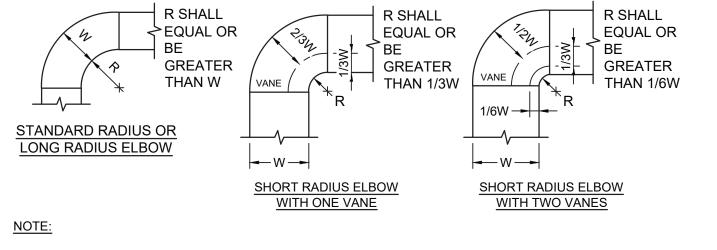
	WORK IN WHICH THE PRESSURE			<u> </u>		
REIN	TRANSVERSE JOINT GREATEST DIMENSION	TRANSVERSE JOINT SMALLEST DIMENSION	LONGITUDINAL SEAM	ALUMINUM DUCTS B & S GAUGE	STEEL DUCTS U.S. STANDARD GAUGE	GREATEST DUCT DIMENSION
	PLAIN "S" SLIP OR POCKET LOCK OR BAR SLIP	DRIVE SLIP OR POCKET LOCK OR BAR SLIP	PITTSBURGH OR ACME LOCK	24(0.020°)	26	12" OR LESS
	PLAIN "S" SLIP OR POCKET LOCK OR BAR SLIP	DRIVE SLIP OR POCKET LOCK OR BAR SLIP	PITTSBURGH OR ACME LOCK	22(0.025°)	24	13" THRU 18"
IF TRANSVERSE JO IF ON 8'-0" CENTER FASTENED ON 8" C	HEMMED "S" SLIP OR BAR SLIP OR 1" POCKET LOCK	HEMMED "S" SLIP OR BAR SLIP OR DRIVE SLIP OR 1" POCKET LOCK	PITTSBURGH OR ACME LOCK	22(0.025°)	24	19" THRU 30"
IF TRANSVERSE JO IF ON 8'-0" CENTER FASTENED ON 8" C	BAR SLIP OR REIN- FORCED BAR SLIP OR POCKET LOCK	DRIVE SLIP 18" OR LESS BAR SLIP REIN- FORCED BAR SLIP OR POCKET LOCK	PITTSBURGH OR ACME LOCK	20(0.032°)	22	31" THRU 42"
IF TRANSVERSE JO IF ON 8'-0" CENTER FASTENED ON 8" C	1 1/4" BAR SLIP, OR RE- INFORCED BAR SLIP, OR 1 1/2" POCKET LOCK	1 1/4" BAR SLIP, OR RE- INFORCED BAR SLIP, OR 1 1/2" POCKET LOCK	PITTSBURGH LOCK	20(0.032°)	22	43" THRU 54"
IF TRANSVERSE JO IF ON 8'-0" CENTER FASTENED ON 8" C	1 1/4" BAR SLIP, OR RE- INFORCED BAR SLIP, OR 1 1/2" POCKET LOCK	1 1/4" BAR SLIP, OR RE- INFORCED BAR SLIP, OR 1 1/2" POCKET LOCK	PITTSBURGH LOCK	18(0.040°)	20	55" THRU 60"
REINFORCE ALL SIE CENTERS. SIDES U 4'-0" CENTERS. IF J 1 1/2"X1/8" ANGLES	REINFORCED BAR SLIP, OR ANGLE SLIP, ALTER- NATE BAR SLIP, OR AN- GLE REINFORCED POCKET LOCK	OR ANGLE SLIP, ALTER- NATE BAR SLIP, OR AN- GLE REINFORCED GLE REINFORCED		18(0.040°)	20	61" THRU 84"
REINFORCE ALL SID CENTERS. SIDES 67 2'-0" CENTERS. SID 4'-0" CENTERS. IF J4 1 1/2"X1/8" ANGLES	1 1/2" COMPANOIN AN- GLES, OR ANGLE RE- INFORCED POCKET LOCK, OR 1 1/2" ANGLE SLIP OR REINFORCED BAR SLIP	1 1/2" COMPANOIN AN- GLES, OR ANGLE RE- INFORCED POCKET LOCK, OR 1 1/2" ANGLE SLIP OR REINFORCED BAR SLIP	PITTSBURGH LOCK	16(0.051°) (LONGITUDINAL SEAM MAY BE STANDING SEAM)	18	85" THRU 96"
REINFORCE ALL SID REINFORCE ALL SID CENTERS. REINFOF 2'-0" CENTERS. REIN GLES IF JOINTS ARE ON CENTER.	2" COMPANION ANGLE, OR 2"X2"X1/4" ANGLE SLIP, OR 2"X2"X1/4" ANGLE REINFORCED POCKET LOCK OR REINFORCED BAR SLIP	2" COMPANOIN ANGLE, OR 2"X2"X1/4" ANGLE SLIP, OR 2"X2"X1/4" ANGLE REINFORCED POCKET LOCK OR REINFORCED BAR SLIP	PITTSBURGH LOCK	16(0.051°) (LONGITUDINAL SEAM MAY BE STANDING SEAM)	18	OVER 96"
HEMMED "S" S	BAR SLIP	POCKET LOCK		 <u></u>	HLOCK AC	
	ANGLES TO BE THE SAME SIZE AS REQUIRED REINFORCING ANGLES	CAULK OR GASKET —		NGLES TO BE	TI AS RI	

AIR GRILLE/DIFFUSER SCHEDULE												
EQUIPMENT TAG	MANUFACTURER (OR ACCEPT. EQUAL)	MODEL	AIR DEVICE TYPE	AIRFLO MIN.	W (CFM) MAX.	MAX AIR PRESS. DROP (IN. W.C.)		PANEL/FRAME SIZE (IN.)	NECK SIZE (IN.)	MAX NC	DAMPER	FINISH NOTES
D-1	TITUS	300RL	DOUBLE DEFLECTION SUPPLY GRILLE	0	2000	0.10	SURFACE MTD.	38"x18"	36"x16"	25	-	WHITE -

DUST COLLECTOR SCHEDULE											
EQUIPMENT TAG	MANUFACTURER	MODEL	SERVICE	FAN C.F.M.	R.P.M.	EXTERNAL STATIC PRESSURE INCH H ₂ O	MOTOR POWER VOLT. PHASE HZ.		HZ.	REMARKS	
DC-1	STERNVENT	VIBRACLEAN DKPD 36007	WOODSHOP DUST COLLECTION	3,500	3,450	7.8	7-1/2 HP	208	3	60	W/ FACTORY WIRED NEMA 4 CONTROLLER W/ MAGNETIC STARTERS FOR BLOWER & SHAKER; W/ (2) 55 GALLON DRUMS; W/ 1/3 HP SHAKER MOTOR



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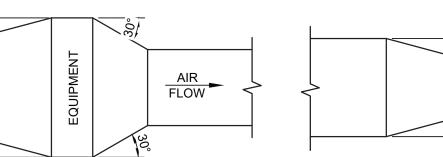
1. THE INTERIOR SURFACE OF ALL RADIUS ELBOWS SHALL BE MADE ROUND.

2. ALL STANDARD RADIUS ELBOWS CAN BE SUBSTITUTED WITH SHORT RADIUS ELBOWS. ALL SHORT RADIUS ELBOWS SHALL HAVE VANES. VANES SHALL BE CONSTRUCTED, SUPPORTED AND FASTENED AS RECOMMENDED BY SMACNA.



Ductwork Radius Elbow Detail

UCTWORK
2" WATER GAUGE.
IFORCING (ALL DUCTS 18" THRU 54" SHALL BE CROSSBROKEN)
NONE REQUIRED
NONE REQUIRED
DINTS ARE LOCATED 4'-0" OR LESS ON CENTER NO REINFORCING S REINFORCE WITH 1"X1"X1/8" ANGLES AT 4 FT. O.C. ENTERS
DINTS ARE LOCATED 4'-0" OR LESS ON CENTER NO REINFORCING S REINFORCE WITH 1"X1"X1/8" ANGLES AT 4 FT. O.C. ENTERS
DINTS ARE LOCATED 4'-0" OR LESS ON CENTER NO REINFORCING S REINFORCE WITH 1"X1"X1/8" ANGLES AT 4 FT. O.C. ENTERS
DINTS ARE LOCATED 4'-0" OR LESS ON CENTER NO REINFORCING S REINFORCE WITH 1"X1"X1/8" ANGLES AT 4 FT. O.C. ENTERS
DES OVER 60" WITH 1 1/2"X1 1/2"X1/8" ANGLES ON 2'-0" INDER 60" NEED NO REINFORCING IF JOINTS ARE ON IOINTS ARE ON 8'-0" CENTERS REINFORCE WITH 1 1/2"X ON 4'-0" CENTERS.
DES OVER 84" WITH 1 1/2"X1 1/2"X3/16" ANGLES ON 2'-0" 1" THRU 84" REINFORCE WITH 1 1/2"X1 1/2"X1/8" ANGLES ON ES 60" OR LESS NEED NO REINFORCING IF JOINTS ARE ON OINTS ARE ON 8'-0" CENTERS REINFORCE WITH 1 1/2"X ON 4'-0" CENTERS.
DES OVER 96" WITH 2"X2"X1/4" ANGLES ON 2'-0" CENTERS DES 85" THRU 96" WITH 1 1/2"X1 1/2"X3/16" ANGLES ON 2'-0" RCE ALL SIDES 61" THRU 84" WITH 1 1/2"X1 1/2"X1/8" ANGLES ON NFORCE ALL SIDES UNDER 60" WITH 1 1/2"X1 1/2"X1/8" AN- E 8'-0" ON CENTER. NO REINFORCING IF JOINTS ARE 4'-0"
ANGLES TO BE THE SAME SIZE AS REQUIRED REINFORCING ANGLES
SLIP REINFORCED BAR SLIP ANGLE SLIP
ANGLES TO BE THE SAME SIZE AS REQUIRED REINFORCING ANGLES
STANDING SEAM ANGLE REINFORCED STANDING SEAM STANDING SEAM



TYPICAL DUCTWORK TRANSITION WITH EQUIPMENT MOUNTED IN DUCT PLAN OR SIDE VIEW

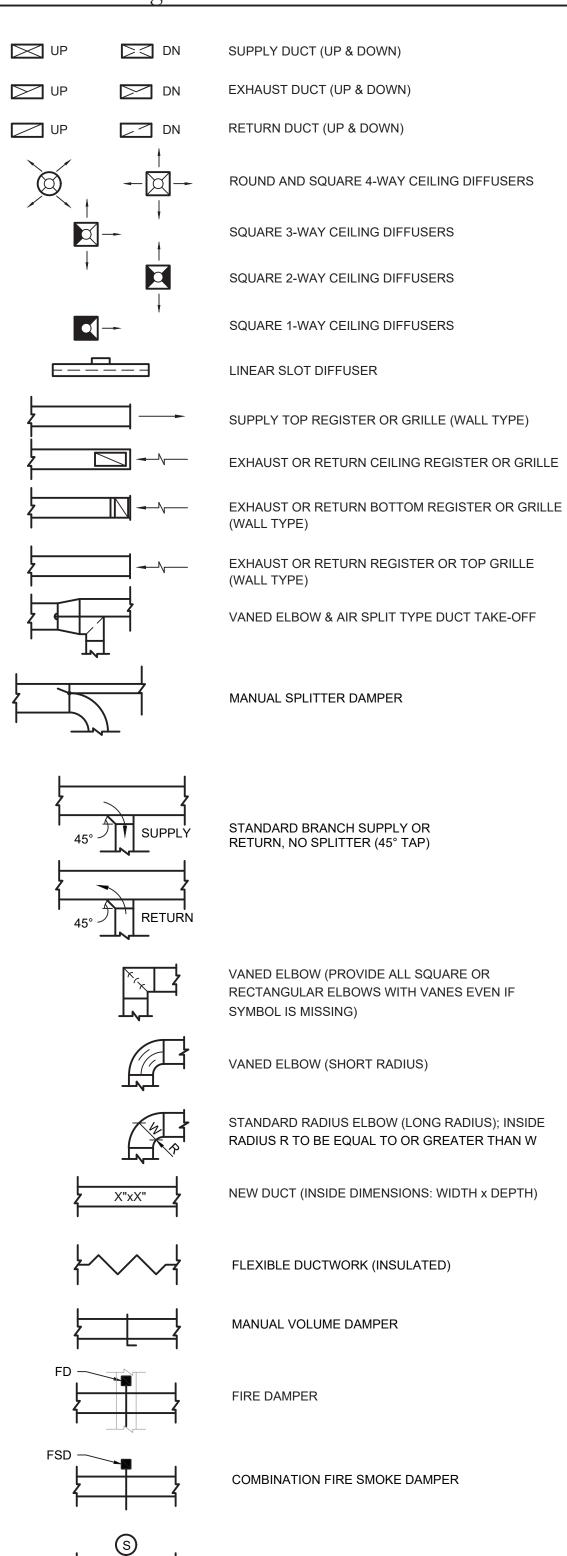
TYPICAL DUCTWORK TRANSITION PLAN OR SIDE VIEW

<u>NOTE:</u> UNLESS OTHERWISE INDICATED ON PLANS, MAXIMUM ANGLES SHOWN SHALL APPLY.

Ductwork Transition Detail

MG001/ N.T.S.

Mechanical Legend :

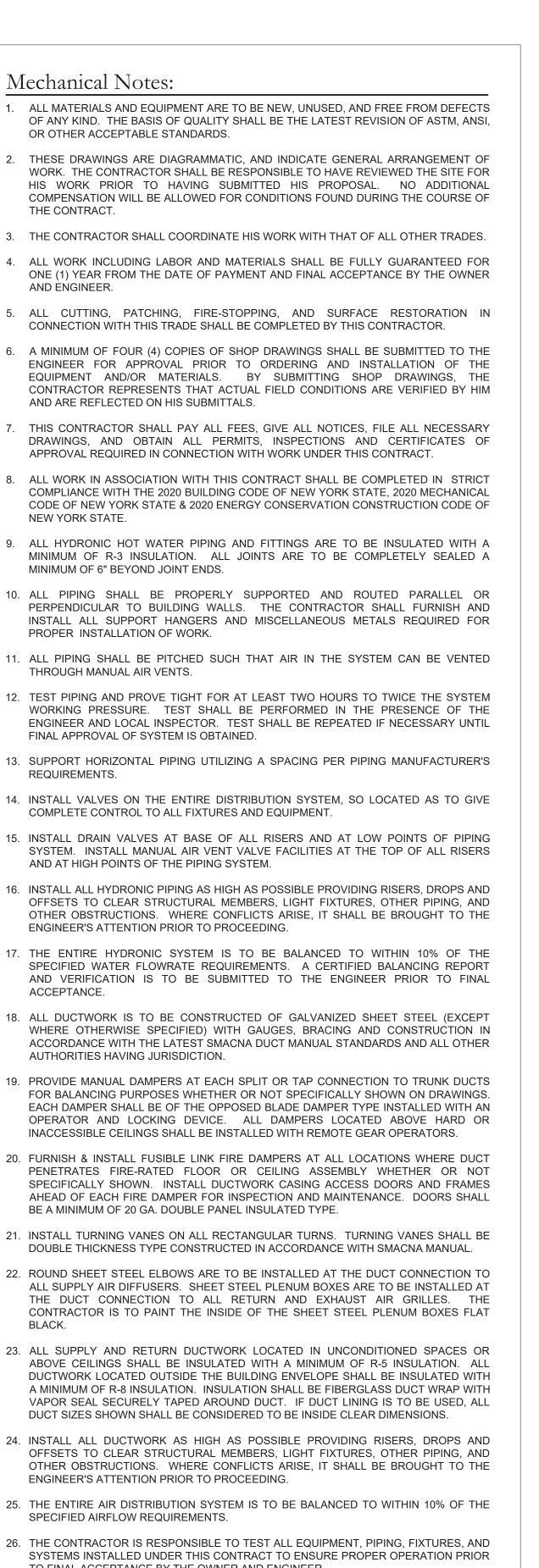


X TERMINAL UNIT TAG X AIRFLOW (CUBIC FEET PER MINUTE)

DUCT SMOKE DETECTOR

Mechanical Notes:

- 1. ALL MATERIALS AND EQUIPMENT ARE TO BE NEW, UNUSED, AND FREE FROM DEFECTS OF ANY KIND. THE BASIS OF QUALITY SHALL BE THE LATEST REVISION OF ASTM, ANSI, OR OTHER ACCEPTABLE STANDARDS.
- 2. THESE DRAWINGS ARE DIAGRAMMATIC, AND INDICATE GENERAL ARRANGEMENT OF WORK. THE CONTRACTOR SHALL BE RESPONSIBLE TO HAVE REVIEWED THE SITE FOR HIS WORK PRIOR TO HAVING SUBMITTED HIS PROPOSAL. NO ADDITIONAL COMPENSATION WILL BE ALLOWED FOR CONDITIONS FOUND DURING THE COURSE OF THE CONTRACT.
- 3. THE CONTRACTOR SHALL COORDINATE HIS WORK WITH THAT OF ALL OTHER TRADES.
- 4. ALL WORK INCLUDING LABOR AND MATERIALS SHALL BE FULLY GUARANTEED FOR ONE (1) YEAR FROM THE DATE OF PAYMENT AND FINAL ACCEPTANCE BY THE OWNER AND ENGINEER.
- 5. ALL CUTTING, PATCHING, FIRE-STOPPING, AND SURFACE RESTORATION IN CONNECTION WITH THIS TRADE SHALL BE COMPLETED BY THIS CONTRACTOR.
- 6. A MINIMUM OF FOUR (4) COPIES OF SHOP DRAWINGS SHALL BE SUBMITTED TO THE ENGINEER FOR APPROVAL PRIOR TO ORDERING AND INSTALLATION OF THE EQUIPMENT AND/OR MATERIALS. BY SUBMITTING SHOP DRAWINGS, THE CONTRACTOR REPRESENTS THAT ACTUAL FIELD CONDITIONS ARE VERIFIED BY HIM AND ARE REFLECTED ON HIS SUBMITTALS.
- 7. THIS CONTRACTOR SHALL PAY ALL FEES, GIVE ALL NOTICES, FILE ALL NECESSARY DRAWINGS, AND OBTAIN ALL PERMITS, INSPECTIONS AND CERTIFICATES OF APPROVAL REQUIRED IN CONNECTION WITH WORK UNDER THIS CONTRACT. 8. ALL WORK IN ASSOCIATION WITH THIS CONTRACT SHALL BE COMPLETED IN STRICT
- COMPLIANCE WITH THE 2020 BUILDING CODE OF NEW YORK STATE, 2020 MECHANICAL CODE OF NEW YORK STATE & 2020 ENERGY CONSERVATION CONSTRUCTION CODE OF NEW YORK STATE. 9. ALL HYDRONIC HOT WATER PIPING AND FITTINGS ARE TO BE INSULATED WITH A
- MINIMUM OF R-3 INSULATION. ALL JOINTS ARE TO BE COMPLETELY SEALED A MINIMUM OF 6" BEYOND JOINT ENDS.
- 10. ALL PIPING SHALL BE PROPERLY SUPPORTED AND ROUTED PARALLEL OR PERPENDICULAR TO BUILDING WALLS. THE CONTRACTOR SHALL FURNISH AND INSTALL ALL SUPPORT HANGERS AND MISCELLANEOUS METALS REQUIRED FOR PROPER INSTALLATION OF WORK.
- 11. ALL PIPING SHALL BE PITCHED SUCH THAT AIR IN THE SYSTEM CAN BE VENTED THROUGH MANUAL AIR VENTS.
- 12. TEST PIPING AND PROVE TIGHT FOR AT LEAST TWO HOURS TO TWICE THE SYSTEM WORKING PRESSURE. TEST SHALL BE PERFORMED IN THE PRESENCE OF THE ENGINEER AND LOCAL INSPECTOR. TEST SHALL BE REPEATED IF NECESSARY UNTIL FINAL APPROVAL OF SYSTEM IS OBTAINED.
- 13. SUPPORT HORIZONTAL PIPING UTILIZING A SPACING PER PIPING MANUFACTURER'S REQUIREMENTS.
- 14. INSTALL VALVES ON THE ENTIRE DISTRIBUTION SYSTEM, SO LOCATED AS TO GIVE COMPLETE CONTROL TO ALL FIXTURES AND EQUIPMENT.
- SYSTEM. INSTALL MANUAL AIR VENT VALVE FACILITIES AT THE TOP OF ALL RISERS AND AT HIGH POINTS OF THE PIPING SYSTEM. 16. INSTALL ALL HYDRONIC PIPING AS HIGH AS POSSIBLE PROVIDING RISERS, DROPS AND
- OFFSETS TO CLEAR STRUCTURAL MEMBERS, LIGHT FIXTURES, OTHER PIPING, AND OTHER OBSTRUCTIONS. WHERE CONFLICTS ARISE, IT SHALL BE BROUGHT TO THE ENGINEER'S ATTENTION PRIOR TO PROCEEDING.
- 17. THE ENTIRE HYDRONIC SYSTEM IS TO BE BALANCED TO WITHIN 10% OF THE SPECIFIED WATER FLOWRATE REQUIREMENTS. A CERTIFIED BALANCING REPORT AND VERIFICATION IS TO BE SUBMITTED TO THE ENGINEER PRIOR TO FINAL ACCEPTANCE.
- 18. ALL DUCTWORK IS TO BE CONSTRUCTED OF GALVANIZED SHEET STEEL (EXCEPT WHERE OTHERWISE SPECIFIED) WITH GAUGES, BRACING AND CONSTRUCTION IN ACCORDANCE WITH THE LATEST SMACNA DUCT MANUAL STANDARDS AND ALL OTHER AUTHORITIES HAVING JURISDICTION.
- 19. PROVIDE MANUAL DAMPERS AT EACH SPLIT OR TAP CONNECTION TO TRUNK DUCTS FOR BALANCING PURPOSES WHETHER OR NOT SPECIFICALLY SHOWN ON DRAWINGS. EACH DAMPER SHALL BE OF THE OPPOSED BLADE DAMPER TYPE INSTALLED WITH AN OPERATOR AND LOCKING DEVICE. ALL DAMPERS LOCATED ABOVE HARD OR INACCESSIBLE CEILINGS SHALL BE INSTALLED WITH REMOTE GEAR OPERATORS.
- 20. FURNISH & INSTALL FUSIBLE LINK FIRE DAMPERS AT ALL LOCATIONS WHERE DUCT PENETRATES FIRE-RATED FLOOR OR CEILING ASSEMBLY WHETHER OR NOT SPECIFICALLY SHOWN. INSTALL DUCTWORK CASING ACCESS DOORS AND FRAMES AHEAD OF EACH FIRE DAMPER FOR INSPECTION AND MAINTENANCE. DOORS SHALL BE A MINIMUM OF 20 GA. DOUBLE PANEL INSULATED TYPE.
- 21. INSTALL TURNING VANES ON ALL RECTANGULAR TURNS. TURNING VANES SHALL BE DOUBLE THICKNESS TYPE CONSTRUCTED IN ACCORDANCE WITH SMACNA MANUAL.
- 22. ROUND SHEET STEEL ELBOWS ARE TO BE INSTALLED AT THE DUCT CONNECTION TO ALL SUPPLY AIR DIFFUSERS. SHEET STEEL PLENUM BOXES ARE TO BE INSTALLED AT THE DUCT CONNECTION TO ALL RETURN AND EXHAUST AIR GRILLES. THE CONTRACTOR IS TO PAINT THE INSIDE OF THE SHEET STEEL PLENUM BOXES FLAT BLACK.
- 23. ALL SUPPLY AND RETURN DUCTWORK LOCATED IN UNCONDITIONED SPACES OR ABOVE CEILINGS SHALL BE INSULATED WITH A MINIMUM OF R-5 INSULATION. ALL DUCTWORK LOCATED OUTSIDE THE BUILDING ENVELOPE SHALL BE INSULATED WITH A MINIMUM OF R-8 INSULATION. INSULATION SHALL BE FIBERGLASS DUCT WRAP WITH VAPOR SEAL SECURELY TAPED AROUND DUCT. IF DUCT LINING IS TO BE USED, ALL DUCT SIZES SHOWN SHALL BE CONSIDERED TO BE INSIDE CLEAR DIMENSIONS.
- 24. INSTALL ALL DUCTWORK AS HIGH AS POSSIBLE PROVIDING RISERS, DROPS AND OFFSETS TO CLEAR STRUCTURAL MEMBERS, LIGHT FIXTURES, OTHER PIPING, AND OTHER OBSTRUCTIONS. WHERE CONFLICTS ARISE, IT SHALL BE BROUGHT TO THE ENGINEER'S ATTENTION PRIOR TO PROCEEDING.
- 25. THE ENTIRE AIR DISTRIBUTION SYSTEM IS TO BE BALANCED TO WITHIN 10% OF THE SPECIFIED AIRFLOW REQUIREMENTS.
- 26. THE CONTRACTOR IS RESPONSIBLE TO TEST ALL EQUIPMENT, PIPING, FIXTURES, AND SYSTEMS INSTALLED UNDER THIS CONTRACT TO ENSURE PROPER OPERATION PRIOR TO FINAL ACCEPTANCE BY THE OWNER AND ENGINEER.
- 27. THE CONTRACTOR IS RESPONSIBLE TO DETERMINE WHETHER SPECIAL LICENSING IS REQUIRED IN ORDER TO PERFORM THE REQUIRED WORK IN THE MUNICIPALITY WHERE THE PROJECT IS LOCATED. IF THE CONTRACTOR CANNOT OBTAIN THE REQUIRED LICENSING TO COMPLETE THE WORK WITHIN THE PROJECT SCHEDULE, THEN THE CONTRACTOR SHALL NOT BE PERMITTED TO BID ON THIS PROJECT.
- 28. CONTRACTOR IS RESPONSIBLE TO CREATE AND SUBMIT RED-LINE "AS-BUILT" PLANS TO THE ENGINEER AT THE END OF THE PROJECT. AS-BUILT PLANS SHALL ACCURATELY REPRESENT THE SYSTEMS AS THEY WERE INSTALLED.



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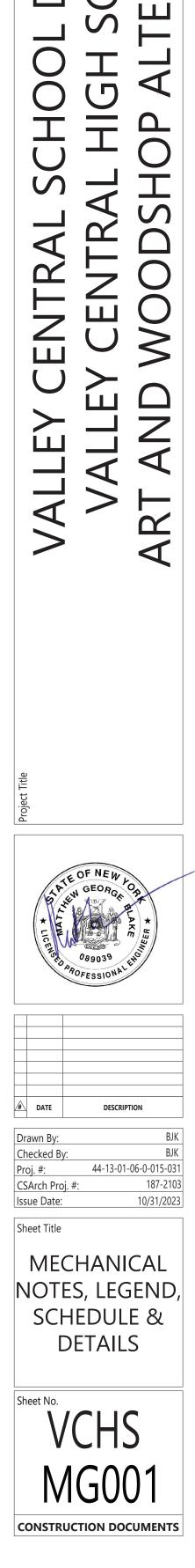
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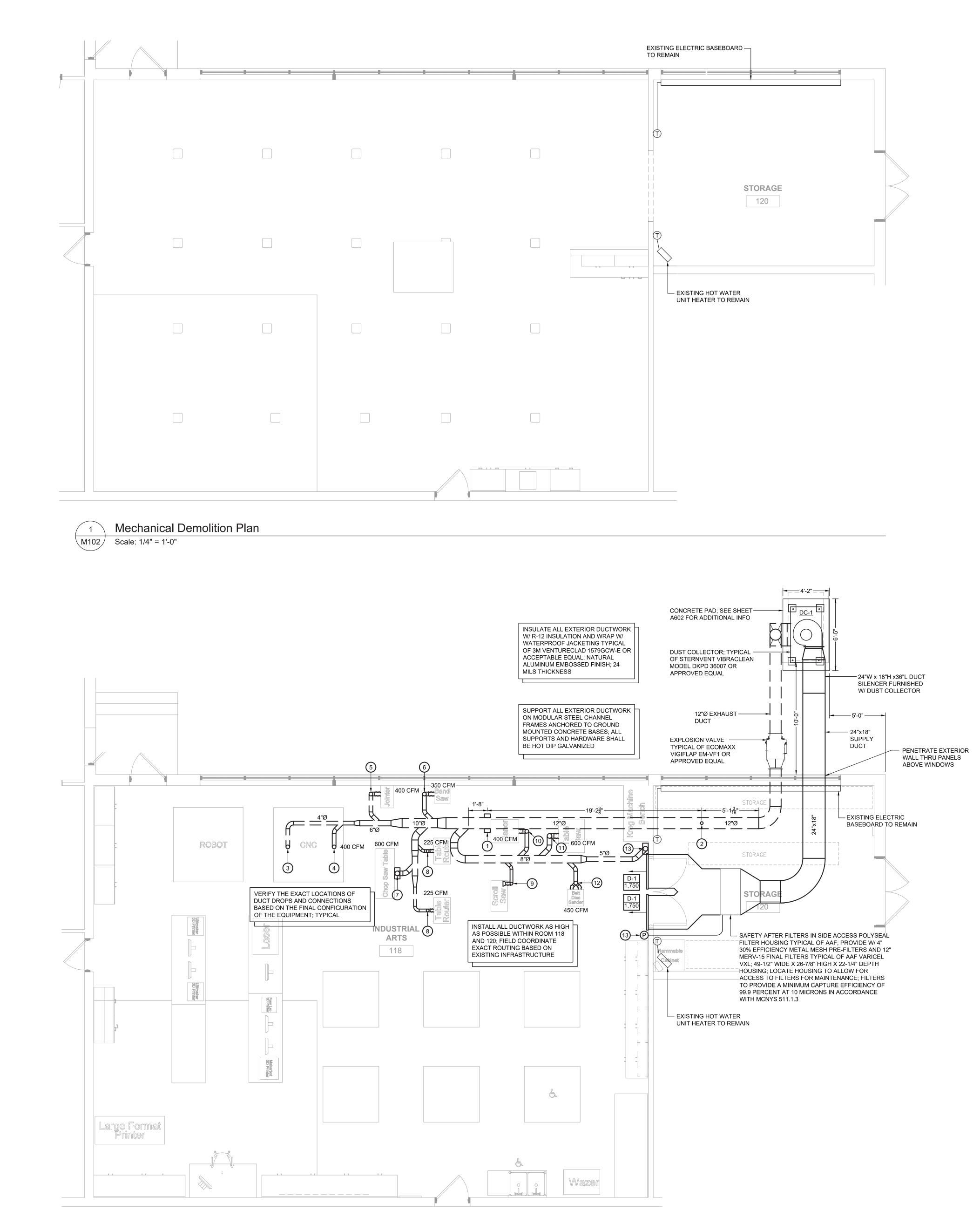
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Mechanical Plan Scale: 1/4" = 1'-0"

Key Notes:

- (1)INFRARED SPARK DETECTORS TYPICAL OF HANSENTEK MODEL 120-1 OR APPROVED EQUAL; INSTALL ON BOTH SIDES OF THE DUCTWORK PER MANUFACTURER REQUIREMENTS
- NOZZLE/VALVE SPRAY ASSEMBLY TYPICAL OF HANSENTEK MODEL 2 901-1S OR APPROVED EQUAL; INSTALL ON TOP OF DUCTWORK PER MANUFACTURER REQUIREMENTS
- 3 4"Ø DUCT DROP TO CNC MACHINE VACUUM CLEANING HEAD; PROVIDE 4"Ø FLEXIBLE HOSE TO ALLOW FOR FULL RANGE OF MOVEMENT
- 4"Ø DUCT DROP TO CNC MACHINE VACUUM CONNECTION; PROVIDE 4 4"Ø FLEXIBLE HOSE TO ALLOW FOR FULL RANGE OF MOVEMENT; BALANCE TO 400 CFM
- 4"Ø DUCT DROP TO JOINTER; PROVIDE 4"Ø FLEXIBLE HOSE TO 5 CONNECTION ON THE SIDE OF THE UNIT; BALANCE TO 400 CFM
- 6 4"Ø DUCT DROP TO BAND SAW; PROVIDE 4"Ø FLEXIBLE HOSE TO CONNECTION ON THE SIDE OF THE UNIT; BALANCE TO 350 CFM
- 5"Ø DUCT DROP TO CHOP SAW; PROVIDE DUCTED HOOD AT $\overline{7}$ SAWDUST DISCHARGE LOCATION ON SAW; BALANCE TO 600 CFM
- 8 3"Ø DUCT DROP TO ROUTER; PROVIDE 2.5"Ø FLEXIBLE HOSE TO CONNECTION ON THE REAR OF THE CABINET; BALANCE TO 225 CFM
- 9 3"Ø DUCT DROP TO SCROLL SAW; PROVIDE 3"Ø FLEX ARM FOR MANUAL SAWDUST REMOVAL AT SAW (10) 4"Ø DUCT DROP TO PLANER; PROVIDE 4"Ø FLEXIBLE HOSE TO
- CONNECTION ON THE SIDE OF THE UNIT; BALANCE TO 400 CFM 5"Ø DUCT DROP TO TABLE SAW; PROVIDE 5"Ø FLEXIBLE HOSE TO
- (11) CONNECTION ON THE SIDE OF THE UNIT; BALANCE TO 600 CFM 4"Ø DUCT DROP TO COMBINATION SANDER; PROVIDE (2) 3"Ø
- (12) FLEXIBLE HOSE TO CONNECTIONS ON THE SIDE OF THE UNIT; BALANCE TO 450 CFM
- (13) 5"Ø DUCT DROP TO FLOOR SWEEP

(14)

PROVIDE WALL MOUNT PRESSURE GAUGE TO MONITOR PRESSURE DROP ACROSS FILTERS; PROVIDE PNEUMATIC TUBING TO FITTINGS AT FILTER HOUSING

