

SECTION 064013 - EXTERIOR ARCHITECTURAL WOODWORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Special Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Exterior standing and running trim.
 - 2. Exterior ornamental work.
- B. Related Sections include the following:
 - 1. Section 099113 "Exterior Painting" for preparation and finishing of wood surfaces.

1.3 SUBMITTALS

- A. Product Data: For each type of product and process indicated and incorporated into items of exterior architectural woodwork during fabrication, finishing, and installation.
 - 1. Include data for wood-preservative treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements.
- B. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.
 - 1. Show locations and sizes of blocking and nailers, including concealed blocking and reinforcement specified in other Sections.
- C. Samples for Verification:
 - 1. Lumber and panel products for opaque finish, 8 by 10 inches (200 by 250 mm) for panels and 50 sq. in. (300 sq. cm) for lumber, for each finish system and color, with 1/2 of exposed surface finished.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs workers for this Project who are competent in techniques required with a documented history of successful installations.
- B. Quality Standard: Unless otherwise indicated, comply with AWI's "Architectural Woodwork Quality Standards", Chapter 3 'Lumber' for grades of exterior architectural woodwork indicated for construction, finishes, installation, and other requirements.



1.5 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation of exterior woodwork only when existing and forecasted weather conditions permit work to be performed and at least one coat of specified finish to be applied without exposure to rain, snow, or dampness.
- B. Field Measurements: Where woodwork is indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
 - 1. Locate concealed framing, blocking, and reinforcements that support woodwork by field measurements before being enclosed and indicate measurements on Shop Drawings.
 - 2. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating woodwork without field measurements. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.6 COORDINATION

A. Coordinate sizes and locations of framing, blocking, reinforcements, and other related units of Work specified in other Sections to ensure that exterior architectural woodwork can be supported and installed as indicated.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. General: Provide materials that comply with requirements of AWI's quality standard for each type of woodwork and quality grade specified, unless otherwise indicated.
- B. Wood Products: Comply with the following:
 - 1. Softwood Plywood: DOC PS 1, Exterior.

2.2 WOOD-PRESERVATIVE-TREATED MATERIALS

- A. Preservative Treatment by Pressure Process: AWPA C2 (lumber) and AWPA C9 (plywood) and the following:
 - 1. Preservative Chemicals: Acceptable to authorities having jurisdiction and containing no arsenic or chromium. Use chemical formulations that do not bleed through or otherwise adversely affect finishes. Do not use colorants to distinguish treated materials from untreated materials.
 - 2. Kiln-dry lumber and plywood after treatment to a maximum moisture content, respectively, of 19 and 15 percent. Do not use materials that are warped or do not comply with requirements for untreated materials.
 - 3. Mark each treated item with treatment quality mark of an inspection agency approved by the American Lumber Standards Committee Board of Review.
- B. Extent of Treatment: Treat blocking and nailers by pressure process and treat other exterior architectural woodwork either by pressure or nonpressure process.



2.3 INSTALLATION MATERIALS

- A. Blocking, Shims, and Nailers: Softwood or hardwood lumber, pressure-preservative treated, kiln dried to less than 15 percent moisture content.
- B. Nails: Hot-dip galvanized or stainless steel.
- C. Screws: Hot-dip galvanized or stainless steel.
- D. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide nonferrous-metal or hot-dip galvanized anchors and inserts, unless otherwise indicated. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

2.4 FABRICATION, GENERAL

- A. Wood Moisture Content: 10 to 15 percent.
- B. Fabricate woodwork to dimensions, profiles, and details indicated. Ease edges to radius indicated for the following:
 - 1. Edges of Solid-Wood (Lumber) Members 3/4 Inch (19 mm) Thick or Less: 1/16 inch (1.6 mm).

2.5 EXTERIOR TRIM AND ORNAMENTAL WORK FOR OPAQUE FINISH

- A. Grade: Custom.
- B. Backout or groove backs of flat trim members, and kerf backs of other wide, flat members, except for members with ends or edges exposed in finished work.
- C. Wood Species: Douglas Fir, vertical or flat grain.

2.6 SHOP PRIMING

- A. Woodwork for Opaque Finish: Shop prime woodwork for paint finish with one coat of wood primer specified in Division 9 painting Sections.
- B. Preparations for Finishing: Comply with referenced quality standard for sanding, filling countersunk fasteners, sealing concealed surfaces, and similar preparations for finishing architectural woodwork, as applicable to each unit of work.
 - 1. Backpriming: Apply one coat of sealer or primer, compatible with finish coats, to concealed surfaces of woodwork. Apply two coats to surfaces installed in contact with concrete or masonry and to end-grain surfaces.

PART 3 - EXECUTION

3.1 PREPARATION

A. Before installation, condition woodwork to average prevailing humidity conditions in installation areas.



3.2 INSTALLATION

- A. Quality Standard: Install woodwork to comply with same grade specified in Part 2 for type of woodwork involved.
- B. Install woodwork true and straight with no distortions. Shim as required with concealed shims. Install level and plumb to a tolerance of 1/8 inch in 96 inches (3 mm in 2400 mm).
- C. Scribe and cut woodwork to fit adjoining work, and refinish cut surfaces or repair damaged finish at cuts.
- D. Preservative-Treated Wood: Where cut or drilled in field, treat cut ends and drilled holes according to AWPA M4.
- E. Anchor woodwork to anchors or blocking built in or directly attached to substrates. Secure to grounds, stripping and blocking with countersunk concealed fasteners and blind nailing. Use fine finishing nails for exposed nailing, countersunk and filled flush with woodwork.
- F. Standing and Running Trim: Install with minimum number of joints possible, using full-length pieces (from maximum length of lumber available) to greatest extent possible. Do not use pieces less than 36 inches (900 mm) long, except where shorter single-length pieces are necessary. Scarf running joints and stagger in adjacent and related members.
 - 1. Install standing and running trim with no more variation from a straight line than 1/8 inch in 96 inches (3 mm in 2400 mm).
- G. Complete finishing work specified in this Section to extent not completed at shop or before installation of woodwork. Fill nail and screw holes with matching filler where exposed.
- H. Refer to Division 9 Sections for final finishing of installed architectural woodwork.

3.3 ADJUSTING AND CLEANING

- A. Repair damaged and defective woodwork, where possible, to eliminate functional and visual defects; replace woodwork where not possible to repair. Adjust joinery for uniform appearance.
- B. Clean woodwork on exposed and semiexposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

END OF SECTION 06401END OF SECTION 064013