

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes: Portland cement based manufactured stone veneer and trim.
 - 1. Stone masonry adhered to masonry.
 - 2. Stone masonry adhered to cold-formed metal framing and sheathing.
 - 3. Stone masonry adhered to wood framing and sheathing.

1.03 PREINSTALLATION MEETINGS

- A. Pre-installation Conference: Conduct conference at Project site.

1.04 ACTION SUBMITTALS

- A. Product Data: For each variety of stone, stone accessory, and manufactured product.
- B. Standard sample board consisting of small-scale pieces of veneer units showing full range of textures and colors.
- C. Samples for Initial Selection: For colored mortar and other items involving color selection.
- D. Samples for Verification:
 - 1. For each stone type indicated. Include at least five Samples in each set and show the full range of color and other visual characteristics in completed Work.
 - 2. For each color of mortar required. Label Samples to indicate types and amounts of pigments used.
 - 3. Verification Samples: Following initial sample selection submit "laid-up" sample board using the selected stone and mortar materials and showing the full range of colors expected in the finished Work; minimum sample size: 3 by 3 feet (1m by 1 m).

1.05 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and manufacturer.
- B. Regulatory Requirements: Evaluation reports.
- C. Veneer manufacturer's installation instructions.
- D. Installation instructions for other materials
- E. List of Materials Used in Constructing Mockups: List generic product names together with manufacturers, manufacturers' product names, supply sources, and other information as required to identify materials used. Include mix proportions for mortar and source of aggregates.
 - 1. Neither receipt of list nor approval of mockups constitutes approval of deviations from the Contract Documents contained in mockups unless Architect approves such deviations in writing.
- F. Material Test Reports:

1. Stone Test Reports: For each stone variety proposed for use on Project, by a qualified testing agency, indicating compliance with required physical properties, other than abrasion resistance, according to referenced ASTM standards. Base reports on testing done within previous five years.
2. Sealant Compatibility and Adhesion Test Report: From sealant manufacturer indicating that sealants will not stain or damage stone. Include interpretation of test results and recommendations for primers and substrate preparation needed for adhesion.

1.06 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs experienced stonemasons and stone fitters familiar with the installation procedures for manufactured veneer products.
- B. Manufacturer Qualifications: Licensee of the approved Manufactured Stone manufacturer.
- C. Certifications:
 1. ICC Evaluation Service - Evaluation Report ESR-2859 (Boral Stone Products).
 2. NES Evaluation Service- Evaluation Report NER.
 3. UL - Classification listing in Building Materials Directory.
- D. Mockups: Build mockups to demonstrate aesthetic effects and to set quality standards for materials and execution.
 1. Build mockups for typical exterior wall in sizes approximately 60 inches long by 48 inches high by full thickness, including face and backup wythes and accessories.
 - a. Include stone coping at top of mockup.
 - b. Include a sealant-filled joint at least 16 inches long in mockup.
 - c. Include through-wall flashing installed for a 24-inch length in corner of mockup approximately 16 inches down from top of mockup, with a 12-inch length of flashing left exposed to view (omit stone masonry above half of flashing).
 - d. Include metal studs, sheathing, flashing, and weep holes in exterior masonry-veneer wall mockup.
 2. Protect accepted mockups from the elements with weather-resistant membrane.
 3. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 4. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.07 PRECONSTRUCTION TESTING

- A. Preconstruction Sealant Compatibility and Adhesion Testing: Submit to joint-sealant manufacturers, for compatibility and adhesion testing according to sealant manufacturer's standard testing methods and Section 079200 - JOINT SEALANTS. Samples of materials that will contact or affect joint sealants.

1.08 DELIVERY, STORAGE, AND HANDLING

- A. Store materials as recommended by the manufacturer.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Deliver preblended, dry mortar mix in moisture-resistant containers designed for use with dispensing silos. Store preblended, dry mortar mix in delivery containers on elevated platforms, under cover, in a dry location, or in covered weatherproof dispensing silos.

1.09 FIELD CONDITIONS

- A. Environmental Requirements: When air temperature is 40 degrees F (4.5 degrees C) or below, consult local building code and procedures specified herein for Cold-Weather Construction requirements.
- B. Protection of Stone Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed stone masonry when construction is not in progress.
 - 1. Extend cover a minimum of 24 inches down both sides and hold cover securely in place.
- C. Stain Prevention: Immediately remove mortar and soil to prevent them from staining stone masonry face.
 - 1. Protect base of walls from rain-splashed mud and mortar splatter using coverings spread on the ground and over the wall surface.
 - 2. Protect sills, ledges, and projections from mortar droppings.
 - 3. Protect surfaces of window and door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 - 4. Turn scaffold boards near the wall on edge at end of each day to prevent rain from splashing mortar and dirt on completed stone masonry.
- D. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace stone masonry damaged by frost or freezing conditions. Comply with cold-weather construction requirements contained in TMS 402/602 /ASCE 6/TMS 602.
 - 1. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and above and will remain so until masonry has dried, but not less than seven days after completing cleaning.
- E. Hot-Weather Requirements: Comply with hot-weather construction requirements contained in TMS 402/602/ASCE 6/TMS 602.

1.10 COORDINATION

- A. Advise installers of other work about specific requirements for placement of flashing and similar items to be built into stone masonry.

1.11 WARRANTY

- A. Special Warranty: Manufacturer's standard warranty coverage against defects in materials when installed in accordance with manufacturer's installation instructions.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Acceptable Manufacturers:
 - 1. Eldorado Stone, LLC., 1370 Grand Ave., Bldg. B, San Marcos, CA 92069. Tel. (800) 925-1491, Fax (760) 736-8890; email: customerservice@eldoradostone.com
 - 2. Boral Cultured Stone, Tel. (800)255-1727, www.culturedstone.com
 - 3. Or approved equal.
- B. Source Limitations for Manufactured Stone: Obtain each variety of stone, from single source with resources to provide materials of consistent quality in appearance and physical properties.

- C. Source Limitations for Mortar Materials: Obtain mortar ingredients of uniform quality for each cementitious component from single manufacturer and each aggregate from single source or producer.
- D. Or approved equal.

2.02 PRODUCTS

- A. Veneer Unit properties: Precast veneer units consisting of portland cement, lightweight aggregates, and mineral oxide pigments.
 - 1. Compressive Strength: ASTM C192/C192M and ASTM C39/C39M, 5 sample average: greater than 1,800 psi (12.4MPa).
 - 2. Shear Bond: ASTM C482: 50 psi (345kPa).
 - 3. Water Absorption: UBC Standard 15-5: Less than 22 percent.
 - 4. Freeze-Thaw Test: ASTM C67: Less than 3 percent weight loss and no disintegration.
 - 5. Thermal Resistance: ASTM C177: 0.473 at 1.387 inches thick
- B. Product: Veneer stone shall be Fieldledge shape, in Padova color by Eldorado Stone or approved equal.
- C. Moisture Barrier: ASTM D226/D226M, Type 1, No. 15, non-perforated asphalt-saturated felt paper.
- D. Reinforcing: ASTM C 847, 3.4lb (1.8 kg/m²) galvanized 3/8" rib lath complying with code agency requirements for the type of substrate over which stone veneer is installed.
- E. Mortar:
 - 1. Cement: Any cement complying with ASTM C270.
 - 2. Lime: ASTM C207.
 - 3. Sand: ASTM C144, natural or manufactured sand.
 - 4. Color Pigment: ASTM C979/C979M, mineral oxide pigments.
 - 5. Water: Potable.
 - 6. Pre-Packaged Latex-Portland Cement Mortar: ANSI A118.4.
- F. Bonding Agent: Exterior integral bonding agent meeting ASTM C932, ASTM C1059/C1059M Type II]
- G. Sealer: Water based silane or siloxane masonry sealer, clear semi-gloss.

2.03 MORTAR MIXES

- A. Standard Installation (Grouted Joints):
 - 1. Mix mortar in accordance with ASTM C270, Type N or S.
 - a. Add color pigment in grout joint mortar in accordance with pigment manufacturer's instructions.
- B. Jointless/Dry-Stacked Installation:
 - 1. Mix mortar in accordance with approved Manufactured Stone Company requirements for mortar preparation instructions.
 - a. Add color pigment in accordance with pigment manufacturer's instructions.

2.04 MORTAR MATERIALS

- A. Regional Materials: Aggregate for mortar and grout, cement, and lime shall be extracted, harvested, or recovered, as well as manufactured, within 500 miles of Project site.

- B. Portland Cement: ASTM C150/C150M, Type I or Type II, except Type III may be used for cold-weather construction; natural color or white cement may be used as required to produce mortar color indicated.
 - 1. Low-Alkali Cement: Not more than 0.60 percent total alkali when tested according to ASTM C 114.
- C. Hydrated Lime: ASTM C207, Type S.
- D. Portland Cement-Lime Mix: Packaged blend of Portland cement and hydrated lime containing no other ingredients.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Essroc, Italcementi Group; Saylor's Plus.
 - b. Lafarge North America Inc.; Eaglebond.
 - c. Lehigh Cement Company; Lehigh Custom Color Portland/Lime Cement.
- E. Colored Portland Cement-Lime Mix: Packaged blend of Portland cement, hydrated lime, and mortar pigments. Mix shall produce color indicated or, if not indicated, as selected from manufacturer's standard colors. Pigments shall not exceed 10 percent of portland cement by weight.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Lafarge North America Inc.; Eaglebond.
 - b. Lehigh Cement Company; Lehigh Custom Color Portland/Lime Cement.
 - c. Or approved equal.
- F. Colored Masonry Cement Mix: Packaged blend of masonry cement and mortar pigments. Mix shall produce color indicated or, if not indicated, as selected from manufacturer's standard colors. Pigments shall not exceed 5 percent of masonry cement by weight.
 - 1. Products: Subject to compliance with requirements, provide one of the following:
 - a. Essroc, Italcementi Group; Flamingo-Brixment.
 - b. Lafarge North America Inc.; U.S. Cement Custom Color Masonry Cement.
 - c. Lehigh Cement Company; Lehigh Custom Color Masonry Cement.
 - d. Or approved equal.
- G. Aggregate: ASTM C144:
 - 1. For pointing mortar, use aggregate graded with 100 percent passing No. 16 sieve.
 - 2. Colored Aggregates: Natural-colored sand or ground marble, granite, or other sound stone; of color necessary to produce required mortar color.
 - a. Match Architect's sample.
- H. Latex Additive: Manufacturer's standard water emulsion, serving as replacement for part or all of gaging water, of type specifically recommended by latex-additive manufacturer for use with field-mixed Portland cement mortar bed, and not containing a retarder.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Laticrete International, Inc.
 - b. MAPEI Corporation.
 - c. ProSpec; Bonsal American; a division of Oldcastle Architectural Products Group.
 - d. Or approved equal.
- I. Water: Potable.

2.05 STONE TRIM ANCHORS

- A. Stone Trim Anchors: Units fabricated with tabs or dowels designed to engage kerfs or holes in stone trim units and holes for fasteners or post-installed anchor bolts for fastening to substrates or framing as indicated.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Heckmann Building Products Inc.
 - b. Hohmann & Barnard, Inc.
 - c. Or approved equal.
- B. Materials: Fabricate anchors from stainless steel, ASTM A240/A240M or ASTM A666, Type 304. Fabricate dowels from stainless steel, ASTM A276/A276M, Type 304.
- C. Fasteners for Stone Trim Anchors: Annealed stainless-steel bolts, nuts, and washers; ASTM F593 for bolts and ASTM F594 for nuts, Alloy Group 1.
- D. Post-installed Anchor Bolts for Fastening Stone Trim Anchors: Chemical anchors made from stainless-steel components complying with ASTM F593 and ASTM F594, Alloy Group 1 or 2 for bolts and nuts; ASTM A666 or ASTM A276/A276M, Type 304 or Type 316, for anchors.

2.06 EMBEDDED FLASHING MATERIALS

- A. Flexible Flashing: For flashing unexposed to the exterior, use one of the following unless otherwise indicated:
 - 1. Copper-Laminated Flashing: 7-oz./sq. ft. copper sheet bonded with asphalt between two layers of glass-fiber cloth. Use only where flashing is fully concealed in masonry.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Dayton Superior Corporation, Dur-O-Wal Division ; Copper Fabric Thru-Wall Flashing.
 - 2) Hohmann & Barnard, Inc.; H & B C-Fab Flashing.
 - 3) Sandell Manufacturing Co., Inc.; Copper Fabric Flashing.
 - 4) York Manufacturing, Inc.; York Copper Fabric Flashing.
 - 5) Or approved equal.
- B. Solder and Sealants for Sheet Metal Flashings: As specified in Section 076200 - SHEET METAL FLASHING AND TRIM.

2.07 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene.
- B. Cementitious Dampproofing: Cementitious formulation recommended by ILI and nonstaining to stone, compatible with joint sealants, and noncorrosive to veneer anchors and attachments.
- C. Weep Products: Use one of the following unless otherwise indicated:
 - 1. Mesh Weep Holes: Free-draining mesh; made from polyethylene strands, full width of head joint and 2 inches high by thickness of stone masonry; in color selected from manufacturer's standard.
 - a. Products: Subject to compliance with requirements, provide one of the following:
 - 1) Mortar Net USA, Ltd.; Mortar Net Weep Vents.
 - 2) Or approved equal.

- D. Expanded Metal Lath: 3.4 lb/sq. yd., self-furring, diamond-mesh lath complying with ASTM C847. Fabricate from structural-quality, zinc-coated (galvanized) steel sheet complying with ASTM A653/A653M, G60.
- E. Lath Attachment Devices: Material and type required by ASTM C1063 for installations indicated.
- F. Drainage Plane Units: High impact polystyrene sheets, 0.024 inch thick, formed with corrugations and a spunbond polypropylene fabric, charcoal color, attached to one side with a 4 inch overlapping skirt on one edge; 3/16 inch squared channel depth Sure Cavity TM, SCMM 2516 as manufactured by MTI- Masonry Technology Incorporated, Tel. 800-879-3348; email: info@mtidry.com.

2.08 FABRICATION

- A. Finish exposed stone faces and edges to comply with requirements indicated for finish and to match approved samples and mockups.
 - 1. Finish for Sills: Smooth.
 - 2. Finish for Copings: Smooth.
 - a. Finish exposed ends of copings same as front and back faces.

2.09 MORTAR MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.
- B. Do not use calcium chloride.
 - 1. Use Portland cement-lime mortar unless otherwise indicated.
 - 2. Add cold-weather admixture (if used) at same rate for all mortar that will be exposed to view, regardless of weather conditions, to ensure that mortar color is consistent.
 - 3. Mixing Pointing Mortar: Thoroughly mix cementitious and aggregate materials together before adding water. Then mix again, adding only enough water to produce a damp, unworkable mix that will retain its form when pressed into a ball. Maintain mortar in this dampened condition for one to two hours. Add remaining water in small portions until mortar reaches required consistency. Use mortar within 30 minutes of final mixing; do not retemper or use partially hardened material.
- C. Preblended, Dry Mortar Mix: Furnish dry mortar ingredients in the form of a preblended mix. Measure quantities by weight to ensure accurate proportions, and thoroughly blend ingredients before delivering to Project site.
- D. Mortar for Stone Masonry: Comply with ASTM C270, Property Specification.
 - 1. Mortar for Setting Stone: Type N.
 - 2. Mortar for Pointing Stone: Type N.
- E. Latex-Modified Portland Cement Setting Mortar: Proportion and mix portland cement, aggregate, and latex additive to comply with latex-additive manufacturer's written instructions.
- F. Cement-Paste Bond Coat: Mix either neat cement and water or cement, sand, and water to a consistency similar to that of thick cream.
 - 1. For latex-modified, portland cement, setting-bed mortar, substitute latex admixture for part or all of water, according to latex-additive manufacturer's written instructions.

- G. Mortar for Scratch Coat over Metal Lath: 1 part portland cement, 1/2 part lime, 5 parts loose damp sand, and enough water to produce a workable consistency.
- H. Pigmented Mortar: Use colored cement product.
 - 1. Pigments shall not exceed 10 percent of portland cement by weight.
 - 2. Pigments shall not exceed 5 percent of masonry cement or mortar cement by weight.
- I. Colored-Aggregate Mortar: Produce required mortar color by using colored aggregates and natural color or white cement as necessary.
 - 1. Mix to match Architect's sample.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Examine surfaces indicated to receive stone masonry, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of stone masonry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 PREPARATION

- A. Clean dirty or stained stone surfaces by removing soil, stains, and foreign materials before setting. Clean stone by thoroughly scrubbing with fiber brushes and then drenching with clear water. Use only mild cleaning compounds that contain no caustic or harsh materials or abrasives and only as approved by the manufacturer.

3.03 SETTING OF STONE MASONRY, GENERAL

- A. Perform necessary field cutting and trimming as stone is set.
 - 1. Use power saws to cut stone that is fabricated with saw-cut surfaces. Cut lines straight and true, with edges eased slightly to prevent snipping.
- B. Sort stone before it is placed in wall to remove stone that does not comply with requirements relating to aesthetic effects, physical properties, or fabrication, or that is otherwise unsuitable for intended use.
- C. Arrange stones with color and size variations uniformly dispersed for an evenly blended appearance.
- D. Set stone to comply with requirements indicated on Drawings. Install supports, fasteners, and other attachments indicated or necessary to secure stone masonry in place. Set stone accurately in locations indicated with edges and faces aligned according to established relationships and indicated tolerances.
- E. Maintain uniform joint widths except for variations due to different stone sizes and where minor variations are required to maintain bond alignment if any. Lay walls with joints not less than 1/4 inch at narrowest points or more than 5/8 inch at widest points.
- F. Provide sealant joints of widths and at locations indicated.
 - 1. Keep sealant joints free of mortar and other rigid materials.
 - 2. Sealing joints is specified in Section 079200 - JOINT SEALANTS.

- G. Install metal expansion strips in sealant joints at locations indicated. Build flanges of expansion strips into masonry by embedding in mortar between stone masonry and backup wythe. Lap each joint 4 inches in direction of water flow. Seal joints below grade and at junctures with horizontal expansion joints if any.
- H. Install embedded flashing and weep holes at shelf angles, lintels, ledges, other obstructions to downward flow of water in wall, and where indicated.
 - 1. At stud-framed walls, extend flashing through stone masonry, up sheathing face at least 16 inches, and behind weather barrier.
 - 2. At lintels and shelf angles, extend flashing full length of angles but not less than 6 inches into masonry at each end.
 - 3. At sills, extend flashing not less than 4 inches at ends.
 - 4. At ends of head and sill flashing, turn up not less than 2 inches to form end dams.
 - 5. Interlock end joints of ribbed sheet metal flashing by overlapping ribs not less than 1-1/2 inches or as recommended by flashing manufacturer, and seal lap with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
 - 6. Install metal drip edges with ribbed sheet metal flashing by interlocking hemmed edges to form hooked seam. Seal seam with elastomeric sealant complying with requirements in Section 079200 "Joint Sealants" for application indicated.
 - 7. Extend sheet metal flashing 1/2 inch beyond masonry face at exterior, and turn flashing down to form a drip.
- I. Place weep holes in joints where moisture may accumulate, including above shelf angles and at flashing.
 - 1. Use mesh weep holes to form weep holes.

3.04 CONSTRUCTION TOLERANCES

- A. Variation of Linear Building Line: For position shown in plan, do not exceed 1/2 inch in 20 feet or 3/4 inch in 40 feet or more.

3.05 INSTALLATION OF ADHERED STONE MASONRY VENEER

- A. Install and clean stone in accordance with manufacturer's installation instructions for Jointless / Dry-Stacked installation.
- B. Apply sealer in accordance with sealer manufacturer's installation instructions.
- C. Install flashing over sheathing and behind weather-resistant sheathing paper by fastening through sheathing into framing.
- D. Install lath over weather-resistant sheathing.
- E. Install scratch coat over metal lath 3/8 inch thick to comply with ASTM C926.
- F. Coat backs of stone units and face of scratch coat with cement-paste bond coat, then butter both surfaces with setting mortar. Use sufficient setting mortar so a slight excess will be forced out the edges of stone units as they are set. Tap units into place, completely filling space between units and scratch coat.

3.06 ADJUSTING AND CLEANING

- A. Remove and replace stone masonry of the following description:

1. Broken, chipped, stained, or otherwise damaged stone. Stone may be repaired if methods and results are approved by Architect.
 2. Defective joints.
 3. Stone masonry not matching approved samples and mockups.
 4. Stone masonry not complying with other requirements indicated.
- B. Replace in a manner which results in stone masonry matching approved samples and mockups, complying with other requirements, and showing no evidence of replacement.
- C. In-Progress Cleaning: Clean stone masonry as work progresses. Remove mortar fins and smears before tooling joints.
- D. Remove protective coverings from adjacent work.
- E. Cleaning Veneer Units:
1. Wash with soft bristle brush and water/granulated detergent solution.
 2. Rinse immediately with clean water.
- F. Removing Efflorescence:
1. Allow veneer to dry thoroughly.
 2. Scrub with soft bristle brush and clean water.
 3. Rinse immediately with clean water; allow to dry
 4. If efflorescence is still visible, repeat above procedure using a solution of 1 part household vinegar and 5 parts water.
 5. Rinse immediately with clean water.

3.07 EXCESS MATERIALS AND WASTE

- A. Excess Stone: Stack excess stone where directed by Owner for Owner's use.