#### SECTION 22 0500 - COMMON WORK RESULTS FOR PLUMBING

#### PART 1 - GENERAL

## 1.1 SECTION REQUIREMENTS

- A. Summary: General requirements for motors, hangers and supports, vibration isolation and seismic restraints, and meters and gages.
- B. Submittals: Product Data for materials and equipment specified in this Section.

### **PART 2 - PRODUCTS**

#### 2.1 MOTORS

- A. Motor Characteristics:
  - 1. Motors 1 HP and Larger: Three phase.
  - 2. Motors Smaller Than 1 HP: Single phase.
  - 3. Frequency Rating: 60 Hz.
  - 4. Voltage Rating: NEMA standard voltage selected to operate on nominal circuit voltage to which motor is connected.
  - 5. Service Factor: 1.15 for open dripproof motors; 1.0 for totally enclosed motors.
  - 6. Duty: Continuous duty at ambient temperature of 105 deg F (40 deg C) and at altitude of 3300 feet (1005 m) above sea level.
  - 7. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.
  - 8. Enclosure: Unless otherwise indicated, open dripproof.
  - 9. Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.

#### 2.2 HANGERS AND SUPPORTS

- A. Hanger and Pipe Attachments: Factory fabricated with galvanized coatings; nonmetallic coated for hangers in direct contact with copper tubing.
- B. Building Attachments: Powder-actuated-type, drive-pin attachments with pullout and shear capacities appropriate for supported loads and building materials.
- C. Mechanical-Expansion Anchors: Insert wedge-type attachments with pullout and shear capacities appropriate for supported loads and building materials.

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# 2.3 VIBRATION ISOLATION AND SEISMIC CONTROL DEVICES

# A. Vibration Supports:

1. Pads: Arranged in single or multiple layers of oil- and water-resistant rubber of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.

## B. Vibration Hangers:

- 1. Elastomeric Hangers: Double-deflection type, with molded, oil-resistant rubber or neoprene isolator elements bonded to steel housings with threaded connections for hanger rods. Provide isolator with minimum 0.5-inch (13-mm) static deflection.
- 2. Spring Hangers: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression. Provide isolator with minimum 1-inch (25-mm) static deflection.

## 2.4 PRESSURE GAGES AND TEST PLUGS

- A. Pressure Gages: Direct-mounting, indicating-dial type complying with ASME B40.100. Dry metal case, minimum 2-1/2-inch (63-mm) diameter with red pointer on white face, and plastic window. Minimum accuracy 3 percent of middle half of range. Range two times operating pressure.
- B. Test Plug: Corrosion-resistant brass or stainless-steel body with two self-sealing rubber core inserts and gasketed and threaded cap, with extended stem for units to be installed in insulated piping. Minimum pressure and temperature rating 500 psig at 200 deg F (3450 kPa at 93 deg C).

### **PART 3 - EXECUTION**

# 3.1 MOTOR INSTALLATION

A. Anchor motor assembly to base, adjustable rails, or other support, arranged and sized according to manufacturer's written instructions.

## 3.2 GENERAL PIPING INSTALLATIONS

- A. Install piping free of sags and bends.
- B. Install fittings for changes in direction and branch connections.
- C. Install unions at final connection to each piece of equipment.

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# 3.3 GENERAL EQUIPMENT INSTALLATIONS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components, unless otherwise indicated.
- C. Install mechanical equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

#### 3.4 HANGERS AND SUPPORTS

- A. Comply with MSS SP-69 and MSS SP-89. Install building attachments within concrete or to structural steel.
- B. Install hangers and supports to allow controlled thermal and seismic movement of piping systems.
- C. Install powder-actuated drive-pin fasteners in concrete after concrete is cured. Do not use in lightweight concrete or in slabs less than 4 inches (100 mm) thick.
- D. Install mechanical-expansion anchors in concrete after concrete is cured. Do not use in lightweight concrete or in slabs less than 4 inches (100 mm) thick.
- E. See Division 21 Section "Water-Based Fire-Suppression Systems" for support of fire-protection system piping.
- F. Load Distribution: Install hangers and supports so piping live and dead loading and stresses from movement will not be transmitted to connected equipment.
- G. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Specification Sections, install the following types:
  - 1. Adjustable Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated stationary pipes, NPS 1/2 to NPS 30 (DN 15 to DN 750).
  - 2. Pipe Hangers (MSS Type 5): For suspension of pipes, NPS 1/2 to NPS 4 (DN 15 to DN 100), to allow off-center closure for hanger installation before pipe erection.
  - 3. Adjustable Steel Band Hangers (MSS Type 7): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8 (DN 15 to DN 200).
  - 4. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 8 (DN 15 to DN 200).
  - 5. Adjustable Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated stationary pipes, NPS 1/2 to NPS 2 (DN 15 to DN 50).

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- H. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Specification Sections, install the following types:
  - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers, NPS 3/4 to NPS 20 (DN 20 to DN 500).
  - 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers, NPS 3/4 to NPS 20 (DN 20 to DN 500), if longer ends are required for riser clamps.

# 3.5 VIBRATION ISOLATION AND SEISMIC CONTROL DEVICE INSTALLATION

- A. Adjust vibration isolators to allow free movement of equipment limited by restraints.
- B. Install resilient bolt isolation washers and bushings on equipment anchor bolts.
- C. Install cables so they do not bend across sharp edges of adjacent equipment or building structure.

END OF SECTION