

SECTION 23 05 53 - IDENTIFICATION FOR HVAC PIPING AND EQUIPMENT**PART 1 - GENERAL**

1.01 SUMMARY

- A. Section Includes:
1. Equipment labels.
 2. Warning signs and labels.
 3. Pipe labels.
 4. Duct labels.

1.02 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.01 EQUIPMENT LABELS

- A. Metal Labels for Equipment:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Carlton Industries, LP.
 - d. Champion America.
 - e. Craftmark Pipe Markers.
 - f. emedco.
 - g. Kolbi Pipe Marker Co.
 - h. LEM Products Inc.
 - i. Marking Services, Inc.
 - j. Seton Identification Products.
 2. Material and Thickness: Stainless steel, 0.025-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 3. Letter Color: Black.
 4. Background Color: White.
 5. Minimum Label Size: Length and width vary for required label content, but not less than 2 ½ by ¾ inch.
 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-

- quarters the size of principal lettering.
7. Fasteners: Stainless-steel self-tapping screws.
 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Plastic Labels for Equipment:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Brady Corporation.
 - b. Brimar Industries, Inc.
 - c. Carlton Industries, LP.
 - d. Champion America.
 - e. Craftmark Pipe Markers.
 - f. emedco.
 - g. Kolbi Pipe Marker Co.
 - h. LEM Products Inc.
 - i. Marking Services, Inc.
 - j. Seton Identification Products.
 2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
 3. Letter Color: Black.
 4. Background Color: White.
 5. Maximum Temperature: Able to withstand temperatures up to 160 deg. F.
 6. Minimum Label Size: Length and width vary for required label content, but not less than 2 ½ by ¾ inch.
 7. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 8. Fasteners: Stainless-steel self-tapping screws.
 9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- C. Label Content: Include equipment's Drawing designation or unique equipment number, drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- D. Equipment Label Schedule: For each item of equipment to be labeled, on 8 ½ by 11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.02 WARNING SIGNS AND LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Brady Corporation.
 2. Brimar Industries, Inc.
 3. Carlton Industries, LP.
 4. Champion America.

5. Craftmark Pipe Markers.
 6. emedco.
 7. LEM Products Inc.
 8. Marking Sevices Inc.
 9. National Marker Company.
 10. Seton Identification Products.
 11. Stranco, Inc.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- C. Letter Color: Black.
- D. Background Color: White
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg. F.
- F. Minimum Label Size: Length and width vary for required label content, but not less than 2 ½ by ¾ inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- H. Fasteners: Stainless-steel self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information plus emergency notification instructions.

2.03 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Actioncraft Products, Inc.; a division of Industrial Test Equipment Co., Inc.
 2. Brady Corporation.
 3. Brimar Industries, Inc.
 4. Carlton Industries, LP.
 5. Champion America.
 6. Craftmark Pipe Markers.
 7. emedco.
 8. Kolbi Pipe Marker Co.
 9. LEM Products Inc.
 10. Marking Sevices Inc.
 11. Seton Identification Products.
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction according to ASME A13.1.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.

2. Lettering Size: Size letters according to ASME A13.1 for piping. At least 1/2 inch for viewing distances up to 72 inches and proportionately larger lettering for greater viewing distances.

2.04 DUCT LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Brady Corporation.
 2. Brimar Industries, Inc.
 3. Carlton Industries, LP.
 4. Champion America.
 5. Craftmark Pipe Markers.
 6. emedco.
 7. Kolbi Pipe Marker Co.
 8. LEM Products Inc.
 9. Marking Sevices Inc.
 10. Seton Identification Products.
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- C. Letter Color: Black.
- D. Background Color: White.
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg. F.
- F. Minimum Label Size: Length and width vary for required label content, but not less than 2 1/2 by 3/4 inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- H. Fasteners: Stainless-steel self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Duct Label Contents: Include identification of duct service using same designations or abbreviations as used on Drawings; also include duct size and an arrow indicating flow direction.
 1. Flow-Direction Arrows: Integral with duct system service lettering to accommodate both directions or as separate unit on each duct label to indicate flow direction.

PART 3 - EXECUTION

3.01 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.02 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.03 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Section 099123 "Interior Painting." Section 099600 "High-Performance Coatings."
- B. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 - 5. Near major equipment items and other points of origination and termination.
 - 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet areas of congested piping and equipment.
- C. Pipe Label Color Schedule:
 - 1. Chilled-Water Piping: White letters on a safety-green background.
 - 2. Heating Water Piping: White letters on a safety-green background.
 - 3. Refrigerant Piping: Black letters on a safety-orange background.

3.04 DUCT LABEL INSTALLATION

- A. Install plastic-laminated self-adhesive duct labels with permanent adhesive on air ducts in the following color codes:
 - 1. Blue: For cold-air supply ducts.
 - 2. Yellow: For hot-air supply ducts.
 - 3. Green: For exhaust, outside, relief, return, and mixed-air ducts.
- B. Locate labels near points where ducts enter into and exit from concealed spaces and at maximum intervals of 50 feet in each space where ducts are exposed or concealed by removable ceiling system.

END OF SECTION