

**PART 1 - GENERAL**

**1.01 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

**1.02 SUMMARY**

- A. Section Includes:

- 1. Bronze angle valves.
- 2. Bronze ball valves.
- 3. Iron ball valves.
- 4. Iron, single-flange butterfly valves.
- 5. Bronze lift check valves.
- 6. Bronze swing check valves.
- 7. Iron swing check valves.
- 8. Bronze gate valves.
- 9. Iron gate valves.
- 10. Bronze globe valves.
- 11. Iron globe valves.
- 12. Lubricated plug valves.
- 13. Chainwheels.

- B. Related Sections:

- 1. Division 23 HVAC piping Sections for specialty valves applicable to those Sections only.
- 2. Division 23 Section "Identification for HVAC Piping and Equipment" for valve tags and schedules.

**1.03 DEFINITIONS**

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

**1.04 SUBMITTALS**

- A. Product Data: For each type of valve indicated.

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING**  
**PAGE 2**

**1.05 QUALITY ASSURANCE**

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
  - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
  - 2. ASME B31.9 for building services piping valves.

**1.06 DELIVERY, STORAGE, AND HANDLING**

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
  - 5. Set butterfly valves closed or slightly open.
  - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

**PART 2 - PRODUCTS**

**2.01 GENERAL REQUIREMENTS FOR VALVES**

- A. Refer to HVAC valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
  - 1. Gear Actuator: For quarter-turn valves NPS 8 (DN 200) and larger.
  - 2. Handwheel: For valves other than quarter-turn types.
  - 3. Handlever: For quarter-turn valves NPS 6 (DN 150) and smaller except plug valves.
  - 4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every 5 plug valves, for each size square plug-valve head.
  - 5. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch (50-mm) stem extensions and the following features:

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING**  
**PAGE 3**

1. Gate Valves: With rising stem.
2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
3. Butterfly Valves: With extended neck.

F. Valve-End Connections:

1. Flanged: With flanges according to ASME B16.1 for iron valves.
2. Solder Joint: With sockets according to ASME B16.18.
3. Threaded: With threads according to ASME B1.20.1.

G. Valve Bypass and Drain Connections: MSS SP-45.

**2.02 BRONZE ANGLE VALVES**

A. Class 125, Bronze Angle Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. NIBCO INC.
  - c. Hammond
  - d. Jenkins
  - e. Stockham
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron.

**2.03 BRONZE BALL VALVES**

A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:

1. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Conbraco Industries, Inc.; Apollo Valves.
  - b. Hammond Valve.
  - c. Milwaukee Valve Company.
  - d. NIBCO INC.
  - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING  
PAGE 4**

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig (1035 kPa).
- c. CWP Rating: 600 psig (4140 kPa).
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded or solder.
- g. Seats: PTFE or TFE.
- h. Stem: Bronze.
- i. Ball: Chrome-plated brass.
- j. Port: Full.

**2.04 IRON BALL VALVES**

A. Class 125, Iron Ball Valves:

- 1. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. American Valve, Inc.
  - b. Conbraco Industries, Inc.; Apollo Valves.
  - c. Nibco Inc.
  - d. Sure Flow Equipment Inc.
  - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
  - a. Standard: MSS SP-72.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Design: Split body.
  - d. Body Material: ASTM A 126, gray iron.
  - e. Ends: Flanged.
  - f. Seats: PTFE or TFE.
  - g. Stem: Stainless steel.
  - h. Ball: Stainless steel.
  - i. Port: Full.

**2.05 IRON, SINGLE-FLANGE BUTTERFLY VALVES**

A. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:

- 1. Manufacturers: Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Stockham Division.
  - b. DeZurik Water Controls.
  - c. Hammond Valve.
  - d. Milwaukee Valve Company.
  - e. NIBCO INC.
  - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING**  
**PAGE 5**

- a. Standard: MSS SP-67, Type I.
- b. CWP Rating: 150 psig (1035 kPa).
- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Nickel-plated ductile iron.

**2.06 BRONZE LIFT CHECK VALVES**

A. Class 125, Lift Check Valves with Bronze Disc:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. NIBCO Inc.
- 2. Description:
  - a. Standard: MSS SP-80, Type 1.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Design: Vertical flow.
  - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
  - e. Ends: Threaded.
  - f. Disc: Bronze.

**2.07 BRONZE SWING CHECK VALVES**

A. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

- 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
- 2. Description:
  - a. Standard: MSS SP-80, Type 4.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Design: Horizontal flow.
  - d. Body Material: ASTM B 62, bronze.
  - e. Ends: Threaded or solder.

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING**  
**PAGE 6**

- f. Disc: PTFE or TFE.

**2.08 IRON SWING CHECK VALVES**

A. Class 125, Iron Swing Check Valves with Metal Seats:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-71, Type I.
  - b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 200 psig (1380 kPa).
  - c. Body Design: Clear or full waterway.
  - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - e. Ends: Flanged.
  - f. Trim: Bronze.
  - g. Gasket: Asbestos free.

**2.09 BRONZE GATE VALVES**

A. Class 125, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. NIBCO INC.
  - f. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron.

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING**  
**PAGE 7**

**2.10 IRON GATE VALVES**

A. Class 125, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
2. Description:
  - a. Standard: MSS SP-70, Type I.
  - b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Disc: Solid wedge.
  - g. Packing and Gasket: Asbestos free.

**2.11 BRONZE GLOBE VALVES**

A. Class 125, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Stockham Division.
  - c. NIBCO INC.
  - d. Red-White Valve Corporation.
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: PTFE or TFE.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron.

**2.12 IRON GLOBE VALVES**

A. Class 125, Iron Globe Valves:

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING**  
**PAGE 8**

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  
2. Description:
  - a. Standard: MSS SP-85, Type I.
  - b. CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
  - d. Ends: Flanged.
  - e. Trim: Bronze.
  - f. Packing and Gasket: Asbestos free.

**2.13 LUBRICATED PLUG VALVES**

A. Class 125, Cylindrical, Lubricated Plug Valves with Flanged Ends:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - a. Homestead Valve; a division of Olson Technologies, Inc.
  - b. Milliken Valve Company.
  - c. R & M Energy Systems; a unit of Robbins & Myers, Inc.
  - d. Rockwell.
  
2. Description:
  - a. Standard: MSS SP-78, Type IV.
  - b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 200 psig (1380 kPa).
  - c. Body Material: ASTM A 48/A 48M or ASTM A 126, cast iron with lubrication-sealing system.
  - d. Pattern: Regular or short.
  - e. Plug: Cast iron or bronze with sealant groove.

**2.14 CHAINWHEELS**

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Babbitt Steam Specialty Co.
  2. Roto Hammer Industries.
  3. Trumbull Industries.
- B. Description: Valve actuation assembly with sprocket rim, brackets, and chain.

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING**  
**PAGE 9**

1. Brackets: Type, number, size, and fasteners required to mount actuator on valve.
2. Attachment: For connection to gate, butterfly and plug valve stems.
3. Sprocket Rim with Chain Guides: Ductile iron of type and size required for valve. Include zinc coating.
4. Chain: Hot-dip, galvanized steel, of size required to fit sprocket rim.

**PART 3 - EXECUTION**

**3.01 EXAMINATION**

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

**3.02 VALVE INSTALLATION**

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for gate globe and plug valves NPS 4 (DN 100) and larger and more than 96 inches (2400 mm) above floor. Extend chains to 60 inches (1520 mm) above finished floor.
- F. Install check valves for proper direction of flow and as follows:
  1. Swing Check Valves: In horizontal position with hinge pin level.
  2. Lift Check Valves: With stem upright and plumb.

**3.03 ADJUSTING**

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING**  
**PAGE 10**

**3.04 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS**

- A. If valve applications are not indicated, use the following:
1. Shutoff Service: Ball, butterfly, gate, or plug valves.
  2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
  3. Throttling Service: Globe or angle valves.
  4. Pump-Discharge Check Valves:
    - a. NPS 2 (DN 50) and Smaller: Bronze swing check valves with bronze disc.
    - b. NPS 2-1/2 (DN 65) and Larger: Iron swing check valves with lever and weight or with spring or iron, center-guided, metal or resilient-seat check valves.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  2. For Copper Tubing, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  3. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded ends.
  4. For Steel Piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  5. For Steel Piping, NPS 5 (DN 125) and Larger: Flanged ends.

**3.05 CHILLED-WATER VALVE SCHEDULE**

- A. Pipe NPS 2 (DN 50) and Smaller:
1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
  2. Bronze Angle Valves: Class 125 nonmetallic disc.
  3. Ball Valves: Two piece, full port, bronze with bronze trim.
  4. Bronze Swing Check Valves: Class 125 nonmetallic disc.
  5. Bronze Gate Valves: Class 125 RS, bronze.
  6. Bronze Globe Valves: Class 125 nonmetallic disc.
- B. Pipe NPS 2-1/2 (DN 65) and Larger:
1. Iron Valves, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): May be provided with threaded ends instead of flanged ends.
  2. Iron Ball Valves, NPS 2-1/2 to NPS 3 (DN 65 to DN 75): Class 150.
  3. Iron, Single-Flange Butterfly Valves, NPS 4 to NPS 12 (DN 100 to DN 300): 200 CWP, EPDM seat, ductile-iron disc.
  4. Iron Swing Check Valves: Class 125, metal seats.
  5. Iron Gate Valves: Class 125 OS&Y.
  6. Iron Globe Valves: Class 125.
  7. Lubricated Plug Valves: Class 125 cylindrical, flanged.

**3.06 CONDENSER-WATER VALVE SCHEDULE**

- A. Pipe NPS 2 (DN 50) and Smaller:

**23 0523 GENERAL-DUTY VALVES FOR HVAC PIPING**  
**PAGE 11**

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 125, nonmetallic disc.
3. Ball Valves: Two piece, full port, bronze with bronze trim.
4. Bronze Swing Check Valves: Class 125, nonmetallic disc.
5. Bronze Gate Valves: Class 125, RS.
6. Bronze Globe Valves: Class 125, nonmetallic disc.

**B. Pipe NPS 2-1/2 (DN 65) and Larger:**

1. Iron Valves, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): May be provided with threaded ends instead of flanged ends.
2. Iron Ball Valves, NPS 2-1/2 to NPS 3 (DN 65 to DN 75): Class 150.
3. Iron, Single-Flange Butterfly Valves, NPS 4 to NPS 12 (DN 100 to DN 300): 200 CWP, EPDM seat, ductile-iron disc.
4. Iron Swing Check Valves: Class 125, metal seats.
5. Iron Gate Valves: Class 125, OS&Y.
6. Iron Globe Valves, NPS 2-1/2 to NPS 12 (DN 65 to DN 300): Class 125.
7. Lubricated Plug Valves: Class 125, cylindrical, flanged.

**3.07 HEATING-WATER VALVE SCHEDULE**

**A. Pipe NPS 2 (DN 50) and Smaller:**

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
2. Bronze Angle Valves: Class 125, nonmetallic disc.
3. Ball Valves: Two piece, full port, bronze with bronze trim.
4. Bronze Swing Check Valves: Class 125, nonmetallic disc.
5. Bronze Gate Valves: Class 125, RS.
6. Bronze Globe Valves: Class 125, nonmetallic disc.

**B. Pipe NPS 2-1/2 (DN 65) and Larger:**

1. Iron Valves, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): May be provided with threaded ends instead of flanged ends.
2. Iron Ball Valves, NPS 2-1/2 to NPS 3 (DN 65 to DN 75): Class 150.
3. Iron, Single-Flange Butterfly Valves, NPS 4 to NPS 12 (DN 100 to DN 300): 200 CWP, EPDM seat, ductile-iron disc.
4. Iron Swing Check Valves: Class 125, metal seats.
5. Iron Gate Valves: Class 125, OS&Y.
6. Iron Globe Valves, NPS 2-1/2 to NPS 12 (DN 65 to DN 300): Class 125.

**\*\*END OF SECTION\*\***