

**TECHNICAL SPECIFICATIONS
VOLUME 2 of 2**

**INSTRUMENTATION LAB
LOCKER ROOM EXPANSION**

For:

INSTRUMENTATION LAB

526 Route 303
Orangeburg, NY 10962

Prepared By:

EI ASSOCIATES
Architects & Engineers, PA
8 Ridgedale Avenue
Cedar Knolls, NJ 07927

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LUKE GONG RA
PROJECT MANAGER

RICHARD F. BASTA, AIA, CID
SENIOR VICE PRESIDENT-DESIGN

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SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Sleeves.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Galvanized-Steel- Schedule 40 Pipe Sleeves (Foundation Walls) Note: Provide 2” integral water stop for new construction applications.
- B. Galvanized-Steel-Sheet Sleeves (Interior non-rated walls): **0.0239-inch** minimum thickness; round tube closed with welded longitudinal joint.
- C. PVC Pipe Sleeves (Interior non-rated walls): ASTM D1785, Schedule 40.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in partitions and walls.
- B. Install sleeves for pipes passing through interior partitions.
1. Cut sleeves to length for mounting flush with both surfaces.
 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint.
- C. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with fire-stop materials.

3.2 SLEEVE SCHEDULE

- A. Use sleeves for the following piping-penetration applications:
 - 1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Schedule 40 Galvanized-steel wall sleeves.
 - 2. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Schedule 40 Galvanized-steel-pipe sleeves.
 - 3. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Schedule 40 Galvanized-steel-sheet sleeves.

END OF SECTION 220517

SECTION 220518 - ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed and exposed-rivet hinge, and spring-clip fasteners.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.

- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.

1. Escutcheons for New Piping:

- a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
- b. Insulated Piping: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
- c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
- d. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
- e. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
- f. Bare Piping in Equipment Rooms: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.

2. Escutcheons for Existing Piping:

- a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
- b. Insulated Piping: Split-plate, stamped-steel type with concealed hinge.
- c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
- d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
- e. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed hinge.
- f. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed hinge.

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons using new materials.

END OF SECTION 220518

SECTION 220523 - GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Bronze ball valves.
 - 2. Bronze swing check valves.
 - 3. Bronze gate valves.
- B. Related Sections:
 - 1. Section 220553 "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
 - 2. Section 221116 "Domestic Water Piping" for valves applicable only to this piping.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, and weld ends.
 - 3. Set ball valves open to minimize exposure of functional surfaces.
 - 4. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
 - 1. Handlever: For quarter-turn valves NPS 3 and smaller.
- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.

3.

F. Valve-End Connections:

1. Solder Joint: With sockets according to ASME B16.18.
2. Threaded: With threads according to ASME B1.20.1.

G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE BALL VALVES

A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. NIBCO INC.
 - c. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig .
 - d. Body Design: Two piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Bronze.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.

2.3 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Stockham Division.
 - b. NIBCO INC.
 - c. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.

- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball valves.

- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
 - 1. For Copper Tubing, NPS 2-1/2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.

3.5 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

- A. Pipe NPS 2-1/2 and Smaller:
 - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
 - 2. Ball Valves: Two piece, full port, bronze with bronze trim.
 - 3. Bronze Swing Check Valves: Class 125 bronze disc.

END OF SECTION 220523

SECTION 220529 - HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Metal pipe hangers and supports.
 - 2. Thermal-hanger shield inserts.
 - 3. Fastener systems.
 - 4. Pipe positioning systems.
 - 5. Equipment supports.

- B. Related Sections:

- 1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:

- 1. Metal framing systems.
 - 2. Pipe hangers and supports
 - 3. Equipment supports.

1.6 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.7 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Thread rod, nuts, and washer made of carbon steel with maximum thread of 6 inches.

2.2 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Carpenter & Paterson, Inc.
 - 2. ERICO International Corporation.
 - 3. National Pipe Hanger Corporation.
 - 4. PHS Industries, Inc.
- B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig minimum compressive strength.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2-inches beyond sheet metal shield for piping operating below ambient air temperature.

2.3 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened Portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc coated steel anchors, for use in hardened Portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.4 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.5 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.6 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000 psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:

1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. See Division 22 plumbing fixture Sections for requirements for pipe positioning systems for plumbing fixtures.
- F. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- G. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:
1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4) and larger if pipe is installed on rollers.

3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
5. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 Painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, metal trapeze pipe hangers and attachments for general service applications.
- F. Use padded hangers for piping that is subject to scratching.
- G. Use thermal-hanger shield inserts for insulated piping and tubing.
- H. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of non-insulated or insulated, stationary pipes NPS 1/2 to NPS 4.
 - 2. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 3. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 - 4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 5. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of non-insulated, stationary pipes NPS 1/2 to NPS 8.

6. Adjustable Band Hangers (MSS Type 9): For suspension of non-insulated, stationary pipes NPS 1/2 to NPS 8.
7. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
- I. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- J. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 10. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 11. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 12. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- K. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.

- 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- L. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- M. Use mechanical-expansion anchors instead of building attachments where required in concrete construction.
- N. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels.
 - 2. Pipe labels.
 - 3. Stencils.
 - 4. Valve tags.
 - 5. Warning tags.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
2. Letter Color: White.
3. Background Color: Green.
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.

C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch (A4) bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 PIPE LABELS

A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.

B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.

C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.

D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.

1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
2. Lettering Size: At least 1-1/2 inches high.

2.3 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch (A4) bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "High-Performance Coatings."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles, complying with ASME A13.1, on each piping system.
 - 1. Identification Paint: Use for contrasting background.
 - 2. Stencil Paint: Use for pipe marking.
- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.

2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
4. At access doors, manholes, and similar access points that permit view of concealed piping.
5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

D. Pipe Label Color Schedule:

1. Domestic Water Piping:
 - a. Background Color: Green.
 - b. Letter Color: White.
2. Sanitary Waste Piping/Lab Waste:
 - a. Background Color: Green.
 - b. Letter Color: White.

3.4 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 1. Valve-Tag Size and Shape:
 - a. Cold Water: 1-1/2 inches, round.
 - b. Hot Water: 1-1/2 inches, round.
 2. Valve-Tag Color:
 - a. Cold Water: Safety Green.
 - b. Hot Water: Safety Green.
 3. Letter Color:
 - a. Cold Water: White.
 - b. Hot Water: White.

END OF SECTION 220553

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following plumbing piping services:

1. Domestic cold-water piping.
2. Domestic hot-water piping.
3. Tepid water piping.
4. Storm.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 2. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 3. Detail removable insulation at piping specialties, equipment connections, and access panels.
 4. Detail application of field-applied jackets.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 1. Preformed Pipe Insulation Materials: 12 inches long by NPS 2.
 2. Jacket Materials for Pipe: 12 inches long by NPS 2.
 3. Sheet Jacket Materials: 12 inches square.
 4. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.

- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
- C. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.
 - 1. Piping Mockups:
 - a. One 10-foot section of NPS 2 straight pipe.
 - b. One each of a 90-degree threaded, welded, and flanged elbow.
 - c. One each of a threaded tee fitting.
 - d. One NPS 2 or smaller valve.
 - e. Four support hangers including hanger shield and insert.
 - 2. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
 - 3. Notify Architect seven days in advance of dates and times when mockups will be constructed.
 - 4. Obtain Architect's approval of mockups before starting insulation application.
 - 5. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 6. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
 - 7. Demolish and remove mockups when directed.
- D. Comply with the following applicable standards and other requirements specified for miscellaneous components:

1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Mineral-Fiber, Preformed Pipe Insulation:
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Johns Manville; Micro-Lok.
 - b. Knauf Insulation; 1000-Degree Pipe Insulation.
 - c. Owens Corning; Fiberglas Pipe Insulation.
2. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, without factory-applied jacket. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-20.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

D. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.3 LAGGING ADHESIVES

A. Description: Comply with MIL-A-3316C, Class I, Grade A, and shall be compatible with insulation materials, jackets, and substrates.

1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
2. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - c. Vimasco Corporation; 713 and 714.
3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
4. Service Temperature Range: 0 to plus 180 deg F.
5. Color: White.

2.4 SEALANTS

A. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.

- c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: Aluminum.
 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 2. Color: White. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F.
 5. Color: White.
 6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 7. Sealants shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

2.5 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.6 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.

- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: Color-code jackets based on system. Color as selected by Architect.
 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.

2.7 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Width: 3 inches.
 3. Thickness: 11.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.

- d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 2. Width: 3 inches.
 3. Thickness: 6.5 mils.
 4. Adhesion: 90 ounces force/inch in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
 2. Width: 2 inches.
 3. Thickness: 6 mils.
 4. Adhesion: 64 ounces force/inch in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch in width.

2.8 SECUREMENTS

- A. Bands:
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping and Seals.
 2. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2-inch wide with wing seal.
- B. Staples: Outward-clinching insulation staples, nominal 3/4-inch-wide, stainless steel or Monel.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems to be insulated have been tested and are free of defects.

2. Verify that surfaces to be insulated are clean and dry.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils thick and an epoxy finish 5 mils thick if operating in a temperature range between 140 and 300 deg F. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.

- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- O. For above-ambient services, do not install insulation to the following:
 - 1. Testing agency labels and stamps.
 - 2. Nameplates and data plates.
 - 3. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 - 1. Seal penetrations with flashing sealant.
 - 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 - 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.

- C. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Division 07 Section "Penetration Firestopping" for firestopping and fire-resistive joint sealers.

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 - 7. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 - 8. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.

- C. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When union covers are made from sectional pipe insulation, extend insulation from union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied

3.6 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

C. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
 - 1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
 - 2. Embed glass cloth between two 0.062-inch-thick coats of lagging adhesive.
 - 3. Completely encapsulate insulation with coating, leaving no exposed insulation.
- B. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch-wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.8 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- C. Do not field paint aluminum or stainless-steel jackets.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.

- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers and three locations of threaded valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.10 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.
 - 4. Fire protection piping

3.11 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 - 1. NPS 1 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - 2. NPS 1-1/4 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
- B. Domestic Hot and Tepid Water:
 - 1. NPS-1-1/4 and Smaller: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
 - 2. NPS 1-1/2 and Larger: Insulation shall be the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

C. Storm water piping

1. NPS 6 and smaller, Insulation shall be the following:

- a. Mineral-fiber, preformed insulation Type I: 1 inch thick with pvc or corrugated aluminum jacket.

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. None.
- D. Piping, Exposed:
 - 1. PVC, Color-Coded by System: 30 mils thick.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Under-building-slab and aboveground domestic water pipes, tubes, and fittings inside buildings.

1.3 ACTION SUBMITTALS

- A. Product Data: For transition fittings and dielectric fittings.

1.4 INFORMATIONAL SUBMITTALS

- A. System purging and disinfecting activities report.
- B. Field quality-control reports.

1.5 FIELD CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Notify Construction Manager and Owner no fewer than five days in advance of proposed interruption of water service.
 - 2. Do not interrupt water service without Construction Manager's and Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14 and NSF 61.

2.2 COPPER TUBE AND FITTINGS (Manufactured in the U.S.A)

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
- B. Soft Copper Tube: ASTM B 88, Type K and ASTM B 88 Type L, water tube, annealed temper.
- C. Wrought-Copper, Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
- D. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Solder-joint or threaded ends.

2.3 PIPING JOINING MATERIALS

- A. Solder Filler Metals: ASTM B 32, lead-free alloys.
- B. Flux: ASTM B 813, water flushable.

2.4 TRANSITION FITTINGS

- A. General Requirements:
 - 1. Same size as pipes to be joined.
 - 2. Pressure rating at least equal to pipes to be joined.
 - 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Division 22 Section "Domestic Water Piping Specialties."
- D. Install domestic water piping level and plumb.
- E. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- F. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- G. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- H. Install piping to permit valve servicing.
- I. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- J. Install piping free of sags and bends.
- K. Install fittings for changes in direction and branch connections.
- L. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- M. Install soft copper tube, Type K from trap primer fitting above finished slab and extend in or below slab without joints to trap primer connection at floor drain.
- N. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Division 22 Section "Meters and Gages for Plumbing Piping."
- O. Install sleeves for piping penetrations of walls, ceilings and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."

- P. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Soldered Joints for Copper Tubing: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- E. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

3.3 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger, support products, and installation in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support vertical piping and tubing at base and at each floor.
- C. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.

- D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3: 10 feet with 1/2-inch rod.
- E. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to existing water piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to existing water piping with shutoff valve; extend and connect to the following:
 - 1. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 2. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code. Comply with requirements for connection sizes in Division 22 plumbing fixture Sections.
 - 3. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection.

3.6 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Division 22 Section "Identification for Plumbing Piping and Equipment."
- B. Label pressure piping with system operating pressure.

3.7 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - a. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.

- b. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - 1) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing in after roughing in and before setting fixtures.
 - 2) Final Inspection: Arrange for authorities having jurisdiction to observe tests specified in "Piping Tests" Subparagraph below and to ensure compliance with requirements.
 - c. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 - d. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
2. Piping Tests:
- a. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 - b. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 - c. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - d. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow it to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 - e. Repair leaks and defects with new materials, and retest piping or portion thereof until satisfactory results are obtained.
 - f. Prepare reports for tests and for corrective action required.

Domestic water piping will be considered defective if it does not pass tests and inspections.

- B. Prepare test and inspection reports.

3.8 ADJUSTING

- A. Perform the following adjustments before operation:
 - 1. Close drain valves, hydrants, and hose bibbs.
 - 2. Open shutoff valves to fully open position.
 - 3. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.

4. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
5. Remove and clean strainer screens. Close drain valves and replace drain plugs.
6. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
7. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.9 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Repeat procedures if biological examination shows contamination.
 - e. Submit water samples in sterile bottles to authorities having jurisdiction.

B. Prepare and submit reports of purging and disinfecting activities. Include copies of water-sample approvals from authorities having jurisdiction.

C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.10 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Unions may be used for aboveground piping joints unless otherwise indicated.
- C. Underground domestic water piping, for trap primer, NPS 3/4 and smaller shall be the following:
 1. Soft copper tube, ASTM B 88, Type K, wrought-copper solder-joint fittings and solder joints above the floor and no joints below or in the existing floor slab extending to floor drains.

- D. Aboveground domestic water piping, NPS 2 and smaller, shall be the following:
 - 1. Hard copper tube, ASTM B 88, Type L wrought-copper, solder-joint fittings; and soldered joints.
- E. Aboveground domestic water piping, NPS 2-1/2 to NPS 3 shall be the following:
 - 1. Hard copper tube, ASTM B 88, Type L wrought-copper, solder-joint fittings; and soldered joints.

3.11 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball or gate valves for piping NPS 2-1/2 and smaller.
 - 2. Hot-Water Circulation Piping, Balancing Duty: Calibrated balancing valves.
 - 3. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Vacuum Breakers
 - 2. Drain valves.
 - 3. Flexible connectors.
 - 4. Trap primers
 - 5. Domestic water expansion tanks.
- B. Related Requirements:
 - 1. Section 220519 "Meters and Gages for Plumbing Piping" for thermometers in domestic water piping.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For domestic water piping specialties.
 - 1. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cash Acme; a division of Reliance Worldwide Corporation.
 - b. Conbraco Industries, Inc.
 - c. Watts; a division of Watts Water Technologies, Inc.; Watts Regulator Company.
 - d. Zurn Industries, LLC; Plumbing Products Group; Wilkins Water Control Products.
 - 2. Standard: ASSE 1001.
 - 3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 4. Body: Bronze.
 - 5. Inlet and Outlet Connections: Threaded.
 - 6. Finish: Rough bronze.
 - 7. Similar to Zurn Model 35.
 - 8. Location: Ice maker and coffee makers.

2.4 DRAIN VALVES

- A. Ball-Valve-Type, Hose-End Drain Valves:
 - 1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
 - 2. Pressure Rating: 400-psig minimum CWP.
 - 3. Size: NPS 3/4 or 1. Refer to dwgs.
 - 4. Body: Copper alloy.
 - 5. Ball: Chrome-plated brass.
 - 6. Seats and Seals: Replaceable.
 - 7. Handle: Vinyl-covered steel.
 - 8. Inlet: Threaded or solder joint.
 - 9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

2.5 AIR VENTS

A. Bolted-Construction Automatic Air Vents:

1. Body: Bronze.
2. Pressure Rating and Temperature: 125-psig minimum pressure rating at 140 deg F.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 1/2 minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

B. Welded-Construction Automatic Air Vents:

1. Body: Stainless steel.
2. Pressure Rating: 150-psig minimum pressure rating.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 3/8 minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

2.6 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Flex-Hose Co., Inc.
2. Flexicraft Industries.
3. Flex Pression, Ltd.
4. Metraflex, Inc.

B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig.
2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.

C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig.
2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.

2.7 Expansion Tanks

A. Provide potable water expansion tank by Amtrol or approved equal. See schedule on P60 for additional requirements.

- B. Expansion tank shall be rated for potable water use and shall comply with the requirements of the NSPC 2015.
- C. Drawn steel construction.
- D. Heavy duty butyl rubber diaphragm.
- E. Maximum working pressure: 150 PSI.
- F. Powder coated interior and fittings.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install backflow preventers in each water supply to ice machine, coffee makers, vending machines and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment and as indicated on the plans.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe-to-floor drain, if required.
- B. Install trap-seal primer valves per manufacturer's requirements and installation guidelines.

3.2 CONNECTIONS

- A. Comply with requirements for ground equipment in Section 260526 "Grounding and Bonding for Electrical Systems."
- B. Fire-retardant-treated-wood blocking is specified in Section 260519 "Low-Voltage Electrical Power Conductors and Cables" for electrical connections.

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Pressure vacuum breakers.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 - 1. Test each pressure vacuum breaker, backflow preventer and supply side trap primers according to authorities having jurisdiction and the device's reference standard.
- B. Domestic water piping specialties will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION 221119

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe, tube, and fittings.
- B. Related Sections:
 - 1. Section 221319 "Sanitary Waste Piping Specialties" for floor drains and cleanouts.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 10-foot head of water.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.

1.7 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Construction Manager and Owner no fewer than five days in advance of proposed interruption of sanitary waste service.
 - 2. Do not proceed with interruption of sanitary waste service without Construction Manager's and Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS (Below Grade Installations – No Substitutions)

- A. Pipe and Fittings: ASTM A 74, Service class(es); Extra Heavy below grade.
- B. Gaskets: ASTM C 564, rubber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. CISPI, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Tyler Pipe.
 - c. Fernco Inc.
 - d. Charlotte Pipe Company
 - e. Mission Rubber Company
 - f. MG coupling
 - 2. Standards: ASTM C 1277 and CISPI 310.
 - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- I. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- J. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Sanitary Drain: See Drawings.

2. Horizontal Sanitary Drainage Piping: See Drawings.
 3. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- K. Install underground PVC piping according to ASTM D 2321.
- L. Plumbing Specialties:
1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 2. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- M. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- N. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- O. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- P. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- C. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. PVC Piping: Join according to ASTM D 2855 and ASTM D 2665 Appendixes.

3.4 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.

3. Vertical Piping: MSS Type 8 or Type 42, clamps.
4. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 2. NPS 3: 60 inches with 1/2-inch rod.
 3. NPS 4: 60 inches with 5/8-inch rod.
 4. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
 5. Maximum rod threads to be 6 inches.
- F. Install supports for vertical cast-iron soil piping every 15 feet.
- G. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect drainage and vent piping to the following:
 1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
 2. Plumbing Fixtures and floor drains: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.

3.6 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.7 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 6. Prepare reports for tests and required corrective action.

3.8 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

- D. Protect PVC piping from being exposed to sunlight prior to installation

3.9 PIPING SCHEDULE

- A. Aboveground, soil and waste piping NPS 4 and smaller shall be the following:
 - 1. Service weight, hubless cast-iron soil pipe and fittings; neoprene gaskets; gasketed joints with stainless steel bands (sanitary/waste).
- B. Aboveground, vent piping NPS 4 and smaller shall be the following:
 - 1. Service weight hubless, cast-iron soil pipe and fittings; neoprene gaskets; gasketed joints with stainless steel bands (vent).
- C. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:
 - 1. Extra heavy, hub and spigot cast-iron soil piping and fittings; gasketed joints connected with neoprene compression gaskets; (sanitary/waste/vent).

.END OF SECTION 221316

SECTION 221319 - SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Cleanouts.
- 2. Floor drains.
- 3. Miscellaneous sanitary drainage piping specialties.

- B. Related Requirements:

- 1. Section 221423 "Sanitary Waste and Vent Piping" for drainage and vent piping inside the building.

1.3 ACTION SUBMITTALS

- A. Shop Drawings: Show fabrication and installation details for frost-resistant vent terminals.

- 1. Wiring Diagrams: Power, signal, and control wiring.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.6 COORDINATION

- A. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases.
- B. Coordinate size and location of roof penetrations.

PART 2 - PRODUCTS

2.1 CLEANOUTS

A. Exposed Metal Cleanouts:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - b. Tyler Pipe; Wade Div.
 - c. Watts Drainage Products Inc.
 - d. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. Standard: ASME A112.36.2M for cast iron.
- 3. Size: Same as connected drainage piping
- 4. Body Material: Hub-and-spigot, cast-iron soil pipe T-branch
- 5. Closure: Countersunk plug.
- 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
- 7. Stainless steel round cover and screw.

B. Metal Floor Cleanouts:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - b. Tyler Pipe; Wade Div.
 - c. Watts Drainage Products Inc.
 - d. Zurn Plumbing Products Group; Specification Drainage Operation.
- 2. cleanout.
- 3. Size: Same as connected branch.
- 4. Type: Adjustable housing.
- 5. Body or Ferrule: Cast iron.
- 6. Clamping Device: Not required.
- 7. Outlet Connection: Inside caulk.
- 8. Closure: Brass plug with straight threads and gasket.
- 9. Adjustable Housing Material: Cast iron.
- 10. Frame and Cover Material and Finish: Nickel-bronze

11. Frame and Cover Shape: Round.
12. Top Loading Classification: Medium duty.
13. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
14. Standard: ASME A112.3.1.
15. Size: Same as connected branch.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 1. Size same as drainage piping up to NPS 4
 2. Locate at each change in direction of piping greater than 45 degrees.
 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 4. Locate at base of each vertical soil and waste stack.
- B. For floor cleanouts for piping below floors, install nickel-bronze cleanout deck plates with top flush with finished floor.
- C. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- D. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 1. Position floor drains for easy access and maintenance.
 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- E. Install deep-seal traps on floor drains and other waste outlets, if indicated.
- F. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.

1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 2. Size: Same as floor drain inlet.
- G. Install air-gap fittings on draining-type backflow preventers and on indirect-waste piping discharge into sanitary drainage system.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.

3.3 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 226600 - CHEMICAL-WASTE SYSTEMS FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Single-wall piping.
 - 2. Piping specialties.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For neutralization system and leak-detection system. Include plans, elevations, sections, details, and attachments to other work.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Pipe sizes, locations, and elevations.
 - 2. Other piping in same trench and clearances from sewerage system piping.
 - 3. Interface and spatial relationship between piping and proximate structures.
- B. Field quality-control reports.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver and store piping and specialties with sealing plugs in ends or with end protection.
- B. Do not store plastic pipe or fittings in direct sunlight.
- C. Protect pipe, fittings, and seals from dirt and damage.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 70.

2.2 PERFORMANCE REQUIREMENTS

- A. Single-Wall Piping Pressure Rating: 5-psig (34.5-kPa) air test pressure.

2.3 SINGLE-WALL PIPE AND FITTINGS

- A. PE Drainage Pipe and Fittings: Comply with ASTM D 4976.
- B. Stainless-Steel Drainage Pipe and Fittings: ASME A112.3.1, ASTM A 666, Type 316L, stainless-steel pipe and drainage-pattern fittings; with socket-and-spigot ends for gasket joints; and having piping manufacturer's Viton lip-seal rubber gaskets shaped to fit socket groove, with plastic backup ring.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Georg Fischer Manufacturing +GF+– Fuseal Piping
 - b. Charlotte Piping – Chem Drain
 - c. Flowserve Foundry – Duriron Piping
 - d. Town & Country Plastics
- C. Adapters and Transition Fittings: Assemblies with combinations of clamps, couplings, adapters, and gaskets; compatible with piping and system liquid; made for joining different piping materials.

2.4 JOINING MATERIALS

- A. Couplings: Assemblies with combinations of clamps, gaskets, sleeves, and threaded or flanged parts; compatible with piping and system l; and made by piping manufacturer for joining system piping.
- B. Adapters and Transition Fittings: Assemblies with combinations of clamps, couplings, adapters, gaskets, and threaded or flanged parts; compatible with piping and system liquid; and made for joining different piping materials.

- C. Flanges: Assemblies of companion flanges and gaskets complying with ASME B16.21 and compatible with system liquid, and bolts and nuts.

2.5 PIPING SPECIALTIES

A. Corrosion-Resistant Traps:

- 1. Type: P-trap or drum trap.
- 2. Size: NPS 1-1/2 or NPS 2 (DN 40 or DN 50), as required to match connected piping.

B. Stainless Steel Floor Drains:

- 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Flowserve-Duriron
 - b. Town and Country Plastics
- 2. See Drawings.

C. Stainless-Steel Cleanouts:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith
 - b. Josam Company.
 - c. Sioux Chief Manufacturing Company, Inc.
- 2. Standard: ASME A112.3.1, ASTM A 666, Type 316L stainless steel.
- 3. Aboveground Piping: Cleanout tee of size matching piping.
- 4. Underground and Underslab Piping: Floor access cleanout of size matching piping.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with requirements in Section 312000 "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Chemical-Waste Sewerage Outside the Building:

1. Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground chemical-waste sewerage piping. Location and arrangement of piping layout take design considerations into account. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
2. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
3. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
4. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.
5. Tunneling: Install pipe under streets or other obstructions that cannot be disturbed by tunneling, jacking, or combination of both.
6. Install drainage piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
7. Clear interior of piping and structures of dirt and superfluous material as work progresses. Maintain a swab or drag inside piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

B. Chemical-Waste Piping Inside the Building:

1. Install piping next to equipment, accessories, and specialties to allow service and maintenance.
2. Transition and special fittings with pressure ratings at least equal to piping pressure rating may be used unless otherwise indicated.
3. Flanges may be used on aboveground piping unless otherwise indicated.
4. Install underground fiberglass piping according to ASTM D 3839.
5. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
6. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
7. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
8. Install piping at indicated slopes.
9. Install piping free of sags and bends.
10. Install fittings for changes in direction and branch connections.
11. Verify final equipment locations for roughing-in.
12. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
13. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
14. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.3 PIPING SPECIALTY INSTALLATION

- A. Embed floor drains in 4-inch (100-mm) minimum depth of concrete around bottom and sides.
- B. Fasten grates to drains if indicated.
- C. Set floor drains with tops flush with pavement surface.
- D. Install cleanouts and riser extension from sewer pipe to cleanout at grade. Use fittings of same material as sewer pipe at branches for cleanouts and riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in pipe.
 - 1. Set cleanout bodies in earth in cast-in-place concrete block, 18 by 18 by 12 inches (450 by 450 by 300 mm) deep. Set with tops 1 inch (25 mm) above surrounding grade. Set cleanout plugs in concrete pavement, with tops flush with pavement surface.
- E. Install backwater valves in horizontal position. Include riser to cleanout at grade.

3.4 JOINT CONSTRUCTION

- A. Chemical-Waste Sewerage Outside the Building:
 - 1. Join dissimilar pipe materials with adapters compatible with pipe materials being joined.
- B. Chemical-Waste Piping Inside the Building:
 - 1. Dissimilar-Material Piping Joints: Make joints using adapters compatible with both system materials.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Pipe sizes in this article refer to aboveground single-wall piping.
- B. Comply with requirements in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support devices. Install the following:
 - 1. Vertical Piping: MSS Type 8 or MSS Type 42 riser clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers. Stainless steel in clean areas.
 - b. Longer Than 100 Feet (30 m): MSS Type 43, adjustable roller hangers. Stainless steel in clean areas.
 - c. Longer Than 100 Feet (30 m), if Indicated: MSS Type 49, spring cushion rolls. Stainless steel in clean areas.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet (30 m) or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52 spring hangers.

- C. Comply with requirements in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment" for installation of supports.
- D. Support horizontal piping and tubing within 12 inches (300 mm) of each fitting and coupling.
- E. Support vertical piping and tubing at base and at each floor.
- F. Rod diameter may be reduced one size for double-rod hangers, to minimum of 3/8 inch (10 mm).
- G. Install hangers for stainless-steel drainage piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 2 (DN 50): 10 feet (3 m) with 3/8-inch (10-mm) rod.
 - 2. NPS 2-1/2 (DN 65): 11 feet (3.4 m) with 1/2-inch (13-mm) rod.
 - 3. NPS 3 (DN 80): 12 feet (3.6 m) with 1/2-inch (13-mm) rod.
 - 4. NPS 4 and NPS 5 (DN 100 and DN 125): 12 feet (3.6 m) with 5/8-inch (16-mm) rod.
 - 5. NPS 6 (DN 150): 12 feet (3.6 m) with 3/4-inch (19-mm) rod.
- H. Install supports for vertical stainless-steel drainage piping every 15 feet (4.5 m).

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Make connections to existing piping, so finished Work complies as nearly as practical with requirements specified for new Work.
- C. Use commercially manufactured wye fittings for sewerage piping branch connections. Remove section of existing pipe; install wye fitting into existing piping; and encase entire wye fitting plus 6-inch (150-mm) overlap, with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
- D. Protect existing piping to prevent concrete or debris from entering while making connections. Remove debris or other extraneous material that may accumulate.
- E. Install piping adjacent to equipment to allow service and maintenance.

3.7 LABELING AND IDENTIFICATION

- A. Comply with requirements in Section 220553 "Identification for Plumbing Piping and Equipment" for labeling of equipment and piping.

3.8 FIELD QUALITY CONTROL

- A. Inspect interior of sewerage piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches (610 mm) of backfill is in place and again at completion of Project.

1. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between inspection points.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Crushed, broken, cracked, or otherwise damaged piping.
 - d. Hydrostatic Tests for Drainage Piping:
 - 1) Allowable leakage is a maximum of 50 gal./inch of nominal pipe size per mile (4.6 L/mm of nominal pipe size per kilometer) of pipe during 24-hour period.
 - 2) Close openings in system and fill with water.
 - 3) Purge air and refill with water.
 - 4) Disconnect water supply.
 - 5) Test and inspect joints for leaks.
 - e. Air Tests for Drainage Piping: Comply with UNI-B-6.
2. Leaks and loss in test pressure constitute defects that must be repaired.
3. Submit separate reports for each test.

- B. Replace leaking sewerage piping using new materials, and repeat testing until leakage is within allowances specified.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Chemical-waste piping will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.9 CLEANING

- A. Use procedures prescribed by authorities having jurisdiction or, if not prescribed, use procedures described below:
 1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Clean piping by flushing with potable water.

3.10 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping pressure rating may be used in applications below unless otherwise indicated.
- B. Single-Wall, Chemical-Waste Sewerage Piping: Use[any of] the following piping materials for each size range:

1. NPS 2 to NPS 4 (DN 50 to DN 100): Polypro pipe and fittings and fusion welded joints.
- C. Under Slab-on-Grade, Indoor, Chemical-Waste Piping: Use the following piping materials for each size range:
 1. NPS 1-1/2 to NPS 6 (DN 40 to DN 150): NPS 2 to NPS 4 (DN 50 to DN 100) Polypro drainage piping and fittings with fusion welded joints.

END OF SECTION 226600

SECTION 226713 - PROCESSED WATER PIPING FOR LABORATORY AND HEALTHCARE FACILITIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes reagent-water, deionized-water, distilled-water, and reverse-osmosis-water piping, fittings, and valves, including the following:
 - 1. Stainless steel tubing and fittings.
 - 2. Stainless steel ball valves.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Data: For water piping, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Detailed description of piping anchorage devices on which the certification is based and their installation requirements.
- B. Welding certificates.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and operators in accordance with ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. ASME Compliance: Comply with ASME B31.3 for piping conveying fluid at a pressure of 15 psig (105 kPa) or greater.

PART 2 - PRODUCTS

2.1 STAINLESS STEEL TUBING

- A. Stainless Steel Tube: ASTM A270/A270M, Grade TP316L, seamless, sanitary tube of pharmaceutical quality, with wall thickness not less than ASTM A312/A312M, Schedule 5 unless otherwise indicated; with seamless, stainless steel fittings matching tube thickness and grade, for welded joints.
- B. Stainless Steel Tube Fittings: Fabricated of same material and thickness as tubing for butt welding.
- C. Finish on Inside Surface of Tubes and Fittings: Ra 20-micro-inch (Ra 0.5-micro-m) maximum roughness.

2.2 TRANSITION FITTINGS

- A. Couplings, flanges, or other manufactured fittings; same size as, with pressure rating at least equal to, and ends compatible with piping to be joined.

2.3 STAINLESS STEEL BALL VALVES

- A. Description:
 - 1. Standard: MSS SP-110.
 - 2. Minimum CWP Rating: 1000 psig (6895 kPa).
 - 3. Body Material: Stainless steel.
 - 4. Body Design: Three-piece bolted body type.
 - 5. End Connections: Socket welding.
 - 6. Seats: PTFE or TFE.
 - 7. Stem: Stainless steel.
 - 8. Ball: Stainless steel, vented.
 - 9. Port: Full.
 - 10. Handle: Lever type.

PART 3 - EXECUTION

3.1 INSTALLATION OF PIPING

- A. General Locations and Arrangements: Drawing and details indicate general location and arrangement of water piping. Location and arrangement of piping layout take design considerations into account. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.

- B. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for removal of ceiling panel, and coordinate with other services occupying that space.
- E. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- F. Install piping to permit valve servicing.
- G. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure ratings unless otherwise indicated.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.
- J. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- K. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- L. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Where specific joint construction is not indicated, follow piping manufacturer's written instructions.
- B. Stainless Steel Sanitary Tubing Joints: Make fully penetrated-wall, butt-welding joints without use of filler metal. Comply with AWS D1.6/D1.6M for welding procedures and processes. Polish exterior of welds to match tubing.
- C. Join dissimilar pipe materials with transition fittings compatible with pipe materials being joined.

3.3 INSTALLATION OF VALVES

- A. Install sectional valves close to mains on each branch and riser serving equipment.

- B. Install shutoff valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- C. Locate valves for easy access, and provide separate support where necessary.
- D. Install valves of same size as the pipe or tube in which they are installed unless otherwise indicated.
- E. Install stainless steel valves in stainless steel tubing.
- F. Install valves in horizontal piping with stem at or above center of pipe.
- G. Install valves in position to allow full movement of stem and lever handle.
- H. Install swing-check valves in horizontal position with the hinge pin level.

3.4 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install stainless steel pipe hangers for horizontal piping in corrosive environments.
 - 2. Install stainless steel pipe support clamps for vertical piping in corrosive environments.
 - 3. Clamps for Vertical Piping: MSS Type 8 or Type 42.
 - 4. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet (30 m) and Less: MSS Type 1 adjustable clevis hangers.
 - b. Longer Than 100 Feet (30 m): MSS Type 43 adjustable roller hangers.
 - c. Longer Than 100 Feet (30 m) if Indicated: MSS Type 49 spring cushion rolls.
 - 5. Multiple, Straight, Horizontal Piping Runs, 100 Feet (30 m) or Longer: MSS Type 44 pipe rolls. Support pipe rolls on trapeze.
 - 6. Base of Vertical Piping: MSS Type 52 spring hangers.
- B. Install hangers for stainless steel tubing with the maximum horizontal spacing and minimum rod diameters to comply with MSS SP-58, NFPA 99, locally-enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping and tubing within 12 inches (300 mm) of each fitting, valve, and coupling.
- D. Support vertical runs of stainless steel piping to comply with MSS SP-58, NFPA 99, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.5 PIPING CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- C. Connect deionized-water, distilled-water and RO water piping to equipment and service outlets with unions or flanges.

3.6 IDENTIFICATION

- A. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.7 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Tests and Inspections:
 - 1. Test new piping and parts of existing piping that have been altered, extended, or repaired for leaks and defects.
 - 2. Schedule tests and their inspections by Owner, with at least 24 hours' advance notice.
 - 3. Do not cover piping or put into service before inspection and approval by the engineer.
 - 4. Test completed piping in accordance with Owner. If Owner does not have published procedures, perform tests as follows:
 - a. Hydrostatic Tests: Test piping at pressure of not less than 1-1/2 times the maximum system operating pressure, but not less than 100 psig (690 kPa) Hold test for two hours; pressure shall remain constant without pumping. Inspect system to determine visible leaks or significant pressure variations.
 - 5. If piping does not pass the test, replace leaking joints with new materials and retest until no leaks exist.
 - 6. Submit separate reports for each test.
- E. Processed-water system will be considered defective if it does not pass tests and inspections.
- F. Prepare test and inspection reports.

3.8 CLEANING OF PIPING SERVING HEALTHCARE

- A. Use procedures prescribed by Owner or, if not prescribed, use procedures described below:
 - 1. Cleaning of system as indicated or in accordance with AWWA-C601.

2. Before using, purge new piping and parts of existing piping that have been altered, extended, or repaired.
3. Remove flow indicators and flow-measuring devices before flushing. Replace after cleaning is completed.
4. Clean piping by flushing at a sufficient velocity and quantity to dislodge sediment or dirt with reagent-, deionized-, distilled-, or RO- water mixture throughout the system.
5. After flushing, introduce chlorine or chlorine compound into the system with a dosage sufficient to give an initial residual chlorine content of 50 ppm.
6. Open and close valves several times to collect samples from various fixtures throughout the system during introduction of chlorine, to assure uniform distribution.
7. After 12 hour contact period, flush chlorinated water from system.
8. After flushing, provide evidence of effectiveness of disinfection by filing a report of bacteriological tests on samples taken from the system with the Owner. The report shall include the number and locations of where the samples were taken.
9. If satisfaction is not achieved, repeat the above disinfection process until satisfactory results are obtained. And do not put the system online until this has been obtained.

3.9 PIPING APPLICATION

- A. Transition and special fittings with pressure ratings at least equal to piping, and of same or compatible material, may be used in applications below.
- B. Pipe fittings shall be the same material as the piping to which it is connected.
- C. Reagent-Water Piping: Use the following piping materials for each pipe size range:
 1. Pipe Sizes NPS 3 (DN 80) and Smaller: Stainless steel sanitary tubing and welded joints.
- D. Deionized-Water Piping: Use the following piping materials for each pipe size range:
 1. NPS 3 (DN 80) and Smaller: Stainless steel sanitary tubing and welded joints.
- E. Distilled-Water Piping: Use the following piping materials for each pipe size range:
 1. NPS 3 (DN 80) and Smaller: Stainless steel sanitary tubing and welded joints.
- F. RO Water Piping: Use the following piping materials for each pipe size range:
 1. NPS 3 (DN 80) and Smaller: Stainless steel sanitary tubing and welded joints.

3.10 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 1. Valves shall be the same material as the piping to which they are connected.
 2. Shutoff Duty: Install ball valves in piping NPS 2 (DN 50) and smaller. Install butterfly or diaphragm valves for NPS 3 (DN 80) piping.
 3. Throttling Duty: Install ball valves in piping NPS 2 (DN 50) and smaller. Install diaphragm valves for NPS 3 (DN 80) piping.

END OF SECTION 226713

SECTION 230100 - DEMOLITION FOR REMODELING

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this section.

1.2 REGULATORY REQUIREMENTS

- A. Conform to applicable code for demolition work, safety of structure, and dust control.
- B. Obtain required permits for authorities.
- C. Do not disable or disrupt building fire or life safety systems without 3-day prior written notice to the Owner.
- D. Conform to procedures applicable when discovering hazardous or contaminated materials.

1.3 SUMMARY

- A. This section requires the following be left in place for reuse:
 - 1. Heating hot water system will be renovated within project areas scope of work. Heating hot water systems serving other areas shall remain unless shown otherwise on drawings.
 - 2. Existing main electrical service including transformers, switch gear, and panels.
 - 3. Block demising walls.
 - 4. All interior lighting.
 - 5. All sprinkler piping, sprinkler heads, risers, etc., except that shown at Amsterdam Elementary School pertaining to fire pump system replacement.
 - 6. All underground plumbing and piping systems will be renovated within project areas scope of work.
 - 7. All storm water systems and piping.
 - 8. All domestic water systems, both CW and HW systems will be renovated within project areas scope of work, including hose bibs.
 - 9. City gas mains.
- B. This Section requires the selective removal and subsequent offsite disposal of the following:
 - 1. Portions of existing systems indicated on drawings and as required to accommodate new construction.
 - 2. Remove all mechanical equipment for heating and air conditioning equipment. This includes all boilers, pumps, heat exchangers, air handlers, unit vents, radiators, piping, heating and air conditioning equipment, ductwork and insulation (including all hangers).

3. Removal of all piping, valves, components, insulation, and hangers for mechanical equipment, as required, to accommodate new construction.
 4. Removal of all electrical equipment and conduit/EMT back to breaker in panels.
- C. This Section requires the selective removal and protection of existing fixtures, materials, and equipment items indicated "Return to Owner". If Owner does not want, remove and salvage.
1. Air compressor located at Amsterdam Elementary School.
 2. Recaptured R22 per EPA requirements.
 3. Coordinate with owner equipment that they wish to keep. If owner does not wish to keep any and/or all equipment, this Contractor shall legally dispose of equipment.
- D. Removal Work Specified Elsewhere:
1. Cutting nonstructural masonry walls for piping, ducts and conduits is included with the work of the respective mechanical, architectural and electrical specification sections in Division 23 and 26.
 2. Cutting holes in roof deck for installation of new equipment is specified in Division 23.
- E. Related Work Specified Elsewhere:
1. Remodeling construction work and patching are included within the respective sections of specifications, including removal of materials for reuse and incorporation into remodeling or new construction.
 2. Relocation of pipes, conduits, ducts and other mechanical and electrical work is specified in other Divisions.
- F. Coordination with Asbestos Abatement:
1. The Contractor shall carefully coordinate all work with Owner & Owner's Asbestos Contractor.

1.4 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 1 Specification Sections.
- B. Schedule indicating proposed sequence of operations for selective demolition work to Owner's Representative for review prior to start of work. Include coordination for shutoff, capping and continuation of utility services as required, together with details for dust and noise control protection.
- C. Provide detailed sequence of demolition and removal work to ensure uninterrupted progress of Owner's on-site operations.
- D. Photographs of existing conditions of structure surfaces, equipment, and adjacent improvements that might be misconstrued as damage related to removal operations. File with Owner's Representative prior to start of work.

1.5 JOB CONDITIONS

- A. Partial Demolition and Removal: Items indicated to be removed but of salvageable value to Contractor may be removed from structure as work progresses. Transports salvage items from site as they are removed. Storage or sale of removed items on site will not be permitted.
- B. Protections: Provide temporary barricades and other forms of protection to protect Owner's personnel and general public from injury due to selective demolition work.
 - 1. Provide protective measures as required to provide free and safe passage of Owner's personnel and general public to occupied portions of building.
 - 2. Provide interior and exterior shoring, bracing or support to prevent movement, settlement, or collapse of structure or element to be demolished and adjacent facilities or work to remain.
 - 3. Protect from damage existing finish work that is to remain in place and becomes exposed during demolitions operations.
 - 4. Provide temporary weather protection during interval between demolition and removal of existing construction on exterior surfaces and installation of new construction to ensure that no water leakage or damage occurs to structure or interior areas of existing building.
 - 5. Remove protections at completion of work.
- C. Damages: Promptly repair damages caused to adjacent facilities by demolition work.
- D. Traffic:
 - 1. Conduct selective demolition operations and debris removal to ensure minimum interference with roads, streets, walks, and other adjacent occupied or used facilities.
 - 2. Do not close, block or otherwise obstruct streets, walks or other occupied or used facilities without written permission from authorities having jurisdiction. Provide alternate routes around closed or obstructed traffic ways if required by governing regulations.
- E. Flame Cutting: Do not use cutting torches for removal until work area is cleared of flammable materials. At concealed spaces, such as interior of ducts and pipe spaces, verify condition of hidden space before starting flame-cutting operations. Maintain portable fire suppression devices during flame-cutting operations.
- F. Utility Services:
 - 1. Maintain existing utilities indicated to remain in service and protect them against damage during demolition operations.
 - 2. Do not interrupt utilities serving occupied or used facilities, except when authorized in writing by authorities having jurisdiction. Provide temporary services during interruptions to existing utilities, as acceptable to governing authorities.
 - 3. Maintain fire protection services during selective demolition operations.

G. Environmental Controls:

1. Use water sprinkling, temporary enclosures, and other methods to limit dust and dirt migration. Comply with governing regulations pertaining to environmental protection.
2. Do not use water when it may create hazardous or objectionable conditions such as ice, flooding, and pollution.

PART 2 PRODUCTS

NOT USED

PART 3 EXECUTION

3.1 PREPARATION

- A. General: Provide interior and exterior shoring, bracing, or support to prevent movement, settlement, or collapse of areas to be demolished and adjacent facilities to remain.
1. Cease operations and notify Owner's Representative immediately if safety of structure appears to be endangered. Take precautions to support structure until determination is made for continuing operations.
 2. Cover and protect furniture, equipment, and fixtures from soilage or damage when demolition work is performed in areas where such items have not been removed.
 3. Provide weatherproof closures for exterior openings resulting from demolition work.
 4. Locate, identify, stub off, and disconnect utility services that are not indicated to remain.
 5. Provide bypass connections as necessary to maintain continuity of service to occupied areas of building. Provide minimum of 72 hours advance notice to Owner if shutdown service is necessary during changeover.

3.2 DEMOLITION

- A. General: Perform selective demolition work in a systematic manner. Use such methods as required to complete work indicated on Drawings in accordance with demolition schedule and governing regulations.
1. Demolish concrete and masonry in small sections. Cut concrete and masonry at junctures with construction to remain using power-driven masonry saw or hand tools; do not use power-driven impact tools.
 2. Locate demolition equipment throughout structure and promptly remove debris to avoid imposing excessive loads on supporting walls, floors or framing.
 3. Provide services for effective air and water pollution controls as required by local authorities having jurisdiction.
 4. For interior slabs on grade, use removal methods that will not crack or structurally disturb adjacent slabs or partitions. Use power saw where possible.
 5. If unanticipated mechanical, electrical, or structural elements that conflict with intended function or design are encountered, investigate and measure both nature

and extent of the conflict. Submit report to Owner's Representative in written, accurate detail. Pending receipt of directive from Owner's Representative, rearrange selective demolition schedule as necessary to continue overall job progress without undue delay.

3.3 SALVAGED MATERIALS

- A. Salvaged Items: Where indicated on Drawings and/or specs as "Salvage - Deliver to Owner," carefully remove indicated items, clean, store and turn over to Owner and obtain receipt. If owner chooses not to keep items, contractor shall remove from site.

3.4 DISPOSAL OF DEMOLISHED MATERIALS

- A. Remove from building site debris, rubbish, and other materials resulting from demolition operations. Transport and legally dispose off site.
 - 1. If hazardous materials are encountered during demolition operations, comply with applicable regulations, laws and ordinances concerning removal, handling, and protection against exposure or environmental pollution.
 - 2. Burning of removed materials is not permitted on project site.

3.5 CLEANUP AND REPAIR

- A. General: Upon completion of demolition work, remove tools, equipment, and demolished materials from site. Remove protections and leave interior areas broom clean.
- B. Repair demolition performed in excess of that required. Return elements of construction and surfaces to remain in condition existing prior to start operations. Repair adjacent construction or surfaces soiled or damaged by selective demolition work.
- C. Patch, repair and paint all surfaces/openings created to facilitate demolition work to "match/be similar" to existing. No hazardous materials shall be used to patch/repair openings.

END OF SECTION 230100

SECTION 230120 - BASIC MECHANICAL REQUIREMENTS

PART 1 GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this and the other sections of Division 23.

1.2 SUMMARY

- A. This Section includes general administrative and procedural requirements for mechanical installations. The following administrative and procedural requirements are included in this Section to expand the requirements specified in Division 1:
 - 1. Submittals.
 - 2. Coordination drawings.
 - 3. Record documents.
 - 4. Maintenance manuals.
 - 5. Rough-ins.
 - 6. Mechanical installations.
 - 7. Cutting and patching.
 - 8. Fire Stopping.

1.3 SUBMITTALS

- A. General: Follow the procedures specified in Division 1 Section "SUBMITTALS".
- B. Increase, by the quantity listed below, the number of mechanical related shop drawings, product data, and samples submitted, to allow for required distribution plus two copies of each submittal required, which will be retained by the Owner's Representative.
 - a) Shop Drawings - Initial Submittal: 1 additional blue- or black-line prints.
 - b) Shop Drawings - Final Submittal: 1 additional blue-or black-line prints.
 - c) Product Data: 1 additional copy of each item.
 - d) Samples: 1 additional as set.
- C. Additional copies may be required by individual sections of these specifications.

1.4 RECORD DOCUMENTS

- A. Prepare record documents indicating the following installed conditions:
 - 1. Ductwork mains and branches, size and location, for both exterior and interior; locations of dampers and other control devices; filters, boxes, and terminal units requiring periodic maintenance or repair.

2. Mains and branches of piping systems, with valves and control devices located and numbered, concealed unions located, and with items requiring maintenance located (i.e., traps, strainers, expansion compensators, tanks, etc.). Valve location diagrams, complete with valve tag chart. Refer to Division 23 Section "Mechanical Identification."
3. Approved substitutions, Contract Modifications, and actual equipment and materials installed.
4. Contract Modifications, actual equipment and materials installed.

1.5 MAINTENANCE MANUALS:

- A. Prepare maintenance manuals including the following information for equipment items:
 1. Description of function, normal operating characteristics and limitations, performance curves, engineering data and tests, and complete nomenclature and commercial numbers of replacement parts.
 2. Manufacturer's printed operating procedures to include start-up, break-in, and routine and normal operating instructions; regulation, control, stopping, shutdown, and emergency instructions; and summer and winter operating instructions.
 3. Maintenance procedures for routine preventative maintenance and troubleshooting; disassembly, repair, and reassembly; aligning and adjusting instructions.
 4. Servicing instructions and lubrication charts and schedules.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver products to the project properly identified with names, model numbers, types, grades, compliance labels, and other information needed for identification.

1.7 WARRANTIES

- A. All warranties, guarantees, designated provided maintenance, payment for facilities, operation periods, and maintenance service will be provided/measured from the completion of the project as designated by written notification from the client of date of final acceptance.

PART 2 PRODUCTS

NOT USED

PART 3 EXECUTION

3.1 ROUGH-IN

- A. Verify final locations for rough-ins with field measurements and with the requirements of the actual equipment to be connected.

3.2 MECHANICAL INSTALLATIONS

- A. General: Sequence, coordinate, and integrate the various elements of mechanical systems, materials, and equipment. Comply with the following requirements:
1. Coordinate mechanical systems, equipment, and materials installation with other building components.
 2. Verify all dimensions by field measurements.
 3. Coordinate the installation of required supporting devices and sleeves to be set in poured-in-place concrete and other structural components, as they are constructed.
 4. Sequence, coordinate, and integrate installations of mechanical materials and equipment for efficient flow of the Work. Give particular attention to large equipment requiring positioning in the building.
 5. Where mounting heights are not detailed or dimensioned, install systems, materials, and equipment to provide the maximum headroom possible.
 6. Coordinate connection of mechanical systems with overhead utilities and services. Comply with requirements of governing regulations, franchised service companies, and controlling agencies. Provide required connection for each service.
 7. Install systems, materials, and equipment to conform with approved submittal data, including coordination drawings, to greatest extent possible. Conform to arrangements indicated by the Contract Documents, recognizing that portions of the Work are shown only in diagrammatic form. Where coordination requirements conflict with individual system requirements, refer conflict to the Owner's Representative.
 8. Install systems, materials, and equipment level and plumb, parallel and perpendicular to other building systems and components, where installed exposed in finished spaces.
 9. Install mechanical equipment to facilitate servicing, maintenance, and repair or replacement of equipment components. As much as practical, connect equipment for ease of disconnecting, with minimum of interference with other installations. Extend grease fittings to an accessible location.
 10. Install systems materials, and equipment giving right-of-way priority to systems required to be installed at a specified slope.

3.3 CUTTING AND PATCHING

- A. Protection of Installed Work: During cutting and patching operations, protect adjacent installations.
- B. Coordinate all cutting and patching with Owner and Owner's Asbestos Contractor.
- C. Perform cutting, fitting, and patching of mechanical equipment and materials required to:
1. Uncover Work to provide for installation of ill-timed Work.
 2. Remove and replace defective Work.
 3. Remove and replace Work not conforming to requirements of the Contract Documents.
 4. Remove samples of installed Work as specified for testing.
 5. Install equipment and materials in existing structures.

6. Upon written instructions from the Owner's Representative, uncover and restore Work to provide for observation of concealed Work.
- D. Cut, remove and legally dispose of selected mechanical equipment, components, and materials as indicated, including but not limited to removal of mechanical piping, heating units, plumbing fixtures and trim, and other mechanical items made obsolete by the new Work.
- E. Protect the structure, furnishings, finishes, and adjacent materials not indicated or scheduled to be removed.
- F. Provide and maintain temporary partitions or dust barriers adequate to prevent the spread of dust and dirt to adjacent areas.
- G. Patch existing finished surfaces and building components using new materials matching existing materials and experienced Installers. Installers' qualifications refer to the materials and methods required for the surface and building components being patched.
- H. Patch finished surfaces and building components using new materials specified for the original installation and experienced Installers. Installers' qualifications refer to the materials and methods required for the surface and building components being patched.

3.4 FIRE-STOPPING

- A. Fire-Resistant Sealant: Provide two-part, foamed-in-place, fire-stopping silicone sealant formulated for use in a through-penetration fire-stop system for filling openings around duct and pipe penetrations through walls, having fire-resistance ratings indicated as established by testing identical assemblies per ASTM E 814 by Underwriters Laboratory, Inc. or other testing and inspecting agency acceptable to authorities having jurisdiction.
- B. Fire-Resistant Sealant: Provide one-part elastoeric sealant formulated for use in a through-penetration fire-stop system for filling openings around duct and pipe penetrations through walls, having fire-resistance ratings indicated as established by testing identical assemblies per ASTM E 814 by Underwriters Laboratory, Inc. or other testing and inspecting agency acceptable to authorities having jurisdiction.
- C. Products: Subject to compliance with requirements, provide one of the following:
 1. Foamed-in-Place:
 - a) "Dow Corning Fire Stop Foam"; Dow Corning Corp.
 - b) "Pensil 851"; General Electric Co.
 2. One-Part
 - a) "Dow Corning Fire Stop Sealant"; Dow Corning Corp.
 - b) "3M Fire Barrier Caulk CP-25"; Electrical Products Div./3M.
 - c) "RTV 7403"; General Electric Co.
 - d) "Fyre Putty"; Standard Oil Engineered Materials Co.

3.5 VIBRATION ISOLATION

- A. Related Sections

1. 230529 – Hangers and Supports for HVAC Piping and Equipment.
2. 230548.13 – Vibrating Control for HVAC.

END OF SECTION 230120

SECTION 230130.51 - HVAC AIR-DISTRIBUTION SYSTEM CLEANING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes cleaning HVAC air-distribution equipment, ducts, plenums, and system components.

1.3 DEFINITIONS

- A. ASCS: Air systems cleaning specialist.
- B. NADCA: National Air Duct Cleaners Association.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For an ASCS.
- B. Strategies and procedures plan.
- C. Cleanliness verification report.

1.5 QUALITY ASSURANCE

- A. ASCS Qualifications: A certified member of NADCA.
 - 1. Certification: Employ an ASCS certified by NADCA on a full-time basis.
 - 2. Supervisor Qualifications: Certified as an ASCS by NADCA.
- B. UL Compliance: Comply with UL 181 and UL 181A for fibrous-glass ducts.
- C. Cleaning Conference: Conduct conference at Project site.
 - 1. Review methods and procedures related to HVAC air-distribution system cleaning including, but not limited to, review of the cleaning strategies and procedures plan.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine HVAC air-distribution equipment, ducts, plenums, and system components to determine appropriate methods, tools, and equipment required for performance of the Work.
- B. Perform "Project Evaluation and Recommendation" according to NADCA ACR 2006.
- C. Prepare written report listing conditions detrimental to performance of the Work.
- D. Proceed with work only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Prepare a written plan that includes strategies and step-by-step procedures. At a minimum, include the following:
 - 1. Supervisor contact information.
 - 2. Work schedule including location, times, and impact on occupied areas.
 - 3. Methods and materials planned for each HVAC component type.
 - 4. Required support from other trades.
 - 5. Equipment and material storage requirements.
 - 6. Exhaust equipment setup locations.
- B. Use the existing service openings, as required for proper cleaning, at various points of the HVAC system for physical and mechanical entry and for inspection.
- C. Comply with NADCA ACR 2006, "Guidelines for Constructing Service Openings in HVAC Systems" Section.

3.3 CLEANING

- A. All existing duct systems to be reused shall be cleaned per the requirements of this specification.
- B. Comply with NADCA ACR 2006.
- C. Remove visible surface contaminants and deposits from within the HVAC system.
- D. Systems and Components to Be Cleaned:
 - 1. Air devices for supply and return air.
 - 2. Air-terminal units.
 - 3. Ductwork:

- a. Supply-air ducts, including turning vanes and reheat coils, to the air-handling unit.
 - b. Return-air ducts to the air-handling unit.
 - c. Exhaust-air ducts.
4. Duct Coils surfaces.
- E. Collect debris removed during cleaning. Ensure that debris is not dispersed outside the HVAC system during the cleaning process.
- F. Particulate Collection:
 1. For particulate collection equipment, include adequate filtration to contain debris removed. Locate equipment downwind and away from all air intakes and other points of entry into the building.
 2. HEPA filtration with 99.97 percent collection efficiency for particles sized 0.3 micrometer or larger shall be used where the particulate collection equipment is exhausting inside the building,
- G. Control odors and mist vapors during the cleaning and restoration process.
- H. Mark the position of manual volume dampers and air-directional mechanical devices inside the system prior to cleaning. Restore them to their marked position on completion of cleaning.
- I. System components shall be cleaned so that all HVAC system components are visibly clean. On completion, all components must be returned to those settings recorded just prior to cleaning operations.
- J. Clean all air-distribution devices, registers, grilles, and diffusers.
- K. Clean visible surface contamination deposits according to NADCA ACR 2006 and the following:
 1. Clean air-handling units, airstream surfaces, components, condensate collectors, and drains.
 2. Ensure that a suitable operative drainage system is in place prior to beginning wash-down procedures.
 3. Clean evaporator coils, reheat coils, and other airstream components.
- L. Duct Systems:
 1. Create service openings in the HVAC system as necessary to accommodate cleaning.
 2. Mechanically clean duct systems specified to remove all visible contaminants so that the systems are capable of passing the HVAC System Cleanliness Tests (see NADCA ACR 2006).
- M. Debris removed from the HVAC system shall be disposed of according to applicable Federal, state, and local requirements.
- N. Mechanical Cleaning Methodology:

1. Source-Removal Cleaning Methods: The HVAC system shall be cleaned using source-removal mechanical cleaning methods designed to extract contaminants from within the HVAC system and to safely remove these contaminants from the facility. No cleaning method, or combination of methods, shall be used that could potentially damage components of the HVAC system or negatively alter the integrity of the system.
 - a. Use continuously operating vacuum-collection devices to keep each section being cleaned under negative pressure.
 - b. Cleaning methods that require mechanical agitation devices to dislodge debris that is adhered to interior surfaces of HVAC system components shall be equipped to safely remove these devices. Cleaning methods shall not damage the integrity of HVAC system components or damage porous surface materials such as duct and plenum liners.
 2. Cleaning Mineral-Fiber Insulation Components:
 - a. Fibrous-glass thermal or acoustical insulation elements present in equipment or ductwork shall be thoroughly cleaned with HEPA vacuuming equipment while the HVAC system is under constant negative pressure and shall not be permitted to get wet according to NADCA ACR 2006.
 - b. Cleaning methods used shall not cause damage to fibrous-glass components and will render the system capable of passing the HVAC System Cleanliness Tests (see NADCA ACR 2006).
 - c. Fibrous materials that become wet shall be discarded and replaced.
- O. Coil Cleaning:
1. Measure static-pressure differential across each coil.
 2. See NADCA ACR 2006, "Coil Surface Cleaning" Section. Type 1, or Type 1 and Type 2, cleaning methods shall be used to render the coil visibly clean and capable of passing Coil Cleaning Verification (see applicable NADCA ACR 2006).
 3. Cleaning methods shall not cause any appreciable damage to, cause displacement of, inhibit heat transfer, or cause erosion of the coil surface or fins, and shall comply with coil manufacturer's written recommendations when available.
 4. Rinse thoroughly with clean water to remove any latent residues.
- P. Antimicrobial Agents and Coatings:
1. Apply antimicrobial agents and coatings if active fungal growth is reasonably suspected or where unacceptable levels of fungal contamination have been verified. Apply antimicrobial agents and coatings according to manufacturer's written recommendations and EPA registration listing after the removal of surface deposits and debris.
 2. When used, antimicrobial treatments and coatings shall be applied after the system is rendered clean.
 3. Apply antimicrobial agents and coatings directly onto surfaces of interior ductwork.
 4. Sanitizing agent products shall be registered by the EPA as specifically intended for use in HVAC systems and ductwork.

3.4 CLEANLINESS VERIFICATION

- A. Verify cleanliness according to NADCA ACR 2006, "Verification of HVAC System Cleanliness" Section.
- B. Verify HVAC system cleanliness after mechanical cleaning and before applying any treatment or introducing any treatment-related substance to the HVAC system, including biocidal agents and coatings.
- C. Perform visual inspection for cleanliness. If no contaminants are evident through visual inspection, the HVAC system shall be considered clean. If visible contaminants are evident through visual inspection, those portions of the system where contaminants are visible shall be re-cleaned and subjected to re-inspection for cleanliness.
- D. Verification of Coil Cleaning:
 - 1. Measure static-pressure differential across each coil.
 - 2. Coil will be considered clean if the coil is free of foreign matter and chemical residue, based on a thorough visual inspection.
- E. Prepare a written cleanliness verification report. At a minimum, include the following:
 - 1. Written documentation of the success of the cleaning.
 - 2. Site inspection reports, initialed by supervisor, including notation on areas of inspection, as verified through visual inspection.
 - 3. Surface comparison test results if required.
 - 4. Gravimetric analysis (nonporous surfaces only).
 - 5. System areas found to be damaged.
- F. Photographic Documentation: Comply with requirements in Section 013233 "Photographic Documentation."

3.5 RESTORATION

- A. Restore and repair HVAC air-distribution equipment, ducts, plenums, and components according to NADCA ACR 2006, "Restoration and Repair of Mechanical Systems" Section.
- B. Restore service openings capable of future reopening. Comply with requirements in Section 233113 "Metal Ducts." Include location of service openings in Project closeout report.
- C. Replace fibrous-glass materials that cannot be restored by cleaning or resurfacing. Comply with requirements in Section 233113 "Metal Ducts" and Section 233116 "Nonmetal Ducts."
- D. Replace damaged insulation according to Section 230713 "Duct Insulation."
- E. Ensure that closures do not hinder or alter airflow.
- F. New closure materials, including insulation, shall match opened materials and shall have removable closure panels fitted with gaskets and fasteners.

- G. Reseal fibrous-glass ducts. Comply with requirements in Section 233116 "Nonmetal Ducts."

END OF SECTION 230130.51

SECTION 230593 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Testing, Adjusting, and Balancing of Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.
2. Testing, Adjusting, and Balancing of Hydronic Piping Systems:
 - a. Constant-flow hydronic systems.
 - b. Variable-flow hydronic systems.
3. Testing, adjusting, and balancing of equipment.

1.2 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. NEBB: National Environmental Balancing Bureau.
- C. TAB: Testing, adjusting, and balancing.
- D. TABB: Testing, Adjusting, and Balancing Bureau.
- E. TAB Specialist: An entity engaged to perform TAB Work.

1.3 ACTION SUBMITTALS

1.4 INFORMATIONAL SUBMITTALS

- A. Strategies and Procedures Plan: Within **60** days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- B. Certified TAB reports.

1.5 QUALITY ASSURANCE

- A. TAB Contractor Qualifications: Engage a TAB entity certified by AABC or NEBB.

1. TAB Field Supervisor: Employee of the TAB contractor and certified by AABC or NEBB.
 2. TAB Technician: Employee of the TAB contractor and who is certified by AABC or NEBB as a TAB technician.
- B. Certify TAB field data reports and perform the following:
1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 2. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.
- C. TAB Report Forms: Use standard TAB contractor's forms approved by Architect and Construction Manager.
- D. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they meet the leakage class of connected ducts as specified in Section 233113 "Metal Ducts" and are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.

1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- L. Examine operating safety interlocks and controls on HVAC equipment.
- M. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
1. Permanent electrical-power wiring is complete.
 2. Hydronic systems are filled, clean, and free of air.
 3. Automatic temperature-control systems are operational.
 4. Equipment and duct access doors are securely closed.
 5. Balance, smoke, and fire dampers are open.
 6. Isolating and balancing valves are open and control valves are operational.
 7. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 8. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance", ASHRAE 111 and NEBB "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" SMACNA's "HVAC Systems - Testing, Adjusting, and Balancing" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation", Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 TESTING, ADJUSTING, AND BALANCING OF HVAC EQUIPMENT

- A. Test, adjust, and balance HVAC equipment indicated on Drawings, including, but not limited to, the following:
 - 1. Motors.
 - 2. Pumps.
 - 3. Fans and ventilators.
 - 4. Terminal units.
 - 5. Hot-water boilers.
 - 6. Furnaces.
 - 7. Condensing units.
 - 8. Condensers.
 - 9. Energy-recovery units.
 - 10. Air-handling units.
 - 11. Heating and ventilating units.
 - 12. Rooftop air-conditioning units.
 - 13. Packaged air conditioners.
 - 14. Self-contained air conditioners.
 - 15. Split-system air conditioners.
 - 16. Variable-refrigerant-flow systems.
 - 17. Heat pumps.
 - 18. Coils.
 - 19. Fan coil units.
 - 20. Unit ventilators.
 - 21. Finned-tube radiation heaters.
 - 22. VRF Systems.

3.5 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."

3.6 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.
 - 2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.

3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Report the cleanliness status of filters and the time static pressures are measured.
 4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 6. Obtain approval from Architect and Construction Manager for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
1. Measure airflow of submain and branch ducts.
 - a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
 2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
 3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure air outlets and inlets without making adjustments.
1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.7 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Compensating for Diversity: When the total airflow of all terminal units is more than the indicated airflow of the fan, place a selected number of terminal units at a minimum set-point airflow with the remainder at maximum airflow condition until the total airflow of the terminal units equals the indicated airflow of the fan. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
 - 1. Set outdoor-air dampers at minimum, and set return- and exhaust-air dampers at a position that simulates full-cooling load.
 - 2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 - 3. Measure total system airflow. Adjust to within indicated airflow.
 - 4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use terminal-unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 - 5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave outlets balanced for maximum airflow.
 - 6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.
 - 7. Measure static pressure at the most critical terminal unit and adjust the static-pressure controller at the main supply-air sensing station to ensure that adequate static pressure is maintained at the most critical unit.
 - 8. Record final fan-performance data.
- C. Pressure-Dependent, Variable-Air-Volume Systems without Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
 - 1. Balance variable-air-volume systems the same as described for constant-volume air systems.
 - 2. Set terminal units and supply fan at full-airflow condition.

3. Adjust inlet dampers of each terminal unit to indicated airflow and verify operation of the static-pressure controller. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 4. Readjust fan airflow for final maximum readings.
 5. Measure operating static pressure at the sensor that controls the supply fan if one is installed, and verify operation of the static-pressure controller.
 6. Set supply fan at minimum airflow if minimum airflow is indicated. Measure static pressure to verify that it is being maintained by the controller.
 7. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave the outlets balanced for maximum airflow.
 8. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.
- D. Pressure-Dependent, Variable-Air-Volume Systems with Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
1. Set system at maximum indicated airflow by setting the required number of terminal units at minimum airflow. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
 2. Adjust supply fan to maximum indicated airflow with the variable-airflow controller set at maximum airflow.
 3. Set terminal units at full-airflow condition.
 4. Adjust terminal units starting at the supply-fan end of the system and continuing progressively to the end of the system. Adjust inlet dampers of each terminal unit to indicated airflow. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 5. Adjust terminal units for minimum airflow.
 6. Measure static pressure at the sensor.
 7. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.

3.8 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

- A. Prepare test reports for pumps, coils, and other equipment. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and equipment flow rates with pump design flow rate.
- B. Prepare schematic diagrams of systems' Record drawings piping layouts.

- C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:
 - 1. Check expansion tank for proper setting.
 - 2. Check highest vent for adequate pressure.
 - 3. Check flow-control valves for proper position.
 - 4. Locate start-stop and disconnect switches, electrical interlocks, and motor controllers.
 - 5. Verify that motor controllers are equipped with properly sized thermal protection.
 - 6. Check that air has been purged from the system.
- D. Measure and record upstream and downstream pressure of each piece of equipment.
- E. Measure and record upstream and downstream pressure of pressure-reducing valves.
- F. Check settings and operation of automatic temperature-control valves, self-contained control valves, and pressure-reducing valves. Record final settings.
 - 1. Check settings and operation of each safety valve. Record settings.

3.9 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

- A. Adjust pumps to deliver total design flow.
 - 1. Measure total water flow.
 - a. Position valves for full flow through coils.
 - b. Measure flow by main flow meter, if installed.
 - c. If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.
 - 2. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gauge heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling.
 - 3. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
- B. Adjust flow-measuring devices installed in mains and branches to design water flows.

1. Measure flow in main and branch pipes.
 2. Adjust main and branch balance valves for design flow.
 3. Re-measure each main and branch after all have been adjusted.
- C. Adjust flow-measuring devices installed at terminals for each space to design water flows.
1. Measure flow at terminals.
 2. Adjust each terminal to design flow.
 3. Re-measure each terminal after it is adjusted.
 4. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 5. Perform temperature tests after flows have been balanced.
- D. For systems with pressure-independent valves at terminals:
1. Measure differential pressure and verify that it is within manufacturer's specified range.
 2. Perform temperature tests after flows have been verified.
- E. For systems without pressure-independent valves or flow-measuring devices at terminals:
1. Measure and balance coils by either coil pressure drop or temperature method.
 2. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- F. Verify final system conditions as follows:
1. Re-measure and confirm that total water flow is within design.
 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 3. Mark final settings.
- G. Verify that memory stops have been set.

3.10 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals, and proceed as specified above for hydronic systems.
- B. Adjust the variable-flow hydronic system as follows:
1. Verify that the pressure-differential sensor(s) is located as indicated.
 2. Determine whether there is diversity in the system.
- C. For systems with no flow diversity:
1. Adjust pumps to deliver total design flow.
 - a. Measure total water flow.

- 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.
 - b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gauge heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve or speed until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling.
 - c. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
2. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.
3. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
4. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
5. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.

6. Prior to verifying final system conditions, determine the system pressure-differential set point(s).
 7. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion, open discharge valve 100 percent, and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
 8. Mark final settings and verify that all memory stops have been set.
 9. Verify final system conditions as follows:
 - a. Re-measure and confirm that total flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, speed, and static profile.
 - c. Mark final settings.
- D. For systems with flow diversity:
1. Determine diversity factor.
 2. Simulate system diversity by closing required number of control valves, as approved by Architect.
 3. Adjust pumps to deliver total design flow.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or known equipment pressure drop.
 - b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gauge heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve or speed until design water flow is achieved. If excessive throttling is required to achieve desired flow, recommend pump impellers be trimmed to reduce excess throttling.
 - c. Monitor motor performance during procedures, and do not operate motor in an overloaded condition.
 4. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.

- c. Re-measure each main and branch after all have been adjusted.
5. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
6. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure, and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
7. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
8. Open control valves that were shut. Close a sufficient number of control valves that were previously open to maintain diversity, and balance terminals that were just opened.
9. Prior to verifying final system conditions, determine system pressure-differential set point(s).
10. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion, open discharge valve 100 percent, and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
11. Mark final settings and verify that memory stops have been set.
12. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, speed, and static profile.
 - c. Mark final settings.

3.11 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 1. Manufacturer's name, model number, and serial number.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Efficiency rating.
 5. Nameplate and measured voltage, each phase.

6. Nameplate and measured amperage, each phase.
 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.
1. Evaporator and condenser refrigerant temperatures and pressures, using instruments furnished by chiller manufacturer.
 2. Power factor if factory-installed instrumentation is furnished for measuring kilowatts.
 3. Kilowatt input if factory-installed instrumentation is furnished for measuring kilowatts.
 4. Capacity: Calculate in tons of cooling.
 5. For air-cooled chillers, verify condenser-fan rotation and record fan and motor data including number of fans and entering- and leaving-air temperatures.

3.12 PROCEDURES FOR AIR-COOLED CONDENSING UNITS

- A. Verify proper rotation of fan(s).
- B. Measure and record entering- and leaving-air temperatures.
- C. Measure and record entering and leaving refrigerant pressures.
- D. Measure and record operating data of compressor(s), fan(s), and motors.

3.13 PROCEDURES FOR BOILERS

- A. Hydronic Boilers:
 1. Measure and record entering- and leaving-water temperatures.
 2. Measure and record water flow.
 3. Measure and record pressure drop.
 4. Measure and Record relief valve(s) pressure setting.
 5. Capacity: Calculate in Btu/h of heating output.
 6. Fuel Consumption: If boiler fuel supply is equipped with flow meter, measure and record consumption.
 7. Efficiency: Calculate operating efficiency for comparison to submitted equipment.
 8. Fan, motor, and motor controller operating data.

3.14 PROCEDURES FOR HEAT-TRANSFER COILS

- A. Measure, adjust, and record the following data for each hydronic coil:
 1. Entering- and leaving-water temperature.
 2. Water flow rate.
 3. Water pressure drop.
 4. Dry-bulb temperature of entering and leaving air.

5. Wet-bulb temperature of entering and leaving air for cooling coils.
6. Airflow.
7. Air pressure drop.

B. Measure, adjust, and record the following data for each electric heating coil:

1. Nameplate data.
2. Airflow.
3. Entering- and leaving-air temperature at full load.
4. Air pressure drop.
5. Voltage and amperage input of each phase at full load.
6. Calculated kilowatt at full load.
7. Fuse or circuit-breaker rating for overload protection.

C. Measure, adjust, and record the following data for each steam coil:

1. Dry-bulb temperature of entering and leaving air.
2. Airflow.
3. Inlet steam pressure.

D. Measure, adjust, and record the following data for each refrigerant coil:

1. Dry-bulb temperature of entering and leaving air.
2. Wet-bulb temperature of entering and leaving air.
3. Airflow.
4. Air pressure drop.
5. Entering and leaving refrigerant pressure and temperatures.

3.15 PROCEDURES FOR TESTING, ADJUSTING, AND BALANCING EXISTING SYSTEMS

A. Perform a preconstruction inspection of existing equipment that is to remain and be reused.

1. Measure and record the operating speed, airflow, and static pressure of each fan.
2. Measure motor voltage and amperage. Compare the values to motor nameplate information.
3. Check the refrigerant charge.
4. Check the condition of filters.
5. Check the condition of coils.
6. Check the operation of the drain pan and condensate-drain trap.
7. Check bearings and other lubricated parts for proper lubrication.
8. Report on the operating condition of the equipment and the results of the measurements taken. Report deficiencies.

B. Before performing testing and balancing of existing systems, inspect existing equipment that is to remain and be reused to verify that existing equipment has been cleaned and refurbished. Verify the following:

1. New filters are installed.
2. Coils are clean and fins combed.

3. Drain pans are clean.
 4. Fans are clean.
 5. Bearings and other parts are properly lubricated.
 6. Deficiencies noted in the preconstruction report are corrected.
- C. Perform testing and balancing of existing systems to the extent that existing systems are affected by the renovation work.
1. Compare the indicated airflow of the renovated work to the measured fan airflows, and determine the new fan speed and the face velocity of filters and coils.
 2. Verify that the indicated airflows of the renovated work result in filter and coil face velocities and fan speeds that are within the acceptable limits defined by equipment manufacturer.
 3. If calculations increase or decrease the air flow rates and water flow rates by more than 5 percent, make equipment adjustments to achieve the calculated rates. If increase or decrease is 5 percent or less, equipment adjustments are not required.
 4. Balance each air outlet.

3.16 TOLERANCES

- A. Set HVAC system's air flow rates and water flow rates within the following tolerances:
1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
 2. Air Outlets and Inlets: Plus or minus 5 percent.
 3. Heating-Water Flow Rate: Plus or minus 5 percent.

3.17 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare monthly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.18 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.

2. Include a list of instruments used for procedures, along with proof of calibration.
- B. Final Report Contents: In addition to certified field-report data, include the following:
1. Pump curves.
 2. Fan curves.
 3. Manufacturers' test data.
 4. Field test reports prepared by system and equipment installers.
 5. Other information relative to equipment performance; do not include Shop Drawings and product data.
- C. General Report Data: In addition to form titles and entries, include the following data:
1. Title page.
 2. Name and address of the TAB contractor.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report.
Number each page in the report.
 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outdoor, supply, return, and exhaust airflows.
 2. Water flow rates.

3. Duct, outlet, and inlet sizes.
4. Pipe and valve sizes and locations.
5. Terminal units.
6. Balancing stations.
7. Position of balancing devices.

3.19 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION 230593

SECTION 230900 – BUILDING MANAGEMENT SYSTEM

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes control equipment and installation for HVAC systems and components, including control components for terminal heating and cooling units not supplied with factory-furnished controls.
- B. See "Sequences of Operation" for requirements that relate to this Section.

1.2 RELATED DOCUMENTS

- A. Drawings and Specification Sections of the Contract, including General and Supplementary Conditions, apply to this Section.
 - 1. Section 230593 – Testing, Adjusting, and Balancing for HVAC.
 - 2. Section 230993 – Sequence of Operations.
 - 3. Section 260519 – Low Voltage Electrical Power Conductors and Cables.
 - 4. Section 260529 – Hangers and Supports for Electrical Systems.
 - 5. Section 260533 – Raceway and Boxes for Electrical Systems.
 - 6. Section 260553 – Identification for Electrical Systems.
 - 7. Section 262726 – Wiring Devices.

1.3 DEFINITIONS

- A. BACnet: An industry standard data communication protocol for Building Management and Control Networks. Refer to AHSRAE standard 135-2010
- B. BIBB: BACnet Interoperability Building Blocks.
- C. BMS: Building Management System
- D. DDC: Direct digital controls.
- E. IP: Internet Protocol.
- F. I/O: Input/Output.
- G. LAN: Local area network.
- H. MS/TP: Master-slave/token-passing. Refer to AHSRAE standard 135-2010.
- I. TCP: Transfer Control Protocol.

- J. Scope Terminology
1. Provide = Furnish equipment, engineer, program and install.
 2. Furnish = Furnish equipment, engineer and program.
 3. Mount = securely fasten or pipe.
 4. Install = mount and wire.
 5. Wire = wire only.

1.4 SYSTEM DESCRIPTION

- A. The Building Management System (BMS) contractor shall provide a networked system to monitor and enable/disable the new HVAC equipment. The contractor shall incorporate direct digital control (DDC) for central plant equipment, building ventilation equipment, supplemental heating and terminal units.
- B. The Building Management System shall consist of a number of Nodes and associated equipment connected by industry standard network practices. All communication between Nodes shall be by digital means only. The BMS shall provide control, alarm detection, scheduling, reporting and information management for the HVAC equipment associated with the facility expansion project, with the ability to add new and/or existing equipment in the future.
- C. The new BMS system shall be based on a Niagara framework platform with web-based interface and support integration of various communication protocols.
- D. The Building Management System network shall at minimum comprise of the following:
1. Operator Workstation – fixed
 2. Network processing, data storage and communication equipment including file servers.
 3. Routers, bridges, switches, hubs, modems and the like communications equipment.
 4. Active processing Nodes including field panels.
 5. Intelligent and addressable elements and end devices.
 6. Third-party equipment interfaces.
 7. Other components required for a complete and working Building Management System.
- E. The Building Management System shall be capable of accessibility via Intranet and Internet browser with security protection for user access.
- F. The existing BMS system, PC Workstation(s) and File server(s) shall not be used. The new system shall be compatible with the existing system for future migration of existing equipment to the new system in the future.
- G. Provide standalone controls where called for on the drawings or sequences.

1.5 WORK INCLUDED

- A. The installation of the control system shall be performed under the direct supervision of the BMS contractor with all of the latest shop drawings, flow diagrams, bill of materials, component designation, or identification number and sequence of operation.

- B. Furnish a complete distributed direct digital control system in accordance with this specification section. This includes all system controllers, logic controllers, and all input/output devices.

Items of work included are as follows:

1. Provide a submittal that meets the requirements below for approval.
2. Coordinate installation schedule with the mechanical contractor and general contractor.
3. Provide installation of all panels and devices unless otherwise stated.
4. Provide power for panels and control devices.
5. Provide all low voltage control wiring for the DDC system.
6. Provide miscellaneous control wiring for HVAC and related systems regardless of voltage.
7. Provide engineering and technician labor to program and commission software for each system and operator interface. Submit commissioning reports for approval.
8. Participate in commissioning for all equipment that is integrated into the BMS (Refer to Commissioning sections of the equipment or systems in other parts of this specification.)
9. Provide testing, demonstration and training as specified below.

1.6 SYSTEM PERFORMANCE

- A. Comply with the following performance requirements:

1. Graphic Display: Display graphic with minimum 20 dynamic points with current data within 5 seconds.
2. Graphic Refresh: Update graphic with minimum 20 dynamic points with current data within 5 seconds.
3. Object Command: Reaction time of less than 5 seconds between operator command of a binary object and device reaction.
4. Object Scan: Transmit change of state and change of analog values to control units or workstation within 5 seconds.
5. Alarm Response Time: Annunciate alarm at workstation within 2 seconds. Multiple workstations must receive alarms within five seconds of each other.
6. Program Execution Frequency: Programmable controllers shall execute DDC PI control loops, and scan and update process values and outputs at least once per second.
7. Reporting Accuracy and Stability of Control: Report values and maintain measured variables within tolerances as follows:
 - a. Water Temperature: Plus or minus 1 deg F.
 - b. Water Flow: Plus or minus 5 percent of full scale.
 - c. Water Pressure: Plus or minus 2 percent of full scale.
 - d. Space Temperature: Plus or minus 1 deg F.
 - e. Ducted Air Temperature: Plus or minus 1 deg F.
 - f. Outside Air Temperature: Plus or minus 2 deg F.
 - g. Dew Point Temperature: Plus or minus 3 deg F.
 - h. Temperature Differential: Plus or minus 0.25 deg F.
 - i. Relative Humidity: Plus or minus 2 percent.
 - j. Airflow (Terminal): Plus or minus 10 percent of full scale.
 - k. Air Pressure (Ducts): Plus or minus 0.1-inch wg.
 - l. Carbon Monoxide: Plus or minus 5 percent of reading.
 - m. Carbon Dioxide: Plus or minus 50 ppm.
 - n. Electrical: Plus or minus 5 percent of reading.

1.7 SUBMITTALS

- A. Provide submittals for fast track items that need to be approved and released to meet the schedule of the project. Provide submissions for the following items separately:
 - 1. Valve schedule and cut sheets.
 - 2. Factory mounting and wiring diagrams and cut sheets.
 - 3. Thermostat locations.
- B. Provide BIM symbols (Revit) for VAV boxes and coordinate locations of new BMS primary control panels, if required on the BIM model.
- C. Provide a complete submittal with all controls system information for approval before construction starts. Include the following:
 - 1. Schematic flow diagrams showing fans, pumps, coils, dampers, valves, and control devices.
 - 2. Wiring Diagrams: Power, signal, and control wiring.
 - 3. Details of control panel faces, including sizes, controls, instruments, and labeling.
 - 4. Schedule of dampers and actuators including size, leakage, and flow characteristics.
 - 5. If dampers are furnished by other, submit a damper actuator schedule coordinating actuator sizes with the damper schedule.
 - 6. Schedule of valves including leakage and flow characteristics.
 - 7. Written description of the Sequence of Operations.
 - 8. Network riser diagram showing wiring types, network protocols, locations of floor penetrations and number of control panels. Label control panels with network addresses and BACnet device instance numbers. Show all routers, switches, hubs and repeaters.
 - 9. Point list for each system controller including both inputs and outputs (I/O), point numbers, controlled device associated with each I/O point, and location of I/O device.
 - 10. Starter and variable frequency drive wiring details of all automatically controlled motors.
 - 11. Reduced size floor plan drawings showing locations of control panels, thermostats and any devices mounted in occupied space.
- D. Wireless Communication: If wireless sensors and / or network are used, submit a radio signal layout showing the signal reach of every wireless mesh device. Show where repeaters are needed so that a wireless signals overlap
- E. Product Data: Include manufacturer's technical literature for each control device indicated, labeled with setting or adjustable range of control. Indicate dimensions, capacities, performance characteristics, electrical characteristics, finishes for materials, and installation and startup instructions for each type of product indicated. Submit a write-up of the application software that will be used on the operator workstation including revision level, functionality and software applications required to meet the specifications.
- F. Submit PICS statements for all direct digital controllers and interfaces.
- G. Submit a description of the application software that will be used on the operator workstation including revision level, functionality and software applications required to meet the specifications.

- H. Wiring Diagrams: Detail the wiring of the control devices and the panels. Show point-to-point wiring from field devices to the control panel. Show point-to-point wiring of hardwired interlocks. Show a ladder diagram or schematic of wiring internal to the panels, including numbered terminals. Clearly designate wiring that is done at a factory, at a panel shop or in the field.
- I. Submit blank field check-out and commissioning test reports, customized for each panel or system, which will be filled out by the technician during start-up.
- J. Submit sample graphics for approval before starting system commissioning.
- K. Variance letter: Submit a letter detailing each item in the submission that varies from the contract specification or sequence of operation in any way.

1.8 QUALITY ASSURANCE

A. Codes

- 1. Perform all wiring in accordance with Division 26, NEC, local codes and Owner's requirements.
- 2. Uniform Building Code (UBC)
- 3. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- 4. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilation Systems."
- 5. Comply with ASHRAE 135-2010 BACNet: A Data Communication Protocol for Building Management and Control Networks.
- 6. All equipment shall be UL listed and approved and shall meet with all applicable NFPA standards, including UL 916 - PAZX Energy Management Systems,
- 7. Provide UL 864 – UUKL Smoke Control, where controllers and networks are used for that purpose.
 - a. Provide written approvals and certifications after installation has been completed.
- 8. All electronic equipment shall conform to the requirements of FCC Regulation, Part 15, Governing Radio Frequency Electromagnetic Interference and be so labeled.
- 9. The manufacturer of the building management system shall provide documentation supporting compliance with ISO-9002 (Model for Quality Assurance in Production, Installation, and Servicing) and ISO-140001 (The application of well-accepted business management principles to the environment). The intent of this specification requirement is to ensure that the products from the manufacturer are delivered through a Quality System and Framework that will assure consistency in the products delivered for this project.

B. Qualifications

- 1. Installing contractor shall be in the business of installing and servicing DDC controls for mechanical systems, temperature and ventilation control, environmental control, lighting control, access and security controls, and energy Management as their primary business. Installer Qualifications: An experienced installer who is the authorized representative of the automatic control system manufacturer for both installation and maintenance of controls required for this Project.

2. Engineering, drafting, programming, and graphics generation shall be performed by the local branch engineers and technicians directly employed by the Building Management System Contractor.
 3. Supervision, checkout and commissioning of the system shall be by the local branch engineers and technicians directly employed by the Building Management System Contractor. They shall perform commissioning and complete testing of the BMS system.
- C. The BMS contractor shall maintain a service organization consisting of factory trained service personnel and provide a list of ten (10) projects, similar in size and scope to this project, completed within the last five years.
- D. Final determination of compliance with these specifications shall rest solely with the Engineers and Owner who will require proof of prior satisfactory performance.
- E. For any BMS system and equipment submitted for approval, the BMS contractor shall state what, if any, specific points of system operation differ from these specifications.

1.9 DELIVERY, STORAGE, AND HANDLING

- A. Factory-Mounted Components: Where control devices specified in this Section are indicated to be factory mounted on equipment, arrange for shipping of control devices to unit manufacturer.

1.10 COORDINATION

- A. Coordinate location of thermostats, humidistats, panels, and other exposed control components with plans and room details before installation.
- B. Coordinate with fire alarm contractor to achieve compatibility with equipment that interfaces with that system.
- C. Coordinate power for control units and operator workstation with electrical contractor.
- D. Coordinate equipment with provider of starters and drives to achieve compatibility with motor starter control coils and VFD control wiring.
- E. Coordinate scheduling with the mechanical contractor and general contractor. Submit a schedule for approval based upon the installation schedule of the mechanical equipment.
- F. Products Furnished but Not Installed Under This Section
1. Hydronic Piping:
 - a. Control Valves.
 - b. Temperature Sensor Wells and Sockets.
 - c. Flow Switches.
 - d. Flow Meters.
 2. Sheetmetal accessories
 - a. Dampers.
 - b. Terminal Unit Controls.

G. Products Integrated to but Not Furnished or Installed Under This Section

1. Roof Top Units (RTU's).
2. VAV Terminal Units (unless Alternate is approved).
3. Heat exchangers (HX).
4. Hot Water Pumps (HWP).
5. VFDs.

1.11 WARRANTY

- A. Conform to the warranty requirement of the Contract Documents, General Requirements and this section or a minimum of 12 months. Provide the strictest.
- B. Warranty shall cover all costs for parts, labor, associated travel, and expenses for a period of one year from completion of system demonstration.
- C. Hardware and software personnel supporting this warranty agreement shall provide on-site or off-site service in a timely manner after failure notification to the vendor. The maximum acceptable response time to provide this service at the site shall be 24 hours.
- D. During normal building occupied hours, failure of items that are critical for system operation shall be provided within 4 hours of notification from the Owner's Representative.
- E. This warranty shall apply equally to both hardware and software.

PART 2 - PRODUCTS

2.1 ACCEPTABLE SYSTEMS

- A. Provide a Building Management System based upon the following:
 1. Honeywell WEB-8000 Jace Platform & Tridium Niagara N4 Program
- B. The vendors and products listed shall comply with these specifications. It shall not be assumed that standard products and methods will be acceptable without prior approval. Exceptions shall be noted during the bid process and documented in the submittal process.

2.2 BMS NETWORK

- A. General
 1. The Building Management System shall consist of a number of Nodes and associated equipment connected by industry standard network practices. All communication between Nodes shall be by digital means only. The BMS shall provide control, alarm detection, scheduling, reporting and information management for the new equipment associated with the facility expansion project, with the capability to add new and/or existing equipment at a future date.
 2. The system shall be designed based on Niagara framework and provide a web-based interface and support integration of various communication protocols.

3. All networked control products provided for this project shall be comprised of an industry standard open protocol internetwork. Communication involving control components (i.e. all types of controllers and operator interfaces) shall conform to ASHRAE 135-2010 BACnet standard. Networks and protocols proprietary to one company or distributed by one company are prohibited.
4. The Building Management System network shall at minimum comprise of the following:
 - a. BMS Server
 - b. Operator Workstations – fixed
 - c. Network processing, data storage and communication equipment including file servers.
 - d. Routers, bridges, switches, hubs, modems and the like communications equipment.
 - e. Active processing Nodes including field panels.
 - f. Intelligent and addressable elements and end devices.
 - g. Third-party equipment interfaces.
 - h. Other components required for a complete and working Building Management System.
5. Interfaces - The BMS shall be able to communicate to 3rd party equipment. The protocols required will be coordinated with the 3rd party equipment vendors.
6. The BMS shall be capable of access via a web browser interface that allows the same functionality available at the operator workstation. The BMS shall utilize the site LAN for connection to the Intranet/Internet and shall sit behind the site firewall and security.
7. Where a smoke control application is required, provide UL864 UUKL listed network switches, and NFPA approved cabling, enclosures and installation methods.
8. The Building Management System shall be accessible via Enterprise Intranet and Internet browser with security protection for user access.

B. Third-Party Interfaces

1. Building Management System Contractor shall integrate real-time data from systems supplied by other trades as required.
2. The Building Management System shall include necessary Building Management System hardware equipment and software to allow data communications between the Building Management System and systems supplied by other trades. BACnet software drivers are required to provide customized point names per site standard.
3. The trade contractor supplying other systems will provide their necessary hardware and software and will cooperate fully with the Building Management System Contractor in a timely manner at their cost to ensure the complete data integration.
4. The Building Management System Contractor shall provide all necessary coordination with vendors, contractors, owners, engineers, and other representatives at no additional cost to the Owner. Provide a completed fully functional, operational, integrated and seamless communicating infrastructure system.
5. VFDs (Variable Frequency Drives)

- a. Communication Protocol: BACnet IP preferable or Modbus TCP/IP or BACnet MSTP or Modbus RTU.
- b. Wiring Responsibilities: The BMS manufacturer shall provide and install communication wiring between each VFD and BMS panel if serial communication is the option provided by the VFD manufacturer. If Ethernet communication is available with the VFD, then Celgene will provide an Ethernet drop at each VFD location.
- c. Points Monitored via integration:
 - 1) Drive Status.
 - 2) Drive Speed.
 - 3) Drive KW.
 - 4) Drive KWH.
 - 5) Voltage.
 - 6) Amps.
 - 7) Fault.
 - 8) Alarm.
 - 9) Temperature.
 - 10) 15 additional points mapped to the BMS.
- d. Hardwired Points:
 - 1) Safety shutdown, Start/Stop, Status, Fault, Speed Control Output, Current.

2.3 BMS SOFTWARE

- A. Honeywell WEB-8000 Jace Platform and Tridium Niagara N4 program.

2.4 DISTRIBUTED CONTROL REQUIREMENTS

- A. The loss of any one DDC controller shall not affect the operation of other HVAC systems, only for the points connected to the DDC controller.
- B. The system shall be scalable in nature and shall permit expansion of both capacity and functionality through the addition of sensors, actuators, DDC Controllers, and operator devices.
- C. System architectural design shall eliminate dependence upon any single device for alarm reporting and control execution. Each DDC Controller shall operate independently by performing its own specified control, alarm management, operator I/O, and data collection. The failure of any single component or network connection shall not interrupt the execution of any control strategy, reporting, alarming and trending function, or any function at any operator interface device.
- D. DDC Controllers shall be able to access any data from, or send control commands and alarm reports directly to, any other DDC Controller on the network without dependence upon a central processing device. DDC Controllers shall also be able to send alarms to multiple operator workstations without dependence upon a central or intermediate processing device.

- E. The DDC control panel shall be mounted in the same mechanical room as the equipment being controlled, or an adjacent utility room.
- F. Remote sensors shall be wired to the control panel of the equipment it is controlling, not across the network.
- G. Multiple systems can be programmed on the same controller as long as they are in the same room. Systems on separate floors shall have separate controllers.
- H. VAV boxes subnetworks shall be connected to the RTU controller that feeds those boxes. If multiple subnetworks are needed, then the VAV shall be grouped into subnetworks in an orderly method, such as per floor, per wing, etc.
- I. Remote sensors shall be wired to the control panel of the equipment it is controlling, not across the network.
- J. Signals to remote motor control centers shall be hard wired to the control panel, not across the network.
- K. Terminal units shall each have their own controller.

2.5 OPERATOR WORKSTATIONS HARDWARE

- A. Graphic Displays – The BMS contractor shall provide a graphical display for each system that is controlled.
 - 1. Display of system graphics shall be available for viewing over the Web browser. Graphic displays will automatically refresh with the latest change of values. Users shall have the ability to command and override points directly from the graphic display as determined by their user accounts rights.
 - 2. The Graphic Display shall accommodate the terminal unit graphics related to the Application Specific Controllers tied in to the Field Panels within the system.
 - 3. System / Equipment Functional Graphics should be accessible graphics floor plan.
- B. The operator shall be able to add modify and delete controller database program, including points, schedules, alarms, and trends.
 - 1. The operator shall be able to edit the custom program in the field panel that executes the sequences of operations, control loops and logic for the systems controlled.
 - 2. The operator shall be able to add terminal unit controllers that reside on field panel subnetworks.
- C. Internet connections, ISP services, as well as necessary firewalls or proxy servers shall be provided by the Owner as required to support the Web access feature.

2.6 OPERATOR WORKSTATION APPLICATION SOFTWARE

- A. Honeywell WEBStation-N4 Supervisor software shall be installed to aggregate the data from various controllers, manage the database and provide sophisticated alarm processing and routing.

- B. Graphical User Interface (GUI): The GUI shall provide a completely interactive user interface and must offer the following features as a minimum:
 - 1. View Trending.
 - 2. View Scheduling.
 - 3. Downloading Memory to field devices.
 - 4. Real time 'live' Graphic Programs with auto refresh.
 - 5. System Name and Geographic Navigation methods.
 - 6. Parameter changes of all adjustable object properties.
 - 7. Setpoint Adjustments.
 - 8. Viewing Alarms and Events.
 - 9. Operators' Usage.
 - 10. Hyperlinks.
 - 11. On line help menus.
- C. Provide a copy of the software (or all software's if there are multiple) used to program and download sequences to controllers. Provide a backup of the all of the programs used in the system for storage by the Owner.

2.7 ELECTRONIC DOCUMENTATION

- A. Provide software applications and files to view documentation through the GUI.
- B. Provide a CAD viewer to view all project AutoCAD documents that are made available by the Architect and Owner.
- C. Provide all controls cut sheets in PDF format. Make them available to any user accessing the system over the Internet.
- D. Provide a text version of the sequence of operation. Make the written sequence available from the graphic that represents each system. The sequence shall pop up in a printable format such as HTML or PDF.

2.8 CONTROLLER SOFTWARE

- A. Provide a full capability user license to the owner for the operator to be able to see, modify, create, upload, download and save control programs to the DDC controllers.
- B. The software program shall be provided as an integral part of DDC Controllers and shall not be dependent upon any higher level computer or another controller for execution.
- C. The software application shall be accessible from a PC using the Windows environment, but shall use all of its own services and data files so as to not be susceptible to Microsoft Windows operating systems based viruses.
- D. The software shall be provided with an interactive HELP function to assist operators with syntax, abbreviations, commands and saving programs.
- E. Point naming and communication format:

1. All points, panels, and programs shall be identified by a 30-character name. All points shall also be identified by a 16-character point descriptor. The same names shall be displayed at both Building Controller and the Operator Interface.
 2. All digital points shall have a consistent, user-defined, two-state status indication with 8 characters minimum (e.g., Summer, Enabled, Disabled, Abnormal).
- F. System Security
1. User access shall be secured using individual security passwords and user names.
 2. Passwords shall restrict the user to the objects, applications, and system functions as assigned by the system manager.
 3. User Log On/Log Off attempts shall be recorded.
 4. The system shall protect itself from unauthorized use by automatically logging off following the last keystroke. The delay time shall be user-definable.
 5. Use of workstation resident security as the only means of access control is not an acceptable alternative to resident system security in the DDC controller software.
- G. Peer-to-peer access to other DDC controllers
1. It shall be possible to use any actual or virtual point data or status, any system calculated data, a result from any process, or any user-defined constant in any controller in the system.
 2. Any process shall be able to issue commands to points in any and all other controllers in the system.
 3. Processes shall be able to generate operator messages and advisories to other operator I/O devices. A process shall be able to directly send a message to a specified device or cause the execution of an advanced annunciation feature, such as:
 - a. Generate a report.
 - b. Annunciate an alarm.
 - c. Issue a text message or email.
- H. Alarm Management
1. Alarm management shall be provided within the controller software to monitor and direct alarm information to operator devices.
 2. Conditional alarming shall allow generation of alarms based upon user defined multiple criteria.
 3. An Alarm "shelving" feature shall be provided to disable alarms during testing. (Pull the Plug, etc.).
 4. Binary Alarms. Each binary alarm object shall be set to alarm based on the operator-specified state. Provide the capability to automatically and manually disable alarming.
 5. Analog Alarms. Each analog alarm object shall have both high and low alarm limits. Alarming must be able to be automatically and manually disabled.
 6. All alarm shall include the point's user-defined language description and the time and date of occurrence.
 7. Alarm reports and messages shall be routed to user-defined list of operator workstations, or other devices based on time and other conditions. An alarm shall be able to start programs, print reports, be logged in the event log, generate custom messages, and display graphics.
 8. The user shall be able to add a 200-character alarm message to each alarm point to more fully describe the alarm condition or direct operator response. Each Building Controller shall be capable of storing a library of at least 50 alarm messages. Each message may be assigned to any number of points in the Controller.

9. Operator-selected alarms shall be capable of initiating a trigger to an advanced annunciation, such as text, email, etc.
10. An alarm history log shall report the start of the alarm condition, acknowledgement by a user and return of the alarm to normal condition.

I. Scheduling:

1. Provide a comprehensive menu driven program to automatically start and stop designated multiple objects or events in the system according to a stored time.
2. Schedules shall reside in the building controller and shall not rely on external processing or network.
3. It shall be possible to define a group of objects as a custom event (i.e., meeting, athletic activity, etc.). Events can then be scheduled to operate all necessary equipment automatically.
4. For points assigned to one common load group, it shall be possible to assign variable time delays between each successive start and/or stop within that group.
5. The operator shall be able to define the following information:
 - a. Time, day.
 - b. Commands such as on, off, auto, etc.
 - c. Time delays between successive commands.
 - d. There shall be provisions for manual overriding of each schedule by an authorized operator.
6. It shall be possible to schedule calendar-based events up to one year in advance based on the following:
 - a. Weekly Schedule. Provide separate schedules for each day of the week. Each of these schedules should include the capability for start, stop, optimal start, optimal stop, and night economizer. When a group of objects are scheduled together as an Event, provide the capability to adjust the start and stop times for each member.
 - b. Exception Schedules. Provide the ability for the operator to designate any day of the year as an exception schedule. Exception schedules may be defined up to a year in advance. Once an exception schedule is executed, it will be discarded and replaced by the standard schedule for that day of the week.

2.9 CONTROL PANELS

- A. Controllers in mechanical rooms shall be mounted in NEMA 1 enclosures.
- B. Mount on walls at an approved location or provide a free standing rack.
- C. Panels shall be constructed of 16 gauge, furniture-quality steel, or extruded-aluminum alloy, totally enclosed, with hinged doors and keyed lock and with ANSI 61 gray polyester-powder painted finish, UL listed. Provide common keying for all panels.
- D. Provide power supplies for control voltage power.
- E. Dedicate 1 power supply to the DDC controller. Other devices shall be on a separate power supply, unless the power for the control device is derived from the controller terminations. 120 volt power to each DDC controller shall be wired and terminated by the job electrician.

- F. Power supplies for controllers shall be a transformer with a fuse or circuit breaker. Power supplies for other devices can be plain transformers.
- G. All power supplies for 24V low voltage wiring shall be class 2 rated and less than 100VA. If low voltage devices require more amps, then provide multiple power supplies. If a single device requires more amps, then provide a dedicated power supply in a separate enclosure and run a separate, non-class 2 conduit to the device.
- H. Surge transient protection shall be incorporated in design of system to protect electrical components in all DDC Controllers and operator's workstations.
- I. All devices in a panel shall be permanently mounted, including network switches, modems, media converters, etc.
- J. Provide a pocket to hold documentation.

2.10 GENERAL SPECIFICATIONS FOR DEVICES

- A. Provide mounting hardware for all devices, including actuator linkages, wells, installation kits for insertion devices, wall boxes and fudge plates, brackets, etc.
- B. If a special tool is required to mount a device, provide that tool.

2.11 SENSORS

- A. Terminal Unit Space Thermostats
 - 1. Each controller performing space temperature control shall be provided with a matching room temperature sensor.
 - a. Plain Space Temperature Sensors – Wired: Where called for in the sequences or on the drawings, provide sensors with plain covers.
 - b. The sensing element for the space temperature sensor shall be thermistor type providing the following.
 - 1) Element Accuracy: $\pm 1.0^{\circ}\text{F}$.
 - 2) Operating Range: 55 to 95°F.
 - 3) Set Point Adjustment Range: 55 to 95°F.
 - 4) Calibration Adjustments: None required.
 - 5) Installation: Up to 100 ft. from controller.
 - 6) Auxiliary Communications Port: as required.
 - 7) Local LCD Temperature Display: as required.
 - 8) Setpoint Adjustment Dial: as required.
 - 9) Occupancy Override Switch: as required.
 - c. Auxiliary Communication Port. Each room temperature sensor shall include a terminal jack integral to the sensor assembly. The terminal jack shall be used to connect a portable operator's terminal to control and monitor all hardware and software points associated with the controller. RS-232 communications port shall allow the operator to query and modify operating parameters of the local room terminal unit from the portable operator's terminal.

2. Digital Display temperature sensor specifications – Wired:
 - a. As called for in the sequences of operations or on the drawings, provide temperature sensors with digital displays.
 - b. The sensing element for the space temperature sensor must be IC-based and provide the following.
 - 1) Digitally communicating with the Application Specific Controller.
 - 2) Mountable to and fully covering a 2 x 4 electrical junction box without the need for an adapter wall plate.
 - 3) IC Element Accuracy: +/- 0.9°F.
 - 4) Operating Range: 55 to 95°F.
 - 5) Setpoint Adjustment Range: User limiting, selectable range between 55 and 95°F.
 - 6) Display of temperature setpoint with numerical temperature values.
 - 7) Display of temperature setpoint graphically, with a visual Hotter/Colder setpoint indication.
 - 8) Calibration: Single point, field adjustable at the space sensor to +/- 5°F.
 - 9) Installation: Up to 100 ft. from controller.
 - 10) Auxiliary Communications Port: included.
 - 11) Local OLED Temperature Display: included.
 - 12) Display of Temperature to one decimal place.
 - 13) Temperature Setpoint Adjustment: included.
 - 14) Occupancy Override Function: included.
 - c. Auxiliary Communication Port. Each room temperature sensor shall include a terminal jack integral to the sensor assembly. The terminal jack shall be used to connect a portable operator's terminal to control and monitor all hardware and software points associated with the controller. RS-232 communications port shall allow the operator to query and modify operating parameters of the local room terminal unit from the portable operator's terminal.
3. Provide the following options as they are called for in the sequences or on the drawings:
 - a. Setpoint Adjustment. The setpoint adjustment function shall allow for modification of the temperature by the building operators. Setpoint adjustment may be locked out, overridden, or limited as to time or temperature through software by an authorized operator at any central workstation, Building Controller, room sensor two-line display, or via the portable operator's terminal.
 - b. Override Switch. An override button shall initiate override of the night setback mode to normal (day) operation when activated by the occupant and enabled by building operators. The override shall be limited to two (2) hours (adjustable.) The override function may be locked out, overridden, or limited through software by an authorized operator at the operator interface, Building Controller, room sensor two-line display or via the portable operator's terminal.
 - c. Space Combination Temperature and Humidity Sensors. Each controller performing space temperature control shall be provided with a matching room temperature sensor, which also includes the ability to measure humidity for either monitoring or control purposes. The combination temperature and humidity sensors shall have the same appearance as the space temperature

sensors. Humidity elements shall measure relative humidity with a +/- 2% accuracy over the range of 10 to 90% relative humidity. Humidity element shall be an IC (integrated circuit) sensing element. Humidity sensing elements shall be removable and field replaceable if needed.

B. Temperature Sensors

1. All temperature sensors shall meet the following specifications:
 - a. Accuracy: Plus or minus 0.2 percent at calibration point.
 - b. Wire: Twisted, shielded-pair cable.
 - c. Vibration and corrosion resistant.
2. Space temperature sensors shall meet the following specifications:
 - a. 10k ohm type 2 thermistors
3. Insertion Elements in Ducts shall meet the following specifications:
 - a. Single point 10k ohm thermistor.
 - b. Use where not affected by temperature stratification
 - c. The sensor shall reach more than 1/3 the distance from the duct wall
 - d. Junction box for wire splices.
4. Averaging Elements in Ducts shall meet the following specifications:
 - a. 72 inches (183 cm) long.
 - b. Flexible.
 - c. Use where prone to temperature stratification, in front of coils, or where ducts are larger than 9 sq. ft.
 - d. Junction box for wire splices.
5. Insertion Elements for Liquids shall meet the following specifications:
 - a. Platinum RTD with 4-20mA transmitter.
 - b. Threaded mounting with matching well.
 - c. Brass well with minimum insertion length of 2-1/2 inches for pipes up to 4" diameter.
 - d. Brass well with insertion length of 6 inches for pipes up to 10" diameter.
 - e. Junction box for wire splices.
6. Outside-Air Sensors Platinum RTD with 4-20mA transmitter:
 - a. Watertight enclosure, shielded from direct sunlight.
 - b. Circulation fan.
 - c. Watertight conduit fitting.

C. Where called for in the sequences of operations, provide the following feature on space sensors and thermostats:

1. Security Sensors: Stainless-steel cover plate with insulated back and security screws
2. Space sensors with setpoint adjust: Plain white plastic cover with slide potentiometer to signal a setpoint adjustment to the DDC
3. Space Sensors with LCD display:
 - a. Operator buttons for adjusting setpoints, setting fans speeds and overriding unit to on/off.
 - b. Graphical LCD icons for signaling heating/cooling mode, fans speed, schedule mode, actual temperature and current setpoint.

D. Humidity Sensors shall meet the following specifications:

1. Bulk polymer sensor element.
2. Accuracy: 2 percent full range with linear output.

3. Room Sensors: With locking cover matching room thermostats, span of 0 to 100 percent relative humidity.
 4. Duct and Outside-Air Sensors: With element guard and mounting plate, range of 0 to 100 percent relative humidity.
 5. Siemens, Vaisala or pre-approved equal.
- E. Air Static Pressure Transmitter shall meet the following specifications:
1. Non-directional sensor with suitable range for expected input, and temperature compensated.
 2. Accuracy: 2 percent of full scale with repeatability of 0.5 percent.
 3. Output: 4 to 20 mA.
 4. Building Static-Pressure Range: 0 to 0.25 inches wg.
 5. Duct Static-Pressure Range: 0 to 5 inches wg.
 6. Siemens, Setra or pre-approved equal.
- F. Pressure Transmitters: Direct acting for gas, liquid, or steam service; range suitable for system; proportional output 4 to 20 mA.
- G. Water Differential Pressure Transmitters:
1. Direct acting for gas, liquid, or steam service.
 2. Range suitable for system.
 3. Proportional output 4 to 20 mA.
 4. 0.075% accuracy.
 5. SITRANS, Rosemount 3051 or pre-approved equal.
- H. Equipment operation sensors as follows:
1. Status Inputs for Fans: Differential-pressure switch with adjustable range of 0 to 5 inches wg.
 2. Status Inputs for Pumps: Differential-pressure switch piped across pump with adjustable pressure-differential range of 8 to 60 psig.
 3. Status Inputs for direct drive electric motors: Current-sensing relay with current transformers, adjustable and sized for 175 percent of rated motor current.
 4. Status inputs for belt drive electric motors: Current sensing transmitter with linear 4-20mA output.
- I. Electronic Valve/Damper Position indication: Visual scale indicating percent of travel and 0 to 10 V dc, feedback signal.
- 2.12 ELECTRO-MECHANICAL THERMOSTATS
- A. Fire-Protection Thermostats: UL listed with fixed or adjustable settings to operate at not less than 75 deg F above normal maximum operating temperature, with the following:
1. Reset: Automatic with control circuit arranged to require manual reset at central control panel, with pilot light and reset switch on panel labeled to indicate operation.

- B. Electric Low-Limit Duct Thermostat: Snap-acting, single-pole, single-throw, manual- or automatic-reset switch that trips if temperature sensed across any 12 inches of bulb length is equal to or below set point. Setpoint shall be adjustable.
 - 1. Bulb Length: Minimum 20 feet.
 - 2. Quantity: One thermostat for every 20 sq. ft. of coil surface.
- C. Electric space thermostats: Provide a charged element type stat with snap acting SPDT switch. The switch shall be rated for 16A or 1HP at 120V.
- D. Aquastat: Provide a charged element type stat with snap acting SPDT switch. The switch shall be rated for 16A or 1HP at 120V.

2.13 SMOKE DETECTORS

- A. Provide a smoke detector for each unit above 2000 cfm. Installation to be done by the mechanical contractor for installation. The device shall be wire to shutdown the fan upon sensing smoke.

2.14 VAV Terminal Units – Basis of Design

- A. Coordinate control for new VAV boxes with Contractor, owner and final approved VAV box vendor.
 - 1. ATC Contractor shall send VAV box controllers to VAV manufacturer for factory mounting.
- B. VAV boxes shall be provided with all other devices and associated appurtenances by the VAV manufacturer.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. The project plans shall be thoroughly examined for control device and equipment locations. Any discrepancies, conflicts, or omissions shall be reported to the architect/engineer for resolution before rough-in work is started.
- B. The contractor shall inspect the site to verify that equipment may be installed as shown. Any discrepancies, conflicts, or omissions shall be reported to the engineer for resolution before rough-in work is started.
- C. The contractor shall examine the drawings and specifications for other parts of the work. If head room or space conditions appear inadequate—or if any discrepancies occur between the plans and the contractor's work and the plans and the work of others—the contractor shall report

these discrepancies to the engineer and shall obtain written instructions for any changes necessary to accommodate the contractor's work with the work of others.

3.2 INSTALLATION

- A. All BMS control field wiring shall be by this contractor.
- B. Install controls so that adjustments and calibrations can be readily made. Controls are to be installed by the control equipment manufacturer.
- C. Mount surface-mounted control devices on brackets to clear the final finished surface on insulation.
- D. Install equipment level and plumb.
- E. Install control valves horizontally with the power unit up.
- F. Unless otherwise noted, install wall mounted thermostats and humidistat 60" above the floor measured to the center line of the instrument, or as otherwise directed by the Architect.
- G. Install averaging elements in ducts and plenums in horizontal crossing or zigzag pattern.
- H. Install outdoor sensors in perforated tube and sunshield.
- I. Install damper motors on outside of duct in protected areas, not in locations exposed to outdoor temperatures.
- J. Install labels and nameplates on each control panel listing the name of the panel referenced in the graphics and a list of equipment numbers served by that panel.
- K. Furnish hydronic instrument wells, valves, and other accessories as applicable to the mechanical contractor for installation.

3.3 ELECTRICAL WIRING SCOPE

- A. This contractor shall not be responsible for 120 volt power to HVAC equipment, terminal devices or any other control device requiring power.
- B. This contractor shall not be responsible for power to control panels and control devices that are furnished by others, unless it is part of the control interlock wiring.
- C. Refer to Coordination section for what devices this contractor is responsible to mount and which are turned over to others to mount.
- D. This contractor shall be responsible for wiring of any control device that is furnished as part of this section of specification.

- E. Provide network wiring for equipment that is called to be integrated to the BMS via serial communication. If equipment has the capability to communicate via Ethernet, then a communication network drop shall be provided.

3.4 ELECTRICAL WIRING AND CONNECTION INSTALLATION

- A. All 120 volt power required for BMS system and components shall be provided by the job electrician.
- B. All low voltage control wiring shall be class 2. Control wiring that is not class 2 shall be run in separate conduits from class 2 wiring.
- C. Floor level network wiring between terminal units can be combined with thermostat and other low voltage wiring in the same conduit if in exposed area.
- D. Install raceways, boxes, and cabinets according to Division 26 Section "Raceways and Boxes."
- E. Install building wire and cable according to Division 26 Section "Conductors and Cables."
- F. Installation shall meet the following requirements:
 - 1. Conceal cable and conduit, except in mechanical rooms and areas where other conduit and piping are exposed.
 - 2. Install exposed cable in raceway or conduit.
 - 3. Install concealed cable using plenum rated cable. Concealed cable includes but not limited to above ceilings and within walls.
 - 4. Bundle and harness multiconductor instrument cable in place of single cables where several cables follow a common path.
 - 5. Fasten flexible conductors, bridging cabinets and doors, along hinge side; protect against abrasion. Tie and support conductors.
 - 6. Number-code or color-code conductors for future identification and service of control system, except local individual room control cables.
 - 7. All unsupported risers shall be rigid steel conduit. Supported risers shall be EMT.
- G. Rigid conduit shall be steel, hot dip galvanized, threaded with couplings, $\frac{3}{4}$ inch minimum size, manufactured in accordance with ANSI C-80-1. Electrical metallic tubing (EMT) or intermediate metallic conduit (IMC) may be used as conduit or raceway where permitted by the NEC.
- H. Concealed control conduit and wiring shall be provided in all spaces except in the Mechanical Equipment Rooms and in unfinished spaces. Install in parallel banks with all changes in directions made at 90 degree angles.
- I. Install conduit adjacent to machine to allow service and maintenance.
- J. Connect hand-off-auto selector switches to override automatic interlock controls when switch is in hand position.
- K. Ground equipment.

3.5 COMMUNICATION WIRING

- A. All cabling shall be installed in a neat and workmanlike manner. Follow manufacturer's installation recommendations for all communication cabling.
- B. Do not install communication wiring in raceway and enclosures containing Class 1 wiring.
- C. Maximum pulling, tension, and bend radius for cable installation, as specified by the cable manufacturer, shall not be exceeded during installation.
- D. Contractor shall verify the integrity of the entire network following the cable installation. Use appropriate test measures for each particular cable.
- E. Cable bundling:
 - 1. RS485 cabling run open air in accessible areas can be bundled with other class 2 low voltage cabling.
 - 2. RS485 cabling run between terminal units in conduits above ceilings or under floors or in inaccessible areas can be bundled with other class 2 low voltage cabling.
 - 3. RS485 cabling run between floors shall be in a communication only conduit.
 - 4. RS485 conduit run long distances between utility rooms or between buildings shall be in a communication only conduit.
 - 5. Ethernet cabling shall be in a communication only conduit.
 - 6. Ethernet and RS485 can be run together.
 - 7. Fiber optics can be run with Ethernet and RS485 cabling as long as the conduit is bent to fiber optic standards and junction boxes are sized for fiber optic use.
- F. RS485 Cabling:
 - 1. RS485 cabling shall be used for BACnet MS/TP networks.
 - 2. RS485 shall use low capacitance, 20-24 gauge, twisted shielded pair.
 - 3. The shields shall be tied together at each device.
 - 4. The shield shall be grounded at one end only and capped at the other end.
 - 5. Provide end of line (EOL) termination devices at each end of the RS485 network or subnetwork run, to match the impedance of the cable, 100 to 120ohm.
- G. Ethernet Cabling:
 - 1. Ethernet shall not be run with any Class 1 or low voltage Class 2 wiring.
 - 2. CAT6, unshielded twisted pair (UTP) cable shall be used for BMS Ethernet.
 - 3. Solid wire shall be used for long runs, between mechanical rooms and between floors. Stranded cable can be used for patch cables and between panels in the same mechanical room up to 50 feet away.
 - 4. When the BMS Ethernet connects to an Owner's network switch, document the port number on the BMS As-builts.
- H. When a cable enters or exits a building, a lightning arrestor must be installed between the lines and ground. The lightning arrestor shall be installed according to the manufacturer's instructions.
- I. All runs of communication wiring shall be unspliced length when that length is commercially available.
- J. All communication wiring shall be labeled to indicate origination and destination data.

- K. Grounding of coaxial cable shall be in accordance with NEC regulations article on “Communications Circuits, Cable, and Protector Grounding.”

3.6 IDENTIFICATION

- A. Permanent warning labels shall be affixed to all equipment that can be automatically started by the DDC system.
1. Labels shall use white lettering (12-point type or larger) on a red background.
 2. Warning labels shall read as follows: **C A U T I O N This equipment is operating under automatic control and may start or stop at any time without warning. Switch disconnect to “Off” position before servicing.**
- B. Permanent warning labels shall be affixed to all motor starters and all control panels that are connected to multiple power sources utilizing separate disconnects.
1. Labels shall use white lettering (12-point type or larger) on a red background.
 2. Warning labels shall read as follows: **C A U T I O N This equipment is fed from more than one power source with separate disconnects. Disconnect all power sources before servicing.**
- C. Control Equipment and Device labeling:
1. Labels and tags shall match the unique identifiers shown on the as-built drawings.
 2. All Enclosures shall be labeled to match the as-built drawing by either control panel name or the names of the DDC controllers inside.
 3. All sensors and actuators not in occupied areas shall be tagged.
 4. Duct static pressure taps shall be tagged at the location of the pressure tap.
 5. Each device inside enclosures shall be tagged.
 6. Terminal equipment need only have a tag for the unique terminal number, not for each device. Match the unique number on:
 - a. First, the design drawings, or
 - b. Second, the control as-builts, or
 - c. Third, the DDC addressing scheme
 7. Tags on the terminal units shall be displayed on the Operator Workstation Graphics.
- D. Tags shall be mechanically printed on permanent adhesive backed labeling strips, 12 point height minimum.
- E. Manufacturers’ nameplates and UL or CSA labels are to be visible and legible after equipment is installed.
- F. Identification of Wires
1. Tag each wire with a common identifier on each end of the wire, such as in the control panel and at the device termination.
 2. Tag each network wire with a common identifier on each end.
 3. Tag each 120V power source with the panel and breaker number it is fed by.
- G. Identification of Conduits:
1. Identify the low voltage conduit runs as BMS conduit, power feeds not included.
 2. Identify each electric box, junction box, utility box and wiring tray with a blue paint mark or blue permanent adhesive sticker.

3. For conduit runs that run more than 8 ft between junction boxes in 1 room, place a blue identifier at least every 8 feet.
4. Place a blue identifier on each side of where a conduit passed through a wall or other inaccessible path.
5. Identify all BMS communication conduits the same as above.

3.7 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect field-assembled components and equipment installation, including piping and electrical connections. Report results in writing.
 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation. Remove malfunctioning units, replace with new units, and retest.
 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment, and retest.
 3. Calibration test controllers by disconnecting input sensors and stimulating operation with compatible signal generator.
- B. Engage a factory-authorized service representative to perform startup service.
- C. Replace damaged or malfunctioning controls and equipment.
 1. Start, test, and adjust control systems.
 2. Demonstrate compliance with requirements, including calibration and testing, and control sequences.
 3. Adjust, calibrate, and fine tune circuits and equipment to achieve sequence of operation specified.

3.8 SYSTEM CHECKOUT AND STARTUP

- A. Inspect each termination in the control panels and devices to make sure all wires are connected according to the wiring diagrams and all termination are tight.
- B. After the controls devices and panels are installed and power is available to the controls, perform a static checkout of all the points, including the following:
 1. Inspect the setup and reading on each temperature sensor against a thermometer to verify its accuracy.
 2. Inspect the setup and reading on each humidity sensor against a hygrometer to verify its accuracy.
 3. Inspect the reading on each CO2 sensor using a calibration kit to verify the sensor range accuracy matches the DDC setup.
 4. Inspect the reading of each status switch to verify the DDC reads the open and close correctly.
 5. Command each relay to open and close to verify its operation.
 6. Command each 2-position damper actuator to open and close to verify operation.
 7. Command each 2-position valve to open and close to verify operation.
 8. Ramp each modulating actuator to 0%, 25%, 50%, 75% and 100% to verify its operation.

9. Ramp each modulating output signal, such as a VFD speed, to verify its operation.
 10. Test each safety device with a real life simulation, for instance check freezestats with ice water, water detectors with water, etc.
- C. Document that each point was verified and operating correctly. Correct each failed point before proceeding to the dynamic startup.
- D. Verify that each DDC controller communicates on its respective network correctly.
- E. After all of the points are verified, and power is available to the mechanical system, coordinate a startup of each system with the mechanical contractor. Include the following tests:
1. Start systems from DDC.
 2. Verify that each setpoint can be met by the system.
 3. Change setpoints and verify system response.
 4. Change sensor readings to verify system response.
 5. Test safety shutdowns.
 6. Verify time delays.
 7. Verify mode changes.
 8. Adjust filter switches and current switches for proper reactions.
 9. Adjust proportional bands and integration times to stabilize control loops.
- F. Perform all program changes and debugging of the system for a fully operational system.
- G. Verify that all graphics at the operator workstations correspond to the systems as installed. Verify that the points on the screens appear and react properly. Verify that all adjustable setpoints and manual commands operate from the operator workstations.
- H. After the sequence of operation is verified, setup the trends that are listed in the sequence of operations for logging and archiving for the commissioning procedure.

3.9 SYSTEM COMMISSIONING, DEMONSTRATION AND TURNOVER

- A. The BMS Contractor shall prepare and submit for approval a complete acceptance test procedure including submittal data relevant to point index, functions, sequence, inter-locks, and associated parameters, and other pertinent information for the operating system. Prior to acceptance of the BMS by the Owner and Engineer, the BMS contractor shall completely test the BMS using the approved test procedure.
- B. After the BMS contractor has completed the tests and certified the BMS is 100% complete, the Engineer shall be requested, in writing, to approve the satisfactory operation of the system, sub-systems and accessories. The BMS contractor shall submit Maintenance and Operating manuals at this time for approval. An acceptance test in the presence of the Engineer and Owner's representative shall be performed. The Owner will then shake down the system for a fixed period of time (30 days).
- C. The BMS contractor shall fix punch list items within 30 days of acceptance.
- D. When the system performance is deemed satisfactory in whole or in part by these observers, the system parts will be accepted for beneficial use and placed under warranty.

3.10 PROJECT RECORD DOCUMENTS

- A. Project Record Documents: Submit three (3) copies of record (as-built) documents upon completion of installation. Submittal shall consist of:
1. Project Record Drawings. As-built versions of the submittal shop drawings provided as AutoCAD compatible files in electronic format and as 11 x 17 inch prints.
 2. Testing and Commissioning Reports and Checklists. Completed versions of reports, checklists, and trend logs used to meet requirements in the Control System Demonstration and Acceptance section of this specification.
 3. Operation and Maintenance (O & M) Manual.
 - a. As-built versions of the submittal product data.
 - b. Names, addresses, and 24-hour telephone numbers of installing contractors and service representatives for equipment and control systems.
 - c. Operator's Manual with procedures for operating control systems, logging on and off, handling alarms, producing point reports, trending data, overriding computer control, and changing setpoints and variables.
 - d. Programming manual or set of manuals with description of programming language and of statements for algorithms and calculations used, of point database creation and modification, of program creation and modification, and of editor use.
 - e. Engineering, installation, and maintenance manual or set of manuals that explains how to design and install new points, panels, and other hardware; how to perform preventive maintenance and calibration; how to debug hardware problems; and how to repair or replace hardware.
 - f. Documentation of all programs created using custom programming language, including setpoints, tuning parameters, and object database.
 - g. Graphic files, programs, and database on electronic media.
 - h. List of recommended spare parts with part numbers and suppliers.
 - i. Complete original-issue documentation, installation, and maintenance information for furnished third-party hardware, including computer equipment and sensors.
 - j. Complete original original-issue copies of furnished software, including operating systems, custom programming language, operator workstation software, and graphics software.
 - k. Licenses, guarantees, and warranty documents for equipment and systems.
- B. Operating manual to serve as training and reference manual for all aspects of day-to-day operation of the system. As a minimum include the following:
1. Sequence of operation for automatic and manual operating modes for all building systems. The sequences shall cross-reference the system point names.
 2. Description of manual override operation of all control points in system.
 3. BMS system manufacturers complete operating manuals.
- C. Provide maintenance manual to serve as training and reference manual for all aspects of day-to-day maintenance and major system repairs. As a minimum include the following:
1. Complete as-built installation drawings for each building system.
 2. Overall system electrical power supply schematic indicating source of electrical power for each system component. Indicate all battery backup provisions.
 3. Photographs and/or drawings showing installation details and locations of equipment.

4. Routine preventive maintenance procedures, corrective diagnostics troubleshooting procedures, and calibration procedures.
 5. Parts list with manufacturer's catalog numbers and ordering information.
 6. Lists of ordinary and special tools, operating materials supplies and test equipment recommended for operation and servicing.
 7. Manufacturer's operation, set-up, maintenance and catalog literature for each piece of equipment.
 8. Maintenance and repair instructions.
 9. Recommended spare parts.
- D. Provide Programming Manual to serve as training and reference manual for all aspects of system programming. As a minimum include the following:
1. Complete programming manuals, and reference guides.
 2. Details of any custom software packages and compilers supplied with system.
 3. Information and access required for independent programming of system.

3.11 TRAINING

- A. During System commissioning and at such time as acceptable performance of the Building Management System hardware and software has been established, the BMS contractor shall provide on-site operator instruction to the owner's operating personnel. Operator instruction during normal working hours shall be performed by a competent building Management contractor representative familiar with the Building Management System's software, hardware and accessories.
- B. At a time mutually agreed upon, during System commissioning as stated above, the BMS contractor shall give 4-hours of onsite training on the operation of all BMS equipment. Describe its intended use with respect to the programmed functions specified. Operator orientation of the Management system shall include, but not be limited to:
1. Explanation of drawings and operator's maintenance manuals.
 2. Walk-through of the job to locate all control components.
 3. Operator workstation and peripherals.
 4. DDC Controller and ASC operation/sequence.
 5. Operator control functions including scheduling, alarming, and trending.
 6. Explanation of adjustment, calibration and replacement procedures.
- C. Since the Owner may require personnel to have more comprehensive understanding of the hardware and software, additional training must be available from the Contractor. If the Owner requires such training, it will be contracted at a later date. Provide description of available local and factory customer training. Provide costs associated with performing training at an off-site classroom facility and detail what is included in the manufacturer's standard pricing such as transportation, meals, etc.

END OF 230900

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Rectangular ducts and fittings.
2. Round ducts and fittings.
3. Sheet metal materials.
4. Duct Liner.
5. Sealants and gaskets.
 - a. Duct Sealant Systems
6. Hangers and supports.

B. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.2 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Structural Performance: Duct hangers and supports shall withstand the effects of gravity loads and stresses within limits and under conditions described in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and ASCE/SEI 7.
- C. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1 2016.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings:
1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 2. Factory- and shop-fabricated ducts and fittings.

3. Duct layout indicating sizes, configuration, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment, and vibration isolation.

C. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.
 - g. Fire alarms

B. Welding certificates.

1.5 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.

- B. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
- C. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and System Start-up."
- D. ASHRAE/IESNA Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."

PART 2 - PRODUCTS

2.1 RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.2 ROUND DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lindab Inc.

- b. McGill AirFlow LLC.
 - c. Spiral Manufacturing Co., Inc.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger Than 90 inches in diameter with butt-welded longitudinal seams.
- D. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.
 - 1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.
- D. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.4 DUCT LINER

- A. Flexible Elastomeric Duct Liner: Performed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into work includes but are not limited to:
 - a. K-Flex USA.
 - b. Aero Flex USA Inc.
 - c. Armacell LLC.
 2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.
 - a. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 - b. Adhesive shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Insulation Pins and Washers:
1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully Annealed for capacitor-discharge welding 0.106-inch diameter shank, length to suit depth of insulation indicated with integral 1 ½ inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch thick galvanized steel with beveled edge sized as required to hold insulation securely in place But not less than 1-1/2 inches in diameter.
- C. Shop Application of Duct Liner: Comply with SMACNA's "HVAC duct Construction Standards – Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."
1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive Coverage at liner contact surface area. Attaining indicated thickness with multiple Layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal Nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted edge overlapping.
 5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, Unless duct size and dimensions of standard liner make longitudinal joints necessary.
 6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.
 7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not Exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.

8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or “Z” profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm where indicated.
9. Secure insulation between perforated sheet metal inner duct of same thickness as specified for outer shell. Use mechanical fasteners that maintain inner duct at uniform distance from outer shell without compressing insulation.
 - a. Sheet Metal Inner Duct Perforations: 3/32-inch diameter, with an overall open area of 23 percent.
10. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.5 SEALANT AND GASKETS

- A. Duct Sealing: All ductwork, regardless of system pressure classification, shall be sealed in accordance with Seal Class A, as referenced in SMACNA Standards. All transverse joints, longitudinal seams, and duct wall penetrations shall be sealed by a water based spray applied at 20 to 30 wet mils.
 1. Sealant shall be water based latex UL 181 B-M Listed non-reinforced sealant conforming to the product specifications with flame spread of 0 and smoke developed of 0. Sealants shall be similar to Carlisle HVAC Hardcast RS-100 with the following physical properties;
 - a. Shore A Hardness: >20
 - b. Flexibility on 1/4-inch mandrel: Passes
 - c. Freeze/Thaw Stability: Passes 5 cycles
 - d. Service temperature: -20 to plus 200 degrees F (minus 29 to plus 9 degrees C).
 - e. ASTM 5590; Resistance to mold, mildew and water: No Growth
 - f. ASTM D412: Tensile Strength; 175 psi
 - g. ASTM 1305: Low Temperature Crack Bridging; pass @ 0 F
 - h. ASTM 1970: Low Temperature Flexibility: pass @ -5 F
 - i. UL 181B-M: Passes
 - j. Surface burning characteristics: Flame spread/smoke developed rating of 0/0, tested in accordance with UL.
 - k. Seal classes: All SMACNA Classes.
 - l. Pressure Test: 16 inches water column.
 - m. NSF, R2 Category Registered
 - n. FDA 21 CFR tested and approved

- B. Sealer shall be rated by the manufacturer and shall be suitable for use at the system pressure classification of applicable ductwork.
- C. Except as noted, solvent-based sealants are specifically prohibited.
- D. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

2.6 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install flexible round ducts in maximum lengths of 8 feet.
- D. Install ducts with fewest possible joints.

- E. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections.
- F. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch, plus allowance for insulation thickness.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 233300 "Air Duct Accessories" for fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.
- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
- E. Repair or replace damaged sections and finished work that does not comply with these requirements.

3.3 DUCT SEALING

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.

B. All installation shall be in accordance with manufacturer's published recommendations.

C. Cleanliness:

1. Before installing sealant, Surface must be dry and be free of dirt, oil, grease, and loose or foreign matter that could impair adhesion wipe ductwork to a visibly clean condition.
2. During construction, provide temporary closures of metal or taped polyethylene on open ductwork and duct taps to prevent construction dust or contaminants from entering ductwork system. Seal ends of ductwork prior to installation to keep ductwork interior clean. Remove closures only for installation of the next duct section.
3. During duration of construction, maintain the integrity of all temporary closures until air systems are activated.
4. Follow the Advanced Level requirements as found in the SMACNA Duct Cleanliness for New Construction Guidelines.

D. Installation of One Part Spray Applied System

1. Use a Carlisle HVAC Hardcast approved airless sprayer capable of application pressure up 2,000 psi spraying through one of the following tip sizes; minimum .111, .211, .113, .213, .115, .215
2. Apply in a smooth application perpendicular to the substrate at a rate of 20 to 30 wet mils to joints, seams and duct wall penetrations per manufacturer's technical data sheet.
3. Field check during application with a wet mil thickness gauge to check thickness.
4. Let dry per manufacturer data sheet of a minimum of 24 hours.

E. Field Quality Control

1. Allow duct sealant system to cure minimum 24 hours before pressure testing for the fluid applied mastics. Rolled sealants can be tested immediately
2. All medium and high pressure duct systems (positive or negative) shall be pressure tested according to SMACNA test procedures (HVAC Air Duct Leakage Test Manual). Notify Owner minimum seven (7) calendar days in advance of leakage testing.

- a. Design pressure for testing ductwork shall be determined from the maximum pressure generated by the fan at the nominal motor horsepower selected.

Total allowable leakage shall not exceed {specifier shall determine} [1 to 5% percent] of the total system design airflow rate.

- b. When partial sections of the duct system are tested, the summation of the leakage for all sections shall not exceed the total allowable leakage.
- c. Leaks identified during leakage testing shall be repaired by:

- 1) Inspection of the sealing materials.
- 2) Thorough cleaning of the joint surfaces.
- 3) Installation of sealing materials or application of Rolled Sealant.

- d. The entire ductwork system shall be tested, excluding connections upstream of the terminal units (i.e. ductwork shall be capped immediately prior to the terminal units, and tested as described above).

After testing has proven that ductwork is installed and performs as specified, the terminal units shall be connected to ductwork and connections sealed with extra care. Contractor shall inform the Owner when joints may be visually inspected for voids, splits, or improper sealing of the joints. If any leakage exists in the terminal unit connections/joints after the systems have been put into service, leaks shall be repaired as specified for other leaks.

Fixed flow measurement devices (i.e. orifice tubes, nozzles, etc.) shall have current calibration documentation showing that the device was verified to a National Institute Of Standards and Technology (NIST) standard within the previous five years or as recommended by the manufacture and be accurate to at least $\pm 2\%$ of reading.

Pressure measurement instrumentation (i.e. manometer) shall have current calibration documentation showing that the device was verified to a NIST standard within the previous year or as recommended by the manufacture. Instrumentation shall have an accuracy of at least $\pm 2\%$ of reading and have a resolution of 2:1 with respect to the measured pressure (i.e. resolution of 0.01 measured 0.1).

3. All low-pressure duct systems (positive or negative) shall be inspected for visible and audible signs of leakage.
 - a. Leaks identified by inspection shall be repaired by:
 - 1) Inspection of the sealing materials.
 - 2) Thorough cleaning of the joint surfaces.
 - 3) Installation of sealing materials or application of Rolled Sealant.
 - b. Discrepancies found during testing and balancing between duct traverses and diffuser/grille readings shall result in re-inspection, repair and retest until discrepancies are eliminated.
4. At the option of the Owner, if documented in writing, Contractor may be allowed to eliminate testing of terminal units by capping the supply ductwork prior to the terminal units, then inspecting the connection to the terminal units when complete. This option may only be exercised by the Owner, only if documented in writing prior to testing.]
5. Ductwork leakage testing and/or inspection shall be performed prior to installation of external ductwork insulation.

3.4 DUCT TESTING

- A. Provide pre-sealing and post-sealing leakage profile reports indicating percentage reduction of leakage for supply, return and exhaust ductwork and shafts.
- B. Use manufacturer calibrated blower fan box with digital manometer to measure leakage before and after sealing.
- C. Following the completion of air handling unit installations, duct repairs, and duct sealing, test all ductwork to insure that the air distribution system is properly sealed.

1. The supply ducts shall have air losses of less than 3% of the total air flow volume measured at the fan or air-moving device.
2. The return ducts shall have air losses of less than 3% of the total air flow volume measured at the fan or air-moving device.
3. The exhaust ducts shall have air losses of less than 5% of the total air flow volume measured at the fan or air-moving device.
4. Leakage at operating pressure shall be calculated by correcting leakage flows measured at 25 Pa to the average pressure seen by the leaks (defined as the average of the static pressure of plenum and the average of the diffuser pressure at the end of the shortest and longest duct runs).

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 1. Where practical, install concrete inserts before placing concrete.
 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.
- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum intervals of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.6 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."

- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.7 DUCT CLEANING

- A. Clean new and existing duct system(s) before testing, adjusting, and balancing.
- B. Use service openings for entry and inspection.
 - 1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
 - 2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
 - 3. Remove and reinstall ceiling to gain access during the cleaning process.
- C. Particulate Collection and Odor Control:
 - 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
 - 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- D. Clean the following components by removing surface contaminants and deposits:
 - 1. Air outlets and inlets (registers, grilles, and diffusers).
 - 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
 - 3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
 - 4. Coils and related components.
 - 5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
 - 6. Supply-air ducts, dampers, actuators, and turning vanes.
 - 7. Dedicated exhaust and ventilation components and makeup air systems.
- E. Mechanical Cleaning Methodology:
 - 1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
 - 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
 - 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.

4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.8 START UP

- A. Air Balance: Comply with requirements in Section 230593 "Testing, Adjusting, and Balancing for HVAC."

3.9 DUCT SCHEDULE

- A. Fabricate ducts with galvanized sheet steel except as otherwise indicated and as follows:
- B. Indoor; Supply Ducts, Return Ducts:
 1. Ducts Connected to RTUs.
 - a. Pressure Class: Positive 2-inch wg.
 - b. Minimum SMACNA Seal Class: A.
 - c. SMACNA Leakage Class for Rectangular: 6.
 - d. SMACNA Leakage Class for Round and Flat Oval: 6.
- C. Outdoor; Supply Ducts, Return Ducts:
 1. Refer to section 233119 "HVAC Casing"
- D. Intermediate Reinforcement:
 1. Galvanized-Steel Ducts: Galvanized steel or carbon steel coated with zinc-chromate primer.
- E. Duct Liner
 1. Provide acoustical duct liner in ductwork as follows:
 - a. Supply and Return Ductwork: First 15' of ductwork from Air Handling Unit. 1 inch thick flexible elastomer.
 - b. Transfer air ductwork: 1 inch thick flexible elastomer.
- F. Elbow Configuration:
 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."

- a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
- a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."
- a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
 - b. Round Elbows, 12 Inches and Smaller in Diameter: Stamped or pleated.
 - c. Round Elbows, 14 Inches and Larger in Diameter: Standing seam.

G. Branch Configuration:

1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: **Boot take-offs**.
2. Round: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

END OF SECTION 233113

SECTION 233117 - FLEXIBLE DUCTWORK

PART 1 GENERAL

1.1 QUALITY ASSURANCE

- A. Comply with published standards of UL, NFPA and ADC.

1.2 REFERENCES

- A. UL 181: Air Duct Materials, Factory-Made, and Air Duct Connectors.
- B. NFPA:
 - 1. 90A: Installation of Air Conditioning and Ventilating Systems.
 - 2. 90B: Installation of Warm Air Heating and Air Conditioning Systems.

1.3 SUBMITTALS

- A. Shop Drawings:
 - 1. Catalog Cut
 - 2. UL Listing giving Flame
 - 3. Spread and Smoke Development
 - 4. Installation Instructions
 - 5. Dimensions
- B. Operating Instructions:
 - 1. Catalog Cut
 - 2. Installation Instructions
 - 3. UL Listing giving flame spread and smoke development

PART 2 PRODUCTS

2.1 FLEXIBLE INSULATED DUCT:

- A. Flexible duct shall be a factory fabricated assembly consisting of an inner sleeve, insulation, and an outer vapor barrier. The inner sleeve shall be constructed of a continuous vinyl coated spring steel wire helix bonded to a continuous layer of tightly woven fiber glass impregnated and coated with vinyl. A 1 inch thick insulating blanket of fiberglass, providing a thermal conductance (C Factor) of 0.23 BTU/hr./sq. ft./degrees F at 75 degrees F, shall encase the inner sleeve and be sheathed with an outer moisture barrier of a reinforced metalized Mylar/Neoprene laminate of low permeability with integral attaching devices (grommets) for a suspension system as listed by UL. Duct shall be rated for a maximum working velocity of 6000 FPM and shall be listed by UL under their Standard 181 as Class I Air Duct and shall comply with NFPA Standard No. 90A.

B. Acceptable Manufacturers:

1. Flexible Tubing Division Model Thermaflex.
2. Automation Industries, Inc.
3. Or approved equal.

PART 3 EXECUTION

3.1 INSTALLATION:

- A. Install in accordance with manufacturer's recommendations and as indicated on Drawings.
- B. Provide flexible duct of length not to exceed 5 feet between low pressure duct to inlets of terminal devices where shown. Hang duct from structure above. Laying of flexible duct on ceiling system is not acceptable.

END OF SECTION 233117

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Manual volume dampers.
 - 2. Control dampers.
 - 3. Fire dampers.
 - 4. Flange connectors.
 - 5. Turning vanes.
 - 6. Duct-mounted access doors.
 - 7. Flexible connectors.
 - 8. Duct accessory hardware.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 - 1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Wiring Diagrams: For power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90.
 - 2. Exposed-Surface Finish: Mill phosphatized.
- B. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- C. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. McGill AirFlow LLC.
 - b. Pottorff.
 - c. Ruskin Company.
 - 2. Standard leakage rating with linkage outside airstream.
 - 3. Suitable for horizontal or vertical applications.
 - 4. Frames:
 - a. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized-steel, 0.064 inch thick.
 - 6. Blade Axles: Galvanized steel.
 - 7. Bearings:
 - a. Oil-impregnated bronze.

- b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 8. Tie Bars and Brackets: Galvanized steel.

2.4 CONTROL DAMPERS

A. Acceptable Manufacturers

- 1. Ruskin Company.
- 2. Arrow United Industries.
- 3. McGill Airflow LLC.

B. Frames

- 1. Angle shaped.
- 2. 0.094-inch thick, galvanized sheet steel
- 3. Mitered and welded corners.

C. Blades:

- 1. Multiple blade with maximum blade width of 6 inches.
- 2. Opposed blade design.
- 3. Galvanized-steel.
- 4. 0.064 inch thick single skin, thick dual skin.
- 5. Blade Edging: Closed-cell neoprene.
- 6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

D. Blade Axles: ½ inch-blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.

- 1. Operating Temperature Range: From minus 40 to plus 200 deg F.

E. Bearings:

- 1. Oil-impregnated bronze.
- 2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 3. Thrust bearings at each end of every blade.

2.5 FLANGE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- 1. Ductmate Industries, Inc.
- 2. Nexus PDQ; Division of Shilco Holdings Inc.
- 3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

- B. Description: Roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

2.6 FIRE DAMPERS

- A. Provide Fire Dampers by as manufactured by one of the following, or approved equal:
 - 1. Ruskin Co.
 - 2. Pottorff.
 - 3. Arrow United Industries.
- B. Provide in accordance with NFPA 90A and UL 555, and manufacturer's condition of listing. Dampers shall be permanently marked for use in systems.
- C. Fabrication:
 - 1. Model: IBD2, as manufactured by Ruskin, or approved equal.
 - 2. Fire Rating: UL 555 classified and labeled as a 1-1/2 hour static fire damper.
 - 3. Air Flow Rating: UL approved for dual directional air flow.
 - 4. Frame: Maximum 5 inches (127 mm) x minimum 20 gauge (0.9 mm) roll formed, galvanized steel channel.
 - 5. Blades:
 - a. Style: Curtain type out of airstream.
 - b. Action: Spring or gravity closure upon fusible link release.
 - c. Orientation: Horizontal.
 - d. Material: Minimum 24 gage (0.6 mm) roll formed, galvanized steel.
 - 6. Closure Springs: Type 301 stainless steel, constant force type, if required.
 - 7. Temperature Release Device:
 - a. Fusible link, 165 degrees
 - 8. Mounting: Vertical and Horizontal. See drawings for locations.
 - 9. Duct Transition Connection, Damper Style:
 - a. Rectangular B
 - b. Round CR
 - c. Oval: CO
 - 10. Finish: Mill galvanized
 - 11. Assembly: Factory assemble damper and accessories and furnish as a single unit conforming to UL 555.
- D. Performance Data:
 - 1. Temperature Qualified: Damper qualified in accordance with UL 555 as a 1-1/2 hour fire damper.
 - 2. Pressure Drop: Maximum 0.1 inch w.g. at 2,000 feet per minute through 24 inch wide damper, no sleeve.

E. Accessories

1. Indicator Switches: Microswitch SP 200. Allows for remote indication of damper blade position. One per section required.
2. Picture Frame Mounting Angles:
 - a. One piece, roll formed retaining angles (1-1/2 x 1-1/2 inches.
 - b. Factory matches and shipped on individual damper.
 - c. Factory prepunched screw holes.
 - d. Requires factory sleeve.
3. Factory Sleeve: Minimum of 20 gauge thickness, minimum 12 inches length.
4. Steel Mullions: For dampers in oversized masonry wall openings.
5. Breakaway Connection: Ductmate.
6. Provide access doors as required for each fire damper.

2.7 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ductmate Industries, Inc.
 2. Duro Dyne Inc.
 3. Elgen Manufacturing.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- E. Vane Construction: Single wall.

2.8 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. American Warming and Ventilating; a division of Mestek, Inc.
 2. Ductmate Industries, Inc.
 3. Elgen Manufacturing.

- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.

2.9 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Ductmate Industries, Inc.
 2. Duro Dyne Inc.
 3. Elgen Manufacturing.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 5-3/4 inches wide attached to two strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
1. Minimum Weight: 26 oz./sq. yd.
 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
1. Minimum Weight: 24 oz./sq. yd.
 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 3. Service Temperature: Minus 50 to plus 250 deg F.

2.10 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install control dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.
 - 2. Upstream and downstream from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 6. At each change in direction and at maximum 50-foot spacing.
 - 7. Control devices requiring inspection.
 - 8. At fire dampers.
 - 9. Elsewhere as indicated.

- H. Install access doors with swing against duct static pressure.
- I. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - a. Provide duct access doors for inspection and cleaning before and after filters, coils, fans, automatic dampers, at fire dampers, combination fire and smoke dampers, and elsewhere as indicated. Provide for cleaning kitchen exhaust ductwork in accordance with NFPA 96. Provide minimum 8 x 8 inch (200 x 200 mm) size for hand access, 18 x 18 inch (450 x 450 mm) size for shoulder access, and as indicated. Provide 4 x 4 inch (100 x 100 mm) for balancing dampers only. Review locations prior to fabrication.
- J. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- K. Install flexible connectors to connect ducts to equipment.
- L. Install duct test holes where required for testing and balancing purposes.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Inspect turning vanes for proper and secure installation.

END OF SECTION 233300

SECTION 233713 - DIFFUSERS, REGISTERS, AND GRILLES

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Square ceiling diffusers.
2. Round ceiling diffusers.
3. Louvered face supply and return grilles.

B. Related Sections:

1. Section 233300 "Air Duct Accessories" for fire and smoke dampers and volume-control dampers not integral to diffusers, registers, and grilles.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product indicated, include the following:

1. Data Sheet: Indicate materials of construction, finish, and mounting details; and performance data including throw and drop, static-pressure drop, and noise ratings.
2. Diffuser, Register, and Grille Schedule: Indicate drawing designation, room location, quantity, model number, size, and accessories furnished.

B. Samples: For each exposed product and for each color and texture specified.

PART 2 - PRODUCTS

2.1 CEILING DIFFUSERS

A. Square Panel Ceiling Diffusers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Titus
 - b. Price
 - c. Krueger
2. Face panel: 22 gauge steel.
3. Material: Steel.
4. Finish: Baked enamel, white #26.

5. Face Size: 12 by 12 inches & 24 by 24 inches.
6. Face Style: 3-Cone.
7. Mounting: Lay-In, T-Bar
8. Pattern: Four Way.
9. Neck: Round
10. Dampers: Butterfly Type at takeoff from mains.
11. Accessories:
 - a. Equalizing grid.
 - b. Directional Blow Clips.
 - c. Molded Insulation Blanket

2.2 REGISTERS & GRILLES

- A. Fixed Face Register Louvered:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Titus
 - b. Price
 - c. Krueger.
 2. Material: Steel.
 3. Finish: Baked enamel, white
 4. Face Arrangement: 3/4" louvered face.
 5. Core Construction: Integral.
 6. Frame: 1 1/4" inch wide.
 7. Mounting: Surface.
 8. Damper: Opposed Blade Damper as required and/or noted.
 9. Provide back pan adaptor for square to round neck as required and per schedule.

2.3 SOURCE QUALITY CONTROL

- A. Verification of Performance: Rate diffusers, registers, and grilles according to ASHRAE 70, "Method of Testing for Rating the Performance of Air Outlets and Inlets."

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install diffusers level and plumb.
- B. Ceiling-Mounted Outlets and Inlets: Drawings indicate general arrangement of ducts, fittings, and accessories. Air outlet and inlet locations have been indicated to achieve design requirements for air volume, noise criteria, airflow pattern, throw, and pressure drop. Make final

locations where indicated, as much as practical. For units installed in lay-in ceiling panels, locate units in the center of panel. Where architectural features or other items conflict with installation, notify Architect for a determination of final location.

- C. Install diffusers with airtight connections to ducts and to allow service and maintenance of dampers, air extractors.
- D. Coordinate mounting, frame and borders with mounting surfaces as determined in field.

3.2 ADJUSTING

- A. After installation, adjust diffusers to air patterns indicated, or as directed, before starting air balancing.

END OF SECTION 233713

SECTION 260519 - LOW-VOLTAGE ELECTRICAL POWER CONDUCTORS AND CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Copper building wire.
 - 2. Metal-clad cable, Type MC.
 - 3. Fire-alarm wire and cable.
 - 4. Connectors and splices.

- B. Related Requirements:

- 1. Section 260523 "Control-Voltage Electrical Power Cables" for control systems communications cables and Classes 1, 2, and 3 control cables.

1.3 DEFINITIONS

- A. RoHS: Restriction of Hazardous Substances.
- B. VFC: Variable-frequency controller.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Product Schedule: Indicate type, use, location, and termination locations.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For **manufacturer's authorized service representative**.
- B. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Member company of NETA.
 - 1. Testing Agency's Field Supervisor: Certified by NETA to supervise on-site testing.

PART 2 - PRODUCTS

2.1 COPPER BUILDING WIRE

- A. Description: Flexible, insulated and uninsulated, drawn copper current-carrying conductor with an overall insulation layer or jacket, or both, rated 600 V or less.
- B. Approved Product Manufacturers:
 - 1. General Cable.
 - 2. Alpha Wire.
 - 3. Southwire.
- C. Standards:
 - 1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
 - 2. RoHS compliant.
 - 3. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."
- D. Conductors: Copper, complying with ASTM B3 for bare annealed copper and with **ASTM B8** for stranded conductors.
- E. Conductor Insulation:
 - 1. Type TC-ER: Comply with NEMA WC 70/ICEA S-95-658 and UL 1277.
 - 2. **Type THHN and Type THWN-2:** Comply with UL 83.
 - 3. Type XHHW-2: Comply with UL 44.
- F. Shield:
 - 1. Type TC-ER: Cable designed for use with VFCs, with oversized crosslinked polyethylene insulation, **spiral-wrapped foil plus 85 percent coverage braided shields and insulated full-size ground wire**, and sunlight- and oil-resistant outer PVC jacket.

2.2 METAL-CLAD CABLE, TYPE MC

- A. Description: A factory assembly of one or more current-carrying insulated conductors in an overall metallic sheath.

B. Approved Product Manufacturers:

1. General Cable.

2. Alpha Wire.

3. Southwire.

C. Standards:

1. Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
2. Comply with UL 1569.
3. RoHS compliant.
4. Conductor and Cable Marking: Comply with wire and cable marking according to UL's "Wire and Cable Marking and Application Guide."

D. Circuits:

1. **Single circuit and multicircuit with color-coded conductors.**
2. Power-Limited Fire-Alarm Circuits: Comply with UL 1424.

E. Conductors: **Copper, complying with ASTM B3 for bare annealed copper and with ASTM B8 for stranded conductors.**

F. Ground Conductor: **Insulated.**

G. Conductor Insulation:

1. Type TFN/THHN/THWN-2: Comply with UL 83.
2. Type XHHW-2: Comply with UL 44.

H. Armor: **Aluminum**, interlocked.

I. Jacket: PVC applied over armor.

2.3 FIRE-ALARM WIRE AND CABLE

A. Approved Product Manufacturers:

1. Allied Wire & Cable Inc.

2. Superior Essex.

3. West Penn Wire.

B. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

- C. Signaling Line Circuits: Twisted, shielded pair, **not less than No. 18 AWG or size as recommended by system manufacturer.**
 - 1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire-alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a two-hour rating.
- D. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation, and complying with requirements in UL 2196 for a two-hour rating.
 - 1. Low-Voltage Circuits: No. 16 AWG, minimum, in pathway.
 - 2. Line-Voltage Circuits: No. 12 AWG, minimum, in pathway.
 - 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor with red identifier stripe, NRTL listed for fire-alarm and cable tray installation, plenum rated.

2.4 CONNECTORS AND SPLICES

- A. Description: Factory-fabricated connectors, splices, and lugs of size, ampacity rating, material, type, and class for application and service indicated; listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
- B. Approved Product Manufacturers:
 - 1. 3M Products.
 - 2. Ideal Industries, Inc.
 - 3. Thomas & Betts Corporation.
- C. Jacketed Cable Connectors: For steel and aluminum jacketed cables, zinc die-cast with set screws, designed to connect conductors specified in this Section.
- D. Lugs: One piece, seamless, designed to terminate conductors specified in this Section.
 - 1. Material: **Copper.**
 - 2. Type: **One** hole with **long** barrels.
 - 3. Termination: **Compression.**

PART 3 - EXECUTION

3.1 CONDUCTOR MATERIAL APPLICATIONS

- A. Feeders:
 - 1. Copper; solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.

2. Copper for feeders smaller than No. 4 AWG; copper or aluminum for feeders No. 4 AWG and larger. Conductors shall be solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
 - B. Branch Circuits:
 1. Copper. Solid for No. 10 AWG and smaller; stranded for No. 8 AWG and larger.
 2. Copper. Solid for No. 12 AWG and smaller; stranded for No. 10 AWG and larger.
 - C. VFC Output Circuits Cable: Extra-flexible stranded for all sizes.
 - D. Power-Limited Fire Alarm and Control: Solid for No. 12 AWG and smaller.
- 3.2 CONDUCTOR INSULATION AND MULTICONDUCTOR CABLE APPLICATIONS AND WIRING METHODS
- A. Service Entrance: **Type XHHW-2, single conductors in raceway** [Type USE, single conductor in raceway.
 - B. Exposed Feeders: **Type THHN/THWN-2, single conductors in raceway.**
 - C. Feeders Concealed in Ceilings, Walls, Partitions, and Crawlspace: **Type THHN/THWN-2, single conductors in raceway.**
 - D. Feeders Concealed in Concrete, below Slabs-on-Grade, and Underground: **Type XHHW-2, single conductors in raceway.**
 - E. Feeders Installed below Raised Flooring: **Type THHN/THWN-2, single conductors in raceway.**
 - F. Exposed Branch Circuits, Including in Crawlspace: **Type THHN/THWN-2, single conductors in raceway.**
 - G. Branch Circuits Concealed in Ceilings, Walls, and Partitions: **Metal-clad cable, Type MC.**
 - H. Branch Circuits Concealed in Concrete, below Slabs-on-Grade, and Underground: **Type XHHW-2, single conductors in raceway.**
 - I. Branch Circuits Installed below Raised Flooring: **Type THHN/THWN-2, single conductors in raceway.**
 - J. Cord Drops and Portable Appliance Connections: Type SO, hard service cord with stainless steel, wire-mesh, strain relief device at terminations to suit application.
 - K. VFC Output Circuits: **Type TC-ER cable with braided shield.**
- 3.3 INSTALLATION, GENERAL
- A. Conceal cables in finished walls, ceilings, and floors unless otherwise indicated.

- B. Complete raceway installation between conductor and cable termination points according to Section 260533 "Raceways and Boxes for Electrical Systems" prior to pulling conductors and cables.
- C. Use manufacturer-approved pulling compound or lubricant where necessary; compound used must not deteriorate conductor or insulation. Do not exceed manufacturer's recommended maximum pulling tensions and sidewall pressure values.
- D. Use pulling means, including fish tape, cable, rope, and basket-weave wire/cable grips, that will not damage cables or raceway.
- E. Install exposed cables parallel and perpendicular to surfaces of exposed structural members, and follow surface contours where possible.
- F. Support cables according to Section 260529 "Hangers and Supports for Electrical Systems."

3.4 INSTALLATION OF FIRE-ALARM WIRE AND CABLE

- A. Comply with NECA 1 and NFPA 72.
- B. Wiring Method: Install wiring in metal pathway according to Section 270528.29 "Hangers and Supports for Communications Systems."
 - 1. Install plenum cable in environmental airspaces, including plenum ceilings.
 - 2. Fire-alarm circuits and equipment control wiring associated with fire-alarm system shall be installed in a dedicated pathway system.
 - a. Cables and pathways used for fire-alarm circuits, and equipment control wiring associated with fire-alarm system, may not contain any other wire or cable.
 - 3. Fire-Rated Cables: Use of two-hour, fire-rated fire-alarm cables, NFPA 70, Types MI and CI, is permitted.
 - 4. Signaling Line Circuits: Power-limited fire-alarm cables **shall not** be installed in the same cable or pathway as signaling line circuits.
- C. Wiring within Enclosures: Separate power-limited and non-power-limited conductors as recommended by manufacturer. Install conductors parallel with or at right angles to sides and back of the enclosure. Bundle, lace, and train conductors to terminal points with no excess. Connect conductors that are terminated, spliced, or interrupted in any enclosure associated with fire-alarm system to terminal blocks. Mark each terminal according to system's wiring diagrams. Make all connections with approved crimp-on terminal spade lugs, pressure-type terminal blocks, or plug connectors.
- D. Cable Taps: Use numbered terminal strips in junction, pull, and outlet boxes; cabinets; or equipment enclosures where circuit connections are made.
- E. Color-Coding: Color-code fire-alarm conductors differently from the normal building power wiring. Use one color-code for alarm circuit wiring and another for supervisory circuits. Color-code audible alarm-indicating circuits differently from alarm-initiating circuits. Use different

colors for visible alarm-indicating devices. Paint fire-alarm system junction boxes and covers red.

- F. Risers: Install at least two vertical cable risers to serve the fire-alarm system. Separate risers in close proximity to each other with a minimum one-hour-rated wall, so the loss of one riser does not prevent receipt or transmission of signals from other floors or zones.
- G. Wiring to Remote Alarm Transmitting Device: **1-inch (25-mm)** conduit between the fire-alarm control panel and the transmitter. Install number of conductors and electrical supervision for connecting wiring as needed to suit monitoring function.

3.5 CONNECTIONS

- A. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A-486B.
- B. Make splices, terminations, and taps that are compatible with conductor material **and that possess equivalent or better mechanical strength and insulation ratings than unspliced conductors.**
 - 1. Use oxide inhibitor in each splice, termination, and tap for aluminum conductors.
- C. Wiring at Outlets: Install conductor at each outlet, with at least **12 inches (300 mm)** of slack.
- D. Comply with requirements in **Section 284621.11 "Addressable Fire-Alarm Systems** for connecting, terminating, and identifying wires and cables.

3.6 IDENTIFICATION

- A. Identify and color-code conductors and cables according to Section 260553 "Identification for Electrical Systems."
- B. Identify each spare conductor at each end with identity number and location of other end of conductor, and identify as spare conductor.

3.7 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.8 FIRESTOPPING

- A. Apply firestopping to electrical penetrations of fire-rated floor and wall assemblies to restore original fire-resistance rating of assembly according to Section 078413 "Penetration Firestopping."

3.9 FIELD QUALITY CONTROL

A. Administrant for Tests and Inspections:

1. Owner will engage qualified testing agency to administer and perform tests and inspections.
2. Engage qualified testing agency to administer and perform tests and inspections.
3. Engage factory-authorized service representative to administer and perform tests and inspections on components, assemblies, and equipment installations, including connections.
4. Administer and perform tests and inspections.

B. Tests and Inspections:

1. After installing conductors and cables and before electrical circuitry has been energized, test service entrance and feeder conductors for compliance with requirements.
2. Perform each of the following visual and electrical tests:
 - a. Inspect exposed sections of conductor and cable for physical damage and correct connection according to the single-line diagram.
 - b. Test bolted connections for high resistance using one of the following:
 - 1) A low-resistance ohmmeter.
 - 2) Calibrated torque wrench.
 - 3) Thermographic survey.
 - c. Inspect compression-applied connectors for correct cable match and indentation.
 - d. Inspect for correct identification.
 - e. Inspect cable jacket and condition.
 - f. Insulation-resistance test on each conductor for ground and adjacent conductors. Apply a potential of 500-V dc for 300-V rated cable and 1000-V dc for 600-V rated cable for a one-minute duration.
 - g. Continuity test on each conductor and cable.
 - h. Uniform resistance of parallel conductors.
3. Initial Infrared Scanning: After Substantial Completion, but before Final Acceptance, perform an infrared scan of each splice in conductors No. 3 AWG and larger. Remove box and equipment covers so splices are accessible to portable scanner. Correct deficiencies determined during the scan.
 - a. Instrument: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
 - b. Record of Infrared Scanning: Prepare a certified report that identifies switches checked and that describes scanning results. Include notation of deficiencies detected, remedial action taken, and observations after remedial action.
4. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each switch 11 months after date of Substantial Completion.

- C. Cables will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports to record the following:
 - 1. Procedures used.
 - 2. Results that comply with requirements.
 - 3. Results that do not comply with requirements, and corrective action taken to achieve compliance with requirements.

END OF SECTION 260519

SECTION 260523 - CONTROL-VOLTAGE ELECTRICAL POWER CABLES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Backboards.
 - 2. Category 5e balanced twisted pair cable.
 - 3. Category 6 balanced twisted pair cable.
 - 4. Category 6a balanced twisted pair cable.
 - 5. Balanced twisted pair cabling hardware.
 - 6. RS-485 cabling.
 - 7. Low-voltage control cabling.
 - 8. Control-circuit conductors.
 - 9. Identification products.

1.3 DEFINITIONS

- A. EMI: Electromagnetic interference.
- B. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control and signaling power-limited circuits.
- C. Plenum: A space forming part of the air distribution system to which one or more air ducts are connected. An air duct is a passageway, other than a plenum, for transporting air to or from heating, ventilating, or air-conditioning equipment.
- D. RCDD: Registered Communications Distribution Designer.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For testing agency, RCDD, layout technician, installation supervisor, and field inspector.

- B. Source quality-control reports.
- C. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Accredited by NETA.
 - 1. Testing Agency's Field Supervisor: Currently certified by BICSI as an RCDD to supervise on-site testing.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Flame Travel and Smoke Density in Plenums: As determined by testing identical products according to NFPA 262, by a qualified testing agency. Identify products for installation in plenums with appropriate markings of applicable testing agency.
 - 1. Flame Travel Distance: 60 inches (1520 mm) or less.
 - 2. Peak Optical Smoke Density: 0.5 or less.
 - 3. Average Optical Smoke Density: 0.15 or less.
- C. Flame Travel and Smoke Density for Riser Cables in Non-Plenum Building Spaces: As determined by testing identical products according to UL 1666.
- D. Flame Travel and Smoke Density for Cables in Non-Riser Applications and Non-Plenum Building Spaces: As determined by testing identical products according to UL 1685.
- E. RoHS compliant.

2.2 BACKBOARDS

- A. Description: Plywood, **fire-retardant treated**, 3/4 by 48 by 96 inches (19 by 1220 by 2440 mm). Comply with requirements for plywood backing panels in Section 061000 "Rough Carpentry."
- B. Painting: Paint plywood on all sides and edges with gray latex paint. Comply with requirements in Section 099123 "Interior Painting."

2.3 CATEGORY 6 BALANCED TWISTED PAIR CABLE

- A. Description: Four-pair, balanced-twisted pair cable, **with internal spline**, certified to meet transmission characteristics of Category 6 cable at frequencies up to 250MHz.
- B. Approved Product Manufacturers:
 - 1. General Cable.
 - 2. West Penn Wire.
 - 3. Belden Inc.
- C. Standard: Comply with NEMA WC 66/ICEA S-116-732 and TIA-568-C.2 for Category 6 cables.
- D. Conductors: 100-ohm, 23 AWG solid copper.
- E. Shielding/Screening: **Unshielded twisted pairs (UTP)**.
- F. Cable Rating: **Plenum**.
- G. Jacket: **Yellow** thermoplastic.

2.4 BALANCED TWISTED PAIR CABLE HARDWARE

- A. Description: Hardware designed to connect, splice, and terminate balanced twisted pair copper communications cable.
- B. Approved Product Manufacturers:
 - 1. General Cable.
 - 2. West Penn Wire.
 - 3. Belden Inc.
- C. General Requirements for Balanced Twisted Pair Cable Hardware:
 - 1. Comply with the performance requirements of **Category 6**.
 - 2. Comply with TIA-568-C.2, IDC type, with modules designed for punch-down caps or tools.
 - 3. Cables shall be terminated with connecting hardware of same category or higher.
- D. Source Limitations: **Obtain balanced twisted pair cable hardware from single source from single manufacturer.**
- E. Connecting Blocks: **110-style IDC for Category 6**. Provide blocks for the number of cables terminated on the block, plus **25** percent spare, integral with connector bodies, including plugs and jacks where indicated.

- F. Cross-Connect: Modular array of connecting blocks arranged to terminate building cables and permit interconnection between cables.
 - 1. Number of Terminals per Field: **One** for each conductor in assigned cables.
- G. Patch Panel: Modular panels housing numbered jack units with IDC-type connectors at each jack location for permanent termination of pair groups of installed cables.
 - 1. Features:
 - a. Universal T568A and T568B wiring labels.
 - b. Labeling areas adjacent to conductors.
 - c. Replaceable connectors.
 - d. 24 or 48 ports.
 - 2. Construction: 16-gauge steel and mountable on **19-inch (483 mm)** equipment racks.
 - 3. Number of Jacks per Field: One for each four-pair **conductor group of indicated cables, plus spares and blank positions adequate to suit specified expansion criteria.**
- H. Patch Cords: Factory-made, four-pair cables in **48-inch (1200-mm)** lengths; terminated with an eight-position modular plug at each end.
 - 1. Patch cords shall have bend-relief-compliant boots and color-coded icons to ensure performance. Patch cords shall have latch guards to protect against snagging.
 - 2. Patch cords shall have color-coded boots for circuit identification.
- I. Plugs and Plug Assemblies:
 - 1. Male; eight position; color-coded modular telecommunications connector designed for termination of a single four-pair 100-ohm unshielded or shielded balanced twisted pair cable.
 - 2. Comply with IEC 60603-7-1, IEC 60603-7-2, IEC 60603-7-3, IEC 60603-7-4, and IEC 60603-7.5.
 - 3. Marked to indicate transmission performance.
- J. Jacks and Jack Assemblies:
 - 1. Female; eight position; modular; fixed telecommunications connector designed for termination of a single four-pair 100-ohm unshielded or shielded balanced twisted pair cable.
 - 2. Designed to snap-in to a patch panel or faceplate.
 - 3. Standards:
 - a. Category 6, unshielded balanced twisted pair cable shall comply with IEC 60603-7-4.
 - 4. Marked to indicate transmission performance.
- K. Faceplate:

1. **Two** port, vertical single-gang faceplates designed to mount to single-gang wall boxes.
2. **Eight** port, vertical double-gang faceplates designed to mount to double-gang wall boxes.
3. Plastic Faceplate: High-impact plastic. Coordinate color with Section 262726 "Wiring Devices."
4. Metal Faceplate: **Stainless steel**, complying with requirements in Section 262726 "Wiring Devices."
5. For use with snap-in jacks accommodating any combination of balanced twisted pair, optical fiber, and coaxial work area cords.
 - a. Flush mounting jacks, positioning the cord at a 45-degree angle.

L. Legend:

1. Machine printed, in the field, using adhesive-tape label.
2. Snap-in, clear-label covers and machine-printed paper inserts.

2.5 TWIN-AXIAL DATA HIGHWAY CABLE

A. Standard Cable: NFPA 70, Type CM.

1. Paired, minimum four pairs, **No. 24** AWG, stranded (**7x32**) tinned-copper conductors.
2. Polypropylene insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. PVC jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned-copper drain wire.
6. Flame Resistance: Comply with UL 1685.

B. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, minimum four pairs, **No. 24** AWG, stranded (**7x32**) tinned-copper conductors.
2. Plastic insulation.
3. Individual aluminum foil-polyester tape shielded pairs with 100 percent shield coverage.
4. Plastic jacket.
5. Pairs are cabled on common axis with No. 24 AWG, stranded (7x32) tinned-copper drain wire.
6. Flame Resistance: Comply with NFPA 262.

2.6 RS-232 CABLE

A. Approved Product Manufacturers:

1. General Cable.
2. Allied Wire & Cable Inc.
3. Belden Inc.

B. PVC-Jacketed, TIA 232-F:

1. **Three**, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. Polypropylene insulation.
3. Aluminum foil-polyester tape shield with 100 percent shield coverage.
4. PVC jacket.
5. Conductors are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. NFPA 70 Type: Type CM.
7. Flame Resistance: Comply with UL 1581.

C. Plenum-Type, TIA 232-F:

1. **Three**, No. 22 AWG, stranded (7x30) tinned copper conductors.
2. PE insulation.
3. Aluminum foil-polyester tape shield with 100 percent shield coverage.
4. Fluorinated ethylene propylene jacket.
5. Conductors are cabled on common axis with No. 24 AWG, stranded (7x32) tinned copper drain wire.
6. Flame Resistance: Comply with NFPA 262.

2.7 RS-485 CABLE

A. Standard Cable: NFPA 70, Type CMG.

1. Paired, **one pair**, twisted, No. 22 AWG, stranded (7x30) tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1685.

B. Plenum-Rated Cable: NFPA 70, Type CMP.

1. Paired, **one pair**, No. 22 AWG, stranded (7x30) tinned-copper conductors.
2. Fluorinated ethylene propylene insulation.
3. Unshielded.
4. Fluorinated ethylene propylene jacket.
5. Flame Resistance: NFPA 262.

2.8 LOW-VOLTAGE CONTROL CABLE

A. Paired Cable: NFPA 70, Type CMG.

1. **One-pair**, twisted, **No. 18 AWG, stranded (19x30)** tinned-copper conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with UL 1685.

B. Plenum-Rated, Paired Cable: NFPA 70, Type CMP.

1. **One-pair, twisted, No. 18 AWG, stranded (19x30) tinned-copper** conductors.
2. PVC insulation.
3. Unshielded.
4. PVC jacket.
5. Flame Resistance: Comply with NFPA 262.

2.9 CONTROL-CIRCUIT CONDUCTORS

A. Approved Product Manufacturers:

1. General Cable.
2. Service Wire Co.
3. Southwire

B. Class 1 Control Circuits: Stranded copper, **Type THHN/THWN-2, complying with UL 83 in raceway.**

C. Class 2 Control Circuits: Stranded copper, **Type THHN/THWN-2, complying with UL 83 in raceway.**

D. Class 3 Remote-Control and Signal Circuits: Stranded copper, **Type THHN/THWN-2, complying with UL 83 in raceway.**

E. Class 2 Control Circuits and Class 3 Remote-Control and Signal Circuits That Supply Critical Circuits: Circuit Integrity (CI) cable.

1. Smoke control signaling and control circuits.

2.10 FIRE-ALARM WIRE AND CABLE

A. Approved Product Manufacturers:

1. Allied Wire & Cable Inc.
2. Superior Essex Inc.
3. Belden Inc.

B. General Wire and Cable Requirements: NRTL listed and labeled as complying with NFPA 70, Article 760.

C. Signaling Line Circuits: Twisted, shielded pair, **No. 18 AWG or size as recommended by system manufacturer.**

1. Circuit Integrity Cable: Twisted shielded pair, NFPA 70, Article 760, Classification CI, for power-limited fire-alarm signal service Type FPL. NRTL listed and labeled as complying with UL 1424 and UL 2196 for a two-hour rating.

- D. Non-Power-Limited Circuits: Solid-copper conductors with 600-V rated, 75 deg C, color-coded insulation, and complying with requirements in UL 2196 for a two-hour rating.
 - 1. Low-Voltage Circuits: No. 16 AWG, minimum, in pathway.
 - 2. Line-Voltage Circuits: No. 12 AWG, minimum, in pathway.
 - 3. Multiconductor Armored Cable: NFPA 70, Type MC, copper conductors, Type TFN/THHN conductor insulation, copper drain wire, copper armor[**with outer jacket**] with red identifier stripe, NTRL listed for fire-alarm and cable tray installation, plenum rated.

2.11 SOURCE QUALITY CONTROL

- A. Testing Agency: **Engage** a qualified testing agency to evaluate cables.
- B. Factory test twisted pair cables according to TIA-568-C.2.
- C. Cable will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Test cables on receipt at Project site.
 - 1. Test each pair of twisted pair cable for open and short circuits.

3.2 INSTALLATION OF RACEWAYS AND BOXES

- A. Comply with requirements in Section 260533 "Raceways and Boxes for Electrical Systems" for raceway selection and installation requirements for boxes, conduits, and wireways as supplemented or modified in this Section.
 - 1. Outlet boxes shall be no smaller than **4 inches (102 mm)** wide, **4 inches (102 mm)** high, and **2-1/8 inches (53 mm)** deep.
 - 2. Outlet boxes for cables shall be no smaller than **4 inches (102 mm)** square by **2-1/8 inches (53 mm)** deep with extension ring sized to bring edge of ring to within **1/8 inch (3.1 mm)** of the finished wall surface.
 - 3. Flexible metal conduit shall not be used.
- B. Comply with TIA-569-D for pull-box sizing and length of conduit and number of bends between pull points.
- C. Install manufactured conduit sweeps and long-radius elbows if possible.
- D. Raceway Installation in Equipment Rooms:

1. Position conduit ends adjacent to a corner on backboard if a single piece of plywood is installed, or in the corner of the room if multiple sheets of plywood are installed around perimeter walls of the room.
 2. Install cable trays to route cables if conduits cannot be located in these positions.
 3. Secure conduits to backboard if entering the room from overhead.
 4. Extend conduits **3 inches (75 mm)** above finished floor.
 5. Install metal conduits with grounding bushings and connect with grounding conductor to grounding system.
- E. Backboards: Install backboards with **96-inch (2440-mm)** dimension vertical. Butt adjacent sheets tightly and form smooth gap-free corners and joints.

3.3 INSTALLATION OF CONDUCTORS AND CABLES

- A. Comply with NECA 1.
- B. General Requirements for Cabling:
1. Comply with TIA-568-C Series of standards.
 2. Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems."
 3. Terminate all conductors; no cable shall contain unterminated elements. Make terminations only at indicated outlets, terminals, and cross-connect and patch panels.
 4. Cables may not be spliced and shall be continuous from terminal to terminal. Do not splice cable between termination, tap, or junction points.
 5. Cables serving a common system may be grouped in a common raceway. Install network cabling and control wiring and cable in separate raceway from power wiring. Do not group conductors from different systems or different voltages.
 6. Secure and support cables at intervals not exceeding **30 inches (760 mm)** and not more than **6 inches (150 mm)** from cabinets, boxes, fittings, outlets, racks, frames, and terminals.
 7. Bundle, lace, and train conductors to terminal points without exceeding manufacturer's limitations on bending radii, but not less than radii specified in BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Install lacing bars and distribution spools.
 8. Do not install bruised, kinked, scored, deformed, or abraded cable. Remove and discard cable if damaged during installation and replace it with new cable.
 9. Cold-Weather Installation: Bring cable to room temperature before dereeling. Do not use heat lamps for heating.
 10. Pulling Cable: Comply with BICSI ITSIMM, Ch. 5, "Copper Structured Cabling Systems." Monitor cable pull tensions.
 11. Support: Do not allow cables to lie on removable ceiling tiles.
 12. Secure: Fasten securely in place with hardware specifically designed and installed so as to not damage cables.
 13. Provide strain relief.
 14. Keep runs short. Allow extra length for connecting to terminals. Do not bend cables in a radius less than 10 times the cable OD. Use sleeves or grommets to protect cables from vibration at points where they pass around sharp corners and through penetrations.
 15. Ground wire shall be copper, and grounding methods shall comply with IEEE C2. Demonstrate ground resistance.

C. Balanced Twisted Pair Cable Installation:

1. Comply with TIA-568-C.2.
2. Install termination hardware as specified in Section 271513 "Communications Copper Horizontal Cabling" unless otherwise indicated.
3. Do not untwist balanced twisted pair cables more than **1/2 inch (12 mm)** at the point of termination to maintain cable geometry.

D. Installation of Control-Circuit Conductors:

1. Install wiring in raceways.
2. Use insulated spade lugs for wire and cable connection to screw terminals.
3. Comply with requirements specified in Section 260533 "Raceways and Boxes for Electrical Systems."

E. Open-Cable Installation:

1. Install cabling with horizontal and vertical cable guides in telecommunications spaces with terminating hardware and interconnection equipment.
2. Suspend copper cable not in a wireway or pathway a minimum of **8 inches (200 mm)** above ceilings by cable supports not more than **30 inches (760 mm)** apart.
3. Cable shall not be run through or on structural members or in contact with pipes, ducts, or other potentially damaging items. Do not run cables between structural members and corrugated panels.

F. Installation of Cable Routed Exposed under Raised Floors:

1. Install plenum-rated cable only.
2. Install cabling after the flooring system has been installed in raised floor areas.
3. Below each feed point, neatly coil a minimum of **72 inches (1830 mm)** of cable in a coil not less than **12 inches (305 mm)** in diameter.

G. Separation from EMI Sources:

1. Comply with BICSI TDMM and TIA-569-D recommendations for separating unshielded copper voice and data communications cable from potential EMI sources including electrical power lines and equipment.
2. Separation between open communications cables or cables in nonmetallic raceways and unshielded power conductors and electrical equipment shall be as follows:
 - a. Electrical Equipment or Circuit Rating Less Than 2 kVA: A minimum of **5 inches (127 mm)**.
 - b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of **12 inches (305 mm)**.
 - c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of **24 inches (600 mm)**.
3. Separation between communications cables in grounded metallic raceways and unshielded power lines or electrical equipment shall be as follows:

- a. Electrical Equipment or Circuit Rating Less Than 2 kVA: A minimum of **2-1/2 inches** (64 mm).
 - b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of **6 inches** (150 mm).
 - c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of **12 inches** (305 mm).
4. Separation between communications cables in grounded metallic raceways and power lines and electrical equipment located in grounded metallic conduits or enclosures shall be as follows:
- a. Electrical Equipment or Circuit Rating Less Than 2 kVA: No requirement.
 - b. Electrical Equipment or Circuit Rating between 2 and 5 kVA: A minimum of **3 inches** (75 mm).
 - c. Electrical Equipment or Circuit Rating More Than 5 kVA: A minimum of **6 inches** (150 mm).
5. Separation between Communications Cables and Electrical Motors and Transformers, 5 kVA or 5 HP and Larger: A minimum of **48 inches** (1200 mm).
6. Separation between Communications Cables and Fluorescent Fixtures: A minimum of **5 inches** (127 mm).

3.4 REMOVAL OF CONDUCTORS AND CABLES

- A. Remove abandoned conductors and cables. Abandoned conductors and cables are those installed that are not terminated at equipment and are not identified with a tag for future use.

3.5 CONTROL-CIRCUIT CONDUCTORS

- A. Minimum Conductor Sizes:

1. Class 1 remote-control and signal circuits; **No 14** AWG.
2. Class 2 low-energy, remote-control, and signal circuits; **No. 16** AWG.
3. Class 3 low-energy, remote-control, alarm, and signal circuits; **No 12 wire size**> AWG.

3.6 FIRESTOPPING

- A. Comply with requirements in Section 078413 "Penetration Firestopping."
- B. Comply with TIA-569-D, Annex A, "Firestopping."
- C. Comply with BICSI TDMM, "Firestopping" Chapter.

3.7 GROUNDING

- A. For data communication wiring, comply with TIA-607-B and with BICSI TDMM, "Bonding and Grounding (Earthing)" Chapter.
- B. For low-voltage control wiring and cabling, comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.8 IDENTIFICATION

- A. Comply with requirements for identification specified in Section 260553 "Identification for Electrical Systems."
- B. Identify data and communications system components, wiring, and cabling according to TIA-606-B; label printers shall use label stocks, laminating adhesives, and inks complying with UL 969.
- C. Identify each wire on each end and at each terminal with a number-coded identification tag. Each wire shall have a unique tag.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections.
- E. Tests and Inspections:
 - 1. Visually inspect cable jacket materials for UL or third-party certification markings. Inspect cabling terminations to confirm color-coding for pin assignments, and inspect cabling connections to confirm compliance with TIA-568-C.1.
 - 2. Visually inspect cable placement, cable termination, grounding and bonding, equipment and patch cords, and labeling of all components.
 - 3. Test cabling for direct-current loop resistance, shorts, opens, intermittent faults, and polarity between conductors. Test operation of shorting bars in connection blocks. Test cables after termination, but not after cross-connection.
 - a. Test instruments shall meet or exceed applicable requirements in TIA-568-C.2. Perform tests with a tester that complies with performance requirements in its "Test Instruments (Normative)" Annex, complying with measurement accuracy specified in its "Measurement Accuracy (Informative)" Annex. Use only test cords and adapters that are qualified by test equipment manufacturer for channel or link test configuration.

- F. Document data for each measurement. Print data for submittals in a summary report that is formatted using Table 10.1 in BICSI TDMM as a guide, or transfer the data from the instrument to the computer, save as text files, print, and submit.
- G. End-to-end cabling will be considered defective if it does not pass tests and inspections.
- H. Prepare test and inspection reports.

END OF SECTION 260523

SECTION 260526 - GROUNDING AND BONDING FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes grounding and bonding systems and equipment.
- B. Section includes grounding and bonding systems and equipment, plus the following special applications:
 - 1. Underground distribution grounding.
 - 2. Ground bonding common with lightning protection system.
 - 3. Foundation steel electrodes.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans showing dimensioned locations of grounding features specified in "Field Quality Control" Article, including the following:
 - 1. Ground rods.
 - 2. Ground rings.
 - 3. Grounding arrangements and connections for separately derived systems.
- B. Qualification Data: For testing agency and testing agency's field supervisor.
- C. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For grounding to include in emergency, operation, and maintenance manuals.
 - 1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:

- a. Plans showing as-built, dimensioned locations of system described in "Field Quality Control" Article, including the following:
 - 1) Ground rods.
 - 2) Ground rings.
 - 3) Grounding arrangements and connections for separately derived systems.
- b. Instructions for periodic testing and inspection of grounding features at **ground rings and grounding connections for separately derived systems** based on **NETA MTS**.
 - 1) Tests shall determine if ground-resistance or impedance values remain within specified maximums, and instructions shall recommend corrective action if values do not.
 - 2) Include recommended testing intervals.

1.6 QUALITY ASSURANCE

- A. Testing Agency Qualifications: Certified by NETA.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Comply with UL 467 for grounding and bonding materials and equipment.

2.2 MANUFACTURERS

- A. Approved Product Manufacturers:
 - 1. Erico.
 - 2. Galvan Industries, Inc.
 - 3. Harger Lightning & Grounding.

2.3 CONDUCTORS

- A. Insulated Conductors: **Tinned-copper** wire or cable insulated for 600 V unless otherwise required by applicable Code or authorities having jurisdiction.
- B. Bare Copper Conductors:
 - 1. Solid Conductors: ASTM B3.

2. Stranded Conductors: ASTM B8.
 3. Tinned Conductors: ASTM B33.
 4. Bonding Cable: 28 kcmil, 14 strands of No. 17 AWG conductor, **1/4 inch (6 mm)** in diameter.
 5. Bonding Conductor: No. 4 or No. 6 AWG, stranded conductor.
 6. Bonding Jumper: Copper tape, braided conductors terminated with copper ferrules; **1-5/8 inches (41 mm)** wide and **1/16 inch (1.6 mm)** thick.
 7. Tinned Bonding Jumper: Tinned-copper tape, braided conductors terminated with copper ferrules; **1-5/8 inches (41 mm)** wide and **1/16 inch (1.6 mm)** thick.
- C. Grounding Bus: Predrilled rectangular bars of annealed copper, **1/4 by 4 inches (6.3 by 100 mm)** in cross section, with **9/32-inch (7.14-mm)** holes spaced **1-1/8 inches (28 mm)** apart. Stand-off insulators for mounting shall comply with UL 891 for use in switchboards, 600 V and shall be Lexan or PVC, impulse tested at 5000 V.

2.4 CONNECTORS

- A. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for applications in which used and for specific types, sizes, and combinations of conductors and other items connected.
- B. Welded Connectors: Exothermic-welding kits of types recommended by kit manufacturer for materials being joined and installation conditions.
- C. Bus-Bar Connectors: Mechanical type, cast silicon bronze, solderless **compression**-type wire terminals, and long-barrel, two-bolt connection to ground bus bar.
- D. Bus-Bar Connectors: Compression type, copper or copper alloy, with two wire terminals.
- E. Beam Clamps: Mechanical type, terminal, ground wire access from four directions, with dual, tin-plated or silicon bronze bolts.
- F. Cable-to-Cable Connectors: Compression type, copper or copper alloy.
- G. Cable Tray Ground Clamp: Mechanical type, zinc-plated malleable iron.
- H. Conduit Hubs: Mechanical type, terminal with threaded hub.
- I. Ground Rod Clamps: Mechanical type, copper or copper alloy, terminal with **hex head bolt**].
- J. Ground Rod Clamps: Mechanical type, copper or copper alloy, terminal with hex head bolt.
- K. Lay-in Lug Connector: Mechanical type, **copper rated for direct burial** terminal with set screw.
- L. Service Post Connectors: Mechanical type, bronze alloy terminal, in short- and long-stud lengths, capable of single and double conductor connections.
- M. Signal Reference Grid Clamp: Mechanical type, stamped-steel terminal with hex head screw.

- N. Straps: Solid copper, **cast-bronze clamp**. Rated for 600 A.
- O. Tower Ground Clamps: Mechanical type, copper or copper alloy, terminal **one-piece clamp**.
- P. U-Bolt Clamps: Mechanical type, copper or copper alloy, terminal listed for direct burial.
- Q. Water Pipe Clamps:
 - 1. Mechanical type, two pieces with **zinc-plated** bolts.
 - a. Material: **Tin-plated aluminum**.
 - b. Listed for direct burial.
 - 2. U-bolt type with malleable-iron clamp and **opper ground connector**.

2.5 GROUNDING ELECTRODES

- A. Ground Rods: **Copper-clad steel, sectional type; 3/4 inch by 10 feet (19 mm by 3 m)**.
- B. Chemical-Enhanced Grounding Electrodes: Copper tube, straight or L-shaped, charged with **nonhazardous electrolytic chemical salts**.
 - 1. Termination: Factory-attached No. 4/0 AWG bare conductor at least **48 inches (1200 mm)** long.
 - 2. Backfill Material: Electrode manufacturer's recommended material.
- C. Ground Plates: **1/4 inch (6 mm)** thick, hot-dip galvanized.

PART 3 - EXECUTION

3.1 APPLICATIONS

- A. Conductors: Install solid conductor for **No. 8** AWG and smaller, and stranded conductors for **No. 6** AWG and larger unless otherwise indicated.
- B. Underground Grounding Conductors: Install bare **tinned-copper** conductor, **No. 2/0** AWG minimum.
 - 1. Bury at least **30 inches (750 mm)** below grade.
 - 2. Duct-Bank Grounding Conductor: Bury **12 inches (300 mm)** above duct bank when indicated as part of duct-bank installation.
- C. Grounding Conductors: Green-colored insulation with continuous yellow stripe.
- D. Isolated Grounding Conductors: Green-colored insulation with more than one continuous yellow stripe. On feeders with isolated ground, identify grounding conductor where visible to normal inspection, with alternating bands of green and yellow tape, with at least three bands of green and two bands of yellow.

- E. Grounding Bus: Install in electrical equipment rooms, in rooms housing service equipment, and elsewhere as indicated.
 - 1. Install bus horizontally, on insulated spacers **2 inches (50 mm)** minimum from wall, **6 inches (150 mm)** above finished floor unless otherwise indicated.
 - 2. Where indicated on both sides of doorways, route bus up to top of door frame, across top of doorway, and down; connect to horizontal bus.
- F. Conductor Terminations and Connections:
 - 1. Pipe and Equipment Grounding Conductor Terminations: Bolted connectors.
 - 2. Underground Connections: Welded connectors except at test wells and as otherwise indicated.
 - 3. Connections to Structural Steel: Welded connectors.

3.2 GROUNDING AT THE SERVICE

- A. Equipment grounding conductors and grounding electrode conductors shall be connected to the ground bus. Install a main bonding jumper between the neutral and ground buses.

3.3 GROUNDING SEPARATELY DERIVED SYSTEMS

- A. Generator: Install grounding electrode(s) at the generator location. The electrode shall be connected to the equipment grounding conductor and to the frame of the generator.

3.4 GROUNDING UNDERGROUND DISTRIBUTION SYSTEM COMPONENTS

- A. Comply with IEEE C2 grounding requirements.
- B. Grounding Manholes and Handholes: Install a driven ground rod through manhole or handhole floor, close to wall, and set rod depth so **4 inches (100 mm)** will extend above finished floor. If necessary, install ground rod before manhole is placed and provide No. 1/0 AWG bare, tinned-copper conductor from ground rod into manhole through a waterproof sleeve in manhole wall. Protect ground rods passing through concrete floor with a double wrapping of pressure-sensitive insulating tape or heat-shrunk insulating sleeve from **2 inches (50 mm)** above to **6 inches (150 mm)** below concrete. Seal floor opening with waterproof, nonshrink grout.
- C. Grounding Connections to Manhole Components: Bond exposed-metal parts such as inserts, cable racks, pulling irons, ladders, and cable shields within each manhole or handhole, to ground rod or grounding conductor. Make connections with No. 4 AWG minimum, stranded, hard-drawn copper bonding conductor. Train conductors level or plumb around corners and fasten to manhole walls. Connect to cable armor and cable shields according to written instructions by manufacturer of splicing and termination kits.
- D. Pad-Mounted Transformers and Switches: Install two ground rods and ground ring around the pad. Ground pad-mounted equipment and noncurrent-carrying metal items associated with substations by connecting them to underground cable and grounding electrodes. Install tinned-

copper conductor not less than No. 2 AWG for ground ring and for taps to equipment grounding terminals. Bury ground ring not less than 6 inches (150 mm) from the foundation.

3.5 EQUIPMENT GROUNDING

- A. Install insulated equipment grounding conductors with all feeders and branch circuits.
- B. Install insulated equipment grounding conductors with the following items, in addition to those required by NFPA 70:
 - 1. Feeders and branch circuits.
 - 2. Lighting circuits.
 - 3. Receptacle circuits.
 - 4. Single-phase motor and appliance branch circuits.
 - 5. Three-phase motor and appliance branch circuits.
 - 6. Flexible raceway runs.
 - 7. Armored and metal-clad cable runs.
 - 8. Busway Supply Circuits: Install insulated equipment grounding conductor from grounding bus in the switchgear, switchboard, or distribution panel to equipment grounding bar terminal on busway.
 - 9. X-Ray Equipment Circuits: Install insulated equipment grounding conductor in circuits supplying x-ray equipment.
- C. Air-Duct Equipment Circuits: Install insulated equipment grounding conductor to duct-mounted electrical devices operating at 120 V and more, including air cleaners, heaters, dampers, humidifiers, and other duct electrical equipment. Bond conductor to each unit and to air duct and connected metallic piping.
- D. Water Heater, Heat-Tracing, and Antifrost Heating Cables: Install a separate insulated equipment grounding conductor to each electric water heater and heat-tracing cable. Bond conductor to heater units, piping, connected equipment, and components.
- E. Isolated Grounding Receptacle Circuits: Install an insulated equipment grounding conductor connected to the receptacle grounding terminal. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service unless otherwise indicated.
- F. Isolated Equipment Enclosure Circuits: For designated equipment supplied by a branch circuit or feeder, isolate equipment enclosure from supply circuit raceway with a nonmetallic raceway fitting listed for the purpose. Install fitting where raceway enters enclosure, and install a separate insulated equipment grounding conductor. Isolate conductor from raceway and from panelboard grounding terminals. Terminate at equipment grounding conductor terminal of the applicable derived system or service unless otherwise indicated.
- G. Poles Supporting Outdoor Lighting Fixtures: Install grounding electrode and a separate insulated equipment grounding conductor in addition to grounding conductor installed with branch-circuit conductors.
- H. Metallic Fences: Comply with requirements of IEEE C2.

1. Grounding Conductor: Bare, **tinned** copper, not less than **No. 8** AWG.
2. Gates: Shall be bonded to the grounding conductor with a flexible bonding jumper.
3. Barbed Wire: Strands shall be bonded to the grounding conductor.

3.6 FENCE GROUNDING

- A. Fence Grounding: Install at maximum intervals of **1500 feet (450 m)** except as follows:

1. Fences within **100 Feet (30 m)** of Buildings, Structures, Walkways, and Roadways: Ground at maximum intervals of **750 feet (225 m)**.
 - a. Gates and Other Fence Openings: Ground fence on each side of opening.
 - 1) Bond metal gates to gate posts.
 - 2) Bond across openings, with and without gates, except at openings indicated as intentional fence discontinuities. Use No. 2 AWG wire and bury it at least **18 inches (460 mm)** below finished grade.

- B. Protection at Crossings of Overhead Electrical Power Lines: Ground fence at location of crossing and at a maximum distance of **150 feet (45 m)** on each side of crossing.
- C. Fences Enclosing Electrical Power Distribution Equipment: Ground as required by IEEE C2 unless otherwise indicated.
- D. Grounding Method: At each grounding location, drive a grounding rod vertically until the top is **6 inches (150 mm)** below finished grade. Connect rod to fence with No. 6 AWG conductor. Connect conductor to each fence component at grounding location.
- E. Bonding Method for Gates: Connect bonding jumper between gate post and gate frame.
- F. Bonding to Lightning-Protection System: If fence terminates at lightning-protected building or structure, ground the fence and bond the fence grounding conductor to lightning-protection down conductor or lightning-protection grounding conductor, complying with NFPA 780.

3.7 INSTALLATION

- A. Grounding Conductors: Route along shortest and straightest paths possible unless otherwise indicated or required by Code. Avoid obstructing access or placing conductors where they may be subjected to strain, impact, or damage.
- B. Ground Bonding Common with Lightning Protection System: Comply with NFPA 780 and UL 96 when interconnecting with lightning protection system. Bond electrical power system ground directly to lightning protection system grounding conductor at closest point to electrical service grounding electrode. Use bonding conductor sized same as system grounding electrode conductor, and install in conduit.
- C. Ground Rods: Drive rods until tops are **2 inches (50 mm)** below finished floor or final grade unless otherwise indicated.

1. Interconnect ground rods with grounding electrode conductor below grade and as otherwise indicated. Make connections without exposing steel or damaging coating if any.
 2. Use exothermic welds for all below-grade connections.
 3. For grounding electrode system, install at least **three** rods spaced at least one-rod length from each other and located at least the same distance from other grounding electrodes, and connect to the service grounding electrode conductor.
- D. Bonding Straps and Jumpers: Install in locations accessible for inspection and maintenance except where routed through short lengths of conduit.
1. Bonding to Structure: Bond straps directly to basic structure, taking care not to penetrate any adjacent parts.
 2. Bonding to Equipment Mounted on Vibration Isolation Hangers and Supports: Install bonding so vibration is not transmitted to rigidly mounted equipment.
 3. Use exothermic-welded connectors for outdoor locations; if a disconnect-type connection is required, use a bolted clamp.
- E. Grounding and Bonding for Piping:
1. Metal Water Service Pipe: Install insulated copper grounding conductors, in conduit, from building's main service equipment, or grounding bus, to main metal water service entrances to building. Connect grounding conductors to main metal water service pipes; use a bolted clamp connector or bolt a lug-type connector to a pipe flange by using one of the lug bolts of the flange. Where a dielectric main water fitting is installed, connect grounding conductor on street side of fitting. Bond metal grounding conductor conduit or sleeve to conductor at each end.
 2. Water Meter Piping: Use braided-type bonding jumpers to electrically bypass water meters. Connect to pipe with a bolted connector.
 3. Bond each aboveground portion of gas piping system downstream from equipment shutoff valve.
- F. Bonding Interior Metal Ducts: Bond metal air ducts to equipment grounding conductors of associated fans, blowers, electric heaters, and air cleaners. Install **tinned** bonding jumper to bond across flexible duct connections to achieve continuity.
- G. Grounding for Steel Building Structure: Install a driven ground rod at base of each corner column and at intermediate exterior columns at distances not more than **60 feet (18 m)** apart.
- H. Ground Ring: Install a grounding conductor, electrically connected to each building structure ground rod and to each **indicated item**, extending around the perimeter of **area or item indicated**.
1. Install tinned-copper conductor not less than **No. 2/0** AWG for ground ring and for taps to building steel.
 2. Bury ground ring not less than **24 inches (600 mm)** from building's foundation.
- I. Concrete-Encased Grounding Electrode (Ufer Ground): Fabricate according to NFPA 70; use a minimum of **20 feet (6 m)** of bare copper conductor not smaller than **No. 4** AWG.

1. If concrete foundation is less than **20 feet (6 m)** long, coil excess conductor within base of foundation.
 2. Bond grounding conductor to reinforcing steel in at least four locations and to anchor bolts. Extend grounding conductor below grade and connect to building's grounding grid or to grounding electrode external to concrete.
- J. Concrete-Encased Grounding Electrode (Ufer Ground): Fabricate according to NFPA 70; using electrically conductive coated steel reinforcing bars or rods, at least **20 feet (6.0 m)** long. If reinforcing is in multiple pieces, connect together by the usual steel tie wires or exothermic welding to create the required length.
- K. Connections: Make connections so possibility of galvanic action or electrolysis is minimized. Select connectors, connection hardware, conductors, and connection methods so metals in direct contact are galvanically compatible.
1. Use electroplated or hot-tin-coated materials to ensure high conductivity and to make contact points closer in order of galvanic series.
 2. Make connections with clean, bare metal at points of contact.
 3. Make aluminum-to-steel connections with stainless-steel separators and mechanical clamps.
 4. Make aluminum-to-galvanized-steel connections with tin-plated copper jumpers and mechanical clamps.
 5. Coat and seal connections having dissimilar metals with inert material to prevent future penetration of moisture to contact surfaces.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections.
- E. Tests and Inspections:
1. After installing grounding system but before permanent electrical circuits have been energized, test for compliance with requirements.
 2. Inspect physical and mechanical condition. Verify tightness of accessible, bolted, electrical connections with a calibrated torque wrench according to manufacturer's written instructions.
 3. Test completed grounding system at each location where a maximum ground-resistance level is specified, at service disconnect enclosure grounding terminal **at individual ground rods**. Make tests at ground rods before any conductors are connected.
 - a. Measure ground resistance no fewer than two full days after last trace of precipitation and without soil being moistened by any means other than natural

- drainage or seepage and without chemical treatment or other artificial means of reducing natural ground resistance.
- b. Perform tests by fall-of-potential method according to IEEE 81.
4. Prepare dimensioned Drawings locating each test well, ground rod and ground-rod assembly, and other grounding electrodes. Identify each by letter in alphabetical order, and key to the record of tests and observations. Include the number of rods driven and their depth at each location, and include observations of weather and other phenomena that may affect test results. Describe measures taken to improve test results.
- F. Grounding system will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.
- H. Report measured ground resistances that exceed the following values:
- 1. Power and Lighting Equipment or System with Capacity of 500 kVA and Less: **10** ohms.
 - 2. Power and Lighting Equipment or System with Capacity of 500 to 1000 kVA: **5** ohms.
 - 3. Power and Lighting Equipment or System with Capacity More Than 1000 kVA: **5** ohms.
 - 4. Power Distribution Units or Panelboards Serving Electronic Equipment: **5** ohm(s).
 - 5. Substations and Pad-Mounted Equipment: **5** ohms.
 - 6. Manhole Grounds: **10** ohms.
- I. Excessive Ground Resistance: If resistance to ground exceeds specified values, notify Architect promptly and include recommendations to reduce ground resistance.

END OF SECTION 260526

SECTION 260529 - HANGERS AND SUPPORTS FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Steel slotted support systems.
- 2. Conduit and cable support devices.
- 3. Support for conductors in vertical conduit.
- 4. Structural steel for fabricated supports and restraints.
- 5. Mounting, anchoring, and attachment components, including powder-actuated fasteners, mechanical expansion anchors, concrete inserts, clamps, through bolts, toggle bolts, and hanger rods.
- 6. Fabricated metal equipment support assemblies.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for the following:
 - a. Slotted support systems, hardware, and accessories.
 - b. Clamps.
 - c. Hangers.
 - d. Sockets.
 - e. Eye nuts.
 - f. Fasteners.
 - g. Anchors.
 - h. Saddles.
 - i. Brackets.
- 2. Include rated capacities and furnished specialties and accessories.

- B. Shop Drawings: For fabrication and installation details for electrical hangers and support systems.

- 1. Hangers. Include product data for components.

2. Slotted support systems.
3. Equipment supports.
4. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.

C. Delegated-Design Submittal: For hangers and supports for electrical systems.

1. Include design calculations and details of hangers.
2. Include design calculations for seismic restraints.

1.4 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Reflected ceiling plan(s) and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Ductwork, piping, fittings, and supports.
3. Structural members to which hangers and supports will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Items penetrating finished ceiling, including the following:
 - a. Luminaires.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Projectors.

B. Seismic Qualification Data: Certificates, for hangers and supports for electrical equipment and systems, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Welding certificates.

1.5 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to **AWS D1.1/D1.1M**.

B. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M.
2. AWS D1.2/D1.2M.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design hanger and support system.
- B. Seismic Performance: Hangers and supports shall withstand the effects of earthquake motions determined according to **ASCE/SEI 7**.
 1. The term "withstand" means "the supported equipment and systems will remain in place without separation of any parts when subjected to the seismic forces specified **and the supported equipment and systems will be fully operational after the seismic event.**"
 2. Component Importance Factor: **1.5**.
- C. Surface-Burning Characteristics: Comply with ASTM E84; testing by a qualified testing agency. Identify products with appropriate markings of applicable testing agency.
 1. Flame Rating: Class 1.
 2. Self-extinguishing according to ASTM D635.

2.2 SUPPORT, ANCHORAGE, AND ATTACHMENT COMPONENTS

- A. Steel Slotted Support Systems: Preformed steel channels and angles with minimum **13/32-inch- (10-mm-)** diameter holes at a maximum of **8 inches (200 mm)** o.c. in at least one surface.
 1. **Approved Product Manufacturers:**
 - a. Allied Tube & Conduit.
 - b. Flex-Strut Inc.
 - c. Unistrut.
 2. Standard: Comply with MFMA-4 factory-fabricated components for field assembly.
 3. Material for Channel, Fittings, and Accessories: **Galvanized steel**.
 4. Channel Width: **1-5/8 inches (41.25 mm)**.
 5. Metallic Coatings: Hot-dip galvanized after fabrication and applied according to MFMA-4.
 6. Nonmetallic Coatings: Manufacturer's standard PVC, polyurethane, or polyester coating applied according to MFMA-4.
 7. Painted Coatings: Manufacturer's standard painted coating applied according to MFMA-4.
 8. Protect finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Conduit and Cable Support Devices: **Steel** hangers, clamps, and associated fittings, designed for types and sizes of raceway or cable to be supported.

- C. Support for Conductors in Vertical Conduit: Factory-fabricated assembly consisting of threaded body and insulating wedging plug or plugs for nonarmored electrical conductors or cables in riser conduits. Plugs shall have number, size, and shape of conductor gripping pieces as required to suit individual conductors or cables supported. Body shall be made of malleable iron.
- D. Structural Steel for Fabricated Supports and Restraints: ASTM A36/A36M steel plates, shapes, and bars; black and galvanized.
- E. Mounting, Anchoring, and Attachment Components: Items for fastening electrical items or their supports to building surfaces include the following:
 - 1. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete, steel, or wood, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Approved Product Manufacturers:
 - 1. Hilti Inc.
 - 2. ITW Ramset/Red Head.
 - 3. MKT Fastening, LLC.
 - 2. Mechanical-Expansion Anchors: Insert-wedge-type, **zinc-coated** steel, for use in hardened portland cement concrete, with tension, shear, and pullout capacities appropriate for supported loads and building materials where used.
 - a. Approved Product Manufacturers:
 - 1. Hilti Inc.
 - 2. ITW Ramset/Red Head.
 - 3. MKT Fastening, LLC.
 - 3. Concrete Inserts: Steel or malleable-iron, slotted support system units are similar to MSS Type 18 units and comply with MFMA-4 or MSS SP-58.
 - 4. Clamps for Attachment to Steel Structural Elements: MSS SP-58 units are suitable for attached structural element.
 - 5. Through Bolts: Structural type, hex head, and high strength. Comply with ASTM F3125/F3125M, **Grade A325** (Grade A325M).
 - 6. Toggle Bolts: **All**-steel springhead type.
 - 7. Hanger Rods: Threaded steel.

2.3 FABRICATED METAL EQUIPMENT SUPPORT ASSEMBLIES

- A. Description: Welded or bolted structural-steel shapes, shop or field fabricated to fit dimensions of supported equipment.
- B. Materials: Comply with requirements in Section 055000 "Metal Fabrications" for steel shapes and plates.

PART 3 - EXECUTION

3.1 APPLICATION

- A. Comply with the following standards for application and installation requirements of hangers and supports, except where requirements on Drawings or in this Section are stricter:
 - 1. NECA 1.
 - 2. NECA 101
 - 3. NECA 102.
 - 4. NECA 105.
 - 5. NECA 111.
- B. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping materials and installation for penetrations through fire-rated walls, ceilings, and assemblies.
- C. Comply with requirements for raceways and boxes specified in Section 260533 "Raceways and Boxes for Electrical Systems."
- D. Maximum Support Spacing and Minimum Hanger Rod Size for Raceways: Space supports for EMT, IMC, and RMC as **scheduled in NECA 1, where its Table 1 lists maximum spacings that are less than those stated in NFPA 70**. Minimum rod size shall be **3/8 inch (10 mm)** in diameter.
- E. Multiple Raceways or Cables: Install trapeze-type supports fabricated with steel slotted **or other** support system, sized so capacity can be increased by at least **25** percent in future without exceeding specified design load limits.
 - 1. Secure raceways and cables to these supports with **single-bolt conduit clamps**.
- F. Spring-steel clamps designed for supporting single conduits without bolts may be used for **1-1/2-inch (38-mm)** and smaller raceways serving branch circuits and communication systems above suspended ceilings, and for fastening raceways to trapeze supports.

3.2 SUPPORT INSTALLATION

- A. Comply with NECA 1 and NECA 101 for installation requirements except as specified in this article.
- B. Raceway Support Methods: In addition to methods described in NECA 1, **EMT** may be supported by openings through structure members, according to NFPA 70.
- C. Strength of Support Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static loads within specified loading limits. Minimum static design load used for strength determination shall be weight of supported components plus **200 lb (90 kg)**.

- D. Mounting and Anchorage of Surface-Mounted Equipment and Components: Anchor and fasten electrical items and their supports to building structural elements by the following methods unless otherwise indicated by code:
1. To Wood: Fasten with lag screws or through bolts.
 2. To New Concrete: Bolt to concrete inserts.
 3. To Masonry: Approved toggle-type bolts on hollow masonry units and expansion anchor fasteners on solid masonry units.
 4. To Existing Concrete: Expansion anchor fasteners.
 5. Instead of expansion anchors, powder-actuated driven threaded studs provided with lock washers and nuts may be used in existing standard-weight concrete **4 inches (100 mm)** thick or greater. Do not use for anchorage to lightweight-aggregate concrete or for slabs less than **4 inches (100 mm)** thick.
 6. To Steel: **Beam clamps (MSS SP-58, Type 19, 21, 23, 25, or 27), complying with MSS SP-69.**
 7. To Light Steel: Sheet metal screws.
 8. Items Mounted on Hollow Walls and Nonstructural Building Surfaces: Mount cabinets, panelboards, disconnect switches, control enclosures, pull and junction boxes, transformers, and other devices on slotted-channel racks attached to substrate.
- E. Drill holes for expansion anchors in concrete at locations and to depths that avoid the need for reinforcing bars.

3.3 INSTALLATION OF FABRICATED METAL SUPPORTS

- A. Comply with installation requirements in Section 055000 "Metal Fabrications" for site-fabricated metal supports.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor electrical materials and equipment.
- C. Field Welding: Comply with AWS D1.1/D1.1M.

3.4 CONCRETE BASES

- A. Construct concrete bases of dimensions indicated, but not less than **4 inches (100 mm)** larger in both directions than supported unit, and so anchors will be a minimum of 10 bolt diameters from edge of the base.
- B. Use **3000-psi (20.7-MPa)**, 28-day compressive-strength concrete. Concrete materials, reinforcement, and placement requirements are specified in Section 033000 "Cast-in-Place Concrete."
- C. Anchor equipment to concrete base as follows:
1. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.

2. Install anchor bolts to elevations required for proper attachment to supported equipment.
3. Install anchor bolts according to anchor-bolt manufacturer's written instructions.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 1. Apply paint by brush or spray to provide minimum dry film thickness of **2.0 mils (0.05 mm)**.
- B. Touchup: Comply with requirements in **Section 099113 "Exterior Painting"** and **Section 099600 "High-Performance Coatings"** for cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A780.

END OF SECTION 260529

SECTION 260533 - RACEWAYS AND BOXES FOR ELECTRICAL SYSTEMS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Metal conduits and fittings.
 - 2. Nonmetallic conduits and fittings.
 - 3. Metal wireways and auxiliary gutters.
 - 4. Surface raceways.
 - 5. Boxes, enclosures, and cabinets.
 - 6. Handholes and boxes for exterior underground cabling.

- B. Related Requirements:

- 1. Section 078413 "Penetration Firestopping" for firestopping at conduit and box entrances.
 - 2. Section 260543 "Underground Ducts and Raceways for Electrical Systems" for exterior ductbanks, manholes, and underground utility construction.
 - 3. Section 270528 "Pathways for Communications Systems" for conduits, wireways, surface pathways, innerduct, boxes, faceplate adapters, enclosures, cabinets, and handholes serving communications systems.

1.3 DEFINITIONS

- A. ARC: Aluminum rigid conduit.
- B. GRC: Galvanized rigid steel conduit.
- C. IMC: Intermediate metal conduit.

1.4 ACTION SUBMITTALS

- A. Product Data: For surface raceways, wireways and fittings, floor boxes, hinged-cover enclosures, and cabinets.
- B. Shop Drawings: For custom enclosures and cabinets. Include plans, elevations, sections, and attachment details.

- C. Samples: For **wireways and surface raceways** and for each color and texture specified, **12 inches (300 mm)** long.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Conduit routing plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of items involved:
1. Structural members in paths of conduit groups with common supports.
 2. HVAC and plumbing items and architectural features in paths of conduit groups with common supports.
- B. Qualification Data: For professional engineer.
- C. Seismic Qualification Data: Certificates, for enclosures, cabinets, and conduit racks and their mounting provisions, including those for internal components, from manufacturer.
1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
 4. Detailed description of conduit support devices and interconnections on which the certification is based and their installation requirements.
- D. Source quality-control reports.

PART 2 - PRODUCTS

2.1 METAL CONDUITS AND FITTINGS

- A. Metal Conduit:
1. Approved Product Manufacturers:
 - a. Allied Tube & Conduit.
 - b. Western Tube & Conduit.
 - c. Wheatland Tube Company.
 2. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 3. GRC: Comply with ANSI C80.1 and UL 6.
 4. ARC: Comply with ANSI C80.5 and UL 6A.
 5. IMC: Comply with ANSI C80.6 and UL 1242.
 6. PVC-Coated Steel Conduit: PVC-coated **rigid steel conduit**.
 - a. Comply with NEMA RN 1.
 - b. Coating Thickness: **0.040 inch (1 mm)**, minimum.

7. EMT: Comply with ANSI C80.3 and UL 797.
8. FMC: Comply with UL 1; **zinc-coated steel**.
9. LFMC: Flexible steel conduit with PVC jacket and complying with UL 360.

B. Metal Fittings:

1. Approved Product Manufacturers:
 - a. Allied Tube & Conduit.
 - b. Western Tube & Conduit.
 - c. Wheatland Tube Company.
2. Comply with NEMA FB 1 and UL 514B.
3. Listing and Labeling: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
4. Fittings, General: Listed and labeled for type of conduit, location, and use.
5. Conduit Fittings for Hazardous (Classified) Locations: Comply with UL 1203 and NFPA 70.
6. Fittings for EMT:
 - a. Material: **Steel**.
 - b. Type: **Compression**.
7. Expansion Fittings: PVC or steel to match conduit type, complying with UL 651, rated for environmental conditions where installed, and including flexible external bonding jumper.
8. Coating for Fittings for PVC-Coated Conduit: Minimum thickness of **0.040 inch (1 mm)**, with overlapping sleeves protecting threaded joints.

- C. Joint Compound for IMC, GRC, or ARC: Approved, as defined in NFPA 70, by authorities having jurisdiction for use in conduit assemblies, and compounded for use to lubricate and protect threaded conduit joints from corrosion and to enhance their conductivity.

2.2 NONMETALLIC CONDUITS AND FITTINGS

A. Nonmetallic Conduit:

1. Approved Product Manufacturers:
 - a. Anamet Electrical, Inc.
 - b. Cantex Inc.
 - c. Lamson & Sessions.
2. Listing and Labeling: Nonmetallic conduit shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
3. Fiberglass:
 - a. Comply with NEMA TC 14.
 - b. Comply with UL 2515 for aboveground raceways.
 - c. Comply with UL 2420 for belowground raceways.
4. ENT: Comply with NEMA TC 13 and UL 1653.

5. RNC: **Type EPC-40-PVC unless otherwise noted**, complying with NEMA TC 2 and UL 651 unless otherwise indicated.
6. LFNC: Comply with UL 1660.
7. Rigid HDPE: Comply with UL 651A.
8. Continuous HDPE: Comply with UL 651A.
9. Coilable HDPE: Preassembled with conductors or cables, and complying with ASTM D3485.
10. RTRC: Comply with UL 2515A and NEMA TC 14.

B. Nonmetallic Fittings:

1. Approved Product Manufacturers:
 - a. Anamet Electrical, Inc.
 - b. Cantex Inc.
 - c. Lamson & Sessions.
2. Fittings, General: Listed and labeled for type of conduit, location, and use.
3. Fittings for ENT and RNC: Comply with NEMA TC 3; match to conduit or tubing type and material.
 - a. Fittings for LFNC: Comply with UL 514B.
4. Solvents and Adhesives: As recommended by conduit manufacturer.

2.3 METAL WIREWAYS AND AUXILIARY GUTTERS

A. Approved Product Manufacturers:

1. B-Line.
2. Hoffman.
3. MonoSystems, Inc.

B. Description: Sheet metal, complying with UL 870 and NEMA 250, **Type 1** unless otherwise indicated, and sized according to NFPA 70.

1. Metal wireways installed outdoors shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

C. Fittings and Accessories: Include covers, couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.

D. Wireway Covers: **Screw-cover type** unless otherwise indicated.

E. Finish: Manufacturer's standard enamel finish.

2.4 SURFACE RACEWAYS

A. Listing and Labeling: Surface raceways and tele-power poles shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

- B. Surface Metal Raceways: Galvanized steel with snap-on covers complying with UL 5. **Manufacturer's standard enamel finish in color selected by Owner.**

1. Approved Product Manufacturers:
 - a. Wiremold.
 - b. Starline.

2.5 BOXES, ENCLOSURES, AND CABINETS

- A. Approved Product Manufacturers:
1. Hoffman.
 2. Milbank Manufacturing.
 3. Mono Systems Inc.
- B. General Requirements for Boxes, Enclosures, and Cabinets: Boxes, enclosures, and cabinets installed in wet locations shall be listed for use in wet locations.
- C. Sheet Metal Outlet and Device Boxes: Comply with NEMA OS 1 and UL 514A.
- D. Cast-Metal Outlet and Device Boxes: Comply with NEMA FB 1, **ferrous alloy** Type FD, with gasketed cover.
- E. Metal Floor Boxes:
1. Material: **Cast metal or sheet metal.**
 2. Type: **Fully adjustable.**
 3. Shape: Rectangular.
 4. Listing and Labeling: Metal floor boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- F. Luminaire Outlet Boxes: Nonadjustable, designed for attachment of luminaire weighing **50 lb (23 kg)**. Outlet boxes designed for attachment of luminaires weighing more than **50 lb (23 kg)** shall be listed and marked for the maximum allowable weight.
- G. Paddle Fan Outlet Boxes: Nonadjustable, designed for attachment of paddle fan weighing **70 lb (32 kg)**.
1. Listing and Labeling: Paddle fan outlet boxes shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- H. Small Sheet Metal Pull and Junction Boxes: NEMA OS 1.
- I. Cast-Metal Access, Pull, and Junction Boxes: Comply with NEMA FB 1 and UL 1773, **cast aluminum** with gasketed cover.
- J. Box extensions used to accommodate new building finishes shall be of same material as recessed box.

- K. Device Box Dimensions: **4 inches square by 2-1/8 inches deep (100 mm square by 60 mm deep).**
- L. Gangable boxes **are prohibited.**
- M. Hinged-Cover Enclosures: Comply with UL 50 and NEMA 250, **Type 1** with continuous-hinge cover with flush latch unless otherwise indicated.
 - 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
 - 2. Interior Panels: Steel; all sides finished with manufacturer's standard enamel.
- N. Cabinets:
 - 1. NEMA 250, **Type 1** galvanized-steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel.
 - 2. Hinged door in front cover with flush latch and concealed hinge.
 - 3. Key latch to match panelboards.
 - 4. Metal barriers to separate wiring of different systems and voltage.
 - 5. Accessory feet where required for freestanding equipment.
 - 6. Nonmetallic cabinets shall be listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

PART 3 - EXECUTION

3.1 RACEWAY APPLICATION

- A. Outdoors: Apply raceway products as specified below unless otherwise indicated:
 - 1. Exposed Conduit: **GRC** unless otherwise noted.
 - 2. Concealed Conduit, Aboveground: **EMT**.
 - 3. Underground Conduit: RNC, **Type EPC-40-PVC unless otherwise noted, direct burial unless otherwise noted.**
 - 4. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): **LFMC**.
 - 5. Boxes and Enclosures, Aboveground: NEMA 250, **Type 3R**.
- B. Indoors: Apply raceway products as specified below unless otherwise indicated:
 - 1. Exposed, Not Subject to Physical Damage: **EMT unless otherwise noted.**
 - 2. Exposed, Not Subject to Severe Physical Damage: **EMT**.
 - 3. Exposed and Subject to Severe Physical Damage: **GRC**. Raceway locations include the following:
 - a. Loading dock.
 - b. Corridors used for traffic of mechanized carts, forklifts, and pallet-handling units.
 - c. Mechanical rooms.
 - d. Gymnasiums.

4. Concealed in Ceilings and Interior Walls and Partitions: **EMT**.
 5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC, except use LFMC in damp or wet locations.
 6. Damp or Wet Locations: **GRC**.
 7. Boxes and Enclosures: NEMA 250, Type 1, except use NEMA 250, Type 4 **stainless steel** in institutional and commercial kitchens and damp or wet locations.
- C. Minimum Raceway Size: **3/4-inch (21-mm)** trade size.
- D. Raceway Fittings: Compatible with raceways and suitable for use and location.
1. Rigid and Intermediate Steel Conduit: Use threaded rigid steel conduit fittings unless otherwise indicated. Comply with NEMA FB 2.10.
 2. PVC Externally Coated, Rigid Steel Conduits: Use only fittings listed for use with this type of conduit. Patch and seal all joints, nicks, and scrapes in PVC coating after installing conduits and fittings. Use sealant recommended by fitting manufacturer and apply in thickness and number of coats recommended by manufacturer.
 3. EMT: Use **compression, steel** fittings. Comply with NEMA FB 2.10.
 4. Flexible Conduit: Use only fittings listed for use with flexible conduit. Comply with NEMA FB 2.20.
- E. Install nonferrous conduit or tubing for circuits operating above 60 Hz. Where aluminum raceways are installed for such circuits and pass through concrete, install in nonmetallic sleeve.
- F. Do not install aluminum conduits, boxes, or fittings in contact with concrete or earth.
- G. Install surface raceways only where indicated on Drawings.
- H. Do not install nonmetallic conduit where ambient temperature exceeds **120 deg F (49 deg C)**.

3.2 INSTALLATION

- A. Comply with requirements in Section 260529 "Hangers and Supports for Electrical Systems" for hangers and supports.
- B. Comply with NECA 1 and NECA 101 for installation requirements except where requirements on Drawings or in this article are stricter. Comply with NECA 102 for aluminum conduits. Comply with NFPA 70 limitations for types of raceways allowed in specific occupancies and number of floors.
- C. Do not install raceways or electrical items on any "explosion-relief" walls or rotating equipment.
- D. Do not fasten conduits onto the bottom side of a metal deck roof.
- E. Keep raceways at least **6 inches (150 mm)** away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.

- F. Complete raceway installation before starting conductor installation.
- G. Arrange stub-ups so curved portions of bends are not visible above finished slab.
- H. Install no more than the equivalent of three 90-degree bends in any conduit run except for control wiring conduits, for which fewer bends are allowed. Support within **12 inches (300 mm)** of changes in direction.
- I. Make bends in raceway using large-radius preformed ells. Field bending shall be according to NFPA 70 minimum radii requirements. Use only equipment specifically designed for material and size involved.
- J. Conceal conduit within finished walls, ceilings, and floors unless otherwise indicated. Install conduits parallel or perpendicular to building lines.
- K. Support conduit within **12 inches (300 mm)** of enclosures to which attached.
- L. Raceways Embedded in Slabs:
 - 1. Run conduit larger than **1-inch (27-mm)** trade size, parallel or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support. Secure raceways to reinforcement at maximum **10-foot (3-m)** intervals.
 - 2. Arrange raceways to cross building expansion joints at right angles with expansion fittings.
 - 3. Arrange raceways to keep a minimum of **2 inches (50 mm)** of concrete cover in all directions.
 - 4. Do not embed threadless fittings in concrete unless specifically approved by Architect for each specific location.
- M. Stub-Ups to Above Recessed Ceilings:
 - 1. Use EMT, IMC, or RMC for raceways.
 - 2. Use a conduit bushing or insulated fitting to terminate stub-ups not terminated in hubs or in an enclosure.
- N. Threaded Conduit Joints, Exposed to Wet, Damp, Corrosive, or Outdoor Conditions: Apply listed compound to threads of raceway and fittings before making up joints. Follow compound manufacturer's written instructions.
- O. Coat field-cut threads on PVC-coated raceway with a corrosion-preventing conductive compound prior to assembly.
- P. Raceway Terminations at Locations Subject to Moisture or Vibration: Use insulating bushings to protect conductors including conductors smaller than No. 4 AWG.
- Q. Terminate threaded conduits into threaded hubs or with locknuts on inside and outside of boxes or cabinets. Install bushings on conduits up to **1-1/4-inch (35mm)** trade size and insulated throat metal bushings on **1-1/2-inch (41-mm)** trade size and larger conduits terminated with locknuts. Install insulated throat metal grounding bushings on service conduits.

- R. Install raceways square to the enclosure and terminate at enclosures with locknuts. Install locknuts hand tight plus 1/4 turn more.
- S. Do not rely on locknuts to penetrate nonconductive coatings on enclosures. Remove coatings in the locknut area prior to assembling conduit to enclosure to assure a continuous ground path.
- T. Cut conduit perpendicular to the length. For conduits **2-inch (53-mm)** trade size and larger, use roll cutter or a guide to make cut straight and perpendicular to the length.
- U. Install pull wires in empty raceways. Use polypropylene or monofilament plastic line with not less than **200-lb (90-kg)** tensile strength. Leave at least **12 inches (300 mm)** of slack at each end of pull wire. Cap underground raceways designated as spare above grade alongside raceways in use.
- V. Surface Raceways:
 - 1. Install surface raceway with a minimum **2-inch (50-mm)** radius control at bend points.
 - 2. Secure surface raceway with screws or other anchor-type devices at intervals not exceeding **48 inches (1200 mm)** and with no less than two supports per straight raceway section. Support surface raceway according to manufacturer's written instructions. Tape and glue are not acceptable support methods.
- W. Install raceway sealing fittings at accessible locations according to NFPA 70 and fill them with listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings according to NFPA 70.
- X. Install devices to seal raceway interiors at accessible locations. Locate seals so no fittings or boxes are between the seal and the following changes of environments. Seal the interior of all raceways at the following points:
 - 1. Where conduits pass from warm to cold locations, such as boundaries of refrigerated spaces.
 - 2. Where an underground service raceway enters a building or structure.
 - 3. Conduit extending from interior to exterior of building.
 - 4. Conduit extending into pressurized duct and equipment.
 - 5. Conduit extending into pressurized zones that are automatically controlled to maintain different pressure set points.
 - 6. Where otherwise required by NFPA 70.
- Y. Comply with manufacturer's written instructions for solvent welding RNC and fittings.
- Z. Expansion-Joint Fittings:
 - 1. Install in each run of aboveground RNC that is located where environmental temperature change may exceed **30 deg F (17 deg C)** and that has straight-run length that exceeds **25 feet (7.6 m)**. Install in each run of aboveground RMC **and EMT** conduit that is located where environmental temperature change may exceed **100 deg F (55 deg C)** and that has straight-run length that exceeds **100 feet (30 m)**.

2. Install type and quantity of fittings that accommodate temperature change listed for each of the following locations:
 - a. Outdoor Locations Not Exposed to Direct Sunlight: **125 deg F (70 deg C)** temperature change.
 - b. Outdoor Locations Exposed to Direct Sunlight: **155 deg F (86 deg C)** temperature change.
 - c. Indoor Spaces Connected with Outdoors without Physical Separation: **125 deg F (70 deg C)** temperature change.
 - d. Attics: **135 deg F (75 deg C)** temperature change.
 3. Install fitting(s) that provide expansion and contraction for at least **0.00041 inch per foot of length of straight run per deg F (0.06 mm per meter of length of straight run per deg C)** of temperature change for PVC conduits. Install fitting(s) that provide expansion and contraction for at least **0.000078 inch per foot of length of straight run per deg F (0.0115 mm per meter of length of straight run per deg C)** of temperature change for metal conduits.
 4. Install expansion fittings at all locations where conduits cross building or structure expansion joints.
 5. Install each expansion-joint fitting with position, mounting, and piston setting selected according to manufacturer's written instructions for conditions at specific location at time of installation. Install conduit supports to allow for expansion movement.
- AA. Flexible Conduit Connections: Comply with NEMA RV 3. Use a maximum of **36 inches (915 mm)** of flexible conduit for **recessed and semirecessed luminaires**, equipment subject to vibration, noise transmission, or movement; and for transformers and motors.
1. Use LFMC in damp or wet locations subject to severe physical damage.
 2. Use LFMC in damp or wet locations not subject to severe physical damage.
- BB. Mount boxes at heights indicated on Drawings. If mounting heights of boxes are not individually indicated, give priority to ADA requirements. Install boxes with height measured to **center** of box unless otherwise indicated.
- CC. Recessed Boxes in Masonry Walls: Saw-cut opening for box in center of cell of masonry block, and install box flush with surface of wall. Prepare block surfaces to provide a flat surface for a raintight connection between box and cover plate or supported equipment and box.
- DD. Horizontally separate boxes mounted on opposite sides of walls so they are not in the same vertical channel.
- EE. Locate boxes so that cover or plate will not span different building finishes.
- FF. Support boxes of three gangs or more from more than one side by spanning two framing members or mounting on brackets specifically designed for the purpose.
- GG. Fasten junction and pull boxes to or support from building structure. Do not support boxes by conduits.
- HH. Set metal floor boxes level and flush with finished floor surface.

- II. Set nonmetallic floor boxes level. Trim after installation to fit flush with finished floor surface.

3.3 SLEEVE AND SLEEVE-SEAL INSTALLATION FOR ELECTRICAL PENETRATIONS

- A. Install sleeves and sleeve seals at penetrations of exterior floor and wall assemblies. Comply with requirements in Section 260544 "Sleeves and Sleeve Seals for Electrical Raceways and Cabling."

3.4 FIRESTOPPING

- A. Install firestopping at penetrations of fire-rated floor and wall assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 PROTECTION

- A. Protect coatings, finishes, and cabinets from damage and deterioration.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC coatings or paint finishes with matching touchup coating recommended by manufacturer.

END OF SECTION 260533

SECTION 262726 - WIRING DEVICES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Standard-grade receptacles, 125 V, **20 A**.
 - 2. GFCI receptacles, 125 V, 20 A.
 - 3. Twist-locking receptacles.
 - 4. Pendant cord-connector devices.
 - 5. Cord and plug sets.
 - 6. Toggle switches, 120/277 V, **20 A**.
 - 7. Wall-box dimmers.
 - 8. Wall plates.
 - 9. Prefabricated multioutlet assemblies.

1.3 DEFINITIONS

- A. AFCI: Arc-fault circuit interrupter.
- B. BAS: Building automation system.
- C. EMI: Electromagnetic interference.
- D. GFCI: Ground-fault circuit interrupter.
- E. Pigtail: Short lead used to connect a device to a branch-circuit conductor.
- F. RFI: Radio-frequency interference.
- G. SPD: Surge protective device.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: List of legends and description of materials and process used for premarking wall plates.

- C. Samples: One for each type of device and wall plate specified, in each color specified.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For wiring devices to include in all manufacturers' packing-label warnings and instruction manuals that include labeling conditions.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Service/Power Poles: **One for every 10**, but no fewer than **one**.
 - 2. Floor Service-Outlet Assemblies: **One for every 10**, but no fewer than **one**.
 - 3. Poke-Through, Fire-Rated Closure Plugs: **One for every five** floor service outlets installed, but no fewer than **two**.

PART 2 - PRODUCTS

2.1 GENERAL WIRING-DEVICE REQUIREMENTS

- A. Wiring Devices, Components, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and use.
- B. Comply with NFPA 70.
- C. RoHS compliant.
- D. Comply with NEMA WD 1.
- E. Devices that are manufactured for use with modular plug-in connectors may be substituted under the following conditions:
 - 1. Connectors shall comply with UL 2459 and shall be made with stranding building wire.
 - 2. Devices shall comply with requirements in this Section.
- F. Devices for Owner-Furnished Equipment:
 - 1. Receptacles: Match plug configurations.
 - 2. Cord and Plug Sets: Match equipment requirements.
- G. Device Color:

1. Wiring Devices Connected to Normal Power System: **Brown** unless otherwise indicated or required by NFPA 70 or device listing.
 2. Wiring Devices Connected to Essential Electrical System: **Red**.
- H. Wall Plate Color: For plastic covers, match device color.
- I. Source Limitations: Obtain each type of wiring device and associated wall plate from single source from single manufacturer.

2.2 STANDARD-GRADE RECEPTACLES, 125 V, 20 A

A. Duplex Receptacles, 125 V, 20 A:

1. Approved Manufacturers:
 - a. Arrow Hart.
2. Description: Two pole, three wire, and self-grounding.
3. Configuration: NEMA WD 6, Configuration 5-20R.
4. Standards: Comply with UL 498 and FS W-C-596.
5. Marking: Listed and labeled as complying with NFPA 70, "Tamper-Resistant Receptacles" Article.

B. Weather-Resistant Duplex Receptacle, 125 V, 20 A:

1. Approved Manufacturers:
 - a. Arrow Hart
2. Description: Two pole, three wire, and self-grounding. Integral shutters that operate only when a plug is inserted in the receptacle. Square face.
3. Configuration: NEMA WD 6, Configuration 5-20R.
4. Standards: Comply with UL 498.
5. Marking: Listed and labeled as complying with NFPA 70, "Receptacles in Damp or Wet Locations" Article.

2.3 GFCI RECEPTACLES, 125 V, 20 A

A. Duplex GFCI Receptacles, 125 V, 20 A:

1. Approved Manufacturers:
 - a. Arrow Hart
2. Description: Integral GFCI with "Test" and "Reset" buttons and LED indicator light. Two pole, three wire, and self-grounding.
3. Configuration: NEMA WD 6, Configuration 5-20R.
4. Type: **Non-feed** through.
5. Standards: Comply with UL 498, UL 943 Class A, and FS W-C-596.

2.4 TWIST-LOCKING RECEPTACLES

A. Twist-Lock, Single Receptacles, 120 V, 20 A:

1. Approved Manufacturers:
 - a. Arrow Hart
 2. Configuration: NEMA WD 6, Configuration L5-20R.
 3. Standards: Comply with UL 498.
- B. Twist-Lock, Single Receptacles, 250 V, 20 A:
1. Approved Manufacturers:
 - a. Arrow Hart
 2. Configuration: NEMA WD 6, Configuration L6-20R.
 3. Standards: Comply with UL 498.
- C. Twist-Lock, Single Receptacles, 277 V, 20 A:
1. Approved Manufacturers:
 - a. Arrow Hart
 2. Configuration: NEMA WD 6, Configuration L7-20R.
 3. Standards: Comply with UL 498.

2.5 PENDANT CORD-CONNECTOR DEVICES

- A. Description: Matching, locking-type plug and receptacle body connector, heavy-duty grade.
1. Approved Manufacturers:
 - a. Arrow Hart
- B. Configuration: NEMA WD 6, Configurations L5-20P and L5-20R.
- C. Body: Nylon, with screw-open, cable-gripping jaws and provision for attaching external cable grip.
- D. External Cable Grip: Woven wire-mesh type made of high-strength, galvanized-steel wire strand, matched to cable diameter, and with attachment provision designed for corresponding connector.
- E. Standards: Comply with FS W-C-596.

2.6 CORD AND PLUG SETS

- A. Match voltage and current ratings and number of conductors to requirements of equipment being connected.
- B. Cord: Rubber-insulated, stranded-copper conductors, with Type SOW-A jacket; with green-insulated grounding conductor and ampacity of at least 130 percent of the equipment rating.
- C. Plug: Nylon body and integral cable-clamping jaws. Match cord and receptacle type for connection.

2.7 TOGGLE SWITCHES, 120/277 V, 20 A

A. Single-Pole Switches, 120/277 V, 20 A:

1. Approved Manufacturers:
 - a. Arrow Hart
2. Standards: Comply with UL 20 and FS W-S-896.

B. Antimicrobial, Single-Pole Switches, 120/277 V, 20 A:

1. Approved Manufacturers:
 - a. Arrow Hart
2. Description: Contact surfaces treated with a coating that kills 99.9 percent of certain common bacteria within two hours when regularly and properly cleaned.
3. Standards: Comply with UL 20 and FS W-S-896.

C. Two-Pole Switches, 120/277 V, 20 A:

1. Approved Manufacturers:
 - a. Arrow Hart
2. Comply with UL 20 and FS W-S-896.

D. Antimicrobial, Double-Pole Switches, 120/277 V, 20 A :

1. Approved Manufacturers:
 - a. Arrow Hart
2. Description: Contact surfaces treated with a coating that kills 99.9 percent of certain common bacteria within two hours when regularly and properly cleaned.
3. Standards: Comply with UL 20 and FS W-S-896.

E. Three-Way Switches, 120/277 V, 20 A:

1. Approved Manufacturers:
 - a. Arrow Hart
2. Comply with UL 20 and FS W-S-896.

F. Antimicrobial, Three-Way Switches, 120/277 V, 20 A.

1. Approved Manufacturers:
 - a. Arrow Hart
2. Description: Contact surfaces treated with a coating that kills 99.9 percent of certain common bacteria within two hours when regularly and properly cleaned.
3. Standards: Comply with UL 20 and FS W-S-896.

G. Four-Way Switches, 120/277 V, 20 A:

1. Approved Manufacturers:
 - a. Arrow Hart
2. Standards: Comply with UL 20 and FS W-S-896.

H. Pilot-Light, Single-Pole Switches: 120/277 V, 20 A.

1. Approved Manufacturers:
 - a. Arrow Hart
 2. Description: Illuminated when switch is **[on]** **[off]**.
 3. Standards: Comply with UL 20 and FS W-S-896.
- I. Lighted Single-Pole Switches, 120/277 V, 20 A:
1. Approved Manufacturers:
 - a. Arrow Hart
 2. Description: Handle illuminated when switch is **[on]** **[off]**.
 3. Standards: Comply with NEMA WD 1, UL 20, and FS W-S-896.
- J. Key-Operated, Single-Pole Switches, 120/277 V, 20 A:
1. Approved Manufacturers:
 - a. Arrow Hart
 2. Description: Factory-supplied key in lieu of switch handle.
 3. Standards: Comply with UL 20 and FS W-S-896.
- K. Single-Pole, Double-Throw, Momentary-Contact, Center-off Switches, 120/277 V, 20 A
1. Approved Manufacturers:
 - a. Arrow Hart
 2. Description: For use with mechanically held lighting contactors.
 3. Standards: Comply with NEMA WD 1, UL 20, and FS W-S-896.
- L. Key-Operated, Single-Pole, Double-Throw, Momentary-Contact, Center-off Switches, 120/277 V, 20 A:
1. Approved Manufacturers:
 - a. Arrow Hart
 2. Description: For use with mechanically held lighting contactors, with factory-supplied key in lieu of switch handle.
 3. Standards: Comply with NEMA WD 1, UL 20, and FS W-S-896.
- 2.8 WALL PLATES
- A. Single Source: Obtain wall plates from same manufacturer of wiring devices.
- B. Single and combination types shall match corresponding wiring devices.
1. Plate-Securing Screws: Metal with head color to match plate finish.
 2. Material for Finished Spaces: **0.035-inch- (1-mm-) thick, satin-finished, Type 302 stainless steel.**
 3. Material for Unfinished Spaces: **Galvanized steel.**
 4. Material for Damp Locations: **Cast aluminum** with spring-loaded lift cover, and listed and labeled for use in wet and damp locations.

- C. Wet-Location, Weatherproof Cover Plates: NEMA 250, complying with Type 3R, weather-resistant, **die-cast aluminum** with lockable cover.
- D. Antimicrobial Cover Plates:
 - 1. Contact surfaces treated with a coating that kills 99.9 percent of certain common bacteria within two hours when regularly and properly cleaned.
 - 2. Tarnish resistant.

2.9 PREFABRICATED MULTIOUTLET ASSEMBLIES

- A. Description: Two-piece surface metal raceway, with factory-wired multioutlet harness.
- B. Approved Manufacturers:
 - 1. Wiremold.
- C. Components shall be products from single manufacturer designed for use as a complete, matching assembly of raceways and receptacles.
- D. Raceway Material: **Metal, with manufacturer's standard finish.**
- E. Multioutlet Harness:
 - 1. Receptacles: 20-A, 125-V, NEMA WD 6 Configuration 5-20R receptacles complying with NEMA WD 1, UL 498, and FS W-C-596.
 - 2. Receptacle Spacing: **9 inches (230 mm).**
 - 3. Wiring: No. 12 AWG solid, Type THHN copper, **two circuit, connecting alternating receptacles.**

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Comply with NECA 1, including mounting heights listed in that standard, unless otherwise indicated.
- B. Coordination with Other Trades:
 - 1. Protect installed devices and their boxes. Do not place wall finish materials over device boxes, and do not cut holes for boxes with routers that are guided by riding against outside of boxes.
 - 2. Keep outlet boxes free of plaster, drywall joint compound, mortar, cement, concrete, dust, paint, and other material that may contaminate the raceway system, conductors, and cables.
 - 3. Install device boxes in brick or block walls so that the cover plate does not cross a joint unless the joint is troweled flush with the face of the wall.
 - 4. Install wiring devices after all wall preparation, including painting, is complete.

C. Conductors:

1. Do not strip insulation from conductors until right before they are spliced or terminated on devices.
2. Strip insulation evenly around the conductor using tools designed for the purpose. Avoid scoring or nicking of solid wire or cutting strands from stranded wire.
3. The length of free conductors at outlets for devices shall comply with NFPA 70, Article 300, without pigtails.
4. Existing Conductors:
 - a. Cut back and pigtail, or replace all damaged conductors.
 - b. Straighten conductors that remain and remove corrosion and foreign matter.
 - c. Pigtail existing conductors is permitted, provided the outlet box is large enough.

D. Device Installation:

1. Replace devices that have been in temporary use during construction and that were installed before building finishing operations were complete.
2. Keep each wiring device in its package or otherwise protected until it is time to connect conductors.
3. Do not remove surface protection, such as plastic film and smudge covers, until the last possible moment.
4. Connect devices to branch circuits using pigtails that are not less than **8 inches (203 mm)** in length.
5. When there is a choice, use side wiring with binding-head screw terminals. Wrap solid conductor tightly clockwise, two-thirds to three-fourths of the way around terminal screw.
6. Use a torque screwdriver when a torque is recommended or required by manufacturer.
7. When conductors larger than No. 12 AWG are installed on 15- or 20-A circuits, splice No. 12 AWG pigtails for device connections.
8. Tighten unused terminal screws on the device.
9. When mounting into metal boxes, remove the fiber or plastic washers used to hold device-mounting screws in yokes, allowing metal-to-metal contact.

E. Receptacle Orientation:

1. Install ground pin of vertically mounted receptacles **up**, and on horizontally mounted receptacles to the **right**.
2. Install hospital-grade receptacles in patient-care areas with the ground pin or neutral blade at the top.

F. Device Plates: Do not use oversized or extra-deep plates. Repair wall finishes and remount outlet boxes when standard device plates do not fit flush or do not cover rough wall opening.

G. Dimmers:

1. Install dimmers within terms of their listing.
2. Verify that dimmers used for fan-speed control are listed for that application.
3. Install unshared neutral conductors on line and load side of dimmers according to manufacturers' device, listing conditions in the written instructions.

- H. Arrangement of Devices: Unless otherwise indicated, mount flush, with long dimension vertical and with grounding terminal of receptacles on top. Group adjacent switches under single, multigang wall plates.
- I. Adjust locations of floor service outlets and service poles to suit arrangement of partitions and furnishings.

3.2 GFCI RECEPTACLES

- A. Install non-feed-through GFCI receptacles where protection of downstream receptacles is not required.

3.3 IDENTIFICATION

- A. Comply with Section 260553 "Identification for Electrical Systems."
- B. Identify each receptacle with panelboard identification and circuit number. Use hot, stamped, or engraved machine printing with **black**-filled lettering on face of plate, and durable wire markers or tags inside outlet boxes.
- C. Essential Electrical System: Mark receptacles supplied from the essential electrical system to allow easy identification using a self-adhesive label.

3.4 FIELD QUALITY CONTROL

- A. Test Instruments: Use instruments that comply with UL 1436.
- B. Test Instrument for Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.
- C. Perform the following tests and inspections:
 - 1. In healthcare facilities, prepare reports that comply with NFPA 99.
 - 2. Test Instruments: Use instruments that comply with UL 1436.
 - 3. Test Instrument for Receptacles: Digital wiring analyzer with digital readout or illuminated digital-display indicators of measurement.
- D. Tests for Receptacles:
 - 1. Line Voltage: Acceptable range is 105 to 132 V.
 - 2. Percent Voltage Drop under 15-A Load: A value of 6 percent or higher is unacceptable.
 - 3. Ground Impedance: Values of up to 2 ohms are acceptable.
 - 4. GFCI Trip: Test for tripping values specified in UL 1436 and UL 943.
 - 5. Using the test plug, verify that the device and its outlet box are securely mounted.
 - 6. Tests shall be diagnostic, indicating damaged conductors, high resistance at the circuit breaker, poor connections, inadequate fault-current path, defective devices, or similar

problems. Correct circuit conditions, remove malfunctioning units and replace with new ones, and retest as specified above.

- E. Test straight-blade for the retention force of the grounding blade according to NFPA 99. Retention force shall be not less than 4 oz. (115 g).
- F. Wiring device will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

END OF SECTION 262726

SECTION 262816 - ENCLOSED SWITCHES AND CIRCUIT BREAKERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Fusible switches.
 - 2. Nonfusible switches.
 - 3. Receptacle switches.
 - 4. Shunt trip switches.
 - 5. Molded-case circuit breakers (MCCBs).
 - 6. Enclosures.

1.3 DEFINITIONS

- A. NC: Normally closed.
- B. NO: Normally open.
- C. SPDT: Single pole, double throw.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of enclosed switch, circuit breaker, accessory, and component indicated. Include nameplate ratings, dimensioned elevations, sections, weights, and manufacturers' technical data on features, performance, electrical characteristics, ratings, accessories, and finishes.
 - 1. Enclosure types and details for types other than NEMA 250, Type 1.
 - 2. Current and voltage ratings.
 - 3. Short-circuit current ratings (interrupting and withstand, as appropriate).
 - 4. Include evidence of a nationally recognized testing laboratory (NRTL) listing for series rating of installed devices.
 - 5. Detail features, characteristics, ratings, and factory settings of individual overcurrent protective devices, accessories, and auxiliary components.
 - 6. Include time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device. Provide in **PDF** electronic format.

B. Shop Drawings: For enclosed switches and circuit breakers.

1. Include plans, elevations, sections, details, and attachments to other work.
2. Include wiring diagrams for power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified testing agency.

B. Seismic Qualification Data: Certificates, for enclosed switches and circuit breakers, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

C. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For enclosed switches and circuit breakers to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Manufacturer's written instructions for testing and adjusting enclosed switches and circuit breakers.
 - b. Time-current coordination curves (average melt) for each type and rating of overcurrent protective device; include selectable ranges for each type of overcurrent protective device. Provide in **PDF** electronic format.

1.7 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fuses: Equal to **10** percent of quantity installed for each size and type, but no fewer than **three** of each size and type.
2. Fuse Pullers: **Two** for each size and type.

1.8 QUALITY ASSURANCE

A. Testing Agency Qualifications: Accredited by NETA.

1. Testing Agency's Field Supervisor: Currently certified by NETA to supervise on-site testing.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation under the following conditions unless otherwise indicated:
 1. Ambient Temperature: Not less than **minus 22 deg F (minus 30 deg C)** and not exceeding **104 deg F (40 deg C)**.
 2. Altitude: Not exceeding **6600 feet (2010 m)**.

1.10 WARRANTY

- A. Manufacturer's Warranty: Manufacturer and Installer agree to repair or replace components that fail in materials or workmanship within specified warranty period.
 1. Warranty Period: **One** year(s) from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Enclosed switches and circuit breakers shall withstand the effects of earthquake motions determined according to **ASCE/SEI 7**.
 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified **and the unit will be fully operational after the seismic event.**"

2.2 GENERAL REQUIREMENTS

- A. Source Limitations: Obtain enclosed switches and circuit breakers, overcurrent protective devices, components, and accessories, within same product category, from single manufacturer.
- B. Product Selection for Restricted Space: Drawings indicate maximum dimensions for enclosed switches and circuit breakers, including clearances between enclosures, and adjacent surfaces and other items. Comply with indicated maximum dimensions.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended location and application.
- D. Comply with NFPA 70.

2.3 FUSIBLE SWITCHES

- A. Approved Manufacturers:
 - 1. Eaton Corporation.
- B. Type HD, Heavy Duty:
 - 1. **Single** throw.
 - 2. **Three** pole.
 - 3. **600-V** ac.
 - 4. **1200 A and smaller**.
 - 5. UL 98 and NEMA KS 1, horsepower rated, with clips or bolt pads to accommodate **indicated** fuses.
 - 6. Lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Class R Fuse Kit unless otherwise noted: Provides rejection of other fuse types when Class R fuses are specified.
 - 4. Hookstick Handle: Allows use of a hookstick to operate the handle.
 - 5. Lugs: **Mechanical** type, suitable for number, size, and conductor material.
 - 6. Service-Rated Switches: Labeled for use as service equipment.

2.4 NONFUSIBLE SWITCHES

- A. Approved Manufacturers:
 - 1. Eaton Corporation.
- B. Type HD, Heavy Duty, Three Pole, Single Throw, **600-V** ac, 1200 A and Smaller: UL 98 and NEMA KS 1, horsepower rated, lockable handle with capability to accept three padlocks, and interlocked with cover in closed position.
- C. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Hookstick Handle: Allows use of a hookstick to operate the handle.
 - 4. Lugs: **Mechanical** type, suitable for number, size, and conductor material.
 - 5. Service-Rated Switches: Labeled for use as service equipment.

2.5 RECEPTACLE SWITCHES

- A. Approved Manufacturers:
 - 1. Eaton Corporation.
- B. Type HD, Heavy-Duty, Three Pole, Single-Throw Fusible Switch: **600-V** ac, **30 A** unless otherwise noted; UL 98 and NEMA KS 1; horsepower rated, with clips or bolt pads to accommodate **indicated** fuses; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- C. Type HD, Heavy-Duty, Three Pole, Single-Throw Nonfusible Switch: **600-V** ac, **30 A** unless otherwise noted; UL 98 and NEMA KS 1; horsepower rated, lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- D. Interlocking Linkage: Provided between the receptacle and switch mechanism to prevent inserting or removing plug while switch is in the on position, inserting any plug other than specified, and turning switch on if an incorrect plug is inserted or correct plug has not been fully inserted into the receptacle.
- E. Receptacle: Polarized, three-phase, four-wire receptacle (fourth wire connected to enclosure ground lug).
- F. Accessories:
 - 1. Equipment Ground Kit: Internally mounted and labeled for copper and aluminum ground conductors.
 - 2. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
 - 3. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
 - 4. Hookstick Handle: Allows use of a hookstick to operate the handle.
 - 5. Lugs: **Mechanical** type, suitable for number, size, and conductor material.
 - 6. Service-Rated Switches: Labeled for use as service equipment.

2.6 SHUNT TRIP SWITCHES

- A. Approved Manufacturers:
 - 1. Bussmann.
- B. General Requirements: Comply with **ASME A17.1**, UL 50, and UL 98, with Class J fuse block and 200-kA interrupting and short-circuit current rating.
- C. Type HD, Heavy-Duty, Three Pole, Single-Throw Fusible Switch: **600-V** ac unless otherwise noted, **30 A** unless otherwise noted; UL 98 and NEMA KS 1; integral shunt trip mechanism; horsepower rated, with clips or bolt pads to accommodate **indicated** fuses; lockable handle with capability to accept three padlocks; interlocked with cover in closed position.
- D. Control Circuit: 120-V ac; obtained from **integral control power transformer, with primary and secondary fuses**, with a control power **transformer** of enough capacity to operate shunt trip, pilot, indicating and control devices.

E. Accessories:

1. Oiltight key switch for key-to-test function.
2. Oiltight **red** ON pilot light.
3. Isolated neutral lug; **100** percent rating.
4. Mechanically interlocked auxiliary contacts that change state when switch is opened and closed.
5. Form C alarm contacts that change state when switch is tripped.
6. Three-pole, double-throw, fire-safety and alarm relay; **120-V ac** coil voltage.
7. Three-pole, double-throw, fire-alarm voltage monitoring relay complying with NFPA 72.
8. Neutral Kit: Internally mounted; insulated, capable of being grounded and bonded; labeled for copper and aluminum neutral conductors.
9. Isolated Ground Kit: Internally mounted; insulated, labeled for copper and aluminum neutral conductors.
10. Class R Fuse Kit: Provides rejection of other fuse types when Class R fuses are specified.
11. Auxiliary Contact Kit: **One** NO/NC (Form "C") auxiliary contact(s), arranged to activate before switch blades open. Contact rating **-120-V ac**.
12. Hookstick Handle: Allows use of a hookstick to operate the handle.
13. Lugs: **Mechanical** type, suitable for number, size, and conductor material.
14. Service-Rated Switches: Labeled for use as service equipment.

2.7 MOLDED-CASE CIRCUIT BREAKERS

A. Approved Manufacturers:

1. Eaton Corporation.

- B. Circuit breakers shall be constructed using glass-reinforced insulating material. Current carrying components shall be completely isolated from the handle and the accessory mounting area.
- C. Circuit breakers shall have a toggle operating mechanism with common tripping of all poles, which provides quick-make, quick-break contact action. The circuit-breaker handle shall be over center, be trip free, and reside in a tripped position between on and off to provide local trip indication. Circuit-breaker escutcheon shall be clearly marked on and off in addition to providing international I/O markings. Equip circuit breaker with a push-to-trip button, located on the face of the circuit breaker to mechanically operate the circuit-breaker tripping mechanism for maintenance and testing purposes.
- D. The maximum ampere rating and UL, IEC, or other certification standards with applicable voltage systems and corresponding interrupting ratings shall be clearly marked on face of circuit breaker. Circuit breakers shall be **100 percent rated**. [**Circuit breaker/circuit breaker** combinations for series connected interrupting ratings shall be listed by UL as recognized component combinations.
- E. MCCBs shall be equipped with a device for locking in the isolated position.
- F. Lugs shall be suitable for **140 deg F (60 deg C)** rated wire on **125-A circuit breakers and below**] [**167 deg F (75 deg C)** rated wire.

- G. Standard: Comply with UL 489 with interrupting capacity to comply with available fault currents.
- H. Thermal-Magnetic Circuit Breakers: Inverse time-current thermal element for low-level overloads and instantaneous magnetic trip element for short circuits. Adjustable magnetic trip setting for circuit-breaker frame sizes 250 A and larger.
- I. Adjustable, Instantaneous-Trip Circuit Breakers: Magnetic trip element with front-mounted, field-adjustable trip setting.
- J. Electronic Trip Circuit Breakers: Field-replaceable rating plug, rms sensing, with the following field-adjustable settings:
 - 1. Instantaneous trip.
 - 2. Long- and short-time pickup levels.
 - 3. Long- and short-time time adjustments.
 - 4. Ground-fault pickup level, time delay, and I-squared t response.
- K. Current-Limiting Circuit Breakers: Frame sizes 400 A and smaller, and let-through ratings less than NEMA FU 1, RK-5.
- L. Integrally Fused Circuit Breakers: Thermal-magnetic trip element with integral limiter-style fuse listed for use with circuit breaker and trip activation on fuse opening or on opening of fuse compartment door.
- M. Ground-Fault Circuit-Interrupter (GFCI) Circuit Breakers: Single- and two-pole configurations with Class A ground-fault protection (6-mA trip).
- N. Ground-Fault Equipment-Protection (GFEP) Circuit Breakers: With Class B ground-fault protection (30-mA trip).
- O. Features and Accessories:
 - 1. Standard frame sizes, trip ratings, and number of poles.
 - 2. Lugs: **Mechanical** type, suitable for number, size, trip ratings, and conductor material.
 - 3. Application Listing: Appropriate for application; Type SWD for switching fluorescent lighting loads; Type HID for feeding fluorescent and high-intensity discharge lighting circuits.
 - 4. Ground-Fault Protection: Comply with UL 1053; **integrally mounted, self-powered** type with mechanical ground-fault indicator; relay with adjustable pickup and time-delay settings, push-to-test feature, internal memory, and shunt trip unit; and three-phase, zero-sequence current transformer/sensor.
 - 5. Communication Capability: **Circuit-breaker-mounted** communication module with functions and features compatible with power monitoring and control system.
 - 6. Shunt Trip: Trip coil energized from separate circuit, with coil-clearing contact.
 - 7. Undervoltage Trip: Set to operate at 35 to 75 percent of rated voltage without intentional time delay.
 - 8. Auxiliary Contacts: **One SPDT switch** with "a" and "b" contacts; "a" contacts mimic circuit-breaker contacts, "b" contacts operate in reverse of circuit-breaker contacts.
 - 9. Alarm Switch: One **NO** contact that operates only when circuit breaker has tripped.

10. Key Interlock Kit: Externally mounted to prohibit circuit-breaker operation; key shall be removable only when circuit breaker is in off position.
11. Electrical Operator: Provide remote control for on, off, and reset operations.
12. Accessory Control Power Voltage: **Integrally mounted, self-powered.**

2.8 ENCLOSURES

- A. Enclosed Switches and Circuit Breakers: UL 489, NEMA KS 1, NEMA 250, and UL 50, to comply with environmental conditions at installed location.
- B. Enclosure Finish: The enclosure shall be **gray baked enamel paint, electrodeposited on cleaned, phosphatized steel (NEMA 250 Type 1).**
- C. Conduit Entry: NEMA 250 Types 4, 4X, and 12 enclosures shall contain no knockouts. NEMA 250 Types 7 and 9 enclosures shall be provided with threaded conduit openings in both endwalls.
- D. Operating Mechanism: The circuit-breaker operating handle shall be **externally operable with the operating mechanism being an integral part of the box, not the cover.** The cover interlock mechanism shall have an externally operated override. The override shall not permanently disable the interlock mechanism, which shall return to the locked position once the override is released. The tool used to override the cover interlock mechanism shall not be required to enter the enclosure in order to override the interlock.
- E. Enclosures designated as NEMA 250 Type 4, 4X stainless steel, 12, or 12K shall have a dual cover interlock mechanism to prevent unintentional opening of the enclosure cover when the circuit breaker is ON and to prevent turning the circuit breaker ON when the enclosure cover is open.
- F. NEMA 250 Type 7/9 enclosures shall be furnished with a breather and drain kit to allow their use in outdoor and wet location applications.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elements and surfaces to receive enclosed switches and circuit breakers for compliance with installation tolerances and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.
 1. Commencement of work shall indicate Installer's acceptance of the areas and conditions as satisfactory.

3.2 PREPARATION

- A. Interruption of Existing Electric Service: Do not interrupt electric service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary electric service according to requirements indicated:
 - 1. Notify no fewer than five days in advance of proposed interruption of electric service.
 - 2. Indicate method of providing temporary electric service.
 - 3. Do not proceed with interruption of electric service without **Owner's** written permission.
 - 4. Comply with NFPA 70E.

3.3 ENCLOSURE ENVIRONMENTAL RATING APPLICATIONS

- A. Enclosed Switches and Circuit Breakers: Provide enclosures at installed locations with the following environmental ratings.
 - 1. Indoor, Dry and Clean Locations: NEMA 250, **Type 1**.
 - 2. Outdoor Locations: NEMA 250, **Type 3R**.
 - 3. **Wash-Down**] Areas: NEMA 250, **Type 4X, stainless steel**.
 - 4. Other Wet or Damp, Indoor Locations: NEMA 250, **Type 4**.
 - 5. Indoor Locations Subject to Dust, Falling Dirt, and Dripping Noncorrosive Liquids: NEMA 250, Type 12.

3.4 INSTALLATION

- A. Coordinate layout and installation of switches, circuit breakers, and components with equipment served and adjacent surfaces. Maintain required workspace clearances and required clearances for equipment access doors and panels.
- B. Install individual wall-mounted switches and circuit breakers with tops at uniform height unless otherwise indicated.
- C. Temporary Lifting Provisions: Remove temporary lifting of eyes, channels, and brackets and temporary blocking of moving parts from enclosures and components.
- D. Install fuses in fusible devices.
- E. Comply with NFPA 70 and NECA 1.

3.5 IDENTIFICATION

- A. Comply with requirements in Section 260553 "Identification for Electrical Systems."
 - 1. Identify field-installed conductors, interconnecting wiring, and components; provide warning signs.
 - 2. Label each enclosure with engraved metal or laminated-plastic nameplate.

3.6 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- C. Perform tests and inspections.
- D. Tests and Inspections for Switches:
 - 1. Visual and Mechanical Inspection:
 - a. Inspect physical and mechanical condition.
 - b. Inspect anchorage, alignment, grounding, and clearances.
 - c. Verify that the unit is clean.
 - d. Verify blade alignment, blade penetration, travel stops, and mechanical operation.
 - e. Verify that fuse sizes and types match the Specifications and Drawings.
 - f. Verify that each fuse has adequate mechanical support and contact integrity.
 - g. Inspect bolted electrical connections for high resistance using one of the two following methods:
 - 1) Use a low-resistance ohmmeter.
 - a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of the lowest value.
 - 2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.
 - a) Bolt-torque levels shall be in accordance with manufacturer's published data. In the absence of manufacturer's published data, use NETA ATS Table 100.12.
 - h. Verify that operation and sequencing of interlocking systems is as described in the Specifications and shown on the Drawings.
 - i. Verify correct phase barrier installation.
 - j. Verify lubrication of moving current-carrying parts and moving and sliding surfaces.
 - 2. Electrical Tests:
 - a. Perform resistance measurements through bolted connections with a low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
 - b. Measure contact resistance across each switchblade fuseholder. Drop values shall not exceed the high level of the manufacturer's published data. If manufacturer's

published data are not available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.

- c. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with switch closed, and across each open pole. Apply voltage in accordance with manufacturer's published data. In the absence of manufacturer's published data, use Table 100.1 from the NETA ATS. Investigate values of insulation resistance less than those published in Table 100.1 or as recommended in manufacturer's published data.
- d. Measure fuse resistance. Investigate fuse-resistance values that deviate from each other by more than 15 percent.
- e. Perform ground fault test according to NETA ATS 7.14 "Ground Fault Protection Systems, Low-Voltage."

E. Tests and Inspections for Molded Case Circuit Breakers:

1. Visual and Mechanical Inspection:

- a. Verify that equipment nameplate data are as described in the Specifications and shown on the Drawings.
- b. Inspect physical and mechanical condition.
- c. Inspect anchorage, alignment, grounding, and clearances.
- d. Verify that the unit is clean.
- e. Operate the circuit breaker to ensure smooth operation.
- f. Inspect bolted electrical connections for high resistance using one of the two following methods:
 - 1) Use a low-resistance ohmmeter.
 - a) Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from those of similar bolted connections by more than 50 percent of the lowest value.
 - 2) Verify tightness of accessible bolted electrical connections by calibrated torque-wrench method in accordance with manufacturer's published data or NETA ATS Table 100.12.
 - a) Bolt-torque levels shall be in accordance with manufacturer's published data. In the absence of manufacturer's published data, use NETA ATS Table 100.12.
- g. Inspect operating mechanism, contacts, and chutes in unsealed units.

2. Electrical Tests:

- a. Perform resistance measurements through bolted connections with a low-resistance ohmmeter. Compare bolted connection resistance values to values of similar connections. Investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
- b. Perform insulation-resistance tests for one minute on each pole, phase-to-phase and phase-to-ground with circuit breaker closed, and across each open pole. Apply

- voltage in accordance with manufacturer's published data. In the absence of manufacturer's published data, use Table 100.1 from the NETA ATS. Investigate values of insulation resistance less than those published in Table 100.1 or as recommended in manufacturer's published data.
- c. Perform a contact/pole resistance test. Drop values shall not exceed the high level of the manufacturer's published data. If manufacturer's published data are not available, investigate values that deviate from adjacent poles or similar switches by more than 50 percent of the lowest value.
 - d. Perform insulation resistance tests on all control wiring with respect to ground. Applied potential shall be 500-V dc for 300-V rated cable and 1000-V dc for 600-V rated cable. Test duration shall be one minute. For units with solid state components, follow manufacturer's recommendation. Insulation resistance values shall be no less than two megohms.
 - e. Determine the following by primary current injection:
 - 1) Long-time pickup and delay. Pickup values shall be as specified. Trip characteristics shall not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 2) Short-time pickup and delay. Short-time pickup values shall be as specified. Trip characteristics shall not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 3) Ground-fault pickup and time delay. Ground-fault pickup values shall be as specified. Trip characteristics shall not exceed manufacturer's published time-current characteristic tolerance band, including adjustment factors.
 - 4) Instantaneous pickup. Instantaneous pickup values shall be as specified and within manufacturer's published tolerances.
 - f. Test functionality of the trip unit by means of primary current injection. Pickup values and trip characteristics shall be as specified and within manufacturer's published tolerances.
 - g. Perform minimum pickup voltage tests on shunt trip and close coils in accordance with manufacturer's published data. Minimum pickup voltage of the shunt trip and close coils shall be as indicated by manufacturer.
 - h. Verify correct operation of auxiliary features such as trip and pickup indicators; zone interlocking; electrical close and trip operation; trip-free, anti-pump function; and trip unit battery condition. Reset all trip logs and indicators. Investigate units that do not function as designed.
 - i. Verify operation of charging mechanism. Investigate units that do not function as designed.
3. Correct malfunctioning units on-site, where possible, and retest to demonstrate compliance; otherwise, replace with new units and retest.
 4. Perform the following infrared scan tests and inspections and prepare reports:
 - a. Initial Infrared Scanning: After Substantial Completion, but not more than 60 days after Final Acceptance, perform an infrared scan of each enclosed switch and circuit breaker. Remove front panels so joints and connections are accessible to portable scanner.

- b. Follow-up Infrared Scanning: Perform an additional follow-up infrared scan of each enclosed switch and circuit breaker 11 months after date of Substantial Completion.
 - c. Instruments and Equipment: Use an infrared scanning device designed to measure temperature or to detect significant deviations from normal values. Provide calibration record for device.
- 5. Test and adjust controls, remote monitoring, and safeties. Replace damaged and malfunctioning controls and equipment.
- F. Enclosed switches and circuit breakers will be considered defective if they do not pass tests and inspections.
- G. Prepare test and inspection reports.
 - 1. Test procedures used.
 - 2. Include identification of each enclosed switch and circuit breaker tested and describe test results.
 - 3. List deficiencies detected, remedial action taken, and observations after remedial action.

3.7 ADJUSTING

- A. Adjust moving parts and operable components to function smoothly, and lubricate as recommended by manufacturer.
- B. Set field-adjustable circuit-breaker trip ranges **to values indicated on the Drawings.**

END OF SECTION 262816