

**SECTION 23 33 00 - AIR DUCT ACCESSORIES****PART 1 - GENERAL****1.01 SUMMARY**

- A. Section Includes:
  - 1. Backdraft and pressure relief dampers.
  - 2. Manual volume dampers.
  - 3. Control dampers.
  - 4. Fire dampers.
  - 5. Smoke dampers.
  - 6. Flange connectors.
  - 7. Turning vanes.
  - 8. Duct-mounted access doors.
  - 9. Flexible connectors.
  - 10. Duct accessory hardware.
- B. Related Requirements:
  - 1. Section 233723 "HVAC Gravity Ventilators" for roof-mounted ventilator caps.
  - 2. Section 283000 "Addressable Fire-Alarm System" for duct-mounted fire and smoke detectors.

**1.02 ACTION SUBMITTALS**

- A. Product Data: For each type of product.
- B. Sustainable Design Submittals:
  - 1. Product data showing compliance with ASHRAE 62.1.
  - 2. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances, and method of field assembly into duct systems and other construction. Include the following:
    - a. Special fittings.
    - b. Manual volume damper installations.
    - c. Control-damper installations.
    - d. Fire-damper and smoke-damper installations, including sleeves; and duct-mounted access doors.
    - e. Wiring Diagrams: For power, signal, and control wiring.

**1.03 CLOSEOUT SUBMITTALS**

- A. Operation and maintenance data.

**PART 2 - PRODUCTS****2.01 ASSEMBLY DESCRIPTION**

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA

90B, "Installation of Warm Air Heating and Air Conditioning Systems."

- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

## 2.02 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
1. Galvanized Coating Designation: G60 for indoor applications and G90 for exterior applications.
  2. Exposed-Surface Finish: Mill phosphatized.
- B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and smooth finish for exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

## 2.03 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Warming and Ventilating; a Mestek Architectural Group company.
  2. Greenheck Fan Corporation.
  3. Lloyd Industries, Inc.
  4. Nailor Industries Inc.
  5. NCA Manufacturing, Inc.
  6. Pottorff.
  7. Ruskin Company.
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: 2500 fpm.
- D. Maximum System Pressure: 2-inch wg
- E. Frame: Hat-shaped, 0.063-inch-thick extruded aluminum or 0.05-inch-thick stainless steel, with welded corners or mechanically attached and mounting flange.
- F. Blades: Multiple single-piece blades, center pivoted, maximum 6-inch width, 0.050-inch-thick aluminum sheet with sealed edges.
- G. Blade Action: Parallel.
- H. Blade Seals: Extruded vinyl, mechanically locked or Neoprene, mechanically locked.
- I. Blade Axles:
1. Material: Stainless steel.
  2. Diameter: 0.20 inch.
- J. Tie Bars and Brackets: Galvanized steel.
- K. Return Spring: Adjustable tension.
- L. Bearings: Synthetic pivot bushings.
- M. Accessories:
1. Adjustment device to permit setting for varying differential static pressure.
  2. Counterweights and spring-assist kits for vertical airflow installations.
  3. Screen Mounting: Rear mounted.
  4. Screen Material: Aluminum.

- 5. Screen Type: Insect.
- 6. 90-degree stops.
- N. Air Leakage: Class I – Not to exceed 8 CFM/FT<sup>2</sup> @ 4" w.g. AMCA Certified.

## 2.04 MANUAL VOLUME DAMPERS

### A. Standard, Steel, Manual Volume Dampers:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Warming and Ventilating; a Mestek Architectural Group company.
  - b. Flexmaster U.S.A., Inc.
  - c. McGill AirFlow LLC.
  - d. Nailor Industries Inc.
  - e. Pottorff.
  - f. Ruskin Company.
- 2. Standard leakage rating.
- 3. Suitable for horizontal or vertical applications.
- 4. Frames:
  - a. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel.
  - b. Mitered and welded corners.
  - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
- 5. Blades:
  - a. Multiple or single blade.
  - b. Parallel- or opposed-blade design.
  - c. Stiffen damper blades for stability.
  - d. Galvanized steel, 0.064 inch thick.
- 6. Blade Axles: Galvanized steel.
- 7. Bearings:
  - a. Molded synthetic.
  - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 8. Tie Bars and Brackets: Galvanized steel.

### B. Standard, Aluminum, Manual Volume Dampers:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. American Warming and Ventilating; a Mestek Architectural Group company.
  - b. McGill AirFlow LLC.
  - c. Nailor Industries Inc.
  - d. Pottorff.
  - e. Ruskin Company.
- 2. Standard leakage rating.
- 3. Suitable for horizontal or vertical applications.
- 4. Frames: Hat-shaped, 0.10-inch-thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
- 5. Blades:
  - a. Multiple or single blade.
  - b. Parallel or opposed-blade design.
  - c. Stiffen damper blades for stability.
  - d. Roll-Formed Aluminum Blades: 0.10-inch-thick aluminum sheet.
  - e. Extruded-Aluminum Blades: 0.050-inch-thick extruded aluminum.
- 6. Blade Axles: [Galvanized steel] [Stainless steel] [Nonferrous metal].
- 7. Bearings:

- a. [Oil-impregnated bronze] [Molded synthetic] [Stainless-steel sleeve].
  - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 8. Tie Bars and Brackets: Aluminum.
- C. Jackshaft:
  - 1. Size: 1-inch diameter.
  - 2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
  - 3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.
- D. Damper Hardware:
  - 1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
  - 2. Include center hole to suit damper operating-rod size.
  - 3. Include elevated platform for insulated duct mounting.

## 2.05 CONTROL DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. American Warming and Ventilating; a Mestek Architectural Group company.
  - 2. Arrow United Industries.
  - 3. Greenheck Fan Corporation.
  - 4. Lloyd Industries, Inc.
  - 5. McGill AirFlow LLC.
  - 6. Metal Form Manufacturing, Inc.
  - 7. Nailor Industries Inc.
  - 8. Pottorff.
  - 9. Ruskin Company.
  - 10. Tamco
  - 11. Young Regulator Company.
- B. Frames:
  - 1. Hat, U, or Angle shaped.
  - 2. 0.05-inch thick stainless steel.
  - 3. Mitered and welded corners.
- C. Blades:
  - 1. Multiple blade with maximum blade width of 6 inches.
  - 2. Opposed blade design.
  - 3. Aluminum.
  - 4. 0.0747-inch- thick dual skin.
  - 5. Blade Edging: Closed-cell neoprene.
  - 6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
- D. Blade Axles: 1/2-inch-diameter; nonferrous metal; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
  - 1. Operating Temperature Range: From minus 40 to plus 200 deg. F.
- E. Bearings:
  - 1. Molded synthetic.
  - 2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
  - 3. Thrust bearings at each end of every blade.
- F. Air Leakage: Class I – Not to exceed 8 CFM/FT2 @ 4"wg.. AMCA Certified.

## 2.06 FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. American Warming and Ventilating; a Mestek Architectural Group company.
  - 2. Arrow United Industries.
  - 3. Greenheck Fan Corporation.
  - 4. Nailor Industries Inc.
  - 5. Pottorff.
  - 6. Ruskin Company.
  - 7. Vent Products Co., Inc.
- B. Type: Static; rated and labeled according to UL 555 by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2500-fpm velocity.
- D. Fire Rating: 1 ½ and 3 hours. Coordinate with wall rating.
- E. Frame: Curtain type with blades inside airstream for duct heights larger than 14" and curtain type with blades outside airstream for duct heights 14" and below; fabricated with roll-formed, 0.034-inch-thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
  - 1. Minimum Thickness: 0.138 inch thick, as indicated, and of length to suit application.
  - 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Blades: Roll-formed, interlocking, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch-thick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- J. Heat-Responsive Device: Replaceable, 165 deg. F rated, fusible links. Provide 10 % extra links to the owner.
- K. SET FIRE DAMPERS IN 20 GAUGE SLEEVES WITH BREAKAWAY CONNECTIONS TO THE DUCTWORK ON EACH SIDE. SEE STANDARD SMACNA DETAILS FOR INSTALLATION. DAMPERS INSTALLED INCORRECTLY WILL BE REQUIRED TO BE REMOVED AND REPLACED CORRECTLY.
- L. Provide 12" x 12" access door in ductwork for access to each damper. Label "FIRE DAMPER ACCESS" with 2" high stenciled letters.

## 2.07 SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. American Warming and Ventilating; a Mestek Architectural Group company.
  - 2. Greenheck Fan Corporation.
  - 3. Nailor Industries Inc.
  - 4. Pottorff.
  - 5. Ruskin Company.
- B. General Requirements: Label according to UL 555S by an NRTL.
- C. Smoke Detector: Shall be provided by the Fire Alarm Contractor / Electrical Contractor and installed by the Mechanical Contractor.
- D. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with interlocking, gusseted or mechanically attached corners and mounting flange.
- E. Blades: Roll-formed, horizontal, interlocking, 0.063-inch thick, galvanized sheet steel.
- F. Leakage: Class I.
- G. Rated pressure and velocity to exceed design airflow conditions.
- H. Mounting Sleeve: Factory-installed, 0.05-inch thick, galvanized sheet steel; length to suit wall or floor application [ with factory-furnished silicone calking].
- I. Damper Motors: two-position action.

- J. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
  2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."
  3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
  4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
  5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg. F.
  6. Nonspring-Return Motors: For damper's larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
  7. Electrical Connection: 24 V.

## 2.08 COMBINATION SMOKE/FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. American Warming and Ventilating; a Mestek Architectural Group company.
  2. Greenheck Fan Corporation.
  3. Nailor Industries Inc.
  4. Pottorff.
  5. Ruskin Company.
- B. General Requirements:
1. Dampers shall be furnished with both the 1 1/2 hour (or 3 hour) UL label for fire dampers - UL 555 and the UL label for leakage resistance (smoke) - UL 555S.
  2. Refer to the requirements of Fire Dampers and Smoke Dampers for additional requirements.

## 2.09 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Ductmate Industries, Inc.
- B. Description: Roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

## 2.10 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Aero-Dyne Sound Control Co.
  2. Ductmate Industries, Inc.
  3. Duro Dyne Inc.
  4. Elgen Manufacturing.
  5. Hardcast, Inc.
  6. METALAIRE, Inc.

7. SEMCO LLC.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
  1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- E. Vane Construction: Double wall.

## 2.11 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. American Warming and Ventilating; a Mestek Architectural Group company.
  2. Ductmate Industries, Inc.
  3. Elgen Manufacturing.
  4. Flexmaster U.S.A., Inc.
  5. Greenheck Fan Corporation.
  6. McGill AirFlow LLC.
  7. Nailor Industries Inc.
  8. Pottorff.
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
  1. Door:
    - a. Double wall, rectangular.
    - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
    - c. Vision panel.
    - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
    - e. Fabricate doors airtight and suitable for duct pressure class.
  2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
  3. Number of Hinges and Locks:
    - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
    - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
    - c. Access Doors up to 24 by 48 Inches: Continuous and two compression latches with outside handles.
    - d. Access Doors Larger Than 24 by 48 Inches: Continuous and two compression latches with outside handles.

## 2.12 DUCT ACCESS PANEL ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  1. 3M.
  2. Ductmate Industries, Inc.
  3. Flame Gard, Inc.
- B. Labeled according to UL 1978 by an NRTL.
- C. Panel and Frame: Minimum thickness 0.0428-inch stainless steel.
- D. Fasteners: Stainless steel. Panel fasteners shall not penetrate duct wall.
- E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum

2000 deg. F.

- F. Minimum Pressure Rating: 10-inch wg, positive or negative.

## 2.13 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Ductmate Industries, Inc.
  2. Elgen Manufacturing.
  3. Hardcast, Inc.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 5 ¾ inches wide attached to two strips of 2 ¾ -inch-wide, 0.028-inch- thick, galvanized sheet steel or 0.032-inch- thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
1. Minimum Weight: 26 oz./sq. yd.
  2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
  3. Service Temperature: Minus 40 to plus 200 deg. F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
1. Minimum Weight: 24 oz./sq. yd.
  2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
  3. Service Temperature: Minus 50 to plus 250 deg. F.

## 2.14 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

## 2.15 VOLUME DAMPER CONTROL - REMOTE EXTERNAL CONTROL

Applications: Drywall ceilings or where shown on drawings.

1. Location: In ductwork where required to control air flow or balance air systems.
2. Volume Damper Type: Opposed single blade round butterfly damper for external control, EPDM low leakage seals, scoop and spin-in type shell, Young Regulator Co. 5020 CC Series. Rectangular: #830-CC Series.
3. Leakage: 10 CFM maximum at 4" s.p. for 4 square dampers.
4. Material: Galvanized steel in galvanized steel ductwork, extruded aluminum in aluminum ductwork.
5. Controls: Bowden Cable Control Kit 270-896C to include hardware, for ceiling mounting in conjunction with external control of round or rectangular dampers, flush 7/8" diameter cold rolled steel cover is zinc plated for painting, 12" wrench (damper adjustments), metal clad control cable.

## PART 3 - EXECUTION



### 3.01 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install backdraft or control dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
  - 1. Install steel volume dampers in steel ducts.
  - 2. Install aluminum volume dampers in aluminum ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
  - 1. On both sides of duct coils.
  - 2. Upstream from duct filters.
  - 3. At outdoor-air intakes and mixed-air plenums.
  - 4. At drain pans and seals.
  - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
  - 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
  - 7. At each change in direction and at maximum 50-foot spacing.
  - 8. Upstream from turning vanes.
  - 9. Upstream or downstream from duct silencers.
  - 10. Control devices requiring inspection.
  - 11. Elsewhere as indicated.
- I. Install access doors with swing against duct static pressure.
- J. Access Door Sizes:
  - 1. One-Hand or Inspection Access: 8 by 5 inches.
  - 2. Two-Hand Access: 12 by 6 inches.
  - 3. Head and Hand Access: 18 by 10 inches.
  - 4. Head and Shoulders Access: 21 by 14 inches.
  - 5. Body Access: 25 by 14 inches.
  - 6. Body plus Ladder Access: 25 by 17 inches.
- K. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- L. Install flexible connectors to connect ducts to equipment.
- M. Connect terminal units to supply ducts with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- N. Connect diffusers or light troffer boots to ducts with maximum 10 feet lengths of flexible duct clamped or strapped in place.
- O. Connect flexible ducts to metal ducts with draw bands.
- P. Install duct test holes where required for testing and balancing purposes.

- Q. Install volume damper control – remote external control when balancing dampers are located above in accessible ceilings similar to gypsum board.

### 3.02 FIELD QUALITY CONTROL

- A. Tests and Inspections:
1. Operate dampers to verify full range of movement.
  2. Inspect locations of access doors and verify that purpose of access door can be performed.
  3. Operate fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
  4. Inspect turning vanes for proper and secure installation.

END OF SECTION