#### ADDENDUM NO. 02

Ossining Union Free School District Ossining High School 3 <sup>rd</sup> Floor Connector
66-14-01-03-0-003-040
December 8, 2021
14428.13

Include this Addendum as part of the Contract Documents. It supplements portions of the original Specifications and Drawings, the extent of which shall remain, except as revised herein:

#### **CLARIFICATIONS / ANSWERS TO BIDDERS' QUESTIONS:**

- **1.1** Question: What gauge is the cold formed metal framing? Answer: See Section 05 4000.
- **1.2** Question: Who removes and replaces ceilings required for the mechanical, electrical, and abatement work?
  - Answer: Ceilings to be removed and re-installed by General Construction Contractor (see Note 23 on A10x-series drawings). Where not specifically stated, each Contractor is responsible to remove and re-install ceilings for their work.
- **1.3** Question: Does the 1<sup>st</sup> Floor ceiling get a new ceiling? Answer: Provision of a new ceiling is work of Bid Alternate GC-1.
- **1.4** Question: What is specification for the new acoustic ceiling? Answer: See Section 09 5113.
- **1.5** Question: Does the installer of CFRP require any certifications? Answer: See Section 03 0131.
- **1.6** Question: Who is responsible for the work of Notes 12 and 13 on A10x-series drawings? Answer: The General Construction Contractor.
- **1.7** Question: Where is the steel framing that is noted to be removed per Note 16 on A102? Answer: See Details 2, 3, 4, and 5 on A103.
- 1.8 Question: Demolition Note 10 includes preparing underside of concrete deck to ICRI profile CSP-3. Is this correct? If so, why?
   Answer: See Section 03 0131.

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# **CHANGES TO THE PROJECT MANUAL:**

### **1.9** Section 00 0110 Table of Contents:

- A. Add text "05 5213 Pipe and Tube Railings" under Division 05, in numerical order.
- B. Add text "23 7223 Air-to-Air Energy Recovery Equipment" under Division 23, in numerical order.
- C. Add text "23 8129 Variable-Refrigerant-Flow HVAC Systems" under Division 23, in numerical order.
- D. Add text "23 8239 Cabinet Unit Heaters" under Division 23, in numerical order.
- **1.10** Section 03 0131 Strengthening of Cast-in-Place Concrete: A. Paragraph 3.3.C: Change the word "should" to "*shall*".
- **1.11** Section 05 5213 Pipe and Tube Railings: A. Add the attached Section 05 5213.
- **1.12** Section 23 7223 Air-to-Air Energy Recovery Equipment: A. Add the attached Section 23 7223.
- **1.13** Section 23 8129 Variable-Refrigerant-Flow HVAC Systems: A. Add the attached Section 23 8129.
- **1.14** Section 23 8239 Cabinet Unit Heaters: A. Add the attached Section 23 8239.

## **CHANGES TO THE DRAWINGS**

# 1.15 Drawings A102, A104 and A105:

A. The Demolition Notes shall be the same as those on Drawings A100, A101 and A103. See Addendum 01.

## **1.16 Drawing A400:**

A. Replace Drawing A400 with the attached Drawing A400.

#### **1.17 Drawing A801:**

A. Details 1, 2, 3, and 4: change 'Liquid Applied Roofing" or "Liquid Applied Membrane Roofing" to be "*EPDM Roofing*".

## PREVIOUSLY ISSUED ADDENDA

A. Addendum No. 01, dated December 2, 2021.

# END OF ADDENDUM NO. 02

## SECTION 05 5213 - PIPE AND TUBE RAILINGS

### PART 1 - GENERAL

### 1.1 SUMMARY

- A. Section Includes:
  - 1. Steel pipe and tube railings.

# **1.2 PERFORMANCE REQUIREMENTS**

- A. Delegated Design: Design railings, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. General: In engineering railings to withstand structural loads indicated, determine allowable design working stresses of railing materials based on the following:
  - 1. Steel: 72 percent of minimum yield strength.
- C. Structural Performance: Railings shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated:
  - 1. Handrails and Top Rails of Guards:
    - a. Uniform load of 50 lbf/ ft. applied in any direction.
    - b. Concentrated load of 200 lbf applied in any direction.
    - c. Uniform and concentrated loads need not be assumed to act concurrently.
  - 2. Infill of Guards:
    - a. Concentrated load of 50 lbf applied horizontally on an area of 1 sq. ft.
    - b. Infill load and other loads need not be assumed to act concurrently.
- D. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on exterior metal fabrications by preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects.
  - 1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.
- E. Control of Corrosion: Prevent galvanic action and other forms of corrosion by insulating metals and other materials from direct contact with incompatible materials.

## **1.3 SUBMITTALS**

- A. Product Data: For the following:
  - 1. Manufacturer's product lines of mechanically connected railings.
  - 2. Railing brackets.
  - 3. Grout, anchoring cement, and paint products.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
- C. Delegated-Design Submittal: For installed products indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- D. Qualification Data: For qualified professional engineer.
- E. Welding certificates.
- F. Paint Compatibility Certificates: From manufacturers of topcoats applied over shop primers certifying that shop primers are compatible with topcoats.

## 1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of railing from single source from single manufacturer.
- B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code Steel."
- C. Welding Qualifications: Qualify procedures and personnel according to the following:

### **1.5 PROJECT CONDITIONS**

A. Field Measurements: Verify actual locations of walls and other construction contiguous with metal fabrications by field measurements before fabrication.

## 1.6 COORDINATION AND SCHEDULING

- A. Coordinate selection of shop primers with topcoats to be applied over them. Comply with paint and coating manufacturers' written recommendations to ensure that shop primers and topcoats are compatible with one another.
- B. Coordinate installation of anchorages for railings. Furnish setting drawings, templates, and directions for installing anchorages, including sleeves, concrete inserts, anchor bolts, and items with integral anchors, that are to be embedded in concrete or masonry. Deliver such items to Project site in time for installation.
- C. Schedule installation so wall attachments are made only to completed walls. Do not support railings temporarily by any means that do not satisfy structural performance requirements.

### PART 2 - PRODUCTS

#### 2.1 METALS, GENERAL

- A. Metal Surfaces, General: Provide materials with smooth surfaces, without seam marks, roller marks, rolled trade names, stains, discolorations, or blemishes.
- B. Brackets, Flanges, and Anchors: Cast or formed metal of same type of material and finish as supported rails unless otherwise indicated.

### 2.2 STEEL AND IRON

- A. Pipe: ASTM A 53, Type F or Type S, Grade A, Standard Weight (Schedule 40), unless another grade and weight are required by structural loads.
  - 1. Provide galvanized finish for exterior installations and where indicated.
- B. Plates, Shapes, and Bars: ASTM A 36.

#### 2.3 FASTENERS

- A. General: Provide the following:
  - 1. Hot-Dip Galvanized Railings: Type 316 stainless-steel or hot-dip zinc-coated steel fasteners complying with ASTM A 153 or ASTM F 2329 for zinc coating.
- B. Fasteners for Anchoring Railings to Other Construction: Select fasteners of type, grade, and class required to produce connections suitable for anchoring railings to other types of construction indicated and capable of withstanding design loads.
- C. Fasteners for Interconnecting Railing Components:

- 1. Provide concealed fasteners for interconnecting railing components and for attaching them to other work, unless otherwise indicated.
- D. Post-Installed Anchors: Chemical anchors capable of sustaining, without failure, a load equal to six times the load imposed when installed in unit masonry and four times the load imposed when installed in concrete, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
  - 1. Material for Interior Locations: Carbon-steel components zinc-plated to comply with ASTM B 633 or ASTM F 1941, Class Fe/Zn 5, unless otherwise indicated.
  - 2. Material for Exterior Locations and Where Stainless Steel is Indicated: Alloy Group 2 stainless-steel bolts, ASTM F 593, and nuts, ASTM F 594.

## 2.4 MISCELLANEOUS MATERIALS

- A. Welding Rods and Bare Electrodes: Select according to AWS specifications for metal alloy welded.
- B. Etching Cleaner for Galvanized Metal: Complying with MPI#25.
- C. Galvanizing Repair Paint: High-zinc-dust-content paint complying with SSPC-Paint 20 and compatible with paints specified to be used over it.
- D. Shop Primer for Galvanized Steel: Cementitious galvanized metal primer complying with MPI#26.
- E. Nonshrink, Nonmetallic Grout: Factory-packaged, nonstaining, noncorrosive, nongaseous grout complying with ASTM C 1107. Provide grout specifically recommended by manufacturer for interior and exterior applications.

#### 2.5 FABRICATION

- A. General: Fabricate railings to comply with requirements indicated for design, dimensions, member sizes and spacing, details, finish, and anchorage, but not less than that required to support structural loads.
- B. Assemble railings in the shop to greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation. Use connections that maintain structural value of joined pieces.
- C. Form work true to line and level with accurate angles and surfaces.
- D. Fabricate connections that will be exposed to weather in a manner to exclude water. Provide weep holes where water may accumulate.
- E. Connections: Fabricate railings with welded connections unless otherwise indicated.
- F. Welded Connections: Cope components at connections to provide close fit, or use fittings designed for this purpose. Weld all around at connections, including at fittings.
  - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
  - 2. Obtain fusion without undercut or overlap.
  - 3. Remove flux immediately.
  - 4. At exposed connections, finish exposed surfaces smooth and blended so no roughness shows after finishing and welded surface matches contours of adjoining surfaces.
- G. Form changes in direction as follows:

- 1. By radius bends of radius indicated or by inserting prefabricated elbow fittings of radius indicated.
- H. Bend members in jigs to produce uniform curvature for each configuration required; maintain cross section of member throughout entire bend without buckling, twisting, cracking, or otherwise deforming exposed surfaces of components.
- I. Close exposed ends of railing members with prefabricated end fittings.
- J. Brackets, Flanges, Fittings, and Anchors: Provide wall brackets, flanges, miscellaneous fittings, and anchors to interconnect railing members to other work unless otherwise indicated.
  - 1. At brackets and fittings fastened to plaster or gypsum board partitions, provide crushresistant fillers, or other means to transfer loads through wall finishes to structural supports and prevent bracket or fitting rotation and crushing of substrate.
- K. Provide inserts and other anchorage devices for connecting railings to concrete work. Fabricate anchorage devices capable of withstanding loads imposed by railings. Coordinate anchorage devices with supporting structure.
- L. For railing posts set in concrete, provide steel sleeves not less than 6 inches long with inside dimensions not less than 1/2 inch greater than outside dimensions of post, with metal plate forming bottom closure.

# 2.6 STEEL AND IRON FINISHES

- A. Galvanized Railings:
  - 1. Hot-dip galvanize exterior steel and iron railings, including hardware, after fabrication.
  - 2. Comply with ASTM A 123 for hot-dip galvanized railings.
  - 3. Do not quench or apply post galvanizing treatments that might interfere with paint adhesion.
  - 4. Fill vent and drain holes that will be exposed in the finished Work, unless indicated to remain as weep holes, by plugging with zinc solder and filing off smooth.
- B. Preparing Galvanized Railings for Priming: After galvanizing, thoroughly clean railings of grease, dirt, oil, flux, and other foreign matter, and treat with etching cleaner.

#### PART 3 - EXECUTION

### 3.1 INSTALLATION, GENERAL

- A. Perform cutting, drilling, and fitting required for installing railings. Set railings accurately in location, alignment, and elevation; measured from established lines and levels and free of rack.
  - 1. Do not weld, cut, or abrade surfaces of railing components that have been coated or finished after fabrication and that are intended for field connection by mechanical or other means without further cutting or fitting.
  - 2. Set posts plumb within a tolerance of 1/16 inch in 3 feet.
  - 3. Align rails so variations from level for horizontal members and variations from parallel with rake of steps and ramps for sloping members do not exceed 1/4 inch in 12 feet.
- B. Adjust railings before anchoring to ensure matching alignment at abutting joints.

#### **3.2 RAILING CONNECTIONS**

A. Welded Connections: Use fully welded joints for permanently connecting railing components. Comply with requirements for welded connections in "Fabrication" Article whether welding is performed in the shop or in the field. B. Expansion Joints: Install expansion joints at locations indicated but not farther apart than required to accommodate thermal movement. Provide slip-joint internal sleeve extending 2 inches beyond joint on either side, fasten internal sleeve securely to one side, and locate joint within 6 inches of post.

# **3.3** ANCHORING POSTS

- A. Use metal sleeves preset and anchored into concrete for installing posts. After posts have been inserted into sleeves, fill annular space between post and sleeve with non-shrink, nonmetallic grout, mixed and placed to comply with anchoring material manufacturer's written instructions.
- B. Leave anchorage joint exposed.
  1. Exterior Posts: Provide with 1/8-inch buildup, sloped away from post.

# 3.4 ADJUSTING AND CLEANING

A. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780.

### **3.5 PROTECTION**

A. Protect finishes of railings from damage during construction period with temporary protective coverings approved by railing manufacturer. Remove protective coverings at time of Substantial Completion.

### END OF SECTION 05 5213

# SECTION 237223 - AIR-TO-AIR ENERGY RECOVERY EQUIPMENT

# PART 1 - GENERAL

#### **1.1 RELATED DOCUMENTS**

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes: Air-to-Air Energy Recovery Ventilators for indoor installation.
- B. Within this document, these units may be referred to as Energy Recovery Ventilator (ERV)

### **1.3 ACTION SUBMITTALS**

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, furnished specialties, and accessories.
  - 1. Unit performance data for both Supply Air and Exhaust Air, with system operating conditions indicated.
  - 2. Enthalpy plate performance data for both summer and winter operation.
  - 3. Motor ratings and unit electrical characteristics.
  - 4. Dimensioned drawings for each type of installation, showing isometric and plan views, to include location of attached ductwork and service clearance requirements.
  - 5. Estimated gross weight of each installed unit.
  - 6. Filter types, quantities, and sizes
  - 7. Installation, Operating and Maintenance manual (IOM) for each model.
- B. Shop Drawings:
  - 1. For air-to-air energy recovery equipment. Include plans, elevations, sections, details, and attachments to other work.
  - 2. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
  - 3. Wiring Diagrams: For power, signal, and control wiring.

### **1.4 INFORMATIONAL SUBMITTALS**

- A. Coordination Drawings: Plans, elevations, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
  - 1. Suspended ceiling components.
  - 2. Structural members to which equipment or suspension systems will be attached.
- B. Field quality-control reports.

#### **1.5 CLOSEOUT SUBMITTALS**

A. Operation and Maintenance Data: For air-to-air energy recovery equipment to include in maintenance manuals.

## 1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Filters: One set of each type of filter specified.

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- 2. Fan Belts: One set of belts for each belt-driven fan in energy recovery units.
- 3. Wheel Belts: One set of belts for each heat wheel.

## 1.7 QUALITY ASSURANCE

- A. Source Limitations: Obtain Air-to-Air Energy Recovery Ventilator with all appurtenant components or accessories from a single manufacturer.
- B. For the actual fabrication, installation, and testing of work under this section, use only thoroughly trained and experienced workers completely familiar with the items required and with the manufacturer's current recommended methods of installation.
- C. The ERV core shall be warranted to be free of manufacturing defects and to retain its functional characteristics, under circumstances of normal use, for a period of ten (10) years from the date of purchase. The balance-of-unit shall be warranted to be free of manufacturing defects and to retain its functional characteristics, under circumstances of normal use, for a period of two (2) years from the date of installation.
- D. Manufacturer shall be able to provide evidence of independent testing of the core by Underwriters Laboratory (UL), verifying a maximum flame spread index (FSI) of 25 and a maximum smoke developed index (SDI) of 50 thereby meeting NFPA90A and NFPA 90B requirements for materials in a compartment handling air intended for circulation through a duct system. The method of test shall be UL Standard 723.
- E. Certifications:
  - 1. The energy recovery cores used in these products shall be third party Certified by AHRI under its Standard 1060 for Energy Recovery Ventilators. AHRI published certifications shall confirm manufacturer's published performance for airflow, static pressure, temperature and total effectiveness, purge air (OACF) and exhaust air leakage (EATR). Products that are not currently AHRI certified will not be accepted. OACF shall be no more than 1.02 and EATR shall be at 0% against balanced airflow.
  - 2. Entire unit shall be listed under UL 1812 Standard for Ducted Air to Air Heat Exchangers and comply with CSA Standard 22.2.
- F. Every unit to be factory tested prior to shipping: Motor Dielectric Voltage-Withstand Bench Test, Unit Dielectric Voltage-Withstand Test, Continuity of Internal Control Circuits Test, Unit Amperage Test

## 1.8 COORDINATION

- A. Coordinate layout and installation of air-to-air energy recovery equipment and suspension system with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression system, and partition assemblies.
- B. Coordinate size and location of all building penetrations required for installation of each Energy Recovery Ventilator and associated electrical systems.
- C. Coordinate sequencing of construction for associated plumbing, HVAC, electrical supply.

# 1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of air-to-air energy recovery equipment that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period for Energy Recovery Units: Two years.

### PART 2 - PRODUCTS

## 2.1 ENERGY RECOVERY UNITS

#### A. Manufacturers:

- 1. Renewaire
- 2. Daikin
- 3. Trane
- 4. Venmar CES Inc.
- 5. Or approved equal Manufacturer should be in business for minimum 10 years manufacturing energy recovery ventilators
- B. Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

# C. MANUFACTURED UNITS

1. Air-to-Air Energy Recovery Ventilators shall be fully assembled at the factory and consist of a fixed-plate cross-flow heat exchanger with no moving parts, an insulated double wall painted 20-gauge steel cabinet, filter assemblies for both intake and exhaust air, enthalpy core, supply air blower assembly, exhaust air blower assembly and electrical control box with all specified components and internal accessories factory installed and tested and prepared for single-point high voltage connection. Entire unit with the exception of fieldinstalled components shall be assembled and test operated at the factory.

#### D. CABINET

- 1. Materials: Formed double wall insulated metal cabinet, fabricated to permit access to internal components for maintenance.
- 2. Outside casing: 20 gauge, galvanized (G90) steel meeting ASTM A653 for components that do not receive a painted finish. Painted components as supplied by the factory shall have polyester urethane paint on 20 gauge G90 galvanized steel.
- 3. Access doors shall be hinged with airtight closed cell foam gaskets. Door pressure taps, with captive plugs, shall be provided for cross-core pressure measurement allowing for accurate airflow measurement.
- 4. Unit shall have factory-installed duct flanges on all duct openings.
- 5. Cabinet Insulation: Unit walls and doors shall be insulated with 1 inch, 4 pound density, foil/scrim faced, high density fiberglass board insulation, providing a cleanable surface and eliminating the possibility of exposing the fresh air to glass fibers, and with a minimum R-value of 4.3 (hr-ft2-°F/BTU).
- 6. Enthalpy core: Energy recovery core shall be of the total enthalpy type, capable of transferring both sensible and latent energy between airstreams. Latent energy transfer shall be accomplished by direct water vapor transfer from one airstream to the other, without exposing transfer media in succeeding cycles directly to the exhaust air and then to the fresh air. No condensate drains shall be allowed. The energy recovery core shall be designed and constructed to permit cleaning and removal for servicing. The energy recovery core shall have a ten year warranty. Performance criteria are to be as specified in AHRI Standard 1060.
- 7. Control center / connections: Energy Recovery Ventilator shall have an electrical control center where all high and low voltage connections are made. Control center shall be constructed to permit single-point high voltage power supply connections to the fused disconnect.
- 8. Passive Frost Control: The ERV core shall perform without condensing or frosting under normal operating conditions (defined as outside temperatures above -10°F and inside

relative humidity below 40%). Occasional more extreme conditions shall not affect the usual function, performance or durability of the core. No condensate drains will be allowed.

### E. BLOWER SECTION

- 1. Blower section construction, Supply Air and Exhaust Air: Blower assemblies consist of a 120V, 1 Phase, 60 HZ, ECM motor, and a direct driven forward-curved blower.
- 2. Blower assemblies: Shall be statically and dynamically balanced and designed for continuous operation at maximum rated fan speed and horsepower.

### F. MOTORS

1. Blower motors shall be Premium Efficiency, EISA compliant for energy efficiency. The blower motors shall be totally enclosed and be shall be supplied with factory installed motor starters. Direct drive models shall be EISA-compliant for energy efficiency with open drip proof design and integral thermal protection.

# G. UNIT CONTROLS

- 1. Comply with requirements in Division 23 Section "Sequence of Operations for HVAC Controls"
- 2. Sensors: Dirty filter monitor for both airstreams.
- 3. Factory-installed microprocessor controller and sensors, [Enhanced][Premium] ERV controls that:
  - a. Has factory-installed hardware and software to enable the building automation interface via BACnet to monitor, control, and display status and alarms
  - b. The microprocessor controller shall be capable of operating at temperatures between -20F to 160F
  - c. The microprocessor controller shall be a DIN rail mounting type
  - d. Factory-installed microprocessor controller shall come with backlit display that allows menu-driven display for navigation and control of unit
  - e. The microprocessor controller shall have the ability to communicate with the BMS via Modbus RTU/TCP and BACnet MSTP/IP
  - f. The sensors that will be required for control are:
    - 1) (2) Temperature sensor for fresh air and exhaust air
    - 2) (2) Differential pressure sensors for filter alarms
    - 3) Adjustable current switch
  - g. The microprocessor controller shall have the capability to monitor the unit conditions for alarm conditions. Upon detecting an alarm, the microprocessor controller shall have the capability to record the alarm description, time, date, available temperatures, and unit status for user review. A digital output shall be reserved for remote alarm indication. Alarms to be also communicated via BMS as applicable. Provide the following alarm functions:
    - 1) Outside air temperature sensor alarm
    - 2) Outside air humidity sensor alarm
    - 3) Return air temperature sensor alarm
    - 4) Return air humidity sensor alarm
    - 5) Fresh air sensor alarm
    - 6) Exhaust air sensor alarm
    - 7) Dirty filter alarm
    - 8) Supply and exhaust air proving alarm
  - h. Display the following on the face of microprocessor controller:
    - 1) Unit on
    - 2) Heating status
    - 3) Outdoor air temperature

- 4) Outdoor air humidity
- 5) Return air temperature
- 6) Return air humidity
- 7) Supply air temperature
- 8) Unit on/off
- 9) Fan on/off
- 10) Damper status
- 11) Alarm digital display
- The microprocessor controller shall have factory pre-programmed multiple operating sequences for control of the ERV. Factory default settings shall be fully adjustable in the field. Available factory pre-programmed sequences on operations are:

## 4. SEQUENCE OF OPERATIONS

- a. DDC CONTROLLER:
  - 1) Controller with integral LCD readout for changing set points and monitoring unit operation.
  - 2) Provided with required sensors and programming.
  - 3) Factory programmed, mounted, and tested.
  - 4) Integral USB and Ethernet ports for updating programs and retrieving log files.
- 5. HEATING OPERATION:
  - a. Heating will be locked out if the outdoor air temperature is above 70 degrees (adjustable). The temperature set point can be configured as constant (adjustable) or can be reset by the outside air temperature. Heating will be controlled using the supply air temperature or return air temperature.

## H. FILTER SECTION

i.

1. ERV shall have 2" thick MERV 13 disposable pleated filters located in the outdoor air and exhaust airstreams. All filters shall be accessible from the exterior of the unit.

## PART 3 - EXECUTION

## 3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine casing insulation materials and filter media before air-to-air energy recovery equipment installation. Reject insulation materials and filter media that are wet, moisture damaged, or mold damaged.
- C. Examine roughing-in for electrical services to verify actual locations of connections before installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

## 3.2 INSTALLATION

- A. Installation shall be accomplished in accordance with these written specifications, project drawings, manufacturer's installation instructions as documented in manufacturer's IOM, Best Practices and all applicable building codes.
- B. Install unit with clearances for service and maintenance.

## 3.3 CONNECTIONS

- A. In all cases, industry Best Practices shall be incorporated. Connections are to be made subject to the installation requirements shown above.
- B. Duct installation and connection requirements are specified in Division 23 of this document.
- C. Electrical installation requirements are specified in Division 26 of this document.

### **3.4 FIELD QUALITY CONTROL**

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
  - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Tests and Inspections:
  - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 2. Adjust seals and purge.
  - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
  - 4. Set initial temperature and humidity set points.
  - 5. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- D. Air-to-air energy recovery equipment will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

#### 3.5 START-UP SERVICE

A. Contractor to perform startup service. Clean entire unit, comb coil fins as necessary, and install clean filters. Measure and record electrical values for voltage and amperage. Refer to Division 23 "Testing, Adjusting and Balancing" and comply with provisions therein.

### 3.6 **DEMONSTRATION**

A. Train Owner's maintenance personnel to adjust, operate, and maintain air-to-air energy recovery units.

## END OF SECTION 237223

### SECTION 238129 - VARIABLE-REFRIGERANT-FLOW HVAC SYSTEMS

### PART 1 - GENERAL

## 1.1 SUMMARY

- A. Section includes complete VRF HVAC system(s) including, but not limited to the following components to make a complete operating system(s) according to requirements indicated:
  - 1. Indoor, recessed, ceiling-mounted units.
  - 2. Outdoor, air-source, heat pump units.
  - 3. System controls.
  - 4. System refrigerant and oil.
  - 5. System control cable and raceways.

# **1.2 DEFINITIONS**

- A. Air-Conditioning System Operation: System capable of operation with all zones in cooling only.
- B. Heat-Pump System Operation: System capable of operation with all zones in either heating or cooling, but not with simultaneous heating and cooling zones that transfer heat between zones.
- C. Heat Recovery System Operation: System capable of operation with simultaneous heating and cooling zones that transfer heat between zones.
- D. HRCU: Heat Recovery Control Unit. HRCUs are used in heat recovery VRF HVAC systems to manage and control refrigerant between indoor units to provide simultaneous heating and cooling zones. "Heat Recovery Control Unit" is the term used by ASHRAE for what different manufacturers term as branch circuit controller, branch selector box, changeover box, flow selector unit, mode change unit, and other such terms.
- E. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.
- F. Plenum: A space forming part of the air distribution system to which one or more air ducts are connected. An air duct is a passageway, other than a plenum, for transporting air to or from heating, ventilating, or air-conditioning equipment.
- G. Three-Pipe System Design: One high pressure refrigerant vapor line, one low pressure refrigerant vapor line, and one refrigerant liquid line connect a single outdoor unit or multiple manifold outdoor units in a single system to associated system HRCUs. One liquid line and refrigerant vapor line connect HRCUs to associated indoor units.
- H. Two-Pipe System Design: One refrigerant vapor line and one refrigerant liquid line connect a single outdoor unit or multiple manifold outdoor units in a single system to associated system HRCUs. One refrigerant liquid line and refrigerant vapor line connect HRCUs to associated indoor units. HRCUs used in two pipe systems act as an intermediate heat exchanger and

include diverting valves and gas/liquid separators to move high and low pressure refrigerant between indoor units.

I. VRF: Variable refrigerant flow.

# **1.3 ACTION SUBMITTALS**

- A. Product data.
- B. Shop Drawings: For VRF HVAC systems.
  - 1. Include plans, elevations, sections, and details.
  - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
  - 3. Include diagrams and details of refrigerant piping and tubing showing installation requirements for manufacturer-furnished divided flow fittings.
  - 4. Include diagrams for power, signal, and control wiring.

# 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data:
  - 1. For Installer.
  - 2. For VRF HVAC system manufacturer.
  - 3. For VRF HVAC system provider.
- B. Product Certificates: For each type of product.
- C. Product test reports.
- D. Source quality-control reports.
- E. Field quality-control reports.
- F. Sample warranties.

# 1.5 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

## 1.6 QUALITY ASSURANCE

- A. Factory-Authorized Service Representative Qualifications:
  - 1. Authorized representative of, and trained by, VRF HVAC system manufacturer.
  - 2. In-place facility located within 50 miles of Project.

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- 3. Demonstrated past experience with products being installed for period within three consecutive years before time of bid.
- 4. Demonstrated past experience on five projects of similar complexity, scope, and value.
  - a. Each person assigned to Project shall have demonstrated past experience.
- 5. Staffing resources of competent and experienced full-time employees that are assigned to execute work according to schedule.
- 6. Service and maintenance staff assigned to support Project during warranty period.
- 7. Product parts inventory to support ongoing system operation for a period of not less than five years after Substantial Completion.
- 8. VRF HVAC system manufacturer's backing to take over execution of Work if necessary to comply with requirements indicated. Include Project-specific written letter, signed by manufacturer's corporate officer, if requested.
- B. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by VRF HVAC system manufacturer.
  - 1. Each employee shall be certified by manufacturer for proper installation of systems, including, but not limited to, equipment, piping, controls, and accessories indicated and furnished for installation.
  - 2. Installer certification shall be valid and current for duration of Project.
  - 3. Retain copies of Installer certificates on-site and make available on request.
  - 4. Each person assigned to Project shall have demonstrated past experience.
    - a. Demonstrated past experience with products being installed for period within three consecutive years before time of bid.
    - b. Demonstrated past experience on five projects of similar complexity, scope, and value.
- C. ISO Compliance: System equipment and components furnished by VRF HVAC system manufacturer shall be manufactured in an ISO 9001 and ISO 14001 facility.

# 1.7 WARRANTY

- A. Manufacturer's Warranty: Manufacturer agrees to repair or replace equipment and components that fail(s) in materials or workmanship within specified warranty period.
  - 1. Warranty Period:
    - a. For Compressor: Five year(s) from date of Substantial Completion.
    - b. For Parts, Including Controls: Five year(s) from date of Substantial Completion.
    - c. For Labor: Five year(s) from date of Substantial Completion.

# PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. <u>FUJITSU.</u>
- B. <u>HITACHI.</u>
- C. <u>MITSUBISHI.</u>
- D. <u>SAMSUNG.</u>

## 2.2 SYSTEM DESCRIPTION

- A. Direct-expansion (DX) VRF HVAC system(s) with variable capacity in response to varying cooling and heating loads. System shall consist of multiple indoor units, HRCUs, outdoor unit(s), piping, controls, and electrical power to make complete operating system(s) complying with requirements indicated.
  - 1. Two-pipe or three-pipe system design.
  - 2. System(s) operation, air-conditioning heat pump or heat recovery as indicated on Drawings.
  - 3. Each system with one refrigerant circuit shared by all indoor units connected to system.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. AHRI Compliance: System and equipment performance certified according to AHRI 1230 and products listed in AHRI directory.
- D. ASHRAE Compliance:
  - 1. ASHRAE 15: For safety code for mechanical refrigeration.
  - 2. ASHRAE 62.1: For indoor air quality.
  - 3. ASHRAE 135: For control network protocol with remote communication.
  - 4. ASHRAE/IES 90.1 Compliance: For system and component energy efficiency.
- E. UL Compliance: Comply with UL 1995.

## 2.3 PERFORMANCE REQUIREMENTS

- A. Service Access:
  - 1. Provide and document service access requirements.
  - 2. Locate equipment, system isolation valves, and other system components that require service and inspection in easily accessible locations. Avoid locations that are difficult to access if possible.

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- 3. Where serviceable components are installed behind walls and above inaccessible ceilings, provide finished assembly with access doors or panels to gain access. Properly size the openings to allow for service, removal, and replacement.
- 4. If less than full and unrestricted access is provided, locate components within an 18-inch (450-mm) reach of the finished assembly.
- 5. Where ladder access is required to service elevated components, provide an installation that provides for sufficient access within ladder manufacturer's written instructions for use.
- 6. Comply with OSHA regulations.
- B. System Design and Installation Requirements:
  - 1. Design and install systems indicated according to manufacturer's recommendations and written instructions.
  - 2. Where manufacturer's requirements differ from requirements indicated, contact Architect for direction. The most stringent requirements should apply unless otherwise directed in writing by Architect.
- C. System Adaptability to Future Changes: Arrange and size system refrigerant piping to accommodate future changes to system without having to resize and replace existing refrigerant piping.
  - 1. Future changes to system(s) indicated on Drawings.
  - 2. Each branch circuit shall accommodate addition of one indoor unit(s) with unit capacity equal to average indoor unit connected to the branch circuit.
  - 3. Each branch circuit shall accommodate deletion of one indoor unit(s) with unit capacity equal to average indoor unit connected to the branch circuit.
- D. Isolation of Equipment: Provide isolation valves to isolate each HRCU, indoor unit and outdoor unit for service, removal, and replacement without interrupting system operation.
- E. System Capacity Ratio: The sum of connected capacity of all indoor units shall be within the following range of outdoor-unit rated capacity:
  - 1. Not less than 50 percent.
  - 2. Not more than 130 percent.
  - 3. Range acceptable to manufacturer.
- F. System Turndown: Stable operation down to 20 percent of outdoor-unit capacity.
- G. System Auto Refrigerant Charge: Each system shall have an automatic refrigerant charge function to ensure the proper amount of refrigerant is installed in system.
- H. Outdoor Conditions:
  - 1. Suitable for outdoor ambient conditions encountered.
    - a. Design equipment and supports to withstand wind loads of governing code.
    - b. Design equipment and supports to withstand snow and ice loads of governing code.

- c. Provide corrosion-resistant coating for components and supports where located in coastal or industrial climates that are known to be harmful to materials and finishes.
- 2. Maximum System Operating Outdoor Temperature: See Drawings.
- 3. Minimum System Operating Outdoor Temperature: See Drawings.
- I. Sound Performance: Sound levels generated by operating HVAC equipment shall be within requirements indicated.
  - 1. Indoor: Within design guidelines of "2015 ASHRAE HANDBOOK- HVAC Applications."
  - 2. Outdoor: Within ordinance of governing authorities.
- J. Thermal Movements: Allow for controlled thermal movements from ambient, surface, and system temperature changes.
- K. Capacities and Characteristics: As indicated on Drawings.

# 2.4 INDOOR, RECESSED, CEILING-MOUNTED UNITS

- A. Basis of Design: Mitsubishi electric TPLA0A0121EA70A
- B. Description: Factory-assembled complete unit with components, piping, wiring, and controls required for mating to ductwork, piping, power, and controls field connections.
- C. Cabinet:
  - 1. Material: Painted steel, or coated steel frame covered by a plastic cabinet, with an architectural acceptable finish suitable for tenant occupancy on exposed surfaces.
  - 2. Insulation: Manufacturer's standard internal insulation, complying with ASHRAE 62.1, to provide thermal resistance and prevent condensation.
  - 3. Mounting: Manufacturer-designed provisions for field installation.
  - 4. Internal Access: Removable panels of adequate size for field access to internal components for inspection, cleaning, service, and replacement.
- D. DX Coil Assembly:
  - 1. Coil Casing: Aluminum, galvanized, or stainless steel.
  - 2. Coil Fins: Aluminum, mechanically bonded to tubes, with arrangement required by performance.
  - 3. Coil Tubes: Copper, of diameter and thickness required by performance.
  - 4. Expansion Valve: Electronic modulating type with linear or proportional characteristics.
  - 5. Internal Tubing: Copper tubing with brazed joints.
  - 6. Internal Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
  - 7. Field Piping Connections: Manufacturer's standard.
  - 8. Factory Charge: Dehydrated air or nitrogen.
  - 9. Testing: Factory pressure tested and verified to be without leaks.

- E. Drain Assembly:
  - 1. Pan: Non-ferrous material, with bottom sloped to low point drain connection.
  - 2. Condensate Removal: Unit-mounted pump or other integral lifting mechanism, capable of lifting drain water to an elevation above top of cabinet.
  - 3. Field Piping Connection: Non-ferrous material or with threaded NPT.
- F. Fan and Motor Assembly:
  - 1. Fan(s):
    - a. Direct-drive arrangement.
    - b. Single or multiple fans connected to a common motor shaft and driven by a single motor.
    - c. Fabricated from non-ferrous components or ferrous components with corrosion protection finish.
    - d. Wheels statically and dynamically balanced.
  - 2. Motor: Brushless dc or electronically commutated with permanently lubricated bearings.
  - 3. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
  - 4. Speed Settings and Control: Two (low, high), three (low, medium, high), or more than three speed settings or variable speed with a speed range of least 50 percent.
  - 5. Vibration Control: Integral isolation to dampen vibration transmission.
- G. Filter Assembly:
  - 1. Access: Bottom, to accommodate filter replacement without the need for tools.
  - 2. Efficiency: ASHRAE 52.2, MERV 8.
  - 3. Media: If more than one filter type is indicated, Contractor has option to choose.
    - a. Replaceable: Extended surface, panel, or cartridge with antimicrobial treatment fiber media.
    - b. Washable: Manufacturer's standard filter with antimicrobial treatment.
- H. Discharge-Air Grille Assembly: Mounted in bottom of unit cabinet.
  - 1. Discharge Pattern: One-, two-, three-, or four-way throw as indicated on Drawings.
    - a. Discharge Pattern Adjustment: Field-adjustable limits for up and down range of motion.
    - b. Discharge Pattern Closure: Ability to close individual discharges of units with multiple patterns.
  - 2. Motorized Vanes: Modulating up and down flow pattern for uniform room air distribution.
  - 3. Additional Branch Supply Duct Connection: Sheet metal knockout for optional connection to one additional supply branch duct.
- I. Return-Air Grille Assembly: Manufacturer's standard grille mounted in bottom of unit cabinet.

- J. Outdoor Air Ventilation Connection: Sheet metal knockout for optional connection to outdoor air ventilation duct.
- K. Unit Accessories:
  - 1. Outdoor Air Ventilation Kit: Connection, motorized damper, and control to satisfy unit control sequence of operation indicated on Drawings.
  - 2. Remote Room Temperature Sensor Kit: Wall-mounted, hardwired room temperature sensor kit for use in rooms that do not have room temperature measurement.

# 2.5 OUTDOOR, AIR-SOURCE HEAT-PUMP UNITS

- A. Basis of Design: Mitsubishi electric TRUZA0121KA70NA/ TRUZA0121KA70BA
- B. Description: Factory-assembled and -tested complete unit with components, piping, wiring, and controls required for mating to piping, power, and controls field connections.
  - 1. Specially designed for use in systems with either all heating or all cooling demands, but not for use in systems with simultaneous heating and cooling.
  - 2. Systems shall consist of one unit, or multiple unit modules that are designed by variable refrigerant system manufacturer for field interconnection to make a single refrigeration circuit that connects multiple indoor units.
  - 3. All units installed shall be from the same product development generation.
- C. Cabinet:
  - 1. Galvanized steel and coated with a corrosion-resistant finish.
    - a. Coating with documented salt spray test performance of 1000 hours according ASTM B117 surface scratch test (SST) procedure.
  - 2. Mounting: Manufacturer-designed provisions for field installation.
  - 3. Internal Access: Removable panels or hinged doors of adequate size for field access to internal components for inspection, cleaning, service, and replacement.
- D. Compressor and Motor Assembly:
  - 1. One or more positive-displacement, direct-drive and hermetically sealed scroll compressor(s) with inverter drive and turndown to 15 percent of rated capacity.
  - 2. Protection: Integral protection against the following:
    - a. High refrigerant pressure.
    - b. Low oil level.
    - c. High oil temperature.
    - d. Thermal and overload.
    - e. Voltage fluctuations.
    - f. Phase failure and phase reversal.
    - g. Short cycling.

- 3. Speed Control: Variable to automatically maintain refrigerant suction and condensing pressures while varying refrigerant flow to satisfy system cooling and heating loads.
- 4. Vibration Control: Integral isolation to dampen vibration transmission.
- 5. Oil management system to ensure safe and proper lubrication over entire operating range.
- 6. Crankcase heaters with integral control to maintain safe operating temperature.
- 7. Fusible plug.

## E. Condenser Coil Assembly:

- 1. Plate Fin Coils:
  - a. Casing: Aluminum, galvanized, or stainless steel.
  - b. Fins: Aluminum or copper, mechanically bonded to tubes, with arrangement required by performance.
  - c. Tubes: Copper, of diameter and thickness required by performance.
- 2. Aluminum Microchannel Coils:
  - a. Series of flat tubes containing a series of multiple, parallel-flow microchannels layered between refrigerant header manifolds.
  - b. Single- or multiple-pass arrangement.
  - c. Construct fins, tubes, and header manifolds of aluminum alloy.
- 3. Coating: Corrosion resistant.
- 4. Hail Protection: Provide condenser coils with louvers, baffles, or hoods to protect against hail damage.
- F. Condenser Fan and Motor Assembly:
  - 1. Fan(s): Propeller type.
    - a. Direct-drive arrangement.
    - b. Fabricated from non-ferrous components or ferrous components with corrosion protection finish to match performance indicated for condenser coil.
    - c. Statically and dynamically balanced.
  - 2. Fan Guards: Removable safety guards complying with OSHA regulations. If using metal materials, coat with corrosion-resistant coating to match performance indicated for condenser coil.
  - 3. Motor(s): Brushless dc or electronically commutated with permanently lubricated bearings and rated for outdoor duty.
  - 4. Motor Protection: Integral protection against thermal, overload, and voltage fluctuations.
  - 5. Speed Settings and Control: Variable speed with a speed range of least 75 percent.
  - 6. Vibration Control: Integral isolation to dampen vibration transmission.
- G. Drain Pan: If required by manufacturer's design, provide unit with non-ferrous drain pan with bottom sloped to a low point drain connection.
- H. Unit Hardware: Zinc-plated steel, or stainless steel. Coat exposed surfaces with additional corrosion-resistant coating if required to prevention corrosion when exposed to salt spray test for 1000 hours according ASTM B117.

- I. Unit Piping:
  - 1. Unit Tubing: Copper tubing with brazed joints.
  - 2. Unit Tubing Insulation: Manufacturer's standard insulation, of thickness to prevent condensation.
  - 3. Field Piping Connections: Manufacturer's standard.
  - 4. Factory Charge: Dehydrated air or nitrogen.
  - 5. Testing: Factory pressure tested and verified to be without leaks.

# 2.6 CONTROLS

- A. Unit Controls:
  - 1. Enclosure: Metal, suitable for indoor locations.
  - 2. Factory-Installed Controller: Configurable digital control.
  - 3. Factory-Installed Sensors:
    - a. Unit inlet air temperature.
    - b. Coil entering refrigerant temperature.
    - c. Coil leaving refrigerant temperature.
  - 4. Field-Customizable I/O Capability:
    - a. Analog Inputs: Two for use in customizable control strategies.
    - b. Digital Inputs: Two for use in customizable control strategies.
    - c. Digital Outputs: Two for use in customizable control strategies.
  - 5. Features and Functions:
    - a. Self-diagnostics.
    - b. Time delay.
    - c. Auto-restart.
    - d. External static pressure control.
    - e. Auto operation mode.
    - f. Manual operation mode.
    - g. Filter service notification.
    - h. Power consumption display.
    - i. Drain assembly high water level safety shutdown and notification.
    - j. Run test switch.
  - 6. Communication: Network communication with other indoor and outdoor units.
  - 7. Cable and Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
  - 8. Field Connection: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
- B. Unit Electrical:
  - 1. Enclosure: Metal, suitable for indoor locations.
  - 2. Field Connection: Single point connection to power unit and integral controls.

- 3. Disconnecting Means: Factory-mounted circuit breaker or switch.
- 4. Control Transformer: Manufacturer's standard. Coordinate requirements with field power supply.
- 5. Wiring: Manufacturer's standard with each connection labeled and corresponding to a unit-mounted wiring diagram.
- 6. Raceways: Enclose line voltage wiring in metal raceways.
- C. Central Controllers:
  - 1. Centralized control for all indoor and outdoor units from a single central controller location.
    - a. Include multiple interconnected controllers as required.
  - 2. Controls operation mode of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units. Operation modes available through central controller shall match those operation modes of controllers for indoor units.
  - 3. Schedule operation of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units.
    - a. Sets schedule for daily, weekly, and annual events.
    - b. Schedule options available through central controller shall at least include the schedule options of controllers for indoor units.
  - 4. Changes operating set points of indoor units as individual units, by selected groups of indoor units, or as collection of all indoor units.
  - 5. Optimized start feature to start indoor units before scheduled time to reach temperature set-point at scheduled time based on operating history.
  - 6. Night setback feature to operate indoor units at energy-conserving heating and cooling temperature set-points during unoccupied periods.
  - 7. Service diagnostics tool.
  - 8. Able to disable and enable operation of individual controllers for indoor units.
  - 9. Information displayed on individual controllers shall also be available for display through central controller.
  - 10. Information displayed for outdoor units, including refrigerant high and low pressures percent capacity.
  - 11. Multiple RJ-45 ports for direct connection to a local PC and an Ethernet network switch.
  - 12. Operator interface through a backlit, high-resolution color display touch panel and web accessible through standard web browser software.
- D. Wireless Controllers for Indoor Units:
  - 1. Wireless Communication:
    - a. Controller communicates to remote-mounted receiver that is wired to indoor unit(s).
      - 1) Include receivers with wireless controllers as required to complete installation.
      - 2) Low-voltage power required for receivers shall be powered through non-polar connections to indoor unit.

- b. One wireless controller shall be capable of communicating with one or multiple receivers to control one or multiple indoor units as a group.
- 2. Controller Battery Life: Three years.
- 3. Auto Timeout Touch Screen LCD: Timeout duration shall be adjustable.
- 4. Multiple Language: English or Spanish.
- 5. Temperature Units: Fahrenheit or Celsius.
- 6. On/Off: Turns indoor unit on or off.
- 7. Hold: Hold operation settings until hold is released.
- 8. Operation Mode: Cool, Heat, Auto, Dehumidification, Fan Only, and Setback.
- 9. Temperature Display: 1-degree increments.
- 10. Temperature Set-Point: Separate set points for Cooling, Heating, and Setback. Adjustable in 1-degree increments between 60-80 degrees F.
- 11. Relative Humidity Display: 1 percent increments.
- 12. Fan Speed Setting: Select between available options furnished with the unit.
- 13. Airflow Direction Setting: If applicable to unit, select between available options furnished with the unit.
- 14. Seven-day programmable operating schedule with up to five events per day. Operations shall include On/Off, Operation Mode, and Temperature Set-Point.
- 15. Auto Off Timer: Operates unit for an adjustable time duration and then turns unit off.
- 16. Occupancy detection.
- 17. Service Notification Display: "Filter".
- 18. Service Run Tests: Limit use by service personnel to troubleshoot operation.
- 19. Error Code Notification Display: Used by service personnel to troubleshoot abnormal operation and equipment failure.
- 20. User and Service Passwords: Capable of preventing adjustments by unauthorized users.
- 21. Setting stored in non-volatile memory to ensure that settings are not lost if power is lost. Battery for date and time only.
- E. Building Management System to interface with VRF
  - 1. Building Management System to interface with VRF controls to monitor space.
  - 2. Alarms.
    - a) Equipment failure.
    - b) High/low space temperature.
    - c) High/low supply temperature.
    - d) Filter service notification

# 2.7 SYSTEM REFRIGERANT AND OIL

- A. Refrigerant:
  - 1. As required by VRF HVAC system manufacturer for system to comply with performance requirements indicated.
  - 2. ASHRAE 34, Class A1 refrigerant classification.
  - 3. R-410a.
- B. Oil:
  - 1. As required by VRF HVAC system manufacturer and to comply with performance requirements indicated.

### 2.8 OUTDOOR EQUIPMENT STANDS

- A. Description: Individual foot supports with elevated adjustable channel cross bars and clamps/fasteners/bolts for ground or roof-supported outdoor equipment components, without roof membrane penetration, in a prefabricated system that can be modularly assembled on-site.
- B. Foot Material: Rubber or polypropylene.
- C. Rails Material: Hot-dip galvanized carbon steel.
- D. Wind/Sliding Load Resistance: Up to 100 mph (44 m/s) minimum.

### 2.9 SYSTEM CONTROL CABLE AND RACEWAYS

- A. Low-Voltage Control Cabling:
  - 1. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.
- B. TIA-485A Network Cabling:
  - 1. Standard Cable: NFPA 70, Type CMG.
  - 2. Plenum-Rated Cable: NFPA 70, Type CMP.
- C. Ethernet Network Cabling: TIA-568-C.2 Category 6 or 6a cable with RJ-45 connectors.
- D. Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems" for control wiring and cable raceways.

## PART 3 - EXECUTION

#### 3.1 EQUIPMENT INSTALLATION

- A. Clearance:
  - 1. Maintain manufacturer's recommended clearances for service and maintenance.
  - 2. Maintain clearances required by governing code.
- B. Loose Components: Install components, devices, and accessories furnished by manufacturer, with equipment, that are not factory mounted.
  - 1. Loose components shall be installed by manufacturer's service representative or system Installer under supervision of manufacturer's service representative.
- C. Indoor Unit Installations:
  - 1. Install units to be level and plumb while providing a neat and finished appearance.
  - 2. Unless otherwise required by VRF HVAC system manufacturer, support ceiling-mounted units from structure above using threaded rods; minimum rod size of 3/8 inch (10 mm).
  - 3. Adjust supports of exposed and recessed units to draw units tight to adjoining surfaces.

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- 4. Protect finished surfaces of ceilings, floors, and walls that come in direct contact with units. Refinish or replaced damaged areas after units are installed.
- 5. In rooms with ceilings, conceal piping and tubing, controls, and electrical power serving units above ceilings.
- 6. In rooms without ceiling, arrange piping and tubing, controls, and electrical power serving units to provide a neat and finished appearance.
- 7. Provide lateral bracing if needed to limit movement of suspended units to not more than 0.25 inch (13 mm).
- 8. For floor- and wall-mounted units that are exposed, conceal piping and tubing, controls, and electrical power serving units within walls.
- 9. Floor-mounted units located in mechanical rooms.
- 10. Install floor-mounted units on support structure indicated on Drawings.
- 11. Install floor-mounted units on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
- 12. Attachment: Install hardware for proper attachment to supported equipment.
- 13. Grouting: Place grout under equipment supports and make bearing surface smooth.
- D. Outdoor Unit Installations:
  - 1. Install units to be level and plumb while providing a neat and finished appearance.
  - 2. Install outdoor units on support structures indicated on Drawings.

## **3.2** GENERAL REQUIREMENTS FOR PIPING AND TUBING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping and tubing systems. Install piping and tubing as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping and tubing in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping and tubing at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping and tubing above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping and tubing to permit valve servicing.
- F. Install piping and tubing at indicated slopes.
- G. Install piping and tubing free of sags.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping and tubing to allow application of insulation.
- J. Install groups of pipes and tubing parallel to each other, spaced to permit applying insulation with service access between insulated piping and tubing.

- K. Install sleeves for piping and tubing penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- L. Install escutcheons for piping and tubing penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

# 3.3 CONDENSATE DRAIN PIPE AND TUBING INSTALLATION

- A. General Requirements for Drain Piping and Tubing:
  - 1. Condensate-Drain Piping: Type DWV, drawn-temper copper tubing, wrought-copper fittings, and soldered joints or Schedule 40 PVC plastic pipe and fittings and solvent-welded joints.
  - 2. Install a union in piping at each threaded unit connection.
  - 3. Install an adjustable stainless-steel hose clamp with adjustable gear operator on unit hose connections. Tighten clamp to provide a leak-free installation.
  - 4. If required for unit installation, provide a trap assembly in drain piping to prevent air circulated through unit from passing through drain piping. Comply with more stringent of the following:
    - a. Details indicated on Drawings.
    - b. Manufacturer's requirements.
    - c. Governing codes.
    - d. In the absence of requirements, comply with requirements of ASHRAE handbooks.
  - 5. Extend drain piping from units with drain connections to drain receptors as indicated on Drawings. If not indicated on Drawings, terminate drain connection at nearest accessible location that is not exposed to view by occupants.
  - 6. Provide each 90-degree change in direction with a Y- or T-fitting. Install a threaded plug connection in the dormant side of fitting or future use as a service cleanout.
- B. Gravity Drains:
  - 1. Slope piping from unit connection toward drain termination at a constant slope of not less than two percent.
- C. Pumped Drains:
  - 1. If unit condensate pump or lift mechanism is not included with an integral check valve, install a full-size check valve in each branch pipe near unit connection to prevent backflow into unit.

## **3.4 FIRESTOPPING**

A. Comply with requirements in Section 078413 "Penetration Firestopping."

- B. Comply with TIA-569-D, Annex A, "Firestopping."
- C. Comply with BICSI TDMM, "Firestopping" Chapter.

# 3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections with the assistance of manufacturer's service representative:
  - 1. Perform each visual and mechanical inspection and electrical test stated in NETA Acceptance Testing Specification. Certify compliance with test parameters.
  - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Refrigerant Tubing Positive Pressure Testing:
  - 1. Comply with more stringent of VRF HVAC system manufacturer's requirements and requirements indicated.
  - 2. After completion of tubing installation, pressurize tubing systems to a test pressure of not less than 1.5 times VRF HVAC system operating pressure, but not less than 600 psig (4137 kPa), using dry nitrogen.
  - 3. Successful testing shall maintain a test pressure for a continuous and uninterrupted period of 24 hours. Allowance for pressure changes attributed to changes in ambient temperature are acceptable.
  - 4. Prepare test report to record the following information for each test:
    - a. Name of person starting test, company name, phone number, and e-mail address.
    - b. Name of manufacturer's service representative witnessing test, company name, phone number, and e-mail address.
    - c. Detailed description of extent of tubing tested.
    - d. Date and time at start of test.
    - e. Test pressure at start of test.
    - f. Outdoor temperature at start of test.
    - g. Name of person ending test, company name, phone number, and e-mail address.
    - h. Date and time at end of test.
    - i. Test pressure at end of test.
    - j. Outdoor temperature at end of test.
    - k. Remarks:
  - 5. Submit test reports for Project record.
- C. Refrigerant Tubing Evacuation Testing:
  - 1. Comply with more stringent of VRF HVAC system manufacturer's requirements and requirements indicated.

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2. After completion of tubing positive-pressure testing, evacuate tubing systems to a pressure of 500 microns.

3. Successful testing shall maintain a test pressure for a continuous and uninterrupted period of one hour(s) with no change.

- 4. Prepare test report to record the following information for each test:
  - a. Name of person starting test, company name, phone number, and e-mail address.
  - b. Name of manufacturer's service representative witnessing test, company name, phone number, and e-mail address.
  - c. Detailed description of extent of tubing tested.
  - d. Date and time at start of test.
  - e. Test pressure at start of test.
  - f. Outdoor temperature at start of test.
  - g. Name of person ending test, company name, phone number, and e-mail address.
  - h. Date and time at end of test.
  - i. Test pressure at end of test.
  - j. Outdoor temperature at end of test.
  - k. Remarks:
- 5. Submit test reports for Project record.
- 6. Upon successful completion of evacuation testing, system shall be charged with refrigerant.
- D. System Refrigerant Charge:
  - 1. Using information collected from the refrigerant tubing evacuation testing, system Installer shall consult variable refrigerant system manufacturer to determine the correct system refrigerant charge.
  - 2. Installer shall charge system following VRF HVAC system manufacturer's written instructions.
  - 3. System refrigerant charging shall be witnessed by system manufacturer's representative.
  - 4. Total refrigerant charge shall be recorded and permanently displayed at the system's outdoor unit.
- E. Products will be considered defective if they do not pass tests and inspections.
- F. Prepare test and inspection reports.

## **3.6 STARTUP SERVICE**

- A. Engage a VRF HVAC system manufacturer's service representative to perform system(s) startup service.
  - 1. Service representative shall be a factory-trained and -authorized service representative of VRF HVAC system manufacturer.
  - 2. Complete startup service of each separate system.
  - 3. Complete system startup service according to manufacturer's written instructions.
- B. Startup checks shall include, but not be limited to, the following:

- 1. Check control communications of equipment and each operating component in system(s).
- 2. Check each indoor unit's response to demand for cooling and heating.
- 3. Check each indoor unit's response to changes in airflow settings.
- 4. Check each indoor unit, HRCU, and outdoor unit for proper condensate removal.
- 5. Check sound levels of each indoor unit.
- C. Installer shall accompany manufacturer's service representative during startup service and provide manufacturer's service representative with requested documentation and technical support during startup service.
  - 1. Installer shall correct deficiencies found during startup service for reverification.
- D. System Operation Report:
  - 1. After completion of startup service, manufacturer shall issue a report for each separate system.
  - 2. Report shall include complete documentation describing each startup check, the result, and any corrective action required.
  - 3. Manufacturer shall electronically record not less than two hours of continuous operation of each system and submit with report for historical reference.
    - a. All available system operating parameters shall be included in the information submitted.
- E. Witness:
  - 1. Invite Owner to witness startup service procedures.
  - 2. Provide written notice not less than 20 business days before start of startup service.

## 3.7 ADJUSTING

- A. Adjust equipment and components to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature and humidity set points. Adjust initial airflow settings and discharge airflow patterns.
- C. Set field-adjustable switches and circuit-breaker trip ranges according to VRF HVAC system manufacturer's written instructions, and as indicated.
- D. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

## 3.8 DEMONSTRATION

A. Engage a VRF HVAC system manufacturer's factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain entire system.

END OF SECTION 238129

### SECTION 238239 - CABINET UNIT HEATERS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. Section includes cabinet unit heaters with centrifugal fans and electric-resistance heating coils.

#### 1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. DDC: Direct digital control.
- C. PTFE: Polytetrafluoroethylene plastic.
- D. TFE: Tetrafluoroethylene plastic.

## 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings:
  - 1. Include plans, elevations, sections, and details.
  - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
  - 3. Include location and size of each field connection.
  - 4. Include details of anchorages and attachments to structure and to supported equipment.
  - 5. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
  - 6. Indicate location and arrangement of piping valves and specialties.
  - 7. Indicate location and arrangement of integral controls.
  - 8. Wiring Diagrams: Power, signal, and control wiring.
- C. Samples for Initial Selection: Finish colors for units with factory-applied color finishes.

D. Samples for Verification: Finish colors for each type of cabinet unit heater indicated with factory-applied color finishes.

# 1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
  - 1. Structural members to which cabinet unit heaters will be attached.
  - 2. Method of attaching hangers to building structure.
  - 3. Size and location of initial access modules for acoustical tile.
  - 4. Perimeter moldings for exposed or partially exposed cabinets.
- B. Field quality-control reports.

## 1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For cabinet unit heaters to include in emergency, operation, and maintenance manuals.

# PART 2 - PRODUCTS

- 2.1 MANUFACTURERS
  - A. STERLING
  - B. <u>REZNOR.</u>
  - C. <u>TRANE.</u>
  - D. <u>Or approved equal.</u>

# 2.2 DESCRIPTION

- A. Factory-assembled and -tested unit complying with AHRI 440.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Comply with UL 2021.

## 2.3 PERFORMANCE REQUIREMENTS

A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

## 2.4 CABINETS

- A. Material: All cabinets will be constructed with 18-gauge cold rolled steel, side panels and top. The front panel shall be furnished in 16-gauge cold rolled steel. It will have 1/2", 1-1/2 pound density insulation with a neoprene coated side in front of coil. The internal cabinet shall be furnished in 18-gauge galvannealed steel. Adequate work area for installation of control valves or electrical equipment shall be provided on both sides of the internal cabinet. The cabinet shall be provided with a neutral eggshell baked powder prime coat as standard. Optional powder coated finish in designer colors, as selected from standard color selector will be provided as specified. All cabinets shall be supplied with adjustable rear mounting brackets which will provide adjustment to correct alignment of the unit at installation to non-square or out of true walls, joists, studs or surfaces. Floor mounted cabinet units will be provided with adjustable leveling legs (two each base leg) when specified. Steel with baked-enamel finish with manufacturer's standard paint, in color selected by Architect.
  - 1. High-limit temperature control with automatic reset.
  - 2. Recessed Flanges: Steel, finished to match cabinet.
  - 3. Control Access Door: Key operated.

## 2.5 COILS

- A. Standard one row Coils will have 1/2" O.D. copper tubes that are mechanically expanded to the aluminum fins. All coil header joints are brazed. The coil assembly is submersion tested at factory at 250 PSI and is rated at a working pressure of 300 PSI. All units are designed so that field modifications can be made to reverse the coil position if required.
- B. Coil connections provided will be 1-1/4" Nominal copper tube and will be factory installed for connecting on the left hand side of the unit. Available as specified for right hand connection.

## 2.6 MOTORS

- A. Standard PSC motors shall have integral thermal protection and start at 78% of rated voltage. PSC, High Static motors will be provided when specified and will be capable of operating in high static conditions up to.4 inches of water column. ECM and ECM high static motors provided as specified will have a solid state, digital control board and a 3 speed switch.
- 2.7 FANS
  - A. Fan wheels will be centrifugal, forward curved, double width of nylon or electro galvannealed steel. Fan housings shall be of formed galvannealed sheet metal.

# 2.8 FILTERS

A. All filters supplied as standard will be washable and reusable aluminum media with a 69% arrestance level. Filters shall be slide in type which will be secured into position with a cotter pin.

# 2.9 CABINETS, CEILING MOUNT OR RECESSED UNITS

A. All "C" and "RC" units shall be supplied with a hinged front panel. The multiple hinges shall provide full swing through 90°. A safety chain shall be provided as standard to prevent the face panel from swinging fully open accidentally. This chain must be easily detached to allow full access for servicing. All recessed ceiling units shall be supplied with a wall seal assembly. The wall seal assembly will provide protection to the wall or ceiling construction material. The wall seal will be supplied in an eggshell baked powder prime coat as standard. When specified, optional baked powder designer colors may be selected from the standard color selector. The variable speed control switch will be packaged and placed inside the unit. A wiring diagram will be included for field installation at a desired location.

# 2.10 CONTROLS

- A. Fan and Motor Board: Removable.
  - 1. Fan: Closed, factory lubricated motor. 160cfm fan, fan delay purges heater of residual heat.
  - 2. Motor: Permanently lubricated, multispeed; resiliently mounted on motor board. Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."
  - 3. Wiring Terminations: Connect motor to chassis wiring with plug connection.
- B. Control devices and operational sequences are specified in Section 230900 "Instrumentation and Controls", and in Section 230993 "Sequence of operations for HVAC controls".
- C. Basic Unit Controls:
  - 1. Control voltage transformer.
  - 2. Unoccupied period override push button.
- D. Interface with DDC System for HVAC Requirements:
  - 1. Interface relay for scheduled operation.
  - 2. Interface relay to provide indication of fault at central workstation.
  - 3. Interface shall be **BAC-net** compatible for central DDC system for HVAC workstation and include the following functions:
    - a. Unit-heater start, stop, and operating status.
    - b. Occupied and unoccupied schedules.
- E. Electrical Connection: Factory-wired motors and controls for a single field connection.

#### PART 3 - EXECUTION

## 3.1 EXAMINATION

- A. Examine areas to receive cabinet unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for electrical connections to verify actual locations before unit-heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Install wall boxes in finished wall assembly; seal and weatherproof. Joint-sealant materials and applications are specified in Section 079200 "Joint Sealants."
- B. Install cabinet unit heaters to comply with NFPA 90A.

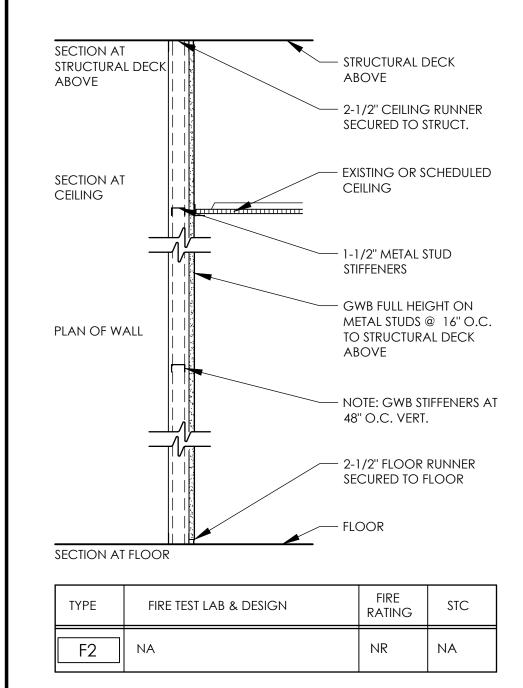
### 3.3 CONNECTIONS

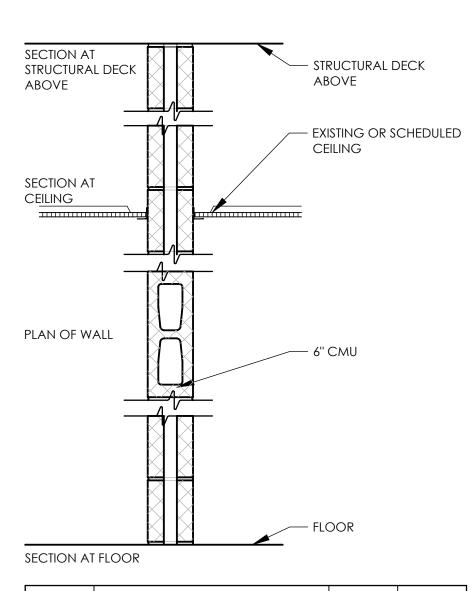
- A. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

#### 3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
  - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
  - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Units will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

### END OF SECTION 238239

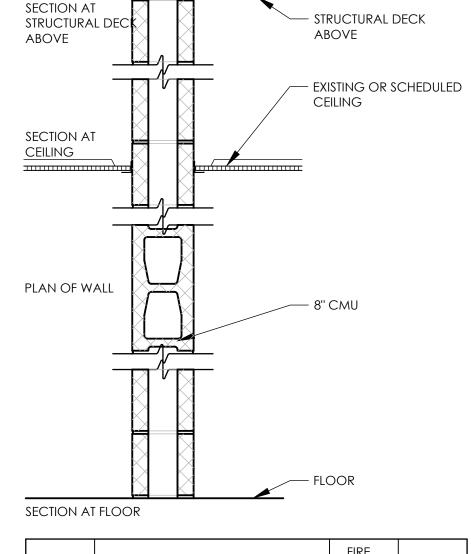




TYPE	FIRE TEST LAB & DESIGN	FIRE RATING	STC
M6r	UL - U906 (OR UL - U905)	1 HR	55
M6d	UL - U906 (OR UL - U905)	2 HR	55



NEW WORK WALL TYPES SCALE: NOT TO SCALE



	TYPE	FIRE TEST LAB & DESIGN	FIRE RATING	STC
	M8d	UL - U905	2 HR	55
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