include one or more relief valves with total relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select one relief valve with sensing element that extends into storage tank.

B. Capacity and Characteristics: refer to plans and schedules

## 2.2 DOMESTIC-WATER HEATER ACCESSORIES

A. Domestic-Water Compression Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. A. O. Smith Corporation.
  - b. AMTROL, Inc.
  - c. Honeywell.
  - d. Pentair Pump Group.
  - e. State Industries.
  - f. TACO Comfort Solutions, Inc.
2. Description: Steel, pressure-rated tank constructed with welded joints and factory-installed butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
3. Construction:
  - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
  - b. Interior Finish: Comply with NSF 61 Annex G barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
  - c. Air-Charging Valve: Factory installed.
4. Capacity and Characteristics:
  - a. Working-Pressure Rating: 150 psig.
  - b. Capacity Acceptable: as specified on plan but not less than 5 gallon minimum.
  - c. Air Precharge Pressure: 15.

B. Drain Pans: Corrosion-resistant metal with raised edge. Comply with ANSI/CSA LC 3. Include dimensions not less than base of domestic-water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads or with ASME B1.20.7 garden-hose threads.

- C. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1.
- D. Heat-Trap Fittings: ASHRAE 90.2.
- E. Manifold Kits: Domestic-water heater manufacturer's factory-fabricated inlet and outlet piping for field installation, for multiple domestic-water heater installation. Include ball-, butterfly-, or gate-type shutoff valves to isolate each domestic-water heater and calibrated memory-stop balancing valves to provide balanced flow through each domestic-water heater.
- F. Comply with requirements for shutoff valves specified in Section 220523 "General Duty Valves for Plumbing Piping,"
- G. Comply with requirements for balancing valves specified in Section 221119 "Domestic Water Piping Specialties."
- H. Gas Shutoff Valves: ANSI Z21.15/CSA 9.1-M, manually operated. Furnish for installation in piping.
- I. Gas Pressure Regulators: ANSI Z21.18/CSA 6.3, appliance type. Include 1/2-psig pressure rating as required to match gas supply.
- J. Automatic Gas Valves: ANSI Z21.21/CSA 6.5, appliance, electrically operated, on-off automatic valve.
- K. Combination Temperature-and-Pressure Relief Valves: Include relieving capacity at least as great as heat input, and include pressure setting less than domestic-water heater working-pressure rating. Select relief valves with sensing element that extends into storage tank.
  - 1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4-M.
- L. Pressure Relief Valves: Include pressure setting less than domestic-water heater working-pressure rating.
  - 1. Gas-Fired, Domestic-Water Heaters: ANSI Z21.22/CSA 4.4-M.
- M. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4-M.
- N. Domestic-Water Heater Stands: Manufacturer's factory-fabricated steel stand for floor mounting, capable of supporting domestic-water heater and water. Provide dimension that will support bottom of domestic-water heater a minimum of 18 inches above the floor.
- O. Domestic-Water Heater Mounting Brackets: Manufacturer's factory-fabricated steel bracket for wall mounting, capable of supporting domestic-water heater and water.

## 2.3 SOURCE QUALITY CONTROL

- A. Factory Tests: Test and inspect assembled domestic-water heaters and storage tanks specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.

- B. Hydrostatically test commercial domestic-water heaters and storage tanks to minimum of one and one-half times pressure rating before shipment.
- C. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.
- D. Prepare test and inspection reports.

## PART 3 - EXECUTION

### 3.1 DOMESTIC-WATER HEATER INSTALLATION

- A. Commercial, Domestic-Water Heater Mounting: Install commercial domestic-water heaters on concrete base. Concrete housekeeping pad shall be a minimum of 3 ½" high and 6" longer and wider than the heater base.
  - 1. Exception: Omit concrete bases for commercial domestic-water heaters if installation on stand, bracket, suspended platform, or directly on floor is indicated.
  - 2. Maintain manufacturer's recommended clearances.
  - 3. Arrange units so controls and devices that require servicing are accessible.
  - 4. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch centers around the full perimeter of concrete base.
  - 5. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
  - 6. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 7. Install anchor bolts to elevations required for proper attachment to supported equipment.
  - 8. Anchor domestic-water heaters to substrate.
- B. Tankless, Domestic-Water Heater Mounting: Install tankless, domestic-water heaters at least 18 inches above floor on wall bracket.
  - 1. Maintain manufacturer's recommended clearances.
  - 2. Arrange units so controls and devices that require servicing are accessible.
  - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
  - 4. Install anchor bolts to elevations required for proper attachment to supported equipment.
  - 5. Anchor domestic-water heaters to substrate.
- C. Install domestic-water heaters level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
  - 1. Install shutoff valves on domestic-water-supply piping to domestic-water heaters and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Section 220523 General Duty Valves For Plumbing Piping. Install gas-fired, domestic-water heaters according to NFPA 54.

2. Install gas shutoff valves on gas supply piping to gas-fired, domestic-water heaters without shutoff valves.
  3. Install gas pressure regulators on gas supplies to gas-fired, domestic-water heaters without gas pressure regulators if gas pressure regulators are required to reduce gas pressure at burner.
  4. Install automatic gas valves on gas supplies to gas-fired, domestic-water heaters if required for operation of safety control.
- D. Comply with requirements for gas shutoff valves, gas pressure regulators, and automatic gas valves specified in Section 231123 "Facility Natural-Gas Piping."
- E. Install commercial domestic-water heaters with seismic-restraint devices. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- F. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- G. Install combination temperature-and-pressure relief valves in water piping for domestic-water heaters without storage. Extend commercial-water-heater relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- H. Install water-heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for domestic-water heaters that do not have tank drains. Comply with requirements for hose-end drain valves specified in Section 221119 "Domestic Water Piping Specialties."
- I. Install thermometer on outlet piping of domestic-water heaters. Comply with requirements for thermometers specified in Section 220519 "Gages for Plumbing Piping."
- J. Assemble and install inlet and outlet piping manifold kits for multiple domestic-water heaters. Fabricate, modify, or arrange manifolds for balanced water flow through each domestic-water heater. Include shutoff valve and thermometer in each domestic-water heater inlet and outlet, and throttling valve in each domestic-water heater outlet. Comply with requirements for valves specified in Section 220523 General Duty Valves for Plumbing Piping.
- K. Install piping-type heat traps on inlet and outlet piping of domestic-water heater storage tanks without integral or fitting-type heat traps.
- L. Fill domestic-water heaters with water.
- M. Charge domestic-water compression tanks with air.

### 3.2 CONNECTIONS

- A. Comply with requirements for domestic-water piping specified in Section 221116 "Domestic Water Piping."



- B. Comply with requirements for gas piping specified in Section 221114 "Natural-Gas Piping."
- C. Drawings indicate general arrangement of piping, fittings, and specialties.
- D. Where installing piping adjacent to fuel-fired, domestic-water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic-water heaters.

### 3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

### 3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
  - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
  - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Domestic-water heaters will be considered defective if they do not pass tests and inspections. Comply with requirements in Section 014000 "Quality Requirements" for retesting and reinspecting requirements and Section 017300 "Execution" for requirements for correcting the Work.
- C. Prepare test and inspection reports.

### 3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain domestic-water heaters.

END OF SECTION 223400

## SECTION 224213.13 - COMMERCIAL WATER CLOSETS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Wall-mounted water closets. - Back outlet.
  - 2. Flushometer valves.
  - 3. Toilet seats.
  - 4. Supports.
- B. Related Requirements:
  - 1. Section 221316 "Sanitary waste and vent piping
  - 2. Section 221319 "sanitary waste piping specialties.

#### 1.3 DEFINITIONS

- A. Effective Flush Volume: Average of two reduced flushes and one full flush per fixture.
- B. Remote Water Closet: Located more than 30 feet from other drain line connections or fixture and where less than 1.5 drainage fixture units are upstream of the drain line connection.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water closets.
  - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For flushometer valves and electronic sensors to include in operation and maintenance manuals.

## 1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Flushometer-Valve Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than six of each type.

## PART 2 - PRODUCTS

### 2.1 WALL-MOUNTED WATER CLOSETS

- A. Water Closets, Wall Mounted, Back Outlet, Top Spud, Accessible **P-1**:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. American Standard.
    - b. Crane Plumbing, L.L.C.
    - c. Kohler Co.
    - d. Sloan Valve Company.
    - e. Zurn Industries, LLC.
  - 2. Bowl: 3351.528 wall mounted elongated
    - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
    - b. Material: Vitreous china.
    - c. Type: Siphon jet.
    - d. Style: Flushometer valve.
    - e. Height: Standard. 15"
    - f. ADA application Height 17-19"
    - g. Rim Contour: Elongated.
    - h. Water Consumption: 1.28 gal. per flush.
    - i. Spud Size and Location: NPS 1-1/2; top.
  - 3. Toilet Seat: split front - oval
  - 4. Support: Water closet carrier.
  - 5. Water-Closet Mounting Height: Standard height 15" and Handicapped/elderly according to ICC/ANSI A117.1. where indicated on architectural plans.
- B. Flush Valve:
  - 1. Flushometer Valve: model 6065.111, ADA compliant
  - 2. Factory-Installed CR-P2 Lithium Battery
  - 3. Self-Cleaning Piston with integral wiper spring significantly reduces clogging and maintenance
  - 4. Selectronic® Proximity System with universal sensor provides hygienic, "hands free" operation. Sensor shall prevent ghost flushing.
  - 5. Dezincification Resistant semi-red brass alloy
  - 6. Fully Mechanical Manual Override Button can flush the valve without power

7. Fail-Safe: Valve automatically closes upon loss of power or water pressure and does not need to be reset
8. Adjustable Sanitary Flush cleans the fixture & maintains the trap seal.
9. Chemical Resistant EPDM Seals for extended life
10. Adjustable Tailpiece for rough-in flexibility
11. Can be installed left or right handed – coordinate in field
12. Model 6065.121

## 2.2 TOILET SEATS

### A. Toilet Seats **P-1:**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard.
  - b. Church Seats; Bemis Manufacturing Company.
  - c. Kohler Co.
  - d. Zurn Industries, LLC.
2. Standard: IAPMO/ANSI Z124.5.
3. Material: Plastic.
4. Type: Commercial Extra heavy duty #5901.100
5. Shape: Elongated rim, open front.
6. Hinge: Self-sustaining, check.
7. Hinge Material: Noncorroding metal.
8. Seat Cover: Not required.
9. Color: White.

## 2.3 SUPPORTS

### A. Water Closet Carrier:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Josam Company.
  - b. Zurn Industries, LLC.
2. Standard: ASME A112.6.1M.
3. Description: Waste-fitting assembly, as required to match drainage piping material and arrangement with faceplates, couplings gaskets, and feet; bolts and hardware matching fixture. Include additional extension coupling, faceplate, and feet for installation in wide pipe space.
4. Adjustable, horizontal siphon jet water closet "Rigid System" with No-Hub connections. Complete with Dura- Coated cast iron right hand or left hand main fitting, (coordinate in field) with 2" vent, adjustable gasketed faceplate, universal floor mounted foot supports, corrosion resistant adjustable polymer coupling with integral test cap, fixture bolts, trim, and stud protectors. Rear anchor tie down and bonded "Neo-Seal" gasket

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before water-closet installation.
- B. Examine walls and floors for suitable conditions where water closets will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION, GENERAL

#### A. Water-Closet Installation:

- 1. Install level and plumb according to roughing-in drawings.
- 2. Install floor-mounted water closets on bowl-to-drain connecting fitting attachments to piping or building substrate.
- 3. Install accessible, wall-mounted water closets at mounting height for handicapped/elderly, according to ICC/ANSI A117.1.

#### B. Support Installation:

- 1. Install supports, affixed to building substrate, for floor-mounted, back-outlet water closets.
- 2. Use carrier supports with waste-fitting assembly and seal.
- 3. Install floor-mounted, back-outlet water closets attached to building floor substrate, onto waste-fitting seals; and attach to support.
- 4. Install wall-mounted, back-outlet water-closet supports with waste-fitting assembly and waste-fitting seals; and affix to building substrate.

#### C. Flushometer-Valve Installation:

- 1. Install flushometer-valve, water-supply fitting on each supply to each water closet.
- 2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
- 3. Install lever-handle flushometer valves for accessible water closets with handle mounted on open side of water closet.
- 4. Install actuators in locations that are easy for people with disabilities to reach.
- 5. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

#### D. Install toilet seats on water closets.

#### E. Wall Flange and Escutcheon Installation:

- 1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations and within cabinets and millwork.
- 2. Install deep-pattern escutcheons if required to conceal protruding fittings.
- 3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

F. Joint Sealing:

1. Seal joints between water closets and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to water-closet color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

- A. Connect water closets with water supplies and soil, waste, and vent piping. Use size fittings required to match water closets.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to water closets, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust water closets and controls. Replace damaged and malfunctioning water closets, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.
- C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. Clean water closets and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed water closets and fittings.
- C. Do not allow use of water closets for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.13

## SECTION 224213.16 - COMMERCIAL URINALS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Wall-hung urinals.
  - 2. Urinal flushometer valves.
  - 3. Supports.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for urinals.
  - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

#### 1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For flushometer valves and electronic sensors to include in operation and maintenance manuals.

#### 1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Flushometer-Valve Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than one of each type.
  - 2. Waterless Urinal Trap-Seal Cartridges: Equal to 200 percent of amount of each type installed, but no fewer than 12 of each type.
  - 3. Waterless Urinal Trap-Seal Liquid: Equal to 1 gal. for each urinal installed.

## PART 2 - PRODUCTS

### 2.1 WALL-HUNG URINALS

#### A. Urinals, Wall Hung, Back Outlet, Washout **P-3:**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard.
  - b. Kohler Co.
  - c. Zurn Industries, LLC.
  - d. .
2. Fixture:
  - a. Standards: ASME A112.19.2/CSA B45.1 and ASME A112.19.5.
  - b. Material: Vitreous china.
  - c. Type: Washout with extended shields.
  - d. Strainer or Trapway: with integral trap.
  - e. Water Consumption: 0.125 gpf to 1.0 gpf
  - f. Spud Size and Location: NPS 3/4, top.
  - g. Outlet Size and Location: NPS 2, back.
  - h. Flushing rim
  - i. Elongated 14" rim from finished wall
  - j. Washout flush action
  - k. Extended sides for privacy
  - l. Strainer included
  - m. Meets ASME flush requirements at 0.125 to 1.0 gpf
  - n. Model 6590.001 top spud
  - o. Color: White.
3. Flushometer Valve: Selectronic flush valve:
4. Waste Fitting:
  - a. Standard: ASME A112.18.2/CSA B125.2 for coupling.
  - b. Size: NPS 2.
5. Support: Type I Urinal Carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture. Include rectangular, steel uprights..
6. Urinal Mounting Height: Standard an Handicapped/elderly according to ICC A117.1. max height 17" max. refer to plans for locations.

### 2.2 URINAL FLUSHOMETER VALVES

#### A. Hard-Wired, Solenoid-Actuator, Diaphragm, Piston Flushometer Valves **P-3:**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:



- a. American standard ; model 6063.013
  - b. Sloan Valve Company.
  - c. Zurn Industries, LLC.
2. Standard: ASSE 1037.
  3. Minimum Pressure Rating: 125 psig.
  4. Features: Include integral check stop and backflow-prevention device.
  5. Material: Brass body with corrosion-resistant components.
  6. Exposed Flushometer-Valve Finish: Chrome plated.
  7. Panel Finish: Chrome plated or stainless steel.
  8. Style: Exposed or Concealed – submit for review and approval.
  9. Actuator: Solenoid complying with UL 1951; listed and labeled as defined in NFPA 70, by a qualified testing agency; and marked for intended location and application.
  10. Trip Mechanism: Hard-wired electronic sensor complying with UL 1951; listed and labeled as defined in NFPA 70, by a qualified testing agency; and marked for intended location and application.
  11. Consumption: 0.125 gal. per flush.
  12. Minimum Inlet: NPS 1 1/4"
  13. Minimum Outlet: NPS 3/4.
  14. Model 60
  15. Accessories;
    - a. Pressure Compensation feature ensures accurate flush volume regardless of inlet water pressure
    - b. Self-Cleaning Piston with integral wiper spring.
    - c. Selectronic® Proximity System with universal sensor.
    - d. Electronics to prevent ghost flushing
    - e. Dezincification Resistant semi-red brass alloy
    - f. Fully Mechanical Manual Override Button can flush the valve without power
    - g. Fail-Safe: Valve automatically closes upon loss of power or water pressure and does not need to be reset
    - h. Adjustable Sanitary Flush cleans the fixture & maintains the trap seal.
    - i. Chemical Resistant EPDM Seals for extended life
    - j. Adjustable Tailpiece for rough-in flexibility
    - k. Can be installed left or right handed

## 2.3 SUPPORTS

### A. Type I Urinal Carrier:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jay R. Smith Mfg Co; a division of Morris Group International.
  - b. Josam Company.
  - c. WATTS.
  - d. Zurn Industries, LLC.
2. Standard: ASME A112.6.1M.

B. Type II Urinal Carrier:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jay R. Smith Mfg Co; a division of Morris Group International.
  - b. Josam Company.
  - c. WATTS.
  - d. Zurn Industries, LLC.
2. Standard: ASME A112.6.1M.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before urinal installation.
- B. Examine walls and floors for suitable conditions where urinals will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Urinal Installation:

1. Install urinals level and plumb according to roughing-in drawings.
2. Install wall-hung, back-outlet urinals onto waste fitting seals and attached to supports.
3. Install wall-hung, bottom-outlet urinals with tubular waste piping attached to supports.
4. Install accessible, wall-mounted urinals at mounting height for the handicapped/elderly, according to ICC/ANSI A117.1.
5. Install trap-seal liquid in waterless urinals.

B. Support Installation:

1. Install supports, affixed to building substrate, for wall-hung urinals.
2. Use off-floor carriers with waste fitting and seal for back-outlet urinals.
3. Use carriers without waste fitting for urinals with tubular waste piping.
4. Use chair-type carrier supports with rectangular steel uprights for accessible urinals.

C. Flushometer-Valve Installation:

1. Install flushometer-valve water-supply fitting on each supply to each urinal.
2. Attach supply piping to supports or substrate within pipe spaces behind fixtures.
3. Install lever-handle flushometer valves for accessible urinals with handle mounted on open side of compartment.
4. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

D. Wall Flange and Escutcheon Installation:

1. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations.
2. Install deep-pattern escutcheons if required to conceal protruding fittings.
3. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."

E. Joint Sealing:

1. Seal joints between urinals and walls and floors using sanitary-type, one-part, mildew-resistant silicone sealant.
2. Match sealant color to urinal color.
3. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

3.3 CONNECTIONS

- A. Connect urinals with water supplies and soil, waste, and vent piping. Use size fittings required to match urinals.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."
- D. Where installing piping adjacent to urinals, allow space for service and maintenance.

3.4 ADJUSTING

- A. Operate and adjust urinals and controls. Replace damaged and malfunctioning urinals, fittings, and controls.
- B. Adjust water pressure at flushometer valves to produce proper flow.
- C. Install fresh batteries in battery-powered, electronic-sensor mechanisms.

3.5 CLEANING AND PROTECTION

- A. Clean urinals and fittings with manufacturers' recommended cleaning methods and materials.
- B. Install protective covering for installed urinals and fittings.
- C. Do not allow use of urinals for temporary facilities unless approved in writing by Owner.

END OF SECTION 224213.16

## SECTION 22 42 16 - COMMERCIAL LAVATORIES AND FAUCETS

### PART 1 - GENERAL

#### 1.1 SECTION INCLUDES

1. Vitreous China wall hung Lavatory
2. Faucets
3. Shields and Guards

#### 1.2 RELATED SECTIONS

1. 221116 "Domestic Water Piping Specialties"
2. 221119 "Domestic Water Piping Specialties"

#### 1.3 REFERENCES

A. American Society of Sanitary Engineering (ASSE):

1. ASSE 1070 - Water Temperature Limiting Devices.

B. American Society of Mechanical Engineers (ASME):

1. ASME A112.18.1 - Plumbing Fixture Fittings.

C. ASTM International (ASTM):

1. ASTM C 170 - Standard Test Method for Compressive Strength of Dimension Stone.
2. ASTM D 570 - Standard Test Method for Water Absorption of Plastics.
3. ASTM D 785 - Standard Test Method for Rockwell Hardness of Plastics and Electrical Insulating Materials.
4. ASTM D 790 - Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials.
5. ASTM E 84 - Standard Test Method for Surface Burning Characteristics of Building Materials.

D. International Code Council (ICC):

1. ICC/ANSI A117.1 – Accessible and Usable Buildings and Facilities.

E. National Fire Protection Association (NFPA):

1. NFPA 70 – National Electrical Code.

F. Underwriters Laboratories, Inc. (UL):

1. UL 723 - Test For Surface Burning Characteristics of Building Materials.
2. UL 1951 - Electric Plumbing Accessories.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for lavatories.
2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

B. Shop Drawings: Include diagrams for power, signal, and control wiring of automatic faucets.

1.5 INFORMATION SUBMITTALS

A. Sample warranty.

B. Manufacturer's certificates.

C. Indoor environmental quality certificates.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For lavatories and faucets to include in operation and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
  - a. Servicing and adjustments of automatic faucets.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.

## 1.8 QUALITY ASSURANCE

- A. **Manufacturer Qualifications:** Approved manufacturer listed in this section, with minimum 5 years experience in the manufacture of plumbing fixtures. Manufacturers seeking approval must submit the following:
  - 1. Product data, including test data from qualified independent testing agency indicating compliance with requirements.
  - 2. Samples of each component of product specified.
  - 3. List of successful installations of similar products available for evaluation by Architect.
  - 4. Submit substitution request not less than 15 days prior to bid date.
- B. **Source Limitations:** Obtain each type of plumbing fixture and compatible accessories through one source from a single approved manufacturer.
- C. **Accessibility Requirements:** Comply with requirements of ADA/ABA and with requirements of authorities having jurisdiction.
- D. **Water Flow and Consumption Requirements:** Comply with EPACT.
- E. **Drinking Water Standard:** Certified to NSF/ANSI 372.
- F. **Electrical Components:** Listed and labeled per NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.
- G. **Indoor Environmental Quality Certification:** Provide certificate indicated that products have been certified under the following programs, or a comparable certification acceptable to Owner:
  - 1. GREENGUARD Indoor Air Quality Certified.
  - 2. GREENGUARD Certified for Children and Schools.

## 1.9 WARRANTY

- A. **Special Manufacturer's Warranty:** Provide manufacturer's standard form in which manufacturer agrees to repair or replace products that fail in materials or workmanship within the following periods:
  - 1. Engineered natural quartz material: 10 years.
  - 2. Faucets: 1 year.
  - 3. WashBar: 1 year

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide products of Bradley Corporation

1. Submit requests for substitution in accordance with Instructions to Bidders and Division 01 General Requirements.

B. MATERIALS

### 2.2 VITREOUS-CHINA, COUNTER-MOUNTED LAVATORIES (P-2)

- A. Oval, vitreous china, undercounter mounted.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard.
  - b.
  - c. Kohler Co.
  - d. Peerless Pottery Sales, Inc.
  - e. Sloan Valve Company.
2. Fixture:
  - a. Standard: ASME A112.19.2/CSA B45.1.
  - b. Type: For undercounter mounting.
  - c. Nominal Size: Oval, **17" x 14" x 5 1/2"**
  - d. Faucet-Hole Punching: no hole.
  - e. Faucet-Hole Location: counter top
  - f. Color: White.
  - g. Mounting Material: Sealant and undercounter mounting kit.
  - h. 1 1/4" tail piece
3. Compliance; ASME A112.19.2 M for vitreous china fixtures
4. Faucet: Solid-Brass, Automatically Operated Lavatory Faucets" Article
5. Support: Type II, concealed-arm lavatory carrier with escutcheons..

### 2.3 SENSOR-OPERATED LAVATORY FAUCETS (P-2)

- A. Sensor-Operated Faucet with Remote Tempering Control: Vandal-resistant accessible faucet meeting ASME A112.18.1/CSA B125. ADA/ANSI A117.1 compliant.
1. Basis of Design Manufacturer/Model: **Slone SF2200**
  2. ADA Compliant; Electronic Gooseneck Hand Washing Faucets operate by means of an infrared sensor. When the user enters the sensor's effective range, the Solenoid activates

the water flow. Tempered water flows from the Faucet until the user steps away. The Faucet then automatically shuts off.

3. Body: Polished chrome plated commercial solid cast brass spout.
4. Aerator: Flow rate 1.5 gpm at operating range of 20 to 80 psi
5. Tempered Water Supply: Single thermostatic mixing valve.
6. Sensor Module: Water-conserving, vandal-resistant adjustable infra-red sensor unit with timing turn-off delay and stationary object automatic timed cutoff, with battery diagnostic audible signal, remote serviceable.
  - a. Adjustable Sensing Distance: 0 to 3-1/2 inch (0 to 88.9 mm).
7. Power Supply: 120/24 VAC plug-in transformer.
8. Thermostatic Mixing Valve: Thermostatic mixing valve, ASSE 1070 listed, with stop/strainer/check valves, and flexible stainless-steel connectors.
9. Accessories:
  - a. Splash-proof Circuit Control Module
  - b. Adjustable Infrared Sensor Range
  - c. 36" Long Sensor Cable
  - d. 24" Long Flex Hose
  - e. Filtered Solenoid Valve with serviceable Strainer Filter
  - f. Bak-Chek® Tee for Hot/Cold Supply
  - g. 6 VDC Plug-in Transformer
  - h. Laminar Spray Head
  - i. Includes appropriate Mounting Hardware
  - j. Trim Plate Kit for 4" Centerset Sink
10. Warranty: 1 year (limited)
11. Compliant to: ASME A112.18.1 and CSA B125.1

## 2.4 PROTECTIVE SHIELDING GUARDS

### A. Protective Shielding Pipe Covers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Engineered Brass Co.
  - b. Insul-Tect Products Co.; a Subsidiary of MVG Molded Products.
  - c. McGuire Manufacturing Co., Inc.
  - d. Plumberex Specialty Products Inc.
  - e. TCI Products.
  - f. TRUEBRO, Inc.
  - g. Zurn Plumbing Products Group; Tubular Brass Plumbing Products Operation.



2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. TRUEBRO, Inc.
2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

### PART 3 - EXECUTION

#### 3.1 INSTALLATION

- A. Assemble fixtures, accessories, and associated fittings and trim in accordance with manufacturer's instructions.
- B. Install fixture supports firmly attached to building structure.
- C. Install fixtures level, plumb, and in accordance with manufacturer's rough-in instructions.
- D. Install water supply piping. Provide stop on each supply in readily-serviceable location. Fasten supply piping to supports or substrate.
- E. Install trap and waste piping to each fixture.
- F. Install escutcheons at exposed piping penetrations in finished locations and within cabinets.
- G. Seal joints between fixtures and walls, floors, and countertops with mildew-resistant silicone sealant meeting requirements in Division 07 Section "Joint Sealants."
- H. Install escutcheons at piping wall ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings. Escutcheons are specified in Division 22 Section "Escutcheons for Plumbing Piping."
- I. Exposed metal trim and roughing shall be chrome plated nickel brass. Chrome plated cast brass 'p' traps with screw plug cleanout, slip-joint inlet and female cast swivel threaded elbow outlet. Chrome plated brass nipple to wall with chrome plated escutcheon. Swing spouts shall have 140° swing limit stops.
- J. Wall hung lavatories, except as specifically noted otherwise, shall be supported on concealed chair carriers, single or double as required, with steel uprights, adjustable concealed arms and sleeves, alignment truss, and block bases. Carrier arms shall be provided with leveling device.
- K. Provide chrome plated traps, nipples, stop valves, and supplies for fixtures supplied by other sections.

- L. Provide protection shield guards on all exposed piping under sinks and lavatories.

### 3.2 CLEANING AND PROTECTION

- A. Repair or replace defective work, including damaged fixtures and components.
- B. At time of Substantial Completion:
  - 1. Clean unit surfaces, test fixtures, and leave in ready-to-use condition.
  - 2. Install new batteries in battery-operated devices.
  - 3. Fill soap dispensers.
  - 4. Turn over keys, tools, maintenance instructions, and maintenance stock to Owner.
- C. Protect units with water-resistant temporary covering. Do not allow temporary use of plumbing fixtures. Remove protection at Substantial Completion and dispose.

### 3.3 TESTING AND ADJUSTING

- A. Set field-adjustable temperature set points of temperature-actuated water mixing valves. Adjust set point within allowable temperature range.
- B. Test and adjust installation.
- C. Operate and adjust faucets and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.
- D. Operate and adjust controls. Replace damaged and malfunctioning units and controls.
- E. Adjust water pressure at faucets and flushometer valves to produce proper flow and stream.
- F. Replace washers and seals of leaking and dripping faucets and stops.

END OF SECTION

## SECTION 224216.16 - COMMERCIAL SINKS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:

- 1. Service basins.
  - 2. Utility sinks.
  - 3. Handwash sinks.
  - 4. Laminar-flow, faucet-spout outlets.
  - 5. Supports.

- B. Related Requirements:

- 1. Section 224100 "Residential Plumbing Fixtures" for residential sinks.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for sinks.
  - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.

#### 1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Counter cutout templates for mounting of counter-mounted lavatories.

#### 1.5 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For sinks to include in maintenance manuals.

#### 1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.

## PART 2 - PRODUCTS

### 2.1 SERVICE BASINS

#### A. Service Basins **P-8**: Terrazzo, Mop Service Basin

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Fiat Products
  - b. Acorn Engineering Company; a Division of Morris Group International.
  - c. Florestone Products Co., Inc.
  - d. Stern-Williams Co., Inc.
2. Fixture:
  - a. Standard: IAPMO PS 99.
  - b. Shape: Square Five sided.
  - c. Nominal Size: 36 by 36 inches.
  - d. Height: 12 inches with 6" dropped front.
  - e. Tiling Flange: stainless steel On two sides.
  - f. Rim Guard: On front top surfaces.
  - g. Color: Not applicable.
  - h. Drain: chrome plated brass grid with NPS 3 outlet.
3. Mounting: On floor and flush to wall.
4. Faucet: Speakman commander SC-5811, cast brass, polished chrome, with hose and pail hook and wall brace.
  - a. Integral stops.
  - b. ¾" treaded end connection
  - c. Brass top brace assembly
  - d. Adjustable treaded brass wall flanges.
  - e. 5' Hose and hose wall bracket
  - f. 5 year warranty
5. Optional components:
  - a. Mop service basin fitting
  - b. 5' Hose and hose wall bracket
  - c. Stainless Wall guards
  - d. Pail hook and wall brace
  - e. Check valve in swivel assembly
  - f. Stainless steel threshold cap.
  - g. 5 year warranty

## 2.2 UTILITY SINKS

### A. Kitchen Sinks **P-4:** Stainless steel, counter mounted.

1. Manufacturers: Subject to compliance with requirements, provide products by the following:
  - a. Elkay Manufacturing Co.
  - b. Griffin Products, Inc.
  - c. Just Manufacturing.
2. Fixture: Elkay Stainless Steel , Single Bowl Drop-in Sink. Sink is manufactured from 20 gauge 300 series Stainless Steel with a Durable Satin finish, Center drain placement, and Sides and Bottom pads.
  - a. Standard: ASME A112.19.3/CSA B45.4.
  - b. Type: Ledge back.
  - c. Number of Compartments: One.
  - d. Overall Dimensions: 25" x 22" x 9-1/8" deep
  - e. Bowl Dimension: 21" x 15-3/4" x 8-7/8" deep
  - f. Metal /Thickness: 304 stainless / 18 gauge
  - g. Compartment:
    - 1) Drain: Grid 3 1/2" with NPS 1 1/2 tailpiece and twist drain
    - 2) Drain Location: rear Centered in compartment
  - h. Mounting: counter top – drop in
3. Supply Fittings:
  - a. Standard: ASME A112.18.1/CSA B125.1.
  - b. Supplies: Chrome-plated brass compression stop with inlet connection matching water-supply piping type and size.
    - 1) Operation: Wheel handle.
    - 2) Risers: NPS 1/2 ASME A112.18.6, braided or corrugated stainless-steel flexible hose.
4. Waste Fittings:
  - a. Standard: ASME A112.18.2/CSA B125.2.
  - b. Trap(s):
    - 1) Size: NPS 1 1/2"
    - 2) Material: Chrome-plated, two-piece, cast-brass trap and swivel elbow with 0.032-inch- thick brass tube to wall; and chrome-plated brass or wall flange.
5. Faucet:
  - a. Delta model9159 - DST, single handle, 2-function, pull down deck mount
  - b. 1.8 max flow rate @ 60 psi
  - c. 1 hole
  - d. 15" 11/16" height x 9 1/2" deep
  - e. Quarter turn ceramic disc valves

- f. 21" x 15-3/4" x 8-7/8"
- g. 360 swivels
- h. Keyed 10 1/2" escutcheon
- i. Dual integral check valve sprayer.

## 2.1 SERVICE SINKS

### A. Service Sinks **P-6:** Enameled, cast iron, trap floor mounted.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Standard.
  - b. Kohler Co.
  - c. Zurn Industries, LLC.
2. Fixture:
  - a. Enameled cast iron
  - b. With wall hanger and rim guard
  - c. Drilled for back facet
  - d. Nominal dimensions 22"x18"
  - e. Standard: ASME A112.19.1/CSA B45.2.
  - f. Type: Service sink with back.
  - g. Back: Two faucet holes.
  - h. Bowl Size: **18 1/2" x 14 1/8" x 10 1/2" deep.**
  - i. Color: White.
  - j. Mounting: NPS 3 P-trap standard with grid strainer inlet, cleanout, and floor flange. Model 7798.03
  - k. Rim Guard: On front and sides.
  - l. Support: Type II sink carrier..
  - m. Lavatory Mounting Height: 26 1/4"
  - n. ASME A112.19.1
3. Faucet: American standard 8351.076 Exposed Yoke Wall-Mount Utility Faucet 3" Cast brass spout with vacuum breaker. Ceramic disc valves. Integral supply stops. Offset shanks with integral check valves. Vandal-resistant metal lever handles. Bucket hook. 3/4" Threaded hose end. 1/2" NPT female inlets. Adjustable centers-to-centers: 6" – 10".
  - a. Disk; Ceramic Disc Valve Cartridges
  - b. Finish; rough chrome

## 2.2 SUPPORTS

### A. Type II Sink Carrier:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jay R. Smith Mfg Co; a division of Morris Group International.
  - b. Josam Company.

- c. Wade Drains.
- d. WATTS.
- e. Zurn Industries, LLC.

2. Standard: ASME A112.6.1M.

## 2.3 GROUT

- A. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

## 2.4 PROTECTIVE SHIELDING GUARDS

### A. Protective Shielding Pipe Covers:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Engineered Brass Co.
  - b. Insul-Tect Products Co.; a Subsidiary of MVG Molded Products.
  - c. McGuire Manufacturing Co., Inc.
  - d. Plumberex Specialty Products Inc.
  - e. TCI Products.
  - f. TRUEBRO, Inc.
  - g. Zurn Plumbing Products Group; Tubular Brass Plumbing Products Operation.
- 2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

### B. Protective Shielding Piping Enclosures:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. TRUEBRO, Inc.

- 2.5 Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before sink installation.
- B. Examine walls, floors, and counters for suitable conditions where sinks will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 INSTALLATION

- A. Install sinks level and plumb according to roughing-in drawings.
- B. Install supports, affixed to building substrate, for wall-hung sinks.
- C. Install accessible wall-mounted sinks at handicapped/elderly mounting height according to ICC/ANSI A117.1.
- D. Set floor-mounted sinks in leveling bed of cement grout.
- E. Install water-supply piping with stop on each supply to each sink faucet.
  - 1. Exception: Use ball valves if supply stops are not specified with sink.
  - 2. Install stops in locations where they can be easily reached for operation.
- F. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- G. Seal joints between sinks and counters, floors, and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."
- H. Install protective shielding pipe covers and enclosures on exposed supplies and waste piping of accessible sinks. Comply with requirements in Section 220719 "Plumbing Piping Insulation."
- I. Provide protective shield guard for art room sinks and all Lavatories
- J. Install clay / solids interceptors at all art room utility sinks.



### 3.3 CONNECTIONS

- A. Connect sinks with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

### 3.4 ADJUSTING

- A. Operate and adjust sinks and controls. Replace damaged and malfunctioning sinks, fittings, and controls.
- B. Adjust water pressure at faucets to produce proper flow.

### 3.5 CLEANING AND PROTECTION

- A. After completing installation of sinks, inspect and repair damaged finishes.
- B. Clean sinks, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective covering for installed sinks and fittings.
- D. Do not allow use of sinks for temporary facilities unless approved in writing by Owner.

END OF SECTION 224216.16

## SECTION 224223 - COMMERCIAL SHOWERS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Individual shower receptors.
  - 2. Shower faucets.
  - 3. Shower basins.
  - 4. Grout.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for showers and basins.
  - 2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Sustainable Design Submittals:
  - 1. Product Data: For water consumption.

#### 1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For shower faucets to include in maintenance manuals.

#### 1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
  - 2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.

## PART 2 - PRODUCTS

### 2.1 INDIVIDUAL SHOWERS BODY

#### A. Individual Body **P-5:**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Bradley.
  - b. Clarion Bathware.
  - c. Florestone Products Co., Inc.
  - d. Sterling.
2. Shower panel is type 300 Series stainless steel. All other exposed parts are stainless steel or chrome-plated brass. Supply inlets are flexible stainless steel hoses.
3. Shower panel is constructed of 18-gauge stainless steel. Top and bottom covers are riveted onto shower panel.
4. Hinges: Stainless steel barrel hinges to mount shower to wall.
5. Valve Type: thermostatic mixing
6. Soap Dish: cake soap tray formed from heavy-gauge stainless steel with satin finish. Mounted to wall.
7. Showerhead is chrome plated brass with 1.5 GPM flow control, lockable ball joint and adjustable spray pattern control (B).
8. Hand Shower: Consisting of hand shower with on-off control, a 60" stainless steel flex hose and post style mounting bracket to hold to shower panel. Elevated in-line backflow preventer with quick disconnect for flex hose.
9. Diverter Valve: Lever handle operation for easy transfer of water flow between fixed showerhead and hand- held shower spray.
10. Supply inlets: 24" flexible, stainless steel hoses with 1/2" NPT connections. Inlets are accessible through back of shower or through knockouts in the top and bottom covers.
11. Provide factory supply stops
12. Vandal proof screws.

### 2.2 GROUT

- A. Standard: ASTM C1107/C1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine roughing-in of water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before shower installation.
- B. Examine walls and floors for suitable conditions where showers will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Assemble shower components according to manufacturers' written instructions.
- B. Install shower body/facet level and plumb according to roughing-in drawings.
- C. Install water-supply piping with stop on each supply to each shower faucet.
  - 1. Exception: Use ball or gate valves if supply stops are not specified with shower. Comply with valve requirements specified in Section 220523.12 "General duty valves for Plumbing Piping".
- D. Install shower flow-control fittings with specified maximum flow rates in shower arms.
- E. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons if required to conceal protruding fittings. Comply with escutcheons requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- F. Seal joints between showers and floors and walls using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

### 3.3 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Comply with traps and soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

### 3.4 ADJUSTING

- A. Operate and adjust showers and controls. Replace damaged and malfunctioning showers, fittings, and controls.

- B. Adjust water pressure at faucets to produce proper flow.

### 3.5 CLEANING AND PROTECTION

- A. After completing installation of showers and basins, inspect and repair damaged finishes.
- B. Clean showers and basins, faucets, and other fittings with manufacturers' recommended cleaning methods and materials.
- C. Provide protective plastic covering for installed fixtures and fittings. Cover the entire shower stall opening with plastic.
- D. Do not allow use of showers and basins for temporary facilities during construction under any circumstances.**

END OF SECTION 224223

## SECTION 224500 - EMERGENCY PLUMBING FIXTURES

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Eyewash equipment.
  - 2. Supplemental equipment.
  - 3. Water-tempering equipment.

#### 1.3 DEFINITIONS

- A. Accessible Fixture: Emergency plumbing fixture that can be approached, entered, and used by people with disabilities.
- B. Plumbed Emergency Plumbing Fixture: Fixture with fixed, potable-water supply.
- C. Self-Contained Emergency Plumbing Fixture: Fixture with flushing-fluid-solution supply.
- D. Tepid: Moderately warm.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include flow rates and capacities, furnished specialties, and accessories.
- B. Shop Drawings:
  - 1. Include plans, elevations, sections, and mounting attachment details.
  - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
  - 3. Include diagrams for power, signal, and control wiring.

## 1.5 INFORMATIONAL SUBMITTALS

- A. Product Certificates: Submit certificates of performance testing specified in "Source Quality Control" Article.
- B. Field quality-control test reports.

## 1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For emergency plumbing fixtures to include in operation and maintenance manuals.

## 1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Flushing-Fluid Solution: Separate lot and equal to at least 200 percent of amount of solution installed for each self-contained unit.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ISEA Standard: Comply with ISEA Z358.1.
- C. NSF Standard: Comply with NSF 61 and NSF 372, for fixture materials that will be in contact with potable water.
- D. Regulatory Requirements: Comply with requirements in ICC A117.1; Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act"; for plumbing fixtures for people with disabilities.

### 2.2 EYEWASH EQUIPMENT (P-9)

- A. Standard, Freestanding, Plumbed Eyewash Units
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Acorn Safety; a Division of Morris Group International.

- b. Bradley Corporation.
  - c. Encon Safety Products.
  - d. Guardian Equipment Co.
  - e. Haws Corporation.
2. Capacity: Not less than 0.4 gpm for at least 15 minutes.
  3. Supply Piping: NPS 1/2 chrome-plated brass or stainless steel with flow regulator and stay-open control valve.
  4. Control-Valve Actuator: Paddle.
  5. Spray-Head Assembly: Two receptor-mounted spray heads.
  6. Receptor: Chrome-plated brass or stainless-steel bowl. 11" dia
  7. Drain Piping:
    - a. Size: NPS 1-1/4 minimum.
    - b. Finish: Chrome-plated brass.
    - c. Fittings: Receptor drain, P-trap, waste to wall, and wall flange complying with ASME A112.18.2/CSA B125.2.
  8. Drain Piping: Include chrome plated brass indirect connection to drainage system.
  9. Mounting: wall bracket or pedestal

B. Accessible, Freestanding, Plumbed Eyewash Units,

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Acorn Safety; a Division of Morris Group International.
  - b. Bradley Corporation.
  - c. Encon Safety Products.
  - d. Guardian Equipment Co.
  - e. WaterSaver Faucet Co.
2. Capacity: Not less than 0.4 gpm for at least 15 minutes.
3. Supply Piping: NPS 1/2 chrome-plated brass or stainless steel with flow regulator and stay-open control valve.
4. Control-Valve Actuator: Paddle.
5. Spray-Head Assembly: Two receptor-mounted spray heads.
6. Receptor: Chrome-plated brass or stainless-steel bowl.
7. Drain Piping:
  - a. Size: NPS 1-1/4 minimum.
  - b. Finish: Chrome-plated brass.
  - c. Fittings: Receptor drain, P-trap, waste to wall, and wall flange complying with ASME A112.18.2/CSA B125.2.
8. Mounting: Offset pedestal.
9. Special Construction: Comply with ICC A117.1.



## 2.3 WATER-TEMPERING VALVE

### A. Electric Water-Tempering Equipment, **P-9**

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Guardian
- b. Watts
- c. Bradley

- B. Application; Tempering valve to blend hot and cold water to deliver tepid water. Valve has flow capacity of 2 to 6 gallons per minute (GPM). Valve can be used with an eyewash, eye/ face wash, dual purpose eyewash/drench hose or drench hose unit.
- C. Fail Safe: In event of restriction or failure of hot water supply, internal bypass allows valve to deliver cold water to emergency unit. In bypass mode, valve will deliver 4 GPM of cold water at 30 PSI flow pressure. In event of loss of cold water supply, valve will close to prevent scalding and not deliver water.
- D. Supply Temperature: Minimum recommended hot water supply temperature is 120°F
- E. Supply Pressure: 30 PSI minimum supply pressure is required for proper valve operation. Maximum supply pressure is 125 PSI. Maximum hot to cold water pressure differential is 5%.
- F. Mounting: Furnished with heavy duty mounting bracket for securing valve to panel or wall.
- G. Inlets: 1/2" nominal sweat female hot and cold-water inlets. Each inlet has check valve and supply stop.
- H. Outlet: 1/2" NPT female outlet.
- I. Quality Assurance: Valve is completely assembled and water tested prior to shipment. Valve is certified to ASSE 1071. Valve is certified to meet low lead requirements of wetted surface area less than 0.25% lead by weight.
- J. Accessory cabinet - valve is installed in surface mounted stainless-steel cabinet.

## 2.4 SOURCE QUALITY CONTROL

- A. Certify performance of emergency plumbing fixtures by independent testing organization acceptable to authorities having jurisdiction.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine roughing-in for water piping systems to verify actual locations of piping connections before plumbed emergency plumbing fixture installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION OF EMERGENCY PLUMBING FIXTURE INSTALLATION

- A. Assemble emergency plumbing fixture piping, fittings, control valves, and other components.
- B. Install fixtures level and plumb.
- C. Fasten fixtures to substrate.
- D. Install shutoff valves in water-supply piping to fixtures, to facilitate maintenance of the equipment. Use ball valve if specific type valve is not indicated. Install valves chained or locked in open position if permitted. Install valves in locations where they can easily be reached for operation. Comply with requirements for valves specified in Section 220523. "Valves for Plumbing Piping".
  - 1. Exception: Omit shutoff valve on supply to emergency equipment if prohibited by authorities having jurisdiction.
- E. Install dielectric fitting in supply piping to emergency equipment if piping and equipment connections are made of different metals. Comply with requirements for dielectric fittings specified in Section 221116 "Domestic Water Piping."
- F. Install thermometers in supply and outlet piping connections to water-tempering equipment. Comply with requirements for thermometers specified in Section 220519 "Meters and Gages for Plumbing Piping."
- G. Install trap and waste piping on drain outlet of emergency equipment receptors that are indicated to be directly connected to drainage system. Comply with requirements for waste piping specified in Section 221316 "Sanitary Waste and Vent Piping."
- H. Install indirect waste piping on drain outlet of emergency equipment receptors that are indicated to be indirectly connected to drainage system. Comply with requirements for waste piping specified in Section 221316 "Sanitary Waste and Vent Piping."
- I. Install escutcheons on piping wall and ceiling penetrations in exposed, finished locations. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."
- J. Fill self-contained fixtures with flushing fluid.

### 3.3 CONNECTIONS

- A. Connect cold-water-supply piping to plumbed emergency plumbing fixtures not having water-tempering equipment. Comply with requirements for cold-water piping specified in Section 221116 "Domestic Water Piping."
- B. Connect hot- and cold-water-supply piping to hot- and cold-water, water-tempering equipment. Connect output from water-tempering equipment to emergency plumbing fixtures. Comply with requirements for hot- and cold-water piping specified in Section 221116 "Domestic Water Piping."
- C. Connect cold water and electrical power to electric heating water-tempering equipment. Comply with requirements for cold-water piping specified in Section 221116 "Domestic Water Piping."
- D. Directly connect emergency plumbing fixture receptors with trapped drain outlet to sanitary waste and vent piping. Comply with requirements for waste piping specified in Section 221316 "Sanitary Waste and Vent Piping."
- E. Indirectly connect emergency plumbing fixture receptors without trapped drain outlet to sanitary waste or storm drainage piping.
- F. Where installing piping adjacent to emergency plumbing fixtures, allow space for service and maintenance of fixtures.

### 3.4 IDENTIFICATION

- A. Install equipment nameplates or equipment markers on emergency plumbing fixtures and equipment and equipment signs on water-tempering equipment. Comply with requirements for identification materials specified in Section 220553 "Identification for Plumbing Piping and Equipment."

### 3.5 FIELD QUALITY CONTROL

- A. Mechanical-Component Testing: After plumbing connections have been made, test for compliance with requirements. Verify ability to achieve indicated capacities.
- B. Tests and Inspections:
  - 1. Perform each visual and mechanical inspection.
  - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

- C. Emergency plumbing fixtures and water-tempering equipment will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

### 3.6 ADJUSTING

- A. Adjust or replace fixture flow regulators for proper flow.
- B. Adjust equipment temperature settings.

END OF SECTION 224500

## SECTION 224716 - PRESSURE WATER COOLERS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section includes pressure water coolers and related components.

#### 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of pressure water cooler.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
  - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings: Include diagrams for power, signal, and control wiring.

#### 1.4 CLOSEOUT SUBMITTALS

- A. Maintenance Data: For pressure water coolers to include in maintenance manuals.

#### 1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Filter Cartridges: Equal to 10 percent of quantity installed for each type and size indicated, but no fewer than 5 of each.

### PART 2 - PRODUCTS

#### 2.1 PRESSURE WATER COOLERS

- A. Pressure Water Coolers (**P-7**) Wall mounted, standard, bottle filler, vandal resistant.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Elkay Manufacturing Co.
  - b. Halsey Taylor.
  - c. Haws Corporation.
  - d. Larco Inc.
  - e. Oasis International.
2. Standards:
  - a. Comply with NSF 61 and NSF 372.
  - b. Comply with ASHRAE 34, "Designation and Safety Classification of Refrigerants," for water coolers. Provide HFC 134a (tetrafluoroethane) refrigerant unless otherwise indicated.
  - c. Comply with ICC A117.1.
3. Cabinet: fully recessed with bi level drinking fountains all stainless steel.
4. Bubbler: two, with adjustable stream regulator, located on each cabinet deck.
5. Control: Push button
6. Bottle Filler: Push-button activation with 20-second automatic shutoff timer. Fill rate 0.5 to 1.5 gpm.
7. Drain: Grid with NPS 1-1/4 tailpiece.
8. Supply: NPS 3/8 with shutoff valve.
9. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 brass P-trap.
10. Filter: One or more water filters complying with NSF 42 and NSF 53 for cyst and lead reduction to below EPA standards; with capacity sized for unit peak flow rate.
11. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
  - a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
12. Capacities and Characteristics:
  - a. Cooled Water: 5 gph.
  - b. Ambient-Air Temperature: 90 deg F.
  - c. Inlet-Water Temperature: 80 deg F.
  - d. Cooled-Water Temperature: 50 deg F.
  - e. Cooled-Water Storage: .
  - f. Electrical Characteristics: refer to drawing schedule
13. Support: Type I Water or Cooler Carrier Type II Water Cooler Carrier as recommended by the manufacture.
14. Water Cooler Mounting Height: Standard.

B. Bottle Filling Station

- C. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Elkay Manufacturing Co.
  - b. Halsey Taylor.
  - c. Haws Corporation.
  - d. Oasis International.
2. Standards:
- a. Comply with NSF 61 and NSF 372.
  - b. Comply with ASHRAE 34, "Designation and Safety Classification of Refrigerants," for water coolers. Provide HFC 134a (tetrafluoroethane) refrigerant unless otherwise indicated.
  - c. Comply with ICC A117.1.
3. Cabinet: All stainless steel.
4. Bottle filler: Push button activation with 20-second automatic shut-off timer. Fill rate 0.5 to 1.5 gpm.
5. Drain: Grid with NPS 1-1/4 tailpiece.
6. Supply: NPS 3/8 with shutoff valve.
7. Waste Fitting: ASME A112.18.2/CSA B125.2, NPS 1-1/4 brass P-trap.
8. Filter: One or more water filters complying with NSF 42 and NSF 53 for cyst and lead reduction to below EPA standards; with capacity sized for unit peak flow rate.
9. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
- a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
10. Capacities and Characteristics:
- a. Cooled Water: 5 gph.
  - b. Ambient-Air Temperature: 90 deg F.
  - c. Inlet-Water Temperature: 80 deg F.
  - d. Cooled-Water Temperature: 50 deg F.
  - e. Cooled-Water Storage: standard.
  - f. Electrical Characteristics: as per drawing schedules
11. Ventilation Grille: Stainless steel.
12. Support: Mounting frame for attaching to substrate.
13. Bottle Filling Station Mounting Height: Standard.

## 2.2 SUPPORTS

### A. Type I Water Cooler Carrier:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Jay R. Smith Mfg Co; a division of Morris Group International.
  - b. Josam Company.

- c. Wade Drains.
    - d. WATTS.
    - e. Zurn Industries, LLC.
  - 2. Standard: ASME A112.6.1M.
- B. Type II Water Cooler Carrier:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Jay R. Smith Mfg Co; a division of Morris Group International.
    - b. Josam Company.
    - c. Wade Drains.
    - d. WATTS.
    - e. Zurn Industries, LLC.
  - 2. Standard: ASME A112.6.1M.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine roughing-in for water-supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before fixture installation.
- B. Examine walls and floors for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 INSTALLATION

- A. Install fixtures level and plumb according to roughing-in drawings. For fixtures indicated for children, install at height required by authorities having jurisdiction.
- B. Set freestanding pressure water coolers on floor.
- C. Install off-the-floor carrier supports, affixed to building substrate, for wall-mounted fixtures.
- D. Install mounting frames, affixed to building construction, and attach recessed, pressure water coolers, and in-wall bottle filling stations to mounting frames.
- E. Install water-supply piping with shutoff valve on supply to each fixture to be connected to domestic-water distribution piping. Use ball or gate valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Section 220523.12 "Valves for Plumbing Piping" and Section 220523.15
- F. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.



- G. Install wall flanges or escutcheons at piping wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding fittings. Comply with escutcheon requirements specified in Section 220518 "Escutcheons for Plumbing Piping."
- H. Seal joints between fixtures and walls using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Comply with sealant requirements specified in Section 079200 "Joint Sealants."

### 3.3 CONNECTIONS

- A. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- B. Comply with water piping requirements specified in Section 221116 "Domestic Water Piping."
- C. Install ball shutoff valve on water supply to each fixture. Install valve upstream from filter for water cooler. Comply with valve requirements specified in Section 220523.12 "Valves for Plumbing Piping"
- D. Comply with soil and waste piping requirements specified in Section 221316 "Sanitary Waste and Vent Piping."

### 3.4 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust pressure water-cooler temperature settings.

### 3.5 CLEANING

- A. After installing fixture, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.
- C. Provide protective covering for installed fixtures.
- D. Do not allow use of fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224716