

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Clauses, apply to this Section.

1.2 SUMMARY

- A. This Section includes domestic water piping inside and outside the building.

1.3 PERFORMANCE REQUIREMENTS

- A. Provide components and installation capable of producing domestic water piping systems with 125 psig, unless otherwise indicated.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9," for potable domestic water piping and components.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.
- 2. Nibco pipe and fittings, or equal

2.2 PIPING MATERIALS

- A. Transition Couplings for Aboveground Pressure Piping: Coupling or other manufactured fitting the same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.

2.3 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type K, water tube, drawn temper.
 - 1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought- copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 - 2. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends. Furnish Class 300 flanges if required to match piping.
 - 3. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- B. Soft Annealed copper tubing for buried water service
 - 1. Type K, ASTM B 88, water tube, soft copper, annealed. Use brazed joint connections, AWS A5.8 BCuP series for copper tubing.

2.4 VALVES:

- A. Union Ball Valves: MSS SP-122, with full-port ball, threaded detachable end connectors, and pressure rating not less than 125 psig at 73 deg F.
- B. Check Valves: Swing or ball-check design and pressure rating not less than 150 psig at 73 deg F.
- C. Gate Valves – Stockham B-105, or equal.

PART 3 - EXECUTION

3.1 PIPE AND FITTING APPLICATIONS

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below, unless otherwise indicated.
- B. Flanges may be used on aboveground piping, unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Domestic Water Piping , NPS 4 and Smaller: Hard copper tube, Type K; copper pressure fittings; and soldered joints.
- E. Aboveground Domestic Water Piping: Use any of the following piping materials for each size range:

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1. NPS 1 and Smaller: Hard copper tube, Type K; copper pressure fittings; and soldered joints.
 2. NPS 1-1/4 and NPS 1-1/2: Hard copper tube, Type K; copper pressure fittings; and soldered joints.
 3. NPS 2: Hard copper tube, Type K copper pressure fittings; and soldered joints.
 4. NPS 2-1/2 to NPS 3-1/2: Hard copper tube, Type K; copper pressure fittings; and soldered joints.
- F. Non-Potable-Water Piping: Use any of the following piping materials for each size range:
1. NPS 3-1/2 and Smaller: Hard copper tube, Type L; copper pressure fittings; and soldered joints.

3.2 VALVE APPLICATIONS

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
1. Shutoff Duty: Use bronze ball or gate valves for piping NPS 2 and smaller. Use gate valves with flanged ends for piping NPS 2-1/2 and larger.
 2. Throttling Duty: Use bronze ball or globe valves for piping NPS 2 and smaller. Use cast-iron butterfly valves with flanged ends for piping NPS 2-1/2 and larger.
 3. Drain Duty: Hose-end drain valves.
- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping NPS 2 and smaller. Use gate valves for piping NPS 2-1/2 and larger.
- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping.
1. Install hose-end drain valves at low points in water mains, risers, and branches.
 2. Install stop-and-waste drain valves where indicated.

3.3 PIPING INSTALLATION

- A. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance.
- B. Install domestic water piping level with 0.25 percent slope downward toward drain and plumb.

3.4 JOINT CONSTRUCTION

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- A. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-free-alloy solder; and ASTM B 828 procedure, unless otherwise indicated.
- B. Threaded Joints: make up threaded joints with proper sealing compounds.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Install the following:
 - 1. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs: According to the following:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet: MSS Type 49, spring cushion rolls, if indicated.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support vertical piping and tubing at base and at each floor.
- C. Rod diameter may be reduced 1 size for double-rod hangers, to a minimum of 3/8 inch.
- D. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
- E. Install supports for vertical copper tubing every 10 feet.

3.6 CONNECTIONS

- A. Install piping adjacent to equipment and machines to allow service and maintenance.
- B. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- C. Connect domestic water piping to water-service piping with shutoff valve, and extend and connect to the following:
 - 1. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Refer to Division 15 Section "Plumbing Fixtures." Valves shall be provide to isolate fixtures for service.

2. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.7 FIELD QUALITY CONTROL

A. Inspect domestic water piping as follows:

1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
2. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
3. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

B. Test domestic water piping as follows:

1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.8 ADJUSTING

A. Perform the following adjustments before operation:

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1. Close drain valves, hydrants, and hose bibs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Remove plugs used during testing of piping and plugs used for temporary sealing of piping during installation.
5. Remove and clean strainer screens. Close drain valves and replace drain plugs.
6. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
7. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.9 CLEANING

- A. Clean and disinfect potable and non-potable domestic water piping as follows:
 1. Purge new piping and parts of existing domestic water piping that have been altered, extended, or repaired before using.
 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction or, if methods are not prescribed, procedures described in either AWWA C651 or AWWA C652: Follow procedures required by Department of Health for placing water supply in service.
- B. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

END OF SECTION 221116