

SECTION 22 05 23.12 - BALL VALVES FOR PLUMBING PIPING**PART 1 - GENERAL****1.01 SUMMARY**

- A. Section Includes:
 - 1. Brass ball valves.
 - 2. Bronze ball valves.

1.02 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
 - 1. Certification that products comply with NSF 61 Annex G and NSF 372.

PART 2 - PRODUCTS**2.01 GENERAL REQUIREMENTS FOR VALVES**

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 3. ASME B16.18 for solder-joint connections.
 - 4. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 Annex G and NSF 372 for valve materials for potable-water service.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 4 and larger.
 - 2. Handlever: For quarter-turn valves smaller than NPS 4.
- H. Valves in Insulated Piping:
 - 1. Include 2-inch stem extensions.
 - 2. Extended operating handles of nonthermal-conductive material and protective sleeves that allow operation of valves without breaking vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.

2.02 BRASS BALL VALVES

- A. Brass Ball Valves, One-Piece:
 - 1. Manufacturers:
 - a. KITZ Corporation
 - b. WATTS
 - c. Apollo
 - d. Grove
 - e. Jamesbury
 - f. NIBCO
 - 2. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 400 psig.
 - c. Body Design: One piece.
 - d. Body Material: Forged brass or bronze.
 - e. Ends: Threaded and soldered.
 - f. Seats: PTFE.
 - g. Stem: Brass or stainless steel.
 - h. Ball: Chrome-plated brass or stainless steel.
 - i. Port: Reduced.

2.03 BRONZE BALL VALVES

- A. Bronze Ball Valves, One-Piece:
 - 1. Manufacturers:
 - a. NIBCO Inc.
 - b. WATSS
 - c. Apollo
 - 2. Description:
 - a. Standard: MSS SP-110.
 - b. CWP Rating: 400 psig.
 - c. Body Design: One piece.
 - d. Body Material: Bronze.
 - e. Ends: Threaded.
 - f. Seats: PTFE.
 - g. Stem: Bronze.
 - h. Ball: Chrome-plated brass.
 - i. Port: Reduced.

PART 3 - EXECUTION

3.01 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.

- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.

3.02 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- B. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 - 2. For Steel Piping, NPS 2 and Smaller: Threaded ends.

3.03 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
 - 1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Brass ball valve, one piece.
 - 3. Bronze ball valve, one piece with bronze trim.

END OF SECTION

SECTION 22 05 23.14 - CHECK VALVES FOR PLUMBING PIPING**PART 1 - GENERAL****1.01 SUMMARY**

- A. Section Includes:
 - 1. Bronze swing check valves.
 - 2. Iron swing check valves.
 - 3. Iron swing check valves with closure control.

1.02 ACTION SUBMITTALS

- A. Product Data: For each type of valve.
 - 1. Certification that products comply with NSF 61 Annex G and NSF 372.

PART 2 - PRODUCTS**2.01 GENERAL REQUIREMENTS FOR VALVES**

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 4. ASME B16.18 for solder joint.
 - 5. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 Annex G and NSF 372 for valve materials for potable-water service.
- D. Bronze valves shall be made with dezincification-resistant materials. Bronze valves made with copper alloy (brass) containing more than 15 percent zinc are not permitted.
- E. Valve Pressure-Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- F. Valve Sizes: Same as upstream piping unless otherwise indicated.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.02 BRONZE SWING CHECK VALVES

- A. Bronze Swing Check Valves with Nonmetallic Disc, Class 125:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane; Crane Energy Flow Solutions.
 - b. Hammond Valve.
 - c. Jenkins Valves; Crane Energy Flow Solutions.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.

- f. Red-White Valve Corporation.
 - g. Stockham; Crane Energy Flow Solutions.
 - h. Watts; a Watts Water Technologies company.
- 2. Description:
 - a. Standard: MSS SP-80, Type 4.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded or soldered. See valve schedule articles.
 - f. Disc: PTFE.

2.03 IRON SWING CHECK VALVES

- A. Iron Swing Check Valves with Nonmetallic-to-Metal Seats, Class 125:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane; Crane Energy Flow Solutions.
 - b. Stockham; Crane Energy Flow Solutions.
 - 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged or threaded. See valve schedule articles.
 - f. Trim: Composition.
 - g. Seat Ring: Bronze.
 - h. Disc Holder: Bronze.
 - i. Disc: PTFE.
 - j. Gasket: Asbestos free.

2.04 IRON SWING CHECK VALVES WITH CLOSURE CONTROL

- A. Iron Swing Check Valves with Lever- and Spring-Closure Control, Class 125:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane; Crane Energy Flow Solutions.
 - b. Hammond Valve.
 - c. Jenkins Valves; Crane Energy Flow Solutions.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Stockham; Crane Energy Flow Solutions.
 - g. Watts; a Watts Water Technologies company.
 - 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged or threaded. See valve schedule articles.
 - f. Trim: Bronze.
 - g. Gasket: Asbestos free.
 - h. Closure Control: Factory-installed exterior lever and spring.
- B. Iron Swing Check Valves with Lever and Weight-Closure Control, Class 125:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; Conbraco Industries, Inc.
 - b. Crane; Crane Energy Flow Solutions.
 - c. Hammond Valve.
 - d. Jenkins Valves; Crane Energy Flow Solutions.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Stockham; Crane Energy Flow Solutions.
 - h. Watts; a Watts Water Technologies company.
2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Clear or full waterway.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged or threaded. See valve schedule articles.
 - f. Trim: Bronze.
 - g. Gasket: Asbestos free.
 - h. Closure Control: Factory installed exterior lever and weight.

PART 3 - EXECUTION

3.01 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install swing check valves for proper direction of flow in horizontal position with hinge pin level.

3.02 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.03 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 1. Pump-Discharge Check Valves:
 - a. NPS 2 inch and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
 - b. NPS 2 ½ - inch and Larger for Domestic Water: Iron swing check valves with lever and weight or spring; metal-seat or resilient-seat check valves.
 - c. NPS 2 ½ - inch and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- C. End Connections:
 1. For Copper Tubing, NPS 2-inch and Smaller: Threaded or soldered.

2. For Copper Tubing, NPS 2 ½ -inch to NPS 4-inch: threaded.
3. For Copper Tubing, NPS 5-inch and Larger: Flanged.
4. For Steel Piping, NPS 2-inch and Smaller: Threaded.
5. For Steel Piping, NPS 2 ½ -inch to NPS 4-inch: threaded.
6. For Steel Piping, NPS 5-inch and Larger: Flanged.

3.04 DOMESTIC HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2-inch and Smaller: Bronze swing check valves bronze nonmetallic disc, Class 125, with soldered or threaded end connections.
- B. Pipe NPS 2 ½ - inch and Larger:
 1. Iron swing check valves with metal nonmetallic-to-metal seats, Class 125, with threaded or flanged end connections.

END OF SECTION