

SECTION 220500 - COMMON WORK RESULTS FOR PLUMBING

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following:

1. Piping materials and installation instructions common to most piping systems.
2. Transition fittings.
3. Dielectric fittings.
4. Mechanical sleeve seals.
5. Sleeves.
6. Escutcheons.
7. Grout.
8. Equipment installation requirements common to equipment sections.
9. Painting and finishing.
10. Concrete bases.
11. Supports and anchorages.

1.2 DEFINITIONS

- A. Finished Spaces: Spaces other than mechanical and electrical equipment rooms, furred spaces, pipe chases, unheated spaces immediately below roof, spaces above ceilings, unexcavated spaces, crawlspace, and tunnels.
- B. Exposed, Interior Installations: Exposed to view indoors. Examples include finished occupied spaces and mechanical equipment rooms.
- C. Exposed, Exterior Installations: Exposed to view outdoors or subject to outdoor ambient temperatures and weather conditions. Examples include rooftop locations.
- D. Concealed, Interior Installations: Concealed from view and protected from physical contact by building occupants. Examples include above ceilings and in chases.
- E. Concealed, Exterior Installations: Concealed from view and protected from weather conditions and physical contact by building occupants but subject to outdoor ambient temperatures. Examples include installations within unheated shelters.
- F. The following are industry abbreviations for plastic materials:
1. ABS: Acrylonitrile-butadiene-styrene plastic.
 2. CPVC: Chlorinated polyvinyl chloride plastic.
 3. PE: Polyethylene plastic.
 4. PVC: Polyvinyl chloride plastic.

G. The following are industry abbreviations for rubber materials:

1. FPDM: Ethylene-propylene-diene terpolymer rubber.
2. NBR: Acrylonitrile-butadiene rubber.

1.3 SUBMITTALS

A. Product Data: For the following:

1. Transition fittings.
2. Dielectric fittings.
3. Mechanical sleeve seals.
4. Escutcheons.

B. Welding certificates.

1.4 QUALITY ASSURANCE

A. Steel Support Welding: Qualify processes and operators according to AWS D1.1, "Structural Welding Code--Steel."

B. Steel Pipe Welding: Qualify processes and operators according to ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."

1. Comply with provisions in ASME B31 Series, "Code for Pressure Piping."
2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

C. Electrical Characteristics for Plumbing Equipment: Equipment of higher electrical characteristics may be furnished provided such proposed equipment is approved in writing and connecting electrical services, circuit breakers, and conduit sizes are appropriately modified. If minimum energy ratings or efficiencies are specified, equipment shall comply with requirements.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Deliver pipes and tubes with factory-applied end caps. Maintain end caps through shipping, storage, and handling to prevent pipe end damage and to prevent entrance of dirt, debris, and moisture.

B. Store plastic pipes protected from direct sunlight. Support to prevent sagging and bending.

1.6 COORDINATION

A. Arrange for pipe spaces, chases, slots, and openings in building structure during progress of construction, to allow for plumbing installations.

- B. Coordinate installation of required supporting devices and set sleeves in poured-in-place concrete and other structural components as they are constructed.
- C. Coordinate requirements for access panels and doors for plumbing items requiring access that are concealed behind finished surfaces. Access panels and doors are specified in Division 08 Section "Access Doors and Frames."

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the manufacturers specified.
 - 2. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

2.2 PIPE, TUBE, AND FITTINGS

- A. Refer to individual Division 22 piping Sections for pipe, tube, and fitting materials and joining methods.
- B. Pipe Threads: ASME B1.20.1 for factory-threaded pipe and pipe fittings.

2.3 JOINING MATERIALS

- A. Refer to individual Division 22 piping Sections for special joining materials not listed below.
- B. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 - 1. ASME B16.21, nonmetallic, flat, asbestos-free, 1/8-inch (3.2-mm) maximum thickness unless thickness or specific material is indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
 - 2. AWWA C110, rubber, flat face, 1/8 inch (3.2 mm) thick, unless otherwise indicated; and full-face or ring type, unless otherwise indicated.
- C. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- D. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer, unless otherwise indicated.

- E. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- F. Brazing Filler Metals: AWS A5.8, BCuP Series, copper-phosphorus alloys for general-duty brazing, unless otherwise indicated; and AWS A5.8, BAgl, silver alloy for refrigerant piping, unless otherwise indicated.
- G. Welding Filler Metals: Comply with AWS D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.

2.4 TRANSITION FITTINGS

- A. AWWA Transition Couplings: Same size as, and with pressure rating at least equal to and with ends compatible with, piping to be joined.
 - 1. Manufacturers:
 - a. Cascade Waterworks Mfg. Co.
 - b. Dresser Industries, Inc.; DMD Div.
 - c. Ford Meter Box Company, Incorporated (The); Pipe Products Div.
 - d. JCM Industries.
 - e. Smith-Blair, Inc.
 - f. Viking Johnson.
 - 2. Underground Piping NPS 1-1/2 (DN 40) and Smaller: Manufactured fitting or coupling.
 - 3. Underground Piping NPS 2 (DN 50) and Larger: AWWA C219, metal sleeve-type coupling.
 - 4. Aboveground Pressure Piping: Pipe fitting.

2.5 DIELECTRIC FITTINGS

- A. Description: Combination fitting of copper alloy and ferrous materials with threaded, solder-joint, plain, or weld-neck end connections that match piping system materials.
- B. Insulating Material: Suitable for system fluid, pressure, and temperature.
- C. Dielectric Unions: Factory-fabricated, union assembly, for 250-psig (1725-kPa) minimum working pressure at 180 deg F (82 deg C).
 - 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Eclipse, Inc.

- d. Epcos Sales, Inc.
 - e. Hart Industries, International, Inc.
 - f. Watts Industries, Inc.; Water Products Div.
 - g. Zurn Industries, Inc.; Wilkins Div.
- D. Dielectric Flanges: Factory-fabricated, companion-flange assembly, for 150- or 300-psig (1035- or 2070-kPa) minimum working pressure as required to suit system pressures.
- 1. Manufacturers:
 - a. Capitol Manufacturing Co.
 - b. Central Plastics Company.
 - c. Epcos Sales, Inc.
 - d. Watts Industries, Inc.; Water Products Div.
- E. Dielectric-Flange Kits: Companion-flange assembly for field assembly. Include flanges, full-face- or ring-type neoprene or phenolic gasket, phenolic or polyethylene bolt sleeves, phenolic washers, and steel backing washers.
- 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Separate companion flanges and steel bolts and nuts shall have 150- or 300-psig (1035- or 2070-kPa) minimum working pressure where required to suit system pressures.
- F. Dielectric Couplings: Galvanized-steel coupling with inert and noncorrosive, thermoplastic lining; threaded ends; and 300-psig (2070-kPa) minimum working pressure at 225 deg F (107 deg C).
- 1. Manufacturers:
 - a. Calpico, Inc.
 - b. Lochinvar Corp.
- G. Dielectric Nipples: Electroplated steel nipple with inert and noncorrosive, thermoplastic lining; plain, threaded, or grooved ends; and 300-psig (2070-kPa) minimum working pressure at 225 deg F (107 deg C).
- 1. Manufacturers:
 - a. Perfection Corp.
 - b. Precision Plumbing Products, Inc.
 - c. Sioux Chief Manufacturing Co., Inc.
 - d. Victaulic Co. of America.

2.6 MECHANICAL SLEEVE SEALS

- A. Description: Modular sealing element unit, designed for field assembly, to fill annular space between pipe and sleeve.
 - 1. Manufacturers:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Metraflex Co.
 - d. Pipeline Seal and Insulator, Inc.
 - 2. Sealing Elements: [EPDM] [NBR] interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 3. Pressure Plates: [Carbon steel] [Stainless steel]. Include two for each sealing element.
 - 4. Connecting Bolts and Nuts: [Carbon steel with corrosion-resistant coating] [Stainless steel] of length required to secure pressure plates to sealing elements. Include one for each sealing element.

2.7 SLEEVES

- A. Galvanized-Steel Sheet: 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint.
- B. Steel Pipe: ASTM A 53, Type F, Grade B, Schedule 40, galvanized, plain ends.
- C. Cast Iron: Cast or fabricated "wall pipe" equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop, unless otherwise indicated.
- D. Stack Sleeve Fittings: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring and bolts and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with set screws.
- E.

2.8 ESCUTCHEONS

- A. Description: Manufactured wall and ceiling escutcheons and floor plates, with an ID to closely fit around pipe, tube, and insulation of insulated piping and an OD that completely covers opening.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with polished chrome-plated finish.
- C. One-Piece, Cast-Brass Type: With set screw.
 - 1. Finish: Polished chrome-plated

- D. Split-Casting, Cast-Brass Type: With concealed hinge and set screw.
 - 1. Finish: [Polished chrome-plated and rough brass].
- E. One-Piece, Stamped-Steel Type: With [set screw or spring clips] and chrome-plated finish.
- F. Split-Plate, Stamped-Steel Type: With concealed hinge, set screw or spring clips, and chrome-plated finish.
- G. One-Piece, Floor-Plate Type: Cast-iron floor plate.
- H. Split-Casting, Floor-Plate Type: Cast brass with concealed hinge and set screw.

2.9 GROUT

- A. Description: ASTM C 1107, Grade B, nonshrink and nonmetallic, dry hydraulic-cement grout.
 - 1. Characteristics: Post-hardening, volume-adjusting, nonstaining, noncorrosive, nongaseous, and recommended for interior and exterior applications.
 - 2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
 - 3. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 PIPING SYSTEMS - COMMON REQUIREMENTS

- A. Install piping according to the following requirements and Division 22 Sections specifying piping systems.
- B. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- C. Install piping in concealed locations, unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping to permit valve servicing.
- G. Install piping at indicated slopes.
- H. Install piping free of sags and bends.

- I. Install fittings for changes in direction and branch connections.
- J. Install piping to allow application of insulation.
- K. Select system components with pressure rating equal to or greater than system operating pressure.
- L. Install escutcheons for penetrations of walls, ceilings, and floors according to the following:
 - I. New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type with spring clips.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: [One-piece or split-casting], cast-brass type with polished chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: [One-piece, stamped-steel type or split-plate, stamped-steel type with concealed hinge] and set screw.
 - h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with [polished chrome-plated] finish.
 - i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type with concealed or exposed-rivet hinge and [set screw or spring clips].
 - j. Bare Piping in Equipment Rooms: One-piece, cast-brass type.
 - k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type with [set screw or spring clips].
 - l. Bare Piping at Floor Penetrations in Equipment Rooms: One-piece, floor-plate type.
- M. Sleeves are not required for core-drilled holes.
- N. Permanent sleeves are not required for holes formed by removable PE sleeves.
- O. Install sleeves for pipes passing through concrete and masonry walls and concrete floor and roof slabs.
- P. Install sleeves for pipes passing through concrete and masonry walls, gypsum-board partitions, and concrete floor and roof slabs.
 - I. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches (50 mm) above finished floor level. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.

2. Install sleeves in new walls and slabs as new walls and slabs are constructed.
 3. Install sleeves that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation. Use the following sleeve materials:
 - a. Steel Pipe Sleeves: For pipes smaller than NPS 6 (DN 150).
 - b. Steel Sheet Sleeves: For pipes NPS 6 (DN 150) and larger, penetrating gypsum-board partitions.
 - c. Stack Sleeve Fittings: For pipes penetrating floors with membrane waterproofing. Secure flashing between clamping flanges. Install section of cast-iron soil pipe to extend sleeve to 2 inches (50 mm) above finished floor level. Refer to Division 07 Section "Sheet Metal Flashing and Trim" for flashing.
 - 1) Seal space outside of sleeve fittings with grout.
 4. Except for underground wall penetrations, seal annular space between sleeve and pipe or pipe insulation, using joint sealants appropriate for size, depth, and location of joint. Refer to Division 07 Section "Joint Sealants" for materials and installation.
- Q. Aboveground, Exterior-Wall Pipe Penetrations: Seal penetrations using sleeves and mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Install steel pipe for sleeves smaller than 6 inches (150 mm) in diameter.
 2. Install cast-iron "wall pipes" for sleeves 6 inches (150 mm) and larger in diameter.
 3. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- R. Underground, Exterior-Wall Pipe Penetrations: Install cast-iron "wall pipes" for sleeves. Seal pipe penetrations using mechanical sleeve seals. Select sleeve size to allow for 1-inch (25-mm) annular clear space between pipe and sleeve for installing mechanical sleeve seals.
1. Mechanical Sleeve Seal Installation: Select type and number of sealing elements required for pipe material and size. Position pipe in center of sleeve. Assemble mechanical sleeve seals and install in annular space between pipe and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make watertight seal.
- S. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Refer to Division 07 Section "Penetration Firestopping" for materials.
- T. Verify final equipment locations for roughing-in.
- U. Refer to equipment specifications in other Sections of these Specifications for roughing-in requirements.

3.2 PIPING JOINT CONSTRUCTION

- A. Join pipe and fittings according to the following requirements and Division 22 Sections specifying piping systems.
- B. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- C. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- D. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8.
- F. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Welded Joints: Construct joints according to AWS D10.12, using qualified processes and welding operators according to Part 1 "Quality Assurance" Article.
- H. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.3 PIPING CONNECTIONS

- A. Make connections according to the following, unless otherwise indicated:
 - 1. Install unions, in piping NPS 2 (DN 50) and smaller, adjacent to each valve and at final connection to each piece of equipment.
 - 2. Install flanges, in piping NPS 2-1/2 (DN 65) and larger, adjacent to flanged valves and at final connection to each piece of equipment.
 - 3. Dry Piping Systems: Install dielectric unions and flanges to connect piping materials of dissimilar metals.
 - 4. Wet Piping Systems: Install dielectric coupling and nipple fittings to connect piping materials of dissimilar metals.

3.4 EQUIPMENT INSTALLATION - COMMON REQUIREMENTS

- A. Install equipment to allow maximum possible headroom unless specific mounting heights are not indicated.
- B. Install equipment level and plumb, parallel and perpendicular to other building systems and components in exposed interior spaces, unless otherwise indicated.
- C. Install plumbing equipment to facilitate service, maintenance, and repair or replacement of components. Connect equipment for ease of disconnecting, with minimum interference to other installations. Extend grease fittings to accessible locations.
- D. Install equipment to allow right of way for piping installed at required slope.

3.5 PAINTING

- A. Painting of plumbing systems, equipment, and components is specified in Division 09 Sections "Interior Painting" and "Exterior Painting."
- B. Damage and Touchup: Repair marred and damaged factory-painted finishes with materials and procedures to match original factory finish.

3.6 CONCRETE BASES

- A. Concrete Bases: Anchor equipment to concrete base according to equipment manufacturer's written instructions and according to seismic codes at Project.
 - 1. Construct concrete bases of dimensions indicated, but not less than 4 inches (100 mm) larger in both directions than supported unit.
 - 2. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of the base.
 - 3. Install epoxy-coated anchor bolts for supported equipment that extend through concrete base, and anchor into structural concrete floor.
 - 4. Place and secure anchorage devices. Use supported equipment manufacturer's setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 5. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 6. Install anchor bolts according to anchor-bolt manufacturer's written instructions.
 - 7. Use [4000-psi (20.7-MPa)], 28-day compressive-strength concrete and reinforcement as specified in Division 03 Section "Cast-in-Place Concrete."

3.7 ERECTION OF METAL SUPPORTS AND ANCHORAGES

- A. Refer to Division 05 Section "Metal Fabrications" for structural steel.
- B. Cut, fit, and place miscellaneous metal supports accurately in location, alignment, and elevation to support and anchor plumbing materials and equipment.

- C. Field Welding: Comply with AWS D1.1.

3.8 ERECTION OF WOOD SUPPORTS AND ANCHORAGES

- A. Cut, fit, and place wood grounds, nailers, blocking, and anchorages to support, and anchor plumbing materials and equipment.
- B. Select fastener sizes that will not penetrate members if opposite side will be exposed to view or will receive finish materials. Tighten connections between members. Install fasteners without splitting wood members.
- C. Attach to substrates as required to support applied loads.

3.9 GROUTING

- A. Mix and install grout for plumbing equipment base bearing surfaces, pump and other equipment base plates, and anchors.
- B. Clean surfaces that will come into contact with grout.
- C. Provide forms as required for placement of grout.
- D. Avoid air entrapment during placement of grout.
- E. Place grout, completely filling equipment bases.
- F. Place grout on concrete bases and provide smooth bearing surface for equipment.
- G. Place grout around anchors.
- H. Cure placed grout.

END OF SECTION 220500

SECTION 220516 - EXPANSION FITTINGS AND LOOPS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Flexible-hose packless expansion joints.
2. Metal-bellows packless expansion joints.
3. Rubber packless expansion joints.
4. Grooved-joint expansion joints.
5. Pipe loops and swing connections.
6. Alignment guides and anchors.

1.2 PERFORMANCE REQUIREMENTS

- A. Compatibility: Products shall be suitable for piping service fluids, materials, working pressures, and temperatures.
- B. Capability: Products to absorb 200 percent of maximum axial movement between anchors.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Delegated-Design Submittal: For each anchor and alignment guide indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Design Calculations: Calculate requirements for thermal expansion of piping systems and for selecting and designing expansion joints, loops, and swing connections.
 2. Anchor Details: Detail fabrication of each anchor indicated. Show dimensions and methods of assembly and attachment to building structure.
 3. Alignment Guide Details: Detail field assembly and attachment to building structure.
 4. Schedule: Indicate type, manufacturer's number, size, material, pressure rating, end connections, and location for each expansion joint.
- C. Welding certificates.
- D. Product Certificates: For each type of expansion joint, from manufacturer.
- E. Maintenance Data: For expansion joints to include in maintenance manuals.

1.4 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:

1. AWS D1.1/D1.1M, "Structural Welding Code - Steel."
2. ASME Boiler and Pressure Vessel Code: Section IX.

PART 2 - PRODUCTS

2.1 PACKLESS EXPANSION JOINTS

A. Flexible-Hose Packless Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Flex-Hose Co., Inc.
 - b. Flexcraft Industries.
 - c. Flex Pression Ltd.
 - d. Metraflex, Inc.
 - e. Unisource Manufacturing, Inc.
2. Description: Manufactured assembly with inlet and outlet elbow fittings and two flexible-metal-hose legs joined by long-radius, 180-degree return bend or center section of flexible hose.
3. Flexible Hose: Corrugated-metal inner hoses and braided outer sheaths.
4. Expansion Joints for Copper Tubing NPS 2 (DN 50) and Smaller: Copper-alloy fittings with solder-joint end connections.
 - a. Bronze hoses and single-braid bronze sheaths with 450 psig at 70 deg F (3100 kPa at 21 deg C) and 340 psig at 450 deg F (2340 kPa at 232 deg C) ratings.
 - b. Bronze hoses and double-braid bronze sheaths with 700 psig at 70 deg F (4830 kPa at 21 deg C) and 500 psig at 450 deg F (3450 kPa at 232 deg C) ratings.
5. Expansion Joints for Copper Tubing NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Copper-alloy fittings with threaded end connections.
 - a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 300 psig at 70 deg F (2070 kPa at 21 deg C) and 225 psig at 450 deg F (1550 kPa at 232 deg C) ratings.
 - b. Stainless-steel hoses and double-braid, stainless-steel sheaths with 420 psig at 70 deg F (2890 kPa at 21 deg C) and 315 psig at 450 deg F (2170 kPa at 232 deg C) ratings.
6. Expansion Joints for Steel Piping NPS 2 (DN 50) and Smaller: Stainless-steel fittings with threaded end connections.

- a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 450 psig at 70 deg F (3100 kPa at 21 deg C) and 325 psig at 600 deg F (2250 kPa at 315 deg C) ratings.
 - b. Stainless-steel hoses and double-braid, stainless-steel sheaths with 700 psig at 70 deg F (4830 kPa at 21 deg C) and 515 psig at 600 deg F (3550 kPa at 315 deg C) ratings.
7. Expansion Joints for Steel Piping NPS 2-1/2 to NPS 6 (DN 65 to DN 150): Stainless-steel fittings with flanged end connections.
 - a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 200 psig at 70 deg F (1380 kPa at 21 deg C) and 145 psig at 600 deg F (1000 kPa at 315 deg C) ratings.
 - b. Stainless-steel hoses and double-braid, stainless-steel sheaths with 275 psig at 70 deg F (1900 kPa at 21 deg C) and 200 psig at 600 deg F (1380 kPa at 315 deg C) ratings.
8. Expansion Joints for Steel Piping NPS 8 to NPS 12 (DN 200 to DN 300): Stainless-steel fittings with flanged end connections.
 - a. Stainless-steel hoses and single-braid, stainless-steel sheaths with 125 psig at 70 deg F (860 kPa at 21 deg C) and 90 psig at 600 deg F (625 kPa at 315 deg C) ratings.
 - b. Stainless-steel hoses and double-braid, stainless-steel sheaths with 165 psig at 70 deg F (1130 kPa at 21 deg C) and 120 psig at 600 deg F (830 kPa at 315 deg C) ratings.

B. Metal-Bellows Packless Expansion Joints:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Adscio Manufacturing LLC.
 - b. American BOA, Inc.
 - c. Badger Industries, Inc.
 - d. Expansion Joint Systems, Inc.
 - e. Flex-Hose Co., Inc.
 - f. Flexicraft Industries.
 - g. Flex Pression Ltd.
 - h. Flex-Weld, Inc.
 - i. Flo Fab inc.
 - j. Hyspan Precision Products, Inc.
 - k. Metraflex, Inc.
 - l. Proco Products, Inc.
 - m. Senior Flexonics Pathway.
 - n. Tozen Corporation.
 - o. Unaflex.
 - p. Unisource Manufacturing, Inc.
 - q. Universal Metal Hose; a subsidiary of Hyspan Precision Products, Inc.

- r. U.S. Bellows, Inc.
 - s. WahlcoMetroflex.
- 2. Standards: ASTM F 1120 and EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."
 - 3. Type: Circular, corrugated bellows with external tie rods.
 - 4. Minimum Pressure Rating: 175 psig (1200 kPa) unless otherwise indicated.
 - 5. Configuration: Single joint with base and double joint with base class(es) unless otherwise indicated.
 - 6. Expansion Joints for Copper Tubing: Single- or multiply phosphor-bronze bellows, copper pipe ends, and brass shrouds.
 - a. End Connections for Copper Tubing NPS 2 (DN 50) and Smaller: Solder joint or threaded.
 - b. End Connections for Copper Tubing NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Solder joint or threaded.
 - c. End Connections for Copper Tubing NPS 5 (DN 125) and Larger: Flanged.

C. Rubber Packless Expansion Joints:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Amber/Booth Company, Inc.; a div. of Vibration Isolation Products of Texas, Inc.
 - b. Flex-Hose Co., Inc.
 - c. Flexicraft Industries.
 - d. Flex-Weld, Inc.
 - e. Garlock Sealing Technologies.
 - f. General Rubber Corporation.
 - g. Mason Industries, Inc.; Mercer Rubber Co.
 - h. Metraflex, Inc.
 - i. Proco Products, Inc.
 - j. Red Valve Company, Inc.
 - k. Tozen Corporation.
 - l. Unatlex.
 - m. Unisource Manufacturing, Inc.
- 2. Standards: ASTM F 1123 and FSA's "Technical Handbook: Non-Metallic Expansion Joints and Flexible Pipe Connectors."
- 3. Material: Fabric-reinforced rubber complying with FSA-NMEJ-703.
- 4. Arch Type: Single or multiple arches with external control rods.
- 5. Spherical Type: Single or multiple spheres with external control rods.
- 6. Minimum Pressure Rating for NPS 1-1/2 to NPS 4 (DN 40 to DN 100): 150 psig (1035 kPa) at 220 deg F (104 deg C).
- 7. Minimum Pressure Rating for NPS 5 and NPS 6 (DN 125 and DN 150): 140 psig (966 kPa) at 200 deg F (93 deg C).
- 8. Minimum Pressure Rating for NPS 8 to NPS 12 (DN 200 to DN 300): 140 psig (966 kPa) at 180 deg F (82 deg C).
- 9. Material for Fluids Containing Acids, Alkalies, or Chemicals: BR, CSM, or EPDM.

10. Material for Fluids Containing Gas, Hydrocarbons, or Oil: Buna-N or CR.
11. Material for Water: BR, Buna-N, CR, CSM, EPDM, or NR.
12. End Connections: Full-faced, integral steel flanges with steel retaining rings.

2.2 GROOVED-JOINT EXPANSION JOINTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Anvil International, Inc.
 2. Shurjoint Piping Products.
 3. Victaulic Company.
- C. Description: Factory-assembled expansion joint made of several grooved-end pipe nipples, couplings, and grooved joints.
- D. Standard: AWWA C606, for grooved joints.
- E. Nipples: Galvanized, ASTM A 53/A 53M, Schedule 40, Type E or S, steel pipe with grooved ends.
- F. Couplings: Five, Seven, 10, or 12, flexible type for steel-pipe dimensions. Include ferrous housing sections, Buna-N gasket suitable for diluted acid, alkaline fluids, and cold and hot water, EPDM gasket suitable for cold and hot water, and bolts and nuts.

2.3 ALIGNMENT GUIDES AND ANCHORS

- A. Alignment Guides:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Adscro Manufacturing LLC.
 - b. Advanced Thermal Systems, Inc.
 - c. Flex-Hose Co., Inc.
 - d. Flexicraft Industries.
 - e. Flex-Weld, Inc.
 - f. Hyspan Precision Products, Inc.
 - g. Metraflex, Inc.
 - h. Senior Flexonics Pathway.
 - i. Unisource Manufacturing, Inc.
 - j. U.S. Bellows, Inc.

2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding spider for bolting to pipe.

B. Anchor Materials:

1. Steel Shapes and Plates: ASTM A 36/A 36M.
2. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.
3. Washers: ASTM F 844, steel, plain, flat washers.
4. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Stud: Threaded, zinc-coated carbon steel.
 - b. Expansion Plug: Zinc-coated steel.
 - c. Washer and Nut: Zinc-coated steel.
5. Chemical Fasteners: Insert-type-stud, bonding-system anchor for use with hardened portland cement concrete, with tension and shear capacities appropriate for application.
 - a. Bonding Material: ASTM C 881/C 881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - b. Stud: ASTM A 307, zinc-coated carbon steel with continuous thread on stud unless otherwise indicated.
 - c. Washer and Nut: Zinc-coated steel.

PART 3 - EXECUTION

3.1 EXPANSION-JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.
- B. Install metal-bellows expansion joints according to EJMA's "Standards of the Expansion Joint Manufacturers Association, Inc."
- C. Install rubber packless expansion joints according to FSA-NMEI-702.
- D. Install grooved-joint expansion joints to grooved-end steel piping

3.2 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.
- B. Connect risers and branch connections to mains with at least five pipe fittings including tee in main.

- C. Connect risers and branch connections to terminal units with at least four pipe fittings including tee in riser.
- D. Connect mains and branch connections to terminal units with at least four pipe fittings including tee in main.

3.3 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install two guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint not more than four pipe diameters from expansion joint.
- C. Attach guides to pipe and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Black-Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 2. Anchor Attachment to Galvanized-Steel Pipe: Attach with pipe hangers. Use MSS SP-69, Type 42, riser clamp welded to anchor.
 - 3. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24, U-bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION 220516

SECTION 220517 - SLEEVES AND SLEEVE SEALS FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral waterstop unless otherwise indicated.
- B. Galvanized-Steel Wall Pipes: ASTM A 53/A 53M, Schedule 40, with plain ends and welded steel collar; zinc coated.
- C. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.
- D. PVC-Pipe Sleeves: ASTM D 1785, Schedule 40.
- E. Galvanized-Steel-Sheet Sleeves: 0.0239-inch (0.6-mm) minimum thickness; round tube closed with welded longitudinal joint.
- F. Molded-PE or -PP Sleeves: Removable, tapered-cup shaped, and smooth outer surface with nailing flange for attaching to wooden forms.

- G. Molded-PVC Sleeves: With nailing flange for attaching to wooden forms.

2.2 STACK-SLEEVE FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Smith, Jay R. Mfg. Co.
 - 2. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
 - 3. <
- B. Description: Manufactured, cast-iron sleeve with integral clamping flange. Include clamping ring, bolts, and nuts for membrane flashing.
 - 1. Underdeck Clamp: Clamping ring with setscrews.

2.3 SLEEVE-SEAL SYSTEMS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Advance Products & Systems, Inc.
 - 2. CALPICO, Inc.
 - 3. Metraflex Company (The).
 - 4. Pipeline Seal and Insulator, Inc.
 - 5. Proco Products, Inc.
 - 6.
- B. Description: Modular sealing-element unit, designed for field assembly, for filling annular space between piping and sleeve.
 - 1. Sealing Elements: EPDM-rubber interlocking links shaped to fit surface of pipe. Include type and number required for pipe material and size of pipe.
 - 2. Pressure Plates: Carbon steel.
 - 3. Connecting Bolts and Nuts: Carbon steel, with corrosion-resistant coating of length required to secure pressure plates to sealing elements.

2.4 SLEEVE-SEAL FITTINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Presealed Systems.

- B. Description: Manufactured plastic, sleeve-type, waterstop assembly made for imbedding in concrete slab or wall. Unit has plastic or rubber waterstop collar with center opening to match piping OD.

2.5 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B. post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. For sleeves that will have sleeve-seal system installed, select sleeves of size large enough to provide 1-inch (25-mm) annular clear space between piping and concrete slabs and walls.
 - 1. Sleeves are not required for core-drilled holes.
- C. Install sleeves in concrete floors, concrete roof slabs, and concrete walls as new slabs and walls are constructed.
 - 1. Permanent sleeves are not required for holes in slabs formed by molded-PE or -PP sleeves.
 - 2. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches (50 mm) above finished floor level.
 - 3. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- D. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - 2. Install sleeves that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation.
 - 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Division 07 Section "Joint Sealants."

- E. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

3.2 STACK-SLEEVE-FITTING INSTALLATION

- A. Install stack-sleeve fittings in new slabs as slabs are constructed.
 - 1. Install fittings that are large enough to provide 1/4-inch (6.4-mm) annular clear space between sleeve and pipe or pipe insulation.
 - 2. Secure flashing between clamping flanges for pipes penetrating floors with membrane waterproofing. Comply with requirements for flashing specified in Division 07 Section "Sheet Metal Flashing and Trim."
 - 3. Install section of cast-iron soil pipe to extend sleeve to 2 inches (50 mm) above finished floor level.
 - 4. Extend cast-iron sleeve fittings below floor slab as required to secure clamping ring if ring is specified.
 - 5. Using grout, seal the space around outside of stack-sleeve fittings.
- B. Fire-Barrier Penetrations: Maintain indicated fire rating of floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Division 07 Section "Penetration Firestopping."

3.3 SLEEVE-SEAL-SYSTEM INSTALLATION

- A. Install sleeve-seal systems in sleeves in exterior concrete walls and slabs-on-grade at service piping entries into building.
- B. Select type, size, and number of sealing elements required for piping material and size and for sleeve ID or hole size. Position piping in center of sleeve. Center piping in penetration, assemble sleeve-seal system components, and install in annular space between piping and sleeve. Tighten bolts against pressure plates that cause sealing elements to expand and make a watertight seal.

3.4 SLEEVE-SEAL-FITTING INSTALLATION

- A. Install sleeve-seal fittings in new walls and slabs as they are constructed.
- B. Assemble fitting components of length to be flush with both surfaces of concrete slabs and walls. Position waterstop flange to be centered in concrete slab or wall.
- C. Secure nailing flanges to concrete forms.
- D. Using grout, seal the space around outside of sleeve-seal fittings.

3.5 SLEEVE AND SLEEVE-SEAL SCHEDULE

A. Use sleeves and sleeve seals for the following piping-penetration applications:

1. Exterior Concrete Walls below Grade:
 - a. Piping Smaller Than NPS 6 (DN 150): Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.
2. Concrete Slabs-on-Grade:
 - a. Piping Smaller Than NPS 6 (DN 150): Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.
 - b. Piping NPS 6 (DN 150) and Larger: Cast-iron wall sleeves with sleeve-seal system.
 - 1) Select sleeve size to allow for 1-inch (25-mm) annular clear space between piping and sleeve for installing sleeve-seal system.
3. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6 (DN 150): Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 (DN 150) and Larger: Galvanized-steel-pipe sleeves.
4. Interior Partitions:
 - a. Piping Smaller Than NPS 6 (DN 150): Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 (DN 150)] and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION 220517

SECTION 22 0519 - METERS AND GAGES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bimetallic-actuated thermometers.
2. Filled-system thermometers.
3. Liquid-in-glass thermometers.
4. Light-activated thermometers.
5. Thermowells.
6. Dial-type pressure gages.
7. Gage attachments.
8. Test plugs.
9. Test-plug kits.
10. Sight flow indicators.

B. Related Sections:

1. Division 21 Section "Facility Fire-Suppression Water-Service Piping" for fire-protection water-service meters outside the building.
2. Division 21 fire-suppression piping Sections for fire-protection pressure gages.
3. Division 22 Section "Facility Water Distribution Piping" for domestic water meters and combined domestic and fire-protection water-service meters outside the building.
4. Division 22 Section "Domestic Water Piping" for water meters inside the building.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Product Certificates: For each type of meter and gage, from manufacturer.
- C. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 BIMETALLIC-ACTUATED THERMOMETERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Ashcroft Inc.
 - 2. Ernst Flow Industries.
 - 3. Marsh Bellofram.
 - 4. Miljoco Corporation.
 - 5. Nanmac Corporation.
 - 6. Noshok.
 - 7. Palmer Wahl Instrumentation Group.
 - 8. REOTEMP Instrument Corporation.
 - 9. Tel-Tru Manufacturing Company.
 - 10. Terrice, H. O. Co.
 - 11. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - 12. Weiss Instruments, Inc.
 - 13. WIKA Instrument Corporation - USA.
 - 14. Winters Instruments - U.S.
- C. Standard: ASME B40.200.
- D. Case: Liquid-filled type(s); stainless steel with 3-inch (76-mm) or 5-inch (127-mm) <Insert dimension> nominal diameter.
- E. Dial: Nonreflective aluminum with permanently etched scale markings and scales in deg F (deg C).
- F. Connector Type(s): Union joint, adjustable angle, with unified-inch screw threads.
- G. Connector Size: [1/2 inch (13 mm)] <Insert dimension>, with ASME B1.1 screw threads.
- H. Stem: 0.25 or 0.375 inch (6.4 or 9.4 mm) in diameter; stainless steel.
- I. Window: Plain glass.
- J. Ring: Stainless steel.
- K. Element: Bimetal coil.
- L. Pointer: Dark-colored metal.
- M. Accuracy: Plus or minus 1 percent of scale range.

2.2 FILLED-SYSTEM THERMOMETERS

A. Direct-Mounted, Metal-Case, Vapor-Actuated Thermometers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Ashcroft Inc.
 - b. Marsh Bellofram.
 - c. Miljoco Corporation.
 - d. Palmer Wahl Instrumentation Group.
 - e. REOTEMP Instrument Corporation.
 - f. Terice, H. O. Co.
 - g. Weiss Instruments, Inc.
3. Standard: ASME B40.200.
4. Case: Sealed type, cast aluminum or drawn steel 4-1-1/2-inch (114-mm)].
5. Element: Bourdon tube or other type of pressure element.
6. Movement: Mechanical dampening type, with link to pressure element and connection to pointer.
7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F (deg C).
8. Pointer: Dark-colored metal.
9. Window: Glass.
10. Ring: Stainless steel.
11. Connector Type(s): Union joint, adjustable, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device; with ASME B1.1 screw threads.
12. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
13. Accuracy: Plus or minus 1 percent of scale range.

B. Remote-Mounted, Metal-Case, Vapor-Actuated Thermometers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide [product indicated on Drawings or comparable product by one of the following:
 - a. AMETEK, Inc.; U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Marsh Bellofram.
 - d. Miljoco Corporation.
 - e. Palmer Wahl Instrumentation Group.

- f. REOTEMP Instrument Corporation.
 - g. Terrice, H. O. Co.
 - h. Weiss Instruments, Inc.
 - i. WIKA Instrument Corporation - USA.
- 3. Standard: ASME B40.200.
 - 4. Case: Sealed type, cast aluminum or drawn steel 4-1/2-inch (114-mm) nominal diameter with back flange and holes for panel mounting.
 - 5. Element: Bourdon tube or other type of pressure element.
 - 6. Movement: Mechanical, with link to pressure element and connection to pointer.
 - 7. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F (deg C).
 - 8. Pointer: Dark-colored metal.
 - 9. Window: Glass.
 - 10. Ring: Stainless steel.
 - 11. Connector Type(s): Union joint, [back] [bottom]; with ASME B1.1 screw threads.
 - 12. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
 - 13. Accuracy: Plus or minus 1 percent of scale range.

2.3 LIQUID-IN-GLASS THERMOMETERS

A. Metal-Case, Compact-Style, Liquid-in-Glass Thermometers:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Terrice, H. O. Co.
- 3. Standard: ASME B40.200.
- 4. Case: Cast aluminum; 6-inch (152-mm) nominal size.
- 5. Case Form: Back angle unless otherwise indicated.
- 6. Tube: Glass with magnifying lens and blue[or red] organic liquid.
- 7. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F (deg C).
- 8. Window: Glass or plastic.
- 9. Stem: Aluminum or brass and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
- 10. Connector: 3/4 inch (19 mm), with ASME B1.1 screw threads.
- 11. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

B. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings; or comparable product by one of the following:
 - a. Flo Fab Inc.
 - b. Miljoco Corporation.
 - c. Palmer Wahl Instrumentation Group.
 - d. Tel-Tru Manufacturing Company.
 - e. Terrec, H. O. Co.
 - f. Weiss Instruments, Inc.
 - g. Winters Instruments - U.S.
3. Standard: ASME B40.200.
4. Case: Cast aluminum, 7-inch (178-mm) nominal size unless otherwise indicated.
5. Case Form: Adjustable angle unless otherwise indicated.
6. Tube: Glass with magnifying lens and blue or red organic liquid.
7. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F (deg C).
8. Window: Glass.
9. Stem: Aluminum and of length to suit installation.
 - a. Design for Thermowell Installation: Bare stem.
10. Connector: 1-1/4 inches (32 mm), with ASME B1.1 screw threads.
11. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.4 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNL.
4. Material for Use with Steel Piping: CRES or CSA.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1. (DN 15, DN 20, or NPS 25.) ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch (13, 19, and 25 mm), with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

- B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.5 PRESSURE GAGES

A. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, [available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. AMETEK, Inc.; U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Ernst Flow Industries.
 - d. Flo Fab Inc.
 - e. Marsh Bellofram.
 - f. Miljoco Corporation.
 - g. Noshok.
 - h. Palmer Wahl Instrumentation Group.
 - i. REOTEMP Instrument Corporation.
 - j. Tel-Tru Manufacturing Company.
 - k. Terrice, H. O. Co.
 - l. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - m. Weiss Instruments, Inc.
 - n. WIKA Instrument Corporation - USA.
 - o. Winters Instruments - U.S.
3. Standard: ASME B40.100.
4. Case: Liquid-filled: cast aluminum or drawn steel; 4-1/2-inch (114-mm) nominal diameter.
5. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
6. Pressure Connection: Brass, with NPS 1/4 (DN 8). ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
7. Movement: Mechanical, with link to pressure element and connection to pointer.
8. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi (kPa).
9. Pointer: Dark-colored metal.
10. Window: Glass.
11. Ring: Stainless steel.
12. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

B. Remote-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:

- a. AMETEK, Inc.; U.S. Gauge.
 - b. Ashcroft Inc.
 - c. Ernst Flow Industries.
 - d. Flo Fab Inc.
 - e. Marsh Bellofram.
 - f. Miljoco Corporation.
 - g. Noshok.
 - h. Palmer Wahl Instrumentation Group.
 - i. REOTEMP Instrument Corporation.
 - j. Tel-Tru Manufacturing Company.
 - k. Terice, H. O. Co.
 - l. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 - m. Weiss Instruments, Inc.
 - n. WIKA Instrument Corporation - USA.
 - o. Winters Instruments - U.S.
3. Standard: ASME B40.100.
 4. Case: Liquid-filled type; cast aluminum, drawn steel or metal; 4-1/2-inch (114-mm) 6-inch (152-mm) nominal diameter with back flange and holes for panel mounting.
 5. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
 6. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2 (DN 8 or DN 15), ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
 7. Movement: Mechanical, with link to pressure element and connection to pointer.
 8. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
 9. Pointer: Dark-colored metal.
 10. Window: Glass.
 11. Ring: Stainless steel.
 12. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.6 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2 (DN 8 or DN 15), ASME B1.20.1 pipe threads and piston or porous-metal-type surge-dampening device. Include extension for use on insulated piping.
- B. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2 (DN 8 or DN 15), ASME B1.20.1 pipe threads.

2.7 TEST PLUGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Flow Design, Inc.

2. Miljoco Corporation.
3. National Meter, Inc.
4. Peterson Equipment Co., Inc.
5. Sisco Manufacturing Company, Inc.
6. Trerice, H. O. Co.
7. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
8. Weiss Instruments, Inc.

- C. Description: Test-station fitting made for insertion into piping tee fitting.
- D. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- E. Thread Size: NPS 1/4 (DN 8) or NPS 1/2 (DN 15), ASME B1.20.1 pipe thread.
- F. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F (3450 kPa at 93 deg C).
- G. Core Inserts: Chlorosulfonated polyethylene synthetic self-sealing rubber.

2.8 TEST-PLUG KITS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
1. Flow Design, Inc.
 2. Miljoco Corporation.
 3. National Meter, Inc.
 4. Peterson Equipment Co., Inc.
 5. Sisco Manufacturing Company, Inc.
 6. Trerice, H. O. Co.
 7. Watts Regulator Co.; a div. of Watts Water Technologies, Inc.
 8. Weiss Instruments, Inc.
- C. Furnish one test-plug kit(s) containing one thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.
- D. Low-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- (25- to 51-mm-) diameter dial and tapered-end sensing element. Dial range shall be at least [25 to 125 deg F (minus 4 to plus 52 deg C)]
- E. High-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- (25- to 51-mm-) diameter dial and tapered-end sensing element. Dial range shall be at least [0 to 220 deg F (minus 18 to plus 104 deg C)]

- F. Pressure Gage: Small, Bourdon-tube insertion type with [2- to 3-inch- (51- to 76-mm-) diameter dial and probe. Dial range shall be at least 10 to 200 psig (0 to 1380 kPa).
- G. Carrying Case: Metal or plastic, with formed instrument padding.

2.9 SIGHT FLOW INDICATORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - 1. Archon Industries, Inc.
 - 2. Dwyer Instruments, Inc.
 - 3. Emerson Process Management; Brooks Instrument.
 - 4. Ernst Co., John C., Inc.
 - 5. Ernst Flow Industries.
 - 6. KOBOLD Instruments, Inc. - USA; KOBOLD Messring GmbH.
 - 7. OPW Engineered Systems; a Dover company.
 - 8. Penberthy; A Brand of Tyco Valves & Controls - Prophetstown.
- C. Description: Piping inline-installation device for visual verification of flow.
- D. Construction: Bronze or stainless-steel body, with sight glass and ball, flapper, or paddle wheel indicator, and threaded or flanged ends.
- E. Minimum Pressure Rating: 125 psig (860 kPa).
- F. Minimum Temperature Rating: 200 deg F (93 deg C) >.
- G. End Connections for NPS 2 (DN 50) and Smaller: Threaded.
- H. End Connections for NPS 2-1/2 (DN 65) and Larger: Flanged.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending one-third of pipe diameter and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.

- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- H. Install remote-mounted pressure gages on panel.
- I. Install valve and snubber in piping for each pressure gage for fluids.
- J. Install test plugs in piping tees.
- K. Install thermometers in the following locations:
 - 1. Inlet and outlet of each water heater.
 - 2. Inlets and outlets of each domestic water heat exchanger.
 - 3. Inlet and outlet of each domestic hot-water storage tank.
 - 4. Inlet and outlet of each remote domestic water chiller.
- L. Install pressure gages in the following locations:
 - 1. Building water service entrance into building.
 - 2. Inlet and outlet of each pressure-reducing valve.
 - 3. Suction and discharge of each domestic water pump.

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.

3.3 ADJUSTING

- A. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each domestic water heater shall be[one of] the following:
 - 1. Liquid-filled, bimetallic-actuated type.
 - 2. Direct-mounted, metal-case, vapor-actuated type.
 - 3. Industrial-style, liquid-in-glass type.
- B. Thermometers at inlets and outlets of each domestic water heat exchanger shall be[one of] the following:
 - 1. Liquid-filled, bimetallic-actuated type.

2. Direct-mounted, metal-case, vapor-actuated type.
 3. Industrial-style, liquid-in-glass type.
- C. Thermometers at inlet and outlet of each domestic hot-water storage tank shall be[one of] the following:
1. Liquid-filled, bimetallic-actuated type.
 2. Direct-mounted, [metal] [plastic]-case, vapor-actuated type.
 3. Industrial-style, liquid-in-glass type.
- D. Thermometers at inlet and outlet of each remote domestic water chiller shall be[one of] the following:
1. Liquid-filled, bimetallic-actuated type.
 2. Direct-mounted, metal-case, vapor-actuated type.
 3. Industrial-style, liquid-in-glass type.
- E. Thermometer stems shall be of length to match thermowell insertion length.

3.5 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Domestic Cold-Water Piping: 0 to 150 deg F and minus 20 to plus 70 deg C.
- B. Scale Range for Domestic Hot-Water Piping: 0 to 250 deg F and 0 to 150 deg C.
- C. Scale Range for Domestic Cooled-Water Piping: 0 to 150 deg F and minus 20 to plus 70 deg C.

3.6 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at discharge of each water service into building shall be one of the following:
 1. Liquid-filled, direct-mounted, metal case.
- B. Pressure gages at inlet and outlet of each water pressure-reducing valve shall be one of the following:
 1. Liquid-filled, direct-mounted, metal case.
- C. Pressure gages at suction and discharge of each domestic water pump shall be one of the following:
 1. Liquid-filled, direct-mounted, metal case.

3.7 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Water Service Piping: 0 to 200 psi and 0 to 1400 kPa.
- B. Scale Range for Domestic Water Piping: 0 to 200 psi and 0 to 1400 kPa.

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END OF SECTION 220519

SECTION 220523 GENERAL-DUTY VALVES FOR PLUMBING PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Bronze angle valves.
2. Brass ball valves.
3. Bronze ball valves.
4. Iron ball valves.
5. Iron, single-flange butterfly valves.
6. Iron, grooved-end butterfly valves.
7. Bronze lift check valves.
8. Bronze swing check valves.
9. Iron swing check valves.
10. Iron swing check valves with closure control.
11. Iron, grooved-end swing check valves.
12. Iron, center-guided check valves.
13. Iron, plate-type check valves.
14. Bronze gate valves.
15. Iron gate valves.
16. Bronze globe valves.
17. Iron globe valves.
18. Lubricated plug valves.
19. Chainwheels.

B. Related Sections:

1. Division 22 plumbing piping Sections for specialty valves applicable to those Sections only.
2. Division 22 Section "Identification for Plumbing Piping and Equipment" for valve tags and schedules.
3. Division 33 water distribution piping Sections for general-duty and specialty valves for site construction piping.

1.2 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.

- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.3 SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.4 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.
- C. NSF Compliance: NSF 61 for valve materials for potable-water service.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
 - 1. Gear Actuator: For quarter-turn valves NPS 8 (DN 200) and larger.
 - 2. Handwheel: For valves other than quarter-turn types.
 - 3. Handlever: For quarter-turn valves NPS 6 (DN 150) and smaller except plug valves.
 - 4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every 5 plug valves, for each size square plug-valve head.
 - 5. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch (50-mm) stem extensions and the following features:
 - 1. Gate Valves: With rising stem.
 - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
 - 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
 - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
 - 2. Grooved: With grooves according to AWWA C606.
 - 3. Solder Joint: With sockets according to ASME B16.18.
 - 4. Threaded: With threads according to ASME B1.20.1.
- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE ANGLE VALVES

- A. Class 125, Bronze Angle Valves with Bronze Disc:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Hammond Valve.
 - b. Milwaukee Valve Company.

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded.
- e. Stem and Disc: Bronze.
- f. Packing: Asbestos free.
- g. Handwheel: Malleable iron, bronze, or aluminum.

B. Class 125, Bronze Angle Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc.
- b. NIBCO INC.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded.
- e. Stem: Bronze.
- f. Disc: PTFE or TFE.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

2.3 BRASS BALL VALVES

A. One-Piece, Reduced-Port, Brass Ball Valves with Brass or Stainless Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Kitz Corporation.

2. Description:

- a. Standard: MSS SP-110.
- b. CWP Rating: 400 psig (2760 kPa).
- c. Body Design: One piece.
- d. Body Material: Forged brass.
- e. Ends: Threaded.
- f. Seats: PTFE or TFE.
- g. Stem: Brass.

- h. Ball: Chrome-plated brass.
- i. Port: Reduced.
- j. Drain: Threaded Connection

B. Two-Piece, Full-Port, Brass Ball Valves with Brass Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. DynaQuip Controls.
- d. Flow-Tek, Inc.; a subsidiary of Bray International, Inc.
- e. Hammond Valve.
- f. Jamesbury; a subsidiary of Metso Automation.
- g. Jomar International, LTD.
- h. Kitz Corporation.
- i. Legend Valve.
- j. Marwin Valve; a division of Richards Industries.
- k. Milwaukee Valve Company.
- l. NIBCO INC.
- m. Red-White Valve Corporation.
- n. RuB Inc.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig (1035 kPa).
- c. CWP Rating: 600 psig (4140 kPa).
- d. Body Design: Two piece.
- e. Body Material: Forged brass.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Brass.
- i. Ball: Chrome-plated brass.
- j. Port: Full.
- k. Drain: Threaded Connection

C. Three-Piece, Full-Port, Brass Ball Valves with Brass or Stainless Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Jomar International, LTD.
- b. Kitz Corporation.
- c. Red-White Valve Corporation.
- d. Waus Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig (1035 kPa).
- c. CWP Rating: 600 psig (4140 kPa).
- d. Body Design: Three piece.
- e. Body Material: Forged brass.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Brass.
- i. Ball: Chrome-plated brass.
- j. Port: Full.
- k. Drain: Threaded Connection

D. Two-Piece, Full-Port, Bronze Ball Valves with Bronze or Stainless Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. American Valve, Inc.
- b. Conbraco Industries, Inc.; Apollo Valves.
- c. Crane Co.; Crane Valve Group; Crane Valves.
- d. Hammond Valve.
- e. Lance Valves; a division of Advanced Thermal Systems, Inc.
- f. Legend Valve.
- g. Milwaukee Valve Company.
- h. NIBCO INC.
- i. Red-White Valve Corporation.
- j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig (1035 kPa).
- c. CWP Rating: 600 psig (4140 kPa).
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Full.
- k. Drain: Threaded Connection

E. Three-Piece, Full-Port, Bronze Ball Valves with Bronze or Stainless Steel Trim:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Conbraco Industries, Inc.; Apollo Valves.
- b. DynaQuip Controls.
- c. Hammond Valve.
- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Red-White Valve Corporation.

2. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig (1035 kPa).
- c. CWP Rating: 600 psig (4140 kPa).
- d. Body Design: Three piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Full.
- k. Drain: Threaded Connection

2.4 IRON, SINGLE-FLANGE BUTTERFLY VALVES

A. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. Conbraco Industries, Inc.; Apollo Valves.
- c. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- d. Crane Co.; Crane Valve Group; Jenkins Valves.
- e. Crane Co.; Crane Valve Group; Stockham Division.
- f. DeZurik Water Controls.
- g. Flo Fab Inc.
- h. Hammond Valve.
- i. Kitz Corporation.
- j. Legend Valve.
- k. Milwaukee Valve Company.
- l. NIBCO INC.
- m. Norriseal; a Dover Corporation company.
- n. Red-White Valve Corporation.
- o. Spence Strainers International; a division of CIRCOR International, Inc.
- p. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.

- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Aluminum bronze.

B. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- e. Crane Co.; Crane Valve Group; Center Line.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Spence Strainers International; a division of CIRCOR International, Inc.
- q. Sure Flow Equipment Inc.
- r. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated[or -coated] ductile iron.

C. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABZ Valve and Controls; a division of ABZ Manufacturing, Inc.
- b. American Valve, Inc.
- c. Conbraco Industries, Inc.; Apollo Valves.
- d. Cooper Cameron Valves; a division of Cooper Cameron Corporation.
- e. Crane Co.; Crane Valve Group; Jenkins Valves.
- f. Crane Co.; Crane Valve Group; Stockham Division.
- g. DeZurik Water Controls.
- h. Flo Fab Inc.
- i. Hammond Valve.
- j. Kitz Corporation.
- k. Legend Valve.
- l. Milwaukee Valve Company.
- m. Mueller Steam Specialty; a division of SPX Corporation.
- n. NIBCO INC.
- o. Norriseal; a Dover Corporation company.
- p. Red-White Valve Corporation.
- q. Spence Strainers International; a division of CIRCOR International, Inc.
- r. Sure Flow Equipment Inc.
- s. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

2.5 BRONZE LIFT CHECK VALVES

A. Class 125, Lift Check Valves with Bronze Disc:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
- 2. Description:
 - a. Standard: MSS SP-80, Type I.
 - b. CWP Rating: 200 psig (1380 kPa).
 - c. Body Design: Vertical flow.
 - d. Body Material: ASTM B 61 or ASTM B 62, bronze.

- e. Ends: Threaded.
- f. Disc: Bronze.

2.6 BRONZE SWING CHECK VALVES

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Valve, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. Hammond Valve.
 - f. Kitz Corporation.
 - g. Milwaukee Valve Company.
 - h. NIBCO INC.
 - i. Powell Valves.
 - j. Red-White Valve Corporation.
 - k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - l. Zy-Tech Global Industries, Inc.
2. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig (1380 kPa).
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

2.7 BRONZE GATE VALVES

A. Class 125, NRS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. American Valve, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. Hammond Valve.
 - f. Kitz Corporation.
 - g. Milwaukee Valve Company.

- h. NIBCO INC.
- i. Powell Valves.
- j. Red-White Valve Corporation.
- k. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- l. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded[or solder joint].
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron or, bronze.

B. Class 150, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Hammond Valve.
- d. Kitz Corporation.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Powell Valves.
- h. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- i. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 300 psig (2070 kPa).
- c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
- d. Ends: Threaded.
- e. Stem: Bronze.
- f. Disc: Solid wedge; bronze.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron, bronze, or aluminum.

2.8 IRON GATE VALVES

A. Class 125, NRS, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Flo Fab Inc.
- e. Hammond Valve.
- f. Kitz Corporation.
- g. Legend Valve.
- h. Milwaukee Valve Company.
- i. NIBCO INC.
- j. Powell Valves.
- k. Red-White Valve Corporation.
- l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- m. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

B. Class 125, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Flo Fab Inc.
- e. Hammond Valve.
- f. Kitz Corporation.
- g. Legend Valve.
- h. Milwaukee Valve Company.
- i. NIBCO INC.
- j. Powell Valves.
- k. Red-White Valve Corporation.
- l. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- m. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

C. Class 250, NRS, Iron Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. NIBCO INC.
 - d. <Insert manufacturer's name>.
- 2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. CWP Rating: 500 psig (3450 kPa).
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Disc: Solid wedge.
 - g. Packing and Gasket: Asbestos free.

D. Class 250, OS&Y, Iron Gate Valves:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Powell Valves.
 - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. CWP Rating: 500 psig (3450 kPa).
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.

- f. Disc: Solid wedge.
- g. Packing and Gasket: Asbestos free.

2.9 BRONZE GLOBE VALVES

A. Class 125, Bronze Globe Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. Hammond Valve.
 - d. Kitz Corporation.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Powell Valves.
 - h. Red-White Valve Corporation.
 - i. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
 - j. Zy-Tech Global Industries, Inc.
2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig (1380 kPa).
 - c. Body Material: ASTM B 62. bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded| or solder joint|.
 - e. Stem and Disc: Bronze.
 - f. Packing: Asbestos free.
 - g. Handwheel: Malleable iron. bronze, or aluminum.

2.10 IRON GLOBE VALVES

A. Class 125, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Kitz Corporation.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.

- h. Powell Valves.
- i. Red-White Valve Corporation.
- j. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- k. Zy-Tech Global Industries, Inc.

2. Description:

- a. Standard: MSS SP-85, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Packing and Gasket: Asbestos free.

B. Class 250, Iron Globe Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.

2. Description:

- a. Standard: MSS SP-85, Type I.
- b. CWP Rating: 500 psig (3450 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Packing and Gasket: Asbestos free.

2.11 LUBRICATED PLUG VALVES

A. Class 125, Regular-Gland, Lubricated Plug Valves with Threaded Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. Nordstrom Valves, Inc.

2. Description:

- a. Standard: MSS SP-78, Type II.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM A 48/A 48M or ASTM A 126. cast iron with lubrication-sealing system.
- d. Pattern: Regular or short.
- e. Plug: Cast iron or bronze with sealant groove.

2.12 CHAINWHEELS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Babbitt Steam Specialty Co.
 - 2. Roto Hammer Industries.
 - 3. Trumbull Industries.
- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.
 - 1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
 - 2. Attachment: For connection to ball, butterfly and plug valve stems.
 - 3. Sprocket Rim with Chain Guides: Ductile or cast iron of type and size required for valve.
 - 4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for ball, butterfly, gate, globe and plug valves NPS 4 (DN 100) and larger and more than 96 inches (2400 mm) above floor. Extend chains to 60 inches (1520 mm) above finished floor.
- F. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Center-Guided and Plate-Type Check Valves: In horizontal or vertical position, between flanges.
 - 3. Lift Check Valves: With stem upright and plumb.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Shutoff Service: Ball, butterfly, gate, or plug valves.
 - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
 - 3. Throttling Service: Globe, ball, or butterfly valves.
 - 4. Pump-Discharge Check Valves:
 - a. NPS 2 (DN 50) and Smaller: Bronze swing check valves with bronze disc.
 - b. NPS 2-1/2 (DN 65) and Larger for Domestic Water: Iron swing check valves with lever and weight or with spring or iron, center-guided, metal or resilient-seat check valves.
 - c. NPS 2-1/2 (DN 65) and Larger for Sanitary Waste and Storm Drainage: Iron swing check valves with lever and weight or spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:

1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
2. For Copper Tubing, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
3. For Copper Tubing, NPS 5 (DN 125) and Larger: Flanged ends.
4. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded ends.
5. For Steel Piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
6. For Steel Piping, NPS 5 (DN 125) and Larger: Flanged ends.
7. For Grooved-End Copper Tubing: Valve ends may be grooved.

3.5 LOW-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 PSIG (1035 kPa) OR LESS)

A. Pipe NPS 2 (DN 50) and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: One, Two or Three piece, full port, brass or bronze]with brass, bronze, or stainless-steel trim.
3. Bronze Lift Check Valves: Class 125, bronze disc.
4. Bronze Swing Check Valves: Class 125, bronze disc.
5. Bronze Gate Valves: Class 125.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves: 200 CWP, NBR seat, ductile-iron [stainless-steel disc.
3. Iron, Grooved-End Butterfly Valves: [175] [300] CWP.
4. Iron Swing Check Valves: [Class 125] [Class 250], [metal] [nonmetallic-to-metal] seats.
5. Iron Gate Valves: Class 125, NRS or OS&Y.

3.6 HIGH-PRESSURE, COMPRESSED-AIR VALVE SCHEDULE (150 TO 200 PSIG (1035 TO 1380 kPa))

A. Pipe NPS 2 (DN 50) and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Ball Valves: One, Two or Three piece, full port, brass or bronze with brass, bronze or stainless-steel trim.
3. Bronze Lift Check Valves: Class 125, bronze disc.
4. Bronze Swing Check Valves: Class 125, bronze disc.
5. Bronze Gate Valves: Class 125.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): May be provided with threaded ends instead of flanged ends.
2. Iron, Single-Flange Butterfly Valves: 200 CWP, NBR seat, ductile-iron stainless-steel disc.
3. Iron, Grooved-End Butterfly Valves: 175 CWP.
4. Iron Swing Check Valves: Class 125, metal seats.
5. Iron, Grooved-End Swing Check Valves: 300 CWP.
6. Iron, Center-Guided Check Valves: Class 125, globe, metal seat.
7. Iron, Plate-Type Check Valves: single plate; metal seat.
8. Iron Gate Valves: Class 125, NRS.

3.7 DOMESTIC, HOT- AND COLD-WATER VALVE SCHEDULE

A. Pipe NPS 2 (DN 50) and Smaller:

1. Bronze and Brass Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 125, bronze disc.
3. Ball Valves: One, Two, or Three piece, full port, brass or bronze with brass, bronze, or stainless-steel trim.
4. Bronze Swing Check Valves: Class 125, bronze disc.
5. Bronze Gate Valves: Class 125 NRS.
6. Bronze Globe Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron Valves, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): May be provided with threaded ends instead of flanged ends.
2. Iron Ball Valves: Class 150.
3. Iron, Single-Flange Butterfly Valves: 200 CWP, EPDM seat, ductile-iron or stainless-steel disc.
4. Iron, Grooved-End Butterfly Valves: 175 CWP.
5. Iron Swing Check Valves: Class 125, metal seats.
6. Iron Swing Check Valves with Closure Control: Class 125, lever and spring.
7. Iron, Grooved-End Swing Check Valves: 300 CWP.
8. Iron, Center-Guided Check Valves: Class 125 globe, metal seat.
9. Iron, Plate-Type Check Valves: Class 125 single plate; metal seat.
10. Iron Gate Valves: Class 125 NRS.
11. Iron Globe Valves: Class 125.

END OF SECTION 220523

SECTION 22 0529 HANGERS AND SUPPORTS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Fiberglass pipe hangers.
4. Metal framing systems.
5. Fiberglass strut systems.
6. Thermal-hanger shield inserts.
7. Fastener systems.
8. Pipe stands.
9. Pipe positioning systems.
10. Equipment supports.

B. Related Sections:

1. Division 05 Section "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.
2. Division 21 fire-suppression piping Sections for pipe hangers for fire-suppression piping.
3. Division 22 Section "Expansion Fittings and Loops for Plumbing Piping" for pipe guides and anchors.
4. Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for vibration isolation devices.

1.2 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for plumbing piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.

2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
3. Design seismic-restraint hangers and supports for piping and equipment and obtain approval from authorities having jurisdiction.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Show fabrication and installation details and include calculations for the following; include Product Data for components:
 1. Trapeze pipe hangers.
 2. Metal framing systems.
 3. Fiberglass strut systems.
 4. Pipe stands.
 5. Equipment supports.
- C. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 1. Detail fabrication and assembly of trapeze hangers.
 2. Design Calculations: Calculate requirements for designing trapeze hangers.
- D. Welding certificates.

1.5 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.

4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

B. Stainless-Steel Pipe Hangers and Supports:

1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.

C. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings] or comparable product by one of the following:
 - a. Allied Tube & Conduit.
 - b. Cooper B-Line, Inc.
 - c. Flex-Strut Inc.
 - d. GS Metals Corp.
 - e. Thomas & Betts Corporation.
 - f. Unistrut Corporation; Tyco International, Ltd.
 - g. Wesanco, Inc.
3. Description: Shop- or field-fabricated pipe-support assembly for supporting multiple parallel pipes.
4. Standard: MFMA-4.
5. Channels: Continuous slotted steel channel with inturred lips.
6. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
7. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.

8. Metallic Coating: Electroplated zinc.
9. Paint Coating: Vinyl.

2.4 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 1. Carpenter & Paterson, Inc.
 2. Clement Support Services.
 3. ERICO International Corporation.
 4. National Pipe Hanger Corporation.
 5. PHS Industries, Inc.
 6. Pipe Shields, Inc.; a subsidiary of Piping Technology & Products, Inc.
 7. Piping Technology & Products, Inc.
 8. Rilco Manufacturing Co., Inc.
 9. Value Engineered Products, Inc.
- C. Insulation-Insert Material for Cold Piping: ASTM C 552, Type II cellular glass with 100-psig (688-kPa) minimum compressive strength and vapor barrier.
- D. Insulation-Insert Material for Hot Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig (688-kPa) minimum compressive strength.
- E. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- F. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- G. Insert Length: Extend 2 inches (50 mm) beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, stainless- steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.6 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
- C. Low-Type, Single-Pipe Stand: One-piece stainless-steel base unit with plastic roller, for roof installation without membrane penetration.
- D. High-Type, Single-Pipe Stand:
 - 1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.
 - 2. Base: Stainless steel.
 - 3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
 - 4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel roller-type pipe support.
- E. High-Type, Multiple-Pipe Stand:
 - 1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
 - 2. Bases: One or more; plastic.
 - 3. Vertical Members: Two or more protective-coated-steel channels.
 - 4. Horizontal Member: Protective-coated-steel channel.
 - 5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.
- F. Curb-Mounting-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.7 PIPE POSITIONING SYSTEMS

- A. Description: IAPMO PS 42, positioning system of metal brackets, clips, and straps for positioning piping in pipe spaces; for plumbing fixtures in commercial applications.

2.8 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.9 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.

- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi (34.5-MPa), 28-day compressive strength.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- D. Fiberglass Strut System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled fiberglass struts.
- E. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- F. Fastener System Installation:
1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches (100 mm) thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- G. Pipe Stand Installation:
1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Division 07 Section "Roof Accessories" for curbs.

- H. Pipe Positioning-System Installation: Install support devices to make rigid supply and waste piping connections to each plumbing fixture. See Division 22 plumbing fixture Sections for requirements for pipe positioning systems for plumbing fixtures.
- I. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- J. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- K. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- L. Install lateral bracing with pipe hangers and supports to prevent swaying.
- M. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 (DN 65) and larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.
- N. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- O. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- P. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles if insulation without vapor barrier is indicated. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 (DN 100) and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 (DN 100) and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:

- a. NPS 1/4 to NPS 3-1/2 (DN 8 to DN 90): 12 inches (305 mm) long and 0.048 inch (1.22 mm) thick.
 - b. NPS 4 (DN 100): 12 inches (305 mm) long and 0.06 inch (1.52 mm) thick.
 - c. NPS 5 and NPS 6 (DN 125 and DN 150): 18 inches (457 mm) long and 0.06 inch (1.52 mm) thick.
 - d. NPS 8 to NPS 14 (DN 200 to DN 350): 24 inches (610 mm) long and 0.075 inch (1.91 mm) thick.
 - e. NPS 16 to NPS 24 (DN 400 to DN 600): 24 inches (610 mm) long and 0.105 inch (2.67 mm) thick.
5. Pipes NPS 8 (DN 200) and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1 D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 2. Obtain fusion without undercut or overlap.
 3. Remove welding flux immediately.
 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.

- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches (40 mm).

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils (0.05 mm).
- B. Touchup: Cleaning and touchup painting of field welds, bolted connections, and abraded areas of shop paint on miscellaneous metal are specified in Division 09 painting Sections.
- C. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply galvanizing-repair paint to comply with ASTM A 780.

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports metal trapeze pipe hangers and attachments for general service applications.
- F. Use stainless-steel pipe hangers attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal-hanger shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).

2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F (566 deg C), pipes NPS 4 to NPS 24 (DN 100 to DN 600), requiring up to 4 inches (100 mm) of insulation.
3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36 (DN 20 to DN 900), requiring clamp flexibility and up to 4 inches (100 mm) of insulation.
4. Steel Pipe Clamps (MSS Type 4): For suspension of cold and hot pipes NPS 1/2 to NPS 24 (DN 15 to DN 600) if little or no insulation is required.
5. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4 (DN 15 to DN 100), to allow off-center closure for hanger installation before pipe erection.
6. Adjustable, Swivel Split- or Solid-Ring Hangers (MSS Type 6): For suspension of noninsulated, stationary pipes NPS 3/4 to NPS 8 (DN 20 to DN 200).
7. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
8. Adjustable Band Hangers (MSS Type 9): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
9. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8 (DN 15 to DN 200).
10. Split Pipe Ring with or without Turnbuckle Hangers (MSS Type 11): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 8 (DN 10 to DN 200).
11. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3 (DN 10 to DN 80).
12. U-Bolts (MSS Type 24): For support of heavy pipes NPS 1/2 to NPS 30 (DN 15 to DN 750).
13. Clips (MSS Type 26): For support of insulated pipes not subject to expansion or contraction.
14. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36 (DN 100 to DN 900), with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
15. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36 (DN 100 to DN 900), with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
16. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 (DN 65 to DN 900) if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
17. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30 (DN 25 to DN 750), from two rods if longitudinal movement caused by expansion and contraction might occur.
18. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24 (DN 65 to DN 600), from single rod if horizontal movement caused by expansion and contraction might occur.
19. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 (DN 50 to DN 1050) if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
20. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 (DN 50 to DN 600) if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
21. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 (DN 50 to DN 750) if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.

- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24 (DN 24 to DN 600).
 2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 (DN 20 to DN 600) if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches (150 mm) for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F (49 to 232 deg C) piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F (49 to 232 deg C) piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Side-Beam Clamps (MSS Type 27): For bottom of steel I-beams.
 9. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 10. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 11. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 12. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb (340 kg).
 - b. Medium (MSS Type 32): 1500 lb (680 kg).
 - c. Heavy (MSS Type 33): 3000 lb (1360 kg).

13. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 14. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
 15. Horizontal Travelers (MSS Type 58): For supporting piping systems subject to linear horizontal movement where headroom is limited.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.
- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches (32 mm).
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
- P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- R. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

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- S. Use pipe positioning systems in pipe spaces behind plumbing fixtures to support supply and waste piping for plumbing fixtures.

END OF SECTION 220529

SECTION 220548 - VIBRATION AND SEISMIC CONTROLS FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Isolation pads.
 - 2. Isolation mounts.
 - 3. Restrained elastomeric isolation mounts.
 - 4. Freestanding and restrained spring isolators.
 - 5. Housed spring mounts.
 - 6. Elastomeric hangers.
 - 7. Spring hangers.
 - 8. Spring hangers with vertical-limit stops.
 - 9. Pipe riser resilient supports.
 - 10. Resilient pipe guides.
 - 11. Seismic snubbers.
 - 12. Restraining braces and cables.
 - 13. Steel and inertia vibration isolation equipment bases.

1.3 DEFINITIONS

- A. IBC: International Building Code.
- B. ICC-ES: ICC-Evaluation Service.
- C. OSHPD: Office of Statewide Health Planning and Development for the State of California.

1.4 SUBMITTALS

- A. Product Data: For the following:
 - 1. Include rated load, rated deflection, and overload capacity for each vibration isolation device.
 - 2. Illustrate and indicate style, material, strength, fastening provision, and finish for each type and size of seismic-restraint component used.

- a. Tabulate types and sizes of seismic restraints, complete with report numbers and rated strength in tension and shear as evaluated by an agency acceptable to authorities having jurisdiction.
 - b. Annotate to indicate application of each product submitted and compliance with requirements.
3. Interlocking Snubbers: Include ratings for horizontal, vertical, and combined loads.
- B. Delegated-Design Submittal: For vibration isolation and seismic-restraint details indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 1. Design Calculations: Calculate static and dynamic loading due to equipment weight and operation, seismic forces required to select vibration isolators, seismic restraints, and for designing vibration isolation bases.
 2. Riser Supports: Include riser diagrams and calculations showing anticipated expansion and contraction at each support point, initial and final loads on building structure, spring deflection changes, and seismic loads. Include certification that riser system has been examined for excessive stress and that none will exist.
 3. Vibration Isolation Base Details: Detail overall dimensions, including anchorages and attachments to structure and to supported equipment. Include auxiliary motor slides and rails, base weights, equipment static loads, power transmission, component misalignment, and cantilever loads.
 4. Seismic-Restraint Details:
 - a. Design Analysis: To support selection and arrangement of seismic restraints. Include calculations of combined tensile and shear loads.
 - b. Details: Indicate fabrication and arrangement. Detail attachments of restraints to the restrained items and to the structure. Show attachment locations, methods, and spacings. Identify components, list their strengths, and indicate directions and values of forces transmitted to the structure during seismic events. Indicate association with vibration isolation devices.
 - c. Preapproval and Evaluation Documentation: By an agency acceptable to authorities having jurisdiction, showing maximum ratings of restraint items and the basis for approval (tests or calculations).
- C. Coordination Drawings: Show coordination of seismic bracing for plumbing piping and equipment with other systems and equipment in the vicinity, including other supports and seismic restraints.
- D. Welding certificates.
- E. Qualification Data: For professional engineer and testing agency.
- F. Field quality-control test reports.
- G. Operation and Maintenance Data: For air-mounting systems to include in operation and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Testing Agency Qualifications: An independent agency, with the experience and capability to conduct the testing indicated, that is a nationally recognized testing laboratory (NRTL) as defined by OSHA in 29 CFR 1910.7. and that is acceptable to authorities having jurisdiction.
- B. Comply with seismic-restraint requirements in the IBC unless requirements in this Section are more stringent.
- C. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- D. Seismic-restraint devices shall have horizontal and vertical load testing and analysis and shall bear anchorage preapproval OPA number from OSHPD, preapproved by ICC-ES, or preapproved by another agency acceptable to authorities having jurisdiction, showing maximum seismic-restraint ratings. Ratings based on independent testing are preferred to ratings based on calculations. If preapproved ratings are not available, submittals based on independent testing are preferred. Calculations (including combining shear and tensile loads) to support seismic-restraint designs must be signed and sealed by a qualified professional engineer.

PART 2 - PRODUCTS

2.1 VIBRATION ISOLATORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Ace Mountings Co., Inc.
 - 2. Amber/Booth Company, Inc.
 - 3. California Dynamics Corporation.
 - 4. Isolation Technology, Inc.
 - 5. Kinetics Noise Control.
 - 6. Mason Industries.
 - 7. Vibration Eliminator Co., Inc.
 - 8. Vibration Isolation.
 - 9. Vibration Mountings & Controls, Inc.
- C. Pads: Arranged in single or multiple layers of sufficient stiffness for uniform loading over pad area, molded with a nonslip pattern and galvanized-steel baseplates, and factory cut to sizes that match requirements of supported equipment.
 - 1. Resilient Material: Oil- and water-resistant neoprene.
- D. Mounts: Double-deflection type, with molded, oil-resistant rubber, hermetically sealed compressed fiberglass, or neoprene isolator elements with factory-drilled, encapsulated top plate

for bolting to equipment and with baseplate for bolting to structure. Color-code or otherwise identify to indicate capacity range.

1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- E. Restrained Mounts: All-directional mountings with seismic restraint.
1. Materials: Cast-ductile-iron or welded steel housing containing two separate and opposing, oil-resistant rubber or neoprene elements that prevent central threaded element and attachment hardware from contacting the housing during normal operation.
 2. Neoprene: Shock-absorbing materials compounded according to the standard for bridge-bearing neoprene as defined by AASHTO.
- F. Spring Isolators: Freestanding, laterally stable, open-spring isolators.
1. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 2. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 3. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 4. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 5. Baseplates: Factory drilled for bolting to structure and bonded to 1/4-inch- (6-mm-) thick, rubber isolator pad attached to baseplate underside. Baseplates shall limit floor load to 500 psig (3447 kPa).
 6. Top Plate and Adjustment Bolt: Threaded top plate with adjustment bolt and cap screw to fasten and level equipment.
- G. Restrained Spring Isolators: Freestanding, steel, open-spring isolators with seismic or limit-stop restraint.
1. Housing: Steel with resilient vertical-limit stops to prevent spring extension due to weight being removed; factory-drilled baseplate bonded to 1/4-inch- (6-mm-) thick, neoprene or rubber isolator pad attached to baseplate underside; and adjustable equipment mounting and leveling bolt that acts as blocking during installation.
 2. Restraint: Seismic or limit-stop as required for equipment and authorities having jurisdiction.
 3. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 4. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 5. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 6. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
- H. Housed Spring Mounts: Housed spring isolator with integral seismic snubbers.
1. Housing: Ductile-iron or steel housing to provide all-directional seismic restraint.

2. Base: Factory drilled for bolting to structure.
 3. Snubbers: Vertically adjustable to allow a maximum of 1/4-inch (6-mm) travel up or down before contacting a resilient collar.
- I. Elastomeric Hangers: Single or double-deflection type, fitted with molded, oil-resistant elastomeric isolator elements bonded to steel housings with threaded connections for hanger rods. Color-code or otherwise identify to indicate capacity range.
- J. Spring Hangers <Insert drawing designation>: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression.
1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene. Steel-washer-reinforced cup to support spring and bushing projecting through bottom of frame.
 7. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.
- K. Spring Hangers with Vertical-Limit Stop: Combination coil-spring and elastomeric-insert hanger with spring and insert in compression and with a vertical-limit stop.
1. Frame: Steel, fabricated for connection to threaded hanger rods and to allow for a maximum of 30 degrees of angular hanger-rod misalignment without binding or reducing isolation efficiency.
 2. Outside Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 7. Adjustable Vertical Stop: Steel washer with neoprene washer "up-stop" on lower threaded rod.
 8. Self-centering hanger rod cap to ensure concentricity between hanger rod and support spring coil.
- L. Pipe Riser Resilient Support: All-directional, acoustical pipe anchor consisting of 2 steel tubes separated by a minimum of 1/2-inch- (13-mm-) thick neoprene. Include steel and neoprene vertical-limit stops arranged to prevent vertical travel in both directions. Design support for a maximum load on the isolation material of 500 psig (3.45 MPa) and for equal resistance in all directions.

- M. Resilient Pipe Guides: Telescopic arrangement of 2 steel tubes or post and sleeve arrangement separated by a minimum of 1/2-inch- (13-mm-) thick neoprene. Where clearances are not readily visible, a factory-set guide height with a shear pin to allow vertical motion due to pipe expansion and contraction shall be fitted. Shear pin shall be removable and reinsertable to allow for selection of pipe movement. Guides shall be capable of motion to meet location requirements.

2.2 VIBRATION ISOLATION EQUIPMENT BASES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Amber/Booth Company, Inc.
 - 2. California Dynamics Corporation.
 - 3. Isolation Technology, Inc.
 - 4. Kinetics Noise Control.
 - 5. Mason Industries.
 - 6. Vibration Eliminator Co., Inc.
 - 7. Vibration Isolation.
 - 8. Vibration Mountings & Controls, Inc.
- C. Steel Base: Factory-fabricated, welded, structural-steel bases and rails.
 - 1. Design Requirements: Lowest possible mounting height with not less than 1-inch (25-mm) clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 - 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.
 - 3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
- D. Inertia Base: Factory-fabricated, welded, structural-steel bases and rails ready for placement of cast-in-place concrete.
 - 1. Design Requirements: Lowest possible mounting height with not less than 1-inch (25-mm) clearance above the floor. Include equipment anchor bolts and auxiliary motor slide bases or rails.
 - a. Include supports for suction and discharge elbows for pumps.
 - 2. Structural Steel: Steel shapes, plates, and bars complying with ASTM A 36/A 36M. Bases shall have shape to accommodate supported equipment.

3. Support Brackets: Factory-welded steel brackets on frame for outrigger isolation mountings and to provide for anchor bolts and equipment support.
4. Fabrication: Fabricate steel templates to hold equipment anchor-bolt sleeves and anchors in place during placement of concrete. Obtain anchor-bolt templates from supported equipment manufacturer.

2.3 SEISMIC-RESTRAINT DEVICES

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Amber/Booth Company, Inc.
 2. California Dynamics Corporation.
 3. Cooper B-Line, Inc.; a division of Cooper Industries.
 4. Hilti, Inc.
 5. Kinetics Noise Control.
 6. Loos & Co.; Cableware Division.
 7. Mason Industries.
 8. TOI.CO Incorporated; a brand of NIBCO INC.
 9. Unistrut; Tyco International, Ltd.
- C. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an agency acceptable to authorities having jurisdiction.
 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least ~~four~~ times the maximum seismic forces to which they will be subjected.
- D. Snubbers: Factory fabricated using welded structural-steel shapes and plates, anchor bolts, and replaceable resilient isolation washers and bushings.
 1. Anchor bolts for attaching to concrete shall be seismic-rated, drill-in, and stud-wedge or female-wedge type.
 2. Resilient Isolation Washers and Bushings: Oil- and water-resistant neoprene.
 3. Maximum 1/4-inch (6-mm) air gap, and minimum 1/4-inch- (6-mm-) thick resilient cushion.
- E. Channel Support System: MFMA-3, shop- or field-fabricated support assembly made of slotted steel channels with accessories for attachment to braced component at one end and to building structure at the other end and other matching components and with corrosion-resistant coating; and rated in tension, compression, and torsion forces.
- F. Restraint Cables: [ASTM A 603 galvanized] [ASTM A 492 stainless]-steel cables with end connections made of steel assemblies with thimbles, brackets, swivel, and bolts designed for restraining cable service; and with a minimum of two clamping bolts for cable engagement.

- G. Hanger Rod Stiffener: **[Steel tube or steel slotted-support-system sleeve with internally bolted connections] [Reinforcing steel angle clamped]** to hanger rod.
- H. Bushings for Floor-Mounted Equipment Anchor Bolts: Neoprene bushings designed for rigid equipment mountings, and matched to type and size of anchor bolts and studs.
- I. Bushing Assemblies for Wall-Mounted Equipment Anchorage: Assemblies of neoprene elements and steel sleeves designed for rigid equipment mountings, and matched to type and size of attachment devices used.
- J. Resilient Isolation Washers and Bushings: One-piece, molded, oil- and water-resistant neoprene, with a flat washer face.
- K. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type in zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM F 488. Minimum length of eight times diameter.
- L. Adhesive Anchor Bolts: Drilled-in and capsule anchor system containing polyvinyl or urethane methacrylate-based resin and accelerator, or injected polymer or hybrid mortar adhesive. Provide anchor bolts and hardware with zinc-coated steel for interior applications and stainless steel for exterior applications. Select anchor bolts with strength required for anchor and as tested according to ASTM F 488.

2.4 FACTORY FINISHES

- A. Finish: Manufacturer's standard prime-coat finish ready for field painting.
- B. Finish: Manufacturer's standard paint applied to factory-assembled and -tested equipment before shipping.
 - 1. Powder coating on springs and housings.
 - 2. All hardware shall be galvanized. Hot-dip galvanize metal components for exterior use.
 - 3. Baked enamel or powder coat for metal components on isolators for interior use.
 - 4. Color-code or otherwise mark vibration isolation and seismic-control devices to indicate capacity range.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and equipment to receive vibration isolation and seismic-control devices for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in of reinforcement and cast-in-place anchors to verify actual locations before installation.

- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Multiple Pipe Supports: Secure pipes to trapeze member with clamps approved for application by an agency acceptable to authorities having jurisdiction.
- B. Hanger Rod Stiffeners: Install hanger rod stiffeners where indicated or scheduled on Drawings to receive them and where required to prevent buckling of hanger rods due to seismic forces.
- C. Strength of Support and Seismic-Restraint Assemblies: Where not indicated, select sizes of components so strength will be adequate to carry present and future static and seismic loads within specified loading limits.

3.3 VIBRATION-CONTROL AND SEISMIC-RESTRAINT DEVICE INSTALLATION

- A. Equipment Restraints:
 - 1. Install seismic snubbers on plumbing equipment mounted on vibration isolators. Locate snubbers as close as possible to vibration isolators and bolt to equipment base and supporting structure.
 - 2. Install resilient bolt isolation washers on equipment anchor bolts where clearance between anchor and adjacent surface exceeds 0.125 inches (3.2 mm).
 - 3. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- B. Piping Restraints:
 - 1. Comply with requirements in MSS SP-127.
 - 2. Space lateral supports a maximum of 40 feet (12 m) o.c., and longitudinal supports a maximum of 80 feet (24 m) o.c.
 - 3. Brace a change of direction longer than 12 feet (3.7 m).
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install seismic-restraint devices using methods approved by an agency acceptable to authorities having jurisdiction providing required submittals for component.
- E. Install bushing assemblies for anchor bolts for floor-mounted equipment, arranged to provide resilient media between anchor bolt and mounting hole in concrete base.
- F. Install bushing assemblies for mounting bolts for wall-mounted equipment, arranged to provide resilient media where equipment or equipment-mounting channels are attached to wall.
- G. Attachment to Structure: If specific attachment is not indicated, anchor bracing to structure at flanges of beams, at upper truss chords of bar joists, or at concrete members.
- H. Drilled-in Anchors:

1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcing or embedded items during coring or drilling. Notify the structural engineer if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
4. Adhesive Anchors: Clean holes to remove loose material and drilling dust prior to installation of adhesive. Place adhesive in holes proceeding from the bottom of the hole and progressing toward the surface in such a manner as to avoid introduction of air pockets in the adhesive.
5. Set anchors to manufacturer's recommended torque, using a torque wrench.
6. Install zinc-coated steel anchors for interior and stainless steel anchors for exterior applications.

3.4 ACCOMMODATION OF DIFFERENTIAL SEISMIC MOTION

- A. Install flexible connections in piping where they cross seismic joints, where adjacent sections or branches are supported by different structural elements, and where the connections terminate with connection to equipment that is anchored to a different structural element from the one supporting the connections as they approach equipment. Comply with requirements in Division 22 Section "Domestic Water Piping" for piping flexible connections.

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 1. Provide evidence of recent calibration of test equipment by a testing agency acceptable to authorities having jurisdiction.
 2. Schedule test with Owner, through Architect, before connecting anchorage device to restrained component (unless postconnection testing has been approved), and with at least seven days' advance notice.
 3. Obtain Architect's approval before transmitting test loads to structure. Provide temporary load-spreading members.
 4. Test at least four of each type and size of installed anchors and fasteners selected by Architect.
 5. Test to 90 percent of rated proof load of device.
 6. Measure isolator restraint clearance.
 7. Measure isolator deflection.
 8. Verify snubber minimum clearances.

9. Air-Mounting System Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 10. Air-Mounting System Operational Test: Test the compressed-air leveling system.
 11. Test and adjust air-mounting system controls and safeties.
 12. If a device fails test, modify all installations of same type and retest until satisfactory results are achieved.
- D. Remove and replace malfunctioning units and retest as specified above.
- E. Prepare test and inspection reports.

3.6 ADJUSTING

- A. Adjust isolators after piping system is at operating weight.
- B. Adjust limit stops on restrained spring isolators to mount equipment at normal operating height. After equipment installation is complete, adjust limit stops so they are out of contact during normal operation.
- C. Adjust active height of sprint isolators.
- D. Adjust restraints to permit free movement of equipment within normal mode of operation.

END OF SECTION 220548

SECTION 220553 - IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Equipment labels.
2. Warning signs and labels.
3. Pipe labels.
4. Stencils.
5. Valve tags.
6. Warning tags.

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Samples: For color, letter style, and graphic representation required for each identification material and device.
- C. Equipment Label Schedule: Include a listing of all equipment to be labeled with the proposed content for each label.
- D. Valve numbering scheme.
- E. Valve Schedules: For each piping system to include in maintenance manuals.

1.3 COORDINATION

- A. Coordinate installation of identifying devices with completion of covering and painting of surfaces where devices are to be applied.
- B. Coordinate installation of identifying devices with locations of access panels and doors.
- C. Install identifying devices before installing acoustical ceilings and similar concealment.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Metal Labels for Equipment:

1. Material and Thickness: Brass, 0.032-inch (0.8-mm) or anodized aluminum, 0.032-inch (0.8-mm) minimum thickness, and having predrilled or stamped holes for attachment hardware.
 2. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).
 3. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
 4. Fasteners: Stainless-steel rivets or self-tapping screws.
 5. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- B. Label Content: Include equipment's Drawing designation or unique equipment number, drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified.
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch (A4) bond paper. Tabulate equipment identification number and identify Drawing numbers where equipment is indicated (plans, details, and schedules), plus the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

2.2 WARNING SIGNS AND LABELS

- A. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/16 inch (1.6 mm) or 1/8 inch (3.2 mm) thick, and having predrilled holes for attachment hardware.
- B. Letter Color: Red.
- C. Background Color: White.
- D. Maximum Temperature: Able to withstand temperatures up to 160 deg F (71 deg C).
- E. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch (64 by 19 mm).
- F. Minimum Letter Size: 1/4 inch (6.4 mm) for name of units if viewing distance is less than 24 inches (600 mm), 1/2 inch (13 mm) for viewing distances up to 72 inches (1830 mm), and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-fourths the size of principal lettering.
- G. Fasteners: Stainless-steel rivets.
- H. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- I. Label Content: Include caution and warning information, plus emergency notification instructions.

2.3 PIPE LABELS

- A. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- B. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- C. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- D. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings, pipe size, and an arrow indicating flow direction.
 - 1. Flow-Direction Arrows: Integral with piping system service lettering to accommodate both directions, or as separate unit on each pipe label to indicate flow direction.
 - 2. Lettering Size: At least 1-1/2 inches (38 mm) high.

2.4 STENCILS

- A. Stencils: Prepared with letter sizes according to ASME A13.1 for piping; and minimum letter height of 3/4 inch (19 mm) for access panel and door labels, equipment labels, and similar operational instructions.
 - 1. Stencil Material: Aluminum
 - 2. Stencil Paint: Exterior, gloss, alkyd enamel black unless otherwise indicated. Paint may be in pressurized spray-can form.
 - 3. Identification Paint: Exterior, alkyd enamel in colors according to ASME A13.1 unless otherwise indicated.

2.5 VALVE TAGS

- A. Valve Tags: Stamped or engraved with 1/4-inch (6.4-mm) letters for piping system abbreviation and 1/2-inch (13-mm) numbers.
 - 1. Tag Material: Brass, 0.032-inch (0.8-mm) minimum thickness, and having predrilled or stamped holes for attachment hardware.
 - 2. Fasteners: Brass wire-link or beaded chain; or S-hook.
- B. Valve Schedules: For each piping system, on 8-1/2-by-11-inch (A4) bond paper. Tabulate valve number, piping system, system abbreviation (as shown on valve tag), location of valve (room or space), normal-operating position (open, closed, or modulating), and variations for identification. Mark valves for emergency shutoff and similar special uses.
 - 1. Valve-tag schedule shall be included in operation and maintenance data.

2.6 WARNING TAGS

- A. Warning Tags: Preprinted or partially preprinted, accident-prevention tags, of plasticized card stock with matte finish suitable for writing.
 - 1. Size: 3 by 5-1/4 inches (75 by 133 mm) minimum.
 - 2. Fasteners: Brass grommet and wire.
 - 3. Nomenclature: Large-size primary caption such as "DANGER," "CAUTION," or "DO NOT OPERATE."
 - 4. Color: Yellow background with black lettering.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Clean piping and equipment surfaces of substances that could impair bond of identification devices, including dirt, oil, grease, release agents, and incompatible primers, paints, and encapsulants.

3.2 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

3.3 PIPE LABEL INSTALLATION

- A. Piping Color-Coding: Painting of piping is specified in Division 09 Section "Interior Painting."
- B. Stenciled Pipe Label Option: Stenciled labels may be provided instead of manufactured pipe labels, at Installer's option. Install stenciled pipe labels with painted, color-coded bands or rectangles complying with ASME A13.1 on each piping system.
 - 1. Identification Paint: Use for contrasting background.
 - 2. Stencil Paint: Use for pipe marking.
- C. Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
 - 1. Near each valve and control device.
 - 2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
 - 3. Near penetrations through walls, floors, ceilings, and inaccessible enclosures.
 - 4. At access doors, manholes, and similar access points that permit view of concealed piping.

5. Near major equipment items and other points of origination and termination.
6. Spaced at maximum intervals of 50 feet (15 m) along each run. Reduce intervals to 25 feet (7.6 m) in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

D. Pipe Label Color Schedule:

1. Domestic Water Piping:
 - a. Background Color: White.
 - b. Letter Color: Black.
2. Sanitary Waste and Storm Drainage Piping:
 - a. Background Color: White.
 - b. Letter Color: Black.

3.4 VALVE-TAG INSTALLATION

- A. Install tags on valves and control devices in piping systems, except check valves; valves within factory-fabricated equipment units; shutoff valves; faucets; convenience and lawn-watering hose connections; and similar roughing-in connections of end-use fixtures and units. List tagged valves in a valve schedule.
- B. Valve-Tag Application Schedule: Tag valves according to size, shape, and color scheme and with captions similar to those indicated in the following subparagraphs:
 1. Valve-Tag Size and Shape:
 - a. Cold Water: 1-1/2 inches (38 mm), round.
 - b. Hot Water: 1-1/2 inches (38 mm), round.
 2. Valve-Tag Color:
 - a. Cold Water: Natural.
 - b. Hot Water: Natural.
 3. Letter Color:
 - a. Cold Water: Black.
 - b. Hot Water: Black.

3.5 WARNING-TAG INSTALLATION

- A. Write required message on, and attach warning tags to, equipment and other items where required.

END OF SECTION 220553

SECTION 220716 - PLUMBING EQUIPMENT INSULATION

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes insulating the following plumbing equipment:

1. Domestic water boiler breechings.
2. Domestic water heat exchangers.
3. Domestic hot-water pumps.
4. Domestic water storage tanks.

- B. Related Sections:

1. Division 22 Section "Plumbing Piping Insulation."

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied, if any).

- B. LFED Submittals:

1. Product Data for Credit EQ 4.1: For adhesives and sealants, documentation including printed statement of VOC content and chemical components.
2. Laboratory Test Reports for Credit EQ 4: For adhesives and sealants, documentation indicating that product complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

- C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail attachment and covering of heat tracing inside insulation.
3. Detail removable insulation at equipment connections and access panels.
4. Detail application of field-applied jackets.
5. Detail application at linkages of control devices.
6. Detail field application for each equipment type.

- D. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Sheet Form Insulation Materials: 12 inches (300 mm) square.
 - 2. Sheet Jacket Materials: 12 inches (300 mm) square.
 - 3. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.
- E. Qualification Data: For qualified Installer.
- F. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- G. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.
 - 1. Equipment Mockups: One tank or vessel, pump.
 - 2. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
 - 3. Notify Architect seven days in advance of dates and times when mockups will be constructed.
 - 4. Obtain Architect's approval of mockups before starting insulation application.
 - 5. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 - 6. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.

7. Demolish and remove mockups when directed.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with equipment installer for equipment insulation application.
- C. Coordinate installation and testing of heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Domestic Water Boiler Breeching Insulation Schedule" and "Equipment Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
- C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
- D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
- E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
- F. Calcium Silicate:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Industrial Insulation Group (IIG); Thermo-12 Gold.
 2. Flat-, curved-, and grooved-block sections of noncombustible, inorganic, hydrous calcium silicate with a non-asbestos fibrous reinforcement. Comply with ASTM C 533, Type I.
- G. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pittsburgh Corning Corporation; Foamglas.
 2. Block Insulation: ASTM C 552, Type I.
 3. Special-Shaped Insulation: ASTM C 552, Type III.
 4. Board Insulation: ASTM C 552, Type IV.
 5. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
 6. Preformed Pipe Insulation with Factory-Applied ASJ: Comply with ASTM C 552, Type II, Class 2.
 7. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
- II. Flexible Elastomeric Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
1. Products: Subject to compliance with requirements available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Aeroflex USA, Inc.; Aerocel.
 - b. Armacell LLC; AP Armaflex.
 - c. K-Flex USA; Insul-Sheet and K-FLEX LS.
- I. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; SOFTR All-Service Duct Wrap.

- J. High-Temperature, Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type V, without factory-applied jacket.
1. Products: Subject to compliance with requirements available products that may be incorporated into the Work include, but are not limited to, the following:
- a. Industrial Insulation Group (IIG); MinWool-1200 Flexible Batt.
 - b. Johns Manville; IITB 26 Spin-Glas.
 - c. Roxul Inc.; Roxul RW.
- K. Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type IA or Type IB. For equipment applications, provide insulation with factory-applied ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
1. Products: Subject to compliance with requirements, products that may be incorporated into the Work include, but are not limited to, the following:
- a. CertainTeed Corp.; CertaPro Commercial Board.
 - b. Fibrex Insulations Inc.; FBX.
 - c. Johns Manville; 800 Series Spin-Glas.
 - d. Knauf Insulation; Insulation Board.
 - e. Manson Insulation Inc.; AK Board.
 - f. Owens Corning; Fiberglas 700 Series.
- L. High-Temperature, Mineral-Fiber Board Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 612, Type III, without factory-applied jacket.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
- a. Fibrex Insulations Inc.; FBX.
 - b. Industrial Insulation Group (IIG); MinWool-1200 Industrial Board.
 - c. Rock Wool; Delta Board.
 - d. Roxul Inc.; RHT and RockBoard.
 - e. Thermafiber, Inc.; Thermafiber Industrial Felt.
- M. Mineral-Fiber, Preformed Pipe Insulation:
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
- a. Fibrex Insulations Inc.; Coreplus 1200.
 - b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000-Degree Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.
2. Type I, 850 Deg F (454 Deg C) Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547, Type I, Grade A, with factory-applied

ASJ. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

- N. Mineral-Fiber, Pipe and Tank Insulation: Mineral or glass fibers bonded with a thermosetting resin. Semirigid board material with factory-applied ASJ complying with ASTM C 1393, Type II or Type IIIA Category 2, or with properties similar to ASTM C 612, Type IB. Nominal density is 2.5 lb/cu. ft. (40 kg/cu. m) or more. Thermal conductivity (k-value) at 100 deg F (55 deg C) is 0.29 Btu x in./h x sq. ft. x deg F (0.042 W/m x K) or less. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; CrimpWrap.
 - b. Johns Manville; MicroFlex.
 - c. Knauf Insulation; Pipe and Tank Insulation.
 - d. Manson Insulation Inc.; AK Flex.
 - e. Owens Corning; Fiberglas Pipe and Tank Insulation.
- O. Polyolefin: Unicellular, polyethylene thermal plastic insulation. Comply with ASTM C 534 or ASTM C 1427, Type I, Grade 1 for tubular materials and Type II, Grade 1 for sheet materials.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Armacell LLC; Tubolit.
 - b. Nomaco Insulation; IMCOLOCK, IMCOSHEET, NOMALOCK, and NOMAPLY.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ramco Insulation, Inc.; Super-Stik.
- B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C 196.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ramco Insulation, Inc.; Thermokote V.
- C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Calcium Silicate Adhesive: Fibrous, sodium-silicate-based adhesive with a service temperature range of 50 to 800 deg F (10 to 427 deg C).
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-97.
 - b. Eagle Bridges - Marathon Industries; 290.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-27.
 - d. Mon-Eco Industries, Inc.; 22-30.
 - e. Vimaseo Corporation; 760.
 2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- C. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F (minus 73 to plus 93 deg C).
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-84.
 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- D. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Aeroflex USA, Inc.; Aeroseal.
 - b. Armacell LLC; Armaflex 520 Adhesive.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-75.
 - d. K-Flex USA; R-373 Contact Adhesive.
 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- E. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- F. ASI Adhesive, and FSK and PVDC Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-50.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic

Emissions from Various Sources Using Small-Scale Environmental Chambers,"
including 2004 Addenda.

G. PVC Jacket Adhesive: Compatible with PVC jacket.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.4 MASTICS

A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.

1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below ambient services.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vamasco Corporation; 749.
2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm (0.009 metric perm) at 43-mil (1.09-mm) dry film thickness.
3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
5. Color: White.

C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below ambient services.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-30.
 - b. Eagle Bridges - Marathon Industries; 501.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-35.
 - d. Mon-Eco Industries, Inc.; 55-10.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm (0.03 metric perm) at 35-mil (0.9-mm) dry film thickness.
 3. Service Temperature Range: 0 to 180 deg F (Minus 18 to plus 82 deg C).
 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 5. Color: White.
- D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below ambient services.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
 - b. Eagle Bridges - Marathon Industries; 570.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm (0.033 metric perm) at 30-mil (0.8-mm) dry film thickness.
 3. Service Temperature Range: Minus 50 to plus 220 deg F (Minus 46 to plus 104 deg C).
 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 5. Color: White.
- E. Breather Mastic: Water based; suitable for indoor and outdoor use on above ambient services.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Eco Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.5 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Pittsburgh Corning Corporation; Pittseal 444.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F (Minus 73 to plus 149 deg C).
5. Color: White or gray.
6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

B. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
5. Color: Aluminum.
6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Fire- and water-resistant, flexible, elastomeric sealant.
4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
5. Color: White.
6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.6 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.
 4. PVDC Jacket for Indoor Applications: 4-mil- (0.10-mm-) thick, white PVDC biaxially oriented barrier film with a permeance at 0.02 perm (0.013 metric perm) when tested according to ASTM E 96/E 96M and with a flame-spread index of 5 and a smoke-developed index of 20 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
 5. PVDC Jacket for Outdoor Applications: 6-mil- (0.15-mm-) thick, white PVDC biaxially oriented barrier film with a permeance at 0.01 perm (0.007 metric perm) when tested according to ASTM E 96/E 96M and with a flame-spread index of 5 and a smoke-developed index of 25 when tested according to ASTM E 84.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.
6. PVDC-SSL Jacket: PVDC jacket with a self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Dow Chemical Company (The); Saran 540 Vapor Retarder Film and Saran 560 Vapor Retarder Film.

2.7 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.
 2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: White.
 4. Factory-fabricated tank heads and tank side panels.
- C. Metal Jacket:
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
 2. Aluminum Jacket: Comply with ASTM B 209 (ASTM B 209M). Alloy 3003, 3005, 3105, or 5005, Temper H-14.
 - a. Sheet and roll stock ready for shop or field sizing.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- (0.025-mm-) thick, heat-bonded polyethylene and kraft paper

- d. Moisture Barrier for Outdoor Applications: 3-mil- (0.075-mm-) thick, heat-bonded polyethylene and kraft paper.
3. Stainless-Steel Jacket: ASTM A 167 or ASTM A 240/A 240M.
 - a. Sheet and roll stock ready for shop or field sizing.
 - b. Material, finish, and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- (0.025-mm-) thick, heat-bonded polyethylene and kraft paper].
 - d. Moisture Barrier for Outdoor Applications: 3-mil- (0.075-mm-) thick, heat-bonded polyethylene and kraft paper.

2.8 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 2. Width: 3 inches (75 mm).
 3. Thickness: 11.5 mils (0.29 mm).
 4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive: complying with ASTM C 1136.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 2. Width: 3 inches (75 mm).
 3. Thickness: 6.5 mils (0.16 mm).
 4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.

- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive: suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
 2. Width: 2 inches (50 mm).
 3. Thickness: 6 mils (0.15 mm).
 4. Adhesion: 64 ounces force/inch (0.7 N/mm) in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch (3.3 N/mm) in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
 2. Width: 2 inches (50 mm).
 3. Thickness: 3.7 mils (0.093 mm).
 4. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
 5. Elongation: 5 percent.
 6. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.
- E. PVDC Tape: White vapor-retarder PVDC tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dow Chemical Company (The); Saran 540 Vapor Retarder Tape and Saran 560 Vapor Retarder Tape.
 2. Width: 3 inches (75 mm).
 3. Film Thickness: 4 mils (0.10 mm).
 4. Adhesive Thickness: 1.5 mils (0.04 mm).
 5. Elongation at Break: 145 percent.
 6. Tensile Strength: 55 lbf/inch (10.1 N/mm) in width.

2.9 SECUREMENTS

- A. Bands:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.: Insul-Mate Strapping, Seals, and Springs.
 2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316; 0.015 inch (0.38 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.
 3. Aluminum: ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal or closed seal.
 4. Springs: Twin spring set constructed of stainless steel with ends flat and slotted to accept metal bands. Spring size determined by manufacturer for application.
- B. Insulation Pins and Hangers:
1. Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- (2.6-mm-) -) diameter shank, length to suit depth of insulation indicated.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; CWP-1.
 - 2) GEMCO; CD.
 - 3) Midwest Fasteners, Inc.; CD.
 - 4) Nelson Stud Welding; TPA, TPC, and TPS.
 2. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.106-inch- (2.6-mm-) diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch (38-mm) galvanized carbon-steel washer.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; CHP-1.
 - 2) GEMCO; Cupped Head Weld Pin.
 - 3) Midwest Fasteners, Inc.; Cupped Head.
 - 4) Nelson Stud Welding; CHP.
 3. Metal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; Tactoo Perforated Base Insul-Hangers.
 - 2) GEMCO; Perforated Base.

- 3) Midwest Fasteners, Inc.; Spindle.
 - b. Baseplate: Perforated, galvanized carbon-steel sheet, 0.030 inch (0.76 mm) thick by 2 inches (50 mm) square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch- (2.6-mm-) diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
4. Nonmetal, Adhesively Attached, Perforated-Base Insulation Hangers: Baseplate fastened to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) GEMCO; Nylon Hangers.
 - 2) Midwest Fasteners, Inc.; Nylon Insulation Hangers.
 - b. Baseplate: Perforated, nylon sheet, 0.030 inch (0.76 mm) thick by 1-1/2 inches (38 mm) in diameter.
 - c. Spindle: Nylon, 0.106-inch- (2.6-mm-) diameter shank, length to suit depth of insulation indicated, up to 2-1/2 inches (63 mm).
 - d. Adhesive: Recommended by hanger manufacturer. Product with demonstrated capability to bond insulation hanger securely to substrates indicated without damaging insulation, hangers, and substrates.
5. Self-Sticking-Base Insulation Hangers: Baseplate welded to projecting spindle that is capable of holding insulation, of thickness indicated, securely in position indicated when self-locking washer is in place.
 - a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; Tactoo Self-Adhering Insul-Hangers.
 - 2) GEMCO; Peel & Press.
 - 3) Midwest Fasteners, Inc.; Self Stick.
 - b. Baseplate: Galvanized carbon-steel sheet, 0.030 inch (0.76 mm) thick by 2 inches (50 mm) square.
 - c. Spindle: Copper- or zinc-coated, low-carbon steel, fully annealed, 0.106-inch- (2.6-mm-) diameter shank, length to suit depth of insulation indicated.
 - d. Adhesive-backed base with a peel-off protective cover.
6. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick, galvanized-steel sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.

- a. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) AGM Industries, Inc.; RC 150.
 - 2) GEMCO; R-150.
 - 3) Midwest Fasteners, Inc.; WA-150.
 - 4) Nelson Stud Welding; Speed Clips.
 - b. Protect ends with capped self-locking washers incorporating a spring steel insert to ensure permanent retention of cap in exposed locations.
7. Nonmetal Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch- (0.41-mm-) thick nylon sheet, with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches (38 mm) in diameter.
- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) GEMCO.
 - 2) Midwest Fasteners, Inc.
- C. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.
- D. Wire: 0.080-inch (2.0-mm) nickel-copper alloy .
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. C & F Wire.

2.10 CORNER ANGLES

- A. PVC Corner Angles: 30 mils (0.8 mm) thick, minimum 1 by 1 inch (25 by 25 mm), PVC according to ASTM D 1784, Class 16354-C. White or color-coded to match adjacent surface.
- B. Aluminum Corner Angles: 0.040 inch (1.0 mm) thick, minimum 1 by 1 inch (25 by 25 mm), aluminum according to ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14.
- C. Stainless-Steel Corner Angles: 0.024 inch (0.61 mm) thick, minimum 1 by 1 inch (25 by 25 mm), stainless steel according to ASTM A 167 or ASTM A 240/A 240M, Type 304 or Type 316.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 - 1. Verify that systems and equipment to be insulated have been tested and are free of defects.
 - 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 - 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils (0.127 mm) thick and an epoxy finish 5 mils (0.127 mm) thick if operating in a temperature range between 140 and 300 deg F (60 and 149 deg C). Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 - 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F (0 and 149 deg C) with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of equipment.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.

- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Keep insulation materials dry during application and finishing.
- G. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- H. Install insulation with least number of joints practical.
- I. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- J. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- K. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-sealing lap. Staple laps with outward clinching staples along edge at 2 inches (50 mm) o.c.
 - a. For below ambient services, apply vapor-barrier mastic over staples.
 - 4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
 - 5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints.
- L. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- M. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.

- N. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- O. For above ambient services, do not install insulation to the following:
 - 1. Vibration-control devices.
 - 2. Testing agency labels and stamps.
 - 3. Nameplates and data plates.
 - 4. Manholes.
 - 5. Handholes.
 - 6. Cleanouts.

3.4 INSTALLATION OF EQUIPMENT, TANK, AND VESSEL INSULATION

- A. Mineral-Fiber, Pipe, and Tank Insulation Installation for Tanks and Vessels: Secure insulation with adhesive and anchor pins and speed washers.
 - 1. Apply adhesives according to manufacturer's recommended coverage rates per unit area, for 100 percent coverage of tank and vessel surfaces.
 - 2. Groove and score insulation materials to fit as closely as possible to equipment, including contours. Bevel insulation edges for cylindrical surfaces for tight joints. Stagger end joints.
 - 3. Protect exposed corners with secured corner angles.
 - 4. Install adhesively attached or self-sticking insulation hangers and speed washers on sides of tanks and vessels as follows:
 - a. Do not weld anchor pins to ASME-labeled pressure vessels.
 - b. Select insulation hangers and adhesive that are compatible with service temperature and with substrate.
 - c. On tanks and vessels, maximum anchor-pin spacing is 3 inches (75 mm) from insulation end joints, and 16 inches (400 mm) o.c. in both directions.
 - d. Do not overcompress insulation during installation.
 - e. Cut and miter insulation segments to fit curved sides and domed heads of tanks and vessels.
 - f. Impale insulation over anchor pins and attach speed washers.
 - g. Cut excess portion of pins extending beyond speed washers or bend parallel with insulation surface. Cover exposed pins and washers with tape matching insulation facing.
 - 5. Secure each layer of insulation with stainless-steel or aluminum bands. Select band material compatible with insulation materials.
 - 6. Where insulation hangers on equipment and vessels are not permitted or practical and where insulation support rings are not provided, install a girdle network for securing insulation. Stretch prestressed aircraft cable around the diameter of vessel and make taut with clamps, turnbuckles, or breather springs. Place one circumferential girdle around equipment approximately 6 inches (150 mm) from each end. Install wire or cable between two circumferential girdles 12 inches (300 mm) o.c. Install a wire ring around each end and around outer periphery of center openings, and stretch prestressed aircraft

- cable radially from the wire ring to nearest circumferential girdle. Install additional circumferential girdles along the body of equipment or tank at a minimum spacing of 48 inches (1200 mm) o.c. Use this network for securing insulation with tie wire or bands.
7. Stagger joints between insulation layers at least 3 inches (75 mm).
 8. Install insulation in removable segments on equipment access doors, manholes, handholes, and other elements that require frequent removal for service and inspection.
 9. Bevel and seal insulation ends around manholes, handholes, ASME stamps, and nameplates.
 10. For equipment with surface temperatures below ambient, apply mastic to open ends, joints, seams, breaks, and punctures in insulation.

- B. Flexible Elastomeric Thermal Insulation Installation for Tanks and Vessels: Install insulation over entire surface of tanks and vessels.

1. Apply 100 percent coverage of adhesive to surface with manufacturer's recommended adhesive.
2. Seal longitudinal seams and end joints.

3.5 INSTALLATION OF CALCIUM SILICATE INSULATION

- A. Insulation Installation on Domestic Water Boiler Breechings:

1. Secure single-layer insulation with stainless-steel bands at 12-inch (300-mm) intervals and tighten bands without deforming insulation material.
2. Install two-layer insulation with joints tightly butted and staggered at least 3 inches (75 mm). Secure inner layer with wire spaced at 12-inch (300-mm) intervals. Secure outer layer with stainless-steel bands at 12-inch (300-mm) intervals.
3. On exposed applications without metal jacket, finish insulation surface with a skim coat of mineral-fiber, hydraulic-setting cement. When cement is dry, apply flood coat of lagging adhesive and press on one layer of glass cloth. Overlap edges at least 1 inch (25 mm). Apply finish coat of lagging adhesive over glass cloth. Thin finish coat to achieve smooth, uniform finish.

3.6 INSTALLATION OF FLEXIBLE ELASTOMERIC INSULATION

- A. Seal longitudinal seams and end joints with manufacturer's recommended adhesive to eliminate openings in insulation that allow passage of air to surface being insulated.

3.7 FIELD-APPLIED JACKET INSTALLATION

- A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.
1. Draw jacket smooth and tight to surface with 2-inch (50-mm) overlap at seams and joints.
 2. Embed glass cloth between two 0.062-inch- (1.6-mm-) thick coats of lagging adhesive.
 3. Completely encapsulate insulation with coating, leaving no exposed insulation.

- B. Where FSK jackets are indicated, install as follows:
1. Draw jacket material smooth and tight.
 2. Install lap or joint strips with same material as jacket.
 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 4. Install jacket with 1-1/2-inch (38-mm) laps at longitudinal seams and 3-inch- (75-mm-) wide joint strips at end joints.
 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch (25-mm) overlap at longitudinal seams and end joints; for horizontal applications, install with longitudinal seams along top and bottom of tanks and vessels. Seal with manufacturer's recommended adhesive.
1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch (50-mm) overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches (300 mm) o.c. and at end joints.
- E. Where PVDC jackets are indicated, install as follows:
1. Jacket can be wrapped in cigarette fashion along length of roll for insulation systems with an outer circumference of 33-1/2 inches (850 mm) or less. 33-1/2-inch- (850-mm-) circumference limit allows for 2-inch- (50-mm-) overlap seal. Using the length of roll allows for longer sections of jacket to be installed at one time. Use adhesive on the lap seal. Visually inspect lap seal for "fishmouthing," and use PVDC tape along lap seal to secure joint.
 2. Repair holes or tears in PVDC jacket by placing PVDC tape over the hole or tear and wrapping a minimum of 1-1/4 circumferences to avoid damage to tape edges.

3.8 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.

- D. Do not field paint aluminum or stainless-steel jackets.

3.9 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:
 - 1. Inspect field-insulated equipment, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to one location(s) for each type of equipment defined in the "Equipment Insulation Schedule" Article. For large equipment, remove only a portion adequate to determine compliance.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.10 DOMESTIC WATER BOILER BREECHING INSULATION SCHEDULE

- A. Round, exposed breeching and connector insulation shall be one of the following:
 - 1. Calcium Silicate: 4 inches (100 mm) thick.
 - 2. High-Temperature Mineral-Fiber Blanket: 3 inches (75 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.
 - 3. High-Temperature Mineral-Fiber Board: 3 inches (75 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.
- B. Round, concealed breeching and connector insulation shall be one of the following:
 - 1. Calcium Silicate: 4 inches (100 mm) thick.
 - 2. High-Temperature Mineral-Fiber Blanket: 3 inches (75 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.
 - 3. High-Temperature Mineral-Fiber Board: 3 inches (75 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.
- C. Rectangular, exposed breeching and connector insulation shall be one of the following:
 - 1. Calcium Silicate: 4 inches (100 mm) thick.
 - 2. High-Temperature Mineral-Fiber Blanket: 3 inches (75 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.
 - 3. High-Temperature Mineral-Fiber Board: 3 inches (75 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.
- D. Rectangular, concealed breeching and connector insulation shall be one of the following:
 - 1. Calcium Silicate: 4 inches (100 mm) thick.

2. High-Temperature Mineral-Fiber Blanket: 3 inches (75 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.
3. High-Temperature Mineral-Fiber Board: 3 inches (75 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.

3.11 EQUIPMENT INSULATION SCHEDULE

- A. Insulation materials and thicknesses are identified below. If more than one material is listed for a type of equipment, selection from materials listed is Contractor's option.
- B. Insulate indoor and outdoor equipment that is not factory insulated.
- C. Domestic hot-water storage tank insulation shall be one of the following, of thickness to provide an R-value of 12.5:
 1. Cellular glass.
 2. Mineral-Fiber Blanket: 3-lb/cu. ft. (48-kg/cu. m) nominal density.
 3. Mineral-Fiber Board: 3-lb/cu. ft. (48-kg/cu. m) nominal density.
 4. Mineral-fiber pipe and tank.
- D. Domestic water storage tank insulation shall be one of the following:
 1. Cellular Glass: 2 inches (50 mm) thick.
 2. Flexible Elastomeric: 1 inch (25 mm) thick.
 3. Mineral-Fiber Blanket: 1 inch (25 mm) thick and 3-lb/cu. ft. (48-kg/cu. m) nominal density.
 4. Mineral-Fiber Board: 1 inch (25 mm) thick and 3-lb/cu. ft. (48-kg/cu. m).
 5. Mineral-Fiber Pipe and Tank: 1 inch (25 mm) thick.
 6. Polyolefin: 1 inch (25 mm) thick.

3.12 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Equipment, Concealed:
 1. None.
 2. Aluminum, Smooth: 0.020 inch (0.51 mm) thick.
 3. Painted Aluminum, Smooth [0.020 inch (0.51 mm) thick.
 4. Stainless Steel, Type 304, 0.020 inch (0.51 mm) thick.
- D. Equipment, Exposed, up to 48 Inches (1200 mm) in Diameter or with Flat Surfaces up to 72 Inches (1800 mm):
 1. None.

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2. Aluminum, Smooth: 0.020 inch (0.51 mm) thick.
3. Painted Aluminum, Smooth | 0.020 inch (0.51 mm) thick.
4. Stainless Steel, Type 304,: 0.020 inch (0.51 mm) thick.

END OF SECTION 220716

SECTION 220719 - PLUMBING PIPING INSULATION

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes insulating the following plumbing piping services:
 - 1. Domestic cold-water piping.
 - 2. Domestic hot-water piping.
 - 3. Domestic recirculating hot-water piping.
 - 4. Domestic chilled-water piping for drinking fountains.
 - 5. Sanitary waste piping exposed to freezing conditions.
 - 6. Storm-water piping exposed to freezing conditions.
 - 7. Roof drains and rainwater leaders.
 - 8. Supplies and drains for handicap-accessible lavatories and sinks.
- B. Related Sections:
 - 1. Division 22 Section "Plumbing Equipment Insulation."

1.2 SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied, if any).
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
 - 2. Detail attachment and covering of heat tracing inside insulation.
 - 3. Detail insulation application at pipe expansion joints for each type of insulation.
 - 4. Detail insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Detail removable insulation at piping specialties, equipment connections, and access panels.
 - 6. Detail application of field-applied jackets.
 - 7. Detail application at linkages of control devices.
- C. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:
 - 1. Preformed Pipe Insulation Materials: 12 inches (300 mm) long by NPS 2 (DN 50).
 - 2. Jacket Materials for Pipe: 12 inches (300 mm) long by NPS 2 (DN 50).
 - 3. Sheet Jacket Materials: 12 inches (300 mm) square.
 - 4. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

- D. Qualification Data: For qualified Installer.
- E. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets, with requirements indicated. Include dates of tests and test methods employed.
- F. Field quality-control reports.

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the Department of Labor, Bureau of Apprenticeship and Training.
- B. Surface-Burning Characteristics: For insulation and related materials, as determined by testing identical products according to ASTM E 84 by a testing agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and adhesive, mastic, tapes, and cement material containers, with appropriate markings of applicable testing agency.
 - 1. Insulation Installed Indoors: Flame-spread index of 25 or less, and smoke-developed index of 50 or less.
 - 2. Insulation Installed Outdoors: Flame-spread index of 75 or less, and smoke-developed index of 150 or less.
- C. Mockups: Before installing insulation, build mockups for each type of insulation and finish listed below to demonstrate quality of insulation application and finishes. Build mockups in the location indicated or, if not indicated, as directed by Architect. Use materials indicated for the completed Work.
 - 1. Piping Mockups:
 - a. One 10-foot (3-m) section of NPS 2 (DN 50) straight pipe.
 - b. One each of a 90-degree threaded, welded, and flanged elbow.
 - c. One each of a threaded, welded, and flanged tee fitting.
 - d. One NPS 2 (DN 50) or smaller valve, and one NPS 2-1/2 (DN 65) or larger valve.
 - e. Four support hangers including hanger shield and insert.
 - f. One threaded strainer and one flanged strainer with removable portion of insulation.
 - g. One threaded reducer and one welded reducer.
 - h. One pressure temperature tap.
 - i. One mechanical coupling.
 - 2. For each mockup, fabricate cutaway sections to allow observation of application details for insulation materials, adhesives, mastics, attachments, and jackets.
 - 3. Notify Architect seven days in advance of dates and times when mockups will be constructed.

4. Obtain Architect's approval of mockups before starting insulation application.
 5. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
 6. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
 7. Demolish and remove mockups when directed.
- D. Comply with the following applicable standards and other requirements specified for miscellaneous components:
1. Supply and Drain Protective Shielding Guards: ICC A117.1.

1.4 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Insulation material containers shall be marked by manufacturer with appropriate ASTM standard designation, type and grade, and maximum use temperature.

1.5 COORDINATION

- A. Coordinate sizes and locations of supports, hangers, and insulation shields specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- B. Coordinate clearance requirements with piping Installer for piping insulation application. Before preparing piping Shop Drawings, establish and maintain clearance requirements for installation of insulation and field-applied jackets and finishes and for space required for maintenance.
- C. Coordinate installation and testing of heat tracing.

1.6 SCHEDULING

- A. Schedule insulation application after pressure testing systems and, where required, after installing and testing heat tracing. Insulation application may begin on segments that have satisfactory test results.
- B. Complete installation and concealment of plastic materials as rapidly as possible in each area of construction.

PART 2 - PRODUCTS

2.1 INSULATION MATERIALS

- A. Comply with requirements in "Piping Insulation Schedule, General," "Indoor Piping Insulation Schedule," "Outdoor, Aboveground Piping Insulation Schedule," and "Outdoor.

- Underground Piping Insulation Schedule" articles for where insulating materials shall be applied.
- B. Products shall not contain asbestos, lead, mercury, or mercury compounds.
 - C. Products that come in contact with stainless steel shall have a leachable chloride content of less than 50 ppm when tested according to ASTM C 871.
 - D. Insulation materials for use on austenitic stainless steel shall be qualified as acceptable according to ASTM C 795.
 - E. Foam insulation materials shall not use CFC or HCFC blowing agents in the manufacturing process.
 - F. Cellular Glass: Inorganic, incombustible, foamed or cellulated glass with annealed, rigid, hermetically sealed cells. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pittsburgh Corning Corporation; Foamglas.
 - 2. Block Insulation: ASTM C 552, Type I.
 - 3. Special-Shaped Insulation: ASTM C 552, Type III.
 - 4. Preformed Pipe Insulation without Jacket: Comply with ASTM C 552, Type II, Class 1.
 - 5. Preformed Pipe Insulation with Factory-Applied [ASJ] [ASJ-SSL]: Comply with ASTM C 552, Type II, Class 2.
 - 6. Factory fabricate shapes according to ASTM C 450 and ASTM C 585.
 - G. Mineral-Fiber Blanket Insulation: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 553, Type II and ASTM C 1290, Type I. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. CertainTeed Corp.; SoftTouch Duct Wrap.
 - b. Johns Manville; Microlite.
 - c. Knauf Insulation; Friendly Feel Duct Wrap.
 - d. Manson Insulation Inc.; Alley Wrap.
 - e. Owens Corning; SOFTR All-Service Duct Wrap.
 - H. Mineral-Fiber, Preformed Pipe Insulation:
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fibrex Insulations Inc.; Coreplus 1200.

- b. Johns Manville; Micro-Lok.
 - c. Knauf Insulation; 1000-Degree Pipe Insulation.
 - d. Manson Insulation Inc.; Alley-K.
 - e. Owens Corning; Fiberglas Pipe Insulation.
2. Type I, 850 Deg F (454 Deg C) Materials: Mineral or glass fibers bonded with a thermosetting resin. Comply with ASTM C 547. Type I. Grade A, with factory-applied ASJ or with factory-applied ASJ-SSL. Factory-applied jacket requirements are specified in "Factory-Applied Jackets" Article.

2.2 INSULATING CEMENTS

- A. Mineral-Fiber Insulating Cement: Comply with ASTM C 195.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ramco Insulation, Inc.; Super-Stik.
- B. Expanded or Exfoliated Vermiculite Insulating Cement: Comply with ASTM C 196.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ramco Insulation, Inc.; Thermokote V.
- C. Mineral-Fiber, Hydraulic-Setting Insulating and Finishing Cement: Comply with ASTM C 449.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Ramco Insulation, Inc.; Ramcote 1200 and Quik-Cote.

2.3 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated, unless otherwise indicated.
- B. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F (minus 73 to plus 93 deg C).
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Brand. Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 81-84.

2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- C. Mineral-Fiber Adhesive: Comply with MIL-A-3316C, Class 2, Grade A.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-127.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-60/85-70.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, use adhesive that has a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- D. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-82.
 - b. Eagle Bridges - Marathon Industries; 225.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 85-20.
 - d. Mon-Eco Industries, Inc.; 22-25.
 2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- E. PVC Jacket Adhesive: Compatible with PVC jacket.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:

- a. Dow Corning Corporation; 739, Dow Silicone.
 - b. Johns Manville; Zeston Perma-Weld, CEEL-TITE Solvent Welding Adhesive.
 - c. P.I.C. Plastics, Inc.; Welding Adhesive.
 - d. Speedline Corporation; Polyco VP Adhesive.
2. For indoor applications, use adhesive that has a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 3. Use adhesive that complies with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.4 MASTICS

- A. Materials shall be compatible with insulation materials, jackets, and substrates; comply with MIL-PRF-19565C, Type II.
 1. For indoor applications, use mastics that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
- B. Vapor-Barrier Mastic: Water based; suitable for indoor use on below-ambient services.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-80/30-90.
 - b. Vimasco Corporation; 749.
 2. Water-Vapor Permeance: ASTM E 96/E 96M, Procedure B, 0.013 perm (0.009 metric perm) at 43-mil (1.09-mm) dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
 4. Solids Content: ASTM D 1644, 58 percent by volume and 70 percent by weight.
 5. Color: White.
- C. Vapor-Barrier Mastic: Solvent based; suitable for indoor use on below-ambient services.
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-30.
 - b. Eagle Bridges - Marathon Industries; 501.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-35.
 - d. Mon-Eco Industries, Inc.; 55-10.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm (0.03 metric perm) at 35-mil (0.9-mm) dry film thickness.

3. Service Temperature Range: 0 to 180 deg F (Minus 18 to plus 82 deg C).
 4. Solids Content: ASTM D 1644, 44 percent by volume and 62 percent by weight.
 5. Color: White.
- D. Vapor-Barrier Mastic: Solvent based; suitable for outdoor use on below-ambient services.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Encacel.
 - b. Eagle Bridges - Marathon Industries; 570.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 60-95/60-96.
 2. Water-Vapor Permeance: ASTM F 1249, 0.05 perm (0.033 metric perm) at 30-mil (0.8-mm) dry film thickness.
 3. Service Temperature Range: Minus 50 to plus 220 deg F (Minus 46 to plus 104 deg C).
 4. Solids Content: ASTM D 1644, 33 percent by volume and 46 percent by weight.
 5. Color: White.
- E. Breather Mastic: Water based; suitable for indoor and outdoor use on above-ambient services.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-10.
 - b. Eagle Bridges - Marathon Industries; 550.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 46-50.
 - d. Mon-Feo Industries, Inc.; 55-50.
 - e. Vimasco Corporation; WC-1/WC-5.
 2. Water-Vapor Permeance: ASTM F 1249, 1.8 perms (1.2 metric perms) at 0.0625-inch (1.6-mm) dry film thickness.
 3. Service Temperature Range: Minus 20 to plus 180 deg F (Minus 29 to plus 82 deg C).
 4. Solids Content: 60 percent by volume and 66 percent by weight.
 5. Color: White.

2.5 LAGGING ADHESIVES

- A. Description: Comply with MIL-A-3316C, Class I, Grade A, and shall be compatible with insulation materials, jackets, and substrates.
1. For indoor applications, use lagging adhesives that have a VOC content of 50 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-50 AHV2.
 - b. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-36.
 - c. Vimatec Corporation; 713 and 714.
3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over pipe insulation.
4. Service Temperature Range: 0 to plus 180 deg F (Minus 18 to plus 82 deg C).
5. Color: White.

2.6 SEALANTS

A. Joint Sealants:

1. Joint Sealants for Cellular-Glass and Phenolic Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 - b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 30-45.
 - d. Mon-Eco Industries, Inc.; 44-05.
 - e. Pittsburgh Corning Corporation; Pitsseal 444.
2. Materials shall be compatible with insulation materials, jackets, and substrates.
3. Permanently flexible, elastomeric sealant.
4. Service Temperature Range: Minus 100 to plus 300 deg F (Minus 73 to plus 149 deg C).
5. Color: White or gray.
6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

B. FSK and Metal Jacket Flashing Sealants:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.

- b. Eagle Bridges - Marathon Industries; 405.
 - c. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; 95-44.
 - d. Mon-Eco Industries, Inc.; 44-05.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
 5. Color: Aluminum.
 6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.
- C. ASJ Flashing Sealants, and Vinyl, PVDC, and PVC Jacket Flashing Sealants:
 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; CP-76.
 2. Materials shall be compatible with insulation materials, jackets, and substrates.
 3. Fire- and water-resistant, flexible, elastomeric sealant.
 4. Service Temperature Range: Minus 40 to plus 250 deg F (Minus 40 to plus 121 deg C).
 5. Color: White.
 6. For indoor applications, use sealants that have a VOC content of 420 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).
 7. Use sealants that comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers," including 2004 Addenda.

2.7 FACTORY-APPLIED JACKETS

- A. Insulation system schedules indicate factory-applied jackets on various applications. When factory-applied jackets are indicated, comply with the following:
 1. ASJ: White, kraft-paper, fiberglass-reinforced scrim with aluminum-foil backing; complying with ASTM C 1136, Type I.
 2. ASJ-SSL: ASJ with self-sealing, pressure-sensitive, acrylic-based adhesive covered by a removable protective strip; complying with ASTM C 1136, Type I.
 3. FSK Jacket: Aluminum-foil, fiberglass-reinforced scrim with kraft-paper backing; complying with ASTM C 1136, Type II.

2.8 FIELD-APPLIED FABRIC-REINFORCING MESH

- A. Woven Glass-Fiber Fabric: Approximately 2 oz./sq. yd. (68 g/sq. m) with a thread count of 10 strands by 10 strands/sq. in. (4 strands by 4 strands/sq. mm) for covering pipe and pipe fittings.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Chil-Glas Number 10.
- B. Woven Polyester Fabric: Approximately 1 oz./sq. yd. (34 g/sq. m) with a thread count of 10 strands by 10 strands/sq. in. (4 strands by 4 strands/sq. mm), in a Leno weave, for pipe.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Foster Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Mast-A-Fab.
 - b. Vinasco Corporation; Elastafab 894.

2.9 FIELD-APPLIED CLOTHS

- A. Woven Glass-Fiber Fabric: Comply with MIL-C-20079H, Type I, plain weave, and presized a minimum of 8 oz./sq. yd. (271 g/sq. m).
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Alpha Associates, Inc.; Alpha-Maritex 84215 and 84217/9485RW, Luben 59.

2.10 FIELD-APPLIED JACKETS

- A. Field-applied jackets shall comply with ASTM C 921, Type I, unless otherwise indicated.
- B. PVC Jacket: High-impact-resistant, UV-resistant PVC complying with ASTM D 1784, Class 16354-C; thickness as scheduled; roll stock ready for shop or field cutting and forming. Thickness is indicated in field-applied jacket schedules.
 - 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Johns Manville; Zeston.
 - b. P.I.C. Plastics, Inc.; FG Series.
 - c. Proto Corporation; LoSmoke.
 - d. Speedline Corporation; SmokeSafe.

2. Adhesive: As recommended by jacket material manufacturer.
 3. Color: Color-code jackets based on system.
 4. Factory-fabricated fitting covers to match jacket if available; otherwise, field fabricate.
 - a. Shapes: 45- and 90-degree, short- and long-radius elbows, tees, valves, flanges, unions, reducers, end caps, soil-pipe hubs, traps, mechanical joints, and P-trap and supply covers for lavatories.
- C. Metal Jacket:
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Childers Brand, Specialty Construction Brands, Inc., a business of H. B. Fuller Company; Metal Jacketing Systems.
 - b. ITW Insulation Systems; Aluminum and Stainless Steel Jacketing.
 - c. RPR Products, Inc.; Insul-Mate.
 2. Aluminum Jacket: Comply with ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005, Temper H14.
 - a. Factory cut and rolled to size.
 - b. Finish and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- (0.025-mm-) thick, heat-bonded polyethylene and kraft paper
 - d. Moisture Barrier for Outdoor Applications: 3-mil- (0.075-mm-) thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
 3. Stainless-Steel Jacket: ASTM A 167 or ASTM A 240/A 240M.
 - a. Sheet and roll stock ready for shop or field sizing or Factory cut and rolled to size.
 - b. Material, finish, and thickness are indicated in field-applied jacket schedules.
 - c. Moisture Barrier for Indoor Applications: 1-mil- (0.025-mm-) thick, heat-bonded polyethylene and kraft paper 3-mil- (0.075-mm-) thick, heat-bonded polyethylene and kraft paper.

- d. Moisture Barrier for Outdoor Applications: 3-mil- (0.075-mm-) thick, heat-bonded polyethylene and kraft paper.
 - e. Factory-Fabricated Fitting Covers:
 - 1) Same material, finish, and thickness as jacket.
 - 2) Preformed 2-piece or gore, 45- and 90-degree, short- and long-radius elbows.
 - 3) Tee covers.
 - 4) Flange and union covers.
 - 5) End caps.
 - 6) Beveled collars.
 - 7) Valve covers.
 - 8) Field fabricate fitting covers only if factory-fabricated fitting covers are not available.
- D. Underground Direct-Buried Jacket: 125-mil- (3.2-mm-) thick vapor barrier and waterproofing membrane consisting of a rubberized bituminous resin reinforced with a woven-glass fiber or polyester scrim and laminated aluminum foil.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Pittsburgh Corning Corporation; Pittwrap.
 - b. Polyguard Products, Inc.; Insulrap No Torch 125.

2.11 TAPES

- A. ASJ Tape: White vapor-retarder tape matching factory-applied jacket with acrylic adhesive, complying with ASTM C 1136.
- 1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABL Ideal Tape Division; 428 AWF ASJ.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0836.
 - c. Compac Corporation; 104 and 105.
 - d. Venture Tape; 1540 CW Plus, 1542 CW Plus, and 1542 CW Plus/SQ.
 - 2. Width: 3 inches (75 mm).
 - 3. Thickness: 11.5 mils (0.29 mm).
 - 4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
 - 5. Elongation: 2 percent.
 - 6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
 - 7. ASJ Tape Disks and Squares: Precut disks or squares of ASJ tape.
- B. FSK Tape: Foil-face, vapor-retarder tape matching factory-applied jacket with acrylic adhesive; complying with ASTM C 1136.

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 491 AWF FSK.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0827.
 - c. Compac Corporation; 110 and 111.
 - d. Venture Tape; 1525 CW NT, 1528 CW, and 1528 CW/SQ.
 2. Width: 3 inches (75 mm).
 3. Thickness: 6.5 mils (0.16 mm).
 4. Adhesion: 90 ounces force/inch (1.0 N/mm) in width.
 5. Elongation: 2 percent.
 6. Tensile Strength: 40 lbf/inch (7.2 N/mm) in width.
 7. FSK Tape Disks and Squares: Precut disks or squares of FSK tape.
- C. PVC Tape: White vapor-retarder tape matching field-applied PVC jacket with acrylic adhesive; suitable for indoor and outdoor applications.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 370 White PVC tape.
 - b. Compac Corporation; 130.
 - c. Venture Tape; 1506 CW NS.
 2. Width: 2 inches (50 mm).
 3. Thickness: 6 mils (0.15 mm).
 4. Adhesion: 64 ounces force/inch (0.7 N/mm) in width.
 5. Elongation: 500 percent.
 6. Tensile Strength: 18 lbf/inch (3.3 N/mm) in width.
- D. Aluminum-Foil Tape: Vapor-retarder tape with acrylic adhesive.
1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABI, Ideal Tape Division; 488 AWF.
 - b. Avery Dennison Corporation, Specialty Tapes Division; Fasson 0800.
 - c. Compac Corporation; 120.
 - d. Venture Tape; 3520 CW.
 2. Width: 2 inches (50 mm).
 3. Thickness: 3.7 mils (0.093 mm).
 4. Adhesion: 100 ounces force/inch (1.1 N/mm) in width.
 5. Elongation: 5 percent.
 6. Tensile Strength: 34 lbf/inch (6.2 N/mm) in width.

2.12 SECUREMENTS

A. Bands:

1. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ITW Insulation Systems; Gerrard Strapping and Seals.
 - b. RPR Products, Inc.; Insul-Mate Strapping and Seals.
2. Stainless Steel: ASTM A 167 or ASTM A 240/A 240M, Type 316; 0.015 inch (0.38 mm) thick. 1/2 inch (13 mm) or 3/4 inch (19 mm) wide with wing seal or closed seal.
3. Aluminum: ASTM B 209 (ASTM B 209M), Alloy 3003, 3005, 3105, or 5005; Temper H-14, 0.020 inch (0.51 mm) thick, 1/2 inch (13 mm) wide with wing seal.

B. Staples: Outward-clinching insulation staples, nominal 3/4-inch- (19-mm-) wide, stainless steel or Monel.

C. Wire: 0.080-inch (2.0-mm) nickel-copper alloy.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. C & F Wire.

2.13 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers,

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Engineered Brass Company.
 - b. Insul-Tect Products Co.; a subsidiary of MVG Molded Products.
 - c. McGuire Manufacturing.
 - d. Plumberex.
 - e. Truebro; a brand of IPS Corporation.
 - f. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures,:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Truebro; a brand of IPS Corporation.
 - b. Zurn Industries, LLC; Tubular Brass Plumbing Products Operation.
2. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of insulation application.
 1. Verify that systems to be insulated have been tested and are free of defects.
 2. Verify that surfaces to be insulated are clean and dry.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry surfaces to receive insulation. Remove materials that will adversely affect insulation application.
- B. Surface Preparation: Clean and prepare surfaces to be insulated. Before insulating, apply a corrosion coating to insulated surfaces as follows:
 1. Stainless Steel: Coat 300 series stainless steel with an epoxy primer 5 mils (0.127 mm) thick and an epoxy finish 5 mils (0.127 mm) thick if operating in a temperature range between 140 and 300 deg F (60 and 149 deg C). Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
 2. Carbon Steel: Coat carbon steel operating at a service temperature between 32 and 300 deg F (0 and 149 deg C) with an epoxy coating. Consult coating manufacturer for appropriate coating materials and application methods for operating temperature range.
- C. Coordinate insulation installation with the trade installing heat tracing. Comply with requirements for heat tracing that apply to insulation.
- D. Mix insulating cements with clean potable water; if insulating cements are to be in contact with stainless-steel surfaces, use demineralized water.

3.3 GENERAL INSTALLATION REQUIREMENTS

- A. Install insulation materials, accessories, and finishes with smooth, straight, and even surfaces; free of voids throughout the length of piping including fittings, valves, and specialties.
- B. Install insulation materials, forms, vapor barriers or retarders, jackets, and thicknesses required for each item of pipe system as specified in insulation system schedules.
- C. Install accessories compatible with insulation materials and suitable for the service. Install accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Install insulation with longitudinal seams at top and bottom of horizontal runs.
- E. Install multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Install insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by insulation material manufacturer.
- I. Install insulation with least number of joints practical.
- J. Where vapor barrier is indicated, seal joints, seams, and penetrations in insulation at hangers, supports, anchors, and other projections with vapor-barrier mastic.
 - 1. Install insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor barriers are indicated, extend insulation on anchor legs from point of attachment to supported item to point of attachment to structure. Taper and seal ends at attachment to structure with vapor-barrier mastic.
 - 3. Install insert materials and install insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect jacket from tear or puncture by hanger, support, and shield.
- K. Apply adhesives, mastics, and sealants at manufacturer's recommended coverage rate and wet and dry film thicknesses.
- L. Install insulation with factory-applied jackets as follows:
 - 1. Draw jacket tight and smooth.
 - 2. Cover circumferential joints with 3-inch- (75-mm-) wide strips, of same material as insulation jacket. Secure strips with adhesive and outward clinching staples along both edges of strip, spaced 4 inches (100 mm) o.c.
 - 3. Overlap jacket longitudinal seams at least 1-1/2 inches (38 mm). Install insulation with longitudinal seams at bottom of pipe. Clean and dry surface to receive self-

sealing lap. Staple laps with outward clinching staples along edge at 2 inches (50 mm) o.c.

- a. For below-ambient services, apply vapor-barrier mastic over staples.
4. Cover joints and seams with tape, according to insulation material manufacturer's written instructions, to maintain vapor seal.
5. Where vapor barriers are indicated, apply vapor-barrier mastic on seams and joints and at ends adjacent to pipe flanges and fittings.
- M. Cut insulation in a manner to avoid compressing insulation more than 75 percent of its nominal thickness.
- N. Finish installation with systems at operating conditions. Repair joint separations and cracking due to thermal movement.
- O. Repair damaged insulation facings by applying same facing material over damaged areas. Extend patches at least 4 inches (100 mm) beyond damaged areas. Adhere, staple, and seal patches similar to butt joints.
- P. For above-ambient services, do not install insulation to the following:
 1. Vibration-control devices.
 2. Testing agency labels and stamps.
 3. Nameplates and data plates.
 4. Cleanouts.

3.4 PENETRATIONS

- A. Insulation Installation at Roof Penetrations: Install insulation continuously through roof penetrations.
 1. Seal penetrations with flashing sealant.
 2. For applications requiring only indoor insulation, terminate insulation above roof surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside roof flashing at least 2 inches (50 mm) below top of roof flashing.
 4. Seal jacket to roof flashing with flashing sealant.
- B. Insulation Installation at Underground Exterior Wall Penetrations: Terminate insulation flush with sleeve seal. Seal terminations with flashing sealant.
- C. Insulation Installation at Aboveground Exterior Wall Penetrations: Install insulation continuously through wall penetrations.
 1. Seal penetrations with flashing sealant.

2. For applications requiring only indoor insulation, terminate insulation inside wall surface and seal with joint sealant. For applications requiring indoor and outdoor insulation, install insulation for outdoor applications tightly joined to indoor insulation ends. Seal joint with joint sealant.
 3. Extend jacket of outdoor insulation outside wall flashing and overlap wall flashing at least 2 inches (50 mm).
 4. Seal jacket to wall flashing with flashing sealant.
- D. Insulation Installation at Interior Wall and Partition Penetrations (That Are Not Fire Rated): Install insulation continuously through walls and partitions.
- E. Insulation Installation at Fire-Rated Wall and Partition Penetrations: Install insulation continuously through penetrations of fire-rated walls and partitions.
1. Comply with requirements in Division 07 Section "Penetration Firestopping" for firestopping and fire-resistive joint sealers.
- F. Insulation Installation at Floor Penetrations:
1. Pipe: Install insulation continuously through floor penetrations.
 2. Seal penetrations through fire-rated assemblies. Comply with requirements in Division 07 Section "Penetration Firestopping."

3.5 GENERAL PIPE INSULATION INSTALLATION

- A. Requirements in this article generally apply to all insulation materials except where more specific requirements are specified in various pipe insulation material installation articles.
- B. Insulation Installation on Fittings, Valves, Strainers, Flanges, and Unions:
1. Install insulation over fittings, valves, strainers, flanges, unions, and other specialties with continuous thermal and vapor-retarder integrity unless otherwise indicated.
 2. Insulate pipe elbows using preformed fitting insulation or mitered fittings made from same material and density as adjacent pipe insulation. Each piece shall be butted tightly against adjoining piece and bonded with adhesive. Fill joints, seams, voids, and irregular surfaces with insulating cement finished to a smooth, hard, and uniform contour that is uniform with adjoining pipe insulation.
 3. Insulate tee fittings with preformed fitting insulation or sectional pipe insulation of same material and thickness as used for adjacent pipe. Cut sectional pipe insulation to fit. Butt each section closely to the next and hold in place with tie wire. Bond pieces with adhesive.
 4. Insulate valves using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. For valves, insulate up to and including the bonnets, valve stuffing-box studs, bolts, and nuts. Fill joints, seams, and irregular surfaces with insulating cement.

5. Insulate strainers using preformed fitting insulation or sectional pipe insulation of same material, density, and thickness as used for adjacent pipe. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker. Fill joints, seams, and irregular surfaces with insulating cement. Insulate strainers so strainer basket flange or plug can be easily removed and replaced without damaging the insulation and jacket. Provide a removable reusable insulation cover. For below-ambient services, provide a design that maintains vapor barrier.
 6. Insulate flanges and unions using a section of oversized preformed pipe insulation. Overlap adjoining pipe insulation by not less than two times the thickness of pipe insulation, or one pipe diameter, whichever is thicker.
 7. Cover segmented insulated surfaces with a layer of finishing cement and coat with a mastic. Install vapor-barrier mastic for below-ambient services and a breather mastic for above-ambient services. Reinforce the mastic with fabric-reinforcing mesh. Trowel the mastic to a smooth and well-shaped contour.
 8. For services not specified to receive a field-applied jacket except for flexible elastomeric and polyolefin, install fitted PVC cover over elbows, tees, strainers, valves, flanges, and unions. Terminate ends with PVC end caps. Tape PVC covers to adjoining insulation facing using PVC tape.
 9. Stencil or label the outside insulation jacket of each union with the word "union." Match size and color of pipe labels.
- C. Insulate instrument connections for thermometers, pressure gages, pressure temperature taps, test connections, flow meters, sensors, switches, and transmitters on insulated pipes. Shape insulation at these connections by tapering it to and around the connection with insulating cement and finish with finishing cement, mastic, and flashing sealant.
- D. Install removable insulation covers at locations indicated. Installation shall conform to the following:
1. Make removable flange and union insulation from sectional pipe insulation of same thickness as that on adjoining pipe. Install same insulation jacket as adjoining pipe insulation.
 2. When flange and union covers are made from sectional pipe insulation, extend insulation from flanges or union long at least two times the insulation thickness over adjacent pipe insulation on each side of flange or union. Secure flange cover in place with stainless-steel or aluminum bands. Select band material compatible with insulation and jacket.
 3. Construct removable valve insulation covers in same manner as for flanges, except divide the two-part section on the vertical center line of valve body.
 4. When covers are made from block insulation, make two halves, each consisting of mitered blocks wired to stainless-steel fabric. Secure this wire frame, with its attached insulation, to flanges with tie wire. Extend insulation at least 2 inches (50 mm) over adjacent pipe insulation on each side of valve. Fill space between flange or union cover and pipe insulation with insulating cement. Finish cover assembly with insulating cement applied in two coats. After first coat is dry, apply and trowel second coat to a smooth finish.
 5. Unless a PVC jacket is indicated in field-applied jacket schedules, finish exposed surfaces with a metal jacket.

3.6 INSTALLATION OF CELLULAR-GLASS INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of insulation to pipe with wire or bands and tighten bands without deforming insulation materials.
2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient services, secure laps with outward clinched staples at 6 inches (150 mm) o.c.
4. For insulation with factory-applied jackets on below-ambient services, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of cellular-glass block insulation of same thickness as pipe insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available. Secure according to manufacturer's written instructions.
2. When preformed sections of insulation are not available, install mitered sections of cellular-glass insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of cellular-glass insulation to valve body.
2. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
3. Install insulation to flanges as specified for flange insulation application.
- 4.

3.7 INSTALLATION OF MINERAL-FIBER INSULATION

A. Insulation Installation on Straight Pipes and Tubes:

1. Secure each layer of preformed pipe insulation to pipe with wire or bands and tighten bands without deforming insulation materials.

2. Where vapor barriers are indicated, seal longitudinal seams, end joints, and protrusions with vapor-barrier mastic and joint sealant.
3. For insulation with factory-applied jackets on above-ambient surfaces, secure laps with outward clinched staples at 6 inches (150 mm) o.c.
4. For insulation with factory-applied jackets on below-ambient surfaces, do not staple longitudinal tabs. Instead, secure tabs with additional adhesive as recommended by insulation material manufacturer and seal with vapor-barrier mastic and flashing sealant.

B. Insulation Installation on Pipe Flanges:

1. Install preformed pipe insulation to outer diameter of pipe flange.
2. Make width of insulation section same as overall width of flange and bolts, plus twice the thickness of pipe insulation.
3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with mineral-fiber blanket insulation.
4. Install jacket material with manufacturer's recommended adhesive, overlap seams at least 1 inch (25 mm), and seal joints with flashing sealant.

C. Insulation Installation on Pipe Fittings and Elbows:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed insulation elbows and fittings are not available, install mitered sections of pipe insulation, to a thickness equal to adjoining pipe insulation. Secure insulation materials with wire or bands.

D. Insulation Installation on Valves and Pipe Specialties:

1. Install preformed sections of same material as straight segments of pipe insulation when available.
2. When preformed sections are not available, install mitered sections of pipe insulation to valve body.
3. Arrange insulation to permit access to packing and to allow valve operation without disturbing insulation.
4. Install insulation to flanges as specified for flange insulation application.

3.8 FIELD-APPLIED JACKET INSTALLATION

A. Where glass-cloth jackets are indicated, install directly over bare insulation or insulation with factory-applied jackets.

1. Draw jacket smooth and tight to surface with 2-inch (50-mm) overlap at seams and joints.
2. Embed glass cloth between two 0.062-inch- (1.6-mm-) thick coats of lagging adhesive.
3. Completely encapsulate insulation with coating, leaving no exposed insulation.

- B. Where FSK jackets are indicated, install as follows:
 - 1. Draw jacket material smooth and tight.
 - 2. Install lap or joint strips with same material as jacket.
 - 3. Secure jacket to insulation with manufacturer's recommended adhesive.
 - 4. Install jacket with 1-1/2-inch (38-mm) laps at longitudinal seams and 3-inch- (75-mm-) wide joint strips at end joints.
 - 5. Seal openings, punctures, and breaks in vapor-retarder jackets and exposed insulation with vapor-barrier mastic.
- C. Where PVC jackets are indicated, install with 1-inch (25-mm) overlap at longitudinal seams and end joints. Seal with manufacturer's recommended adhesive.
 - 1. Apply two continuous beads of adhesive to seams and joints, one bead under lap and the finish bead along seam and joint edge.
- D. Where metal jackets are indicated, install with 2-inch (50-mm) overlap at longitudinal seams and end joints. Overlap longitudinal seams arranged to shed water. Seal end joints with weatherproof sealant recommended by insulation manufacturer. Secure jacket with stainless-steel bands 12 inches (300 mm) o.c. and at end joints.

3.9 FINISHES

- A. Insulation with ASJ, Glass-Cloth, or Other Paintable Jacket Material: Paint jacket with paint system identified below and as specified in Division 09 painting Sections.
 - 1. Flat Acrylic Finish: Two finish coats over a primer that is compatible with jacket material and finish coat paint. Add fungicidal agent to render fabric mildew proof.
 - a. Finish Coat Material: Interior, flat, latex-emulsion size.
- B. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of insulation manufacturer's recommended protective coating.
- C. Color: Final color as selected by Architect. Vary first and second coats to allow visual inspection of the completed Work.
- D. Do not field paint aluminum or stainless-steel jackets.

3.10 FIELD QUALITY CONTROL

- A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
- B. Perform tests and inspections.
- C. Tests and Inspections:

1. Inspect pipe, fittings, strainers, and valves, randomly selected by Architect, by removing field-applied jacket and insulation in layers in reverse order of their installation. Extent of inspection shall be limited to three locations of straight pipe, three locations of threaded fittings, three locations of welded fittings, two locations of threaded strainers, two locations of welded strainers, three locations of threaded valves, and three locations of flanged valves for each pipe service defined in the "Piping Insulation Schedule, General" Article.
- D. All insulation applications will be considered defective Work if sample inspection reveals noncompliance with requirements.

3.11 PIPING INSULATION SCHEDULE, GENERAL

- A. Acceptable preformed pipe and tubular insulation materials and thicknesses are identified for each piping system and pipe size range. If more than one material is listed for a piping system, selection from materials listed is Contractor's option.
- B. Items Not Insulated: Unless otherwise indicated, do not install insulation on the following:
 1. Drainage piping located in crawl spaces.
 2. Underground piping.
 3. Chrome-plated pipes and fittings unless there is a potential for personnel injury.

3.12 INDOOR PIPING INSULATION SCHEDULE

- A. Domestic Cold Water:
 1. NPS 1 (DN 25) and Smaller: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch (25 mm) thick.
 2. NPS 1-1/4 (DN 32) and Larger: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch (25 mm) thick.
- B. Domestic Hot and Recirculated Hot Water:
 1. NPS 1-1/4 (DN 32) and Smaller: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch (25 mm) thick.
 2. NPS 1-1/2 (DN 40) and Larger: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.

- b. Mineral-Fiber, Preformed Pipe Insulation. Type I: 1 inch (25 mm) thick.
- C. Domestic Chilled Water (Potable):
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation. Type I: 1 inch (25 mm) thick.
- D. Stormwater and Overflow:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch (25 mm) thick.
- E. Roof Drain and Overflow Drain Bodies:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation. Type I: 1 inch (25 mm) thick.
- F. Exposed Sanitary Drains, Domestic Water, Domestic Hot Water, and Stops for Plumbing Fixtures for People with Disabilities:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch (13 mm) thick.
- G. Sanitary Waste Piping Where Heat Tracing Is Installed:
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 2 inches (50 mm) thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation. Type I: 1-1/2 inches (38 mm) thick.
- II. Floor Drains, Traps, and Sanitary Drain Piping within 10 Feet (3 m) of Drain Receiving Condensate and Equipment Drain Water below 60 Deg F (16 Deg C):
 - 1. All Pipe Sizes: Insulation shall be one of the following:
 - a. Cellular Glass: 1-1/2 inches (38 mm) thick.
 - b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1/2 inch (13 mm) thick.
- I. Hot Service Drains:
 - 1. All Pipe Sizes: Insulation shall be one of the following:

- a. Cellular Glass: [1-1/2 inches (38 mm)] <Insert dimension> thick.
- b. Mineral-Fiber, Preformed Pipe, Type I or II: [1 inch (25 mm)] <Insert dimension> thick.

J. Hot Service Vents:

1. All Pipe Sizes: Insulation shall be[one of] the following:

- a. Cellular Glass: [1-1/2 inches (38 mm)] <Insert dimension> thick.
- b. Mineral-Fiber, Preformed Pipe, Type I or II: [1 inch (25 mm)] <Insert dimension> thick.

3.13 OUTDOOR, ABOVEGROUND PIPING INSULATION SCHEDULE

A. Domestic Water Piping:

1. All Pipe Sizes: Insulation shall be one of the following:

- a. Cellular Glass: 2 inches (50 mm) thick.
- b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches (50 mm) thick.

B. Domestic Hot and Recirculated Hot Water:

1. All Pipe Sizes: Insulation shall be one of the following:

- a. Cellular Glass: 2 inches (50 mm) thick.
- b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches (50 mm) thick.

C. Sanitary Waste Piping Where Heat Tracing Is Installed:

1. All Pipe Sizes: Insulation shall be[one of] the following:

- a. Cellular Glass: 2 inches (50 mm) thick.
- b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 2 inches (50 mm) thick.

D. Hot Service Drains:

1. All Pipe Sizes: Insulation shall be[one of] the following:

- a. Cellular Glass: 1-1/2 inches (38 mm) thick.
- b. Mineral-Fiber, Preformed Pipe Insulation, Type I: 1 inch (25 mm) thick.

E. Hot Service Vents:

1. All Pipe Sizes: Insulation shall be[one of] the following:

- a. Cellular Glass: 1-1/2 inches (38 mm) thick.

- b. Mineral-Fiber, Preformed Pipe Insulation, Type II: 1 inch (25 mm) thick.

3.14 OUTDOOR, UNDERGROUND PIPING INSULATION SCHEDULE

- A. Loose-fill insulation, for belowground piping, is specified in Division 33 piping distribution Sections.
- B. Sanitary Waste Piping, All Sizes, Where Heat Tracing Is Installed: Cellular glass, 2 inches (50 mm) thick.
- C. Chilled Water, All Sizes: Cellular glass, 2 inches (50 mm) thick.

3.15 INDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. PVC 20 mils (0.5 mm) thick.
 - 2. Aluminum. Smooth [0.016 inch (0.41 mm) thick.
- D. Piping, Exposed:
 - 1. PVC, Color-Coded by System: 20 mils (0.5 mm) thick.
 - 2. Aluminum. Smooth] 0.016 inch (0.41 mm) thick.

3.16 OUTDOOR, FIELD-APPLIED JACKET SCHEDULE

- A. Install jacket over insulation material. For insulation with factory-applied jacket, install the field-applied jacket over the factory-applied jacket.
- B. If more than one material is listed, selection from materials listed is Contractor's option.
- C. Piping, Concealed:
 - 1. PVC: 30 mils (0.8 mm) thick.
 - 2. Painted Aluminum, Smooth 0.020 inch (0.51 mm) thick.
 - 3. Stainless Steel, Type 316. Smooth 2B Finish 0.020 inch (0.51mm) thick.
- D. Piping, Exposed:
 - 1. PVC: 30 mils (0.8 mm) thick.
 - 2. Painted Aluminum, Smooth 0.020 inch (0.51 mm) thick

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3. Stainless Steel, Type 316. Smooth 2B Finish 0.020 inch (0.51mm) thick.

3.17 UNDERGROUND, FIELD-INSTALLED INSULATION JACKET

- A. For underground direct-buried piping applications, install underground direct-buried jacket over insulation material.

END OF SECTION 220719

SECTION 221116 - DOMESTIC WATER PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Under-building slab and aboveground domestic water pipes, tubes, fittings, and specialties inside the building.
2. Encasement for piping.
3. Specialty valves.
4. Flexible connectors.
5. Water meters furnished by utility company for installation by Contractor.
6. Water meters.

B. Related Section:

1. Division 22 Section "Facility Water Distribution Piping" for water-service piping and water meters outside the building from source to the point where water-service piping enters the building.

1.2 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Domestic water piping and support and installation shall withstand effects of earthquake motions determined according to ASCE/SEI 7.

1.3 SUBMITTALS

A. Product Data: For the following products:

1. Specialty valves.
2. Transition fittings.
3. Dielectric fittings.
4. Flexible connectors.
5. Water meters.
6. Backflow preventers and vacuum breakers.
7. Water penetration systems.

B. Water Samples: Specified in "Cleaning" Article.

C. Coordination Drawings: For piping in equipment rooms and other congested areas, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:

1. Fire-suppression-water piping.

2. Domestic water piping.
3. Compressed air piping.
4. HVAC hydronic piping.

D. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF 14 for plastic, potable domestic water piping and components Include marking "NSF-pw" on piping.
- C. Comply with NSF 61 for potable domestic water piping and components.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Water Service: Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:
 1. Notify Architect, Construction Manager or Owner no fewer than two days in advance of proposed interruption of water service.
 2. Do not proceed with interruption of water service without Architect, Construction Manager or Owner written permission.

1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 COPPER TUBE AND FITTINGS

- A. Hard Copper Tube: ASTM B 88, Type L (ASTM B 88M, Type B) water tube, drawn temper.

1. Cast-Copper Solder-Joint Fittings: ASME B16.18, pressure fittings.
2. Wrought-Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
3. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends.
4. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal sealing surfaces, and solder-joint or threaded ends.
5. Copper Pressure-Seal-Joint Fittings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Elkhart Products Corporation; Industrial Division.
 - 2) NIBCO INC.
 - 3) Viega; Plumbing and Heating Systems.
 - b. NPS 2 (DN 50) and Smaller: Wrought-copper fitting with EPDM-rubber O-ring seal in each end.
 - c. NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Cast-bronze or wrought-copper fitting with EPDM-rubber O-ring seal in each end.
6. Copper Push-on-Joint Fittings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) NVent LLC.
 - b. Description: Cast-copper fitting complying with ASME B16.18 or wrought-copper fitting complying with ASME B 16.22; with stainless-steel teeth and EPDM-rubber O-ring seal in each end instead of solder-joint ends.
7. Copper-Tube Extruded-Tee Connections:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) T-DRILL Industries Inc.
 - b. Description: Tee formed in copper tube according to ASTM F 2014.
8. Grooved-Joint Copper-Tube Appurtenances:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- 1) Anvil International.
 - 2) Shurjoint Piping Products.
 - 3) Victaulic Company.
 - b. Copper Grooved-End Fittings: ASTM B 75 (ASTM B 75M) copper tube or ASTM B 584 bronze castings.
 - c. Grooved-End-Tube Couplings: Copper-tube dimensions and design similar to AWWA C606. Include ferrous housing sections, EPDM-rubber gaskets suitable for hot and cold water, and bolts and nuts.
- B. Soft Copper Tube: ASTM B 88, Type K (ASTM B 88M, Type A) and ASTM B 88, Type L (ASTM B 88M, Type B) water tube, annealed temper.
1. Copper Solder-Joint Fittings: ASME B16.22, wrought-copper pressure fittings.
 2. Copper Pressure-Seal-Joint Fittings:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Elkhart Products Corporation; Industrial Division.
 - 2) NIBCO INC.
 - 3) Viega; Plumbing and Heating Systems.
 - b. NPS 2 (DN 50) and Smaller: Wrought-copper fitting with EPDM-rubber O-ring seal in each end.
 - c. NPS 3 and NPS 4 (DN 80 and DN 100): Cast-bronze or wrought-copper fitting with EPDM-rubber O-ring seal in each end.

2.3 DUCTILE-IRON PIPE AND FITTINGS

- A. Mechanical-Joint, Ductile-Iron Pipe: AWWA C151, with mechanical-joint bell and plain spigot end unless grooved or flanged ends are indicated.
1. Standard-Pattern, Mechanical-Joint Fittings: AWWA C110, ductile or gray iron.
 2. Compact-Pattern, Mechanical-Joint Fittings: AWWA C153, ductile iron.
 - a. Glands, Gaskets, and Bolts: AWWA C111, ductile- or gray-iron glands, rubber gaskets, and steel bolts.
- B. Push-on-Joint, Ductile-Iron Pipe: AWWA C151, with push-on-joint bell and plain spigot end unless grooved or flanged ends are indicated.
1. Standard-Pattern, Push-on-Joint Fittings: AWWA C110, ductile or gray iron.
 - a. Gaskets: AWWA C111, rubber.
 2. Compact-Pattern, Push-on-Joint Fittings: AWWA C153, ductile iron.

- a. Gaskets: AWWA C111, rubber.
- C. Plain-End, Ductile-Iron Pipe: AWWA C151.
 - 1. Grooved-Joint, Ductile-Iron-Pipe Appurtenances:
 - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Anvil International.
 - 2) Shurjoint Piping Products.
 - 3) Star Pipe Products.
 - 4) Victaulic Company.
 - b. Grooved-End, Ductile-Iron Fittings: ASTM A 47/A 47M, malleable-iron castings or ASTM A 536, ductile-iron castings with dimensions matching pipe.
 - c. Grooved-End, Ductile-Iron-Pipe Couplings: AWWA C606 for ductile-iron-pipe dimensions. Include ferrous housing sections, EPDM-rubber gaskets suitable for hot and cold water, and bolts and nuts.

2.4 PIPING JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: AWWA C110, rubber, flat face, 1/8 inch (3.2 mm) thick or ASME B16.21, nonmetallic and asbestos free, unless otherwise indicated; full-face or ring type unless otherwise indicated.
- B. Metal, Pipe-Flange Bolts and Nuts: ASME B18.2.1, carbon steel unless otherwise indicated.
- C. Solder Filler Metals: ASTM B 52, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- D. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for general-duty brazing unless otherwise indicated.

2.5 ENCASUREMENT FOR PIPING

- A. Standard: ASTM A 674 or AWWA C105.
- B. Form: Sheet or Tube.
- C. Material: LLDPE film of 0.008-inch (0.20-mm) minimum thickness or high-density, cross-laminated PE film of 0.004-inch (0.10-mm) minimum thickness.
- D. Color: Black or Natural.

2.6 TRANSITION FITTINGS

A. General Requirements:

1. Same size as pipes to be joined.
2. Pressure rating at least equal to pipes to be joined.
3. End connections compatible with pipes to be joined.

B. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.

C. Sleeve-Type Transition Coupling: AWWA C219.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cascade Waterworks Manufacturing.
 - b. Dresser, Inc.; Dresser Piping Specialties.
 - c. Ford Meter Box Company, Inc. (The).
 - d. JCM Industries.
 - e. Romac Industries, Inc.
 - f. Smith-Blair, Inc; a Sensus company.
 - g. Viking Johnson; c/o Mueller Co.

2.7 DIELECTRIC FITTINGS

A. General Requirements: Assembly of copper alloy and ferrous materials or ferrous material body with separating nonconductive insulating material suitable for system fluid, pressure, and temperature.

B. Dielectric Unions:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. EPCO Sales, Inc.
 - d. Hart Industries International, Inc.
 - e. Waus Regulator Co.; a division of Waus Water Technologies, Inc.
 - f. Zurn Plumbing Products Group; Wilkins Water Control Products.
2. Description:
 - a. Pressure Rating: 150 psig (1035 kPa) at 180 deg F (82 deg C).
 - b. End Connections: Solder-joint copper alloy and threaded ferrous.

C. Dielectric Flanges:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Capitol Manufacturing Company.
 - b. Central Plastics Company.
 - c. EPCO Sales, Inc.
 - d. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
 - a. Factory-fabricated, bolted, companion-flange assembly.
 - b. Pressure Rating: 150 psig (1035 kPa).
 - c. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

D. Dielectric-Flange Kits:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Advance Products & Systems, Inc.
 - b. Calpico, Inc.
 - c. Central Plastics Company.
 - d. Pipeline Seal and Insulator, Inc.
2. Description:
 - a. Nonconducting materials for field assembly of companion flanges.
 - b. Pressure Rating: 150 psig (1035 kPa).
 - c. Gasket: Neoprene or phenolic.
 - d. Bolt Sleeves: Phenolic or polyethylene.
 - e. Washers: Phenolic with steel backing washers.

E. Dielectric Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Calpico, Inc.
 - b. Lochinvar Corporation.
2. Description:
 - a. Galvanized-steel coupling.
 - b. Pressure Rating: 300 psig (2070 kPa) at 225 deg F (107 deg C).

- c. End Connections: Female threaded.
- d. Lining: Inert and noncorrosive. thermoplastic.

F. Dielectric Nipples:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Perfection Corporation; a subsidiary of American Meter Company.
 - b. Precision Plumbing Products, Inc.
 - c. Victaulic Company.
- 2. Description:
 - a. Electroplated steel nipple complying with ASTM F 1545.
 - b. Pressure Rating: 300 psig (2070 kPa) at 225 deg F (107 deg C)
 - c. End Connections: Male threaded or grooved.
 - d. Lining: Inert and noncorrosive. propylene.

2.8 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Flex-Hose Co., Inc.
 - 2. Flexicraft Industries.
 - 3. Flex Pression, Ltd.
 - 4. Flex-Weld, Inc.
 - 5. Hyspan Precision Products, Inc.
 - 6. Mercer Rubber Co.
 - 7. Metraflex, Inc.
 - 8. Proco Products, Inc.
 - 9. Tozen Corporation.
 - 10. Unaflex, Inc.
 - 11. Universal Metal Hose; a Hyspan company
- B. Bronze-Hose Flexible Connectors: Corrugated-bronze tubing with bronze wire-braid covering and ends brazed to inner tubing.
 - 1. Working-Pressure Rating: Minimum 200 psig (1380 kPa).
 - 2. End Connections NPS 2 (DN 50) and Smaller: Threaded copper pipe or plain-end copper tube.
 - 3. End Connections NPS 2-1/2 (DN 65) and Larger: Flanged copper alloy.
- C. Stainless-Steel-Hose Flexible Connectors: Corrugated-stainless-steel tubing with stainless-steel wire-braid covering and ends welded to inner tubing.

1. Working-Pressure Rating: Minimum 200 psig (1380 kPa).
2. End Connections NPS 2 (DN 50) and Smaller: Threaded steel-pipe nipple.
3. End Connections NPS 2-1/2 (DN 65) and Larger: Flanged steel nipple.

2.9 WATER METERS

A. Displacement-Type Water Meters:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AALIANT: a Venture Measurement Product Line.
 - b. ABB.
 - c. Badger Meter, Inc.
 - d. Carlon Meter.
 - e. Mueller Company; Water Products Division.
 - f. Schlumberger Limited; Water Division.
 - g. Sensus Metering Systems.
2. Description:
 - a. Standard: AWWA C700.
 - b. Pressure Rating: 150-psig (1035-kPa) working pressure.
 - c. Body Design: Nutating disc; totalization meter.
 - d. Registration: In gallons (liters) or cubic feet (cubic meters) as required by utility.
 - e. Case: Bronze.
 - f. End Connections: Threaded.

B. Turbine-Type Water Meters:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. AALIANT; a Venture Measurement Product Line.
 - b. ABB.
 - c. Badger Meter, Inc.
 - d. Hays Fluid Controls.
 - e. Master Meter, Inc.
 - f. McCrometer.
 - g. Mueller Company; Water Products Division.
 - h. Schlumberger Limited; Water Division.
 - i. SeaMetrics Inc.
 - j. Sensus Metering Systems.
2. Description:

- a. Standard: AWWA C701.
- b. Pressure Rating: 150-psig (1035-kPa) working pressure.
- c. Body Design: Turbine; totalization meter.
- d. Registration: In gallons (liters) or cubic feet (cubic meters) as required by utility company.
- e. Case: Bronze.
- f. End Connections for Meters NPS 2 (DN 50) and Smaller: Threaded.
- g. End Connections for Meters NPS 2-1/2 (DN 65) and Larger: Flanged.

C. Compound-Type Water Meters:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ABB.
 - b. Badger Meter, Inc.
 - c. Master Meter, Inc.
 - d. Mueller Company; Water Products Division.
 - e. Schlumberger Limited; Water Division.
 - f. Sensus Metering Systems.
- 2. Description:
 - a. Standard: AWWA C702.
 - b. Pressure Rating: 150-psig (1035-kPa) working pressure.
 - c. Body Design: With integral mainline and bypass meters: totalization meter.
 - d. Registration: In gallons (liters) or cubic feet (cubic meters) as required by utility company.
 - e. Case: Bronze.
 - f. Pipe Connections: Flanged.

D. Fire-Service-Type Water Meters:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Badger Meter, Inc.
 - b. Mueller Company; Water Products Division.
 - c. Schlumberger Limited; Water Division.
 - d. Sensus Metering Systems.
- 2. Description:
 - a. Standard: AWWA C703 and UL listing.
 - b. Pressure Rating: 175-psig (1200-kPa) working pressure.
 - c. Body Design:

- 1) Proportional, Detector-Type Water Meters: With meter on bypass.
 - a) Bypass Meter: AWWA C701, turbine, type with bronze case; size not less than one-half nominal size of main-line meter.
- 2) Turbine-Type Water Meters: With strainer, and with meter on bypass.
 - a) Strainer: Full size, matching water meter.
 - b) Bypass Meter: AWWA C701, turbine type with bronze case; not less than NPS 2 (DN 50).
- d. Registration: In gallons (liters) or cubic feet (cubic meters) as required by utility company.
- e. Case: Bronze.
- f. Pipe Connections for Meters NPS 2 (DN 50) and Smaller: Threaded.
- g. Pipe Connections for Meters NPS 2-1/2 (DN 65) and Larger: Flanged.
- E. Remote Registration System: Direct-reading type complying with AWWA C706; modified with signal transmitting assembly, low-voltage connecting wiring, and remote register assembly as required by utility company.
- F. Remote Registration System: Encoder type complying with AWWA C707; modified with signal transmitting assembly, low-voltage connecting wiring, and remote register assembly as required by utility company.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Comply with requirements in Division 31 Section "Earth Moving" for excavating, trenching, and backfilling.

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install copper tubing under building slab according to CDA's "Copper Tube Handbook."
- C. Install ductile-iron piping under building slab with restrained joints according to AWWA C600 and AWWA M41.

- D. Install underground copper tube and ductile-iron pipe in PE encasement according to ASTM A 674 or AWWA C105.
- E. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance. Comply with requirements in Division 22 Section "Meters and Gages for Plumbing Piping" for pressure gages and Division 22 Section "Domestic Water Piping Specialties" for drain valves and strainers.
- F. Install shutoff valve immediately upstream of each dielectric fitting.
- G. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for pressure-reducing valves.
- H. Install domestic water piping level without pitch and plumb.
- I. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- J. Install seismic restraints on piping. Comply with requirements in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- K. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- L. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- M. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- N. Install piping adjacent to equipment and specialties to allow service and maintenance.
- O. Install piping to permit valve servicing.
- P. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than system pressure rating used in applications below unless otherwise indicated.
- Q. Install piping free of sags and bends.
- R. Install fittings for changes in direction and branch connections.
- S. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- T. Install pressure gages on suction and discharge piping from each plumbing pump and packaged booster pump. Comply with requirements in Division 22 Section "Meters and Gages for Plumbing Piping" for pressure gages.

- U. Install thermostats in hot-water circulation piping. Comply with requirements in Division 22 Section "Domestic Water Pumps" for thermostats.
- V. Install thermometers on inlet and outlet piping from each water heater. Comply with requirements in Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers.
- W. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- X. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- Y. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints: Join copper tube and fittings according to CDA's "Copper Tube Handbook," "Brazed Joints" Chapter.
- E. Soldered Joints: Apply ASTM B 813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B 828 or CDA's "Copper Tube Handbook."
- F. Pressure-Sealed Joints: Join copper tube and pressure-seal fittings with tools recommended by fitting manufacturer.
- G. Copper-Tubing, Push-on Joints: Clean end of tube. Measure insertion depth with manufacturer's depth gage. Join copper tube and push-on-joint fittings by inserting tube to measured depth.

- II. Extruded-Tee Connections: Form tee in copper tube according to ASTM F 2104. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- I. Copper-Tubing Grooved Joints: Roll groove end of tube. Assemble coupling with housing, gasket, lubricant, and bolts. Join copper tube and grooved-end fittings according to AWWA C606 for roll-grooved joints.
- J. Ductile-Iron-Piping Grooved Joints: Cut groove end of pipe. Assemble coupling with housing, gasket, lubricant, and bolts. Join ductile-iron pipe and grooved-end fittings according to AWWA C606 for ductile-iron-pipe, cut-grooved joints.
- K. Steel-Piping Grooved Joints: Cut or roll groove end of pipe. Assemble coupling with housing, gasket, lubricant, and bolts. Join steel pipe and grooved-end fittings according to AWWA C606 for steel-pipe grooved joints.
- L. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.
- M. Dissimilar-Material Piping Joints: Make joints using adapters compatible with materials of both piping systems.

3.4 VALVE INSTALLATION

- A. General-Duty Valves: Comply with requirements in Division 22 Section "General-Duty Valves for Plumbing Piping" for valve installations.
- B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping NPS 2 (DN 50) and smaller. Use butterfly or gate valves for piping NPS 2-1/2 (DN 65) and larger.
- C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping. Drain valves are specified in Division 22 Section "Domestic Water Piping Specialties."
 - 1. Hose-End Drain Valves: At low points in water mains, risers, and branches.
 - 2. Stop-and-Waste Drain Valves: Instead of hose-end drain valves where indicated.
- D. Install balancing valve in each hot-water circulation return branch and discharge side of each pump and circulator. Set balancing valves partly open to restrict but not stop flow. Use ball valves for piping NPS 2 (DN 50) and smaller and butterfly valves for piping NPS 2-1/2 (DN 65) and larger. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for balancing valves.
- E. Install calibrated balancing valves in each hot-water circulation return branch and discharge side of each pump and circulator. Set calibrated balancing valves partly open

to restrict but not stop flow. Comply with requirements in Division 22 Section "Domestic Water Piping Specialties" for calibrated balancing valves.

3.5 TRANSITION FITTING INSTALLATION

- A. Install transition couplings at joints of dissimilar piping.
- B. Transition Fittings in Underground Domestic Water Piping:
 - 1. NPS 1-1/2 (DN 40) and Smaller: Fitting-type coupling.
 - 2. NPS 2 (DN 50) and Larger: Sleeve-type coupling.
- C. Transition Fittings in Aboveground Domestic Water Piping NPS 2 (DN 50) and Smaller: Plastic-to-metal transition fittings or unions.

3.6 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric couplings or nipples.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flange kits.
- D. Dielectric Fittings for NPS 5 (DN 125) and Larger: Use dielectric flange kits.

3.7 FLEXIBLE CONNECTOR INSTALLATION

- A. Install flexible connectors in suction and discharge piping connections to each domestic water pump and in suction and discharge manifold connections to each domestic water booster pump.
- B. Install bronze-hose flexible connectors in copper domestic water tubing.
- C. Install stainless-steel-hose flexible connectors in steel domestic water piping.

3.8 WATER METER INSTALLATION

- A. Rough-in domestic water piping for water meter installation, and install water meters according to utility company's requirements.
- B. Water meters will be furnished and installed by utility company.
- C. Install water meters according to AWWA M6, utility company's requirements, and the following:

- D. Install displacement-type water meters with shutoff valve on water-meter inlet. Install valve on water-meter outlet and valved bypass around meter unless prohibited by authorities having jurisdiction.
- E. Install turbine-type water meters with shutoff valve on water-meter inlet. Install valve on water-meter outlet and valved bypass around meter unless prohibited by authorities having jurisdiction.
- F. Install compound-type water meters with shutoff valves on water-meter inlet and outlet and on valved bypass around meter. Support meters, valves, and piping on brick or concrete piers.
- G. Install fire-service water meters with shutoff valves on water-meter inlet and outlet and on full-size valved bypass around meter. Support meter, valves, and piping on brick or concrete piers.
- H. Install remote registration system according to standards of utility company and of authorities having jurisdiction.

3.9 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment" for seismic-restraint devices.
- B. Comply with requirements in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment" for pipe hanger and support products and installation.
 - 1. Vertical Piping: MSS Type 8 or 42, clamps.
 - 2. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet (30 m): MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet (30 m) If Indicated: MSS Type 49, spring cushion rolls.
 - 3. Multiple, Straight, Horizontal Piping Runs 100 Feet (30 m) or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 4. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, to a minimum of 3/8 inch (10 mm).
- E. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 3/4 (DN 20) and Smaller: 60 inches (1500 mm) with 3/8-inch (10-mm) rod.

2. NPS 1 and NPS 1-1/4 (DN 25 and DN 32): 72 inches (1800 mm) with 3/8-inch (10-mm) rod.
 3. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 96 inches (2400 mm) with 3/8-inch (10-mm) rod.
 4. NPS 2-1/2 (DN 65): 108 inches (2700 mm) with 1/2-inch (13-mm) rod.
 5. NPS 3 to NPS 5 (DN 80 to DN 125): 10 feet (3 m) with 1/2-inch (13-mm) rod.
 6. NPS 6 (DN 150): 10 feet (3 m) with 5/8-inch (16-mm) rod.
 7. NPS 8 (DN 200): 10 feet (3 m) with 3/4-inch (19-mm) rod.
- F. Install supports for vertical copper tubing every 10 feet (3 m).
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 1-1/4 (DN 32) and Smaller: 84 inches (2100 mm) with 3/8-inch (10-mm) rod.
 2. NPS 1-1/2 (DN 40): 108 inches (2700 mm) with 3/8-inch (10-mm) rod.
 3. NPS 2 (DN 50): 10 feet (3 m) with 3/8-inch (10-mm) rod.
 4. NPS 2-1/2 (DN 65): 11 feet (3.4 m) with 1/2-inch (13-mm) rod.
 5. NPS 3 and NPS 3-1/2 (DN 80 and DN 90): 12 feet (3.7 m) with 1/2-inch (13-mm) rod.
 6. NPS 4 and NPS 5 (DN 100 and DN 125): 12 feet (3.7 m) with 5/8-inch (16-mm) rod.
 7. NPS 6 (DN 150): 12 feet (3.7 m) with 3/4-inch (19-mm) rod.
 8. NPS 8 to NPS 12 (DN 200 to DN 300): 12 feet (3.7 m) with 7/8-inch (22-mm) rod.
- H. Install supports for vertical steel piping every 15 feet (4.5 m).
- I. Support piping and tubing not listed in this article according to MSS SP-69 and manufacturer's written instructions.

3.10 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to equipment and machines to allow service and maintenance.
- C. Connect domestic water piping to exterior water-service piping. Use transition fitting to join dissimilar piping materials.
- D. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
 1. Domestic Water Booster Pumps: Cold-water suction and discharge piping.
 2. Water Heaters: Cold-water inlet and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.

3. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Comply with requirements in Division 22 plumbing fixture Sections for connection sizes.
4. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 (DN 65) and larger.

3.11 IDENTIFICATION

- A. Identify system components. Comply with requirements in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification materials and installation.
- B. Label pressure piping with system operating pressure.

3.12 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Piping Inspections:
 1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
 2. During installation, notify authorities having jurisdiction at least one day before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
 - a. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 - b. Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
 3. Reinspection: If authorities having jurisdiction find that piping will not pass tests or inspections, make required corrections and arrange for reinspection.
 4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- C. Piping Tests:
 1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
 2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit a separate report for each test, complete with diagram of portion of piping tested.
 3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.

4. Cap and subject piping to static water pressure of **50 psig (345 kPa)** above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
 5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
 6. Prepare reports for tests and for corrective action required.
- D. Domestic water piping will be considered defective if it does not pass tests and inspections.
- E. Prepare test and inspection reports.

3.13 ADJUSTING

- A. Perform the following adjustments before operation:
1. Close drain valves, hydrants, and hose bibbs.
 2. Open shutoff valves to fully open position.
 3. Open throttling valves to proper setting.
 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.
 - a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide flow of hot water in each branch.
 - b. Adjust calibrated balancing valves to flows indicated.
 5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
 6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
 7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
 8. Check plumbing specialties and verify proper settings, adjustments, and operation.

3.14 CLEANING

- A. Clean and disinfect potable and non-potable domestic water piping as follows:
1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction; if methods are not prescribed, use procedures described in either AWWA C651 or AWWA C652 or follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Fill and isolate system according to either of the following:

- 1) Fill system or part thereof with water/chlorine solution with at least 50 ppm (50 mg/L) of chlorine. Isolate with valves and allow to stand for 24 hours.
 - 2) Fill system or part thereof with water/chlorine solution with at least 200 ppm (200 mg/L) of chlorine. Isolate and allow to stand for three hours.
 - c. Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
 - d. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
 - e. Water Samples shall be submitted to a NYS DOH approved lab with the results sent to the A/E of record for review.
- B. Clean non-potable domestic water piping as follows:
1. Purge new piping and parts of existing piping that have been altered, extended, or repaired before using.
 2. Use purging procedures prescribed by authorities having jurisdiction or; if methods are not prescribed, follow procedures described below:
 - a. Flush piping system with clean, potable water until dirty water does not appear at outlets.
 - b. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
- C. Prepare and submit reports of purging and disinfecting activities.
- D. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.
- E. Water samples shall be submitted to a NYS DOH approved lab with the results sent to the A/E of record for review.

3.15 PIPING SCHEDULE

- A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.
- B. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- C. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- D. Under-building-slab, domestic water, building service piping, NPS 3 (DN 80) and smaller, shall be one of the following:

1. Soft copper tube, ASTM B 88, Type K (ASTM B 88M, Type A) wrought-copper solder-joint fittings; and brazed.
- E. Under-building-slab, domestic water, building-service piping, NPS 4 to NPS 8 (DN 100 to DN 200) and larger, shall be one of the following:
1. Soft copper tube, ASTM B 88, Type K (ASTM B 88M, Type A); wrought-copper solder-joint fittings; and brazed joints.
 2. Mechanical-joint, ductile-iron pipe; standard-pattern mechanical-joint fittings; and mechanical joints.
 3. Push-on-joint, ductile-iron pipe; standard-pattern push-on-joint fittings; and gasketed joints.
 4. Plain-end, ductile-iron pipe; grooved-joint, ductile-iron-pipe appurtenances; and grooved joints.
- F. Under-building slab, combined domestic water, building-service, and fire-service-main piping, NPS 6 to NPS 12 (DN 150 to DN 300), shall be one of the following:
1. Mechanical-joint, ductile-iron pipe; standard-pattern mechanical-joint fittings; and mechanical joints.
 2. Push-on-joint, ductile-iron pipe; standard-pattern push-on-joint fittings; and gasketed joints.
 3. Plain-end, ductile-iron pipe; grooved-joint, ductile-iron-pipe appurtenances; and grooved joints.
- G. Under-building-slab, domestic water piping, NPS 2 (DN 50) and smaller, shall be one of the following:
1. Hard or soft copper tube, ASTM B 88, Type K (ASTM B 88M, Type A); wrought-copper solder-joint fittings; and brazed joints.
- H. Aboveground domestic water piping, NPS 2 (DN 50) and smaller, shall be one of the following:
1. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); cast- or wrought-copper solder-joint fittings; and brazed or soldered joints.
 2. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); copper push-on-joint fittings; and push-on joints.
- I. Aboveground domestic water piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100), shall be one of the following:
1. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B) cast- or wrought-copper solder-joint fittings; and brazed or soldered joints.
 2. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); copper pressure-seal-joint fittings; and pressure-sealed joints.
 3. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); grooved-joint copper-tube appurtenances; and grooved joints.

- J. Aboveground domestic water piping, NPS 5 to NPS 8 (DN 125 to DN 200), shall be one of the following:
 - 1. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B); cast- or wrought- copper solder-joint fittings; and brazed or soldered joints.
 - 2. Hard copper tube, ASTM B 88, Type L (ASTM B 88M, Type B), grooved-joint copper-tube appurtenances; and grooved joints.
- K. Aboveground, combined domestic-water-service and fire-service-main piping, NPS 6 to NPS 12 (DN 150 to DN300), shall be one of the following:
 - 1. Plain-end, ductile-iron pipe; grooved-joint, ductile-iron-pipe appurtenances; and grooved joints.

3.16 VALVE SCHEDULE

- A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply:
 - 1. Shutoff Duty: Use ball or gate valves for piping NPS 2 (DN 50) and smaller. Use butterfly, ball, or gate valves with flanged ends for piping NPS 2-1/2 (DN 65) and larger.
 - 2. Throttling Duty: Use ball or globe valves for piping NPS 2 (DN 50) and smaller. Use butterfly or ball valves with flanged ends for piping NPS 2-1/2 (DN 65) and larger.
 - 3. Hot-Water Circulation Piping, Balancing Duty: Memory-stop balancing valves.
 - 4. Drain Duty: Hose-end drain valves.
- B. Use check valves to maintain correct direction of domestic water flow to and from equipment.
- C. Iron grooved-end valves may be used with grooved-end piping.

END OF SECTION 221116

SECTION 221119 - DOMESTIC WATER PIPING SPECIALTIES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following domestic water piping specialties:

1. Vacuum breakers.
2. Backflow preventers.
3. Water pressure-reducing valves.
4. Balancing valves.
5. Temperature-actuated water mixing valves.
6. Strainers.
7. Outlet boxes.
8. Hose bibbs.
9. Drain valves.
10. Water hammer arresters.
11. Air vents.
12. Trap-seal primer valves.
13. Trap-seal primer systems.

B. Related Sections include the following:

1. Division 22 Section "Meters and Gages for Plumbing Piping" for thermometers, pressure gages, and flow meters in domestic water piping.
2. Division 22 Section "Domestic Water Piping" for water meters.
3. Division 22 Section "Drinking Fountains and Water Coolers" for water filters for water coolers.

1.2 PERFORMANCE REQUIREMENTS

A. Minimum Working Pressure for Domestic Water Piping Specialties: 125 psig (860 kPa), unless otherwise indicated.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For domestic water piping specialties to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. NSF Compliance:
 - 1. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic domestic water piping components.
 - 2. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through 9."

PART 2 - PRODUCTS

2.1 VACUUM BREAKERS

- A. Pipe-Applied, Atmospheric-Type Vacuum Breakers:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Ames Co.
 - b. Cash Acme.
 - c. Conbraco Industries, Inc.
 - d. FEBCO; SPX Valves & Controls.
 - e. Rain Bird Corporation.
 - f. Toro Company (The); Irrigation Div.
 - g. Watts Industries, Inc.; Water Products Div.
 - h. Zurn Plumbing Products Group; Wilkins Div.
 - 3. Standard: ASSE 1001.
 - 4. Size: NPS 1/4 to NPS 3 (DN 8 to DN 80), as required to match connected piping.
 - 5. Body: Bronze.
 - 6. Inlet and Outlet Connections: Threaded.
 - 7. Finish: Rough bronze.
- B. Hose-Connection Vacuum Breakers:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Arrowhead Brass Products, Inc.
 - b. Cash Acme.
 - c. Conbraco Industries, Inc.
 - d. Legend Valve.
 - e. MIFAB, Inc.
 - f. Prier Products, Inc.
 - g. Watts Industries, Inc.; Water Products Div.
 - h. Woodford Manufacturing Company.
 - i. Zurn Plumbing Products Group; Light Commercial Operation.
 - j. Zurn Plumbing Products Group; Wilkins Div.
3. Standard: ASSE 1011.
 4. Body: Bronze, nonremovable, with manual drain.
 5. Outlet Connection: Garden-hose threaded complying with ASME B1.20.7.
 6. Finish: Chrome or nickel plated.

C. Pressure Vacuum Breakers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Flomatic Corporation.
 - e. Toro Company (The); Irrigation Div.
 - f. Watts Industries, Inc.; Water Products Div.
 - g. Zurn Plumbing Products Group; Wilkins Div.
4. Standard: ASSF 1020.
5. Operation: Continuous-pressure applications.
6. Pressure Loss: 5 psig (35 kPa) maximum, through middle 1/3 of flow range.
7. Size: As Shown
8. Design Flow Rate: As Shown
9. Selected Unit Flow Range Limits: As Shown
10. Pressure Loss at Design Flow Rate: As Shown
11. Accessories:
 - a. Valves: Ball type, on inlet and outlet.

D. Laboratory-Faucet Vacuum Breakers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Watts Industries, Inc.; Water Products Div.
 - c. Woodford Manufacturing Company.
 - d. Zurn Plumbing Products Group; Wilkins Div.
3. Standard: ASSE 1035.
4. Size: NPS 1/4 or NPS 3/8 (DN 8 or DN 10) matching faucet size.
5. Body: Bronze.
6. End Connections: Threaded.
7. Finish: Chrome plated.

2.2 BACKFLOW PREVENTERS

A. Intermediate Atmospheric-Vent Backflow Preventers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Honeywell Water Controls.
 - e. Legend Valve.
 - f. Watts Industries, Inc.; Water Products Div.
 - g. Zurn Plumbing Products Group; Wilkins Div.
3. Standard: ASSE 1012.
4. Operation: Continuous-pressure applications.
5. Size: As Shown
6. Body: Bronze.
7. End Connections: Union, solder joint.
8. Finish: Chrome plated.

B. Reduced-Pressure-Principle Backflow Preventers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings a comparable product by one of the following:

- a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Flomatic Corporation.
 - e. Watts Industries, Inc.; Water Products Div.
 - f. Zurn Plumbing Products Group; Wilkins Div.
4. Standard: ASSE 1013.
 5. Operation: Continuous-pressure applications.
 6. Pressure Loss: 12 psig (85 kPa) maximum, through middle 1/3 of flow range.
 7. Size: As Shown
 8. Design Flow Rate: As Shown
 9. Selected Unit Flow Range Limits: As Shown
 10. Pressure Loss at Design Flow Rate: As shown for sizes NPS 2 (DN 50) and smaller; As shown for NPS 2-1/2 (DN 65) and larger.
 11. Body: Bronze for NPS 2 (DN 50) and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 (DN 65) and larger.
 12. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.
 13. Configuration: Designed for horizontal, straight through flow.
 14. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 (DN 50) and smaller; outside screw and yoke gate-type with flanged ends on inlet and outlet of NPS 2-1/2 (DN 65) and larger.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.

C. Double-Check Backflow-Prevention Assemblies:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Flomatic Corporation.
 - e. Watts Industries, Inc.; Water Products Div.
 - f. Zurn Plumbing Products Group; Wilkins Div.
4. Standard: ASSE 1015.
 5. Operation: Continuous-pressure applications, unless otherwise indicated.
 6. Pressure Loss: 5 psig (35 kPa) maximum, through middle 1/3 of flow range.
 7. Size: As Shown
 8. Design Flow Rate: As Shown

9. Selected Unit Flow Range Limits: As Shown
10. Pressure Loss at Design Flow Rate: As Shown for sizes NPS 2 (DN 50) and smaller; As Shown for NPS 2-1/2 (DN 65) and larger.
11. Body: Bronze for NPS 2 (DN 50) and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 (DN 65) and larger.
12. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.
13. Configuration: Designed for horizontal, straight through flow.
14. Accessories:
 - a. Valves: Ball type with threaded ends on inlet and outlet of NPS 2 (DN 50) and smaller; outside screw and yoke gate-type with flanged ends on inlet and outlet of NPS 2-1/2 (DN 65) and larger.

D. Dual-Check-Valve Backflow Preventers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Flomatic Corporation.
 - e. Ford Meter Box Company, Inc. (The).
 - f. Honeywell Water Controls.
 - g. Legend Valve.
 - h. McDonald, A. Y. Mfg. Co.
 - i. Mueller Co.; Water Products Div.
 - j. Watts Industries, Inc.; Water Products Div.
 - k. Zurn Plumbing Products Group; Wilkins Div.
3. Standard: ASSF 1024.
4. Operation: Continuous-pressure applications.
5. Size: As Shown
6. Body: Bronze with union inlet.

E. Reduced-Pressure-Detector, Fire-Protection Backflow-Preventer Assemblies:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Ames Co.

- b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
- 4. Standard: ASSE 1047 and FMG approved or UL listed.
 - 5. Operation: Continuous-pressure applications.
 - 6. Pressure Loss: 12 psig (83 kPa) maximum, through middle 1/3 of flow range.
 - 7. Size: As Shown
 - 8. Design Flow Rate: As Shown
 - 9. Selected Unit Flow Range Limits: As Shown
 - 10. Pressure Loss at Design Flow Rate: As Shown
 - 11. Body: Cast iron with interior lining complying with AWWA C550 or that is FDA approved.
 - 12. End Connections: Flanged.
 - 13. Configuration: Designed for horizontal, straight through flow.
 - 14. Accessories:
 - a. Valves: Outside screw and yoke gate-type with flanged ends on inlet and outlet.
 - b. Air-Gap Fitting: ASME A112.1.2, matching backflow-preventer connection.
 - c. Bypass: With displacement-type water meter, shutoff valves, and reduced-pressure backflow preventer.

F. Double-Check, Detector-Assembly Backflow Preventers:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Ames Co.
 - b. Conbraco Industries, Inc.
 - c. FEBCO; SPX Valves & Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
- 4. Standard: ASSE 1048 and FMG approved or UL listed.
 - 5. Operation: Continuous-pressure applications.
 - 6. Pressure Loss: 5 psig (35 kPa) maximum, through middle 1/3 of flow range.
 - 7. Size: As Shown
 - 8. Design Flow Rate: As Shown
 - 9. Selected Unit Flow Range Limits: As Shown
 - 10. Pressure Loss at Design Flow Rate: As Shown
 - 11. Body: Cast iron with interior lining complying with AWWA C550 or that is FDA approved.
 - 12. End Connections: Flanged.
 - 13. Configuration: Designed for horizontal, straight through flow.

14. Accessories:

- a. Valves: Outside screw and yoke gate-type with flanged ends on inlet and outlet.
- b. Bypass: With displacement-type water meter, shutoff valves, and reduced-pressure backflow preventer.

G. Hose-Connection Backflow Preventers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Watts Industries, Inc.; Water Products Div.
 - c. Woodford Manufacturing Company.
3. Standard: ASSE 1052.
4. Operation: Up to 10-foot head of water (30-kPa) back pressure.
5. Inlet Size: NPS 1/2 or NPS 3/4 (DN 15 or DN 20).
6. Outlet Size: Garden-hose thread complying with ASME B1.20.7.
7. Capacity: At least 3-gpm (0.19-L/s) flow.

II. Backflow-Preventer Test Kits:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Conbraco Industries, Inc.
 - b. FFBCO; SPX Valves & Controls.
 - c. Flomatic Corporation.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
4. Description: Factory calibrated, with gages, fittings, hoses, and carrying case with test-procedure instructions.

2.3 WATER PRESSURE-REDUCING VALVES

A. Water Regulators:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. Conbraco Industries, Inc.
 - c. Honeywell Water Controls.
 - d. Watts Industries, Inc.; Water Products Div.
 - e. Zurn Plumbing Products Group; Wilkins Div.
3. Standard: ASSE 1003.
4. Pressure Rating: Initial working pressure of 150 psig (1035 kPa).
5. Size: As Shown
6. Design Flow Rate: As Shown
7. Design Inlet Pressure: As Shown
8. Design Outlet Pressure Setting: As Shown
9. Body: Bronze with chrome-plated finish for NPS 2 (DN 50) and smaller; cast iron with interior lining complying with AWWA C550 or that is FDA approved for NPS 2-1/2 and NPS 3 (DN 65 and DN 80).
10. Valves for Booster Heater Water Supply: Include integral bypass.
11. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 and NPS 3 (DN 65 and DN 80).

B. Water Control Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. CLA-VAL Automatic Control Valves.
 - b. Flomatic Corporation.
 - c. OCV Control Valves.
 - d. Watts Industries, Inc.; Ames Fluid Control Systems.
 - e. Watts Industries, Inc.; Watts ACV.
 - f. Zurn Plumbing Products Group; Wilkins Div.
4. Description: Pilot-operation, diaphragm-type, single-seated main water control valve.
5. Pressure Rating: Initial working pressure of 150 psig (1035 kPa) minimum with AWWA C550 or FDA-approved, interior epoxy coating. Include small pilot-control valve, restrictor device, specialty fittings, and sensor piping.
6. Main Valve Body: Cast- or ductile-iron body with AWWA C550 or FDA-approved, interior epoxy coating; or stainless-steel body.
 - a. Size: As Shown

- b. Pattern: Angle-valve design.
- c. Trim: Stainless steel.
- 7. Design Flow: As Shown
- 8. Design Inlet Pressure: As Shown
- 9. Design Outlet Pressure Setting: As Shown
- 10. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.

2.4 BALANCING VALVES

A. Copper-Alloy Calibrated Balancing Valves:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Armstrong International, Inc.
 - b. Flo Fab Inc.
 - c. ITT Industries; Bell & Gossett Div.
 - d. NIBCO INC.
 - e. TAC Americas.
 - f. Taco, Inc.
 - g. Watts Industries, Inc.; Water Products Div.
- 4. Type: Ball or Y-pattern globe valve with two readout ports and memory setting indicator.
- 5. Body: Brass or bronze,
- 6. Size: Same as connected piping, but not larger than NPS 2 (DN 50).
- 7. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.

B. Cast-Iron Calibrated Balancing Valves:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Armstrong International, Inc.
 - b. Flo Fab Inc.
 - c. ITT Industries; Bell & Gossett Div.
 - d. NIBCO INC.

- e. TAC Americas.
 - f. Waus Industries, Inc.; Water Products Div.
- 4. Type: Adjustable with Y-pattern globe valve, two readout ports, and memory-setting indicator.
 - 5. Size: Same as connected piping, but not smaller than NPS 2-1/2 (DN 65).
- C. Accessories: Meter hoses, fittings, valves, differential pressure meter, and carrying case.
- D. Memory-Stop Balancing Valves:
- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Div.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.
 - h. Red-White Valve Corp.
 - 3. Standard: MSS SP-110 for two-piece, copper-alloy ball valves.
 - 4. Pressure Rating: 400-psig (2760-kPa) minimum CWP.
 - 5. Size: NPS 2 (DN 50) or smaller.
 - 6. Body: Copper alloy.
 - 7. Port: Standard or full port.
 - 8. Ball: Chrome-plated brass.
 - 9. Seats and Seals: Replaceable.
 - 10. End Connections: Solder joint or threaded.
 - 11. Handle: Vinyl-covered steel with memory-setting device.

2.5 TEMPERATURE-ACTUATED WATER MIXING VALVES

A. Water-Temperature Limiting Devices:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:

- a. Armstrong International, Inc.
 - b. Cash Acme.
 - c. Conbraco Industries, Inc.
 - d. Honeywell Water Controls.
 - e. Legend Valve.
 - f. Leonard Valve Company.
 - g. Powers; a Watts Industries Co.
 - h. Symmons Industries, Inc.
 - i. Taco, Inc.
 - j. Watts Industries, Inc.; Water Products Div.
 - k. Zurn Plumbing Products Group; Wilkins Div.
4. Standard: ASSE 1017.
 5. Pressure Rating: 125 psig (860 kPa).
 6. Type: Thermostatically controlled water mixing valve.
 7. Material: Bronze body with corrosion-resistant interior components.
 8. Connections: Threaded union inlets and outlet.
 9. Accessories: Check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 10. Tempered-Water Setting: As Shown
 11. Tempered-Water Design Flow Rate: As Shown
 12. Valve Finish: Chrome plated.

B. Primary, Thermostatic, Water Mixing Valves:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Armstrong International, Inc.
 - b. Lawler Manufacturing Company, Inc.
 - c. Leonard Valve Company.
 - d. Powers; a Watts Industries Co.
 - e. Symmons Industries, Inc.
4. Standard: ASSE 1017.
 5. Pressure Rating: 125 psig (860 kPa).
 6. Type: Cabinet-type, thermostatically controlled water mixing valve.
 7. Material: Bronze body with corrosion-resistant interior components.
 8. Connections: Threaded union inlets and outlet.
 9. Accessories: Manual temperature control, check stops on hot- and cold-water supplies, and adjustable, temperature-control handle.
 10. Valve Pressure Rating: 125 psig (860 kPa) minimum, unless otherwise indicated.
 11. Tempered-Water Setting: As shown on Drawings.
 12. Tempered-Water Design Flow Rate: As shown on Drawings.
 13. Selected Valve Flow Rate at 45-psig (310-kPa) Pressure Drop: As shown

14. Pressure Drop at Design Flow Rate:
15. Valve Finish: Chrome plated.
16. Piping Finish: Chrome plated.
17. Cabinet: Factory-fabricated, stainless steel, for recessed mounting and with hinged, stainless-steel door.

C. Individual-Fixture, Water Tempering Valves :

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Cash Acme.
 - b. Conbraco Industries, Inc.
 - c. Honeywell Water Controls.
 - d. Lawler Manufacturing Company, Inc.
 - e. Leonard Valve Company.
 - f. Powers; a Watts Industries Co.
 - g. Watts Industries, Inc.; Water Products Div.
 - h. Zurn Plumbing Products Group; Wilkins Div.
3. Standard: ASSE 1016, thermostatically controlled water tempering valve.
4. Pressure Rating: 125 psig (860 kPa) minimum, unless otherwise indicated.
5. Body: Bronze body with corrosion-resistant interior components.
6. Temperature Control: Adjustable.
7. Inlets and Outlet: Threaded.
8. Finish: Rough or chrome-plated bronze.
9. Tempered-Water Setting: As shown on Drawings.
10. Tempered-Water Design Flow Rate: As shown on Drawings.

2.6 STRAINERS FOR DOMESTIC WATER PIPING

A. Y-Pattern Strainers:

1. Pressure Rating: 125 psig (860 kPa) minimum, unless otherwise indicated.
2. Body: Bronze for NPS 2 (DN 50) and smaller; cast iron with interior lining complying with AWWA C550 or FDA-approved, epoxy coating and for NPS 2-1/2 (DN 65) and larger.
3. End Connections: Threaded for NPS 2 (DN 50) and smaller; flanged for NPS 2-1/2 (DN 65) and larger.
4. Screen: Stainless steel with round perforations, unless otherwise indicated.
5. Perforation Size:
 - a. Strainers NPS 2 (DN 50) and Smaller: 0.020 inch (0.51 mm)
 - b. Strainers NPS 2-1/2 to NPS 4 (DN 65 to DN 100): 0.045 inch (1.14 mm)
 - c. Strainers NPS 5 (DN 125) and Larger: **[0.10 inch (2.54 mm)] [0.125 inch (3.18 mm)] [0.25 inch (6.35 mm)] <Insert size>.**

6. Drain: Pipe plug.

2.7 HOSE BIBBS

A. Hose Bibbs:

1. Standard: ASME A112.18.1 for sediment faucets.
2. Body Material: Bronze.
3. Seat: Bronze, replaceable.
4. Supply Connections: NPS 1/2 or NPS 3/4 (DN 15 or DN 20) threaded or solder-joint inlet.
5. Outlet Connection: Garden-hose thread complying with ASME B1.20.7.
6. Pressure Rating: 125 psig (860 kPa).
7. Vacuum Breaker: Integral or field-installation, nonremovable, drainable, hose-connection vacuum breaker complying with ASSE 1011.
8. Finish for Equipment Rooms: Rough bronze, or chrome or nickel plated.
9. Finish for Service Areas: Chrome or nickel plated.
10. Finish for Finished Rooms: Chrome or nickel plated.
11. Operation for Equipment Rooms: Wheel handle or operating key.
12. Operation for Service Areas: Operating key.
13. Operation for Finished Rooms: Operating key.
14. Include operating key with each operating-key hose bibb.
15. Include integral wall flange with each chrome- or nickel-plated hose bibb.

2.8 DRAIN VALVES

A. Ball-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-110 for standard-port, two-piece ball valves.
2. Pressure Rating: 400-psig (2760-kPa) minimum CWP.
3. Size: NPS 3/4 (DN 20).
4. Body: Copper alloy.
5. Ball: Chrome-plated brass.
6. Seats and Seals: Replaceable.
7. Handle: Vinyl-covered steel.
8. Inlet: Threaded or solder joint.
9. Outlet: Threaded, short nipple with garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

B. Gate-Valve-Type, Hose-End Drain Valves:

1. Standard: MSS SP-80 for gate valves.
2. Pressure Rating: Class 125.
3. Size: NPS 3/4 (DN 20).
4. Body: ASTM B 62 bronze.
5. Inlet: NPS 3/4 (DN 20) threaded or solder joint.
6. Outlet: Garden-hose thread complying with ASME B1.20.7 and cap with brass chain.

C. Stop-and-Waste Drain Valves:

1. Standard: MSS SP-110 for ball valves or MSS SP-80 for gate valves.
2. Pressure Rating: 200-psig (1380-kPa) minimum CWP or Class 125.
3. Size: NPS 3/4 (DN 20).
4. Body: Copper alloy or ASTM B 62 bronze.
5. Drain: NPS 1/8 (DN 6) side outlet with cap.

2.9 WATER HAMMER ARRESTERS

A. Water Hammer Arresters:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL, Inc.
 - b. Josam Company.
 - c. MIFAB, Inc.
 - d. PPP Inc.
 - e. Sioux Chief Manufacturing Company, Inc.
 - f. Smith, Jay R. Mfg. Co.; Division of Smith Industries, Inc.
 - g. Tyler Pipe; Wade Div.
 - h. Watts Drainage Products Inc.
 - i. Zurn Plumbing Products Group; Specification Drainage Operation.
3. Standard: ASSE 1010 or PDI-WII 201.
4. Type: Metal bellows.
5. Size: ASSE 1010, Sizes AA and A through F or PDI-WII 201, Sizes A through F.

2.10 AIR VENTS

A. Bolted-Construction Automatic Air Vents:

1. Body: Bronze.
2. Pressure Rating: 125-psig (860-kPa) minimum pressure rating at 140 deg F (60 deg C).
3. Float: Replaceable, corrosion-resistant metal.
4. Mechanism and Seat: Stainless steel.
5. Size: NPS 3/8 (DN 10) minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

B. Welded-Construction Automatic Air Vents:

1. Body: Stainless steel.
2. Pressure Rating: 150-psig (1035-kPa) minimum pressure rating.
3. Float: Replaceable, corrosion-resistant metal.

4. Mechanism and Seat: Stainless steel.
5. Size: NPS 3/8 (DN 10) minimum inlet.
6. Inlet and Vent Outlet End Connections: Threaded.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Refer to Division 22 Section "Common Work Results for Plumbing" for piping joining materials, joint construction, and basic installation requirements.
- B. Install backflow preventers in each water supply to mechanical equipment and systems and to other equipment and water systems that may be sources of contamination. Comply with authorities having jurisdiction.
 1. Locate backflow preventers in same room as connected equipment or system.
 2. Install drain for backflow preventers with atmospheric-vent drain connection with air-gap fitting, fixed air-gap fitting, or equivalent positive pipe separation of at least two pipe diameters in drain piping and pipe to floor drain. Locate air-gap device attached to or under backflow preventer. Simple air breaks are not acceptable for this application.
 3. Do not install bypass piping around backflow preventers.
- C. Install water regulators with inlet and outlet shutoff valves and bypass with memory-stop balancing valve. Install pressure gages on inlet and outlet.
- D. Install water control valves with inlet and outlet shutoff valves and bypass with globe valve. Install pressure gages on inlet and outlet.
- E. Install balancing valves in locations where they can easily be adjusted.
- F. Install temperature-actuated water mixing valves with check stops or shutoff valves on inlets and with shutoff valve on outlet.
 1. Install thermometers and water regulators if specified.
 2. Install cabinet-type units recessed in or surface mounted on wall as specified.
- G. Install Y-pattern strainers for water on supply side of each control valve, water pressure-reducing valve, solenoid valve, and pump.
- H. Install outlet boxes recessed in wall. Install 2-by-4-inch (38-by-89-mm) fire-retardant-treated-wood blocking wall reinforcement between studs. Fire-retardant-treated-wood blocking is specified in Division 06 Section "Rough Carpentry."
- I. Install hose stations with check stops or shutoff valves on inlets and with thermometer on outlet.
 1. Install shutoff valve on outlet if specified.
 2. Install cabinet-type units recessed in or surface mounted on wall as specified. Install 2-by-4-inch (38-by-89-mm) fire-retardant-treated-wood blocking wall reinforcement

between studs. Fire-retardant-treated-wood blocking is specified in Division 06 Section "Rough Carpentry."

- J. Install ground hydrants with 1 cu. yd. (0.75 cu. m) of crushed gravel around drain hole. Set ground hydrants with box flush with grade.
- K. Install draining-type post hydrants with 1 cu. yd. (0.75 cu. m) of crushed gravel around drain hole. Set post hydrants in concrete paving or in 1 cu. ft. (0.03 cu. m) of concrete block at grade.
- L. Install nonfreeze, nondraining-type post hydrants set in concrete or pavement.
- M. Install freeze-resistant yard hydrants with riser pipe set in concrete or pavement. Do not encase canister in concrete.
- N. Install water hammer arresters in water piping according to PDI-WH 201.
- O. Install air vents at high points of water piping. Install drain piping and discharge onto floor drain.
- P. Install supply-type, trap-seal primer valves with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust valve for proper flow.
- Q. Install drainage-type, trap-seal primer valves as lavatory trap with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting.
- R. Install trap-seal primer systems with outlet piping pitched down toward drain trap a minimum of 1 percent, and connect to floor-drain body, trap, or inlet fitting. Adjust system for proper flow.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping and specialties.
- B. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- C. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.3 LABELING AND IDENTIFYING

- A. Equipment Nameplates and Signs: Install engraved plastic-laminate equipment nameplate or sign on or near each of the following:
 - 1. Pressure vacuum breakers.
 - 2. Intermediate atmospheric-vent backflow preventers.
 - 3. Reduced-pressure-principle backflow preventers.

4. Double-check backflow-prevention assemblies.
5. Carbonated-beverage-machine backflow preventers.
6. Dual-check-valve backflow preventers.
7. Reduced-pressure-detector, fire-protection backflow-preventer assemblies.
8. Double-check, detector-assembly backflow preventers.
9. Water pressure-reducing valves.
10. Calibrated balancing valves.
11. Primary, thermostatic, water mixing valves.
12. Manifold, thermostatic, water-mixing-valve assemblies.
13. Photographic-process, thermostatic, water-mixing-valve assemblies.
14. Primary water tempering valves.
15. Outlet boxes.
16. Hose stations.
17. Supply-type, trap-seal primer valves.
18. Trap-seal primer systems.

- B. Distinguish among multiple units, inform operator of operational requirements, indicate safety and emergency precautions, and warn of hazards and improper operations, in addition to identifying unit. Nameplates and signs are specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and prepare test reports:
 1. Test each pressure vacuum breaker, reduced-pressure-principle backflow preventer, double-check backflow-prevention assembly, and double-check, detector-assembly backflow preventer according to authorities having jurisdiction and the device's reference standard.
- B. Remove and replace malfunctioning domestic water piping specialties and retest as specified above.

3.5 ADJUSTING

- A. Set field-adjustable pressure set points of water pressure-reducing valves.
- B. Set field-adjustable flow set points of balancing valves.
- C. Set field-adjustable temperature set points of temperature-actuated water mixing valves.

END OF SECTION 221119

SECTION 221123 - DOMESTIC WATER PUMPS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. Horizontally mounted, in-line, close-coupled centrifugal pumps.

1.2 DEFINITIONS

- A. Low Voltage: As defined in NFPA 70 for circuits and equipment operating at less than 50 V or for remote-control, signaling power-limited circuits.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated. Include materials of construction, rated capacities, certified performance curves with operating points plotted on curves, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Operation and Maintenance Data: For domestic water pumps to include in operation and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Retain shipping flange protective covers and protective coatings during storage.
- B. Protect bearings and couplings against damage.
- C. Comply with pump manufacturer's written rigging instructions for handling.

1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 HORIZONTALLY MOUNTED, IN-LINE, CLOSE-COUPLED CENTRIFUGAL PUMPS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Alyan Pump Co.
 2. Armstrong Pumps Inc.
 3. Bell & Gossett Domestic Pump; ITT Corporation.
 4. Marshall Engineered Products Co.
 5. PACO Pumps; Grundfos Pumps Corporation. U.S.A.
 6. Pentair Pump Group; Aurora Pump.
 7. TACO Incorporated.
 8. Thrush Company, Inc.
- B. Description: Factory-assembled and -tested, in-line, single-stage, close-coupled, overhung-impeller centrifugal pumps designed for installation with pump and motor shaft mounted horizontal.
- C. Pump Construction:
1. Casing: Radially split with threaded companion-flange connections for pumps with NPS 2 (DN 50) pipe connections and flanged connections for pumps with NPS 2-1/2 (DN 65) pipe connections.
 2. Impeller: Statically and dynamically balanced, closed, and keyed to shaft.
 3. Shaft and Shaft Sleeve: Steel shaft with deflector, with copper-alloy shaft sleeve. Include water slinger on shaft between motor and seal.
 4. Seal: Mechanical, with carbon-steel rotating ring, stainless-steel spring, ceramic seat, and rubber bellows and gasket.
 5. Bearings: Oil-lubricated; bronze-journal or ball type.
 6. Shaft Coupling: Flexible, capable of absorbing torsional vibration and shaft misalignment.
- D. Motor: Single speed, with grease-lubricated ball bearings; and resiliently or rigidly mounted to pump casing.

2.2 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 22 Section "Common Motor Requirements for Plumbing Equipment."
1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.

2.3 CONTROLS

- A. Thermostats: Electric; adjustable for control of hot-water circulation pump.
 - 1. Type: Water-immersion temperature sensor, for installation in piping.
 - 2. Range: 65 to 200 deg F (18 to 93 deg C)
 - 3. Enclosure: NEMA 250, Type 4X
 - 4. Operation of Pump: On or off.
 - 5. Transformer: Provide if required.
 - 6. Power Requirement: 24 V, ac 120 V, ac.
 - 7. Settings: Start pump at 105 deg F (41 deg C) > and stop pump at [120 deg F (49 deg C) 125 deg F (52 deg C)]

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of domestic-water-piping system to verify actual locations of connections before pump installation.

3.2 PUMP INSTALLATION

- A. Comply with HI 1.4.
- B. Install in-line, sealless centrifugal pumps with shaft horizontal unless otherwise indicated.
- C. Install continuous-thread hanger rods and spring hangers of size required to support pump weight.
 - 1. Comply with requirements for vibration isolation devices specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment." Fabricate brackets or supports as required.
 - 2. Comply with requirements for hangers and supports specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
- D. Install pressure switches in water supply piping.
- E. Install thermostats in hot-water return piping.
- F. Install timers on wall in engineer's office.
- G. Install time-delay relays in piping between water heaters and hot-water storage tanks.

3.3 CONNECTIONS

- A. Comply with requirements for piping specified in Division 22 Section "Domestic Water Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

- B. Install piping adjacent to pumps to allow service and maintenance.
- C. Connect domestic water piping to pumps. Install suction and discharge piping equal to or greater than size of pump nozzles.
 - 1. Install flexible connectors adjacent to pumps in suction and discharge piping of the following pumps:
 - a. Horizontally mounted, in-line, separately coupled centrifugal pumps.
 - b. Horizontally mounted, in-line, close-coupled centrifugal pumps.
 - c. Vertically mounted, in-line, close-coupled centrifugal pumps.
 - d. Comply with requirements for flexible connectors specified in Division 22 Section "Domestic Water Piping."
 - 2. Install shutoff valve and strainer on suction side of each pump, and check, shutoff, and throttling valves on discharge side of each pump. Install valves same size as connected piping. Comply with requirements for valves specified in Division 22 Section "General-Duty Valves for Plumbing Piping" and comply with requirements for strainers specified in Division 22 Section "Domestic Water Piping Specialties."
 - 3. Install pressure gage at suction of each pump and pressure gage at discharge of each pump. Install at integral pressure-gage tapings where provided or install pressure-gage connectors in suction and discharge piping around pumps. Comply with requirements for pressure gages and snubbers specified in Division 22 Section "Meters and Gages for Plumbing Piping."
- D. Comply with Division 26 Sections for electrical connections, and wiring methods.
- E. Connect pressure switches, thermostats, time-delay relays, and timers to pumps that they control.
- F. Interlock pump between water heater and hot-water storage tank with water heater burner and time-delay relay.

3.4 IDENTIFICATION

- A. Comply with requirements for identification specified in Division 22 Section "Identification for Plumbing Piping and Equipment" for identification of pumps.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping.
 - 4. Set pressure switches, thermostats, timers, and time-delay relays for automatic starting and stopping operation of pumps.
 - 5. Perform the following startup checks for each pump before starting:

- a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
6. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
 7. Start motor.
 8. Open discharge valve slowly.
 9. Adjust temperature settings on thermostats.
 10. Adjust timer settings.

3.6 ADJUSTING

- A. Adjust domestic water pumps to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

END OF SECTION 221123

SECTION 221223 - FACILITY INDOOR POTABLE-WATER STORAGE TANKS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Steel, pressure, potable-water storage tanks.

1.3 DEFINITIONS

- A. HDPE: High-density polyethylene plastic.
- B. LDPE: Low-density polyethylene plastic.

1.4 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Steel water tanks shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for water storage tanks.
 - 2. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Seismic Qualification Certificates: For steel water storage tanks, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Product Certificates: For each type of potable-water storage tank, from manufacturer.
 - D. Source quality-control reports.
 - E. Purging and disinfecting reports.

1.6 QUALITY ASSURANCE

- A. ASME Compliance for Steel Tanks: Fabricate and label steel, ASME-code, potable-water storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, "Pressure Vessels," Division 1.
- B. ASME Compliance for FRP Tanks: Fabricate and label FRP, ASME-code, potable-water storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section X, "Fiber-Reinforced Plastic Pressure Vessels."
- C. Comply with NSF 14, "Plastics Piping Components and Related Materials," for plastic potable-water storage tanks and components. Include appropriate NSF marking.
- D. Comply with NSF 61, "Drinking Water System Components - Health Effects," for potable-water storage tanks. Include appropriate NSF marking.

1.7 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

PART 2 - PRODUCTS

2.1 STEEL, PRESSURE, POTABLE-WATER STORAGE TANKS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Adamson Global Technology Corporation.
 2. Aldrich Company, Inc.
 3. Cenline Corporation.
 4. Flo Fab inc.
 5. GSW Water Heating.
 6. HESCO Bastion Ltd.
 7. Lochinvar Corporation.
 8. Precision Boilers.

9. PVI Industries, LLC.
 10. Raypak.
 11. RBI; a Mestek company.
 12. RECO USA.
 13. Smith, A. O. Water Products Co.; a division of A. O. Smith Corporation.
 14. State Industries, Inc.
 15. Weben-Jarco, Inc.
 16. Wendland Manufacturing Corp.
 17. Wessels Company.
 18. Wood, John Co.
- B. Description: Steel, vertical, pressure-rated tank with cylindrical sidewalls.
- C. Fabricate supports and attachments to tank with reinforcement strong enough to resist tank movement during seismic event when tank supports are anchored to building structure.
- D. Construction: ASME code, steel, constructed with nontoxic welded joints, for 125-psig (860-kPa) working pressure.
- E. Manhole: Watertight, for tank more than 36 inches (915 mm) in diameter; same pressure rating as tank.
- F. Tappings: Factory-fabricated stainless steel, welded to tank before testing and labeling.
1. NPS 2 (DN 50) and Smaller: ASME B1.20.1, with female thread.
 2. NPS 2-1/2 (DN 65) and Larger: ASME B16.5, flanged.
- G. Specialties and Accessories: Include tappings in tank and the following:
1. Pressure relief valve.
 2. Pressure gage.
 3. Thermometer.
 4. Air-charging connection.
 5. Gage glass, brass fittings, compression stops, and gage-glass guard.
- H. Vertical Tank Supports: Factory-fabricated steel legs or steel skirt, welded to tank before testing and labeling.
- I. Tank Interior Finish: Materials and thicknesses complying with NSF 61 barrier materials for potable-water tank linings. Extend finish into and through tank fittings and outlets.
1. Lining Material: Copper.
 2. Coating: Epoxy resin.
- J. Exterior Coating: Manufacturer's standard enamel paint.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install water storage tanks on concrete bases, level and plumb, firmly anchored. Arrange so devices needing servicing are accessible.
- B. Anchor tank supports and tanks to substrate.
 - 1. Use steel or FRP straps over or around plastic tanks.
- C. Install tank seismic restraints.
- D. Install thermometers and pressure gages on water storage tanks and piping if indicated. Thermometers and pressure gages are specified in Division 22 Section "Meters and Gages for Plumbing Piping."
- E. Install the following devices on tanks where indicated:
 - 1. Pressure relief valves.
 - 2. Temperature and pressure relief valves.
 - 3. Vacuum relief valves.
 - 4. Tank vents on nonpressure tanks.
 - 5. Connections to accessories.
- F. After installing tanks with factory finish, inspect finishes and repair damages to finishes.

3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to potable-water storage tanks to allow service and maintenance.
- C. Connect water piping to water storage tanks with unions or flanges and with shutoff valves. Connect tank drains with shutoff valves and discharge over closest floor drains.
 - 1. General-duty valves are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
 - a. Valves NPS 2 (DN 50) and Smaller: Gate or ball.
 - b. Valves NPS 2-1/2 (DN 65) and Larger: Gate or butterfly.
 - c. Drain Valves: NPS 3/4 (DN 20) gate or ball valve. Include outlet with, or nipple in outlet with, ASME B1.20.7, 3/4-11.5NH thread for garden-hose service, threaded cap, and chain.
 - 2. Water Piping Connections: Make connections to dissimilar metals with dielectric fittings. Dielectric fittings are specified in Division 22 Section "Domestic Water Piping."

3. Connect air piping to hydropneumatic tanks with unions or flanges and gate or ball valves. Make connections to dissimilar metals with dielectric fittings, which are specified in Division 22 Section "General-Service Compressed-Air Piping."

3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform the following final checks before filling:
 1. Verify that air precharge in precharged tanks is correct.
 2. Test operation of tank accessories and devices.
 3. Verify that pressure relief valves have correct setting.
 - a. Manually operate pressure relief valves.
 - b. Adjust pressure settings.
 4. Verify that vacuum relief valves are correct size.
 - a. Manually operate vacuum relief valves.
 - b. Adjust vacuum settings.
- B. Filling Procedures: Follow manufacturer's written procedures. Fill tanks with water to operating level.

3.5 CLEANING

- A. Clean and disinfect potable-water storage tanks.
- B. Use purging and disinfecting procedure prescribed by authorities having jurisdiction or, if method is not prescribed, use procedure described in AWWA C652 or as described below:
 1. Purge water storage tanks with potable water.
 2. Disinfect tanks by one of the following methods:
 - a. Fill tanks with water-chlorine solution containing at least 50 ppm (50 mg/L) of chlorine. Isolate tanks and allow to stand for 24 hours.
 - b. Fill tanks with water-chlorine solution containing at least 200 ppm (200 mg/L) of chlorine. Isolate tanks and allow to stand for three hours.
 3. Flush tanks, after required standing time, with clean, potable water until chlorine is not present in water coming from tank.

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4. Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedure if biological examination made by authorities having jurisdiction shows evidence of contamination.
- C. Prepare written reports for purging and disinfecting activities.

END OF SECTION 221223

SECTION 221313 - FACILITY SANITARY SEWERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Pipe and fittings.
 - 2. Nonpressure and pressure couplings.
 - 3. Expansion joints and deflection fittings.
 - 4. Backwater valves.
 - 5. Cleanouts.
 - 6. Encasement for piping.
 - 7. Manholes.

1.3 DEFINITIONS

- A. FRP: Fiberglass-reinforced plastic.

1.4 SUBMITTALS

- A. Product Data: For the following:
 - 1. Expansion joints and deflection fittings.
 - 2. Backwater valves.
- B. Shop Drawings: For manholes. Include plans, elevations, sections, details, and frames and covers.
- C. Coordination Drawings: Show pipe sizes, locations, and elevations. Show other piping in same trench and clearances from sewer system piping. Indicate interface and spatial relationship between manholes, piping, and proximate structures.
- D. Profile Drawings: Show system piping in elevation. Draw profiles to horizontal scale of not less than 1 inch equals 50 feet (1:500) and to vertical scale of not less than 1 inch equals 5 feet (1:50). Indicate manholes and piping. Show types, sizes, materials, and elevations of other utilities crossing system piping.
- E. Product Certificates: For each type of cast-iron soil pipe and fitting, from manufacturer.

- F. Field quality-control reports.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Do not store plastic manholes, pipe, and fittings in direct sunlight.
- B. Protect pipe, pipe fittings, and seals from dirt and damage.
- C. Handle manholes according to manufacturer's written rigging instructions.

1.6 PROJECT CONDITIONS

- A. Interruption of Existing Sanitary Sewerage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of service.
 - 2. Do not proceed with interruption of service without Owner's written permission.

PART 2 - PRODUCTS

2.1 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service and Extra-Heavy classes
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.2 HUBLESS CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. CISPI-Trademark, Shielded Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Dallas Specialty & Mfg. Co.
 - c. Fernco Inc.
 - d. Mission Rubber Company; a division of MCP Industries, Inc.
 - e. Stant; a Tompkins company.
 - f. Tyler Pipe.

2. Description: ASTM C 1277 and CISPI 310, with stainless-steel corrugated shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

C. Heavy-Duty, Shielded Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. Mission Rubber Company; a division of MCP Industries, Inc.
 - e. Stant; a Tompkins company.
 - f. Tyler Pipe.
2. Description: ASTM C 1277 and ASTM C 1540, with stainless-steel shield; stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

D. Cast-Iron, Shielded Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. MG Piping Products Company.
2. Description: ASTM C 1277 with ASTM A 48/A 48M, two-piece, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.

E. Unshielded Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
2. Description: ASTM C 1277 and ASTM C 1461, rigid, sleeve-type, reducing- or transition-type mechanical coupling, with integral, center pipe stop, molded from ASTM C 1440, TPE material; with corrosion-resistant-metal tension band and tightening mechanism on each end.

2.3 DUCTILE-IRON, GRAVITY SEWER PIPE AND FITTINGS

- A. Pipe: ASTM A 746, for push-on joints.

- B. Standard Fittings: AWWA C110, ductile or gray iron, for push-on joints.
- C. Compact Fittings: AWWA C153, ductile iron, for push-on joints.
- D. Gaskets: AWWA C111, rubber.

2.4 DUCTILE-IRON, PRESSURE PIPE AND FITTINGS

A. Push-on-Joint Piping:

- 1. Pipe: AWWA C151.
- 2. Standard Fittings: AWWA C110, ductile or gray iron.
- 3. Compact Fittings: AWWA C153.
- 4. Gaskets: AWWA C111, rubber, of shape matching pipe and fittings.

B. Mechanical-Joint Piping:

- 1. Pipe: AWWA C151, with bolt holes in bell.
- 2. Standard Fittings: AWWA C110, ductile or gray iron, with bolt holes in bell.
- 3. Compact Fittings: AWWA C153, with bolt holes in bells.
- 4. Glands: Cast or ductile iron; with bolt holes and high-strength, cast-iron or high-strength, low-alloy steel bolts and nuts.
- 5. Gaskets: AWWA C111, rubber, of shape matching pipe, fittings, and glands.

2.5 ABS PIPE AND FITTINGS

A. ABS Sewer Pipe and Fittings: ASTM D 2751, with bell-and-spigot ends for gasketed joints.

- 1. NPS 3 to NPS 6 (DN 80 to DN 150): SDR 35.
- 2. NPS 8 to NPS 12 (DN 200 to DN 300): SDR 42.

B. Gaskets: ASTM F 477, elastomeric seals.

2.6 PVC PIPE AND FITTINGS

A. PVC Cellular-Core Sewer Piping:

- 1. Pipe: ASTM F 891, Sewer and Drain Series, PS 50 minimum stiffness, PVC cellular-core pipe with plain ends for solvent-cemented joints.
- 2. Fittings: ASTM D 3034, [SDR 35] <Insert SDR>, PVC socket-type fittings.

B. PVC Corrugated Sewer Piping:

- 1. Pipe: ASTM F 949, PVC corrugated pipe with bell-and-spigot ends for gasketed joints.
- 2. Fittings: ASTM F 949, PVC molded or fabricated, socket type.
- 3. Gaskets: ASTM F 477, elastomeric seals.

C. PVC Profile Sewer Piping:

1. Pipe: ASTM F 794, PVC profile, gravity sewer pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: ASTM D 3034, PVC with bell ends.
3. Gaskets: ASTM F 477, elastomeric seals.

D. PVC Type PSM Sewer Piping:

1. Pipe: ASTM D 3034, SDR 35, PVC Type PSM sewer pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: ASTM D 3034, PVC with bell ends.
3. Gaskets: ASTM F 477, elastomeric seals.

E. PVC Pressure Piping:

1. Pipe: AWWA C900, Class 100 Class 150 and Class 200 PVC pipe with bell-and-spigot ends for gasketed joints.
2. Fittings: AWWA C900, Class 100 Class 150 and Class 200 PVC pipe with bell ends.
3. Gaskets: ASTM F 477, elastomeric seals.

2.7 FIBERGLASS PIPE AND FITTINGS

A. Fiberglass Sewer Pipe: ASTM D 3262, RTRP, for gasketed joints fabricated with Type 2, polyester or Type 4, epoxy resin.

1. Liner: Reinforced thermoset
2. Grade: Reinforced, surface layer matching pipe resin
3. Stiffness: 9 psig (62 kPa)

B. Fiberglass Nonpressure Fittings: ASTM D 3840, RTRF, for gasketed joints.

1. Laminating Resin: Type 1, polyester or Type 2, epoxy resin.
2. Reinforcement: Grade with finish compatible with resin.

C. Gaskets: ASTM F 477, elastomeric seals.

2.8 NONPRESSURE-TYPE TRANSITION COUPLINGS

A. Comply with ASTM C 1173, elastomeric, sleeve-type, reducing or transition coupling, for joining underground nonpressure piping. Include ends of same sizes as piping to be joined and corrosion-resistant-metal tension band and tightening mechanism on each end.

B. Sleeve Materials:

1. For Cast-Iron Soil Pipes: ASTM C 564, rubber.
2. For Concrete Pipes: ASTM C 443 (ASTM C 443M), rubber.
3. For Fiberglass Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.
4. For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.

5. For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

C. Unshielded, Flexible Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dallas Specialty & Mfg. Co.
 - b. Fernco Inc.
 - c. Logan Clay Pipe.
 - d. Mission Rubber Company; a division of MCP Industries, Inc.
 - e. NDS.
 - f. Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
2. Description: Elastomeric sleeve with stainless-steel shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.

D. Shielded, Flexible Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Cascade Waterworks Mfg.
 - b. Dallas Specialty & Mfg. Co.
 - c. Mission Rubber Company; a division of MCP Industries, Inc.
2. Description: ASTM C 1460, elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

E. Ring-Type, Flexible Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Fernco Inc.
 - b. Logan Clay Pipe.
 - c. Mission Rubber Company; a division of MCP Industries, Inc.
2. Description: Elastomeric compression seal with dimensions to fit inside bell of larger pipe and for spigot of smaller pipe to fit inside ring.

F. Nonpressure-Type, Rigid Couplings:

1. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
2. Description: ASTM C 1461, sleeve-type, reducing- or transition-type mechanical coupling, molded from ASTM C 1440, TPE material; with corrosion-resistant-metal tension band and tightening mechanism on each end.

2.9 PRESSURE-TYPE PIPE COUPLINGS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 1. Cascade Waterworks Mfg.
 2. Dresser, Inc.
 3. Ford Meter Box Company, Inc. (The); Pipe Products Div.
 4. JCM Industries, Inc.
 5. Romac Industries, Inc.
 6. Smith-Blair, Inc.; a Sensus company.
 7. Victaulic Depend-O-Lok, Inc.
 8. Viking Johnson.
 - 9.
- B. Tubular-Sleeve Couplings: AWWA C219, with center sleeve, gaskets, end rings, and bolt fasteners.
- C. Metal, bolted, sleeve-type, reducing or transition coupling, for joining underground pressure piping. Include 150-psig (1035-kPa) minimum pressure rating and ends of same sizes as piping to be joined.
- D. Center-Sleeve Material: Manufacturer's standard.
- E. Gasket Material: Natural or synthetic rubber.
- F. Metal Component Finish: Corrosion-resistant coating or material.

2.10 EXPANSION JOINTS AND DEFLECTION FITTINGS

- A. Ductile-Iron, Flexible Expansion Joints:
 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. EBAA Iron, Inc.
 - b. Romac Industries, Inc.

- c. Star Pipe Products.
 - 2. Description: Compound fitting with combination of flanged and mechanical-joint ends complying with AWWA C110 or AWWA C153. Include two gasketed ball-joint sections and one or more gasketed sleeve sections, rated for 250-psig (1725-kPa) minimum working pressure and for offset and expansion indicated.
- B. Ductile-Iron Expansion Joints:
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Dresser, Inc.
 - b. EBAA Iron, Inc.
 - c. JCM Industries, Inc.
 - d. Smith-Blair, Inc.; a Sensus company.
 - 2. Description: Three-piece assembly of telescoping sleeve with gaskets and restrained-type, ductile-iron, bell-and-spigot end sections complying with AWWA C110 or AWWA C153. Include rating for 250-psig (1725-kPa) minimum working pressure and for expansion indicated.
- C. Ductile-Iron Deflection Fittings:
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. EBAA Iron, Inc.
 - 2. Description: Compound coupling fitting with ball joint, flexing section, gaskets, and restrained-joint ends complying with AWWA C110 or AWWA C153. Include rating for 250-psig (1725-kPa) minimum working pressure and for up to 15 degrees of deflection.

2.11 BACKWATER VALVES

- A. Cast-Iron Backwater Valves:
- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Josam Company.
 - b. Smith, Jay R. Mfg. Co.
 - c. Tyler Pipe.
 - d. Watts Water Technologies, Inc.
 - e. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.

2. Description: ASME A112.14.1, gray-iron body and bolted cover, with bronze seat.
3. Horizontal type; with swing check valve and hub-and-spigot ends.
4. Combination horizontal and manual gate-valve type; with swing check valve, integral gate valve, and hub-and-spigot ends.
5. Terminal type; with bronze seat, swing check valve, and hub inlet.

B. PVC Backwater Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Canplas LLC.
 - b. IPS Corporation.
 - c. NDS.
 - d. Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
 - e. Sioux Chief Manufacturing Company, Inc.
 - f. Zurn Light Commercial Products Operation; Zurn Plumbing Products Group.
 - g.
2. Description: Horizontal type; with PVC body, PVC removable cover, and PVC swing check valve.

2.12 CLEANOUTS

A. Cast-Iron Cleanouts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - f. Zurn Specification Drainage Operation; Zurn Plumbing Products Group.
2. Description: ASME A112.36.2M, round, gray-iron housing with clamping device and round, secured, scoriated, gray-iron cover. Include gray-iron ferrule with inside calk or spigot connection and countersunk, tapered-thread, brass closure plug.
3. Top-Loading Classification(s): Light Duty or Medium Duty .
4. Sewer Pipe Fitting and Riser to Cleanout: ASTM A 74, Service class, cast-iron soil pipe and fittings.

B. PVC Cleanouts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Canplas LLC.
 - b. IPS Corporation.
 - c. NDS.
 - d. Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
 - e. Sioux Chief Manufacturing Company, Inc.
 - f. Zurn Light Commercial Products Operation; Zurn Plumbing Products Group.
2. Description: PVC body with PVC threaded plug. Include PVC sewer pipe fitting and riser to cleanout of same material as sewer piping.

2.13 ENCASEMENT FOR PIPING

- A. Standard: ASTM A 674 or AWWA C105.
- B. Material: Linear low-density polyethylene film of 0.008-inch (0.20-mm) or high-density, cross-laminated polyethylene film of 0.004-inch (0.10-mm)] minimum thickness.
- C. Form: Sheet or tube.
- D. Color: Black.

2.14 MANHOLES

- A. Standard Precast Concrete Manholes:
 1. Description: ASTM C 478 (ASTM C 478M), precast, reinforced concrete, of depth indicated, with provision for sealant joints.
 2. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.
 3. Ballast: Increase thickness of precast concrete sections or add concrete to base section, as required to prevent flotation.
 4. Base Section: 6-inch (150-mm) minimum thickness for floor slab and 4-inch (100-mm) minimum thickness for walls and base riser section: with separate base slab or base section with integral floor.
 5. Riser Sections: 4-inch (100-mm) minimum thickness, of length to provide depth indicated.
 6. Top Section: Eccentric-cone type unless concentric-cone or flat-slab-top type is indicated; with top of cone of size that matches grade rings.
 7. Joint Sealant: ASTM C 990 (ASTM C 990M), bitumen or butyl rubber.
 8. Resilient Pipe Connectors: ASTM C 923 (ASTM C 923M), cast or fitted into manhole walls, for each pipe connection.
 9. Steps: Individual FRP steps, FRP ladder, or ASTM A 615/A 615M, deformed, 1/2-inch (13-mm) steel reinforcing rods encased in ASTM D 4101, PP; wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12- to 16-inch (300- to 400-mm) intervals. Omit

steps if total depth from floor of manhole to finished grade is less than 60 inches (1500 mm).

10. Adjusting Rings: Interlocking HDPE rings, with level or sloped edge in thickness and diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.
11. Grade Rings: Reinforced-concrete rings, 6- to 9-inch (150- to 225-mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

B. Designed Precast Concrete Manholes:

1. Description: ASTM C 913; designed according to ASTM C 890 for A-16 (ASSHTO HS20-44), heavy-traffic, structural loading; of depth, shape, and dimensions indicated, with provision for sealant joints.
2. Ballast: Increase thickness of one or more precast concrete sections or add concrete to manhole as required to prevent flotation.
3. Joint Sealant: ASTM C 990 (ASTM 990M), bitumen or butyl rubber.
4. Resilient Pipe Connectors: ASTM C 923 (ASTM C 923M), cast or fitted into manhole walls, for each pipe connection.
5. Steps: Individual FRP steps or FRP ladder] [Individual FRP steps, FRP ladder, or ASTM A 615/A 615M, deformed, 1/2-inch (13-mm) steel reinforcing rods encased in ASTM D 4101, PP; wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12- to 16-inch (300- to 400-mm) intervals. Omit steps if total depth from floor of manhole to finished grade is less than 60 inches (1500 mm).
6. Adjusting Rings: Interlocking HDPE rings, with level or sloped edge in thickness and diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.
7. Grade Rings: Reinforced-concrete rings, 6- to 9-inch (150- to 225-mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

C. Fiberglass Manholes:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Associated Fiberglass Enterprises.
 - b. Containment Solutions, Inc.
 - c. L. F. Manufacturing, Inc.
2. Description: ASTM D 3753.
3. Diameter: 48 inches (1200 mm) minimum unless otherwise indicated.
4. Ballast: Increase thickness of concrete base as required to prevent flotation.
5. Base Section: Concrete, 6-inch (150-mm) minimum thickness.
6. Resilient Pipe Connectors: ASTM C 923 (ASTM C 923M), cast or fitted into manhole walls, for each pipe connection.

7. Steps: Individual FRP steps or FRP ladder, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12- to 16-inch (300- to 400-mm) intervals. Omit steps if total depth from floor of manhole to finished grade is less than 60 inches (1500 mm).
8. Adjusting Rings: Interlocking HDPE rings, with level or sloped edge in thickness and diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope. Include sealant recommended by ring manufacturer.
9. Grade Rings: Reinforced-concrete rings, 6- to 9-inch (150- to 225-mm) total thickness, with diameter matching manhole frame and cover, and with height as required to adjust manhole frame and cover to indicated elevation and slope.

D. Manhole Frames and Covers:

1. Description: Ferrous: 24-inch (610-mm) ID by 7- to 9-inch (175- to 225-mm) riser, with 4-inch- (100-mm-) minimum-width flange and 26-inch- (660-mm-) diameter cover. Include indented top design with lettering cast into cover, using wording equivalent to "SANITARY SEWER."
2. Material: ASTM A 536, Grade 60-40-18 ductile or ASTM A 48/A 48M, Class 35 gray iron unless otherwise indicated.

E. Manhole-Cover Inserts:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. FRW Industries; a Syneco Systems, Inc. company.
 - b. Knutson Enterprises.
 - c. L. F. Manufacturing, Inc.
 - d. Parson Environmental Products, Inc.
2. Description: Manufactured, plastic form, of size to fit between manhole frame and cover and designed to prevent stormwater inflow. Include handle for removal and gasket for gastight sealing.
3. Type: Solid.

2.15 CONCRETE

A. General: Cast-in-place concrete complying with ACI 318, ACI 350/350R (ACI 350M/350RM), and the following:

1. Cement: ASTM C 150, Type II.
2. Fine Aggregate: ASTM C 33, sand.
3. Coarse Aggregate: ASTM C 33, crushed gravel.
4. Water: Potable.

B. Portland Cement Design Mix: 4000 psi (27.6 MPa) minimum, with 0.45 maximum water:cementitious materials ratio.

1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
 2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.
- C. Manhole Channels and Benches: Factory or field formed from concrete. Portland cement design mix, 4000 psi (27.6 MPa) minimum, with 0.45 maximum water/cementitious materials ratio. Include channels and benches in manholes.
1. Channels: Concrete invert, formed to same width as connected piping, with height of vertical sides to three-fourths of pipe diameter. Form curved channels with smooth, uniform radius and slope.
 - a. Invert Slope: 1 percent through manhole.
 2. Benches: Concrete, sloped to drain into channel.
 - a. Slope: 4 percent.
- D. Ballast and Pipe Supports: Portland cement design mix, 3000 psi (20.7 MPa) minimum, with 0.58 maximum water/cementitious materials ratio.
1. Reinforcing Fabric: ASTM A 185/A 185M, steel, welded wire fabric, plain.
 2. Reinforcing Bars: ASTM A 615/A 615M, Grade 60 (420 MPa) deformed steel.

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavating, trenching, and backfilling are specified in Division 31 Section "Earth Moving."

3.2 PIPING INSTALLATION

- A. General Locations and Arrangements: Drawing plans and details indicate general location and arrangement of underground sanitary sewer piping. Location and arrangement of piping layout take into account design considerations. Install piping as indicated, to extent practical. Where specific installation is not indicated, follow piping manufacturer's written instructions.
- B. Install piping beginning at low point, true to grades and alignment indicated with unbroken continuity of invert. Place bell ends of piping facing upstream. Install gaskets, seals, sleeves, and couplings according to manufacturer's written instructions for using lubricants, cements, and other installation requirements.
- C. Install manholes for changes in direction unless fittings are indicated. Use fittings for branch connections unless direct tap into existing sewer is indicated.
- D. Install proper size increasers, reducers, and couplings where different sizes or materials of pipes and fittings are connected. Reducing size of piping in direction of flow is prohibited.

- E. When installing pipe under streets or other obstructions that cannot be disturbed, use pipe-jacking process of microtunneling.
- F. Install gravity-flow, nonpressure, drainage piping according to the following:
 - 1. Install piping pitched down in direction of flow, at minimum slope of 1 percent unless otherwise indicated.
 - 2. Install piping NPS 6 (DN 150) and larger with restrained joints at tee fittings and at changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place-concrete supports or anchors.
 - 3. Install piping with 36-inch (915-mm) minimum cover.
 - 4. Install hub-and-spigot, cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
 - 5. Install hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook."
 - 6. Install ductile-iron, gravity sewer piping according to ASTM A 746.
 - 7. Install ABS sewer piping according to ASTM D 2321 and ASTM F 1668.
 - 8. Install PVC cellular-core sewer piping according to ASTM D 2321 and ASTM F 1668.
 - 9. Install PVC corrugated sewer piping according to ASTM D 2321 and ASTM F 1668.
 - 10. Install PVC profile sewer piping according to ASTM D 2321 and ASTM F 1668.
 - 11. Install PVC Type PSM sewer piping according to ASTM D 2321 and ASTM F 1668.
 - 12. Install PVC gravity sewer piping according to ASTM D 2321 and ASTM F 1668.
 - 13. Install fiberglass sewer piping according to ASTM D 3839 and ASTM F 1668.
 - 14. Install nonreinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
 - 15. Install reinforced-concrete sewer piping according to ASTM C 1479 and ACPA's "Concrete Pipe Installation Manual."
- G. Install force-main, pressure piping according to the following:
 - 1. Install piping with restrained joints at tee fittings and at horizontal and vertical changes in direction. Use corrosion-resistant rods, pipe or fitting manufacturer's proprietary restraint system, or cast-in-place-concrete supports or anchors.
 - 2. Install piping with 36-inch (915-mm) minimum cover.
 - 3. Install ductile-iron pressure piping according to AWWA C600 or AWWA M41.
 - 4. Install ductile-iron special fittings according to AWWA C600.
 - 5. Install PVC pressure piping according to AWWA M23 or to ASTM D 2774 and ASTM F 1668.
 - 6. Install PVC water-service piping according to ASTM D 2774 and ASTM F 1668.
- II. Install corrosion-protection piping encasement over the following underground metal piping according to ASTM A 674 or AWWA C105:
 - 1. Hub-and-spigot, cast-iron soil pipe.
 - 2. Hubless cast-iron soil pipe and fittings.
 - 3. Ductile-iron pipe and fittings.
 - 4. Expansion joints and deflection fittings.

- I. Clear interior of piping and manholes of dirt and superfluous material as work progresses. Maintain swab or drag in piping, and pull past each joint as it is completed. Place plug in end of incomplete piping at end of day and when work stops.

3.3 PIPE JOINT CONSTRUCTION

A. Join gravity-flow, nonpressure, drainage piping according to the following:

1. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
2. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead and oakum calked joints.
3. Join hubless cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-coupling joints.
4. Join ductile-iron, gravity sewer piping according to AWWA C600 for push-on joints.
5. Join ABS sewer piping according to ASTM D 2321 and ASTM D 2751 for elastomeric-seal joints.
6. Join PVC cellular-core sewer piping according to ASTM D 2321 and ASTM F 891 for solvent-cemented joints.
7. Join PVC corrugated sewer piping according to ASTM D 2321.
8. Join PVC profile sewer piping according to ASTM D 2321 for elastomeric-seal joints or ASTM F 794 for gasketed joints.
9. Join PVC Type PSM sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
10. Join PVC gravity sewer piping according to ASTM D 2321 and ASTM D 3034 for elastomeric-seal joints or ASTM D 3034 for elastomeric-gasket joints.
11. Join fiberglass sewer piping according to ASTM D 4161 for elastomeric-seal joints.
12. Join nonreinforced-concrete sewer piping according to ASTM C 14 (ASTM C 14M) and ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
13. Join reinforced-concrete sewer piping according to ACPA's "Concrete Pipe Installation Manual" for rubber-gasket joints.
14. Join dissimilar pipe materials with nonpressure-type, flexible or rigid couplings.

B. Join force-main, pressure piping according to the following:

1. Join ductile-iron pressure piping according to AWWA C600 or AWWA M41 for push-on joints.
2. Join ductile-iron special fittings according to AWWA C600 or AWWA M41 for push-on joints.
3. Join PVC pressure piping according to AWWA M23 for gasketed joints.
4. Join PVC water-service piping according to ASTM D 2855.
5. Join dissimilar pipe materials with pressure-type couplings.

C. Pipe couplings, expansion joints, and deflection fittings with pressure ratings at least equal to piping rating may be used in applications below unless otherwise indicated.

1. Use nonpressure flexible couplings where required to join gravity-flow, nonpressure sewer piping unless otherwise indicated.

- a. Shielded flexible or rigid couplings for pipes of same or slightly different OD.
- b. Unshielded, increaser reducer-pattern, flexible or rigid couplings for pipes with different OD.
- c. Ring-type flexible couplings for piping of different sizes where annular space between smaller piping's OD and larger piping's ID permits installation.

2. Use pressure pipe couplings for force-main joints.

3.4 MANHOLE INSTALLATION

- A. General: Install manholes complete with appurtenances and accessories indicated.
- B. Install precast concrete manhole sections with sealants according to ASTM C 891.
- C. Install FRP manholes according to manufacturer's written instructions.
- D. Form continuous concrete channels and benches between inlets and outlet.
- E. Set tops of frames and covers flush with finished surface of manholes that occur in pavements. Set tops 3 inches (76 mm) above finished surface elsewhere unless otherwise indicated.
- F. Install manhole-cover inserts in frame and immediately below cover.

3.5 CONCRETE PLACEMENT

- A. Place cast-in-place concrete according to ACI 318.

3.6 BACKWATER VALVE INSTALLATION

- A. Install horizontal-type backwater valves in piping manholes or pits.
- B. Install combination horizontal and manual gate valves in piping and in manholes.
- C. Install terminal-type backwater valves on end of piping and in manholes. Secure units to sidewalls.

3.7 CLEANOUT INSTALLATION

- A. Install cleanouts and riser extensions from sewer pipes to cleanouts at grade. Use cast-iron soil pipe fittings in sewer pipes at branches for cleanouts, and use cast-iron soil pipe for riser extensions to cleanouts. Install piping so cleanouts open in direction of flow in sewer pipe.
 1. Use Light-Duty, top-loading classification cleanouts in earth or unpaved foot-traffic areas.
 2. Use Medium-Duty, top-loading classification cleanouts in paved foot-traffic areas.
 3. Use Heavy-Duty, top-loading classification cleanouts in vehicle-traffic service areas.
 4. Use Extra-Heavy-Duty, top-loading classification cleanouts in roads.

- B. Set cleanout frames and covers in earth in cast-in-place-concrete block, 18 by 18 by 12 inches (450 by 450 by 300 mm) deep. Set with tops 1 inch (25 mm) above surrounding grade.
- C. Set cleanout frames and covers in concrete pavement and roads with tops flush with pavement surface.

3.8 CONNECTIONS

- A. Connect nonpressure, gravity-flow drainage piping to building's sanitary building drains specified in Division 22 Section "Sanitary Waste and Vent Piping."
- B. Connect force-main piping to building's sanitary force mains specified in Division 22 Section "Sanitary Waste and Vent Piping." Terminate piping where indicated.
- C. Make connections to existing piping and underground manholes.
 - 1. Use commercially manufactured wye fittings for piping branch connections. Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye fitting plus 6-inch (150-mm) overlap with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
 - 2. Make branch connections from side into existing piping, NPS 4 to NPS 20 (DN 100 to DN 500). Remove section of existing pipe, install wye fitting into existing piping, and encase entire wye with not less than 6 inches (150 mm) of concrete with 28-day compressive strength of 3000 psi (20.7 MPa).
 - 3. Make branch connections from side into existing piping, NPS 21 (DN 525) or larger, or to underground manholes by cutting opening into existing unit large enough to allow 3 inches (76 mm) of concrete to be packed around entering connection. Cut end of connection pipe passing through pipe or structure wall to conform to shape of and be flush with inside wall unless otherwise indicated. On outside of pipe or manhole wall, encase entering connection in 6 inches (150 mm) of concrete for minimum length of 12 inches (300 mm) to provide additional support of collar from connection to undisturbed ground.
 - a. Use concrete that will attain a minimum 28-day compressive strength of 3000 psi (20.7 MPa) unless otherwise indicated.
 - b. Use epoxy-bonding compound as interface between new and existing concrete and piping materials.
 - 4. Protect existing piping and manholes to prevent concrete or debris from entering while making tap connections. Remove debris or other extraneous material that may accumulate.
- D. Connect to grease interceptors specified in Division 22 Section "Sanitary Waste Interceptors."

3.9 CLOSING ABANDONED SANITARY SEWER SYSTEMS

- A. Abandoned Piping: Close open ends of abandoned underground piping indicated to remain in place. Include closures strong enough to withstand hydrostatic and earth pressures that may result after ends of abandoned piping have been closed. Use either procedure below:
 - 1. Close open ends of piping with at least 8-inch- (203-mm-) thick, brick masonry bulkheads.
 - 2. Close open ends of piping with threaded metal caps, plastic plugs, or other acceptable methods suitable for size and type of material being closed. Do not use wood plugs.
- B. Backfill to grade according to Division 31 Section "Earth Moving."

3.10 IDENTIFICATION

- A. Materials and their installation are specified in Division 31 Section "Earth Moving." Arrange for installation of green warning tapes directly over piping and at outside edges of underground manholes.
 - 1. Use warning tape or detectable warning tape over ferrous piping.
 - 2. Use detectable warning tape over nonferrous piping and over edges of underground manholes.

3.11 FIELD QUALITY CONTROL

- A. Inspect interior of piping to determine whether line displacement or other damage has occurred. Inspect after approximately 24 inches (600 mm) of backfill is in place, and again at completion of Project.
 - 1. Submit separate report for each system inspection.
 - 2. Defects requiring correction include the following:
 - a. Alignment: Less than full diameter of inside of pipe is visible between structures.
 - b. Deflection: Flexible piping with deflection that prevents passage of ball or cylinder of size not less than 92.5 percent of piping diameter.
 - c. Damage: Crushed, broken, cracked, or otherwise damaged piping.
 - d. Infiltration: Water leakage into piping.
 - e. Exfiltration: Water leakage from or around piping.
 - 3. Replace defective piping using new materials, and repeat inspections until defects are within allowances specified.
 - 4. Reinspect and repeat procedure until results are satisfactory.
- B. Test new piping systems, and parts of existing systems that have been altered, extended, or repaired, for leaks and defects.
 - 1. Do not enclose, cover, or put into service before inspection and approval.

2. Test completed piping systems according to requirements of authorities having jurisdiction.
 3. Schedule tests and inspections by authorities having jurisdiction with at least 24 hours' advance notice.
 4. Submit separate report for each test.
 5. Hydrostatic Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction and the following:
 - a. Fill sewer piping with water. Test with pressure of at least 10-foot (3-m) head of water, and maintain such pressure without leakage for at least 15 minutes.
 - b. Close openings in system and fill with water.
 - c. Purge air and refill with water.
 - d. Disconnect water supply.
 - e. Test and inspect joints for leaks.
 6. Air Tests: Test sanitary sewerage according to requirements of authorities having jurisdiction, UNI-B-6, and the following:
 - a. Option: Test plastic gravity sewer piping according to ASTM F 1417.
 - b. Option: Test concrete gravity sewer piping according to ASTM C 924 (ASTM C 924M).
 7. Force Main: Perform hydrostatic test after thrust blocks, supports, and anchors have hardened. Test at pressure not less than 1-1/2 times the maximum system operating pressure, but not less than 150 psig (1035 kPa).
 - a. Ductile-Iron Piping: Test according to AWWA C600, "Hydraulic Testing" Section.
 - b. PVC Piping: Test according to AWWA M23, "Testing and Maintenance" Chapter.
 8. Manholes: Perform hydraulic test according to ASTM C 969 (ASTM C 969M).
- C. Leaks and loss in test pressure constitute defects that must be repaired.
- D. Replace leaking piping using new materials, and repeat testing until leakage is within allowances specified.

3.12 CLEANING

- A. Clean dirt and superfluous material from interior of piping. Flush with potable water.

END OF SECTION 221313

SECTION 221323 - SANITARY WASTE INTERCEPTORS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Grease interceptors.

1.2 DEFINITIONS

- A. FRP: Fiberglass-reinforced plastic.
- B. PP: Polypropylene plastic.

1.3 SUBMITTALS

- A. Product Data: For each type of metal interceptor indicated. Include materials of fabrication, dimensions, rated capacities, retention capacities, operating characteristics, size and location of each pipe connection, furnished specialties, and accessories.
- B. Shop Drawings: For each type and size of precast-concrete interceptor indicated.
1. Include materials of construction, dimensions, rated capacities, retention capacities, location and size of each pipe connection, furnished specialties, and accessories.
- C. Coordination Drawings: Interceptors, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
1. Interceptors.
 2. Piping connections. Include size, location, and elevation of each.
 3. Interface with underground structures and utility services.

PART 2 - PRODUCTS

2.1 GREASE INTERCEPTORS

A. Grease Interceptors: Precast concrete complying with ASTM C 913.

1. Include rubber-gasketed joints, vent connections, manholes, compartments or baffles, and piping or openings to retain grease and to permit wastewater flow.
2. Structural Design Loads:

- a. Light-Traffic Load: Comply with ASTM C 890, A-8 (ASSHTO HS10-44).
 - b. Medium-Traffic Load: Comply with ASTM C 890, A-12 (ASSHTO HS15-44).
 - c. Heavy-Traffic Load: Comply with ASTM C 890, A-16 (ASSHTO HS20-44).
 - d. Walkway Load: Comply with ASTM C 890, A-03.
3. Resilient Pipe Connectors: ASTM C 923 (ASTM C 923M), cast or fitted into intercept or walls, for each pipe connection.
 4. Steps: Individual FRP steps or FRP ladder] [Individual FRP steps, FRP ladder, or ASTM A 615/A 615M, deformed, 1/2-inch (13-mm) steel reinforcing rods encased in ASTM D 4101, PP, ASTM A 615/A 615M, deformed, 1/2-inch (13-mm) steel reinforcing rods encased in ASTM D 4101, PP, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12- to 16-inch (300- to 400-mm) intervals. Omit steps if total depth from floor of interceptor to finished grade is less than 60 inches (1500 mm).
 5. Grade Rings: Reinforced-concrete rings, 6- to 9-inch (150- to 225-mm) total thickness, to match diameter of manhole frame and cover.
 6. Manhole Frames and Covers: Ferrous; 24-inch (610-mm) ID by 7- to 9-inch (175- to 225-mm) riser with 4-inch- (100-mm-) minimum width flange and 26-inch- (660-mm-) diameter cover.
 - a. Ductile Iron: ASTM A 536, Grade 60-40-18, unless otherwise indicated.
 - b. Gray Iron: ASTM A 48, Class 35, unless otherwise indicated.
 - c. Include indented top design with lettering cast into cover, using wording equivalent to "GREASE INTERCEPTOR."

B. Capacities and Characteristics:

1. Length by Width by Depth: As Shown on Drawings.
2. Number of Compartments: As Shown on Drawings.
3. Retention Capacity: As Shown on Drawings .
4. Inlet and Outlet Pipe Size: As Shown on Drawings.
 - a. Centerline of Inlet to Floor: As Shown on Drawings.
 - b. Centerline of Outlet to Floor: As Shown on Drawings.
5. Trapped Outlet Required: As Shown on Drawings.
6. Vent Pipe Size: As Shown on Drawings.
7. Installation Position: As Shown on Drawings.

2.2 PRECAST-CONCRETE MANHOLE RISERS

- A. Precast-Concrete Manhole Risers: ASTM C 478 (ASTM C 478M) ASTM C 913, with rubber-gasket joints.
1. Structural Design Loads:
 - a. Light-Traffic Load: Comply with ASTM C 890, A-8 (ASSHTO HS10-44).
 - b. Medium-Traffic Load: Comply with ASTM C 890, A-12 (ASSHTO HS15-44).
 - c. Heavy-Traffic Load: Comply with ASTM C 890, A-16 (ASSHTO HS20-44).

- d. Walkway Load: Comply with ASTM C 890. A-03.
2. Length: From top of underground concrete structure to grade.
3. Riser Sections: 3-inch (75-mm) minimum thickness and 36-inch (915-mm) diameter.
4. Top Section: Eccentric cone, unless otherwise indicated. Include top of cone to match grade ring size.
5. Gaskets: ASTM C 443 (ASTM C 443M), rubber.
6. Steps: Individual FRP steps or FRP ladder] [Individual FRP steps, FRP ladder, or ASTM A 615/A 615M, deformed, 1/2-inch (13-mm) steel reinforcing rods encased in ASTM D 4101, PP] [ASTM A 615/A 615M, deformed, 1/2-inch (13-mm) steel reinforcing rods encased in ASTM D 4101, PP, wide enough to allow worker to place both feet on one step and designed to prevent lateral slippage off step. Cast or anchor steps into sidewalls at 12- to 16-inch (300- to 400-mm) intervals.
- B. Grade Rings: Reinforced-concrete rings, 6- to 9-inch (150- to 225-mm) total thickness, diameter matching manhole frame and cover, and height as required to adjust the manhole frame and cover to indicated elevation and slope.
- C. Manhole Frames and Covers: Ferrous; 24-inch (610-mm) ID by 7- to 9-inch (175- to 225-mm) riser with 4-inch- (100-mm-) minimum width flange and 26-inch- (660-mm-) diameter cover.
 1. Ductile Iron: ASTM A 536, Grade 60-40-18, unless otherwise indicated.
 2. Gray Iron: ASTM A 48, Class 35, unless otherwise indicated.
 3. Include indented top design with lettering cast into cover, using wording equivalent to the following:
 - a. Grease Interceptors in Sanitary Sewerage System: "GREASE INTERCEPTOR."

PART 3 - EXECUTION

3.1 EARTHWORK

- A. Excavating, trenching, and backfilling are specified in Division 31 Section "Earth Moving."

3.2 INSTALLATION

- A. Install precast-concrete interceptors according to ASTM C 891. Set level and plumb.
- B. Install manhole risers from top of underground concrete interceptors to manholes and gratings at finished grade.
- C. Set tops of manhole frames and covers flush with finished surface in pavements. Set tops 3 inches (75 mm) above finish surface elsewhere, unless otherwise indicated.
- D. Set tops of grating frames and grates flush with finished surface.

- E. Set metal and plastic interceptors level and plumb.
- F. Set tops of metal interceptor covers flush with finished surface in pavements. Set tops 3 inches (75 mm) above finish surface elsewhere, unless otherwise indicated.
- G. Install piping and oil storage tanks according to Division 23 Section "Facility Fuel-Oil Piping."

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Make piping connections between interceptors and piping systems.

3.4 IDENTIFICATION

- A. Identification materials and installation are specified in Division 31 Section "Earth Moving." Arrange for installation of green warning tapes directly over piping and at outside edges of underground interceptors.
 - 1. Use warning tapes or detectable warning tape over ferrous piping.
 - 2. Use detectable warning tape over nonferrous piping and over edges of underground structures.

END OF SECTION 221323

SECTION 221413 - FACILITY STORM DRAINAGE PIPING

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Pipe, tube, and fittings.
2. Specialty pipe fittings.
3. Encasement for underground metal piping.

B. Related Sections:

1. Division 22 Section "Sump Pumps" for storm drainage pumps.
2. Division 33 Section "Storm Utility Drainage Piping" for storm drainage piping outside the building.

1.2 PERFORMANCE REQUIREMENTS

A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Storm Drainage Piping: 10-foot head of water (30 kPa).

B. Seismic Performance: Storm drainage piping and support and installation shall withstand the effects of earthquake motions determined according to **ASCE/SEI 7**.

1.3 SUBMITTALS

A. Product Data: For each type of product indicated.

B. LEED Submittal:

1. Product Data for Credit EQ 4.1: For solvent cements and adhesive primers, documentation including printed statement of VOC content.

C. Shop Drawings: For controlled-flow roof drainage system. Include calculations, plans, and details.

D. Seismic Qualification Certificates: For storm drainage piping, accessories, and components, from manufacturer.

1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.

2. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

- E. Field quality-control reports.

1.4 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
- B. Comply with NSF/ANSI 14, "Plastics Piping System Components and Related Materials," for plastic piping components. Include marking with "NSF-drain" for plastic drain piping and "NSF-sewer" for plastic sewer piping.

1.5 PROJECT CONDITIONS

- A. Interruption of Existing Storm-Drainage Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service according to requirements indicated:
 1. Notify Architect, Construction Manager, or Owner no fewer than two days in advance of proposed interruption of storm-drainage service.
 2. Do not proceed with interruption of storm-drainage service without Architect's, Construction Manager's, or Owner's written permission.

PART 2 - PRODUCTS

2.1 PIPING MATERIALS

- A. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.2 HUB-AND-SPIGOT, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 74, Service classes.
- B. Gaskets: ASTM C 564, rubber.
- C. Calking Materials: ASTM B 29, pure lead and oakum or hemp fiber.

2.3 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. CISPI, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Dallas Specialty & Mfg. Co.
 - c. Fernco Inc.
 - d. Matco-Norca, Inc.
 - e. MIFAB, Inc.
 - f. Mission Rubber Company; a division of MCP Industries, Inc.
 - g. Stant.
 - h. Tyler Pipe.
2. Standards: ASTM C 1277 and CISPI 310.
3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

C. Heavy-Duty, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. ANACO-Husky.
 - b. Clamp-All Corp.
 - c. Dallas Specialty & Mfg. Co.
 - d. MIFAB, Inc.
 - e. Mission Rubber Company; a division of MCP Industries, Inc.
 - f. Stant.
 - g. Tyler Pipe.
2. Standards: ASTM C 1277 and ASTM C 1540.
3. Description: Stainless-steel shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

D. Cast-Iron, Hubless-Piping Couplings:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. MG Piping Products Company.
2. Standard: ASTM C 1277.
3. Description: Two-piece ASTM A 48/A 48M, cast-iron housing; stainless-steel bolts and nuts; and ASTM C 564, rubber sleeve with integral, center pipe stop.

2.4 SPECIALTY PIPE FITTINGS

1. Shielded, Nonpressure Transition Couplings:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Mission Rubber Company; a division of MCP Industries, Inc.
- b. Standard: ASTM C 1460.
- c. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.

2. Pressure Transition Couplings:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Cascade Waterworks Mfg. Co.
 - 2) Dresser, Inc.
 - 3) EBAA Iron, Inc.
 - 4) Ford Meter Box Company, Inc. (The)
 - 5) JCM Industries, Inc.
 - 6) Romac Industries, Inc.
 - 7) Smith-Blair, Inc.; a Sensus company.
 - 8) Viking Johnson; c/o Mueller Co.
- b. Standard: AWWA C219.
- c. Description: Metal, sleeve-type couplings same size as, with pressure rating at least equal to and ends compatible with, pipes to be joined.
- d. Center-Sleeve Material: Manufacturer's standard.
- e. Gasket Material: Natural or synthetic rubber.
- f. Metal Component Finish: Corrosion-resistant coating or material.

B. Dielectric Fittings:

- 1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- 2. Dielectric Unions:
 - a. Manufacturers: Subject to compliance with requirements, provide products by one of the following available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1) Capitol Manufacturing Company.

- 2) Central Plastics Company.
- 3) Hart Industries International, Inc.
- 4) Jomar International Ltd.
- 5) Mateco-Norca, Inc.
- 6) McDonald, A. Y. Mfg. Co.
- 7) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 8) Wilkins; a Zurn company.

b. Description:

- 1) Standard: ASSE 1079.
- 2) Pressure Rating: 150 psig (1035 kPa).
- 3) End Connections: Solder-joint copper alloy and threaded ferrous.

3. Dielectric Flanges:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- 1) Capitol Manufacturing Company.
- 2) Central Plastics Company.
- 3) Mateco-Norca, Inc.
- 4) Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 5) Wilkins; a Zurn company.

b. Description:

- 1) Standard: ASSE 1079.
- 2) Factory-fabricated, bolted, companion-flange assembly.
- 3) Pressure Rating: 150 psig (1035 kPa).
- 4) End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.

4. Dielectric-Flange Insulating Kits:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- 1) Advance Products & Systems, Inc.
- 2) Calpico, Inc.
- 3) Central Plastics Company.
- 4) Pipeline Seal and Insulator, Inc.

b. Description:

- 1) Nonconducting materials for field assembly of companion flanges.
- 2) Pressure Rating: 150 psig (1035 kPa).

- 3) Gasket: Neoprene or phenolic.
- 4) Bolt Sleeves: Phenolic or polyethylene.
- 5) Washers: Phenolic with steel-backing washers.

5. Dielectric Nipples:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- 1) Elster Perfection.
- 2) Grinnell Mechanical Products.
- 3) Mateo-Norca, Inc.
- 4) Precision Plumbing Products, Inc.
- 5) Victaulic Company.

- b. Description:

- 1) Electroplated steel nipple complying with ASTM F 1545.
- 2) Pressure Rating: 300 psig (2070 kPa) at 225 deg F (107 deg C).
- 3) End Connections: Male threaded or grooved.
- 4) Lining: Inert and noncorrosive, propylene.

2.5 ENCASEMENT FOR UNDERGROUND METAL PIPING

- A. Standard: ASTM A 674 or AWWA C105.
- B. Material: High-density, crosslaminated PE film of 0.004-inch (0.10-mm) minimum thickness.
- C. Form: Sheet or tube.
- D. Color: Black or natural.

PART 3 - EXECUTION

3.1 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Division 31 Section "Earth Moving."

3.2 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations from layout are approved on coordination drawings.

- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Install seismic restraints on piping. Comply with requirements for seismic-restraint devices specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- K. Make changes in direction for storm drainage piping using appropriate branches, bends, and long-sweep bends. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- L. Lay buried building storm drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.
- M. Install storm drainage piping at the following minimum slopes unless otherwise indicated:
 - 1. Building Storm Drain: 2 percent downward in direction of flow for piping NPS 3 (DN 80) and smaller; 1 percent downward in direction of flow for piping NPS 4 (DN 100) and larger.
 - 2. Horizontal Storm-Drainage Piping: 2 percent downward in direction of flow.
- N. Install cast-iron soil piping according to CISPT's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
 - 1. Install encasement on underground piping according to ASTM A 674 or AWWA C105.
- O. Install engineered controlled-flow drain specialties and storm drainage piping in locations indicated.

- P. Install underground, ductile-iron, force-main piping according to AWWA C600. Install buried piping inside building between wall and floor penetrations and connection to storm sewer piping outside building with restrained joints. Anchor pipe to wall or floor. Install thrust-block supports at vertical and horizontal offsets.
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- Q. Install underground, copper, force-main tubing according to CDA's "Copper Tube Handbook."
 - 1. Install encasement on piping according to ASTM A 674 or AWWA C105.
- R. Install force mains at elevations indicated.
- S. Plumbing Specialties:
 - 1. Install backwater valves in storm drainage gravity-flow piping. Comply with requirements for backwater valves specified in Division 22 Section "Storm Drainage Piping Specialties."
 - 2. Install cleanouts at grade and extend to where building storm drains connect to building storm sewers in storm drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in storm drainage force-main piping. Comply with requirements for cleanouts specified in Division 22 Section "Storm Drainage Piping Specialties."
 - 3. Install drains in storm drainage gravity-flow piping. Comply with requirements for drains specified in Division 22 Section "Storm Drainage Piping Specialties."
- T. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Division 22 Section "Sleeves and Sleeve Seals for Plumbing Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Division 22 Section "Escutcheons for Plumbing Piping."

3.3 JOINT CONSTRUCTION

- A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub-and-Spigot, Cast-Iron Soil Piping Calked Joints: Join according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.
- C. Hubless, Cast-Iron Soil Piping Coupled Joints: Join according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.

- D. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- E. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fittings. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.
- F. Flanged Joints: Align bolt holes. Select appropriate gasket material, size, type, and thickness. Install gasket concentrically positioned. Use suitable lubricants on bolt threads. Torque bolts in cross pattern.

3.4 SPECIALTY PIPE FITTING INSTALLATION

A. Transition Couplings:

- 1. Install transition couplings at joints of piping with small differences in OD's.
- 2. In Drainage Piping: Shielded, nonpressure transition couplings.
- 3. In Aboveground Force-Main Piping: Fitting-type transition couplings.
- 4. In Underground Force-Main Piping:
 - a. NPS 1-1/2 (DN 40) and Smaller: Fitting-type transition couplings.
 - b. NPS 2 (DN 50) and Larger: Pressure transition couplings.

B. Dielectric Fittings:

- 1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- 2. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric unions.
- 3. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flange kits.
- 4. Dielectric Fittings for NPS 5 (DN 125) and Larger: Use dielectric flange kits.

3.5 VALVE INSTALLATION

- A. General valve installation requirements are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- B. Shutoff Valves: Install shutoff valve on each sump pump discharge.
 - 1. Install gate or full-port ball valve for piping NPS 2 (DN 50) and smaller.
 - 2. Install gate valve for piping NPS 2-1/2 (DN 65) and larger.

- C. Check Valves: Install swing-check valve, between pump and shutoff valve, on each sump pump discharge.
- D. Backwater Valves: Install backwater valves in piping subject to backflow.
 - 1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
 - 2. Install backwater valves in accessible locations.
 - 3. Comply with requirements for backwater valves specified in Division 22 Section "Storm Drainage Piping Specialties."

3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for seismic-restraint devices specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."
- B. Comply with requirements for pipe hanger and support devices and installation specified in Division 22 Section "Hangers and Supports for Plumbing Piping and Equipment."
 - 1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
 - 2. Install stainless-steel pipe hangers for horizontal piping in corrosive environments.
 - 3. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
 - 4. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
 - 5. Vertical Piping: MSS Type 8 or Type 42, clamps.
 - 6. Individual, Straight, Horizontal Piping Runs:
 - a. 100 Feet (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
 - b. Longer Than 100 Feet (30 m): MSS Type 43, adjustable roller hangers.
 - c. Longer Than 100 Feet (30 m) if Indicated: MSS Type 49, spring cushion rolls.
 - 7. Multiple, Straight, Horizontal Piping Runs 100 Feet (30 m) or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
 - 8. Base of Vertical Piping: MSS Type 52, spring hangers.
- C. Support horizontal piping and tubing within 12 inches (300 mm) of each fitting, valve, and coupling.
- D. Support vertical piping and tubing at base and at each floor.
- E. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch (10-mm) minimum rods.
- F. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
 - 1. NPS 1-1/2 and NPS 2 (DN 40 and DN 50): 60 inches (1500 mm) with 3/8-inch (10-mm) rod.
 - 2. NPS 3 (DN 80): 60 inches (1500 mm) with 1/2-inch (13-mm) rod.

3. NPS 4 and NPS 5 (DN 100 and DN 125): 60 inches (1500 mm) with 5/8-inch (16-mm) rod.
4. NPS 6 and NPS 8 (DN 150 and DN 200): 60 inches (1500 mm) with 3/4-inch (19-mm) rod.
5. NPS 10 and NPS 12 (DN 250 and DN 300): 60 inches (1500 mm) with 7/8-inch (22-mm) rod.
6. Spacing for 10-foot (3-m) pipe lengths may be increased to 10 feet (3 m). Spacing for fittings is limited to 60 inches (1500 mm).

- G. Install supports for vertical cast-iron soil piping every 15 feet (4.5 m).

3.7 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect interior storm drainage piping to exterior storm drainage piping. Use transition fitting to join dissimilar piping materials.
- C. Connect storm drainage piping to roof drains and storm drainage specialties.
1. Install test tees (wall cleanouts) in conductors near floor, and floor cleanouts with cover flush with floor.
 2. Install horizontal backwater valves with cleanout cover flush with floor.
 3. Comply with requirements for backwater valves, cleanouts, and drains specified in Division 22 Section "Storm Drainage Piping Specialties."
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections according to the following unless otherwise indicated:
1. Install unions, in piping NPS 2 (DN 50) and smaller, adjacent to each valve and at final connection to each piece of equipment.
 2. Install flanges, in piping NPS 2-1/2 (DN 65) and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.8 IDENTIFICATION

- A. Identify exposed storm drainage piping. Comply with requirements for identification specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.

1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test storm drainage piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
 2. Leave uncovered and unconcealed new, altered, extended, or replaced storm drainage piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
 3. Test Procedure: Test storm drainage piping, except outside leaders, on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water (30 kPa). From 15 minutes before inspection starts until completion of inspection, water level must not drop. Inspect joints for leaks.
 4. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
 5. Prepare reports for tests and required corrective action.

3.10 CLEANING

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

3.11 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground storm drainage piping NPS 6 (DN 150) and smaller shall be any of the following:
 1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; CISP1, heavy-duty, hubless-piping couplings; and coupled joints.
 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- C. Aboveground, storm drainage piping NPS 8 (DN 200) and larger shall be any of the following:

1. Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; CISPI, heavy-duty, hubless-piping couplings; and coupled joints.
 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- D. Underground storm drainage piping NPS 6 (DN 150) and smaller shall be any of the following:
1. Extra Heavy or Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; CISPI, heavy-duty, cast-iron, hubless-piping couplings; and coupled joints.
 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- E. Underground, storm drainage piping NPS 8 (DN 200) and larger shall be any of the following:
1. Extra Heavy or Service class, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; CISPI, heavy-duty, cast-iron, hubless-piping couplings; and coupled joints.
 3. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION 221413

SECTION 221423 - STORM DRAINAGE PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Roof drains.
 - 2. Miscellaneous storm drainage piping specialties.
 - 3. Cleanouts.
 - 4. Backwater valves.
 - 5. Trench drains.
 - 6. Channel drainage systems.
 - 7. Through-penetration firestop assemblies.
 - 8. Flashing materials.

1.3 SUBMITTALS

- A. Product Data: For each type of product indicated.

1.4 QUALITY ASSURANCE

- A. Drainage piping specialties shall bear label, stamp, or other markings of specified testing agency.

PART 2 - PRODUCTS

2.1 METAL ROOF DRAINS

- A. Cast-Iron, Large-Sump, General-Purpose Roof Drains:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Josam Company.

- b. Marathon Roofing Products.
 - c. MIFAB, Inc.
 - d. Smith, Jay R. Mfg. Co.
 - e. Tyler Pipe.
 - f. Watts Water Technologies, Inc.
 - g. Zurn Plumbing Products Group; Specification Drainage Operation.
- 3. Standard: ASME A112.6.4, for general-purpose roof drains.
 - 4. Body Material: Cast iron
 - 5. Dimension of Body: Nominal 14-inch (357-mm) diameter.
 - 6. Combination Flashing Ring and Gravel Stop: As Shown on Drawings.
 - 7. Flow-Control Weirs: As Shown on Drawings.
 - 8. Outlet: As Shown on Drawings.
 - 9. Extension Collars: As Shown on Drawings.
 - 10. Underdeck Clamp: As Shown on Drawings.
 - 11. Expansion Joint: As Shown on Drawings.
 - 12. Sump Receiver Plate: As Shown on Drawings.
 - 13. Dome Material: As Shown on Drawings.
 - 14. Perforated Gravel Guard: As Shown on Drawings.
 - 15. Vandal-Proof Dome: As Shown on Drawings.
 - 16. Water Dam: As Shown on Drawings.

2.2 CLEANOUTS

A. Test Tees:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
- 3. Standard: ASME A112.36.2M and ASTM A 74, ASTM A 888, or CISPI 301, for cleanout test tees.
- 4. Size: Same as connected drainage piping.
- 5. Body Material: Hub-and-spigot, cast-iron soil-pipe T-branch or hubless, cast-iron soil-pipe test tee as required to match connected piping.
- 6. Closure Plug: Countersunk or raised head.
- 7. Closure Plug Size: Same as or not more than one size smaller than cleanout size.

2.3 BACKWATER VALVES

A. Cast-Iron, Horizontal Backwater Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
3. Standard: ASME A112.14.1, for backwater valves.
4. Size: Same as connected piping.
5. Body Material: Cast iron.
6. Cover: Cast iron with bolted or threaded access check valve.
7. End Connections: Hub and spigot or hubless.
8. Check Valve: Removable, bronze, swing check, factory assembled or field modified to hang closed or open for airflow unless subject to backflow condition.
9. Extension: ASTM A 74, Service class; full-size, cast-iron soil-pipe extension to field-installed cleanout at floor; replaces backwater valve cover.

B. Cast-Iron, Drain-Outlet Backwater Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Josam Company.
 - b. Smith, Jay R. Mfg. Co.
 - c. Watts Water Technologies, Inc.
 - d. Zurn Plumbing Products Group; Specification Drainage Operation.
3. Size: Same as floor drain outlet.
4. Body Material: Cast iron or bronze made for vertical installation in bottom outlet of floor drain.
5. Check Valve: Removable ball float.
6. Inlet: Threaded.
7. Outlet: Threaded or spigot.

2.4 TRENCH DRAINS

A. Trench Drains:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. Josam Company.
 - b. MIFAB, Inc.
 - c. Smith, Jay R. Mfg. Co.
 - d. Tyler Pipe.
 - e. Watts Water Technologies, Inc.
 - f. Zurn Plumbing Products Group; Specification Drainage Operation.
3. Standard: ASME A112.6.3, for trench drains.
4. Body Material: Cast iron.
5. Flange: As Shown on Drawings.
6. Clamping Device: As Shown on Drawings.
7. Outlet: As Shown on Drawings.
8. Grate Material: As Shown on Drawings.
9. Grate Finish: As Shown on Drawings.
10. Dimensions of Frame and Grate: As Shown on Drawings.
11. Top-Loading Classification: As Shown on Drawings.

2.5 THROUGH-PENETRATION FIRESTOP ASSEMBLIES

A. Through-Penetration Firestop Assemblies:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
2. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated on Drawings or comparable product by one of the following:
 - a. ProSet Systems Inc.
3. Standard: ASTM E 814, for through-penetration firestop assemblies.
4. Certification and Listing: Intertek Testing Service NA for through-penetration firestop assemblies.
5. Size: Same as connected pipe.
6. Sleeve: Molded PVC plastic, of length to match slab thickness and with integral nailing flange on one end for installation in cast-in-place concrete slabs.
7. Stack Fitting: ASTM A 48/A 48M, gray-iron, hubless-pattern, wye branch with neoprene O-ring at base and gray-iron plug in thermal-release harness. Include PVC protective cap for plug.
8. Special Coating: Corrosion resistant on interior of fittings.

2.6 FLASHING MATERIALS

- ### A. Copper Sheet: ASTM B 152/B 152M, 12 oz./sq. ft. (3.7 kg/sq. m or 0.41-mm thickness).

- B. Zinc-Coated Steel Sheet: ASTM A 653/A 653M, with 0.20 percent copper content and 0.04-inch (1.01-mm) minimum thickness unless otherwise indicated. Include G90 (Z275) hot-dip galvanized, mill-phosphatized finish for painting if indicated.
- C. Elastic Membrane Sheet: ASTM D 4068, flexible, chlorinated polyethylene, 40-mil (1.01-mm) minimum thickness.
- D. Fasteners: Metal compatible with material and substrate being fastened.
- E. Metal Accessories: Sheet metal strips, clamps, anchoring devices, and similar accessory units required for installation; matching or compatible with material being installed.
- F. Solder: ASTM B 32, lead-free alloy.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install roof drains at low points of roof areas according to roof membrane manufacturer's written installation instructions. Roofing materials are specified in Division 07 Sections.
 - 1. Install flashing collar or flange of roof drain to prevent leakage between drain and adjoining roofing. Maintain integrity of waterproof membranes where penetrated.
 - 2. Install expansion joints, if indicated, in roof drain outlets.
 - 3. Position roof drains for easy access and maintenance.
- B. Install downspout adapters on outlet of back-outlet parapet roof drains and connect to sheet metal downspouts.
- C. Install downspout boots at grade with top 12 inches (305 mm) above grade. Secure to building wall.
- D. Install conductor nozzles at exposed bottom of conductors where they spill onto grade.
- E. Install cleanouts in aboveground piping and building drain piping according to the following instructions unless otherwise indicated:
 - 1. Use cleanouts the same size as drainage piping up to NPS 4 (DN 100). Use NPS 4 (DN 100) for larger drainage piping unless larger cleanout is indicated.
 - 2. Locate cleanouts at each change in direction of piping greater than 45 degrees.
 - 3. Locate cleanouts at minimum intervals of 50 feet (15 m) for piping NPS 4 (DN 100) and smaller and 100 feet (30 m) for larger piping.
 - 4. Locate cleanouts at base of each vertical soil and waste stack.
- F. For floor cleanouts for piping below floors, install cleanout deck plates with top flush with finished floor.

- G. For cleanouts located in concealed piping, install cleanout wall access covers, of types indicated, with frame and cover flush with finished wall.
- H. Install horizontal backwater valves in floor with cover flush with floor.
- I. Install drain-outlet backwater valves in outlet of drains.
- J. Install test tees in vertical conductors and near floor.
- K. Install wall cleanouts in vertical conductors. Install access door in wall if indicated.
- L. Install trench drains at low points of surface areas to be drained. Set grates of drains flush with finished surface unless otherwise indicated.
- M. Assemble channel drainage system components according to manufacturer's written instructions. Install on support devices so that top will be flush with adjacent surface.
- N. Install through-penetration firestop assemblies in plastic conductors at concrete floor penetrations.
- O. Install sleeve flashing device with each conductor passing through floors with waterproof membrane.

3.2 CONNECTIONS

- A. Comply with requirements for piping specified in Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.

3.3 FLASHING INSTALLATION

- A. Fabricate flashing from single piece of metal unless large pans, sumps, or other drainage shapes are required. Join flashing according to the following if required:
 - 1. Lead Sheets: Burn joints of 6.0-lb/sq. ft. (30-kg/sq. m) lead sheets, 0.0938-inch (2.4-mm) thickness or thicker. Solder joints of 4.0-lb/sq. ft. (20-kg/sq. m) lead sheets, 0.0625-inch (1.6-mm) thickness or thinner.
 - 2. Copper Sheets: Solder joints of copper sheets.
- B. Install sheet flashing on pipes, sleeves, and specialties passing through or embedded in floors and roofs with waterproof membrane.
 - 1. Pipe Flashing: Sleeve type, matching the pipe size, with a minimum length of 10 inches (250 mm) and with skirt or flange extending at least 8 inches (200 mm) around pipe.
 - 2. Sleeve Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around sleeve.
 - 3. Embedded Specialty Flashing: Flat sheet, with skirt or flange extending at least 8 inches (200 mm) around specialty.

- C. Set flashing on floors and roofs in solid coating of bituminous cement.
- D. Secure flashing into sleeve and specialty clamping ring or device.
- E. Fabricate and install flashing and pans, sumps, and other drainage shapes.

3.4 PROTECTION

- A. Protect drains during remainder of construction period to avoid clogging with dirt or debris and to prevent damage from traffic or construction work.
- B. Place plugs in ends of uncompleted piping at end of each day or when work stops.

END OF SECTION 221423

SECTION 223500 - DOMESTIC-WATER HEAT EXCHANGERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Circulating, storage, domestic-water heat exchangers.
 - 2. Domestic-water, heat reclaimers.
 - 3. Domestic-water, heat-exchanger accessories.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Domestic-water heat exchangers shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."

1.4 SUBMITTALS

- A. Product Data: For each type and size of domestic-water heat exchanger indicated. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Shop Drawings:
 - 1. Wiring Diagrams: For power, signal, and control wiring.
- C. Seismic Qualification Certificates: For domestic-water heat exchangers, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

- D. Product Certificates: For each type of circulating, domestic-water heat exchanger, from manufacturer.
- E. Domestic-Water, Heat-Exchanger Labeling: Certified and labeled by testing agency acceptable to authorities having jurisdiction.
- F. Source quality-control reports.
- G. Field quality-control reports.
- H. Operation and Maintenance Data: For domestic-water heat exchangers to include in emergency, operation, and maintenance manuals.
- I. Warranty: Sample of special warranty.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1.
- C. ASME Compliance: Where ASME-code construction is indicated, fabricate and label heat-exchanger storage tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
- D. NSF Compliance: Fabricate and label equipment components that will be in contact with potable water to comply with NSF 61, "Drinking Water System Components - Health Effects."

1.6 COORDINATION

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of domestic-water heat exchangers that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures including heat exchanger, storage tank, and supports.
 - b. Faulty operation of controls.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 - 2. Warranty Periods: From date of Substantial Completion.
 - a. Circulating, Storage, Domestic-Water Heat Exchangers:

- 1) Storage Tank: Five years.
- 2) Tube Coil: Five years.
- 3) Controls and Other Components: Three years.

PART 2 - PRODUCTS

2.1 DOMESTIC-WATER, HEAT-EXCHANGER ACCESSORIES

A. Domestic-Water Compression Tanks:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL Inc.
 - b. Flexcon Industries.
 - c. Honeywell International Inc.
 - d. Pentair Pump Group (The); Myers.
 - e. Smith, A. O. Water Products Co.; a division of A. O. Smith Corporation.
 - f. State Industries.
 - g. Taco, Inc.
2. Description: Steel pressure-rated tank constructed with welded joints and factory-installed butyl-rubber diaphragm. Include air precharge to minimum system-operating pressure at tank.
3. Construction:
 - a. Tappings: Factory-fabricated steel, welded to tank before testing and labeling. Include ASME B1.20.1 pipe thread.
 - b. Interior Finish: Comply with NSF 61 barrier materials for potable-water tank linings, including extending finish into and through tank fittings and outlets.
 - c. Air-Charging Valve: Factory installed.
4. Capacity and Characteristics:
 - a. Working-Pressure Rating: 150 psig (1035 kPa)
 - b. Capacity Acceptable: 4 gal. (15.1 L) minimum.
 - c. Air Precharge Pressure: <Insert system pressure>.

B. Piping-Type Heat Traps: Field-fabricated piping arrangement according to ASHRAE/IESNA 90.1.

C. Heat-Trap Fittings: ASHRAE 90.2.

D. Combination Temperature-and-Pressure Relief Valves: ASME rated and stamped. Include relieving capacity at least as great as heat input, and include pressure setting less than heat-exchanger working-pressure rating. Select relief valves with sensing element that extends into storage tank.

- E. Pressure Relief Valves: ASME rated and stamped. Include pressure setting less than heat-exchanger working-pressure rating.
- F. Vacuum Relief Valves: ANSI Z21.22/CSA 4.4-M.

2.2 SOURCE QUALITY CONTROL

- A. Factory Tests: Test and inspect domestic-water heat exchangers specified to be ASME-code construction, according to ASME Boiler and Pressure Vessel Code.
- B. Hydrostatically test domestic-water heat exchangers to minimum of one and one-half times pressure rating before shipment.
- C. Domestic-water heat exchangers will be considered defective if they do not pass tests and inspections. Comply with requirements in Division 01 Section "Quality Requirements" for retesting and reinspecting requirements and Division 01 Section "Execution" for requirements for correcting the Work.
- D. Prepare test and inspection reports.

PART 3 - EXECUTION

3.1 DOMESTIC-WATER, HEAT-EXCHANGER INSTALLATION

- A. Domestic-Water, Heat-Exchanger Mounting: Install domestic-water heat exchangers on concrete base. Comply with requirements for concrete bases specified in Division 03 Section "Cast-in-Place Concrete or Miscellaneous Cast-in-Place Concrete."
 - 1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around the full perimeter of concrete base.
 - 2. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.
 - 3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
 - 4. Install anchor bolts to elevations required for proper attachment to supported equipment.
 - 5. Anchor heat exchangers to substrate.
- B. Install domestic-water heat exchangers level and plumb, according to layout drawings, original design, and referenced standards. Maintain manufacturer's recommended clearances. Arrange units so controls and devices needing service are accessible.
 - 1. Install shutoff valves on domestic-water-supply piping to heat exchangers and on domestic-hot-water outlet piping. Comply with requirements for shutoff valves specified in Division 22 Section "General-Duty Valves for Plumbing Piping."

2. Install shutoff valves on heating hot-water piping to heat exchangers. Comply with requirements for shutoff valves specified in Division 23 Section "General-Duty Valves for HVAC Piping."
 3. Install shutoff valves on steam and condensate piping to heat exchangers. Comply with requirements for shutoff valves specified in Division 23 Section "General-Duty Valves for HVAC Piping."
- C. Install domestic-water heat exchangers with seismic-restraint devices. Comply with requirements for seismic-restraint devices specified in Division 22 Section "Vibration and Seismic Controls for Plumbing Piping and Equipment."
 - D. Install temperature and pressure relief valves in top portion of storage-tank shells of domestic-water heat exchangers with domestic-water storage. Use relief valves with sensing elements that extend into shells. Extend relief-valve outlet, with drain piping same as domestic-water piping in continuous downward pitch, and discharge by positive air gap onto closest floor drain.
 - E. Install heat-exchanger drain piping as indirect waste to spill by positive air gap into open drains or over floor drains. Install hose-end drain valves at low points in water piping for domestic-water heat exchangers that do not have tank drains. Comply with requirements for hose-end drain valves specified in Division 22 Section "Domestic Water Piping Specialties."
 - F. Install thermometer on each domestic-water, heat-exchanger, inlet and outlet piping, and install thermometer on each domestic-water, heat-exchanger, heating-fluid inlet and outlet piping. Comply with requirements for thermometers specified in Division 22 Section "Meters and Gages for Plumbing Piping."
 - G. Install pressure gages on domestic-water, heat-exchanger, heating-fluid piping. Comply with requirements for pressure gages specified in Division 22 Section "Meters and Gages for Plumbing Piping."
 - H. Fill domestic-water heat exchangers with water.
 - I. Charge domestic-water compression tanks with air.
- 3.2 CONNECTIONS
- A. Comply with requirements for piping specified in Division 22 Section "Domestic Water Piping."
 - B. Comply with requirements for heating hot-water piping specified in Division 23 Section "Hydronic Piping."
 - C. Comply with requirements for steam and condensate piping specified in Division 23 Section "Steam and Condensate Heating Piping."
 - D. Drawings indicate general arrangement of piping, fittings, and specialties.

- E. Where installing piping adjacent to domestic-water heat exchangers, allow space for service and maintenance of heat exchangers. Arrange piping for easy removal of domestic-water heat exchangers.

3.3 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification specified in Division 22 Section "Identification for Plumbing Piping and Equipment."

3.4 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
 - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
 - 2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Domestic-water heat exchangers will be considered defective if they do not pass tests and inspections. Comply with requirements in Division 01 Section "Quality Requirements" for retesting and reinspecting requirements and Division 01 Section "Execution" for requirements for correcting the Work.
- C. Prepare test and inspection reports.

3.5 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain circulating domestic-water heat exchangers.

END OF SECTION 223500

SECTION 224000 - PLUMBING FIXTURES

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following conventional plumbing fixtures and related components:

1. Faucets for lavatories and sinks.
2. Laminar-flow faucet-spout outlets.
3. Flushometers.
4. Toilet seats.
5. Protective shielding guards.
6. Fixture supports.
7. Interceptors.
8. Dishwasher air-gap fittings.
9. Water closets.
10. Urinals.
11. Bidets.
12. Lavatories.
13. Commercial sinks.
14. Kitchen sinks.
15. Service sinks.
16. Service basins.

B. Related Sections include the following:

1. Division 10 Section "Toilet, Bath, and Laundry Accessories."
2. Division 22 Section "Domestic Water Piping Specialties" for backflow preventers, floor drains, and specialty fixtures not included in this Section.
3. Division 22 Section "Drinking Fountains and Water Coolers."
4. Division 31 Section "Facility Water Distribution Piping" for exterior plumbing fixtures and hydrants.

1.2 DEFINITIONS

- A. ABS: Acrylonitrile-butadiene-styrene plastic.
- B. Accessible Fixture: Plumbing fixture that can be approached, entered, and used by people with disabilities.
- C. Cast Polymer: Cast-filled-polymer-plastic material. This material includes cultured-marble and solid-surface materials.
- D. Cultured Marble: Cast-filled-polymer-plastic material with surface coating.

- E. Fitting: Device that controls the flow of water into or out of the plumbing fixture. Fittings specified in this Section include supplies and stops, faucets and spouts, shower heads and tub spouts, drains and tailpieces, and traps and waste pipes. Piping and general-duty valves are included where indicated.
- F. FRP: Fiberglass-reinforced plastic.
- G. PMMA: Polymethyl methacrylate (acrylic) plastic.
- H. PVC: Polyvinyl chloride plastic.
- I. Solid Surface: Nonporous, homogeneous, cast-polymer-plastic material with heat-, impact-, scratch-, and stain-resistance qualities.

1.3 SUBMITTALS

- A. Product Data: For each type of plumbing fixture indicated. Include selected fixture and trim, fittings, accessories, appliances, appurtenances, equipment, and supports. Indicate materials and finishes, dimensions, construction details, and flow-control rates.
- B. LEED Submittal:
 - 1. Product Data for Credit WE [2] [3.1] [3.2] [2 and 3.1] [2, 3.1, and 3.2]: Documentation indicating flow and water consumption requirements.
- C. Shop Drawings: Diagram power, signal, and control wiring.
- D. Operation and Maintenance Data: For plumbing fixtures to include in emergency, operation, and maintenance manuals.
- E. Warranty: Special warranty specified in this Section.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain plumbing fixtures, faucets, and other components of each category through one source from a single manufacturer.
 - 1. Exception: If fixtures, faucets, or other components are not available from a single manufacturer, obtain similar products from other manufacturers specified for that category.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities"; Public Law 90-480, "Architectural Barriers Act"; and Public

Law 101-336, "Americans with Disabilities Act" for plumbing fixtures for people with disabilities.

- D. Regulatory Requirements: Comply with requirements in Public Law 102-486, "Energy Policy Act," about water flow and consumption rates for plumbing fixtures.
- E. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- F. Select combinations of fixtures and trim, faucets, fittings, and other components that are compatible.
- G. Comply with the following applicable standards and other requirements specified for plumbing fixtures:
 - 1. Enameled, Cast-Iron Fixtures: ASME A112.19.1M.
 - 2. Plastic Bathtubs: ANSI Z124.1.
 - 3. Plastic Lavatories: ANSI Z124.3.
 - 4. Plastic Laundry Trays: ANSI Z124.6.
 - 5. Plastic Mop-Service Basins: ANSI Z124.6.
 - 6. Plastic Shower Enclosures: ANSI Z124.2.
 - 7. Plastic Sinks: ANSI Z124.6.
 - 8. Plastic Urinal Fixtures: ANSI Z124.9.
 - 9. Plastic Whirlpool Bathtubs: ANSI Z124.1 and ASME A112.19.7M.
 - 10. Porecelain-Enameled, Formed-Steel Fixtures: ASME A112.19.4M.
 - 11. Slip-Resistant Bathing Surfaces: ASTM F 462.
 - 12. Solid-Surface-Material Lavatories and Sinks: ANSI/ICPA SS-1.
 - 13. Stainless-Steel Commercial, Handwash Sinks: NSF 2 construction.
 - 14. Stainless-Steel Residential Sinks: ASME A112.19.3.
 - 15. Vitreous-China Fixtures: ASME A112.19.2M.
 - 16. Water-Closet, Flush Valve, Tank Trim: ASME A112.19.5.
 - 17. Water-Closet, Flushometer Tank Trim: ASSE 1037.
 - 18. Whirlpool Bathtub Fittings: ASME A112.19.8M.
- II. Comply with the following applicable standards and other requirements specified for lavatory and sink faucets:
 - 1. Backflow Protection Devices for Faucets with Side Spray: ASME A112.18.3M.
 - 2. Backflow Protection Devices for Faucets with Hose-Thread Outlet: ASME A112.18.3M.
 - 3. Diverter Valves for Faucets with Hose Spray: ASSE 1025.
 - 4. Faucets: ASME A112.18.1.
 - 5. Hose-Connection Vacuum Breakers: ASSE 1011.
 - 6. Hose-Coupling Threads: ASME B1.20.7.
 - 7. Integral, Atmospheric Vacuum Breakers: ASSE 1001.
 - 8. NSF Potable-Water Materials: NSF 61.
 - 9. Pipe Threads: ASME B1.20.1.
 - 10. Sensor-Actuated Faucets and Electrical Devices: UL 1951.
 - 11. Supply Fittings: ASME A112.18.1.
 - 12. Brass Waste Fittings: ASME A112.18.2.

- I. Comply with the following applicable standards and other requirements specified for miscellaneous fittings:
 - 1. Atmospheric Vacuum Breakers: ASSE 1001.
 - 2. Brass and Copper Supplies: ASME A112.18.1.
 - 3. Dishwasher Air-Gap Fittings: ASSE 1021.
 - 4. Manual-Operation Flushometers: ASSE 1037.
 - 5. Plastic Tubular Fittings: ASTM F 409.
 - 6. Brass Waste Fittings: ASME A112.18.2.
 - 7. Sensor-Operation Flushometers: ASSE 1037 and UL 1951.
- J. Comply with the following applicable standards and other requirements specified for miscellaneous components:
 - 1. Disposers: ASSE 1008 and UL 430.
 - 2. Dishwasher Air-Gap Fittings: ASSE 1021.
 - 3. Flexible Water Connectors: ASME A112.18.6.
 - 4. Floor Drains: ASME A112.6.3.
 - 5. Grab Bars: ASTM F 446.
 - 6. Hose-Coupling Threads: ASME B1.20.7.
 - 7. Hot-Water Dispensers: ASSE 1025 and UL 499.
 - 8. Off-Floor Fixture Supports: ASME A112.6.1M.
 - 9. Pipe Threads: ASME B1.20.1.
 - 10. Plastic Shower Receptors: ANSI Z124.2.
 - 11. Plastic Toilet Seats: ANSI Z124.5.
 - 12. Supply and Drain Protective Shielding Guards: ICC A117.1.
 - 13. Whirlpool Bathtub Equipment: UL 1795.

1.5 WARRANTY

- A. Special Warranties: Manufacturer's standard form in which manufacturer agrees to repair or replace components of whirlpools that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Structural failures of unit shell.
 - b. Faulty operation of controls, blowers, pumps, heaters, and timers.
 - c. Deterioration of metals, metal finishes, and other materials beyond normal use.
 - 2. Warranty Period for Commercial Applications: Three year(s) from date of Substantial Completion.

1.6 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Faucet Washers and O-Rings: Equal to 10 percent of amount of each type and size installed.
2. Faucet Cartridges and O-Rings: Equal to 5 percent of amount of each type and size installed.
3. Flushometer Valve, Repair Kits: Equal to 10 percent of amount of each type installed, but no fewer than 12 of each type.
4. Provide hinged-top wood or metal box, or individual metal boxes, with separate compartments for each type and size of extra materials listed above.
5. Flushometer Tank, Repair Kits: Equal to 5 percent of amount of each type installed, but no fewer than 2 of each type.
6. Water-Closet Tank, Repair Kits: Equal to 5 percent of amount of each type installed.
7. Toilet Seats: Equal to 5 percent of amount of each type installed.
8. Dry Urinal Trap-Seal Cartridges: Equal to 200 percent of amount of each type installed, but no fewer than 12 of each type.
9. Dry Urinal Trap-Seal Liquid: Equal to 1 gal (3.8 L) for each urinal installed.

PART 2 - PRODUCTS

2.1 LAVATORY FAUCETS

A. Lavatory Faucets

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard Companies, Inc.
 - b. Bradley Corporation.
 - c. Chicago Faucets.
 - d. Delta Faucet Company.
 - e. Eljer.
 - f. Elkay Manufacturing Co.
 - g. Fisher Manufacturing Co.
 - h. Grohe America, Inc.
 - i. Just Manufacturing Company.
 - j. Kohler Co.
 - k. Moen, Inc.
 - l. Royal Brass Mfg. Co.
 - m. Sayco; a Briggs Plumbing Products, Inc. Company.
 - n. Speakman Company.
 - o. T & S Brass and Bronze Works, Inc.
 - p. Zurn Plumbing Products Group; Commercial Brass Operation.
 - q. American Standard Companies, Inc.
 - r. Bradley Corporation.
 - s. Brasstech Inc.; Newport Brass Div.
 - t. Broadway Collection.

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- u. Central Brass Manufacturing Company.
- v. Chicago Faucets.
- w. Delta Faucet Company.
- x. Eljer.
- y. Elkay Manufacturing Co.
- z. Fisher Manufacturing Co.
- aa. Franke Consumer Products, Inc.; Kitchen Systems Div.
- bb. Gerber Plumbing Fixtures LLC.
- cc. Geberit Manufacturing, Inc.
- dd. Grohe America, Inc.
- ee. Hansgrohe Inc.
- ff. Hydrotek International, Inc.
- gg. Intersan Manufacturing Company.
- hh. Just Manufacturing Company.
- ii. Kohler Co.
- jj. Moen, Inc.
- kk. Pegler, Ltd.
- ll. Price Pfister, Inc.
- mm. Rohl LLC.
- nn. Royal Brass Mfg. Co.
- oo. Sayco; a Briggs Plumbing Products, Inc. Company.
- pp. Speakman Company.
- qq. T & S Brass and Bronze Works, Inc.
- rr. Water Management, Inc.
- ss. Wolverine Brass, Inc.
- tt. Zurn Plumbing Products Group; Commercial Brass Operation.
- uu. American Standard Companies, Inc.
- vv. Bradley Corporation.
- ww. Brasstech Inc.; Newport Brass Div.
- xx. Broadway Collection.
- yy. Central Brass Manufacturing Company.
- zz. Chicago Faucets.
- aaa. Delta Faucet Company.
- bbb. Eljer.
- ccc. Elkay Manufacturing Co.
- ddd. Fisher Manufacturing Co.
- eee. Franke Consumer Products, Inc.; Kitchen Systems Div.
- fff. Gerber Plumbing Fixtures LLC.
- ggg. Geberit Manufacturing, Inc.
- hhh. Grohe America, Inc.
- iii. Hansgrohe Inc.
- jjj. Hydrotek International, Inc.
- kkk. Intersan Manufacturing Company.
- lll. Just Manufacturing Company.
- mmm. Kohler Co.
- nnn. Moen, Inc.
- ooo. Paul Decorative Products.
- ppp. Pegler, Ltd.
- qqq. Phoenix Products, Inc.
- rrr. Price Pfister, Inc.

- sss. Rohl LLC.
- uu. Royal Brass Mfg. Co.
- uuu. Sayco; a Briggs Plumbing Products, Inc. Company.
- vvv. Sterling Plumbing Group, Inc.
- www. St. Thomas Creations.
- xxx. Speakman Company.
- yyy. Symmons Industries, Inc.
- zzz. T & S Brass and Bronze Works, Inc.
- aaaa. Water Management, Inc.
- bbbb. WhiteRock Corp.
- cccc. Wolverine Brass, Inc.
- dddd. Zurn Plumbing Products Group; Commercial Brass Operation.
- eeee. American Standard Companies, Inc.
- ffff. Delta Faucet Company.
- gggg. Eljer.
- hhhh. Gerber Plumbing Fixtures LLC.
- iiii. Moen, Inc.
- jjjj. Phoenix Products, Inc.
- kkkk. Sayco; a Briggs Plumbing Products, Inc. Company.
- llll. Sterling Plumbing Group, Inc.
- mmmm. WhiteRock Corp.
- nnnn. Wolverine Brass, Inc.
- oooo. Gerber Plumbing Fixtures LLC.
- pppp. Phoenix Products, Inc.
- qqqq. Sterling Plumbing Group, Inc.
- rrrr. Zurn Plumbing Products Group; Wilkins Operation.

3. Description: Two-handle mixing valve. Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture holes; coordinate outlet with spout and fixture receptor.
 - a. Body Material: Commercial, solid brass.
 - b. Finish: Polished chrome plate.
 - c. Maximum Flow Rate: 0.5 gpm (1.5 L/min.).
 - d. Maximum Flow: 0.25 gal. (0.95 L).
 - e. Centers: 4 inches (102 mm).
 - f. Mounting: Deck, concealed.
 - g. Valve Handle(s): Wrist blade, 4 inches (102 mm).
 - h. Inlet(s): NPS 3/8 (DN 10) tubing, plain end.
 - i. Spout: Rigid type.
 - j. Spout Outlet: Aerator.
 - k. Operation: Noncompression, manual.
 - l. Drain: Grid.
 - m. Tempering Device: Thermostatic.

2.2 SINK FAUCETS

A. Sink Faucets,:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard Companies, Inc.
 - b. Bradley Corporation.
 - c. Broadway Collection.
 - d. Chicago Faucets.
 - e. Delta Faucet Company.
 - f. Dormont Manufacturing Company.
 - g. Eljer.
 - h. Elkay Manufacturing Co.
 - i. Fisher Manufacturing Co.
 - j. Grohe America, Inc.
 - k. Just Manufacturing Company.
 - l. Kohler Co.
 - m. Moen, Inc.
 - n. Royal Brass Mfg. Co.
 - o. Sayco; a Briggs Plumbing Products, Inc. Company.
 - p. Speakman Company.
 - q. T & S Brass and Bronze Works, Inc.
 - r. Zurn Plumbing Products Group; Commercial Brass Operation.
 - s. American Standard Companies, Inc.
 - t. Bradley Corporation.
 - u. Brasstech Inc.; Newport Brass Div.
 - v. Broadway Collection.
 - w. Central Brass Manufacturing Company.
 - x. Chicago Faucets.
 - y. Delta Faucet Company.
 - z. Eljer.
 - aa. Elkay Manufacturing Co.
 - bb. Fisher Manufacturing Co.
 - cc. Franke Consumer Products, Inc.; Kitchen Systems Div.
 - dd. Gerber Plumbing Fixtures LLC.
 - ee. Grohe America, Inc.
 - ff. Hansgrohe Inc.
 - gg. Hydrotek International, Inc.
 - hh. Intersan Manufacturing Company.
 - ii. Just Manufacturing Company.
 - jj. Kohler Co.
 - kk. Moen, Inc.
 - ll. Pegler, Ltd.
 - mm. Price Pfister, Inc.
 - nn. Rohl LLC.
 - oo. Royal Brass Mfg. Co.
 - pp. Sayco; a Briggs Plumbing Products, Inc. Company.
 - qq. Speakman Company.
 - rr. T & S Brass and Bronze Works, Inc.

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ss. Water Management, Inc.
tl. Wolverine Brass, Inc.
uu. Zurn Plumbing Products Group; Commercial Brass Operation.
vv. American Standard Companies, Inc.
ww. Bradley Corporation.
xx. Brasstech Inc.: Newport Brass Div.
yy. Central Brass Manufacturing Company.
zz. Chicago Faucets.
aaa. Delta Faucet Company.
bbb. Eljer.
ccc. Elkay Manufacturing Co.
ddd. Fisher Manufacturing Co.
eee. Franke Consumer Products, Inc.; Kitchen Systems Div.
fff. Gerber Plumbing Fixtures LLC.
ggg. Grohe America, Inc.
hhh. Hansgrohe Inc.
iii. Hydrotek International, Inc.
jjj. Intersan Manufacturing Company.
kkk. Just Manufacturing Company.
lll. Kohler Co.
mmm. Moen, Inc.
nnn. Paul Decorative Products.
ooo. Pegler, Ltd.
ppp. Phoenix Products, Inc.
qqq. Price Pfister, Inc.
rrr. Rohl LLC.
sss. Royal Brass Mfg. Co.
ttt. Sayco; a Briggs Plumbing Products, Inc. Company.
uuu. Sterling Plumbing Group, Inc.
vvv. St. Thomas Creations.
www. Speakman Company.
xxx. Symmons Industries, Inc.
yyy. T & S Brass and Bronze Works, Inc.
zzz. Water Management, Inc.
aaaa. WhiteRock Corp.
bbbb. Wolverine Brass, Inc.
cccc. Zurn Plumbing Products Group; Commercial Brass Operation.
dddd. American Standard Companies, Inc.
eeee. Delta Faucet Company.
ffff. Eljer.
gggg. Moen, Inc.
hhhh. Phoenix Products, Inc.
iiii. Sayco; a Briggs Plumbing Products, Inc. Company.
jjjj. Sterling Plumbing Group, Inc.
kkkk. WhiteRock Corp.
llll. Wolverine Brass, Inc.
mmmm. Gerber Plumbing Fixtures LLC.
nnnn. Sterling Plumbing Group, Inc.
oooo. Zurn Plumbing Products Group; Wilkins Operation.

3. Description: Kitchen faucet without spray. Include hot- and cold-water indicators; coordinate faucet inlets with supplies and fixture holes; coordinate outlet with spout and fixture receptor.
 - a. Body Material: Commercial, solid brass
 - b. Finish: Polished chrome plate
 - c. Maximum Flow Rate: 2.5 gpm (9.5 L/min.), unless otherwise indicated.
 - d. Mixing Valve: Single control.
 - e. Backflow Protection Device for Hose Outlet: Not required.
 - f. Backflow Protection Device for Side Spray: Not required.
 - g. Centers: 3-3/8 inches (86 mm) 4 inches (102 mm) 6 inches (152 mm), 8 inches (203 mm) Adjustable.
 - h. Mounting: Deck, Back/wall, exposed, concealed.
 - i. Handle(s): Lever, Knob, Knob, nonmetallic, Cross, four arm, Wrist blade, 4 inches (102 mm) Elbow. 6 inches (152 mm).
 - j. Inlet(s): NPS 3/8 (DN 10) plain-end tubing, NPS 3/8 (DN 10) tubing with NPS 1/2 (DN 15) male adapter, NPS 1/2 (DN 15) male shank, NPS 1/2 (DN 15) female shank.
 - k. Spout Type: Swivel gooseneck.
 - l. Spout Outlet: Aerator, Swivel aerator/spray, or Laminar flow.
 - m. Vacuum Breaker: Required.
 - n. Operation: Compression, manual Noncompression, manual or Sensor.
 - o. Drain: Stopper with chain or Lift and turn.

2.3 FLUSHOMETERS

A. Flushometers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Coyne & Delany Co.
 - b. Delta Faucet Company.
 - c. Sloan Valve Company.
 - d. Zurn Plumbing Products Group; Commercial Brass Operation.
 - e. Hydrotek International, Inc.
 - f. Sloan Valve Company.
 - g. TOTO USA, Inc.
 - h. Coyne & Delany Co.
 - i. Delta Faucet Company.
 - j. Hydrotek International, Inc.
 - k. Sloan Valve Company.
 - l. TOTO USA, Inc.
 - m. Zurn Plumbing Products Group; Commercial Brass Operation.

4. Description: Flushometer for urinal and water-closet-type fixture. Include brass body with corrosion-resistant internal components control stop with check valve, vacuum breaker, copper or brass tubing, and polished chrome-plated finish on exposed parts.
 - a. Internal Design: Diaphragm or piston operation.
 - b. Style: Concealed.
 - c. Inlet Size: NPS 3/4 (DN 20)].
 - d. Trip Mechanism: Oscillating, lever-handle actuator
 - e. Consumption: 1.5 gal./flush (5.7 L/flush
 - f. Tailpiece Size: NPS 3/4 (DN 20)]. NPS 1-1/4 (DN 32)], or NPS 1-1/2 (DN 40) length to top of bowl.

2.4 TOILET SEATS

A. Toilet Seats,:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard Companies, Inc.
 - b. Bemis Manufacturing Company.
 - c. Centoco Manufacturing Corp.
 - d. Church Seats.
 - e. Eljer.
 - f. Kohler Co.
 - g. Olsonite Corp.
 - h. Sanderson Plumbing Products, Inc.; Beneke Div.
 - i. Sperzel.
 - j. Bemis Manufacturing Company.
 - k. Centoco Manufacturing Corp.
 - l. Church Seats.
 - m. Kohler Co.
 - n. Olsonite Corp.
 - o. Pressalit A/S.
 - p. Sanderson Plumbing Products, Inc.; Beneke Div.
 - q. Sperzel.
3. Description: Toilet seat for water-closet-type fixture.
 - a. Material: Molded, solid plastic with antimicrobial agent.
 - b. Configuration: Closed or Open front with or without cover.
 - c. Size: Elongated.
 - d. Hinge Type: CK, check, SS, self-sustaining, SC, self-sustaining, check, SR, self-raising.
 - e. Class: Standard commercial.
 - f. Color: White

2.5 PROTECTIVE SHIELDING GUARDS

A. Protective Shielding Pipe Covers:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Engineered Brass Co.
 - b. Insul-Tect Products Co.; a Subsidiary of MVG Molded Products.
 - c. McGuire Manufacturing Co., Inc.
 - d. Plumberex Specialty Products Inc.
 - e. TCI Products.
 - f. TRUEBRO, Inc.
 - g. Zurn Plumbing Products Group; Tubular Brass Plumbing Products Operation.
3. Description: Manufactured plastic wraps for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with Americans with Disabilities Act (ADA) requirements.

B. Protective Shielding Piping Enclosures:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. TRUEBRO, Inc.
3. Description: Manufactured plastic enclosure for covering plumbing fixture hot- and cold-water supplies and trap and drain piping. Comply with ADA requirements.

2.6 FIXTURE SUPPORTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Josam Company.
 2. MIFAB Manufacturing Inc.
 3. Smith, Jay R. Mfg. Co.
 4. Tyler Pipe; Wade Div.
 5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.

6. Zurn Plumbing Products Group; Specification Drainage Operation.

C. Water-Closet Supports:

1. Description: Combination carrier designed for accessible and standard mounting height of wall-mounting, water-closet-type fixture. Include single or double, vertical or horizontal, hub-and-spigot or hubless waste fitting as required for piping arrangement; faceplates; couplings with gaskets; feet; and fixture bolts and hardware matching fixture. Include additional extension coupling, faceplate, and feet for installation in wide pipe space.

D. Urinal Supports:

1. Description: Type I, urinal carrier with fixture support plates and coupling with seal and fixture bolts and hardware matching fixture or II, urinal carrier with hanger and bearing plates for wall-mounting, urinal-type fixture. Include steel uprights with feet.
2. Accessible-Fixture Support: Include rectangular steel uprights.

E. Lavatory Supports:

1. Description: Type II, lavatory carrier with concealed arms and tie rod for wall-mounting, lavatory-type fixture. Include steel uprights with feet.
2. Accessible-Fixture Support: Include rectangular steel uprights.

F. Sink Supports:

1. Description: Type I, sink carrier with exposed arms and tie rods for sink-type fixture. Include steel uprights with feet.

2.7 INTERCEPTORS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Josam Company.
2. MIFAB Manufacturing Inc.
3. Smith, Jay R. Mfg. Co.
4. Tyler Pipe; Wade Div.
5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
6. Zurn Plumbing Products Group; Specification Drainage Operation.

2.8 DISHWASHER AIR-GAP FITTINGS

- A. Dishwasher Air-Gap Fittings:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. B & K Industries, Inc.
 - b. Brass Craft Mfg. Co.; a Subsidiary of Masco Corporation.
 - c. Brasstech Inc.; Newport Brass Div.
 - d. Dearborn Brass; a div. of Moen, Inc.
 - e. Geberit Manufacturing, Inc.
 - f. JB Products; a Federal Process Corporation Company.
 - g. Sioux Chief Manufacturing Company, Inc.
 - h. Waus Brass & Tubular; a division of Watts Regulator Co.
3. Description: Fitting suitable for use with domestic dishwashers and for deck mounting; with plastic body, chrome-plated brass cover; and capacity of at least 5 gpm (0.32 L/s); and inlet pressure of at least 5 psig (35 kPa) at a temperature of at least 140 deg F (60 deg C). Include 5/8-inch- (16-mm-) ID inlet and 7/8-inch- (22-mm-) ID outlet hose connections.
4. Hoses: Rubber and suitable for temperature of at least 140 deg F (60 deg C).
 - a. Inlet Hose: 5/8-inch (16-mm) ID and 48 inches (1219 mm) long.
 - b. Outlet Hose: 7/8-inch (22-mm) ID and 48 inches (1219 mm) long.

2.9 WATER CLOSETS

A. Water Closets, WC-1

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Plumbing, L.L.C./Fiat Products.
 - b. American Standard Companies, Inc.
 - c. American Standard Companies, Inc.
 - d. Briggs Plumbing Products, Inc.
 - e. Capizzi.
 - f. Crane Plumbing, L.L.C./Fiat Products.
 - g. Eljer.
 - h. Kohler Co.
 - i. St. Thomas Creations.
 - j. TOTO USA, Inc.
 - k. American Standard Companies, Inc.
 - l. Crane Plumbing, L.L.C./Fiat Products.
 - m. Eljer.
 - n. Kohler Co.

3. Description Accessible, wall-mounting, back-outlet, vitreous-china fixture designed for flushometer valve operation.
 - a. Style: Flushometer valve.
 - 1) Bowl Type: Elongated with siphon-jet design.
 - 2) Design Consumption: 1.6 gal./flush (6 L/flush)
 - 3) Color: White.
 - b. Flushometer: As shown on Drawings.
 - c. Toilet Seat: As shown on Drawings.
 - d. Fixture Support: Water-closet support combination carrier.

B. Water Closets, WC-2:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard Companies, Inc.
 - b. Barclay Products, Ltd.
 - c. Briggs Plumbing Products, Inc.
 - d. Crane Plumbing, L.L.C./Fiat Products.
 - e. Duravit USA, Inc.
 - f. Eljer.
 - g. Gerber Plumbing Fixtures LLC.
 - h. Kohler Co.
 - i. Mansfield Plumbing Products, Inc.
 - j. Peerless Pottery, Inc.
 - k. Sanitarios Azteca, S.A. de C.V.
 - l. Sterling Plumbing Group, Inc.
 - m. St. Thomas Creations.
 - n. TOTO USA, Inc.
 - o. Water Management, Inc.
 - p. Capizzi.
 - q. St. Thomas Creations.
 - r. American Standard Companies, Inc.
 - s. Gerber Plumbing Fixtures LLC.
 - t. Kohler Co.
 - u. Mansfield Plumbing Products, Inc.
 - v. St. Thomas Creations.
 - w. Crane Plumbing, L.L.C./Fiat Products.
 - x. Eljer.
 - y. Peerless Pottery, Inc.
 - z. Water Management, Inc.
 - aa. Briggs Plumbing Products, Inc.
 - bb. American Standard Companies, Inc.
 - cc. Briggs Plumbing Products, Inc.
 - dd. Capizzi.

- ee. Crane Plumbing, L.L.C./Fiat Products.
 - ff. Eljer.
 - gg. Kohler Co.
 - hh. Mansfield Plumbing Products, Inc.
 - ii. Peerless Pottery, Inc.
 - jj. Sanitarios Azteca, S.A. de C.V.
 - kk. St. Thomas Creations.
 - ll. TOTO USA, Inc.
3. Description: Accessible, floor-mounting, floor-outlet, vitreous-china fixture designed for gravity-type tank operation.
- a. Style: Two Piece.
 - 1) Bowl Type: Elongated with siphon-jet design. Include bolt caps matching fixture.
 - 2) Height: Accessible.
 - 3) Design Consumption: 1.28 gal./flush (4.8 L/flush)
 - 4) Tank: Gravity type with trim. Include cover.
 - 5) Trip Mechanism: Lever-handle actuator.
 - 6) Color: White.

2.10 URINALS

A. Urinals, U-1:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard Companies, Inc.
 - b. Briggs Plumbing Products, Inc.
 - c. Capizzi.
 - d. Crane Plumbing, L.L.C./Fiat Products.
 - e. Duravit USA, Inc.
 - f. Eljer.
 - g. Kohler Co.
 - h. Mansfield Plumbing Products, Inc.
 - i. Peerless Pottery, Inc.
 - j. Sanitarios Azteca, S.A. de C.V.
 - k. St. Thomas Creations.
 - l. TOTO USA, Inc.
- 3. Description: Accessible, wall-mounting, back-outlet, vitreous-china fixture designed for flushometer valve operation.
 - a. Type: Washout with extended shields.

- b. Strainer or Trapway: Integral cast strainer with integral trap.
- c. Design Consumption: 0.5 gal./flush (1.9 L/flush).
- d. Color: White.
- e. Supply Spud Size: NPS 3/4 (DN 20).
- f. Outlet Size: NPS 2 (DN 50).
- g. Flushometer: As shown on Drawings.
- h. Fixture Support: Urinal chair carrier.

2.11 LAVATORIES

A. Lavatories, LV-1:

- 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. American Standard Companies, Inc.
 - b. Commercial Enameling Company.
 - c. Eljer.
 - d. Kohler Co.
 - e. American Standard Companies, Inc.
 - f. Barclay Products, Ltd.
 - g. Briggs Plumbing Products, Inc.
 - h. Crane Plumbing, L.L.C./Fiat Products.
 - i. Eljer.
 - j. Gerber Plumbing Fixtures LLC.
 - k. Kohler Co.
 - l. Mansfield Plumbing Products, Inc.
 - m. Peerless Pottery, Inc.
 - n. Sterling Plumbing Group, Inc.
 - o. St. Thomas Creations.
 - p. TOTO USA, Inc.
- 3. Description: Accessible, wall-mounting, vitreous-china fixture.
 - a. Type: Ledge back.
 - b. Size: 19 by 17 inches (483 by 406 mm) rectangular.
 - c. Faucet Hole Punching: Three holes, 2-inch (51-mm) centers.
 - d. Faucet Hole Location: Top.
 - e. Pedestal: Not required.
 - f. Color: White.
 - g. Faucet: As shown on Drawings
 - h. Supplies: NPS 3/8 (DN 10) chrome-plated copper with stops.

2.12 COMMERCIAL SINKS

A. Commercial Sinks, S-1:

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advance Tabco.
 - b. Elkay Manufacturing Co.
 - c. Just Manufacturing Company.
 - d. Metal Masters Foodservice Equipment Co., Inc.
3. Description: One-compartment, counter-mounting, stainless-steel commercial sink with backsplash.
 - a. Overall Dimensions: 16 X 17
 - b. Metal Thickness: 0.050 inch (1.3 mm).
 - c. Faucet(s): Sink.
 - 1) Number Required: One.
 - 2) Mounting: Deck.
 - d. Supplies: NPS 3/4 (DN 20) chrome-plated copper with stops or shutoff valves.
 - e. Drain Piping: NPS 1-1/2 (DN 40) chrome-plated, cast-brass P-trap.

2.13 SERVICE SINKS

A. Service Sinks,;

1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. American Standard Companies, Inc.
 - b. Commercial Enameling Company.
 - c. Eljer.
 - d. Kohler Co.
4. Description: Floor-mounting, enameled, cast-iron fixture with front apron, raised back, and coated, wire rim guard.

- a. Size: 28 by 28 inches (710 by 710 mm).
- b. Color: White.
- c. Faucet: Sink
- d. Drain: Grid with NPS 2 (DN 50) or NPS 3 (DN 80) outlet.

2.14 OWNER-FURNISHED FIXTURES

- A. New. Owner-furnished fixture.
 - 1. Provide the following:
 - a. Dishwasher, Air-Gap Fitting:

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in of water supply and sanitary drainage and vent piping systems to verify actual locations of piping connections before plumbing fixture installation.
- B. Examine cabinets, counters, floors, and walls for suitable conditions where fixtures will be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Assemble plumbing fixtures, trim, fittings, and other components according to manufacturers' written instructions.
- B. Install off-floor supports, affixed to building substrate, for wall-mounting fixtures.
 - 1. Use carrier supports with waste fitting and seal for back-outlet fixtures.
 - 2. Use carrier supports without waste fitting for fixtures with tubular waste piping.
 - 3. Use chair-type carrier supports with rectangular steel uprights for accessible fixtures.
- C. Install back-outlet, wall-mounting fixtures onto waste fitting seals and attach to supports.
- D. Install floor-mounting fixtures on closet flanges or other attachments to piping or building substrate.
- E. Install wall-mounting fixtures with tubular waste piping attached to supports.
- F. Install floor-mounting, back-outlet water closets attached to building floor substrate and wall bracket and onto waste fitting seals.
- G. Install counter-mounting fixtures in and attached to casework.

- H. Install fixtures level and plumb according to roughing-in drawings.
- I. Install water-supply piping with stop on each supply to each fixture to be connected to water distribution piping. Attach supplies to supports or substrate within pipe spaces behind fixtures. Install stops in locations where they can be easily reached for operation.
 - 1. Exception: Use ball, gate, or globe valves if supply stops are not specified with fixture. Valves are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- J. Install trap and tubular waste piping on drain outlet of each fixture to be directly connected to sanitary drainage system.
- K. Install tubular waste piping on drain outlet of each fixture to be indirectly connected to drainage system.
- L. Install flushometer valves for accessible water closets and urinals with handle mounted on wide side of compartment. Install other actuators in locations that are easy for people with disabilities to reach.
- M. Install tanks for accessible, tank-type water closets with lever handle mounted on wide side of compartment.
- N. Install toilet seats on water closets.
- O. Install trap-seal liquid in dry urinals.
- P. Install faucet-spout fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- Q. Install water-supply flow-control fittings with specified flow rates in fixture supplies at stop valves.
- R. Install faucet flow-control fittings with specified flow rates and patterns in faucet spouts if faucets are not available with required rates and patterns. Include adapters if required.
- S. Install shower flow-control fittings with specified maximum flow rates in shower arms.
- T. Install traps on fixture outlets.
 - 1. Exception: Omit trap on fixtures with integral traps.
 - 2. Exception: Omit trap on indirect wastes, unless otherwise indicated.
- U. Install disposer in outlet of each sink indicated to have disposer. Install switch where indicated or in wall adjacent to sink if location is not indicated.
- V. Install dishwasher air-gap fitting at each sink indicated to have air-gap fitting. Install in sink deck on countertop at sink. Connect inlet hose to dishwasher and outlet hose to disposer.
- W. Install hot-water dispensers in back top surface of sink or in countertop with spout over sink.

- X. Install escutcheons at piping wall ceiling penetrations in exposed, finished locations and within cabinets and millwork. Use deep-pattern escutcheons if required to conceal protruding fittings. Escutcheons are specified in Division 22 Section "Escutcheons for Plumbing Piping."
- Y. Seal joints between fixtures and walls, floors, and countertops using sanitary-type, one-part, mildew-resistant silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section "Joint Sealants."

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Verify that installed plumbing fixtures are categories and types specified for locations where installed.
- B. Check that plumbing fixtures are complete with trim, faucets, fittings, and other specified components.
- C. Inspect installed plumbing fixtures for damage. Replace damaged fixtures and components.
- D. Test installed fixtures after water systems are pressurized for proper operation. Replace malfunctioning fixtures and components, then retest. Repeat procedure until units operate properly.
- E. Install fresh batteries in sensor-operated mechanisms.

3.5 ADJUSTING

- A. Operate and adjust faucets and controls. Replace damaged and malfunctioning fixtures, fittings, and controls.
- B. Operate and adjust disposers and controls. Replace damaged and malfunctioning units and controls.
- C. Adjust water pressure at faucets and flushometer valves to produce proper flow and stream.

- D. Replace washers and seals of leaking and dripping faucets and stops.
- E. Install fresh batteries in sensor-operated mechanisms.

3.6 CLEANING

- A. Clean fixtures, faucets, and other fittings with manufacturers' recommended cleaning methods and materials. Do the following:
 - 1. Remove faucet spouts and strainers, remove sediment and debris, and reinstall strainers and spouts.
 - 2. Remove sediment and debris from drains.
- B. After completing installation of exposed, factory-finished fixtures, faucets, and fittings, inspect exposed finishes and repair damaged finishes.

3.7 PROTECTION

- A. Provide protective covering for installed fixtures and fittings.
- B. Do not allow use of plumbing fixtures for temporary facilities unless approved in writing by Owner.

END OF SECTION 224000

SECTION 224700 - DRINKING FOUNTAINS AND WATER COOLERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following water coolers and related components:
 - 1. Pressure water coolers.
 - 2. Fixture supports.

1.3 DEFINITIONS

- A. Accessible Water Cooler: Fixture that can be approached and used by people with disabilities.
- B. Cast Polymer: Dense, cast-filled-polymer plastic.
- C. Drinking Fountain: Fixture with nozzle for delivering stream of water for drinking.
- D. Fitting: Device that controls flow of water into or out of fixture.
- E. Fixture: Drinking fountain or water cooler unless one is specifically indicated.
- F. Remote Water Cooler: Electrically powered equipment for generating cooled drinking water.
- G. Water Cooler: Electrically powered fixture for generating and delivering cooled drinking water.

1.4 SUBMITTALS

- A. Product Data: For each fixture indicated. Include rated capacities, furnished specialties, and accessories.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Field quality-control test reports.
- D. Operation and Maintenance Data: For fixtures to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Regulatory Requirements: Comply with requirements in ICC A117.1, "Accessible and Usable Buildings and Facilities" Public Law 90-480, "Architectural Barriers Act"; and Public Law 101-336, "Americans with Disabilities Act" for fixtures for people with disabilities.
- C. NSF Standard: Comply with NSF 61, "Drinking Water System Components--Health Effects," for fixture materials that will be in contact with potable water.
- D. ARI Standard: Comply with ARI's "Directory of Certified Drinking Water Coolers" for style classifications.
- E. ARI Standard: Comply with ARI 1010, "Self-Contained, Mechanically Refrigerated Drinking-Water Coolers," for water coolers and with ARI's "Directory of Certified Drinking Water Coolers" for type and style classifications.
- F. ASHRAE Standard: Comply with ASHRAE 34, "Designation and Safety Classification of Refrigerants," for water coolers. Provide HFC 134a (tetrafluoroethane) refrigerant, unless otherwise indicated.

1.6 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Filter Cartridges: Equal to 100 percent of amount installed for each type and size indicated, but no fewer than 2 of each.

PART 2 - PRODUCTS

2.1 PRESSURE WATER COOLERS

- A. Water Coolers:
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 2. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 3. Basis-of-Design Product: Subject to compliance with requirements, provide the product indicated on Drawings or a comparable product by one of the following:
 - a. Elkay Manufacturing Co.

- b. Halsey Taylor.
 - c. Haws Corporation.
 - d. Lanco, Inc.
 - e. Oasis Corporation.
 - f. Sunroc Corp.
4. Description: ARI 1010, Type PB, pressure with bubbler, Style FW, flush-to-wall water cooler.
- a. Cabinet: All stainless steel .
 - b. Bubbler: One, with adjustable stream regulator, located on deck.
 - c. Control: Push button.
 - d. Supply: NPS 3/8 (DN 10) with ball, gate, or globe valve.
 - e. Filter: One or more water filters complying with NSF 42 and NSF 53 for cyst and lead reduction to below EPA standards; with capacity sized for unit peak flow rate.
 - f. Drain: Grid with NPS 1-1/4 (DN 32) minimum horizontal waste and trap complying with ASME A112.18.2.
 - g. Cooling System: Electric, with pre-cooler hermetically sealed compressor, cooling coil, air-cooled condensing unit, corrosion-resistant tubing, refrigerant, corrosion-resistant-metal storage tank, and adjustable thermostat.
- 1) Capacity: 5 gph (0.0053 L/s), 8 gph (0.0084 L/s), 10 gph (0.0105 L/s), 14 gph (0.0147 L/s) of 50 deg F (10 deg C) cooled water from 80 deg F (27 deg C) inlet water and 90 deg F (32 deg C) ambient air temperature.
 - 2) Electrical Characteristics: 1/6, 1/5, 1/4 hp; 120-V ac; single phase; 60 Hz.

2.2 FIXTURE SUPPORTS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- 1. Josam Co.
 - 2. MIFAB Manufacturing, Inc.
 - 3. Smith, Jay R. Mfg. Co.
 - 4. Tyler Pipe; Wade Div.
 - 5. Watts Drainage Products Inc.; a div. of Watts Industries, Inc.
 - 6. Zurn Plumbing Products Group; Specification Drainage Operation.
- C. Description: ASME A112.6.1M, water cooler carriers. Include vertical, steel uprights with feet and tie rods and bearing plates with mounting studs matching fixture to be supported.
- 1. Type I: Hanger-type carrier with two vertical uprights.
 - 2. Type II: Bilevel, hanger-type carrier with three vertical uprights.
 - 3. Supports for Accessible Fixtures: Include rectangular, vertical, steel uprights instead of steel pipe uprights.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine roughing-in for water and waste piping systems to verify actual locations of piping connections before fixture installation. Verify that sizes and locations of piping and types of supports match those indicated.
- B. Examine walls and floors for suitable conditions where fixtures are to be installed.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 APPLICATIONS

- A. Use carrier off-floor supports for wall-mounting fixtures, unless otherwise indicated.
- B. Use mounting frames for recessed water coolers, unless otherwise indicated.
- C. Set freestanding and pedestal drinking fountains on floor.
- D. Set remote water coolers on floor, unless otherwise indicated.
- E. Use chrome-plated brass or copper tube, fittings, and valves in locations exposed to view. Plain copper tube, fittings, and valves may be used in concealed locations.

3.3 INSTALLATION

- A. Install off-floor supports affixed to building substrate and attach wall-mounting fixtures, unless otherwise indicated.
- B. Install mounting frames affixed to building construction and attach recessed water coolers to mounting frames, unless otherwise indicated.
- C. Install fixtures level and plumb. For fixtures indicated for children, install at height required by authorities having jurisdiction.
- D. Install water-supply piping with shutoff valve on supply to each fixture to be connected to water distribution piping. Use ball, gate, or globe valve. Install valves in locations where they can be easily reached for operation. Valves are specified in Division 22 Section "General-Duty Valves for Plumbing Piping."
- E. Install trap and waste piping on drain outlet of each fixture to be connected to sanitary drainage system.
- F. Install pipe escutcheons at wall penetrations in exposed, finished locations. Use deep-pattern escutcheons where required to conceal protruding pipe fittings. Escutcheons are specified in Division 22 Section "Escutcheons for Plumbing Piping."

- G. Seal joints between fixtures and walls and floors using sanitary-type, one-part, mildew-resistant, silicone sealant. Match sealant color to fixture color. Sealants are specified in Division 07 Section "Joint Sealants."

3.4 CONNECTIONS

- A. Piping installation requirements are specified in other Division 22 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect fixtures with water supplies, stops, and risers, and with traps, soil, waste, and vent piping. Use size fittings required to match fixtures.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.5 FIELD QUALITY CONTROL

- A. Water Cooler Testing: After electrical circuitry has been energized, test for compliance with requirements. Test and adjust controls and safeties.
 - 1. Remove and replace malfunctioning units and retest as specified above.
 - 2. Report test results in writing.

3.6 ADJUSTING

- A. Adjust fixture flow regulators for proper flow and stream height.
- B. Adjust water cooler temperature settings.

3.7 CLEANING

- A. After completing fixture installation, inspect unit. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. Clean fixtures, on completion of installation, according to manufacturer's written instructions.

END OF SECTION 224700