

SECTION 22 05 11

COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section shall apply to all sections of Division 22.
- B. Definitions:
 - 1. Exposed: Piping and equipment exposed to view in finished rooms.
- C. Abbreviations/Acronyms:
 - 1. ABS: Acrylonitrile Butadiene Styrene
 - 2. AC: Alternating Current
 - 3. ACR: Air Conditioning and Refrigeration
 - 4. AI: Analog Input
 - 5. AISI: American Iron and Steel Institute
 - 6. AO: Analog Output
 - 7. AWG: American Wire Gauge
 - 8. BACnet: Building Automation and Control Network
 - 9. BAg: Silver-Copper-Zinc Brazing Alloy
 - 10. BAS: Building Automation System
 - 11. BCuP: Silver-Copper-Phosphorus Brazing Alloy
 - 12. BSG: Borosilicate Glass Pipe
 - 13. CDA: Copper Development Association
 - 14. C: Celsius
 - 15. CLR: Color
 - 16. CO: Carbon Monoxide
 - 17. COR: Contracting Officer's Representative
 - 18. CPVC: Chlorinated Polyvinyl Chloride
 - 19. CR: Chloroprene
 - 20. CRS: Corrosion Resistant Steel
 - 21. CWP: Cold Working Pressure
 - 22. CxA: Commissioning Agent
 - 23. db(A): Decibels (A weighted)
 - 24. DDC: Direct Digital Control
 - 25. DI: Digital Input
 - 26. DISS: Diameter Index Safety System
 - 27. DO: Digital Output
 - 28. DVD: Digital Video Disc
 - 29. DN: Diameter Nominal
 - 30. DWV: Drainage, Waste and Vent
 - 31. ECC: Engineering Control Center
 - 32. EPDM: Ethylene Propylene Diene Monomer
 - 33. EPT: Ethylene Propylene Terpolymer
 - 34. ETO: Ethylene Oxide
 - 35. F: Fahrenheit
 - 36. FAR: Federal Acquisition Regulations
 - 37. FD: Floor Drain
 - 38. FED: Federal
 - 39. FG: Fiberglass
 - 40. FNPT: Female National Pipe Thread
 - 41. FPM: Fluoroelastomer Polymer
 - 42. GPM: Gallons Per Minute

Common Work Results for Plumbing

- 43. HDPE: High Density Polyethylene
- 44. Hg: Mercury
- 45. HOA: Hands-Off-Automatic
- 46. HP: Horsepower
- 47. HVE: High Volume Evacuation
- 48. ID: Inside Diameter
- 49. IPS: Iron Pipe Size
- 50. Kg: Kilogram
- 51. kPa: Kilopascal
- 52. lb: Pound
- 53. L/s: Liters Per Second
- 54. L/min: Liters Per Minute
- 55. MAWP: Maximum Allowable Working Pressure
- 56. MAX: Maximum
- 57. MED: Medical
- 58. m: Meter
- 59. MFG: Manufacturer
- 60. mg: Milligram
- 61. mg/L: Milligrams per Liter
- 62. ml: Milliliter
- 63. mm: Millimeter
- 64. MIN: Minimum
- 65. NF: Oil Free Dry (Nitrogen)
- 66. NPTF: National Pipe Thread Female
- 67. NPS: Nominal Pipe Size
- 68. NPT: Nominal Pipe Thread
- 69. OD: Outside Diameter
- 70. OSD: Open Sight Drain
- 71. OS&Y: Outside Stem and Yoke
- 72. OXY: Oxygen
- 73. PBPU: Prefabricated Bedside Patient Units
- 74. PH: Power of Hydrogen
- 75. PLC: Programmable Logic Controllers
- 76. PP: Polypropylene
- 77. PPM: Parts per Million
- 78. PSIG: Pounds per Square Inch
- 79. PTFE: Polytetrafluoroethylene
- 80. PVC: Polyvinyl Chloride
- 81. PVDF: Polyvinylidene Fluoride
- 82. RAD: Radians
- 83. RO: Reverse Osmosis
- 84. RPM: Revolutions Per Minute
- 85. RTRP: Reinforced Thermosetting Resin Pipe
- 86. SCFM: Standard Cubic Feet Per Minute
- 87. SDI: Silt Density Index
- 88. SPEC: Specification
- 89. SPS: Sterile Processing Services
- 90. STD: Standard
- 91. SUS: Saybolt Universal Second
- 92. SWP: Steam Working Pressure
- 93. TEFC: Totally Enclosed Fan-Cooled
- 94. TFE: Tetrafluoroethylene
- 95. THHN: Thermoplastic High-Heat Resistant Nylon Coated Wire
- 96. THWN: Thermoplastic Heat & Water Resistant Nylon Coated Wire
- 97. T/P: Temperature and Pressure

- 98. USDA: U.S. Department of Agriculture
- 99. V: Volt
- 100. VAC: Vacuum
- 101. VA: Veterans Administration
- 102. VAMC: Veterans Administration Medical Center
- 103. VAC: Voltage in Alternating Current
- 104. WAGD: Waste Anesthesia Gas Disposal
- 105. WOG: Water, Oil, Gas

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT.
- D. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- E. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- F. NOT USED
- G. Section 03 30 00, CAST-IN-PLACE CONCRETE: Concrete and Grout.
- H. Section 05 31 00, STEEL DECKING: Building Components for Attachment of Hangers.
- I. Section 05 36 00, COMPOSITE METAL DECKING: Building Components for Attachment of Hangers.
- J. Section 05 50 00, METAL FABRICATIONS.
- K. Section 07 60 00, FLASHING AND SHEET METAL: Flashing for Wall and Roof Penetrations.
- L. Section 07 84 00, FIRESTOPPING.
- M. Section 07 92 00, JOINT SEALANTS.
- N. Section 09 91 00, PAINTING.
- O. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.
- P. Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT.
- Q. Section 22 07 11, PLUMBING INSULATION.
- R. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- S. Section 23 09 23, DIRECT-DIGITAL CONTROL SYSTEM FOR HVAC.
- T. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.
- U. Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES.
- V. Section 31 20 00, EARTH MOVING: Excavation and Backfill.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below shall form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - ASME Boiler and Pressure Vessel Code -
 - BPVC Section IX-2013.....Welding, Brazing, and Fusing Qualifications
 - B31.1-2012.....Power Piping

- C. American Society for Testing and Materials (ASTM):
 - A36/A36M-2012 Standard Specification for Carbon Structural Steel
 - A575-96(R2013)e1 Standard Specification for Steel Bars, Carbon, Merchant Quality, M-Grades
 - E84-2013a Standard Test Method for Surface Burning Characteristics of Building Materials
 - E119-2012a Standard Test Methods for Fire Tests of Building Construction and Materials
 - F1760-01(R2011) Standard Specification for Coextruded Poly(Vinyl Chloride) (PVC) Non-Pressure Plastic Pipe Having Reprocessed-Recycled Content
- D. International Code Council, (ICC):
 - IBC-2018 International Building Code
 - IPC-2018 International Plumbing Code
- E. Manufacturers Standardization Society (MSS) of the Valve and Fittings Industry, Inc:
 - SP-58-2009 Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application and Installation
 - SP-69-2003 Pipe Hangers and Supports - Selection and Application
- F. Military Specifications (MIL):
 - P-21035B Paint High Zinc Dust Content, Galvanizing Repair (Metric)
- G. National Electrical Manufacturers Association (NEMA):
 - MG 1-2011 Motors and Generators
- H. National Fire Protection Association (NFPA):
 - 51B-2019 Standard for Fire Prevention During Welding, Cutting and Other Hot Work
 - 54-2018 National Fuel Gas Code
 - 70-2020 National Electrical Code (NEC)
- I. NSF International (NSF):
 - 5-2012 Water Heaters, Hot Water Supply Boilers, and Heat Recovery Equipment
 - 14-2012 Plastic Piping System Components and Related Materials
 - 61-2012 Drinking Water System Components – Health Effects
 - 372-2011 Drinking Water System Components – Lead Content
- J. Department of Veterans Affairs (VA):
 - PG-18-10 Plumbing Design Manual
 - PG-18-13 Barrier Free Design Guide

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 11, COMMON WORK RESULTS FOR PLUMBING", with applicable paragraph identification.

- C. Contractor shall make all necessary field measurements and investigations to assure that the equipment and assemblies will meet contract requirements and will fit the space available.
- D. If equipment is submitted which differs in arrangement from that shown, provide drawings that show the rearrangement of all associated systems. Approval will be given only if all features of the equipment and associated systems, including accessibility, are equivalent to that required by the contract.
- E. Prior to submitting shop drawings for approval, contractor shall certify in writing that manufacturers of all major items of equipment have each reviewed drawings and specifications, and have jointly coordinated and properly integrated their equipment and controls to provide a complete and efficient installation.
- F. Installing Contractor shall provide lists of previous installations for selected items of equipment. Contact persons who will serve as references, with telephone numbers and e-mail addresses shall be submitted with the references.
- G. Manufacturer's Literature and Data: Manufacturer's literature shall be submitted under the pertinent section rather than under this section.
 - 1. Electric motor data and variable speed drive data shall be submitted with the driven equipment.
 - 2. Equipment and materials identification.
 - 3. Firestopping materials.
 - 4. Hangers, inserts, supports and bracing. Provide load calculations for variable spring and constant support hangers.
 - 5. Wall, floor, and ceiling plates.
- H. Submittals and shop drawings for interdependent items, containing applicable descriptive information, shall be furnished together and complete in a group. Coordinate and properly integrate materials and equipment in each group to provide a completely compatible and efficient installation. Final review and approvals will be made only by groups.
- I. Coordination Drawings: Complete consolidated and coordinated layout drawings shall be submitted for all new systems, and for existing systems that are in the same areas. The drawings shall include plan views, elevations and sections of all systems and shall be on a scale of not less than 1:32 (3/8 inch equal to one foot). Clearly identify and dimension the proposed locations of the principal items of equipment. The drawings shall clearly show the proposed location and adequate clearance for all equipment, controls, piping, pumps, valves and other items. All valves, trap primer valves, water hammer arrestors, strainers, and equipment requiring service shall be provided with an access door sized for the complete removal of plumbing device, component, or equipment. Equipment foundations shall not be installed until equipment or piping layout drawings have been approved. Detailed layout drawings shall be provided for all piping systems. In addition, details of the following shall be provided.
 - 1. Mechanical equipment rooms.
 - 2. Interstitial space.
 - 3. Hangers, inserts, supports, and bracing.
 - 4. Pipe sleeves.
 - 5. Equipment penetrations of floors, walls, ceilings, or roofs.
- J. Maintenance Data and Operating Instructions:
 - 1. Maintenance and operating manuals in accordance with Section 01 00 00, GENERAL REQUIREMENTS, Article, INSTRUCTIONS, for systems and equipment. Include complete list indicating all components of the systems with diagrams of the internal wiring for each item of equipment.
 - 2. Include listing of recommended replacement parts for keeping in stock supply, including sources of supply, for equipment shall be provided. The listing shall include belts for

equipment: Belt manufacturer, model number, size and style, and distinguished whether of multiple belt sets.

- K. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.
- L. Submit training plans, trainer qualifications and instructor qualifications in accordance with the requirements of Section 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

- A. Products Criteria:
 - 1. Standard Products: Material and equipment shall be the standard products of a manufacturer regularly engaged in the manufacture, supply and servicing of the specified products for at least 5 years. However, digital electronics devices, software and systems such as controls, instruments, computer work station, shall be the current generation of technology and basic design that has a proven satisfactory service record of at least 5 years.
 - 2. Equipment Service: There shall be permanent service organizations, authorized and trained by manufacturers of the equipment supplied, located within 160 km (100 miles) of the project. These organizations shall come to the site and provide acceptable service to restore operations within four hours of receipt of notification by phone, e-mail or fax in event of an emergency, such as the shut-down of equipment; or within 24 hours in a non-emergency. Names, mail and e-mail addresses and phone numbers of service organizations providing service under these conditions for (as applicable to the project): pumps, compressors, water heaters, critical instrumentation, computer workstation and programming shall be submitted for project record and inserted into the operations and maintenance manual.
 - 3. All items furnished shall be free from defects that would adversely affect the performance, maintainability and appearance of individual components and overall assembly.
 - 4. The products and execution of work specified in Division 22 shall conform to the referenced codes and standards as required by the specifications. Local codes and amendments enforced by the local code official shall be enforced, if required by local authorities such as the natural gas supplier. If the local codes are more stringent, then the local code shall apply. Any conflicts shall be brought to the attention of the Contracting Officers Representative (COR).
 - 5. Multiple Units: When two or more units of materials or equipment of the same type or class are required, these units shall be products of one manufacturer.
 - 6. Assembled Units: Manufacturers of equipment assemblies, which use components made by others, assume complete responsibility for the final assembled product.
 - 7. Nameplates: Nameplate bearing manufacturer's name or identifiable trademark shall be securely affixed in a conspicuous place on equipment, or name or trademark cast integrally with equipment, stamped or otherwise permanently marked on each item of equipment.
 - 8. Asbestos products or equipment or materials containing asbestos shall not be used.
 - 9. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.
- B. Welding: Before any welding is performed, contractor shall submit a certificate certifying that welders comply with the following requirements:

1. Qualify welding processes and operators for piping according to ASME "Boiler and Pressure Vessel Code", Section IX, "Welding and Brazing Qualifications".
 2. Comply with provisions of ASME B31 series "Code for Pressure Piping".
 3. Certify that each welder and welding operator has passed American Welding Society (AWS) qualification tests for the welding processes involved, and that certification is current.
 4. All welds shall be stamped according to the provisions of the American Welding Society.
- C. Manufacturer's Recommendations: Where installation procedures or any part thereof are required to be in accordance with the recommendations of the manufacturer of the material being installed, printed copies of these recommendations shall be furnished to the COR prior to installation. Installation of the item will not be allowed to proceed until the recommendations are received. Failure to furnish these recommendations can be cause for rejection of the material.
- D. Execution (Installation, Construction) Quality:
1. All items shall be applied and installed in accordance with manufacturer's written instructions. Conflicts between the manufacturer's instructions and the contract documents shall be referred to the COR for resolution. Printed copies or electronic files of manufacturer's installation instructions shall be provided to the COR at least 10 working days prior to commencing installation of any item.
 2. All items that require access, such as for operating, cleaning, servicing, maintenance, and calibration, shall be easily and safely accessible by persons standing at floor level, or standing on permanent platforms, without the use of portable ladders. Examples of these items include, but are not limited to: all types of valves, filters and strainers, transmitters, and control devices. Prior to commencing installation work, refer conflicts between this requirement and contract documents to COR for resolution.
 3. Complete layout drawings shall be required by Paragraph, SUBMITTALS. Construction work shall not start on any system until the layout drawings have been approved by VA.
 4. Installer Qualifications: Installer shall be licensed and shall provide evidence of the successful completion of at least five projects of equal or greater size and complexity. Provide tradesmen skilled in the appropriate trade.
 5. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no additional cost or additional time to the Government.
- E. Guaranty: Warranty of Construction, FAR clause 52.246-21.
- F. Plumbing Systems: IPC, International Plumbing Code. Unless otherwise required herein, perform plumbing work in accordance with the latest version of the IPC. For IPC codes referenced in the contract documents, advisory provisions shall be considered mandatory, the word "should" shall be interpreted as "shall". Reference to the "code official" or "owner" shall be interpreted to mean the COR.
- G. Cleanliness of Piping and Equipment Systems:
1. Care shall be exercised in the storage and handling of equipment and piping material to be incorporated in the work. Debris arising from cutting, threading and welding of piping shall be removed.
 2. Piping systems shall be flushed, blown or pigged as necessary to deliver clean systems.
 3. The interior of all tanks shall be cleaned prior to delivery and beneficial use by the Government. All piping shall be tested in accordance with the specifications and the International Plumbing Code (IPC). All filters, strainers, fixture faucets shall be flushed of debris prior to final acceptance.
 4. Contractor shall be fully responsible for all costs, damage, and delay arising from failure to provide clean systems.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Protection of Equipment:

1. Equipment and material placed on the job site shall remain in the custody of the Contractor until phased acceptance, whether or not the Government has reimbursed the Contractor for the equipment and material. The Contractor is solely responsible for the protection of such equipment and material against any damage.
2. Damaged equipment shall be replaced with an identical unit as determined and directed by the COR. Such replacement shall be at no additional cost or additional time to the Government.
3. Interiors of new equipment and piping systems shall be protected against entry of foreign matter. Both inside and outside shall be cleaned before painting or placing equipment in operation.
4. Existing equipment and piping being worked on by the Contractor shall be under the custody and responsibility of the Contractor and shall be protected as required for new work.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2010 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS FOR VARIOUS SERVICES

- A. Steel pipe shall contain a minimum of 25 percent recycled content.
- B. Plastic pipe, fittings and solvent cement shall meet NSF 14 and shall bear the NSF seal "NSF-PW". Polypropylene pipe and fittings shall comply with NSF 14 and NSF 61. Solder or flux containing lead shall not be used with copper pipe.
- C. Material or equipment containing a weighted average of greater than 0.25 percent lead shall not be used in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372.
- D. In-line devices such as water meters, building valves, check valves, stops, valves, fittings, tanks and backflow preventers shall comply with NSF 61 and NSF 372.

- E. End point devices such as drinking fountains, lavatory faucets, kitchen and bar faucets, ice makers supply stops, and end-point control valves used to dispense drinking water must meet requirements of NSF 61 and NSF 372.

2.2 FACTORY-ASSEMBLED PRODUCTS

- A. Standardization of components shall be maximized to reduce spare part requirements.
- B. Manufacturers of equipment assemblies that include components made by others shall assume complete responsibility for final assembled unit.
 - 1. All components of an assembled unit need not be products of same manufacturer.
 - 2. Constituent parts that are alike shall be products of a single manufacturer.
 - 3. Components shall be compatible with each other and with the total assembly for intended service.
 - 4. Contractor shall guarantee performance of assemblies of components, and shall repair or replace elements of the assemblies as required to deliver specified performance of the complete assembly at no additional cost or time to the Government.
- C. Components of equipment shall bear manufacturer's name and trademark, model number, serial number and performance data on a name plate securely affixed in a conspicuous place, or cast integral with, stamped or otherwise permanently marked upon the components of the equipment.
- D. Major items of equipment, which serve the same function, shall be the same make and model.

2.3 COMPATIBILITY OF RELATED EQUIPMENT

- A. Equipment and materials installed shall be compatible in all respects with other items being furnished and with existing items so that the result will be a complete and fully operational system that conforms to contract requirements.

2.4 SAFETY GUARDS

- A. Pump shafts and couplings shall be fully guarded by a sheet steel guard, covering coupling and shaft but not bearings. Material shall be minimum 16-gage sheet steel; ends shall be braked and drilled and attached to pump base with minimum of four 8 mm (1/4 inch) bolts. Reinforce guard as necessary to prevent side play forcing guard onto couplings.
- B. All Equipment shall have moving parts protected from personal injury.

2.5 LIFTING ATTACHMENTS

- A. Equipment shall be provided with suitable lifting attachments to enable equipment to be lifted in its normal position. Lifting attachments shall withstand any handling conditions that might be encountered, without bending or distortion of shape, such as rapid lowering and braking of load.

2.6 ELECTRIC MOTORS, MOTOR CONTROL, CONTROL WIRING

- A. All material and equipment furnished and installation methods used shall conform to the requirements of Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT; and, Section 26 05 19, LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES. All electrical wiring, conduit, and devices necessary for the proper connection, protection and operation of the systems shall be provided. Premium efficient motors shall be provided. Unless otherwise specified for a particular application, electric motors shall have the following requirements.
- B. Special Requirements:
 - 1. Where motor power requirements of equipment furnished deviate from power shown on plans, provide electrical service designed under the requirements of NFPA 70 without additional cost or time to the Government.
 - 2. Assemblies of motors, starters, and controls and interlocks on factory assembled and wired devices shall be in accordance with the requirements of this specification.

3. Wire and cable materials specified in the electrical division of the specifications shall be modified as follows:
 - a. Wiring material located where temperatures can exceed 71° C (160° F) shall be stranded copper with Teflon FEP insulation with jacket. This includes wiring on the boilers and water heaters.
 - b. Other wiring at boilers and water heaters, and to control panels, shall be NFPA 70 designation THWN.
 - c. Shielded conductors or wiring in separate conduits for all instrumentation and control systems shall be provided where recommended by manufacturer of equipment.
 4. Motor sizes shall be selected so that the motors do not operate into the service factor at maximum required loads on the driven equipment. Motors on pumps shall be sized for non-overloading at all points on the pump performance curves.
 5. Motors utilized with variable frequency drives shall be rated "inverter-ready" per NEMA Standard, MG1.
- C. Motor Efficiency and Power Factor: All motors, when specified as "high efficiency or Premium Efficiency" by the project specifications on driven equipment, shall conform to efficiency and power factor requirements in Section 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT, with no consideration of annual service hours. Motor manufacturers generally define these efficiency requirements as "NEMA premium efficient" and the requirements generally exceed those of the Energy Policy Act (EPACT), revised 2005. Motors not specified as "high efficiency or premium efficient" shall comply with EPACT.
- D. Single-phase Motors: Capacitor-start type for hard starting applications. Motors for centrifugal pumps may be split phase or permanent split capacitor (PSC).
- E. Poly-phase Motors: NEMA Design B, Squirrel cage, induction type. Each two-speed motor shall have two separate windings. A time delay (20 seconds minimum) relay shall be provided for switching from high to low speed.
- F. Rating: Rating shall be continuous duty at 100 percent capacity in an ambient temperature of 40° C (104° F); minimum horsepower as shown on drawings; maximum horsepower in normal operation shall not exceed nameplate rating without service factor.
- G. G. Insulation Resistance: Not less than one-half meg-ohm between stator conductors and frame shall be measured at the time of final inspection.

2.7 VARIABLE SPEED MOTOR CONTROLLERS

- A. Refer to Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS for specifications.
- B. The combination of controller and motor shall be provided by the respective pump manufacturer, and shall be rated for 100 percent output performance. Multiple units of the same class of equipment, i.e. pumps, shall be product of a single manufacturer.
- C. Motors shall be premium efficient type, "inverter duty", and be approved by the motor controller manufacturer. The controller-motor combination shall be guaranteed to provide full motor nameplate horsepower in variable frequency operation. Both driving and driven motor sheaves shall be fixed pitch.
- D. Controller shall not add any current or voltage transients to the input AC power distribution system, DDC controls, sensitive medical equipment, etc., nor shall be affected from other devices on the AC power system.

2.8 EQUIPMENT AND MATERIALS IDENTIFICATION

- A. Use symbols, nomenclature and equipment numbers specified, shown on the drawings, or shown in the maintenance manuals. Coordinate equipment and valve identification with local VAMC shops. In addition, provide bar code identification nameplate for all equipment which will

allow the equipment identification code to be scanned into the system for maintenance and inventory tracking. Identification for piping is specified in Section 09 91 00, PAINTING.

- B. Interior (Indoor) Equipment: Engraved nameplates, with letters not less than 7 mm (3/16 inch) high of brass with black-filled letters, or rigid black plastic with white letters specified in Section 09 91 00, PAINTING shall be permanently fastened to the equipment. Unit components such as water heaters, tanks, coils, filters, etc. shall be identified.
- C. Exterior (Outdoor) Equipment: Brass nameplates, with engraved black filled letters, not less than 7 mm (3/16 inch) high riveted or bolted to the equipment.
- D. Control Items: All temperature, pressure, and controllers shall be labeled and the component's function identified. Identify and label each item as they appear on the control diagrams.
- E. Valve Tags and Lists:
 - 1. Plumbing: All valves shall be provided with valve tags and listed on a valve list (Fixture stops not included).
 - 2. Valve tags: Engraved black filled numbers and letters not less than 15 mm (1/2 inch) high for number designation, and not less than 8 mm (1/4 inch) for service designation on 19 gage, 40 mm (1-1/2 inches) round brass disc, attached with brass "S" hook or brass chain.
 - 3. Valve lists: Valve lists shall be created using a word processing program and printed on plastic coated cards. The plastic coated valve list card(s), sized 215 mm (8-1/2 inches) by 275 mm (11 inches) shall show valve tag number, valve function and area of control for each service or system. The valve list shall be in a punched 3-ring binder notebook. An additional copy of the valve list shall be mounted in picture frames for mounting to a wall. COR shall instruct contractor where frames shall be mounted.
 - 4. A detailed plan for each floor of the building indicating the location and valve number for each valve shall be provided in the 3-ring binder notebook. Each valve location shall be identified with a color coded sticker or thumb tack in ceiling or access door.

2.9 FIRESTOPPING

- A. Section 07 84 00, FIRESTOPPING specifies an effective barrier against the spread of fire, smoke and gases where penetrations occur for piping. Refer to Section 22 07 11, PLUMBING INSULATION, for pipe insulation.

2.10 GALVANIZED REPAIR COMPOUND

- A. Mil. Spec. DOD-P-21035B, paint.

2.11 PIPE AND EQUIPMENT SUPPORTS AND RESTRAINTS

- A. In lieu of the paragraph which follows, suspended equipment support and restraints may be designed and installed in accordance with the International Building Code (IBC) and Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS. Submittals based on the International Building Code (IBC) and Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS requirements, or the following paragraphs of this Section shall be stamped and signed by a professional engineer registered in the state where the project is located. The Support system of suspended equipment over 227 kg (500 pounds) shall be submitted for approval of the COR in all cases. See the above specifications for lateral force design requirements.
- B. Type Numbers Specified: For materials, design, manufacture, selection, application, and installation refer to MSS SP-58. For selection and application refer to MSS SP-69. Refer to Section 05 50 00, METAL FABRICATIONS, for miscellaneous metal support materials and prime coat painting.
- C. For Attachment to Concrete Construction:
 - 1. Concrete insert: Type 18, MSS SP-58.

2. Self-drilling expansion shields and machine bolt expansion anchors: Permitted in concrete not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
 3. Power-driven fasteners: Permitted in existing concrete or masonry not less than 100 mm (4 inches) thick when approved by the COR for each job condition.
- D. For Attachment to Steel Construction: MSS SP-58.
1. Welded attachment: Type 22.
 2. Beam clamps: Types 20, 21, 28 or 29. Type 23 C-clamp may be used for individual copper tubing up to 23 mm (7/8 inch) outside diameter.
- E. Attachment to Metal Pan or Deck: As required for materials specified in Section 05 31 00, STEEL DECKING.
- F. For Attachment to Wood Construction: Wood screws or lag bolts.
- G. Hanger Rods: Hot-rolled steel, ASTM A36/A36M or ASTM A575 for allowable load listed in MSS SP-58. For piping, provide adjustment means for controlling level or slope. Types 13 or 15 turn-buckles shall provide 40 mm (1-1/2 inches) minimum of adjustment and incorporate locknuts. All-thread rods are acceptable.
- H. Multiple (Trapeze) Hangers: Galvanized, cold formed, lipped steel channel horizontal member, not less than 43 mm by 43 mm (1-5/8 inches by 1-5/8 inches), 2.7 mm (No. 12 gage), designed to accept special spring held, hardened steel nuts.
1. Allowable hanger load: Manufacturers rating less 91kg (200 pounds).
 2. Guide individual pipes on the horizontal member of every other trapeze hanger with 8 mm (1/4 inch) U-bolt fabricated from steel rod. Provide Type 40 insulation shield, secured by two 15 mm (1/2 inch) galvanized steel bands, or insulated calcium silicate shield for insulated piping at each hanger.
- I. Pipe Hangers and Supports: (MSS SP-58), use hangers sized to encircle insulation on insulated piping. Refer to Section 22 07 11, PLUMBING INSULATION for insulation thickness. To protect insulation, provide Type 39 saddles for roller type supports or insulated calcium silicate shields. Provide Type 40 insulation shield or insulated calcium silicate shield at all other types of supports and hangers including those for insulated piping.
1. General Types (MSS SP-58):
 - a. Standard clevis hanger: Type 1; provide locknut.
 - b. Riser clamps: Type 8.
 - c. Wall brackets: Types 31, 32 or 33.
 - d. Roller supports: Type 41, 43, 44 and 46.
 - e. Saddle support: Type 36, 37 or 38.
 - f. Turnbuckle: Types 13 or 15.
 - g. U-bolt clamp: Type 24.
 - h. Copper Tube:
 - 1) Hangers, clamps and other support material in contact with tubing shall be painted with copper colored epoxy paint, copper-coated, plastic coated or taped with isolation tape to prevent electrolysis.
 - 2) For vertical runs use epoxy painted, copper-coated or plastic coated riser clamps.
 - 3) For supporting tube to strut: Provide epoxy painted pipe straps for copper tube or plastic inserted vibration isolation clamps.
 - 4) Insulated Lines: Provide pre-insulated calcium silicate shields sized for copper tube.
 - i. Supports for plastic or glass piping: As recommended by the pipe manufacturer with black rubber tape extending one inch beyond steel support or clamp. Spring Supports (Expansion and contraction of vertical piping):
 - 1) Movement up to 20 mm (3/4 inch): Type 51 or 52 variable spring unit with integral turn buckle and load indicator.

- 2) Movement more than 20 mm (3/4 inch): Type 54 or 55 constant support unit with integral adjusting nut, turn buckle and travel position indicator.
 - j. Spring hangers are required on all plumbing system pumps one horsepower and greater.
- 2. Plumbing Piping (Other Than General Types):
 - a. Horizontal piping: Type 1, 5, 7, 9, and 10.
 - b. Chrome plated piping: Chrome plated supports.
 - c. Hangers and supports in pipe chase: Prefabricated system ABS self-extinguishing material, not subject to electrolytic action, to hold piping, prevent vibration and compensate for all static and operational conditions.
 - d. Blocking, stays and bracing: Angle iron or preformed metal channel shapes, 1.3 mm (18 gage) minimum.
- J. Pre-insulated Calcium Silicate Shields:
 - 1. Provide 360 degree water resistant high density 965 kPa (140 psig) compressive strength calcium silicate shields encased in galvanized metal.
 - 2. Pre-insulated calcium silicate shields to be installed at the point of support during erection.
 - 3. Shield thickness shall match the pipe insulation.
 - 4. The type of shield is selected by the temperature of the pipe, the load it must carry, and the type of support it will be used with.
 - a. Shields for supporting cold water shall have insulation that extends a minimum of 25 mm (1 inch) past the sheet metal.
 - b. The insulated calcium silicate shield shall support the maximum allowable water filled span as indicated in MSS SP-69. To support the load, the shields shall have one or more of the following features: structural inserts 4138 kPa (600 psig) compressive strength, an extra bottom metal shield, or formed structural steel (ASTM A36/A36M) wear plates welded to the bottom sheet metal jacket.
 - 5. Shields may be used on steel clevis hanger type supports, trapeze hangers, roller supports or flat surfaces.
- K. Seismic Restraint of Piping: Refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

2.12 PIPE PENETRATIONS

- A. Pipe penetration sleeves shall be installed for all pipe other than rectangular blocked out floor openings for risers in mechanical bays.
- B. Pipe penetration sleeve materials shall comply with all firestopping requirements for each penetration.
- C. To prevent accidental liquid spills from passing to a lower level, provide the following:
 - 1. For sleeves: Extend sleeve 25 mm (1 inch) above finished floor and provide sealant for watertight joint.
 - 2. For blocked out floor openings: Provide 40 mm (1-1/2 inch) angle set in silicone adhesive around opening.
 - 3. For drilled penetrations: Provide 40 mm (1-1/2 inch) angle ring or square set in silicone adhesive around penetration.
- D. Penetrations are not allowed through beams or ribs, but may be installed in concrete beam flanges, with structural engineer prior approval. Any deviation from these requirements must receive prior approval of COR.
- E. Sheet metal, plastic, or moisture resistant fiber sleeves shall be provided for pipe passing through floors, interior walls, and partitions, unless brass or steel pipe sleeves are specifically called for below.

- F. Cast iron or zinc coated pipe sleeves shall be provided for pipe passing through exterior walls below grade. The space between the sleeve and pipe shall be made watertight with a modular or link rubber seal. The link seal shall be applied at both ends of the sleeve.
- G. Galvanized steel or an alternate black iron pipe with asphalt coating sleeves shall be for pipe passing through concrete beam flanges, except where brass pipe sleeves are called for. A galvanized steel sleeve shall be provided for pipe passing through floor of mechanical rooms, laundry work rooms, and animal rooms above basement. Except in mechanical rooms, sleeves shall be connected with a floor plate.
- H. Brass Pipe Sleeves shall be provided for pipe passing through quarry tile, terrazzo or ceramic tile floors. The sleeve shall be connected with a floor plate.
- I. Sleeve clearance through floors, walls, partitions, and beam flanges shall be 25 mm (1 inch) greater in diameter than external diameter of pipe. Sleeve for pipe with insulation shall be large enough to accommodate the insulation plus 25 mm (1 inch) in diameter. Interior openings shall be caulked tight with firestopping material and sealant to prevent the spread of fire, smoke, water and gases.
- J. Sealant and Adhesives: Shall be as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- K. Pipe passing through roof shall be installed through a 4.9 kg per square meter copper flashing with an integral skirt or flange. Skirt or flange shall extend not less than 200 mm (8 inches) from the pipe and set in a solid coating of bituminous cement. Extend flashing a minimum of 250 mm (10 inches) up the pipe. Pipe passing through a waterproofing membrane shall be provided with a clamping flange. The annular space between the sleeve and pipe shall be sealed watertight.

2.13 TOOLS AND LUBRICANTS

- A. Furnish, and turn over to the COR, special tools not readily available commercially, that are required for disassembly or adjustment of equipment and machinery furnished.
- B. Grease Guns with Attachments for Applicable Fittings: One for each type of grease required for each motor or other equipment.
- C. Tool Containers: metal, permanently identified for intended service and mounted, or located, where directed by the COR.
- D. Lubricants: A minimum of 0.95 L (1 quart) of oil, and 0.45 kg (1 pound) of grease, of equipment manufacturer's recommended grade and type, in unopened containers and properly identified as to use for each different application. Bio-based materials shall be utilized when possible.

2.14 WALL, FLOOR AND CEILING PLATES

- A. Material and Type: Chrome plated brass or chrome plated steel, one piece or split type with concealed hinge, with set screw for fastening to pipe, or sleeve. Use plates that fit tight around pipes, cover openings around pipes and cover the entire pipe sleeve projection.
- B. Thickness: Not less than 2.4 mm (3/32 inch) for floor plates. For wall and ceiling plates, not less than 0.64 mm (0.025 inch) for up to 75 mm (3 inch) pipe, 0.89 mm (0.035 inch) for larger pipe.
- C. Locations: Use where pipe penetrates floors, walls and ceilings in exposed locations, in finished areas only. Wall plates shall be used where insulation ends on exposed water supply pipe drop from overhead. A watertight joint shall be provided in spaces where brass or steel pipe sleeves are specified.

2.15 ASBESTOS

- A. Materials containing asbestos are not permitted.

PART 3 - EXECUTION

3.1 ARRANGEMENT AND INSTALLATION OF EQUIPMENT AND PIPING

- A. Location of piping, sleeves, inserts, hangers, and equipment, access provisions shall be coordinated with the work of all trades. Piping, sleeves, inserts, hangers, and equipment shall be located clear of windows, doors, openings, light outlets, and other services and utilities. Equipment layout drawings shall be prepared to coordinate proper location and personnel access of all facilities. The drawings shall be submitted for review.
- B. Manufacturer's published recommendations shall be followed for installation methods not otherwise specified.
- C. Operating Personnel Access and Observation Provisions: All equipment and systems shall be arranged to provide clear view and easy access, without use of portable ladders, for maintenance, testing and operation of all devices including, but not limited to: all equipment items, valves, backflow preventers, filters, strainers, transmitters, sensors, meters and control devices. All gages and indicators shall be clearly visible by personnel standing on the floor or on permanent platforms. Maintenance and operating space and access provisions that are shown on the drawings shall not be changed nor reduced.
- D. Structural systems necessary for pipe and equipment support shall be coordinated to permit proper installation.
- E. Location of pipe sleeves, trenches and chases shall be accurately coordinated with equipment and piping locations.
- F. Cutting Holes:
 - 1. Holes shall be located to avoid interference with structural members such as beams or grade beams. Holes shall be laid out in advance and drilling done only after approval by COR. If the Contractor considers it necessary to drill through structural members, this matter shall be referred to COR for approval.
 - 2. Waterproof membrane shall not be penetrated. Pipe floor penetration block outs shall be provided outside the extents of the waterproof membrane.
 - 3. Holes through concrete and masonry shall be cut by rotary core drill. Pneumatic hammer, impact electric, and hand or manual hammer type drill will not be allowed, except as permitted by COR where working area space is limited.
- G. Minor Piping: Generally, small diameter pipe runs from drips and drains, water cooling, and other services are not shown but must be provided.
- H. Protection and Cleaning:
 - 1. Equipment and materials shall be carefully handled, properly stored, and adequately protected to prevent damage before and during installation, in accordance with the manufacturer's recommendations and as approved by the COR. Damaged or defective items in the opinion of the COR, shall be replaced at no additional cost or time to the Government.
 - 2. Protect all finished parts of equipment, such as shafts and bearings where accessible, from rust prior to operation by means of protective grease coating and wrapping. Close pipe openings with caps or plugs during installation. Pipe openings, equipment, and plumbing fixtures shall be tightly covered against dirt or mechanical injury. At completion of all work thoroughly clean fixtures, exposed materials and equipment.
- I. Concrete and Grout: Concrete and shrink compensating grout 25 MPa (3000 psig) minimum, specified in Section 03 30 00, CAST-IN-PLACE CONCRETE, shall be used for all pad or floor mounted equipment.
- J. Gages, thermometers, valves and other devices shall be installed with due regard for ease in reading or operating and maintaining said devices. Thermometers and gages shall be located

and positioned to be easily read by operator or staff standing on floor or walkway provided. Servicing shall not require dismantling adjacent equipment or pipe work.

- K. Interconnection of Controls and Instruments: Electrical interconnection is generally not shown but shall be provided. This includes interconnections of sensors, transmitters, transducers, control devices, control and instrumentation panels, alarms, instruments and computer workstations. Comply with NFPA 70.
- L. Many plumbing systems interface with the HVAC control system. See the HVAC control points list and Section 23 09 23, DIRECT DIGITAL CONTROL SYSTEM FOR HVAC.
- M. Work in Existing Building:
 - 1. Perform as specified in Article, OPERATIONS AND STORAGE AREAS, Article, ALTERATIONS, and Article, RESTORATION of the Section 01 00 00, GENERAL REQUIREMENTS for relocation of existing equipment, alterations and restoration of existing building(s).
 - 2. As specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, OPERATIONS AND STORAGE AREAS, make alterations to existing service piping at times that will cause the least interfere with normal operation of the facility.
- N. Work in Animal Research Areas: Seal all pipe penetrations with silicone sealant to prevent entrance of insects.
- O. Work in bathrooms, restrooms, housekeeping closets: All pipe penetrations behind escutcheons shall be sealed with plumbers putty.
- P. Switchgear Drip Protection: Every effort shall be made to eliminate the installation of pipe above data equipment, and electrical and telephone switchgear. If this is not possible, encase pipe in a second pipe with a minimum of joints. Drain valve shall be provided in low point of casement pipe.
- Q. Inaccessible Equipment:
 - 1. Where the Government determines that the Contractor has installed equipment not conveniently accessible for operation and maintenance, equipment shall be removed and reinstalled or remedial action performed as directed at no additional cost or additional time to the Government.
 - 2. The term "conveniently accessible" is defined as capable of being reached without the use of ladders, or without climbing or crawling under or over obstacles such as electrical conduit, motors, fans, pumps, belt guards, transformers, high voltage lines, piping, and ductwork.

3.2 TEMPORARY PIPING AND EQUIPMENT

- A. Continuity of operation of existing facilities may require temporary installation or relocation of equipment and piping. Temporary equipment or pipe installation or relocation shall be provided to maintain continuity of operation of existing facilities.
- B. The Contractor shall provide all required facilities in accordance with the requirements of phased construction and maintenance of service. All piping and equipment shall be properly supported, sloped to drain, operate without excessive stress, and shall be insulated where injury can occur to personnel by contact with operating facilities. The requirements of paragraph 3.1 shall apply.
- C. Temporary facilities and piping shall be completely removed back to the nearest active distribution branch or main pipe line and any openings in structures sealed. Dead legs are not allowed in potable water systems. Necessary blind flanges and caps shall be provided to seal open piping remaining in service.

3.3 RIGGING

- A. Openings in building structures shall be planned to accommodate design scheme.

- B. Alternative methods of equipment delivery may be offered and will be considered by Government under specified restrictions of phasing and service requirements as well as structural integrity of the building.
- C. All openings in the building shall be closed when not required for rigging operations to maintain proper environment in the facility for Government operation and maintenance of service.
- D. Contractor shall provide all facilities required to deliver specified equipment and place on foundations. Attachments to structures for rigging purposes and support of equipment on structures shall be Contractor's full responsibility.
- E. Contractor shall check all clearances, weight limitations and shall provide a rigging plan designed by a Registered Professional Engineer. All modifications to structures, including reinforcement thereof, shall be at Contractor's cost, time and responsibility.
- F. Rigging plan and methods shall be referred to COR for evaluation prior to actual work.

3.4 PIPE AND EQUIPMENT SUPPORTS

- A. Where hanger spacing does not correspond with joist or rib spacing, use structural steel channels secured directly to joist and rib structure that will correspond to the required hanger spacing, and then suspend the equipment and piping from the channels. Holes shall be drilled or burned in structural steel ONLY with the prior written approval of the COR.
- B. The use of chain pipe supports, wire or strap hangers; wood for blocking, stays and bracing, or hangers suspended from piping above shall not be permitted. Rusty products shall be replaced.
- C. Hanger rods shall be used that are straight and vertical. Turnbuckles for vertical adjustments may be omitted where limited space prevents use. A minimum of 15 mm (1/2 inch) clearance between pipe or piping covering and adjacent work shall be provided.
- D. For horizontal and vertical plumbing pipe supports, refer to the International Plumbing Code (IPC) and these specifications.
- E. Overhead Supports:
 - 1. The basic structural system of the building is designed to sustain the loads imposed by equipment and piping to be supported overhead.
 - 2. Provide steel structural members, in addition to those shown, of adequate capability to support the imposed loads, located in accordance with the final approved layout of equipment and piping.
 - 3. Tubing and capillary systems shall be supported in channel troughs.
- F. Floor Supports:
 - 1. Provide concrete bases, concrete anchor blocks and pedestals, and structural steel systems for support of equipment and piping. Concrete bases and structural systems shall be anchored and doweled to resist forces under operating and seismic conditions (if applicable) without excessive displacement or structural failure.
 - 2. Bases and supports shall not be located and installed until equipment mounted thereon has been approved. Bases shall be sized to match equipment mounted thereon plus 50 mm (2 inch) excess on all edges. Structural drawings shall be reviewed for additional requirements. Bases shall be neatly finished and smoothed, shall have chamfered edges at the top, and shall be suitable for painting.
 - 3. All equipment shall be shimmed, leveled, firmly anchored, and grouted with epoxy grout. Anchor bolts shall be placed in sleeves, anchored to the bases. Fill the annular space between sleeves and bolts with a grout material to permit alignment and realignment.
 - 4. For seismic anchoring, refer to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS.

3.5 LUBRICATION

- A. All equipment and devices requiring lubrication shall be lubricated prior to initial operation. All devices and equipment shall be field checked for proper lubrication.
- B. All devices and equipment shall be equipped with required lubrication fittings. A minimum of one liter (one quart) of oil and 0.45 kg (1 pound) of grease of manufacturer's recommended grade and type for each different application shall be provided. All materials shall be delivered to COR in unopened containers that are properly identified as to application.
- C. A separate grease gun with attachments for applicable fittings shall be provided for each type of grease applied.
- D. All lubrication points shall be accessible without disassembling equipment, except to remove access plates.
- E. All lubrication points shall be extended to one side of the equipment.

3.6 PLUMBING SYSTEMS DEMOLITION

- A. Rigging access, other than indicated on the drawings, shall be provided after approval for structural integrity by the COR. Such access shall be provided without additional cost or time to the Government. Where work is in an operating plant, approved protection from dust and debris shall be provided at all times for the safety of plant personnel and maintenance of plant operation and environment of the plant.
- B. In an operating plant, cleanliness and safety shall be maintained. The plant shall be kept in an operating condition. Government personnel will be carrying on their normal duties of operating, cleaning and maintaining equipment and plant operation. Work shall be confined to the immediate area concerned; maintain cleanliness and wet down demolished materials to eliminate dust. Dust and debris shall not be permitted to accumulate in the area to the detriment of plant operation. All flame cutting shall be performed to maintain the fire safety integrity of this plant. Adequate fire extinguishing facilities shall be available at all times. All work shall be performed in accordance with recognized fire protection standards including NFPA 51B. Inspections will be made by personnel of the VA Medical Center, and the Contractor shall follow all directives of the COR with regard to rigging, safety, fire safety, and maintenance of operations.
- C. Unless specified otherwise, all piping, wiring, conduit, and other devices associated with the equipment not re-used in the new work shall be completely removed from Government property per Section 01 74 19, CONSTRUCTION WASTE MANAGEMENT. This includes all concrete equipment pads, pipe, valves, fittings, insulation, and all hangers including the top connection and any fastenings to building structural systems. All openings shall be sealed after removal of equipment, pipes, ducts, and other penetrations in roof, walls, floors, in an approved manner and in accordance with plans and specifications where specifically covered. Structural integrity of the building system shall be maintained. Reference shall also be made to the drawings and specifications of the other disciplines in the project for additional facilities to be demolished or handled.
- D. All valves including gate, globe, ball, butterfly and check, all pressure gages and thermometers with wells shall remain Government property and shall be removed and delivered to COR and stored as directed. The Contractor shall remove all other material and equipment, devices and demolition debris under these plans and specifications. Such material shall be removed from Government property expeditiously and shall not be allowed to accumulate. Coordinate with the COR and Infection Control.
- E. NOT USED

3.7 CLEANING AND PAINTING

- A. Prior to final inspection and acceptance of the plant and facilities for beneficial use by the Government, the plant facilities, equipment and systems shall be thoroughly cleaned and painted. Refer to Section 09 91 00, PAINTING.
- B. In addition, the following special conditions apply:
 - 1. Cleaning shall be thorough. Solvents, cleaning materials and methods recommended by the manufacturers shall be used for the specific tasks. All rust shall be removed prior to painting and from surfaces to remain unpainted. Scratches, scuffs, and abrasions shall be repaired prior to applying prime and finish coats.
 - 2. The following Material and Equipment shall NOT be painted:
 - a. Motors, controllers, control switches, and safety switches.
 - b. Control and interlock devices.
 - c. Regulators.
 - d. Pressure reducing valves.
 - e. Control valves and thermostatic elements.
 - f. Lubrication devices and grease fittings.
 - g. Copper, brass, aluminum, stainless steel and bronze surfaces.
 - h. Valve stems and rotating shafts.
 - i. Pressure gages and thermometers.
 - j. Glass.
 - k. Name plates.
 - 3. Control and instrument panels shall be cleaned and damaged surfaces repaired. Touch-up painting shall be made with matching paint type and color obtained from manufacturer or computer matched.
 - 4. Pumps, motors, steel and cast iron bases, and coupling guards shall be cleaned, and shall be touched-up with the same paint type and color as utilized by the pump manufacturer.
 - 5. Temporary Facilities: Apply paint to surfaces that do not have existing finish coats per Section 09 91 00, Painting.
 - 6. The final result shall be a smooth, even-colored, even-textured factory finish on all items. The entire piece of equipment shall be repainted, if necessary, to achieve this. Lead based paints shall not be used.

3.8 IDENTIFICATION SIGNS

- A. Laminated plastic signs, with engraved lettering not less than 7 mm (3/16 inch) high, shall be provided that designates equipment function, for all equipment, switches, motor controllers, relays, meters, control devices, including automatic control valves. Nomenclature and identification symbols shall correspond to that used in maintenance manual, and in diagrams specified elsewhere. Attach by chain, adhesive, or screws.
- B. Factory Built Equipment: Metal plate, securely attached, with name and address of manufacturer, serial number, model number, size, and performance data shall be placed on factory built equipment.
- C. Pipe Identification: Refer to Section 09 91 00, PAINTING.

3.9 STARTUP AND TEMPORARY OPERATION

- A. Startup of equipment shall be performed as described in the equipment specifications. Vibration within specified tolerance shall be verified prior to extended operation. Temporary use of equipment is specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT.
- B. The commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer's Representative and Commissioning Agent. Provide a minimum of 3 weeks prior notice.

3.10 OPERATING AND PERFORMANCE TESTS

- A. Prior to the final inspection, all required tests shall be performed as specified in Section 01 00 00, GENERAL REQUIREMENTS, Article, TESTS and submit the test reports and records to the COR.
- B. Should evidence of malfunction in any tested system, or piece of equipment or component part thereof, occur during or as a result of tests, make proper corrections, repairs or replacements, and repeat tests at no additional cost to the Government.
- C. When completion of certain work or systems occurs at a time when final control settings and adjustments cannot be properly made to make performance tests, then conduct such performance tests and finalize control settings during the first actual seasonal use of the respective systems following completion of work. Rescheduling of these tests shall be requested in writing to COR for approval.
- D. Perform tests as required for commissioning provisions in accordance with Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS and Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.

3.11 OPERATION AND MAINTENANCE MANUALS

- A. All new and temporary equipment and all elements of each assembly shall be included.
- B. Data sheet on each device listing model, size, capacity, pressure, speed, horsepower, impeller size, and other information shall be included.
- C. Manufacturer's installation, maintenance, repair, and operation instructions for each device shall be included. Assembly drawings and parts lists shall also be included. A summary of operating precautions and reasons for precautions shall be included in the Operations and Maintenance Manual.
- D. Lubrication instructions, type and quantity of lubricant shall be included.
- E. Schematic diagrams and wiring diagrams of all control systems corrected to include all field modifications shall be included.
- F. Set points of all interlock devices shall be listed.
- G. Trouble-shooting guide for the control system troubleshooting shall be inserted into the Operations and Maintenance Manual.
- H. The control system sequence of operation corrected with submittal review comments shall be inserted into the Operations and Maintenance Manual.
- I. Emergency procedures for shutdown and startup of equipment and systems.

3.12 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.13 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

--- E N D ---

SECTION 22 05 12

GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the general motor requirements for plumbing equipment and applies to all sections of Division 22.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- F. Section 26 05 11, REQUIREMENTS FOR ELECTRICAL INSTALLATIONS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Bearing Manufacturers Association (ABMA):
ABMA 9-1990 (R2008) Load Ratings and Fatigue Life for Ball Bearings
- C. Institute of Electrical and Electronics Engineers, Inc. (IEEE):
841-2009 IEEE Standard for Petroleum and Chemical Industry-Premium-Efficiency, Severe-Duty, Totally Enclosed Fan-Cooled (TEFC) Squirrel Cage Induction Motors--Up to and Including 370 kW (500 HP)
- D. International Code Council (ICC):
IPC-2012 International Plumbing Code
- E. National Electrical Manufacturers Association (NEMA):
MG 1-2011 Motors and Generators
MG 2-2001 (R2007) Safety Standard for Construction and Guide for Selection, Installation and Use of Electric Motors and Generators
250-2008 Enclosures for Electrical Equipment (1000 Volts Maximum)
- F. National Fire Protection Association (NFPA):
70-2020 National Electrical Code (NEC)

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 12, GENERAL MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT", with applicable paragraph identification.
- C. Shop Drawings:
 - 1. Sufficient information, clearly presented, shall be included to determine compliance with drawings and specifications.
 - 2. Motor nameplate information shall be submitted including electrical ratings, dimensions, mounting details, materials, horsepower, power factor, current as a function of speed, current efficiency, speed as a function of load, RPM, enclosure, starting characteristics, torque characteristics, code letter, full load and locked rotor current, service factor, and lubrication method.
 - 3. Motor parameters required for the determination of the Reed Critical Frequency of vertical hollow shaft motors shall be submitted.
- D. Operating and Maintenance Manuals: Companion copies of complete maintenance and operating manuals, including technical data sheets and application data shall be submitted simultaneously with the shop drawings. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Certification: Two weeks prior to final inspection, unless otherwise noted, the following certification shall be submitted to the Contracting Officer's Representative (COR).
 - 1. Certification shall be submitted stating that the motors have been properly applied, installed, adjusted, lubricated, and tested.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

PART 2 - PRODUCTS

2.1 MOTORS

- A. For alternating current, fractional and integral horsepower motors, NEMA MG 1 and NEMA MG 2 shall apply.
- B. For severe duty totally enclosed motors, IEEE 841 shall apply.
- C. Voltage ratings shall be as follows:
 - 1. Single phase:
 - a. Motors connected to 120-volt systems: 115 volts.
 - b. Motors connected to 208-volt systems: 200 volts.
 - c. Motors connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
 - 2. Three phase:
 - a. Motors connected to 208-volt systems: 200 volts.
 - b. Motors, less than 74.6 kW (100 HP), connected to 240-volt or 480-volt systems: 230/460 volts, dual connection.
- D. Number of phases shall be as follows:
 - 1. Motors, less than 373 W (1/2 HP): Single phase.
 - 2. Motors, 373 W (1/2 HP) and larger: 3 phase.

3. Exceptions:
 - a. Hermetically sealed motors.
 - b. Motors for equipment assemblies, less than 746 W (1 HP), may be single phase provided the manufacturer of the proposed assemblies cannot supply the assemblies with three phase motors.
- E. Horsepower ratings shall be adequate for operating the connected loads continuously in the prevailing ambient temperatures in areas where the motors are installed, without exceeding the NEMA standard temperature rises for the motor insulation.
- F. Motor designs, as indicated by the NEMA code letters, shall be coordinated with the connected loads to assure adequate starting, acceleration and running torque without exceeding nameplate ratings or considering service factor.
- G. Motor Enclosures:
 1. Shall be the NEMA types shown on the drawings for the motors.
 2. Where the types of motor enclosures are not shown on the drawings, they shall be the NEMA types per NEMA 250, which are most suitable for the environmental conditions where the motors are being installed.
 3. Enclosures shall be primed and finish coated at the factory with manufacturer's prime coat and standard finish.
 4. All motors in hazardous locations shall be approved for the application and meet the Class and Group as required by the area classification.
- H. Electrical Design Requirements:
 1. Motors shall be continuous duty.
 2. The insulation system shall be rated minimum of Class B, 130 degrees C (266 degrees F).
 3. The maximum temperature rise by resistance at rated power shall not exceed Class B limits, 80 degrees C (144 degrees F).
 4. The speed/torque and speed/current characteristics shall comply with NEMA Design A or B, as specified.
 5. Motors shall be suitable for full voltage starting, unless otherwise noted. Coordinate motor features with applicable motor controllers.
 6. Motors for variable frequency drive applications shall adhere to NEMA MG 1, Part 30, Application Considerations for Constant Speed Motors Used on a Sinusoidal Bus with Harmonic Content and General Purpose Motors Used with Adjustable Voltage or Adjustable Frequency Controls, or both, or NEMA MG 1, Part 31, Definite Purpose Inverter Fed Polyphase Motors.
- I. Mechanical Design Requirements:
 1. Bearings shall be rated for a minimum fatigue life of 26,280 hours for belt-driven loads and 100,000 hours for direct-drive loads based on L10 (Basic Rating Life) at full load direct coupled, except vertical high thrust motors which require a 40,000 hour rating. A minimum fatigue life of 40,000 hours is required for VFD drives.
 2. Vertical motors shall be capable of withstanding a momentary up thrust of at least 30 percent of normal down thrust.
 3. Grease lubricated bearings shall be designed for electric motor use. Grease shall be capable of the temperatures associated with electric motors and shall be compatible with Polyurea based greases.
 4. Grease fittings, if provided, shall be Alemite type or equivalent.
 5. Oil lubricated bearings, when specified, shall have an externally visible sight glass to view oil level.
 6. Vibration shall not exceed 3.8 mm (0.15 inch) per second, unfiltered peak.
 7. Noise level shall meet the requirements of the application.
 8. Motors on 180 frames and larger shall have provisions for lifting eyes or lugs capable of a safety factor of 5.

9. All external fasteners shall be corrosion resistant.
 10. Condensation heaters, when specified, shall keep motor windings at least 5 degrees C (9 degrees F) above ambient temperature.
 11. Winding thermostats, when specified shall be normally closed, connected in series.
 12. Grounding provisions shall be in the main terminal box.
- J. Additional requirements for specific motors, as indicated in other sections, shall also apply.
- K. NEMA Premium Efficiency Electric Motors, Motor Efficiencies: All permanently wired polyphase motors of 746 W (1 HP) or more shall meet the minimum full-load efficiencies as indicated in the following table, and as specified in this specification. Motors of 746 W (1 HP) or more with open, drip-proof or totally enclosed fan-cooled enclosures shall be NEMA premium efficiency type, unless otherwise indicated. Motors provided as an integral part of motor driven equipment are excluded from this requirement if a minimum seasonal or overall efficiency requirement is indicated for that equipment by the provisions of another section.

Minimum Efficiencies Open Drip-Proof				Minimum Efficiencies Totally Enclosed Fan-Cooled			
Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM	Rating kW (HP)	1200 RPM	1800 RPM	3600 RPM
0.746 (1)	82.5%	85.5%	77.0%	0.746 (1)	82.5%	85.5%	77.0%
1.12 (1.5)	86.5%	86.5%	84.0%	1.12 (1.5)	87.5%	86.5%	84.0%
1.49 (2)	87.5%	86.5%	85.5%	1.49 (2)	88.5%	86.5%	85.5%
2.24 (3)	88.5%	89.5%	85.5%	2.24 (3)	89.5%	89.5%	86.5%
3.73 (5)	89.5%	89.5%	86.5%	3.73 (5)	89.5%	89.5%	88.5%
5.60 (7.5)	90.2%	91.0%	88.5%	5.60 (7.5)	91.0%	91.7%	89.5%
7.46 (10)	91.7%	91.7%	89.5%	7.46 (10)	91.0%	91.7%	90.2%
11.2 (15)	91.7%	93.0%	90.2%	11.2 (15)	91.7%	92.4%	91.0%
14.9 (20)	92.4%	93.0%	91.0%	14.9 (20)	91.7%	93.0%	91.0%
18.7 (25)	93.0%	93.6%	91.7%	18.7 (25)	93.0%	93.6%	91.7%
22.4 (30)	93.6%	94.1%	91.7%	22.4 (30)	93.0%	93.6%	91.7%
29.8 (40)	94.1%	94.1%	92.4%	29.8 (40)	94.1%	94.1%	92.4%
37.3 (50)	94.1%	94.5%	93.0%	37.3 (50)	94.1%	94.5%	93.0%
44.8 (60)	94.5%	95.0%	93.6%	44.8 (60)	94.5%	95.0%	93.6%
56.9 (75)	94.5%	95.0%	93.6%	56.9 (75)	94.5%	95.4%	93.6%
74.6 (100)	95.0%	95.4%	93.6%	74.6 (100)	95.0%	95.4%	94.1%
93.3 (125)	95.0%	95.4%	94.1%	93.3 (125)	95.0%	95.4%	95.0%
112 (150)	95.4%	95.8%	94.1%	112 (150)	95.8%	95.8%	95.0%
149.2 (200)	95.4%	95.8%	95.0%	149.2 (200)	95.8%	96.2%	95.4%

- L. Minimum Power Factor at Full Load and Rated Voltage: 90 percent at 1200 RPM, 1800 RPM and 3600 RPM. Power factor correction capacitors shall be installed unless the motor is

controlled by a variable frequency drive. The power factor correction capacitors shall be able to withstand high voltage transients and power line variations without breakdown.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install motors in accordance with manufacturer's recommendations, the NEC, NEMA, as shown on the drawings and/or as required by other sections of these specifications.
- B. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 FIELD TESTS

- A. Megger all motors after installation, before start-up. All shall test free from grounds.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

--- E N D ---

SECTION 22 05 19

METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for water meters and gages primarily used for troubleshooting the system and to indicate system performance.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- E. Section 25 10 10, ADVANCED UTILITY METERING SYSTEM.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - B40.100-2013..... Pressure Gauges and Gauge Attachments
 - B40.200-2008..... Thermometers, Direct Reading and Remote Reading
- C. American Water Works Association (AWWA):
 - C700-2009..... Standard for Cold Water Meters, Displacement Type, Bronze Main Case
 - C701-2012..... Cold Water Meters-Turbine Type, for Customer Service
 - C702-2010..... Cold Water Meters – Compound Type
 - C706-2010..... Direct-Reading, Remote-Registration Systems for Cold-Water Meters
- D. Institute of Electrical and Electronics Engineers (IEEE):
 - C2-2012..... National Electrical Safety Code (NESC)
- E. International Code Council (ICC):
 - IPC-2019 International Plumbing Code
- F. National Fire Protection Association (NFPA):
 - 70-2020 National Electrical Code (NEC)
- G. NSF International (NSF):
 - 61-2012 Drinking Water System Components – Health Effects
 - 372-2011 Drinking Water System Components – Lead Content

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 05 19, METERS AND GAGES FOR PLUMBING PIPING", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Water Meter.
 - 2. Pressure Gages.
 - 3. Thermometers.
 - 4. Product certificates for each type of meter and gage.
 - 5. BACnet communication protocol.
- D. Operations and Maintenance manual shall include:
 - 1. System Description.
 - 2. Major assembly block diagrams.
 - 3. Troubleshooting and preventive maintenance guidelines.
 - 4. Spare parts information.
- E. Shop Drawings shall include the following: One line, wiring and terminal diagrams including terminals identified, protocol or communication modules, and Ethernet connections.

1.5 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit copies of complete operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder per the requirements of Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

PART 2 - PRODUCTS

2.1 DISPLACEMENT WATER METER

- A. For pipe sizes 50 mm (2 inches) and smaller, the water meter shall be displacement type, full size nutating disc, magnetic drive, sealed register, and fully conform to AWWA C700. Peak domestic flow shall be 2.2 L/s (34 gpm). The meter register shall indicate flow in liters (U.S. gallons).
- B. The water meter shall be rated for use at temperatures ranging from -40 degrees C (-40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).
- C. The meter case, bottom caps, and register box lids shall be constructed from cast bronze.
- D. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 700.

- E. The water meter shall conform to NSF 61 and NSF 372.

2.2 TURBINE WATER METER

- A. The water meter shall be Turbine type, Class II, in-line, horizontal axis, and fully conform to AWWA C701. Peak domestic flow shall be equal to or greater than 10.44_L/s (165 gpm). The meter Register shall indicate flow in liters (U.S. gallons).
- B. The cold water meter shall be rated for use at temperatures ranging from -40 degrees C (-40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).
- C. The turbine case shall be constructed of cast bronze.
- D. The hot water meter shall be rated for use at temperatures up to 88 degrees C (190 degrees F) and operate at a working pressure of 1035 kPa (150 psig).
- E. The register box rings and lid shall be made of cast copper alloy containing not less than 75 percent copper. Forged or die cast copper alloy containing not less than 75 percent copper or a suitable synthetic polymer.
- F. The flow measuring turbine shall be made of a suitable synthetic polymer with specific gravity approximately equal to that of water. The measuring turbine shall have sufficient dimensional stability to retain operating clearances at the full range of working temperatures.
- G. All external case closures, such as rings, clamps, screws, bolts, cap bolts, nuts and washers shall be designed for easy removal following lengthy service.
- H. The turbine meter shall have flanged ends and supplied with companion flanges, gaskets, and with bolts and nuts. The companion flanges shall be made of cast iron.
- I. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA 701.
- J. The water meter shall conform to NSF 61 and NSF 372.165 cold The hot water meter shall be rated for use at temperatures up to 88 degrees C (190 degrees F) and operate at a working pressure of 1035 kPa (150 psig).

2.3 COMPOUND WATER METER

- A. The compound water meter shall be a combination of a main line meter of the turbine type and a meter of appropriate size for measuring low rates of flow. The compound meter shall have an automatic valve mechanism for diverting low rates of flow through the bypass meter. Both metering devices shall be provided with registers contained in the same case. The operating characteristics shall fully conform to AWWA C702. Peak domestic flow rate shall be 10.09 L/s (160 gpm). The bypass meter flow rate shall be equal to or less than 0.02 L/s (0.35 gpm). Each Register shall indicate in liters (U.S. gallons).
- B. The water meter shall be rated for use at temperatures ranging from -40 degrees C (-40 degrees F) and 70 degrees C (158 degrees F) and operate at a working pressure of 1035 kPa (150 psig).
- C. The main case shall be made of copper alloy containing no less than 75 percent copper.
- D. The register box rings and lids shall be made of a cast copper alloy.
- E. The measuring chambers shall be made of a copper alloy containing not less than 84 percent copper.
- F. The measuring turbines shall be made of a suitable synthetic polymer with specific gravity approximately equal to that of water or stainless steel. The measuring turbines shall have sufficient dimensional stability to retain operating clearances at working temperatures.

- G. The turbine meter shall have flanged ends and supplied with companion flanges, gaskets, and with bolts and nuts. The companion flanges shall be made of cast iron.
- H. The meter shall register plus or minus 3 percent of the water actually passing through it at any rate of flow within the normal test flow limits specified in AWWA C702 except in the registration of flows within the changeover period from bypass meter to main meter.
- I. The water meter shall conform to NSF 61 and NSF 372.

2.4 WATER METER STRAINER

- A. All meters shall be fitted with a factory installed integral strainer or bronze inlet strainer with top access. The strainer shall conform to AWWA C702.
- B. The water meter strainer shall conform to NSF 61 and NSF 372.

2.5 WATER METER PROGRAMMING

- A. All meters 50 mm or DN 50 (2 inches) and above shall be programmable with software supplied by the meter manufacturer.
- B. The software shall have a Microsoft based interface and operate on the latest Windows operating system. The software shall allow the user to configure the meter, troubleshoot the meter, query and display meter parameters, and configure data and stored values.
- C. The meter firmware shall be upgradeable through one of the communication ports without removing the unit from service.
- D. The meter shall include output for analog 4-20 milliamp signals and binary output.
- E. The meter shall have two dry contact relays outputs for alarm or control functions.

2.6 WATER METER COMMUNICATION PROTOCOL

- A. The meter shall use a native BACnet Ethernet communication protocol supporting HTTP SMTP Modbus. The communications shall be protected against surges induced on its communications channels.

2.7 REMOTE READOUT REGISTER

- A. All meters shall be equipped with a remote readout register in accordance with AWWA C706.

2.8 PRESSURE GAGES FOR WATER AND SEWAGE USAGE

- A. ASME B40.100 all metal case 115 mm (4-1/2 inches) diameter, bottom connected throughout, graduated as required for service, and identity labeled. Range shall be 0 to 1380 kPa (0 to 200 psig) gage.
- B. The pressure element assembly shall be bourdon tube. The mechanical movement shall be lined to pressure element and connected to pointer.
- C. The dial shall be non-reflective aluminum with permanently etched scale markings graduated in kPa and psig.
- D. The pointer shall be dark colored metal.
- E. The window shall be glass.
- F. The ring shall be brass or stainless steel.
- G. The accuracy shall be grade A, plus or minus 1 percent of middle half of scale range.
- H. The pressure gage for water domestic use shall conform to NSF 61 and NSF 372.

2.9 THERMOMETERS

- A. Thermometers shall be straight stem, metal case, red liquid-filled thermometer, approximately 175 mm (7 inches) high, 4 degrees C to 100 degrees C (40 degrees F to 212 degrees F). Thermometers shall comply with ASME B40.200.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Direct mounted pressure gages shall be installed in piping tees with pressure gage located on pipe at the most readable position.
- B. Valves and snubbers shall be installed in piping for each pressure gage.
- C. Test plugs shall be installed on the inlet and outlet pipes of all heat exchangers or water heaters serving more than one plumbing fixture.
- D. Pressure gages shall be installed where indicated on the drawings and at the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure reducing valve.
 - 3. Suction and discharge of each domestic water pump or re-circulating hot water return pump.
- E. Water meter installation shall conform to AWWA C700, AWWA C701, and AWWA C702. Electrical installations shall conform to IEEE C2, NFPA 70, and to the requirements specified herein. New materials shall be provided.
- F. Remote readout register shall be mounted at the location indicated on the drawings or as directed by the COR.
- G. Thermometers shall be installed on the water heater inlet and outlet piping, thermostatic mixing valve outlet piping, and the hot water circulation pump inlet piping.
- H. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 FIELD QUALITY CONTROL

- A. The meter assembly shall be visually inspected and operationally tested. The correct multiplier placement on the face of the meter shall be verified.

3.3 TRAINING

- A. A training course shall be provided to the medical center on meter configuration and maintenance. Training manuals shall be supplied for all attendees with four additional copies supplied. The training course shall cover meter configuration, troubleshooting, and diagnostic procedures.

--- E N D ---

SECTION 22 05 23

GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for general-duty valves for domestic water and sewer systems.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- F. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
A112.14.1-2003.....Backwater Valves
- C. American Society of Sanitary Engineering (ASSE):
1001-2008Performance Requirements for Atmospheric Type Vacuum Breakers
1003-2009Performance Requirements for Water Pressure Reducing Valves for Domestic Water Distribution Systems
1011-2004Performance Requirements for Hose Connection Vacuum Breakers
1013-2011Performance Requirements for Reduced Pressure Principle Backflow Preventers and Reduced Pressure Principle Fire Protection Backflow Preventers
1015-2011Performance Requirements for Double Check Backflow Prevention Assemblies and Double Check Fire Protection Backflow Prevention Assemblies
1017-2009Performance Requirements for Temperature Actuated Mixing Valves for Hot Water Distribution Systems
1020-2004Performance Requirements for Pressure Vacuum Breaker Assembly
1035-2008Performance Requirements for Laboratory Faucet Backflow Preventers

- 1069-2005 Performance Requirements for Automatic Temperature Control Mixing Valves
- 1070-2004 Performance Requirements for Water Temperature Limiting Devices
- 1071-2012 Performance Requirements for Temperature Actuated Mixing Valves for Plumbed Emergency Equipment
- D. American Society for Testing and Materials (ASTM):
 - A126-2004(R2009)..... Standard Specification for Gray Iron Castings for Valves, Flanges, and Pipe Fittings
 - A276-2013a..... Standard Specification for Stainless Steel Bars and Shapes
 - A536-1984(R2009)..... Standard Specification for Ductile Iron Castings
 - B62-2009..... Standard Specification for Composition Bronze or Ounce Metal Castings
 - B584-2013..... Standard Specification for Copper Alloy Sand Castings for General Applications
- E. International Code Council (ICC):
 - IPC-2018 International Plumbing Code
- F. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
 - SP-25-2008 Standard Marking Systems for Valves, Fittings, Flanges and Unions
 - SP-67-2011 Butterfly Valves
 - SP-70-2011 Gray Iron Gate Valves, Flanged and Threaded Ends
 - SP-71-2011 Gray Iron Swing Check Valves, Flanged and Threaded Ends
 - SP-80-2013 Bronze Gate, Globe, Angle, and Check Valves
 - SP-85-2011 Gray Iron Globe & Angle Valves, Flanged and Threaded Ends
 - SP-110-2010 Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- G. National Environmental Balancing Bureau (NEBB):
 - 7th Edition 2005 Procedural Standards for Testing, Adjusting, Balancing of Environmental Systems
- H. NSF International (NSF):
 - 61-2012 Drinking Water System Components – Health Effects
 - 372-2011 Drinking Water System Components – Lead Content
- I. University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USC FCCCHR):
 - 9th Edition Manual of Cross-Connection Control

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked “SUBMITTED UNDER SECTION 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING”, with applicable paragraph identification.

- C. Manufacturer's Literature and Data Including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Ball Valves.
 - 2. Gate Valves.
 - 3. Butterfly Valves.
 - 4. Balancing Valves.
 - 5. Check Valves.
 - 6. Globe Valves.
 - 7. Water Pressure Reducing Valves and Connections.
 - 8. Backwater Valves.
 - 9. Backflow Preventers.
 - 10. Chainwheels.
 - 11. Thermostatic Mixing Valves.
- D. Test and Balance reports for balancing valves.
- E. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
 - 4. Piping diagrams of thermostatic mixing valves to be installed.
- F. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- G. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Valves shall be prepared for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Valves shall be prepared for storage as follows:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature.
- C. A sling shall be used for large valves. The sling shall be rigged to avoid damage to exposed parts. Hand wheels or stems shall not be used as lifting or rigging points.

PART 2 - PRODUCTS

2.1 VALVES, GENERAL

- A. Asbestos packing and gaskets are prohibited.
- B. Bronze valves shall be made with dezincification resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc shall not be permitted.

- C. Valves in insulated piping shall have 50 mm or DN50 (2 inch) stem extensions and extended handles of non-thermal conductive material that allows operating the valve without breaking the vapor seal or disturbing the insulation. Memory stops shall be fully adjustable after insulation is applied.
- D. Exposed Valves over 65 mm or DN65 (2-1/2 inches) installed at an elevation over 3.6 m (12 feet) shall have a chain-wheel attachment to valve hand-wheel, stem, or other actuator.
- E. All valves used to supply potable water shall meet the requirements of NSF 61 and NSF 372.
- F. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

2.2 SHUT-OFF VALVES

- A. Cold, Hot and Re-circulating Hot Water:
 - 1. 50 mm or DN50 (2 inches) and smaller: Ball, MSS SP-110, Ball valve shall be full port three piece or two piece with a union design with adjustable stem package. Threaded stem designs are not allowed. The ball valve shall have a SWP rating of 1035 kPa (150 psig) and a CWP rating of 4138 kPa (600 psig). The body material shall be Bronze ASTM B584, Alloy C844. The ends shall be non-lead solder.
 - 2. Less than 100 mm DN100 (4 inches): Butterfly shall have an iron body with EPDM seal and aluminum bronze disc. The butterfly valve shall meet MSS SP-67, type I standard. The butterfly valve shall have a SWP rating of 1380 kPa (200 psig). The valve design shall be lug type suitable for bidirectional dead-end service at rated pressure. The body material shall meet ASTM A536, ductile iron.
 - 3. 100 mm DN100 (4 inches) and larger:
 - a. Class 125, OS&Y, Cast Iron Gate Valve. The gate valve shall meet MSS SP-70 type I standard. The gate valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall meet ASTM A126, grey iron with bolted bonnet, flanged ends, bronze trim, and positive-seal resilient solid wedge disc. The gate valve shall be gear operated for sizes under 200 mm or DN200 (8 inches) and crank operated for sizes 200 mm or DN200 (8 inches) and above.
 - b. Single flange, ductile iron butterfly valves: The single flanged butterfly valve shall meet the MSS SP-67 standard. The butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The butterfly valve shall be lug type, suitable for bidirectional dead-end service at rated pressure without use of downstream flange. The body material shall comply with ASTM A536 ductile iron. The seat shall be EPDM with stainless steel disc and stem.
 - c. Grooved end, ductile iron butterfly valves. The grooved butterfly valve shall meet the MSS SP-67 standard. The grooved butterfly valve shall have a CWP rating of 1380 kPa (200 psig). The valve materials shall be epoxy coated ductile iron conforming to ASTM A536 with two piece stainless steel stem, EPDM encapsulated ductile iron disc, and EPDM seal. The butterfly valve shall be gear operated.
- B. Reagent Grade Water: Valves for reagent grade, reverse osmosis, or deionized water service shall be ball type of same material as used for pipe.

2.3 BALANCING VALVES

- A. Hot Water Re-circulating, 75 mm or DN75 (3 inches) and smaller manual balancing valve shall be of bronze body, brass ball construction with glass and carbon filled TFE seat rings and designed for positive shutoff. The manual balancing valve shall have differential pressure read-out ports across the valve seat area. The read out ports shall be fitting with internal EPT inserts and check valves. The valve body shall have 8 mm or DN8 NPT (1/4 inch NPT) tapped drain

General-Duty Valves for Plumbing Piping

and purge port. The valves shall have memory stops that allow the valve to close for service and then reopened to set point without disturbing the balance position. All valves shall have calibrated nameplates to assure specific valve settings.

- B. Larger than 75 mm or DN75 (3 inches): Manual balancing valves shall be of heavy duty cast iron flanged construction with 861 kPa (125 psig) flange connections. The flanged manual balancing valves shall have either a brass ball with glass and carbon filled TFE seal rings or fitted with a bronze seat, replaceable bronze disc with EPDM seal insert and stainless steel stem. The design pressure shall be 1200 kPa (175 psig) at 121 degrees C (250 degrees F).

2.4 CHECK VALVES

- A. 75 mm or DN75 (3 inches) and smaller shall be Class 125, bronze swing check valves with non-metallic disc suitable for type of service. The check valve shall meet MSS SP-80 Type 4 standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a Y pattern horizontal body design with bronze body material conforming to ASTM B62, solder joints, and PTFE or TFE disc.
- B. 100 mm or DN100 (4 inches) and larger:
 - 1. Check valves shall be Class 125, iron swing check valve with lever and weight closure control. The check valve shall meet MSS SP-71 Type I standard. The check valve shall have a CWP rating of 1380 kPa (200 psig). The check valve shall have a clear or full waterway body design with gray iron body material conforming to ASTM A126, bolted bonnet, flanged ends, bronze trim.
 - 2. All check valves on the discharge side of submersible sump pumps shall have factory installed exterior level and weight with sufficient weight to prevent the check valve from hammering against the seat when the sump pump stops.

2.5 GLOBE VALVES

- A. 75 mm or DN75 (3 inches) or smaller: Class 150, bronze globe valve with non-metallic disc. The globe valve shall meet MSS SP-80, Type 2 standard. The globe valve shall have a CWP rating of 2070 kPa (300 psig). The valve material shall be bronze with integral seal and union ring bonnet conforming to ASTM B62 with solder ends, copper-silicon bronze stem, PTFE or TFE disc, and malleable iron hand wheel.
- B. Larger than 75 mm or DN75 (3 inches): Similar to above, except with cast iron body and bronze trim, Class 125, iron globe valve. The globe valve shall meet MSS SP-85, Type 1 standard. The globe valve shall have a CWP rating of 1380 kPa (200 psig). The valve material shall be gray iron with bolted bonnet conforming to ASTM A126 with flanged ends, bronze trim, and malleable iron handwheel.

2.6 WATER PRESSURE REDUCING VALVE AND CONNECTIONS

- A. 75 mm or DN75 (3 inches) or smaller: The pressure reducing valve shall consist of a bronze body and bell housing, a separate access cover for the plunger, and a bolt to adjust the downstream pressure. The pressure reducing valve shall meet ASSE 1003. The bronze bell housing and access cap shall be threaded to the body and shall not require the use of ferrous screws. The assembly shall be of the balanced piston design and shall reduce pressure in both flow and no flow conditions. The assembly shall be accessible for maintenance without having to remove the body from the line.
- B. 100 mm or DN100 (4 inches) and larger: The pressure reducing valve shall consist of a flanged cast iron body and rated to 1380 kPa (200 psig). The valve shall have a large elastomer diaphragm for sensitive response. The pressure reducing valve shall meet ASSE 1003.
- C. The regulator shall have a tap for pressure gauge.
- D. The regulator shall have a temperature rating of 100 degrees C (212 degrees F) for hot water or hot water return service. Pressure regulators shall have accurate pressure regulation to 6.9 kPa (+/- 1 psig).

- E. Setting: Entering water pressure, discharge pressure, capacity, size, and related measurements shall be as shown on the drawings.
- F. Connections Valves and Strainers: Shut off valves shall be installed on each side of reducing valve and a bypass line equal in size to the regulator inlet pipe shall be installed with a normally closed globe valve. A strainer shall be installed on inlet side of, and same size as pressure reducing valve. A pressure gage shall be installed on the inlet and outlet of the valve.

2.7 BACKWATER VALVE

- A. The backwater valve shall have a cast iron body, automatic thermoplastic type valve seat and flapper suited for water service. The flapper shall be slightly open during periods of non-operation. The pressure reducing valve shall meet ASME A112.14.1. The cleanout shall be extended to the finish floor and fit with a threaded countersunk plug. A clamping device shall be included when the cleanout extends through the waterproofing membrane.
- B. When the backwater valve is installed greater than 600 mm (24 inches) below the finish floor elevation, a pit or manhole large enough for a repair person can enter to service the backwater valve shall be installed.

2.8 BACKFLOW PREVENTERS

- A. A backflow prevention assembly shall be installed at any point in the plumbing system where the potable water supply comes in contact with a potential source of contamination. The backflow prevention assembly shall be approved by the University of Southern California Foundation for Cross Connection Control and Hydraulic Research (USCFCCC).
- B. The reduced pressure principle backflow prevention assembly shall be ASSE listed 1013 with full port OS&Y positive-seal resilient gate valves and an integral relief monitor switch. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade 4. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The checks and the relief valve shall be accessible for maintenance without removing the device from the line. An epoxy coated wye type strainer with flanged connections shall be installed on the inlet. Reduced pressure backflow preventers shall be installed in the following applications.
 - 1. Deionizers.
 - 2. Sterilizers.
 - 3. Stills.
 - 4. Dialysis, Deionized or Reverse Osmosis Water Systems.
 - 5. Water make up to heating systems, cooling tower, chilled water system, generators, and similar equipment consuming water.
 - 6. Water service entrance from loop system.
 - 7. Dental equipment.
 - 8. Power washer.
 - 9. Medical equipment.
 - 10. Process equipment.
 - 11. Autopsy, on each hot and cold water outlet at each table or sink.
 - 12. Reclaimed water systems.
- C. The pipe applied or integral atmospheric vacuum breaker shall be ASSE listed 1001. The main body shall be cast bronze. The seat disc shall be the elastomer type suited for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Atmospheric vacuum breakers shall be installed in the following applications.
 - 1. Hose bibs and sinks with threaded outlets.
 - 2. Disposers.
 - 3. Showers (telephone/handheld type).

4. Hydrotherapy units.
 5. All kitchen equipment, if not protected by air gap.
 6. Ventilating hoods with wash down system.
 7. Film processor.
 8. Detergent system.
 9. Service sinks (integral with faucet only).
 10. Laundry tubs (integral with faucet only).
 11. Sitz baths.
- D. The hose connection vacuum breaker shall be ASSE listed 1011. The main body shall be cast brass with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to hose thread outlets. Hose connection vacuum breakers shall be installed in the following locations requiring non-continuous pressure:
1. Hose bibbs and wall hydrants.
- E. The pressure vacuum breaker shall be ASSE listed 1020. The main body shall be brass. The disc and O-ring seal shall be the elastomer type. The valve seat and disc float shall be the thermoplastic type. Tee handle or lever handle shut-off ball valves. Test cocks for testing and draining where freezing conditions occur. All materials shall be suitable for water service. The device shall be accessible for maintenance without removing the device from the service line. The installation shall not be in a concealed or inaccessible location or where the venting of water from the device during normal operation is deemed objectionable. Pressure vacuum breakers shall be installed in the following locations requiring continuous pressure and no backpressure including equipment with submerged inlet connections:
1. Lawn Irrigation.
- F. The laboratory faucet vacuum breaker shall be ASSE listed 1035. The main body shall be cast brass. Dual check valves with stainless steel working parts. The diaphragm and disc shall be the elastomer type suited for water service. The device shall permit the attachment of portable hoses to laboratory faucets for non-continuous pressure applications.
- G. The double check backflow prevention assembly shall be ASSE listed 1015 and supply with full port, OS&Y, positive-seal, resilient gate valves. The main body and access cover shall be epoxy coated ductile iron conforming to ASTM A536 grade. The seat ring and check valve shall be the thermoplastic type suited for water service. The stem shall be stainless steel conforming to ASTM A276. The seat disc shall be the elastomer type suited for water service. The first and second check valve shall be accessible for maintenance without removing the device from the line. Double check valves shall be installed in the following location requiring continuous pressure subject to backpressure and backsiphonage conditions.
1. Lawn Irrigation.
 2. Food Processing Equipment.
 3. Laundry equipment.

2.9 CHAINWHEELS

- A. Valve chain wheel assembly with sprocket rim brackets and chain shall be constructed according to the following:
1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
 2. Attachment: For connection to butterfly valve stem.
 3. Sprocket rim with chain guides: Ductile or cast iron of type and size required for valve with zinc coating.
 4. Chain: Hot dipped galvanized steel of size required to fit sprocket rim.

2.10 THERMOSTATIC MIXING VALVES

- A. Thermostatic Mixing Valves shall comply with the following general performance requirements:
1. Shall meet ASSE requirements for water temperature control.

2. The body shall be cast bronze or brass with corrosion resistant internal parts preventing scale and biofilm build-up. Provide chrome-plated finish in exposed areas.
 3. No special tool shall be required for temperature adjustment, maintenance, replacing parts and disinfecting operations.
 4. Valve shall be able to be placed in various positions without making temperature adjustment or reading difficult.
 5. Valve finish shall be chrome plated in exposed areas.
 6. Valve shall allow easy temperature adjustments to allow hot water circulation. Internal parts shall be able to withstand disinfecting operations of chemical and thermal treatment of water temperatures up to 82°C (180°F) for 30 minutes or 50 mg/L (50 ppm) chlorine residual concentration for 24 hours.
 7. Parts shall be easily removed or replaced without dismantling the valves, for easy scale removal and disinfecting of parts.
 8. Valve shall have a manual adjustable temperature control with locking mechanism to prevent tampering by end user. Outlet temperature shall be visible to ensure outlet temperature does not exceed specified limits, particularly after thermal eradication procedures.
 9. Provide mixing valves with integral check valves with screens and stop valves.
- B. Master Thermostatic Water Mixing Valves:
1. Application: Tempered water distribution from hot water source.
 2. Standard: ASSE 1017.
 3. Pressure Rating: 861 kPa (125 psig).
 4. Type: Exposed-mounting or Cabinet-type, as indicated, thermostatically controlled water mixing valve.
 5. Connections: Flanged or threaded union inlets and outlet.
 6. Valve Finish: Chrome plated.
 7. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.
 8. Thermometers shall be provided to indicate mixed water temperature.
 9. Provide a high temperature alarm device to detect mixing valve failure.
- C. Automatic Water Temperature Control Mixing Valves:
1. Application: Gang plumbing fixtures point-of-use when no other mixing at fixtures occurs.
 2. Standard: ASSE 1069.
 3. Pressure Rating: 861 kPa (125 psig).
 4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
 5. Connections: Threaded union or soldered inlets and outlet.
 6. Thermometers shall be provided to indicate mixed water temperature.
 7. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.
 8. Provide a high temperature alarm device to detect mixing valve failure.
- D. Water Temperature Limiting Devices:
1. Application: Single plumbing fixture point-of-use such as sinks or lavatories.
 2. Standard: ASSE 1070.
 3. Pressure Rating: 861 kPa (125 psig).
 4. Type: Thermostatically controlled water mixing valve set at 43 degrees C (110 degrees F).
 5. Connections: Threaded union, compression or soldered inlets and outlet.
 6. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.2 gpm maximum.
- E. Temperature Activated Mixing Valves:
1. Application: Emergency eye/face/drench shower equipment.
 2. Standard: ASSE 1071.

3. Pressure Rating: 861 kPa (125 psig).
4. Type: Thermostatically controlled water mixing valve set at 24-30 degrees C (75-85 degrees F).
5. Connections: Soldered or threaded union inlets and outlet.
6. Cabinet: Factory-fabricated, stainless steel, for recessed or surface mounting and with hinged, stainless-steel door.
7. Thermometers shall be provided to indicate mixed water temperature.
8. Upon cold water supply failure the hot water flow shall automatically be reduced to 0.5 gpm maximum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Valve interior shall be examined for cleanliness, freedom from foreign matter, and corrosion. Special packing materials shall be removed, such as blocks, used to prevent disc movement during shipping and handling.
- B. Valves shall be operated in positions from fully open to fully closed. Guides and seats shall be examined and made accessible by such operations.
- C. Threads on valve and mating pipe shall be examined for form and cleanliness.
- D. Mating flange faces shall be examined for conditions that might cause leakage. Bolting shall be checked for proper size, length, and material. Gaskets shall be verified for proper size and that its material composition is suitable for service and free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Valves shall be located for easy access and shall be provide with separate support. Valves shall be accessible with access doors when installed inside partitions or above hard ceilings.
- C. Valves shall be installed in horizontal piping with stem at or above center of pipe.
- D. Valves shall be installed in a position to allow full stem movement.
- E. Check valves shall be installed for proper direction of flow and as follows:
 1. Swing Check Valves: In horizontal position with hinge pin level and on top of valve.
- F. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction. Locate backflow preventers in same room as connected equipment or system.
 1. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
- G. Install pressure gages on outlet of backflow preventers.
- H. Do not install bypass piping around backflow preventers.
- I. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets.
 1. Install thermometers if specified.
 2. Install cabinet-type units recessed in or surface mounted on wall as specified.

- J. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
1. Calibrated balancing valves.
 2. Master, thermostatic, water mixing valves.
 3. Manifold, thermostatic, water-mixing-valve assemblies.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.

3.4 ADJUSTING

- A. Valve packing shall be adjusted or replaced after piping systems have been tested and put into service but before final adjusting and balancing. Valves shall be replaced if persistent leaking occurs.
- B. Set field-adjustable flow set points of balancing valves and record data. Ensure recorded data represents actual measured or observed conditions. Permanently mark settings of valves and other adjustment devices allowing settings to be restored. Set and lock memory stops. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.
- D. Testing and adjusting of balancing valves shall be performed by an independent NEBB Accredited Test and Balance Contractor. A final settings and flow report shall be submitted to the VA Contracting Officer's Representative (COR).

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SECTION 22 07 11

PLUMBING INSULATION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Field applied insulation for thermal efficiency and condensation control for the following:
 - 1. Plumbing piping and equipment.
- B. Definitions:
 - 1. ASJ: All Service Jacket, Kraft paper, white finish facing or jacket.
 - 2. Air conditioned space: Space having air temperature and/or humidity controlled by mechanical equipment.
 - 3. All insulation systems installed within supply, return, exhaust, relief and ventilation air plenums shall be limited to uninhabited crawl spaces, areas above a ceiling or below the floor, attic spaces, interiors of air conditioned or heating ducts, and mechanical equipment rooms shall be noncombustible or shall be listed and labeled as having a flame spread indexes of not more than 25 and a smoke-developed index of not more than 50 when tested in accordance with ASTM E84 or UL 723. Note: ICC IMC, Section 602.2.1.
 - 4. Cold: Equipment or piping handling media at design temperature of 15 degrees C (60 degrees F) or below.
 - 5. Concealed: Piping above ceilings and in chases, and pipe spaces.
 - 6. Exposed: Piping and equipment exposed to view in finished areas including mechanical equipment rooms or exposed to outdoor weather. Shafts, chases, unfinished attics, crawl spaces and pipe basements are not considered finished areas.
 - 7. FSK: Foil-scrim-Kraft facing.
 - 8. Hot: Plumbing equipment or piping handling media above 40 degrees C (104 degrees F).
 - 9. Density: kg/m^3 - kilograms per cubic meter (Pcf - pounds per cubic foot).
 - 10. Thermal conductance: Heat flow rate through materials.
 - a. Flat surface: Watts per square meter (BTU per hour per square foot).
 - b. Pipe or Cylinder: Watts per linear meter (BTU per hour per linear foot) for a given outside diameter.
 - 11. Thermal Conductivity (k): Watts per meter, per degree K (BTU - inch thickness, per hour, per square foot, per degree F temperature difference).
 - 12. Vapor Retarder (Vapor Barrier): A material which retards the transmission (migration) of water vapor. Performance of the vapor retarder is rated in terms of permeance (perms). For the purpose of this specification, vapor retarders/vapor barriers shall have a maximum published permeance of .02 perms.
 - 13. HWR: Hot water recirculating.
 - 14. CW: Cold water.
 - 15. SW: Soft water.
 - 16. HW: Hot water.
 - 17. PVDC: Polyvinylidene chloride vapor retarder jacketing, white.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS: Insulation material and insulation production method.

- D. Section 07 84 00, FIRESTOPPING: Mineral fiber and bond breaker behind sealant.
- E. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: General mechanical requirements and items, which are common to more than one section of Division 22.
- F. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING: Hot and cold water piping.
- G. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING: Hot and cold water piping.
- H. Section 23 21 13, HYDRONIC PIPING: electrical heat tracing systems.
- I. Section 26 32 13, ENGINE GENERATORS: Exhaust stacks and muffler.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
 - B209-2014.....Standard Specification for Aluminum and Aluminum-Alloy Sheet and Plate
 - C411-2011.....Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation
 - C449-2007 (R2013)Standard Specification for Mineral Fiber Hydraulic-Setting Thermal Insulating and Finishing Cement
 - C450-2008 (R2014)Standard Practice for Fabrication of Thermal Insulating Fitting Covers for NPS Piping, and Vessel Lagging
 - Adjunct to C450.....Compilation of Tables that Provide Recommended Dimensions for Prefab and Field Thermal Insulating Covers, etc.
 - C533-2013.....Standard Specification for Calcium Silicate Block and Pipe Thermal Insulation
 - C534/C534M-2014.....Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form
 - C547-2015.....Standard Specification for Mineral Fiber Pipe Insulation
 - C552-2014.....Standard Specification for Cellular Glass Thermal Insulation
 - C553-2013.....Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications
 - C591-2013.....Standard Specification for Unfaced Preformed Rigid Cellular Polyisocyanurate Thermal Insulation
 - C680-2014.....Standard Practice for Estimate of the Heat Gain or Loss and the Surface Temperatures of Insulated Flat, Cylindrical, and Spherical Systems by Use of Computer Programs
 - C612-2014.....Standard Specification for Mineral Fiber Block and Board Thermal Insulation
 - C1126-2014.....Standard Specification for Faced or Unfaced Rigid Cellular Phenolic Thermal Insulation
 - C1136-2012.....Standard Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
 - C1710-2011.....Standard Guide for Installation of Flexible Closed Cell Preformed Insulation in Tube and Sheet Form

- D1668/D1668M-1997a (2014)e1 Standard Specification for Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
- E84-2015a.....Standard Test Method for Surface Burning Characteristics of Building Materials
- E2231-2015.....Standard Practice for Specimen Preparation and Mounting of Pipe and Duct Insulation to Assess Surface Burning Characteristics
- C. Federal Specifications (Fed. Spec.):
L-P-535E-1979.....Plastic Sheet (Sheeting): Plastic Strip; Poly (Vinyl Chloride) and Poly (Vinyl Chloride - Vinyl Acetate), Rigid.
- D. International Code Council, (ICC):
IMC-2018.....International Mechanical Code
- E. Military Specifications (Mil. Spec.):
MIL-A-3316C (2)-1990Adhesives, Fire-Resistant, Thermal Insulation
MIL-A-24179A (2)-1987Adhesive, Flexible Unicellular-Plastic Thermal Insulation
MIL-PRF-19565C (1)-1988 ...Coating Compounds, Thermal Insulation, Fire-and Water-Resistant, Vapor-Barrier
MIL-C-20079H-1987Cloth, Glass; Tape, Textile Glass; and Thread, Glass and Wire-Reinforced Glass
- F. National Fire Protection Association (NFPA):
90A-2018.....Standard for the Installation of Air-Conditioning and Ventilating Systems
- G. Underwriters Laboratories, Inc (UL):
723-2008 (R2013)Standard for Test for Surface Burning Characteristics of Building Materials
1887-2004 (R2013)Standard for Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics
- H. 3E Plus® version 4.1 Insulation Thickness Computer Program: Available from NAIMA with free download; <https://insulationinstitute.org/tools-resources/>

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 07 11, PLUMBING INSULATION", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
- D. Shop Drawings:
1. All information, clearly presented, shall be included to determine compliance with drawings and specifications and ASTM Designation, Federal and Military specifications.
a. Insulation materials: Specify each type used and state surface burning characteristics.
b. Insulation facings and jackets: Each type used and state surface burning characteristics.
c. Insulation accessory materials: Each type used.

- d. Manufacturer's installation and fitting fabrication instructions for flexible unicellular insulation shall follow the guidelines in accordance with ASTM C1710.
- e. Make reference to applicable specification paragraph numbers for coordination.
- f. All insulation fittings (exception flexible unicellular insulation) shall be fabricated in accordance with ASTM C450 and the referenced Adjunct to ASTM C450.

1.5 QUALITY ASSURANCE

- A. Refer to article QUALITY ASSURANCE, in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. Criteria:
 - 1. Comply with NFPA 90A, particularly paragraphs 4.3.3.1 through 4.3.3.6, 4.3.11.2.6, parts of which are quoted as follows:
 - 4.3.3.1** Pipe and duct insulation and coverings, duct linings, vapor retarder facings, adhesives, fasteners, tapes, and supplementary materials added to air ducts, plenums, panels and duct silencers used in duct systems shall have, in the form in which they are used, a maximum flame spread index of 25 without evidence of continued progressive combustion and a maximum smoke developed index of 50 when tested in accordance with ASTM E84 and appropriate mounting practice, e.g. ASTM E2231.
 - 4.3.3.3** Coverings and linings for air ducts, pipes, plenums and panels including all pipe and duct insulation materials shall not flame, glow, smolder, or smoke when tested in accordance with a similar test for pipe covering, ASTM C411, Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation, at the temperature to which they are exposed in service. In no case shall the test temperature be below 121 degrees C (250 degrees F).
 - 4.3.11.2.6.3** Nonferrous fire sprinkler piping shall be listed as having a maximum peak optical density of 0.5 or less, an average optical density of 0.15 or less, and a maximum flame spread distance of 1.5 m (5 ft) or less when tested in accordance with UL 1887, Standard for Safety Fire Test of Plastic Sprinkler Pipe for Visible Flame and Smoke Characteristics.
 - 4.3.11.2.6.8** Smoke detectors shall not be required to meet the provisions of Section 4.3.
 - 2. Test methods: ASTM E84, UL 723, and ASTM E2231.
 - 3. Specified k factors are at 24 degrees C (75 degrees F) mean temperature unless stated otherwise. Where optional thermal insulation material is used, select thickness to provide thermal conductance no greater than that for the specified material. For pipe, use insulation manufacturer's published heat flow tables. For domestic hot water supply and return, run out insulation and condensation control insulation, no thickness adjustment need be made.
 - 4. All materials shall be compatible and suitable for service temperature, and shall not contribute to corrosion or otherwise attack surface to which applied in either the wet or dry state.
- C. Every package or standard container of insulation or accessories delivered to the job site for use shall have a manufacturer's stamp or label giving the name of the manufacturer, description of the material, and the production date or code.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.

- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be in electronic version on compact disc or DVD inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2010 provided on compact disc or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

1.7 STORAGE AND HANDLING OF MATERIAL

- A. Store materials in clean and dry environment, pipe insulation jackets shall be clean and unmarred. Place adhesives in original containers. Maintain ambient temperatures and conditions as required by printed instructions of manufacturers of adhesives, mastics and finishing cements.

PART 2 - PRODUCTS

2.1 MINERAL FIBER OR FIBER GLASS

- A. ASTM C612 (Board, Block), Class 1 or 2, density 48 kg/m³ (nominal 3 pcf), k = 0.037 (.26) at 24 degrees C (75 degrees F), external insulation for temperatures up to 204 degrees C (400 degrees F).
- B. ASTM C553 (Blanket, Flexible) Type I, at 24 degrees C (75 degrees F), for use at temperatures up to 204 degrees C (400 degrees F).
- C. ASTM C547 (Pipe Fitting Insulation and Preformed Pipe Insulation), Class 1, k = 0.037 (0.26) at 24 degrees C (75 degrees F), for use at temperatures up to 230 degrees C (446 degrees F) with an all service vapor retarder jacket (ASJ) and with polyvinyl chloride (PVC) premolded fitting covering.

2.2 MINERAL WOOL OR REFRACTORY FIBER

- A. Comply with Standard ASTM C612, Class 3, 450 degrees C (842 degrees F).

2.3 RIGID CELLULAR PHENOLIC FOAM

- A. Preformed (molded) pipe insulation, ASTM C1126, Type III, grade 1, k = 0.021(0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with vapor retarder and all service vapor retarder jacket (ASJ) and with PVC premolded fitting covering.

- B. Equipment Insulation, ASTM C1126, Type II, grade 1, $k = 0.021$ (0.15) at 10 degrees C (50 degrees F), for use at temperatures up to 121 degrees C (250 degrees F) with rigid cellular phenolic insulation and covering, and all service vapor retarder jacket (ASJ).

2.4 CELLULAR GLASS CLOSED-CELL

- A. Comply with Standard ASTM C552, density 120 kg/m³ (7.5 pcf) nominal, $k = 0.033$ (0.29) at 24 degrees C (75 degrees F).
- B. Pipe insulation for use at process temperatures below ambient air to 482 degrees C (900 degrees F) with or without all service vapor retarder jacket (ASJ).
- C. Pipe insulation for use at process temperatures for pipe and tube below ambient air temperatures or where condensation control is necessary are to be installed with a vapor retarder/barrier system of with or without all service vapor retarder sealed jacket (ASJ) system. Without ASJ shall require all longitudinal and circumferential joints to be vapor sealed with vapor barrier mastic.
- D. Cellular glass thermal insulation intended for use on surfaces operating at temperatures between -268 and 482 degrees C (-450 and 900 degrees F). It is possible that special fabrication or techniques for pipe insulation, or both, shall be required for application in the temperature range from 121 to 427 degrees C (250 to 800 degrees F).

2.5 POLYISOCYANURATE CLOSED-CELL RIGID

- A. Preformed (fabricated) pipe insulation, ASTM C591, Type IV, $K=0.027$ (0.19) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for use at temperatures up to 149 degree C (300 degree F) with factory applied PVDC or all service vapor retarder jacket with PVC premolded fitting covers.
- B. Equipment and duct insulation, ASTM C591, Type IV, $K=0.027$ (0.19) at 24 degrees C (75 degrees F), for use at temperatures up to 149 degrees C (300 degrees F) with PVDC or all service jacket vapor retarder jacket.

2.6 FLEXIBLE ELASTOMERIC CELLULAR THERMAL

- A. ASTM C534/C534M, $k = 0.039$ (0.27) at 24 degrees C (75 degrees F), flame spread not over 25, smoke developed not over 50, for temperatures from minus 4 degrees C (40 degrees F) to 93 degrees C (199 degrees F). Under high humidity exposures for condensation control an external vapor retarder/barrier jacket is required. Consult ASTM C1710.

2.7 CALCIUM SILICATE

- A. Preformed pipe Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- B. Premolded Pipe Fitting Insulation: ASTM C533, Type I and Type II with indicator denoting asbestos-free material.
- C. Equipment Insulation: ASTM C533, Type I and Type II.
- D. Characteristics:

Insulation Characteristics		
ITEMS	TYPE I	TYPE II
Surface Temperature, maximum degrees C (degrees F)	649 (1200)	927 (1700)
Density (dry), Kg/m ³ (lb/ ft3)	240 (15)	352 (22)

Thermal conductivity: Min W/ m K (Btu in/h ft ² degrees F) @ mean temperature of 93 degrees C (199 degrees F)	0.065 (0.45)	0.078 (0.540)
Surface burning characteristics: Flame spread Index, Maximum	0	0
Smoke Density index, Maximum	0	0

2.8 INSULATION FACINGS AND JACKETS

- A. Vapor Retarder, higher strength with low water permeance = 0.02 or less perm rating, Beach puncture 50 units for insulation facing on pipe insulation jackets. Facings and jackets shall be ASJ or PVDC Vapor Retarder jacketing.
- B. ASJ shall be white finish (kraft paper) bonded to 0.025 mm (1 mil) thick aluminum foil, fiberglass reinforced, with pressure sensitive adhesive closure. Comply with ASTM C1136. Beach puncture is 50 units, suitable for painting without sizing. Jackets shall have minimum 40 mm (1-1/2 inch) lap on longitudinal joints and minimum 75 mm (3 inch) butt strip on end joints. Butt strip material shall be same as the jacket. Lap and butt strips shall be self-sealing type with factory-applied pressure sensitive adhesive.
- C. Vapor Retarder medium strength with low water vapor permeance of 0.02 or less perm rating), Beach puncture 25 units: FSK or PVDC type for concealed ductwork and equipment.
- D. Except for flexible elastomeric cellular thermal insulation (not for high humidity exposures), field applied vapor barrier jackets shall be provided, in addition to the specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- E. Except for cellular glass thermal insulation, when all longitudinal and circumferential joints are vapor sealed with a vapor barrier mastic or caulking, vapor barrier jackets may not be provided. For aesthetic and physical abuse applications, exterior jacketing is recommended. Otherwise field applied vapor barrier jackets shall be provided, in addition to the applicable specified facings and jackets, on all exterior piping as well as on interior piping exposed to outdoor air (i.e.; in ventilated attics, piping in ventilated (not air conditioned) spaces, etc.) in high humidity locations conveying fluids below ambient temperature. The vapor barrier jacket shall consist of a multi-layer laminated cladding with a maximum water vapor permeance of 0.001 perms. The minimum puncture resistance shall be 35 cm-kg (30 inch-pounds) for interior locations and 92 cm-kg (80 inch-pounds) for exterior or exposed locations or where the insulation is subject to damage.
- F. Glass Cloth Jackets: Presized, minimum 0.18 kg per square meter (7.8 ounces per square yard), 2070 kPa (300 psig) bursting strength with integral vapor retarder where required or specified. Weather proof if utilized for outside service.
- G. Pipe fitting insulation covering (jackets): Fitting covering shall be premolded to match shape of fitting and shall be PVC conforming to Fed Spec L-P-535E, composition A, Type II Grade GU, and Type III, minimum thickness 0.7 mm (0.03 inches). Provide color matching vapor retarder pressure sensitive tape. Staples, tacks, or any other attachment that penetrates the PVC covering is not allowed on any form of a vapor barrier system in below ambient process temperature applications.

- H. Aluminum Jacket-Piping systems and circular breeching and stacks: ASTM B209, 3003 alloy, H-14 temper, 0.6 mm (0.023 inch) minimum thickness with locking longitudinal joints. Jackets for elbows, tees and other fittings shall be factory-fabricated or with cut aluminum gores to match shape of fitting and of 0.6 mm (0.024 inch) minimum thickness aluminum. Aluminum fittings shall be of same construction with an internal moisture barrier as straight run jackets but need not be of the same alloy. Factory-fabricated stainless steel bands with wing seals shall be installed on all circumferential joints. Bands shall be 15 mm (0.5 inch) wide on 450 mm (18 inch) centers. System shall be weatherproof if utilized for outside service.
- I. Aluminum jacket-Rectangular breeching: ASTM B209, 3003 alloy, H-14 temper, 0.5 mm (0.020 inches) thick with 32 mm (1-1/4 inch) corrugations or 0.8 mm (0.032 inches) thick with no corrugations. System shall be weatherproof if used for outside service.

2.9 PIPE COVERING PROTECTION SADDLES

- A. Cold pipe support: Premolded pipe insulation 180 degrees (half-shells) on bottom half of pipe at supports. Material shall be cellular glass or high density Polyisocyanurate insulation of the same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

Nominal Pipe Size and Accessories Material (Insert Blocks)	
Nominal Pipe Size mm (inches)	Insert Blocks mm (inches)
Up through 125 (5)	150 (6) long
150 (6)	150 (6) long
200 (8), 250 (10), 300 (12)	225 (9) long
350 (14), 400 (16)	300 (12) long
450 through 600 (18 through 24)	350 (14) long

- B. Warm or hot pipe supports: Premolded pipe insulation (180 degree half-shells) on bottom half of pipe at supports. Material shall be high density Polyisocyanurate (for temperatures up to 149 degrees C (300 degrees F)), cellular glass or calcium silicate. Insulation at supports shall have same thickness as adjacent insulation. Density of Polyisocyanurate insulation shall be a minimum of 48 kg/m³ (3.0 pcf).

2.10 ADHESIVE, MASTIC, CEMENT

- A. Mil. Spec. MIL-A-3316, Class 1: Jacket and lap adhesive and protective finish coating for insulation.
- B. Mil. Spec. MIL-A-3316, Class 2: Adhesive for laps and for adhering insulation to metal surfaces.
- C. Mil. Spec. MIL-A-24179A, Type II Class 1: Adhesive for installing flexible unicellular insulation and for laps and general use.
- D. Mil. Spec. MIL-PRF-19565C, Type I: Protective finish for outdoor use.
- E. Mil. Spec. MIL-PRFC-19565C, Type I or Type II: Vapor barrier compound for indoor use.
- F. ASTM C449: Mineral fiber hydraulic-setting thermal insulating and finishing cement.
- G. Other: Insulation manufacturers' published recommendations.

2.11 MECHANICAL FASTENERS

- A. Pins, anchors: Welded pins, or metal or nylon anchors with galvanized steel or fiber washer, or clips. Pin diameter shall be as recommended by the insulation manufacturer.
- B. Staples: Outward clinching galvanized steel. Staples are not allowed for below ambient vapor barrier applications.
- C. Wire: 1.3 mm thick (18 gage) soft annealed galvanized or 1.9 mm (14 gage) copper clad steel or nickel copper alloy or stainless steel.
- D. Bands: 13 mm (1/2 inch) nominal width, brass, galvanized steel, aluminum or stainless steel.
- E. Tacks, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall NOT be used to attach/close the any type of vapor retarder jacketing. Thumb tacks sometimes used on PVC jacketing and preformed fitting covers closures are not allowed for below ambient vapor barrier applications.

2.12 REINFORCEMENT AND FINISHES

- A. Glass fabric, open weave: ASTM D1668/D1668M, Type III (resin treated) and Type I (asphalt or white resin treated).
- B. Glass fiber fitting tape: Mil. Spec MIL-C-20079H, Type II, Class 1.
- C. Tape for Flexible Elastomeric Cellular Insulation: As recommended by the insulation manufacturer.
- D. Hexagonal wire netting: 25 mm (one inch) mesh, 0.85 mm thick (22 gage) galvanized steel.
- E. Corner beads: 50 mm (2 inch) by 50 mm (2 inch), 0.55 mm thick (26 gage) galvanized steel; or, 25 mm (1 inch) by 25 mm (1 inch), 0.47 mm thick (28 gage) aluminum angle adhered to 50 mm (2 inch) by 50 mm (2 inch) Kraft paper.
- F. PVC fitting cover: Fed. Spec L-P-535E, Composition A, 11-86 Type II, Grade GU, with Form B Mineral Fiber insert, for media temperature 10 to 121 degrees C (50 to 250 degrees F). Below 10 degrees C (50 degrees F) and above 121 degrees C (250 degrees F) provide mitered pipe insulation of the same type as insulating straight pipe. Provide double layer insert. Provide vapor barrier pressure sensitive tape matching the color of the PVC jacket.

2.13 FIRESTOPPING MATERIAL

- A. Other than pipe insulation, refer to Section 07 84 00, FIRESTOPPING.

2.14 FLAME AND SMOKE

- A. Unless shown otherwise all assembled systems shall meet flame spread 25 and smoke developed 50 rating as developed under ASTM and UL standards and specifications. See paragraph "Quality Assurance".

PART 3 - EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Required pressure tests of piping joints and connections shall be completed and the work approved by the Contracting Officer's Representative (COR) for application of insulation. Surface shall be clean and dry with all foreign materials, such as dirt, oil, loose scale and rust removed.
- B. Except for specific exceptions or as noted, insulate all specified equipment, and piping (pipe, fittings, valves, accessories). Insulate each pipe individually. Do not use scrap pieces of insulation where a full length section will fit.

- C. Insulation materials shall be installed with smooth and even surfaces, with jackets and facings drawn tight and smoothly cemented down and sealed at all laps. Insulation shall be continuous through all sleeves and openings, except at fire dampers and duct heaters (NFPA 90A).
- D. Vapor retarders shall be continuous and uninterrupted throughout systems with operating temperature 15 degrees C (60 degrees F) and below. Lap and seal vapor barrier over ends and exposed edges of insulation. Anchors, supports and other metal projections through insulation on cold surfaces shall be insulated and vapor sealed for a minimum length of 150 mm (6 inches).
- E. Install vapor stops with operating temperature 15 degrees C (60 degrees F) and below at all insulation terminations on either side of valves, pumps, fittings, and equipment and particularly in straight lengths every 4.6 to 6.1 meters (approx. 15 to 20 feet) of pipe insulation. The annular space between the pipe and pipe insulation of approx. 25 mm (1 inch) in length at every vapor stop shall be sealed with appropriate vapor barrier sealant. Bio-based materials shall be utilized when possible.
- F. Construct insulation on parts of equipment such as cold water pumps and heat exchangers that must be opened periodically for maintenance or repair, so insulation can be removed and replaced without damage. Install insulation with bolted 1 mm thick (20 gage) galvanized steel or aluminum covers as complete units, or in sections, with all necessary supports, and split to coincide with flange/split of the equipment. Do not insulate over equipment nameplate data.
- G. Insulation on hot piping and equipment shall be terminated square at items not to be insulated, access openings and nameplates. Cover all exposed raw insulation with white sealer coating (caution about coating's maximum temperature limit) or jacket material.
- H. Protect all insulations outside of buildings with aluminum jacket using lock joint or other approved system for a continuous weather tight system. Access doors and other items requiring maintenance or access shall be removable and sealable.
- I. Plumbing work not to be insulated unless otherwise noted:
 - 1. Piping and valves of fire protection system.
 - 2. Chromium plated brass piping.
 - 3. Water piping in contact with earth.
 - 4. Distilled water piping.
- J. Apply insulation materials subject to the manufacturer's recommended temperature limits. Apply adhesives, mastic and coatings at the manufacturer's recommended minimum wet or dry film thickness. Bio-based materials shall be utilized when possible.
- K. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. Use of polyurethane or polyisocyanurate spray-foam to fill a PVC elbow jacket is prohibited on cold applications.
- L. Firestop Pipe insulation:
 - 1. Provide firestopping insulation at fire and smoke barriers through penetrations. Firestopping insulation shall be UL listed as defined in Section 07 84 00, FIRESTOPPING.
 - 2. Pipe penetrations requiring fire stop insulation including, but not limited to the following:
 - a. Pipe risers through floors
 - b. Pipe chase walls and floors
 - c. Smoke partitions
 - d. Fire partitions
 - e. Hourly rated walls
- M. Freeze protection of above grade outdoor piping (over heat tracing tape): 20 mm (3/4 inch) thick insulation, for all pipe sizes 75 mm (3 inches) and smaller and 25 mm (1 inch) thick insulation for larger pipes. Provide metal jackets for all pipe insulations. Provide freeze protection for cold

water make-up piping and equipment where indicated on the drawings as described in Section 23 21 13, HYDRONIC PIPING (electrical heat tracing systems).

- N. Provide vapor barrier systems as follows:
 - 1. All piping exposed to outdoor weather.
 - 2. All interior piping conveying fluids exposed to outdoor air (i.e. in attics, ventilated (not air conditioned) spaces, etc.) below ambient air temperature.
- O. Provide metal jackets over insulation as follows:
 - 1. All plumbing piping exposed to outdoor weather.
 - 2. Piping exposed in building, within 1829 mm (6 feet) of the floor, that connects to sterilizers, kitchen and laundry equipment. Jackets may be applied with pop rivets except for cold pipe or tubing applications. Provide aluminum angle ring escutcheons at wall, ceiling or floor penetrations.
 - 3. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.
- P. Provide PVC jackets over insulation as follows:
 - 1. Piping exposed in building, within 1829 mm (6 feet) of the floor, on piping that is not precluded in previous sections.
 - 2. A 50 mm (2 inch) jacket overlap is required at longitudinal and circumferential joints with the overlap at the bottom.

3.2 INSULATION INSTALLATION

- A. Mineral Fiber Board:
 - 1. Vapor retarder faced board: Apply board on pins spaced not more than 300 mm (12 inches) on center each way, and not less than 75 mm (3 inches) from each edge of board. In addition to pins, apply insulation bonding adhesive to entire underside of horizontal metal surfaces. (Bio-based materials shall be utilized when possible.) Butt insulation edges tightly and seal all joints with laps and butt strips. After applying speed clips cut pins off flush and apply vapor seal patches over clips.
 - 2. Plain unfaced board:
 - a. Insulation shall be scored, beveled or mitered to provide tight joints and be secured to equipment with bands spaced 225 mm (9 inches) on center for irregular surfaces or with pins and clips on flat surfaces. Use corner beads to protect edges of insulation.
 - b. For hot equipment: Stretch 25 mm (1 inch) mesh wire, with edges wire laced together, over insulation and finish with insulating and finishing cement applied in one coat, 6 mm (1/4 inch) thick, trowelled to a smooth finish.
 - c. For cold equipment: Apply meshed glass fabric in a tack coat 1.5 to 1.7 square meter per liter (60 to 70 square feet per gallon) of vapor mastic and finish with mastic at 0.3 to 0.4 square meter per liter (12 to 15 square feet per gallon) over the entire fabric surface.
 - 3. Cold equipment: 40 mm (1-1/2 inch) thick insulation faced with vapor retarder ASJ or FSK. Seal all facings, laps, and termination points and do not use staples or other attachments that may puncture ASJ or FSK.
 - a. Water filter, chemical feeder pot or tank.
 - b. Pneumatic, cold storage water and surge tanks.
 - 4. Hot equipment: 40 mm (1-1/2 inch) thick insulation faced with unsealed ASJ or FSK.
 - a. Domestic water heaters and hot water storage tanks (not factory insulated).
 - b. Booster water heaters for dietetics dish and pot washers and for washdown grease-extracting hoods.
- B. Molded Mineral Fiber Pipe and Tubing Covering:
 - 1. Fit insulation to pipe, aligning all longitudinal joints. Seal longitudinal joint laps and circumferential butt strips by rubbing hard with a nylon sealing tool to assure a positive seal. Staples may be used to assist in securing insulation except for cold piping. Seal all

vapor retarder penetrations on cold piping with a generous application of vapor barrier mastic. Provide cellar glass inserts and install with metal insulation shields at outside pipe supports. Install freeze protection insulation over heating cable.

2. Contractor's options for fitting, flange and valve insulation:
 - a. Insulating and finishing cement for sizes less than 100 mm (4 inches) operating at surface temperature of 15 degrees C (60 degrees F) or more.
 - b. Factory premolded, one piece PVC covers with mineral fiber, (Form B), inserts surface temperature of above 4 degrees C (40 degrees F) to 121 degrees C (250 degrees F). Provide mitered preformed insulation of the same type as the installed straight pipe insulation for pipe temperatures below 4 degrees C (40 degrees F). Secure first layer of mineral fiber insulation with twine. Seal seam edges with vapor barrier mastic and secure with fitting tape.
 - c. Factory preformed, ASTM C547 or fabricated mitered sections, joined with adhesive or (hot only) wired in place. (Bio-based materials shall be utilized when possible.) For hot piping finish with a smoothing coat of finishing cement. For cold fittings, 15 degrees C (60 degrees F) or less, vapor seal with a layer of glass fitting tape imbedded between two 2 mm (1/16 inch) coats of vapor barrier mastic.
 - d. Fitting tape shall extend over the adjacent pipe insulation and overlap on itself at least 50 mm (2 inches).
3. Nominal thickness in millimeters and inches specified in the schedule at the end of this section.

C. Rigid Cellular Phenolic Foam:

1. Rigid closed cell phenolic insulation may be provided, exterior only, for piping, ductwork and equipment for temperatures up to 121 degrees C (250 degrees F).
2. Note the ASTM E84 or UL 723 surface burning characteristics requirements of maximum 25/50 indexes in paragraph "Quality Assurance".
3. Provide secure attachment facilities such as welding pins.
4. Apply insulation with joints tightly drawn together.
5. Apply adhesives, coverings, neatly finished at fittings, and valves.
6. Final installation shall be smooth, tight, neatly finished at all edges.
7. Minimum thickness in millimeters (inches) specified in the schedule at the end of this section.
8. Condensation control insulation: Minimum 25 mm (1 inch) thick for all pipe sizes depending on high humidity exposures.
 - a. Body of roof and overflow drains horizontal runs and offsets (including elbows) of interior downspout piping in all areas above pipe basement.
 - b. Waste piping from electric water coolers and icemakers to drainage system.
 - c. Waste piping located above basement floor from ice making and film developing equipment and air handling units, from equipment (including trap) to main vertical waste pipe.
 - d. MRI quench vent piping.
 - e. Bedpan sanitizer atmospheric vent
 - f. Reagent grade water piping.
 - g. Cold water piping, exterior only.

D. Cellular Glass Insulation:

1. Pipe and tubing, covering nominal thickness in millimeters and inches as specified in the schedule at the end of this section.
2. Underground piping other than or in lieu of that specified in Section 22 11 00, FACILITY WATER DISTRIBUTION: Type II, factory jacketed with a 3 mm laminate jacketing consisting of 3000 mm x 3000 mm (10 ft x 10 ft) asphalt impregnated glass fabric, bituminous mastic and outside protective plastic film.
 - a. 75 mm (3 inches) thick for hot water piping.
 - b. As scheduled at the end of this section for chilled water piping.

- c. Underground piping: Apply insulation with joints tightly butted. Seal longitudinal self-sealing lap. Use field fabricated or factory made fittings. Seal butt joints and fitting with jacketing as recommended by the insulation manufacturer. Use 100 mm (4 inch) wide strips to seal butt joints.
 - d. Provide expansion chambers for pipe loops, anchors and wall penetrations as recommended by the insulation manufacturer.
 - e. Underground insulation shall be inspected and approved by the COR as follows:
 - 1) Insulation in place before coating.
 - 2) After coating.
 - f. Sand bed and backfill: Minimum 75 mm (3 inches) all around insulated pipe or tank, applied after coating has dried.
 - g. All piping up to 482 degrees C (900 degrees F) requiring protection from physical heavy contact/abuse including in mechanical rooms and exposures to the public.
 - 3. Cold equipment: 50 mm (2 inch) thick insulation faced with ASJ.
- E. Polyisocyanurate Closed-Cell Rigid Insulation:
- 1. Polyisocyanurate closed-cell rigid insulation (PIR) may be provided for exterior piping and equipment for temperature up to 149 degree C (300 degree F).
 - 2. Install insulation, vapor retarder and jacketing per manufacturer's recommendations. Particular attention should be paid to recommendations for joint staggering, adhesive application, external hanger design, expansion/contraction joint design and spacing and vapor retarder integrity.
 - 3. Install insulation with all joints tightly butted (except expansion) joints in hot applications). Provide insulation contractions joints for very cold process temperatures.
 - 4. If insulation thickness exceeds 65 mm (2-1/2 inches), install as a double layer system with longitudinal (lap) and butt joint staggering as recommended by manufacturer.
 - 5. For cold applications, vapor retarder shall be installed in a continuous manner. No staples, rivets, screws or any other attachment device capable of penetrating the vapor retarder shall be used to attach the vapor retarder or jacketing. No wire ties capable of penetrating the vapor retarder shall be used to hold the insulation in place. Stainless steel banding shall be used for cold applications to attach PVC or metal jacketing.
 - 6. Elbows, flanges and other fittings shall be insulated with the same material as is used on the pipe straights. The elbow/ fitting insulation shall be field-fabricated, mitered or factory prefabricated to the necessary size and shape to fit on the elbow/ fitting. Use of polyurethane or polyisocyanurate spray-foam to fill PVC elbow jacket is prohibited on cold applications.
 - 7. For cold applications, the vapor retarder on elbows/fittings shall be either mastic-fabric-mastic or 2 mil thick PVDC vapor retarder adhesive tape. Bio-based materials shall be utilized when possible.
 - 8. All PVC and metal jacketing shall be installed so as to naturally shed water. Joints shall point down and shall be sealed with either adhesive or caulking (except for periodic slip joints). Bio-based materials shall be utilized when possible.
 - 9. Note the NFPA 90A burning characteristic requirements of 25/50 in paragraph "Quality Assurance". Refer to paragraph "General Requirements" for items not to be insulated.
 - 10. Minimum thickness in millimeter (inches) specified in the schedule at the end of this section.
- F. Flexible Elastomeric Cellular Thermal Insulation:
- 1. Apply insulation and fabricate fittings in accordance with the manufacturer's installation instructions and finish with two coats of weather resistant finish as recommended by the insulation manufacturer. External vapor barrier jacketing may be required for expected or anticipated high humidity exposures. See ASTM C1710.
 - 2. Pipe and tubing insulation:
 - a. Use proper size material. Do not stretch or strain insulation.

- b. To avoid undue compression of insulation, use supports as recommended by the elastomeric insulation manufacturer. Insulation shields are specified under Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- c. Where possible, slip insulation over the pipe or tubing prior to connection, and seal the butt joints with adhesive. Where the slip-on technique is not possible, slit the insulation and apply it to the pipe sealing the seam and joints with contact adhesive. Optional tape sealing, as recommended by the manufacturer, may be employed. Bio-based materials shall be utilized when possible.
3. Apply sheet insulation to flat or large curved surfaces with 100 percent adhesive coverage. For fittings and large pipe, apply adhesive to seams only.
4. Pipe insulation: nominal thickness in millimeters (inches as specified in the schedule at the end of this section.

G. Calcium Silicate:

1. Minimum thickness in millimeter (inches) specified below for piping other than in boiler plant.

Nominal Thickness Of Calcium Silicate Insulation (Non-Boiler Plant)				
Nominal Pipe Size Millimeters (Inches)	Thru 25 (1)	32 to 75 (1- 1/4 to 3)	100-200 (4 to 8)	Greater than 200 (8)
93-260 degrees C (199-500 degrees F)(HPS, HPR)	100(4)	125(5)	150(6)	Greater than 150(6)

2. MRI Quench Vent Insulation: Type I, class D, 150 mm (6 inch) nominal thickness.

3.3 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.4 PIPE INSULATION SCHEDULE

- A. Provide insulation for piping systems as scheduled below:

Insulation Thickness Millimeters (Inches)					
		Nominal Pipe Size Millimeters (Inches)			
Operating Temperature Range/Service	Insulation Material	Less than 25 (1)	25 – 32 (1 – 1¼)	38 – 75 (1½ - 3)	100 (4) and Greater
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Mineral Fiber (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Rigid Cellular Phenolic Foam (Above ground piping only) (exterior locations only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F)	Polyiso-cyanurate Closed-Cell Rigid	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

(Domestic Hot Water Supply and Return)	(Exterior Locations only)				
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Flexible Elastomeric Cellular Thermal (Above ground piping only)	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)
38-60 degrees C (100-140 degrees F) (Domestic Hot Water Supply and Return)	Cellular Glass Thermal	38 (1.5)	38 (1.5)	50 (2.0)	50 (2.0)

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SECTION 22 08 00 COMMISSIONING OF PLUMBING SYSTEMS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. The requirements of this Section apply to all sections of Division 22.
- B. This project will have selected building systems commissioned. The complete list of equipment and systems to be commissioned are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. The commissioning process, which the Contractor is responsible to execute, is defined in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS. A Commissioning Agent (CxA) appointed by the Department of Veterans Affairs will manage the commissioning process.

1.2 RELATED WORK

- A. Section 01 00 00 GENERAL REQUIREMENTS.
- B. Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.
- C. Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

1.3 SUMMARY

- A. This Section includes requirements for commissioning plumbing systems, subsystems and equipment. This Section supplements the general requirements specified in Section 01 91 00 General Commissioning Requirements.
- B. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for more specifics regarding processes and procedures as well as roles and responsibilities for all Commissioning Team members.

1.4 DEFINITIONS

- A. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for definitions.

1.5 COMMISSIONED SYSTEMS

- A. Commissioning of a system or systems specified in Division 22 is part of the construction process. Documentation and testing of these systems, as well as training of the VA's Operation and Maintenance personnel in accordance with the requirements of Section 01 91 00 and of Division 22, is required in cooperation with the VA and the Commissioning Agent.
- B. The Plumbing systems commissioning will include the systems listed in Section 01 91 00 General Commissioning Requirements:

1.6 SUBMITTALS

- A. The commissioning process requires review of selected Submittals. The Commissioning Agent will provide a list of submittals that will be reviewed by the Commissioning Agent. This list will be reviewed and approved by the VA prior to forwarding to the Contractor. Refer to Section 01 33 23 SHOP DRAWINGS, PRODUCT DATA, and SAMPLES for further details.
- B. The commissioning process requires Submittal review simultaneously with engineering review. Specific submittal requirements related to the commissioning process are specified in Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 CONSTRUCTION INSPECTIONS

- A. Commissioning of the Building Plumbing Systems will require inspection of individual elements of the Plumbing construction throughout the construction period. The Contractor shall coordinate with the Commissioning Agent in accordance with Section 01 91 00 and the Commissioning Plan to schedule inspections as required to support the commissioning process.

3.2 PRE-FUNCTIONAL CHECKLISTS

- A. The Contractor shall complete Pre-Functional Checklists to verify systems, subsystems, and equipment installation is complete and systems are ready for Systems Functional Performance Testing. The Commissioning Agent will prepare Pre-Functional Checklists to be used to document equipment installation. The Contractor shall complete the checklists. Completed checklists shall be submitted to the VA and to the Commissioning Agent for review. The Commissioning Agent may spot check a sample of completed checklists. If the Commissioning Agent determines that the information provided on the checklist is not accurate, the Commissioning Agent will return the marked-up checklist to the Contractor for correction and resubmission. If the Commissioning Agent determines that a significant number of completed checklists for similar equipment are not accurate, the Commissioning Agent will select a broader sample of checklists for review. If the Commissioning Agent determines that a significant number of the broader sample of checklists is also inaccurate, all the checklists for the type of equipment will be returned to the Contractor for correction and resubmission. Refer to SECTION 01 91 00 GENERAL COMMISSIONING REQUIREMENTS for submittal requirements for Pre-Functional Checklists, Equipment Startup Reports, and other commissioning documents.

3.3 CONTRACTORS TESTS

- A. Contractor tests as required by other sections of Division 22 shall be scheduled and documented in accordance with Section 01 00 00 GENERAL REQUIREMENTS. All testing shall be incorporated into the project schedule. Contractor shall provide no less than 7 calendar days' notice of testing. The Commissioning Agent will witness selected Contractor tests at the sole discretion of the Commissioning Agent. Contractor tests shall be completed prior to scheduling Systems Functional Performance Testing.

3.4 SYSTEMS FUNCTIONAL PERFORMANCE TESTING:

- A. The Commissioning Process includes Systems Functional Performance Testing that is intended to test systems functional performance under steady state conditions, to test system reaction to changes in operating conditions, and system performance under emergency conditions. The Commissioning Agent will prepare detailed Systems Functional Performance Test procedures for review and approval by the VA Contracting Officer Representative. The Contractor shall review and comment on the tests prior to approval. The Contractor shall provide the required labor, materials, and test equipment identified in the test procedure to perform the tests. The Commissioning Agent will witness and document the testing. The Contractor shall sign the test reports to verify tests were performed. See Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS, for additional details.

3.5 TRAINING OF VA PERSONNEL

- A. Training of the VA operation and maintenance personnel is required in cooperation with the VA Contracting Officer Representative and Commissioning Agent. Provide competent, factory authorized personnel to provide instruction to operation and maintenance personnel concerning the location, operation, and troubleshooting of the installed systems. Contractor shall submit training agendas and trainer resumes in accordance with the requirements of Section 01 91 00.

The instruction shall be scheduled in coordination with the VA Contracting Officer Representative after submission and approval of formal training plans. Refer to Section 01 91 00 GENERAL COMMISSIONING REQUIREMENTS and Division 22 Sections for additional Contractor training requirements.

----- END -----

SECTION 22 11 00

FACILITY WATER DISTRIBUTION

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Domestic water systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 07 84 00, FIRESTOPPING.
- F. Section 07 92 00, JOINT SEALANTS.
- G. Section 09 91 00, PAINTING.
- H. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
- I. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- J. Section 22 07 11, PLUMBING INSULATION.
- K. SECTION 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007 (R2013)..... Scheme for Identification of Piping Systems
 - B16.3-2011..... Malleable Iron Threaded Fittings: Classes 150 and 300
 - B16.9-2012..... Factory-Made Wrought Buttwelding Fittings
 - B16.11-2011..... Forged Fittings, Socket-Welding and Threaded
 - B16.12-2009 (R2014)..... Cast Iron Threaded Drainage Fittings
 - B16.15-2013 Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.18-2012..... Cast Copper Alloy Solder Joint Pressure Fittings
 - B16.22-2013..... Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
 - B16.24-2011..... Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes 150, 300, 600, 900, 1500, and 2500
 - B16.51-2013..... Copper and Copper Alloy Press-Connect Fittings

ASME Boiler and Pressure Vessel Code -

BPVC Section IX-2015.....Welding, Brazing, and Fusing Qualifications

- C. American Society of Sanitary Engineers (ASSE):
1010-2004Performance Requirements for Water Hammer Arresters
- D. American Society for Testing and Materials (ASTM):
A47/A47M-1999 (R2014) Standard Specification for Ferritic Malleable Iron Castings
A53/A53M-2012 Standard Specification for Pipe, Steel, Black and Hot-Dipped,
Zinc-Coated, Welded and Seamless
A183-2014..... Standard Specification for Carbon Steel Track Bolts and Nuts
A269/A269M-2014e1 Standard Specification for Seamless and Welded Austenitic
Stainless Steel Tubing for General Service
A312/A312M-2015 Standard Specification for Seamless, Welded, and Heavily Cold
Worked Austenitic Stainless Steel Pipes
A403/A403M-2014 Standard Specification for Wrought Austenitic Stainless Steel
Piping Fittings
A536-1984 (R2014)..... Standard Specification for Ductile Iron Castings
A733-2013..... Standard Specification for Welded and Seamless Carbon Steel
and Austenitic Stainless Steel Pipe Nipples
B32-2008 (R2014)..... Standard Specification for Solder Metal
B43-2014..... Standard Specification for Seamless Red Brass Pipe, Standard
Sizes
B61-2008 (R2013)..... Standard Specification for Steam or Valve Bronze Castings
B62-2009..... Standard Specification for Composition Bronze or Ounce Metal
Castings
B75/B75M-2011 Standard Specification for Seamless Copper Tube
B88-2014..... Standard Specification for Seamless Copper Water Tube
B584-2014..... Standard Specification for Copper Alloy Sand Castings for
General Applications
B687-1999 (R2011)..... Standard Specification for Brass, Copper, and Chromium-Plated
Pipe Nipples
C919-2012..... Standard Practice for Use of Sealants in Acoustical Applications
D1785-2012..... Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic
Pipe, Schedules 40, 80, and 120
D2000-2012..... Standard Classification System for Rubber Products in
Automotive Applications
D2564-2012..... Standard Specification for Solvent Cements for Poly (Vinyl
Chloride) (PVC) Plastic Piping Systems
D2657-2007..... Standard Practice for Heat Fusion Joining of Polyolefin Pipe and
Fittings
D2855-1996 (R2010) Standard Practice for Making Solvent-Cemented Joints with Poly
(Vinyl Chloride) (PVC) Pipe and Fittings

- D4101-2014.....Standard Specification for Polypropylene Injection and Extrusion Materials
- E1120-2008.....Standard Specification for Liquid Chlorine
- E1229-2008.....Standard Specification for Calcium Hypochlorite
- F2389-2010.....Standard Specification for Pressure-rated Polypropylene (PP) Piping Systems
- F2620-2013.....Standard Practice for Heat Fusion Joining of Polyethylene Pipe and Fittings
- F2769-2014.....Standard Specification for Polyethylene of Raised Temperature (PE-RT) Plastic Hot and Cold-Water Tubing and Distribution Systems
- E. American Water Works Association (AWWA):
 - C110-2012.....Ductile-Iron and Gray-Iron Fittings
 - C151-2009.....Ductile Iron Pipe, Centrifugally Cast
 - C153-2011.....Ductile-Iron Compact Fittings
 - C203-2008.....Coal-Tar Protective Coatings and Linings for Steel Water Pipelines - Enamel and Tape - Hot Applied
 - C213-2007.....Fusion-Bonded Epoxy Coating for the Interior and Exterior of Steel Water Pipelines
 - C651-2014.....Disinfecting Water Mains
- F. American Welding Society (AWS):
 - A5.8M/A5.8-2011-AMD1Specification for Filler Metals for Brazing and Braze Welding
- G. International Code Council (ICC):
 - IPC-2018International Plumbing Code
- H. Manufacturers Specification Society (MSS):
 - SP-58-2009Pipe Hangers and Supports - Materials, Design, Manufacture, Selection, Application, and Installation
 - SP-72-2010aBall Valves with Flanged or Butt-Welding Ends for General Service
 - SP-110-2010Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends
- I. NSF International (NSF):
 - 14-2015Plastics Piping System Components and Related Materials
 - 61-2014aDrinking Water System Components – Health Effects
 - 372-2011Drinking Water System Components – Lead Content
- J. Plumbing and Drainage Institute (PDI):
 - PDI-WH 201-2010Water Hammer Arrestors
- K. Department of Veterans Affairs:
 - H-18-8-Seismic Design Handbook

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.

- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 11 00, FACILITY WATER DISTRIBUTIONS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. All items listed in Part 2 - Products.
- D. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replacement parts:
 - 1. Include complete list indicating all components of the systems.
 - 2. Include complete diagrams of the internal wiring for each item of equipment.
 - 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- E. Completed System Readiness Checklist provided by the CxA and completed by the Contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

- A. A certificate shall be submitted prior to welding of steel piping showing the Welder's certification. The certificate shall be current and no more than one year old. Welder's qualifications shall be in accordance with ASME BPVC Section IX.
- B. All grooved joint couplings, fittings, valves, and specialties shall be the products of a single manufacturer. Grooving tools shall be by the same manufacturer as the groove components.
- C. All pipe, couplings, fittings, and specialties shall bear the identification of the manufacturer and any markings required by the applicable referenced standards.
- D. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 SPARE PARTS

- A. For mechanical press-connect fittings, provide tools required for each pipe size used at the facility.

1.7 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices shall be included. A list of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.

- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2010 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certificate if applicable that all results of tests were within limits specified. If a certificate is not available, all documentation shall be on the Certifier's letterhead.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead are prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61, Section 9.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 UNDERGROUND WATER SERVICE CONNECTIONS TO BUILDINGS

- A. From inside face of exterior wall to a distance of approximately 1500 mm (5 feet) outside of building and underground inside building, material to be the same for the size specified inside the building.
- B. 75 mm (3 inch) Diameter and Greater: Ductile iron, AWWA C151, 2413 kPa (350 psig) pressure class, exterior bituminous coating, and cement lined. Bio-based materials shall be utilized when possible. Provide flanged and anchored connection to interior piping.
- C. Under 75 mm (3 inch) Diameter: Copper tubing, ASTM B88, Type K, seamless, annealed. Fittings are as specified in paragraph "Above Ground (Interior) Water Piping". Use brazing alloys, AWS A5.8M/A5.8, Classification BCuP.
- D. Flexible Expansion Joint: Ductile iron with ball joints rated for 1725 kPa (250 psig) working pressure conforming to AWWA C153, capable of deflecting a minimum of 20 degrees in each direction. Flexible expansion joint size shall match the pipe size it is connected to and shall have the expansion capability designed as an integral part of the ductile iron ball castings. Pressure containing parts shall be lined with a minimum of 15 mils of fusion bonded epoxy conforming to the applicable requirements of AWWA C213 and shall be factory tested with a 1500 volt spark test. Flexible expansion joint shall have flanged connections conforming to AWWA C110. Bolts and nuts shall be 316 stainless steel and gaskets shall be neoprene. The flexible expansion fitting shall not expand or exert an axial thrust under internal water pressure. Provide piping joint restraints at each mechanical joint end connection and piping restraints at the penetration of the building wall. The restraints shall be provided to address the developed thrust at the change of piping direction.

2.3 ABOVE GROUND (INTERIOR) WATER PIPING

- A. Pipe: Copper tube, ASTM B88, Type K or L, drawn. For pipe 150 mm (6 inches) and larger, stainless steel, ASTM A312, schedule 40 shall be used.
- B. Fittings for Copper Tube:

1. Wrought copper or bronze castings conforming to ASME B16.18 and B16.22. Unions shall be bronze, MSS SP-72, MSS SP-110, solder or braze joints. Use 95/5 tin and antimony for all soldered joints.
 2. Grooved fittings, 50 to 150 mm (2 to 6 inch) wrought copper ASTM B75/B75M C12200, 125 to 150 mm (5 to 6 inch) bronze casting ASTM B584, C84400. Mechanical grooved couplings, 2070 kpa (300 psig) minimum ductile iron, ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
 3. Mechanical press-connect fittings for copper pipe and tube are prohibited.
 4. Mechanically formed tee connection: Form mechanically extracted collars in a continuous operation by drilling pilot hole and drawing out tube surface to form collar, having a height of not less than three times the thickness of tube wall. Adjustable collaring device shall ensure proper tolerance and complete uniformity of the joint. Notch and dimple joining branch tube in a single process to provide free flow where the branch tube penetrates the fitting. Braze joints.
 5. Flanged fittings, bronze, class 150, solder-joint ends conforming to ASME B16.24.
- C. Fittings for Stainless Steel:
1. Stainless steel butt-welded fittings, Type 316, Schedule 10, conforming to ASME B16.9.
 2. Grooved fittings, stainless steel, Type 316, Schedule 40, conforming to ASTM A403/A403M. Segmentally fabricated fittings are not allowed. Mechanical grooved couplings, ductile iron, 4138 kPa (600 psig), ASTM A536 Grade 448-310-12 (Grade 65-45-12), or malleable iron, ASTM A47/A47M Grade 22410 (Grade 32510) housing, with EPDM gasket, steel track head bolts, ASTM A183, coated with copper colored alkyd enamel.
- D. Adapters: Provide adapters for joining pipe or tubing with dissimilar end connections.
- E. Solder: ASTM B32 alloy type Sb5, HA or HB. Provide non-corrosive flux.
- F. Brazing alloy: AWS A5.8M/A5.8, brazing filler metals shall be BCuP series for copper to copper joints and BAg series for copper to steel joints.
- G. Re-agent Grade Water Piping and Dialysis Water Piping:
1. Polypropylene, ASTM F2389, Schedule 80 pressure pipe without additions of modifiers, plasticizers, colorants, stabilizers or lubricants. Bio-based materials shall be utilized when possible. This virgin un-plasticized pipe and fittings shall transport 10 megohm water with no loss of purity. Provide socket or butt end fittings with ASTM D2657 heat fusion joints.
 2. Polyethylene, ASTM F2769, Schedule 80, food and medical grade, capable of transporting 10 megohm water with no loss of purity. Processed by continuous compression molding without the addition of fillers, polymer modifiers or processing aids. Uniform color with no cracks, flaws, blisters or other imperfections in appearance. Provide ASTM D2657 or ASTM F2620 heat fusion butt welded joints. In accordance with manufacturer's recommendations, provide continuous channel support under all horizontal piping.
 3. Reverse Osmosis (RO) Water Piping:
 - a. Low Pressure Feed, Reject and Recycle Piping: Less than or equal to 520 kPa (75 psig): ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
 - b. RO Product Tubing From Each Membrane Housing: ASTM D1785, Schedule 80 PVC, ASTM D2855 socket welded and flanged.
 - c. Low Pressure Control and Pressure Gage Tubing: Polyethylene.
 - d. High Pressure Reject and Recycle Piping: Greater than 520 kPa (75 psig): ASTM A269/A269M, Type 304 schedule 10 stainless steel with butt welded joints.
 - e. High Pressure Control and Pressure Gage Tubing: 6895 kPa (1000 psig) burst nylon.

2.4 EXPOSED WATER PIPING

- A. Finished Room: Use full iron pipe size chrome plated brass piping for exposed water piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
 - 1. Pipe: ASTM B43, standard weight.
 - 2. Fittings: ASME B16.15 cast bronze threaded fittings with chrome finish.
 - 3. Nipples: ASTM B687, Chromium-plated.
 - 4. Unions: MSS SP-72, MSS SP-110, brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. Unfinished Rooms, Mechanical Rooms and Kitchens: Chrome-plated brass piping is not required. Paint piping systems as specified in Section 09 91 00, PAINTING.

2.5 TRAP PRIMER WATER PIPING

- A. Pipe: Copper tube, ASTM B88, type K, hard drawn.
- B. Fittings: Bronze castings conforming to ASME B16.18 Solder joints.
- C. Solder: ASTM B32 alloy type Sb5. Provide non-corrosive flux.

2.6 STRAINERS

- A. Provide on high pressure side of pressure reducing valves, on suction side of pumps, on inlet side of indicating and control instruments and equipment subject to sediment damage and where shown on drawings. Strainer element shall be removable without disconnection of piping.
- B. Water: Basket or "Y" type with easily removable cover and brass strainer basket.
- C. Body: Less than 75 mm (3 inches), brass or bronze; 75 mm (3 inches) and greater, cast iron or semi-steel.

2.7 DIELECTRIC FITTINGS

- A. Provide dielectric couplings or unions between pipe of dissimilar metals.

2.8 STERILIZATION CHEMICALS

- A. Hypochlorite: ASTM E1229.
- B. Liquid Chlorine: ASTM E1120.

2.9 WATER HAMMER ARRESTER

- A. Closed copper tube chamber with permanently sealed 413 kPa (60 psig) air charge above a Double O-ring piston. Two high heat Buna-N O-rings pressure packed and lubricated with FDA approved silicone compound. All units shall be designed in accordance with ASSE 1010. Access shall be provided where devices are concealed within partitions or above ceilings. Size and install in accordance with PDI-WH 201 requirements. Provide water hammer arrestors at:
 - 1. All solenoid valves.
 - 2. All groups of two or more flush valves.
 - 3. All quick opening or closing valves.
 - 4. All medical washing equipment.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Comply with the International Plumbing Code and the following:
 - 1. Install branch piping for water from the piping system and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.

2. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for plastic and glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
3. All pipe runs shall be laid out to avoid interference with other work/trades.
4. Install union and shut-off valve on pressure piping at connections to equipment.
5. Pipe Hangers, Supports and Accessories:
 - a. All piping shall be supported per the IPC, H-18-8 Seismic Design Handbook, MSS SP-58, and SMACNA as required.
 - b. Shop Painting and Plating: Hangers, supports, rods, inserts and accessories used for pipe supports shall be shop coated with zinc chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
 - c. Floor, Wall and Ceiling Plates, Supports, Hangers:
 - 1) Solid or split un-plated cast iron.
 - 2) All plates shall be provided with set screws.
 - 3) Pipe Hangers: Height adjustable clevis type.
 - 4) Adjustable Floor Rests and Base Flanges: Steel.
 - 5) Concrete Inserts: "Universal" or continuous slotted type.
 - 6) Hanger Rods: Mild, low carbon steel, fully threaded or Threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 7) Pipe Hangers and Riser Clamps: Malleable iron or carbon steel. Pipe Hangers and riser clamps shall have a copper finish when supporting bare copper pipe or tubing.
 - 8) Rollers: Cast iron.
 - 9) Self-drilling type expansion shields shall be "Phillips" type, with case hardened steel expander plugs.
 - 10) Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield thickness and length shall be engineered and sized for distribution of loads to preclude crushing of insulation without breaking the vapor barrier. The shield shall be sized for the insulation and have flared edges to protect vapor-retardant jacket facing. To prevent the shield from sliding out of the clevis hanger during pipe movement, center-ribbed shields shall be used.
 - 11) Miscellaneous Materials: As specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. Provide all necessary auxiliary steel to provide that support.
 - 12) With the installation of each flexible expansion joint, provide piping restraints for the upstream and downstream section of the piping at the flexible expansion joint. Provide calculations supporting the restraint length design and type of selected restraints. Restraint calculations shall be based on the criteria from the manufacturer regarding their restraint design.
6. Install chrome plated cast brass escutcheon with set screw at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
7. Penetrations:
 - a. Firestopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, install a fire stop that provides an effective barrier against the spread of fire, smoke, and gases as specified in Section 07 84 00, FIRESTOPPING. Completely fill and seal clearances between raceways and openings with the firestopping materials.

- b. Waterproofing: At floor penetrations, completely seal clearances around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
 - c. Acoustical sealant: Where pipes pass through sound rated walls, seal around the pipe penetration with an acoustical sealant that is compliant with ASTM C919.
- B. Domestic Water piping shall conform to the following:
- 1. Grade all lines to facilitate drainage. Provide drain valves at bottom of risers and all low points in system. Design domestic hot water circulating lines with no traps.
 - 2. Connect branch lines at bottom of main serving fixtures below and pitch down so that main may be drained through fixture. Connect branch lines to top of main serving only fixtures located on floor above.

3.2 TESTS

- A. General: Test system either in its entirety or in sections. Submit testing plan to COR 10 working days prior to test date.
- B. Potable Water System: Test after installation of piping and domestic water heaters, but before piping is concealed, before covering is applied, and before plumbing fixtures are connected. Fill systems with water and maintain hydrostatic pressure of 1035 kPa (150 psig) gage for two hours. No decrease in pressure is allowed. Provide a pressure gage with a shutoff and bleeder valve at the highest point of the piping being tested. Pressure gauge shall have 1 psig increments.
- C. Re-agent Grade Water Systems: Fill system with water and maintain hydrostatic pressure of 1380 kPa (200 psig) gage during inspection and prove tight.
- D. All Other Piping Tests: Test new installed piping under 1-1/2 times actual operating conditions and prove tight.
- E. The test pressure shall hold for the minimum time duration required by the applicable plumbing code or authority having jurisdiction.

3.3 STERILIZATION

- A. After tests have been successfully completed, thoroughly flush and sterilize the interior domestic water distribution system in accordance with AWWA C651.
- B. Use liquid chlorine or hypochlorite for sterilization.

3.4 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.5 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 13 00

FACILITY SANITARY AND VENT PIPING

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section pertains to sanitary sewer and vent systems, including piping, equipment and all necessary accessories as designated in this section.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
- F. Section 07 92 00, JOINT SEALANTS: Sealant products.
- G. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
- H. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
- I. Section 22 07 11, PLUMBING INSULATION.
- J. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS
- K. Section 26 05 26, GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS
- L. Section 26 05 33, RACEWAY AND BOXES FOR ELECTRICAL SYSTEMS

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A13.1-2007..... Scheme for the Identification of Piping Systems
 - A112.36.2M-1991(R 2012).... Cleanouts
 - A112.6.3-2001 (R2007)..... Standard for Floor and Trench Drains
 - B1.20.1-2013..... Pipe Threads, General Purpose (Inch)
 - B16.1-2010..... Gray Iron Pipe Flanges and Flanged Fittings
 - B16.4-2011..... Standard for Grey Iron Threaded Fittings Classes 125 and 250
 - B16.15-2013..... Cast Copper Alloy Threaded Fittings, Classes 125 and 250
 - B16.18-2012..... Cast Copper Alloy Solder Joint Pressure Fittings
 - B16.21-2011..... Nonmetallic Flat Gaskets for Pipe Flanges
 - B16.22-2013..... Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings

- B16.23-2011 Cast Copper Alloy Solder Joint Drainage Fittings: DWV
- B16.24-2001 (R2006) Cast Copper Alloy Pipe Flanges and Flanged Fittings
- B16.29-2012 Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings: DWV
- B16.39-2009 Malleable Iron Threaded Pipe Unions Classes 150, 250, and 300
- B18.2.1-2012 Square, Hex, Heavy Hex, and Askew Head Bolts and Hex, Heavy Hex, Hex Flange, Lobed Head, and Lag Screws (Inch Series)
- C. American Society of Sanitary Engineers (ASSE):
- 1001-2008 Performance Requirements for Atmospheric Type Vacuum Breakers
- 1018-2001 Performance Requirements for Trap Seal Primer Valves – Potable Water Supplied
- 1044-2001 Performance Requirements for Trap Seal Primer Devices – Drainage Types and Electronic Design Types
- 1079-2012 Performance Requirements for Dielectric Pipe Unions
- D. American Society for Testing and Materials (ASTM):
- A53/A53M-2012 Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated, Welded and Seamless
- A74-2013a Standard Specification for Cast Iron Soil Pipe and Fittings
- A888-2013a Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- B32-2008 Standard Specification for Solder Metal
- B43-2009 Standard Specification for Seamless Red Brass Pipe, Standard Sizes
- B75-2011 Standard Specification for Seamless Copper Tube
- B88-2009 Standard Specification for Seamless Copper Water Tube
- B306-2013 Standard Specification for Copper Drainage Tube (DWV)
- B584-2013 Standard Specification for Copper Alloy Sand Castings for General Applications
- B687-1999 (R 2011) Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
- B813-2010 Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
- B828-2002 (R 2010) Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings
- C564-2012 Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
- D1785-2012 Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80, and 120
- D2321-2011 Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications

- D2564-2012.....Standard Specification for Solvent Cements for Poly(Vinyl Chloride) (PVC) Plastic Piping Systems
- D2665-2012.....Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
- D2855-1996 (R 2010)Standard Practice for Making Solvent-Cemented Joints with Poly(Vinyl Chloride) (PVC) Pipe and Fittings
- D5926-2011.....Standard Specification for Poly(Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
- F402-2005 (R 2012)Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastic Pipe and Fittings
- F477-2010Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F1545-1997 (R 2009)Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges
- E. Cast Iron Soil Pipe Institute (CISPI):
 - 2006Cast Iron Soil Pipe and Fittings Handbook
 - 301-2012Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
 - 310-2012Specification for Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- F. Copper Development Association, Inc. (CDA):
 - A4015Copper Tube Handbook
- G. International Code Council (ICC):
 - IPC-2018International Plumbing Code
- H. Manufacturers Standardization Society (MSS):
 - SP-123-2013Non-Ferrous Threaded and Solder-Joint Unions for Use With Copper Water Tube
- I. National Fire Protection Association (NFPA):
 - 70-2020National Electrical Code (NEC)
- J. Plumbing and Drainage Institute (PDI):
 - WH-201 (R 2010)Water Hammer Arrestors Standard
- K. Underwriters' Laboratories, Inc. (UL):
 - 508-99 (R2013)Standard For Industrial Control Equipment

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 13 00, FACILITY SANITARY AND VENT PIPING", with applicable paragraph identification.

- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Piping.
 - 2. Floor Drains.
 - 3. Grease Removal Unit.
 - 4. Cleanouts.
 - 5. Trap Seal Protection.
 - 6. Penetration Sleeves.
 - 7. Pipe Fittings.
 - 8. Traps.
 - 9. Exposed Piping and Fittings.
- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane or the floor drain.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2010 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- B. Certification documentation shall be provided prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and a certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 SANITARY WASTE, DRAIN, AND VENT PIPING

- A. Cast iron waste, drain, and vent pipe and fittings.
 - 1. Cast iron waste, drain, and vent pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Sanitary pipe extensions to a distance of approximately 1500 mm (5 feet) outside of the building.
 - c. Interior waste and vent piping above grade.
 - 2. Cast iron Pipe shall be bell and spigot or hubless (plain end or no-hub or hubless).
 - 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
 - 4. Cast iron pipe and fittings shall be made from a minimum of 95 percent post-consumer recycled material.
 - 5. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.

- B. Copper Tube, (DWV):
1. Copper DWV tube sanitary waste, drain and vent pipe may be used for piping above ground, except for urinal drains.
 2. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 3. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME B16.29.
 4. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.

2.2 PUMP DISCHARGE PIPING

- A. Galvanized steel pump discharge pipe and fittings:
1. Galvanized steel pipe shall be Schedule 40 weight class conforming to ASTM A53/A53M, with square cut grooved or threaded ends to match joining method.
 2. Fittings shall be Class 125, gray-iron threaded fittings conforming to ASME B16.4.
 3. Unions shall be Class 150 hexagonal-stock body with ball and socket, metal to metal, bronze seating surface, malleable iron conforming to ASME B16.39 with female threaded ends.
 4. Flanges shall be Class 125 cast iron conforming to ASME B16.1.
 - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
 - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
- B. Copper pump discharge pipe and fittings:
1. Copper tube shall be hard drawn Type L conforming to ASTM B88.
 2. Fittings shall be wrought copper conforming to ASME B16.22 with solder joint ends.
 3. Unions shall be copper alloy, hexagonal stock body with ball and socket, metal to metal seating surface conforming to MSS SP-123 with female solder-joint.
 4. Flanges shall be Class 150, cast copper conforming to ASME B16.24 with solder-joint end.
 - a. Flange gaskets shall be full face, flat nonmetallic, asbestos free conforming to ASME B16.21.
 - b. Flange nuts and bolts shall be carbon steel conforming to ASME B18.2.1.
 5. Solder shall be lead free, water flushable flux conforming to ASTM B32 and ASTM B813.

2.3 EXPOSED WASTE PIPING

- A. Chrome plated brass piping of full iron pipe size shall be used in finished rooms for exposed waste piping connecting fixtures, casework, cabinets, equipment and reagent racks when not concealed by apron including those furnished by the Government or specified in other sections.
1. The Pipe shall meet ASTM B43, regular weight.
 2. The Fittings shall conform to ASME B16.15 or ASTM D2665.
 3. Nipples shall conform to ASTM B687, Chromium-plated.
 4. Unions shall be brass or bronze with chrome finish. Unions 65 mm (2-1/2 inches) and larger shall be flange type with approved gaskets.
- B. In unfinished Rooms such as mechanical Rooms and Kitchens, Chrome-plated brass piping is not required. The pipe materials specified under the paragraph "Sanitary Waste, Drain, and Vent Piping" can be used. The sanitary pipe in unfinished rooms shall be painted as specified in Section 09 91 00, PAINTING.

2.4 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be elastomeric, sleeve type reducing or transition pattern and include shear and corrosion resistant metal, tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.

2. For dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. The dielectric fittings shall conform to ASSE 1079 with a pressure rating of 861 kPa (125 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- D. The di-electric nipples shall be electroplated steel nipple complying with ASTM F1545 with a pressure rating of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection shall be male threaded. The lining shall be inert and noncorrosive propylene.

2.5 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); and not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. Minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged sanitary line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside calk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on drawings and at every building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty type.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. If there are no fixtures installed on the lowest floor, the cleanout shall be installed at the base of the stack. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel-bronze square frame and stainless steel cover with minimum opening of 150 by 150 mm (6 by 6 inches) shall be furnished at each wall cleanout. Where the piping is concealed, a fixture trap or a fixture with integral trap, readily removable without disturbing concealed pipe, shall be accepted as a cleanout equivalent providing the opening to be used as a cleanout opening is the size required.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/hubless cast iron ferrule. Plain end (hubless) piping in interstitial space or above ceiling may use plain end (hubless) blind plug and clamp.

2.6 FLOOR DRAINS

- A. General Data: floor drain shall comply with ASME A112.6.3. A caulking flange, inside gasket, or hubless connection shall be provided for connection to cast iron pipe, screwed or no hub outlets for connection to steel pipe. The drain connection shall be bottom outlet. A membrane clamp and extensions shall be provided, if required, where installed in connection with waterproof membrane. Puncturing membrane other than for drain opening will not be permitted. Double drainage pattern floor drains shall have integral seepage pan for embedding into floor construction, and weep holes to provide adequate drainage from pan to drain pipe. For drains not installed in connection with a waterproof membrane, a .45 kg (16-ounce) soft copper or 1.1

to 1.8 Kg (2.5 to 4 lbs.) flashing membrane, 600 mm (24 inches) square or another approved waterproof membrane shall be provided.

- B. Type B (FD-B) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type B floor drain shall be constructed of galvanized cast iron with medium duty nickel bronze grate, double drainage pattern, clamping device, without sediment bucket but with secondary strainer in bottom for large debris. The grate shall be 175 mm (7 inches) minimum.
- C. Type C (FD-C) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type C floor drain shall have a cast iron body, double drainage pattern, clamping device, light duty nickel bronze adjustable strainer with round or square grate of 150 mm (6 inches) width or diameter minimum for toilet rooms, showers and kitchens.
- D. Type D (FD-D) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type D floor drain shall have a cast iron body with flange for membrane type flooring, integral reversible clamping device, seepage openings and 175 mm (7 inch) diameter or square satin nickel bronze or satin bronze strainer with 100 mm (4 inch) flange for toilet rooms, showers and kitchens.
- E. Type E (FD-E) floor drain shall comply with ASME A112.6.3. The type E floor drain shall have a heavy, cast iron body, double drainage pattern, heavy non-tilting nickel bronze or ductile iron grate not less than 300 mm (12 inches) square, removable sediment bucket. Clearance between body and bucket shall be ample for free flow of waste water. For traffic use, an extra heavy duty load classification ductile iron grate shall be provided.
- F. Type F (FD-F) medium duty (non-traffic) floor drain shall comply with ASME A112.6.3. The type F floor drain shall have a cast iron body with flange, integral reversible clamping device, seepage openings and a 228 mm (9 inch) two-piece satin nickel-bronze or satin bronze strainer for use with seamless vinyl floors in toilet rooms and showers.
- G. Type Z (FD-Z) trench drain shall comply with ASME A112.6.3. The type Z trench drain shall be suitable for shower thresholds and constructed of Type 304 stainless steel. The stainless steel slotted grate shall be not less than 114114 mm (4 15/32 inches) wide with anchor supports, tile edge, bottom outlet and combination membrane flashing collar.

2.7 TRAPS

- A. Traps shall be provided on all sanitary branch waste connections from fixtures or equipment not provided with traps. Exposed brass shall be polished brass chromium plated with nipple and set screw escutcheons. Concealed traps may be rough cast brass or same material as the piping they are connected to. Slip joints are not permitted on sewer side of trap. Traps shall correspond to fittings on cast iron soil pipe or steel pipe respectively, and size shall be as required by connected service or fixture.

2.8 PRIMER VALVES AND TRAP SEAL PRIMER SYSTEMS

- A. Trap Primer (TP-1): The trap seal primer system shall be electronic type conforming to ASSE 1044.
 - 1. The controller shall have a 24 hour programmable timer, solid state, 6 outlet zones, minimum adjustable run time of 1 minute for each zone, 12 hour program battery backup, manual switch for 120VAC power, 120VAC to 24VAC internal transformer, fuse protected circuitry, UL listed, 120VAC input-24VAC output, constructed of enameled steel or plastic.
 - 2. The cabinet shall be recessed mounting with a stainless steel cover.
 - 3. The solenoid valve shall have a brass body, suitable for potable water service, normally closed, 861 kPa (125 psig) rated, 24VAC.
 - 4. The control wiring shall be copper in accordance with the National Electric Code (NFPA 70), Article 725 and not less than 18 gauge. All wiring shall be in conduit and in accordance with Division 26 of the specifications.
 - 5. The vacuum breaker shall conform to ASSE 1001.

- B. Trap Primer (TP-2): The trap seal primer valve shall be hydraulic, supply type with a pressure rating of 861 kPa (125 psig) and conforming to standard ASSE 1018.
1. The inlet and outlet connections shall be 15 mm or DN15 (NPS 1/2 inch)
 2. The trap seal primer valve shall be fully automatic with an all brass or bronze body.
 3. The trap seal primer valve shall be activated by a drop in building water pressure, no adjustment required.
 4. The trap seal primer valve shall include a manifold when serving two, three, or four traps.
 5. The manifold shall be omitted when serving only one trap.

2.9 PENETRATION SLEEVES

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproof caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the International Plumbing Code (IPC) and these specifications.
- B. Branch piping shall be installed for waste from the respective piping systems and connect to all fixtures, valves, cocks, outlets, casework, cabinets and equipment, including those furnished by the Government or specified in other sections.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe shall be reamed to full size after cutting.
- D. All pipe runs shall be laid out to avoid interference with other work.
- E. The piping shall be installed above accessible ceilings where possible.
- F. The piping shall be installed to permit valve servicing or operation.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for soil and waste drainage and vent piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep quarter bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and eighth bend fittings shall be used if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Proper size of standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Buried soil and waste drainage and vent piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"

- L. Aboveground copper tubing shall be installed according to Copper Development Association's (CDA) "Copper Tube Handbook".
- M. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless or No-hub, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service.
 - 2. Pipe sections with damaged threads shall be replaced with new sections of pipe.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

- A. All piping shall be supported according to the International Plumbing Code (IPC), Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications. Where conflicts arise between these the code and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING the most restrictive or the requirement that specifies supports with highest loading or shortest spacing shall apply.
- B. Hangers, supports, rods, inserts and accessories used for pipe supports shall be painted according to Section 09 91 00, PAINTING. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.
- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. 40 mm or DN40 to 50 mm or DN50 (NPS 1-1/2 inch to NPS 2 inch): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. 75 mm or DN75 (NPS 3 inch): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
 - 3. 100 mm or DN100 to 125 mm or DN125 (NPS 4 inch to NPS 5 inch): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
 - 4. 150 mm or DN150 to 200 mm or DN200 (NPS 6 inch to NPS 8 inch): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
 - 5. 250 mm or DN250 to 300 mm or DN300 (NPS 10 inch to NPS 12 inch): 1500 mm (60 inch) with 23 mm (7/8 inch) rod.

- E. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- F. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, Floor, Wall and Ceiling Plates, Supports, Hangers shall have the following characteristics:
 - 1. Solid or split unplated cast iron.
 - 2. All plates shall be provided with set screws.
 - 3. Height adjustable clevis type pipe hangers.
 - 4. Adjustable floor rests and base flanges shall be steel.
 - 5. Hanger rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 6. Riser clamps shall be malleable iron or steel.
 - 7. Rollers shall be cast iron.
 - 8. See Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, for requirements on insulated pipe protective shields at hanger supports.
- G. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- H. I. Cast escutcheon with set screw shall be provided at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- I. J. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 - 2. Water proofing: At floor penetrations, clearances shall be completely sealed around the pipe and make watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS.
- J. K. Exhaust vents shall be extended separately through roof. Sanitary vents shall not connect to exhaust vents.

3.5 TESTS

- A. Sanitary waste and drain systems shall be tested either in its entirety or in sections.
- B. Waste System tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 - 1. If entire system is tested for a water test, tightly close all openings in pipes except highest opening, and fill system with water to point of overflow. If the waste system is tested in sections, tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
 - 2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the air test.
 - 3. After installing all fixtures and equipment, open water supply so that all p-traps can be observed. For 15 minutes of operation, all p-traps shall be inspected for leaks and any leaks found shall be corrected.

4. Final Tests: Either one of the following tests may be used.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of .25 kPa (1 inch of water) with a smoke machine. Chemical smoke is prohibited.
 - b. Peppermint Test: Introduce 60 ml (2 ounces) of peppermint into each line or stack.

3.6 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

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SECTION 22 14 00

FACILITY STORM DRAINAGE

PART 1 - GENERAL

1.1 DESCRIPTION

1. This section describes the requirements for storm drainage systems, including piping and all necessary accessories as designated in this section.
2. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

1. Section 01 00 00, GENERAL REQUIREMENTS.
2. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
3. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
4. Section 07 84 00, FIRESTOPPING: Penetrations in rated enclosures.
5. Section 07 92 00, JOINT SEALANTS.
6. Section 09 91 00, PAINTING: Preparation and finish painting and identification of piping systems.
7. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENTS FOR NON-STRUCTURAL COMPONENTS: Seismic Restraint.
8. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING: Pipe Hangers and Supports, Materials Identification.
9. Section 22 07 11, PLUMBING INSULATION.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
 - A112.6.4-2003 (R2012)Roof, Deck, and Balcony Drains
 - A13.1-2007 (R2013).....Scheme for Identification of Piping Systems
 - B1.20.1-2013.....Pipe Threads, General Purpose, Inch
 - B16.3-2011.....Malleable Iron Threaded Fittings: Classes 150 and 300
 - B16.9-2012.....Factory-Made Wrought Buttwelding Fittings
 - B16.11-2011.....Forged Fittings, Socket-Welding and Threaded
 - B16.12-2009 (R2014).....Cast Iron Threaded Drainage Fittings
 - B16.15-2013.....Cast Copper Alloy Threaded Fittings: Classes 125 and 250
 - B16.18-2012.....Cast Copper Alloy Solder-Joint Pressure Fittings
 - B16.22-2013.....Wrought Copper and Copper Alloy Solder-Joint Pressure Fittings
 - B16.23-2011.....Cast Copper Alloy Solder Joint Drainage Fittings - DWV
 - B16.29-2012.....Wrought Copper and Wrought Copper Alloy Solder-Joint Drainage Fittings – DWV
- C. American Society of Sanitary Engineering (ASSE)
 - 1079-2012Performance Requirements for Dielectric Pipe Unions
- D. American Society for Testing and Materials (ASTM):
 - A47/A47M-1999 (R2014)Standard Specification for Ferritic Malleable Iron Castings

Facility Storm Drainage

A53/A53M-2012	Standard Specification for Pipe, Steel, Black And Hot-Dipped, Zinc-coated Welded and Seamless
A74-2013a.....	Standard Specification for Cast Iron Soil Pipe and Fittings
A183-2014.....	Standard Specification for Carbon Steel Track Bolts and Nuts
A312/A312M-2015	Standard Specification for Seamless, Welded, and Heavily Cold Worked Austenitic Stainless Steel Pipes
A536-1984(R2014).....	Standard Specification for Ductile Iron Castings
A733-2013.....	Standard Specification for Welded and Seamless Carbon Steel and Austenitic Stainless Steel Pipe Nipples
A888-2013a.....	Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
B32-2008 (R2014).....	Standard Specification for Solder Metal
B61-2008 (R2013).....	Standard Specification for Steam or Valve Bronze Castings
B62-2009.....	Standard Specification for Composition Bronze or Ounce Metal Castings
B75/B75M-2011	Standard Specification for Seamless Copper Tube
B88-2014.....	Standard Specification for Seamless Copper Water Tube
B306-2013.....	Standard Specification for Copper Drainage Tube (DWV)
B584-2014.....	Standard Specification for Copper Alloy Sand Castings for General Applications
B687-1999 (R2011).....	Standard Specification for Brass, Copper, and Chromium-Plated Pipe Nipples
B828-2002 (R2010).....	Standard Practice for Making Capillary Joints by Soldering of Copper and Copper Alloy Tube and Fittings
B813-2010.....	Standard Specification for Liquid and Paste Fluxes for Soldering of Copper and Copper Alloy Tube
C564-2014.....	Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings
C1173-2010 (R2014)	Standard Specification for Flexible Transition Couplings for Underground Piping Systems
D1785-2012.....	Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120
D2000-2012.....	Standard Classification System for Rubber Products in Automotive Applications
D2321-2014e1.....	Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
D2564-2012.....	Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems
D2665-2014.....	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings

- D2855-1996 (R2010) Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
- D4101-2014..... Standard Specification for Polypropylene Injection and Extrusion Materials
- D5926-2011..... Standard for Poly (Vinyl Chloride) (PVC) Gaskets for Drain, Waste, and Vent (DWV), Sewer, Sanitary, and Storm Plumbing Systems
- F477-2014 Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
- F656-2010 Standard Specification for Primers for Use in Solvent Cement Joints of Poly (Vinyl Chloride) (PVC) Plastic Pipe and Fittings
- F1545-2015 Standard Specification for Plastic-Lined Ferrous Metal Pipe, Fittings, and Flanges
- E. American Welding Society (AWS):
A5.8M/A5.8 AMD1-2011 Specification for Filler Metals for Brazing and Braze Welding
- F. Copper Development Association (CDA):
A4015-2011 Copper Tube Handbook
- G. Cast Iron Soil Pipe Institute (CISPI):
301-2012 Standard Specification for Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
310-2012 Standard Specification for Coupling for Use in Connection with Hubless Cast Iron Soil Pipe and Fittings for Sanitary and Storm Drain, Waste, and Vent Piping Applications
- H. International Code Council (ICC):
IPC-2018 International Plumbing Code
- I. Manufacturers Standardization Society of the Valve and Fittings Industry, Inc. (MSS):
SP-72-2010a Ball Valves with Flanged or Butt-Welding Ends for General Service
SP-110-2010 Ball Valves Threaded, Socket-Welding, Solder Joint, Grooved and Flared Ends

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 14 00, FACILITY STORM DRAINAGE", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 1. Pipe and Fittings.
 2. Specialty Pipe Fittings.
 3. Cleanouts.
 4. Roof Drains.
 5. Expansion Joints.
 6. Downspout Nozzles.
 7. Sleeve Flashing Devices.

- D. Detailed shop drawing of clamping device and extensions when required in connection with the waterproofing membrane.
- E. Completed System Readiness Checklist provided by the CxA and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- F. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- 1. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- 2. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- 3. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in Auto-CAD version 2010 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- 4. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 STORM WATER DRAIN PIPING

- A. Cast Iron Storm Pipe and Fittings:
 - 1. Cast iron storm pipe and fittings shall be used for the following applications:
 - a. Pipe buried in or in contact with earth.
 - b. Extension of pipe to a distance of approximately 1500 mm (5 feet) outside of building walls.
 - c. Interior storm piping above grade.
 - d. All mechanical equipment rooms or other areas containing mechanical air handling equipment.

2. The cast iron storm pipe shall be bell and spigot, or hubless (plain end or no-hub) as required by selected jointing method.
 3. The material for all pipe and fittings shall be cast iron soil pipe and fittings and shall conform to the requirements of CISPI 301, ASTM A888, or ASTM A74.
 4. Joints for hubless pipe and fittings shall conform to the manufacturer's installation instructions. Couplings for hubless joints shall conform to CISPI 310. Joints for hub and spigot pipe shall be installed with compression gaskets conforming to the requirements of ASTM C564.
- B. Copper Tube, (DWV): May be used for piping above ground.
1. The copper DWV tube shall be drainage type, drawn temper conforming to ASTM B306.
 2. The copper drainage fittings shall be cast copper or wrought copper conforming to ASME B16.23 or ASME 16.29.
 3. The joints shall be lead free, using a water flushable flux, and conforming to ASTM B32.
- C. Polyvinyl Chloride (PVC):
1. PVC storm sewer pipe and fittings are permitted for single story structures except for mechanical equipment rooms and other areas containing air handling equipment or hot water generation equipment.
 2. PVC storm sewer pipe and fittings shall be schedule 40 solid core piping conforming to ASTM D1785 and ASTM D2665, Sewer and Drain Series, with ends for solvent cemented joints.
 3. PVC joints shall be solvent welded socket type using solvent cement conforming to ASTM D2564 and adhesive primer conforming to ASTM F656. Bio-based materials shall be utilized when possible.
- D. Roof drain piping and body of drain in locations where the outdoor conditions are subject to freezing shall be insulated.

2.2 SPECIALTY PIPE FITTINGS

- A. Transition pipe couplings shall join piping with small differences in outside diameters or be of different materials. End connections shall be of the same size and compatible with the pipes being joined. The transition coupling shall be unshielded, elastomeric, sleeve type reducing or transition pattern conforming with ASTM C1173 and include shear ring and corrosion resistant metal tension band and tightening mechanism on each end. The transition coupling sleeve coupling shall be of the following material:
1. For cast iron soil pipes, the sleeve material shall be rubber conforming to ASTM C564.
 2. For PVC soil pipes, the sleeve material shall be elastomeric seal conforming to ASTM F477 or PVC conforming to ASTM D5926.
 3. dissimilar pipes, the sleeve material shall be PVC conforming to ASTM D5926, or other material compatible with the pipe materials being joined.
- B. Dielectric fittings shall conform to ASSE 1079 with a pressure rating of 1035 kPa (150 psig) at a minimum temperature of 82 degrees C (180 degrees F). The end connection shall be solder joint copper alloy and threaded ferrous.
- C. Dielectric flanges shall conform to ASSE 1079 with a pressure rating of 1035 kPa (150 psig). The flange shall be a factory fabricated, bolted, companion flange assembly. The end connection shall be threaded or solder-joint copper alloy and threaded ferrous.
- D. Dielectric flange insulating kits shall be of non-conducting materials for field assembly of companion flanges with a pressure rating of 1035 kPa (150 psig). The gasket shall be neoprene or phenolic. The bolt sleeves shall be phenolic or polyethylene. The washers shall be phenolic with steel backing washers.
- E. Dielectric nipples shall be electroplated steel and shall conform with ASTM F1545 with a pressure ratings of 2070 kPa (300 psig) at 107 degrees C (225 degrees F). The end connection

shall be male threaded. The lining shall be inert and noncorrosive propylene. Bio-based materials shall be utilized when possible.

2.3 CLEANOUTS

- A. Cleanouts shall be the same size as the pipe, up to 100 mm (4 inches); not less than 100 mm (4 inches) for larger pipe. Cleanouts shall be easily accessible and shall be gastight and watertight. A minimum clearance of 600 mm (24 inches) shall be provided for clearing a clogged storm sewer line.
- B. Floor cleanouts shall be gray iron housing with clamping device and round, secured, scoriated, gray iron cover conforming to ASME A112.36.2M. A gray iron ferrule with hubless, socket, inside caulk or spigot connection and counter sunk, taper-thread, brass or bronze closure plug shall be included. The frame and cover material and finish shall be nickel-bronze copper alloy with a square shape. The cleanout shall be vertically adjustable for a minimum of 50 mm (2 inches). When a waterproof membrane is used in the floor system, clamping collars shall be provided on the cleanouts. Cleanouts shall consist of wye fittings and eighth bends with brass or bronze screw plugs. Cleanouts in the resilient tile floors, quarry tile and ceramic tile floors shall be provided with square top covers recessed for tile insertion. In the carpeted areas, carpet cleanout markers shall be provided. Two way cleanouts shall be provided where indicated on the drawings and at each building exit. The loading classification for cleanouts in sidewalk areas or subject to vehicular traffic shall be heavy duty.
- C. Cleanouts shall be provided at or near the base of the vertical stacks with the cleanout plug located approximately 600 mm (24 inches) above the floor. The cleanouts shall be extended to the wall access cover. Cleanout shall consist of sanitary tees. Nickel bronze square frame and stainless steel cover with minimum opening of 150 mm by 150 mm (6 inch by 6 inch) shall be provided at each wall cleanout.
- D. In horizontal runs above grade, cleanouts shall consist of cast brass tapered screw plug in fitting or caulked/no hub cast iron ferrule. Plain end (no-hub) piping in interstitial space or above ceiling may use plain end (no-hub) blind plug and clamp.

2.4 ROOF DRAINS AND CONNECTIONS

- A. Roof Drains: Roof Drains (RD) shall be cast iron with clamping device for making watertight connection and shall conform with ASME A112.6.4. Free openings through strainer shall be twice area of drain outlet. For roof drains not installed in connection with a waterproof membrane, a soft copper membrane shall be provided 300 mm (12 inches) in diameter greater than outside diameter of drain collar. An integral gravel stop shall be provided for drains installed on roofs having built up roofing covered with gravel or slag. Integral no-hub, soil pipe gasket or threaded outlet connection shall be provided.
 - 1. Flat Roofs: The roof drain shall have a beehive or dome shaped strainer with integral flange not less than 300 mm (12 inches) in diameter. For an insulated roof, a roof drain with an adjustable drainage collar shall be provided, which can be raised or lowered to meet required insulation heights, sump receiver and deck clamp. The bottom section shall serve as roof drain during construction before insulation is installed.
 - 2. Canopy Roofs: The roof drain shall have a beehive or dome shaped strainer with the integral flange no greater than 200 mm (8 inches) in diameter. For an insulated roof, the roof drain shall be provided with an adjustable drainage collar, which can be raised or lowered to meet the required insulation heights, sump receiver and deck clamp. Bottom section shall serve as roof drain during construction before insulation is installed.
 - 3. Promenade Decks: the roof drain shall be the same as for canopy roofs, except decks shall have flat, round, loose, non-slip, bronze grate set in square, non-slip, bronze frame.
 - 4. Portico Roofs and Gutters: Roof drains shall be horizontal angle type drain with flat bottom and horizontal outlet at the same elevation as the pipe to which it is connected. Strainer shall be removable angle grate type.

5. Protective Roof Membrane Insulation Assembly: The roof drain shall have a perforated stainless steel extension filter, non-puncturing clamp ring, large sump with extra wide roof flange and deck clamp.
 - a. Non pedestrian Roofs: The roof drain shall have large polypropylene or aluminum locking dome.
 - b. Pedestrian Roof: The roof drain shall have a bronze promenade top 356 mm (14 inches) square, set in square secured frame support collar.
 6. Roof Drains, Overflow or Secondary (Emergency): Roof Drains identified as overflow or secondary (emergency) drains shall have a 50 mm (2 inch) water dam integral to the drain body.
 7. Roof drains in areas subject to freezing shall have heat tape and shall be insulated.
- B. Expansion Joints: Expansions joints shall be heavy cast iron with cast brass or PVC expansion sleeve having smooth bearing surface working freely against a packing ring held in place and under pressure of a bolted gland ring, forming a water and air tight flexible joint. Asbestos packing is prohibited.
- C. Interior Downspouts: An expansion joint shall be provided, specified above, at top of run on straight, vertical runs of downspout piping 12 m (40 feet) long or greater.
- D. Downspout Nozzle: The downspout nozzle fitting shall be of brass, unfinished, with internal pipe thread for connection to downspout.

2.5 WATERPROOFING

- A. A sleeve flashing device shall be provided at points where pipes pass through membrane waterproofed floors or walls. The sleeve flashing device shall be manufactured, cast iron fitting with clamping device that forms a sleeve for the pipe floor penetration of the floor membrane. A galvanized steel pipe extension shall be included in the top of the fitting that will extend 50 mm (2 inches) above finished floor and galvanized steel pipe extension in the bottom of the fitting that will extend through the floor slab. A waterproofed caulked joint shall be provided at the top hub.

PART 3 - EXECUTION

3.1 PIPE INSTALLATION

- A. The pipe installation shall comply with the requirements of the IPC and these specifications.
- B. Branch piping shall be installed from the piping system and connect to all drains and outlets.
- C. Pipe shall be round and straight. Cutting shall be done with proper tools. Pipe, except for glass, shall be reamed to remove burrs and a clean smooth finish restored to full pipe inside diameter.
- D. All pipe runs shall be laid out to avoid interference with other work/trades.
- E. The piping shall be installed above accessible ceilings to allow for ceiling panel removal.
- F. Unless otherwise stated on the documents, minimum horizontal slope shall be one inch for every 2.44 m (8 feet) (1 percent slope) of pipe length.
- G. The piping shall be installed free of sags and bends.
- H. Seismic restraint shall be installed where required by code.
- I. Changes in direction for storm drainage piping shall be made using appropriate branches, bends and long sweep bends. Sanitary tees and short sweep $\frac{1}{4}$ bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Long turn double wye branch and $\frac{1}{8}$ bend fittings shall be used if two drains are installed back to back or side by side with common drain pipe. Do not change direction of flow more than 90 degrees. Proper size of

standard increaser and reducers shall be used if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- J. Buried storm drainage piping shall be laid beginning at the low point of each system. Piping shall be installed true to grades and alignment indicated with unbroken continuity of invert. Hub ends shall be placed upstream. Required gaskets shall be installed according to manufacturer's written instruction for use of lubricants, cements, and other installation requirements. Bio-based materials shall be utilized when possible.
- K. Cast iron piping shall be installed according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings"
- L. Aboveground copper tubing shall be installed according to CDA A4015.
- M. Aboveground PVC piping shall be installed according to ASTM D2665. Underground PVC piping shall be installed according to ASTM D2321.

3.2 JOINT CONSTRUCTION

- A. Hub and spigot, cast iron piping with gasket joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub and spigot, cast iron piping with calked joints shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
- C. Hubless, cast iron piping shall be joined in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless piping coupling joints.
- D. For threaded joints, thread pipe with tapered pipe threads according to ASME B1.20.1. The threads shall be cut full and clean using sharp disc cutters. Threaded pipe ends shall be reamed to remove burrs and restored to full pipe inside diameter. Pipe fittings and valves shall be joined as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is required by the pipe service
 - 2. Pipe sections with damaged threads shall be replaced with new undamaged sections of pipe at no additional time or cost to Government.
- E. Copper tube and fittings with soldered joints shall be joined according to ASTM B828. A water flushable, lead free flux conforming to ASTM B813 and a lead free alloy solder conforming to ASTM B32 shall be used.
- F. For PVC piping, solvent cement joints shall be used for joints. All surfaces shall be cleaned and dry prior to applying the primer and solvent cement. Installation practices shall comply with ASTM F402. The joint shall conform to ASTM D2855 and ASTM D2665 appendices.

3.3 SPECIALTY PIPE FITTINGS

- A. Transition coupling shall be installed at pipe joints with small differences in pipe outside diameters.
- B. Dielectric fittings shall be installed at connections of dissimilar metal piping and tubing.

3.4 PIPE HANGERS, SUPPORTS AND ACCESSORIES

- A. All piping shall be supported according to the IPC, Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, and these specifications.
- B. Hangers, supports, rods, inserts and accessories used for Pipe supports shall be shop coated with zinc Chromate primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper tubing.
- C. Horizontal piping and tubing shall be supported within 300 mm (12 inches) of each fitting or coupling.

- D. Horizontal cast iron piping shall be supported with the following maximum horizontal spacing and minimum hanger rod diameters:
 - 1. NPS 1-1/2 to NPS 2 (DN 40 to DN 50): 1500 mm (60 inches) with 10 mm (3/8 inch) rod.
 - 2. NPS 3 (DN 80): 1500 mm (60 inches) with 15 mm (1/2 inch) rod.
 - 3. NPS 4 to NPS 5 (DN 100 to DN 125): 1500 mm (60 inches) with 18 mm (5/8 inch) rod.
 - 4. NPS 6 to NPS 8 (DN 150 to DN 200): 1500 mm (60 inches) with 20 mm (3/4 inch) rod.
 - 5. NPS 10 to NPS 12 (DN 250 to DN 300): 1500 mm (60 inches) with 23 mm (7/8 inch) rod.
- E. The maximum support spacing for horizontal plastic shall be 1.22 m (4 feet).
- F. Vertical piping and tubing shall be supported at the base, at each floor, and at intervals no greater than 4.6 m (15 feet).
- G. In addition to the requirements in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING, floor, wall and ceiling plates shall have the following characteristics:
 - 1. Solid or split unplated cast iron.
 - 2. All plates shall be provided with set screws.
 - 3. Height adjustable clevis type pipe hangers.
 - 4. Adjustable Floor Rests and Base Flanges shall be steel.
 - 5. Hanger Rods shall be low carbon steel, fully threaded or threaded at each end with two removable nuts at each end for positioning rod and hanger and locking each in place.
 - 6. Riser Clamps shall be malleable iron or steel.
 - 7. Roller shall be cast iron.
 - 8. Hangers and supports utilized with insulated pipe and tubing shall have 180 degree (minimum) metal protection shield centered on and welded to the hanger and support. The shield shall be 100 mm (4 inches) in length and be 1.6 mm (16 gage) steel. The shield shall be sized for the insulation.
- H. Miscellaneous materials shall be provided as specified, required, directed or as noted on the drawings for proper installation of hangers, supports and accessories. If the vertical distance exceeds 6.1 m (20 feet) for cast iron pipe additional support shall be provided in the center of that span. All necessary auxiliary steel shall be provided to provide that support.
- I. Cast escutcheon with set screw shall be installed at each wall, floor and ceiling penetration in exposed finished locations and within cabinets and millwork.
- J. Penetrations:
 - 1. Fire Stopping: Where pipes pass through fire partitions, fire walls, smoke partitions, or floors, a fire stop shall be installed that provides an effective barrier against the spread of fire, smoke and gases as specified in Section 07 84 00, FIRESTOPPING. Clearances between raceways and openings shall be completely filled and sealed with the fire stopping materials.
 - 2. Water proofing: At floor penetrations, Clearances around the pipe shall be completely sealed and made watertight with sealant as specified in Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.

3.5 INSULATION

- A. Insulate horizontal sections and 600 mm (2 feet) past changes of direction to vertical sections for interior section of roof drains. Install insulation in accordance with the requirements of Section 22 07 11, PLUMBING INSULATION.

3.6 TESTS

- A. Storm sewer system shall be tested either in its entirety or in sections.
- B. Storm Water Drain tests shall be conducted before trenches are backfilled or fixtures are connected. A water test or air test shall be conducted, as directed.
 - 1. If entire system is tested with water, tightly close all openings in pipes except the highest opening, and fill system with water to point of overflow. If system is tested in sections,

- tightly plug each opening except highest opening of section under test, fill each section with water and test with at least a 3 m (10 foot) head of water. In testing successive sections, test at least upper 3 m (10 feet) of next preceding section so that each joint or pipe except upper most 3 m (10 feet) of system has been submitted to a test of at least a 3 m (10 foot) head of water. Water shall be kept in the system, or in portion under test, for at least 15 minutes before inspection starts. System shall then be tight at all joints.
2. For an air test, an air pressure of 34 kPa (5 psig) gage shall be maintained for at least 15 minutes without leakage. A force pump and mercury column gage shall be used for the test.
 3. Final Tests: While either one of the following tests may be used, Contractor shall check with VA as to which test will be performed.
 - a. Smoke Test: After fixtures are permanently connected and traps are filled with water, fill entire drainage and vent systems with smoke under pressure of 0.25 kPa (1 inch of water) with a smoke machine. **Chemical smoke is prohibited.**
 - b. Peppermint Test: Introduce .06 liters (2 ounces) of peppermint into each line or stack.
- C. COR shall witness all tests. Contractor shall coordinate schedules with the COR and CxA. Contractor shall provide a minimum of 10 working days prior to flushing, disinfection/sterilization, startup, and testing.

- - - E N D - - -

SECTION 22 35 00

DOMESTIC WATER HEAT EXCHANGERS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section describes the requirements for domestic hot water heat exchangers including thermometers and all necessary accessories, connections and equipment.
- B. Application is for indirect water heating utilizing steam or hot water as a medium, and can be used for heat recovery or solar systems for pre-heating water prior to primary water heating equipment.
- C. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 01 91 00, GENERAL COMMISSIONING REQUIREMENTS.
- E. Section 09 91 00, PAINTING: Preparation and finish painting.
- F. Section 13 05 41, SEISMIC RESTRAINT REQUIREMENT FOR NON STRUCTURAL COMPONENTS: Seismic Restraint for Equipment.
- G. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- H. Section 22 05 19, METERS AND GAGES FOR PLUMBING PIPING.
- I. Section 22 05 23, GENERAL-DUTY VALVES FOR PLUMBING PIPING.
- J. Section 22 07 11, PLUMBING INSULATION.
- K. Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- L. Section 22 11 00, FACILITY WATER DISTRIBUTION: Piping, Fittings, Valves and Gages.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. American Society for Heating, Refrigerating and Air Conditioning Engineers (ASHRAE):
90.1 (2013) Energy Standard for Buildings Except Low-Rise Residential Buildings
- C. American National Standard Institute (ANSI):
Z21.22B-2001 (R2008) Relief Valves for Hot Water Supply Systems
- D. American Society of Mechanical Engineers (ASME):
ASME Boiler and Pressure Vessel Code –
BPVC Section IV-2013..... Rules for Construction of Heating Boilers
BPVC Section VIII-1-2013..... Rules for Construction of Pressure Vessels, Division 1
Domestic Water Heat Exchangers

- Form U-1Manufacturer's Data Report for Pressure Vessels
- B1.20.1-2013.....Pipe Threads, General Purpose (Inch)
- B16.5-2013.....Pipe Flanges and Flanged Fittings: NPS 1/2 through NPS 24
Metric/Inch Standard
- B16.24-2011Cast Copper Alloy Pipe Flanges and Flanged Fittings: Classes
150, 300, 600, 900, 1500, and 2500
- PTC 25.3-02Pressure Relief Devices
- E. National Fire Protection Association (NFPA):
70- 2020National Electrical Code (NEC)
- F. NSF International (NSF):
61-2012Drinking Water System Components – Health Effects
372-2011Drinking Water System Components – Lead Content
- G. Underwriter Laboratories (UL):
207-2013Standard for Refrigerant-Containing Components and
Accessories, Nonelectrical

778-2002Standard for Motor-Operated Water Pumps

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, and SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 35 00, DOMESTIC WATER HEAT EXCHANGERS", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, and capacity.
 - 1. Heat Exchangers.
 - 2. Heat Reclaimers.
 - 3. Pressure and Temperature Relief Valves.
 - 4. Steam Control Valves.
 - 5. Heating Hot Water Control Valves.
 - 6. Thermometers.
 - 7. Pressure Gages.
 - 8. Vacuum Breakers.
 - 9. Safety Valves.
 - 10. Expansion Tanks.
 - 11. Heat Traps.
- D. A form U-1 or other documentation stating compliance with the ASME Boiler and Pressure Vessel Code.
- E. Shop drawings shall include wiring diagrams for power, signal and control functions.
- F. Seismic qualification certificates shall be submitted that details equipment anchorage components identifies equipment center of gravity with mounting and anchorage provisions, and whether the seismic qualification certificate is based on an actual test or calculations.
- G. Submit documentation indicating compliance with applicable requirements of ASHRAE 90.1, Unfired Storage Tanks, for Service Water Heating.
- H. Complete operating and maintenance manuals including wiring diagrams, technical data sheets and information for ordering replaceable parts:

Domestic Water Heat Exchangers

1. Include complete list indicating all components of the systems.
 2. Include complete diagrams of the internal wiring for each item of equipment.
 3. Diagrams shall have their terminals identified to facilitate installation, operation and maintenance.
- I. Completed System Readiness Checklist provided by the Commissioning Agent and completed by the contractor, signed by a qualified technician and dated on the date of completion, in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
 - J. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

1.5 QUALITY ASSURANCE

- A. Equipment components in contact with potable water shall meet compliance requirements in documents NSF 61 and NSF 372.
- B. Comply with American Society of Heating, Refrigerating and Air- Conditioning Engineers (ASHRAE) 90.1 for efficiency performance.
- C. The domestic water heat exchanger shall conform to Section 13 05 41, SEISMIC RESTRAINT REQUIREMENT FOR NON STRUCTURAL COMPONENTS on seismic restraint requirements, withstanding Seismic movement without separation of any parts from the equipment when subjected to a seismic event.
- D. The heat exchanger shall be certified and labeled by an independent testing agency.
- E. Circulating pump shall be installed per NFPA 70.
- F. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- B. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them on Auto-Cad version 2010 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.

PART 2 - PRODUCTS

2.1 SHELL AND TUBE, DOMESTIC WATER HEAT EXCHANGERS

- A. The shell and tube heat exchangers shall be double wall, instantaneous type, horizontal with water in the shell and steam in the tubes. Heat exchanger shall be of counter-flow design. The shell and tube heat exchanger shall be a packaged assembly of tank, heat exchanger coils, control valves, controls, and specialties constructed of ASME code copper lined, carbon steel or stainless steel shell with 1035 kPa (150 psig) minimum working pressure. Heat exchanger shall comply with NSF 61 and NSF 372 for barrier materials for potable-water tank linings. Provide with access for cleaning and disinfection. Heat exchanger capacities are scheduled on the drawings.
- B. The stand or skid shall be factory fabricated for floor mounting.
- C. The tappings (openings) shall be factory fabricated of materials compatible with the tank and in accordance with appropriate ASME standards for piping connections, pressure and temperature relief valve, pressure gauge, thermometer, drain valve, anode rods and controls. The openings shall be in accordance with ASME standards listed below:
 - 1. 50 mm or DN50 (2 inch) and smaller: Threaded ends according to ASME B1.20.1.
 - 2. 65 mm or DN65 (2-1/2 inch) and larger: Flanged ends according to ASME B16.5 for steel and stainless steel flanges, and according to ASME B16.24.
- D. Shell insulation shall comply with ASHRAE 90.1 and suitable for operating temperature. The entire shell and nozzles shall be completely surrounded except connections, gages and controls.
- E. The heat exchanger coils shall be constructed from copper and fabricated in a helix wound or straight tube configuration for steam heating medium. The pressure rating shall be equal to or greater than the steam supply pressure plus 50 percent.
- F. The temperature controls shall be designed for an output temperature of 60 degrees C (140 degrees F) based upon an adjustable temperature transmitter that operates a control valve and is capable of maintaining outlet water temperature within 2 degrees C (4 degrees F) of setting. Heaters shall be capable of raising the discharge temperature to 77-82 degrees C (170-180 degrees F) for thermal eradication.
 - 1. Steam control valve if required shall regulate the control of steam flow to the heating coil /water control valve to control water temperature and shall be electronically operated. The outlet water temperature shall not vary more than ± 1 degrees C (± 2.5 degrees F).
 - 2. A drip trap, steam condensate trap (if required), Y strainer, vacuum breaker, and pressure gage shall be factory sized and piped with steam control valve.
 - 3. A normally closed solenoid valve shall be rated at 5 amps, 120-volt. Solenoid valve shall close the steam supply to the heating coil, should the water temperature in the tank reach the high set point.
- G. Safety control shall be automatic, high temperature limit shutoff device.
- H. The relief valves shall be ASME rated and stamped for combination temperature and pressure relief valves.
- I. shell of the exchanger shall be all welded construction and ASME BPVC Section VIII-1 stamped for a working pressure of 1035 kPa (150 psig). The shell of the exchanger shall be solid stainless steel type 316L epoxy lined. Lining shall meet NSF 61 and NSF 372 requirements. The storage vessel shall be provided with a fiberglass insulation system in compliance with ASHRAE 90.1, with jacket, and a magnesium anode. Provide with access for cleaning and disinfection.

2.2 THERMOMETERS

- A. Thermometers shall be rigid stem or remote sensing, scale or dial type with an aluminum, black metal, stainless steel, or chromium plated brass case. The thermometer shall be back connected, red liquid (alcohol or organic-based) fill, vapor, bi-metal or gas actuated, with 225 mm (9 inches) high scale dial or circular dial 50 to 125 mm (2 to 5 inches) in diameter graduated from 4 to 100 degrees C (40 to 210 degrees F), with two-degree graduations guaranteed accurate within one scale division. The socket shall be separable, double-seat, micrometer-fittings, with extension neck not less than 65 mm (2 1/2 inches) to clear tank or pipe covering. The thermometer shall be suitable for 20 mm (3/4 inch) pipe threads. Thermometers may be console-mounted with sensor installed in separate thermometer well.

2.3 SAFETY VALVES FOR SHELL AND COIL HEATERS

- A. Separate combination pressure/temperature relief valves shall be provided on each water heater.
- B. A double solenoid safety system shall be provided for each shell and coil heater to function as a safety over temperature prevention system. System shall consist of aquastat, pilot light, solenoid safety valve and solenoid water safety valve located in the control circuit. The aquastat shall be set at 60 degrees C (140 degrees F).

2.4 DOMESTIC HOT WATER EXPANSION TANKS

- A. A steel pressure rated tank constructed with welded joints and factory installed butyl rubber diaphragm shall be installed as scheduled. The air precharge shall be set to minimum system operating pressure at tank.
- B. The tappings shall be factory fabricated steel, welded to the tank and include ASME B1.20.1 pipe thread.
- C. The interior finish shall comply with NSF 61 and NSF 372 for barrier materials for potable water tank linings and the liner shall extend into and through the tank fittings and outlets.
- D. The air charging valve shall be factory installed.

2.5 HEAT TRAPS

- A. Heat traps shall be installed in accordance with ASHRAE 90.1 unless provided integrally with the heaters.

2.6 COMBINATION TEMPERATURE AND PRESSURE RELIEF VALVES

- A. The combination pressure and temperature relief Valve shall be ANSI Z21.22 and ASME rated and constructed of all brass or bronze with a self-closing reseating valve. The relief valves shall include a relieving capacity greater than the heat input and include a pressure setting less than the water heater's working pressure rating. Sensing element shall extend into storage tank.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. The water heaters shall be installed on concrete bases. Refer to Specification Section 03 30 00, CAST-IN-PLACE CONCRETE and Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- B. The water heaters shall be installed level and plumb and securely anchored.
- C. Water heaters shall be installed and connected in accordance with manufacturer's written instructions with manufacturer's recommended clearances.
- D. All pressure and temperature relief valves discharge shall be piped to nearby floor drains with air gap or break.

- E. Thermometers and isolation valves shall be installed on water heater inlet and outlet piping and shall be positioned such that they can be read by an operator or staff standing on floor or walkway.
- F. The thermostatic control shall be set for a minimum setting of 60 degrees C (140 degrees F) for storage heaters and regulated to a maximum discharge temperature of 54 degrees C (130 degrees F) for distribution to personnel.
- G. Shutoff valves shall be installed on the domestic water supply piping to the water heater and on the domestic hot water outlet piping.
- H. All manufacturer's required clearances shall be maintained.
- I. The domestic water heaters shall be installed with seismic restraint devices.
- J. A combination temperature and pressure relief valve shall be installed at the top portion of the storage tank. The sensing element shall extend into the tank. The relief valve outlet drain piping shall discharge by positive air gap into a floor drain.
- K. Piping type heat traps shall be installed on the inlet and outlet piping of the domestic water heater storage tanks, unless provided integrally with the tanks.
- L. Water heater drain piping shall be installed as indirect waste to spill by positive air gap into open drains or over floor drains. Hose end drain valves shall be installed at low points in water piping for gas fueled domestic hot water heaters without integral drains.
- M. Dielectric unions shall be provided if there are dissimilar metals between the water heater connections and the attached piping.
- N. Provide vacuum breakers per ANSI Z21.22 on the inlet pipe if the water heater is bottom fed.
- O. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost to the Government.

3.2 LEAKAGE TEST

- A. Before piping connections are made, the water heaters shall be tested at a hydrostatic pressure of 1380 kPa (200 psig) for water heaters rated at less than 1103 kPa (160 psig) and 1654 kPa (240 psig) for units with an maximum working pressure of 1103 kPa (160 psig) or over. Any failed test shall be corrected and the water heater shall be replaced with a new unit at no additional cost to the VA.

3.3 PERFORMANCE TEST

- A. Ensure that all of the remote water outlets will have a minimum of 43 degrees C (110 degrees F) and a maximum of 49 degrees C (120 degrees F) water flow at all times. If necessary, make all correction to balance the return water system or reset the thermostat to make the system comply with design requirements.

3.4 STARTUP AND TESTING

- A. As recommended by product manufacturer and listed standards and under actual or simulated operating conditions, tests shall be conducted to prove full compliance with design and specified requirements. Tests of the various items of equipment shall be performed simultaneously with each integrated system.
- B. The tests shall include system capacity, control function, and alarm functions.
- C. When any defects are detected, correct defects and repeat test at no additional costs to the Government.
- D. The Commissioning Agent will observe startup and contractor testing of selected equipment. Coordinate the startup and contractor testing schedules with the Contracting Officer's Representative and Commissioning Agent. Provide a minimum of 7 days prior to notice.

3.5 COMMISSIONING

- A. Provide commissioning documentation in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.
- B. Components provided under this section of the specification will be tested as part of a larger system.

3.6 DEMONSTRATION AND TRAINING

- A. Provide services of manufacturer's technical representative for four hours to instruct VA Personnel in operation and maintenance of the system.
- B. Submit training plans and instructor qualifications in accordance with the requirements of Section 22 08 00, COMMISSIONING OF PLUMBING SYSTEMS.

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SECTION 22 40 00

PLUMBING FIXTURES

PART 1 - GENERAL

1.1 DESCRIPTION

- A. Plumbing fixtures, associated trim and fittings necessary to make a complete installation from wall or floor connections to rough piping, and certain accessories.
- B. A complete listing of all acronyms and abbreviations are included in Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.

1.2 RELATED WORK

- A. Section 01 00 00, GENERAL REQUIREMENTS.
- B. Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- C. Section 01 81 13, SUSTAINABLE CONSTRUCTION REQUIREMENTS.
- D. Section 07 92 00, JOINT SEALANTS: Sealing between fixtures and other finish surfaces.
- E. Section 08 31 13, ACCESS DOORS AND FRAMES: Flush panel access doors.
- F. Section 22 05 11, COMMON WORK RESULTS FOR PLUMBING.
- G. 22 13 00, FACILITY SANITARY AND VENT PIPING.

1.3 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in the text by the basic designation only.
- B. The American Society of Mechanical Engineers (ASME):
 - A112.6.1M-1997 (R2012)..... Supports for Off-the-Floor Plumbing Fixtures for Public Use
 - A112.19.1-2013..... Enameled Cast Iron and Enameled Steel Plumbing Fixtures
 - A112.19.2-2013..... Ceramic Plumbing Fixtures
 - A112.19.3-2008..... Stainless Steel Plumbing Fixtures
- C. American Society for Testing and Materials (ASTM):
 - A276-2013a..... Standard Specification for Stainless Steel Bars and Shapes
 - B584-2008..... Standard Specification for Copper Alloy Sand Castings for General Applications
- D. CSA Group:
 - B45.4-2008 (R2013)..... Stainless Steel Plumbing Fixtures
- E. National Association of Architectural Metal Manufacturers (NAAMM):
 - AMP 500-2006 Metal Finishes Manual
- F. American Society of Sanitary Engineering (ASSE):
 - 1016-2011 Automatic Compensating Valves for Individual Showers and Tub/Shower Combinations
- G. NSF International (NSF):
 - 14-2013 Plastics Piping System Components and Related Materials
 - 61-2013 Drinking Water System Components – Health Effects

Plumbing Fixtures

372-2011Drinking Water System Components – Lead Content

- H. American with Disabilities Act (A.D.A)
- I. International Code Council (ICC):
IPC-2018International Plumbing Code

1.4 SUBMITTALS

- A. Submittals, including number of required copies, shall be submitted in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Information and material submitted under this section shall be marked "SUBMITTED UNDER SECTION 22 40 00, PLUMBING FIXTURES", with applicable paragraph identification.
- C. Manufacturer's Literature and Data including: Full item description and optional features and accessories. Include dimensions, weights, materials, applications, standard compliance, model numbers, size, connections, and capacity.
- D. Operating Instructions: Comply with requirements in Section 01 00 00, GENERAL REQUIREMENTS.

1.5 QUALITY ASSURANCE

- A. Bio-Based Materials: For products designated by the USDA's Bio-Preferred Program, provide products that meet or exceed USDA recommendations for bio-based content, so long as products meet all performance requirements in this specifications section. For more information regarding the product categories covered by the Bio-Preferred Program, visit <http://www.biopreferred.gov>.

1.6 AS-BUILT DOCUMENTATION

- A. Submit manufacturer's literature and data updated to include submittal review comments and any equipment substitutions.
- B. Submit operation and maintenance data updated to include submittal review comments, substitutions and construction revisions shall be inserted into a three ring binder. All aspects of system operation and maintenance procedures, including piping isometrics, wiring diagrams of all circuits, a written description of system design, control logic, and sequence of operation shall be included in the operation and maintenance manual. The operations and maintenance manual shall include troubleshooting techniques and procedures for emergency situations. Notes on all special systems or devices such as damper and door closure interlocks shall be included. A List of recommended spare parts (manufacturer, model number, and quantity) shall be furnished. Information explaining any special knowledge or tools the owner will be required to employ shall be inserted into the As-Built documentation.
- C. The installing contractor shall maintain as-built drawings of each completed phase for verification; and, shall provide the complete set at the time of final systems certification testing. As-built drawings are to be provided, and a copy of them in AutoCAD version 2010 provided on compact disk or DVD. Should the installing contractor engage the testing company to provide as-built or any portion thereof, it shall not be deemed a conflict of interest or breach of the 'third party testing company' requirement.
- D. Certification documentation shall be provided to COR 10 working days prior to submitting the request for final inspection. The documentation shall include all test results, the names of individuals performing work for the testing agency on this project, detailed procedures followed for all tests, and certification that all results of tests were within limits specified.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Material or equipment containing a weighted average of greater than 0.25 percent lead is prohibited in any potable water system intended for human consumption, and shall be certified in accordance with NSF 61 or NSF 372. Endpoint devices used to dispense water for drinking shall meet the requirements of NSF 61.
- B. Plastic pipe, fittings, and solvent cement shall meet NSF 14 and shall be NSF listed for the service intended.

2.2 STAINLESS STEEL

- A. Corrosion-resistant Steel (CRS):
 - 1. Plate, Sheet and Strip: CRS flat products shall conform to chemical composition requirements of any 300 series steel specified in ASTM A276.
 - 2. Finish: Exposed surfaces shall have standard polish (ground and polished) equal to NAAMM finish Number 4.
- B. Die-cast zinc alloy products are prohibited.

2.3 STOPS

- A. Provide lock-shield loose key or screw driver pattern angle stops, straight stops or stops integral with faucet, with each compression type faucet whether specifically called for or not, including sinks in solid-surface, wood and metal casework, laboratory furniture and pharmacy furniture. Locate stops centrally above or below fixture in accessible location.
- B. Furnish keys for lock shield stops to the COR.
- C. Supply from stops not integral with faucet shall be chrome plated copper flexible tubing or flexible stainless steel with inner core of non-toxic polymer.
- D. Supply pipe from wall to valve stop shall be rigid threaded IPS copper alloy pipe, i.e. red brass pipe nipple, chrome plated where exposed.
- E. Mental Health Area: Provide stainless steel drain guard for all lavatories not installed in casework.

2.4 ESCUTCHEONS

- A. Heavy type, chrome plated, with set screws. Provide for piping serving plumbing fixtures and at each wall, ceiling and floor penetrations in exposed finished locations and within cabinets and millwork.

2.5 LAMINAR FLOW CONTROL DEVICE

- A. Smooth, bright stainless steel or satin finish, chrome plated metal laminar flow device shall provide non-aeration, clear, coherent laminar flow that will not splash in basin. Device shall also have a flow control restrictor and have vandal resistant housing. Aerators are prohibited.
- B. Flow Control Restrictor:
 - 1. Capable of restricting flow from 32 ml/s to 95 ml/s (0.5 gpm to 1.5 gpm) for lavatories; 125 ml/s to 140 ml/s (2.0 gpm to 2.2 gpm) for sinks P-505 through P-520, P-524 and P-528; and 174 ml/s to 190 ml/s (2.75 gpm to 3.0 gpm) for dietary food preparation and rinse sinks or as specified.
 - 2. Compensates for pressure fluctuation maintaining flow rate specified above within 10 percent between 170 kPa and 550 kPa (25 psig and 80 psig).
 - 3. Operates by expansion and contraction, eliminates mineral/sediment build-up with self-cleaning action, and is capable of easy manual cleaning.

2.6 CARRIERS

- A. ASME A112.6.1M, with adjustable gasket faceplate chair carriers for wall hung closets with auxiliary anchor foot assembly, hanger rod support feet, and rear anchor tie down.
- B. ASME A112.6.1M, lavatory, concealed arm support. All lavatory chair carriers shall be capable of supporting the lavatory with a 250-pound vertical load applied at the front of the fixture.
- C. Where water closets, lavatories or sinks are installed back-to-back and carriers are specified, provide one carrier to serve both fixtures in lieu of individual carriers. The drainage fitting of the back to back carrier shall be so constructed that it prevents the discharge from one fixture from flowing into the opposite fixture.

2.7 WATER CLOSETS

- A. (P-107) Water Closet (Floor Mounted, Wall Outlet ASME A112.19.2) elongated bowl, 356 mm (14 inches) maximum overall width, siphon jet, wall outlet, top spud, flush valve operated 4.8 L (1.28 gallons) per flush. Top of seat shall be 381 mm (15 inches) above finished floor.
 - 1. Seat Institutional/Industrial, extra heavy duty, chemical resistant, solid plastic, open front less cover for elongated bowls, integrally molded bumpers, concealed check hinge with stainless steel post. Seat shall be posture contoured body design. Color shall be white.
 - 2. Fittings and Accessories: Gaskets-neoprene; bolts with chrome plated cap nuts and washers and carrier.
 - 3. Flush valve: Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, non-hold open ADA approved side oscillating handle, water saver design per flush with maximum 10 percent variance 25 mm (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 40 mm (1-1/2 inches) top spud, wall and spud flanges, solid-ring pipe support, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 292 mm (11-1/2 inches) above seat.
- B. (P-114) Bariatric Floor Mounted, Rear Outlet Water Closet ASME A112.19.2, Fully enclosed floor mounted with integral seat, siphon jet, white-powder-coated, 14 gage type 304 stainless steel construction with white powder coating and hinged seat with cover, flush valve operated, top of seat 450 mm (18 inches) above floor. Bio-based materials shall be utilized when possible. Rated for bariatric use – 1000 pound minimum capacity.
 - 1. Fittings and Accessories: Gaskets-neoprene, bolts with chromium plated cap nuts and washers, and extra heavy-duty carrier.
 - 2. Flush valve: 1.28 gallon per flush, Large chloramines resistant diaphragm, semi-red brass valve body, exposed chrome plated, non-hold open ADA approved side oscillating handle, water saver design per flush with maximum 10 percent variance 25 mm (1 inch) screwdriver back check angle stop with vandal resistant cap, adjustable tailpiece, a high back pressure vacuum breaker, spud coupling for 40 mm (1-1/2 inches) top spud, wall and spud flanges, solid-ring pipe support, and sweat solder adapter with cover tube and set screw wall flange. Valve body, cover, tailpiece and control stop shall be in conformance with ASTM alloy classification for semi-red brass. Seat bumpers shall be integral part of flush valve. Set centerline of inlet 292 mm (11-1/2 inches) above seat.

2.8 URINALS

- 1. NOT USED

2.9 BATHTUBS

- 1. NOT USED

2.10 LAVATORIES

- A. Dimensions for lavatories are specified, Length by width (distance from wall) and depth.

- B. Brass components in contact with water shall contain no more than 0.25 percent lead content by dry weight. Faucet flow rates shall be 3.9 L/m (1.5 gpm) for private lavatories and either 1.9 L/m (0.5 gpm) or 1.0 liter (0.25 gallons) per cycle for public lavatories.
- C. (P-417) Lavatory (Counter Mounted ASME A112.19.2) vitreous china, self-rimming, approximately 483 mm (19 inches) in diameter with punching for faucet on 102 mm (4 inches) centers. Mount unit in countertop.
 - 1. Faucet: Solid cast brass construction with washerless ceramic disc mixing cartridge type, rigid gooseneck spout with outlet 102 to 127 mm (4 inches to 5 inches) above slab with 102 mm (4 inches) wrist blade handles. Provide laminar flow control device. Faucet, wall and floor escutcheons shall be either copper alloy or CRS. Exposed metal parts shall be chrome plated with a smooth bright finish.
 - 2. Drain: Cast or wrought brass with flat grid strainer, offset tailpiece, chrome plated.
 - 3. Stops: Angle type. See paragraph "Stops".
 - 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap, adjustable with connected elbow and 1.4 mm thick (17 gauge) tubing extension to wall. Set trap parallel to the wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish.
 - 5. Provide cover for exposed piping, drain, stops and trap per A.D.A.
 - 6. Provide with ASSE-1070 Thermostatic Anti-Scald Mixing Valve.
- D. (P-418) Lavatory (Sensor Control, Gooseneck Spout, ASME A112.19.2) straight back, approximately 508 mm by 457 mm (20 inches by 18 inches) and a 102 mm (4 inches) minimum apron, first quality vitreous china with punching for gooseneck spout. Set rim 864 mm (34 inches) above finished floor.
 - 1. Faucet: Solid cast brass construction, chrome plated, gooseneck spout with outlet 102 mm to 127 mm (4 inches to 5 inches) above rim. Electronic sensor operated, 102 mm (4 inches) center set mounting, 120/24 volt solenoid and inline filter. Provide laminar flow control device. Breaking the light beam shall activate the water flow. Flow shall stop when user moves away from light beam. Provide steel access door with key operated cylinder lock. See Section 08 31 13, ACCESS DOORS AND FRAMES. All connecting wiring between transformer, solenoid valve and sensor shall be cut to length with no excess hanging or wrapped up wiring allowed.
 - 2. Drain: Cast or wrought brass with flat grid strainer with offset tailpiece, brass, chrome plated.
 - 3. Stops: Angle type. See paragraph "Stops".
 - 4. Trap: Cast copper alloy, 38 mm by 32 mm (1 1/2 inches by 1 1/4 inches) P-trap. Adjustable with connected elbow and 17 gage tubing extension to wall. Exposed metal trap surface and connection hardware shall be chrome plated with a smooth bright finish. Set trap parallel to wall.
 - 5. Provide cover for exposed piping, drain, stops and trap per A.D.A.
 - 6. Provide with ASSE-1070 Thermostatic Anti-Scald Mixing Valve.
 - a.

2.11 SINKS AND LAUNDRY TUBS

- A. Dimensions for sinks and laundry tubs are specified, length by width (distance from wall) and depth.
- B. (P-501) Service Sink (Regular, ASME A112.19.1) mop sink, class 1, single bowl, acid resistant enameled cast iron, approximately 610 mm by 610 mm (24 inches by 24 1/2 inches) with a 229 to 305 mm (9 to 12 inches) raised back without faucet holes. Equip sink with CRS rim guard, and mounted on trap standard. Provide stainless steel wall protection on each wall.
 - 1. Faucet: Part B, Type II, solid brass construction, 9.5 L/m (2.5 gpm) combination faucet with replaceable Monel seat, removable replacement unit containing all parts subject to wear, integral check/stops, mounted on wall above sink. Spout shall have a pail hook, 19 mm (3/4 inch) hose coupling threads, vacuum breaker, and top or bottom brace to wall.

Four-arm handles on faucets shall be cast, formed, or drop forged copper alloy. Escutcheons shall be either forged copper alloy or CRS. Exposed metal parts, including exposed part under valve handle when in open position, shall have a smooth bright finish.

2. Drain: Grid.
 3. Trap: Trap standard, painted outside and enameled inside with acid-resistant enamel, drain through adjoining wall.
- C. (P-505) Clinic Service Sink (Flushing Rim, Floor Mounted) approximately 743 mm by 508 mm (29-1/4 inches by 20 inches) by 457 mm (18 inches) deep.. Set sink with rim 708 mm (27-7/8 inches) above finished floor. Provide 762 mm (30 inches) CRS drainboard where required, without corrugations and with heavy duty CRS brackets.
1. Faucet: Polished chrome plated cast brass body, quarter-turn ceramic disc cartridges. 2-1/2" long swivel inlets with integral stops. 4" vandal resistant brass wrist blade handles.
 2. Flush valve: Large diaphragm, semi-red brass body, , exposed chromium plated flush valve with screwdriver back check straight stop with cap, union outlet, street ells, elevated high pressure vacuum breaker, casing cover, 32 mm (1 1/4 inches) elbow flush connection from finished wall to 38 mm (1 1/2 inches) top spud. Spud coupling, wall and spud flanges.
 3. Bed Pan Washer: Mechanical pedal mixing valve, wall hung, with double self-closing pedal valve with loose key stops, renewable seats and supply from valve to nozzle with wall hook hose connection; 1219 mm (48 inches) of heavy duty rubber hose, with extended spray outlet elevated vacuum breaker, indexed lift up pedals having clearance of not more than 13 mm (1/2 inch) above the floor and not less than 356 mm (14 inches) from wall when in operation. Supply pipe from wall to valve stop shall be rigid, threaded, IPS copper alloy pipe. Exposed metal parts shall be chromium plated with a smooth bright finish. Provide valve plate for foot control. Provide inline laminar flow control device.
- D. (P-516) Sink (CRS, Single Compartment, Wall Hung) High Gloss Porcelain shampoo bowl for hair washing, approximately 19" in diameter. Provide rolled rim on front and ends. Corners and edges shall be well rounded. Support sink according to manufacturer's recommendations. Refer to architectural elevations for above finished floor mounting height.
1. Faucet: Solid brass construction, combination spray nozzle and hose with replaceable Monel seat, removable replacement unit containing all parts subject to wear, integral stops, mounted as close as possible to top of splash back. Wrist blade handles on faucet shall be cast, formed or drop forged copper alloy or CRS. Exposed metal parts, including exposed part under valve when in open position, shall have a smooth bright finish. Provide laminar flow control device.
 2. Drain: Drain plug with strainer, stainless steel.
 3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap. Adjustable with connected elbow and nipple to wall and escutcheon.
 4. Provide cover for exposed piping, drain, stops and trap per A.D.A.
 5. Provide with ASSE-1070 Thermostatic Anti-Scald Mixing Valve.
 - a.
- E. (P-524) Sink, (CRS, Double Compartment, Counter Top, ASME A112.19.3, Kitchen Sinks) self-rimming, approximately 762 mm by 406 mm (30 3/8 inches by 16 inches) with two compartments inside dimensions approximately 356 3/8 inches by 406 mm by 2541 mm (14 1/4 inches by 16 inches by 100 inches), minimum 20 gage CRS. Corners and edges shall be well rounded.
1. Faucet: Kitchen sink, solid brass construction, 8.3 L/m (2.2 gpm) swing spout, chrome plated copper alloy with spray and hose.
 2. Drain: Drain plug with cup strainer, stainless steel.
 3. Trap: Cast copper alloy, 38 mm (1 1/2 inches) P-trap with cleanout plug, continuous drain with wall connection and escutcheon.
 4. Provide cover for exposed piping, drain, stops and trap per A.D.A.
 - a. Provide with ASSE-1070 Thermostatic Anti-Scald Mixing Valve.

5. 43250850817202035635641414 Provide with ASSE-1070 Thermostatic Anti-Scald Mixing Valve.
a.

2.12 DISPENSER, DRINKING WATER

- A. NOT USED

2.13 SHOWER BATH FIXTURE

- A. (P-701) Shower Bath Fixture (Detachable, Wall Mounted, Concealed Supplies, Type T/P Combination Valve):
1. Shower Installation: Wall mounted detachable spray assembly, 600 mm (24 inch) wall bar, elevated vacuum breaker, supply elbow and flange and valve. All external trim, chrome plated metal.
 2. Shower Head Assembly: Metallic shower head with flow control to limit discharge to 9.5 l/m (2.5 gpm), 1524 mm (60 inches) length of rubber lined CRS, chrome plated metal flexible reinforced hose and supply wall elbow. Design showerhead to fit in palm of hand. Provide CRS or chrome plated metal wall bar with an adjustable swivel hanger for showerhead. Fasten wall bar securely to wall for hand support.
 3. Valves: Type T/P combination thermostatic and pressure balancing, with chrome plated metal lever type operating handle adjustable for rough-in variations and chrome plated metal or CRS face plate. Valve body shall be any suitable copper alloy. Internal parts shall be copper, nickel alloy, CRS or thermoplastic material. Valve inlet and outlet shall be 13 mm (1/2 inch) IPS. Provide external screwdriver check stops, vacuum breaker and temperature limit stops. Set stops for a maximum temperature of 50 degrees C (122 degrees F). All exposed fasteners shall be vandal resistant. Valve shall provide a minimum of 9.5 l/m (2.5 gpm) at 310 kPa (45 psig) pressure drop.

2.14 EMERGENCY FIXTURES

- A. (P-708) Emergency Eye and Face Wash (Wall Mounted): CRS, wall mounted, foot pedal control. Mount eye and face wash spray heads 1067 mm (42 inches) above finished floor. Pedal shall be wall mounted, entirely clear of floor, and be hinged to permit turning up. Receptor shall be complete with drain plug with perforated strainer, P-trap and waste connection to wall with escutcheon. Provide with thermostatic mixing valve to provide tepid water from 30 to 35 degrees C (85 to 95 degrees F). Flow rate shall be 11.4 L/m (3 gpm). Provide with ASSE-1071 Thermostatic Anti-scald Mixing Valve.

2.15 HYDRANT, HOSE BIBB AND MISCELLANEOUS DEVICES

- A. (P-801) Wall Hydrant: Cast bronze non-freeze hydrant with detachable T-handle. Brass operating rod within casing of bronze pipe of sufficient length to extend through wall and place valve inside building. Brass valve with coupling and union elbow having metal-to-metal seat. Valve rod and seat washer removable through face of hydrant; 19 mm (3/4 inch) hose thread on spout; 19 mm (3/4 inch) pipe thread on inlet. Finish may be rough; exposed surfaces shall be chrome plated. Set not less than 457 mm (18 inches) nor more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker which automatically drains when shut off.
- B. (P-802) Lawn Faucet: Shall be brass with detachable wheel or T-handle, straight or angle body, and be of compression type 19 mm (3/4 inch) hose threaded on spout; 19 mm (3/4 inch) pipe threaded on inlet. Finish may be rough; exposed surfaces shall be chrome plated, except handle may be painted. Set not less than 457 mm (18 inches) or more than 914 mm (36 inches) above grade. On porches and platforms, set approximately 762 mm (30 inches) above finished floor. Provide integral vacuum breaker.
- C. (P-812) Water Supply Box Units: Fabricate of 16-gage steel with highly corrosion resistant epoxy finish. Unit to have 13 mm (1/2 inch) combination MPT brass sweat connection, ball type shut-off valve. Size 229 mm by 298 mm (9 inches by 11 3/4 inches) rough wall opening 203 mm

by 254 mm by 92 mm (8 inches by 10 inches by 3 5/8 inches). Bottom of box shall be 457 mm (18 inches) above finished floor.

2.16 802MENTAL HEALTH PLUMBING FIXTURES

- A. NOT USED

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fixture Setting: Opening between fixture and floor and wall finish shall be sealed as specified under Section 07 92 00, JOINT SEALANTS. Bio-based materials shall be utilized when possible.
- B. Supports and Fastening: Secure all fixtures, equipment and trimmings to partitions, walls and related finish surfaces. Exposed heads of bolts and nuts in finished rooms shall be hexagonal, polished chrome plated brass with rounded tops.
- C. Toggle Bolts: For hollow masonry units, finished or unfinished.
- D. Expansion Bolts: For brick or concrete or other solid masonry. Shall be 6 mm (1/4 inch) diameter bolts, and to extend at least 76 mm (3 inches) into masonry and be fitted with loose tubing or sleeves extending into masonry. Wood plugs, fiber plugs, lead or other soft metal shields are prohibited.
- E. Power Set Fasteners: May be used for concrete walls, shall be 6 mm (1/4 inch) threaded studs, and shall extend at least 32 mm (1 1/4 inches) into wall.
- F. Tightly cover and protect fixtures and equipment against dirt, water and chemical or mechanical injury.
- G. Where water closet waste pipe has to be offset due to beam interference, provide correct and additional piping necessary to eliminate relocation of water closet.
- H. Aerators are prohibited on lavatories and sinks.
- I. If an installation is unsatisfactory to the COR, the Contractor shall correct the installation at no cost or additional time to the Government.

3.2 CLEANING

- A. At completion of all work, fixtures, exposed materials and equipment shall be thoroughly cleaned.

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