

SECTION 22 05 00 COMMON WORK RESULTS FOR PLUMBING

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. These basic requirements apply to all Division 22000 Sections.
- B. The work of this Section consists of providing of all materials, labor and equipment and the like necessary and/or required for the complete execution of all Plumbing and related work for this project, as required by the contract documents.

1.02 RELATED SECTIONS

- A. Refer to Division 1 Specification.

1.03 REFERENCES

- A. ASPE - American Society of Plumbing Engineers.
- B. UL - Underwriters Laboratory.
- C. NFPA - National Fire Protection Association.

1.04 REGULATORY REQUIREMENTS

- A. Conform to 2015 International Building Code.
- B. Plumbing: Conform to 2015 International Plumbing Code.
- C. Obtain permits, and request inspections from authority having jurisdiction.

1.05 QUALITY ASSURANCE

- A. The Contractor shall have the work indicated on the drawings and/or specified in each section performed by vendors or mechanics experienced and skilled in its implantation or by a "Specialist", "Specialty Contractor" or "Specialty Subcontractor" under contractual agreement with the Contractor. These terms mean an individual or firm of established reputation, or, if newly organized, whose personnel have previously established a reputation in the same field, which is regularly engaged in, and which maintains a regular force of workmen skilled in either manufacturing or fabricating items required by the Contract, installing items required by the Contract, or otherwise performing work required by the Contract.
- B. Where the Contract Specifications require installation by a "Specialist," that term shall also be deemed to mean either the manufacturer of the item, an individual or firm licensed by the manufacturer, or an individual or firm who will perform such work under the manufacturer's direct supervision.

1.06 PROJECT/SITE CONDITIONS

- A. Install Work in locations shown on Drawings, unless prevented by Project conditions.
- B. Prepare drawings showing proposed arrangement of Work to meet Project conditions, including changes to Work specified in other Sections.

1.07 SCOPE OF WORK

- A. This Contractor shall be responsible for coordinating his work with all other trades.
- B. The Contractor shall provide all materials, labor, equipment, tools, appliances, services, hoisting, scaffolding, supervision and overhead for the furnishing and installing of all mechanical work and related work including but not limited to the following:
 - Plumbing Fixtures
 - Piping, Valves and fittings and specialties
 - Domestic systems
 - Drain, Waste, and Vent
 - Gas
 - Storm
 - Hangers and Supports
 - Backflow Preventers
 - Equipment Insulation
 - Pipe Insulation
 - Identification
 - Coordination
 - Phasing
 - Shop Drawings
 - As-Built Drawings and Maintenance Manuals
 - Warrantees

PART 2 PRODUCTS

2.01 GENERAL

- A. Construct all apparatus of materials and pressure ratings suitable for the conditions encountered during continuous operation.
- B. Where corrosion can occur, appropriate corrosion resistant materials and assembly methods must be used including isolation of dissimilar metals against galvanic interaction. Resistance to corrosion must be achieved by the use of the appropriate base materials. Coatings shall be restored to only when specifically permitted by the Specification.
- C. Construct all equipment in accordance with requirements of all applicable codes. All pressure vessels and safety devices that fall within the scope of the ASME Code shall conform to the Code and bear the ASME label or stamp.

- D. Match and balance all system components to achieve compatibility of equipment or satisfactory operation and performance throughout the entire operating temperature and control ranges. All installations shall be in accordance with manufacturer's recommendations.
- E. The contractor shall warranty all work, including labor and materials, and equipment furnished and installed as part of this contract for a minimum period of year from the date of acceptance by the owner, in writing. Certain equipment, such as underground fuel tanks, may have longer warranties as indicated in the specifications. In such cases the longer of the two warranties shall prevail.

2.02 SHOP DRAWINGS AND SUBMITTALS (COORDINATE WITH DIVISION 1)

- A. Shop drawings and samples shall be prepared and submitted in accordance with the requirements established in the contract and shall consist of the all items listed in the following paragraph.
- B. Manufacturer's data or shop drawings giving full information as to dimensions, materials, and all information pertinent to the adequacy of the submitted equipment shall be submitted for review. Shop drawings shall include, but not be limited to the following:
- C. Submit all equipment noted and scheduled on plans including but not limited to the following:
- Domestic Hot Water Heaters
 - Plumbing Fixtures
 - Piping, Valves and fittings and specialties
 - Domestic systems
 - Drain, Waste, and Vent
 - Gas
 - Storm
 - Hangers and Supports
 - Backflow Preventers
 - Equipment Insulation
 - Pipe Insulation
 - Hangers and Inserts
 - Floor Drains
 - Insulation
 - Piping Layout (3/8 scale)
- C. The contractor shall, upon award, submit a schedule for the engineers review indicating when each of the above shop drawings shall be submitted. Submittals shall be made in a timely manor as the project progresses in accordance with the Construction manager or General contractor's work schedules. The contractor shall allow sufficient time for the engineers to perform his review. A minimum of 10 business days shall be required. Untimely submittals shall be cause for the owner to make a delay against the contractor.
- D. Demolition, purchase and or installation shall not begin until shop drawings pertaining to the equipment associated with any related potion of the work have been submitted.

- E. Coordination shop drawings shall indicate all new lights, walls, piping, ductwork, structural elements, existing work, etc. and dimension locations of plumbing piping including elevations in relation to these items.
- F. Where shop drawings have been reviewed by the Engineer, such review shall not be considered as a guarantee of measurements or building conditions. Where drawings have been reviewed, said review does not mean that drawings have been checked in detail; said review does not substantiate any quantities and in any way relieve the Contractor from his responsibility nor the necessity of furnishing materials or performing work required by the Contract Drawings and Specifications.
- G. The Contractor shall be specifically responsible for checking dimensions and clearances and confirming that roof drains will connect properly to the new roof and/or materials.
- H. Drawings marked "Make Corrections Noted" give authority to proceed in accordance with the notes. However, if drawings are also marked "Resubmit", corrected drawings must be resubmitted for final review.
- I. Drawings marked "Rejected" do not give authority to proceed with any portion of the work shown there-on. Drawings must be resubmitted.

2.03 CHARTS AND TAGS

- A. The Contractor shall provide three sets of charts and diagrams of all piping systems indicating the number and location of valves, etc.
- B. All valves shall be designated with brass tags.
- C. Comply with Division 1.

2.04 CODES AND STANDARDS

- A. All equipment and installation methods shall conform to the applicable standards and/or recommendations set forth in but not limited to the following;
 - The 2015 International Energy Conservation Code
 - The 2015 International Plumbing,
 - The 2015 International Building Code
- B. As well as all applicable referenced standards.

2.05 FEES & PERMITS

- A. The Contractor shall obtain all permits and pay all fees required for his work.

2.06 PAINTING

- A. All piping shall be painted in colors conforming with OSHA Standards.

2.07 CUTTING AND PATCHING

- A. All cutting and patching required for piping, etc., passing through walls, floors, and roof shall be provided by the General Contractor under this contract unless otherwise noted.

This Contractor shall be responsible for any damage done to the structure due to his negligence.

- B. Patching materials and application shall match existing construction.
- C. Where applicable, new holes for piping installation shall be core drilled.
- D. Pipe Sleeves & Fire-stopping
 - 1. Provide for all pipes and other elements passing through floors, walls, partitions and structural elements, sleeves as specified. Sleeves shall be of adequate diameter to allow for a minimum of 3/4 inches clear all around sleeve and pipe.
 - 2. Where pipes penetrate fire rated assemblies, or where holes or voids are created to extend systems through fire rated assemblies (walls, floors, ceilings, structure, etc.); sleeves and fire-stopping systems shall be installed.

2.08 PROTECTION-COORDINATE WITH DIVISION 1

- A. Recommendations and Provisions of ANSI Bulletin A10.2 and OSHA shall be complied with in-so-far as applicable to the work.
- C. The Contractor shall provide temporary partitions or tarpaulins to protect adjacent spaces and/or equipment. He shall be responsible for any damage or injury to person or property of any character resulting from any act, omission, neglect or misconduct in his manner or method of executing his work.
- D. The Contractor shall restore at his own expense such property to a condition similar or equal to that existing before such damage or injury in an acceptable manner.
- E. The Contractor, furthermore, shall conduct his operations in such a manner as to prevent dust and debris from transferring on to adjoining property or into existing spaces.
- F. All openings cut in walls, floors, roof or ceilings of the building, for pipe, etc., shall be closed off with box-type temporary protective enclosures of 1/4" tempered hardboard, except when mechanics are actually working at the particular opening. Enclosures shall be constructed of fireproof 2x4 frame, four (4) sides covered and made completely dust and water tight.
- G. All finished floor areas through which the contractor must pass with materials or equipment shall be protected with a layer of 1/4" hardboard, "Masonite", laid with joints taped together.

2.09 WELDING

- A. Welding and equipment shall conform to the American Welding Society's Code for Welding in Building Construction, latest edition as well as state and local laws and ordinances.
- B. The handling and storage of all welding materials, acetylene and oxygen tanks, burners, and other equipment required for the execution of welding and cutting work shall be subject at all times to the approval of the Owner and/or Architect. All welding materials and gas tanks shall be promptly removed from the premises upon completion of each

day's work or stored in a manner satisfactory to the owner. Welding and equipment shall conform to the American Welding Society's Code for Welding in Building Construction, latest edition as well as state and local laws and ordinances.

2.10 AS-BUILT DRAWINGS

- A. The Contractor shall provide a complete set of As-Built drawings showing actual installation and locations of all piping and roof drains.
- B. As-Built drawings shall be submitted as per contract requirements in accordance with Division 1.

PART 3 EXECUTION

3.01 CONDITIONS

- A. **Inspection:** Prior to all work of this Section, carefully inspect the installed work of all other trades and verify that all such work is complete to the point where this installation may properly commence. Verify that the work of this Section may be completed in strict accordance with all pertinent codes and regulations, the approved Shop Drawings, and the Manufacturers' recommendations.
- B. **Discrepancies:** In the event of discrepancy, immediately notify the Engineer. Do not proceed in areas of discrepancy until all such discrepancies have been fully resolved.

3.02 CLOSING-IN OF UNINSPECTED WORK

- A. **General:** Do not allow or cause any of the work to be covered up or enclosed until it has been inspected, tested, and accepted by the Engineer and by all other authorities having jurisdiction.
- B. **Uncovering:** Should any of the work of this Section be covered up or enclosed before it has been completely inspected, tested, and approved, do all things necessary to uncover all such work. After the work has been completely inspected, tested, and approved, provide all materials and labor necessary and make all repairs necessary to restore the work to its original and proper condition at no additional cost to the owner.

3.03 BUILDING ACCESS

- A. The Contractor shall inform himself fully regarding peculiarities and limitations of space available for the passage and installation of all equipment and materials under the Contract.
- B. Verify and coordinate removal of existing construction to suit conditions. Provide all labor and material to facilitate installation.

3.04 COOPERATION WITH OTHER TRADES / PHASING

- A. Cooperate with other trades in order that all systems in the work may be installed in the best arrangements.

- D. Coordinate as required with all other trades to share space in common areas and to provide the maximum of access to each system.
- E. This Contractor shall submit fully coordinated shop drawings showing all piping, ductwork and equipments, as well as relevant work of all other trades such as light, conduits, structural and steel, which may impact the final size or placement of piping, roof drains, etc.
- F. The work shall be scheduled and phased in accordance with the requirements of the contract and the client. Prior to the commencement of work the PLUNBING contractor shall submit a schedule in writing to the Architect and owner for approval. There shall be no shut downs of any systems without prior written approval from the owner. The contractor shall include in his bid all costs associated with providing temporarily piping, pumps, hot water heaters, to maintain operations outside the area of work while work is being performed.. It shall also be noted that piping will have to be extended through the other areas in order to reach the area(s) under construction as part of this work. The contractor shall include in his bid all provisions to perform such phasing work. This note is typical for phases.

3.05 CLEANING

- A. It is the intent of the contract documents that all work, including the inside of equipment be left in a clean condition. All construction dirt shall be removed from material and equipment.
- B. All removed items shall be taken off the premises and discarded in a manner satisfactory to the Owner.

3.06 COMPLETENESS

- A. It is the intent of the contract documents to provide complete systems. Completeness shall mean not only that all material and equipment has been installed properly, but that all material and equipment is installed, adjusted, and operating as per the design intent in the opinion of the Engineer.

END OF SECTION

SECTION 22 05 13 - COMMON MOTOR REQUIREMENTS FOR PLUMBING EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Division 24 - Equipment Wiring Systems: Electrical characteristics and wiring connections.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on alternating-current power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

1.4 REFERENCES

- A. AFBMA 9 - Load Ratings and Fatigue Life for Ball Bearings.
- B. AFBMA 11 - Load Ratings and Fatigue Life for Roller Bearings.
- C. NEMA MG 1 - Motors and Generators.
- D. NFPA 70 - National Electrical Code.

1.5 REGULATORY REQUIREMENTS

- A. Conform to UL Component Recognition for appropriate sizes.
- B. Conform to NFPA 70 applicable electrical code, Underwriters Laboratories, Inc., and NEMA

- C. Conform to New York State energy code.

1.6 DELIVERY, STORAGE, AND PROTECTION

- A. Protect motors stored on site from weather and moisture by maintaining factory covers and suitable weatherproof covering. For extended outdoor storage, remove motors from equipment and store separately.

1.7 WARRANTY

- A. Provide five year manufacturer warranty for all motors larger than ½ horsepower.

PART 2 - PRODUCTS

MANUFACTURERS

- A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Gould.
 - 2. Century.
 - 3. General Electric.
 - 4. Square D

2.2 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.
- C. All electric motors of sizes and types as specified for driving mechanical equipment shall be provided under this section.
- D. Electrical Service: All motors shall be 60 Hertz unless otherwise noted. Refer to Electrical Specifications for required electrical characteristics.
- E. Motors: Design for continuous operation in 40° C environment, and for temperature rise in accordance with ANSI/NEMA MG limits for insulation class, Service Factor, and motor enclosure type. Motors shall be of sufficient size for duty to be performed.
- F. Visible Nameplate: Indicating manufacturer's name and model number, motor horsepower, RPM, frame size, voltage, phase, cycles, full load amps, insulation system class, service factor, maximum ambient temperature, temperature rise at rated horsepower, minimum efficiency, power factor.

- G. Electrical Connection: Conduit connection boxes, threaded for conduit. For fractional horsepower motors where connection is made directly, provide screwed conduit connection in end frame. Size motor boxes to receive motor feeders and ground cable indicated on electrical drawing schedules.
- H. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.
- I. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 MOTOR EFFICIENCY

- A. Electric motors shall meet the minimum efficiency requirement of the following tables in accordance with International Energy conservation code when tested in accordance with DOE CFR 431. Performance data shall be certified by approved testing agency.
- B. Subtype I motors – NEMA premium efficiency as per table NEMA MG 1 table 12-12 and International Energy Conservation code table 405.8(1). This shall apply to general purpose, T-frame, single speed, squirrel cage, induction type; 230/460-V, NEMA Designs A or B, continuous rated, 60 Hz, from 1 to 200 hp, 2-, 4- and 6-pole (3600-, 1800- and 1200-rpm), open and enclosed. Subtype I motors 250 hp to 500 hp motor efficiency shall be able NEMA MG 1 table 12-11 and International Energy Conservation Code table 405.8(1).
- C. Subtype II motors – NEMA efficiency as per table NEMA MG 1 table 12-11 and International Energy Conservation code table 405.8(2). This shall apply to general purpose motors but can configured as U-frame motors; NEMA Design C motors; close-coupled pump motors; footless motors; vertical solid shaft normal thrust motors (as tested in a horizontal position); eight-pole (900 rpm) motors, and polyphase motors with a voltage of not more than 600 V (other than 230 or 460 V).
- D. Minimum average full load efficiency of polyphase small electric motors up to 3 hp shall be in accordance with Table C405.8(3) of the International Energy Conservation Code
- E. Minimum average full load efficiency for capacitor-start, capacitor-run and capacitor-start induction-run small electric motors up to 3 hp shall be in accordance with Table C405.8(4) of the International Energy Conservation Code.

2.4 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Service Factor: 1.15.
- C. Multispeed Motors: Variable torque.
 - 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 - 2. For motors with other than 2:1 speed ratio, separate winding for each speed.

- D. Multispeed Motors: Separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading. Grease lubricated anti-friction ball bearings with housings equipped with plugged provision for relubrication, rated for minimum AFBMA 9, L-10 life of 200,000 hours. Calculate bearing load with NEMA minimum V-belt pulley with belt centre line at end of NEMA standard shaft extension. Stamp bearing sizes on nameplate.
- G. Thermistor System (Motor Frame Sizes 254T and Larger): Three PTC thermistors embedded in motor windings and epoxy encapsulated solid state control relay with wiring to terminal box.
- H. Sound Power Levels: To NEMA MG 1.
- I. Temperature Rise: Match insulation rating.
- J. Insulation: Class B or better.
- K. Code Letter Designation:
 - 1. Motors [15] HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller Than 15 HP: Manufacturer's standard starting characteristic.
- L. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.5 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Use part winding Start above 254T Frame Size: Use part of winding to reduce locked rotor starting current to approximately 60 percent of full winding locked rotor current while providing approximately 50 percent of full winding locked rotor torque.
- C. **Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.**
 - 1. **Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width-modulated inverters.**
 - 2. **Premium-Efficient Motors: Class B temperature rise; Class F insulation.**
 - 3. **Inverter-Duty Motors: Class F temperature rise; Class H insulation.**
 - 4. **Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.**
- D. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.6 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.
- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.
- F. Drip-proof Enclosure: Class A (50 degrees C temperature rise) insulation, NEMA Service Factor, pre-lubricated sleeve ball bearings.

2.7 POWER FACTOR CORRECTION

- A. Provide a capacitor for each three phase, single speed motor rated 3 HP or larger shall be provided to correct the full load power factor to 95%. The capacitor shall be mounted at the motor for connection across the motor terminals by Electrical Contractor
- B. Capacitors;
 - 1. Capacitors shall be totally enclosed, fused and with discharge resistors.
 - 2. Capacitors based on nominal motor RPM shall be provided in accordance with the following table to correct power factor to 95% and verify sizes with motor manufacturer.

Motor HP	Capacitor KVAR	
	3600 RPM Motor	1800 RPM Motor
3	1.5	1.5
5	2	2
7.5	2.5	2.5
10	3	3
15	4	4
20	5	5
25	6	6
30	7	7
40	9	9
50	12	12
60	14	14

A. GENERAL

1. See specification Section 16485 and Division 1 for additional information.
2. Starters for motors operating at 120 volts shall be manual starters unless otherwise indicated. Starters for motors operating at other than 120 volts shall be magnetic starters.
3. All starters shall be enclosed. Enclosures shall be surface mounted NEMA 1 unless otherwise indicated.
4. Where weatherproof starters are required, the enclosure shall be NEMA 4.
5. It shall be verified that the correct overload heaters have been installed in the starter before energizing any motor. Sizing shall be based on motor nameplate current and taking into account any reduction in current due to power factor correction.
6. Alternate Manufacturers –
 - a. Allen-Bradley
 - b. Crouse-Hinds Co.
 - c. Cutler-Hammer, Inc.
 - d. General Electric Co.
 - e. Square D Co.
 - f. Westinghouse Electric Corp.

B. MANUAL STARTERS

1. Two-pole, toggle operated, thermal overload device in each phase leg, handle guard for padlocking toggle handle and with indicated control and signal devices.
2. Where a motor is controlled automatically by an interlock or pilot device, a “HAND-OFF-AUTO” switch shall be provided in the starter cover. Where the rating of the interlock or pilot device is inadequate to control the motor currents directly, a properly rated contactor shall be provided between the controlling device and the motor.
3. An “ON” pilot light shall be provided in the starter cover.

C. MAGNETIC STARTERS

1. Starters shall be sized in accordance with NEMA standards and the following table except that starters shall not be smaller than NEMA size 0. Starters shall be provided with one N.O. electrical holding interlock, under voltage protection and two additional auxiliary contacts within the same enclosure. NEMA size starters shall be provided as follows

STARTER SIZE	MAX HP AT 460 VOLTS
0	5
1	10
2	25

2. All starters shall be combination type with the starter and disconnect in the same enclosure. All starters shall be Type 2 coordination protected. Fuses shall be Bussman "Low Peak" type or equal sized at 125% of motor nameplate rating. Verify and coordinate requirements for fused disconnect switches with the Electrical Contractor prior to ordering starters.
3. Provide S.S.P.B. or H-O-A switches and pilot light in covers as required to facilitate control operation sequences.

PART 3 - EXECUTION

- A. Suitable starting and controlling equipment and devices shall be furnished and installed as specified hereinafter and as shown on the Drawings. The starting equipment shall be arranged, generally, in control groups, or in certain cases, as isolated combination starters as specified or indicated. The Sequences of Operation, drawings and specifications shall be referred to for the manner of control, operation and monitoring of motors and the electrically operated equipment.
- B. A starter and disconnect switch or combination motor starter disconnect shall be provided for every motor and each and every electrically operated piece of equipment by this contractor except where complete starters and controls are furnished by the manufacturer of the motor or piece of equipment. Starters shall be internally wired to provide the required control operation and monitoring. All control devices such as push buttons, break-glass stations, alternators, relays, pilot lights, etc., shall be provided as required for operation of PLUMBING equipment. All remotely located equipment shall have remote starters as located on plan and shall have local disconnect switches. All equipment located in equipment rooms can use combination starters/disconnects located with in line of site of controlled equipment. All starters and disconnect switches shall be in enclosures suitable for the environment in which they are installed. Starters and disconnect switches located in machine rooms shall use NEMA 1. Starters and disconnect switches located outdoors shall use NEMA 4x. Starters and disconnect switches located in machine rooms which are subject to potential water damage shall use NEMA 2
- C. Starting equipment and devices specified in this section (and section 22 29 13 Variable Frequency Controllers), shall be furnished by the PLUMBING subcontractor and shall be installed by the Electrical subcontractor. In general the PLUMBING subcontractor shall furnish all motor starters and disconnect switches except where they are an integral part of a motor control center, in this case starters and disconnects shall be provided, (furnished and installed), by the electrical contractor. The Electrical subcontractor shall also provide all wiring necessary to supply power to the electric motors specified under this section, including connections from the starters to the motors. Starters and disconnects shall also include variable frequency drives.
- D. The PLUMBING Contractor shall furnish and install all wiring between control devices and controlled equipment furnished under this Section, including interlock control wiring between motor starters, and all automatic temperature control wiring. All wiring shall be installed in conformance with applicable codes and the requirements of the Electrical Division of the Specifications.
- E. The Electrical Contractor shall furnish a 120 volt power source to control panels and equipment requiring a separate 120 volt control power source. Power for control circuits for all devices connecting to motor starters shall be obtained from 120-volt control transformers provided in

each starter operating at other than 120 volts. Provide transformers for all low voltage control systems as required.

- F. Furnish detailed composite wiring diagrams and such other information necessary to assure the proper connection, operation and control of motorized equipment, including interlocks, automatic controls, safety controls and all auxiliary circuits.
- G. All control units shall be furnished with a nameplate indicating which device or equipment it controls, the voltage. Additional nameplates on each push button, selector switch and pilot light indicating their functions shall be provided. Nameplates shall be laminated phenolic with white letters on black background, minimum 2" high.
- H. All motors supplied either with equipment or installed separately that are to be used in conjunction with variable frequency drive shall be inverter duty motors.

END OF 220513

Edited from master spec

SECTION 22 05 17 SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 80, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 80, zinc coated, with plain ends.
- D. Galvanized-Steel-Sheet Sleeves: 0.0239-inch minimum thickness; round tube closed with welded longitudinal joint.

2.2 STACK-SLEEVE FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Smith, Jay R. Mfg. Co.
 2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
- B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

- A. Description:
1. Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 2. Designed to form a hydrostatic seal of **20 psig** minimum.
 3. Sealing Elements: EPDM-rubber or Nitrile (Buna N) interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 4. Pressure Plates: Carbon steel, Stainless steel, Stainless steel, Type 316.
 5. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating, ASTM B 63,3 Stainless steel, Stainless steel, Type 316 of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

- A. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall.
- B. Rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

- A. Description: Nonshrink, for interior and exterior sealing openings in non-fire-rated walls or floors.
- B. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- C. Design Mix: **5000-psi**, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

2.6 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications. Premixed and factory packaged.
- C. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. Any plumbing pipe passing through a foundation wall shall have a sleeve 2 pipe sizes larger than the pipe passing through the wall.
- C. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide a minimum of 1-inch annular clear space between piping and concrete slabs and walls.
- D. Install sleeves in concrete floors, and concrete walls as new slabs and walls are constructed. In existing construction core drill holes through existing walls and floors for the installation of new sleeves.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- E. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Division 07 Section "Joint Sealants."
- F. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.

1. Install fittings that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Division 07 Section "Sheet Metal Flashing and Trim."
 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches above finished floor level.
 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 5. Using grout, seal the space around outside of stack-sleeve fittings.
- B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Use grout to seal the space around outside of sleeve-seal fittings.

3.5 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:
 1. Leak Test: After allowing for a full cure, test sleeves and sleeve seals for leaks. Repair leaks and retest until no leaks exist.
- B. Sleeves and sleeve seals will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.6 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than **NPS 6**: Steel pipe sleeves Sleeve-seal fittings.
 - b. Piping **NPS 6** and Larger: Cast-iron pipe sleeves, or Steel pipe sleeves with Sleeve-seal fittings.
 2. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than **NPS 6**: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for **1-inch** minimum annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping **NPS 6** and Larger: Cast-iron pipe sleeves with sleeve-seal system or Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for **1-inch** minimum annular clear space between piping and sleeve for installing sleeve-seal system.
 3. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than **NPS 6**: Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for **1-inch** minimum annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping **NPS 6** and Larger: Cast-iron pipe sleeves with sleeve-seal system or Steel pipe sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for **1-inch minimum** annular clear space between piping and sleeve for installing sleeve-seal system.
 4. Concrete Slabs above Grade:
 - a. Piping Smaller Than [**NPS 6**]: Steel pipe sleeves or Stack-sleeve fittings.
 - b. Piping [**NPS 6**] and Larger: Steel pipe sleeves or Stack-sleeve fittings.
 5. Interior Partitions:
 - a. Piping Smaller Than **NPS 6**: Steel pipe sleeves.
 - b. Piping **NPS 6** and Larger: Galvanized-steel sheet sleeves.

END OF SECTION 220517

SECTION 22 05 18 ESCUTCHEONS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed hinge, and spring-clip fasteners.

2.2 FLOOR PLATES

- A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.
- B. Split-Casting Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of insulated piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass or split-casting brass type with polished, chrome-plated finish.
 - f. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge.
 - g. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed hinge.
 - 2. Escutcheons for Existing Piping: (not used)
 - a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped-steel type with concealed hinge.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - d. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - e. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed hinge.
 - f. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed hinge.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. New Piping: One-piece, floor-plate type.
 - 2. Existing Piping: Split-casting, floor-plate type.

3.2 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION 220518

SECTION 220519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Bimetallic-actuated thermometers.
2. Liquid-in-glass thermometers.
3. Thermowells.
4. Dial-type pressure gages.
5. Gage attachments.
6. Test plugs.
7. Test-plug kits.
8. Sight flow indicators.

B. Related Requirements:

1. Section 221113 "Site Fire protection water Service Piping" for domestic water meters and combined domestic and fire-protection water-service meters outside the building.
2. Section 221119 "Domestic Water Piping Specialties" for water meters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter and gage.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 MANUFACTURES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Trerice, H. O. Co.
 2. WATTS.
 3. Weiss Instruments, Inc.
 4. Weksler Glass Thermometer Corp.

2.2 BIMETALLIC-ACTUATED THERMOMETERS

- A. Standard: ASME B40.200.
- B. Case: Liquid-filled and sealed type(s); stainless steel with 5-inch nominal diameter.
- C. Dial: Nonreflective aluminum with permanently etched scale markings and scales in deg F and deg C.
- D. Connector Type(s): Union joint, adjustable angle, with unified-inch screw threads.
- E. Connector Size: 1/2 inch, with ASME B1.1 screw threads.
- F. Stem: 0.25 or 0.375 inch in diameter; stainless steel.
- G. Window: Plain glass.
- H. Ring: Stainless steel.
- I. Element: Bimetal coil.
- J. Pointer: Dark-colored metal.
- K. Accuracy: Plus or minus 1 percent of scale range.

2.3 LIQUID-IN-GLASS THERMOMETERS

- A. Metal-Case, Compact-Style, Liquid-in-Glass Thermometers:
1. Standard: ASME B40.200.
 2. Case: Cast aluminum; 6-inch nominal size.
 3. Case Form: Back angle unless otherwise indicated.
 4. Tube: Glass with magnifying lens and blue or red organic liquid.

5. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
6. Window: Glass or plastic.
7. Stem: Aluminum or brass and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
8. Connector: 3/4 inch, with ASME B1.1 screw threads.
9. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

B. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:

1. Standard: ASME B40.200.
2. Case: Cast aluminum; 9-inch nominal size unless otherwise indicated.
3. Case Form: Adjustable angle unless otherwise indicated.
4. Tube: Glass with magnifying lens and blue or red organic liquid.
5. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
6. Window: Glass.
7. Stem: Aluminum and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
8. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
9. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.4 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CRES CSA.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.5 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Standard: ASME B40.100.
2. Case: Liquid-filled AND Sealed Solid-front, pressure relief type(s); cast aluminum or drawn steel; 6-inch nominal diameter.
3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
4. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
5. Movement: Mechanical, with link to pressure element and connection to pointer.
6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
7. Pointer: Dark-colored metal.
8. Window: Glass.
9. Ring: Brass OR Stainless steel.
10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

B. Remote-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Standard: ASME B40.100.
2. Case: Liquid-filled and Sealed type; cast aluminum or drawn steel; 4-1/2-inch OR 6-inch nominal diameter with back or front flange and holes for panel mounting.
3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
4. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
5. Movement: Mechanical, with link to pressure element and connection to pointer.
6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi.
7. Pointer: Dark-colored metal.
8. Window: Glass.
9. Ring: Stainless steel.
10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.6 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass ball Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

2.7 TEST PLUGS

- A. Description: Test-station fitting made for insertion into piping tee fitting.
- B. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- C. Thread Size: or NPS 1/2, ASME B1.20.1 pipe thread.
- D. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- E. Core Inserts: Chlorosulfonated polyethylene synthetic and EPDM self-sealing rubber.

2.8 TEST-PLUG KITS

- A. Furnish one test-plug kit(s) containing one thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.
- B. Low-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 25 to 125 deg F.
- C. High-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 0 to 220 deg F.
- D. Pressure Gage: Small, Bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be at least 0 to 200 psig.
- E. Carrying Case: Metal or plastic, with formed instrument padding.

2.9 SIGHT FLOW INDICATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ARCHON Industries, Inc.
 - 2. Dwyer Instruments, Inc.
 - 3. Ernst Flow Industries.
 - 4. John C. Ernst Co., Inc.
- B. Description: Piping inline-installation device for visual verification of flow.
- C. Construction: Bronze or stainless-steel body, with sight glass and ball, flapper, or paddle wheel indicator, and threaded or flanged ends.
- D. Minimum Pressure Rating: 150 psig.
- E. Minimum Temperature Rating: 200 deg F.
- F. End Connections for NPS 2 and Smaller: Threaded.
- G. End Connections for NPS 2-1/2 and Larger: Flanged.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending one-third of pipe diameter and in vertical position in piping tees.

- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.
- I. Install valve and snubber in piping for each pressure gage for fluids.
- J. Install test plugs in piping tees.
- K. Install thermometers in the following locations:
 - 1. Inlet and outlet of each water heater.
 - 2. Inlets and outlets of each domestic water heat exchanger.
 - 3. Inlet and outlet of each domestic hot-water storage tank.
 - 4. Inlet and outlet of each remote domestic water chiller.
- L. Install pressure gages in the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure-reducing valve.
 - 3. Suction and discharge of each domestic water pump.
 - 4. Down stream of back flow preventer .

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 PRESSURE GAGE AND THERMOMETER SCHEDULE

- A. Install large size thermometers where ever space is available. Where space is limited or use compact style.

- B. Install all pressure gages locally unless space does not permit or the location is not readily visible. Then use remote reading pressure gage and install in location accessible and readily visible, as close to the point of reading as possible.
 - 1. Test plug with EPDM self-sealing rubber inserts.
- C. Thermometer stems shall be of length to match thermowell insertion length.

3.5 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Cold-Water Piping: 0 to 100 deg F.
- B. Scale Range for Domestic Hot-Water Piping: 30 to 240 deg F.
- C. Scale Range for Domestic Cooled-Water Piping: 0 to 100 deg F.

3.6 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Water Service Piping: 0 to 200 psi.
- B. Scale Range for Domestic Water Piping: 0 to 160 psi.
- C. Scale Range for Domestic Water Piping: 0 to 300 psi.

END OF SECTION 220519

SECTION 22 05 23 GENERAL-DUTY VALVES OR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Brass ball valves.
2. Iron, single-flange butterfly valves.
3. Iron, grooved-end butterfly valves.
4. Bronze lift check valves.
5. Bronze swing check valves.
6. Bronze gate valves.
7. Iron gate valves.
8. Bronze globe valves.
9. Iron globe valves.
10. Lubricated plug valves.

B. Related Sections:

1. Division 22 plumbing piping Sections for specialty valves applicable to those Sections only.
2. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
3. Division 33 water distribution piping Sections for general-duty and specialty valves for site construction piping.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Non-rising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.

1.4 SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set gate valves closed to prevent rattling.
 - 4. Set ball valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.

- D. Valve Actuator Types:
 - 1. Handwheel: For valves other than quarter-turn types.
 - 2. Handlever: For quarter-turn valves NPS 6 and smaller.

- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
 - 3. Butterfly Valves: With extended neck.

- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Grooved: With grooves according to AWWA C606.
 - 3. Solder Joint: With sockets according to ASME B16.18.
 - 4. Threaded: With threads according to ASME B1.20.1.

- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRASS BALL VALVES

- A. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:
 - 1. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Forged brass.
 - f. Seats: PTFE or TFE.
 - g. Stem: Brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Full.

- B. Two-Piece, Regular-Port, Brass Ball Valves with Brass Trim:
 - 1. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Forged brass.
 - f. Seats: PTFE or TFE.
 - g. Stem: Brass.
 - h. Ball: Chrome-plated brass.
 - i. Port: Regular.

2.3 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. Iron, Single-Flange Butterfly Valves with EPDM or NBR Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Jenkins Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. NIBCO INC.
 - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 250 psig.
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM or NBR.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Aluminum bronze.

2.4 IRON, GROOVED-END BUTTERFLY VALVES

A. Iron, Grooved-End Butterfly Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Kennedy Valve; a division of McWane, Inc.
 - b. Shurjoint Piping Products.
 - c. Tyco Fire Products LP; Grinnell Mechanical Products.
 - d. Victaulic Company.
2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating, NPS 8 and Smaller: 300 psig.
 - c. CWP Rating, NPS 10 and Larger: 200 psig.
 - d. Body Material: Coated, ductile iron.
 - e. Stem: Two-piece stainless steel.
 - f. Disc: Coated, ductile iron.
 - g. Seal: EPDM.

2.5 BRONZE LIFT CHECK VALVES

A. Class 125, Lift Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Vertical flow.
 - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
 - e. Disc: Bronze.

2.6 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Disc: Bronze.

2.7 BRONZE GATE VALVES

A. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Milwaukee Valve Company.

- e. NIBCO INC.
- f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

B. Class 125, NRS Bronze Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 300 psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

2.8 IRON GATE VALVES

A. Class 150, OS&Y, Iron Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Milwaukee Valve Company.

- e. NIBCO INC.
- f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

B. Class 250, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Milwaukee Valve Company.
- d. NIBCO INC.
- e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 500 psig.
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

2.9 BRONZE GLOBE VALVES

A. Class 125, Bronze Globe Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Milwaukee Valve Company.
- d. NIBCO INC.
- e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200psig.
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: Bronze, PTFE, or TFE
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

2.10 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
 - a. Standard: MSS SP-85, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Packing and Gasket: Asbestos free.

2.11 LUBRICATED PLUG VALVES

- A. Plug valves are specified in Specification section 221114 Natural gas piping

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.

- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Lift Check Valves: With stem upright and plumb.
- F. All valves used in any system shall have a pressure class that exceeds the pressure of the system it is installed in.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated on plan, use the following:
 - 1. Shutoff Service: Ball, butterfly, or gate valves.
 - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
 - 3. Throttling Service: Globe or ball valves.
 - 4. Pump-Discharge Check Valves:
 - a. NPS 2 and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
 - b. NPS 2-1/2 and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:

1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
3. For Steel Piping, NPS 2 and Smaller: Threaded ends.
4. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
5. For Grooved-End Copper Tubing and Steel Piping: Valve ends may be grooved.

3.5 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Brass Valves: Shall be provided with lead free solder-joint ends instead of threaded ends.
2. Ball Valves: Two piece, full port, brass with brass trim. Class 150
3. Bronze Swing Check Valves: Class 150, bronze disc.
4. Bronze Gate Valves: Class 150.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM, NBR seat, aluminum-bronze disc.
3. Iron, Grooved-End Butterfly Valves: 175 CWP.
4. Iron Gate Valves: Class 150.

3.6 SANITARY WASTE AND STORM-DRAINAGE VALVE SCHEDULE

A. Pipe NPS 2 and Smaller:

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Swing Check Valves: Class 150, nonmetallic disc.
3. Bronze Gate Valves: Class 150.

B. Pipe NPS 2-1/2 and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded ends instead of flanged ends.
2. Iron Gate Valves: Class 150.
3. Iron Swing Check Valves: Class 150.
4. Iron Globe Valves: Class 150.

END OF SECTION 220523

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SECTION 22 05 29 HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Thermal-hanger shield inserts.
4. Fastener systems.
5. Pipe stands.
6. Pipe positioning systems.

- B. Related Sections:

1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Division 21 fire-suppression piping Sections for pipe hangers for fire-suppression piping.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Metal framing systems.
 - 3. Pipe stands.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of trapeze hangers.
 - 2. Design Calculations: Calculate requirements for designing trapeze hangers.
- D. Welding certificates.

1.6 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pre-galvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Copper Pipe Hangers:
 - 1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
 - 2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel or stainless steel.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. National Pipe Hanger Corporation.
 - 2. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
 - 3. Rilco Manufacturing Co., Inc.
 - 4. Other manufacturers offering equivalent products.
- B. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength and vapor barrier.
- C. Insulation-Insert Material for Hot Piping: ASTM C 552, Type II cellular glass with 100-psig or ASTM C 591, Type VI, Grade 1 polyisocyanurate with 125-psig minimum compressive strength.
- D. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- E. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- F. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.4 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, zinc-coated steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.5 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.

- C. Low-Type, Single-Pipe Stand: One-piece stainless-steel base unit with plastic roller, for roof installation without membrane penetration.
- D. High-Type, Single-Pipe Stand:
 - 1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
 - 2. Base: Stainless steel.
 - 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
 - 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand:
 - 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 - 2. Bases: One or more; plastic.
 - 3. Vertical Members: Two or more protective-coated-steel channels.
 - 4. Horizontal Member: Protective-coated-steel channel.
 - 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.

2.6 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.7 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.
- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.
 - 1. Properties: Nonstaining, noncorrosive, and nongaseous.
 - 2. Design Mix: 5000-psi, 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.

- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- D. Fastener System Installation:
1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- E. Pipe Stand Installation:
1. Pipe Stand: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
- F. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. See Division 22 plumbing fixture Sections for requirements for pipe positioning systems for plumbing fixtures.
- G. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- H. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- I. Install lateral bracing with pipe hangers and supports to prevent swaying.
- J. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, **NPS 2-1/2** and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- K. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- L. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- M. Insulated Piping:

1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.3 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.4 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.5 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports, and metal trapeze pipe hangers and attachments for general service applications.
- F. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- G. Use padded hangers for piping that is subject to scratching.
- H. Use thermal-hanger shield inserts for insulated piping and tubing.
- I. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.

2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 if little or no insulation is required.
 5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8.
 7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8.
 11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30.
 13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
 14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
 18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
 19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- J. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.

2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- K. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- L. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joint construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- M. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:

1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- N. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- O. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- P. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- Q. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 22 05 53 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Equipment labels
 - 2. Warning signs and labels.
 - 3. Pipe labels.
 - 4. Stencils.
 - 5. Valve tags.
 - 6. Warning tags.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.4 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

A. Metal Labels for Equipment:

1. Material and Thickness: Brass 0.032-inch, stainless steel 0.025-inch, aluminum, 0.032-inch or anodized aluminum, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
2. Letter Color: **[Black]** **[Blue]** **[Red]** **[White]** **[Yellow]**. As per ANSI depending on service
3. Background Color: **[Black]** **[Blue]** **[Red]** **[White]** **[Yellow]** as per ANSI depending on service
4. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
5. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
6. Fasteners: Stainless-steel rivets or self-tapping screws.
7. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

B. Plastic Labels for Equipment:

1. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
2. Letter Color: **[Black]** **[Blue]** **[Red]** **[White]** **[Yellow]** as per ANSI depending on service
3. Background Color: **[Black]** **[Blue]** **[Red]** **[White]** **[Yellow]** ANSI depending on service
4. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
5. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
6. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
7. Fasteners: Stainless-steel rivets or self-tapping screws.
8. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

C. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.

D. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- B. Letter Color: White.
- C. Background Color: Black.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- F. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets or self-tapping screws.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches high.

2.4 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; and minimum letter height of 3/4 inch for access panel and door labels, equipment labels, and similar operational instructions.
 - 1. Stencil Paint: Exterior, gloss, black unless otherwise indicated. Paint may be in pressurized spray-can form.

2. Identification Paint: Exterior, enamel in colors according to ASME A13.1 unless otherwise indicated.

2.5 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch letters for piping system abbreviation and 1/2-inch numbers.
 1. Tag Material: Brass, 0.032-inch minimum thickness, and having predrilled or stamped holes for attachment hardware.
 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 1. Size: 3 by 5-1/4 inches minimum.
 2. Fasteners: Brass grommet and wire.
 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "Interior Painting."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles on each piping system.
 1. Identification Paint: Use for contrasting background.

2. Stencil Paint: Use for pipe marking.
- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
1. Near each valve and control device.
 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 4. At access doors, manholes, and similar access points that permit view of concealed piping.
 5. Near major equipment items and other points of origination and termination.
 6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
 7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.
- D. Directional Flow Arrows: Arrows shall be used to indicate direction of flow in pipes, including pipes where flow is allowed in both directions.
- E. Pipe Label Color Schedule:
1. Low-Pressure Compressed Air Piping:
 - a. Background: Safety blue.
 - b. Letter Colors: White.
 2. High-Pressure Compressed Air Piping:
 - a. Background: Safety blue.
 - b. Letter Colors: White.
 3. Domestic Water Piping
 - a. Background: Safety green.
 - b. Letter Colors: White.
 4. Sanitary Waste and Storm Drainage Piping:
 - a. Background Color: Safety black
 - b. Letter Color: White

3.3 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.

B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:

1. Valve-Tag Size and Shape:

- a. Cold Water: 1-1/2 inches round.
- b. Hot Water: 1-1/2 inches round.
- c. Sanitary waste and storm drainage: 1-1/2 inches round.

2. Valve-Tag Color:

- a. Cold Water: Green.
- b. Hot Water: Green.
- c. Sanitary waste and storm drainage: Natural.

3. Letter Color:

- a. Cold Water: White.
- b. Hot Water: White.
- c. Sanitary waste and storm drainage: white.

3.4 WARNING-TAG INSTALLATION

A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 220553

SECTION 22 07 19 PLUMBING PIPING INSULATION AND JACKETS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Sanitary waste piping exposed to freezing conditions.
 - 5. Storm-water piping exposed to freezing conditions.
 - 6. Roof drains and rainwater leaders.
 - 7. Supplies and drains for handicap-accessible lavatories and sinks.

- B. Related Sections:

- 1. Section 221116 "Domestic Water Piping."

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail insulation application at pipe expansion joints for each type of insulation.
 - 3. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 4. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 5. Detail application of field-applied jackets.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Preformed Pipe Insulation Materials: 12 inches long by NPS 2.
 - 2. Jacket Materials for Pipe: 12 inches long by NPS 2.
 - 3. Sheet Jacket Materials: 12 inches square.

4. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.4 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For qualified Installer.
- B. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.7 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for

installation of insulation and field-applied jackets and finishes and for space required for maintenance.

1.8 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor, Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pittsburgh Corning Corporation; Foamglass.
 - 2. Block Insulation: ASTM C 552, Type I.
 - 3. Special-Shaped Insulation: ASTM C 552, Type III.
 - 4. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
 - 5. Preformed Pipe Insulation with Factory-Applied ASJ: Comply with ASTM C 552, Type II, Class 2.
 - 6. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- G. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Lock, Insul-Tube, and K-FLEX LS.

H. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; SOFTR All-Service Duct Wrap.

I. Mineral-Fiber, Preformed Pipe Insulation:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000-Degree Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.
2. Type I, 850 Deg F Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 INSULATING CEMENTS

A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ramco Insulation, Inc.; Super-Stik.

B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C 196.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ramco Insulation, Inc.; Thermokote V.

- C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-84.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- C. Flexible Elastomeric Adhesive: Comply with MIL-A-24179A, Type II, Class I.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA, Inc.; Aero seal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- D. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.

2. For indoor applications, adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- E. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-20.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- F. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
 2. For indoor applications, adhesive shall have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass and Phenolic Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Pittsburgh Corning Corporation; Pittseal 444.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.

4. Service Temperature Range: Minus 100 to plus 300 deg F.
5. Color: White or gray.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: Aluminum.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F.
5. Color: White.
6. For indoor applications, sealants shall have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.5 FACTORY-APPLIED JACKETS

A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:

1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.6 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: White.
 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- C. Metal Jacket:
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
 2. Aluminum Jacket: Comply with ASTM B 209, Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing.
 - b. Finish and thickness are indicated in field-applied jacket schedules.

Among the three moisture barriers in first subparagraph below, 1-mil (0.025-mm) barrier provides the least protection against galvanic corrosion, 3-mil (0.075-mm) barrier offers better protection, and polysurlyn barrier offers the best protection. For most indoor applications, 1-mil (0.025-mm) barrier is adequate. For outdoor applications, select either 3-mil (0.075-mm) or polysurlyn barrier.

- c. Moisture Barrier for Indoor Applications: 1-mil- thick, heat-bonded polyethylene and kraft paper.
- d. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.

- 3) Tee covers.
- 4) Flange and union covers.
- 5) End caps.
- 6) Beveled collars.
- 7) Valve covers.
- 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.

D. Underground Direct-Buried Jacket: 125-mil- thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pittsburgh Corning Corporation; Pittwrap.
 - b. Polyguard Products, Inc.; Insulrap No Torch 125.

2.7 TAPES

A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
2. Width: 3 inches.
3. Thickness: 11.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.

B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
2. Width: 3 inches.

3. Thickness: 6.5 mils.
4. Adhesion: 90 ounces force/inch in width.
5. Elongation: 2 percent.
6. Tensile Strength: 40 lbf/inch in width.
7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
2. Width: 2 inches.
3. Thickness: 6 mils.
4. Adhesion: 64 ounces force/inch in width.
5. Elongation: 500 percent.
6. Tensile Strength: 18 lbf/inch in width.

D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
2. Width: 2 inches.
3. Thickness: 3.7 mils.
4. Adhesion: 100 ounces force/inch in width.
5. Elongation: 5 percent.
6. Tensile Strength: 34 lbf/inch in width.

2.8 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping and Seals.

2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch thick, 1/2 inch wide with wing seal or closed seal.
3. Aluminum: ASTM B 209, Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch thick, 1/2 inch wide with wing seal or closed seal.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- wide, stainless steel or Monel.

2.9 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Insul-Tect Products Co.; a subsidiary of MVG Molded Products.
 - b. McGuire Manufacturing.
 - c. Truebro; a brand of IPS Corporation.
 - d. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Truebro; a brand of IPS Corporation.
 - b. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- C. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches. Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 4 inches o.c.
 - a. For below-ambient services, apply vapor-barrier mastic over staples.

4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- O. For above-ambient services, do not install insulation to the following:
1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches.
 4. Seal jacket to wall flashing with flashing sealant.

- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Comply with requirements in Section 078413 "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
 - 1. Pipe: Install insulation continuously through floor penetrations.
 - 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Section 078413 "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
 - 1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 - 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 - 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 - 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.
 - 5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 - 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.

7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.

3.6 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward clinched staples at 6 inches o.c.
4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.

3.7 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- B. Insulation Installation on Pipe Flanges:
 1. Install pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- C. Insulation Installation on Pipe Fittings and Elbows:
 1. Install mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.
- D. Insulation Installation on Valves and Pipe Specialties:
 1. Install preformed valve covers manufactured of same material as pipe insulation when available.
 2. When preformed valve covers are not available, install cut sections of pipe and sheet insulation to valve body. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
 3. Install insulation to flanges as specified for flange insulation application.
 4. Secure insulation to valves and specialties and seal seams with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.8 INSTALLATION OF MINERAL-FIBER INSULATION

- A. Insulation Installation on Straight Pipes and Tubes:
 1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
 2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
 3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches o.c.

4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch, and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.9 FIELD-APPLIED JACKET INSTALLATION

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch- thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

B. Where FSK jackets are indicated, install as follows:

1. Draw jacket material smooth and tight.
2. Install lap or joint strips with same material as jacket.
3. Secure jacket to insulation with manufacturer's recommended adhesive.
4. Install jacket with 1-1/2-inch laps at longitudinal seams and 3-inch- wide joint strips at end joints.
5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.

- C. Where PVC jackets are indicated, install with 1-inch overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches o.c. and at end joints.

3.10 FINISHES

- A. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- B. Do not field paint aluminum or stainless-steel jackets.

3.11 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.12 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 - 1. Drainage piping located in crawl spaces.
 - 2. Underground piping.
 - 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.13 PIPING INSULATION SCHEDULE

A. Domestic Cold Water:

1. Smaller than NPS 1 1/2": Insulation shall be one of the following:
 - a. Cellular Glass: 1/2 inches thick.
 - b. Flexible Elastomeric: 1/2" inch thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
2. NPS 1 1/2 and Larger: Insulation shall be one of the following:
 - a. Cellular Glass: 1" inches thick.
 - b. Flexible Elastomeric: 1" inch thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1" inch thick.

B. Domestic Hot and Recirculated Hot Water: (T < 140° F)

1. Smaller than NPS 1 1/2": Insulation shall be one of the following:
 - a. Cellular Glass: 1 inch thick.
 - b. Flexible Elastomeric: 1 inch thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.
2. NPS 1 1/2" and Larger: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches thick.
 - b. Flexible Elastomeric: 1-1/2 inches thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1-1/2 inches thick.

C. Domestic Hot and Recirculated Hot Water: (T 141°F to 200° F)

1. Smaller than NPS 1 1/2": Insulation shall be one of the following:
 - a. Cellular Glass: 1 1/2" inch thick.
 - b. Flexible Elastomeric: 1 1/2" inch thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 1/2" inch thick.
2. NPS 1 1/2" and Larger: Insulation shall be one of the following:
 - a. Cellular Glass: 2 inches thick.
 - b. Flexible Elastomeric: 2 inches thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches thick.

D. Roof Drain Bodies and storm risers and horizontal offsets inside building:

1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 1 1/2 inches thick.
 - b. Flexible Elastomeric: 1 inch thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch thick.

- E. All Sanitary waste, storm and domestic piping in garages or areas not heated:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 2" inches thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inch thick.

- F. Domestic Chilled Water (Potable):
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 1.0 inches thick.
 - b. Flexible Elastomeric: 1 inch thick.
 - c. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch

- G. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Flexible Elastomeric: 1/2 inch thick cold water and drain, 1" hot water
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch thick old water and drain, 1" hot water
 - c. Jacket with protective shielding guards. Refer to section 2.9

3.14 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. ASJ
- D. Piping, Exposed:
 - 1. All exposed sanitary, waste, storm, hot water cold water, and vent piping and fittings which are exposed to view in garages, public areas, (as well as insulated piping in equipment rooms), shall be completely covered with white Zeston 2000 PVC insulated piping and fitting covers. Apply as per manufacturer with perma weld adhesive. All labels and flow arrows shall be applied over PVC jacket

END OF SECTION 220719

SECTION 22 11 16 DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Copper tube and fittings
2. Ductile iron pipe and fittings
3. Pipe joining materials
4. Specialty valves
5. Transition fittings
6. Dielectric fittings.

- B. Related Section:

1. Division 22 Section "Domestic Water Specialties" for water-service piping and water meters outside the building from source to the point where water-service piping enters the building.

1.3 SUBMITTALS

- A. Product Data: For the following products:

1. Specialty valves.
2. Transition fittings.
3. Dielectric fittings.
4. Flexible connectors.

- B. Water Samples: Specified in "Cleaning" Article.

- C. Coordination Drawings: For piping in equipment rooms and other congested areas, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:

1. Fire-suppression-water piping.
2. Domestic water piping, storm water piping and sanitary piping.
3. HVAC hydronic piping and Ductwork.
4. Electrical conduits.

- D. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 61 for potable domestic water piping and components.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 - 1. Notify Construction Manager, Owner no fewer than two days in advance of proposed interruption of water service.
 - 2. Do not proceed with interruption of water service without Construction Manager's, Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.
- B. Potable-water piping and components shall comply with NSF 14 and NSF 61 Annex G. Plastic piping components shall be marked with "NSF-pw."
- C. Comply with NSF Standard 372 for low lead.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L water tube, drawn temper.
 - 1. Cast-Copper Solder-Joint Fittings: ASME B16.18, pressure fittings.
 - 2. Wrought-Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
 - 3. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
 - 4. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- B. Copper Unions:
 - 1. MSS SP-123.
 - 2. Cast-copper-alloy, hexagonal-stock body.
 - 3. Ball-and-socket, metal-to-metal seating surfaces.
 - 4. Solder-joint or threaded ends.

- C. Copper, Brass, or Bronze Pressure-Seal-Joint Fittings:
1. Fittings: Cast-brass, cast-bronze or wrought-copper with EPDM O-ring seal in each end. Sizes NPS 2-1/2 and larger with stainless steel grip ring and EPDM O-ring seal.
 2. Minimum 200-psig working-pressure rating at 250 deg F.
- D. Copper-Tube, Extruded-Tee Connections:
1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. [Apollo Valves; Conbraco Industries, Inc.](#)
 - b. [Elkhart Products Corporation.](#)
 - c. [Mueller Industries, Inc.](#)
 - d. [NIBCO INC.](#)
 2. Description: Tee formed in copper tube according to ASTM F 2014.
- E. Appurtenances for Grooved-End Copper Tubing:
1. Bronze Fittings for Grooved-End, Copper Tubing: ASTM B75/B75M copper tube or ASTM B584 bronze castings.
 2. Mechanical Couplings for Grooved-End Copper Tubing:
 - a. Copper-tube dimensions and design similar to AWWA C606.
 - b. Ferrous housing sections.
 - c. EPDM-rubber gaskets suitable for hot and cold water.
 - d. Bolts and nuts.
 - e. Minimum Pressure Rating: 300 psig.

2.3 DUCTILE-IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe:
1. AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Standard-Pattern, Mechanical-Joint Fittings:
1. AWWA C110/A21.10, ductile or gray iron.
 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- C. Compact-Pattern, Mechanical-Joint Fittings:
1. AWWA C153/A21.53, ductile iron.
 2. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- D. Plain-End, Ductile-Iron Pipe: AWWA C151/A21.51.
- E. Appurtenances for Grooved-End, Ductile-Iron Pipe:

1. Fittings for Grooved-End, Ductile-Iron Pipe: ASTM A47/A47M, malleable-iron castings or ASTM A536, ductile-iron castings with dimensions that match pipe.
2. Mechanical Couplings for Grooved-End, Ductile-Iron-Piping:
 - a. AWWA C606 for ductile-iron-pipe dimensions.
 - b. Ferrous housing sections.
 - c. EPDM-rubber gaskets suitable for hot and cold water.
 - d. Bolts and nuts.
 - e. Minimum Pressure Rating:
 - 1) NPS 14 to NPS 18: 250 psig.

F. NPS 20 to NPS 46: 150 psig

2.4 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch thick or ASME B16.21, nonmetallic and asbestos free, unless otherwise indicated; full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

2.5 SPECIALTY VALVES

- A. Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for general-duty metal valves.
- B. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves, drain valves, backflow preventers, and vacuum breakers.

2.6 TRANSITION FITTINGS

- A. General Requirements:
 1. Same size as pipes to be joined.
 2. Pressure rating at least equal to pipes to be joined.
 3. End connections compatible with pipes to be joined.
- B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

2.7 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.
- B. Dielectric Unions:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - d. Zurn Plumbing Products Group; Wilkins Water Control Products.
 - 2. Description:
 - a. Pressure Rating: 150 psig at 180 deg F.
 - b. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. EPCO Sales, Inc.
 - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 2. Description:
 - a. Factory-fabricated, bolted, companion-flange assembly.
 - b. Pressure Rating: 150 psig.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric-Flange Kits:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.

2. Description:
 - a. Nonconducting materials for field assembly of companion flanges.
 - b. Pressure Rating: 150 psig.
 - c. Gasket: Neoprene or phenolic.
 - d. Bolt Sleeves: Phenolic or polyethylene.
 - e. Washers: Phenolic with steel backing washers.

- E. Dielectric Couplings:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Calpico, Inc.
 - b. Lochinvar Corporation.

 2. Description:
 - a. Galvanized-steel coupling.
 - b. Pressure Rating: 300 psig at 225 deg F.
 - c. End Connections: Female threaded.
 - d. Lining: Inert and noncorrosive, thermoplastic.

- F. Dielectric Nipples:
 1. Standard: IAPMO PS 66.
 2. Electroplated steel nipple complying with ASTM F1545.
 3. Pressure Rating and Temperature: 300 psig at 225 deg F.
 4. End Connections: Male threaded or grooved.
 5. Lining: Inert and noncorrosive, propylene.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.

- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."

- C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.

- D. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for drain valves and strainers.

- E. Install shutoff valve immediately upstream of each dielectric fitting.

- F. Install domestic water piping level without pitch and plumb.
- G. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- H. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- I. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- J. Install piping adjacent to equipment and specialties to allow service and maintenance.
- K. Install piping to permit valve servicing.
- L. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.
- M. Install piping free of sags and bends.
- N. Install fittings for changes in direction and branch connections.
- O. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- P. Install pressure gages on suction and discharge piping for each plumbing pump and packaged booster pump. Comply with requirements for pressure gages in Section 220519 "Meters and Gages for Plumbing Piping."
- Q. Install thermostats in hot-water circulation piping. Comply with requirements for thermostats in Section 221123 "Domestic Water Pumps."
- R. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements for thermometers in Section 220519 "Meters and Gages for Plumbing Piping."
- S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."
- V. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Braze Joints" Chapter.
- E. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints for Copper Tubing: Join copper tube and pressure-seal fittings with tools and procedure recommended by pressure-seal-fitting manufacturer. Leave insertion marks on pipe after assembly
- G. Copper-Tubing Grooved Joints: Roll groove end of tube. Assemble coupling with housing, gasket, lubricant, and bolts. Join copper tube and grooved-end fittings according to AWWA C606 for roll-grooved joints.
- H. Joint Construction for Grooved-End, Ductile-Iron Piping: Make joints according to AWWA C606. Cut round-bottom grooves in ends of pipe at gasket-seat dimension required for specified (flexible or rigid) joint. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections over gasket with keys seated in piping grooves. Install and tighten housing bolts
- I. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- J. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.3 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for valve installations.
- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures

that do not have supply stops. Use ball or gate valves for piping NPS 2 and smaller. Use butterfly or gate valves for piping NPS 2-1/2 and larger.

- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping. Drain valves are specified in Division 22 Section "Domestic Water Piping Specialties."
 - 1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
 - 2. Stop-and-Waste Drain Valves: Instead of hose-end drain valves where indicated.

3.4 DIELECTRIC FITTING INSTALLATION

- 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- 2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric couplings or nipples or unions.
- 3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.
- 4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- B. Comply with requirements in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support products and installation.
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet If Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch.
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 and Smaller: 60 inches with 3/8-inch rod.
 - 2. NPS 1 and NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 3. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 4. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 5. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
- F. Install supports for vertical copper tubing every 10 feet

- G. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 - 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 - 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
 - 3. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
 - 4. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

3.7 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.
- B. Label pressure piping with system operating pressure.

3.8 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
 - 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 - 2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
 - 3. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.

4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

C. Piping Tests:

1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
6. Prepare reports for tests and for corrective action required.

D. Domestic water piping will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports. Submit for engineers review and approval.

3.9 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
5. Remove and clean strainer screens. Close drain valves and replace drain plugs.
6. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
7. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.10 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.

2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:
 - 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- B. Prepare and submit reports of purging and disinfecting activities.
- C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

3.11 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Under-building-slab, domestic water, building-service piping, NPS 3 and smaller, shall be one of the following:
 1. Soft copper tube, ASTM B 88, Type K, ASTM B 88 Type L; wrought-copper, solder-joint fittings; and brazed, copper pressure-seal fittings; and pressure-sealed joints.
- E. Under-building-slab, domestic water, building-service piping, NPS 4 to NPS 8 and larger, shall be one of the following:
 1. Soft copper tube, ASTM B 88, Type K, ASTM B 88, Type L; wrought-copper, solder-joint fittings; and brazed joints.
 2. Mechanical-joint, ductile-iron pipe; standard-pattern, mechanical-joint fittings; and mechanical joints.
- F. Under-building-slab, combined domestic water, building-service, and fire-service-main piping, NPS 6 to NPS 12, shall be the following:
 1. Mechanical-joint, ductile-iron pipe; standard-pattern, mechanical-joint fittings; and mechanical joints.

- G. Under-building-slab, domestic water distribution piping, NPS 3 and smaller, shall be the following:
 - 1. Hard copper pipe type L, ASTM B42 or soft copper tube type L, ASTM B 88. wrought-copper, solder-joint fittings; and brazed joints.
- H. Aboveground domestic water distribution piping, NPS 2 and smaller, shall be one of the following:
 - 1. Hard copper tube, ASTM B 88, Type L; copper, solder-joint fittings; and joints.
 - 2. (Hard copper tube, ASTM B 88, Type L; copper pressure-seal-joint fittings; and pressure-sealed joints.)
- I. Aboveground domestic water piping, NPS 2-1/2 to NPS 4, shall be one of the following:
 - 1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and brazed soldered joints.
 - 2. Hard copper tube, ASTM B 88, Type L or; copper pressure-seal-joint fittings; and pressure-sealed joints.
- J. Aboveground domestic water piping, NPS 5 to NPS 8, shall be one of the following:
 - 1. Hard copper tube, ASTM B 88, Type L; cast- or wrought-copper, solder-joint fittings; and brazed soldered joints.
- K. Aboveground, combined domestic water-service and fire-service-main piping, NPS 6 to NPS 12, shall be one of the following:
 - 1. Plain-end, ductile-iron pipe; grooved-joint, ductile-iron-pipe appurtenances; and grooved joints.

3.12 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball or gate valves for piping NPS 2 and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 and larger.
 - 2. Throttling Duty: Use ball or globe valves for piping NPS 2 and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 and larger.
 - 3. Hot-Water Circulation Piping, Balancing Duty: Memory-stop balancing valves.
 - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.
- C. Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION 221116

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SECTION 22 11 19 DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following domestic water piping specialties:

1. Vacuum breakers.
2. Backflow preventers.
3. Water pressure-reducing valves
4. Balancing valves.
5. Temperature-actuated water mixing valves.
6. Strainers.
7. Outlet boxes
8. Hose bibbs.
9. Wall hydrants.
10. Drain valves.
11. Water hammer arresters.
12. Air vents.
13. Trap-seal primer valves.
14. Trap seal primer systems
15. Flexible connections

- B. Related Sections include the following:

1. Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
2. Division 22 Section "Domestic Water Piping".

1.3 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig, unless otherwise indicated.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control test reports.

- C. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. NSF Compliance:
 - 1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
 - 2. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9."

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR PIPING SPECIALTIES

- A. Potable-water piping and components shall comply with NSF 61 Annex G and NSF 14.

2.2 PERFORMANCE REQUIREMENTS

- A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig unless otherwise indicated.

2.3 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. FEBCO
 - b. Zurn Industries, LLC
 - c. Watts
 - d. Ames Co.
 - 2. Standard: ASSE 1001.
 - 3. Size: NPS 1/4 to NPS 3, as required to match connected piping.
 - 4. Body: Bronze.
 - 5. Inlet and Outlet Connections: Threaded.
 - 6. Finish: Chrome plated.
- B. Hose-Connection Vacuum Breakers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. FEBCO
 - b. Zurn Industries, LLC
 - c. Watts
 - d. Ames Co.
- 2.
3. Standard: ASSE 1011.
4. Body: Bronze, nonremovable, with manual drain.
5. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
6. Finish: Chrome or nickel plated.

C. Laboratory-Faucet Vacuum Breakers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. FEBCO
 - b. Zurn Industries, LLC
 - c. Watts
 - d. Ames Co.
- 2.
3. Standard: ASSE 1035.
4. Size: NPS 1/4 or NPS 3/8 matching faucet size.
5. Body: Bronze.
6. End Connections: Threaded.
7. Finish: Chrome plated.

2.4 BACKFLOW PREVENTERS

A. Double-Detector Check Backflow-Prevention Assemblies:

1. Ames Co. or a comparable product by one of the following as indicated on Drawings:
 - a. FEBCO; SPX Valves & Controls.
 - b. Zurn Plumbing Products Group; Wilkins Div.
 - c. Watts Industries
2. Standard: ASSE 1015.
3. Operation: Continuous-pressure applications, unless otherwise indicated.
4. Pressure Loss: 5 psig maximum, through middle 1/3 of flow range.
5. Size, Design Flow Rate: as indicated on drawings.
6. Body: stainless steel.
7. End Connections: Flanged.
8. Configuration: Designed for horizontal, straight through flow.
9. Accessories:
 - a. Valves: Outside screw and yoke gate-type with flanged ends on inlet and outlet.

B. Reduced-Pressure-Principle Backflow Preventers:

1. Ames Co. model as indicated on Drawings, or a comparable product by one of the following as indicated on Drawings:
 - a. Watts Industries.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
2. Standard: ASSE 1013.
3. Operation: Continuous-pressure applications.
4. Pressure Loss: 12 psig maximum, through middle 1/3 of flow range.
5. Body: Bronze for NPS 2 and smaller.
6. End Connections: Threaded for NPS 2 and smaller.
7. Configuration: Designed for horizontal, straight through flow.
8. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 and smaller.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

C. Beverage-Dispensing-Equipment Backflow Preventers:

1. Ames Co. or a comparable product by one of the following as indicated on Drawings:
 - a. FEBCO; SPX Valves & Controls.
 - b. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1022.
3. Operation: Continuous-pressure applications.
4. Size: **NPS 1/4 or NPS 3/8**
5. Body: Stainless steel.
6. End Connections: Threaded.

D. Dual-Check-Valve Backflow Preventers:

1. Ames Co. or a comparable product by one of the following as indicated on Drawings:
 - a. FEBCO; SPX Valves & Controls.
 - b. Zurn Plumbing Products Group; Wilkins Div.
2. Standard: ASSE 1024.
3. Operation: Continuous-pressure applications.
4. Size: as per plan
5. Body: Bronze with union inlet.

E. Carbonated-Beverage-Dispenser, Dual-Check-Valve Backflow Preventers:

1. Ames Co. or a comparable product by one of the following as indicated on Drawings:
 - a. FEBCO; SPX Valves & Controls.
 - b. Zurn Plumbing Products Group; Wilkins Div.
- 2.
3. Standard: ASSE 1032.
4. Operation: Continuous-pressure applications.

5. Size: NPS 1/4 or NPS 3/8
6. Body: Stainless steel.
7. End Connections: Threaded.

F. Backflow-Preventer Test Kits:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. FEBCO; SPX Valves & Controls.
 - b. Watts Industries, Inc.; Water Products Div.
 - c. Zurn Plumbing Products Group; Wilkins Div.
2. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

2.5 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. zurn
 - b. Watts
 - c. Josam.
2. Standard: ASSE 1003.
3. Pressure Rating: Initial working pressure of 150 psig.
4. Body: Bronze with chrome-plated finish for NPS 2 and smaller; cast iron with interior lining that complies with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3.
5. Valves for Booster Heater Water Supply: Include integral bypass.
6. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and NPS 3.

B. Water-Control Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. FEBCO
 - b. Zurn Industries, LLC
 - c. Watts
 - d. Ames Co.
2. Description: Pilot-operated, diaphragm-type, single-seated, main water-control valve.
3. Pressure Rating: Initial working pressure of 150 psig minimum with AWWA C550 or FDA-approved, interior epoxy coating. Include small pilot-control valve, restrictor device, specialty fittings, and sensor piping.
4. Main Valve Body: Cast- or ductile-iron body with AWWA C550 or FDA-approved, interior epoxy coating; or stainless-steel body.
 - a. Pattern: Angle or Globe-valve design.

- b. Trim: Stainless steel.
- 5. Design Flow: as per plan
- 6. Design Inlet Pressure: as per plan
- 7. Design Outlet Pressure Setting: as per plan
- 8. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.

2.6 BALANCING VALVES

A. Memory-Stop Balancing Valves:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valve Group
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
- 2. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
- 3. Pressure Rating: 400-psig minimum CWP.
- 4. Size: NPS 2 or smaller.
- 5. Body: Copper alloy.
- 6. Port: Standard or full port.
- 7. Ball: Chrome-plated brass.
- 8. Seats and Seals: Replaceable.
- 9. End Connections: Solder joint or threaded.
- 10. Handle: Vinyl-covered steel with memory-setting device.

2.7 TEMPERATURE-ACTUATED WATER MIXING VALVES

A. Individual-Fixture, Water Tempering Valves:

- 1. Lawler Company Model 911, or a comparable product by one of the following:
 - a. Armstrong International, Inc.
 - b. Leonard Valve Company.
 - c. Powers; a Watts Industries Co.
 - d. Symmons Industries, Inc.
- 2. Standard: ASSE 1016, thermostatically controlled water tempering valve.
- 3. Pressure Rating: 125 psig minimum, unless otherwise indicated.
- 4. Body: Bronze body with corrosion-resistant interior components.
- 5. Temperature Control: Adjustable.
- 6. Inlets and Outlet: Threaded.
- 7. Finish: Rough or chrome-plated bronze.
- 8. Tempered-Water Setting: 80°F

B. Primary Thermostatic, Water Mixing Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Holby Valve Co., Inc.
 - b. Lawler Manufacturing Company, Inc.
 - c. Leonard Valve Company.
 - d. Powers; a Watts Industries Co.
 - e. Symmons Industries, Inc.
 2. Standard: ASSE 1017.
 3. Pressure Rating: 125 psig.
 4. Type: Exposed-mounting, thermostatically controlled water mixing valve.
 5. Material: Bronze body with corrosion-resistant interior components.
 6. Connections: Threaded union inlets and outlet.
 7. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 8. Valve Pressure Rating: 125 psig minimum, unless otherwise indicated.
 9. Tempered-Water Setting: 120°F
 10. Valve Finish: Rough bronze.
 11. Piping Finish: Copper
- C. Manifold, Thermostatic, Water Mixing-Valve Assemblies:
1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Holby Valve Co., Inc.
 - b. Lawler Manufacturing Company, Inc.
 - c. Leonard Valve Company.
 - d. Powers; a Watts Industries Co.
 - e. Symmons Industries, Inc.
 2. Description: Factory-fabricated, cabinet-type, thermostatically controlled, water mixing-valve assembly in two or three-valve parallel arrangement.
 3. Large-Flow Parallel: Thermostatic, water mixing valve and downstream-pressure regulator with pressure gages on inlet and outlet.
 4. Intermediate-Flow Parallel: Thermostatic, water mixing valve and downstream-pressure regulator with pressure gages on inlet and outlet.
 5. Small-Flow Parallel: Thermostatic, water mixing valve.
 6. Thermostatic Mixing Valves: Comply with ASSE 1017. Include check stops on hot- and cold-water inlets and shutoff valve on outlet.
 7. Water Regulator(s): Comply with ASSE 1003. Include pressure gage on inlet and outlet.
 8. Pressure Rating: 125 psig minimum unless otherwise indicated.
 9. Cabinet: Factory fabricated, stainless steel, for recessed mounting and with hinged, stainless-steel door.
 10. Selected Large-Flow, Tempered-Water Valve Size: .
 11. Tempered-Water Setting: .
 12. Unit Tempered-Water Design Flow Rate: .
 13. Unit Minimum Tempered-Water Design Flow Rate: .
 14. Selected Unit Flow Rate at 45-psig Pressure Drop: .
 15. Unit Pressure Drop at Design Flow Rate: .
 16. Unit Tempered-Water Outlet Size: end connection.

17. Unit Hot- and Cold-Water Inlet Size: end connections.
18. Thermostatic Mixing Valve and Water Regulator Finish: Polished, chrome plated.
19. Piping Finish: Chrome plated.

2.8 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig minimum, unless otherwise indicated.
2. Body: Bronze for NPS 2 and smaller; cast iron with interior lining complying with AWWA C550 or FDA-approved, epoxy coating and for NPS 2-1/2 and larger.
3. End Connections: Threaded for NPS 2 and smaller; flanged for NPS 2-1/2 and larger.
4. Screen: Stainless steel with round perforations, unless otherwise indicated.
5. Perforation Size:
 - a. Strainers NPS 2 and Smaller: 0.033 inch.
 - b. Strainers NPS 2-1/2 to NPS 4: 0.062 inch.
6. Drain: Factory-installed, hose-end drain valve.

2.9 HOSE BIBBS

A. Interior Mechanical Room Application:

1. Available Manufacturers:
 - a. Watts.
 - b. Nibco.
 - c. Chicago.
2. Standard: ASME A112.18.1 for sediment faucets.
3. Body Material: Bronze.
4. Seat: Bronze, replaceable.
5. Supply Connections: NPS 3/4 threaded or solder-joint inlet.
6. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
7. Pressure Rating: 125 psig.
8. Vacuum Breaker: Integral, drainable, hose-connection vacuum breaker complying with ASSE 1011.
9. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
10. Operation for Equipment Rooms: Wheel handle or operating key.
11. Include operating key with each operating-key hose bibb.

B. Interior Toilet Room Application:

1. Available Manufacturers:
 - a. Woodford Manufacturing.
 - b. Chicago Faucet.
2. Body: Bronze or brass with integral mounting flange.
3. Seat: Bronze, replaceable.

4. Supply Connections: NPS 3/4 threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig.
7. Vacuum Breaker: Integral, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish: chrome or nickel plated.
9. Operation: Wheel handle or operating key.
10. Include operating key with each operating-key hose bibb.

2.10 WALL HYDRANTS

A. Nonfreeze Wall Hydrants:

1. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
2. Pressure Rating: 125 psig.
3. Operation: Loose key.
4. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
5. Inlet: NPS 3/4 or NPS 1.
6. Outlet: Concealed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
7. Box: Deep, flush mounted with cover.
8. Box and Cover Finish: Polished nickel bronze or Chrome plated.
9. Outlet: Exposed, with integral vacuum breaker and garden-hose thread complying with ASME B1.20.7.
10. Nozzle and Wall-Plate Finish: Polished nickel bronze in public area, Rough bronze in utility rooms.
11. Operating Keys(s): One with each wall hydrant.

B. Nonfreeze, Hot- and Cold-Water Wall Hydrants:

1. Standard: ASME A112.21.3M for concealed-outlet, self-draining wall hydrants.
2. Pressure Rating: 125 psig.
3. Operation: Loose key.
4. Casing and Operating Rods: Of length required to match wall thickness. Include wall clamps.
5. Inlet: NPS 3/4 or NPS 1.
6. Outlet: Concealed.
7. Box: Deep, flush mounted with cover.
8. Box and Cover Finish: Polished nickel bronze in exposed public area, or Chrome plated.
9. Vacuum Breaker:
 - a. Nonremovable, manual-drain-type, hose-connection vacuum breaker complying with ASSE 1011 or backflow preventer complying with ASSE 1052.
 - b. Garden-hose thread complying with ASME B1.20.7 on outlet.
10. Operating Key(s): One with each wall hydrant.

C. Vacuum Breaker Wall Hydrants:

- 1.
2. Standard: ASSE 1019, Type A or Type B.
3. Type: Freeze-resistant, automatic draining with integral air-inlet valve.

4. Classification: Type A, for automatic draining with hose removed or Type B, for automatic draining with hose removed or with hose attached and nozzle closed.
5. Pressure Rating: 125 psig.
6. Operation: Loose key or wheel handle.
7. Casing and Operating Rod: Of length required to match wall thickness. Include wall clamp.
8. Inlet: NPS 1/2 or NPS 3/4.
9. Outlet: Exposed with garden-hose thread complying with ASME B1.20.7.

2.11 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig minimum CWP.
3. Size: NPS 3/4.
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

B. Gate-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-80 for gate valves.
2. Pressure Rating: Class 125.
3. Size: NPS 3/4.
4. Body: ASTM B 62 bronze.
5. Inlet: NPS 3/4 threaded or solder joint.
6. Outlet: Garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

C. Gate-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-80 for gate valves.
2. Pressure Rating: Class 125.
3. Size: NPS 3/4.
4. Body: ASTM B 62 bronze.
5. Inlet: NPS 3/4 threaded or solder joint.
6. Outlet: Garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

D. Stop-and-Waste Drain Valves:

1. Standard: MSS SP-110 for ball valves or MSS SP-80 for gate valves.
2. Pressure Rating: 200-psig minimum CWP or Class 125.
3. Size: NPS 3/4.
4. Body: Copper alloy or ASTM B 62 bronze.
5. Drain: NPS 1/8 side outlet with cap.

2.12 WATER HAMMER ARRESTERS

A. Water Hammer Arresters:

1. Available Manufacturers:
 - a. AMTROL, Inc.
 - b. Josam Company.
 - c. PPP Inc.
 - d. Watts Drainage Products Inc.
 - e. Zurn Plumbing Products Group; Specification Drainage Operation.
 - f. Jay R. Smith.
2. Standard: ASSE 1010 or PDI-WH 201.
3. Type: Stainless steel construction with metal bellows, precharged.
4. Size: ASSE 1010, Sizes AA and A through F or PDI-WH 201, Sizes A through F.

2.13 AIR VENTS

A. Bolted-Construction Automatic Air Vents:

1. Body: Bronze.
2. Pressure Rating and Temperature: 125-psig minimum pressure rating at 140 deg F.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 3/8 minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

B. Welded-Construction Automatic Air Vents:

1. Body: Stainless steel.
2. Pressure Rating: 150-psig minimum pressure rating.
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 3/8 minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

2.14 TRAP-SEAL PRIMER VALVES

A. Supply-Type, Trap-Seal Primer Valves:

1. PPP Inc Model P-2 with Distribution Unit DU-2 or a comparable product by one of the following:
 - a. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - b. Watts Industries, Inc.; Water Products Div.
2. Standard: ASSE 1018.
3. Pressure Rating: 125 psig minimum.
4. Body: Bronze.
5. Inlet and Outlet Connections: NPS 1/2 threaded, union, or solder joint.

6. Gravity Drain Outlet Connection: NPS 1/2 threaded or solder joint.
7. Finish: Chrome plated, or rough bronze for units used with pipe or tube that is not chrome finished.

2.15 TRAP-SEAL PRIMER SYSTEMS

A. Trap-Seal Primer Systems:

1. Standard: ASSE 1044.
2. Piping: NPS 3/4, ASTM B 88, Type L; copper, water tubing.
3. Cabinet: Recessed-mounted steel box with stainless-steel cover.
4. Electric Controls: 24-hour timer, solenoid valve, and manual switch for 120-V ac power.
 - a. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
5. Vacuum Breaker: ASSE 1001.
6. Number Outlets: Four.
7. Size Outlets: NPS 1/2.

2.16 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Flex Pression Ltd.
2. Flex-Hose Co., Inc.
3. Metraflex Company (The).
4. Universal Metal Hose.

B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig.
2. End Connections NPS 2 and Smaller: Threaded copper pipe or plain-end copper tube.
3. End Connections NPS 2-1/2 and Larger: Flanged copper alloy.

C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig.
2. End Connections NPS 2 and Smaller: Threaded steel-pipe nipple.
3. End Connections NPS 2-1/2 and Larger: Flanged steel nipple.

PART 3 - EXCUTION

3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install balancing valves in locations where they can easily be adjusted.
- C. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
 - 1. Install thermometers and water regulators if specified.
- D. Install Y-pattern strainers for water on supply side of each control valve, solenoid valve, and pump, and where indicated on Drawings.
- E. Install water hammer arresters in water piping according to PDI-WH 201.
- F. Install air vents at high points of water piping.
- G. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- H. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 - 1. Locate backflow preventers in same room as connected equipment or system.
 - 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
 - 3. Do not install bypass piping around backflow preventers.
- I. All valves, fittings and specialties shall have a pressure class rating that exceeds the pressure of the system it is installed in.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping and specialties.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
1. Pressure vacuum breakers.
 2. Intermediate atmospheric-vent backflow preventers.
 3. Reduced-pressure-principle backflow preventers.
 4. Double-check, backflow-prevention assemblies.
 5. Carbonated-beverage-machine backflow preventers.
 6. Dual-check-valve backflow preventers.
 7. Reduced-pressure-detector, fire-protection, backflow-preventer assemblies.
 8. Double-check, detector-assembly backflow preventers.
 9. Water pressure-reducing valves.
 10. Calibrated balancing valves.
 11. Primary, thermostatic, water mixing valves.
 12. Manifold, thermostatic, water mixing-valve assemblies.
 13. Photographic-process, thermostatic, water mixing-valve assemblies.
 14. Primary water tempering valves.
 15. Outlet boxes.
 16. Hose stations.
 17. Supply-type, trap-seal primer valves.
 18. Trap-seal primer systems.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and prepare test reports:
1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer double-check, backflow-prevention assembly and double-check, detector-assembly backflow preventer backflow preventer according to authorities having jurisdiction and the device's reference standard.
- B. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.

3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

END OF SECTION 221119

SECTION 22 11 23 - NATURAL GAS PIPING VALVES AND FITTINGS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipes, tubes, and fittings.
 - 2. Piping specialties.
 - 3. Piping and tubing joining materials.
 - 4. Valves.
 - 5. Pressure regulators.
 - 6. Concrete bases.

1.3 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe and duct shafts, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspaces, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.

1.4 PERFORMANCE REQUIREMENTS

- A. Minimum Operating-Pressure Ratings:
 - 1. Piping and Valves: 100 psig minimum unless otherwise indicated.
 - 2. Service Regulators: 100 psig minimum unless otherwise indicated.
- B. Gas System Pressure within Buildings: 0.5 psig or less.

1.5 SUBMITTALS

- A. Product Data: For each type of the following:

1. Piping valves and specialties.
 2. Corrugated, stainless-steel tubing with associated components.
 3. Valves. Include pressure rating, capacity, settings, and electrical connection data of selected models.
 4. Pressure regulators. Indicate pressure ratings and capacities.
 5. Dielectric fittings.
- B. Shop Drawings: For facility gas piping layout. Include plans, piping layout and elevations, sections, and details for fabrication of pipe anchors, hangers, supports for multiple pipes, alignment guides, expansion joints and loops, and attachments of the same to building structure. Detail location of anchors, alignment guides, and expansion joints and loops.
1. Shop Drawing Scale: 3/8 inch per foot.
 2. Detail mounting, supports, and valve arrangements for pressure regulator assembly.
- C. Site Survey: Plans, drawn to scale, on which gas piping is shown and coordinated with other services and utilities.
- D. Qualification Data: For qualified professional engineer.
- E. Welding certificates.
- F. Field quality-control reports.
- G. Operation and Maintenance Data: For pressure regulators to include in emergency, operation, and maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Steel Support Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Handling Flammable Liquids: Remove and dispose of liquids from existing gas piping according to requirements of authorities having jurisdiction.
- B. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.
- C. Store and handle pipes and tubes having factory-applied protective coatings to avoid damaging coating, and protect from direct sunlight.

1.8 PROJECT CONDITIONS

- A. Perform site survey, research public utility records, and verify existing utility locations. Contact utility-locating service for area where Project is located.
- B. Interruption of Existing Gas Service: Do not interrupt -gas service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide purging and startup of gas supply according to requirements indicated:
 - 1. Notify Construction Manager and Owner no fewer than one week in advance of proposed interruption of -gas service.
 - 2. Do not proceed with interruption of gas service without Construction Manager's and Owner's written permission.

1.9 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate requirements for access panels and doors for valves installed concealed behind finished surfaces. Comply with requirements in Division 08 Section "Access Doors and Frames."
- C. Part 2 specifies general descriptions and minimum standards for pipe valves and fitting. All pipes valves fittings and specialties shall meet the requirements of the local utility and shall be listed and approved for use by the local utility.

PART 2 - PRODUCTS

2.1 PIPES, TUBES, AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
 - 1. Malleable-Iron Threaded Fittings: ASME B16.3, Class 150, standard pattern.
 - 2. Wrought-Steel Welding Fittings: ASTM A 234/A 234M for butt welding and socket welding.
 - 3. Unions: ASME B16.39, Class 150, malleable iron with brass-to-iron seat, ground joint, and threaded ends.
 - 4. Forged-Steel Flanges and Flanged Fittings: ASME B16.5, minimum Class 150, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - a. Material Group: 1.1.
 - b. End Connections: Threaded or butt welding to match pipe.
 - c. Lapped Face: Not permitted underground.
 - d. Gasket Materials: ASME B16.20, metallic, flat, asbestos free, aluminum o-rings, and spiral-wound metal gaskets.
 - e. Bolts and Nuts: ASME B18.2.1, carbon steel aboveground and stainless steel underground.

5. Mechanical Couplings:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dresser Piping Specialties; Division of Dresser, Inc.
 - 2) Smith-Blair, Inc.
 - 3) Other manufacturers offering similar products.
- b. Steel flanges and tube with epoxy finish.
- c. Buna-nitrile seals.
- d. Steel bolts, washers, and nuts.
- e. Coupling shall be capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
- f. Steel body couplings installed underground on plastic pipe shall be factory equipped with anode.

B. HDPE Pipe: ASTM D 2513, SDR 11. (**Underground piping only**)

1. HDPE Fittings: ASTM D 2683, socket-fusion type or ASTM D 3261, butt-fusion type with dimensions matching PE pipe.
2. HDPE Transition Fittings: Factory-fabricated fittings with PE pipe complying with ASTM D 2513, SDR 11; and steel pipe complying with ASTM A 53/A 53M, black steel, Schedule 40, Type E or S, Grade B.
3. Anodeless Service-Line Risers: Factory fabricated and leak tested.
 - a. Underground Portion: HDPE pipe complying with ASTM D 2513, SDR 11 inlet.
 - b. Casing: Steel pipe complying with ASTM A 53/A 53M, Schedule 40, black steel, Type E or S, Grade B, with corrosion-protective coating covering.
 - c. Aboveground Portion: PE transition fitting.
 - d. Outlet shall be threaded or flanged or suitable for welded connection.
 - e. Tracer wire connection.
 - f. Ultraviolet shield.
 - g. Stake supports with factory finish to match steel pipe casing or carrier pipe.
4. Transition Service-Line Risers: Factory fabricated and leak tested.
 - a. Underground Portion: HDPE pipe complying with ASTM D 2513, SDR 11 inlet connected to steel pipe complying with ASTM A 53/A 53M, Schedule 40, Type E or S, Grade B, with corrosion-protective coating for aboveground outlet.
 - b. Outlet shall be threaded or flanged or suitable for welded connection.
 - c. Bridging sleeve over mechanical coupling.
 - d. Factory-connected anode.
 - e. Tracer wire connection.
 - f. Ultraviolet shield.
 - g. Stake supports with factory finish to match steel pipe casing or carrier pipe.
5. Plastic Mechanical Couplings, NPS 1-1/2 and Smaller: Capable of joining PE pipe to PE pipe.

- a. Manufacturers: Subject to approval of the utility and in compliance with requirements, provide products by one of the following:
 - 1) Lyall, R. W. & Company, Inc.
 - 2) Mueller Co.
 - 3) Perfection Corporation.
 - b. PE body with molded-in, stainless-steel support ring.
 - c. Buna-nitrile seals.
 - d. Acetal collets.
 - e. Electro-zinc-plated steel stiffener.
6. Plastic Mechanical Couplings, NPS 2 and Larger: Capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
- a. Manufacturers: Subject to approval by the utility and in compliance with utility requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) Lyall, R. W. & Company, Inc.
 - 2) Mueller Co.
 - 3) Perfection Corporation.
 - b. Fiber-reinforced plastic body.
 - c. PE body tube.
 - d. Buna-nitrile seals.
 - e. Acetal collets.
 - f. Stainless-steel bolts, nuts, and washers.
7. Steel Mechanical Couplings: Capable of joining plain-end PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
- a. Manufacturers: Subject to approval by the utility and in compliance with utility requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following
 - 1) Dresser Piping Specialties.
 - 2) Smith-Blair, Inc.
 - b. Stainless-steel flanges and tube with epoxy finish.
 - c. Buna-nitrile seals.
 - d. Stainless-steel bolts, washers, and nuts.
 - e. Factory-installed anode for steel-body couplings installed underground.
- 2.2 PROTECTIVE COATING FOR UNDERGROUND STEEL SERVICE PIPING: **(Not Used This Project)**
- A. All buried steel piping shall be cathodically protected as per the following:
 - a. All buried steel pipe requires factory applied coating in accordance with gas specification g- 8062 titled “extruded polyolefin coating on steel gas pipe”.
 - b. Field installed joints and fittings will be coated in accordance with gas specification g-8209 titled “field coating of steel gas pipe and fittings installed underground and in subsurface structures”.

- c. The new steel service pipe must have an insulating joint (ij) installed when a connection to existing steel or copper tubing is required.
- d. An insulating joint (ij) will be installed under the following conditions:
 - 1) Low pressure service - after the service head valve (shv) but before the gas meter.
 - 2) Elevated pressure - after the gas regulator but before the gas meter.
- e. Electrical continuity of all steel underground service pipes must be provided. Bonding must be installed across all compression couplings and fittings installed on buried service pipes as per gas drawing specification eo-4718 titled “bonding of compression couplings and valves on steel mains and services”.
- f. Magnesium anodes are required on all new direct buried steel service pipes. Con Edison will furnish and install the required anodes on its portion of gas steel gas service pipe with the customer and/or his contractor responsible for the anode installation on the customer's portion of service pipe. All anode wires shall be affixed to the steel service pipe using the thermit welding process or by using an approved connector as per gas drawing specification eo-14134 titled “thermit weld process for attaching wire to pipe or fitting”.

<u>PIPE SIZES</u>	<u>PIPE LENGTH</u>	<u>ANODE SIZE</u>	<u>QUANTITY</u>
2"-4"	EVERY 100' OR LESS	32LB	1
6"-12"	EVERY 100' OR LESS	32LB	2

*REFER TO CON ED YELLOW BOOK FOR THE COMPLETE TABLE.

- g. When a steel gas service is installed that supplies more than one building, the anodes shall be installed after con edison personnel has tested the pipe to determine the acceptability of the pipe coating.
 - h. Con edison will test the cathodic protection on all new gas service installations. Proper cathodic protection must exist prior to the final tie-in by con edison.
 - i. Test stations shall be installed along with anodes on all buried steel service pipes greater than 100 lf or more in length. Anode test stations are to consist of #10 copper wire leads (white) thermit-welded to the steel service pipe along with anode leads (black) routed into a 4” x 4” box, flush to grade. Con edison's gas corrosion personnel will make final splice.
2. Mechanical Couplings:
- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- 1) Dresser Piping Specialties; Division of Dresser, Inc.
- 2) Smith-Blair, Inc.
- 3) Other manufacturers offering similar products.

- b. Steel flanges and tube with epoxy finish.
- c. Buna-nitrile seals.
- d. Steel bolts, washers, and nuts.
- e. Coupling shall be capable of joining PE pipe to PE pipe, steel pipe to PE pipe, or steel pipe to steel pipe.
- f. Steel body couplings installed underground on plastic pipe shall be factory equipped with anode.

2.3 PIPING SPECIALTIES

A. Appliance Flexible Connectors:

1. Indoor, Fixed-Appliance Flexible Connectors: Comply with ANSI Z21.24.
2. Corrugated stainless-steel tubing with polymer coating.
3. Operating-Pressure Rating: 0.5 psig.
4. End Fittings: Zinc-coated steel.
5. Threaded Ends: Comply with ASME B1.20.1.
6. Maximum Length: 72 inches.

B. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

C. Basket Strainers:

1. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 60-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig.

D. Weatherproof Vent Cap: Cast- or malleable-iron increaser fitting with corrosion-resistant wire screen, with free area at least equal to cross-sectional area of connecting pipe and threaded-end connection.

2.4 JOINING MATERIALS

A. Joint Compound and Tape: Suitable for gas.

- B. Welding Filler Metals: Comply with AWS D10.12/D10.12M for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.5 MANUAL GAS SHUTOFF VALVES

- A. See "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles for where each valve type is applied in various services.
- B. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33.
 - 1. CWP Rating: 125 psig.
 - 2. Threaded Ends: Comply with ASME B1.20.1.
 - 3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
 - 4. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 5. Listing: Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
 - 6. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
- C. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38.
 - 1. CWP Rating: 125 psig.
 - 2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
 - 3. Tamperproof Feature: Locking feature for valves indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
 - 4. Service Mark: Initials "WOG" shall be permanently marked on valve body.
- D. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim: MSS SP-110.
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. BrassCraft Manufacturing Company; a Masco company.
 - b. Conbraco Industries, Inc.; Apollo Div.
 - c. Lyall, R. W. & Company, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Perfection Corporation; a subsidiary of American Meter Company.
 - 2. Body: Bronze, complying with ASTM B 584.
 - 3. Ball: Chrome-plated bronze.
 - 4. Stem: Bronze; blowout proof.
 - 5. Seats: Reinforced TFE; blowout proof.
 - 6. Packing: Threaded-body packnut design with adjustable-stem packing.
 - 7. Ends: Threaded, flared, or socket as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.

8. CWP Rating: 600 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for -gas service with "WOG" indicated on valve body.

E. Bronze Plug Valves: MSS SP-78.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Lee Brass Company.
 - b. McDonald, A. Y. Mfg. Co.
 - c. .
2. Body: Bronze, complying with ASTM B 584.
3. Plug: Bronze.
4. Ends: Threaded, socket, or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
5. Operator: Square head or lug type with tamperproof feature where indicated.
6. Pressure Class: 125 psig.
7. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
8. Service: Suitable for -gas service with "WOG" indicated on valve body.

F. Cast-Iron, Nonlubricated Plug Valves: MSS SP-78.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. McDonald, A. Y. Mfg. Co.
 - b. Mueller Co.; Gas Products Div.
 - c. Xomox Corporation; a Crane company.
2. Body: Cast iron, complying with ASTM A 126, Class B.
3. Plug: Bronze or nickel-plated cast iron.
4. Seat: Coated with thermoplastic.
5. Stem Seal: Compatible with gas.
6. Ends: Threaded or flanged as indicated in "Underground Manual Gas Shutoff Valve Schedule" and "Aboveground Manual Gas Shutoff Valve Schedule" Articles.
7. Operator: Square head or lug type with tamperproof feature where indicated.
8. Pressure Class: 125 psig.
9. Listing: Valves NPS 1 and smaller shall be listed and labeled by an NRTL acceptable to authorities having jurisdiction.
10. Service: Suitable for gas service with "WOG" indicated on valve body.

2.6 AUTOMATIC GAS SHUTOFF VALVES

- A. General Requirements for Metallic Valves, NPS 2 and Smaller: Comply with ASME B16.33. and UL listed guide #YRPV2.
1. CWP Rating: 125 psig.
 2. Threaded Ends: Comply with ASME B1.20.1.
 3. Dryseal Threads on Flare Ends: Comply with ASME B1.20.3.
 4. Tamperproof Feature: Locking feature for valves where indicated. Listed and labeled by an NRTL acceptable to authorities having jurisdiction for valves 1 inch and smaller.
 5. Service Mark: Valves 1-1/4 inches to NPS 2 shall have initials "WOG" permanently marked on valve body.
 6. Body; Aluminum
 7. Seals and disc; NBR
 8. Core tube; 305 stainless steel
 9. Core and plugnut; 430F stainless
 10. Springs; 302 stainless
 11. Valves shall be normally closed, cable operated and held open. Coordinate operating mechanism with fire protection contractor and equipment. Mechanism shall be designed to close valve when cable is pulled or released as required
- B. General Requirements for Metallic Valves, NPS 2-1/2 and Larger: Comply with ASME B16.38. and UL listed guide #YRPV2.
1. CWP Rating: 125 psig.
 2. Flanged Ends: Comply with ASME B16.5 for steel flanges.
 3. Tamperproof Feature: Locking feature for valves where indicated.
 4. Service Mark: Initials "WOG" shall be permanently marked on valve body.
 5. Body; Aluminum
 6. Seals and disc; NBR
 7. Core tube; 305 stainless steel
 8. Core and plugnut; 430F stainless
 9. Springs; 302 stainless
 10. Valves shall be normally closed, cable operated and held open. Coordinate operating mechanism with fire protection contractor and equipment. Mechanism shall be designed to close valve when cable is pulled or released as required.

2.7 PRESSURE REGULATORS

- A. General Requirements:
1. Single stage and suitable for gas.
 2. Steel jacket and corrosion-resistant components.
 3. Elevation compensator.
 4. End Connections: Threaded for regulators NPS 2 and smaller; flanged for regulators NPS 2-1/2 and larger.
- B. Service Pressure Regulators: Comply with ANSI Z21.80.
1. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

- a. American Meter Company.
 - b. Fisher Control Valves and Regulators; Division of Emerson Process Management.
2. Body and Diaphragm Case: Cast iron or die-cast aluminum.
 3. Springs: Zinc-plated steel; interchangeable.
 4. Diaphragm Plate: Zinc-plated steel.
 5. Seat Disc: Nitrile rubber resistant to gas impurities, abrasion, and deformation at the valve port.
 6. Orifice: Aluminum; interchangeable.
 7. Seal Plug: Ultraviolet-stabilized, mineral-filled nylon.
 8. Single-port, self-contained regulator with orifice no larger than required at maximum pressure inlet, and no pressure sensing piping external to the regulator.
 9. Pressure regulator shall maintain discharge pressure setting downstream, and not exceed 150 percent of design discharge pressure at shutoff.
 10. Overpressure Protection Device: Factory mounted on pressure regulator.
 11. Atmospheric Vent: Factory- or field-installed, stainless-steel screen in opening if not connected to vent piping.
 12. Maximum Inlet Pressure: 100 psig.

2.8 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.

B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. Hart Industries International, Inc.
 - d. McDonald, A. Y. Mfg. Co.
 - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - f. Wilkins; a Zurn company.
2. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 125 psig minimum at 180 deg F.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.

- b. Central Plastics Company.
- c. Matco-Norca, Inc.
- d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- e. Wilkins; a Zurn company.

2. Description:

- a. Standard: ASSE 1079.
- b. Factory-fabricated, bolted, companion-flange assembly.
- c. Pressure Rating: 125 psig minimum at 180 deg F.
- d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Insulating Kits:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Advance Products & Systems, Inc.
- b. Calpico, Inc.
- c. Central Plastics Company.
- d. Pipeline Seal and Insulator, Inc.

2. Description:

- a. Nonconducting materials for field assembly of companion flanges.
- b. Pressure Rating: 150 psig.
- c. Gasket: Neoprene or phenolic.
- d. Bolt Sleeves: Phenolic or polyethylene.
- e. Washers: Phenolic with steel backing washers.

2.9 LABELING AND IDENTIFYING

- A. In accordance with ASME and Local utility requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for -gas piping system to verify actual locations of piping connections before equipment installation.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Close equipment shutoff valves before turning off gas to premises or piping section.

- B. Inspect -gas piping according to NFPA 54 and the New York State Fuel Gas Code to determine that -gas utilization devices are turned off in piping section affected.
- C. Comply with NFPA 54 and the New York State Fuel Gas Code requirements for prevention of accidental ignition.

3.3 OUTDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 and Con Edison requirements for installation and purging of -gas piping.
- B. Install underground, -gas piping buried at least 36 inches below finished grade. Comply with requirements in Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.
 - 1. If -gas piping is installed less than 36 inches below finished grade, install it in containment conduit.
- C. Install fittings for changes in direction and branch connections.
- D. Install pressure gage upstream and downstream from each service regulator. Pressure gages are specified in Division 22 Section "Meters and Gages for plumbing Piping."

3.4 INDOOR PIPING INSTALLATION

- A. Comply with NFPA 54 and the New York State Fuel Gas Code for installation and purging of -gas piping.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Arrange for pipe spaces, chases, slots, sleeves, and openings in building structure during progress of construction, to allow for mechanical installations.
- D. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- E. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- F. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- G. Locate valves for easy access.
- H. Install piping free of sags and bends.
- I. Install fittings for changes in direction and branch connections.

- J. Verify final equipment locations for roughing-in.
- K. Comply with requirements in Sections specifying gas-fired appliances and equipment for roughing-in requirements.
- L. Drips and Sediment Traps: Install drips at points where condensate may collect, including service-regulator outlets. Locate where accessible to permit cleaning and emptying. Do not install where condensate is subject to freezing.
 - 1. Construct drips and sediment traps using tee fitting with bottom outlet plugged or capped. Use nipple a minimum length of 3 pipe diameters, but not less than 3 inches long and same size as connected pipe. Install with space below bottom of drip to remove plug or cap.
- M. Extend relief vent connections for service regulators to outdoors and terminate with weatherproof vent cap.
- N. Conceal pipe installations in walls, pipe spaces, utility spaces, above ceilings, below grade or floors, and in floor channels unless indicated to be exposed to view.
- O. Concealed Location Installations: Except as specified below, install concealed -gas piping and piping installed under the building in containment conduit constructed of steel pipe with welded joints as described in Part 2. Install a vent pipe from containment conduit to outdoors and terminate with weatherproof vent cap.
 - 1. In Walls or Partitions: Protect tubing installed inside partitions or hollow walls from physical damage using steel striker barriers at rigid supports.
 - a. Exception: Tubing passing through partitions or walls does not require striker barriers.
 - 2. Prohibited Locations:
 - a. Do not install -gas piping in or through circulating air ducts, clothes or trash chutes, chimneys or gas vents (flues), ventilating ducts, or dumbwaiter or elevator shafts.
 - b. Do not install -gas piping in solid walls or partitions.
- P. Use eccentric reducer fittings to make reductions in pipe sizes. Install fittings with level side down.
- Q. Connect branch piping from top or side of horizontal piping.
- R. Install unions in pipes NPS 2 and smaller, adjacent to each valve, at final connection to each piece of equipment. Unions are not required at flanged connections.
- S. Do not use -gas piping as grounding electrode.
- T. Install strainer on inlet of each line-pressure regulator and automatic or electrically operated valve.

- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 23 Section "Sleeves and Sleeve Seals for HVAC Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 23 Section "Sleeves and Sleeve Seals for HVAC Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 23 Section "Escutcheons for HVAC Piping."

3.5 VALVE INSTALLATION

- A. Install manual gas shutoff valve for each gas appliance ahead of corrugated stainless-steel tubing, aluminum, or copper connector.
- B. Install underground valves with valve boxes.
- C. Install regulators and overpressure protection devices with maintenance access space adequate for servicing and testing.

3.6 PIPING JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Threaded Joints:
 - 1. Thread pipe with tapered pipe threads complying with ASME B1.20.1.
 - 2. Cut threads full and clean using sharp dies.
 - 3. Ream threaded pipe ends to remove burrs and restore full inside diameter of pipe.
 - 4. Apply appropriate tape or thread compound to external pipe threads unless dryseal threading is specified.
 - 5. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- D. Welded Joints:
 - 1. Construct joints according to AWS D10.12/D10.12M, using qualified processes and welding operators.
 - 2. Bevel plain ends of steel pipe.
 - 3. Patch factory-applied protective coating as recommended by manufacturer at field welds and where damage to coating occurs during construction.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter.
- F. Flanged Joints: Install gasket material, size, type, and thickness appropriate for -gas service. Install gasket concentrically positioned.

- G. Flared Joints: Cut tubing with roll cutting tool. Flare tube end with tool to result in flare dimensions complying with SAE J513. Tighten finger tight, then use wrench. Do not overtighten.

3.7 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hangers and supports specified in Division 23 Section "Hangers and Supports for HVAC Piping and Equipment."
- B. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 1 and Smaller: Maximum span, 96 inches; minimum rod size, 3/8 inch.
 - 2. NPS 1-1/4: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 3. NPS 1-1/2 and NPS 2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
 - 4. NPS 2-1/2 to NPS 3-1/2: Maximum span, 10 feet; minimum rod size, 1/2 inch.
 - 5. NPS 4 and Larger: Maximum span, 10 feet; minimum rod size, 5/8 inch.

3.8 CONNECTIONS

- A. Install -gas piping electrically continuous, and bonded to gas appliance equipment grounding conductor of the circuit powering the appliance according to NFPA 70.
- B. Install piping adjacent to appliances to allow service and maintenance of appliances.
- C. Connect piping to appliances using manual gas shutoff valves and unions. Install valve within 72 inches of each gas-fired appliance and equipment. Install union between valve and appliances or equipment.
- D. Sediment Traps: Install tee fitting with capped nipple in bottom to form drip, as close as practical to inlet of each appliance.

3.9 LABELING AND IDENTIFYING

- A. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for piping and valve identification.
- B. Install detectable warning tape directly above gas piping, 12 inches below finished grade, except 6 inches below subgrade under pavements and slabs.

3.10 PAINTING

- A. Comply with requirements in Division 09 painting Sections for painting interior and exterior - gas piping.
- B. Paint exposed, interior and exterior metal piping, valves, service regulators, service meters and meter bars, earthquake valves, and piping specialties, except components, with factory-applied paint or protective coating.

1. Alkyd System: MPI EXT 5.1D.
 - a. Prime Coat: Alkyd anticorrosive metal primer.
 - b. Intermediate Coat: Exterior alkyd enamel matching topcoat.
 - c. Topcoat: Exterior alkyd enamel (flat).
 - d. Color: yellow.

- C. Paint exposed, interior metal piping, valves, service regulators, and piping specialties, except components, with factory-applied paint or protective coating.
- D. Damage and Touchup: Repair marred and damaged factory-applied finishes with materials and by procedures to match original factory finish.

3.11 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base.
 1. Construct concrete bases of dimensions indicated, but not less than 4 inches larger in both directions than supported unit.
 2. Install anchor bolts to elevations required for proper attachment to supported equipment.
 3. Use 3000-psig, 28-day, compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete."

3.12 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Tests and Inspections:
 1. Test, inspect, and purge gas according to NFPA 54 and the New York Fuel Gas Code and authorities having jurisdiction.
- C. -gas piping will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.
- E. Aboveground -gas piping shall be one of the following:
 1. Steel pipe with malleable-iron fittings and threaded joints.
 2. Steel pipe with wrought-steel fittings and welded joints.
- F. Containment Conduit: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.

3.13 PIPING SCHEDULE FOR SYSTEM PRESSURES LESS THAN 0.5 PSIG

A. PIPE SIZE AND PRESSURE LIMITATION FOR GAS PIPING

PSIG	Gas Pipe Installation
In Excess of ½ psig - 5 psig	Gas distribution pipe size 4-inch or larger must be welded.
In Excess of 5 psig	All gas distribution pipes operating above 5 psig must be welded.
All welding of gas distribution pipe shall be subject to special inspection (IFGC Section.403)	
All piping 4-Inch or larger operating in excess of 5 psig must be butt-welded, Subject to special inspection and radio-graphed	
Threaded piping may be used up to 4-inch at pressure no greater than ½ psig.	

- B. Aboveground, branch piping smaller than 4” NPS and less than ½ psi shall be the following:
1. Steel pipe with malleable-iron fittings and threaded joints.

- C. All welded distribution piping shall be one of the following:
1. Steel pipe with wrought-steel fittings and welded joints.

- D. Underground, piping shall be one of the following:
1. Steel pipe with wrought-steel fittings and welded joints.
 2. HDPE pipe and Fittings with fusion welded joints

- E. **All piping buried under buildings shall be in containment piping;**
1. Containment Conduit for gas pipe: Steel pipe with wrought-steel fittings and welded joints. Coat pipe and fittings with protective coating for steel piping.
 2. Containment Conduit for gas vent Piping: Steel pipe with malleable-iron fittings and threaded or wrought-steel fittings with welded joints. Coat underground pipe and fittings with protective coating for steel piping.

3.14 ABOVEGROUND MANUAL GAS SHUTOFF VALVE SCHEDULE

- A. Valves for pipe sizes NPS 2 and smaller at regulator shall be one of the following:

1. One-piece, bronze ball valve with bronze trim.
2. Two-piece, full-port, bronze ball valves with bronze trim.
3. Bronze plug valve.

- B. Valves for pipe sizes NPS 2-1/2 and larger at service regulator shall be one of the following:

1. Two-piece, full-port, bronze ball valves with bronze trim.
2. Bronze plug valve.
3. Cast-iron, nonlubricated plug valve.

- C. Distribution piping valves for pipe sizes NPS 2 and smaller shall be one of the following:

1. One-piece, bronze ball valve with bronze trim.
2. Two-piece, full-port, bronze ball valves with bronze trim.
3. Bronze plug valve.

- D. Distribution piping valves for pipe sizes NPS 2-1/2 and larger shall be one of the following:
 - 1. Two-piece, full-port, bronze ball valves with bronze trim.
 - 2. Bronze plug valve.
 - 3. Cast-iron, nonlubricated plug valve.

- E. Valves in branch piping for single appliance shall be one of the following:
 - 1. One-piece, bronze ball valve with bronze trim.
 - 2. Two-piece, full-port, bronze ball valves with bronze trim.
 - 3. Bronze plug valve.

3.15 UNDERGROUND GAS PIPING

- A. The contractor shall field verify the exact size, location, depth and invert of all existing utilities within the limits of work prior to commencing his operations, and report any discrepancies to the engineer for resolution.
- B. The contractor shall notify all utility companies 72 hours prior to the start of his operations and shall comply with the latest industrial code rule 53 regulations.
- C. Install all high pressure and low piping in accordance with **Utility** requirements. Provide minimum cover over the top of the service pipe of 24" in accordance with con Edison requirements. Use only Con Ed approved back fill material, yellow sand, clean of all stones and debris.
- D. Plastic and steel pipe shall be installed to allow thermal expansion and contraction. Joints shall be made under con Edison guidelines. Install tracer wire along the lengths of the pipe in accordance with con Edison guidelines. Plastic and steel pipe installation is subject to inspection by the utility.
- E. All buried piping shall have plastic warning tape installed 1'-0" above the pipe as per utility requirements
- F. All buried plastic pipe shall be installed with a #14 gage, red, insulated tracer wire from 1' above grade, taped to the meter riser, and along the entire continuous length of the service pipe to a point 1' beyond the installation. The tracer wire must not be electrically connected to any metallic pipe.
- G. Provide all pressure tests in accordance with con Edison requirements and NFPA 54. The contractor is responsible for all required paperwork and filing.
- H. Provide appropriate plugs and caps on open ended pipes.
- I. When steel service pipe is required, the service pipe will be installed as follows:
 - 1. Buried steel service pipe is to be joined with non-insulating compression-type couplings or by welding. Buried threaded joints or flanged joints are not permitted.
 - 2. Compression couplings may be used to join exposed meter piping as depicted on gas meter piping drawings. Refer to applicable drawings in reference section. All meter piping must be properly supported and a-fixed to building wall, floor or ceiling.

3. Care should be taken in the use and application of pipe joint compound or teflon™ tape. The compound shall only be applied to the male threaded end of the fitting. Teflon™ tape may not be used on pipe joints on the inlet side of a gas rotary meter.
4. Lamp wick or cloth thread intended for the use as a seal in the root of threaded joints is not permitted.
5. Changes in the direction of gas service pipe may be made through the use of factory bends only.

3.16 BELOW GROUND PIPING: LEAKAGE TESTING:

- A. All of the customer's service piping and meter piping shall be tested in accordance with the following requirements:
- B. All buried piping, before the building wall, shall be pressure tested per the requirement of Gas Specification G-8204, "Pressure testing Requirements for Gas Mains and Services".
- C. All buried piping shall be blocked, supported and held in place with sand bags for the leakage test and coating inspection.
- D. The test medium shall be either air, inert gas for testing pressures up to 150 psig. Water may be used for test pressures exceeding 150 psig.
- E. The pressure source shall be isolated from the piping prior to the start of the test.
- F. All joints, fittings, valves or other potential leak sources shall be checked for leakage during the pressure test using leak detection solution (soap water).
- G. Test duration times are to be measured after the test medium has stabilized.
- H. Pressure readings shall be performed using a calibrated pressure gauge.
- I. Prior to tie-in, UTILITY will pressure test buried pipe to the head of service/riser valve

3.17 REQUIREMENTS FOR BUILDINGS IN FLOOD ZONES:

- A. For buildings in flood zones with industrial meter sets or elevated pressure gas regulators, vent lines should be elevated so the terminus is 3' above the FEMA base flood elevation (BFE). If this is not feasible, a Vent Line Protector (VLP) shall be installed on the vent line to prevent water intrusion.
- B. Refer to Gas Specification G-8217, "Flood-Prone Areas for the Installation of Gas Service Regulator Vent Line Protectors (VLP's)" for location listings (by M&S Plate) where water intrusion protection devices shall be installed on vent lines of elevated pressure gas services in Category 3 hurricane flood prone areas.

- C. For those areas not listed in Gas Specification G-8217 where there is a potential for exposure to severe water or flooding, a water intrusion protection device should be considered for installation to prevent blocking of the service regulator vent line at Con Edison's discretion.
- D. All outside regulators and the outside terminus for inside service regulators shall have an approved vent line cap (peck vent) or water intrusion protection device aka vent line protector (VLP).
- E. Each Water Intrusion Protection Device shall:
 - 1. Terminate outdoors with VLP facing downward.
 - 2. Be weather and insect resistant.
 - 3. Not be covered or obstructed in any way that would prevent or interfere with the operation of the gas regulator.
 - 4. Have a minimum clearance of eighteen inches (18") from the final outdoor grade to the lower end of the protection device.
- F. Refer to Gas Specification G-699, "Installation and Inspection of Gas Service Regulator Vent Line Protectors (VLPs)" for proper sizing of device and properly matched 90 deg. elbow and pipe strap.

3.18 PROHIBITED LOCATIONS FOR SERVICE AND METERING EQUIPMENT OUTDOORS AND INDOORS:

- 1. Service head valves, meters, pressure regulators, and associated equipment shall not be located:
- 2. In a designated boiler or fire pump room of a multi-family or commercial building.
- 3. Gas meters may not be installed within three feet (3 ft.) of sources of ignition including burners, electric panel boxes or machinery.
- 4. Where they could become a hindrance, obstruction or exposed to mechanical damage.
- 5. In sleeping quarters, toilets, bathrooms, washrooms, unventilated closets, stairways and stair landings.
- 6. Indoors on walls of elevator or dumbwaiter shafts, over doorways.
- 7. Under water pipes or other pipes which may be subject to sweating.
- 8. In any recess or enclosure unless its design and location have been approved by Con Edison.
- 9. Gas piping shall not be installed within six inches of electric meter equipment.

3.19 SPECIAL CONSIDERATIONS;

A. GAS IN FACILITIES

- 1. Outside shut-off valves to shut off the supply of gas shall be installed and located for ready accessibility in case of emergency.

2. All gas equipment shall comply with AGA Listing or Approved Requirements and shall bear the listing or approval seal of a recognized testing agency such as the American Gas Association Laboratories, Inc. or Underwriter's Laboratories, Inc. Installation of gas equipment and piping shall be in accord with the applicable American National Standards Institute (ANSI) Code and the rules and regulations of the local gas utility.
3. All gas appliances shall be provided with suitable pressure regulation by approved individual regulator.
4. Gas piping shall not be buried in slabs or under buildings unless there is no other reasonable location available. In such cases the gas pipe shall be encased in a gas tight casing which shall be vented to the atmosphere. Gas pipes shall not be run in or through heating ducts and shall not be installed in plenums where air is being returned to air handling systems for recirculation. Gas piping shall be in accordance with ANSI Z21.30 or Z83.1 (where applicable) and in accordance with the Public Service Commission Regulations NYCRR, Part 255 and the Federal Department of Transportation, Part 192.
5. Gas Piping Tests
 - a. Gas piping with a working pressure up to 12" W.C. must be welded for pipe sizes 3" and over. The completed line is to be pressure tested with air or inert gas for a minimum of one hour at 15 psig.
 - b. Gas piping with a working pressure above 12" W.C. must be welded for pipe sizes 3" and over. The completed line is to be pressure tested with air or inert gas for a minimum of one hour at 1/2 times the working pressure or a minimum of 50 psig.
 - c. Coated or wrapped pipe must be tested at 100 psig for a time period of 1 hour to insure the gas tightness of the pipe.
 - d. The source of test pressure shall be isolated before the pressure tests are made. Tests shall be made in the presence of the architect, engineer, or their representative in conjunction with the local gas utility requirements.
6. Utility gas admitted into school buildings shall also be adequately odorized to render it detectable as prescribed by the Public Service Commission. Liquefied petroleum gases shall be odorized as prescribed by NFPA Standard No. 58.
7. Whenever liquefied petroleum is used, special pipe joint compound resistant to liquefied petroleum gas shall be used.
8. Gas piping entering a building shall be sleeved and sealed.

B. BUILDING GAS PRESSURES

1. The allowable gas pressures within areas of the building, other than the Boiler Room, (after the meter and/or regulators) will be the normal 1/2 psig or less service.

2. Pressure switches, pressure regulators, and other equipment requiring atmospheric pressure to balance a diaphragm shall be suitably vented to function properly. Over pressure relief valves, normally open vent solenoids, and other similar equipment shall be suitably vented to function properly and operate safely.
3. Gas pressure regulators designed and equipped with vent limiting devices need not be vented to the outdoors. Other gas pressure regulators shall be vented directly to the outdoors.
4. Relief valves and normally open vent valves shall be vented directly to the outdoors.
5. Vent line size
 - a. Vent lines for gas pressure regulators and other devices requiring venting which do not normally discharge gas through the vent shall be vented to the outdoors through a rigid pipe at least 3/4" in size. Consideration shall be given to increasing the size of the vent lines longer than 20 feet. Manifolding of these vents is allowed providing the cross-sectional area of a common vent line is equal to the sum of the cross sectional areas of the manifolded vent lines.
 - b. Vent lines for relief valves and normally open vent valves shall be piped directly to the outdoors. (They shall not be vented commonly with devices requiring atmospheric air pressure to balance a diaphragm.) The size of these lines shall be calculated to provide full relief capacity under the conditions of design. The size of such lines shall never be less than the size of the connection at the device. Manifolding of these vent lines is allowed providing the cross-sectional area of a common vent line is not less than the cross-sectional area of the largest individual line plus 50% of the total cross-sectional area of all other connecting lines.
6. Vent termination - All vent lines shall terminate outdoors in a safe place and not less than 18" from any opening or overhang. Adequate means shall be employed to prevent water from entering the vent pipe, and also to prevent stoppage of it by insects or foreign matter.

END OF SECTION 221123

SECTION 22 13 16 SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Pipe, tube, and fittings.
2. Specialty pipe fittings.
3. Encasement for underground metal piping.

B. Related Requirements:

1. Section 221313 "Facility Sanitary Sewers" for sanitary sewerage piping and structures outside the building.
2. Section 221329 "Sanitary Sewerage Pumps" for effluent and sewage pumps.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 1. Notify Construction Manager, Owner no fewer than two days in advance of proposed interruption of sanitary waste service.
 2. Do not proceed with interruption of sanitary waste service without Construction Manager's, Owner's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Soil, Waste, and Vent Piping: 300-foot head of water
 - 2. Waste, Force-Main Piping: 100 psig.

2.2 PIPING MATERIALS

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. Sovent Stack Fittings: ASME B16.45 or ASSE 1043, hubless, cast-iron aerator and deaerator drainage fittings.
- C. CISPI, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Dallas Specialty & Mfg. Co.
 - c. MIFAB, Inc.
 - d. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and CISPI 310.
 - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- D. Heavy-Duty, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Dallas Specialty & Mfg. Co.
 - c. MIFAB, Inc.
 - d. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and ASTM C 1540.

3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- E. Cast-Iron, Hubless-Piping Couplings:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Dallas Specialty & Mfg. Co.
 - c. MIFAB, Inc.
 - d. Tyler Pipe.
 2. Standard: ASTM C 1277.
 3. Description: Two-piece ASTM A 48/A 48M, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- F. **No Hub Fitting Restraints;**
1. **Basis-of-Design Product: Subject to compliance with requirements, provide Holdrite: 117 Series No Hub Fitting Restraints or comparable**
 2. **Description: CISPI Designation 301-12, large diameter no-hub cast iron fittings, 4” and over in size, shall be provided with supplemental support to minimize the risk of joints separation under high thrust conditions. Auxiliary restraint products used shall be manufactured assemblies with thrust pressure rating adequate for the specific installation. Field devised methods and materials shall not be used to accomplish this application solution.**
- 2.4 DUCTILE-IRON, GRAVITY SEWER PIPE AND FITTINGS
- A. Pipe: ASTM A 746, for push-on joints.
 - B. Standard Fittings: AWWA C110/A21.10, ductile or gray iron, for push-on joints.
 - C. Compact Fittings: AWWA C153/A21.53, ductile iron, for push-on joints.
 - D. Gaskets: AWWA C111/A21.11, rubber.
- 2.5 DUCTILE-IRON, PRESSURE PIPE AND FITTINGS
- A. Mechanical-Joint Piping:
1. Pipe: AWWA C151/A21.51, with bolt holes in bell.
 2. Standard Fittings: AWWA C110/A21.10, ductile or gray iron, with bolt holes in bell.
 3. Compact Fittings: AWWA C153/A21.53, with bolt holes in bells.
 4. Glands: Cast or ductile iron; with bolt holes and high-strength, cast-iron or high-strength, low-alloy steel bolts and nuts.
 5. Gaskets: AWWA C111/A21.11, rubber, of shape matching pipe, fittings, and glands

2.6 PRESSURE-TYPE PIPE COUPLINGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Cascade Waterworks Mfg. Co.
 2. Dresser, Inc.
 3. Jay R. Smith Mfg. Co.
 4. JCM Industries, Inc.
 5. Victaulic Company.
- B. Tubular-Sleeve Couplings: AWWA C219, with center sleeve, gaskets, end rings, and bolt fasteners.
- C. Metal, bolted, sleeve-type, reducing or transition coupling; for joining underground pressure piping. Include 200-psig minimum pressure rating and ends of same sizes as piping to be joined.
- D. Center-Sleeve Material: Stainless steel or Ductile iron.
- E. Gasket Material: Natural or synthetic rubber.
- F. Metal Component Finish: Corrosion-resistant coating or material

2.7 COPPER TUBE AND FITTINGS

- A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
- B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.
- C. Hard Copper Tube: ASTM B 88, Type L and Type M, water tube, drawn temper.
- D. Soft Copper Tube: ASTM B 88, Type L, water tube, annealed temper.
- E. Copper Pressure Fittings:
1. Copper Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought-copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
 2. Copper Unions: MSS SP-123, copper-alloy, hexagonal-stock body with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
- F. Copper Flanges: ASME B16.24, Class 150, cast copper with solder-joint end.
1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
 2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- G. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

2.8 SPECIALTY PIPE FITTINGS

A. Non-pressure Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
3. Unshielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1173.
 - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2) For Concrete Pipes: ASTM C 443, rubber.
 - 3) For Fiberglass Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 4) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 5) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
4. Shielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C 1460.
 - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Ring-Type, Flexible Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Fernco Inc.
 - b. Logan Clay Pipe.
 - c. Mission Rubber Company; a division of MCP Industries, Inc.
2. Description: Elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

C. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
2. Dielectric Unions:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Capitol Manufacturing Company.
 - 2) Hart Industries International, Inc.
 - 3) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 4) Wilkins; a Zurn company.
 - b. Description:
 - 1) Standard: ASSE 1079.
 - 2) Pressure Rating: 125 psig minimum at 180 deg F.
 - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
3. Dielectric Nipples:
- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Grinnell Mechanical Products.
 - 2) Precision Plumbing Products, Inc.
 - 3) Victaulic Company.
 - b. Description:
 - 1) Electroplated steel nipple complying with ASTM F 1545.
 - 2) Pressure Rating: 300 psig at 225 deg F.
 - 3) End Connections: Male threaded or grooved.
 - 4) Lining: Inert and noncorrosive, propylene.

2.9 ENCASEMENT FOR UNDERGROUND METAL PIPING

- A. Standard: ASTM A 674 or AWWA C105/A 21.5.
- B. Material: high-density, cross-laminated polyethylene film of 0.004-inch minimum thickness.
- C. Form: Sheet or tube.
- D. Color: Black or natural.

2.10 EXPANSION JOINTS AND DEFLECTION FITTINGS

- A. Ductile-Iron, Flexible Expansion Joints:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. EBAA Iron, Inc.

- b. Romac Industries, Inc.
 - c. Star Pipe Products.
2. Description: Compound fitting with combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one or more gasketed sleeve sections, rated for 250-psig minimum working pressure and for offset and expansion indicated.
- B. Ductile-Iron Expansion Joints:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Dresser, Inc.
 - b. EBAA Iron, Inc.
 - c. JCM Industries, Inc.
 - d. Smith-Blair, Inc.; a Sensus company.
 2. Description: Three-piece assembly of telescoping sleeve with gaskets and restrained-type, ductile-iron, bell-and-spigot end sections complying with AWWA C110 or AWWA C153. Include rating for 250-psig minimum working pressure and for expansion indicated.
- C. Ductile-Iron Deflection Fittings:
1. Description: Compound coupling fitting with ball joint, flexing section, gaskets, and restrained-joint ends complying with AWWA C110/A21.10 or AWWA C153/A21.53. Include rating for 250-psig minimum working pressure and for up to 15 degrees of deflection.

2.11 BACKWATER VALVES

- A. Cast-Iron Backwater Valves:
1. Description: ASME A112.14.1, gray-iron body and bolted cover, with bronze seat.
 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. Josam Company.
 - c. Watts; a Watts Water Technologies company.
 - d. Zurn Industries, LLC.
 3. Horizontal type; with swing check valve and hub-and-spigot ends.
 4. Combination horizontal and manual gate-valve type; with swing check valve, integral gate valve, and hub-and-spigot ends.
 5. Terminal type; with bronze seat, swing check valve, and hub inlet.

2.12 CLEANOUTS

A. Cast-Iron Cleanouts:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Josam Company.
 - b. Smith, Jay R. Mfg. Co.
 - c. Watts Water Technologies, Inc.
 - d. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
2. Description: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
3. Sewer Pipe Fitting and Riser to Cleanout: ASTM A 74, Service class, cast-iron soil pipe and fittings.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side

with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.

- K. Lay buried building waste piping beginning at low point of each system.
 - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 3. Maintain swab in piping and pull past each joint as completed.
- L. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
 - 1. Horizontal Sanitary Drainage Piping: 2 percent downward in direction of flow.
 - 2. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
- N. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- O. Install engineered soil and waste and vent piping systems as follows:
 - 1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
 - 2. Hubless, Single-Stack Drainage System: Comply with ASME B16.45 and hubless, single-stack aerator fitting manufacturer's written installation instructions.
 - 3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.
- P. Install underground, ductile-iron, force-main piping according to AWWA C600.
 - 1. Install buried piping inside building between wall and floor penetrations and connection to sanitary sewer piping outside building with restrained joints.
 - 2. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
 - 3. Install encasement on piping according to ASTM A 674 or AWWA C105/A 21.5.
- Q. Install underground, copper, force-main tubing according to CDA's "Copper Tube Handbook."
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105/A 21.5.
- R. Install force mains at elevations indicated
- S. Plumbing Specialties:
 - 1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping. Comply with

- requirements for cleanouts specified in Division 22 Section "Sanitary Waste Piping Specialties."
2. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Division 22 Section "Sanitary Waste Piping Specialties."
 3. Install backwater valves in sanitary waster gravity-flow piping.
 - a. Comply with requirements for backwater valves specified in Section 221319 "Sanitary Waste Piping Specialties."
- T. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

3.2 PIPE JOINT CONSTRUCTION

- A. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- B. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- C. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.
- D. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.
- E. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

- F. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
1. Use nonpressure flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.
 - a. Shielded flexible couplings for pipes of same or slightly different OD.
 - b. Unshielded, increaser/reducer-pattern, flexible couplings for pipes with different OD.
 - c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.
 2. Use pressure pipe couplings for force-main joints.
- G. Install corrosion-protection piping encasement over the following underground metal piping according to ASTM A 674 or AWWA C105/A21.5:
1. Hubless cast-iron soil pipe and fittings.
 2. Ductile-iron pipe and fittings.
 3. Expansion joints and deflection fittings.
- H. Install No Hub Fitting Restraints on all piping 4 inch and over in size, shall be provided with supplemental support to minimize the risk of joints separation under high thrust conditions. Auxiliary restraint products used shall be manufactured assemblies with thrust pressure rating adequate for the specific installation. Field devised methods and materials shall not be used to accomplish this application solution**

3.3 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts, and use cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.
- B. Set cleanout frames and covers in earth in cast-in-place-concrete block, 18 by 18 by 12 inches Insert dimensions deep. Set with tops 1 inch above surrounding grade.
- C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
1. Install transition couplings at joints of piping with small differences in OD's.

2. In Drainage Piping: Shielded, non-pressure transition couplings.

B. Dielectric Fittings:

1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples or unions.
3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric nipples.
4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.5 VALVE INSTALLATION

- A. Comply with requirements in Section 220523. General-duty valve installation requirements.

B. Shutoff Valves:

1. Install shutoff valve on each sewage pump discharge.
2. Install gate or full-port ball valve for piping NPS 2 and smaller.
3. Install gate valve for piping NPS 2-1/2 and larger.

- C. Check Valves: Install swing check valve, between pump and shutoff valve, on each sewage pump discharge.

- D. Backwater Valves: Install backwater valves in piping subject to backflow.

1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
2. Floor Drains: Drain outlet backwater valves unless drain has integral backwater valve.
3. Install backwater valves in accessible locations.
4. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."

1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
3. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
4. Vertical Piping: MSS Type 8 or Type 42, clamps.
5. Install individual, straight, horizontal piping runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
6. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
7. Base of Vertical Piping: MSS Type 52, spring hangers.

- B. Support horizontal piping and tubing within 12 inches of each fitting, valve, and coupling.
- C. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- D. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8 : 60 inches with 3/4-inch rod.
 - 5. NPS 10 and NPS 12 60 inches with 7/8-inch rod.
 - 6. Spacing for 10-foot lengths may be increased to 10 feet. Spacing for fittings is limited to 60 inches.
- E. Install supports for vertical cast-iron soil piping every 15 feet and or at every floor
- F. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.
 - 5. NPS 3: 12 feet with 1/2-inch rod.
 - 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 - 7. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 - 8. NPS 6 and NPS 8: 12 feet with 3/4-inch rod.
 - 9. NPS 10 and NPS 12 : 12 feet with 7/8-inchrod
- G. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 - 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 - 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 - 4. NPS 3 and NPS 5: 10 feet with 1/2-inch rod.
 - 5. NPS 6: 10 feet with 5/8-inch rod.
 - 6. NPS 8: 10 feet with 3/4-inch rod
- H. Install supports for vertical copper tubing every 10 feet and at every floor

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect waste and vent piping to the following:

1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
5. Comply with requirements for backwater valves cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."
6. Equipment: Connect waste piping as indicated.
 - a. Provide shutoff valve if indicated and union for each connection.
 - b. Use flanges instead of unions for connections NPS 2-1/2 and larger.

D. Connect force-main piping to the following:

1. Sanitary Sewer: To exterior force main.
2. Sewage Pump: To sewage pump discharge.

E. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

F. Make connections according to the following unless otherwise indicated:

1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.

- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.

- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 6. Prepare reports for tests and required corrective action.
- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials.
 - a. Isolate test source and allow to stand for four hours.
 - b. Leaks and loss in test pressure constitute defects that must be repaired.
 3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 4. Prepare reports for tests and required corrective action.

3.10 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.11 PIPING SCHEDULE

- A. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; heavy duty hubless-piping couplings; and coupled joints.
 - 3. Copper DWV tube, copper drainage fittings, and soldered joints.
 - 4. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- B. Aboveground, soil and waste piping NPS 5 and larger shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
 - 3. Galvanized-steel pipe, drainage fittings, and threaded joints.
 - 4. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- C. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Copper DWV tube, copper drainage fittings, and soldered joints.
 - a. Option for Vent Piping, NPS 2-1/2 and NPS 3-1/2: Hard copper tube, Type M; copper pressure fittings; and soldered joints.
 - 3. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- D. Aboveground, vent piping NPS 5 and larger shall be any of the following:
 - 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 - 2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
 - 3. Galvanized-steel pipe, drainage fittings, and threaded joints.
 - 4. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- E. Underground, soil, waste, and vent piping NPS 4 and smaller shall be any of the following:
 - 1. Extra heavy class, cast-iron soil piping; gaskets; and gasketed joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- F. Underground, soil and waste piping NPS 5 and larger shall be any of the following:
 - 1. Extra heavy class, cast-iron soil piping; gaskets; and gasketed joints.
 - 2. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.
- G. Aboveground sanitary-sewage force mains NPS 1-1/2 and NPS 2 shall be any of the following:
 - 1. Hard copper tube, Type L; copper pressure fittings; and soldered joints.

2. Galvanized-steel pipe, pressure fittings, and threaded joints.
- H. Aboveground sanitary-sewage force mains NPS 2-1/2 to NPS 6 shall be any of the following:
1. Hard copper tube, Type L; copper pressure fittings; and soldered joints.
 2. Galvanized-steel pipe, pressure fittings, and threaded joints.
- I. Underground sanitary-sewage force mains NPS 4 and smaller shall be any of the following:
1. Ductile-iron, mechanical-joint piping and mechanical joints.
 2. Fitting-type transition coupling for piping smaller than NPS 1-1/2 and pressure transition coupling for NPS 1-1/2 and larger if dissimilar pipe materials.
- J. Underground sanitary-sewage force mains NPS 5 and larger shall be any of the following:
1. Ductile-iron, mechanical-joint piping and mechanical joints.
 2. Pressure transition couplings if dissimilar pipe materials.

END OF SECTION 221316

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SECTION 22 13 19 SANITARY WASTE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following sanitary drainage piping specialties:
 - 1. Backwater valves
 - 2. Cleanouts.
 - 3. Air admittance Valves
 - 4. Roof flashing assemblies.
 - 5. Through-penetration firestop assemblies.
 - 6. Miscellaneous sanitary drainage piping specialties.
 - 7. Flashing Materials
 - 8. Solids interceptors.
- B. Related Sections include the following:
 - 1. Division 22 Section "Sanitary Waste and Vent Piping".

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. HDPE: High-density polyethylene plastic.
- C. PE: Polyethylene plastic.
- D. PP: Polypropylene plastic.
- E. PVC: Polyvinyl chloride plastic.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and accessories for the following:
 - 1. Grease interceptors.

- B. Shop Drawings: Show fabrication and installation details for frost-resistant vent terminals.
 - 1. Wiring Diagrams: Power, signal, and control wiring.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For drainage piping specialties to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic sanitary piping specialty components.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTIONS

- A. Sanitary waste piping specialties shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic sanitary waste piping specialty components.
- C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing, and marked for intended location and application.

2.2 BACKWATER VALVES

- A. Horizontal, Cast-Iron Backwater Valves:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. Josam Company.
 - c. MIFAB, Inc.
 - d. Watts; a Watts Water Technologies company.
 - e. Zurn Industries, LLC.
 - 2. Standard: ASME A112.14.1.

3. Size: Same as connected piping.
4. Body: Cast iron.
5. Cover: Cast iron with bolted or threaded access check valve.
6. End Connections: Hubless.
7. Type Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang open for airflow unless subject to backflow condition.
8. Extension: ASTM A 74, Service class; full-size, cast-iron, soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

B. Drain-Outlet Backwater Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. Josam Company.
 - c. Watts; a Watts Water Technologies company.
 - d. Zurn Industries, LLC.
2. Size: Same as floor drain outlet.
3. Body: Cast iron or bronze made for vertical installation in bottom outlet of floor drain.
4. Check Valve: Removable ball float.
5. Inlet: Threaded.
6. Outlet: Threaded or spigot.

2.3 CLEANOUTS

A. Cast Iron Exposed Cleanouts:

1. Available Manufacturers:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - d. Tyler Pipe; Wade Div.
 - e. Watts Drainage Products Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M for cast iron for cleanout test tee.
3. Size: Same as connected drainage piping
4. Body Material: cast-iron soil pipe T-branch or Hubless, cast-iron soil pipe test tee as required to match connected piping.
5. Closure: Countersunk or raised-head, brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Closure: Stainless-steel plug with seal.

B. Cast Iron Exposed Floor Cleanouts:

1. Available Manufacturers:

- a. Josam Company; Josam Div.
 - b. Watts Drainage Products Inc.
 - c. Zurn Plumbing Products Group; Light Commercial Operation.
 - d. Wade
 - e. Jay R. Smith.
2. Standard: ASME A112.36.2M.
 3. Size: Same as connected branch.
 4. Type: Threaded, adjustable housing.
 5. Body or Ferrule: Cast iron.
 6. Clamping Device: Required.
 7. Outlet Connection: Threaded.
 8. Closure: Brass plug with tapered threads.
 9. Adjustable Housing Material: Cast iron.
 10. Frame and Cover Material and Finish: Nickel-bronze, copper alloy.
 11. Frame and Cover Shape: Round.
 12. Top Loading Classification: Medium Duty.
 13. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.
 14. Standard: ASME A112.3.1.
 15. Size: Same as connected branch.
 16. Housing: Stainless steel.
 17. Closure: Stainless steel with seal.
 18. Riser: Stainless-steel drainage pipe fitting to cleanout.
- C. Cast-Iron Wall Cleanouts:
1. Available Manufacturers:
 - a. Josam Company; Josam Div.
 - b. MIFAB, Inc.
 - c. Watts Drainage Products Inc.
 - d. Zurn Plumbing Products Group; Specification Drainage Operation.
 - e. Wade
 - f. Jay R. Smith
 2. Standard: ASME A112.36.2M. Include wall access.
 3. Size: Same as connected drainage piping.
 4. Body: Hub-and-spigot, cast-iron soil pipe T-branch, or Hubless, cast-iron soil pipe test tee as required to match connected piping.
 5. Closure: cast-iron plug.
 6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
 7. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.
 8. Wall Access: Round, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

2.4 AIR-ADMITTANCE VALVES

A. Fixture Air-Admittance Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Ayrlett, LLC.
 - b. Durgo, Inc.
 - c. Oatey.
 - d. ProSet Systems Inc.
2. Standard: ASSE 1051, Type A for single fixture or Type B for branch piping.
 3. Housing: Plastic.
 4. Operation: Mechanical sealing diaphragm.
 5. Size: Same as connected fixture or branch vent piping.
- B. Stack Air-Admittance Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ayrlett, LLC.
 - b. Durgo, Inc.
 - c. Oatey.
 - d. ProSet Systems Inc.
 2. Standard: ASSE 1050 for vent stacks.
 3. Housing: Plastic.
 4. Operation: Mechanical sealing diaphragm.
 5. Size: Same as connected stack vent or vent stack.
- C. Wall Box for Air-Admittance Valves:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ayrlett, LLC.
 - b. Durgo, Inc.
 - c. Oatey.
 - d. ProSet Systems Inc.
 2. Description: White plastic housing with white plastic grille, made for recessed installation. Include bottom pipe connection and space to contain one air-admittance valve.
 3. Size: About 9 inches wide by 8 inches high by 4 inches deep

2.5 FLOOR DRAINS

- A. Cast-Iron Floor Drains:
1. Available manufacturers:
 - a. Josam Company; Josam Div.
 - b. Tyler Pipe; Wade Div.
 - c. Watts Drainage Products Inc.
 - d. Zurn Plumbing Products Group; Light Commercial Operation.
 - e. Jay R. Smith
 2. Standard: ASME A112.6.3.

3. Pattern: Floor drain.
4. Body Material: Gray iron.
5. Anchor Flange: Required.
6. Clamping Device: Required.
7. Sediment Bucket: Not required for finished areas.
8. Top or Strainer Material: Nickel bronze.
9. Top Shape: Round.
10. Top Loading Classification: Light Duty.
11. Trap Material: Cast iron.
12. Trap Pattern: Standard P-trap.

2.6 ROOF FLASHING ASSEMBLIES (all architectural specifications shall supersede this paragraph).

A. Roof Flashing Assemblies:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Acorn Engineering Company; Elmdor/Stoneman Div.
 - b. Thaler Metal Industries Ltd.

B. Description: Manufactured assembly made of 4.0-lb/sq. ft., 0.0625-inch-thick, lead flashing collar and skirt extending at least 8 inches from pipe, with galvanized-steel boot reinforcement and counterflashing fitting.

1. Open-Top Vent Cap: Without cap.
2. Low-Silhouette Vent Cap: With vandal-proof vent cap.
3. Extended Vent Cap: With field-installed, vandal-proof vent cap.

2.7 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

A. Through-Penetration Firestop Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. ProSet Systems Inc.
2. Standard: UL 1479 assembly of sleeve and stack fitting with firestopping plug.
3. Size: Same as connected soil, waste, or vent stack.
4. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
5. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
6. Special Coating: Corrosion resistant on interior of fittings.

2.8 MISCELLANEOUS SANITARY DRAINAGE PIPING SPECIALTIES

A. Open Drains:

1. Description: Shop or field fabricate from ASTM A 74, Service class, hub-and-spigot, cast-iron soil-pipe fittings. Include P-trap, hub-and-spigot riser section; and where required, increaser fitting joined with ASTM C 564 rubber gaskets.
2. Size: Same as connected waste piping.

B. Deep-Seal Traps:

1. Description: Cast-iron or bronze casting, with inlet and outlet matching connected piping and cleanout trap-seal primer valve connection.
2. Size: Same as connected waste piping.
 - a. NPS 2: 4-inch-minimum water seal.
 - b. NPS 2-1/2 and Larger: 5-inch-minimum water seal.

C. Floor-Drain, Trap-Seal Primer Fittings:

1. Description: Cast iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.
2. Size: Same as floor drain outlet with NPS 1/2 side inlet.

D. Air-Gap Fittings:

1. Standard: ASME A112.1.2, for fitting designed to ensure fixed, positive air gap between installed inlet and outlet piping.
2. Body: Bronze or cast iron.
3. Inlet: Opening in top of body.
4. Outlet: Larger than inlet.
5. Size: Same as connected waste piping and with inlet large enough for associated indirect waste piping.

E. Sleeve Flashing Device:

1. Description: Manufactured, cast-iron fitting, with clamping device that forms sleeve for pipe floor penetrations of floor membrane. Include galvanized-steel pipe extension in top of fitting that will extend 2 inches above finished floor and galvanized-steel pipe extension in bottom of fitting that will extend through floor slab.
2. Size: As required for close fit to riser or stack piping.

F. Stack Flashing Fittings:

1. Description: Counter-flashing-type, cast-iron fitting, with bottom recess for terminating roof membrane, and with threaded or hub top for extending vent pipe.
2. Size: Same as connected stack vent or vent stack.

G. Vent Caps:

1. Description: Cast-iron body with threaded or hub inlet and vandal-proof design. Include vented hood and setscrews to secure to vent pipe.
2. Size: Same as connected stack vent or vent stack.

H. Frost-Resistant Vent Terminals:

1. Description: Manufactured or shop-fabricated assembly constructed of copper, lead-coated copper, or galvanized steel.
2. Design: To provide 1-inch enclosed air space between outside of pipe and inside of flashing collar extension, with counterflashing.

I. Expansion Joints:

1. Standard: ASME A112.6.4.
2. Body: Cast iron with bronze sleeve, packing, and gland.
3. End Connections: Matching connected piping.
4. Size: Same as connected soil, waste, or vent piping.

2.9 FLASHING MATERIALS

A. Lead Sheet: ASTM B 749, Type L51121, copper bearing, with the following minimum weights and thicknesses, unless otherwise indicated: (NOT USED)

1. General Use: 4.0-lb/sq. ft., 0.0625-inch thickness.
2. Vent Pipe Flashing: 3.0-lb/sq. ft., 0.0469-inch thickness.
3. Burning: 6-lb/sq. ft., 0.0938-inch thickness.

B. Copper Sheet: ASTM B 152/B 152M, of the following minimum weights and thicknesses, unless otherwise indicated:

1. General Applications: 12 oz./sq. ft. thickness.
2. Vent Pipe Flashing: 8 oz./sq. ft. thickness.

C. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness, unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.

D. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.

E. Fasteners: Metal compatible with material and substrate being fastened.

F. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.

G. Solder: ASTM B 32, lead-free alloy.

H. Bituminous Coating: SSPC-Paint 12, solvent-type, bituminous mastic.

2.10 SOLIDS INTERCEPTORS

A. Solids Interceptors:

1. Jay R. Smith Model 8710 or a comparable product by one of the following:
 - a. Josam Company; Josam Div.
 - b. Tyler Pipe; Wade Div.
 - c. Watts Drainage Products Inc.
 - d. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Type: Factory-fabricated interceptor made for removing and retaining sediment from wastewater.
3. Body Material: Cast iron or steel.
4. Interior Separation Device: Screens.
5. Interior Lining: Corrosion-resistant enamel.
6. Mounting: Above floor.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backwater valves in building drain piping.
 1. For interior installation, provide cleanout deck plate flush with floor and centered over backwater valve cover, and of adequate size to remove valve cover for servicing.
- C. Install cleanouts in aboveground piping and building drain piping according to the following, unless otherwise indicated:
 1. Size same as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 2. Locate at each change in direction of piping greater than 45 degrees.
 3. Locate at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 4. Locate at base of each vertical soil and waste stack.
- D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- E. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- F. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 1. Position floor drains for easy access and maintenance.

2. Set floor drains below elevation of surrounding finished floor to allow floor drainage. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 3. Install floor-drain flashing collar or flange so no leakage occurs between drain and adjoining flooring. Maintain integrity of waterproof membranes where penetrated.
 4. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- G. Install through-penetration firestop assemblies in plastic conductors and stacks at floor penetrations.
- H. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- I. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
- J. Install roof flashing assemblies on sanitary stack vents and vent stacks that extend through roof.
- K. Install flashing fittings on sanitary stack vents and vent stacks that extend through roof.
- L. Install floor-drain, trap-seal primer fittings on inlet to floor drains that require trap-seal primer connection.
 1. Exception: Fitting may be omitted if trap has trap-seal primer connection.
 2. Size: Same as floor drain inlet.
- M. Install air-gap fittings on indirect-waste piping discharge into sanitary drainage system.
- N. Install sleeve flashing device with each riser and stack passing through floors with waterproof membrane.
- O. Install vent caps on each vent pipe passing through roof.
- P. Install expansion joints on vertical stacks and conductors. Position expansion joints for easy access and maintenance.
- Q. Install frost-proof vent caps on each vent pipe passing through roof. Maintain 1-inch clearance between vent pipe and roof substrate.
- R. Install wood-blocking reinforcement for wall-mounting-type specialties.
- S. Install traps on plumbing specialty drain outlets. Omit traps on indirect wastes unless trap is indicated.

- T. All valves, fittings and specialties shall have a pressure class rating that exceeds the pressure of the system it is installed in.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment to allow service and maintenance.
- C. Grease Interceptors: Connect inlet and outlet to unit, and connect flow-control fitting and vent to unit inlet piping.
- D. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of lead sheets 6.0-lb/sq. ft., 0.0938-inch thickness or thicker. Solder joints of lead sheets 4.0-lb/sq. ft., 0.0625-inch thickness or thinner.
 - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching pipe size, with minimum length of 10 inches, and skirt or flange extending at least 8 inches around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.
- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Install flashing for piping passing through roofs with counterflashing or commercially made flashing fittings, according to Division 07 Section "Sheet Metal Flashing and Trim."
- F. Extend flashing up vent pipe passing through roofs and turn down into pipe, or secure flashing into cast-iron sleeve having calking recess.
- G. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Interceptors.
- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit.
 - 1. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.5 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.6 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319

SECTION 221319.13 SANITARY DRAINS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Cast iron floor drains.
 - 2. Stainless steel floor drains
 - 3. Cast iron floor sinks
 - 4. Stainless steel floor sinks
 - 5. Trench drains.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene styrene.
- B. FRP: Fiberglass-reinforced plastic.
- C. HDPE: High-density polyethylene.
- D. PE: Polyethylene.
- E. PP: Polypropylene.
- F. PVC: Polyvinyl chloride.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.

PART 2 - PRODUCTS

2.1 DRAIN ASSEMBLIES

- A. Sanitary drains shall bear label, stamp, or other markings of specified testing agency.

- B. Comply with NSF 14 for plastic sanitary piping specialty components.
- C. All sanitary floor drains shall be provided with pro-vent trap guard size for each floor drain. Product shall be tested in accordance with ASSE 1072 test standard for ANSI/ASME A112.6.3
- D. Cast-Iron Floor Drains:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. Josam Company.
 - c. Watts; a Watts Water Technologies company.
 - d. Zurn Industries, LLC.
 2. Standard: ASME A112.6.3.
 3. Pattern: Floor drain.
 4. Body Material: Gray iron.
 5. Seepage Flange: Required.
 6. Anchor Flange: Required.
 7. Clamping Device: Required.
 8. Outlet: Bottom or Side coordinate with filed conditions.
 9. Backwater Valve: Not required unless indicated on drawings.
 10. Coating on Interior and Exposed Exterior Surfaces: **For laboratory applications Acid-resistant enamel.**
 11. Sediment Bucket:
 12. Top or Strainer Material: **Gray cast iron in mechanical equipment rooms, polished nickel bronze in all finished areas.**
 13. Top Shape: Round or Square as scheduled
 14. Dimensions of Top or Strainer: Refer to schedule.
 15. Top Loading Classification: **Heavy Duty 20 for any application subject to traffic like parking or repair garages.**
 16. Funnel: Not required unless specified on plan or in schedule.
 17. Inlet Fitting: **Gray iron, with threaded inlet and threaded or spigot outlet, and trap-seal primer valve connection.**
 18. Trap Material: Cast iron.
 19. Trap Pattern: Standard P-trap.
 20. Trap Features: Cleanout, Trap-seal primer valve drain connection where indicated in schedule.
- E. Stainless-Steel Floor Drains, ASME A112.3.1:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. Josam Company.
 - c. Watts; a Watts Water Technologies company.
 - d. Zurn Industries, LLC.
 2. Outlet: Bottom or Side.

3. Top or Strainer Material: Stainless steel.
4. Top Shape: Round or Square.
5. Dimensions of Top or Strainer:
6. Seepage Flange: Required.
7. Anchor Flange: Required.
8. Clamping Device: Required.
9. Trap-Primer Connection: **Required where indicated on plan**
10. Trap Material: Stainless steel.
11. Trap Pattern: Standard P-trap.

2.2 FLOOR SINKS

A. Cast-Iron Floor Sinks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2.
 - a. Jay R. Smith Mfg. Co.
 - b. Josam Company.
 - c. Watts; a Watts Water Technologies company.
 - d. Zurn Industries, LLC.
3. Standard: ASME A112.6.7.
4. Pattern: Funnel floor drain.
5. Body Material: Cast iron.
6. Anchor Flange: Required.
7. Clamping Device: Required.
8. Outlet: Bottom, no-hub connection.
9. Coating on Interior Surfaces: ENAMEL].
10. Sediment Bucket: .
11. Internal Strainer: Flat.
12. Internal Strainer Material: Aluminum.
13. Top Grate Material: loose, r hinged.
14. Top of Body and Grate Finish: Nickel bronze.
15. Top Shape: Round or Square.
16. Dimensions of Top Grate: as per plan.
17. Top Loading Classification:
18. Funnel: Required.

B. Stainless-Steel Floor Sinks, ASME A112.6.7:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2.
 - a. Jay R. Smith Mfg. Co.
 - b. Josam Company.
 - c. Watts; a Watts Water Technologies company.
 - d. Zurn Industries, LLC.
3. Standard: ASME A112.6.7.
4. Pattern: Funnel floor drain.
5. Body Material: Stainless steel.

6. Anchor Flange: Required.
7. Clamping Device: Required.
8. Outlet: Bottom, no-hub connection.
9. Sediment Bucket: .
10. Internal Strainer: Dome or Flat.
11. Internal Strainer Material: Stainless steel.
12. Top Grate Material: loose or hinged.
13. Top of Body and Grate Finish: Satin nickel or Stainless steel.
14. Top Shape: Round or Square.
15. Dimensions of Top Grate: refer to plan and schedule.
16. Top Loading Classification: No traffic.
17. Funnel: Required..

2.3 TRENCH DRAINS

A. Trench Drains:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Jay R. Smith Mfg. Co.
 - b. Josam Company.
 - c. MIFAB, Inc.
 - d. Tyler Pipe; a subsidiary of McWane Inc.
 - e. Watts; a Watts Water Technologies company.
 - f. Zurn Industries, LLC.
2. Standard: ASME A112.6.3 for trench drains.
3. Material: Ductile or gray iron.
4. Flange: Anchor and Seepage.
5. Clamping Device: Required.
6. Outlet: Bottom, End or Side coordinate with field conditions
7. Grate Material: Stainless steel.
8. Grate Finish: Brushed.
9. Dimensions of Frame and Grate: refer to plan and schedule
10. Top Loading Classification: Extra Heavy Duty. H-20
11. Trap Material: Cast iron.
12. Trap Pattern: Standard P-trap.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install floor drains at low points of surface areas to be drained. Set grates of drains flush with finished floor, unless otherwise indicated.
 1. Position floor drains for easy access and maintenance.
 2. Set floor drains below elevation of surrounding finished floor to allow floor drainage.

3. Set with grates depressed according to the following drainage area radii:
 - a. Radius, 30 Inches or Less: Equivalent to 1 percent slope, but not less than 1/4-inch total depression.
 - b. Radius, 30 to 60 Inches: Equivalent to 1 percent slope.
 - c. Radius, 60 Inches or Larger: Equivalent to 1 percent slope, but not greater than 1-inch total depression.
 4. Install floor-drain flashing collar or flange, so no leakage occurs between drain and adjoining flooring.
 - a. Maintain integrity of waterproof membranes where penetrated.
 5. Install individual traps for floor drains connected to sanitary building drain, unless otherwise indicated.
- B. Install trench drains at low points of surface areas to be drained.
1. Set grates of drains flush with finished surface, unless otherwise indicated.
- C. Comply with ASME A112.3.1 for installation of stainless-steel channel drainage systems.
1. Install on support devices, so that top will be flush with adjacent surface.
- D. Install FRP channel drainage system components on support devices, so that top will be flush with adjacent surface.
- E. Install plastic channel drainage system components on support devices, so that top will be flush with adjacent surface.
- F. Install open drain fittings with top of hub 2 inches above floor.

3.2 CONNECTIONS

- A. Comply with requirements in Section 221316 "Sanitary Waste and Vent Piping" for piping installation requirements. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Comply with requirements in Section 221319 "Sanitary Waste Piping Specialties" for backwater valves, air admittance devices and miscellaneous sanitary drainage piping specialties.
- C. Comply with requirements in Section 221323 "Sanitary Waste Interceptors" for grease interceptors, grease-removal devices, oil interceptors, sand interceptors, and solid interceptors.
- D. Install piping adjacent to equipment to allow service and maintenance.
- E. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- F. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.3 LABELING AND IDENTIFYING

- A. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221319.13

SECTION 22 14 13 STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Hubless, cast-iron soil pipe and fittings.
2. Galvanized-steel pipe and fittings.
3. Ductile-iron pipe and fittings.
4. Specialty pipe and fittings.
5. Encasement for underground metal piping.

B. Related Sections:

1. Division 33 Section "Storm Utility Drainage Piping" for storm drainage piping outside the building.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Storm Drainage Piping: 10-foot head of water.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: For controlled-flow roof drainage system. Include calculations, plans, and details.
- C. Field quality-control reports.

1.5 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping System Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic drain piping and "NSF-sewer" for plastic sewer piping.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Storm-Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Construction Manager, Owner no fewer than two days in advance of proposed interruption of storm-drainage service.
 - 2. Do not proceed with interruption of storm-drainage service without Construction Manager's, Owner's written permission.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:
 - 1. Storm Drainage Piping: 300-foot head of water
 - 2. Storm Drainage, Force-Main Piping: 100 psig.

2.2 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings:
 - 1. Marked with CISPI collective trademark and NSF certification mark.
 - 2. Standard: ASTM A 888 or CISPI 301.
- B. CISPI, Hubless-Piping Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fernco Inc.
 - b. MIFAB, Inc.
 - c. Tyler Pipe.
 - 2. Standards: ASTM C 1277 and CISPI 310.
 - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.
- C. Heavy-Duty, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Fernco
 - b. ANACO-Husky.
 - c. MIFAB, Inc.
 - d. Tyler Pipe; a subsidiary of McWane Inc.
2. Standard: ASTM C 1540.
3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

D. Cast-Iron, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. MG Piping Products Company.
2. Standard: ASTM C 1277.
3. Description: Two-piece ASTM A 48/A 48M, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.

E. **No Hub Fitting Restraints;**

1. **Basis-of-Design Product: Subject to compliance with requirements, provide Holdrite: 117 Series No Hub Fitting Restraints or comparable**
2. **Description: CISPI Designation 301-12 , large diameter no-hub cast iron fittings, 4” and over in size, shall be provided with supplemental support to minimize the risk of joints separation under high thrust conditions. Auxiliary restraint products used shall be manufactured assemblies with thrust pressure rating adequate for the specific installation. Field devised methods and materials shall not be used to accomplish this application solution.**

2.4 GALVANIZED-STEEL PIPE AND FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 1. Tubular USA.
 2. U.S. Steel.
 3. Wheatland Tube Company.
- B. Pipe: ASTM A 53/A 53M, Type E, Standard Weight class. Include square-cut-grooved or threaded ends matching joining method.
- C. Galvanized-Cast-Iron Drainage Fittings: ASME B16.12, threaded.
- D. Steel-Pipe Pressure Fittings:

1. Galvanized-Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106/A 106M, Schedule 40, seamless steel pipe. Include ends matching joining method.
2. Malleable-Iron Unions: ASME B16.39; Class 150; hexagonal-stock body with ball-and-socket, metal-to-metal, bronze seating surface; and female threaded ends.
3. Galvanized-Gray-Iron, Threaded Fittings: ASME B16.4, Class 125, standard pattern.

E. Cast-Iron Flanges: ASME B16.1, Class 125.

1. Flange Gasket Materials: ASME B16.21, full-face, flat, nonmetallic, asbestos-free, 1/8-inch maximum thickness unless thickness or specific material is indicated.
2. Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.

2.5 DUCTILE-IRON PIPE AND FITTINGS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. American Ductile Iron Pipe.
2. McWane Ductile.
3. U.S. Pipe and Foundry Company.

B. Ductile-Iron, Mechanical-Joint Piping:

1. Ductile-Iron Pipe: AWWA C151/A21.51, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
2. Ductile-Iron Fittings: AWWA C110/A21.10, mechanical-joint ductile- or gray-iron standard pattern or AWWA C153/A21.53, ductile-iron compact pattern.
3. Glands, Gaskets, and Bolts: AWWA C111/A21.11, ductile- or gray-iron glands, rubber gaskets, and steel bolts.

2.6 SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections same size as and compatible with pipes to be joined.
2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified-piping-system fitting.
3. Unshielded, Nonpressure Transition Couplings:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Dallas Specialty & Mfg. Co.
 - 2) Fernco Inc.
 - 3) Mission Rubber Company, LLC; a division of MCP Industries.
 - 4) Plastic Oddities.

- b. Standard: ASTM C 1173.
 - c. Description: Elastomeric sleeve, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
 - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
 - 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.
4. Shielded, Nonpressure Transition Couplings:
- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Mission Rubber Company, LLC; a division of MCP Industries.
 - b. Standard: ASTM C 1460.
 - c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - d. End Connections: Same size as and compatible with pipes to be joined.
5. Pressure Transition Couplings:
- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) EBAA Iron, Inc.
 - 3) Ford Meter Box Company, Inc. (The).
 - 4) JCM Industries, Inc.
 - 5) Romac Industries, Inc.
 - b. Standard: AWWA C219.
 - c. Description: Metal, sleeve-type couplings same size as pipes to be joined, and with pressure rating at least equal to and ends compatible with pipes to be joined.
 - d. Center-Sleeve Material: Carbon steel, Stainless steel, Ductile iron.
 - e. Gasket Material: Natural or synthetic rubber.
 - f. Metal Component Finish: Corrosion-resistant coating or material.

B. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
2. Dielectric Unions:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Capitol Manufacturing Company.
 - 2) Central Plastics Company.
 - 3) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 4) Wilkins; a Zurn company.
 - b. Description:
 - 1) Standard: ASSE 1079.
 - 2) Pressure Rating: 150 psig at 180 deg F.
 - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
3. Dielectric Flanges:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Capitol Manufacturing Company.
 - 2) Central Plastics Company.
 - 3) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - 4) Wilkins; a Zurn company.
 - b. Description:
 - 1) Standard: ASSE 1079.
 - 2) Factory-fabricated, bolted, companion-flange assembly.
 - 3) Pressure Rating: 150 psig.
 - 4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
4. Dielectric-Flange Insulating Kits:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Advance Products & Systems, Inc.
 - 2) Calpico, Inc.
 - 3) Central Plastics Company.
 - 4) Pipeline Seal and Insulator, Inc.
 - b. Description:

- 1) Nonconducting materials for field assembly of companion flanges.
- 2) Pressure Rating: 150 psig.
- 3) Gasket: Neoprene or phenolic.
- 4) Bolt Sleeves: Phenolic or polyethylene.
- 5) Washers: Phenolic with steel-backing washers.

5. Dielectric Nipples:

- a. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1) Grinnell Mechanical Products.
 - 2) Matco-Norca.
 - 3) Precision Plumbing Products.
- b. Description: Electroplated steel nipple.
- c. Standard: IAPMO PS 66.
- d. Pressure Rating: 300at 225 deg F.
- e. End Connections: Male threaded or grooved.
- f. Lining: Inert and noncorrosive, propylene.

2.7 ENCASMENT FOR UNDERGROUND METAL PIPING

- A. Standard: ASTM A 674 or AWWA C105/A 21.5.
- B. Material: High-density, cross-laminated polyethylene film of 0.004-inch or linear low-density polyethylene film of 0.008-inch minimum thickness.
- C. Form: Sheet or tube.
- D. Color: Black or natural.

PART 3 - EXECUTION

3.1 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations from layout are approved on coordination drawings.
- B. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- C. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- D. Install piping to permit valve servicing.

- E. Install piping at indicated slopes.
- F. Install piping free of sags and bends.
- G. Install fittings for changes in direction and branch connections.
- H. Install piping to allow application of insulation.
- I. Make changes in direction for storm drainage piping using appropriate branches, bends, and long-sweep bends. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- J. Lay buried building piping beginning at low point of each system.
 - 1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 - 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 - 3. Maintain swab in piping and pull past each joint as completed.
- K. Install storm drainage piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Storm Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
 - 2. Horizontal Storm-Drainage Piping: 2 percent downward in direction of flow.
- L. Install cast-iron storm piping according to CISPI's "Cast Iron Storm Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron storm Pipe and Fittings."
 - 1. Install encasement on underground piping according to ASTM A 674 or AWWA C105.
- M. Install engineered controlled-flow drain specialties and storm drainage piping in locations indicated.
- N. Install steel piping according to applicable plumbing code.
- O. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- P. Install underground, ductile-iron, force-main piping according to AWWA C600.
 - 1. Install buried piping inside building between wall and floor penetrations and connection to storm sewer piping outside building with restrained joints.
 - 2. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
 - 3. Install encasement on piping according to ASTM A 674 or AWWA C105/A 21.5.
- Q. Install underground, copper, force-main tubing according to CDA's "Copper Tube Handbook."
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105/A 21.5.
- R. Install force mains at elevations indicated.

- S. Plumbing Specialties:
1. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers in storm drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping. Comply with requirements for cleanouts specified in Division 22 Section "Storm Drainage Piping Specialties."
 2. Install drains in storm drainage gravity-flow piping. Comply with requirements for drains specified in Division 22 Section "Storm Drainage Piping Specialties."
- T. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

3.2 JOINT CONSTRUCTION

- A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub-and-Spigot, Cast-Iron Soil Piping Calked Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.
- C. Hubless, Cast-Iron Soil Piping Coupled Joints: Join according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- E. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fittings. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.
- F. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

G. Joint Restraints and Sway Bracing:

1. Provide joint restraints and sway bracing for storm drainage piping joints to comply with the following conditions:
 - a. Provide axial restraint for pipe and fittings 5 inches and larger, upstream and downstream of all changes in direction, branches, and changes in diameter greater than two pipe sizes.
 - b. Provide rigid sway bracing for pipe and fittings 4 inches and larger, upstream and downstream of all changes in direction 45 degrees and greater.
 - c. Provide rigid sway bracing for pipe and fittings 5 inches and larger, upstream and downstream of all changes in direction and branch openings.

- H. All no-hub cast iron fittings, 4" and over in size, shall be provided with supplemental support to minimize the risk of joints separation under high thrust conditions. Auxiliary restraint products used shall be manufactured assemblies with thrust pressure rating adequate for the specific installation. Field devised methods and materials shall not be used to accomplish this application solution

3.3 SPECIALTY PIPE FITTING INSTALLATION

A. Dielectric Fittings:

1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples or unions.
3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges.

B. Dielectric Fittings:

1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
2. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples unions.
3. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges, flange kits, nipples.
4. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.4 VALVE INSTALLATION

A. General valve installation requirements for general-duty valve installations are specified in the following Sections:

1. Section 220523 general duty valves for plumbing."

B. Shutoff Valves:

1. Install shutoff valve on each sump pump discharge.
2. Install full port ball valve for piping NS 2 and smaller.
3. Install gate valve for piping NPS 2-1/2 and larger.

C. Check Valves: Install swing-check valve, between pump and shutoff valve, on each sump pump discharge.

- D. Backwater Valves: Install backwater valves in piping subject to backflow.
 - 1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
 - 2. Install backwater valves in accessible locations.
 - 3. Comply with requirements for backwater valves specified in Section 221423 "Storm Drainage Piping Specialties."

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 - 2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 - 3. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
 - 4. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 5. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet if Indicated: MSS Type 49, spring cushion rolls.
 - 6. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 7. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
 - 2. NPS 3: 60 inches with 1/2-inch rod.
 - 3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
 - 4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
- F. Install supports for vertical cast-iron soil piping every 15 feet and at every floor
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/4: 84 inches with 3/8-inch rod.
 - 2. NPS 1-1/2: 108 inches with 3/8-inch rod.
 - 3. NPS 2: 10 feet with 3/8-inch rod.
 - 4. NPS 2-1/2: 11 feet with 1/2-inch rod.

5. NPS 3: 12 feet with 1/2-inch rod.
 6. NPS 4 and NPS 5: 12 feet with 5/8-inch rod.
 7. NPS 6 and NPS 8: 12 feet with 3/4-inch rod.
 8. NPS 10 and NPS 12: 12 feet with 7/8-inch rod.
- H. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.
- I. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4: 72 inches with 3/8-inch rod.
 2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.
 3. NPS 2-1/2: 108 inches with 1/2-inch rod.
 4. NPS 3 to NPS 5: 10 feet with 1/2-inch rod.
 5. NPS 6: 10 feet with 5/8-inch rod.
 6. NPS 8: 10 feet with 3/4-inch rod.
- J. Install supports for vertical copper tubing every 10 feet.

3.6 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.
1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
 2. Comply with requirements for cleanouts specified in Division 22 Section "Storm Drainage Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.
- F. Make connections according to the following unless otherwise indicated:
1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.7 IDENTIFICATION

- A. Identify exposed storm drainage piping. Comply with requirements for identification specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.8 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Re-inspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for re-inspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 - 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 - 3. Test Procedure: Test storm drainage piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts until completion of inspection, water level must not drop. Inspect joints for leaks.
 - 4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 - 5. Prepare reports for tests and required corrective action.
- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
 - 1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
 - 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials.
 - a. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.

3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
4. Prepare reports for tests and required corrective action.

F. Piping will be considered defective if it does not pass tests and inspections.

G. Prepare test and inspection reports.

3.9 CLEANING

A. Clean interior of piping. Remove dirt and debris as work progresses.

B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.

C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.10 PIPING SCHEDULE

A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

B. Aboveground storm drainage piping NPS 6 and smaller shall be any of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; Heavy Duty, hubless-piping couplings; and coupled joints.
3. Galvanized-steel pipe, drainage fittings, and threaded joints.
4. Copper Type DWV tube, copper drainage fittings, and soldered joints.
5. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.

C. Aboveground, storm drainage piping NPS 8 and larger shall be any of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
2. Hubless, cast-iron soil pipe and fittings; heavy duty, hubless-piping couplings; and coupled joints.
3. Galvanized-steel pipe, drainage fittings, and threaded joints.
4. Copper Type DWV tube, copper drainage fittings, and soldered joints.
5. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.

D. Underground storm drainage piping NPS 6 and smaller shall be any of the following:

1. Extra heavy class, cast-iron soil pipe and fittings; gaskets; heavy-duty, hubless-piping couplings; and coupled joints.
2. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.

E. Underground, storm drainage piping NPS 8 and larger shall be any of the following:

1. Extra heavy class, cast-iron soil pipe and fittings; heavy-duty, hubless-piping couplings; and coupled joints.

2. Dissimilar Pipe-Material Couplings: Shielded, pressure transition couplings.

FORCE MAINS

- F. Aboveground storm drainage force mains NPS 1-1/2 and NPS 2 shall be any of the following:**
1. Hard copper tube, Type L copper pressure fittings, and soldered joints.
 2. Galvanized-steel pipe, pressure fittings, and threaded joints.
- G. Aboveground storm drainage force mains NPS 2-1/2 to NPS 6 shall be any of the following:**
1. Hard copper tube, Type L copper pressure fittings, and soldered joints.
 2. Galvanized-steel pipe, pressure fittings, and threaded joints.
 3. Fitting-type transition couplings if dissimilar pipe materials.
- H. Underground storm drainage force mains NPS 4 and smaller shall be any of the following:**
1. Hard copper tube; Type L copper pressure fittings; and soldered joints.
 2. Ductile-iron, mechanical-joint piping and mechanical joints.
 3. Ductile-iron, push-on-joint piping and push-on joints.
 4. Ductile-iron, grooved-joint piping and grooved joints.
 5. Fitting-type transition coupling for piping smaller than NPS 1-1/2 and pressure transition coupling for NPS 1-1/2 and larger if dissimilar pipe materials.
- I. Underground storm drainage force mains NPS 5 and larger shall be any of the following:**
1. Hard copper tube; Type L wrought-copper pressure fittings; and soldered joints.
 2. Ductile-iron, mechanical-joint piping and mechanical joints.
 3. Pressure transition couplings if dissimilar pipe materials.

END OF SECTION 221413

SECTION 22 14 23 STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Roof drains – Primary and Secondary.
 - 2. Cleanouts.
 - 3. Backwater valves.
 - 4. Trench drains.
 - 5. Channel drainage systems.
 - 6. Through-penetration firestop assemblies.
 - 7. Flashing materials.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 METAL ROOF DRAINS

- A. Cast-Iron, General-Purpose Roof Drains:
 - 1. Combination Primary and Secondary (Overflow) Drain: Zurn Z164
 - 2. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 3. Body Material: Cast iron.
 - 4. Dimension of Body;
 - a. Small Sump 8"
 - b. Medium Sump 8"-12"
 - c. Large Sump 14"-16"

5. Combination Flashing Ring and Gravel Stop: Required.
6. Flow control weir; required
7. Outlet: Bottom or Side. Coordinate in field
8. Outlet Type: No hub threaded
9. Extension Collars: Required.
10. Underdeck Clamp: Required.
11. Expansion Joint: Required.
12. Sump Receiver Plate: Required.
13. Dome Material: Cast iron.
14. Wire Mesh: Stainless steel or brass over dome.
15. Perforated Gravel Guard: Stainless steel.
16. Vandal-Proof Dome: Required.
17. Water Dam: Not required.

2.2 CLEANOUTS

A. Floor Cleanouts :

1. Jay R. Smith Model 4253:
 - a. Josam Company.
 - b. Watts Water Technologies, Inc.
 - c. Zurn Plumbing Products Group; Light Commercial Products Operation.
2. Standard: ASME A112.36.2M.
3. Size: Same as connected branch.
4. Type: Cast-iron soil pipe with cast-iron ferrule or Threaded, adjustable housing.
5. Body or Ferrule Material: Cast iron.
6. Clamping Device: Required.
7. Closure: Brass plug with tapered threads.
8. Frame and Cover Material and Finish: Nickel-bronze, copper alloy, Polished bronze.
9. Frame and Cover Shape: Round.
10. Top-Loading Classification: Light Duty.
11. Riser: ASTM A 74, Service class, cast-iron drainage pipe fitting and riser to cleanout.

B. Test Tees:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Josam Company.
 - b. Smith, Jay R. Mfg. Co.
 - c. Watts Water Technologies, Inc.
 - d. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M and ASTM A 74, ASTM A 888, or CISPI 301, for cleanout test tees.
3. Size: Same as connected drainage piping.

4. Body Material: Hub-and-spigot, cast-iron soil-pipe T-branch or hubless, cast-iron soil-pipe test tee as required to match connected piping.
5. Closure Plug: Countersunk, brass.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

C. Wall Cleanouts:

1. Jay R. Smith Model 4472:
 - a. Josam Company.
 - b. Watts Water Technologies, Inc.
 - c. Zurn Plumbing Products Group; Specification Drainage Operation.
2. Standard: ASME A112.36.2M, for cleanouts. Include wall access.
3. Size: Same as connected drainage piping.
4. Body Material: Hubless as required to match connected piping.
5. Closure: Countersunk or raised-head, drilled-and-threaded brass plug.
6. Closure Plug Size: Same as or not more than one size smaller than cleanout size.
7. Wall Access: Round, flat, chrome-plated brass or stainless-steel cover plate with screw.
8. Wall Access: Round, nickel-bronze, copper-alloy, or stainless-steel wall-installation frame and cover.

2.3 BACKWATER VALVES

A. Cast-Iron, Horizontal Backwater Valves:

1. Standard: ASME A112.14.1.
2. Size: Same as connected piping.
3. Body Material: Cast iron.
4. Cover: Cast iron with bolted or threaded access check valve.
5. End Connections: no hub.
6. Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang closed.
7. Extension: ASTM A 74, Service class; full-size, cast-iron soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

B. Cast-Iron, Drain-Outlet Backwater Valves:

1. Standard: ASME A112.14.1.
2. Size: Same as floor drain outlet.
3. Body Material: Cast iron or bronze made for vertical installation in bottom outlet of floor drain.
4. Check Valve: Removable ball float.
5. Inlet: Threaded.
6. Outlet: Threaded or spigot.

2.4 TRENCH DRAINS

A. Trench Drains:

1. Standard: ASME A112.6.3.
2. Body Material: Cast iron.

3. Flange: Anchor.
4. Clamping Device: Required.
5. Outlet: Bottom, End, or Side coordinate in filed
6. Outlet Type: Inside caulk.
7. Grate Material: Ductile iron cast iron or stainless steel.
8. Grate Finish: brushed stainless steel
9. Dimensions of Frame and Grate: refer to plan and notes.
10. Top-Loading Classification: Extra-Heavy Duty.

2.5 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

A. Through-Penetration Firestop Assemblies:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ProSet Systems Inc.
2. Standard: ASTM E 814, for through-penetration firestop assemblies.
3. Certification and Listing: Intertek Testing Service NA for through-penetration firestop assemblies.
4. Size: Same as connected pipe.
5. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
6. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
7. Special Coating: Corrosion resistant on interior of fittings.

2.6 FLASHING MATERIALS

- A. Copper Sheet: ASTM B 152/B 152M, 12 oz./sq. ft..
- B. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch minimum thickness unless otherwise indicated. Include G90 hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- C. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil minimum thickness.
- D. Fasteners: Metal compatible with material and substrate being fastened.
- E. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- F. Solder: ASTM B 32, lead-free alloy.

2.7 EMERGENCY OVERFLOW WALL SCUPPER

- A. Shall be J.R. Smith model 1770.
- B. Size as per drawings
- C. Product can be threaded or no as required. Install with connections concealed in wall. Install 3' above grade.
- D. Product shall be Nickel Bronze finish with wall flange and bird screen.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof drains at low points of roof areas according to roof membrane manufacturer's written installation instructions. Roofing materials are specified in Division 07 Sections.
 - 1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
 - 2. Position roof drains for easy access and maintenance.
- B. Install cleanouts in aboveground piping and building drain piping according to the following instructions unless otherwise indicated:
 - 1. Use cleanouts the same size as drainage piping up to NPS 4. Use NPS 4 for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 - 3. Locate cleanouts at minimum intervals of 50 feet for piping NPS 4 and smaller and 100 feet for larger piping.
 - 4. Locate cleanouts at base of each vertical soil and waste stack.
- C. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.
- D. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- E. Install test tees in vertical conductors and near floor.
- F. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- G. Install through-penetration firestop assemblies in plastic conductors at concrete floor penetrations.
- H. Install sleeve flashing device with each conductor passing through floors with waterproof membrane.
- I. Install through-penetration firestop assemblies for penetrations of fire- and smoke-rated assemblies.

1. Comply with requirements in Section 078413 "Penetration Firestopping."

J. All valves, fittings and specialties shall have a pressure class rating that exceeds the pressure of the system it is installed in.

3.2 CONNECTIONS

A. Comply with requirements for piping specified in Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

3.3 FLASHING INSTALLATION

A. Fabricate flashing from single piece of metal unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:

1. Lead Sheets: Burn joints of 6.0-lb/sq. ft. lead sheets, 0.0938-inch thickness or thicker. Solder joints of 4.0-lb/sq. ft. lead sheets, 0.0625-inch thickness or thinner.
2. Copper Sheets: Solder joints of copper sheets.

B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.

1. Pipe Flashing: Sleeve type, matching the pipe size, with a minimum length of 10 inches and with skirt or flange extending at least 8 inches around pipe.
2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches around sleeve.
3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches around specialty.

C. Set flashing on roofs in solid coating of bituminous cement.

D. Secure flashing into sleeve and specialty clamping ring or device.

E. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 PROTECTION

A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.

B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221423

SECTION 22 40 00 PLUMBING FIXTURES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following conventional plumbing fixtures and related components:

1. Faucets for lavatories and sinks.
2. Flushometers.
3. Toilet seats.
4. Protective shielding guards.
5. Fixture supports.
6. Water closets.
7. Urinals.
8. Lavatories.
9. Commercial sinks.
10. Service sinks.
11. Laundry Tub.
12. Laundry Machine.
13. Refrigerator.

- B. Related Sections include the following:

1. Division 10 Section "Toilet, Bath, and Laundry Accessories."
2. Division 22 Section "Domestic Water Piping Specialties" for backflow preventers, floor drains, and specialty fixtures not included in this Section.

1.3 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. Accessible Fixture: Plumbing fixture that can be approached, entered, and used by people with disabilities.
- C. Cast Polymer: Cast-filled-polymer-plastic material. This material includes cultured-marble and solid-surface materials.
- D. Cultured Marble: Cast-filled-polymer-plastic material with surface coating.
- E. Fitting: Device that controls the flow of water into or out of the plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads and tub

spouts, drains and tailpieces, and traps and waste pipes. Piping and general-duty valves are included where indicated.

- F. FRP: Fiberglass-reinforced plastic.
- G. PMMA: Polymethyl methacrylate (acrylic) plastic.
- H. PVC: Polyvinyl chloride plastic.
- I. Solid Surface: Nonporous, homogeneous, cast-polymer-plastic material with heat-, impact-, scratch-, and stain-resistance qualities.

1.4 SUBMITTALS

- A. Product Data: For each type of plumbing fixture indicated. Include selected fixture and trim, fittings, accessories, appliances, appurtenances, equipment, and supports. Indicate materials and finishes, dimensions, construction details, and flow-control rates.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Operation and Maintenance Data: For plumbing fixtures to include in emergency, operation, and maintenance manuals.
- D. Warranty: Special warranty specified in this Section.

1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain plumbing fixtures, faucets, and other components of each category through one source from a single manufacturer.
 - 1. Exception: If fixtures, faucets, or other components are not available from a single manufacturer, obtain similar products from other manufacturers specified for that category.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities" for plumbing fixtures for people with disabilities.
- D. Regulatory Requirements: Comply with requirements in Public Law 102-486, "Energy Policy Act," about water flow and consumption rates for plumbing fixtures.
- E. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- F. Select combinations of fixtures and trim, faucets, fittings, and other components that are compatible.

- G. Comply with the following applicable standards and other requirements specified for plumbing fixtures:
1. Enameled, Cast-Iron Fixtures: ASME A112.19.1M.
 2. Porcelain-Enameled, Formed-Steel Fixtures: ASME A112.19.4M.
 3. Solid-Surface-Material Lavatories and Sinks: ANSI/ICPA SS-1.
 4. Stainless-Steel Commercial, Handwash Sinks: NSF 2 construction.
 5. Vitreous-China Fixtures: ASME A112.19.2M.
 6. Water-Closet, Flush Valve, Tank Trim: ASME A112.19.5.
- H. Comply with the following applicable standards and other requirements specified for lavatory and sink faucets:
1. Faucets: ASME A112.18.1.
 2. Hose-Connection Vacuum Breakers: ASSE 1011.
 3. Hose-Coupling Threads: ASME B1.20.7.
 4. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
 5. NSF Potable-Water Materials: NSF 61.
 6. Pipe Threads: ASME B1.20.1.
 7. Sensor-Actuated Faucets and Electrical Devices: UL 1951.
 8. Supply Fittings: ASME A112.18.1.
 9. Brass Waste Fittings: ASME A112.18.2.
- I. Comply with the following applicable standards and other requirements specified for miscellaneous fittings:
1. Atmospheric Vacuum Breakers: ASSE 1001.
 2. Brass and Copper Supplies: ASME A112.18.1.
 3. Manual-Operation Flushometers: ASSE 1037.
 4. Plastic Tubular Fittings: ASTM F 409.
 5. Brass Waste Fittings: ASME A112.18.2.
 6. Sensor-Operation Flushometers: ASSE 1037 and UL 1951.
- J. Comply with the following applicable standards and other requirements specified for miscellaneous components:
1. Floor Drains: ASME A112.6.3.
 2. Hose-Coupling Threads: ASME B1.20.7.
 3. Off-Floor Fixture Supports: ASME A112.6.1M.
 4. Pipe Threads: ASME B1.20.1.
 5. Plastic Toilet Seats: ANSI Z124.5.
 6. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.6 WARRANTY

- A. Special Warranties: Manufacturer's standard form in which manufacturer agrees to repair or replace components of whirlpools that fail in materials or workmanship within specified warranty period.
1. Failures include, but are not limited to, the following:
 - a. Structural failures of unit shell.

- b. Faulty operation of controls, blowers, pumps, heaters, and timers.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
2. Warranty Period for Commercial Applications: One year(s) from date of Substantial Completion.

1.7 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
 2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.
 3. Flushometer Valve, Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than 12 of each type.
 4. Provide hinged-top wood or metal box, or individual metal boxes, with separate compartments for each type and size of extra materials listed above.
 5. Toilet Seats: Equal to 5 percent of amount of each type installed.

1.8 REGULATORY REQUIREMENTS

- A. A.Products Requiring Electrical Connection: Listed and classified by Underwriters Laboratories Inc., as suitable for the purpose specified and indicated.
- B. Maximum fixture flow rates shall conform with the [International Plumbing Code](#), Section 604.4 as follows:
1. Lavatory, private – 2.2 gpm at 60 psi
 2. Lavatory, public (metering) – 0.25 gpm gal. per cycle. At 60 psi
 3. Lavatory, public – 0.25 gpm at 60 psi
 4. Shower head – 2.5 gpm at 80 psi
 5. Sink faucet – 2.2 gpm at 60 psi
 6. Urinal – 1.0 gal. per flush.
 7. Water Closet – 1.6 gal. per flush.

PART 2 - PRODUCTS

2.1 LAVATORY FAUCETS

- A. Lavatory Faucets: as specified on contract drawings.

2.2 FLUSHOMETERS: as specified on contract drawings.

2.3 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Engineered Brass Co.
 - b. Insul-Tect Products Co.; a Subsidiary of MVG Molded Products.
 - c. McGuire Manufacturing Co., Inc.
 - d. Plumberex Specialty Products Inc.
 - e. TCI Products.
 - f. TRUEBRO, Inc.
 - g. Zurn Plumbing Products Group; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. TRUEBRO, Inc.
2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

2.4 FIXTURE SUPPORTS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Josam Company.
2. Smith, Jay R. Mfg. Co.
3. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
4. Zurn Plumbing Products Group; Specification Drainage Operation.

B. Water-Closet Supports:

1. Description: Combination carrier designed for accessible or standard mounting height of wall-mounting, water-closet-type fixture. Include single or double, vertical or horizontal, hub-and-spigot or hubless waste fitting as required for piping arrangement; faceplates; couplings with gaskets; feet; and fixture bolts and hardware matching fixture. Include additional extension coupling, faceplate, and feet for installation in wide pipe space.
2. Support shall be Extra Heavy Duty, rated for 750 lbs.

C. Urinal Supports:

1. Description: Type I, urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture for wall-mounting, urinal-type fixture. Include steel uprights with feet.
2. Accessible-Fixture Support: Include rectangular steel uprights.

D. Lavatory Supports (for wall-hung lav.):

1. Description: Type II, lavatory carrier with concealed arms and tie rod for wall-mounting, lavatory-type fixture. Include steel uprights with feet.
2. Accessible-Fixture Support: Include rectangular steel uprights.

2.5 WATER CLOSETS

A. Water Closets:

1. Refer to Plumbing fixture schedule on contract drawings model as indicated or a comparable product by one of the following:
 - a. Crane Plumbing, L.L.C./Fiat Products.
 - b. Eljer.
 - c. Kohler Co.
 - d. TOTO USA, Inc.

2.6 URINALS

A. Urinals:

1. Refer to Plumbing fixture schedule on contract drawings model as indicated or a comparable product by one of the following:
 - a. Crane Plumbing, L.L.C./Fiat Products.
 - b. Kohler Co.
 - c. Toto USA, Inc.
2. Description: Refer to plumbing fixture schedule on contract drawings.

2.7 LAVATORIES

A. Wall Hung Lavatories:

1. Refer to Plumbing fixture schedule on contract drawings model as indicated or a comparable product by one of the following:
 - a. Eljer.
 - b. Kohler
 - c. Crane Plumbing, L.L.C./Fiat Products.
 - d. Toto USA, Inc.
2. Description: Refer to plumbing fixture schedule on contract drawings.

- B. Countertop Lavatories: Refer to plumbing fixtures schedule on contract drawings.
1. Refer to Plumbing fixture schedule on contract drawings model as indicated or a comparable product by one of the following:
 - a. Eljer.
 - b. Kohler
 - c. Crane Plumbing, L.L.C./Fiat Products.
 - d. Toto USA, Inc.
 2. Refer to architectural specifications for sink and matching solid surface countertop.
 3. The plumbing contractor shall provide the countertop mounted faucet, and all required supplies, drainage piping, drain grid, and trap.
- C. Accessories:
1. All except Pedestal Lav Chrome plated 17 gage brass P-trap with clean-out plug and arm with escutcheon.
 2. Offset waste with perforated plug and strainer.
 3. Wheel handle stops.
 4. Flexible supplies.
 5. Cover piping at handicapped locations with "Lav Guard" by Truebro. Refer to architectural drawings for all ADA locations and designations.

2.8 ICE BASINS

- A. Square Service Basins:
1. Refer to Plumbing fixture schedule on contract drawings model as indicated or a comparable product by one of the following:
 - a. Acorn Engineering Company.
 - b. Florestone Products Co., Inc.
 - c. Precast Terrazzo Enterprises, Inc.
 - d. Stern-Williams Co., Inc.
 2. Description: Flush-to-wall, floor-mounting, precast fixture with rim guard.
 - a. Shape: Square, 24x24 inches.
 - b. Height: 10 inches.
 - c. Tiling Flange: On two sides.
 - d. Rim Guard: On front top surfaces.
 3. Faucet: Fiat model 830-AA wall mounted service faucet with vacuum breaker, adjustable wall brace, pail hook, and 3/4" hose threads at spout outlet. 4-arm handles on 8" centers.
 4. Accessories
 - a. Drain model #302. Dome strainer with lint basket and NPS 2 outlet.
 - b. Model 889CC - Mop Bracket.
 - c. Model 823AA - 2'-6" length of 5/8" rubber hose with female coupling and Fiat's hose bracket.
 - d. Model MSG-2424 Stainless Steel Wall Guards. Mount to adjacent walls

2.9 LAUNDRY TUB

A. Laundry Tub:

1. **Basis-of-Design Product:** Subject to compliance with requirements, provide Swanstone model SF-1F Floor Standing laundry tray, or comparable product by one of the following:
 - a. Crane Plumbing, L.L.C.
 - b. Florestone Products Co., Inc.
 - c. Mustee, E. L. & Sons, Inc.
 - d. Zurn Industries, LLC.
2. Fixture:
 - a. Standard: IAPMO/ANSI Z124.6.
 - b. Style: Flat-rim ledge.
 - c. Material: cast polymer.
 - d. Nominal Size: 20 by 24 inches.
 - e. Color: White.
 - f. Mounting: Freestanding on manufacturer's angular steel legs.
3. Faucet:
4. Supply Fittings: Comply with requirements in "Supply Fittings" Article.
5. Grid with NPS 1-1/2 tailpiece and twist drain. Provide cast-brass P-trap, piping to wall, and wall escutcheon.

2.10 KITCHEN SINK

- A. Refer to Plumbing fixture schedule on contract drawings model as indicated or a comparable product by one of the following:
1. Crane Fiat
 2. American Standard.
 3. Kohler
 4. Bradley
- B. Accessories:
1. Chrome plated 17 gage brass P-trap with clean-out plug and arm with escutcheon.
 2. Offset waste with perforated plug and strainer.
 3. Wheel handle stops.
 4. Flexible supplies.

2.11 STALL SHOWER

- A. Walls, doors, and base as specified in Division 11 shall be furnished and installed by the general contractor. Supply and waste piping shall be brought to point of contact by the plumbing contractor and connected.

- B. Faucet & Trim: refer to fixture schedule. Provide temperature and pressure balancing shower control valve.

2.12 BATHTUB WITH SHOWER

- A. Faucet & Trim: refer to fixture schedule. Provide temperature and pressure balancing shower control valve.

2.13 JANITOR'S SINK

- A. Refer to plumbing schedule for fixture specification .
- B. Trim Provide Jay R. Smith adjustable, cast-iron trap, model 9110, 2" outlet, with chrome plated strainer and cleanout plug. vacuum breaker spout, integral 3/4" hose threaded outlet, and pail hook and wall brace.

2.14 WASHING MACHINE OUTLET BOX

- A. Reversible 20 gage steel washing machine outlet box. With 2" drain opening, minimum 10'x8" opening with wall flange or screw on face plate, and integral support brackets. Provide lever handle ball valves for HW and CW, shut off with threaded hose outlet connection.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing fixture installation.
- B. Examine cabinets, counters, floors, and walls for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 GENERAL

- A. Fixtures complete with required trim, including but not limited to: Supports, faucets, supplies, stop valves, 17 gauge waste tailpieces, traps, seats, flushometer, vacuum breaker, bolts, gaskets, chrome plated escutcheons, cast brass floor flange and bolt caps. All screws vandelproof pattern.
- B. Exposed metal trim and roughing shall be chrome plated nickel brass. Chrome plated cast brass 'p' traps with screw plug cleanout, slip-joint inlet and female cast swivel threaded elbow outlet.

Chrome plated brass nipple to wall with chrome plated escutcheon. Swing spouts shall have 140° swing limit stops.

- C. Support wall hung fixtures securely on approved commercial grade carriers as manufactured by Jay R. Smith, Josam, or Zurn.
- D. Wall hung lavatories, except as specifically noted otherwise, shall be supported on concealed chair carriers, single or double as required, with steel uprights, adjustable concealed arms and sleeves, alignment truss, and block bases. Carrier arms shall be provided with leveling device.
- E. Provide chrome plated traps, nipples, stop valves, and supplies for fixtures supplied by other sections.

3.3 INSTALLATION

- A. Assemble plumbing fixtures, trim, fittings, and other components according to manufacturers' written instructions.
- B. Install off-floor supports, affixed to building substrate, for wall-mounting fixtures.
 - 1. Use carrier supports with waste fitting and seal for back-outlet fixtures.
 - 2. Use carrier supports without waste fitting for fixtures with tubular waste piping.
 - 3. Use chair-type carrier supports with rectangular steel uprights for accessible fixtures.
- C. Install back-outlet, wall-mounting fixtures onto waste fitting seals and attach to supports.
- D. Install wall-mounting fixtures with tubular waste piping attached to supports.
- E. Install floor-mounting, back-outlet water closets attached to building floor substrate and wall bracket and onto waste fitting seals.
- F. Install counter-mounting fixtures in and attached to casework.
- G. Install fixtures level and plumb according to roughing-in drawings.
- H. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.
 - 1. Exception: Use ball, gate, or globe valves if supply stops are not specified with fixture. Valves are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- I. Install trap and tubular waste piping on drain outlet of each fixture to be directly connected to sanitary drainage system.
- J. Install tubular waste piping on drain outlet of each fixture to be indirectly connected to drainage system.
- K. Install flushometer valves for accessible water closets and urinals with handle mounted on wide side of compartment. Install other actuators in locations that are easy for people with disabilities to reach.

- L. Install toilet seats on water closets.
- M. Install faucet-spout fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- N. Install water-supply flow-control fittings with specified flow rates in fixture supplies at stop valves.
- O. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- P. Install traps on fixture outlets.
 - 1. Exception: Omit trap on fixtures with integral traps.
 - 2. Exception: Omit trap on indirect wastes, unless otherwise indicated.
- Q. Install escutcheons at piping wall ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings. Escutcheons are specified in Division 22 Section "Escutcheons for Plumbing Piping."
- R. Seal joints between fixtures and walls, floors, and countertops using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section "Joint Sealants."

3.4 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
- E. Connection to appliances not provided in this section or by this contractor. Provide gas, and hot and cold water, and drain connections to appliances of the size indicated in the fixture schedule. Provide gas and water shut valves at all connections. Provide flexible gas pipe to gas burning appliances. Provide flexible water hoses to laundry machines with threaded connections. Provide flexible drain lines from all laundry machine to point of discharge in Laundry tray or wall box.
 - 1. Dishwasher
 - 2. Refrigerator
 - 3. Stove/ ovens/ cook top
 - 4. Laundry machine
 - 5. Dryers