
SECTION 232500 HVAC WATER TREATMENT

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Materials.
 - 1. System cleaner.
 - 2. Closed system treatment (water).
- B. By-pass (pot) feeder.

1.02 RELATED REQUIREMENTS

- A. Section 016000 - Product Requirements: Owner furnished treatment equipment.
- B. Section 232113 - Hydronic Piping.
- C. Section 232114 - Hydronic Specialties.

1.03 REFERENCE STANDARDS

- A. FM (AG) - FM Approval Guide Current Edition.
- B. UL (DIR) - Online Certifications Directory Current Edition.

1.04 SUBMITTALS

- A. See Section 013300 - Submittal Procedures, for submittal procedures.
- B. Product Data: Provide chemical treatment materials, chemicals, and equipment including electrical characteristics and connection requirements.
- C. Manufacturer's Field Reports: Indicate start-up of treatment systems when completed and operating properly. Indicate analysis of system water after cleaning and after treatment.
- D. Project Record Documents: Record actual locations of equipment and piping, including sampling points and location of chemical injectors.
- E. Operation and Maintenance Data: Include data on chemical feed pumps, agitators, and other equipment including spare parts lists, procedures, and treatment programs. Include step by step instructions on test procedures including target concentrations.
- F. Maintenance Materials: Furnish the following for Owner's use in maintenance of project.
 - 1. See Section 016000 - Product Requirements, for additional provisions.
 - 2. Sufficient chemicals for treatment and testing during required maintenance period.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Company specializing in manufacturing the type of products specified in this section, with minimum three years of documented experience. Company shall have local representatives with water analysis laboratories and full time service personnel.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. AmSolv-Amrep, Inc: www.amsolv.com/#sle.
- B. GE Water & Process Technologies: www.gewater.com/#sle.
- C. Nalco, an Ecolab Company: www.nalco.com/#sle.
- D. MIS of America.

2.02 REGULATORY REQUIREMENTS

- A. Comply with applicable codes for addition of non-potable chemicals to building mechanical systems and to public sewage systems.
- B. Perform work in accordance with local health department regulations.

2.03 MATERIALS

- A. System Cleaner:
 - 1. Liquid alkaline compound with emulsifying agents and detergents to remove grease and petroleum products; sodiumtripoly phosphate and sodium molybdate.
 - 2. Biocide chlorine release agents such as sodium hypochlorite or calcium hypochlorite or microbiocides such as quarternary ammonia compounds, tributyltin oxide, methylene bis (thiocyanate).
- B. Closed System Treatment (Water):
 - 1. Sequestering agent to reduce deposits and adjust pH; polyphosphate.
 - 2. Corrosion inhibitors; boron-nitrite, sodium nitrite and borax, sodium totyltriazole, low molecular weight polymers, phosphonates, sodium molybdate, or sulphites.
 - 3. Conductivity enhancers; phosphates or phosphonates.

2.04 BY-PASS (POT) FEEDER

- A. Manufacturers:
 - 1. Griswold Controls: www.griswoldcontrols.com/#sle.
 - 2. J. L. Wingert Company: www.jlwingert.com/#sle.
 - 3. Neptune, a brand of the Dover Company: www.neptune1.com/#sle.

PART 3 EXECUTION

3.01 PREPARATION

- A. Systems shall be operational, filled, started, and vented prior to cleaning. Use water meter to record capacity in each system.
- B. Place terminal control valves in open position during cleaning.
- C. Verify that electric power is available and of the correct characteristics.

3.02 CLEANING SEQUENCE

- A. Concentration:
 - 1. As recommended by manufacturer.
- B. Hot Water Heating Systems:
 - 1. Apply heat while circulating, slowly raising temperature to 160 degrees F and maintain for 12 hours minimum.
 - 2. Remove heat and circulate to 100 degrees F or less; drain systems as quickly as possible and refill with clean water.
 - 3. Circulate for 6 hours at design temperatures, then drain.
 - 4. Refill with clean water and repeat until system cleaner is removed.
- C. Use neutralizer agents on recommendation of system cleaner supplier.
- D. Flush open systems with clean water for one hour minimum. Drain completely and refill.
- E. Remove, clean, and replace strainer screens.
- F. Inspect, remove sludge, and flush low points with clean water after cleaning process is completed. Include disassembly of components as required.

3.03 INSTALLATION

- A. Install in accordance with manufacturer's instructions.

3.04 CLOSED SYSTEM TREATMENT

- A. Provide one bypass feeder on each system. Install isolating and drain valves and necessary piping. Install around balancing valve downstream of circulating pumps unless indicated otherwise.
 - B. Introduce closed system treatment through bypass feeder when required or indicated by test.
 - C. Provide 3/4 inch water coupon rack around circulating pumps with space for 4 test specimens.
-

3.05 CLOSEOUT ACTIVITIES

- A. Training: Train Owner's personnel on operation and maintenance of chemical treatment system.
 - 1. Provide minimum of two hours of instruction for two people.
 - 2. Have operation and maintenance data prepared and available for review during training.
 - 3. Conduct training using actual equipment after treated system has been put into full operation.

3.06 MAINTENANCE

- A. Perform maintenance work using competent and qualified personnel under the supervision and in the direct employ of the equipment manufacturer or original installer.
- B. Provide service and maintenance of treatment systems for one year from Date of Substantial Completion.
- C. Provide monthly technical service visits to perform field inspections and make water analysis on-site. Detail findings in writing on proper practices, chemical treating requirements, and corrective actions needed. Submit two copies of field service report after each visit.
- D. Provide laboratory and technical assistance services during this maintenance period.
- E. Provide on-site inspections of equipment during scheduled or emergency shutdown to properly evaluate success of water treatment program, and make recommendations in writing based upon these inspections.

END OF SECTION 232500