

Division 14

SECTION 142423

HYDRAULIC PASSENGER ELEVATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Machine Room-Less Hydraulic Passenger Elevator

- B. Elevator work includes:

- 1. Standard Pre-Engineered Hydraulic Passenger Elevators.
 - 2. Elevator Car Enclosures, Hoistway Entrances and Signal Equipment.
 - 3. Operation and Control Systems.
 - 4. Jack(s).
 - 5. Accessibility provisions for physically disabled persons.
 - 6. Equipment, Machines, Controls, Systems and Devices as required for safely operating the specified elevators at their rated speed and capacity.
 - 7. Materials and Accessories as required to complete the elevator installation.

- C. Work Not Included: General contractor shall provide the following in accordance with the requirements of the Model Building Code and ANSI A17.1 Code. For specific rules, refer to ANSI

A17.1, Part 3 for hydraulic elevators. State or local requirements must be used if more stringent. The cost of this work is not included in the TK Elevator's proposal since it is a part of the building construction.

1. Elevator hoist beam to be provided at top of elevator shaft. Beam must be able to accommodate proper loads and clearances for elevator installation and operation.
2. Supply in ample time for installation by other trades, inserts, anchors, bearing plates, brackets, supports and bracing including all setting templates and diagrams for placement.
3. Hatch walls requiring a fire rating. Hoistway should be clear and plumb with variations not to exceed 1/2" at any point.
4. Elevator hoistways shall have barricades, as required.
5. Install bevel guards at 75° on all recesses, projections or setbacks over 2" (4" for A17.1 2000 areas) except for loading or unloading.
6. Provide rail bracket supports at pit, each floor and roof. For guide rail bracket supports, provide divider beams between hoistway at each floor and roof.
7. Pit floor shall be level and free of debris. Reinforce dry pit to sustain normal vertical forces from rails and buffers.
8. Where pit access is by means of the lowest hoistway entrance, a vertical ladder of non-combustible material extending 48" minimum, shall be provided at the same height, above sill of access door or handgrips.
9. All wire and conduit should run remote from the hoistways.
10. When heat, smoke or combustion sensing devices are required, connect to elevator control cabinet terminals. Contacts on the sensors should be sided for 12-volt D.C.
11. Install and furnish finished flooring in elevator cab.
12. Finished floors and entrance walls are not to be constructed until after sills and door frames are in place. Consult elevator contractor for rough opening size. The general contractor shall supply the drywall framing so that the wall fire resistance rating is maintained when drywall construction is used.
13. Where sheet rock or drywall construction is used for front walls, it shall be of sufficient strength to maintain the doors in true lateral alignment. Drywall contractor to coordinate with elevator contractor.

14. Before erection of rough walls and doors; erect hoistway sills, headers, and frames. After rough walls are finished; erect fascias and toe guards. Set sill level and slightly above finished floor at landings.
15. To maintain legal fire rating, door frames are to be anchored to walls and properly grouted in place.
16. The elevator wall shall interface with the hoistway entrance assembly and be in strict compliance with the elevator contractor's requirements.
17. General Contractor shall fill and grout around entrances, as required.
18. All walls and sill supports must be plumb where openings occur.
19. Locate a light fixture (200 lx/19 fc) and convenience outlet in pit with switch located adjacent to the access door.
20. Provide telephone line, light fixture (200 lx/19 fc), and convenience outlet in the hoistway at the landing where the elevator controller is located. Typically, this will be at the landing above the 1st floor. Final location must be coordinated with elevator contractor.
21. For signal systems and power operated door: provide ground and branch wiring circuits.
22. For car light and fan: provide a feeder and branch wiring circuits to elevator control cabinet.
23. Controller landing wall thickness must be a minimum of 8-1/2 inches thick. This is due to the controller being mounted on the second-floor landing in the door frame on the return side of the door. For center opening doors, the controller is located on the right-hand frame (from inside the elevator cab looking out). These requirements must be coordinated between the general contractor and the elevator contractor.
24. Cutting, patching and recesses to accommodate hall button boxes, signal fixtures, etc.

1.3 DEFINITIONS

- A. Definitions in ASME A17.1/CSA B44 apply to work of this Section.
- B. Service Elevator: A passenger elevator that is also used to carry freight.

1.4 ACTION SUBMITTALS

- A. Product Data Submittals: Include capacities, sizes, performances, operations, safety features, finishes, and similar information. Include product data for car enclosures; hoistway entrances; and operation, control, and signal systems.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and large-scale details indicating service at each landing; machine room layout; coordination with building structure; relationships with other construction; and locations of equipment.
 - 2. Include large-scale layout of car-control station and standby-power operation control panel.
 - 3. Indicate maximum dynamic and static loads imposed on building structure at points of support as well as maximum and average power demands.
- C. Samples: For finishes involving color selection.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For elevators to include in emergency, operation, and maintenance manuals.
 - 1. Include parts catalog with complete list of equipment replacement parts; identify each entry with equipment description and identifying code.
 - 2. Include technical information for servicing operating equipment.
 - 3. Include legible schematic wiring diagrams of installed electrical equipment and changes made in the Work. List symbols corresponding to identity or markings on machine room and hoistway apparatus.
 - 4. Include one copy of master schematic and one copy of lubrication chart.
- B. Inspection and Acceptance Certificates and Operating Permits: As required by authorities having jurisdiction for normal, unrestricted elevator use.

C. Continuing Maintenance Proposal:

1. Submit a continuing maintenance proposal from Installer to Owner, in the form of a standard one-year maintenance agreement, starting on date initial maintenance service is concluded. State services, obligations, conditions, and terms for agreement period and for future renewal options.

1.6 QUALITY ASSURANCE

- A. Manufacturer Qualifications: An approved manufacturer with minimum 15 years of experience in manufacturing, installing, and servicing elevators of the type required for the project.
- B. Installer Qualifications: Elevator manufacturer or an authorized representative who is trained and approved by manufacturer.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle materials, components and equipment in manufacturer's protective packaging. Store materials, components, and equipment off of ground, under cover, and in a dry location.

1.8 COORDINATION

- A. Coordinate installation of sleeves, block outs, elevator equipment with integral anchors, and other items that are embedded in concrete or masonry for elevator equipment. Furnish templates, sleeves, elevator equipment with integral anchors, and installation instructions and deliver to Project site in time for installation.
- B. Coordinate locations and dimensions of other work specified in other Sections that relates to hydraulic elevators, including pit ladders; sumps and floor drains in pits; entrance subsills; electrical service; and electrical outlets, lights, and switches in hoistways, pits, and machine rooms.

1.9 WARRANTY

- A. Manufacturer's Special Warranty: Manufacturer agrees to repair, restore, or replace elevator work that fails in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, operation or control system failure, including excessive malfunctions; performances below specified ratings; excessive wear; unusual deterioration or aging of materials or finishes; unsafe conditions; need for excessive maintenance; abnormal noise or vibration; and similar unusual, unexpected, and unsatisfactory conditions.
 - 2. Warranty Period: one (1) year from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 HYDRAULIC ELEVATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ThyssenKrupp Elevator.
 - 2. KONE Inc.
 - 3. Otis Worldwide Corporation.
 - 4. Schindler Elevator Corp.
 - a. Basis of Design TKE, Endura MRL.
- B. Source Limitations: Obtain all elevator equipment from single manufacturer.
 - 1. Major elevator components, including pump-and-tank units, plunger-cylinder assemblies, controllers, signal fixtures, door operators, car frames, cars, and entrances, are manufactured by single manufacturer.

2.2 PERFORMANCE REQUIREMENTS

- A. Regulatory Requirements: Comply with ASME A17.1/CSA B44.
- B. Accessibility Standard: Comply with applicable provisions in the United States Access Board's ADA-ABA Accessibility Guidelines and ICC A117.1.
- C. Speed: 110 FPM up, 150 FPM down,
- D. Capacity: 3,500 lbs.
- E. Door Type: One speed, center opening.

2.3 MATERIALS, GENERAL

- A. All Elevator Cab materials including frame, buttons, lighting, wall and ceiling assembly, laminates and carpet shall have an EPD and an HPD and shall meet the California Department of Public Health Standard Method V1.1-2010, CA Section 01350 as mentioned in 1.03.9 of this specification.
- B. Colors, patterns, and finishes: As selected by the Architect from manufacturer's full range of standard colors, patterns, and finishes.
- C. Steel:
 - 1. Shapes and bars: Carbon.
 - 2. Sheet: Cold-rolled steel sheet, commercial quality, Class 1, matte finish.
 - 3. Finish: Factory-applied powder coat for structural and architectural parts. Color selection must be based on elevator manufacture's standard selections.
- D. Plastic laminate: Decorative high-pressure type, complying with NEMA LD3, Type GP-50 General Purpose Grade, nominal 0.050" thickness. Laminate selection must be based on elevator manufacture's standard selections.

- E. Flooring by General Contractor, as selected in the field.

2.4 HOISTWAY EQUIPMENT

- A. Platform: Fabricated frame of formed or structural steel shapes, gusseted and rigidly welded with a wood sub-floor. Underside of the platform shall be fireproofed. The car platform shall be designed and fabricated to support one-piece loads weighing up to 25% of the rated capacity.
- B. Sling: Steel stiles bolted or welded to a steel crosshead and bolstered with bracing members to remove strain from the car enclosure.
- C. Guide Rails: Steel, omega shaped, fastened to the building structure with steel brackets.
- D. Guides: Slide guides shall be mounted on top and bottom of the car.
- E. Buffers: Provide substantial buffers in the elevator pit. Mount buffers on continuous channels fastened to the elevator guide rail or securely anchored to the pit floor. Provide extensions if required by project conditions.
- F. Jack: A jack unit shall be of sufficient size to lift the gross load the height specified. Factory test jack to ensure adequate strength and freedom from leakage. Brittle material, such as gray cast iron, is prohibited in the jack construction. Provide the following jack type: Twinpost holeless. Two jacks piped together, mounted one on each side of the car with a polished steel hydraulic plunger housed in a sealed steel casing having sufficient clearance space to allow for alignment during installation. Each plunger shall have a high-pressure sealing system which will not allow for seal movement or displacement during the course of operation. Each Jack Assembly shall have a check valve built into the assembly to allow for automatically re-syncing the two plunger sections by moving the jack to its fully contracted position. The jack shall be designed to be mounted on the pit floor or in a recess in the pit floor. Each jack section shall have a bleeder valve to discharge any air trapped in the section.
- G. Automatic Self-Leveling: Provide elevator car with a self-leveling feature to automatically bring the car to the floor landings and correct for over travel or under travel. Self-leveling shall, within its zone, be automatic and independent of the operating device. The car shall be maintained approximately level with the landing irrespective of its load.

- H. Wiring, Piping, and Oil: Provide all necessary hoistway wiring in accordance with the National Electrical Code. All necessary code compliant pipe and fittings shall be provided to connect the power unit to the jack unit. Provide proper grade inherently biodegradable oil as specified by the manufacturer of the power unit (see Power Unit section 2.4.D for further details).
- I. Pit moisture/water sensor located approximately 1 foot above the pit floor to be provided. Once activated, elevator will perform “flooded pit operation”, which will run the car up to the designated floor, cycle the doors and shut down and trip the circuit breaker shunt to remove 3 phase power from all equipment, including pit equipment.
- J. Motorized oil line shut-off valve shall be provided that can be remotely operated from the controller landing service panel. Also, a means for manual operation at the valve in the pit is required.

2.5 POWER UNIT

- A. Power Unit (Oil Pumping and Control Mechanism): A self-contained unit located in the elevator pit consisting of the following items:
 - 1. NEMA 4/Sealed Oil reservoir with tank cover including vapor removing tank breather
 - 2. An oil hydraulic pump.
 - 3. An electric motor.
 - 4. Electronic oil control valve with the following components built into single housing; high pressure relief valve, check valve, automatic unloading up start valve, lowering and leveling valve, and electro-magnetic controlling solenoids.
- B. Pump: Positive displacement type pump specifically manufactured for oil-hydraulic elevator service. Pump shall be designed for steady discharge with minimum pulsation to give smooth and quiet operation. Output of pump shall not vary more than 10 percent between no load and full load on the elevator car.
- C. Motor: Standard manufacture motor specifically designed for oil-hydraulic elevator service. Duty rating - motors shall be capable of 80 starts per hour with a 30% motor run time during each start.

- D. Oil Control Unit: The following components shall be built into a single housing. Welded manifolds with separate valves to accomplish each function are not acceptable. Adjustments shall be accessible and be made without removing the assembly from the oil line.
1. Relief valve shall be adjustable and be capable of bypassing the total oil flow without increasing back pressure more than 10 percent above that required to barely open the valve.
 2. Up start and stop valve shall be adjustable and designed to bypass oil flow during start and stop of motor pump assembly. Valve shall close slowly, gradually diverting oil to or from the jack unit, ensuring smooth up starts and up stops.
 3. Check valve shall be designed to close quietly without permitting any perceptible reverse flow.
 4. Lowering valve and leveling valve shall be adjustable for down start speed, lowering speed, leveling speed and stopping speed to ensure smooth "down" starts and stops. The leveling valve shall be designed to level the car to the floor in the direction the car is traveling after slowdown is initiated.
 5. Provided with constant speed regulation in both up and down direction. Feature to compensate for load changes, oil temperature, and viscosity changes.
 6. Solid State Starting: Provide an electronic starter featuring adjustable starting currents.
 7. A secondary hydraulic power source (powered by 110VAC single phase) must be provided. This is required to be able to raise (reposition) the elevator in the event of a system component failure (i.e., pump motor, starter, etc.)
 8. Oil Type: Provide a zinc free, inherently biodegradable lubricant formulated with premium base stocks to provide outstanding protection for demanding hydraulic systems, especially those operating in environmentally sensitive areas.

2.6 HOISTWAY ENTRANCES

- A. Doors and Frames: Provide complete hollow metal type hoistway entrances at each hoistway opening bolted\knock down construction.
1. Manufacturer's standard entrance design consisting of hangers, doors, hanger supports, hanger covers, fascia plates (where required), sight guards, and necessary hardware.

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2. Main landing door & frame finish: ASTM A1008 steel panels, factory applied powder coat finish with factory-applied powder coat finish entrance frame.
 3. Typical door & frame finish: ASTM A366 steel panels, factory applied powder coat enamel finish with factory-applied powder coat finish entrance frame.
- B. Integrated Control System: the elevator controller to be mounted to hoistway entrance above 1st landing. The entrance at this level, shall be designed to accommodate the control system and provide a means of access to critical electrical components and troubleshooting features. See 2.9 Control System for additional requirements.
- C. At the controller landing, the hoistway entrance frame shall have space to accommodate and provide a lockable means of access (group 2 security) to a 3-phase circuit breaker. See section 2.11 Miscellaneous Elevator Components for further details
- D. Interlocks: Equip each hoistway entrance with an approved type interlock tested as required by code. Provide door restriction devices as required by code.
- E. Door Hanger and Tracks: Provide sheave type two-point suspension hangers and tracks for each hoistway horizontal sliding door.
1. Sheaves: Polyurethane tires with ball bearings properly sealed to retain grease.
 2. Hangers: Provide an adjustable device beneath the track to limit the up-thrust of the doors during operation.
 3. Tracks: Drawn steel shapes, smooth surface and shaped to conform to the hanger sheaves.
- F. Hoistway Sills: Extruded metal, with groove(s) in top surface. Provide mill finish on aluminum.
- 2.7 PASSENGER ELEVATOR CAR ENCLOSURE
- A. Car Enclosure:
1. Walls: Cab type TKAP, reinforced cold-rolled steel with two coats factory applied baked enamel finish, with applied vertical wood core panels covered on both sides with high pressure plastic laminate.

- a. Color as selected by Architect from manufacturer's full range of standard colors.
- 2. Reveals and frieze: Stainless steel, no. 4 brushed finish
- 3. Canopy: Cold-rolled steel with hinged exit.
- 4. Ceiling: Suspended type, LED lighting with translucent diffuser mounted in a metal frame. Framework shall be finished with a factory applied powder coat finish.
- 5. Cab Fronts, Return, Transom, Soffit and Strike: Provide panels faced with brushed stainless steel
- 6. Doors: Horizontal sliding car doors reinforced with steel for panel rigidity. Hang doors on sheave type hangers with polyurethane tires that roll on a polished steel track and are guided at the bottom by non-metallic sliding guides.
 - a. Door Finish: Stainless steel panels: No. 4 brushed finish.
 - b. Cab Sills: Extruded aluminum, mill finish.
- 7. Handrail: Provide 1.5' diameter cylindrical metal on side and rear walls on front opening cars and side walls only on front and rear opening cars. Handrails shall have a stainless steel, no. 4 brushed finish.
- 8. Ventilation: Manufacturer's standard exhaust fan, mounted on the car top.
- 9. Protection pads and buttons: Not required
- B. Car Top Inspection: Provide a car top inspection station with an "Auto-Inspection" switch, an "emergency stop" switch, and constant pressure "up and down" direction and safety buttons to make the normal operating devices inoperative. The station shall give the inspector complete control of the elevator. The car top inspection station shall be mounted in the door operator assembly.

2.8 DOOR OPERATION

- A. Door Operation: Provide a direct or alternating current motor driven heavy duty operator designed to operate the car and hoistway doors simultaneously. The door control system shall be digital closed loop and the closed loop circuit shall give constant feedback on the position and velocity of the elevator door. The motor torque shall be constantly adjusted to maintain the correct door speed based on its position and load. All adjustments and setup shall be

through the computer-based service tool. Door movements shall follow a field programmable speed pattern with smooth acceleration and deceleration at the ends of travel. The mechanical door operating mechanism shall be arranged for manual operation in event of power failure. Doors shall automatically open when the car arrives at the landing and automatically close after an adjustable time interval or when the car is dispatched to another landing. AC controlled units with oil checks, or other deviations are not acceptable.

1. No Un-Necessary Door Operation: The car door shall open only if the car is stopping for a car or hall call, answering a car or hall call at the present position or selected as a dispatch car.
2. Door Open Time Saver: If a car is stopping in response to a car call assignment only (no coincident hall call), the current door hold open time is changed to a shorter field programmable time when the electronic door protection device is activated.
3. Double Door Operation: When a car stops at a landing with concurrent up and down hall calls, no car calls, and no other hall call assignments, the car door opens to answer the hall call in the direction of the car's current travel. If an onward car call is not registered before the door closes to within 6 inches of fully closed, the travel shall reverse and the door shall reopen to answer the other call.
4. Nudging Operation: The doors shall remain open as long as the electronic detector senses the presence of a passenger or object in the door opening. If door closing is prevented for a field programmable time, a buzzer shall sound. When the obstruction is removed, the door shall begin to close at reduced speed. If the infra-red door protection system detects a person or object while closing on nudging, the doors shall stop and resume closing only after the obstruction has been removed.
5. Door Reversal: If the doors are closing and the infra-red beam(s) is interrupted, the doors shall reverse and reopen. After the obstruction is cleared, the doors shall begin to close.
6. Door Open Watchdog: If the doors are opening, but do not fully open after a field adjustable time, the doors shall recycle closed then attempt to open six times to try and correct the fault.
7. Door Close Watchdog: If the doors are closing, but do not fully close after a field adjustable time, the doors shall recycle open then attempt to close six times to try and correct the fault.
8. Door Close Assist: When the doors have failed to fully close and are in the recycle mode, the door drive motor shall have increased torque applied to possibly overcome mechanical resistance or differential air pressure and allow the door to close.

- B. Door Protection Device: Provide a door protection system using microprocessor controlled infrared light beams. The beams shall project across the car opening detecting the presence of a passenger or object. If door movement is obstructed, the doors shall immediately reopen.

2.9 CAR OPERATING STATION

- A. Car Operating Station, General: The main car control in each car shall contain the devices required for specific operation mounted in an integral swing return panel requiring no applied faceplate. Wrap return shall have a brushed stainless-steel finish. The main car operating panel shall be mounted in the return and comply with handicap requirements. Pushbuttons that illuminate using long lasting LED's shall be included for each floor served, and emergency buttons and switches shall be provided per code. Switches for car light and accessories shall be provided.
- B. Emergency Communications System: Integral phone system provided.
- C. Auxiliary Operating Panel:
- D. Column Mounted Car Riding Lantern: A car riding lantern shall be installed in the elevator cab and located in the entrance. The lantern, when illuminated, will indicate the intended direction of travel. The lantern will illuminate and a signal will sound when the car arrives at a floor where it will stop. The lantern shall remain illuminated until the door(s) begin to close.

2.10 CONTROL SYSTEMS

- A. Controller: Shall be integrated in a hoistway entrance jamb. Should be microprocessor based, software oriented and protected from environmental extremes and excessive vibrations in a NEMA 1 enclosure. Control of the elevator shall be automatic in operation by means of push buttons in the car numbered to correspond to floors served, for registering car stops, and by "up-down" push buttons at each intermediate landing and "call" push buttons at terminal landings.
- B. Service Panel - to be located outside the hoistway in the controller entrance jamb and shall provide the following functionality/features:

1. Access to main control board and CPU
2. Main controller diagnostics
3. Main controller fuses
4. Universal Interface Tool (UIT)
5. Remote valve adjustment
6. Electronic motor starter adjustment and diagnostics
7. Operation of pit motorized shut-off valve with LED feedback to the state of the valve in the pit
8. Operation of auxiliary pump/motor (secondary hydraulic power source)
9. Operation of electrical assisted manual lowering
10. Provide male plug to supply 110VAC into the controller
11. Run/Stop button

C. Automatic Light and Fan shut down: The control system shall evaluate the system activity and automatically turn off the cab lighting and ventilation fan during periods of inactivity. The settings shall be field programmable.

D. Emergency Power Operation: (10-DOA) Upon loss of the normal power supply, building-supplied standby power is available on the same wires as the normal power supply. Once the loss of normal power is detected and standby power is available, the elevator is lowered to a pre-designated landing and the doors are opened. After passengers have exited the elevator, the doors are closed and the car is shut down. When normal power is restored, the elevator automatically resumes operation.

2.11 HALL STATIONS

A. Hall Stations, General: Buttons shall illuminate to indicate call has been registered at that floor for the indicated direction.

1. Provide one pushbutton riser with faceplates having a brushed stainless-steel finish.

- a. Phase 1 firefighter's service key switch, with instructions, shall be incorporated into the hall station at the designated level.
- B. Floor Identification Pads: Provide door jamb pads at each floor. Jamb pads shall comply with Americans with Disabilities Act (ADA) requirements.
- C. Hall Position Indicator: Not Applicable
- D. Hall lanterns: Not Applicable
- E. Special Equipment: Not Applicable

2.12 MISCELLANEOUS ELEVATOR COMPONENTS

- A. Oil Hydraulic Silencer: Install multiple oil hydraulic silencers (muffler device) at the power unit location. The silencers shall contain pulsation absorbing material inserted in a blowout proof housing.
- B. Lockable three phase circuit breaker with auxiliary contact with shunt trip capability to be provided. Circuit breaker to be located behind locked panel (Group 2 security access) at controller landing entrance jamb and should be sized according to the National Electrical Code.
- C. Lockable single phase 110V circuit breaker for cab light and fan to be provided. Circuit breaker to be located behind locked panel (Group 2 security access) at controller landing entrance jamb should be sized according to the National Electrical Code

2.13 FINISH MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A1008/A1008M, commercial steel, Type B, exposed, matte finish.
- B. Hot-Rolled Steel Sheet: ASTM A1011/A1011M, commercial steel, Type B, pickled.
- C. Stainless Steel Sheet: ASTM A240/A240M, Type 304.

- D. Stainless Steel Bars: ASTM A276/A276M, Type 304.
- E. Stainless Steel Tubing: ASTM A554, Grade MT 304.
- F. Aluminum Extrusions: ASTM B221, Alloy 6063.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine elevator areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work. Verify critical dimensions and examine supporting structure and other conditions under which elevator work is to be installed.
- B. Prepare written report, endorsed by Installer, listing conditions detrimental to performance of the Work.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF HYDRAULIC ELEVATORS

- A. Install cylinder plumb and accurately centered for elevator car position and travel. Anchor securely in place, supported at pit floor and braced at intervals as needed to maintain alignment. Anchor cylinder guides at spacing needed to maintain alignment and avoid overstressing guides.
- B. Welded Construction: Provide welded connections for installing elevator work where bolted connections are not required for subsequent removal or for normal operation, adjustment, inspection, maintenance, and replacement of worn parts. Comply with AWS workmanship and welding operator qualification standards.
- C. Sound Isolation: Mount rotating and vibrating equipment on vibration-isolating mounts to minimize vibration transmission to structure and structure-borne noise due to elevator system.

- D. Install piping above the floor, where possible. Install underground piping in casing.
- E. Lubricate operating parts of systems as recommended by manufacturers.
- F. Alignment: Coordinate installation of hoistway entrances with installation of elevator guide rails for accurate alignment of entrances with car. Where possible, delay installation of sills and frames until car is operable in shaft. Reduce clearances to minimum, safe, workable dimension at each landing.
- G. Leveling Tolerance: 1/4 inch, up or down, regardless of load and travel direction.
- H. Set sills flush with finished floor surface at landing. Fill space under sill solidly with nonshrink, nonmetallic grout.
- I. Locate hall signal equipment for elevators as follows unless otherwise indicated:
 - 1. Place hall lanterns either above or beside each hoistway entrance.

3.3 FIELD QUALITY CONTROL

- A. Acceptance Testing: On completion of elevator installation and before permitting elevator use (either temporary or permanent), perform acceptance tests as required and recommended by ASME A17.1/CSA B44 and by governing regulations and agencies.
- B. Advise Owner, Architect, and authorities having jurisdiction in advance of dates and times that tests are to be performed on elevators.

3.4 PROTECTION

- A. Temporary Use: Comply with the following requirements for elevator used for construction purposes:
 - 1. Provide car with temporary enclosure, either within finished car or in place of finished car, to protect finishes from damage.

2. Provide strippable protective film on entrance and car doors and frames.
3. Provide padded wood bumpers on entrance door frames covering jambs and frame faces.
4. Provide other protective coverings, barriers, devices, signs, and procedures as needed to protect elevator and elevator equipment.
5. Do not load elevators beyond their rated weight capacity.
6. Engage elevator Installer to provide full maintenance service. Include preventive maintenance, repair or replacement of worn or defective components, lubrication, cleanup, and adjustment as necessary for proper elevator operation at rated speed and capacity. Provide parts and supplies same as those used in the manufacture and installation of original equipment.
7. Engage elevator Installer to restore damaged work, if any, so no evidence remains of correction. Return items that cannot be refinished in the field to the shop, make required repairs and refinish entire unit, or provide new units as required.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to operate elevator(s).
- B. Check operation of elevator with Owner's personnel present before date of Substantial Completion and again not more than one month before end of warranty period. Determine that operation systems and devices are functioning properly.

3.6 MAINTENANCE

- A. Initial Maintenance Service: Beginning at Substantial Completion, maintenance service includes 12 months' full maintenance by skilled employees of elevator Installer. Include monthly preventive maintenance, repair or replacement of worn or defective components, lubrication, cleaning, and adjusting as required for proper elevator operation. Parts and supplies are manufacturer's authorized replacement parts and supplies.
 1. Perform maintenance during normal working hours.

END OF SECTION 142400