**QUALITY CONTROL LAB** 

**INTRODUCTION** Function: Provide quality control through testing and monitoring of products as they are produced.

- **LOCATION** Location: Locate near Process and Packaging to provide easy access for sampling.
  - **FINISHES** Finishes: Monolithic floor matching the process area. Flooring should facilitate easy cleanup. Some process floor systems are not adaptable to the non-caustic cleaning used in the Q.C. Lab
    - **CEILING** Ceiling: Kemlite in stainless steel grid.

Walls: Non infestation type.

- **DOORS** Doors: Doors shall be fiberglass.
- *MILLWORK* Millwork: Chemical resistant countertops. Base and wall cabinets for storage.

Vent Hood: Provide vent hood with direct exhaust to atmosphere.



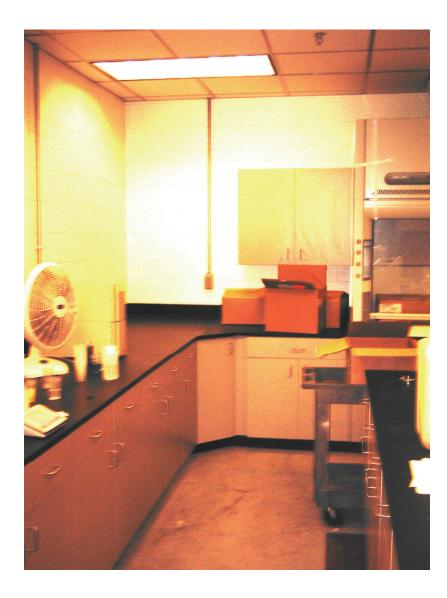
Provide space for compressed gas cylnders and provide anchor supports.

*HVAC* Mechanical: Provide compressed air outlets Provide outlets above base cabinets to support test equipment. Provide emergency eye wash and shower combo.

**ELECTRICAL** <u>Electrical.</u> Lighting— 2' x 4', 3 lamp, fluorescent, parabolic louver troffer.

<u>Power</u> - Provide multiple outlets above the base cabinets to facilitate test equipment. Provide tombstone type duplex and quad receptacles in island type countertops. Fire alarm horn/strobe units per code.

Conduit. EMT concealed in walls and above ceiling.



INTRODUCTION	Function: Provide an unobstructed review and evaluation of the product. Needs to provide a quiet, comfortable, focused atmosphere. All other uses of the room must be suspended during product evaluations. Thus, QC Labs are generally not appropriate.
LOCATION	Location: Locate near Process and Packaging to provide easy access for sampling. Adjacent or near the QC is a good location.
FINISHES	Finishes: Monolithic floor matching the process area. Flooring should facilitate easy cleanup. Some process floor systems are not adaptable to the non-caustic cleaning used in the Q.C. Lab
CEILING	Ceiling: Kemlite in stainless steel grid.
	Walls: Non infestation type. Walls will be used for product display.
DOORS	Doors: Doors from process into the Q.C. Lab shall be fiberglass. Doors from other spaces into the Q.C. Lab shall be hollow metal doors.
MILLWORK	Millwork: Black plastic laminate countertops. Counters at 42" are required for work space. A central table, 5 foot square. Enough cabinets need to be provided for the storage of 1 day of the "Gold Standard" product.troffer providing 50 FC.
	BASE AND UPPER CABINETS
	OPEN       OPEN DOORWAY         OPEN DOORWAY
	Q.C. LAB I J 5' SQ   I I J 5' SQ   I I J 5' SQ   I I J TABLE BASE CABINETS ONLY PRODUCT WALL
LAYOUT	PROCESS AREA

**HVAC** Temperature needs to be office environment.

A sink needs to be available, but not necessarily in the Event Room. Provide in the room if not readily available.

**ELECTRICAL** Provide OIT computer terminal.

One 110 volt outlet per wall.

Lighting is critical. This requires four light switches.

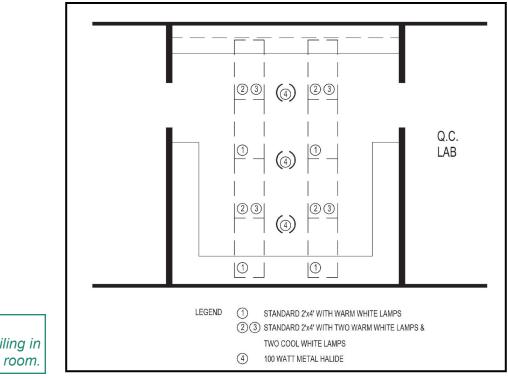
- 1. Warm White fluorescent
- 2. Day Brite Fluorescent
- 3. Cool white fluorescent
- 4. Metal halide lights.

The standard room should have:

- 1. four, four lamp, 4 foot fixtures (warm white),
- 2. Two, four lamp, 4 foot fixtures split with two Day Brite lamps to one switch and two Cool White lamps to a second switch.
- 3. The fourth switch shall operate three 100 watt metal halide fixtures.

Lighting level is 70 footcandles.

Fluorescent fixtures to have parabolic lenses.



Plan view of ceiling in event room.