

#### SECTION 086200 - UNIT SKYLIGHTS

#### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Special Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes:
  - 1. Unit skylights mounted on site-erected curbs.

# 1.3 ACTION SUBMITTALS

- A. Product Data: For each type of unit skylight.
  - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for unit skylights.
- B. Shop Drawings: For unit skylight work.
  - 1. Include plans, elevations, sections, details, and connections to supporting structure and other adjoining work.
- C. Aluminum Finish Samples: For each type of exposed finish required, in a representative section of each unit skylight in manufacturer's standard size.
- D. Glazing Samples: For each color and finish of glazing indicated, 12 inches (300 mm) square and of same thickness indicated for the final Work.
- E. Delegated Design Submittal: For metal framed structural skylight, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

# 1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Product Test Reports: For each type and size of unit skylight, for tests performed within the last four years by a qualified testing agency. Test results based on testing of smaller unit skylights than specified will not be accepted.
- C. Sample Warranty: For special warranty.

# 1.5 CLOSEOUT SUBMITTALS

A. Maintenance Data: For unit skylights to include in maintenance manuals.



#### 1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer capable of fabricating unit skylights that meet or exceed performance requirements indicated and of documenting this performance by inclusion in lists and by labels, test reports, and calculations.
- B. Installer Qualifications: An installer acceptable to unit skylight manufacturer for installation of units required for this Project.
- C. Provide flat cellular polycarbonate panel fabricated from an approved cellular polycarbonate glazing (light transmitting) material identical to that tested with a CC1 fire rating classification per ASTM D-635.
  - Self-Ignition Temperature: 1110° F (599 deg. C) or greater when tested per ASTM 1929 on multi-wall cellular panel filled with Lumira™ aerogel Insulation in the thickness (10mm) intended for use.

#### 1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of unit skylights that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - Structural failures.
    - b. Uncontrolled water leakage.
    - c. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
    - d. Breakage, abnormal aging, or deterioration of polycarbonate glazing.
    - e. Deterioration of insulating-glass hermetic seal.
  - 2. Warranty Period: 10 years from date of Substantial Completion.

# PART 2 - PRODUCTS

#### 2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Wasco Products Inc.; 'S-Series P350' or comparable product by one of the following:
  - 1. Kingspan Light + Air LLC.

# 2.2 PERFORMANCE REQUIREMENTS

- A. General: Provide metal-framed skylights capable of withstanding loads and thermal and structural movements indicated without failure. Failure includes the following:
  - 1. Deflection exceeding specified limits.
  - 2. Thermal stresses transferred to the building structure.
  - 3. Skylight framing members transferring stresses, including those caused by thermal and structural movement, to glazing.
  - 4. Weakening of fasteners, attachments, and other components.
- B. Deflection Limits: As follows:



- Deflection Normal to Glazing Plane: Limited to 1/175 of clear span for spans up to 13 feet 6 inches (4.1 m) and to 1/240 of clear span plus 1/4 inch (6.35 mm) for spans more than 13 feet 6 inches (4.1 m) or an amount that restricts edge deflection of individual glazing lites to 3/4 inch (19.1 mm), whichever is less.
- C. Structural Loads: Provide metal-framed skylights, including anchorage, capable of withstanding the effects of the following design loads when supporting full dead loads:
  - Roof Loads
    - a. Concentrated Load: 250 lbs applied to framing members at location that produces the most severe stress or deflection.
    - b. Snow Loads: 30 psf.
    - c. Roof Loads:
    - d. Wind Loads: As indicated on Drawings.
- D. Structural Performance: Provide metal-framed skylights, including anchorage, capable of withstanding pressures indicated without material and deflection failures and permanent deformation of structural members exceeding 0.2 percent of span when tested according to ASTM E 330.
- E. Air Infiltration: Provide metal-framed skylights with maximum air leakage of 0.23 cfm/sq. ft. (0.03 L/s per sq. m) of surface when tested according to ASTM E 283 at a minimum static-air-pressure differential of 6.24lb/sq. ft. (300 Pa).
- F. Water Penetration: Provide metal-framed skylights that do not evidence water penetration when tested according to ASTM E 331 at a minimum differential static pressure of 20 percent of positive design wind pressure, but not less than 12 lbs/sq. ft. (718 Pa).
- G. Thermal Movement: Provide metal-framed skylights that allow for thermal movements resulting from the following maximum change (range) in ambient temperatures by preventing buckling, sealant failure, and other detrimental effects.
- H. Temperature Change (Range): 100 degrees F.
- I. Thermal Transmittance: NFRC 100 maximum U-factor of 0.17 Btu/sq. ft. x h x deg F (0.97 W/sq. m x K).
- J. Solar Heat-Gain Coefficient (SHGC): NFRC 200 maximum SHGC of 0.34.

#### 2.3 UNIT SKYLIGHTS

- A. General: Provide factory-assembled unit skylights that include glazing, extruded-aluminum glazing retainers, gaskets, and inner frames and that are capable of withstanding performance requirements indicated.
- B. Unit Shape and Size: Double pitch.
- C. Polycarbonate-Insulating-Panel Glazing: Manufacturer's standard polycarbonate sheet with cellular cross section that provides isolated airspaces and that is coextruded with a UV-protective layer.
  - 1. Thickness and Color:
    - a. Outer: 25mm 3 Wall Clear.
    - b. Inner: 16mm 3 Wall Clear.
  - 2. Self-Ignition Temperature: 650 deg F (343 deg C) or more for plastic sheets in thickness indicated when tested according to ASTM D 1929.
  - 3. Smoke-Production Characteristics: Smoke-developed index of 450 or less when tested according to ASTM E 84, and smoke density of 75 or less when tested according to ASTM D 2843



- Burning Characteristics: Tested according to ASTM D 635. Class CC2, burning rate of 2-1/2 inches (64 mm) per minute or less for nominal thickness of 0.060 inch (1.5 mm) or thickness indicated for use.
- D. Glazing Gaskets: EPDM, neoprene, partially vulcanized butyl tape, or liquid-applied elastomeric sealant.
- E. Condensation Control: Fabricate unit skylights with integral internal gutters and nonclogging weeps to collect and drain condensation to the exterior.
- F. Thermal Break: Fabricate unit skylights with thermal barrier separating exterior and interior metal framing.

#### 2.4 ACCESSORY MATERIALS

- A. Fasteners: Same metal as metal being fastened, nonmagnetic stainless steel, or other noncorrosive metal as recommended by manufacturer. Finish exposed fasteners to match material being fastened.
  - Where removal of exterior exposed fasteners might allow access to building, provide nonremovable fastener heads.
- B. Bituminous Coating: Cold-applied asphalt mastic, compounded for 15-mil (0.4-mm) dry film thickness per coat.

## 2.5 ALUMINUM FINISHES

- A. High-Performance Organic Finish: Three-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in both color coat and clear topcoat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - 1. Color and Gloss: As selected by Architect from manufacturer's full range.

# PART 3 - EXECUTION

# 3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

# 3.2 INSTALLATION

- A. Coordinate installation of unit skylight with installation of substrates, vapor retarders, roof insulation, roofing membrane, and flashing as required to ensure that each element of the Work performs properly and that combined elements are waterproof and weathertight.
- B. Comply with recommendations in AAMA 1607 and with manufacturer's written instructions for installing unit skylights.
- C. Install unit skylights level, plumb, and true to line, without distortion.



- D. Anchor unit skylights securely to supporting substrates.
- E. Where aluminum surfaces of unit skylights will contact another metal or corrosive substrates, such as preservative-treated wood, apply bituminous coating on concealed metal surfaces or provide other approved permanent separation recommended in writing by unit skylight manufacturer.

#### 3.3 FIELD QUALITY CONTROL

- A. After completion of installation and nominal curing of sealant and glazing compounds but before installation of interior finishes, test for water leaks according to AAMA 501.2.
- B. Perform test for total area of each unit skylight.
- C. Work will be considered defective if it does not pass tests and inspections.
- D. Additional testing and inspections, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.
- E. Prepare test and inspection reports.

#### 3.4 CLEANING

- A. Clean exposed unit skylight surfaces according to manufacturer's written instructions. Touch up damaged metal coatings and finishes.
- B. Remove excess sealants, glazing materials, dirt, and other substances.
- C. Remove and replace glazing that has been broken, chipped, cracked, abraded, or damaged during construction period.
- D. Protect unit skylight surfaces from contact with contaminating substances resulting from construction operations.
- E. Unit Skylight Operating System: Clean and lubricate joints and hardware. Adjust for proper operation.

END OF SECTION 086200