

SECTION 220511

COMMON WORK RESULTS FOR PLUMBING

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
- C. Abbreviations/Acronyms:
 - 1. CWP: Cold Working Pressure
 - 2. DWV: Drainage, Waste and Vent
 - 3. FD: Floor Drain
 - 4. HOA: Hands-Off-Automatic
 - 5. HP: Horsepower
 - 6. NPS: Nominal Pipe Size
 - 7. NPT: National Pipe Thread
 - 8. OS&Y: Outside Stem and Yoke
 - 9. WOG: Water, Oil, Gas

1.03 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - ASME Boiler and Pressure Vessel Code -
 - BPVC Section IX-2013..... Welding, Brazing, and Fusing Qualifications
 - B31.1-2012 Power Piping
- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-2012..... Standard Specification for Carbon Structural Steel
 - A575-96(R2013)e1 Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
 - E84-2013a..... Standard Test Method for Surface Burning Characteristics of Building Materials
 - E119-2012a..... Standard Test Methods for Fire Tests of Building Construction and Materials
- D. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
 - SP-58-2009 Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation
 - SP-69-2003 Pipe Hangers and Supports - Selection and Application
- E. National Electrical Manufacturers Association (NEMA):
 - MG 1-2011..... Motors and Generators

- F. National Fire Protection Association (NFPA):
 - 51B-2014Standard for Fire Prevention During Welding, Cutting and Other Hot Work
 - 54-2012National Fuel Gas Code
 - 70-2011National Electrical Code (NEC)
- G. NSF International (NSF):
 - 5-2012Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment
 - 14-2012Plastic Piping System Components and Related Materials
 - 61-2012Drinking Water System Components – Health Effects
 - 372-2011Drinking Water System Components – Lead Content

1.04 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Division 01 – General Requirements.
- B. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.
- C. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- D. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Firestopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- E. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- F. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 3/8 inch equal to one foot. Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, controls, piping, pumps, valves and other items. Equipment foundations shall not be installed until equipment or piping layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
 - 1. Mechanical equipment rooms.
 - 2. Interstitial space.
 - 3. Hangers, inserts, supports, and bracing.
 - 4. Pipe sleeves.
 - 5. Equipment penetrations of floors, walls, ceilings, or roofs.

G. Maintenance Data and Operating Instructions:

1. Maintenance and operating manuals in accordance with Division 01 – General Requirements, for systems and equipment. Include complete list indicating all components of the systems with diagrams of the internal wiring for each item of equipment.
2. Include listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided. The listing shall include belts for equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

1.05 QUALITY ASSURANCE

A. Products Criteria:

1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years.
2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 100 miles of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, water heaters, shall be submitted for project record and inserted into the operations and maintenance manual.
3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply.
5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
8. Asbestos products or equipment or materials containing asbestos shall not be used.

B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.

C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.

D. Execution (Installation, Construction) Quality:

1. All items shall be applied and installed in accordance with manufacturer's written instructions.
2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders.
3. Complete layout drawings shall be required by Paragraph, SUBMITTALS.
4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.

E. Plumbing Systems: International Plumbing Code of New York State. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the International Plumbing Code of New York State.

F. Cleanliness of Piping and Equipment Systems:

1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
3. The interior of all tanks shall be cleaned prior to delivery. All piping shall be tested in accordance with the specifications and the Plumbing Code of New York State.
4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.06 DELIVERY, STORAGE AND HANDLING

A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit. Such replacement shall be at no additional cost or additional time to the Owner.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

1.07 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished.

Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the end of the project. As-built drawings are to be provided, and a copy of them on Auto-Cad provided on compact disk or DVD.

PART 2 PRODUCTS

2.01 REFER TO SCHEDULES AND EQUIPMENT NOTES ON DRAWINGS FOR BASIS OF DESIGN MATERIALS, MANUFACTURERS AND MODEL NUMBERS.

2.02 MATERIALS FOR VARIOUS SERVICES

- A. Solder or flux containing lead shall not be used with copper pipe.
- B. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61.
- C. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.

2.03 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Owner.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

2.04 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.05 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 1/4 inch bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.06 LIFTING ATTACHMENTS

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.07 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
 - 1. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.
 - 2. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
- C. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).
- D. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- E. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- F. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.08 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with facility maintenance staff.
- B. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list.

2.09 FIRESTOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping.

2.10 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.11 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.

- C. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval.

2.12 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the Owner, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the Owner.

2.13 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 3/32 inch for floor plates. For wall and ceiling plates, not less than 0.025 inch for up to 3 inch pipe, 0.035 inch for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.14 ASBESTOS

- A. Materials containing asbestos are not permitted.

PART 3 EXECUTION

3.01 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.

- F. Cutting Holes:
 - 1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to the structural engineer for review.
 - 2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
 - 3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by Owner's Representative where working area space is limited.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other service are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations. Damaged or defective items in the opinion of the Owner's Representative, shall be replaced at no additional cost or time to the Owner.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.
- J. Interconnection of Electrical Instrumentation and Controls: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.
- K. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and Section 23 09 00, INSTRUMENTATION AND CONTROL FOR HVAC.
- L. Work in Existing Building:
 - 1. Perform as specified in Division 01 – General Requirements.
 - 2. As specified in Division 01 – General Requirements, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- M. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear.

3.02 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are not allowed in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.03 RIGGING

- A. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- B. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- C. Rigging plan and methods shall be referred to Owner's Representative for evaluation prior to actual work.

3.04 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the structural engineer.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 1/2 inch clearance between pipe or piping covering and adjacent work shall be provided.
- D. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
- E. Floor Supports:
 - 1. Provide structural steel systems for support of equipment and piping. Structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.

3.05 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.06 PLUMBING SYSTEMS DEMOLITION

- A. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- B. The Contractor shall remove all material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from property expeditiously and shall not be allowed to accumulate.

3.07 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the facilities for beneficial use by the Owner, the facilities, equipment and systems shall be thoroughly cleaned.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 - 2. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
 - 3. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
 - 4. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.08 STARTUP AND TEMPORARY OPERATION

- A. Startup of equipment shall be performed as described in the equipment specifications.

3.09 OPERATING AND PERFORMANCE TESTS

- A. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Owner.
- B. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.

3.10 OPERATION AND MAINTENANCE MANUALS

- A. All new and temporary equipment and all elements of each assembly shall be included.
- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.
- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

3.11 DEMONSTRATION AND TRAINING

- A. Provide services total of eight hours minimum to instruct Owner's Personnel in operation and maintenance of the system.

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SECTION 220517

SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack sleeve fittings.
 - 3. Sleeve seal systems.
 - 4. Grout.

1.03 SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 PRODUCTS

2.02 SLEEVES

- A. Cast Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized Steel Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.

2.02 STACK SLEEVE FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - 1. Smith, Jay R. Mfg. Co.
 - 2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
- B. Description: Manufactured, cast iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.03 SLEEVE SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - 1. Advance Products & Systems, Inc.
 - 2. CALPICO, Inc.
 - 3. Metraflex Company (The).
 - 4. Pipeline Seal and Insulator, Inc.
 - 5. Proco Products, Inc.
- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Stainless steel.
 - 3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, of length required to secure pressure plates to sealing elements.

2.03 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000 psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 EXECUTION

3.01 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve seal system installed, select sleeves of size large enough to provide [1 inch] annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4 inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Division 07 Section "Joint Sealants."
- E. Fire Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

3.02 STACK SLEEVE FITTING INSTALLATION

- A. Install stack sleeve fittings in new slabs as slabs are constructed.
 - 1. Install fittings that are large enough to provide 1/4 inch annular clear space between sleeve and pipe or pipe insulation.
 - 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Division 07 Section "Sheet Metal Flashing and Trim."
 - 3. Install section of cast iron soil pipe to extend sleeve to 2 inches above finished floor level.
 - 4. Extend cast iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 5. Using grout, seal the space around outside of stack-sleeve fittings.
- B. Fire Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

3.03 SLEEVE SEAL SYSTEM INSTALLATION

- A. Install sleeve seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.03 SLEEVE AND SLEEVE SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Cast iron wall sleeves.
 - 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6: Cast iron wall sleeves with sleeve seal system.
 - 1) Select sleeve size to allow for 1 inch annular clear space between piping and sleeve for installing sleeve seal system.
 - 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6: Cast iron wall sleeves with sleeve seal system.
 - 1) Select sleeve size to allow for 1 inch annular clear space between piping and sleeve for installing sleeve seal system.
 - b. Piping NPS 6 and Larger: Cast iron wall sleeves with sleeve seal system.
 - 1) Select sleeve size to allow for 1 inch annular clear space between piping and sleeve for installing sleeve seal system.
 - 4. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized steel pipe sleeves or Stack sleeve fittings.
 - b. Piping NPS 6 and Larger: Galvanized steel pipe sleeves or Stack sleeve fittings.
 - 5. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized steel pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized steel sheet sleeves.

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END OF SECTION

SECTION 220518

ESCUTCHEONS FOR PLUMBING PIPING

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Escutcheons
 - 2. Floor plates

1.03 SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 PRODUCTS

2.01 ESCUTCHEONS

- A. One piece, Cast Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One piece, Stamped steel Type: With chrome-plated finish and spring clip fasteners.

2.02 FLOOR PLATES

- A. One piece Floor Plates: Cast iron flange with holes for fasteners.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One piece, deep-pattern type.
 - b. Insulated Piping: One piece, stamped steel type.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One piece, cast brass type with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One piece, stamped steel type.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: One piece, cast brass type with polished, chrome-plated finish.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One piece, stamped steel type.
 - g. Bare Piping in Unfinished Service Spaces: One piece, cast brass type with polished, chrome-plated finish.

- h. Bare Piping in Unfinished Service Spaces: One piece, stamped steel type.
 - i. Bare Piping in Equipment Rooms: One piece, cast brass type with polished, chrome-plated finish.
 - j. Bare Piping in Equipment Rooms: One piece, stamped steel type.
 - C. Install floor plates for piping penetrations of equipment room floors.
 - D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: One piece, floor plate type.
- 3.02 FIELD QUALITY CONTROL
 - A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION

SECTION 220519

METERS AND GAGES FOR PLUMBING PIPING

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Bimetallic-actuated thermometers.
 - 2. Filled-system thermometers.
 - 3. Liquid-in-glass thermometers.
 - 4. Thermowells.
 - 5. Dial-type pressure gages.
 - 6. Gage attachments.
 - 7. Test plugs.
- B. Related Sections:
 - 1. Division 22 Section "Domestic Water Piping" for water meters inside the building.

1.03 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Product Certificates: For each type of meter and gage, from manufacturer.
- C. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 PRODUCTS

2.01 FILLED-SYSTEM THERMOMETERS

- A. Direct-Mounted, Metal-Case, Vapor-Actuated Thermometers:
 - 1. Standard: ASME B40.200.
 - 2. Case: Sealed type, cast aluminum or drawn steel; 6-inch nominal diameter.
 - 3. Element: Bourdon tube or other type of pressure element.
 - 4. Movement: Mechanical, dampening type, with link to pressure element and connection to pointer.
 - 5. Dial: Non-reflective aluminum with permanently etched scale markings graduated in deg F and deg C.
 - 6. Pointer: Dark-colored metal.
 - 7. Window: Glass.
 - 8. Ring: Metal.
 - 9. Connector Type(s): Union joint, adjustable, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device; with ASME B1.1 screw threads.

10. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
11. Accuracy: Plus or minus 1 percent of scale range.

2.02 LIQUID-IN-GLASS THERMOMETERS

- A. Metal-Case, Compact-Style, Liquid-in-Glass Thermometers:
 1. Standard: ASME B40.200.
 2. Case: Cast aluminum; 6-inch nominal size.
 3. Case Form: Back angle unless otherwise indicated.
 4. Tube: Glass with magnifying lens and blue organic liquid.
 5. Tube Background: Non-reflective aluminum with permanently etched scale markings graduated in deg F and deg C.
 6. Window: Glass or plastic.
 7. Stem: Aluminum or brass and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
 8. Connector: 3/4 inch, with ASME B1.1 screw threads.
 9. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.03 THERMOWELLS

- A. Thermowells:
 1. Standard: ASME B40.200.
 2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
 3. Material for Use with Copper Tubing: CNR.
 4. Material for Use with Steel Piping: CRES.
 5. Type: Stepped shank unless straight or tapered shank is indicated.
 6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
 7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
 8. Bore: Diameter required to match thermometer bulb or stem.
 9. Insertion Length: Length required to match thermometer bulb or stem.
 10. Lagging Extension: Include on thermowells for insulated piping and tubing.
 11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.
- B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.04 PRESSURE GAGES

- A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:
 1. Standard: ASME B40.100.
 2. Case: Liquid-filled Sealed type(s); cast aluminum or drawn steel 4 1/2-inch nominal diameter.
 3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
 4. Pressure Connection: Brass, with NPS 1/4 (DN 8), ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
 5. Movement: Mechanical, with link to pressure element and connection to pointer.
 6. Dial: Non-reflective aluminum with permanently etched scale markings graduated in psi (kPa).

7. Pointer: Dark-colored metal.
8. Window: Glass.
9. Ring: Metal.
10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.05 GAGE ATTACHMENTS

- A. Valves: Brass ball, with NPS 1/4 or NPS 1/2 (DN 8 or DN 15), ASME B1.20.1 pipe threads.

2.06 TEST PLUGS

- A. Description: Test-station fitting made for insertion into piping tee fitting.
- B. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- C. Thread Size: NPS 1/4 (DN 8), ASME B1.20.1 pipe thread.
- D. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- E. Core Inserts: Chlorosulfonated polyethylene synthetic and EPDM self-sealing rubber.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install thermowells with socket extending into fluid one-third of pipe diameter and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.
- I. Install valve and snubber in piping for each pressure gage for fluids.
- J. Install test plugs in piping tees.
- K. Install thermometers in the following locations:
 1. Inlet and outlet of each water heater.
- L. Install pressure gages in the following locations:
 1. Building water service entrance into building.
 2. Inlet and outlet of each pressure-reducing valve.

3.02 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.03 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

3.04 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each domestic water heater shall be the following:
 - 1. Test plug with chlorosulfonated polyethylene synthetic EPDM self-sealing rubber inserts.
- B. Thermometer stems shall be of length to match thermowell insertion length.

3.05 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Cold-Water Piping: 0 to 100 deg F.
- B. Scale Range for Domestic Hot-Water Piping: 30 to 240 deg F.

3.06 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at discharge of each water service into building shall be one of the following:
 - 1. Liquid-filled Sealed, direct-mounted, metal case.
 - 2. Test plug with chlorosulfonated polyethylene synthetic EPDM self-sealing rubber inserts.
- B. Pressure gages at inlet and outlet of each water pressure-reducing valve shall be one of the following:
 - 1. Liquid-filled Sealed, direct-mounted, metal case.
 - 2. Test plug with chlorosulfonated polyethylene synthetic EPDM self-sealing rubber inserts.

3.07 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Water Service Piping: 0 to 160 psi.
- B. Scale Range for Domestic Water Piping: 0 to 160 psi.

END OF SECTION

SECTION 220523

GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Bronze ball valves.
 - 2. Bronze swing check valves.
 - 3. Bronze gate valves.
 - 4. Bronze globe valves.
- B. Related Sections:
 - 1. Division 22 plumbing piping Sections for specialty valves applicable to those Sections only.
 - 2. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and schedules.

1.03 DEFINITIONS

- A. CWP: Cold working pressure.
- C. EPDM: Ethylene propylene copolymer rubber.
- D. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- E. NRS: Nonrising stem.
- F. OS&Y: Outside screw and yoke.
- G. RS: Rising stem.
- H. SWP: Steam working pressure.

1.04 SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.05 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set gate valves closed to prevent rattling.
 - 4. Set ball valves open to minimize exposure of functional surfaces.
 - 5. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 PRODUCTS

2.01 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
 - 2. Handwheel: For valves other than quarter-turn types.
 - 3. Handlever: For quarter-turn valves NPS 6 and smaller.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal, conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Solder Joint: With sockets according to ASME B16.18.
 - 3. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.02 BRONZE BALL VALVES

- A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Hammond Valve.
 - c. Milwaukee Valve Company.
 - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - e. Approved equal.
 - 2. Description:
 - a. Standard: MSS SP-110.

- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

2.03 BRONZE SWING CHECK VALVES

- A. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 2. Description:
 - a. Standard: MSS SP-80, Type 4.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: PTFE or TFE.

2.04 BRONZE GATE VALVES

- A. Class 125, NRS Bronze Gate Valves:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.

- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

2.05 BRONZE GLOBE VALVES

- A. Class 125, Bronze Globe Valves with Nonmetallic Disc:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. NIBCO INC.
 - d. Red-White Valve Corporation.
 - 2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.
 - e. Stem: Bronze.
 - f. Disc: PTFE or TFE.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.02 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.03 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.04 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball valves.
 - 2. Throttling Service: Globe or ball valves.
 - 3. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with nonmetallic disc.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.

3.05 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Ball Valves: Two piece, full port, bronze with bronze trim.
 - 3. Bronze Swing Check Valves: Class 125, nonmetallic disc.
 - 4. Bronze Gate Valves: Class 125 NRS.
 - 5. Bronze Globe Valves: Class 125, nonmetallic disc.

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SECTION 220529

HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Metal pipe hangers and supports.
 - 2. Trapeze pipe hangers.
 - 3. Thermal-hanger shield inserts.
 - 4. Fastener systems.
 - 5. Pipe stands.
 - 6. Equipment supports.
- B. Related Sections:
 - 1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.

1.03 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of the Valve and Fittings Industry Inc.

1.04 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 - 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.

1.05 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Pipe stands.
 - 3. Equipment supports.

- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of trapeze hangers.
 - 2. Design Calculations: Calculate requirements for designing trapeze hangers.
- D. Welding certificates.

1.06 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 PRODUCTS

2.01 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pre-galvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.

2.02 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.03 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Carpenter & Paterson, Inc.
 - 2. Clement Support Services.
 - 3. ERICO International Corporation.
 - 4. National Pipe Hanger Corporation.
 - 5. PHS Industries, Inc.
 - 6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
 - 7. Piping Technology & Products, Inc.
 - 8. Rilco Manufacturing Co., Inc.
 - 9. Value Engineered Products, Inc.
- B. Insulation Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100 psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125 psig minimum compressive strength and vapor barrier.

- C. Insulation Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100 psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125 psig minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.04 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.05 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.

2.06 EQUIPMENT SUPPORTS

- A. Description: Welded, shop or field-fabricated equipment support made from structural carbon-steel shapes.

2.07 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000 psi, 28-day compressive strength.

PART 3 EXECUTION

3.01 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Pipe Stand Installation:
 1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.02 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.03 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.

- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.04 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.05 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.06 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports and metal trapeze pipe hangers and attachments for general service applications.
- F. Use copper-plated pipe hangers for uninsulated copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal-hanger shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Carbon or Alloy Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.

3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
5. Adjustable, Swivel Split or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
6. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
7. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
8. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
9. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
10. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
11. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
12. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
13. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
14. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
15. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
16. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
17. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.
 2. Carbon or Alloy Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.

7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- Q. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.
- R. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION

SECTION 22 05 48

VIBRATION CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following:
 - 1. Isolation pads.
 - 2. Isolation mounts.
 - 3. Restrained elastomeric isolation mounts.
 - 4. Spring hangers.

1.03 SUBMITTALS

- A. Product Data: For the following:
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.
 - a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
 - 3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, seismic forces required to select vibration isolators, seismic restraints, and for designing vibration isolation bases.
 - 2. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system has been examined for excessive stress and that none will exist.
 - 3. Vibration Isolation Base Details: Detail overall dimensions, including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and rails, base weights, equipment static loads, power transmission, component misalignment, and cantilever loads.
 - 4. Seismic-Restraint Details:

- a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
- C. Coordination Drawings: Show coordination of seismic bracing for plumbing piping and equipment with other systems and equipment in the vicinity, including other supports and seismic restraints.
- D. Welding certificates.
- E. Qualification Data: For professional engineer.
- F. Field quality-control test reports.
- G. Operation and Maintenance Data: For air-mounting systems to include in operation and maintenance manuals.

1.04 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7, and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproved by ICC-ES, or preapproved by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer. Paragraph below is defined in Division 01 Section "Submittal Procedures" as a "Delegated-Design Submittal." Retain if Work of this Section is required to withstand specific design loads and design responsibilities have been delegated to Contractor or if structural data are required as another way to verify compliance with performance requirements. Professional engineer qualifications are specified in Division 01 Section "Quality Requirements."

PART 2 - PRODUCTS

2.01 VIBRATION ISOLATORS

- A. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
 - 1. Resilient Material: Oil- and water-resistant neoprene.
- B. Mounts: Double-deflection type, with molded, oil-resistant rubber, hermetically sealed compressed fiberglass, or neoprene isolator elements with factory-drilled, encapsulated top plate for bolting to equipment and with baseplate for bolting to structure. Color-code or otherwise identify to indicate capacity range.
 - 1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- C. Restrained Mounts: All-directional mountings with seismic restraint.
 - 1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 - 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- D. Spring Isolators: Freestanding, laterally stable, open-spring isolators.
 - 1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4-inch- thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig.
 - 6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.
- E. Pipe Riser Resilient Support: All-directional, acoustical pipe anchor consisting of 2 steel tubes separated by a minimum of 1/2-inch- thick neoprene. Include steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions. Design support for a maximum load on the isolation material of 500 psig and for equal resistance in all directions.
- F. Resilient Pipe Guides: Telescopic arrangement of 2 steel tubes or post and sleeve arrangement separated by a minimum of 1/2-inch- thick neoprene. Where clearances are not readily visible, a factory-set guide height with a shear pin to allow vertical motion due to pipe expansion and contraction shall be fitted. Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.02 VIBRATION ISOLATION EQUIPMENT BASES

- A. Steel Base: Factory-fabricated, welded, structural-steel bases and rails.
 - 1. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 - 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 - 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
- B. Inertia Base: Factory-fabricated, welded, structural-steel bases and rails ready for placement of cast-in-place concrete.
 - 1. Design Requirements: Lowest possible mounting height with not less than 1-inch clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 - 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 - 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
 - 4. Fabrication: Fabricate steel templates to hold equipment anchor-bolt sleeves and anchors in place during placement of concrete. Obtain anchor-bolt templates from supported equipment manufacturer.

2.03 FACTORY FINISHES

- A. Finish: Manufacturer's standard prime-coat finish ready for field painting.
- B. Finish: Manufacturer's standard paint applied to factory-assembled and -tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.
 - 3. Baked enamel or powder coat for metal components on isolators for interior use.
 - 4. Color-code or otherwise mark vibration isolation and seismic-control devices to indicate capacity range.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation devices for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.

- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 APPLICATIONS

- A. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.

3.03 VIBRATION-CONTROL INSTALLATION

- A. Install cables so they do not bend across edges of adjacent equipment or building structure.
- B. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- C. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- D. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- E. Drilled-in Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
 - 5. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 6. Install zinc-coated steel anchors for interior and stainless steel anchors for exterior applications.

3.04 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Remove and replace malfunctioning units and retest as specified above.
- C. Prepare test and inspection reports.

3.05 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.

- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Adjust active height of sprint isolators.
- D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION

SECTION 220553

IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Valve tags.
 - 5. Warning tags.

1.03 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.04 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 PRODUCTS

2.01 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:
 - 1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
 - 2. Letter Color: White.
 - 3. Background Color: Black.
 - 4. Maximum Temperature: Able to withstand temperatures up to 250 deg F.
 - 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.

- 6. Minimum Letter Size: 1/2 inch.
- 7. Fasteners: Stainless steel rivets or self-tapping screws.
- 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's unique equipment number.

2.02 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White.
- C. Background Color: Black.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/2 inch.
- G. Fasteners: Stainless steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.03 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.04 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4 inch letters for piping system abbreviation and 1/2 inch numbers.
 - 1. Tag Material: Brass, 0.032 inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11 inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

2.05 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.

1. Size: 3 by 5-1/4 inches minimum.
2. Fasteners: Reinforced grommet and wire or string.
3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
4. Color: Yellow background with black lettering.

PART 3 EXECUTION

3.01 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.02 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of equipment.
- B. Locate equipment labels where accessible and visible.

3.03 PIPE LABEL INSTALLATION

- A. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 1. Near each valve and control device.
 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

3.04 VALVE TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 1. Valve-Tag Size and Shape:
 - a. 1-1/2 inches, round.
 2. Valve-Tag Color:
 - a. Natural.
 3. Letter Color:
 - a. Black.

3.05 WARNING TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION

SECTION 220700

PLUMBING INSULATION

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Insulation Materials:
 - a. Mineral fiber.
 - 2. Insulating cements.
 - 3. Adhesives.
 - 4. Mastics.
 - 5. Lagging adhesives.
 - 6. Sealants.
 - 7. Factory-applied jackets.
 - 8. Field-applied fabric-reinforcing mesh.
 - 9. Field-applied cloths.
 - 10. Field-applied jackets.
 - 11. Tapes.
 - 12. Securements.
 - 13. Corner angles.
- B. Related Sections include the following:
 - 1. Division 23 Section "HVAC Insulation."

1.03 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, thickness, and jackets (both factory and field applied, if any).
- B. Qualification Data: For qualified Installer.
- C. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- D. Field quality control reports.

1.04 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Fire-Test-Response Characteristics: Insulation and related materials shall have fire-test-response characteristics indicated, as determined by testing identical products per ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing and inspecting agency.

1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.

1.05 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.06 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application and equipment Installer for equipment insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.07 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 PRODUCTS

2.01 INSULATION MATERIALS

- A. Comply with requirements in Part 3 schedule articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Mineral Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For equipment applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- F. Mineral Fiber, Preformed Pipe Insulation:
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.

- b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000(Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.
- 2. Type I, 850 deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
- G. Mineral Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. or more. Thermal conductivity (k-value) at 100 deg F is 0.29 Btu x in./h x sq. ft. x deg F or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.

2.02 INSULATING CEMENTS

- A. Mineral Fiber Insulating Cement: Comply with ASTM C 195.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Insulco, Division of MFS, Inc.; Triple I.
 - b. P. K. Insulation Mfg. Co., Inc.; Super-Stik.
- B. Mineral Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449/C 449M.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Insulco, Division of MFS, Inc.; SmoothKote.
 - b. P. K. Insulation Mfg. Co., Inc.; PK No. 127, and Quik-Cote.
 - c. Rock Wool Manufacturing Company; Delta One Shot.

2.03 ADHESIVE

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Mineral Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
 - 2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. ASJ Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-82.
 - b. Foster Products Corporation, H. B. Fuller Company; 85-20.
 - c. ITW TACC, Division of Illinois Tool Works; S-90/80.
 - d. Marathon Industries, Inc.; 225.
 - e. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); 739, Dow Silicone.
 - b. Johns-Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Speedline Vinyl Adhesive.
 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.04 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-C-19565C, Type II.
 1. For indoor applications, use mastics that have a VOC content of <Insert value> g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor and outdoor use on below ambient services.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-35.
 - b. Foster Products Corporation, H. B. Fuller Company; 30-90.
 - c. ITW TACC, Division of Illinois Tool Works; CB-50.
 - d. Marathon Industries, Inc.; 590.
 - e. Mon-Eco Industries, Inc.; 55-40.
 - f. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96, Procedure B, 0.013 perm at 43-mil dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F.
 4. Solids Content: ASTM D 1644, 59 percent by volume and 71 percent by weight.
 5. Color: White.
- C. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-10.
 - b. Foster Products Corporation, H. B. Fuller Company; 35-00.
 - c. ITW TACC, Division of Illinois Tool Works; CB-05/15.
 - d. Marathon Industries, Inc.; 550.
 - e. Mon-Eco Industries, Inc.; 55-50.
 - f. Vimasco Corporation; WC-1/WC-5.

2. Water-Vapor Permeance: ASTM F 1249, 3 perms at 0.0625 inch dry film thickness.
3. Service Temperature Range: Minus 20 to plus 200 deg F.
4. Solids Content: 63 percent by volume and 73 percent by weight.
5. Color: White.

2.05 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A, and shall be compatible with insulation materials, jackets, and substrates.
 1. For indoor applications, use lagging adhesives that have a VOC content of <Insert value> g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 2. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-52.
 - b. Foster Products Corporation, H. B. Fuller Company; 81-42.
 - c. Marathon Industries, Inc.; 130.
 - d. Mon-Eco Industries, Inc.; 11-30.
 - e. Vimasco Corporation; 136.
 3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over equipment and pipe insulation.
 4. Service Temperature Range: Minus 50 to plus 180 deg F.
 5. Color: White.

2.06 SEALANTS

- A. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products, Division of ITW; CP-76.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: White.
 6. For indoor applications, use sealants that have a VOC content of 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.07 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.

2.08 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto PVC Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
2. Adhesive: As recommended by jacket material manufacturer.
3. Color: White.
4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45 and 90-degree, short and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
5. Factory-fabricated tank heads and tank side panels.

2.09 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0835.
 - b. Compac Corp.; 104 and 105.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 428 AWF ASJ.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Width: 3 inches.
 3. Thickness: 11.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive. Suitable for indoor and outdoor applications.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0555.
 - b. Compac Corp.; 130.
 - c. Ideal Tape Co., Inc., an American Biltrite Company; 370 White PVC tape.
 - d. Venture Tape; 1506 CW NS.
 2. Width: 2 inches.
 3. Thickness: 6 mils.
 4. Adhesion: 64 ounces force/inch in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch in width.

2.10 SECUREMENTS

- A. Bands:
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Products; Bands.
 - b. PABCO Metals Corporation; Bands.
 - c. RPR Products, Inc.; Bands.

2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing or closed seal.
 3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing or closed seal.
 4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Pins and Hangers:
1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106 inch diameter shank, length to suit depth of insulation indicated.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.
 2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106 inch diameter shank, length to suit depth of insulation indicated with integral 1-1/2 inch galvanized carbon steel washer.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
 3. Insulation-Retaining Washers: Self-locking washers formed from 0.016 inch thick, [galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; RC-150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
 4. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016 inch thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) GEMCO.
 - 2) Midwest Fasteners, Inc.
- C. Staples: Outward-clinching insulation staples, nominal 3/4 inch wide, stainless steel or Monel.
- D. Wire: 0.080 inch nickel-copper alloy.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. C & F Wire.
 - b. Childers Products.

- c. PABCO Metals Corporation.
- d. RPR Products, Inc.

2.11 CORNER ANGLES

- A. PVC Corner Angles: 30 mils thick, minimum 1 by 1 inch, PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
 - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless steel surfaces, use demineralized water.

3.03 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment and piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of equipment and pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.

- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape as recommended by insulation material manufacturer to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.04 PENETRATIONS

- A. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- B. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with appropriate section requirements in Division 07 – Thermal and Moisture Protection, Firestopping and fire-resistive joint sealers.
- C. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with appropriate section requirements in Division 07 – Thermal and Moisture Protection.

3.05 EQUIPMENT, TANK, AND VESSEL INSULATION INSTALLATION

- A. Mineral Fiber, Pipe and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
 - 2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.

3. Protect exposed corners with secured corner angles.
4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches from insulation end joints, and 16 inches o.c. in both directions.
 - d. Do not overcompress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
5. Secure each layer of insulation with stainless steel or aluminum bands. Select band material compatible with insulation materials.
6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches from each end. Install wire or cable between two circumferential girdles 12 inches o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches o.c. Use this network for securing insulation with tie wire or bands.
7. Stagger joints between insulation layers at least 3 inches.
8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.

3.06 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity, unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.

4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below ambient services and a breather mastic for above ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "UNION." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes, vessels, and equipment. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe

insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.

5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.07 MINERAL FIBER INSULATION INSTALLATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below ambient surfaces, do not staple longitudinal tabs but secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with Mineral Fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.08 FIELD-APPLIED JACKET INSTALLATION

- #### A. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.

3.09 FIELD QUALITY CONTROL

- #### A. Perform tests and inspections.

- B. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.10 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- B. Insulate indoor and outdoor equipment in paragraphs below that is not factory insulated.
- C. Domestic hot-water storage tank insulation shall be the following, of thickness to provide an R-value of 12.5:
 - 1. Mineral Fiber Board: 3-lb/cu. ft. nominal density.
 - 2. Mineral Fiber pipe and tank.

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. Below 1½": Insulation shall be the following:
 - a. Mineral Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
 - 2. 1½" and Larger: Insulation shall be the following:
 - a. Mineral Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick.
- B. Domestic Hot and Recirculated Hot Water:
 - 1. Below 1½": Insulation shall be [one of] the following:
 - a. Mineral Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - 2. 1½" and Larger: Insulation shall be [one of] the following:
 - a. Mineral Fiber, Preformed Pipe Insulation, Type I: 1½" inch thick.

3.13 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Exposed, up to 48 Inches in Diameter or with Flat Surfaces up to 72 Inches:
 - 1. PVC: 20 mils thick.

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END OF SECTION

SECTION 221116

DOMESTIC WATER PIPING

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Under-building slab and aboveground domestic water pipes, tubes, fittings, and specialties inside the building.
 - 2. Specialty valves.
 - 3. Flexible connectors.

1.03 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control reports.

1.04 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic, potable domestic water piping and components. Include marking "NSF-pw" on piping.
- C. Comply with NSF 61 for potable domestic water piping and components.

PART 2 PRODUCTS

2.01 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.02 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
 - 1. Cast-Copper Solder-Joint Fittings: ASME B16.18, pressure fittings.
 - 2. Wrought-Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
 - 3. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
 - 4. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- B. Soft Copper Tube: ASTM B 88, Type K water tube, annealed temper.
 - 1. Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.

2.03 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free, unless otherwise indicated; full-face or ring type unless otherwise indicated.

- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.
- E. Plastic, Pipe-Flange Gaskets, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.

2.04 DUCTILE-IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
 - 1. Standard Pattern, Mechanical-Joint Fittings: AWWA C110, ductile or gray iron.
 - 2. Compact-Pattern, Mechanical-Joint Fittings: AWWA C153, ductile iron.
 - a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated.
 - 1. Standard-Pattern, Push-on-Joint Fittings: AWWA C110, ductile or gray iron.
 - a. Gaskets: AWWA C111, rubber.
 - 2. Compact-Pattern, Push-on-Joint Fittings: AWWA C153, ductile iron.
 - a. Gaskets: AWWA C111, rubber.

2.05 SPECIALTY VALVES

- A. Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for general-duty metal valves.
- B. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves, drain valves, backflow preventers, and vacuum breakers.

2.06 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
- C. Sleeve-Type Transition Coupling: AWWA C219.
- D. Plastic-to-Metal Transition Fittings:
 - 1. Description: CPVC or PVC one-piece fitting with manufacturer's Schedule 80 equivalent dimensions; one end with threaded brass insert and one solvent-cement-socket or threaded end.
- E. Plastic-to-Metal Transition Unions:
 - 1. Description: CPVC or PVC four-part union. Include brass or stainless-steel threaded end, solvent-cement-joint plastic end, rubber O-ring, and union nut.

2.07 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.
- B. Dielectric Unions:
 - 1. Description:

- a. Pressure Rating: 150 psig at 180 deg F.
 - b. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 - 1. Description:
 - a. Factory-fabricated, bolted, companion-flange assembly.
 - b. Pressure Rating: 150 psig minimum.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Kits:
 - 1. Description:
 - a. Nonconducting materials for field assembly of companion flanges.
 - b. Pressure Rating: 150 psig.
 - c. Gasket: Neoprene or phenolic.
 - d. Bolt Sleeves: Phenolic or polyethylene.
 - e. Washers: Phenolic with steel backing washers.
- E. Dielectric Couplings:
 - 1. Description:
 - a. Galvanized-steel coupling.
 - b. Pressure Rating: 300 psig at 225 deg F .
 - c. End Connections: Female threaded.
 - d. Lining: Inert and noncorrosive, thermoplastic.
- F. Dielectric Nipples:
 - 1. Description:
 - a. Electroplated steel nipple complying with ASTM F 1545.
 - b. Pressure Rating: 300 psig at 225 deg F.
 - c. End Connections: Male threaded or grooved.
 - d. Lining: Inert and noncorrosive, propylene.

2.08 FLEXIBLE CONNECTORS

- A. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
 - 1. Working-Pressure Rating: Minimum 200 psig .
 - 2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
 - 3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.
- B. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.
 - 1. Working-Pressure Rating: Minimum 200 psig.
 - 2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
 - 3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

PART 3 EXECUTION

3.01 EARTHWORK

- A. Comply with requirements in Division 31 "Earthwork" for excavating, trenching, and backfilling.

3.02 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.
- D. Install shutoff valve immediately upstream of each dielectric fitting.
- E. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for pressure-reducing valves.
- F. Install domestic water piping level and plumb.
- G. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- H. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- I. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- J. Install piping adjacent to equipment and specialties to allow service and maintenance.
- K. Install piping to permit valve servicing.
- L. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.
- M. Install piping free of sags and bends.
- N. Install fittings for changes in direction and branch connections.
- O. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- P. Install pressure gages on suction and discharge piping from each plumbing pump and packaged booster pump.
- Q. Install thermometers on inlet and outlet piping from each water heater.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors.
- S. Install escutcheons for piping penetrations of walls, ceilings, and floors.

3.03 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.
- E. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- G. Plastic Piping Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 - 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements. Apply primer.
 - 2. CPVC Piping: Join according to ASTM D 2846/D 2846M Appendix.

3. PVC Piping: Join according to ASTM D 2855.
- H. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.04 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for valve installations.
- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping NPS 3 and smaller. Use butterfly or gate valves for piping NPS 4 and larger.
- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping. Drain valves are specified in Division 22 Section "Domestic Water Piping Specialties."
 1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
 2. Stop-and-Waste Drain Valves: Instead of hose-end drain valves where indicated.
- D. Install balancing valve in each hot-water circulation return branch and discharge side of each pump and circulator. Set balancing valves partly open to restrict but not stop flow. Use ball valves for piping NPS 3 and smaller and butterfly valves for piping NPS 4 and larger. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves.

3.05 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 1. NPS 1-1/2 and Smaller: Fitting-type coupling.
 2. NPS 2 and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 and Smaller: Plastic-to-metal transition fittings or unions.

3.06 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric unions.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4 Use dielectric flanges.

3.07 FLEXIBLE CONNECTOR INSTALLATION

- A. Install flexible connectors in suction and discharge piping connections to each domestic water pump.
- B. Install bronze-hose flexible connectors in copper domestic water tubing.

3.08 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- B. Comply with requirements in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support products and installation.
 1. Vertical Piping: MSS Type 8 or 42, clamps.
 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet : MSS Type 43, adjustable roller hangers.
 3. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.

- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4 : 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2 : 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2 : 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5 : 10 feet with 1/2-inch rod.
 - 6. NPS 6 : 10 feet with 5/8-inch rod.
- F. Install supports for vertical copper tubing every 10 feet .
- G. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.09 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
 - 1. Connect domestic water piping to water-service piping with shutoff valve.

3.10 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.
- B. Label pressure piping with system operating pressure.

3.11 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
 - 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - 2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
 - 3. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- C. Piping Tests:
 - 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - 3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.

4. Cap and subject piping to static water pressure not less than the working pressure of the system, or by an air test of not less than 50 psig, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for at least one hour. Leaks and loss in test pressure constitute defects that must be repaired. The water used for testing must be obtained from a potable source.
5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
6. Prepare reports for tests and for corrective action required.
- D. Domestic water piping will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.12 CLEANING

- A. Clean and disinfect potable domestic water piping IN ACCORDANCE WITH DEPARTMENT OF HEALTH PROCEDURES or as follows:
 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- B. Prepare and submit reports of purging and disinfecting activities.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.13 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Under-building-slab, domestic water, building service piping, NPS 3 and smaller, shall be the following:
 1. Soft copper tube, ASTM B 88, Type K; wrought-copper solder-joint fittings; and brazed joints.
- D. Aboveground domestic water piping, NPS 4 and smaller, shall be the following:
 1. Hard copper tube, ASTM B 88, Type L; wrought copper solder-joint fittings; and soldered joints.
- E. Under-building-slab, domestic water, building-service piping, NPS 4 to NPS 8 and larger, shall be one of the following:
 1. Mechanical-joint, ductile-iron pipe; standard or compact- pattern mechanical-joint fittings; and mechanical joints.
 2. Push-on-joint, ductile-iron pipe; standard or compact- pattern push-on-joint fittings; and gasketed joints.

3.14 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball valves for piping NPS 3 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 4 and larger.
 - 2. Throttling Duty: Use ball or globe valves for piping NPS 3 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 4 and larger.
 - 3. Hot-Water Circulation Piping, Balancing Duty: Memory-stop balancing valves.
 - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION

SECTION 221119

DOMESTIC WATER PIPING SPECIALTIES

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following domestic water piping specialties:
 - 1. Hose bibbs.
 - 2. Drain valves.
 - 3. Water hammer arresters.
 - 4. Air vents.
 - 5. Trap seal primer valves.
- B. Related Sections include the following:
 - 1. Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
 - 2. Division 22 Section "Emergency Plumbing Fixtures" for water tempering equipment.
 - 3. Division 22 Section "Drinking Fountains and Water Coolers" for water filters for water coolers.

1.03 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig, unless otherwise indicated.

1.04 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Field quality control test reports.
- D. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

1.05 QUALITY ASSURANCE

- A. NSF Compliance:
 - 1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
 - 2. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9."

PART 2 PRODUCTS

2.01 HOSE BIBBS

- A. Hose Bibbs:
 - 1. Standard: ASME A112.18.1 for sediment faucets.
 - 2. Body Material: Bronze.

3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 3/4 threaded or solder joint inlet.
5. Outlet Connection: Garden hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig.
7. Vacuum Breaker: Integral, non-removable, drainable, hose connection vacuum breaker complying with ASSE 1011.
8. Finish for Finished Rooms: Chrome or nickel plated.
9. Operation for Finished Rooms: Wheel handle and Operating key.
10. Include operating key with each operating key hose bibb.
11. Include integral wall flange with each chrome or nickel plated hose bibb.

2.02 DRAIN VALVES

- A. Ball-Valve type, Hose End Drain Valves:
 1. Standard: MSS SP-110 for standard port, two-piece ball valves.
 2. Pressure Rating: 400 psig minimum CWP.
 3. Size: NPS 3/4.
 4. Body: Copper alloy.
 5. Ball: Chrome plated brass.
 6. Seats and Seals: Replaceable.
 7. Handle: Vinyl covered steel.
 8. Inlet: Threaded or solder joint.
 9. Outlet: Threaded, short nipple with garden hose thread complying with ASME B1.20.7 and cap with brass chain.

2.03 WATER HAMMER ARRESTERS

- A. Water Hammer Arresters:
 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. AMTROL, Inc.
 - b. Josam Company.
 - c. MIFAB, Inc.
 - d. PPP Inc.
 - e. Sioux Chief Manufacturing Company, Inc.
 - f. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - g. Tyler Pipe; Wade Div.
 - h. Watts Drainage Products Inc.
 - i. Zurn Plumbing Products Group; Specification Drainage Operation.
 2. Standard: ASSE 1010 or PDI-WH 201.
 3. Type: Metal bellows or Copper tube with piston.
 4. Size: ASSE 1010, Sizes AA and A through F or PDI-WH 201, Sizes A through F.

2.04 AIR VENTS

- A. Bolted Construction Automatic Air Vents:
 1. Body: Bronze.
 2. Pressure Rating: 125 psig minimum pressure rating at 140 deg F.
 3. Float: Replaceable, corrosion-resistant metal.
 4. Mechanism and Seat: Stainless steel.
 5. Size: NPS 1/2 minimum inlet.
 6. Inlet and Vent Outlet End Connections: Threaded.

2.05 TRAP SEAL PRIMER VALVES

- A. Supply type, Trap Seal Primer Valves:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. MIFAB, Inc.
 - b. PPP Inc.
 - c. Sioux Chief Manufacturing Company, Inc.
 - d. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - e. Watts Industries, Inc.; Water Products Div.
 - 2. Standard: ASSE 1018.
 - 3. Pressure Rating: 125 psig minimum.
 - 4. Body: Bronze.
 - 5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.
 - 6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
 - 7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install water hammer arresters in water piping according to PDI-WH 201.
- C. Install air vents at high points of water piping.
- D. Install supply type, trap seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor drain body, trap, or inlet fitting. Adjust valve for proper flow.

3.02 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping and specialties.

3.03 FIELD QUALITY CONTROL

- A. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.

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END OF SECTION

SECTION 221123

DOMESTIC WATER PUMPS

PART 1 GENERAL

1.01 WORK INCLUDED

- A. Variable Speed Packaged Pumping System

1.02 REFERENCE STANDARDS

The work in this section is subject to the requirements of applicable portions of the following standards:

- A. Hydraulic Institute
- B. ANSI – American National Standards Institute
- C. ASTM – American Society for Testing and Materials
- D. IEEE – Institute of Electrical and Electronics Engineers
- E. NEMA – National Electrical Manufacturers Association
- F. NEC – National Electrical Code
- G. ISO – International Standards Organization
- H. UL – Underwriters Laboratories, Inc.

PART 2 PRODUCTS

2.01 VARIABLE SPEED PACKAGED PUMPING SYSTEM WITH INTEGRATED VARIABLE FREQUENCY DRIVE MOTORS

- A. Furnish and install a pre-fabricated and tested variable speed packaged pumping system to maintain constant water delivery pressure.
- B. The packaged pump system shall be a standard product of a single pump manufacturer. The entire pump system including pumps and pump logic controller, shall be designed, built, and tested by the same manufacturer.
- C. The complete packaged water booster pump system shall be certified and listed by UL (Category QCZJ – Packaged Pumping Systems) for conformance to U.S. and Canadian Standards.
- D. The complete packaged pumping system shall be NSF61 Annex G Listed for drinking water and low lead requirements.

2.02 PUMPS

- A. All pumps shall be ANSI/NSF 61 Annex G Listed for drinking water and low lead requirements.
- B. The pumps shall be of the in-line vertical multi-stage design.
- C. The head-capacity curve shall have a steady rise in head from maximum to minimum flow within the preferred operating region. The shut-off head shall be a minimum of 20% higher than the head at the best efficiency point.
- D. Vertical In-Line Multi-Stage Pumps (Nominal flow from 3 to 125 gallons per minute) shall have the following features:
 - 1. The pump impellers shall be secured directly to the pump shaft by means of a splined shaft arrangement.
 - 2. The suction/discharge base shall have ANSI Class 250 flange or internal pipe thread (NPT) connections as determined by the pump station manufacturer.
 - 3. Pump Construction.

- | | |
|--|----------------------------|
| a. Suction/discharge base, pump head, motor stool: | Cast iron (Class 30) |
| b. Impellers, diffuser chambers, outer sleeve: | 304 Stainless Steel |
| c. Shaft | 316 or 431 Stainless Steel |
| d. Impeller wear rings: | 304 Stainless Steel |
| e. Shaft journals and chamber bearings: | Silicon Carbide |
| f. O-rings: | EPDM |

Shaft couplings for motor flange sizes 184TC and smaller shall be made of cast iron or sintered steel. Shaft couplings for motor flange sizes larger than 184TC shall be made of ductile iron (ASTM 60-40-18).

Optional materials for the suction/discharge base and pump head shall be cast 316 stainless steel (ASTM CF-8M) resulting in all wetted parts of stainless steel.

4. The shaft seal shall be a balanced o-ring cartridge type with the following features:

a. Collar, Drivers, Spring:	316 Stainless Steel
b. Shaft Sleeve, Gland Plate:	316 Stainless Steel
c. Stationary Ring:	Silicon Carbide
d. Rotating Ring:	Silicon Carbide
e. O-rings:	EPDM

The Silicon Carbide shall be imbedded with graphite.
5. Shaft seal replacement shall be possible without removal of any pump components other than the coupling guard, shaft coupling and motor. The entire cartridge shaft seal shall be removable as a one piece component. Pumps with motors equal to or larger than 15 hp (fifteen horsepower) shall have adequate space within the motor stool so that shaft seal replacement is possible without motor removal.

2.03 INTEGRATED VARIABLE FREQUENCY DRIVE MOTORS

- A. Each motor shall be of the Integrated Variable Frequency Drive design consisting of a motor and a Variable Frequency Drive (VFD) built and tested as one unit by the same manufacturer.
- B. The VFD shall be of the PWM (Pulse Width Modulation) design using current IGBT (Insulated Gate Bipolar Transistor) technology.
- C. The VFD shall convert incoming fixed frequency three-phase AC power into a variable frequency and voltage for controlling the speed of motor. The motor current shall closely approximate a sine wave. Motor voltage shall be varied with frequency to maintain desired motor magnetization current suitable for centrifugal pump control and to eliminate the need for motor de-rating.
- D. The VFD shall utilize an energy optimization algorithm to minimize energy consumption. The output voltage shall be adjusted in response to the load, independent of speed.
- E. The VFD shall automatically reduce the switching frequency and/or the output voltage and frequency to the motor during periods of sustained ambient temperatures that are higher than the normal operating range. The switching frequency shall be reduced before motor speed is reduced.
- F. An integral RFI filter shall be standard in the VFD.
- G. The VFD shall have a minimum of two skip frequency bands which can be field adjustable.
- H. The VFD shall have internal solid-state overload protection designed to trip within the range of 125-150% of rated current.
- I. The integrated VFD motor shall include protection against input transients, phase imbalance, loss of AC line phase, over-voltage, under-voltage, VFD over-temperature, and motor over-temperature. Three-phase integrated VFD motors shall be capable of providing full output voltage and frequency with a voltage imbalance of up to 10%.
- J. The integrated VFD motor shall have, as a minimum, the following input/output capabilities:
 1. Speed Reference Signal: 0-10 VDC, 4-20mA
 2. Digital remote on/off
 3. Fault Signal Relay (NC or NO)
 4. Fieldbus communication port (RS485)

- K. The motor shall be Totally Enclosed Fan Cooled (TEFC) with a standard NEMA C-Face, Class F insulation with a temperature rise no higher than Class B.
- L. The cooling design of the motor and VFD shall be such that a Class B motor temperature rise is not exceeded at full rated load and speed at a minimum switching frequency of 9.0 kHz.
- M. Motor drive end bearings shall be adequately sized so that the minimum L10 bearing life is 17,500 hours at the minimum allowable continuous flow rate for the pump at full rated speed.

2.04 PUMP SYSTEM CONTROLLER

- A. The pump system controller shall be a standard product developed and supported by the pump manufacturer.
- B. The controller shall be microprocessor based capable of having software changes and updates via personal computer (notebook). The controller user interface shall have a color display with a minimum screen size of 3-1/2" x 4-5/8" for easy viewing of system status parameters and for field programming. The display shall have a back light with contrast adjustment. Password protection of system settings shall be standard.
- C. The controller shall provide internal galvanic isolation to all digital and analog inputs as well as all fieldbus connections.
- D. The controller shall have the ability to be connected to a battery to maintain power on controller during periods of loss of supply power.
- E. The controller shall have built in data logging capability. Logged values shall be graphically displayed on the controller and able to be exported to computer via standard connection. A minimum of 3600 samples per logged value with the following parameters available for logging:
 - Estimated flow-rate
 - Speed of pumps
 - Inlet pressure
 - Discharge pressure
 - Power consumption
 - Controlling parameter (process value)
- F. The controller shall display the following as status readings from a single display on the controller (this display shall be the default):
 - Current value of the control parameter, (typically discharge pressure)
 - Most recent existing alarm (if any)
 - System status with current operating mode
 - Status of each pump with current operating mode and rotational speed as a percentage (%)
 - Estimated flow-rate, (not requiring flow meter connection)
- G. The controller shall have as a minimum the following hardware inputs and outputs:
 - Three analog inputs (4-20mA or 0-10VDC)
 - Three digital inputs
 - Two digital outputs
 - Ethernet connection
 - Field Service connection to PC for advanced programming and data logging
- H. Pump system programming (field adjustable) shall include as a minimum the following:
 - Water shortage protection (analog or digital)
 - Transducer Settings (Suction and Discharge Analog supply/range)
 - PI Controller (Proportional gain and Integral time) settings
 - High system pressure indication and shut-down
 - Low system pressure indication and shut-down
 - Low suction pressure/level shutdown (via digital contact)
 - Low suction pressure/level warning (via analog signal)
 - Low suction pressure/level shutdown (via analog signal)

- Flow meter settings (if used, analog signal)

The system controller shall be able to accept up to seven programmable set-points via a digital input, (additional input/output module may be required).

- I. The controller shall have advanced water shortage protection. When analog sensors (level or pressure) are used for water shortage protection, there shall be two indication levels. One level is for warning indication only (indication that the water level/pressure is getting lower than expected levels) and the other level is for complete system shut-down (water or level is so low that pump damage can occur). System restart after shut-down shall be manual or automatic (user selectable).
- J. The system pressure set-point shall be capable of being automatically adjusted by using an external set-point influence. The set-point influence function enables the user to adjust the control parameter (typically pressure) by measuring an additional parameter. (Example: Lower the system pressure set-point based on a flow measurement to compensate for lower friction losses at lower flow rates).
- K. The controller shall be capable of receiving a remote analog set-point (4-20mA or 0-10 VDC) as well as a remote system on/off (digital) signal.
- L. The controller shall be able to adjust the ramp time of a change in set point on both an increase or decrease change in set point.
- M. The pump system controller shall store up to 24 warning and alarms in memory. The time, date and duration of each alarm shall be recorded. A potential-free relay shall be provided for alarm notification to the building management system. The controller shall display the following alarm conditions:

High System Pressure	Low system pressure
Low suction pressure (warning and alarm)	Individual pump failure
VFD trip/failure	Loss of sensor signal (4-20 mA)
Loss of remote set-point signal (4-20mA)	System power loss

- N. The pump system controller shall be mounted in a UL Type 3R rated enclosure. A self-certified NEMA enclosure rating shall not be considered equal. The entire control panel shall be UL 508 listed as an assembly. The control panel shall include a main disconnect, circuit breakers for each pump and the control circuit and control relays for alarm functions.

Control panel options shall include, but not be limited to:

Pump Run Lights	System Fault Light
Audible Alarm (80 db[A])	Surge Arrestor
Emergency/Normal Operation Switches	Service Disconnect Switches
Qty (9) Configurable Digital Outputs available for monitoring	

- O. The controller shall be capable of receiving a redundant sensor input to function as a backup to the primary sensor (typically discharge pressure).
- P. The controller shall have a pump "Test Run" feature such that pumps are switched on during periods of inactivity (system is switched to the "off" position but with electricity supply still connected). The inoperative pumps shall be switched on for a period of two to three (3-4) seconds every 24 hours, 48 hours or once per week and at specific time of day (user selectable).
- Q. The controller shall be capable of changing the number of pumps available to operate or have the ability limit the maximum power consumption by activation of a digital input for purposes of limited generator supplied power.
- R. The controller shall be capable of displaying instantaneous power consumption (Watts or kilowatts) and cumulative energy consumption (kilowatt-hours).
- S. The controller shall be capable of displaying instantaneous specific energy use (kw/gpm), (optional flow meter must be connected).
- T. The actual pump performance curves (5th order polynomial) shall be loaded (software) into the pump system controller or be able to input manually into controller based on three points on pump curve of pumps controlled.
- U. The controller shall be capable of displaying an estimated flow-rate on the default status screen.

- V. The controller shall have the ability to compensate for pipe friction loss by decreasing pressure set-point at lower flow-rates and increasing pressure set-point at higher flow-rates without the requirement of a flow meter.
- W. The controller shall have the ability to communicate common field-bus protocols, (BACnet, Modbus, Profibus, and LON), via optional communication expansion card installed inside controller.
- X. The controller shall have a built in Ethernet connection allowing controller to be connected to network and access of controller via web browser and internet anywhere around the world where internet communication is available.
- Y. The controller shall have a programmable Service Contact Field that can be populated with service contact information including: contact name, address, phone number(s) and website.

2.05 SEQUENCE OF OPERATION

- A. The system controller shall operate equal capacity variable speed pumps to maintain a constant discharge pressure (system set-point). The system controller shall receive an analog signal [4-20mA] from the factory installed differential pressure transducer on the discharge manifold. As flow demand increases the pump speed shall be increased to maintain the system set-point. When the operating pump(s) reach 96% of full speed (adjustable), an additional pump will be started and will increase speed until the system set-point is achieved. When the system pressure is equal to the system set-point all pumps in operation shall reach equal operating speeds. As flow demand decreases the pump speed shall be reduced while system set-point pressure is maintained. When all pumps in operation are running at low speed the system controller shall switch off pumps when fewer pumps are able to maintain system demand.
- B. The system controller shall be capable of switching pumps on and off to satisfy system demand without the use of flow switches, motor current monitors or temperature measuring devices.
- C. All pumps in the system shall alternate automatically based on demand, time and fault. If flow demand is continuous (no flow shut-down does not occur), the system controller shall have the capability to alternate the pumps every 24 hours, every 48 hours or once per week. The interval and actual time of the pump change-over shall be field adjustable.
- D. The system controller shall be able to control a pressure maintenance pump, (jockey pump), in the system. The set point of the pressure maintenance pump shall be able to be any value above or below the pump system's set point. The pressure maintenance pump shall be able to be staged on as back-up pump when capacity of pump system is exceeded.

2.06 LOW FLOW STOP FUNCTION

The system controller shall be capable of stopping pumps during periods of low-flow or zero-flow without wasting water or adding unwanted heat to the liquid. Temperature based no flow shut-down methods that have the potential to waste water and add unwanted temperature rise to the pumping fluid are not acceptable.

Standard Low Flow Stop and Energy Saving Mode:

If a low or no flow shut-down is required (periods of low or zero demand) a bladder type diaphragm tank shall be installed with a pre-charge pressure of 70% of system set-point. The tank shall be piped to the discharge manifold or system piping downstream of the pump system. When only one pump is in operation the system controller shall be capable of detecting low flow (less than 10% of pump nominal flow) without the use of additional flow sensing devices. When a low flow is detected, the system controller shall increase pump speed until the discharge pressure reaches the stop pressure (system set-point plus 50% of programmed on/off band). The pump shall remain off until the discharge pressure reaches the start pressure (system set-point minus 50% of programmed on/off band). Upon low flow shut-down a pump shall be restarted in one of the following two ways:

- A. Low Flow Restart: If the drop in pressure is slow when the start pressure is reached (indicating the flow is still low), the pump shall start and the speed shall again be increased until the stop pressure is reached and the pump shall again be switched off.
- B. Normal Flow Restart: If the drop in pressure is fast (indicating the flow is greater than 10% of pump nominal flow) the pump shall start and the speed shall be increased until the system pressure reaches the system set-point.

2.07 SYSTEM CONSTRUCTION

- A. Suction and discharge manifold construction shall be in way that ensures minimal pressure drops, minimize potential for corrosion, and prevents bacteria growth at intersection of piping into the manifold. Manifold construction that includes sharp edge transitions or interconnecting piping protruding into manifold is not acceptable. Manifold construction shall be such that water stagnation can not exist in manifold during operation to prevent bacteria growth inside manifold.
- B. The suction and discharge manifolds shall be constructed of 316 stainless steel. Manifold connection sizes shall be as follows:
 - 4 inch through 8 inch: ANSI Class 150 rotating flanges
- C. Pump Isolation valves shall be provided on the suction and discharge of each pump. Isolation valve sizes 2 inch and smaller shall be nickel plated brass full port ball valves. Isolation valve sizes 3 inch and larger shall be a full lug style butterfly valve. The valve disk shall be of stainless steel. The valve seat material shall be EPDM and the body shall be cast iron, coated internally and externally with fusion-bonded epoxy.
- D. A spring-loaded non-slam type check valve shall be installed on the discharge of each pump. The valve shall be a wafer style type fitted between two flanges. The head loss through the check valve shall not exceed 5 psi at the pump design capacity. Check valves 1-1/2" and smaller shall have a POM composite body and poppet, a stainless steel spring with EPDM or NBR seats. Check valves 2" and larger shall have a body material of stainless steel or epoxy coated iron (fusion bonded) with an EPDM or NBR resilient seat. Spring material shall be stainless steel. Disk shall be of stainless steel or leadless bronze.
- E. For systems that require a diaphragm tank, a connection of no smaller than 3/4" shall be provided on the discharge manifold.
- F. A pressure transducer shall be factory installed on the discharge manifold (or field installed as specified on plans). Systems with positive inlet gauge pressure shall have a factory installed pressure transducer on the suction manifold for water shortage protection. Pressure transducers shall be made of 316 stainless steel. Transducer accuracy shall be +/- 1.0% full scale with hysteresis and repeatability of no greater than 0.1% full scale. The output signal shall be 4-20 mA with a supply voltage range of 9-32 VDC.
- G. A bourdon tube pressure gauge, 2.5 inch diameter, shall be placed on the suction and discharge manifolds. The gauge shall be liquid filled and have copper alloy internal parts in a stainless steel case. Gauge accuracy shall be 2/1/2 %. The gauge shall be capable of a pressure of 30% above its maximum span without requiring recalibration.
- H. Systems with a flooded suction inlet or suction lift configuration shall have a factory installed water shortage protection device on the suction manifold.
- I. The base frame shall be constructed of corrosion resistant 304 stainless steel. Rubber vibration dampers shall be fitted between each pumps and baseframe to minimize vibration.
- J. Depending on the system size and configuration, the control panel shall be mounted in one of the following ways:
 - a. On a 304 stainless steel fabricated control cabinet stand attached to the system skid.

2.08 TESTING

- A. The entire pump station shall be factory tested for functionality. Functionality testing shall include the following parameters: Dry Run Protection, Minimum Pressure and Maximum Pressure alarms (where applicable), Setpoint Operation, and Motor Rotation.
- B. The system shall undergo a factory hydrostatic test at the end of the production cycle. The system shall be filled with water and pressurized to 1.5 times the nameplate maximum pressure. Systems with 150# flange connections shall be tested at 350 psig, and systems with 300# flange connections shall be tested at 450 psig. The pressure shall be maintained for a minimum of 15 minutes with no leakage (slight leakage around pump(s) mechanical seal is acceptable) prior to shipment.

2.09 WARRANTY

- A. The warranty period shall be a non-prorated period of 24 months from date of installation, not to exceed 30 months from date of manufacture.

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SECTION 221316

SANITARY WASTE AND VENT PIPING

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
 - 2. Specialty pipe fittings.
- B. Related Sections:
 - 1. Division 22 Section "Chemical Waste Systems for Laboratory and Healthcare Facilities" for chemical waste and vent piping systems.

1.03 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

1.04 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For solvent drainage system. Include plans, elevations, sections, and details.
- C. Field quality control reports.

1.05 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

1.06 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Owner's Representative no fewer than five days in advance of proposed interruption of sanitary waste service.
 - 2. Do not proceed with interruption of sanitary waste service without Owner's Representative's written permission.

PART 2 PRODUCTS

2.01 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.02 HUB-AND-SPIGOT, CAST IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Marked Collective Trademark (CISPI) and NSF International. Service and Extra Heavy class(es).
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.03 HUBLESS, CAST IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301. Marked Collective Trademark (CISPI) and NSF International.
- B. Sovent Stack Fittings: ASME B16.45 or ASSE 1043, hubless, cast iron aerator and deaerator drainage fittings.
- C. Heavy Duty, Hubless Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. ANACO-Husky
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. MIFAB, Inc.
 - e. Mission Rubber Company; a division of MCP Industries, Inc.
 - f. Stant
 - g. Tyler Pipe
 - 2. Standards: ASTM C 1277 and ASTM C 1540.
 - 3. Description: Stainless steel shield with stainless steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- D. Cast Iron, Hubless Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. MG Piping Products Company.
 - 2. Standard: ASTM C 1277.
 - 3. Description: Two-piece ASTM A 48/A 48M, cast iron housing; stainless steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- E. PVC Pipe and Fittings
 - 1. Solid-Wall PVC Pipe: ASTM D 2665, drain, waste and vent.
 - 2. PVC Socket Fittings: ASTM D 2665, made to ASTM D 3311, drain, waste and vent patterns to fit Schedule 40 pipe.
 - 3. Adhesive Primer: ASTM F 656.
 - a. Use adhesive primer that has a VOC content of 550 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - 4. Solvent Cement: ASTM D 2564
 - a. Use PVC solvent cement that has a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24.)

2.04 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 3. Shielded, Nonpressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Mission Rubber Company; a division of MCP Industries, Inc.
 - b. Standard: ASTM C 1460.
 - c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant metal tension band and tightening mechanism on each end.
- B. Dielectric Fittings:
1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
 2. Dielectric Unions:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - 1) Capitol Manufacturing Company
 - 2) Central Plastics Company
 - 3) Hart Industries International, Inc.
 - 4) Jomar International Ltd.
 - 5) Matco-Norca, Inc.
 - 6) McDonald, A. Y. Mfg. Co.
 - 7) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 8) Wilkins; a Zurn Company
 - b. Description:
 - 1) Standard: ASSE 1079.
 - 2) Pressure Rating: 125 psig minimum at 180 deg F.
 - 3) End Connections: Solder joint copper alloy and threaded ferrous.
 3. Dielectric Flanges:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - 1) Capitol Manufacturing Company
 - 2) Central Plastics Company
 - 3) Matco-Norca, Inc.
 - 4) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 5) Wilkins; a Zurn Company
 - b. Description:
 - 1) Standard: ASSE 1079.
 - 2) Factory-fabricated, bolted, companion flange assembly.
 - 3) Pressure Rating: 125 psig minimum at 180 deg F.
 - 4) End Connections: Solder joint copper alloy and threaded ferrous; threaded solder joint copper alloy and threaded ferrous.

4. Dielectric-Flange Insulating Kits:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - 1) Advance Products & Systems, Inc.
 - 2) Calpico, Inc.
 - 3) Central Plastics Company
 - 4) Pipeline Seal and Insulator, Inc.
 - b. Description:
 - 1) Nonconducting materials for field assembly of companion flanges.
 - 2) Pressure Rating: 150 psig.
 - 3) Gasket: Neoprene or phenolic.
 - 4) Bolt Sleeves: Phenolic or polyethylene.
 - 5) Washers: Phenolic with steel backing washers.
5. Dielectric Nipples:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - 1) Elster Perfection
 - 2) Grinnell Mechanical Products
 - 3) Matco-Norca, Inc.
 - 4) Precision Plumbing Products, Inc.
 - 5) Victaulic Company
 - b. Description:
 - 1) Electroplated steel nipple complying with ASTM F 1545.
 - 2) Pressure Rating: 300 psig at 225 deg F.
 - 3) End Connections: Male threaded or grooved.
 - 4) Lining: Inert and noncorrosive, propylene.

PART 3 EXECUTION

3.01 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Division 31 "Earthwork".

3.02 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.

- H. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long sweep bends. Sanitary tees and short sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
 - I. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
 - J. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building, Horizontal Sanitary Drain: 1/4" per foot downward in direction of flow for piping NPS 3 and smaller; 1/8" per foot downward in direction of flow for piping NPS 4 and larger.
 - 2. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
 - K. Install cast iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - L. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity flow piping. Install cleanout fitting with closure plug inside the building in sanitary drainage force main piping. Comply with requirements for cleanouts specified in Division 22 Section "Sanitary Waste Piping Specialties."
 - 2. Install drains in sanitary drainage gravity flow piping. Comply with requirements for drains specified in Division 22 Section "Sanitary Waste Piping Specialties."
 - M. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
 - N. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
 - O. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
 - P. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."
- 3.03 JOINT CONSTRUCTION
- A. Join hub-and-spigot, cast iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
 - B. Join hub-and-spigot, cast iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.
 - C. Join hubless, cast iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
 - D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- E. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.
- F. Plastic, Non-Pressure Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
 1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.04 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
 1. Install transition couplings at joints of piping with small differences in OD's.
 2. In Drainage Piping: Shielded, nonpressure transition couplings.
- B. Dielectric Fittings:
 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
 2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples or unions.
 3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.

3.05 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
 1. Install carbon steel pipe hangers for horizontal piping in noncorrosive environments.
 2. Install carbon steel pipe support clamps for vertical piping in noncorrosive environments.
 3. Vertical Piping: MSS Type 8 or Type 42 clamps.
 4. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 5. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44 pipe rolls. Support pipe rolls on trapeze.
 6. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double rod hangers, with 3/8 inch minimum rods.
- E. Install hangers for cast iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8 inch rod.
 2. NPS 3: 60 inches with 1/2 inch rod.
 3. NPS 4 and NPS 5: 60 inches with 5/8 inch rod.
 4. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- F. Install supports for vertical cast iron soil piping every 15 feet.
- G. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.06 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 - 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 - 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 - 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 - 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 - 5. Comply with requirements for cleanouts and drains specified in Division 22 Section "Sanitary Waste Piping Specialties."

3.07 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.08 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Re-inspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for re-inspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1 inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing

additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.

5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.09 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.10 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:
 1. Service class, cast iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast iron soil pipe and fittings and solvent stack fittings, heavy-duty, hubless-piping couplings; and coupled joints.
 3. Dissimilar Pipe Material Couplings: Shielded, nonpressure transition couplings.
- C. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:
 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- D. Underground, soil and waste piping NPS 5 and larger shall be the following:
 1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.

END OF SECTION

SECTION 221319

SANITARY WASTE PIPING SPECIALTIES

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following sanitary drainage piping specialties:
 - 1. Cleanouts.
 - 2. Floor drains.
 - 3. Roof flashing assemblies.
 - 4. Through penetration firestop assemblies.
 - 5. Miscellaneous sanitary drainage piping specialties.
 - 6. Flashing materials.
- B. Related Sections include the following:
 - 1. Division 22 Section "Storm Drainage Piping Specialties" for roof drains.

1.03 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. FOG: Fats, oils, and greases.
- C. FRP: Fiberglass-reinforced plastic.
- D. HDPE: High density polyethylene plastic.
- E. PE: Polyethylene plastic.
- F. PP: Polypropylene plastic.
- G. PVC: Polyvinyl chloride plastic.

1.04 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics.
- B. Field quality control test reports.
- C. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

1.05 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

1.06 COORDINATION

- A. Coordinate size and location of roof penetrations.

PART 2 PRODUCTS

2.01 CLEANOUTS

- A. Exposed Metal Cleanouts:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation
 - g. Josam Company; Blucher-Josam Div.
 2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
 3. Size: Same as connected drainage piping
 4. Body Material: Hub-and-spigot, cast iron soil pipe T-branch or Hubless, cast iron soil pipe test tee as required to match connected piping.
 5. Closure: Countersunk cast iron plug.
 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
- B. Metal Floor Cleanouts:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Josam Company; Josam Div.
 - b. Sioux Chief Manufacturing Company, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Light Commercial Operation.
 - f. Josam Company; Blucher-Josam Div.
 2. Standard: ASME A112.36.2M for heavy duty, adjustable housing threaded, adjustable housing cleanout.
 3. Size: Same as connected branch.
 4. Type: Adjustable housing.
 5. Body or Ferrule: Cast iron.
 6. Clamping Device: Required.
 7. Outlet Connection: Inside calk or Spigot.
 8. Closure: Brass plug with tapered threads.
 9. Adjustable Housing Material: Cast iron with set screws or other device.
 10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
 11. Frame and Cover Shape: Round.
 12. Top Loading Classification: Light Duty.
 13. Riser: ASTM A 74, Service class, cast iron drainage pipe fitting and riser to cleanout.
 14. Standard: ASME A112.3.1.
 15. Size: Same as connected branch.
- C. Cast Iron Wall Cleanouts:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation

2. Standard: ASME A112.36.2M. Include wall access.
3. Size: Same as connected drainage piping.
4. Body: Hub-and-spigot, cast iron soil pipe T-branch or Hubless, cast iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk, drilled and threaded plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Wall Access: Round, deep, chrome-plated bronze cover plate with screw.

2.02 FLOOR DRAINS

A. Cast Iron Floor Drains:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation
2. Standard: ASME A112.6.3.
3. Pattern: Floor drain.
4. Body Material: Epoxy coated cast iron.
5. Seepage Flange: Not required.
6. Anchor Flange: Required.
7. Clamping Device: Required.
8. Outlet: Bottom.
9. Backwater Valve: Not required.
10. Coating on Interior and Exposed Exterior Surfaces: Not required.
11. Sediment Bucket: Required.
12. Top or Strainer Material: Nickel bronze.
13. Top Shape: Square.
14. Dimensions of Top or Strainer: 6 by 6 inches
15. Top Loading Classification: Light Duty.
16. Funnel: Not required.
17. Trap Material: Cast iron.
18. Trap Pattern: Standard P-trap.
19. Trap Features: Refer to equipment schedule on drawing.

2.03 ROOF FLASHING ASSEMBLIES

A. Roof Flashing Assemblies:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. Acorn Engineering Company; Elmdor/Stoneman Div.
 - b. Thaler Metal Industries Ltd.

B. Description: Manufactured assembly made of 6.0-lb/sq. ft., 0.0938 inch thick, lead flashing collar and skirt extending at least 8 inches from pipe, with galvanized steel boot reinforcement and counter-flashing fitting.

1. Open-Top Vent Cap: Without cap.
2. Low Silhouette Vent Cap: With vandal-proof vent cap.

3. Extended Vent Cap: With field-installed, vandal-proof vent cap.

2.04 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

- A. Through Penetration Firestop Assemblies:
 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the work include, but are not limited to, the following:
 - a. ProSet Systems Inc.
 2. Standard: UL 1479 assembly of sleeve and stack fitting with firestopping plug.
 3. Size: Same as connected soil, waste, or vent stack.
 4. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
 5. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal release harness. Include PVC protective cap for plug.
 6. Special Coating: Corrosion resistant on interior of fittings.

2.05 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

- A. Open Drains:
 1. Description: Shop or field fabricate from ASTM A 74, Service class, hub-and-spigot, cast iron, soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C 564, rubber gaskets.
 2. Size: Same as connected waste piping.
- B. Floor Drain, Trap Seal Primer Fittings:
 1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap seal primer valve connection.
 2. Size: Same as floor drain outlet with NPS 1/2 side inlet.
- C. Sleeve Flashing Device:
 1. Description: Manufactured, cast iron fitting, with clamping device that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized steel pipe extension in top of fitting that will extend 1 inch above finished floor and galvanized steel pipe extension in bottom of fitting that will extend through floor slab.
 2. Size: As required for close fit to riser or stack piping.
- D. Stack Flashing Fittings:
 1. Description: Counter-flashing type, cast iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
 2. Size: Same as connected stack vent or vent stack.

2.06 FLASHING MATERIALS

- A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated:
 1. General Use: 4.0-lb/sq. ft., 0.0625 inch thickness.
 2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469 inch thickness.
 3. Burning: 6-lb/sq. ft., 0.0938 inch thickness.
- B. Copper Sheet: ASTM B 152/B 152M, of the following minimum weights and thicknesses, unless otherwise indicated:
 1. General Applications: 12 oz./sq. ft. thickness.
 2. Vent Pipe Flashing: 8 oz./sq. ft. thickness.

- C. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04 inch minimum thickness, unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- D. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.
- E. Fasteners: Metal compatible with material and substrate being fastened.
- F. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- G. Solder: ASTM B 32, lead-free alloy.
- H. Bituminous Coating: SSPC-Paint 12, solvent type, bituminous mastic.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Refer to Division 22 Section "Common work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 - 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate at each change in direction of piping greater than 45 degrees.
 - 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate at base of each vertical soil and waste stack.
- C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- E. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 - 1. Position floor drains for easy access and maintenance.
 - 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4 inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1 inch total depression.
 - 3. Install floor drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 - 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- F. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- G. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- H. Install through penetration firestop assemblies at floor penetrations.
- I. Install floor drain, trap seal primer fittings on inlet to floor drains that require trap seal primer connection.
 - 1. Exception: Fitting may be omitted if trap has trap seal primer connection.
 - 2. Size: Same as floor drain inlet.

- J. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- K. Install wood-blocking reinforcement for wall-mounting type specialties.
- L. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

3.02 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.

3.03 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938 inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625 inch thickness or thinner.
 - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counter-flashing or commercially made flashing fittings, according to Division 07 Section "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast iron sleeve having calking recess.
- G. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.04 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.05 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION

SECTION 223300

INDIRECT DOMESTIC WATER HEATERS

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Indirect, domestic water heaters.

1.03 SUBMITTALS

- A. Product Data: For each type and size of domestic water heater indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Operation and Maintenance Data: For indirect, domestic water heaters to include in emergency, operation, and maintenance manuals.
- D. Warranty: Sample of special warranty.

1.04 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1.
- C. ASME Compliance: Where ASME-code construction is indicated, fabricate and label commercial, domestic water heater storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components - Health Effects."

1.05 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of indirect, domestic water heaters that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including storage tank and supports.
 - b. Faulty operation of controls.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 - 2. Warranty Periods: From date of Substantial Completion.

PART 2 PRODUCTS

2.01 INDIRECT DOMESTIC WATER HEATERS

- A. Indirect Domestic Water Heaters:
 - 1. Standard: UL 174.
 - 2. Storage Tank Construction: Stainless Steel, vertical arrangement.
 - a. Tappings: ASME B1.20.1 pipe thread.
 - b. Pressure Rating: 150 psig.
 - c. Interior Finish: Comply with NSF 61 barrier materials for potable water tank linings, including extending lining material into tappings.
 - 3. Factory-Installed Storage-Tank Appurtenances:
 - a. Drain Valve: ASSE 1005.
 - b. Insulation: Comply with ASHRAE/IESNA 90.1.
 - c. Heat Trap Fittings: Inlet type in cold water inlet and outlet type in hot water outlet.
 - d. Temperature Control: Adjustable thermostat.
 - e. Relief Valve: ASME rated and stamped for combination temperature-and-pressure relief valves. Include relieving capacity at least as great as heat input, and include pressure setting less than domestic water heater working-pressure rating. Select relief valve with sensing element that extends into storage tank.
- B. Capacity and Characteristics as Specified on the Drawings.

2.02 DOMESTIC WATER HEATER ACCESSORIES

- A. Domestic Water Compression Tanks:
 - 1. Description: Steel pressure-rated tank constructed with welded joints and factory-installed butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
 - 2. Construction:
 - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
 - b. Interior Finish: Comply with NSF 61 barrier materials for potable water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Air Charging Valve: Factory installed.
 - 3. Capacity and Characteristics Properly Sized for Application:
- B. Drain Pans: Corrosion-resistant metal with raised edge. Comply with ANSI/CSA LC 3. Include dimensions not less than base of domestic water heater, and include drain outlet not less than NPS 3/4 with ASME B1.20.1 pipe threads.
- C. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1.
- D. Heat-Trap Fittings: ASHRAE 90.2.
- E. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than domestic water heater working pressure rating. Select relief valves with sensing element that extends into storage tank.
- F. Pressure Relief Valves: ASME rated and stamped. Include pressure setting less than domestic water heater working pressure rating.
- G. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4.

- H. Shock Absorbers: ASSE 1010 or PDI-WH 201, Size A water hammer arrester.

PART 3 EXECUTION

3.01 DOMESTIC WATER HEATER INSTALLATION

- A. Install indirect, domestic water heater level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
 - 1. Install shutoff valves on domestic water supply piping to domestic water heaters and on domestic hot water outlet piping.
- B. Install combination temperature-and-pressure relief valves in top portion of storage tanks. Use relief valves with sensing elements that extend into tanks. Extend water heater relief valve outlet, with drain piping same as domestic water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
- C. Install water heater drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for domestic water heaters that do not have tank drains.
- D. Install thermometers on outlet piping of domestic water heaters.
- E. Install piping-type heat traps on inlet and outlet piping of indirect, domestic water heater storage tanks without integral or fitting-type heat traps.
- F. Fill indirect, domestic water heaters with water.
- G. Charge domestic water compression tanks with air.

3.02 CONNECTIONS

- A. Comply with requirements for piping specified in Division 22 Section "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Where installing piping adjacent to indirect, domestic water heaters, allow space for service and maintenance of water heaters. Arrange piping for easy removal of domestic water heaters.

3.03 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Division 22 Section, "Identification for Plumbing Piping and Equipment."

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SECTION 224000

PLUMBING FIXTURES

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following conventional plumbing fixtures and related components:
 - 1. Faucets for lavatories and sinks.
 - 2. Flushometers.
 - 3. Toilet seats.
 - 4. Protective shielding guards.
 - 5. Fixture supports.
 - 6. Water closets.
 - 7. Urinals.
 - 8. Lavatories.
 - 9. Stainless Steel sinks.
 - 10. Service sinks.
 - 11. Service basins.
- B. Related Sections include the following:
 - 1. Division 22 Section, "Domestic Water Piping Specialties" for specialty fixtures not included in this Section.
 - 2. Division 22 Section, "Emergency Plumbing Fixtures."
 - 3. Division 22 Section, "Drinking Fountains and Water Coolers."

1.03 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. Accessible Fixture: Plumbing fixture that can be approached, entered, and used by people with disabilities.
- C. Cast Polymer: Cast-filled-polymer-plastic material. This material includes cultured-marble and solid-surface materials.
- D. Cultured Marble: Cast-filled-polymer-plastic material with surface coating.
- E. Fitting: Device that controls the flow of water into or out of the plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads and tub spouts, drains and tailpieces, and traps and waste pipes. Piping and general-duty valves are included where indicated.
- F. FRP: Fiberglass-reinforced plastic.
- G. PMMA: Polymethyl methacrylate (acrylic) plastic.
- H. PVC: Polyvinyl chloride plastic.
- I. Solid Surface: Nonporous, homogeneous, cast-polymer-plastic material with heat-, impact-, scratch-, and stain-resistance qualities.

1.04 SUBMITTALS

- A. Product Data: For each type of plumbing fixture indicated. Include selected fixture and trim, fittings, accessories, appliances, appurtenances, equipment, and supports. Indicate materials and finishes, dimensions, construction details, and flow-control rates.
- B. Operation and Maintenance Data: For plumbing fixtures to include in emergency, operation, and maintenance manuals.
- C. Warranty: Special warranty specified in this Section.

1.05 QUALITY ASSURANCE

- A. Source Limitations: Obtain plumbing fixtures, faucets, and other components of each category through one source from a single manufacturer.
 - 1. Exception: If fixtures, faucets, or other components are not available from a single manufacturer, obtain similar products from other manufacturers specified for that category.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities"; Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act"; for plumbing fixtures for people with disabilities.
- D. Regulatory Requirements: Comply with requirements in Public Law 102-486, "Energy Policy Act," about water flow and consumption rates for plumbing fixtures.
- E. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- F. Select combinations of fixtures and trim, faucets, fittings, and other components that are compatible.
- G. Comply with the following applicable standards and other requirements specified for plumbing fixtures:
 - 1. Enameled, Cast-Iron Fixtures: ASME A112.19.1M.
 - 2. Porcelain-Enameled, Formed-Steel Fixtures: ASME A112.19.4M.
 - 3. Solid-Surface-Material Lavatories and Sinks: ANSI/ICPA SS-1.
 - 4. Stainless-Steel Residential Sinks: ASME A112.19.3.
 - 5. Vitreous-China Fixtures: ASME A112.19.2M.
 - 6. Water-Closet, Flush Valve, Tank Trim: ASME A112.19.5.
 - 7. Water-Closet, Flushometer Tank Trim: ASSE 1037.
- H. Comply with the following applicable standards and other requirements specified for lavatory and sink faucets:
 - 1. Faucets: ASME A112.18.1.
 - 2. Hose-Connection Vacuum Breakers: ASSE 1011.
 - 3. Hose-Coupling Threads: ASME B1.20.7.
 - 4. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
 - 5. NSF Potable-Water Materials: NSF 61.
 - 6. Pipe Threads: ASME B1.20.1.
 - 7. Sensor-Actuated Faucets and Electrical Devices: UL 1951.
 - 8. Supply Fittings: ASME A112.18.1.
 - 9. Brass Waste Fittings: ASME A112.18.2.
- I. Comply with the following applicable standards and other requirements specified for miscellaneous fittings:
 - 1. Atmospheric Vacuum Breakers: ASSE 1001.

2. Brass and Copper Supplies: ASME A112.18.1.
3. Manual-Operation Flushometers: ASSE 1037.
4. Brass Waste Fittings: ASME A112.18.2.
- J. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 1. Flexible Water Connectors: ASME A112.18.6.
 2. Floor Drains: ASME A112.6.3.
 3. Hose-Coupling Threads: ASME B1.20.7.
 4. Off-Floor Fixture Supports: ASME A112.6.1M.
 5. Pipe Threads: ASME B1.20.1.
 6. Plastic Toilet Seats: ANSI Z124.5.
 7. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.06 WARRANTY

- A. Special Warranties: Manufacturer's standard form in which manufacturer agrees to repair or replace components of whirlpools that fail in materials or workmanship within specified warranty period.
 1. Failures include, but are not limited to, the following:
 - a. Structural failures of unit shell.
 - b. Faulty operation of controls, blowers, pumps, heaters, and timers.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 2. Warranty Period for Commercial Applications: One year(s) from date of Substantial Completion.

1.07 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
 2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.
 3. Flushometer Valve, Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than 12 of each type.

PART 2 PRODUCTS - See Plumbing Equipment Schedule

PART 3 EXECUTION

3.01 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing fixture installation.
- B. Examine cabinets, counters, floors, and walls for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. Assemble plumbing fixtures, trim, fittings, and other components according to manufacturers' written instructions.
- B. Install off-floor supports, affixed to building substrate, for wall-mounting fixtures.
 1. Use carrier supports with waste fitting and seal for back-outlet fixtures.
 2. Use carrier supports without waste fitting for fixtures with tubular waste piping.

3. Use chair-type carrier supports with rectangular steel uprights for accessible fixtures.
- C. Install back-outlet, wall-mounting fixtures onto waste fitting seals and attach to supports.
- D. Install wall-mounting fixtures with tubular waste piping attached to supports.
- E. Install counter-mounting fixtures in and attached to casework.
- F. Install fixtures level and plumb according to roughing-in drawings.
- G. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.
 1. Exception: Use ball, gate, or globe valves if supply stops are not specified with fixture. Valves are specified in Division 22 Section, "General-Duty Valves for Plumbing Piping."
- H. Install trap and tubular waste piping on drain outlet of each fixture to be directly connected to sanitary drainage system.
- I. Install flushometer valves for accessible water closets and urinals with handle mounted on wide side of compartment. Install other actuators in locations that are easy for people with disabilities to reach.
- J. Install toilet seats on water closets.
- K. Install traps on fixture outlets.
 1. Exception: Omit trap on fixtures with integral traps.
 2. Exception: Omit trap on indirect wastes, unless otherwise indicated.
- L. Install escutcheons at piping wall ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings. Escutcheons are specified in Division 22 Section, "Escutcheons for Plumbing Piping."
- M. Set service basins in leveling bed of cement grout. Grout is specified in Division 22 Section, "Common Work Results for Plumbing."
- N. Seal joints between fixtures and walls, floors, and countertops using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section, "Joint Sealants."

3.03 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.

3.04 FIELD QUALITY CONTROL

- A. Verify that installed plumbing fixtures are categories and types specified for locations where installed.
- B. Check that plumbing fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed plumbing fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized for proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.
- E. Install fresh batteries in sensor-operated mechanisms.

3.05 ADJUSTING

- A. Operate and adjust faucets and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.
- B. Adjust water pressure at faucets and flushometer valves to produce proper flow and stream.
- C. Replace washers and seals of leaking and dripping faucets and stops.

- D. Install fresh batteries in sensor-operated mechanisms.

3.06 CLEANING

- A. Clean fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials. Do the following:
 - 1. Remove faucet spouts and strainers, remove sediment and debris, and reinstall strainers and spouts.
 - 2. Remove sediment and debris from drains.
- B. After completing installation of exposed, factory-finished fixtures, faucets, and fittings, inspect exposed finishes and repair damaged finishes.

3.07 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.
- B. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

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SECTION 224700

DRINKING FOUNTAINS AND WATER COOLERS

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. This Section includes the following water coolers and related components:
 - 1. Water coolers.
 - 2. Fixture supports.

1.03 DEFINITIONS

- A. Accessible Water Cooler: Fixture that can be approached and used by people with disabilities.
- B. Cast Polymer: Dense, cast-filled polymer plastic.
- C. Fitting: Device that controls flow of water into or out of fixture.
- D. Fixture: Drinking fountain or water cooler unless one is specifically indicated.
- E. Water Cooler: Electrically powered fixture for generating and delivering cooled drinking water.

1.04 SUBMITTALS

- A. Product Data: For each fixture indicated. Include rated capacities, furnished specialties, and accessories.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Field quality control test reports.
- D. Operation and Maintenance Data: For fixtures to include in emergency, operation, and maintenance manuals.

1.05 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities" Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act" for fixtures for people with disabilities.
- C. NSF Standard: Comply with NSF 61, "Drinking Water System Components - Health Effects," for fixture materials that will be in contact with potable water.
- D. ARI Standard: Comply with ARI 1010, "Self-Contained, Mechanically Refrigerated Drinking Water Coolers," for water coolers and with ARI's "Directory of Certified Drinking Water Coolers" for type and style classifications.
- E. ASHRAE Standard: Comply with ASHRAE 34, "Designation and Safety Classification of Refrigerants," for water coolers. Provide HFC 134a (tetrafluoroethane) refrigerant, unless otherwise indicated.

1.06 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Filter Cartridges: Two of each type installed for each fixture.

PART 2 PRODUCTS

2.01 WATER COOLERS

A. Water Coolers, Bi-Level Wall Mounted:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Elkay Manufacturing Co.
 - b. Halsey Taylor.
 - c. Haws Corporation.
2. Description: Self-contained, wall mounted, electric, two-level water cooler. Unit shall meet ADA guidelines, have lead-free design certified to meet NSF/ANSI 61 and 372, be certified to UL399. Refer to drawings for additional information.
 - a. Cabinet: Vinyl-covered steel with stainless steel top.
 - b. Bubbler: One, vandal-resistant, located on deck.
 - c. Control: Push button.
 - d. Supply: NPS 3/8 with ball, gate, or globe valve.
 - e. Filter: One or more water filters complying with NSF 42 and NSF 53 for cyst and lead reduction to below EPA standards; with capacity sized for unit peak flow rate.
 - f. Drain: Grid with NPS 1-1/2 minimum horizontal waste and trap complying with ASME A112.18.2.
 - g. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, R-134A refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
 - 1) Capacity: 8 gph of 50 deg F cooled water from 80 deg F inlet water and 90 deg F ambient air temperature.
 - 2) Electrical Characteristics: 120-V ac; single phase; 60 Hz.

B. Water Coolers, Bi-Level Wall Mounted, with Bottle Filler:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Elkay Manufacturing Co.
 - b. Halsey Taylor.
 - c. Haws Corporation.
2. Description: Self-contained, wall mounted, electric, two-level water cooler with bottle filling station. Bottle filling unit shall include an automatic 20-second shut-off timer, visual user interface displaying bottles saved from waste and filter replacement, and provide 1.1 to 1.5 GPM flow rate with laminar flow to minimize splashing. Unit shall meet ADA guidelines, have lead-free design certified to meet NSF/ANSI 61 and 372, be certified to UL399. Refer to drawings for additional information.
 - a. Cabinet: Stainless steel.
 - b. Bubbler: One, vandal-resistant, located on deck.
 - c. Control: Vandal-resistant, Push button.
 - d. Supply: NPS 3/8 with ball, gate, or globe valve.
 - e. Filter: One or more water filters complying with NSF 42 and NSF 53 for cyst and lead reduction to below EPA standards; with capacity sized for unit peak flow rate.
 - f. Drain: Grid with NPS 1-1/2 minimum horizontal waste and trap complying with ASME A112.18.2.

- g. Cooling System: Electric, with hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, R-134A refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
 - 1) Capacity: 8 gph of 50 deg F cooled water from 80 deg F inlet water and 90 deg F ambient air temperature.
 - 2) Electrical Characteristics: 120-V ac; single phase; 60 Hz.

2.02 FIXTURE SUPPORTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Josam Co.
 - 2. MIFAB Manufacturing, Inc.
 - 3. Smith, Jay R. Mfg. Co.
 - 4. Tyler Pipe; Wade Div.
 - 5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
 - 6. Zurn Plumbing Products Group; Specification Drainage Operation.
- B. Description: ASME A112.6.1M, water cooler carriers. Include vertical, steel uprights with feet and tie rods and bearing plates with mounting studs matching fixture to be supported.
 - 1. Type I: Hanger-type carrier with two vertical uprights.
 - 2. Type II: Bilevel, hanger-type carrier with three vertical uprights.
 - 3. Supports for Accessible Fixtures: Include rectangular, vertical, steel uprights instead of steel pipe uprights.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Examine roughing-in for water and waste piping systems to verify actual locations of piping connections before fixture installation. Verify that sizes and locations of piping and types of supports match those indicated.
- B. Examine walls and floors for suitable conditions where fixtures are to be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 APPLICATIONS

- A. Use carrier off-floor supports for wall-mounting fixtures, unless otherwise indicated.
- B. Use mounting frames for recessed water coolers, unless otherwise indicated.
- C. Use chrome-plated brass or copper tube, fittings, and valves in locations exposed to view. Plain copper tube, fittings, and valves may be used in concealed locations.

3.03 INSTALLATION

- A. Install off-floor supports affixed to building substrate and attach wall-mounting fixtures, unless otherwise indicated.
- B. Install mounting frames affixed to building construction and attach recessed water coolers to mounting frames, unless otherwise indicated.
- C. Install fixtures level and plumb. For fixtures indicated for children, install at height required by authorities having jurisdiction.
- D. Install water-supply piping with shutoff valve on supply to each fixture to be connected to water distribution piping. Use ball, gate, or globe valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Division 22 Section, "General-Duty Valves for Plumbing Piping."

- E. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- F. Install pipe escutcheons at wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding pipe fittings. Escutcheons are specified in Division 22 Section, "Escutcheons for Plumbing Piping."
- G. Seal joints between fixtures and walls and floors using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section, "Joint Sealants."

3.04 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- C. Ground equipment according to Division 26 Section, "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section, "Low-Voltage Electrical Power Conductors and Cables."

3.05 FIELD QUALITY CONTROL

- A. Water Cooler Testing: After electrical circuitry has been energized, test for compliance with requirements. Test and adjust controls and safeties.
 - 1. Remove and replace malfunctioning units and retest as specified above.
 - 2. Report test results in writing.

3.06 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust water cooler temperature settings.

3.07 CLEANING

- A. After completing fixture installation, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.

END OF SECTION