

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 - 1. Roof curbs.
 - 2. Equipment supports.
 - 3. Roof hatches.
 - 4. Pipe supports.
 - 5. Preformed flashing sleeves.

1.03 PERFORMANCE REQUIREMENTS

- A. General Performance: Roof accessories shall withstand exposure to weather and resist thermally induced movement without failure, rattling, leaking, or fastener disengagement due to defective manufacture, fabrication, installation, or other defects in construction.

1.04 ACTION SUBMITTALS

- A. Product Data: For each type of roof accessory indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: For roof accessories. Include plans, elevations, keyed details, and attachments to other work. Indicate dimensions, loadings, and special conditions. Distinguish between plant- and field-assembled work.

1.05 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Roof plans, drawn to scale, and coordinating penetrations and roof-mounted items. Show the following:
 - 1. Size and location of roof accessories specified in this Section.
 - 2. Method of attaching roof accessories to roof or building structure.
 - 3. Other roof-mounted items including mechanical and electrical equipment, ductwork, piping, and conduit.
 - 4. Required clearances.
- B. Warranty: Sample of special warranty.

1.06 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For roof accessories to include in operation and maintenance manuals.

1.07 COORDINATION

- A. Coordinate layout and installation of roof accessories with roofing membrane and base flashing and interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.
- B. Coordinate dimensions with rough-in information or Shop Drawings of equipment to be supported.

1.08 WARRANTY

- A. Special Warranty on Painted Finishes: Manufacturer's standard form in which manufacturer agrees to repair finishes or replace roof accessories that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Fluoropolymer Finish: Deterioration includes, but is not limited to, the following:
 - a. Color fading more than 5 Hunter units when tested according to ASTM D 2244.
 - b. Chalking in excess of a No. 8 rating when tested according to ASTM D 4214.
 - c. Cracking, checking, peeling, or failure of paint to adhere to bare metal.
 - 2. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.01 METAL MATERIALS

- A. Aluminum Sheet: ASTM B 209 (ASTM B 209M), 0.032 inch thickness or as indicated, manufacturer's standard alloy for finish required, with temper to suit forming operations and performance required.
 - 1. Mill Finish: As manufactured.
 - 2. Factory Prime Coating: Where field painting is indicated, apply pretreatment and white or light-colored, factory-applied, baked-on epoxy primer coat, with a minimum dry film thickness of 0.2 mil (0.005 mm).
 - 3. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils (0.04 mm). Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
 - 4. Concealed Finish: Pretreat with manufacturer's standard white or light-colored acrylic or polyester-backer finish consisting of prime coat and wash coat, with a minimum total dry film thickness of 0.5 mil (0.013 mm).
- B. Stainless-Steel Sheet and Shapes: ASTM A 240/A 240M or ASTM A 666, Type 304.
- C. Galvanized-Steel Tube: ASTM A 500, round tube, hot-dip galvanized according to ASTM A 123/A 123M.

2.02 MISCELLANEOUS MATERIALS

- A. General: Provide materials and types of fasteners, protective coatings, sealants, and other miscellaneous items required by manufacturer for a complete installation.
- B. Polyisocyanurate Board Insulation: ASTM C 1289, thickness as indicated.
- C. Bituminous Coating: Cold-applied asphalt emulsion complying with ASTM D 1187.
- D. Underlayment:
 - 1. Felt: ASTM D 226, Type II (No. 30), asphalt-saturated organic felt, non-perforated.
 - 2. Polyethylene Sheet: 6-mil- (0.15-mm-) thick polyethylene sheet complying with ASTM D 4397.
 - 3. Slip Sheet: Building paper, 3-lb/100 sq. ft. (0.16-kg/sq. m) minimum, rosin sized.
- E. Fasteners: Roof accessory manufacturer's recommended fasteners suitable for application and metals being fastened. Match finish of exposed fasteners with finish of material being fastened. Provide nonremovable fastener heads to exterior exposed fasteners. Furnish the following unless otherwise indicated:
 - 1. Fasteners for Zinc-Coated or Aluminum-Zinc Alloy-Coated Steel: Series 300 stainless steel or hot-dip zinc-coated steel according to ASTM A 153/A 153M or ASTM F 2329.

2. Fasteners for Aluminum Sheet: Aluminum or Series 300 stainless steel.
 3. Fasteners for Copper Sheet: Copper, hardware bronze, or passivated Series 300 stainless steel.
 4. Fasteners for Stainless-Steel Sheet: Series 300 stainless steel.
- F. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, PVC, or silicone or a flat design of foam rubber, sponge neoprene, or cork.
- G. Elastomeric Sealant: ASTM C 920, elastomeric polyurethane polymer sealant as recommended by roof accessory manufacturer for installation indicated; low modulus; of type, grade, class, and use classifications required to seal joints and remain watertight.
- H. Butyl Sealant: ASTM C 1311, single-component, solvent-release butyl rubber sealant; polyisobutylene plasticized; heavy bodied for expansion joints with limited movement.
- I. Asphalt Roofing Cement: ASTM D 4586, asbestos free, of consistency required for application.

2.03 ROOF CURBS

- A. Roof Curbs: Internally reinforced roof-curb units capable of supporting superimposed live and dead loads, including equipment loads and other construction indicated on Drawings; with welded or mechanically fastened and sealed corner joints, stepped integral metal cant raised the thickness of roof insulation, and integrally formed deck-mounting flange at perimeter bottom.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Thybar Corporation
 - b. Curbs Plus, Inc
 - c. Greenheck Fan Corporation
 - d. LM Curbs
 - e. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc
 - f. Pate Company (The)
- B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.
- C. Material: Aluminum sheet, 0.090 inch thick. airtight and watertight welded corners and liner.
1. Insulation: 1 1/2 inch thick, 3 lb density rigid insulation.
 2. Height: 12 inch minimum above deck or as indicated.
 3. Curb Type: TC-2 (Cant - no shoulder)
- D. Construction:
1. Liner: Same material as curb, of manufacturer's standard thickness and finish.
 2. Fabricate curbs to minimum height of 12 inches (300 mm) unless otherwise indicated.
 3. Top Surface: Level around perimeter with roof slope accommodated by sloping the deck-mounting flange.

2.04 EQUIPMENT SUPPORTS

- A. Equipment Supports: Internally reinforced metal equipment supports capable of supporting superimposed live and dead loads, including equipment loads and other construction indicated on Drawings; with welded or mechanically fastened and sealed corner joints, integral metal cant, and integrally formed deck-mounting flange at perimeter bottom.
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Thybar Corporation
 - b. AES Industries, Inc
 - c. Curbs Plus, Inc
 - d. Greenheck Fan Corporation
 - e. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc
 - f. Pate Company (The)
- B. Size: Coordinate dimensions with roughing-in information or Shop Drawings of equipment to be supported.
- C. Loads: Coordinate and verify load requirements with approved manufacturer's Product Data for each piece of equipment requiring support.
- D. Material: Aluminum sheet, 0.090 inch thick, airtight and watertight welded corners . Internally reinforced with bulkheads at 24 inches on center, 2 inch x 4 inch wood nailer with 18 gauge flashing cover.
 1. Insulation: 1 1/2 inch thick, 3 lb density rigid insulation.
 2. Height: 12 inch minimum above deck or as indicated.
 3. Curb Type: TEMS-2 (Cant - no shoulder)
- E. Material: Aluminum sheet, 0.090 inch (2.28 mm) thick.
 1. Finish: Factory prime coating Baked enamel or powder coat .
 2. Color: As selected by Architect from manufacturer's full range.
- F. Construction:
 1. Liner: Same material as equipment support, of manufacturer's standard thickness and finish.
 2. Fabricate equipment supports to minimum height of 12 inches (300 mm) unless otherwise indicated.
 3. Sloping Roofs: Where roof slope exceeds 1:48, fabricate each support with height to accommodate roof slope so that tops of supports are level with each other. Equip supports with water diverters or crickets on sides that obstruct water flow.
 4. Security Grille: Provide where indicated.

2.05 ROOF HATCH

- A. Roof Hatches: Thermally broken metal roof-hatch units with lids and insulated double-walled curbs, welded or mechanically fastened and sealed corner joints, continuous lid-to-curb counterflashing and weathertight perimeter gasketing, stepped integral metal cant raised the thickness of roof insulation, and integrally formed deck-mounting flange at perimeter bottom.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 2. Basis-of-Design Product : Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Bilco Company (The)
 - b. Acudor Products, Inc.
 - c. Babcock-Davis
- B. Model (Size): F-50-TB (48 inch x 48 inch)
- C. Type: Single-leaf lid, Thermally Broken.
- D. Loads: Minimum 40-lbf/sq. ft. (1.9-kPa) external live load and 25-lbf/sq. ft. (0.95-kPa) internal uplift load.

- E. Hatch Material: Aluminum sheet, 0.090 inch (2.28 mm) thick.
 - 1. Finish: Factory prime coating Baked enamel or powder coat .
 - 2. Color: As selected by Architect from manufacturer's full range.
- F. Construction:
 - 1. Curb and Cover Insulation: Polyisocyanurate board, 3" thick with an R-value of 18 (U=0.315) with an 18 gauge aluminum liner.
 - 2. Cover: Thermally broken, insulated, and double walled, with 11 gauge aluminum liner of same finish as outer metal lid. Cover shall have a heavy extruded EPDM rubber gasket bonded to the cover interior providing a continuous seal with the top of the curb.
 - 3. Curb Liner: Manufacturer's standard, of same material and finish as metal curb. The curb shall be formed with a 5 1/2" flange with 7/16" holes provided for securing to the roof deck. The curb shall be equipped with an integral 11 gauge aluminum cap flashing with fully welded corners and stamped tab clip flashing system spaced 6 inches on center for securing roof membrane.
 - 4. Fabricate 11 gauge aluminum curbs with thermally broken interior and exterior surfaces to a minimum height of 12 inches (300 mm) unless otherwise indicated.
 - 5. Sloping Roofs: Where slope or roof deck exceeds 1:48, fabricate curb with perimeter curb height that is tapered to accommodate roof slope so that top surfaces of perimeter curb are level. Equip hatch with water diverter or cricket on side that obstructs water flow.
 - 6. Lifting Mechanism: Compression spring operators enclosed in telescopic tubes controlling the operation of the Cover throughout the entire movement of the cover. Tubes shall be located to prevent accumulation of moisture, dirt and debris. The lower tube shall interlock with a flanged support shoe welded to the curb assembly.
- G. Hardware: Heavy stainless-steel spring latch with interior and exterior turn handles, pintle-type hinge system, and interior and exterior padlock hasps.
 - 1. The latch strike(s) shall be a stamped component bolted to the curb assembly.
 - 2. Provide two-point latch on lids larger than 84 inches (2130 mm).
 - 3. The cover shall automatically lock in the open position with a rigid hold open arm equipped with a 1 inch diameter red vinyl grip handle to permit the easy release for closing.
 - 4. Compression spring tubes shall be an anti-corrosive composite material and all other hardware shall be Type 316 stainless steel.
 - 5. Cover hardware shall be bolted into the heavy gauge channel reinforcing welded to the underside of the cover and concealed within the insulation space.
- H. Ladder-Assist Post: Roof-hatch manufacturer's standard device for attachment to roof-access ladder.
 - 1. Operation: Post locks in place on full extension; release mechanism returns post to closed position.
 - 2. Height: 42 inches (1060 mm) above finished roof deck.
 - 3. Material: Steel tube .
 - 4. Post: 1-5/8-inch- (41-mm-) diameter pipe.
 - 5. Finish: Manufacturer's standard baked enamel or powder coat.
 - a. Color: As selected by Architect from manufacturer's full range.

2.06 PIPE SUPPORTS

- A. Pipe Supports: Adjustable-height, extruded-aluminum tube, filled with urethane insulation; 2 inches (50 mm) in diameter; with aluminum baseplate, EPDM base seal, manufacturer's recommended hardware for mounting to structure or structural roof deck as indicated, and extruded-aluminum carrier assemblies; suitable for quantity of pipe runs and sizes.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Pipe Support Height: As indicated on Drawings.
3. Roller Assembly: With stainless-steel roller, sized for supported pipes.
4. Pipe Support Flashing: Manufacturer's standard insulated sleeve flashing with integral base flange; aluminum sheet, 0.063 inch (1.60 mm) thick.
5. Finish: Manufacturer's standard.

2.07 PREFORMED FLASHING SLEEVES

- A. Exhaust Vent Flashing: Double-walled metal flashing sleeve or boot, insulation filled, with integral deck flange, 12 inches (300 mm) high, with removable metal hood and slotted metal collar.
 1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Custom Solution Roof and Metal Products
 - b. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc
 2. Metal: Aluminum sheet, 0.063 inch (1.60 mm) thick.
 3. Diameter: As indicated .
 4. Finish: Manufacturer's standard.
- B. Vent Stack Flashing: Metal flashing sleeve, uninsulated, with integral deck flange.
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Custom Solution Roof and Metal Products
 - b. Milcor Inc.; Commercial Products Group of Hart & Cooley, Inc
 3. Metal: Aluminum sheet, 0.063 inch (1.60 mm) thick.
 4. Height: 13 inches (330 mm).
 5. Diameter: As indicated.
 6. Finish: As selected by the Architect from the manufacturer's full line of finishes.

2.08 GENERAL FINISH REQUIREMENTS

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of the Work.
- B. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored.
- C. Verify dimensions of roof openings for roof accessories.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. General: Install roof accessories according to manufacturer's written instructions.

1. Install roof accessories level, plumb, true to line and elevation, and without warping, jogs in alignment, excessive oil canning, buckling, or tool marks.
 2. Anchor roof accessories securely in place so they are capable of resisting indicated loads.
 3. Use fasteners, separators, sealants, and other miscellaneous items as required to complete installation of roof accessories and fit them to substrates.
 4. Install roof accessories to resist exposure to weather without failing, rattling, leaking, or loosening of fasteners and seals.
- B. Metal Protection: Protect metals against galvanic action by separating dissimilar metals from contact with each other or with corrosive substrates by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.
1. Coat concealed side of stainless-steel roof accessories with bituminous coating where in contact with wood, ferrous metal, or cementitious construction.
 2. Underlayment: Where installing roof accessories directly on cementitious or wood substrates, install a course of felt underlayment and cover with a slip sheet, or install a course of polyethylene sheet.
 3. Bed flanges in thick coat of roofing cement where required by manufacturers of roof accessories for waterproof performance.
- C. Roof Curb Installation: Install each roof curb so top surface is level.
- D. Equipment Support Installation: Install equipment supports so top surfaces are level with each other.
- E. Roof-Hatch Installation:
1. Install roof hatch so top surface of hatch curb is level.
 2. Verify that roof hatch operates properly. Clean, lubricate, and adjust operating mechanism and hardware.
 3. Attach safety railing system to roof-hatch curb.
 4. Attach ladder-assist post according to manufacturer's written instructions.
- F. Pipe Support Installation: Install pipe supports so top surfaces are in contact with and provide equally distributed support along length of supported item.
- G. Preformed Flashing-Sleeve Installation: Secure flashing sleeve to roof membrane according to flashing-sleeve manufacturer's written instructions.
- H. Seal joints with butyl sealant as required by roof accessory manufacturer.

3.03 REPAIR AND CLEANING

- A. Clean exposed surfaces according to manufacturer's written instructions.
- B. Clean off excess sealants.
- C. Replace roof accessories that have been damaged or that cannot be successfully repaired by finish touchup or similar minor repair procedures.

END OF SECTION