

**SECTION 221329 - SANITARY SEWERAGE PUMPS**

**PART 1 - GENERAL**

**1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.2 SUMMARY**

- A. Section Includes:
  - 1. Submersible sewage pumps.
  - 2. Sewage-pump basins and basin covers.
- B. Related Sections include the following:
  - 1. Division 22 Section "Facility Packaged Sewage Pumping Stations" for applications in site-construction sewage pumping.
  - 2. Division 22 Section "Sump Pumps" for applications in storm-drainage systems.

**1.3 SUBMITTALS**

- A. Product Data: For each type of product indicated. Include construction details, material descriptions, dimensions of individual components and profiles. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Wiring Diagrams: For power, signal, and control wiring.
- C. Operation and Maintenance Data: For pumps and controls, to include in operation and maintenance manuals.

**1.4 QUALITY ASSURANCE**

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

**1.5 DELIVERY, STORAGE, AND HANDLING**

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.

- C. Comply with pump manufacturer's written rigging instructions for handling.

## 1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

## PART 2 - PRODUCTS

### 2.1 SUBMERSIBLE SEWAGE PUMPS

- A. Submersible, Quick-Disconnect, Double-Seal Sewage Pumps:

1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or approved equal.
  2. Description: Factory-assembled and -tested sewage-pump unit with guide-rail supports.
  3. Pump type: Submersible, end-suction, single-stage, close-coupled, overhung-impeller, centrifugal sewage pump as defined in HI 1.1-1.2 and HI 1.3.
  4. Pump Casing: Cast iron, with open inlet, and discharge fittings for connection to guide-rail support.
  5. Impeller: Statically and dynamically balanced, ductile iron, semiopen design for solids handling, and keyed and secured to shaft.
  6. Pump and Motor Shaft: Stainless steel with factory-sealed, grease-lubricated ball bearings.
  7. Seals: Dual mechanical seal configuration with the seals mounted in tandem. Each seal assembly having carbon rotary and ceramic stationary faces with buna-n elastomer and 316 SS spring
  8. Moisture-Sensing Probe: Internal moisture sensor and moisture alarm.
  9. Motor: Hermetically sealed, capacitor-start type; with built-in overload protection; lifting eye or lug; and three-conductor, waterproof power cable of length required and with grounding plug and cable-sealing assembly for connection at pump.
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10. Controls:
    - a. Enclosure: NEMA 250, Type 1; wall-mounted.
    - b. Switch Type: Mechanical-float type, in NEMA 250, Type 6 enclosures with mounting rod and electric cables.
    - c. Automatic Alternator: Start pumps on successive cycles and start multiple pumps if one cannot handle load.
    - d. High-Water Alarm: Rod-mounted, NEMA 250, Type 6 enclosure with mechanical-float switch matching control and electric bell; 120-V ac, with transformer and contacts for remote alarm bell.
  11. Control-Interface Features:
    - a. Remote Alarm Contacts: For remote alarm interface.

- b. Building Automation System Interface: Auxiliary contacts in pump controls for interface to building automation system and capable of providing the following:
  - 1) On-off status of pump.
  - 2) Alarm status.

12. Guide-Rail Supports:

- a. Standard: SWPA's "Submersible Sewage Pumping Systems (SWPA) Handbook."
- b. Guide Rails: Vertical pipes or structural members, made of galvanized steel or other corrosion-resistant metal, attached to baseplate and basin sidewall or cover.
- c. Baseplate: Corrosion-resistant metal plate, attached to basin floor, supporting guide rails and stationary elbow.
- d. Pump Yoke: Motor-mounted or casing-mounted yokes or other attachments for aligning pump during connection of flanges.
- e. Movable Elbow: Pump discharge-elbow fitting with flange, seal, and positioning device.
- f. Stationary Elbow: Fixed discharge-elbow fitting with flange that mates to movable-elbow flange and support attached to baseplate.
- g. Lifting Cable: Stainless steel; attached to pump and cover at manhole.

2.2 SEWAGE-PUMP BASINS AND BASIN COVERS

- A. Basins: Factory-fabricated, watertight, cylindrical, basin sump with top flange and sidewall openings for pipe connections.
  - 1. Material: Fiberglass.
  - 2. Reinforcement: Mounting plates for pumps, fittings, guide-rail supports if used, and accessories.
  - 3. Anchor Flange: Same material as or compatible with basin sump, cast in or attached to sump, in location and of size required to anchor basin in concrete slab.
- B. Basin Covers: Fabricate metal cover with openings having gaskets, seals, and bushings; for access to pumps, pump shafts, control rods, discharge piping, vent connections, and power cables.
  - 1. Reinforcement: Steel or cast iron, capable of supporting foot traffic for basins installed in foot-traffic areas.
- C. Capacities and Characteristics:
  - 1. Capacity: 220 Gal
  - 2. Diameter: 60 inches I.D., 66 inches O.D
  - 3. Depth: 72 inches
  - 4. Inlet No. 1:
    - a. Drainage Pipe Size: NPS 4"
    - b. Type Hubbed outside.

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5. Cover Material: Cast iron
6. Cover Diameter: 66 inches but not less than outside diameter of basin top flange.
7. Vent Size: NPS 4"

**2.3 MOTORS**

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 22 Section "Common Motor Requirements for Plumbing Equipment."
  1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
  2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.
- B. Motors for submersible pumps shall be hermetically sealed.

**PART 3 - EXECUTION**

**3.1 EARTHWORK**

- A. Excavation and filling are specified in Division 31 Section "Earth Moving."

**3.2 EXAMINATION**

- A. Examine roughing-in for plumbing piping to verify actual locations of sanitary drainage and vent piping connections before sewage pump installation.

**3.3 INSTALLATION**

- A. Pump Installation Standards:
  1. Comply with HI 1.4 for installation of centrifugal pumps.
  2. Comply with HI 3.1-3.5 for installation of progressing-cavity sewage pumps.
- B. Wiring Method: Comply with requirements in Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- C. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools.

**3.4 CONNECTIONS**

- A. Comply with requirements for piping specified in Division 22 Section "Sanitary Waste and Vent Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

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- B. Install piping adjacent to equipment to allow service and maintenance.

**3.5 FIELD QUALITY CONTROL**

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
  - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Tests and Inspections:
  - 1. Perform each visual and mechanical inspection.
  - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Pumps and controls will be considered defective if they do not pass tests and inspections.
- E. Prepare test and inspection reports.

**3.6 STARTUP SERVICE**

- A. Engage a factory-authorized service representative to perform startup service.
  - 1. Complete installation and startup checks according to manufacturer's written instructions.

**3.7 ADJUSTING**

- A. Adjust pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust control set points.

**3.8 DEMONSTRATION**

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain controls and pumps.

END OF SECTION 221329