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**PART 1 - GENERAL**

**1.01 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.02 SUMMARY**

- A. Section Includes:

- 1. Bronze angle valves.
- 2. Brass ball valves.
- 3. Bronze ball valves.
- 4. Iron ball valves.
- 5. Iron, single-flange butterfly valves.
- 6. Iron, grooved-end butterfly valves.
- 7. Bronze lift check valves.
- 8. Bronze swing check valves.
- 9. Iron swing check valves.
- 10. Iron swing check valves with closure control.
- 11. Iron, grooved-end swing check valves.
- 12. Iron, center-guided check valves.
- 13. Iron, plate-type check valves.
- 14. Bronze gate valves.
- 15. Iron gate valves.
- 16. Bronze globe valves.
- 17. Iron globe valves.
- 18. Lubricated plug valves.
- 19. Chainwheels.

- B. Related Sections:

- 1. Division 22 plumbing piping Sections for specialty valves applicable to those Sections only.
- 2. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
- 3. Division 33 water distribution piping Sections for general-duty and specialty valves for site construction piping.

**1.03 DEFINITIONS**

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.

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- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

**1.04 SUBMITTALS**

- A. Product Data: For each type of valve indicated.

**1.05 QUALITY ASSURANCE**

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
  - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
  - 2. ASME B31.1 for power piping valves.
  - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

**1.06 DELIVERY, STORAGE, AND HANDLING**

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
  - 5. Set butterfly valves closed or slightly open.
  - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

**PART 2 - PRODUCTS**

**2.01 GENERAL REQUIREMENTS FOR VALVES**

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
  - 1. Gear Actuator: For quarter-turn valves NPS 8 (DN 200) and larger.
  - 2. Handwheel: For valves other than quarter-turn types.
  - 3. Handlever: For quarter-turn valves NPS 6 (DN 150) and smaller except plug valves.
  - 4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every 5 plug valves, for each size square plug-valve head.
  - 5. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch (50-mm) stem extensions and the following features:
  - 1. Gate Valves: With rising stem.
  - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
  - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
  - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
  - 2. Grooved: With grooves according to AWWA C606.
  - 3. Solder Joint: With sockets according to ASME B16.18.
  - 4. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

**2.02 BRONZE ANGLE VALVES**

- A. Class 125, Bronze Angle Valves with Bronze Disc:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. Hammond Valve.
    - b. Milwaukee Valve Company.

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2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded.
  - e. Stem and Disc: Bronze.
  - f. Packing: Asbestos free.
  - g. Handwheel: Malleable iron, bronze, or aluminum.

**B. Class 125, Bronze Angle Valves with Nonmetallic Disc:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. NIBCO INC.

2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

**2.03 BRASS BALL VALVES**

**A. One-Piece, Reduced-Port, Brass Ball Valves with Brass or Stainless Steel Trim:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Kitz Corporation.
2. Description:
  - a. Standard: MSS SP-110.
  - b. CWP Rating: 400 psig (2760 kPa).
  - c. Body Design: One piece.
  - d. Body Material: Forged brass.
  - e. Ends: Threaded.
  - f. Seats: PTFE or TFE.
  - g. Stem: Brass.
  - h. Ball: Chrome-plated brass.
  - i. Port: Reduced.

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**B. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. DynaQuip Controls.
  - d. Flow-Tek, Inc.; a subsidiary of Bray International, Inc.
  - e. Hammond Valve.
  - f. Jamesbury; a subsidiary of Metso Automation.
  - g. Jomar International, LTD.
  - h. Kitz Corporation.
  - i. Legend Valve.
  - j. Marwin Valve; a division of Richards Industries.
  - k. Milwaukee Valve Company.
  - l. NIBCO INC.
  - m. Red-White Valve Corporation.
  - n. RuB Inc.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig (1035 kPa).
  - c. CWP Rating: 600 psig (4140 kPa).
  - d. Body Design: Two piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Brass.
  - i. Ball: Chrome-plated brass.
  - j. Port: Full.

**C. Three-Piece, Full-Port, Brass Ball Valves with Brass or Stainless Steel Trim:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Jomar International, LTD.
  - b. Kitz Corporation.
  - c. Red-White Valve Corporation.
  - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig (1035 kPa).
  - c. CWP Rating: 600 psig (4140 kPa).
  - d. Body Design: Three piece.
  - e. Body Material: Forged brass.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.

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- h. Stem: Brass.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

**D. Two-Piece, Full-Port, Bronze Ball Valves with Bronze or Stainless Steel Trim:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Conbraco Industries, Inc.; Apollo Valves.
  - c. Crane Co.; Crane Valve Group; Crane Valves.
  - d. Hammond Valve.
  - e. Lance Valves; a division of Advanced Thermal Systems, Inc.
  - f. Legend Valve.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Red-White Valve Corporation.
  - j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig (1035 kPa).
  - c. CWP Rating: 600 psig (4140 kPa).
  - d. Body Design: Two piece.
  - e. Body Material: Bronze.
  - f. Ends: Threaded.
  - g. Seats: PTFE or TFE.
  - h. Stem: Bronze.
  - i. Ball: Chrome-plated brass.
  - j. Port: Full.

**E. Three-Piece, Full-Port, Bronze Ball Valves with Bronze or Stainless Steel Trim:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Conbraco Industries, Inc.; Apollo Valves.
  - b. DynaQuip Controls.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Red-White Valve Corporation.
2. Description:
  - a. Standard: MSS SP-110.
  - b. SWP Rating: 150 psig (1035 kPa).
  - c. CWP Rating: 600 psig (4140 kPa).
  - d. Body Design: Three piece.
  - e. Body Material: Bronze.

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- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

**2.04 IRON, SINGLE-FLANGE BUTTERFLY VALVES**

**A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. Conbraco Industries, Inc.; Apollo Valves.
  - c. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
  - d. Crane Co.; Crane Valve Group; Jenkins Valves.
  - e. Crane Co.; Crane Valve Group; Stockham Division.
  - f. DeZurik Water Controls.
  - g. Flo Fab Inc.
  - h. Hammond Valve.
  - i. Kitz Corporation.
  - j. Legend Valve.
  - k. Milwaukee Valve Company.
  - l. NIBCO INC.
  - m. Norriseal; a Dover Corporation company.
  - n. Red-White Valve Corporation.
  - o. Spence Strainers International; a division of CIRCOR International, Inc.
  - p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-67, Type I.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
  - e. Seat: EPDM.
  - f. Stem: One- or two-piece stainless steel.
  - g. Disc: Aluminum bronze.

**B. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
  - b. American Valve, Inc.
  - c. Conbraco Industries, Inc.; Apollo Valves.
  - d. Cooper Cameron Valves; a division of Cooper Cameron Corporation.

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- e. Crane Co.; Crane Valve Group; Center Line.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Spence Strainers International; a division of CIRCOR International, Inc.
- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated[ or -coated] ductile iron.

C. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- e. Crane Co.; Crane Valve Group; Jenkins Valves.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Red-White Valve Corporation.
- q. Spence Strainers International; a division of CIRCOR International, Inc.
- r. Sure Flow Equipment Inc.
- s. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:



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- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

**2.05 BRONZE LIFT CHECK VALVES**

A. Class 125, Lift Check Valves with Bronze Disc:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
- 2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Design: Vertical flow.
  - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
  - e. Ends: Threaded.
  - f. Disc: Bronze.

**2.06 BRONZE SWING CHECK VALVES**

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.
  - j. Red-White Valve Corporation.
  - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - l. Zy-Tech Global Industries, Inc.
- 2. Description:

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- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

**2.10 BRONZE GATE VALVES**

**A. Class 125, NRS Bronze Gate Valves:**

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Crane Co.; Crane Valve Group; Crane Valves.
  - c. Crane Co.; Crane Valve Group; Jenkins Valves.
  - d. Crane Co.; Crane Valve Group; Stockham Division.
  - e. Hammond Valve.
  - f. Kitz Corporation.
  - g. Milwaukee Valve Company.
  - h. NIBCO INC.
  - i. Powell Valves.
  - j. Red-White Valve Corporation.
  - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - l. Zy-Tech Global Industries, Inc.
- 2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded[ or solder joint].
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron or, bronze.

**B. Class 150, RS Bronze Gate Valves:**

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. Hammond Valve.
  - d. Kitz Corporation.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Powell Valves.

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- h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- i. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 300 psig (2070 kPa).
- c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
- d. Ends: Threaded.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

**2.11 IRON GATE VALVES**

A. Class 125, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Flo Fab Inc.
- e. Hammond Valve.
- f. Kitz Corporation.
- g. Legend Valve.
- h. Milwaukee Valve Company.
- i. NIBCO INC.
- j. Powell Valves.
- k. Red-White Valve Corporation.
- l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- m. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

B. Class 125, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

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- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Flo Fab Inc.
- e. Hammond Valve.
- f. Kitz Corporation.
- g. Legend Valve.
- h. Milwaukee Valve Company.
- i. NIBCO INC.
- j. Powell Valves.
- k. Red-White Valve Corporation.
- l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- m. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

C. Class 250, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. NIBCO INC.
- d. <Insert manufacturer's name>.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 500 psig (3450 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

D. Class 250, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Hammond Valve.

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- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Powell Valves.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 500 psig (3450 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

**2.12 BRONZE GLOBE VALVES**

A. Class 125, Bronze Globe Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Hammond Valve.
- d. Kitz Corporation.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Powell Valves.
- h. Red-White Valve Corporation.
- i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- j. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded[ or solder joint].
- e. Stem and Disc: Bronze.
- f. Packing: Asbestos free.
- g. Handwheel: Malleable iron, bronze, or aluminum.

**2.13 IRON GLOBE VALVES**

A. Class 125, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

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- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Kitz Corporation.
- f. Milwaukee Valve Company.
- g. NIBCO INC.
- h. Powell Valves.
- i. Red-White Valve Corporation.
- j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- k. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-85, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Packing and Gasket: Asbestos free.

B. Class 250, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-85, Type I.
- b. CWP Rating: 500 psig (3450 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Packing and Gasket: Asbestos free.

**2.14 LUBRICATED PLUG VALVES**

A. Class 125, Regular-Gland, Lubricated Plug Valves with Threaded Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Nordstrom Valves, Inc.

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- 2. Description:
  - a. Standard: MSS SP-78, Type II.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
  - d. Pattern: Regular or short.
  - e. Plug: Cast iron or bronze with sealant groove.

**2.15 CHAINWHEELS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. Babbitt Steam Specialty Co.
  - 2. Roto Hammer Industries.
  - 3. Trumbull Industries.
- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
  - 1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
  - 2. Attachment: For connection to ball, butterfly and plug valve stems.
  - 3. Sprocket Rim with Chain Guides: Ductile or cast iron of type and size required for valve.
  - 4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

**PART 3 - EXECUTION**

**3.01 EXAMINATION**

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

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**3.02 VALVE INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for ball, butterfly, gate, globe and plug valves NPS 4 (DN 100) and larger and more than 96 inches (2400 mm) above floor. Extend chains to 60 inches (1520 mm) above finished floor.
- F. Install check valves for proper direction of flow and as follows:
  - 1. Swing Check Valves: In horizontal position with hinge pin level.
  - 2. Center-Guided and Plate-Type Check Valves: In horizontal or vertical position, between flanges.
  - 3. Lift Check Valves: With stem upright and plumb.

**3.03 ADJUSTING**

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

**3.04 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS**

- A. If valve applications are not indicated, use the following:
  - 1. Shutoff Service: Ball, butterfly, gate, or plug valves.
  - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
  - 3. Throttling Service: Globe, ball, or butterfly valves.
  - 4. Pump-Discharge Check Valves:
    - a. NPS 2 (DN 50) and Smaller: Bronze swing check valves with bronze disc.
    - b. NPS 2-1/2 (DN 65) and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring or iron, center-guided, metal or resilient-seat check valves.
    - c. NPS 2-1/2 (DN 65) and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
  - 1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.



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2. For Copper Tubing, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
3. For Copper Tubing, NPS 5 (DN 125) and Larger: Flanged ends.
4. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded ends.
5. For Steel Piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
6. For Steel Piping, NPS 5 (DN 125) and Larger: Flanged ends.
7. For Grooved-End Copper Tubing: Valve ends may be grooved.

**3.05 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 PSIG (1035 kPa) OR LESS)**  
**(Not Applicable)**

**3.06 HIGH-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 TO 200 PSIG (1035 TO 1380 kPa)) (Not Applicable)**

**3.07 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE**

A. Pipe NPS 2 (DN 50) and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 125, bronze disc.
3. Ball Valves: One, Two, or Three piece, full port, brass or bronze with brass, bronze, or stainless-steel trim.
4. Bronze Swing Check Valves: Class 125, bronze disc.
5. Bronze Gate Valves: Class 125 NRS.
6. Bronze Globe Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): May be provided with threaded ends instead of flanged ends.
2. Iron Ball Valves: Class 150.
3. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, ductile-iron or stainless-steel disc.
4. Iron, Grooved-End Butterfly Valves: 175 CWP.
5. Iron Swing Check Valves: Class 125, metal seats.
6. Iron Swing Check Valves with Closure Control: Class 125, lever and spring.
7. Iron, Grooved-End Swing Check Valves: 300 CWP.
8. Iron, Center-Guided Check Valves: Class 125 globe, metal seat.
9. Iron, Plate-Type Check Valves: Class 125 single plate; metal seat.
10. Iron Gate Valves: Class 125 NRS.
11. Iron Globe Valves: Class 125.

**\*\* END OF SECTION \*\***