ADDENDUM NO. 1

TO

CONTRACT DOCUMENTS

FOR

MIDDLETOWN THRALL LIBRARY HVAC UPGRADES

Middletown Thrall Library 11-19 Depot Street Middletown, NY 10940

Contact: Mr. Matthew Pfisterer,
Director

LAN Job #4.1603.02 March 14, 2024

LAN ASSOCIATES

SINCE 1965

 ENGINEERING • PLANNING • ARCHITECTURE • SURVEYING, LLP

 252
 MAIN STREET, GOSHEN, NEW YORK 10924

 P. 845-615-0350
 • F. 845-615-0351
 • WWW.LANASSOCIATES.COM

1.0 <u>General:</u> The original contract documents dated <u>February 28, 2024</u>, for this project are hereby amended as noted in this addendum which shall become part of said contract documents, as if originally included therein.

2.0 <u>Amendments to Specifications:</u>

Section No.	Page No.	Addendum Requirements
233113		Specification 233113 – Metal Ducts, section 3.7 was revised to provide additional clarification on duct cleaning for new and existing systems.
233300		Specification 233300 – Air Duct Accessories was revised to include information regarding control dampers.

3.0 <u>Amendments to Drawings:</u>

Drawing No.	Addendum Requirements
T1.00	Removed "EF-2" from note #2 under phase 1 demolition notes.
M0.01	Revised HVAC general note #21 to include reference to revised Specification 233113 – Metal Ducts.
M1.01	Removed flexible ductwork that does not exist.
M1.03	Provided crawl space elevation and revised notes for (2) 8" round ducts going up to the floor above.
M2.01	Removed flexible ductwork that does not exist.
M2.03	Provided crawl space elevation and revised notes for (2) 8" round ducts going up to the floor above.

4.0 Requests for Information:

No.	Question/Response:	
1	Question	Can an additional walkthrough be provided or is there facility personnel on site to escort an contractor?
	Response	Prospective bidders can contact Matthew Pfisterer, Director of Library, for any additional site visits/walkthroughs. Phone: (845) 341-5485 Email: mpfisterer@rcls.org
2	Question	Drawing T1.00 indicates that EF-2 will be demolished in phase #1. Please confirm EF-2 does not currently exist and the new EF-2 will not be replacing an existing fan?
	Response	EF-2 is new and will not be replacing an existing fan.

4.0 Requests for Information: (continued)

No.	Question/Response:	
3	Question	Drawings M1.03's & M2.03's Key Plan indicates Phase 1 work being performed in the middle and southern end of the building. Please clarify which scope of work is part of phase 1 in these areas?
	Response	Please refer to "Project Phasing" on drawing T1.00 for all information regarding phasing and the scope of work for each phase.
4	Question	Drawings M1.03 & M2.03 (Phase 2) indicates (2) 8" round ducts to be removed and replaced. This duct is shown to rise above starting from the basement. These ducts don't seem to be reflected on the floor above or on the roof. Please clarify wheat these two runs of duct are serving?
	Response	The (2) 8" round ducts serve 2 existing to remain floor registers on the first floor. One floor register is in the top right of Reading Room 114 and the second register is in the top right of the adjacent Service Room.
5	Question	Can an RCP be provided which indicates the ceiling type and existing Lighting?
	Response	Contractor shall be responsible for verifying existing RCP in the field.
6	Question	What is the elevation of the crawl space shown on drawing M1.03 & & M2.03?
	Response	The approximate elevation of the crawl space shown on drawings M1.03 & M2.03 is 3'-0" +/
7	Question	Can a spec be provided indicating the extent of cleaning involved on the existing ductwork?
	Response	Please refer to revised specification 233113 Metal Ducts, section 3.7 for all information regarding duct cleaning.
8	Question	What is the type and manufacturer of the current roofing system that new equipment is getting mounted on? Is it still under warranty?
	Response	The existing roofing system is EDPM and the existing manufacturer is unknown. The existing roof is not under warranty.
9	Question	Drawing M0.01 "General Notes" Note #25 states if the outdoor temperature is below 50 degrees, uninterrupted heating should be provided at all boiler rooms during occupied hours. When the AHU's are down during phase #1, the VAV's will not have supply air to provide heating. Is there supplemental heat that the boilers are serving to heat the building other then what is being replaced? If not, what is the intent?
	Response	The boilers provide heating hot water to what is being replaced only. Prospective bidders shall have an allowance for any temporary heating and/or cooling that is required. Methods of providing temporary heating and/or cooling is the contractor's responsibility and shall be coordinated with the library staff. In an absolute emergency, were no temporary heating and/or cooling can be provided, the library can be temporarily closed. Any shut down's must be coordinated with the Library Director a minimum of 72 hours in advance.

4.0 Requests for Information: (continued)

No.	Question/Response:	
10	Question	The specs associated with control dampers appear to be missing from the duct accessories spec. Can this be provided?
	Response	Please refer to revised specification 233300 Air Duct Accessories.
5.0	Clarifications:	
No.		

No additional pre-bid RFI's will be accepted, and no additional pre-bid addendums will be issued after today's date (3/14/24).

END OF ADDENDUM NO. 1

Attachments: #1 - 23 31 13 - Metal Ducts

#2 - 23 33 00 - Air Duct Accessories

Enclosures: #1 – Revised Drawings: T1.00, M0.01, M1.01, M1.03, M2.01 and M2.03

SECTION 233113 - METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes metal ducts for supply, return, outside, and exhaust air-distribution systems in pressure classes from minus 2- to plus 10-inch wg (minus 500 to plus 2500 Pa). Metal ducts include the following:
 - 1. Rectangular ducts and fittings.
 - 2. Single-wall round spiral-seam ducts and formed fittings.
 - Sheet metal materials.
 - Duct liner.
 - 5. Sealants and gaskets.
 - 6. Hangers and supports.
- B. Related Sections include the following:
 - 1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
 - 2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 DEFINITIONS

A. NUSIG: National Uniform Seismic Installation Guidelines.

1.4 SYSTEM DESCRIPTION

A. Duct system design, as indicated, has been used to select size and type of air-moving and -distribution equipment and other air system components. Changes to layout or configuration of duct system must be specifically approved in writing by Architect. Accompany requests for layout modifications with calculations showing that proposed layout will provide original design results without increasing system total pressure.

1.5 SUBMITTALS

- A. Shop Drawings: CAD-generated and drawn to 1/4 inch equals 1 foot. Show fabrication and installation details for metal ducts.
 - 1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
 - 2. Duct layout indicating sizes and pressure classes.
 - 3. Elevations of top and bottom of ducts.
 - 4. Dimensions of main duct runs from building grid lines.
 - 5. Fittings.
 - 6. Reinforcement and spacing.
 - 7. Seam and joint construction.
 - 8. Penetrations through fire-rated and other partitions.
 - 9. Equipment installation based on equipment being used on Project.
 - 10. Duct accessories, including access doors and panels.
 - 11. Hangers and supports, including methods for duct and building attachment, vibration isolation, and seismic restraints.
- B. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Ceiling suspension assembly members.
 - 2. Other systems installed in same space as ducts.
 - 3. Ceiling- and wall-mounting access doors and panels required to provide access to dampers and other operating devices.
 - 4. Ceiling-mounting items, including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- C. Welding certificates.
- D. Field quality-control test reports.

1.6 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel," for hangers and supports and AWS D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. NFPA Compliance:

- 1. NFPA 90A, "Installation of Air Conditioning and Ventilating Systems."
- 2. NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- C. Comply with NFPA 96, "Ventilation Control and Fire Protection of Commercial Cooking Operations," Ch. 3, "Duct System," for range hood ducts, unless otherwise indicated.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."

2.3 SINGLE-WALL ROUND DUCTS AND FITTINGS

A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.

- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).
- C. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches (1524 mm) in Diameter: Flanged.
- D. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches (2286 mm) in diameter with butt-welded longitudinal seams.
 - 2. Fabricate flat-oval ducts larger than 72 inches (1830 mm) in width (major dimension) with butt-welded longitudinal seams.
- E. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards Metal and Flexible."

2.4 SHEET METAL MATERIALS

- A. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods, unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Lock-forming quality; complying with ASTM A 653/A 653M and having G90 (Z275) coating designation; ducts shall have mill-phosphatized finish for surfaces exposed to view.
- C. Carbon-Steel Sheets: ASTM A 366/A 366M, cold-rolled sheets; commercial quality; with oiled, matte finish for exposed ducts.
- D. Aluminum Sheets: ASTM B 209 (ASTM B 209M), alloy 3003, temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts.

F. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches (900 mm).

2.5 DUCT LINER

- A. Fibrous-Glass Liner: Comply with NFPA 90A or NFPA 90B and with NAIMA AH124.
 - Manufacturers:
 - a. CertainTeed Corp.; Insulation Group.
 - b. Johns Manville International, Inc.
 - c. Knauf Fiber Glass GmbH.
 - d. Owens Corning.
 - e. Or approved equal.
 - 2. Materials: ASTM C 1071; surfaces exposed to air stream shall be coated to prevent erosion of glass fibers.
 - a. Thickness: 2 inch.
 - b. Thermal Conductivity (k-Value): 0.26 at 75 deg F (0.037 at 24 deg C) mean temperature.
 - c. Fire-Hazard Classification: Maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.
 - d. Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
 - e. Mechanical Fasteners: Galvanized steel suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in duct.
 - 1) Tensile Strength: Indefinitely sustain a 50-lb- (23-kg-) tensile, dead-load test perpendicular to duct wall.
 - 2) Fastener Pin Length: As required for thickness of insulation and without projecting more than 1/8 inch (3 mm) into air stream.
 - 3) Adhesive for Attaching Mechanical Fasteners: Comply with firehazard classification of duct liner system.

2.6 SEALANT MATERIALS

- A. Joint and Seam Sealants, General: The term "sealant" is not limited to materials of adhesive or mastic nature but includes tapes and combinations of open-weave fabric strips and mastics.
- B. Joint and Seam Tape: 2 inches (50 mm) wide; glass-fiber-reinforced fabric.
- C. Tape Sealing System: Woven-fiber tape impregnated with gypsum mineral compound and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.

- D. Water-Based Joint and Seam Sealant: Flexible, adhesive sealant, resistant to UV light when cured, UL 723 listed, and complying with NFPA requirements for Class 1 ducts.
- E. Solvent-Based Joint and Seam Sealant: One-part, nonsag, solvent-release-curing, polymerized butyl sealant formulated with a minimum of 75 percent solids.
- F. Flanged Joint Mastic: One-part, acid-curing, silicone, elastomeric joint sealant complying with ASTM C 920, Type S, Grade NS, Class 25, Use O.
- G. Flange Gaskets: Butyl rubber or EPDM polymer with polyisobutylene plasticizer.

2.7 HANGERS AND SUPPORTS

- A. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches (100 mm) thick.
 - 2. Exception: Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches (100 mm) thick.
- B. Hanger Materials: Galvanized sheet steel or threaded steel rod.
 - 1. Hangers Installed in Corrosive Atmospheres: Electro-galvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
 - Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for steel sheet width and thickness and for steel rod diameters.
 - 3. Galvanized-steel straps attached to aluminum ducts shall have contact surfaces painted with zinc-chromate primer.
- C. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- D. Trapeze and Riser Supports: Steel shapes complying with ASTM A 36/A 36M.
 - 1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 - 2. Supports for Stainless-Steel Ducts: Stainless-steel support materials.
 - 3. Supports for Aluminum Ducts: Aluminum support materials unless materials are electrolytically separated from ducts.

2.8 RECTANGULAR DUCT FABRICATION

A. Fabricate ducts, elbows, transitions, offsets, branch connections, and other construction according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" and complying with requirements for metal thickness, reinforcing types and intervals, tie-rod applications, and joint types and intervals.

- 1. Lengths: Fabricate rectangular ducts in lengths appropriate to reinforcement and rigidity class required for pressure class.
- 2. Deflection: Duct systems shall not exceed deflection limits according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible."
- B. Transverse Joints: Prefabricated slide-on joints and components constructed using manufacturer's guidelines for material thickness, reinforcement size and spacing, and joint reinforcement.
 - Manufacturers:
 - a. Ductmate Industries, Inc.
 - b. Nexus Inc.
 - c. Ward Industries, Inc.
 - d. McGrill AirFlow LLC.
 - e. Or approved equal
- C. Formed-On Flanges: Construct according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," Figure 1-4, using corner, bolt, cleat, and gasket details.
 - Manufacturers:
 - a. Ductmate Industries, Inc.
 - b. Lockformer.
 - c. McGrill AirFlow LLC.
 - d. SEMCO LLC
 - e. Or approved equal
 - 2. Duct Size: Maximum 30 inches (750 mm) wide and up to 2-inch wg (500-Pa) pressure class.
 - 3. Longitudinal Seams: Pittsburgh lock sealed with noncuring polymer sealant.
- D. Cross Breaking or Cross Beading: Cross break or cross bead duct sides 19 inches (480 mm) and larger and 0.0359 inch (0.9 mm) thick or less, with more than 10 sq. ft. (0.93 sq. m) of non-braced panel area unless ducts are lined.

2.9 APPLICATION OF LINER IN RECTANGULAR DUCTS

- A. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
- B. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
- C. Butt transverse joints without gaps and coat joint with adhesive.
- D. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure buttededge overlapping.

- E. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and standard liner product dimensions make longitudinal joints necessary.
- F. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm (12.7 m/s).
- G. Secure liner with mechanical fasteners 4 inches (100 mm) from corners and at intervals not exceeding 12 inches (300 mm) transversely; at 3 inches (75 mm) from transverse joints and at intervals not exceeding 18 inches (450 mm) longitudinally.
- H. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - 1. Fan discharges.
 - 2. Intervals of lined duct preceding unlined duct.
 - 3. Upstream edges of transverse joints in ducts where air velocities are greater than 2500 fpm (12.7 m/s) or where indicated.
- I. Terminate inner ducts with build outs attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated build outs (metal hat sections) or other build out means are optional; when used, secure build outs to duct walls with bolts, screws, rivets, or welds.

2.10 ROUND DUCT AND FITTING FABRICATION (WHERE INDICATED ON DRAWINGS)

- A. Round, Longitudinal- and Spiral Lock-Seam Ducts: Fabricate exhaust air ducts of aluminum according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible."
 - Manufacturers:
 - a. McGill AirFlow Corporation.
 - b. SEMCO Incorporated.
 - c. Ductmate Industries, Inc.
 - d. Spiral Manufacturing Co.
 - e. Or approved equal
- B. Duct Joints:
 - 1. Ducts up to 20 Inches (500 mm) in Diameter: Interior, center-beaded slip coupling, sealed before and after fastening, attached with sheet metal screws.
 - 2. Ducts 21 to 72 Inches (535 to 1830 mm) in Diameter: Three-piece, gasketed, flanged joint consisting of two internal flanges with sealant and one external closure band with gasket.
 - 3. Round Ducts: Prefabricated connection system consisting of double-lipped, EPDM rubber gasket. Manufacture ducts according to connection system manufacturer's tolerances.

- a. Manufacturers:
 - 1) Ductmate Industries, Inc.
 - 2) Lindab Inc.
 - 3) SEMCO Incorporated.
 - 4) McGill AirFlow Corporation.
 - 5) Or Approved equal
- C. 90-Degree Tees and Laterals and Conical Tees: Fabricate to comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," with metal thicknesses specified for longitudinal-seam straight ducts.
- D. Diverging-Flow Fittings: Fabricate with reduced entrance to branch taps and with no excess material projecting from fitting onto branch tap entrance.
- E. Fabricate elbows using die-formed, gored, pleated, or mitered construction. Bend radius of die-formed, gored, and pleated elbows shall be 1-1/2 times duct diameter. Unless elbow construction type is indicated, fabricate elbows as follows:
 - Mitered-Elbow Radius and Number of Pieces: Welded construction complying with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible," unless otherwise indicated.
 - 2. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from minus 2- to plus 2-inch wg (minus 500 to plus 500 Pa):
 - a. Ducts 3 to 36 Inches (75 to 915 mm) in Diameter: 0.034 inch (0.85 mm).
 - Ducts 37 to 50 Inches (940 to 1270 mm) in Diameter: 0.040 inch (1.0 mm).
 - 3. Round Mitered Elbows: Welded construction with the following metal thickness for pressure classes from 2- to 10-inch wg (500 to 2500 Pa):
 - a. Ducts 3 to 26 Inches (75 to 660 mm) in Diameter: 0.034 inch (0.85 mm).
 - b. Ducts 27 to 50 Inches (685 to 1270 mm) in Diameter: 0.040 inch (1.0 mm).
 - 4. Round Elbows 8 Inches (200 mm) and Less in Diameter: Fabricate die-formed elbows for 45- and 90-degree elbows and pleated elbows for 30, 45, 60, and 90 degrees only. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.
 - 5. Round Elbows 9 through 14 Inches (225 through 355 mm) in Diameter: Fabricate gored or pleated elbows for 30, 45, 60, and 90 degrees unless space restrictions require mitered elbows. Fabricate nonstandard bend-angle configurations or nonstandard diameter elbows with gored construction.
 - 6. Die-Formed Elbows for Sizes through 8 Inches (200 mm) in Diameter and All Pressures 0.040 inch (1.0 mm) thick with 2-piece welded construction.
 - 7. Round Gored-Elbow Metal Thickness: Same as non-elbow fittings specified above.

8. Pleated Elbows for Sizes through 14 Inches (355 mm) in Diameter and Pressures through 10-Inch wg (2500 Pa): 0.022 inch (0.55 mm).

PART 3 - EXECUTION

3.1 DUCT APPLICATIONS

- A. Static-Pressure Classes: Unless otherwise indicated, construct ducts according to the following:
 - 1. Return Ducts (Negative Pressure): 2 inch wg.
 - 2. Exhaust Ducts (Negative Pressure): 2-inch wg.
- All ducts shall be galvanized steel except exhaust air duct for chemical fume hood shall be aluminum construction.

3.2 DUCT INSTALLATION

- A. Construct and install ducts according to SMACNA's "HVAC Duct Construction Standards-Metal and Flexible," unless otherwise indicated.
- B. Install round ducts in lengths not less than 12 feet (3.7 m) unless interrupted by fittings.
- C. Install ducts with fewest possible joints.
- D. Install fabricated fittings for changes in directions, size, and shape and for connections.
- E. Install couplings tight to duct wall surface with a minimum of projections into duct. Secure couplings with sheet metal screws. Install screws at intervals of 12 inches (300 mm), with a minimum of 3 screws in each coupling.
- F. Install ducts, unless otherwise indicated, vertically and horizontally and parallel and perpendicular to building lines; avoid diagonal runs.
- G. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.
- H. Install ducts with a clearance of 1 inch (25 mm), plus allowance for insulation thickness.
- I. Conceal ducts from view in finished spaces. Do not encase horizontal runs in solid partitions unless specifically indicated.
- J. Coordinate layout with suspended ceiling, fire- and smoke-control dampers, lighting layouts, and similar finished work.
- K. Seal all joints and seams. Apply sealant to male end connectors before insertion, and afterward to cover entire joint and sheet metal screws.
- L. Electrical Equipment Spaces: Route ducts to avoid passing through transformer vaults and electrical equipment spaces and enclosures.

- M. Non-Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls and are exposed to view, conceal spaces between construction openings and ducts or duct insulation with sheet metal flanges of same metal thickness as ducts. Overlap openings on 4 sides by at least 1-1/2 inches (38 mm).
- N. Fire-Rated Partition Penetrations: Where ducts pass through interior partitions and exterior walls, install appropriately rated fire dampers, sleeves, and firestopping sealant. Fire and smoke dampers are specified in Division 23 Section "Duct Accessories." And firestop penetration
- O. Install ducts with hangers and braces designed to withstand, without damage to equipment, seismic force required by applicable building codes. Refer to SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems."
- P. Protect duct interiors from the elements and foreign materials until building is enclosed. Follow SMACNA's "Duct Cleanliness for New Construction."
- Q. Paint interiors of metal ducts, that do not have duct liner, for 24 inches (600 mm) upstream of registers and grilles. Apply one coat of flat, black, latex finish coat over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Division 9 painting Sections.

3.3 SEAM AND JOINT SEALING

- A. Seal duct seams and joints according to SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for duct pressure class indicated.
 - 1. For pressure classes lower than 2-inch wg (500 Pa), seal transverse joints.
- B. Seal ducts before external insulation is applied.

3.4 HANGING AND SUPPORTING

- A. Support horizontal ducts within 24 inches (600 mm) of each elbow and within 48 inches (1200 mm) of each branch intersection.
- B. Support vertical ducts at maximum intervals of 16 feet (5 m) and at each floor.
- C. Install upper attachments to structures with an allowable load not exceeding one-fourth of failure (proof-test) load.
- D. Install concrete inserts before placing concrete.
- E. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 1. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches (100 mm) thick.

3.5 CONNECTIONS

A. Make connections to equipment with flexible connectors according to Division 23 Section "Duct Accessories."

B. Comply with SMACNA's "HVAC Duct Construction Standards--Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.

3.6 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections according to SMACNA's "HVAC Air Duct Leakage Test Manual" and prepare test reports:
 - 1. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If pressure classes are not indicated, test entire system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure. Give seven days' advance notice for testing.
 - Maximum Allowable Leakage: Comply with requirements for Leakage Class 3
 for round ducts, Leakage Class 12 for rectangular ducts in pressure classes
 lower than and equal to 2-inch wg (500 Pa) (both positive and negative
 pressures), and Leakage Class 6 for pressure classes from 2- to 10-inch wg (500
 to 2500 Pa).
 - 4. Remake leaking joints and retest until leakage is equal to or less than maximum allowable.

3.7 CLEANING NEW & EXISTING SYSTEMS

- A. Clean new and existing duct system(s) before testing, adjusting, and balancing.
- B. Mark position of dampers and air-directional mechanical devices before cleaning.
- C. Use service openings, as required, for physical and mechanical entry and for inspection.
 - 1. Create other openings to comply with duct standards.
 - 2. Disconnect flexible ducts as needed for cleaning and inspection.
 - 3. Remove and reinstall ceiling sections to gain access during the cleaning process.
- D. Particulate Collection and Order Control.
 - 1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-mirco-size (or larger) particles.
 - 2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.
- E. Clean the following metal duct systems by removing surface contaminants and deposits:
 - 1. Air outlets and inlets (registers, grilles, and diffusers).

- 2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
- Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
- 4. Coils and related components.
- 5. Return-air ducts, dampers, and actuators except in ceiling plenums and mechanical equipment rooms.
- 6. Supply-air ducts, dampers, actuators, and turning vanes.

F. Mechanical Cleaning Methodology:

- 1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
- 2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.
- 3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts or duct accessories.
- 4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold or fungus growth.
- 5. Provide drainage and cleanup for wash-down procedures.
- 6. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

G. Cleanliness Verification:

- 1. Visually inspect metal ducts for contaminants.
- 2. Where contaminants are discovered, re-clean and reinspect ducts.

END OF SECTION 233113

SECTION 233300 - AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Manual volume dampers.
 - 2. Control dampers.
 - 3. Flange connectors.
 - 4. Turning vanes.
 - Flexible connectors.
 - 6. Flexible ducts.

1.3 ACTION SUBMITTALS

- A. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
 - Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 - 1. Galvanized Coating Designation: G90 (Z275).
- B. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- C. Tie Rods: Galvanized steel, 1/4-inch (6-mm) minimum diameter for lengths 36 inches (900 mm) or less; 3/8-inch (10-mm) minimum diameter for lengths longer than 36 inches (900 mm).

2.3 MANUAL VOLUME DAMPERS

- A. Standard, Steel, Manual Volume Dampers:
 - 1. Standard leakage rating, with linkage outside airstream.
 - 2. Suitable for horizontal or vertical applications.
 - 3. Frames:
 - a. Frame: Hat-shaped, 0.094-inch- (2.4-mm-) thick, galvanized sheet steel.
 - b. Mitered and welded corners.
 - Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 4. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.

- c. Stiffen damper blades for stability.
- d. Galvanized-steel, 0.064 inch (1.62 mm) thick.
- Blade Axles: Galvanized steel.
- 6. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg (750 Pa) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 7. Tie Bars and Brackets: Galvanized steel.
- B. Low-Leakage, Steel, Manual Volume Dampers:
 - 1. Comply with AMCA 500-D testing for damper rating.
 - 2. Low-leakage rating with linkage outside airstream and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 - 3. Suitable for horizontal or vertical applications.
 - 4. Frames:
 - a. Angle shaped.
 - b. 0.094-inch- (2.4-mm-) thick, galvanized sheet steel.
 - c. Mitered and welded corners.
 - d. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized, roll-formed steel, 0.064 inch (1.62 mm) thick.
 - 6. Blade Axles: Galvanized steel.
 - 7. Bearings:
 - a. Oil-impregnated bronze.
 - b. Dampers in ducts with pressure classes of 3-inch wg (750 Pa) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 - 8. Blade Seals: Neoprene.
 - 9. Jamb Seals: Cambered aluminum.
 - 10. Tie Bars and Brackets: Galvanized steel.
 - 11. Accessories:

a. Include locking device to hold single-blade dampers in a fixed position without vibration.

2.4 CONTROL DAMPERS

A. Frames:

- 1. Hat shaped.
- 2. 0.094-inch- thick, galvanized sheet steel
- 3. Mitered and welded corners.

B. Blades:

- 1. Multiple blade with maximum blade width of 6 inches.
- 2. Parallel or Opposed-blade design.
- 3. Galvanized-steel.
- 4. 0.064 inch thick single skin.
- 5. Blade Edging: Closed-cell neoprene.
- 6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.
- C. Blade Axles: 1/2-inch- diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
 - 1. Operating Temperature Range: From minus 40 to plus 200 deg F.

D. Bearings:

- 1. Oil-impregnated bronze.
- 2. Dampers in ducts with pressure classes of 3-inch wg (750 Pa) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
- 3. Thrust bearings at each end of every blade.

2.5 FLANGE CONNECTORS

- A. Description: roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- B. Material: Galvanized steel.
- C. Gage and Shape: Match connecting ductwork.

2.6 FLEXIBLE CONNECTORS

- A. Materials: Flame-retardant or noncombustible fabrics.
- B. Coatings and Adhesives: Comply with UL 181, Class 1.

- C. Metal-Edged Connectors: Factory fabricated with a fabric strip 5-3/4 inches wide attached to two strips of 2-3/4-inch- (70-mm-) wide, 0.028-inch- (0.7-mm-) thick, galvanized sheet steel or 0.032-inch- (0.8-mm-) thick aluminum sheets. Provide metal compatible with connected ducts.
- D. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
 - 1. Minimum Weight: 26 oz./sq. yd. (880 g/sq. m).
 - 2. Tensile Strength: 480 lbf/inch (84 N/mm) in the warp and 360 lbf/inch (63 N/mm) in the filling.
 - 3. Service Temperature: Minus 40 to plus 200 deg F (Minus 40 to plus 93 deg C).

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Install volume dampers at points on supply and return systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
- D. Set dampers to fully open position before testing, adjusting, and balancing.
- E. Install test holes at fan inlets and outlets and elsewhere as indicated.
- F. Install fire dampers according to UL listing.
- G. Install flexible connectors to connect ducts to equipment.
- H. Connect terminal units to supply ducts with maximum 6-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- I. Connect flexible ducts to metal ducts with [adhesive plus sheet metal screws.
- J. Install duct test holes where required for testing and balancing purposes.
- K. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch (6-mm) movement during start and stop of fans.

3.2 FIELD QUALITY CONTROL

A. Tests and Inspections:

- 1. Operate dampers to verify full range of movement.
- 2. Inspect locations of access doors and verify that purpose of access door can be performed.
- 3. Operate fire dampers to verify full range of movement and verify that proper heat-response device is installed.
- 4. Inspect turning vanes for proper and secure installation.
- 5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION 233300

No additional pre-bid RFI's will be accepted, and no additional pre-bid addendums will be issued after today's date (3/14/24).

END OF ADDENDUM NO. 1

Attachments: #1 – 23 31 13 – Metal Ducts

#2 - 23 33 00 - Air Duct Accessories

Enclosures: #1 – Revised Drawings: T1.00, M0.01, M1.01, M1.03, M2.01 and M2.03

HVAC UPGRADES

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Drawing Index

SHEET No.	DESCRIPTION
T1.00	TITLE SHEET
M0.01	MECHANICAL ABBREVIATIONS, NOTES AND SYMBOLS
M1.01	MECHANICAL FIRST FLOOR DEMOLITION PLAN
M1.02	MECHANICAL DEMOLITION PLANS
M1.03	MECHANICAL DEMOLITION PLANS
M2.01	MECHANICAL FIRST FLOOR PROPOSED PLAN
M2.02	MECHANICAL PROPOSED PLANS
M2.03	MECHANICAL PROPOSED PLANS
M6.01	MECHANICAL SCHEDULES
M6.02	MECHANICAL DETAILS
M6.03	MECHANICAL DETAILS & CONTROL SCHEMATIC
M6.04	CONTROL SCHEMATICS
E2.01	ELECTRICAL FIRST FLOOR PROPOSED POWER PLAN
E2.02	ELECTRICAL PROPOSED POWER PLANS
E2.03	ELECTRICAL PROPOSED POWER PLANS
E6.01	ELECTRICAL PANEL SCHEDULES & DETAIL

PROJECT PHASING

PHASE 1

1. EVACUATE REFRIGERANT FROM AHU-1 / CU-1 AND AHU-2 / CU-2 AND REMOVE EACH UN

2. REMOVE <u>EF-1</u> AND <u>RI-1</u>.

3. DEMOLISH ALL INDICATED DUCTWORK, PIPING, VALVES, CONTROLS, ETC. ASSOCIATED WITH EACH UNIT

PROPOSED INSTALLATIO

- 4. INSTALLATION OF NEW AHU-1, AHU-2, CU-1, CU-2, EF-1, EF-2, EF-4, RI-1, RI-2.
- 5. INSTALLATION OF NEW DUCTWORK, PIPING, VALVES, CONTROLS, ETC. ASSOCIATED WITH EACH UNIT
- 6. TESTING, ADJUSTING, AND BALANCING OF ALL NEW SYSTEMS.
- 7. CONTRACTOR TO THOROUGHLY CLEAN ALL EXISTING DUCTWORK WHICH IS TO REMAIN (TOILET EXHAUST SUPPLY, RETURN AND OUTDOOR AIR). PROVIDE SIX (6) COPIES OF REPORT INCLUDING COLOR PHOTOS INDICATING DUCTWORK CONDITION BEFORE & AFTER CLEANING.

PHASE 2 DEMOLITION:

- 1. EVACUATE REFRIGERANT FROM <u>AHU-3</u> / <u>CU-3</u> AND REMOVE BOTH UNITS.
- 2. DEMOLISH ALL INDICTED DUCTWORK, PIPING, VALVES, CONTROLS, ETC. ASSOCIATED WITH EACH UNIT.
- 3. REMOVAL OF CEILING TILES, CEILING GRID, LIGHTS, ETC. ASSOCIATED WITH NEW <u>EF-3</u> ON FIRST FLOOR.

PROPOSED INSTALLATION:

- 4. INSTALLATION OF NEW AHU-3, CU-3 AND EF-3.
- 5. INSTALLATION OF NEW DUCTWORK, PIPING, VALVES, CONTROLS, ETC. ASSOCIATED WITH EACH UNIT.
- 6. REINSTALLATION OF CEILING TILES, CEILING GRID, LIGHTS, ETC. ASSOCIATED ON FIRST FLOOR.
- 7. TESTING, ADJUSTING, AND BALANCING OF ALL NEW SYSTEMS.
- 8. CONTRACTOR TO THOROUGHLY CLEAN ALL EXISTING DUCTWORK WHICH IS TO REMAIN (TOILET EXHAUST, SUPPLY, RETURN AND OUTDOOR AIR). PROVIDE SIX (6) COPIES OF REPORT INCLUDING COLOR PHOTOS INDICATING DUCTWORK CONDITION BEFORE & AFTER CLEANING.

PHASE 3 DEMOLITION:

- 1. REMOVAL OF CEILING TILES, CEILING GRID, LIGHTS, ETC. ASSOCIATED WITH EACH FAN POWERED VAV TO BE
- 2. REMOVAL OF FAN POWERED VAV BOXES, DUCTWORK, PIPING, VALVES, CONTROLS, ETC. ON FIRST AND SECOND FLOORS.

PROPOSED INSTALLATION:

- 3. INSTALLATION OF NEW FAN POWERED VAV BOXES, DUCTWORK, PIPING, VALVES, CONTROLS, ETC. ON FIRST AND SECOND FLOORS.
- 4. TESTING, ADJUSTING, AND BALANCING OF ALL NEW SYSTEMS.
- 5. CONTRACTOR TO THOROUGHLY CLEAN ALL EXISTING DUCTWORK WHICH IS TO REMAIN (TOILET EXHAUST, SUPPLY, RETURN AND OUTDOOR AIR). PROVIDE SIX (6) COPIES OF REPORT INCLUDING COLOR PHOTOS INDICATING DUCTWORK CONDITION BEFORE & AFTER CLEANING.

<u>PHASE 4</u> DEMOLITION:

REMOVAL OF EXISTING BMS SYSTEM,

PROPOSED INSTALLATION:

3. PROVIDE NEW BMS SYSTEM AND INTERLOCK ALL NEW MECHANICAL EQUIPMENT INSTALLED IN PHASE 1,2, & 3, IN ADDITION, THE NEW BMS SYSTEM SHALL CONNECT EXISTING EQUIPMENT, E.G. BOILERS AND PUMPS LOCATED IN THE BSMNT.

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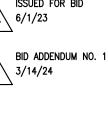
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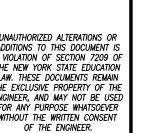
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