

**SECTION 210523 - GENERAL-DUTY VALVES FOR WATER-BASED FIRE-SUPPRESSION
PIPING**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Two-piece ball valves with indicators.
2. Bronze butterfly valves with indicators.
3. Iron butterfly valves with indicators.
4. Check valves.
5. Bronze OS&Y gate valves.
6. Iron OS&Y gate valves.
7. NRS gate valves.
8. Indicator posts.
9. Trim and drain valves.

1.3 DEFINITIONS

- A. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- B. NRS: Nonrising stem.
- C. OS&Y: Outside screw and yoke.
- D. SBR: Styrene-butadiene rubber.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 1. Protect internal parts against rust and corrosion.
 2. Protect threads, flange faces, and weld ends.

3. Set valves open to minimize exposure of functional surfaces.
- B. Use the following precautions during storage:
1. Maintain valve end protection.
 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use operating handles or stems as lifting or rigging points.
- D. Protect flanges and specialties from moisture and dirt.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. UL Listed: Valves shall be listed in UL's "Online Certifications Directory" under the headings listed below and shall bear UL mark:
1. Main Level: HAMV - Fire Main Equipment.
 - a. Level 1: HCBZ - Indicator Posts, Gate Valve.
 - b. Level 1: HLOT - Valves.
 - 1) Level 3: HLUG - Ball Valves, System Control.
 - 2) Level 3: HLXS - Butterfly Valves.
 - 3) Level 3: HMER - Check Valves.
 - 4) Level 3: HMRZ - Gate Valves.
 2. Main Level: VDGT - Sprinkler System & Water Spray System Devices.
 - a. Level 1: VQGU - Valves, Trim and Drain.
- B. FM Global Approved: Valves shall be listed in its "Approval Guide," under the headings listed below:
1. Automated Sprinkler Systems:
 - a. Indicator posts.
 - b. Valves.
 - 1) Gate valves.
 - 2) Check valves.
 - a) Single check valves.
 - 3) Miscellaneous valves.

- C. Source Limitations for Valves: Obtain valves for each valve type from single manufacturer.
- D. ASME Compliance:
 - 1. ASME B16.1 for flanges on iron valves.
 - 2. ASME B1.20.1 for threads for threaded-end valves.
 - 3. ASME B31.9 for building services piping valves.
- E. AWWA Compliance: Comply with AWWA C606 for grooved-end connections.
- F. NFPA Compliance: Comply with NFPA 24 for valves.
- G. Valve Pressure Ratings: Not less than the minimum pressure rating indicated or higher as required by system pressures.
- H. Valve Sizes: Same as upstream piping unless otherwise indicated.
- I. Valve Actuator Types:
 - 1. Worm-gear actuator with handwheel for quarter-turn valves, except for trim and drain valves.
 - 2. Handwheel: For other than quarter-turn trim and drain valves.
 - 3. Handlever: For quarter-turn trim and drain valves NPS 2 (DN 50) and smaller.

2.2 TWO-PIECE BALL VALVES WITH INDICATORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Nibco Inc.
 - 2. Victaulic Company.
- B. Description:
 - 1. UL 1091, except with ball instead of disc and FM Global standard for indicating valves (butterfly or ball type), Class Number 1112.
 - 2. Minimum Pressure Rating: 175 psig (1200 kPa).
 - 3. Body Design: Two piece.
 - 4. Body Material: Forged brass or bronze.
 - 5. Port Size: Full or standard.
 - 6. Seats: PTFE.
 - 7. Stem: Bronze or stainless steel.
 - 8. Ball: Chrome-plated brass.
 - 9. Actuator: Worm gear or traveling nut.
 - 10. Supervisory Switch: Internal or external.
 - 11. End Connections for Valves NPS 1 (DN 25) through NPS 2 (DN 50): Threaded ends.
 - 12. End Connections for Valves NPS 2-1/2 (DN 65): Grooved ends.

2.3 BRONZE BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Globe Fire Sprinkler Corp.
 2. Milwaukee Valve Company.
- B. Description:
1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 1112.
 2. Minimum: Pressure rating: 175 psig (1200 kPa).
 3. Body Material: Bronze.
 4. Seat Material: EPDM.
 5. Stem Material: Bronze or stainless steel.
 6. Disc: Bronze.
 7. Actuator: Worm gear or traveling nut.
 8. Supervisory Switch: Internal or external.
 9. Ends Connections for Valves NPS 1 (DN 25) through NPS 2 (DN 50): Threaded ends.
 10. Ends Connections for Valves NPS 2-1/2 (DN 65): Grooved ends.

2.4 IRON BUTTERFLY VALVES WITH INDICATORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Globe Fire Sprinkler Corp.
 2. Victaulic Company.
 3. Nibco Inc.
- B. Description:
1. Standard: UL 1091 and FM Global standard for indicating valves, (butterfly or ball type), Class Number 112.
 2. Minimum Pressure Rating: 175 psig (1200 kPa).
 3. Body Material: Cast or ductile iron with nylon, EPDM, epoxy, or polyamide coating.
 4. Seat Material: EPDM.
 5. Stem: Stainless steel.
 6. Disc: Ductile iron, and EPDM or SBR coated.
 7. Actuator: Worm gear or traveling nut.
 8. Supervisory Switch: Internal or external.
 9. Body Design: Grooved-end connections.

2.5 CHECK VALVES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Globe Fire Sprinkler Corp.
 - 2. Victaulic Company.
 - 3. Nibco Inc.
 - 4. Reliable Automatic Sprinkler.
 - 5. Tyco Fire.
- B. Description:
 - 1. Standard: UL 312 and FM Global standard for swing check valves, Class Number 1210.
 - 2. Minimum Pressure Rating: 175 psig (1200 kPa).
 - 3. Type: Single swing check.
 - 4. Body Material: Cast iron, ductile iron, or bronze.
 - 5. Clapper: Bronze, ductile iron, or stainless steel with elastomeric seal.
 - 6. Clapper Seat: Brass, bronze, or stainless steel.
 - 7. Hinge Shaft: Bronze or stainless steel.
 - 8. Hinge Spring: Stainless steel.
 - 9. End Connections: Flanged, grooved, or threaded.

2.6 BRONZE OS&Y GATE VALVES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Zurn Industries LLC.
 - 2. Milwaukee Valve Company.
 - 3. Nibco Inc.
 - 4. United Brass Works Inc.
- B. Description:
 - 1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
 - 2. Minimum Pressure Rating: 175 psig (1200 kPa).
 - 3. Body and Bonnet Material: Bronze or brass.
 - 4. Wedge: One-piece bronze or brass.
 - 5. Wedge Seat: Bronze.
 - 6. Stem: Bronze or brass.
 - 7. Packing: Non-asbestos PTFE.
 - 8. Supervisory Switch: External.
 - 9. End Connections: Threaded.

2.7 IRON OS&Y GATE VALVES

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Zurn Industries LLC.
2. Kennedy Valve Company.
3. Nibco Inc.
4. Victaulic Company.

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig (1200 kPa).
3. Body and Bonnet Material: Cast or ductile iron.
4. Wedge: Cast or ductile iron, or bronze.
5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged, Grooved or Threaded.

2.8 NRS GATE VALVES

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Zurn Industries LLC.
2. Kennedy Valve Company.
3. Nibco Inc.
4. Victaulic Company.

B. Description:

1. Standard: UL 262 and FM Global standard for fire-service water control valves (OS&Y- and NRS-type gate valves).
2. Minimum Pressure Rating: 175 psig (1200 kPa).
3. Body and Bonnet Material: Cast or ductile iron.
4. Wedge: Cast or ductile iron with elastomeric coating.
5. Wedge Seat: Cast or ductile iron, or bronze with elastomeric coating.
6. Stem: Brass or bronze.
7. Packing: Non-asbestos PTFE.
8. Supervisory Switch: External.
9. End Connections: Flanged, Grooved or Threaded.

2.9 INDICATOR POSTS

A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Clow Valve Company..
2. Kennedy Valve Company.
3. Nibco Inc.
4. Mueller Company.

B. Description:

1. Standard: UL 789 and FM Global standard for indicator posts.
2. Type: Underground, Pit or Wall.
3. Base Barrel Material: Cast or ductile iron.
4. Extension Barrel: Cast or ductile iron.
5. Cap: Cast or ductile iron.
6. Operation: Wrench or Handwheel.

2.10 TRIM AND DRAIN VALVES

A. Ball Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Zurn Industries LLC.
 - b. Milwaukee Valve Company.
 - c. Nibco Inc.
 - d. Victaulic Company.
2. Description:
 - a. Pressure Rating: 175 psig (1200 kPa)
 - b. Body Design: Two piece.
 - c. Body Material: Forged brass or bronze.
 - d. Port size: Full or standard.
 - e. Seats: PTFE.
 - f. Stem: Bronze or stainless steel.
 - g. Ball: Chrome-plated brass.
 - h. Actuator: Handlever.
 - i. End Connections for Valves NPS 1 (DN 25) through NPS 2-1/2 (DN 65): Threaded ends.
 - j. End Connections for Valves NPS 1-1/4 and NPS 2-1/2 (DN 32 and DN 65): Grooved ends.

B. Angle Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fire Protection Products Inc.
 - b. Nibco Inc.
 - c. United Brass Works Inc.
2. Description:
 - a. Pressure Rating: 175 psig (1200 kPa)
 - b. Body Material: Brass or bronze.

- c. Ends: Threaded.
 - d. Stem: Bronze.
 - e. Disc: Bronze.
 - f. Packing: Asbestos free.
 - g. Handwheel: Malleable iron, bronze, or aluminum.
- C. Globe Valves:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Nibco Inc.
 - b. United Brass Works Inc.
 - 2. Description:
 - a. Pressure Rating: 175 psig (1200 kPa)
 - b. Body Material: Bronze with integral seat and screw-in bonnet.
 - c. Ends: Threaded.
 - d. Stem: Bronze.
 - e. Disc Holder and Nut: Bronze.
 - f. Disc Seat: Nitrile.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 GENERAL REQUIREMENTS FOR VALVE INSTALLATION

- A. Comply with requirements in the following Sections for specific valve installation requirements and applications:

1. Section 211100 "Facility Fire-Suppression Water-Service Piping" for application of valves in fire-suppression water-service piping outside the building.
 2. Section 211200 "Fire-Suppression Standpipes" for application of valves in fire-suppression standpipes.
 3. Section 211313 "Wet-Pipe Sprinkler Systems" for application of valves in wet-pipe, fire-suppression sprinkler systems.
 4. Section 211316 "Dry-Pipe Sprinkler Systems" for application of valves in dry-pipe, fire-suppression sprinkler systems.
 5. Section 211339 "Foam-Water Systems" for application of valves in AFFF piping.
- B. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections. Install permanent identification signs indicating portion of system controlled by each valve.
- C. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.
- D. Install valves having threaded connections with unions at each piece of equipment arranged to allow easy access, service, maintenance, and equipment removal without system shutdown. Provide separate support where necessary.
- E. Install valves in horizontal piping with stem at or above the pipe center.
- F. Install valves in position to allow full stem movement.
- G. Install valve tags. Comply with requirements in Section 210553 "Identification for Fire-Suppression Piping and Equipment" for valve tags and schedules and signs on surfaces concealing valves; and the NFPA standard applying to the piping system in which valves are installed. Install permanent identification signs indicating the portion of system controlled by each valve.
- H. Install listed fire-protection shutoff valves supervised-open, located to control sources of water supply except from fire-department connections.
- I. Install check valve in each water-supply connection. Install backflow preventers instead of check valves in potable-water-supply sources.

END OF SECTION 210523