

SECTION 220500 – GENERAL PLUMBING REQUIREMENTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this and all Division 22 Sections.

1.2 PLANS AND SPECIFICATIONS

- A. All work under this title, on drawings or specified, is subject to the general and special contract conditions for the entire project, and the contractor for this portion of the work is required to refer especially thereto, and to the architectural drawings.
- B. Drawings are diagrammatic and specifications are complementary and must be so interpreted to determine the full scope of work under this heading. Wherever any material, article, operation or method is either specified or shown on the drawings, this contractor is required to provide each item and perform each prescribed operation according to the designate quality, qualification or condition, furnishing all necessary labor, equipment or incidentals.
- C. Wherever the designation "Architect" appears, it shall imply Architect or Engineer. Wherever the term "Contractor" or "PC" appears, it shall imply the Contractor responsible for Division 22, Plumbing Work.

1.3 CONFLICTS

- A. If, in the interpretation of contract documents, it appears that the drawings and specifications are not in agreement, the Contractor is to contact the Engineer. The Engineer shall be the final authority. Addenda supersede the provisions which they amend.
- B. In the absence of a written clarification by the engineer, the Contractor must install his work in accordance with the more stringent condition. Contractor assumes full responsibility for any and all items furnished and installed without the written approval by the Architect or Engineer.

1.4 DIMENSIONS, LAYOUTS AND OBSTACLES

- A. Verify dimensions and elevations from actual field measurements after building construction has sufficiently progressed.
- B. Assume full and final responsibility for the accuracy of any or all work performed under this Division and make repairs and corrections as required or directed at no extra cost to the Owner.
- C. Layouts of piping and equipment shown on drawings are diagrammatic and shall be construed as such. DO NOT SCALE DRAWINGS. Contractor shall field verify all existing conditions prior to fabrication and installation of material. It is recommended that the contractor verify all existing conditions prior to submitting a proposal. Lack of field verification does not constitute a basis for additional monies during construction. Contractor assumes full responsibility for completeness of installation including coordination of work with other trades.
- D. Make actual installations in accord with said layouts, but with necessary deviations as directed or required by job conditions and field measurements in order to produce a thoroughly integrated and practical installation. . Make deviations only with specific approval of the Engineer/Architect.
- E. Take particular care to coordinate all work under this Division to prevent conflict and remove and relocate work as may be made necessary by such conflict at no extra cost to the Owner.
- F. Unless expressly permitted by the Engineer/Architect or shown otherwise on the Drawings, all piping and similar items shall be installed so that they are concealed except as permitted by the Engineer/Architect in service rooms noted on the Drawings.
- G. Fixtures and equipment may be relocated six (6) feet in any direction from locations indicated on plans, before roughing-in, with no change in contract price.

1.5 REVIEW OF MATERIAL

- A. Items specified have been checked by the Engineer for performance and space limitation.
- B. In order for Engineer to consider "equal", Contactor must certify by letter that he has checked the product for conformance to specifications and space limitations and assumes full responsibility thereafter.

- C. Substitutions are defined as any manufacturer and/or model not indicated in drawings or specifications. Requests for substitutions must be made in writing ten (10) days prior to bid date so that an addendum may reach all contractors.
- D. If substitutions are proposed after the bids are received, the Contractor shall state amount of credit to the Owner for substitution. Substitutions that are considered equal by the Contractor and carried in bid without approval by Engineer shall be the responsibility of the Contractor. The Engineer and/or Owner shall not be made liable or responsible for losses incurred by the Contractor, due to the rejection of said items for installation.
- E. Where equipment requiring different arrangement or connections other than as indicated is acceptable, it shall be the responsibility of this Contractor to furnish revised layouts, and install the equipment to operate properly and in harmony with the intent of the drawings and specifications. All changes in the work required by the different arrangement shall be done at no additional cost to the Owner, including but not limited to structural steel modifications. Control and power wiring modifications required by Contractor, imposed modifications, and the additional cost of these modifications, shall be the responsibility of this Contractor.

1.6 PERMITS, CODES AND ORDINANCES

- A. The Contractor shall arrange and pay for all permits, inspections, etc., as required by local utilities or applicable agencies.
- B. All work and material shall be in complete accordance with the ordinances, regulations, codes, etc., of all political entities exercising jurisdictions.

1.7 COORDINATION WITH OTHER TRADES

- A. Check plumbing work with all other trades.
- B. Anticipate and avoid interferences with other trades.
- C. Take particular care to coordinate all piping, ductwork, plumbing and major electrical components above ceiling, to prevent conflict. Remove and relocate work as may be made necessary by such conflict, at no extra cost to the Owner.
- D. Obtain decision for approval from project Engineer for proposed group installation before proceeding, and for clearance in structure and finish of the building.
- E. Running piping over electrical equipment and in elevator machine rooms is prohibited.

- F. The Contractor shall coordinate with, receive and install, Owner furnished equipment where indicated.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Delivery of Materials: Make provisions for delivery and safe storage of all materials. Check and properly receipt material to be "furnished by others" to contractor and assume full responsibility for all materials while in storage with full visible identification and information.

1.9 PROJECT CONDITIONS

- A. Coordination: Field verify existing conditions that will determine exact locations, distances, levels, dimensions, elevations, etc. Review all drawings of other trades and report any conflicts to the Architect/Engineer which will affect the project cost. Lack of field verification does not constitute a basis for additional monies during construction. Contractor assumes full responsibility for completeness of installation including coordination of work with other trades.

1.10 MISCELLANEOUS SUPPORT

- A. Contractor is responsible for providing all miscellaneous support components necessary for properly supporting equipment including hangers, rods, anchors, steel, etc.
PRODUCTS (not used)

PART 2 - EXECUTION

2.1 INSTALLATION

- A. Comply with manufacturer's written installation, operations and maintenance instructions for general installation requirements and procedures.

END OF SECTION 220500

SECTION 220502 - PLUMBING DEMOLITION

PART 1 - GENERAL

1.1 SUMMARY

- A. Description of Work: Provide plumbing removal work as indicated and as required for removal and/or abandonment of systems, equipment and fixtures, etc. made obsolete by this Project, and as required for removal and remodeling by other trades.

1.2 EXISTING CONDITIONS

- A. General: In general, existing plumbing systems, equipment and fixtures are not shown on the Drawings unless pertinent to the demolition and/or remodeling work. Existing conditions, where indicated, are based on casual field observations and/or historical plans prepared as part of original building fit-out, and must be verified. Report any discrepancies to the Engineer before disturbing the existing installation.
- B. Examination: Prior to bidding, examine the site to determine all actual observable conditions. No additional compensation will be granted on account of extra work made necessary by the Contractor's failure to investigate such existing conditions.

1.3 COORDINATION

- A. Adjoining Areas: It is expected that the Contractor understands that adjoining areas of the building (or project site) must remain in operation and mechanical systems and services must remain in operation at all times, unless specifically approved otherwise.
- B. Scheduling: Plumbing removal work shall be scheduled in conjunction with the other trades. Contractor cooperation will be expected under all conditions.
- C. Area Limits: Construction traffic and removal of debris will be limited to specific areas and routes. Confirm with the Owner.

1.4 ADJACENT MATERIALS

- A. Protection: During execution of removal work, primary consideration shall be given to protecting from damage, building structure, furnishings, finishes and the like, which are not specifically indicated to be removed.

- B. Repairs: Existing items or surfaces to remain, which are damaged as a result of this work shall be refinished, repaired or replaced to the satisfaction of the Owner, at no cost to the Contract.

1.5 TRANSIENT SERVICES

- A. Locate and identify any and all plumbing services passing through the project area which serve areas outside the work limits.
- B. Maintain all plumbing services to areas outside the work limits unless specifically authorized otherwise in writing by the Engineer or Owner's Representative. When transient services must be interrupted, provide temporary services for affected areas outside the work limits.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Patching: Materials used for patching shall be in conformance with the applicable sections of the Project Manual. Where materials are not specifically described, but required for proper completion of the Work, they shall be as selected by the Contractor, subject to approval of the Engineer.

PART 3 - EXECUTION

3.1 INSPECTION/VERIFICATION

- A. Inspection: Before commencing work of this Section, carefully inspect the project site and become familiar with existing systems and conditions.
- B. Items to be Salvaged: Verify with the Engineer and Owner's Representative, all systems, materials and equipment which are to be salvaged, and those which must be removed. The Owner reserves the right to salvage any or all existing plumbing materials and equipment at the project site.

3.2 COORDINATION

- A. Coordinate removal work with other trades, where applicable.

3.3 DEMOLITION

- A. General: Remove plumbing equipment, piping, fixtures and related materials within the project work limits, as indicated.
- B. Disconnections: Disconnect all plumbing work located in walls, ceilings or floors scheduled for removal. Disconnect plumbing connections equipment being removed by other trades.
- C. Protection: Perform all removal work in such a manner so that damage to adjacent items and surfaces is minimized.
- D. Patching: When plumbing materials are removed, patch and finish surfaces to remain to match surrounding surfaces.

3.4 EXISTING PLUMBING WORK TO REMAIN

- A. General: Protect and maintain access to existing plumbing work which must remain. Reinstall existing plumbing work where disturbed.
- B. Reconnections: Where plumbing work in adjoining areas or plumbing work indicated to remain, becomes disconnected or affected by demolition work, reconnect as required, to restore original operation. Restoration work to comply with requirements for new work.

3.5 EXISTING PLUMBING WORK TO BE RELOCATED

- A. General: Disconnect, remove, reinstall and reconnect existing equipment indicated to be relocated and where require to accommodate remodeling or new construction. Extend existing installations as required. Materials and methods used for relocations and extensions to conform to requirements for new work.

3.6 SHUTDOWNS

- A. General: All shutdowns to existing plumbing services to be scheduled and approved, in writing, by the Owner.

3.7 DISPOSITION OF EXISTING MATERIALS AND EQUIPMENT

- A. Items to Salvage: Material and equipment which is indicated (or directed by Owner) to be salvaged, shall be carefully removed and stored where directed on the site.

- B. Items to Reuse/Relocate: Carefully remove and store on site, all material and equipment indicated to be reused or relocated. Thoroughly clean, and make any necessary minor repairs to such equipment, prior to installation.
- C. Items to Remove: Remove and legally dispose of all other materials and debris resulting from demolition work on a daily basis.

3.8 CLEANING

- A. Remove from the Project Site all dirt, dust and debris resulting from removal operations daily. Refuse shall not be allowed to block or otherwise impair circulation in corridors, stairs, sidewalks, roadways or other traffic areas.

END OF SECTION 220502

SECTION 220529 – SUPPORTS AND SLEEVES

PART 1 - GENERAL

1.1 SUMMARY

- A. Perform all Work required to provide and install supports, hangers, anchors, sleeves and bases for all pipe, duct, equipment, system components and accessories, indicated by the Contract Documents with all supplementary items necessary for complete, code compliant and approved installation

1.2 REFERENCE STANDARDS

- A. The latest published edition of a reference shall be applicable to this Project unless identified by a specific edition date.
- B. All reference amendments adopted prior to the effective date of this Contract shall be applicable to this Project.
- C. All materials, installation and Workmanship shall comply with the applicable requirements and standards addressed within the following references:
 - 1. International Plumbing Code.
 - 2. International Fuel Gas Code.
 - 3. ASME B31.2 – Fuel Gas Piping.
 - 4. ASME B31.9 – Building Services Piping.
 - 5. ASTM F708 – Design and Installation of Rigid Pipe Hangers.
 - 6. MSS SP58 – Pipe Hangers and Supports - Materials, Design and Manufacturer.
 - 7. MSS SP69 – Pipe Hangers and Supports - Selection and Application.
 - 8. MSS SP89 – Pipe Hangers and Supports - Fabrication and Installation Practices.
 - 9. MSS SP-90 – Guidelines on Terminology for Pipe Hangers and Supports.

1.3 QUALITY ASSURANCE

- A. Materials and application of pipe hangers and supports shall be in accordance with MSS-SP-58 and SP-69 unless noted otherwise.

- B. Support and sleeve materials and installation shall not interfere with the proper functioning of equipment.
- C. Contractor shall be responsible for structural integrity of all hangers, supports, anchors, guides, inserts and sleeves. All structural hanging materials shall have a minimum safety factor of five.
- D. Installer Qualifications: Utilize an installer experienced in performing Work of this Section who is experienced in installation of Work similar to that required for this Project and per the minimum requirements of MSS SP-89. Field welding of supports shall be by certified welders qualified in accordance with ASME Boiler and Pressure Vessel Code, Section IX using welding procedures per the minimum requirements of MSS SP-58.

1.4 SUBMITTALS

- A. Product Data: Provide manufacturer's catalog data including code compliance, load capacity, and intended application.
- B. Manufacturer's Installation Instructions: Indicate special procedures and assembly of components.
- C. Shop Drawings: Submit detailed Drawings of all shop or field fabricated supports, anchors and sleeves, signed and sealed by a qualified State of New York registered professional engineer. Indicate size and characteristics of components and fabrication details and all loads exceeding 750 pounds imposed on the base building structure.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Comply with manufacturer's ordering instructions and lead time requirements to avoid construction delays.
- B. Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact. Maintain in place until installation.
- C. Store materials protected from exposure to harmful weather conditions.

PART 2 - PRODUCTS

2.1 GENERAL

- A. All materials shall meet or exceed all applicable referenced standards, federal, state and local requirements, and conform to codes and ordinances of authorities having jurisdiction.

2.2 MANUFACTURERS

- A. Hangers and Supports:
 - 1. Anvil International.
 - 2. Kinder.
 - 3. Cooper B-Line.
 - 4. C & S Mfg. Corp.
 - 5. Hubbard Enterprises/Holdrite.
 - 6. National Pipe Hanger Corporation.
 - 7. Power Strut.

2.3 HANGERS AND SUPPORTS

- A. General:
 - 1. Refer to individual system and equipment Specification Sections for additional support requirements. Comply with MSS SP-69 for support selections and applications that are not addressed within these Specifications.
 - 2. Utilize hangers and supports to support systems under all conditions of operation, allowing free expansion and contraction, and to prevent excessive stresses from being introduced into the structure, piping or connected equipment.
 - 3. All pipe supports shall be of the type and arrangement to prevent excessive deflection, to avoid excessive bending stresses between supports, and to eliminate transmission of vibration.
 - 4. Design hangers to impede disengagement by movement of supported pipe.
 - 5. Install building attachments within concrete slabs or attach to structural steel. Space attachments within maximum piping span length indicated in

- MSS SP-69. Install additional attachments at concentrated loads, including valves, flanges, guides, strainers, and expansion joints, and at changes in direction of piping.
6. Wire or perforated strap iron will not be acceptable as hanger material.
 7. Hanger rods shall be threaded on both ends, threaded one end, or continuous threaded, complete with adjusting and lock nuts.
 8. Fasteners requiring explosive powder (shooting) or pneumatic-driven actuation are not acceptable.
 9. Plastic anchors or plastic expansion shields will not be permitted under any circumstances.
 10. Hangers and clamps supporting and contacting individual non-insulated brass or copper lines shall be copper or copper plated. Where non-insulated brass or copper lines are supported on trapeze hangers or channels, the pipes shall be isolated from these supports with approved flexible elastomeric/thermoplastic isolation cushion material to completely encircle the piping and avoid contact with the channel or clamp. Plastic tape is not acceptable.
 11. Hangers and clamps supporting and contacting glass piping shall be in accordance with the piping manufacturer's published recommendations and shall be fully lined with minimum 1/4 inch neoprene padding. The padding material and the configuration of its installation shall be submitted for approval.
 12. Hangers and clamps supporting and contacting plastic piping shall be in accordance with the piping manufacturer's published recommendations and shall be factory coated or padded to prevent damage to piping.
 13. Field fabricated supports shall be constructed from ASTM A36/A36M, steel shapes selected for loads being supported. Weld steel according to AWS D-1.1.
- B. Finishes: All ferrous hangers, rods, inserts, clamps, stanchions, and brackets on piping within interior non-corrosive environments, shall be dipped in Zinc Chromate Primer before installation. Rods may be galvanized or cadmium plated after threading, in lieu of dipping zinc chromate. All hangers and supports exposed to the weather, including roofs and building crawl space areas, shall be galvanized or manufactured from materials that will not rust or corrode due to moisture.
- C. Vertical Piping:

1. Supports for vertical riser piping in concealed areas shall utilize double bolt riser clamps, with each end having equal bearing on the building structure at each floor level.
 2. Supports for vertical riser piping at floor levels in exposed areas shall be attached to the underside of the penetrated structure utilizing drilled anchors, two hanger rods (sized as specified), and socket clamp with washers.
 3. Two-hole rigid pipe clamps or four-hole socket clamps with washers may be used to support pipe directly from adequate structural members where floor-to-floor distance exceeds required vertical support spacing and lines are not subject to expansion and contraction.
- D. Trapezes: Where multiple lines are run horizontally at the same elevation and grade, they may be supported on manufactured channel, suspended on rods or pipes. Trapeze members including suspension rods shall be properly sized for the quantity, diameters, and loaded weight of the lines they are to support.
- E. Fixture and Equipment Service Piping:
1. Piping at local connections to plumbing fixtures and equipment shall be supported to prevent the weight of the piping from being transmitted to fixtures and equipment.
 2. Makeshift, field-devised methods of plumbing pipe support, such as with the use of scrap framing materials, are not allowed. Support and positioning of piping shall be by means of engineered methods that comply with IAPMO PS 42-96. These shall be Hubbard Enterprises/Holdrite support systems, C & S Mfg. Corp. or approved equivalent.
 3. Supports within chases and partitions shall be corrosion resistant metal plate, clamps, angles or channels, and aligned with structure in the vertical or horizontal position. Plastic supports are not allowed without written approval.
 4. Horizontal supports within chases and partitions that are attached to studs shall be attached at both ends. Drywall shall not be relied upon to support the piping.
 5. Supports for plumbing fixture water service piping within chases and partitions may be attached to cast iron drain and vent pipe with approved brackets and pipe clamps.
 6. Piping exposed on the face of drywall shall be supported with corrosion resistant metal channels that are attached to wall studs. Drywall shall not be relied upon to support the piping.

7. Piping supported from the floor shall utilize corrosion resistant metal channels or brackets that are anchored to the floor slab.
8. All water piping shall be isolated from building components to prevent the transmission of sound.
9. All copper or brass lines shall be isolated from ferrous metals with dielectric materials to prevent electrolytic action. Plastic tape is not an acceptable isolation material.

F. Inserts:

1. Cast-in-place concrete inserts shall comply with MSS-SP-69, U.L. and F.M. approved, and sized to suit threaded hanger rods.
2. Inserts shall have malleable iron case with galvanized steel shell and expander plug for threaded connection with lateral adjustment, top slot for reinforcing rods, lugs for attaching to forms; size inserts to suit threaded hanger rods. Suitable concrete inserts for pipe and equipment hangers shall be set and properly located for all pipe and equipment to be suspended from concrete construction. If the inserts are later found not to be in the proper location for the placement of hangers, then drilled anchors shall be installed. Drilled anchors in concrete or masonry shall be submitted for the approval.
3. Manufactured inserts for metal deck construction shall have legs custom fit to rest in form valleys.
4. Shop fabricated inserts shall be submitted and approved by Owner prior to installation.
5. Inserts shall be of a type that will not interfere with structural reinforcing and that will not displace excessive amounts of structural concrete.

- G. Pipe Shields: Provide pipe shields in accordance with insulation manufacturer's published recommendations. Install MSS SP-58, Type 39 protection saddles, if insulation without vapor barrier is indicated. Install MSS SP-58, Type 40 protective shields on cold piping with vapor barrier.

H. Housekeeping Pads:

1. Provide minimum 4 inch reinforced concrete pads with chamfered corners and equipment bases for all outdoor equipment on grade, floor mounted equipment in main central plant area, mechanical rooms, areas with floors below grade, penthouse equipment rooms, floor mounted air handling units, and where shown on Drawings.

2. Housekeeping pads shall extend minimum of 4 inch on all sides beyond the limits of the mounted equipment unless otherwise noted.
3. Provide galvanized anchor bolts for all equipment placed on concrete pads or on concrete slabs of the size and number recommended by the equipment manufacturer.

2.4 THROUGH PENETRATIONS

A. General:

1. Seal penetrations through all rated partitions, walls and floors with U.L. tested assemblies to provide and maintain a rating equal to or greater than the partition, wall or floor.
2. Inside diameter of all sleeves or cored holes shall provide sufficient annular space between outside diameter of pipe or insulation to allow proper installation of required fire and water proofing materials and allow for movement due to expansion and contraction.
3. Exposed ceiling, floor and wall pipe penetrations within finished areas (including exterior wall faces) shall be provided with chrome plated, brass or stamped steel, hinged, split-ring escutcheon with set screw or snap-on type. Inside diameter shall closely fit pipe outside diameter or outside of pipe insulation where pipe is insulated. Outside diameter shall completely cover the opening in floors, walls, or ceilings. In exterior, damp, or corrosive environments, use Type 302 stainless steel escutcheons.

B. Floor Pipe Penetrations:

1. Seal penetrations through all floors to provide and maintain a watertight installation.
2. Sleeves cast in the slab for pipe penetrations shall be Schedule 40 steel, ASTM A53, with 2 inch wide annular fin water-stop continuously welded at midpoint. Entire assembly shall be hot-dipped galvanized after fabrication. Water-stop shall be same thickness as sleeve.
3. Cored holes in the slab for pipe penetrations shall be provided with a Schedule 40 steel, ASTM A53, sleeve with 2 inch wide annular fin water-stop continuously welded at point on sleeve to allow countersinking into slab and waterproofing. Entire sleeve assembly shall be hot-dipped galvanized after fabrication. Water-stop shall be same thickness as sleeve.
4. All sleeves shall extend a minimum of two inches above finished floor.

5. Where job conditions prevent the use of a sleeve that extends two inches above the slab, Link-Seal mechanical casing seals manufactured by Thunderline Corporation may be installed to provide a watertight penetration. Mechanical casing seals can be used only for relatively small diameter pipe penetrations. Verify that slab thickness allows proper installation of the link-seal assembly and the required fire stopping prior to applying this exception.

C. Wall Penetrations:

1. Where piping passes through non-rated partition, close off space between pipe and construction with gypsum wallboard and repair plaster smoothed and finished to match adjacent wall area.
2. Pipe penetrations through interior rated partitions shall be provided with adjustable prefabricated U.L. listed fire rated galvanized sheet metal sleeves having gauge thickness as required by wall fire rating, 20 gauge minimum. EXCEPTION: When U.L. Listed assembly does not require a sleeve,
3. Pipe penetrations through exterior walls and walls below grade shall be provided with "Link-Seal" mechanical casing seal manufactured by Thunderline Corporation.

D. Flashing:

1. Coordinate flashing material and installation required for pipe roof penetrations with Owner and roofing Contractor.
2. Provide acoustical flashing around pipes penetrating equipment rooms, with materials and installation in accordance with manufacturer's instructions for sound control.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Conduct a pre-installation meeting prior to commencing Work of this Section to verify Project requirements, coordinate with other trades, establish condition and completeness of substrate, review manufacturer's installation instructions and manufacturer's warranty requirements.

3.2 INSTALLATION

- A. Installation shall meet or exceed all applicable federal, state and local requirements, referenced standards and conform to codes and ordinances of authorities having jurisdiction.
- B. Application, sizing and installation of piping, supports, anchors and sleeves shall be in accordance with manufacturer's printed installation instructions.
- C. Provide for vertical adjustments after erection and during commissioning, where feasible, to ensure pipe is at design elevation and slope.
- D. Install hangers and supports to allow controlled thermal movement of piping systems, permitting freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- E. Install hanger so that rod is vertical under operating conditions.
- F. Supports, hangers, anchors, and guides shall be fastened to the structure only at such points where the structure is capable of restraining the forces in the piping system.
- G. The load and spacing on each hanger and/or insert shall not exceed the safe allowable load for any component of the support system, including the concrete that holds the inserts. Reinforcement at inserts shall be provided as required to develop the strength required. Contractor shall be responsible for engaging a structural engineer as required for design and review at support systems.
- H. Do not hang pipe or any item directly from a metal deck or locate on the bottom chord of any truss or joist unless approved by the Structural Engineer of Record.
- I. All supports shall be designed and installed to avoid interference with other piping, hangers, ducts, electrical conduit, supports, building structures, equipment, etc.
- J. Piping supports shall be independent from other supports. Combining supports is not permitted.
- K. Provide all supporting steel required for the installation of plumbing equipment and materials, including angles, channels, beams, etc. to suspended or floor

supported tanks and equipment. All of this steel may not be specifically indicated on the Drawings.

- L. Piping supports shall be designed and installed to allow the insulation to be continuous through the hangers.
- M. Adjustable clevis hangers shall be supported at rods with a nut above and below the hanger.
- N. All hanger rods shall be trimmed neatly so that 1 inch of excess hanger rod protrudes beyond the hanger nut. In the event a rod is intentionally but temporarily left excessively long (for sloped or insulated lines for example), the Contractor shall take appropriate measures to protect the pipe or other materials from damage.
- O. Install hangers to provide minimum ½ inch space between finished covering and adjacent structures, materials, etc.
- P. Horizontal and vertical piping in chases and partitions shall be supported to prevent movement and isolated from the supports to prevent transmission of sound.
- Q. Locate hangers within 12 inches of each horizontal elbow.
- R. Where several pipes can be installed in parallel and at same elevation, provide multiple or trapeze hangers.
- S. Support riser piping independently of connected horizontal piping. Riser piping is defined as vertical piping extending through more than one floor level.
- T. Support riser piping at each floor level and provide additional supports where floor-to-floor distance exceeds required vertical support spacing. Installation of riser clamps and welded steel riser supports shall not allow weight of piping to be transmitted to floor sleeves.
- U. Steel Bar Joists: Hanger rods shall be secured to angle irons of adequate size; each angle shall span across two or more joists as required to distribute the weight properly and shall be welded or otherwise permanently fixed to the top of joists.
- V. Steel Beams: Where pipes and loads are supported under steel beams, approved type beam clamps shall be used.

W. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.

X. Flashing:

1. Coordinate all roof flashing with requirements of Division 07.

Y. Pipe Shields:

1. Provide shields at each hanger supporting insulated pipe.
2. Provide shields of the proper length to distribute weight evenly and to prevent compression of insulation at hanger.
3. Install shield so that hanger is located at the center of the shield.
4. Attach shield to insulation with adhesive to prevent slippage or movement.

Z. Equipment Anchor Bolts:

1. Foundation bolts shall be placed in the forms when the concrete is poured, the bolts being correctly located by means of templates. Each bolt shall be set in a sleeve of sufficient size to provide ½ inch clearance around bolt.

END OF SECTION 220529

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SECTION 220553 – PLUMBING IDENTIFICATION

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Pipe labels.
3. Valve tags.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.3 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.

2. Letter Color: White
 3. Background Color: Black
 4. Maximum Temperature: Able to withstand temperatures up to 180 deg F.
 5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
 6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
 7. Fasteners: Stainless-steel rivets or self-tapping screws.
 8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White
- C. Background Color: Red
- D. Maximum Temperature: Able to withstand temperatures up to 180 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately

larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.

- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to cover full circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 VALVE TAGS

- A. Valve Tags: 1-1/2 inch diameter, stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 - 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.

2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 1. Valve-tag schedule shall be included in operation and maintenance data.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 PIPE LABEL INSTALLATION

- A. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 1. Near each valve and control device.
 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.

7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

3.3 VALVE TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.

END OF SECTION 220553

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SECTION 221613 – NATURAL GAS PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipes, tubes, and fittings.
2. Piping specialties.
3. Piping and tubing joining materials.
4. Valves.
5. Pressure regulators.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.3 PERFORMANCE REQUIREMENTS

A. Minimum Operating-Pressure Ratings:

1. Piping and Valves: 100 psig minimum unless otherwise indicated.
2. Service Regulators: 100 psig minimum unless otherwise indicated.

B. Natural-Gas System Pressure within Buildings: 0.5 psig or less.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following:
 - 1. Piping specialties.
 - 2. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
 - 3. Pressure regulators. Indicate pressure ratings and capacities.
 - 4. Dielectric fittings.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For motorized gas valves and pressure regulators to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing natural-gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.

1.8 PROJECT CONDITIONS

- A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.
- B. Interruption of Existing Natural-Gas Service: Do not interrupt natural-gas service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide purging and startup of natural-gas supply according to requirements indicated:
 - 1. Notify Owner no fewer than five (5) days in advance of proposed interruption of natural-gas service.
 - 2. Do not proceed with interruption of natural-gas service without Owner's written permission.

1.9 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.

4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - a. Material Group: 1.1.
 - b. End Connections: Threaded or butt welding to match pipe.
 - c. Lapped Face: Not permitted underground.
 - d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
 - e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.
5. Protective Coating for Underground Piping: Factory-applied, three-layer coating of epoxy, adhesive, and PE.
 - a. Joint Cover Kits: Epoxy paint, adhesive, and heat-shrink PE sleeves.
6. Mechanical Couplings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dresser Piping Specialties; Division of Dresser, Inc.
 - 2) Smith-Blair, Inc.
 - b. Stainless-steel flanges and tube with epoxy finish.
 - c. Buna-nitrile seals.
 - d. Stainless-steel bolts, washers, and nuts.
 - e. Coupling shall be capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
 - f. Steel body couplings installed underground on plastic pipe shall be factory equipped with anode.

2.2 JOINING MATERIALS

- A. Joint Compound and Tape: Suitable for natural gas.
- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.3 VALVES

- A. All valves shall be designed, manufactured and approved for natural gas service.
- B. Line Shut-off Valves sizes 2 inches and smaller shall be iron body lubricated plug valve conforming to ASTM-A-126, U.L. Listed and A.G.A. Approved for natural gas service with threaded ends, wrench operation, rated for 200 WOG service pressure and -20 to 200 degrees F., manufactured by Resun Model R-1430 or Nordstrom Model 142.
- C. Line Shut-off Valves sizes 2½ inches and larger shall be iron body lubricated plug valve conforming to ASTM-A-126, U.L. Listed and A.G.A. Approved for natural gas service with flanged ends, wrench operation, rated for 200 WOG service pressure and -20 to 200 degrees F., manufactured by Resun Model R-1431 or Nordstrom Model 143.
- D. Appliance/Equipment Shut-off Valves at local connections sizes 2 inches and smaller shall be bronze body, full port ball or butterfly type, U.L. Listed and A.G.A. Approved for natural gas service with threaded ends, quarter turn lever handle operation, rated for 175 W.O.G. service pressure and 30 to 275 degrees F., manufactured by Nibco Model T585-70-UL, Model T580-70-UL or Milwaukee Model BB2-100.

2.4 PRESSURE REGULATORS

- A. General Requirements:
 - 1. Single stage and suitable for natural gas.
 - 2. Steel jacket and corrosion-resistant components.
 - 3. Elevation compensator.
 - 4. End Connections: Threaded for regulators NPS 2 and smaller; flanged for regulators NPS 2-1/2 and larger.
- B. Line Pressure Regulators: Comply with ANSI Z21.80.
 - 1. Basis-of-Design Product: Subject to compliance with requirements, provide product by one of the following:

- a. Actaris.
 - b. American Meter Company.
 - c. Eclipse Combustion, Inc.
 - d. Fisher Control Valves and Regulators; Division of Emerson Process Management.
 - e. Invensys.
 - f. Maxitrol Company.
 - g. Richards Industries; Jordan Valve Div.
 2. Body and Diaphragm Case: Cast iron or die-cast aluminum.
 3. Springs: Zinc-plated steel; interchangeable.
 4. Diaphragm Plate: Zinc-plated steel.
 5. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
 6. Orifice: Aluminum; interchangeable.
 7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
 8. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
 9. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
 10. Overpressure Protection Device: Factory mounted on pressure regulator.
 11. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
 12. Maximum Inlet Pressure: 2 psig
- C. Appliance Pressure Regulators: Comply with ANSI Z21.18.
1. Basis-of-Design Product: Subject to compliance with requirements, provide product by one of the following:
 - a. Canadian Meter Company Inc.
 - b. Eaton Corporation; Controls Div.
 - c. Harper Wyman Co.
 - d. Maxitrol Company.
 - e. SCP, Inc.

2. Body and Diaphragm Case: Die-cast aluminum.
3. Springs: Zinc-plated steel; interchangeable.
4. Diaphragm Plate: Zinc-plated steel.
5. Seat Disc: Nitrile rubber.
6. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
7. Factory-Applied Finish: Minimum three-layer polyester and polyurethane paint finish.
8. Regulator may include vent limiting device, instead of vent connection, if approved by authorities having jurisdiction.
9. Maximum Inlet Pressure: 1 psig

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for natural-gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Close equipment shutoff valves before turning off natural gas to premises or piping section.
- B. Inspect natural-gas piping according to NFPA 54 to determine that natural-gas utilization devices are turned off in piping section affected.
- C. Comply with NFPA 54 requirements for prevention of accidental ignition.

3.3 OUTDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 for installation and purging of natural-gas piping.
- B. Steel Piping with Protective Coating:

1. Apply joint cover kits to pipe after joining to cover, seal, and protect joints.
 2. Repair damage to PE coating on pipe as recommended in writing by protective coating manufacturer.
 3. Replace pipe having damaged PE coating with new pipe.
- C. Install fittings for changes in direction and branch connections.

3.4 INDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 for installation and purging of natural-gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install natural-gas piping at uniform grade of 2 percent down toward drip and sediment traps.
- I. Install piping free of sags and bends.

- J. Install fittings for changes in direction and branch connections.
- K. Verify final equipment locations for roughing-in.
- L. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- M. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-meter outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- N. Extend relief vent connections for service regulators, line regulators, and overpressure protection devices to outdoors and terminate with weatherproof vent cap.
- O. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- P. Concealed Location Installations: Except as specified below, install concealed natural-gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
 - 1. Above Accessible Ceilings: Natural-gas piping, fittings, valves, and regulators may be installed in accessible spaces without containment conduit.
 - 2. In Floors: Install natural-gas piping with welded or brazed joints and protective coating in cast-in-place concrete floors. Cover piping to be cast in concrete slabs with minimum of 1-1/2 inches of concrete. Piping may not be in physical contact with other metallic structures such as reinforcing rods or

electrically neutral conductors. Do not embed piping in concrete slabs containing quick-set additives or cinder aggregate.

3. In Floor Channels: Install natural-gas piping in floor channels. Channels must have cover and be open to space above cover for ventilation.
4. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.
 - a. Exception: Tubing passing through partitions or walls does not require striker barriers.
5. Prohibited Locations:
 - a. Do not install natural-gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
 - b. Do not install natural-gas piping in solid walls or partitions.
- Q. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- R. Connect branch piping from top or side of horizontal piping.
- S. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- T. Do not use natural-gas piping as grounding electrode.
- U. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.
- V. Install sleeves for piping penetrations of walls, ceilings, and floors.
- W. Install sleeve seals for piping penetrations of concrete walls and slabs.

3.5 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.

- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints:
 - 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
 - 2. Cut threads full and clean using sharp dies.
 - 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
 - 4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
 - 5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints:
 - 1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
 - 2. Bevel plain ends of steel pipe.
 - 3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.
- E. Flanged Joints: Install gasket material, size, type, and thickness appropriate for natural-gas service. Install gasket concentrically positioned.

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hangers and supports specified in Section 220529 – Supports and Sleeves.
- B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.

4. NPS 2-1/2 to NPS 3-1/2: Maximum span, 10 feet; minimum rod size, 1/2 inch.
5. NPS 4 and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.7 CONNECTIONS

- A. Connect to utility's gas main according to utility's procedures and requirements.
- B. Install natural-gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- C. Install piping adjacent to appliances to allow service and maintenance of appliances.
- D. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- E. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.8 LABELING AND IDENTIFYING

- A. Comply with requirements in Section 220553 - Plumbing Identification for piping and valve identification.
- B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.9 PAINTING

- A. Comply with requirements in Division 09 painting Sections for painting interior and exterior natural-gas piping.

- B. Paint exposed, exterior metal piping, valves, and piping specialties, except components, with factory-applied paint or protective coating.
 - 1. Alkyd System: MPI EXT 5.1D.
 - a. Prime Coat: Alkyd anticorrosive metal primer.
 - b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
 - c. Topcoat: Exterior alkyd enamel (semigloss).
 - d. Color: Yellow.
- C. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

3.10 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 - 1. Test, inspect, and purge natural gas according to NFPA 54 and authorities having jurisdiction.
- C. Natural-gas piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.11 NATURAL GAS PIPING SCHEDULE

- A. Aboveground natural-gas piping, NPS 2 and smaller, shall be the following:
 - 1. Steel pipe with malleable-iron fittings and threaded joints.
- B. Aboveground natural-gas piping, NPS 2-1/2 and larger, shall be the following:
 - 1. Steel pipe with wrought-steel fittings and welded joints.

END OF SECTION 221613