

PART 1 - GENERAL

1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.02 SUMMARY

- A. Section Includes:
 1. Solid-core doors with wood-veneer faces.
 2. Factory finishing flush wood doors.
 3. Factory fitting flush wood doors to frames and factory machining for hardware.

1.03 ACTION SUBMITTALS

- A. Product Data: For each type of door. Include details of core and edge construction, louvers, and trim for openings. Include factory-finishing specifications.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; and the following:
 1. Dimensions and locations of blocking.
 2. Dimensions and locations of mortises and holes for hardware.
 3. Dimensions and locations of cutouts.
 4. Undercuts.
 5. Requirements for veneer matching.
 6. Doors to be factory finished and finish requirements.
 7. Fire-protection ratings for fire-rated doors.
- C. Samples for Verification:
 1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches (200 by 250 mm), for each material and finish.
 2. Louver blade and frame sections, 6 inches (150 mm) long, for each material and finish specified.

1.04 INFORMATIONAL SUBMITTALS

- A. Sample Warranty: For special warranty.

1.05 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A qualified manufacturer that is certified for chain of custody by an FSC-accredited certification body and is a certified participant in AWI's Quality Certification Program.
- B. Vendor Qualifications: A vendor that is certified for chain of custody by an FSC-accredited certification body.

1.06 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in cardboard cartons and wrap bundles of doors in plastic sheeting.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

1.07 FIELD CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during remainder of construction period.
- B. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining temperature between 60 and 90 deg F (16 and 32 deg C) and relative humidity between 43 and 70 percent during remainder of construction period.

1.08 WARRANTY

- A. A. Special Warranty: Manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Warping (bow, cup, or twist) more than 1/4 inch (6.4 mm) in a 42-by-84-inch (1067-by-2134-mm) section.
 - b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch (0.25 mm in a 76.2-mm) span.
 - 2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
 - 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.01 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - 1. Eggers Industries
 - 2. Graham Wood Doors; an Assa Abloy Group company
 - 3. Marshfield Door Systems, Inc
- B. Source Limitations: Obtain flush wood doors indicated to be blueprint matched with paneling from single manufacturer.

2.02 FLUSH WOOD DOORS, GENERAL

- A. Quality Standard: In addition to requirements specified, comply with AWI's, AWMAC's, and WI's "Architectural Woodwork Standards WDMA I.S.1-A, "Architectural Wood Flush Doors."
 - 1. Provide AWI Quality Certification Labels indicating that doors comply with requirements of grades specified.
 - 2. Contract Documents contain selections chosen from options in quality standard and additional requirements beyond those of quality standard. Comply with those selections and requirements in addition to quality standard.
- B. WDMA I.S.1-A Performance Grade: Extra Heavy Duty Heavy Duty as indicated.
- C. WDMA I.S.1-A Performance Grade:
 - 1. Heavy Duty unless otherwise indicated.
 - 2. Extra Heavy Duty: public toilets, janitor's closets and assembly spaces.
 - 3. Standard Duty: Closets (not including janitor's closets) .

- D. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C.
1. Temperature-Rise Limit: Where indicated, provide doors that have a maximum transmitted temperature end point of not more than 450 deg F (250 deg C) above ambient after 30 minutes of standard fire-test exposure.
 2. Cores: Provide core specified or mineral core as needed to provide fire-protection rating indicated.
 3. Pairs: Provide fire-retardant stiles that are listed and labeled for applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals. Comply with specified requirements for exposed edges.
- E. Mineral-Core Doors:
1. Core: Noncombustible mineral product complying with requirements of referenced quality standard and testing and inspecting agency for fire-protection rating indicated.
 2. Blocking: Provide composite blocking with improved screw-holding capability approved for use in doors of fire-protection ratings indicated as needed to eliminate through-bolting hardware.
 - a. 5-inch (125-mm) top-rail blocking.
 - b. 5-inch (125-mm) bottom-rail blocking, in doors indicated to have protection plates.
 - c. 5-inch (125-mm) midrail blocking, in doors indicated to have armor plates.
 - d. 5-inch (125-mm) midrail blocking, in doors indicated to have exit devices.
 3. Edge Construction: At hinge stiles, provide laminated-edge construction with improved screw-holding capability and split resistance. Comply with specified requirements for exposed edges.
 - a. Screw-Holding Capability: 550 lbf (2440 N) per WDMA T.M.-10.

2.03 VENEER-FACED DOORS FOR TRANSPARENT FINISH

- A. Interior Solid-Core Doors :
1. Grade: Premium with Grade A faces .
 2. Species: Oak.
 3. Cut: Rotary cut
 4. Match between Veneer Leaves: Book match.
 5. Room Match: Provide door faces of compatible color and grain within each separate room or area of building.
 6. Exposed Vertical and Top Edges: Same species as faces - edge Type A .
 7. Core: Either glued wood stave or structural composite lumber .
 8. Construction: Five or seven plies. Stiles and rails are bonded to core, then entire unit is abrasive planed before veneering. Faces are bonded to core using a hot press.
 9. WDMA I.S.1-A Performance Grade: Extra Heavy Duty .

2.04 LIGHT FRAMES AND LOUVERS

- A. Wood-Veneered Beads for Light Openings in Fire-Rated Doors: Manufacturer's standard wood-veneered noncombustible beads matching veneer species of door faces and approved for use in doors of fire-protection rating indicated. Include concealed metal glazing clips where required for opening size and fire-protection rating indicated.
- B. Metal Louvers:
1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Air Louvers, Inc

- b. Anemostat; a Mestek company
 - c. Or approved equal.
2. Blade Type: Vision-proof, inverted V.
3. Metal and Finish: Hot-dip galvanized steel, 0.040 inch (1.0 mm) thick, with baked-enamel- or powder-coated finish.

2.05 FABRICATION

- A. Factory fit doors to suit frame-opening sizes indicated. Comply with clearance requirements of referenced quality standard for fitting unless otherwise indicated.
 1. Comply with NFPA 80 requirements for fire-rated doors.
- B. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, BHMA-156.115-W, and hardware templates.
 1. Metal Astragals: Factory machine astragals and formed-steel edges for hardware for pairs of fire-rated doors.
- C. Openings: Factory cut and trim openings through doors.
 1. Light Openings: Trim openings with moldings of material and profile indicated.
 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Section 088000 "Glazing."
 3. Louvers: Factory install louvers in prepared openings.

2.06 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 1. Finish faces, all four edges, edges of cutouts, and mortises. Stains and fillers may be omitted on top and bottom edges, edges of cutouts, and mortises.
- B. Factory finish doors.
- C. Factory finish doors that are indicated to receive transparent finish.
- D. Factory finish doors where indicated in schedules or on Drawings as factory finished.
- E. Transparent Finish:
 1. Grade: Premium.
 2. Finish: AWI's, AWMAC's, and WI's "Architectural Woodwork Standards" System 9, UV curable, acrylated epoxy, polyester, or urethane .
 3. Finish: WDMA TR-6 catalyzed polyurethane.
 4. Staining: As selected by Architect from manufacturer's full range.
 5. Effect: Semi-filled finish, produced by applying an additional finish coat to partially fill the wood pores or as selected by the architect.
 6. Sheen: Semigloss.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine doors and installed door frames, with Installer present, before hanging doors.
 1. Verify that installed frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 2. Reject doors with defects.

- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.02 INSTALLATION

- A. Hardware: For installation, see Section 087100 "Door Hardware."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and referenced quality standard, and as indicated.
 - 1. Install fire-rated doors according to NFPA 80.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
 - 1. Clearances: Provide 1/8 inch (3.2 mm) at heads, jambs, and between pairs of doors. Provide 1/8 inch (3.2 mm) from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch (6.4 mm) from bottom of door to top of threshold unless otherwise indicated.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.03 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if Work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION