BID

# **ADDENDUM NO. 2**

TO

**CONTRACT DOCUMENTS** 

AND

**TECHNICAL SPECIFICATIONS** 

**FOR** 

**2019 BOND REFERENDUM** 

**CAPITAL IMPROVEMENTS** 

ΑT

**MAMARONECK HIGH SCHOOL** 

PHASE 2

NYSED #66-07-01-03-0-001-039

BID # 20/21 - MUFSD-00

Mamaroneck Union Free School District 1000 West Boston Post Road Mamaroneck, NY 10543

Telephone No. 914-220-3040

Contact: Ms. Sylvia Wallach Assistant Superintendent for Business

LAN Job #4.1092.72.06

December 23, 2021

Michael J. McGovern, RA NYS #022257 1.0 <u>General:</u> The original contract documents dated <u>November 22, 2021,</u> issued to the New York State Education Department (NYSED) for this project, are hereby amended as noted in this NYSED addendum which shall become part of said contract documents, as if originally included therein. Bidders must acknowledge receipt of this NYSED addendum and all other addenda on the proposal form when submitting proposals. In case any bidder fails to acknowledge receipt of addenda, his proposal will nevertheless be construed as though it has been received, acknowledged, and the submission of his proposal shall constitute acknowledgment by the bidder of the receipt of same.

This is to advise all prospective bidders that this addendum has been issued to all bidders and that it contains a change in the contract documents.

Sealed bid proposals shall be received by 2:00 p.m. prevailing time on Wednesday, January 12, 2022, by mail or in person at the Boston Post Road main entrance, at the Mamaroneck Union Free School District Office, 1000 West Boston Post Road, NY 10543. All bids must be received by 2:00 p.m. prevailing time at which time they shall be publicly opened and read aloud at 3:00 p.m. prevailing time. Staff will be available to accept hand delivered bids between the hours of 8:00 a.m. and 2:00 p.m. on January 12, 2022. Please be advised that masks are mandatory, and all attendees will be required to socially distance during the bid opening.

# 2.0 Amendments to Specifications:

Section Page No. No.	Addendum Requirements
01 12 00	The following section was revised as follows:
	[01 12 00   Pg. 5 of 28 – IV. Construction Milestones "Mamaroneck High School"] PH-2 MHS Capital Improvement Bond Project Bid Schedule. Activity ID 0180 – Notice to Proceed to Contractor shall be changed from February 2, 2022 to February 16, 2022.
TOC 5	Revised Table of Contents to include Specification Section 233113 Metal Ducts
233113 All	Added Specification Section 233113 Metal Ducts
3.0 <u>Amendments to Drawings:</u>	
Drawing No.	Addendum Requirements
A 2.10 and A2.11	Floor Plans updated to reflect a new sink added in Prototyping Studio 341.
P1.12	Plumbing Floor Plan updated to reflect a new sink added to Prototyping Studio 341.
P1.13	Plumbing Fixture Schedule – STEAM Lab updated to reflect a new sink added to Prototyping Studio 341.
	come databases is in constituting obtained a con-
M1.81	Drawing revised to show existing gas piping to be removed by the Plumbing Contractor.

Drawing No.		Addendum Requirements
M2.81		Drawing revised to show new gas piping by the Plumbing Contractor.
		Drawing revised to show new floor drains by Plumbing Contractor.
		Additional notes referencing the separation of work between Prime Contracts were added to the drawings.
P2.81		New Drawing added to the set showing Plumbing scope of work associated with the Palmer Boilers (Work Area H).
4.0	Requests for	r Information (RFIs):
No.	Question / R	esponse
1	Question:	Ceiling Hung Assembly: Upon review of spec section 010101-1.08, Note 12 states, "Temporarily remove, carefully store and reinstall existing hung ceiling panel assembly as required to access areas of work within plenum." After review it is unclear what area(s) this is in reference to, please advise
	Response:	This note refers to each prime contractor being responsible to carefully remove, store and reinstall existing ceilings when their work requires them to be removed to gain access above.
		This requirement is also stated in 011200 - Special Provisions, Section IX. MANAGEMENT OF WORK, Note #12
		Each Prime Contractor shall be solely responsible to remove and replace the existing ceiling tiles and grid in areas of the existing building where their work is required but new ceilings are not scheduled. In the event that the existing ceilings are damaged and cannot be replaced to the satisfaction of the Owner, the responsible Prime Contractor shall be solely responsible for replacing, in kind, the existing ceilings with new tile and grid. A qualified Contractor, acceptable to the Owner, shall perform all ceiling replacements.
2	Question:	BMS Power Wiring: Please refer to Spec Section 010000-1.32, "Control wiring must connect to a point of electrical power supply as shown in the contract documents. (Power wiring and supply shall be provided by the Electrical Contractor)". Please confirm the power wiring required from BMS devices to a point of electrical power supply is to be provided by the Electrical Contractor.
	Response:	Power (120VAC) wiring from a BMS device to a point of electrical power supply is to be provided by the Electrical Contractor.

4.0 Requests for Information (RFIs): (continued)

# No. Question / Response

3 Question: STEAM Lab Existing Ceilings to Remain: Please refer to contract Drawing A2.01,

Construction Key Notes A23 & A25, (2) existing suspended ceiling systems are to remain in place. As indicated on A4.10, penetration of existing plaster barrel vault and existing gypsum wallboard ceiling for hangers & supports and misc. mechanical devices, will be required. Access to these areas will require openings larger than 12"x12". Per spec 011010 (PCGC) #23 it appears that this is the

responsibility of the Prime GC, please confirm.

Response: GC is to coordinate with the other trades to provide openings larger than 12" x 12"

for equipment AND access to the space above the STEAM lab.

4 Question: STEAM Lab Convector Cover Painting: Please refer to contract Drawing M2.11,

note 1 regarding FTR-1. Existing cover is to be reinstalled and painted. Please advise if GC is to perform the painting of the cover as part of the surrounding areas

that are scheduled to be painted.

Response: Convector covers to be painted by the GC.

5 Question: Project Schedule: Please confirm the Steam Lab and Culinary Arts scheduled for

a Construction Start of March 2022 are to be performed on 2nd shift (3:30pm start). In addition, please advise if the schedule can be advanced for the Palmer Boiler

Room to start on 2nd shift (3:30pm start)

Response: Second Shift is confirmed prior to 6/27. An early start will be discussed with the

Owner, once the project is awarded.

6 Question: Palmer Boiler Room Trench Drain: Please refer to Contract Drawing M2.81 Key

Note 2, please confirm installation of new floor drains including "televise existing drain pipe and snake line, patch floor to match existing", is by PC. Please refer to A1.80 which indicates this work is within the PC's scope. In addition, please confirm New Floor Drain indicated to be replaced on M2.81 near P-1 thru 3 is to

be performed by others.

Response: Scope of work for floor drawings is the responsibility of the Plumbing Contractor.

A new plumbing drawing reflecting this work (P2.81) has been added to the

drawing set.

7 Question: STEAM Lab Existing Space Above Ceiling: During walkthrough access to existing

Attic Mechanical Space above future Steam Lab, was not available. Please refer to Contract Drawing M1.11 Key Plan 3 & M2.11 Key Plan 3. If possible, please provide additional information or pictures of this space. Does the entire space have an existing continuous floor surface or is a temporary surface required to

perform scope of work?

Response: Any additional site visit can be requested through Mr. Stephen Brugge, Director of

Facilities, at 914-220-3081.

### 4.0 Requests for Information (RFIs): (continued)

# No. Question / Response

8 Question: STEAM Lab Metal Wood Shop Ductwork: Please refer to Contract Drawing M2.13,

Steam Equipment Schedule indicates required ductwork connection requirements for associated equipment furnished and installed by others (A2.10). Upon review of M2.11, no ductwork system is shown to support these individual pieces of

equipment. Please advise

Response: The portable dust collectors shall be utilized to remove dust contaminated air. No

ductwork network is required, however proper flex ductwork accessory shall be

selected to each piece of equipment based on each MFR requirements.

9 Question: STEAM Lab Access Window Opening Size: Can you please confirm center mullion

will be removed in Classroom 306 for Steam Lab delivery access? Can you please

provide expected opening width and height?

Response: Window units will be removed including center window mullion. No brick or wall

area will be removed. Windows can be measured onsite.

10 Question: DCH – Portable Dust Collector: Please confirm PCM is to furnish and install

Portable Dust Collectors tagged "DCH" as shown on Contract Drawing M2.13 in room 345A and in room 346A. In room 346A please clarify if Airflow Systems DCH-1 or DCH-2 is desired? Please clarify if any additional accessories are required.

Response: Basis of design is Airflow systems and if contractor want to substitute. they need

to provide a substitution request per the contract documents with the substituted units meeting the basis of design including meeting all the required all applicable

codes.

11 Question: STEAM Lab Louvers: Please refer to Contract Drawing M2.11 Part Plan 2 & 3, (5)

Greenheck 24"x14" louvers are scheduled to be installed in the Steam Lab serving ERV-1, ERV-2 & MAU-1. These openings will be larger than 12"x12". Per Spec Section, 01-10-10 PCGC Item# 23 these openings shall be performed by PCGC. Upon review of site conditions scaffolding will be required to perform this work. Please confirm scaffolding and openings are to be provided by PCGC. Please

confirm Louvers are to be provided by the PCM.

Response: The GC is to provide unabated access to areas of work where other Prime

contractors are performing installation or demolition, where BOTH Prime contractors require access. This includes access via scaffold for new exterior louvers where the PCGC and PCM will work and coordinate on louver openings. This general note should extend for any work that includes both the PCGC and PCM, PCP and PCE's contract work. Anywhere the PCGC is not providing cutting, patching or modification of existing walls/floors/roofs/etc..., access will be by the

specific trade performing the work.

12 Question: Boiler Room Emergency Shut-Off Switch: Please refer to Contract Drawing M2.81,

a switch symbol with the note "Provide new emergency shut-off switch" is indicated. This system is detailed on Electrical Contract Drawings E0.02 Detail 3 and E2.80 Note 7. Please confirm no scope of work is required by Mechanical

Contractor for this system.

Response: Emergency shut off switch to be provided, wired and installed by the Electrical

Contractor.

#### 4.0 Requests for Information (RFIs): (continued)

#### No. Question / Response

13 STEAM Lab Culinary Arts Exposed Double Wall Ductwork: Question:

> Please refer to Contract Drawing M2.13, in Metal Shop Room 346 "Double Wall Spiral Ductwork" is indicated. In addition, please refer to Contract Drawing M2.2 1, in Culinary Arts Room C100 "Exposed Double Wall Flat Oval Ductwork" is indi

cated. Please provide a desired product specification.

Response: Use double wall spiral ductwork in Metal Shop Room 346 & use exposed double

wall flat oval ductwork in Culinary Arts Room C100.

14 Question: Boiler Room Equipment Rigging:

> During a recent site visit and in review of rigging needed for the boiler room equip ment we noticed that the area between the stairs and the chimney has a perman ent barrier installed. Upon review, the area shown clouded in the attached pictures appears to be slab on deck with blacktop covering. Please advise on the weightcapacity of this area; we are assuming a crane is needed to rig the new e

quipment into the boiler room due to existing constraints.

Response: This area adjacent to the building is the electrical Transformer vault. The weight

capacity is 0 lbs. and this area should be avoided.

15 Question: Condensate Piping:

> Upon review of Contract drawings, the condensate piping for the A/C Units in the STEAM area and the Culinary Arts area is not shown. Please provide a drawing

showing desired routing and termination location.

Response: Refer to Plumbing contract drawings P2.06 & P1.12 for Condensate piping plan in

the areas listed.

16 **Sheetmetal Specifications:** Question:

> Upon review of specifications, a general ductwork specification (typically 233113) does not appear to be included. Please confirm Contract Drawing M0.01 - H.V.A .C. Materials - Ductwork & Spec Section 233522 - Kitchen Ventilation System is

to be utilized for project duct construction standards (less lined ductwork).

Response: 1. duct spec section 233113 added to Addendum 2.

2. All Acoustic duct insulation shall follow 230714 regardless. All other ductwork

insulation shall follow what's listed on the material schedule on M0.01.

17 Question: Maintenance bond/warranty/guarantee. Can you please advise on what the

maintenance bond/warranty/guarantee period is?

Response: 3 years from date of Substantial Completion.

18 M-001 under "Controls Note" states that the district has a standardization of Question:

Schneider Electric/Continuum. Is there a specific controls vendor who is currently

serving the school in which we need to utilize?

Response: **EMF Building Automation Systems** 

Walter E. Greenwood "Chip"

Phone: 914-747-1007 | Mobile: 914-403-4702

4.0	Requests for Information (RFIs): (continued)		
No.	Question / Response		
19	Question:	What is the dimension of the donor plaque?	
	Response:	See drawing A7.11 and note A55 on A2.01.	
20	Question:	The specs calls for bulletin boards and directories. I don't see any specs for those. Please provide.	
	Response:	There are no bulletin boards or directories on the project.	
21	Question:	On A7.10, there is graphics. Can you please clarify what I am bidding? "THINK TANK" (Interior elevation design studio #3) What substrate is the letters going on (Glass etc.) and the height of the letters. Please confirm this is vinyl.	
	Response:	The material is answered in A49 on A2.01. The substrate is glass. The lettering is 12" high; final graphics to be provided by owner.	
22	Question:	A7.10 "PROTOTYPING STUDIO" What is substrate to be applied?	
	Response:	All graphics indicated by note A35 shall be installed over gypsum wall board. Final graphics are to be provided by the owner.	
23	Question:	A7.11 graphic letters. "MHS CO LAB" Same question as #3.	
	Response:	Material is indicated in note A56 on drawing A2.01. The substrate is gypsum wall board. The lettering is 12" high; final graphics to be provided by owner.	
24	Question:	Room signs have no sizes or schedule. Please provide.	
	Response:	Room signage details can be found on Drawing A6.20.	
5.0	Clarifications	<u>5:</u>	
No.			
N/A			
6.0	Substitution	Requests:	
Specifica Section			

N/A

# END OF ADDENDUM NO. 2

#1 – Revised Table of Contents Attachment:

#2 – Added Specification Section 233113

#3 – Revised Drawings A 2.10, A2.11, P1.12, P1.13, M1.81, M2.81 #4 – Added Drawing P2.81

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# SECTION 23 31 13 - METAL DUCTS

#### PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

- A. This Section includes metal ducts for supply, return, outside, and exhaust air-distribution systems in pressure classes from minus 2- to plus 10-inch wg (minus 500 to plus 2500 Pa). Metal ducts include the following:
  - 1. Rectangular ducts and fittings.
  - 2. Single-wall round spiral-seam ducts and formed fittings.
  - 3. Double-wall, round spiral-seam ducts and formed fittings.
- B. Related Sections include the following:
  - 1. Division 23 Section "Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

#### 1.3 DEFINITIONS

A. NUSIG: National Uniform Seismic Installation Guidelines.

#### 1.4 SYSTEM DESCRIPTION

- A. Duct system design, as indicated, has been used to select size and type of air-moving and distribution equipment and other air system components.
- B. Changes to layout or configuration of duct system must be specifically approved in writing by Architect.
- C. Accompany requests for layout modifications with calculations showing that proposed layout will provide original design results without increasing system total pressure.

## 1.5 SUBMITTALS

- A. Shop Drawings: CAD-generated and drawn to 1/4 inch equals 1 foot. Show fabrication and installation details for metal ducts.
  - 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
  - 2. Duct layout indicating sizes and pressure classes.

- 3. Elevations of top and bottom of ducts.
- 4. Dimensions of main duct runs from building grid lines.
- 5. Fittings.
- 6. Reinforcement and spacing.
- 7. Seam and joint construction.
- 8. Penetrations through fire-rated and other partitions.
- 9. Equipment installation based on equipment being used on Project.
- 10. Duct accessories, including access doors and panels.
- 11. Hangers and supports, including methods for duct and building attachment, vibration isolation, and seismic restraints.
- B. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
  - 1. Ceiling suspension assembly members.
  - 2. Other systems installed in same space as ducts.
  - 3. Ceiling- and wall-mounting access doors and panels required to provide access to dampers and other operating devices.
  - 4. Ceiling-mounting items, including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- C. Welding certificates.
- D. Field quality-control test reports.

# 1.6 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code-Steel," for hangers and supports and AWS D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. NFPA Compliance:
  - 1. NFPA 90A, "Installation of Air Conditioning and Ventilating Systems."
  - 2. NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- C. Comply with NFPA 96, "Ventilation Control and Fire Protection of Commercial Cooking Operations," Ch. 3, "Duct System," for range hood ducts, unless otherwise indicated.

### PART 2 - PRODUCTS

# 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - Available Manufacturers: Subject to compliance with requirements, manufacturers
    offering products that may be incorporated into the Work include, but are not limited to,
    manufacturers specified.

2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

#### 2.2 SHEET METAL MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods, unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Lock-forming quality; complying with ASTM A 653/A 653M and having G90 (Z275) coating designation; ducts shall have mill-phosphatized finish for surfaces exposed to view.
- C. Carbon-Steel Sheets: ASTM A 366/A 366M, cold-rolled sheets; commercial quality; with oiled, matte finish for exposed ducts.
- D. Aluminum Sheets: ASTM B 209 (ASTM B 209M), alloy 3003, temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches (900 mm).

## 2.3 DUCT LINER

- A. Fibrous-Glass Liner: Comply with NFPA 90A or NFPA 90B and with NAIMA AH124.
  - 1. Manufacturers:
    - a. CertainTeed Corp.; Insulation Group.
    - b. Johns Manville International, Inc.
    - c. Knauf Fiber Glass GmbH.
    - d. Owens Corning.
    - e. Or approved equal.
  - 2. Materials: ASTM C 1071; surfaces exposed to air stream shall be coated to prevent erosion of glass fibers.
    - a. Thickness: 1 inch.
    - b. Thermal Conductivity (k-Value): 0.26 at 75 deg F (0.037 at 24 deg C) mean temperature.
    - c. Fire-Hazard Classification: Maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.
    - d. Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
    - e. Mechanical Fasteners: Galvanized steel suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in duct.
      - 1) Tensile Strength: Indefinitely sustain a 50-lb- (23-kg-) tensile, dead-load test perpendicular to duct wall.

- 2) Fastener Pin Length: As required for thickness of insulation and without projecting more than 1/8 inch (3 mm) into air stream.
- 3) Adhesive for Attaching Mechanical Fasteners: Comply with fire-hazard classification of duct liner system.

### 2.4 SEALANT MATERIALS

- A. Joint and Seam Sealants, General: The term "sealant" is not limited to materials of adhesive or mastic nature but includes tapes and combinations of open-weave fabric strips and mastics.
- B. Joint and Seam Tape: 2 inches (50 mm) wide; glass-fiber-reinforced fabric.
- C. Tape Sealing System: Woven-fiber tape impregnated with gypsum mineral compound and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
- D. Water-Based Joint and Seam Sealant: Flexible, adhesive sealant, resistant to UV light when cured, UL 723 listed, and complying with NFPA requirements for Class 1 ducts.
- E. Solvent-Based Joint and Seam Sealant: One-part, nonsag, solvent-release-curing, polymerized butyl sealant formulated with a minimum of 75 percent solids.
- F. Flanged Joint Mastic: One-part, acid-curing, silicone, elastomeric joint sealant complying with ASTM C 920, Type S, Grade NS, Class 25, Use O.
- G. Flange Gaskets: Butyl rubber or EPDM polymer with polyisobutylene plasticizer.

# 2.5 HANGERS AND SUPPORTS

- A. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
  - 1. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches (100 mm) thick.
  - 2. Exception: Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches (100 mm) thick.
- B. Hanger Materials: Galvanized sheet steel or threaded steel rod.
  - 1. Hangers Installed in Corrosive Atmospheres: Electro-galvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
  - 2. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for steel sheet width and thickness and for steel rod diameters.
  - 3. Galvanized-steel straps attached to aluminum ducts shall have contact surfaces painted with zinc-chromate primer.
- C. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- D. Trapeze and Riser Supports: Steel shapes complying with ASTM A 36/A 36M.

- 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
- 2. Supports for Stainless-Steel Ducts: Stainless-steel support materials.
- 3. Supports for Aluminum Ducts: Aluminum support materials unless materials are electrolytically separated from ducts.

#### 2.6 RECTANGULAR DUCT FABRICATION

- A. Fabricate ducts, elbows, transitions, offsets, branch connections, and other construction according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" and complying with requirements for metal thickness, reinforcing types and intervals, tie-rod applications, and joint types and intervals.
  - 1. Lengths: Fabricate rectangular ducts in lengths appropriate to reinforcement and rigidity class required for pressure class.
  - 2. Deflection: Duct systems shall not exceed deflection limits according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible."
- B. Transverse Joints: Prefabricated slide-on joints and components constructed using manufacturer's guidelines for material thickness, reinforcement size and spacing, and joint reinforcement.
  - 1. Manufacturers:
    - a. Ductmate Industries, Inc.
    - b. Nexus Inc.
    - c. Ward Industries, Inc.
- C. Formed-On Flanges: Construct according to SMACNA's "HVAC Duct Construction Standards-Metal and Flexible," Figure 1-4, using corner, bolt, cleat, and gasket details.
  - 1. Manufacturers:
    - a. Ductmate Industries, Inc.
    - b. Lockformer.
  - 2. Duct Size: Maximum 30 inches (750 mm) wide and up to 2-inch wg (500-Pa) pressure class.
  - 3. Longitudinal Seams: Pittsburgh lock sealed with noncuring polymer sealant.
- D. Cross Breaking or Cross Beading: Cross break or cross bead duct sides 19 inches (480 mm) and larger and 0.0359 inch (0.9 mm) thick or less, with more than 10 sq. ft. (0.93 sq. m) of non-braced panel area unless ducts are lined.

# 2.7 APPLICATION OF LINER IN RECTANGULAR DUCTS

- A. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
- B. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
- C. Butt transverse joints without gaps and coat joint with adhesive.

- D. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.
- E. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and standard liner product dimensions make longitudinal joints necessary.
- F. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm (12.7 m/s).
- G. Secure liner with mechanical fasteners 4 inches (100 mm) from corners and at intervals not exceeding 12 inches (300 mm) transversely; at 3 inches (75 mm) from transverse joints and at intervals not exceeding 18 inches (450 mm) longitudinally.
- H. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
  - 1. Fan discharges.
  - 2. Intervals of lined duct preceding unlined duct.
  - 3. Upstream edges of transverse joints in ducts where air velocities are greater than 2500 fpm (12.7 m/s) or where indicated.
- Terminate inner ducts with build outs attached to fire-damper sleeves, dampers, turning vane
  assemblies, or other devices. Fabricated build outs (metal hat sections) or other build out
  means are optional; when used, secure build outs to duct walls with bolts, screws, rivets, or
  welds.
- 2.8 ROUND DUCT AND FITTING FABRICATION (WHERE INDICATED ON DRAWINGS)
  - A. Round, Longitudinal- and Spiral Lock-Seam Ducts: Fabricate exhaust air ducts of aluminum according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible."
    - 1. Manufacturers:
      - a. McGill AirFlow Corporation.
      - b. SEMCO Incorporated.
  - B. Duct Joints:
    - 1. Ducts up to 20 Inches (500 mm) in Diameter: Interior, center-beaded slip coupling, sealed before and after fastening, attached with sheet metal screws.
    - 2. Ducts 21 to 72 Inches (535 to 1830 mm) in Diameter: Three-piece, gasketed, flanged joint consisting of two internal flanges with sealant and one external closure band with gasket.
    - 3. Round Ducts: Prefabricated connection system consisting of double-lipped, EPDM rubber gasket. Manufacture ducts according to connection system manufacturer's tolerances.
      - a. Manufacturers:
        - 1) Ductmate Industries, Inc.
        - 2) Lindab Inc.
  - C. 90-Degree Tees and Laterals and Conical Tees: Fabricate to comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," with metal thicknesses specified for longitudinal-seam straight ducts.

- D. Diverging-Flow Fittings: Fabricate with reduced entrance to branch taps and with no excess material projecting from fitting onto branch tap entrance.
- E. Fabricate elbows using die-formed, gored, pleated, or mitered construction. Bend radius of die-formed, gored, and pleated elbows shall be 1-1/2 times duct diameter. Unless elbow construction type is indicated, fabricate elbows as follows:
  - 1. Mitered-Elbow Radius and Number of Pieces: Welded construction complying with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," unless otherwise indicated.
  - 2. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from minus 2- to plus 2-inch wg (minus 500 to plus 500 Pa):
    - a. Ducts 3 to 36 Inches (75 to 915 mm) in Diameter: 0.034 inch (0.85 mm).
    - b. Ducts 37 to 50 Inches (940 to 1270 mm) in Diameter: 0.040 inch (1.0 mm).
  - 3. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from 2- to 10-inch wg (500 to 2500 Pa):
    - a. Ducts 3 to 26 Inches (75 to 660 mm) in Diameter: 0.034 inch (0.85 mm).
    - b. Ducts 27 to 50 Inches (685 to 1270 mm) in Diameter: 0.040 inch (1.0 mm).
  - 4. Round Elbows 8 Inches (200 mm) and Less in Diameter: Fabricate die-formed elbows for 45- and 90-degree elbows and pleated elbows for 30, 45, 60, and 90 degrees only. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.
  - 5. Round Elbows 9 through 14 Inches (225 through 355 mm) in Diameter: Fabricate gored or pleated elbows for 30, 45, 60, and 90 degrees unless space restrictions require mitered elbows. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.
  - 6. Die-Formed Elbows for Sizes through 8 Inches (200 mm) in Diameter and All Pressures 0.040 inch (1.0 mm) thick with 2-piece welded construction.
  - 7. Round Gored-Elbow Metal Thickness: Same as non-elbow fittings specified above.
  - 8. Pleated Elbows for Sizes through 14 Inches (355 mm) in Diameter and Pressures through 10-Inch wg (2500 Pa): 0.022 inch (0.55 mm).

## 2.9 DOUBLE-WALL DUCT AND FITTING FABRICATION (WHERE INDICATED ON DRAWINGS)

#### A. Manufacturers:

- 1. Lindab Inc.
- 2. McGill AirFlow Corporation.
- 3. SEMCO Incorporated.
- 4. Or approved equal.
- B. Ducts: Fabricate double-wall (insulated) ducts with an outer shell and an inner duct. Dimensions indicated are for inner ducts.
  - 1. Outer Shell: Base metal thickness on outer-shell dimensions. Fabricate outer-shell lengths 2 inches (50 mm) longer than inner duct and insulation and in metal thickness specified for single-wall duct.
  - 2. Insulation: 1-inch- (25-mm-) thick fibrous glass, unless otherwise indicated. Terminate insulation where double-wall duct connects to single-wall duct or uninsulated components and reduce outer shell diameter to inner duct diameter.
    - a. Thermal Conductivity (k-Value): 0.26 at 75 deg F (0.037 at 24 deg C) mean temperature.

- 3. Solid Inner Ducts: Refer to drawings for areas with solid inner walls. Use the following sheet metal thicknesses and seam construction:
  - a. Ducts 3 to 8 Inches (75 to 200 mm) in Diameter: 0.019 inch (0.5 mm) with standard spiral-seam construction.
  - b. Ducts 9 to 42 Inches (225 to 1070 mm) in Diameter: 0.019 inch (0.5 mm) with single-rib spiral-seam construction.
- 4. Perforated Inner Ducts: Refer to drawings for areas with perforated inner walls. Fabricate with 0.028-inch-0.7-mm- thick sheet metal having 3/32-inch- (2.4-mm-) diameter perforations, with overall open area of 23 percent.
- 5. Maintain concentricity of inner duct to outer shell by mechanical means. Prevent dislocation of insulation by mechanical means.
- C. Fittings: Fabricate double-wall (insulated) fittings with an outer shell and an inner duct.
  - 1. Solid Inner Ducts: Use the following sheet metal thicknesses:
    - a. Ducts 3 to 34 Inches (75 to 865 mm) in Diameter: 0.028 inch (0.7 mm).
    - b. Ducts 35 to 58 Inches (890 to 1475 mm) in Diameter: 0.034 inch (0.85 mm).
  - 2. Perforated Inner Ducts: Fabricate with 0.028-inch- (0.7-mm-) thick sheet metal having 3/32-inch- (2.4-mm-) diameter perforations, with overall open area of 23 percent.

#### PART 3 - EXECUTION

# 3.1 DUCT APPLICATIONS

- A. Static-Pressure Classes: Unless otherwise indicated, construct ducts according to the following:
  - 1. Return Ducts (Negative Pressure): 2-inch wg.
  - 2. Exhaust Ducts (Negative Pressure): 2-inch wg.
- B. All ducts shall be galvanized steel except exhaust air duct for chemical fume hood shall be aluminum construction.

### 3.2 DUCT INSTALLATION

- A. Construct and install ducts according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," unless otherwise indicated.
- B. Install round ducts in lengths not less than 12 feet (3.7 m) unless interrupted by fittings.
- C. Install ducts with fewest possible joints.
- D. Install fabricated fittings for changes in directions, size, and shape and for connections.
- E. Install couplings tight to duct wall surface with a minimum of projections into duct. Secure couplings with sheet metal screws. Install screws at intervals of 12 inches (300 mm), with a minimum of 3 screws in each coupling.

- F. Install ducts, unless otherwise indicated, vertically and horizontally and parallel and perpendicular to building lines; avoid diagonal runs.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch (25 mm), plus allowance for insulation thickness.
- I. Conceal ducts from view in finished spaces. Do not encase horizontal runs in solid partitions unless specifically indicated.
- J. Coordinate layout with suspended ceiling, fire- and smoke-control dampers, lighting layouts, and similar finished work.
- K. Seal all joints and seams. Apply sealant to male end connectors before insertion, and afterward to cover entire joint and sheet metal screws.
- L. Electrical Equipment Spaces: Route ducts to avoid passing through transformer vaults and electrical equipment spaces and enclosures.
- M. Non-Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls and are exposed to view, conceal spaces between construction openings and ducts or duct insulation with sheet metal flanges of same metal thickness as ducts. Overlap openings on 4 sides by at least 1-1/2 inches (38 mm).
- N. Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls, install appropriately rated fire dampers, sleeves, and firestopping sealant. Fire and smoke dampers are specified in Division 23 Section "Duct Accessories." Firestopping materials and installation methods are specified in Division 7 Section "Through-Penetration Firestop Systems."
- O. Install ducts with hangers and braces designed to withstand, without damage to equipment, seismic force required by applicable building codes. Refer to SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
- P. Protect duct interiors from the elements and foreign materials until building is enclosed. Follow SMACNA's "Duct Cleanliness for New Construction."
- Q. Paint interiors of metal ducts, that do not have duct liner, for 24 inches (600 mm) upstream of registers and grilles. Apply one coat of flat, black, latex finish coat over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 9 painting Sections.

# 3.3 SEAM AND JOINT SEALING

- - 1. For pressure classes lower than 2-inch wg (500 Pa), seal transverse joints.
- B. Seal ducts before external insulation is applied.

### 3.4 HANGING AND SUPPORTING

- A. Support horizontal ducts within 24 inches (600 mm) of each elbow and within 48 inches (1200 mm) of each branch intersection.
- B. Support vertical ducts at maximum intervals of 16 feet (5 m) and at each floor.
- C. Install upper attachments to structures with an allowable load not exceeding one-fourth of failure (proof-test) load.
- D. Install concrete inserts before placing concrete.
- E. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
  - 1. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches (100 mm) thick.

### 3.5 CONNECTIONS

- A. Make connections to equipment with flexible connectors according to Division 23 Section "Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

#### 3.6 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections according to SMACNA's "HVAC Air Duct Leakage Test Manual" and prepare test reports:
  - 1. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
  - 2. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure. Give seven days' advance notice for testing.
  - 3. Maximum Allowable Leakage: Comply with requirements for Leakage Class 3 for round ducts, Leakage Class 12 for rectangular ducts in pressure classes lower than and equal to 2-inch wg (500 Pa) (both positive and negative pressures), and Leakage Class 6 for pressure classes from 2- to 10-inch wg (500 to 2500 Pa).
  - 4. Remake leaking joints and retest until leakage is equal to or less than maximum allowable.

# 3.7 CLEANING NEW SYSTEMS

- A. Mark position of dampers and air-directional mechanical devices before cleaning and perform cleaning before air balancing.
- B. Use service openings, as required, for physical and mechanical entry and for inspection.

- 1. Create other openings to comply with duct standards.
- 2. Disconnect flexible ducts as needed for cleaning and inspection.
- 3. Remove and reinstall ceiling sections to gain access during the cleaning process.
- C. Vent vacuuming system to the outside. Include filtration to contain debris removed from HVAC systems and locate exhaust down wind and away from air intakes and other points of entry into building.
- D. Clean the following metal duct systems by removing surface contaminants and deposits:
  - 1. Air outlets and inlets (registers, grilles, and diffusers).
  - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
  - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
  - 4. Coils and related components.
  - 5. Return-air ducts, dampers, and actuators except in ceiling plenums and mechanical equipment rooms.
  - 6. Supply-air ducts, dampers, actuators, and turning vanes.

# E. Mechanical Cleaning Methodology:

- 1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
- 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
- 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts or duct accessories.

#### F. Cleanliness Verification:

- 1. Visually inspect metal ducts for contaminants.
- 2. Where contaminants are discovered, re-clean and reinspect ducts.

# 3.8 CLEANING EXISTING SYSTEMS

- A. Use service openings, as required, for physical and mechanical entry and for inspection.
  - 1. Use existing service openings where possible.
  - 2. Create other openings to comply with duct standards.
  - 3. Disconnect flexible ducts as needed for cleaning and inspection.
  - 4. Remove and reinstall ceiling sections to gain access during the cleaning process.
- B. Mark position of dampers and air-directional mechanical devices before cleaning and restore to their marked position on completion.
- C. Particulate Collection and Odor Control:

- 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron size (or larger) particles.
- 2. When venting vacuuming system to the outside, use filtration to contain debris removed from HVAC system, and locate exhaust down wind and away from air intakes and other points of entry into building.
- D. Clean the following metal duct systems by removing surface contaminants and deposits:
  - 1. Air outlets and inlets (registers, grilles, and diffusers).
  - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
  - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
  - 4. Coils and related components.
  - 5. Return-air ducts, dampers, and actuators except in ceiling plenums and mechanical equipment rooms.
  - 6. Supply-air ducts, dampers, actuators, and turning vanes.
  - 7. Dedicated exhaust and ventilation components and makeup air systems.
  - 8. Submit photo documentation indicating effectiveness of duct cleaning, before and after cleaning.

# E. Mechanical Cleaning Methodology:

- 1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
- 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
- 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts or duct accessories.
- 4. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
- 5. Provide operative drainage system for wash down procedures.
- 6. Biocidal Agents and Coatings: Apply biocidal agents if fungus is present. Apply biocidal agents according to manufacturer's written instructions after removal of surface deposits and debris.

# F. Cleanliness Verification:

- 1. Verify cleanliness after mechanical cleaning and before application of treatment, including biocidal agents and protective coatings.
- 2. Visually inspect metal ducts for contaminants.
- 3. Where contaminants are discovered, re-clean and re-inspect ducts.
- G. Verification of Coil Cleaning: Cleaning must restore coil pressure drop to within 10 percent of pressure drop measured when coil was first installed. If original pressure drop is not known, coil will be considered clean only if it is free of foreign matter and chemical residue, based on thorough visual inspection.

#### **END OF SECTION 233113**













