

## **SECTION 035416 - HYDRAULIC CEMENT UNDERLAYMENT**

### **PART 1 - GENERAL**

#### **1.1 SUMMARY**

- A. Section includes cement-based and calcium aluminate based, polymer-modified, self-leveling underlayment for interior finish flooring.

#### **1.2 COORDINATION**

- A. Coordinate cement-based underlayment with requirements of finish flooring products, including adhesives, specified in Division 09 Sections.
  - 1. Before installing surface sealers, if recommended by underlayment manufacturer, verify compatibility with finish flooring installation adhesives.

#### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans indicating substrates, locations, and average depths of underlayment based on survey of substrate conditions.

#### **1.4 QUALITY ASSURANCE**

- A. Installer Qualifications: Installer who is approved by manufacturer and factory trained for application of underlayment products required for this Project.
- B. Product Compatibility: Manufacturers of underlayment and floor covering systems certify in writing that products are compatible.

#### **1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Store materials to comply with manufacturer's written instructions to prevent deterioration from moisture or other detrimental effects.

## **1.6 FIELD CONDITIONS**

- A. Environmental Limitations: Comply with manufacturer's written instructions for substrate temperature, ventilation, ambient temperature and humidity, and other conditions affecting underlayment performance.
  - 1. Place hydraulic-cement-based underlayments only when ambient temperature and temperature of substrates are between 50 and 80 deg F.

## **PART 2 - PRODUCTS**

### **2.1 HYDRAULIC-CEMENT-BASED UNDERLAYMENTS**

- A. Underlayment: Portland cement-or calcium aluminate based, polymer-modified, products complying with ASTM C 1708/C 1708M and that can be applied in thicknesses required for conditions indicated and that can be tapered to a maximum height of 1/8-inch at edges to match adjacent floor elevations.
  - 1. Cement Binder: ASTM C 150/C 150M, Portland cement, or hydraulic or blended hydraulic cement as defined by ASTM C 219.
  - 2. Compressive Strength:
    - a. Self-Leveling Grade: Not less than 4000 psi at 28 days when tested according to ASTM C 109/C 109M.
    - b. Trowel Grade: Not less than 4000 psi at 28 days when tested according to ASTM C 109/C 109M.
- B. Manufacturers and Products: One of the following:
  - 1. Ardex, Inc.
    - a. Self-Leveling: K-15 Self-Leveling Underlayment Concrete.
    - b. Trowel Grade: Feather Finish or SD-P Instant Patch.
  - 2. Hi-Tech; MB10.
  - 3. Mapei; Novaplan 2 Plus.
  - 4. Uzin; NC 150, 170 or 172.
- C. Water: Potable and at a temperature of not more than 70 deg F.
- D. Primer: Product of underlayment manufacturer recommended in writing for substrate, conditions, and application indicated.

- E. Surface Sealer: Designed to reduce porosity as recommended by manufacturer for type of floor covering to be applied to underlayment.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Use a 10 foot straightedge to check floor flatness.
- B. Mark with a pencil areas where flatness tolerances exceed 1/8 inch over a 10 foot span.
- C. Examine substrates, with Installer present, for conditions affecting performance of underlayment including substrate moisture content. Begin underlayment application only after unsatisfactory conditions have been corrected.

#### **3.2 PREPARATION**

- A. Prepare and clean substrates indicated to receive underlayment according to manufacturer's written instructions. Provide clean, dry, neutral-pH substrate for underlayment application.
  - 1. Treat nonmoving substrate cracks with a crack filler or elastomeric compound in accordance with the manufacturer's written instructions.
- B. Concrete Substrates: Mechanically remove laitance, glaze, efflorescence, curing compounds, form-release agents, dust, dirt, grease, oil, existing flooring adhesive residues, existing paint droppings, and other contaminants that might impair underlayment bond according to the underlayment manufacturer's written instructions.
- C. Adhesion Tests: After substrate preparation, test substrate for adhesion with underlayment according to manufacturer's written instructions.

#### **3.3 APPLICATION**

- A. General: Mix and apply underlayment components according to manufacturer's written instructions.
  - 1. Coordinate application of components, including primer, to provide optimum underlayment-to-substrate and intercoat adhesion.
- B. Apply primer over prepared substrate at manufacturer's recommended spreading rate.

- C. Apply underlayment to produce uniform, surface that is completely flat at areas indicated to receive self leveling type underlayment.
  - 1. Flatness Tolerance: Do not exceed 1/4 inch over a 10 foot span.
  - 2. Maximum Height of Ridges: 1/16 inch.
  - 3. Apply a final layer without aggregate if required to produce smooth surface.
  - 4. Feather edges as required for smooth transitions to adjacent floor elevations.
- D. Cure underlayment according to manufacturer's written instructions. Prevent contamination during application and curing processes.
- E. Do not install finish flooring over underlayment until after time period recommended by underlayment manufacturer.
- F. Remove and replace underlayment areas that evidence lack of bond with substrate, including areas that emit a "hollow" sound when tapped.

### **3.4 PROTECTION**

- A. Protect underlayment from concentrated and rolling loads for remainder of construction period.

### **END OF SECTION**