

## PART 1 - GENERAL

## 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

## 1.02 SUMMARY

- A. Section Includes:
  - 1. Room-identification signs.
- B. Related Requirements:
  - 1. Section 015000 "Temporary Facilities and Controls" for temporary Project identification signs and for temporary information and directional signs.

## 1.03 DEFINITIONS

- A. Accessible: In accordance with the ADA / ANSI 117.1 accessibility standards.

## 1.04 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For panel signs.
  - 1. Include fabrication and installation details and attachments to other work.
  - 2. Show sign mounting heights, locations of supplementary supports to be provided by others, and accessories.
  - 3. Show message list, typestyles, graphic elements, including raised characters and Braille, and layout for each sign at least half size.
- C. Samples for Initial Selection: For each type of sign assembly, exposed component, and exposed finish.
  - 1. Include representative Samples of available typestyles and graphic symbols.
- D. Samples for Verification: For each type of sign assembly showing all components and with the required finish(es), in manufacturer's standard size unless otherwise indicated and as follows:
  - 1. Room-Identification Signs: Full-size Sample.
- E. Sign Schedule: Use same designations specified or indicated on Drawings or in a sign schedule.

## 1.05 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer and manufacturer.
- B. Sample Warranty: For special warranty.

## 1.06 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.

### 1.07 FIELD CONDITIONS

- A. Field Measurements: Verify locations of signage and field mounting surfaces in the field before fabrication, and indicate measurements on Shop Drawings.

### 1.08 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of signs that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Deterioration of finishes beyond normal weathering.
    - b. Deterioration of embedded graphic image.
    - c. Separation or delamination of sheet materials and components.
  - 2. Warranty Period: one year from date of Substantial Completion.

## PART 2 - PRODUCTS

### 2.01 PANEL SIGNS, GENERAL

- A. Regional Materials: Panel signs shall be manufactured within 500 miles (800 km) of Project site.

### 2.02 PERFORMANCE REQUIREMENTS

- A. Thermal Movements: For exterior signs, allow for thermal movements from ambient and surface temperature changes.
  - 1. Temperature Change: 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.
- B. Accessibility Standard: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines for Buildings and Facilities and ICC A117.1 for signs.

### 2.03 SIGNS

- A. Manufacturers: Subject to compliance with requirements, provide products by the following:
- B. Basis-of-Design Product: Subject to compliance with requirements, provide product indicated or comparable product by one of the following:
  - 1. ASI Sign Systems, Inc.
  - 2. Best Sign Systems Inc.
  - 3. Mohawk Sign Systems.
- C. Panel Sign : Sign with smooth, uniform surfaces; with message and characters having uniform faces, sharp corners, and precisely formed lines and profiles; and as follows:
  - 1. Basis-of-Design Product: ASI Sign Systems, Inc.; InTac™.
  - 2. Laminated-Sheet Sign: Sandblasted polymer face sheet with raised graphics laminated over subsurface graphics to acrylic backing sheet to produce composite sheet.
    - a. Composite-Sheet Thickness: 0.125 inch (3.18 mm).
    - b. Surface-Applied Graphics: Applied vinyl film paint.
    - c. Subsurface Graphics.
  - 3. Mounting: Surface mounted to wall with concealed anchors two-face tape.
  - 4. Surface Finish and Applied Graphics:
    - a. Integral Sheet Color: As selected by Architect from full range of industry colors.

- b. Painted Finish and Graphics: Manufacturer's standard, factory-applied acrylic polyurethane, in color as selected by Architect from manufacturer's full range.
  - 5. Text and Typeface: Accessible raised characters and Braille Tags: Clear raster balls shall be drilled and tapped using ASI's Intac procedure and InTac Braille guide.
  - 6. Flatness Tolerance: Sign panel shall remain flat or uniformly curved under installed conditions as indicated and within a tolerance of plus or minus 1/16 inch (1.5 mm) Insert dimension measured diagonally from corner to corner.
- D. Room-Identification Sign : Sign with smooth, uniform surfaces; with message and characters having uniform faces, sharp corners, and precisely formed lines and profiles; and as follows:
  - 1. Basis-of-Design Product: ASI Sign Systems, Inc.; InTac TM.
  - 2. Laminated-Sheet Sign: face sheet with raised graphics laminated to backing sheet to produce composite sheet.
    - a. Composite-Sheet Thickness: As indicated Manufacturer's standard for size of sign 0.125 inch (3.18 mm).
    - b. Surface-Applied Graphics: Applied Graphics, Lettering and/or numerals: LPP Series individual, Acrylic. Dimensional Characters. Individual cut Acrylic letters (1/32 inch thick) with matte finish.
    - c. Subsurface Graphics: Subsurface painted Acrylic, .125 inch thick, matte first finish.
    - d. Grade 2 Braille Tags: Clear raster balls shall be drilled and tapped using ASI's Intac procedure and InTac Braille guide
    - e. Color(s): As selected by Architect from manufacturer's full range.
  - 3. Sign-Panel Perimeter: Finish edges smooth.
    - a. Edge Condition: Square cut.
    - b. Corner Condition in Elevation: Square.
  - 4. Mounting: Manufacturer's standard method for substrates indicated with concealed anchors.
  - 5. Text and Typeface: Accessible raised characters and Braille typeface as selected by Architect from manufacturer's full range.

#### 2.04 PANEL-SIGN MATERIALS

- A. Vinyl Film: UV-resistant vinyl film of nominal thickness indicated, with pressure-sensitive, permanent adhesive on back; die cut to form characters or images as indicated and suitable for exterior applications.
- B. Paints and Coatings for Sheet Materials: Inks, dyes, and paints that are recommended by manufacturer for optimum adherence to surface and are UV and water resistant for colors and exposure indicated.

#### 2.05 ACCESSORIES

- A. Fasteners and Anchors: Manufacturer's standard as required for secure anchorage of signage, noncorrosive and compatible with each material joined, and complying with the following:
  - 1. Use concealed fasteners and anchors unless indicated to be exposed.
  - 2. For exterior exposure, furnish stainless-steel devices unless otherwise indicated.
  - 3. Exposed Metal-Fastener Components, General:
    - a. Fabricated from same basic metal and finish of fastened metal unless otherwise indicated.
    - b. Fastener Heads: For nonstructural connections, use screws and bolts with tamper-resistant spanner-head slots unless otherwise indicated.
  - 4. Sign Mounting Fasteners:
    - a. Concealed Studs: Concealed (blind), threaded studs welded or brazed to back of sign material or screwed into back of sign assembly, unless otherwise indicated.
  - 5. Inserts: Furnish inserts to be set by other trades into concrete or masonry work.

- B. Two-Face Tape: Manufacturer's standard high-bond, foam-core tape, 0.045 inch (1.14 mm) thick, with adhesive on both sides.

## 2.06 FABRICATION

- A. General: Provide manufacturer's standard sign assemblies according to requirements indicated.
  - 1. Preassemble signs and assemblies in the shop to greatest extent possible. Disassemble signs and assemblies only as necessary for shipping and handling limitations. Clearly mark units for reassembly and installation; apply markings in locations concealed from view after final assembly.
  - 2. Mill joints to a tight, hairline fit. Form assemblies and joints exposed to weather to resist water penetration and retention.
  - 3. Conceal connections if possible; otherwise, locate connections where they are inconspicuous.
  - 4. Provide rebates, lugs, and brackets necessary to assemble components and to attach to existing work. Drill and tap for required fasteners. Use concealed fasteners where possible; use exposed fasteners that match sign finish.
- B. Subsurface-Applied Graphics: Apply graphics to back face of clear face-sheet material to produce precisely formed image. Image shall be free of rough edges.

## 2.07 GENERAL FINISH REQUIREMENTS

- A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.
- B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- C. Directional Finishes: Run grain with long dimension of each piece and perpendicular to long dimension of finished trim or border surface unless otherwise indicated.
- D. Organic, Anodic, and Chemically Produced Finishes: Apply to formed metal after fabrication but before applying contrasting polished finishes on raised features unless otherwise indicated.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of signage work.
- B. Verify that sign-support surfaces are within tolerances to accommodate signs without gaps or irregularities between backs of signs and support surfaces unless otherwise indicated.
- C. Verify that anchor inserts are correctly sized and located to accommodate signs.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION

- A. General: Install signs using mounting methods indicated and according to manufacturer's written instructions.
  - 1. Install signs level, plumb, true to line, and at locations and heights indicated, with sign surfaces free of distortion and other defects in appearance.
  - 2. Install signs so they do not protrude or obstruct according to the accessibility standard.
  - 3. Before installation, verify that sign surfaces are clean and free of materials or debris that would impair installation.
  - 4. Corrosion Protection: Coat concealed surfaces of exterior aluminum in contact with grout, concrete, masonry, wood, or dissimilar metals, with a heavy coat of bituminous paint.
- B. Room-Identification Signs and Other Accessible Signage: Install in locations on walls as indicated and according to ADAAG accessibility standards.
- C. Mounting Methods:
  - 1. Concealed Studs: Using a template, drill holes in substrate aligning with studs on back of sign. Remove loose debris from hole and substrate surface.
    - a. Masonry Substrates: Fill holes with adhesive. Leave recess space in hole for displaced adhesive. Place sign in position and push until flush to surface, embedding studs in holes. Temporarily support sign in position until adhesive fully sets.
    - b. Thin or Hollow Surfaces: Place sign in position and flush to surface, install washers and nuts on studs projecting through opposite side of surface, and tighten.
- D. Signs Mounted on Glass: Provide opaque sheet matching sign material and finish onto opposite side of glass to conceal back of sign.

### 3.03 ADJUSTING AND CLEANING

- A. Remove and replace damaged or deformed signs and signs that do not comply with specified requirements. Replace signs with damaged or deteriorated finishes or components that cannot be successfully repaired by finish touchup or similar minor repair procedures.
- B. Remove temporary protective coverings and strippable films as signs are installed.
- C. On completion of installation, clean exposed surfaces of signs according to manufacturer's written instructions, and touch up minor nicks and abrasions in finish. Maintain signs in a clean condition during construction and protect from damage until acceptance by Owner.

**END OF SECTION**