
PROJECT MANUAL

DOMINICAN UNIVERSITY HENNESSY CENTER ROOFTOP HVAC INSTALLATION

495 WESTERN HIGHWAY SOUTH
ORANGEBURG, NY 10962

CPL PROJECT NO.: 16669.00

DOCUMENT DATE: AUGUST 22, 2022

DESIGN PROFESSIONAL'S CERTIFICATION

The undersigned certifies that, to the best of his or her knowledge, information and belief, that the "Design conforms to all applicable provisions of the Building Code of <New York State, Energy Conservation Construction Code of New York State"> <and that the "Work will involve known or suspected ACBM, and will be done in accordance with Industrial Code Rule #56".>

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END OF SECTION 000115

SECTION 230000
GENERAL PROVISIONS FOR MECHANICAL WORK

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Requirements of this Section apply to work in every Section of Division 23 equally as if incorporated therein.

1.02 WORK INCLUDED

- A. Work included in Division 23 - Mechanical: Materials, equipment, fabrication, installation, and tests in conformity with applicable codes and authorities having jurisdiction for Mechanical Work covered by all sections within this Division.

1.03 SCOPE

- A. Division of the Specification into sections is for the purpose of simplification alone. Responsibility for the work of various trades shall rest with the Contractor. Various sections of this Division are related to each other as well as the mechanical drawings. Examine all drawings and read all applicable parts of the project manual in order to ensure complete execution of all work in this Division, coordinating where required with other trades in order to avoid conflicts.
- B. These specifications and accompanying drawings are intended to cover the furnishing of all labor, materials, equipment and services necessary for the complete installation and acceptable performance of the mechanical systems. Small items of material, equipment and appurtenances not mentioned in detail or shown on the drawings, but necessary for complete and operating systems shall be provided by this contractor without additional charge to the Owner and shall be included under this contract.
- C. In general, specifications establish the quality of material, equipment and workmanship. The contract documents are intended to secure for the Owner, a first-class installation in every respect. Labor shall be performed by skilled mechanics, and the entire facility, when delivered to the Owner, shall be ready for satisfactory and efficient operation.
- D. The Contractor shall carefully examine the drawings and specifications before accepting the contract. He shall call attention to any changes or additions which, in his opinion, are necessary to make possible the fulfillment of any guarantee called for by these specifications; failing which, it shall be deemed that he has accepted full responsibility for all such guarantees.
- E. The contractor shall put his work in place as fast as is reasonably possible. He shall, at all times, keep a competent foreman in charge of the work, to make decisions necessary for the diligent advancement of the work. The Contractor shall facilitate the inspection of the work by the Owner's Representative.
- F. The Contractor shall coordinate all work in the building in order to facilitate intelligent execution of the work. He shall also remove any rubbish as expeditiously as possible.
- G. Materials or products specified herein and/or indicated on the drawings by trade's names, manufacturer's names, model number or catalog numbers establish the quality of materials or products to be furnished. Model numbers are to be confirmed by the manufacturer to provide required capacities and material to meet the specifications and design intent. In no instance shall an obsolete, incomplete or inaccurate trade name, manufacturer name, model number or catalog number indicated on the drawings, result in additional charges to the owner.
- H. Points of connection or continuation of work under this contract are so marked on drawings or herein specified. In case of any doubt as to the required exact location of such points, the Owner's Representative shall decide and direct.
- I. The plumbing contractor shall provide water services to within two (2) feet of HVAC equipment requiring same, and shall terminate service with a shutoff valve. The mechanical contractor shall make the final connection to the equipment.

1.04 REFERENCE STANDARDS, CODES AND REGULATIONS

- A. Requirements of Regulatory Agencies:
 - 1. Nothing contained in these specifications or shown on the drawings shall be construed to conflict with any State or local laws, ordinances, rules and regulations, the UL and NFPA regulations. The Contractor shall make all changes required by the enforcing authorities. Where alterations to and / or deviations from the Contract Documents are required by the authorities having jurisdiction, report the requirements to the Engineer and secure acceptance before work is started. All such changes shall be made in a manner acceptable to the Engineer and shall be made without cost to the Owner.
 - 2. When drawings or specifications exceed requirements of applicable laws, ordinances, rules and regulations, comply with documents establishing the more stringent requirement. All work shall be done in full conformity with the requirements of all authorities having jurisdiction. Installation shall be made in compliance with all applicable regulations, and utility company rules, all of which shall be considered a part of this specification and shall take precedence in the order of listing.
 - 3. It is not the intent of drawings or specifications to repeat requirements of codes except where necessary for completeness in individual sections.
- B. Published specifications, standards, tests or recommended method of trade, industry or governmental organizations as listed below apply to all work in this Division, in addition to other standards which may be specified in individual sections:
 - 1. Associated Air Balance Council
 - 2. Air Diffuser Balance Council
 - 3. Air Moving and Conditioning Association
 - 4. American Gas Association
 - 5. American National Standards Institute
 - 6. Air Conditioning and Refrigeration Institute
 - 7. American Society of Heating, Refrigeration and Air Conditioning Engineers
 - 8. American Society of Mechanical Engineers
 - 9. American Society for Testing and Materials
 - 10. Cast Iron Soil Pipe Institute
 - 11. ETL Testing Laboratories
 - 12. Factory Mutual Engineering and Research Corporation
 - 13. National Standard Plumbing Code
 - 14. National Electrical Manufacturer's Association
 - 15. National Fire Protection Association
 - 16. National Board of Fire Underwriters
 - 17. National Electric Code
 - 18. Occupational Safety and Health Administration
 - 19. Plumbing Drainage Institute
 - 20. Sheet Metal & Air Conditioning Contractors National Association
 - 21. Underwriters Laboratories, Inc.
- C. Furnish and file with the proper authorities, all drawings required by them in connection with the work. Contractor shall secure and obtain all approvals, permits, licenses and inspections and pay all legal and proper fees and charges in this connection, before commencing work in order to avoid delays during construction. He shall deliver the official records of the granting of the permits, etc., to the Owner's Representative.

1.05 QUALITY ASSURANCE

- A. All equipment and accessories to be the product of a manufacturer regularly engaged in its manufacture.
- B. Supply all equipment and accessories new and free from defects.
- C. Supply all equipment and accessories in compliance with the applicable standards listed in Article 1.4 of this section with all applicable national, state and local codes.

- D. All items of a given type shall be the product of same manufacturer.

1.06 DESCRIPTION OF BID DOCUMENTS

- A. Specifications:
1. Specifications, in general, describe quality and character of materials and equipment.
 2. Specifications are of simplified form and include incomplete sentences.
 3. Words or phrases such as "The Contractor shall", "shall be", "furnish", "provide", "a", "an", "the", and "all" may have been omitted for brevity.
- B. Drawings: Mechanical drawings under this contract are made a part of these specifications. Deviations from these specifications as noted below must have the approval of the Engineer or Construction Manager without an increase in contract price.
1. The drawings shall be considered as being diagrammatic and for bidding purposes only. Intention is to show size, capacity, approximate location, direction and general relationship of one work phase to another, but not exact detail or arrangement. The attention of the contractor is called to the fact that while these drawings are generally to scale and are made as accurately as the scale will permit, all critical dimensions shall be determined in the field. They are not to be considered as erection drawings.
 2. The drawings do not indicate every fitting, elbow, offset, valve, etc. which is required to complete the job. Contractor shall prepare field erection drawings as required for the use of his mechanics to insure proper installation.
 3. Scaled and figured dimensions are approximate and are for estimating purposes only. Indicated dimensions are limiting dimensions.
 4. Before proceeding with work check and verify all dimensions in field.
 5. Assume all responsibility for fitting of materials and equipment to other parts of equipment and structure.
 6. Make adjustments that may be necessary or requested in order to resolve space problems, preserve headroom, and avoid architectural openings, structural members and work of other trades.
 7. For exact locations of building elements, refer to dimensional Architectural/Structural drawings.
- C. Description of systems: Provide all materials to provide functioning systems in compliance with performance requirements specified, and any modifications resulting from reviewed shop drawings and field coordinated drawings.
1. Installation of all systems and equipment is subject to clarification as indicated in reviewed shop drawings and field coordination drawings.
- D. Do not use equipment exceeding dimensions indicated or equipment or arrangements that reduce required clearances or exceed specified maximum dimensions.
- E. If any part of Specifications or Drawings appears unclear or contradictory, apply to Architect for his interpretation and decision as early as possible, including during bidding period.
1. Do not proceed with work without Engineer's decision.

1.07 EQUIPMENT MANUFACTURERS

- A. The first named manufacturer is used as the basis of design. Other named manufacturers are identified as equivalent manufacturers, not equivalent products. Naming other manufacturers does not necessarily imply conformance of any specific product with the written specifications.
- B. The contractor is required to verify that equipment and material to be used on the project meets the requirements of the specifications and will physically fit the available space, clearance and service requirements of the particular piece of equipment and include all pertinent information when he submits material for acceptance. Contractor shall also be responsible for and bear the cost of any modifications to openings available or anticipated as being available for rigging equipment to its final installation place. This shall include openings in exterior envelope, walls and roofs, interior walls, corridors, passage ways or door openings. Any on site dismantling and any reassembly of equipment made necessary by impediment to the rigging of said equipment shall be the sole responsibility of the contractor.

- C. Contract document indicates power and physical requirements based on the equipment manufacturer's data as first named. If equipment requiring more system capacity is furnished, the contractor shall be responsible for the cost associated with modifying the design and installation of associated services, including any redesign costs associated with the engineer's review.

1.08 DEFINITIONS

- A. "Provide": To supply, furnish, install and connect up complete and ready safe and regular operation of particular work referred to unless specifically noted.
- B. "Install": To erect, mount and connect complete with related accessories.
- C. "Supply", "Furnish": To purchase, procure, acquire and deliver complete with related accessories.
- D. "Work": Labor, materials, equipment, apparatus, controls, accessories, and other items required for proper and complete installation.
- E. "Piping": Pipe, tube, fittings, flanges, valves, controls, strainers, hangers, supports, unions, traps, drains, insulation, and related items.
- F. "Wiring": Raceway, fittings, wire, boxes and related items.
- G. "Concealed": Items referred to as hidden from normal sight, embedded in masonry or other construction, installed in furred spaces, within double partitions or hung ceilings, in trenches, in crawl spaces, or in enclosures.
- H. "Exposed": Not installed underground or "concealed" as defined above.
- I. "Indicated", "Shown", or "Noted": As indicated, shown or noted on drawings or specifications.
- J. "Directed": Directed by Engineer.
- K. "Similar" or "Equal": Of base bid manufacture, equal in materials, weight, size, design, and efficiency of specified product.
- L. "Reviewed", "Satisfactory", or "Directed": As reviewed, satisfactory, or directed by or to Engineer.
- M. "Motor Controllers": Manual or magnetic starters (with or without switches), individual pushbuttons or hand-off-automatic (HOA) switches controlling the operation of motors.
- N. "Control or Actuating Devices": Automatic sensing and switching devices such as thermostats, pressure, float, electro-pneumatic switches and electrodes controlling operation of equipment.
- O. "Remove": Dismantle, demolish and take away from the site and dispose of in accordance with all applicable rules and regulations or, should the Owner so require, deliver to a location as designated by the Owner for the use of the Owner, at no additional cost to the Owner.
- P. "Replace": Remove existing and provide an equivalent product or material as specified.
- Q. "Extract (and Reinstall) ": Carefully disassemble, dismantle existing, save or store where directed by the Owner, in such a manner as to preserve the existing condition and reinstall as indicated on the drawings or as described in the specifications.
- R. Where any device or piece of equipment is referred to in the singular number, such reference shall be deemed to apply to as many devices as are required to complete the installation.

1.09 JOB CONDITIONS

- A. This contractor shall investigate all conditions affecting his work and shall provide such offsets, fittings, valves, sheet metal work, etc., as may be required to meet conditions at the building.
- B. The contractor shall verify all measurements at the building site and shall be responsible for the correctness of same before ordering materials or before starting work of any Section.
 - 1. Report to Architect, in writing, conditions which will prevent proper provision of this work.
 - 2. Beginning work of any Section without reporting unsuitable conditions to Architect constitutes acceptance of conditions by Contractor.

3. Perform any required removal, repair or replacement of this work caused by unsuitable conditions at no additional cost to Owner.
- C. Piping and ductwork shall be concealed or run behind furring in finished spaces unless otherwise noted to be run exposed.
- D. Horizontal piping and ductwork not run below slabs on grade shall be run as close as possible to underside of roof or floor slab above and parallel to building lines. Maintain maximum headroom in all areas.
- E. Determine possible interference between trades before the work is fabricated or installed. The contractor must coordinate his work to insure that erection will proceed without such interference. Coordination is of paramount importance and no request for additional payment will be considered where such request is based upon interference between trades.
- F. Connections to Existing Work:
 1. Install new work and connect to existing work with minimum of interference to existing facilities.
 2. Temporary shutdowns of existing services:
 3. At no additional charges
 - a. At times not to interfere with normal operation of existing facilities.
 - b. Only with written consent of Owner.
 4. Maintain continuous operation of existing facilities as required with necessary temporary connections between new and existing work.
 5. Restore existing disturbed work to original condition.
- G. Removal, extraction and relocation of existing work.
 1. The work includes demolition or removal of all construction indicated or specified. All materials resulting from demolition work, except as indicated or specified otherwise, shall become the property of the Contractor and shall be removed from the site. Rubbish and debris shall be removed from the site daily unless otherwise directed so as to not allow accumulation inside or outside the building. Materials that cannot be removed daily shall be stored in areas specified by the Owner.
 2. Title to all materials and equipment to be demolished, excepting Owner salvage and historical items, is vested in the Contractor upon receipt of notice to proceed. The Owner will not be responsible for the condition, loss or damage to such property after notice to proceed.
 3. The Owner reserves the "Right of First Refusal" on all material for salvage. Material for salvage shall be stored as approved by the Owner. Salvage materials shall be removed from the site before completion of the Contract. Material for salvage shall not be sold on the site.
 4. Property of the Owner: Salvaged items remaining the property of the Owner shall be removed in a manner to prevent damage and packed or crated to protect the items from damage while in storage or during shipment and relocated by the contractor at no cost, to the Owners designated storage facility on the site. Containers shall be properly identified as to contents.
 5. Damaged Items: Items damaged during removal or storage shall be repaired or replaced to match existing.
 6. Disconnect, remove or relocate material, equipment, plumbing fixtures, piping and other work noted and required by removal or changes in existing conditions.
 7. Where existing pipes, conduits and/or ducts which are to remain prevent installation of new work as indicated, relocate, or arrange for relocation, of existing pipes, conduits, and/or ducts.
 8. Provide new material and equipment required for relocated equipment.
 9. Plug or cap active piping or ductwork behind or below finish.
 10. Do not leave long dead-end branches.
 - a. Cap or plug as close as possible to active line.
 11. Remove unused piping, ductwork and equipment.
 12. Dispose of unusable piping, ductwork and material.

1.10 CLEARANCE FROM ELECTRICAL EQUIPMENT

- A. Piping or ductwork:
 - 1. Prohibited, except as noted, in:
 - a. Electric rooms and closets.
 - b. Telephone rooms and closets.
 - c. Elevator machine rooms.
 - d. Electric switchboard room.
 - 2. Prohibited, except as noted, over or within 5 ft. of:
 - a. Transformers.
 - b. Substations.
 - c. Switchboards.
 - d. Motor control centers.
 - e. Standby power plant.
 - f. Bus ducts.
 - g. Electrical panels.
 - 3. Drip pans under piping:
 - a. Only where unavoidable and approved.
 - b. 18 gauge galvanized steel.
 - 1) With bituminous paint coating.
 - c. Reinforced and supported.
 - d. Watertight.
 - e. With 1-1/4 inch drain outlet piped to floor drain or service sink.

1.11 TEMPORARY FACILITIES

- A. Temporary facilities are not included within this Section.

1.12 SPECIAL TOOLS

- A. Furnish to Owner at completion of work:
 - 1. One set of any special tools required to operate, adjust, dismantle or repair equipment furnished under any section of the Division.
 - 2. "Special tools": those not normally found in possession of mechanics or maintenance personnel.
 - 3. One pressure grease gun for each type of grease required.
 - a. With adapters to fit all lubricating fittings on equipment.
 - b. Include lubricant for lubricated plug valves.

1.13 PRODUCT DELIVERY, HANDING AND STORAGE

- A. Provide adequate and secure storage facilities for materials and equipment during the progress of the work.
- B. Contractor shall be responsible for the condition of all materials and equipment employed in the mechanical installation until final acceptance by the Owner. Protect same from any cause whatsoever.
- C. Where necessary, ship in crated sections of size to permit passing through available space.
- D. Ship equipment in original packages, to prevent damaging or entrance of foreign matter.
- E. Handle and ship in accordance with manufacturer's recommendations.
- F. Provide protective coverings during construction.
- G. Replace at no expense to Owner, equipment or material damaged during storage or handling, as directed by Engineer.
- H. Tag all items with weatherproof tag, identifying equipment by name and purchase order number.
- I. Include packing and shipping lists.
- J. Adhere to special requirements as specified in individual sections.

1.14 PROTECTION OF MATERIALS

- A. Protect from damage, water, dust, etc., material, equipment and apparatus provided under this Division, both in storage and installed, until Notice of Completion has been filed.
- B. Provide temporary storage facilities for materials and equipment.
- C. Material, equipment or apparatus damaged because of improper storage or protection will be rejected.
 - 1. Remove from site and provide new, duplicate, material, equipment, or apparatus in replacement of that rejected.
- D. Cover motors and other moving machinery to protect from dirt and water during construction. Rotate moving equipment, shafts, bearings, motors etc. to prevent corrosion and to circulate lubricants.
- E. Protect premises and work of other Divisions from damage arising out of installation of work of this Division.
 - 1. Contractor shall be responsible for the replacement of all damaged or defective work, materials or equipment. Do not install sensitive or delicate equipment until major construction work is completed.
 - 2. Remove replaced parts from premises.
- F. Make good any damage to the work caused by floods, storms, accidents, acts of God, acts of negligence, strikes, violence or theft up to time of final acceptance by the Owner.
- G. Do not leave any mechanical work in a hazardous condition, even temporarily.

1.15 REVIEW OF CONSTRUCTION

- A. Work may be reviewed at any time by representative of the Engineer.
- B. Advise Architect and Engineer that work is ready for review at following times:
 - 1. Prior to backfilling buried work.
 - 2. Prior to concealment of work in walls and above ceilings.
 - 3. When all requirements of Contract have been completed.
- C. Neither backfill nor conceal work without Engineer's consent.
- D. Maintain on job a set of Specifications and Drawings for use by Engineer's representatives.

1.16 SCHEDULE OF WORK

- A. Arrange work to conform to schedule of construction established or required to comply with Contract Documents.
- B. In scheduling, anticipate means of installing equipment through available openings in structure.
- C. Confirm in writing to Architect and Engineer, within 30 days of signing of contract, anticipated number of days required to perform test, balance, and acceptance testing of mechanical systems.
 - 1. This phase must occur after completion of mechanical systems, including all control calibration and adjustment, and requires substantial completion of the building, including closure, ceilings, lighting, partitioning, etc.
 - 2. Submit for approval at this time, names and qualifications of test and balancing agencies to be used.
- D. Arrange with Owner schedule for work in each area.
- E. Unless otherwise directed by Owner, perform work during normal working hours.
- F. Work delays:
 - 1. In case noisy work interferes with Owner's operations, Owner may require work to be stopped and performed at some other time, or after normal working hours.

1.17 ACCESS TO MECHANICAL WORK

- A. Access doors in walls and ceilings.

- B. Access Units Fire-Resistance Ratings: Where fire-resistance rating is indicated for construction penetrated by access units, provide UL listed-and-labeled units, except for units which are smaller than minimum size requiring ratings as recognized by governing authority.
- C. Product Data, Access Units: Submit manufacturer's technical data and installation instructions for each type of access door assembly, including setting drawings, templates, instructions and directions for installation of anchorage devices.
- D. Furnish to the general contractor all access doors necessary for access through inaccessible wall or ceiling construction, for installation by the general contractor. Information on the size and location of the subject access doors is to be communicated in writing to the general contractors during the bidding period.

1.18 CONCRETE FOR MECHANICAL WORK

- A. Concrete for Mechanical Work
 - 1. Basins and curbs for mechanical equipment.
 - 2. Mechanical equipment foundations and housekeeping pads.
 - 3. Inertia bases for isolation of mechanical work.
 - 4. Rough grouting in and around mechanical work.
 - 5. Patching concrete cut to accommodate mechanical work.
- B. Quality control testing for concrete is required as work of this section.
- C. Concrete Work Codes and Standards:
 - 1. Comply with governing regulations and, where not otherwise indicated, comply with the following industry standards; whichever is the most stringent in its application to work in each instance.
 - a. ACI 301: "Specifications for Structural Concrete for Buildings"
 - b. ACI 311: "Recommended Practice for Concrete Inspection"
 - c. ACI 318: "Building Code Requirements for Reinforced Concrete"
 - d. ACI 347R: "Recommended Practice for Concrete Form work"
 - e. ACI 304R: "Recommended Practice for Measuring, Mixing, Transporting and Placing Concrete"
 - f. Concrete Reinforcing Steel Institute's, "Manual of Standard Practice"
- D. Submittals: Shop Drawings, Mechanical Concrete Work: Submit shop drawings for structural type concrete work, showing dimensions of formed shapes of concrete; bending, placement, sizes and spacing of reinforcing steel; location of anchors, isolation units, hangers and similar devices to be integrated with concrete work; and piping penetrations, access openings, inlets and other accessories and work to be accommodated by concrete work.
- E. Laboratory Test Reports, Mechanical Concrete Work: Submit laboratory test reports for concrete work materials, and for tested samples of placed concrete (where required as work of this section).

1.19 NOISE REDUCTION

- A. Cooperate in reducing objectionable noise or vibration caused by mechanical systems.
 - 1. To extent of adjustments to specified and installed equipment and appurtenances.
- B. Correct noise problems caused by failure to install work in accordance with Contract Documents.
 - 1. Include labor and materials required as result of such failure.

1.20 CUTTING AND PATCHING

- A. Provide all carpentry, cutting and patching required for proper installation of material and equipment specified.
- B. Do not cut or drill structural members without consent of Architect.

1.21 COORDINATION DRAWINGS

- A. Layout Shop Drawings Required:
 - 1. Prepare layout shop drawings for all areas; minimum 3/8 inch scale.

2. Individual coordinated trade layout drawings are to be prepared for all areas.
 3. General Contractor is to assure that each trade has coordinated work with other trades, prior to submittal where submittal is required.
 - a. Include stamp on each submittal indicating that layout shop drawing has been coordinated.
 4. No layout shop drawing will be reviewed without stamped and signed coordinated assurance by General Contractor.
 5. All changes shall be clearly marked on each submitted layout drawing.
 6. Drawings shall show work of all trades including but not limited to'
 - a. Ductwork.
 - b. Piping: All Trades.
 - c. Mechanical Equipment.
 - d. Electrical Equipment.
 - e. Main Electrical conduits and bus ducts.
 - f. Equipment supports and suspension devices.
 - g. Structural and architectural constraints.
 - h. Show location of:
 - 1) Valves
 - 2) Piping specialties
 - 3) Dampers
 - 4) Access Doors
 - 5) Control and electrical panels
 - 6) Disconnect switches
 7. Drawings shall indicate coordination with work in other Divisions that must be incorporated in mechanical spaces, including, but not limited to:
 - a. Elevator equipment.
 - b. Cable trays not furnished under Division 16.
 - c. Computer equipment.
 8. Submission of drawings:
 - a. Prepare reproducible drawings.
 - b. Submit to other trades for review of space allocated to all trades.
 - c. Revise drawings to compensate for requirements of existing conditions and conditions created by other trades.
 - d. Review revisions and other trades.
 - e. Submit one reproducible and one blueline print to Engineer for review.
 9. Final prepared drawings shall show that other trades affected have made reviews and signed, by each trade, at completions of coordination.
 - a. General Contractor
 - b. Include stamp on each submittal indicating that layout shop drawing has been coordinated.
 10. No layout shop drawing will be reviewed without stamped and signed coordination assurance by General Contractor.
- B. Shop Drawings:
1. Layout drawings of mechanical equipment rooms and penthouses showing all related equipment and equipment clearances required by other trades.
 2. Layout drawings of areas in which it may be necessary to deviate substantially from layout shown on the drawings. Minor transitions in ductwork, if required due to job conditions, need not be submitted as long as the duct area is maintained. Show major relocation of ductwork and major changes in size of ducts. Coordinate shop drawings with all trades prior to ductwork fabrication.
 3. Details of intermediate structural steel members required to span main structural steel for the support of ductwork.
 4. Method of attachment of duct hangers to building construction.
 5. Duct material, gage, type of joints and duct reinforcing for each size range, including sketches or SMACNA plate numbers for joints, method of fabrication and reinforcing.

1.22 GUARANTEE

- A. Furnish guarantee covering all work in accordance with general requirements of the contract for minimum period of one year. This guarantee shall exist for a period of one (1) year from the date of final acceptance of the work and shall apply to defects in materials and to defective workmanship of any kind.
- B. For factory-assembled equipment and devices on which the manufacturers furnish standard published guarantees as regular trade practice, obtain such guarantees and replace any such equipment that proves defective during the life of these guarantees.
- C. Guarantee all work for which materials are furnished, fabricated or field erected by the contractor, all factory-assembled equipment for which no specific manufacturer's guarantee is furnished, and all work in connection with installing manufacturer's guarantee is furnished, and all work in connection with installing manufacturer's guaranteed equipment.
- D. In the event of failure of any work, equipment or device during the life of the guarantee, repair or replace the equipment or defective work. Remove, replace or restore, at no cost to the Owner, any part of the structure or building which may be damaged either as the direct result of the defective work or in the course of the contractor's making replacement of the defective work or materials. Work shall be done at a time and in a manner as to cause no undue inconvenience to the Owner. Provide new materials, equipment, apparatus and labor to replace that determined by Engineer to be defective or faulty.
- E. This guarantee also applies to services including Instructions, Adjusting, Testing, Noise, Balancing, etc.
- F. Additional equipment and material guarantees and warranties may be indicated in other sections. In all cases, the more stringent guarantee or warranty shall be provided.

PART 2 - PRODUCTS

2.01 MATERIALS AND EQUIPMENT QUALITY

- A. Material and equipment furnished under this Division of specification shall be new. Defective or inferior materials must be replaced by contractor at no cost to Owner regardless of the stage of construction. Inferior material shall be defined as material or equipment of a quality or performance less than that specified as determined by the Owner's Representative.
- B. Provide each item of equipment with manufacturer's identification tag which is readily accessible and clearly shows model and size.

PART 3 - EXECUTION

3.01 FIELD QUALITY CONTROL

- A. Tests:
 - 1. Perform as specified in individual sections, and as required by authorities having jurisdiction.
 - 2. Duration as noted.
- B. Provide required labor, material, equipment, and connections.
- C. Furnish written report and certification those tests have been satisfactorily completed.
- D. Repair or replace defective work, as directed.
- E. Pay for restoring or replacing damaged work due to tests as directed.
- F. Pay for restoring or replacing damaged work of others, due to tests, as directed.

3.02 ACCESS TO MECHANICAL WORK

- A. Coordinate installation and placement of access doors and panels with contractor for general construction.
- B. Remove or replace panels or frames that are warped, bowed, or otherwise damaged.

END OF SECTION 230000

SECTION 230002
MECHANICAL AND ELECTRICAL COORDINATION

PART 1 - GENERAL

1.01 WORK INCLUDED

- A. Work Included in This Section: Materials, equipment, fabrication, installation, and tests in conformity with applicable codes and authorities having jurisdiction for the following:
 - 1. Motors.
 - 2. Factory-wired equipment (FWE).
 - 3. Factory-wired control panels (FWCP).
 - 4. Motor controllers where provided as part of mechanical equipment.
 - 5. Motor controllers where supplied under Division 23 - Mechanical Work.
 - 6. Disconnects and safety switches for mechanical equipment.
 - 7. Fuses for equipment provided, and starters and disconnect switches.
 - 8. Emergency Pushbutton Operator Station.

1.02 RELATED WORK SPECIFIED ELSEWHERE

- A. Division 23 - HVAC Instrumentation and Controls, Motors.
- B. Installation and Power Wiring of Motor Controllers.

1.03 REFERENCE STANDARDS

- A. Published specifications standards, tests, or recommended methods of trade, industry or governmental organization as apply to work in this section where cited below:
 - 1. ANSI - American National Standards Institute.
 - 2. NEMA - National Electrical Manufacturer's Association.
 - 3. IEEE - Institute of Electrical and Electronic Engineers.

1.04 QUALITY ASSURANCE

- A. All equipment and accessories to be the product of a manufacturer regularly engaged in its manufacture.
- B. Supply all equipment and accessories new and free from defects.
- C. Supply all equipment and accessories in compliance with the applicable standards listed in Article 1.03 of this Section and with all applicable National, State and local codes.
- D. All items of a given-type shall be the products of the same manufacturer.

1.05 DIVISION OF WORK

- A. This section delineates the work required to be performed by Contractors under Division 23 and Division 26.

1.06 WORK REQUIRED UNDER DIVISION 23

- A. Furnish motors, manual and combination starters, pushbutton devices, contactors, disconnect switches, electric thermostats, low voltage transformers, Emergency Break Glass Stations and other electrical devices required for equipment furnished.
- B. Install all items in piping and ductwork such as control valves, aquastats, ductstats, etc.
- C. All external wiring of equipment, all temperature control wiring, external wiring of control circuits of magnetic starters, interlocking wiring, boiler wiring, Emergency Break Glass Stations, and mounting of control devices, etc., shall be included under Division 23. All external wiring shall be in conduit. (Unless specifically shown to be provided by the Electrical Contractor)
- D. The Electrical Contractor, under Division 26, shall furnish and install all power wiring and conduit to junction box, to disconnect switch on unit, to motor starters and contactors, and between motor starters and contactors to motor or other load. Electrical Contractor shall be responsible for proper direction of rotation for all three phase equipment. The Electrical Contractor shall mount all starters, disconnects.

- E. Wiring required under Division 23 shall comply with the specifications as described in Division 26.
- F. The Plumbing Contractor, under Division 22, shall provide water and natural gas services to within two (2) feet of HVAC equipment requiring same and terminating with shut-off valves. The HVAC Contractor, under Division 23, shall make final connections to equipment.
- G. Provide disconnect switches or safety switches for equipment. (Unless specifically shown to be provided by the Electrical Contractor, starters and disconnects shown on the electrical drawings are for installation and do not require the Electrical Contractor to furnish units)
- H. Emergency Generator - Exhaust muffler and flexible exhaust connection shall be furnished by the generator manufacturer under Division 26. Installation of the exhaust system including providing piping, insulation and accessories shall be included under Division 23.

1.07 SUBMITTALS

- A. Shop Drawings: Complete wiring diagrams of all power and control connections (standard diagrams will not be accepted). Deliver 2 copies of approved wiring diagrams to the Electric Contractor for installation of wiring and connections required under the Electric Contract.
- B. Product Data for Motor Controllers and Disconnect Switches: Manufacturer's catalog sheets, specifications and installation instructions. Submit enclosure type coordinated for service and location. Submit simultaneously with product data required for motors. Identify each controller for use with corresponding motor. Submit shop drawings and product data in accordance with project requirements.
- C. All warranties shall be delivered as part of the close-out submission.
- D. A receipt shall be delivered as part of the close-out submission that states all required spare parts have been delivered to the owner. This receipt must be signed and dated by the owner.

PART 2 - PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS

- A. Motor Controllers and Disconnects
 - 1. Square D
 - 2. Allen-Bradley
 - 3. General Electric
 - 4. Cutler-Hammer

2.02 MOTOR CONTROLLERS

- A. General: All starters shall be correctly sized to motor connected thereto. Provide one (1) additional auxiliary contact over and above that normally furnished, at least two (2) required. Provide overload heaters for each phase. Coordinate starters and controllers with the temperature control Contractor and sequence of operations.
- B. Minimum Size: The minimum allowable size of single or three phase magnetic motor controller is NEMA size 0.
- C. Enclosures: Unless otherwise indicated furnish NEMA 1 enclosures, except where installed outdoors furnish NEMA 3R enclosures.
- D. Control Power: Furnish control power transformer (maximum control voltage 120 volts) mounted within each magnetic motor controller enclosure.
- E. Pilot Lights: Furnish pilot lights of the neon lamp type mounted in the controller enclosure, green for running, red for not running.

2.03 MOTOR CONTROLLER TYPES:

- A. Type A (Full Voltage, Manual, Non-Magnetic):
 - 1. Allen-Bradley Co. Bulletin 609 (or Bulletin 600 - single phase, 1 HP or less only).
 - 2. General Electric Co. CR-1062 (or CR-101 - single phase, 1 HP or less only).
 - 3. Cutler-Hammer. B100 (or MS - single phase, 1 HP or less only).

- B. Type A2 (2 Speed, 2 Winding, Full Voltage, Manual, Non-Magnetic):
 - 1. Allen-Bradley Co. Bulletin 609TS (or Bulletin 600 - single phase, 1 HP or less only).
 - 2. General Electric Co. CR-1062 (or CR-101 - single phase, 1 HP or less only).
 - 3. Square D Co. Class 2512, Type M (or Class 2512, Type F - single phase, 1 HP or less only).
- C. Type B (Full Voltage Magnetic):
 - 1. Allen-Bradley Co. Bulletin 709.
 - 2. General Electric Co. CR-206.
 - 3. Square D Co. Class 8536.
 - 4. Cutler-Hammer. ECN05.
- D. Type B-COM (Combination Full Voltage Magnetic/Safety Switch):
 - 1. Allen-Bradley Co. Bulletin 712.
 - 2. General Electric Co. CR-208.
 - 3. Square D Co. Class 8538.
 - 4. Cutler-Hammer. ECN16.
- E. Type B2 (2 Speed, 2 Winding, Full Voltage, Magnetic):
 - 1. Allen-Bradley Co. Bulletin 715.
 - 2. General Electric Co. CR209.
 - 3. Square D Co. Class 8810.
 - 4. Cutler-Hammer. ECN33.
- F. Type C (Automatic, Reduced Voltage, Magnetic):
 - 1. Allen-Bradley Co. Bulletin 746.
 - 2. General Electric Co. CR-231.
 - 3. Square D Co. Class 8606.
 - 4. Cutler-Hammer. ECA42.
- G. Type C-COM (Combination Automatic, Reduced Voltage, Magnetic/ Safety Switch):
 - 1. Allen-Bradley Co. Bulletin 746C.
 - 2. Square D Co. Class 8606.
 - 3. Cutler-Hammer. ECA43.
- H. Type D (Part Winding, Magnetic):
 - 1. Allen-Bradley Co. Bulletin 736.
 - 2. General Electric Co. CR-230.
 - 3. Square D Co. Class 8640.
 - 4. Cutler-Hammer. ECA45.

2.04 REMOTE PUSH BUTTON STATIONS

- A. Start-Stop with pilot light in NEMA 1 enclosure unless otherwise indicated.
 - 1. Allen-Bradley Co. Bulletin 800S.
 - 2. General Electric Co. CR-2943.
 - 3. Square D Co. Class 9001.
 - 4. Cutler-Hammer. Class 10250.

2.05 SAFETY SWITCHES

- A. General Electric Co. Type TH; Square D Co. Heavy Duty Series; Cutler-Hammer HD Series; with the following:
 - 1. Fused switches equipped with fuseholders to accept only the fuses specified in Section 16181 (U.L. Class RK-1, RK-5, L).
 - 2. NEMA 1 enclosure unless otherwise indicated on drawing or required. 3R for devices installed outdoors.

3. Switch rated 240V for 120V, 208V, 240V, circuits; 600 V for 277V, 480V circuits.
4. Switch rated 600V for 277V, 480V circuits.
5. Solid neutral bus when neutral or grounding conductor is included with circuit.
6. Current rating and number of poles as indicated on drawings.

2.06 NAMEPLATES

- A. Phenolic Type: Standard phenolic nameplates with 3/8" minimum size lettering engraved thereon.
- B. Embossed Aluminum: Standard stamped or embossed aluminum tags: Tech Products, Inc., Seton Name Plate Corp.

2.07 EMERGENCY PUSHBUTTON OPERATOR STATION

- A. Acceptable Manufacturer: Square D or equal.
- B. Switch Style: Class 9001, NEMA 4 rated emergency mushroom head pushbutton.
- C. Voltage: 120VAC, 60Hz as required.
- D. Contacts: 20A, 2-NO/2-NC contact.
- E. Operation: Manual.
- F. Normal position: Operator out.
- G. Activated position: Operator in.
- H. Reset: Manual, turn to release.
- I. Enclosure: NEMA 4.

2.08 CUSTOM LEGEND PLATE

- A. "EMERGENCY BOILER SHUTOFF"

PART 3 - EXECUTION

3.01 GENERAL

- A. Equipment shall be connected in a neat and skillful manner. Equipment deliver with terminal boxes that are inadequate shall be equipped with special boxes that suit the conditions by the Mechanical Contractor furnishing the equipment.
- B. In general, rigid conduit or tubing shall be used, but equipment that requires movement or that would transmit vibration to conduit shall be wired with flexible (liquid tight) steel conduit not over 18" long.
- C. All equipment shall be grounded with a green-covered ground wire run inside the conduit and connected to equipment frame on one end and to grounding system on the other end.
- D. All electrical work required in the Mechanical Contract shall conform to the applicable requirements of Division 26 of these Specifications.
- E. The Heating, Ventilating, and Air Conditioning Contractor shall assign all Electrical Work required under his contract to the approved Automatic Temperature Control Contractor, who shall perform this work with qualified electricians employed by that Contractor.
- F. The Mechanical Contractors shall cooperate with the Contractor for Electrical Work in making all necessary tests and in receiving, storing, and setting all motor-driven equipment, electrical devices, and controls furnished and/or installed under these contracts.
- G. Install heaters correlated with full load current of motors provided.
- H. Set overload devices to suit motors provided.

3.02 INSTALLATION

- A. Control Wiring:
 1. Provide control wiring and connections.

2. Where control circuit interlocking is required between individually mounted motor controllers, provide a single pole on-off switch in a threaded type box mounted adjacent to motor safety switches which are remote from the control transformer (to enable interlock circuit to be opened when the motor safety switch is opened).
- B. Nameplates: Rivet or bolt the nameplate on the cover of NEMA 1 enclosures. Rivet or bolt and gasket the nameplate on cover of NEMA 3R or NEMA 12 enclosures. Provide phenolic or embossed aluminum nameplates as follows:
 1. On each remote control station, indicating motor controlled.
 2. On each interlock circuit switch, indicating purpose of switch.
- C. Emergency Pushbutton Operator Station: Wire all switches in series with boiler control branch circuits.

3.03 TYPES OF MOTOR CONTROLLERS REQUIRED FOR SINGLE SPEED MOTORS (SYSTEMS UNDER 250 VOLTS)

- A. Single Phase Motors Less than 5 HP - Manually Operated: Type A.
- B. Single Phase Motors Less than 1/2 HP - Automatically Operated: Type A.
- C. Single Phase Motors 1/2 to 5 HP - Automatically Operated: Type B.
- D. Three Phase Squirrel Cage Motors Less than 7-1/2 HP: Type B (B-COM when indicated on drawings).
- E. Three Phase Squirrel Cage Motors 7-1/2 HP and Larger: Type C (C-COM when indicated on drawings).
- F. Three Phase Hermetically Sealed Compressor Motors Less than 7-1/2 HP: Type B.
- G. Three Phase Hermetically Sealed Compressor Motors 7-1/2 HP and Larger: Type D.

3.04 TYPES OF MOTOR CONTROLLERS REQUIRED FOR SINGLE SPEED MOTORS (277/480 VOLT SYSTEM)

- A. Single Phase Motors Less than 5 HP - Manually Operated: Type A.
- B. Single Phase Motors Less than 1 HP - Automatically Operated: Type A.
- C. Single Phase Motors 1 to 5 HP - Automatically Operated: Type B.
- D. Three Phase Squirrel Cage Motors Less than 15 HP: Type B (B-COM when indicated on drawings).
- E. Three Phase Squirrel Cage Motors 15 HP and Larger: Type C (C-COM when indicated on drawings).
- F. Three Phase Hermetically Sealed Compressor Motors Less than 15 HP: Type B.
- G. Three Phase Hermetically Sealed Compressor Motors 15 HP and Larger: Type D.

3.05 TYPES OF MOTOR CONTROLLERS REQUIRED FOR 2 SPEED MOTORS (SYSTEMS UNDER 250 VOLTS)

- A. Single Phase Motors Less than 5 HP - Manually Operated: Type A2.
- B. Single Phase Motors Less than 1/2 HP - Automatically Operated: Type A2.
- C. Single Phase Motors 1/2 to 5 HP - Automatically Operated: Type B2.
- D. Three Phase Squirrel Cage Motors Less than 7-1/2 HP: Type B2.

3.06 TYPES OF MOTOR CONTROLLERS REQUIRED FOR 2 SPEED MOTORS (277/480 VOLT SYSTEM)

- A. Single Phase Motors Less than 5 HP - Manually Operated: Type A2.
- B. Single Phase Motors Less than 1 HP - Automatically Operated: Type A2.

- C. Single Phase Motors 1 to 5 HP - Automatically Operated: Type B2.
- D. Three Phase Squirrel Cage Motors Less than 15 HP: Type B2.

3.07 DISCONNECTS

- A. Motor Controllers: Provide safety switch for all motor controllers. Provide combination type starter-disconnect unless otherwise noted on drawings.
- B. Motors: Provide a disconnect switch for all motors. Provide a separate safety switch for motors which are not within sight of the starter.
- C. Provide safety switches for all factory packaged equipment.
- D. Provide NEMA 3R safety switch for all rooftop and outdoor equipment.
- E. Provide unit mounted disconnect switches for all equipment such as unit heaters, fans, unit ventilators, incremental units, etc

3.08 EMERGENCY PUSHBUTTON OPERATOR STATION

- A. Provide Emergency Pushbutton Operator Station at each boiler room exit to de-energize the primary control circuit and to close the main fuel valves to stop the flow of fuel to the burner during an emergency.
- B. Review plans for locations.
- C. Provide all conduit and wiring for interlock of each boiler.

END OF SECTION 230002

**SECTION 230513
COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. General construction and requirements.
- B. Applications.
- C. Single phase electric motors.
- D. Three phase electric motors.
- E. Electronically Commutated Motors (ECM).

1.02 RELATED REQUIREMENTS

- A. Section 260583 - Wiring Connections: Electrical characteristics and wiring connections.

1.03 REFERENCE STANDARDS

- A. ABMA STD 9 - Load Ratings and Fatigue Life for Ball Bearings 2015 (Reaffirmed 2020).
- B. IEEE 112 - IEEE Standard Test Procedure for Polyphase Induction Motors and Generators 2017.
- C. NEMA MG 1 - Motors and Generators 2021.
- D. NFPA 70 - National Electrical Code Most Recent Edition Adopted by Authority Having Jurisdiction, Including All Applicable Amendments and Supplements.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements for submittal procedures.
- B. Product Data: Provide wiring diagrams with electrical characteristics and connection requirements.
- C. Manufacturer's Installation Instructions: Indicate setting, mechanical connections, lubrication, and wiring instructions.
- D. Operation Data: Include instructions for safe operating procedures.
- E. Maintenance Data: Include assembly drawings, bearing data including replacement sizes, and lubrication instructions.

1.05 QUALITY ASSURANCE

- A. Comply with NFPA 70.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Protect motors stored on site from weather and moisture by maintaining factory covers and suitable weather-proof covering. For extended outdoor storage, remove motors from equipment and store separately.

1.07 WARRANTY

- A. See Section 017800 - Closeout Submittals for additional warranty requirements.
- B. Provide five year manufacturer warranty for motors larger than 20 horsepower.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Baldor Electric Company/ABB Group: www.baldor.com/#sle.
- B. Leeson Electric Corporation: www.leeson.com/#sle.
- C. Regal-Beloit Corporation (Century): www.centuryelectricmotor.com/#sle.
- D. Substitutions: See Section 016000 - Product Requirements.

2.02 GENERAL CONSTRUCTION AND REQUIREMENTS

- A. Construction:

1. Open drip-proof type except where specifically noted otherwise.
 2. Design for continuous operation in 104 degrees F (40 degrees C) environment.
 3. Design for temperature rise in accordance with NEMA MG 1 limits for insulation class, service factor, and motor enclosure type.
- B. Visible Nameplate: Indicating motor horsepower, voltage, phase, cycles, RPM, full load amps, locked rotor amps, frame size, manufacturer's name and model number, service factor, power factor, efficiency.
- C. Wiring Terminations:
1. Provide terminal lugs to match branch circuit conductor quantities, sizes, and materials indicated. Enclose terminal lugs in terminal box sized to NFPA 70, threaded for conduit.
 2. For fractional horsepower motors where connection is made directly, provide threaded conduit connection in end frame.

2.03 APPLICATIONS

- A. Exception: Motors less than 250 watts, for intermittent service may be the equipment manufacturer's standard and need not comply with these specifications.
- B. Single phase motors for fans, pumps, blowers, and air compressors: Capacitor start type.
- C. Single phase motors for fans, blowers, and pumps: Capacitor start, capacitor run type.
- D. Motors located in exterior locations, wet air streams downstream of sprayed coil dehumidifiers, draw through cooling towers, air cooled condensers, humidifiers, direct drive axial fans, roll filters, explosion proof environments, and dust collection systems: Totally enclosed type.

2.04 SINGLE PHASE POWER - CAPACITOR START MOTORS

- A. Starting Torque: Three times full load torque.
- B. Starting Current: Less than five times full load current.
- C. Pull-up Torque: Up to 350 percent of full load torque.
- D. Breakdown Torque: Approximately 250 percent of full load torque.
- E. Motors: Capacitor in series with starting winding; provide capacitor-start/capacitor-run motors with two capacitors in parallel with run capacitor remaining in circuit at operating speeds.
- F. Drip-proof Enclosure: Class A (50 degrees C temperature rise) insulation, NEMA Service Factor, prelubricated sleeve bearings.
- G. Enclosed Motors: Class A (50 degrees C temperature rise) insulation, 1.0 Service Factor, prelubricated ball bearings.

2.05 THREE PHASE POWER - SQUIRREL CAGE MOTORS

- A. Starting Torque: Between 1 and 1-1/2 times full load torque.
- B. Starting Current: Six times full load current.
- C. Power Output, Locked Rotor Torque, Breakdown or Pull Out Torque: NEMA Design B characteristics.
- D. Design, Construction, Testing, and Performance: Comply with NEMA MG 1 for Design B motors.
- E. Insulation System: NEMA Class B or better.
- F. Testing Procedure: In accordance with IEEE 112. Load test motors to determine free from electrical or mechanical defects in compliance with performance data.
- G. Motor Frames: NEMA Standard T-Frames of steel, aluminum, or cast iron with end brackets of cast iron or aluminum with steel inserts.
- H. Thermistor System (Motor Frame Sizes 254T and Larger): Three PTC thermistors embedded in motor windings and epoxy encapsulated solid state control relay for wiring into motor starter; refer to Section 262913.

- I. Bearings: Grease lubricated anti-friction ball bearings with housings equipped with plugged provision for relubrication, rated for minimum ABMA STD 9, L-10 life of 20,000 hours.
Calculate bearing load with NEMA minimum V-belt pulley with belt center line at end of NEMA standard shaft extension. Stamp bearing sizes on nameplate.
- J. Sound Power Levels: To NEMA MG 1.
- K. Part Winding Start Where Indicated: Use part of winding to reduce locked rotor starting current to approximately 60 percent of full winding locked rotor current while providing approximately 50 percent of full winding locked rotor torque.
- L. Nominal Efficiency: As indicated at full load and rated voltage when tested in accordance with IEEE 112.
- M. Nominal Power Factor: As indicated at full load and rated voltage when tested in accordance with IEEE 112.

2.06 ELECTRONICALLY COMMUTATED MOTORS (ECM)

- A. Applications:
 - 1. Commercial:
 - a. Roof Top Unit:
 - 1) Operating Mode: Constant speed.
 - 2) Input: Motor manufacturer to coordinate control requirements with the control board of the roof top unit and/or specified sequence of operation.
 - 3) Shaft Extension: Single.
 - b. Power Roof Ventilator (PRV):
 - 1) Operating Mode: Constant cfm.
 - 2) Input: Motor manufacturer to coordinate control requirements with the control board of the PRV and/or specified sequence of operation.
 - 3) Shaft Extension: Single.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install securely on firm foundation. Mount ball bearing motors with shaft in any position.
- C. Check line voltage and phase and ensure agreement with nameplate.

3.02 SCHEDULE

- A. NEMA Open Motor Service Factors.
 - 1. 1/6-1/3 hp:
 - a. 3600 rpm: 1.35.
 - b. 1800 rpm: 1.35.
 - c. 1200 rpm: 1.35.
 - d. 900 rpm: 1.35.
- B. Three Phase - Energy Efficient, Open Drip-Proof Performance:
 - 1. 1200 rpm.
 - a. 1 hp:
 - 1) NEMA Frame: 145T.
 - 2) Minimum Percent Power Factor: 72.
 - 3) Minimum Percent Efficiency: 81.
 - 2. 1800 rpm.
 - a. 10 hp:
 - 1) NEMA Frame: 215T.
 - 2) Minimum Percent Power Factor: 85.
 - 3) Minimum Percent Efficiency: 89.

END OF SECTION 230513

**SECTION 230550
WIND RESTRAINT FOR HVAC SYSTEMS**

PART 1 GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary General Conditions and other Division 1 Specification Sections, apply to this Section.

1.02 SECTION INCLUDES

- A. Support and brace mechanical and electrical systems, as called for, to resist directional wind forces (lateral, longitudinal and vertical).

1.03 APPLICABLE CODES AND STANDARDS

- A. Provide work in compliance with the following codes and standards:
- B. 2015 International Building Code (Section 1609).
- C. 2015 International Mechanical Code (Section 301, Item 301.15).
- D. American Society of Civil Engineers (ASCE) Minimum Design Loads for Buildings and Other Structures with Supplement No. 1 - Standard ASCE/SEI 7-10.

1.04 QUALITY ASSURANCE

- A. General:
 - 1. The contractor shall provide professional engineer stamped and signed calculations, and details of wind restraint systems to meet total design lateral force requirements for support and restraint of mechanical and electrical systems.
 - 2. Systems requiring wind restraint including, but not limited to:
 - a. Exhaust fans.
 - b. Hooded intake or relief ventilators.
 - c. Ductwork.
 - d. Rooftop air handling equipment.
 - e. Condensing units.
 - f. Miscellaneous HVAC equipment.
 - g. Roof curbs and pipe/duct/equipment supports associated with any of the equipment listed above.

1.05 SUBMITTALS

- A. Submit wind force level (Fp) calculations from applicable building code. Submit pre- approved restraint selections, installation details, and plans indicating locations of restraints.
- B. Calculations, plans, restraint selection, and installation details shall be stamped and signed by a professionally licensed engineer experienced in wind restraint design.
- C. Submit manufacturer's product data.
- D. For each piece of equipment that requires wind restraint as outlined in this section, include the following:
 - 1. Dimensioned Outline Drawings of Equipment Unit: Identify the center of gravity and locate and describe mounting and anchoring provisions.
 - 2. Anchorage: Provide detailed description of equipment anchorage devices on which the calculations are based and their installation requirements. Identify anchor bolts, studs and other mounting devices. Provide information on the size, type and spacing of mounting brackets, holes and other provisions.

PART 1 PRODUCTS

2.01 CODE INFORMATION

- A. This project is subject to the wind bracing requirements of the 2015 International Building Code (Section 1609) and American Society of Civil Engineers ASCE/SEI 7-10. The following criteria are applicable to this project:
 - 1. Nominal Design Wind Speed (V) (Per ASCE 7-10): 120 mph.

2. Risk Category (Per ASCE 7-10): III
3. Exposure Category (Per ASCE 7-10): C
4. Height and Exposure Adjustment Coefficient (Per ASCE 7-10): 1.21

2.02 WIND BRACING AND SUPPORT OF SYSTEMS AND COMPONENTS

- A. General:
 1. Design analysis shall include calculated dead loads, wind loads, and capacity of materials utilized for the connection of the equipment or system to the structure.
 2. Analysis shall detail anchoring methods, bolt diameter, and embedment depth.
 3. All wind restraint devices shall be designed to accept without failure the forces calculated per the applicable building code and as summarized in Section 2.1.
- B. Friction from gravity loads shall not be considered resistance to wind forces.

PART 1 EXECUTION

3.01 INSTALLATION

- A. Wind Restraint of Ductwork and Equipment:
 1. All restraint systems shall be installed in strict accordance with the manufacturer's restraint guidelines and all certified submittal data.
 2. The interaction between mechanical and electrical equipment and the supporting structures shall be designed into the restraint systems.
 3. Friction clips shall not be used for anchorage attachments.
 4. Expansion anchors shall not be used for non-vibration isolated equipment rated over 10 HP.
 5. Components mounted on vibration isolation systems shall have a bumper restraint or snubber in each horizontal direction and vertical restraints shall be provided to resist overturning.
 6. Installation of restraints shall not cause any change in position of equipment or ductwork, resulting in stresses or misalignment.
 7. Exhaust fans with hinge kits shall have wind restraint fasteners installed on the hinged side, same as the three (3) non-hinged sides.
 8. No rigid connections between equipment and the building structure shall be made that degrade the noise and vibration-isolation system specified.
 9. Do not install any equipment or duct that makes rigid connections with the building unless isolation is not specified.
 10. Prior to installation, bring to the Architect's/Engineer's attention any discrepancies between the specifications and the field conditions, or changes required due to specific equipment selection.
 11. Bracing may occur from flanges of structural beams, upper truss cords of bar joists, cast in place inserts, or wedge-type concrete anchors. Consult Structural Engineer of record.
 12. Overstressing of the building structure shall not occur from overhead support of equipment. Bracing attached to structural members may present additional stresses. The Contractor shall submit loads to the Structural Engineer of record for approval in this event.
 13. Brace support rods when necessary to accept compressive loads. Welding of compressive braces to the vertical support rods is not acceptable.
 14. Provide reinforced clevis bolts where required.
 15. Do not brace a system to two independent structures such as a roof and wall.

END OF SECTION 230550

SECTION 230553
IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Nameplates.
- B. Tags.
- C. Adhesive-backed duct markers.
- D. Stencils.
- E. Pipe markers.
- F. Ceiling tacks.

1.02 REFERENCE STANDARDS

- A. ASTM D709 - Standard Specification for Laminated Thermosetting Materials 2017.

1.03 SUBMITTALS

- A. See Section 013000 - Administrative Requirements for submittal procedures.
- B. List: Submit list of wording, symbols, letter size, and color coding for mechanical identification.
- C. Chart and Schedule: Submit valve chart and schedule, including valve tag number, location, function, and valve manufacturer's name and model number.
- D. Product Data: Provide manufacturers catalog literature for each product required.
- E. Manufacturer's Installation Instructions: Indicate special procedures, and installation.
- F. Project Record Documents: Record actual locations of tagged valves.

PART 2 PRODUCTS

2.01 IDENTIFICATION APPLICATIONS

- A. Air Handling Units: Nameplates.
- B. Small-sized Equipment: Tags.
- C. Thermostats: Nameplates.

2.02 NAMEPLATES

- A. Manufacturers:
 - 1. Advanced Graphic Engraving, LLC: www.advancedgraphicengraving.com/#sle.
 - 2. Brimar Industries, Inc: www.pipemarker.com/#sle.
 - 3. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 - 4. Kolbi Pipe Marker Co: www.kolbipipemarkers.com/#sle.
 - 5. Seton Identification Products, a Tricor Direct Company: www.seton.com/#sle.
- B. Letter Color: White.
- C. Letter Height: 1/4 inch (6 mm).
- D. Background Color: Black.
- E. Plastic: Comply with ASTM D709.

2.03 TAGS

- A. Manufacturers:
 - 1. Advanced Graphic Engraving: www.advancedgraphicengraving.com/#sle.
 - 2. Brady Corporation: www.bradycorp.com/#sle.
 - 3. Brimar Industries, Inc: www.pipemarker.com/#sle.
 - 4. Craftmark Pipe Markers: www.craftmarkid.com/#sle.
 - 5. Kolbi Pipe Marker Co: www.kolbipipemarkers.com/#sle.
 - 6. Seton Identification Products, a Tricor Company: www.seton.com/#sle.

- B. Plastic Tags: Laminated three-layer plastic with engraved black letters on light contrasting background color. Tag size minimum 1-1/2 inch (40 mm) diameter.
- C. Metal Tags: Brass with stamped letters; tag size minimum 1-1/2 inch (40 mm) diameter with smooth edges.
- D. Valve Tag Chart: Typewritten letter size list in anodized aluminum frame.

PART 3 EXECUTION

3.01 PREPARATION

- A. Degrease and clean surfaces to receive adhesive for identification materials.
- B. Prepare surfaces in accordance with Section 099123 for stencil painting.

3.02 INSTALLATION

- A. Install nameplates with corrosive-resistant mechanical fasteners, or adhesive. Apply with sufficient adhesive to ensure permanent adhesion and seal with clear lacquer.
- B. Install tags with corrosion resistant chain.
- C. Apply stencil painting in accordance with Section 099123.
- D. Install plastic pipe markers in accordance with manufacturer's instructions.
- E. Install plastic tape pipe markers complete around pipe in accordance with manufacturer's instructions.
- F. Use tags on piping 3/4 inch (20 mm) diameter and smaller.
 - 1. Identify service, flow direction, and pressure.
 - 2. Install in clear view and align with axis of piping.
 - 3. Locate identification not to exceed 20 feet (6 m) on straight runs including risers and drops, adjacent to each valve and Tee, at each side of penetration of structure or enclosure, and at each obstruction.
- G. Install ductwork with adhesive-backed duct markers. Identify with air handling unit identification number and area served. Locate identification at air handling unit, at each side of penetration of structure or enclosure, and at each obstruction.
- H. Locate ceiling tacks to locate dampers above lay-in panel ceilings. Locate in corner of panel closest to equipment.

END OF SECTION 230553

SECTION 230593
TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Testing, adjustment, and balancing of air systems.
- B. Measurement of final operating condition of HVAC systems.

1.02 RELATED REQUIREMENTS

- A. Section 019113 - General Commissioning Requirements: Commissioning requirements that apply to all types of work.

1.03 REFERENCE STANDARDS

- A. AABC (NSTSB) - AABC National Standards for Total System Balance, 7th Edition 2016.
- B. ASHRAE Std 111 - Measurement, Testing, Adjusting, and Balancing of Building HVAC Systems 2008, with Errata (2019).
- C. NEBB (TAB) - Procedural Standards for Testing Adjusting and Balancing of Environmental Systems 2015, with Errata (2017).
- D. SMACNA (TAB) - HVAC Systems Testing, Adjusting and Balancing 2002.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.
- B. Installer Qualifications: Submit name of adjusting and balancing agency and TAB supervisor for approval within 30 days after award of Contract.
- C. TAB Plan: Submit a written plan indicating the testing, adjusting, and balancing standard to be followed and the specific approach for each system and component.
 - 1. Submit to Architect.
 - 2. Include at least the following in the plan:
 - a. List of all air flow, water flow, sound level, system capacity and efficiency measurements to be performed and a description of specific test procedures, parameters, formulas to be used.
 - b. Copy of field checkout sheets and logs to be used, listing each piece of equipment to be tested, adjusted and balanced with the data cells to be gathered for each.
 - c. Identification and types of measurement instruments to be used and their most recent calibration date.
 - d. Final test report forms to be used.
 - e. Procedures for formal deficiency reports, including scope, frequency and distribution.
- D. Final Report: Indicate deficiencies in systems that would prevent proper testing, adjusting, and balancing of systems and equipment to achieve specified performance.
 - 1. Revise TAB plan to reflect actual procedures and submit as part of final report.
 - 2. Submit draft copies of report for review prior to final acceptance of Project. Provide final copies for Architect and for inclusion in operating and maintenance manuals.
 - 3. Include actual instrument list, with manufacturer name, serial number, and date of calibration.
 - 4. Form of Test Reports: Where the TAB standard being followed recommends a report format use that; otherwise, follow ASHRAE Std 111.
 - 5. Units of Measure: Report data in I-P (inch-pound) units only.
 - 6. Include the following on the title page of each report:
 - a. Name of Testing, Adjusting, and Balancing Agency.
 - b. Address of Testing, Adjusting, and Balancing Agency.
 - c. Telephone number of Testing, Adjusting, and Balancing Agency.
 - d. Project name.
 - e. Project location.
 - f. Project Architect.

- g. Project Engineer.
- h. Project Contractor.
- i. Report date.

PART 2 PRODUCTS - NOT USED

PART 3 EXECUTION

3.01 GENERAL REQUIREMENTS

- A. Perform total system balance in accordance with one of the following:
 - 1. AABC (NSTSB), AABC National Standards for Total System Balance.
 - 2. ASHRAE Std 111, Practices for Measurement, Testing, Adjusting and Balancing of Building Heating, Ventilation, Air-Conditioning, and Refrigeration Systems.
 - 3. SMACNA (TAB).
- B. Begin work after completion of systems to be tested, adjusted, or balanced and complete work prior to Substantial Completion of the project.
- C. Where HVAC systems and/or components interface with life safety systems, including fire and smoke detection, alarm, and control, coordinate scheduling and testing and inspection procedures with the authorities having jurisdiction.
- D. TAB Agency Qualifications:
 - 1. Company specializing in the testing, adjusting, and balancing of systems specified in this section.
 - 2. Certified by one of the following:
 - a. AABC, Associated Air Balance Council: www.aabc.com/#sle; upon completion submit AABC National Performance Guaranty.
 - b. NEBB, National Environmental Balancing Bureau: www.nebb.org/#sle.
 - c. TABB, The Testing, Adjusting, and Balancing Bureau of National Energy Management Institute: www.tabbcertified.org/#sle.
- E. TAB Supervisor and Technician Qualifications: Certified by same organization as TAB agency.

3.02 EXAMINATION

- A. Verify that systems are complete and operable before commencing work. Ensure the following conditions:
 - 1. Systems are started and operating in a safe and normal condition.
 - 2. Temperature control systems are installed complete and operable.
 - 3. Final filters are clean and in place. If required, install temporary media in addition to final filters.
 - 4. Duct systems are clean of debris.
 - 5. Fans are rotating correctly.
 - 6. Fire and volume dampers are in place and open.
 - 7. Air coil fins are cleaned and combed.
 - 8. Access doors are closed and duct end caps are in place.
 - 9. Air outlets are installed and connected.
 - 10. Duct system leakage is minimized.
 - 11. Hydronic systems are flushed, filled, and vented.
 - 12. Pumps are rotating correctly.
 - 13. Service and balance valves are open.
- B. Submit field reports. Report defects and deficiencies that will or could prevent proper system balance.
- C. Beginning of work means acceptance of existing conditions.

3.03 PREPARATION

- A. Provide instruments required for testing, adjusting, and balancing operations.
- B. Provide additional balancing devices as required.

3.04 ADJUSTMENT TOLERANCES

- A. Air Handling Systems: Adjust to within plus or minus 5 percent of design for supply systems and plus or minus 10 percent of design for return and exhaust systems.
- B. Air Outlets and Inlets: Adjust total to within plus 10 percent and minus 5 percent of design to space. Adjust outlets and inlets in space to within plus or minus 10 percent of design.
- C. Hydronic Systems: Adjust to within plus or minus 10 percent of design.

3.05 RECORDING AND ADJUSTING

- A. Field Logs: Maintain written logs including:
 - 1. Running log of events and issues.
 - 2. Discrepancies, deficient or uncompleted work by others.
 - 3. Contract interpretation requests.
 - 4. Lists of completed tests.
- B. Ensure recorded data represents actual measured or observed conditions.
- C. Permanently mark settings of valves, dampers, and other adjustment devices allowing settings to be restored. Set and lock memory stops.
- D. After adjustment, take measurements to verify balance has not been disrupted or that such disruption has been rectified.
- E. Leave systems in proper working order, replacing belt guards, closing access doors, closing doors to electrical switch boxes, and restoring thermostats to specified settings.
- F. Check and adjust systems approximately six months after final acceptance and submit report.

3.06 AIR SYSTEM PROCEDURE

- A. Adjust air handling and distribution systems to provide required or design supply, return, and exhaust air quantities.
- B. Make air quantity measurements in ducts by Pitot tube traverse of entire cross sectional area of duct.
- C. Measure air quantities at air inlets and outlets.
- D. Use volume control devices to regulate air quantities only to extend that adjustments do not create objectionable air motion or sound levels. Effect volume control by duct internal devices such as dampers and splitters.
- E. Vary total system air quantities by adjustment of fan speeds. Provide drive changes required. Vary branch air quantities by damper regulation.
- F. Measure static air pressure conditions on air supply units, including filter and coil pressure drops, and total pressure across the fan. Make allowances for 50 percent loading of filters.
- G. Adjust outside air automatic dampers, outside air, return air, and exhaust dampers for design conditions.
- H. Measure temperature conditions across outside air, return air, and exhaust dampers to check leakage.
- I. Where modulating dampers are provided, take measurements and balance at extreme conditions.

3.07 SCOPE

- A. Test, adjust, and balance the following:
 - 1. Packaged Roof Top Heating/Cooling Units.
 - 2. Fans.
 - 3. Air Inlets and Outlets.

3.08 MINIMUM DATA TO BE REPORTED

- A. Electric Motors:
 - 1. Manufacturer.
 - 2. Model/Frame.
 - 3. HP/BHP.

4. Phase, voltage, amperage; nameplate, actual, no load.
 5. RPM.
 6. Service factor.
 7. Starter size, rating, heater elements.
 8. Sheave Make/Size/Bore.
- B. V-Belt Drives:
1. Identification/location.
 2. Required driven RPM.
 3. Driven sheave, diameter and RPM.
 4. Belt, size and quantity.
 5. Motor sheave diameter and RPM.
 6. Center to center distance, maximum, minimum, and actual.
- C. Pumps:
1. Identification/number.
 2. Manufacturer.
 3. Size/model.
 4. Impeller.
 5. Service.
 6. Design flow rate, pressure drop, BHP.
 7. Actual flow rate, pressure drop, BHP.
 8. Discharge pressure.
 9. Suction pressure.
 10. Total operating head pressure.
 11. Shut off, discharge and suction pressures.
 12. Shut off, total head pressure.
- D. Cooling Coils:
1. Identification/number.
 2. Location.
 3. Service.
 4. Manufacturer.
 5. Air flow, design and actual.
 6. Entering air DB temperature, design and actual.
 7. Leaving air DB temperature, design and actual.
 8. Water flow, design and actual.
 9. Water pressure drop, design and actual.
 10. Entering water temperature, design and actual.
 11. Leaving water temperature, design and actual.
 12. Air pressure drop, design and actual.
- E. Heating Coils:
1. Identification/number.
 2. Location.
 3. Service.
 4. Manufacturer.
 5. Air flow, design and actual.
 6. Water flow, design and actual.
 7. Water pressure drop, design and actual.
 8. Entering water temperature, design and actual.
 9. Leaving water temperature, design and actual.
 10. Entering air temperature, design and actual.
 11. Leaving air temperature, design and actual.
 12. Air pressure drop, design and actual.
- F. Air Moving Equipment:

1. Location.
 2. Manufacturer.
 3. Model number.
 4. Serial number.
 5. Arrangement/Class/Discharge.
 6. Air flow, specified and actual.
 7. Return air flow, specified and actual.
 8. Outside air flow, specified and actual.
 9. Total static pressure (total external), specified and actual.
 10. Inlet pressure.
 11. Discharge pressure.
 12. Sheave Make/Size/Bore.
 13. Number of Belts/Make/Size.
 14. Fan RPM.
- G. Return Air/Outside Air:
1. Identification/location.
 2. Design air flow.
 3. Actual air flow.
 4. Design return air flow.
 5. Actual return air flow.
 6. Design outside air flow.
 7. Actual outside air flow.
 8. Return air temperature.
 9. Outside air temperature.
 10. Required mixed air temperature.
 11. Actual mixed air temperature.
 12. Design outside/return air ratio.
 13. Actual outside/return air ratio.
- H. Exhaust Fans:
1. Location.
 2. Manufacturer.
 3. Model number.
 4. Serial number.
 5. Air flow, specified and actual.
 6. Total static pressure (total external), specified and actual.
 7. Inlet pressure.
 8. Discharge pressure.
 9. Sheave Make/Size/Bore.
 10. Number of Belts/Make/Size.
 11. Fan RPM.
- I. Duct Traverses:
1. System zone/branch.
 2. Duct size.
 3. Area.
 4. Design velocity.
 5. Design air flow.
 6. Test velocity.
 7. Test air flow.
 8. Duct static pressure.
- J. Flow Measuring Stations:
1. Identification/number.
 2. Location.
 3. Size.

4. Manufacturer.
 5. Model number.
 6. Serial number.
 7. Design Flow rate.
 8. Design pressure drop.
 9. Actual/final pressure drop.
 10. Actual/final flow rate.
 11. Station calibrated setting.
- K. Terminal Unit Data:
1. Manufacturer.
 2. Type, constant, variable, single, dual duct.
 3. Identification/number.
 4. Location.
 5. Model number.
 6. Size.
 7. Minimum static pressure.
 8. Minimum design air flow.
 9. Maximum design air flow.
 10. Maximum actual air flow.
 11. Inlet static pressure.
- L. Air Distribution Tests:
1. Air terminal number.
 2. Room number/location.
 3. Terminal type.
 4. Terminal size.
 5. Area factor.
 6. Design velocity.
 7. Design air flow.
 8. Test (final) velocity.
 9. Test (final) air flow.
 10. Percent of design air flow.

END OF SECTION 230593

SECTION 230713 DUCT INSULATION

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Duct liner.

1.02 RELATED REQUIREMENTS

- A. Section 078400 - Firestopping.
- B. Section 230553 - Identification for HVAC Piping and Equipment.
- C. Section 233100 - HVAC Ducts and Casings: Glass fiber ducts.

1.03 REFERENCE STANDARDS

- A. ASTM C518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus 2021.
- B. ASTM C534/C534M - Standard Specification for Preformed Flexible Elastomeric Cellular Thermal Insulation in Sheet and Tubular Form 2020a.
- C. ASTM C553 - Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications 2013 (Reapproved 2019).
- D. ASTM C612 - Standard Specification for Mineral Fiber Block and Board Thermal Insulation 2014 (Reapproved 2019).
- E. ASTM C916 - Standard Specification for Adhesives for Duct Thermal Insulation 2020.
- F. ASTM C1071 - Standard Specification for Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material) 2019.
- G. ASTM E96/E96M - Standard Test Methods for Gravimetric Determination of Water Vapor Transmission Rate of Materials 2022.
- H. ASTM G21 - Standard Practice for Determining Resistance of Synthetic Polymeric Materials to Fungi 2015, with Editorial Revision (2021).
- I. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible 2021.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide product description, thermal characteristics, list of materials and thickness for each service, and locations.
- C. Manufacturer's Instructions: Indicate installation procedures necessary to ensure acceptable workmanship and that installation standards will be achieved.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing products of the type specified in this section with not less than three years of documented experience.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Accept materials on site in original factory packaging, labelled with manufacturer's identification, including product density and thickness.
- B. Protect insulation from weather and construction traffic, dirt, water, chemical, and mechanical damage, by storing in original wrapping.

1.07 FIELD CONDITIONS

- A. Maintain ambient temperatures and conditions required by manufacturers of adhesives, mastics, and insulation cements.
- B. Maintain temperature during and after installation for minimum period of 24 hours.

PART 2 PRODUCTS

2.01 REGULATORY REQUIREMENTS

- A. Surface Burning Characteristics: Flame spread index/Smoke developed index of 25/50, maximum, when tested in accordance with ASTM E84 or UL 723.

2.02 DUCT LINER

- A. Manufacturers:
 - 1. Armacell LLC; AP Coilflex: www.armacell.us/#sle.
 - 2. CertainTeed Corporation: www.certainteed.com/#sle.
 - 3. Ductmate Industries, Inc, a DMI Company: www.ductmate.com/#sle.
 - 4. Johns Manville: www.jm.com/#sle.
 - 5. Knauf Insulation: www.knaufinsulation.com/#sle.
 - 6. Owens Corning Corporation: www.ocbuildingspec.com/#sle.
 - 7. Substitutions: See Section 016000 - Product Requirements.
- B. Elastomeric Foam Insulation: Preformed flexible elastomeric cellular rubber insulation complying with ASTM C534/C534M Grade 1, in sheet form.
 - 1. Minimum Service Temperature: Minus 40 degrees F (Minus 40 degrees C).
 - 2. Maximum Service Temperature: 180 degrees F (82 degrees C).
 - 3. Fungal Resistance: No growth when tested according to ASTM G21.
 - 4. Apparent Thermal Conductivity: Maximum of 0.28 at 75 degrees F (0.045 at 24 degrees C).
 - 5. Minimum Noise Reduction Coefficients:
 - a. 2 inch (50 mm) Thickness: 0.60.
 - 6. Erosion Resistance: Does not show evidence of breaking away, flaking off, or delamination at velocities of 10,000 fpm (50.8 m/s) per ASTM C1071.
 - 7. Connection: Waterproof vapor barrier adhesive.
- C. Elastomeric Foam Adhesive: Air dried, contact adhesive, compatible with insulation. Comply with ASTM C916.
- D. Liner Fasteners: Galvanized steel, self-adhesive pad with integral head.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Test ductwork for design pressure prior to applying insulation materials.
- B. Verify that surfaces are clean, foreign material removed, and dry.

3.02 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Install in accordance with NAIMA National Insulation Standards.
- C. Insulated Ducts Conveying Air Below Ambient Temperature:
 - 1. Provide insulation with vapor barrier jackets.
 - 2. Finish with tape and vapor barrier jacket.
 - 3. Continue insulation through walls, sleeves, hangers, and other duct penetrations.
 - 4. Insulate entire system, including fittings, joints, flanges, fire dampers, flexible connections, and expansion joints.
- D. Insulated Ducts Conveying Air Above Ambient Temperature:
 - 1. Provide with standard vapor barrier jacket.
 - 2. Insulate fittings and joints. Where service access is required, bevel and seal ends of insulation.
- E. Ducts Exposed in Mechanical Equipment Rooms or Finished Spaces (below 10 feet above finished floor) ((below 3 meters above finished floor)): Finish with canvas jacket sized for finish painting.
- F. Exterior Applications: Provide insulation with vapor barrier jacket. Cover with with calked aluminum jacket with seams located on bottom side of horizontal duct section.

- G. Slope exterior ductwork to shed water.
- H. External Duct Insulation Application:
 - 1. Secure insulation with vapor barrier with wires and seal jacket joints with vapor barrier adhesive or tape to match jacket.
 - 2. Install without sag on underside of duct. Use adhesive or mechanical fasteners where necessary to prevent sagging. Lift duct off trapeze hangers and insert spacers.
 - 3. Seal vapor barrier penetrations by mechanical fasteners with vapor barrier adhesive.
- I. Duct and Plenum Liner Application:
 - 1. Adhere insulation with adhesive for 90 percent coverage.
 - 2. Secure insulation with mechanical liner fasteners. Refer to SMACNA (DCS) for spacing.
 - 3. Seal and smooth joints. Seal and coat transverse joints.
 - 4. Seal liner surface penetrations with adhesive.
 - 5. Duct dimensions indicated are net inside dimensions required for air-flow. Increase duct size to allow for insulation thickness.

3.03 SCHEDULES

- A. Supply Ducts:
 - 1. First 10 ft from unit supply/return connections
 - a. Duct Liner

END OF SECTION 230713

**SECTION 233100
HVAC DUCTS AND CASINGS**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Metal ductwork.
- B. Nonmetal ductwork.
- C. Casings and plenums.
- D. Duct cleaning.

1.02 RELATED REQUIREMENTS

- A. Section 230593 - Testing, Adjusting, and Balancing for HVAC.
- B. Section 230713 - Duct Insulation: External insulation and duct liner.
- C. Section 233300 - Air Duct Accessories.

1.03 REFERENCE STANDARDS

- A. ASHRAE (FUND) - ASHRAE Handbook - Fundamentals Most Recent Edition Cited by Referring Code or Reference Standard.
- B. ASTM A36/A36M - Standard Specification for Carbon Structural Steel 2019.
- C. ASTM A653/A653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process 2020.
- D. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials 2022.
- E. ICC-ES AC01 - Acceptance Criteria for Expansion Anchors in Masonry Elements 2015.
- F. ICC-ES AC106 - Acceptance Criteria for Predrilled Fasteners (Screw Anchors) in Masonry Elements 2015.
- G. ICC-ES AC193 - Acceptance Criteria for Mechanical Anchors in Concrete Elements 2015.
- H. ICC-ES AC308 - Acceptance Criteria for Post-Installed Adhesive Anchors in Concrete Elements 2016.
- I. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible 2021.
- J. SMACNA (LEAK) - HVAC Air Duct Leakage Test Manual 2012.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data for duct materials.
- C. Test Reports: Indicate pressure tests performed. Include date, section tested, test pressure, and leakage rate, following SMACNA (LEAK).

1.05 QUALITY ASSURANCE

PART 2 PRODUCTS

2.01 DUCT ASSEMBLIES

- A. Regulatory Requirements: Construct ductwork to comply with NFPA 90A standards.
- B. Ducts: Galvanized steel, unless otherwise indicated.
- C. Low Pressure Supply (Heating Systems): 2 inch wg (500 Pa) pressure class, galvanized steel.
- D. Low Pressure Supply (System with Cooling Coils): 2 inch wg (500 Pa) pressure class, galvanized steel.
- E. Return and Relief: 2 inch wg ([] Pa) pressure class, galvanized steel.
- F. General Exhaust: 1 inch wg (250 Pa) pressure class, galvanized steel.

2.02 MATERIALS

- A. Galvanized Steel for Ducts: Hot-dipped galvanized steel sheet, ASTM A653/A653M FS Type B, with G60/Z180 coating.
- B. Joint Sealers and Sealants: Non-hardening, water resistant, mildew and mold resistant.
 - 1. Type: Heavy mastic or liquid used alone or with tape, suitable for joint configuration and compatible with substrates, and recommended by manufacturer for pressure class of ducts.
 - 2. VOC Content: Not more than 250 g/L, excluding water.
 - 3. Surface Burning Characteristics: Flame spread index of zero and smoke developed index of zero, when tested in accordance with ASTM E84.
 - 4. Manufacturers:
 - a. Carlisle HVAC Products; Hardcast Versa-Grip 181 Water Based Fiber Reinforced Duct Sealant: www.carlislehvac.com/#sle.
 - b. Design Polymeric; DP 1010 Water Based Smooth Duct Sealant, Zero VOC, Premium Quality: www.designpoly.com/#sle.
 - c. Ductmate Industries, Inc, a DMI Company; [____]: www.ductmate.com/#sle.
- C. Gasket Tape: Provide butyl rubber gasket tape for a flexible seal between transfer duct connector (TDC), transverse duct flange (TDF), applied flange connections, and angle rings connections.
- D. Hanger Rod: ASTM A36/A36M; steel, galvanized; threaded both ends, threaded one end, or continuously threaded.
- E. Hanger Fasteners: Attach hangers to structure using appropriate fasteners, as follows:
 - 1. Concrete Wedge Expansion Anchors: Complying with ICC-ES AC193.
 - 2. Masonry Wedge Expansion Anchors: Complying with ICC-ES AC01.
 - 3. Concrete Screw Type Anchors: Complying with ICC-ES AC193.
 - 4. Masonry Screw Type Anchors: Complying with ICC-ES AC106.
 - 5. Concrete Adhesive Type Anchors: Complying with ICC-ES AC308.
 - 6. Other Types: As required.

2.03 DUCTWORK FABRICATION

- A. Fabricate and support in accordance with SMACNA (DCS) and as indicated.
- B. No variation of duct configuration or size permitted except by written permission. Size round duct installed in place of rectangular ducts in accordance with ASHRAE (FUND) Handbook - Fundamentals.
- C. Provide duct material, gauges, reinforcing, and sealing for operating pressures indicated.
- D. Construct T's, bends, and elbows with radius of not less than 1-1/2 times width of duct on centerline. Where not possible and where rectangular elbows must be used, provide air foil turning vanes of perforated metal with glass fiber insulation.
- E. Provide turning vanes of perforated metal with glass fiber insulation when acoustical lining is indicated.
- F. Increase duct sizes gradually, not exceeding 15 degrees divergence wherever possible; maximum 30 degrees divergence upstream of equipment and 45 degrees convergence downstream.
- G. Fabricate continuously welded round and oval duct fittings in accordance with SMACNA (DCS).
- H. Provide galvanealed finish suitable for painting.

2.04 MANUFACTURED DUCTWORK AND FITTINGS

- A. Spiral Ducts: Round spiral lockseam duct with galvanized steel outer wall.
 - 1. Manufacture in accordance with SMACNA (DCS).
- B. Round Ducts: Round lockseam duct with galvanized steel outer wall.
 - 1. Manufacture in accordance with SMACNA (DCS).
- C. Flexible Ducts: Two ply vinyl film supported by helically wound spring steel wire.
 - 1. Insulation: Fiberglass insulation with polyethylene vapor barrier film.

2. Pressure Rating: 10 inches wg (2.50 kPa) positive and 1.0 inches wg (250 Pa) negative.
 3. Maximum Velocity: 4000 fpm (20.3 m/sec).
 4. Temperature Range: Minus 10 degrees F to 160 degrees F (Minus 23 degrees C to 71 degrees C).
- D. Transverse Duct Connection System: SMACNA "E" rated rigidly class connection, interlocking angle and duct edge connection system with sealant, gasket, cleats, and corner clips in accordance with SMACNA (DCS).
- E. Round Duct Connection System: Interlocking duct connection system in accordance with SMACNA (DCS).

2.05 CASINGS AND PLENUMS

- A. Fabricate casings in accordance with SMACNA (DCS) and construct for operating pressures indicated.
- B. Mount floor mounted casings on 4 inch (100 mm) high concrete curbs. At floor, rivet panels on 8 inch (200 mm) centers to angles. Where floors are acoustically insulated, provide liner of galvanized 18 gauge, 0.0478 inch (1.21 mm) expanded metal mesh supported at 12 inch (300 mm) centers, turned up 12 inches (300 mm) at sides with sheet metal shields.
- C. Reinforce door frames with steel angles tied to horizontal and vertical plenum supporting angles. Install hinged access doors where indicated or required for access to equipment for cleaning and inspection.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install, support, and seal ducts in accordance with SMACNA (DCS).
- B. Install in accordance with manufacturer's instructions.
- C. During construction provide temporary closures of metal or taped polyethylene on open ductwork to prevent construction dust from entering ductwork system.
- D. Flexible Ducts: Connect to metal ducts with adhesive.
- E. Duct sizes indicated are inside clear dimensions. For lined ducts, maintain sizes inside lining.
- F. Provide openings in ductwork where required to accommodate thermometers and controllers. Provide pilot tube openings where required for testing of systems, complete with metal can with spring device or screw to ensure against air leakage. Where openings are provided in insulated ductwork, install insulation material inside a metal ring.
- G. Locate ducts with sufficient space around equipment to allow normal operating and maintenance activities.
- H. Use crimp joints with or without bead for joining round duct sizes 8 inch (200 mm) and smaller with crimp in direction of air flow.
- I. Use double nuts and lock washers on threaded rod supports.
- J. Connect terminal units to supply ducts directly or with one foot (300 mm) maximum length of flexible duct. Do not use flexible duct to change direction.
- K. Connect diffusers or light troffer boots to low pressure ducts directly or with 5 feet (1.5 m) maximum length of flexible duct held in place with strap or clamp.

3.02 CLEANING

- A. Clean duct system and force air at high velocity through duct to remove accumulated dust. To obtain sufficient air, clean half the system at a time. Protect equipment that could be harmed by excessive dirt with temporary filters, or bypass during cleaning.

END OF SECTION 233100

**SECTION 233300
AIR DUCT ACCESSORIES**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Backdraft dampers - metal.
- B. Duct access doors.
- C. Fire dampers.

1.02 RELATED REQUIREMENTS

- A. Section 078400 - Firestopping.
- B. Section 233100 - HVAC Ducts and Casings.

1.03 REFERENCE STANDARDS

- A. NFPA 90A - Standard for the Installation of Air-Conditioning and Ventilating Systems 2021.
- B. SMACNA (DCS) - HVAC Duct Construction Standards Metal and Flexible 2021.
- C. UL 33 - Safety Heat Responsive Links for Fire-Protection Service Current Edition, Including All Revisions.
- D. UL 555 - Standard for Fire Dampers Current Edition, Including All Revisions.

1.04 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide for shop fabricated assemblies including volume control dampers, duct access doors, duct test holes, and hardware used. Include electrical characteristics and connection requirements.
- C. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 016000 - Product Requirements, for additional provisions.
 - 2. Extra Fusible Links: One of each type and size.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.
- B. Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc. as suitable for the purpose specified and indicated.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Protect dampers from damage to operating linkages and blades.

PART 2 PRODUCTS

2.01 BACKDRAFT DAMPERS - METAL

- A. Manufacturers:
 - 1. Louvers & Dampers, Inc, a brand of Mestek, Inc; []: www.louvers-dampers.com/#sle.
 - 2. Nailor Industries, Inc; []: www.nailor.com/#sle.
 - 3. Ruskin Company; []: www.ruskin.com/#sle.
 - 4. United Enertech; []: www.unitedenertech.com/#sle.
- B. Gravity Backdraft Dampers, Size 18 by 18 inches (450 by 450 mm) or Smaller, Furnished with Air Moving Equipment: Air moving equipment manufacturer's standard construction.

2.02 DUCT ACCESS DOORS

2.03 DUCT TEST HOLES

2.04 FIRE DAMPERS

- A. Manufacturers:

1. Nailor Industries, Inc: www.nailor.com/#sle.
 2. Pottorff: www.pottorff.com/#sle.
 3. Ruskin Company: www.ruskin.com/#sle.
- B. Fabricate in accordance with NFPA 90A and UL 555, and as indicated.
 - C. Horizontal Dampers: Galvanized steel, 22 gauge, 0.0299 inch (0.76 mm) frame, stainless steel closure spring, and lightweight, heat retardant non-asbestos fabric blanket.
 - D. Curtain Type Dampers: Galvanized steel with interlocking blades. Provide stainless steel closure springs and latches for horizontal installations. Configure with blades out of air stream.
 - E. Fusible Links: UL 33, separate at 160 degrees F (71 degrees C) with adjustable link straps for combination fire/balancing dampers.

PART 3 EXECUTION

3.01 PREPARATION

- A. Verify that electric power is available and of the correct characteristics.

3.02 INSTALLATION

- A. Install accessories in accordance with manufacturer's instructions, NFPA 90A, and follow SMACNA (DCS). Refer to Section 233100 for duct construction and pressure class.
- B. Provide backdraft dampers on exhaust fans or exhaust ducts nearest to outside and where indicated.
- C. Provide fire dampers at locations indicated, where ducts and outlets pass through fire rated components, and where required by Authorities Having Jurisdiction. Install with required perimeter mounting angles, sleeves, breakaway duct connections, corrosion resistant springs, bearings, bushings and hinges.
- D. Demonstrate re-setting of fire dampers to Owner's representative.

END OF SECTION 233300

**SECTION 233423
HVAC POWER VENTILATORS**

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Roof exhausters.

1.02 REFERENCE STANDARDS

- A. AMCA (DIR) - (Directory of) Products Licensed Under AMCA International Certified Ratings Program 2015.
- B. AMCA 99 - Standards Handbook 2016.
- C. AMCA 204 - Balance Quality and Vibration Levels for Fans 2020.
- D. AMCA 210 - Laboratory Methods of Testing Fans for Certified Aerodynamic Performance Rating 2016.
- E. AMCA 300 - Reverberant Room Method for Sound Testing of Fans 2014.
- F. AMCA 301 - Methods for Calculating Fan Sound Ratings from Laboratory Test Data 2014.
- G. UL 705 - Power Ventilators Current Edition, Including All Revisions.

1.03 SUBMITTALS

- A. See Section 013000 - Administrative Requirements, for submittal procedures.
- B. Product Data: Provide data on fans and accessories including fan curves with specified operating point clearly plotted, power, RPM, sound power levels at rated capacity, and electrical characteristics and connection requirements.
- C. Manufacturer's Instructions: Indicate installation instructions.
- D. Maintenance Data: Include instructions for lubrication, motor and drive replacement, spare parts list, and wiring diagrams.

1.04 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience.

1.05 FIELD CONDITIONS

- A. Permanent ventilators may not be used for ventilation during construction.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Carnes, a division of Carnes Company Inc; [____]: www.carnes.com/#sle.
- B. Greenheck Fan Corporation; [____]: www.greenheck.com/#sle.
- C. Loren Cook Company; [____]: www.lorencook.com/#sle.
- D. PennBarry, Division of Air System Components; [____]: www.pennbarry.com/#sle.
- E. Twin City Fan & Blower; [____]: www.tcf.com/#sle.
- F. Substitutions: See Section 016000 - Product Requirements.

2.02 POWER VENTILATORS - GENERAL

- A. Static and Dynamically Balanced: AMCA 204 - Balance Quality and Vibration Levels for Fans.
- B. Performance Ratings: Determined in accordance with AMCA 210 and bearing the AMCA Certified Rating Seal.
- C. Sound Ratings: AMCA 301, tested to AMCA 300 and bearing AMCA Certified Sound Rating Seal.
- D. Fabrication: Comply with AMCA 99.

- E. UL Compliance: UL listed and labeled, designed, manufactured, and tested in accordance with UL 705.
- F. Electrical Components: Listed and classified by Underwriters Laboratories Inc. as suitable for the purpose specified and indicated.

2.03 ROOF EXHAUSTERS

- A. Manufacturers:
 - 1. Carnes, a division of Carnes Company Inc: www.carnes.com/#sle.
 - 2. Greenheck Fan Corporation: www.greenheck.com/#sle.
 - 3. PennBarry, Division of Air System Components: www.pennbarry.com/#sle.
 - 4. Twin City Fan & Blower; BCRD: www.tcf.com/#sle.
- B. Fan Unit: V-belt or direct driven as indicated, with spun aluminum housing; resilient mounted motor; 1/2 inch (13 mm) mesh, 0.62 inch (1.6 mm) thick aluminum wire birdscreen; square base to suit roof curb with continuous curb gaskets.
- C. Roof Curb: 18 inch (450 mm) high self-flashing of galvanized steel with continuously welded seams, built-in cant strips.
- D. Disconnect Switch: Factory wired, non-fusible, in housing for thermal overload protected motor and wall mounted multiple speed switch.
- E. Backdraft Damper: Gravity actuated, aluminum multiple blade construction, felt edged with offset hinge pin, nylon bearings, blades linked, and line voltage motor drive, power open, spring return.
- F. Sheaves: Cast iron or steel, dynamically balanced, bored to fit shafts and keyed; variable and adjustable pitch motor sheave selected so required rpm is obtained with sheaves set at mid-position; fan shaft with self-aligning pre-lubricated ball bearings.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Secure roof exhausters with cadmium plated steel lag screws to roof curb.
- C. Extend ducts to roof exhausters into roof curb. Counterflash duct to roof opening.
- D. Provide sheaves required for final air balance.
- E. Install backdraft dampers on inlet to roof and wall exhausters.

END OF SECTION 233423

**SECTION 237400
RN SERIES ROOFTOP UNITS**

SECTION 237400 - PACKAGED ROOFTOP UNITS / OUTDOOR AIR HANDLING UNITS

PART 1 - GENERAL

2.01 RELATED DOCUMENTS

2.02 GENERAL DESCRIPTION

- A. This section includes the design, controls and installation requirements for packaged rooftop units / outdoor air handling units.

2.03 QUALITY ASSURANCE

- A. [RTU-1 & 2] Packaged air-cooled condenser units shall be certified in accordance with ANSI/AHRI Standard 340/360 performance rating of commercial and industrial unitary air-conditioning and heat pump equipment.
- B. Unit shall be certified in accordance with UL Standard 1995/CSA C22.2 No. 236, Safety Standard for Heating and Cooling Equipment.
- C. [RTU-1 & 2] Unit and refrigeration system shall comply with ASHRAE 15, Safety Standard for Mechanical Refrigeration.
- D. [RTU-1 & 2] Unit shall be certified in accordance with ANSI Z21.47b/CSA 2.3b and ANSI Z83.8/CSA 2.6, Safety Standard Gas-Fired Furnaces.
- E. [RTU-1 & 2] Unit Energy Efficiency Ratio (EER) shall be equal to or greater that prescribed by ASHRAE 90.1, Energy Efficient Design of New Buildings except Low-Rise Residential Buildings.
- F. [RTU-1 & 2] Unit shall be safety certified by ETL and ETL US listed. Unit nameplate shall include the ETL/ETL Canada label.

2.04 SUBMITTALS

- A. Product Data: Literature shall be provided that indicates dimensions, operating and shipping weights, capacities, ratings, fan performance, filter information, factory supplied accessories, electrical characteristics and connection requirements. Installation, Operation, and Maintenance manual with startup requirements shall be provided.
- B. Shop Drawings: Unit drawings shall be provided that indicate assembly, unit dimensions, construction details, clearances and connection details. Computer generated fan curves for each fan shall be submitted with specific design operation point noted. Wiring diagram shall be provided with details for both power and control systems and differentiate between factory installed and field installed wiring.

2.05 DELIVERY, STORAGE, AND HANDLING

- A. Unit shall be shipped with doors screwed shut and outside air hood closed to prevent damage during transport and thereafter while in storage awaiting installation.
- B. Follow Installation, Operation, and Maintenance manual instructions for rigging, moving, and unloading the unit at its final location.
- C. Unit shall be stored in a clean, dry place protected from construction traffic in accordance with the Installation, Operation, and Maintenance manual.

2.06 WARRANTY

- A. [RTU-1 & 2] Manufacturer shall provide a limited "parts only" warranty for a period of 12 months from the date of equipment startup or 18 months from the date of original equipment shipment from the factory, whichever is less. Warranty shall cover material and workmanship that prove defective, within the specified warranty period, provided manufacturer's written instructions for Installation, Operation, and maintenance have been followed. Warranty excludes parts associated with routine maintenance, such as belts and filters.

PART 2 - PRODUCTS

3.01 MANUFACTURER

- A. Products shall be provided by the following manufacturers:
 - 1. AAON
 - 2. Carrier
 - 3. Trane
 - 4. Substitute equipment may be considered for approval that includes at a minimum:
 - a. [RTU-1 & 2] R-410A refrigerant
 - b. [RTU-1 & 2] Variable capacity compressor with 10-100% capacity control
 - c. Direct drive supply fans
 - d. Double wall cabinet construction
 - e. Insulation with a minimum R-value of 13
 - f. [RTU-1 & 2] Stainless steel drain pans

3.02 ROOFTOP UNITS

- A. General Description
 - 1. [RTU-1 & 2] Packaged rooftop unit shall include compressors, evaporator coils, filters, supply fans, dampers, air-cooled condenser coils, condenser fans, gas heaters, exhaust fans, energy recovery wheels, and unit controls.
 - 2. Unit shall be factory assembled and tested including leak testing of the DX coils, pressure testing of the refrigeration circuit, and run testing of the completed unit. Run test report shall be supplied with the unit in the service compartment's literature pocket.
 - 3. Unit shall have decals and tags to indicate lifting and rigging, service areas and caution areas for safety and to assist service personnel.
 - 4. Unit components shall be labeled, including refrigeration system components, and electrical and controls components.
 - 5. Estimated sound power levels (dB) shall be shown on the unit ratings sheet.
 - 6. Installation, Operation, and Maintenance manual shall be supplied within the unit.
 - 7. Laminated color-coded wiring diagram shall match factory installed wiring and shall be affixed to the interior of the control compartment's hinged access door.
 - 8. Unit nameplate shall be provided in two locations on the unit, affixed to the exterior of the unit and affixed to the interior of the control compartment's hinged access door.
- B. Construction
 - 1. All cabinet walls, access doors, and roof shall be fabricated of double wall, impact resistant, rigid polyurethane foam panels.
 - 2. Unit insulation shall have a minimum thermal resistance R-value of 13. Foam insulation shall have a minimum density of 2 pounds/cubic foot and shall be tested in accordance with ASTM D1929-11 for a minimum flash ignition temperature of 610°F.
 - 3. Unit construction shall be double wall with G90 galvanized steel on both sides and a thermal break. Double wall construction with a thermal break prevents moisture accumulation on the insulation, provides a cleanable interior, reduces heat transfer through the panel, and prevents exterior condensation on the panel.
 - 4. Unit shall be designed to reduce air leakage and infiltration through the cabinet. Cabinet leakage shall not exceed 1% of total airflow when tested at 3 times the minimum external static pressure provided in AHRI Standard 340/360. Panel deflection shall not exceed L/240 ratio at 125% of design static pressure, at a maximum 8 inches of positive or negative static pressure, to reduce air leakage. Deflection shall be measured at the midpoint of the panel height and width. Continuous sealing shall be included between panels and between access doors and openings to reduce air leakage. Piping and electrical conduit through cabinet panels shall include sealing to reduce air leakage.
 - 5. Roof of the air tunnel shall be sloped to provide complete drainage. Cabinet shall have rain break overhangs above access doors.
 - 6. [RTU-1 & 2] Access to filters, dampers, cooling coils, heaters, energy recovery wheels, compressors, and electrical and controls components shall be through hinged access doors with quarter turn, zinc cast, lockable handles. Full length stainless steel piano hinges shall be included on the doors.

7. Exterior paint finish shall be capable of withstanding at least 2,500 hours, with no visible corrosive effects, when tested in a salt spray and fog atmosphere in accordance with ASTM B 117-95 test procedure.
 8. Units with cooling coils shall include double sloped 304 stainless steel drain pans.
 9. [RTU-1 & 2] Unit shall be provided with base discharge and return air openings. All openings through the base pan of the unit shall have upturned flanges of at least 1/2 inch in height around the opening.
 10. [RTU-1 & 2] Unit shall include lifting lugs on the top of the unit.
 11. [RTU-1 & 2] Unit base pan shall be provided with 1/2 inch thick foam insulation.
- C. Electrical
1. [RTU-1 & 2] Unit shall have a 5kAIC SCCR.
 2. [RTU-1 & 2] Unit shall be provided with factory installed and factory wired, non-fused disconnect switch.
 3. [RTU-1 & 2] Unit shall be provided with a factory installed and factory wired 115V, 12 amp GFI outlet disconnect switch in the unit control panel.
 4. [RTU-1 & 2] Unit shall be provided with phase and brown out protection which shuts down all motors in the unit if the electrical phases are more than 10% out of balance on voltage, the voltage is more than 10% under design voltage or on phase reversal.
- D. Supply Fans
1. Unit shall include direct drive, unhooded, backward curved, plenum supply fans.
 2. Blowers and motors shall be dynamically balance and mounted on rubber isolators.
 3. [RTU-1 & 2] Motors shall be premium efficiency ODP with ball bearings rated for 200,000 hours service with external lubrication points.
 4. [RTU-1 & 2] Variable frequency drives shall be factory wired and mounted in the unit. Fan motors shall be premium efficiency.
- E. [RTU-1 & 2] Exhaust Fans
1. Exhaust dampers shall be sized for 100% relief.
 2. Fans and motors shall be dynamically balanced.
 3. [RTU-1 & 2] Unit shall include barometric relief dampers.
 4. [RTU-1 & 2] Motors shall be premium efficiency ODP with ball bearings rated for 200,000 hours service with external lubrication points.
 5. Access to exhaust fans shall be through double wall, hinged access doors with quarter turn lockable handles.
 6. [RTU-1 & 2] Unit shall include belt driven, unhooded, backward curved, plenum exhaust fans.
 7. [RTU-1 & 2] Variable frequency drives shall be factory wired and mounted in the unit. Fan motors shall be premium efficiency.
- F. [RTU-1 & 2] Cooling Coils
1. [RTU-1 & 2] Evaporator Coils
 - a. [RTU-1 & 2] Coils shall be designed for use with R-410A refrigerant and constructed of copper tubes with aluminum fins mechanically bonded to the tubes and galvanized steel end casings. Fin design shall be sine wave rippled.
 - b. [RTU-1 & 2] Coils shall have interlaced circuitry and shall be standard capacity.
 - c. Coils shall be hydrogen or helium leak tested.
 - d. Coils shall be furnished with factory installed expansion valves.
- G. [RTU-1 & 2] Refrigeration System
1. [RTU-1 & 2] Unit shall be factory charged with R-410A refrigerant.
 2. [RTU-1 & 2] Compressors shall be scroll type with thermal overload protection and carry a 5 year non-prorated warranty, from the date of original equipment shipment from the factory.
 3. Compressors shall be mounted in an isolated service compartment which can be accessed without affecting unit operation. Lockable hinged compressor access doors shall be fabricated of double wall, rigid polyurethane foam injected panels to prevent the transmission of noise outside the cabinet.

4. Compressors shall be isolated from the base pan with the compressor manufacturer's recommended rubber vibration isolators, to reduce any transmission of noise from the compressors into the building area.
 5. Each refrigeration circuit shall be equipped with expansion valve type refrigerant flow control.
 6. [RTU-1 & 2] Each refrigeration circuit shall be equipped with automatic reset low pressure and manual reset high pressure refrigerant safety controls, Schrader type service fittings on both the high pressure and low pressure sides and a factory installed liquid line filter driers.
 7. [RTU-1 & 2] Unit shall include a variable capacity scroll compressor on the lead refrigeration circuit which shall be capable of modulation from 10-100% of its capacity and an on/off compressor on the lag refrigeration circuit.
 8. [RTU-1 & 2] Each refrigeration circuit shall be equipped with a liquid line sight glass.
 9. [RTU-1 & 2] The factory installed controls shall include a 3 minute off delay timer to prevent compressor short cycling. The controls shall also include an adjustable, 20 second delay timer for each additional capacity stage to prevent multiple capacity stages from starting simultaneously and adjustable compressor lock out.
- H. [RTU-1 & 2] Condensers
1. [RTU-1 & 2] Air-Cooled Condenser
 - a. Condenser fans shall be a vertical discharge, axial flow, direct drive fans.
 - b. [RTU-1 & 2] Coils shall be designed for use with R-410A refrigerant. Coils shall be multi-pass and fabricated from aluminum microchannel tubes.
 - c. Coils shall be designed for a minimum of 10°F of refrigerant sub-cooling.
 - d. Coils shall be hydrogen or helium leak tested.
 - e. [RTU-1 & 2] Condenser fans shall be high efficiency electrically commutated motor driven with factory installed head pressure control module. Condenser airflow shall continuously modulate based on head pressure and cooling operation shall be allowed down to 35°F with adjustable compressor lockout.
- I. [RTU-1 & 2] Gas Heating
1. [RTU-1 & 2] Stainless steel heat exchanger furnace shall carry a 25 year non-prorated warranty, from the date of original equipment shipment from the factory.
 2. [RTU-1 & 2] Gas furnace shall consist of stainless steel heat exchangers with multiple concavities, an induced draft blower and an electronic pressure switch to lockout the gas valve until the combustion chamber is purged and combustion airflow is established.
 3. Furnace shall include a gas ignition system consisting of an electronic igniter to a pilot system, which will be continuous when the heater is operating, but will shut off the pilot when heating is not required.
 4. [RTU-1 & 2] Unit shall include a single gas connection and have gas supply piping entrances in the unit base for through-the-curb gas piping and in the outside cabinet wall for across the roof gas piping.
 5. [RTU-1 & 2] Modulating Natural Gas Furnace shall be equipped with modulating gas valves, adjustable speed combustion blowers, stainless steel tubular heat exchangers, and electronic controller. Combustion blowers and gas valves shall be capable of modulation. Electronic controller includes a factory wired, field installed supply air temperature sensor. Sensor shall be field installed in the supply air ductwork. Supply air temperature setpoint shall be adjustable on the electronic controller within the control compartment. Gas heater shall be capable of capacity turndown ratio as shown on the unit rating sheet.
- J. Filters
1. [RTU-1 & 2] Unit shall include 4 inch thick, pleated panel filters with an ASHRAE MERV rating of 13, upstream of the cooling coil. Unit shall also include 2 inch thick, pleated panel pre filters with an ASHRAE MERV rating of 8, upstream of the 4 inch standard filters.
 2. [RTU-1 & 2] Unit shall include a clogged filter switch.
 3. [RTU-1 & 2] Unit shall include a Magnehelic gauge mounted in the controls compartment.

- K. [RTU-1 & 2] Outside Air/Economizer
1. [RTU-1 & 2] Unit shall include 0-100% economizer consisting of a motor operated outside air damper and return air damper assembly constructed of extruded aluminum, hollow core, airfoil blades with rubber edge seals and aluminum end seals. Damper blades shall be gear driven and designed to have no more than 20 cfm of leakage per sq ft. at 4 in. w.g. air pressure differential across the damper. Low leakage dampers shall be Class 2 AMCA certified, in accordance with AMCA Standard 511. Damper assembly shall be controlled by spring return enthalpy activated fully modulating actuator. Unit shall include outside air opening bird screen, outside air hood, and relief dampers.
- L. [RTU-1 & 2] Energy Recovery
1. [RTU-1 & 2] Unit shall contain a factory mounted and tested energy recovery wheel. The energy recovery wheel shall be mounted in a rigid frame containing the wheel drive motor, drive belt, wheel seals and bearings. Frame shall slide out for service and removal from the cabinet.
 2. The energy recovery component shall incorporate a rotary wheel in an insulated cassette frame complete with seals, drive motor and drive belt.
 3. [RTU-1 & 2] The energy recovery cassette shall be an Underwriters Laboratories Recognized Component for electrical and fire safety. The wheel drive motor shall be an Underwriters Laboratory Recognized Component and shall be mounted in the cassette frame and supplied with a service connector or junction box. Thermal performance shall be certified by the manufacturer in accordance with ASHRAE Standard 84, Method of Testing Air-to-Air Heat Exchangers and AHRI Standard 1060, Rating Air-to-Air Energy Recovery Ventilation Equipment. Cassettes shall be listed in the AHRI Certified Products.
 4. [RTU-1 & 2] Unit shall include 2 inch thick, pleated panel outside air filters with an ASHRAE MERV rating of 8, upstream of the wheels.
 5. [RTU-1 & 2] Hinged service access doors shall allow access to the wheel.
 - a. [RTU-1 & 2] Polymer Energy Recovery Wheels
 - 1) Shall be provided with removable energy transfer matrix. Wheel frame construction shall be a welded hub, spoke and rim assembly of stainless, plated and/or coated steel and shall be self-supporting without matrix segments in place. Segments shall be removable without the use of tools to facilitate maintenance and cleaning. Wheel bearings shall be selected to provide an L-10 life in excess of 400,000 hours. Rim shall be continuous rolled stainless steel and the wheel shall be connected to the shaft by means of taper locks.
 - 2) All diameter and perimeter seals shall be provided as part of the cassette assembly and shall be factory set. Drive belts of stretch urethane shall be provided for wheel rim drive.
 - 3) Polymer Energy recovery wheel cassette shall carry a 5 year non-prorated warranty, from the date of original equipment shipment from the factory. The first 12 months from the date of equipment startup, or 18 months from the date of original equipment shipment from the factory, whichever is less, shall be covered under the standard AAON limited parts warranty. The remaining period of the warranty shall be covered by Airxchange. The 5-year warranty applies to all parts and components of the cassette, with the exception of the motor, which shall carry an 18 month warranty. Warranty shall cover material and workmanship that prove defective, within the specified warranty period, provided the Airxchange written instructions for installation, operation and maintenance have been followed. Warranty excludes parts associated with routine maintenance, such as belts. Refer to the Airxchange Energy Recovery Cassette Limited Warranty Certificate.

- 4) [RTU-1 & 2] Total energy recovery wheels shall be coated with silica gel desiccant permanently bonded by a process without the use of binders or adhesives, which may degrade desiccant performance. The substrate shall be lightweight polymer and shall not degrade nor require additional coatings for application in marine or coastal environments. Coated segments shall be washable with detergent or alkaline coil cleaner and water. Desiccant shall not dissolve nor deliquesce in the presence of water or high humidity.

M. Controls

1. [RTU-1 & 2] Factory Installed and Factory Provided Controller
 - a. Unit controller shall be capable of controlling all features and options of the unit. Controller shall be factory installed in the unit controls compartment and factory tested. Controller shall be capable of standalone operation with unit configuration, setpoint adjustment, sensor status viewing, unit alarm viewing, and occupancy scheduling available without dependence on a building management system.
 - b. Controller shall have an onboard clock and calendar functions that allow for occupancy scheduling.
 - c. Controller shall include non-volatile memory to retain all programmed values without the use of a battery, in the event of a power failure.
 - d. [RTU-1 & 2] Constant Volume Controller
 - 1) [RTU-1 & 2] Unit shall modulate cooling with constant airflow to meet space temperature cooling loads.
 - 2) [RTU-1 & 2] Unit shall modulate heating with constant airflow to meet space temperature heating loads. Modulating heating capacity shall modulate based on supply air temperature.
 - e. [RTU-1 & 2] Unit configuration, setpoint adjustment, sensor status viewing, unit alarm viewing, and occupancy scheduling shall be accomplished with connection to interface module with LCD screen and input keypad, interface module with touch screen, or with connection to PC with free configuration software. Controller shall be capable of connection with other factory installed and factory provided unit controllers with individual unit configuration, setpoint adjustment, sensor status viewing, and occupancy scheduling available from a single unit. Connection between unit controllers shall be with a modular cable. Controller shall be capable of communicating and integrating with a LonWorks or BACnet network. [Orion Controls System]

3.03 CURBS

- A. [Curbs shall to be fully gasketed between the curb top and unit bottom with the curb providing full perimeter support, cross structure support and air seal for the unit. Curb gasket shall be furnished within the control compartment of the rooftop unit to be mounted on the curb immediately before mounting of the rooftop unit.]
- B. [Solid bottom curb shall be 18" high, factory assembled and fully lined with curb rated 1 inch fiberglass insulation and include a wood nailer strip. (Curb shall be adjustable up to 3/4 inch per foot to allow for sloped roof applications.)]

PART 3 - EXECUTION

4.01 INSTALLATION, OPERATION, AND MAINTENANCE

- A. Installation, Operation, and Maintenance manual shall be supplied with the unit.
- B. Installing contractor shall install unit, including field installed components, in accordance with Installation, Operation, and Maintenance manual instructions.
- C. Start up and maintenance requirements shall be complied with to ensure safe and correct operation of the unit.

END OF SECTION 237400