

MECHANICAL SPECIFICATIONS

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SECTION 23 0529

COMMON WORK RESULTS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. These basic Mechanical Requirements apply to all Division 23 Sections.
- B. The work of this Section consists of providing of all materials, labor and equipment and the like necessary and/or required for the complete execution of all HVAC and related work for this project, as required by the contract documents.

1.2 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.3 PRODUCTS FURNISHED BUT NOT INSTALLED UNDER RESPECTIVE SECTIONS OF THIS DIVISION

- A. Motor starters shall be furnished under this Division. Refer to Specification Section 230513 Common motor requirements for HVAC equipment" for technical information.

1.4 REFERENCES

- A. ASHRAE - American Society of Heating, Refrigerating and Air Conditioning Engineers Guides and Standards, latest editions.
- B. SMACNA - Sheet Metal and Air Conditioning Contractors National Association.
- C. ASME - American Society of Mechanical Engineers.
- D. UL - Underwriters Laboratory.
- E. NFPA - National Fire Protection Association.

1.5 REGULATORY REQUIREMENTS

- A. Conform to New York State Building Codes and Energy Code as well as all local codes.
- B. Plumbing: Conform to New York State U.F.P.B.C.
- C. Obtain permits, and request inspections from authority having jurisdiction.
- D. NY State Education Department Facility Guidelines.

1.6 QUALITY ASSURANCE

- A. The Contractor shall have the work indicated on the drawings and/or specified in each section performed by vendors or mechanics experienced and skilled in its implantation or by a

"Specialist", "Specialty Contractor" or "Specialty Subcontractor" under contractual agreement with the Contractor. These terms mean an individual or firm of established reputation, or, if newly organized, whose personnel have previously established a reputation in the same field, which is regularly engaged in, and which maintains a regular force of workmen skilled in either manufacturing or fabricating items required by the Contract, installing items required by the Contract, or otherwise performing work required by the Contract.

- B. Where the Contract Specifications require installation by a "Specialist," that term shall also be deemed to mean either the manufacturer of the item, an individual or firm licensed by the manufacturer, or an individual or firm who will perform such work under the manufacturer's direct supervision.

1.7 PROJECT/SITE CONDITIONS

- A. Install Work in locations shown on Drawings, unless prevented by Project conditions.
- B. Prepare drawings showing proposed arrangement of Work to meet Project conditions, including changes to Work specified in other Sections.

1.8 SCOPE OF WORK

- A. This Contractor shall be responsible for coordinating his work with all other trades.
- B. The Contractor shall provide all materials, labor, equipment, tools, appliances, services, hoisting, scaffolding, supervision and overhead for the furnishing and installing of all mechanical work and related work including but not limited to the following:
 - 1. Boilers.
 - 2. Hot water pumps.
 - 3. Air Handlers
 - 4. Packaged roof top AC units, curbs and specialties.
 - 5. Energy recovery units
 - 6. Make up air units
 - 7. DX split systems
 - 8. Expansion tanks.
 - 9. Hot water coils.
 - 10. Hydronic piping, valves, fittings, and specialties.
 - 11. Glycol feed pumps
 - 12. Ductwork and specialties.
 - 13. Pipe and duct insulation.
 - 14. VAV boxes
 - 15. Equipment Supports
 - 16. Automatic temperature controls.
 - 17. Grilles, registers, louvers, and diffusers.
 - 18. Vibration isolation.
 - 19. Motor starters and disconnects.
 - 20. Protection.
 - 21. Identification.
 - 22. Coordination.
 - 23. Phasing.
 - 24. Rigging.
 - 25. Testing and Balancing Reports Air and Water.
 - 26. Shop Drawings.
 - 27. As-Built Drawings and Maintenance Manuals.
 - 28. Warranties.

29. Commissioning

PART 2 - PRODUCTS – NOT USED

PART 3 - EXECUTION

3.1 GENERAL

- A. Construct all apparatus of materials and pressure ratings suitable for the conditions encountered during continuous operation.
- B. Where corrosion can occur, appropriate corrosion resistant materials and assembly methods must be used including isolation of dissimilar metals against galvanic interaction. Resistance to corrosion must be achieved by the use of the appropriate base materials. Coatings shall be restored to only when specifically permitted by the Specification.
- C. Construct all equipment in accordance with requirements of all applicable codes. All pressure vessels and safety devices that fall within the scope of the ASME Code shall conform to the Code and bear the ASME label or stamp.
- D. Match and balance all system components to achieve compatibility of equipment or satisfactory operation and performance throughout the entire operating temperature and control ranges. All installations shall be in accordance with manufacturer's recommendations.
- E. Provide all controls, wiring, piping, valves, accessories and other components necessary to make all systems complete and operable.
- F. The contractor shall warranty all work, including labor and materials, and equipment furnished and installed as part of this contract for a minimum period of year from the date of acceptance by the owner, in writing. Certain equipment, such as underground fuel tanks, may have longer warranties as indicated in the specifications. In such cases the longer of the two warranties shall prevail.

3.2 SHOP DRAWINGS AND SUBMITTALS (COORDINATE WITH DIVISION 1)

- A. Shop drawings and samples shall be prepared and submitted in accordance with the requirements established in the contract and shall consist of the all items listed in the following paragraphs.
- B. Manufacturer's data or shop drawings giving full information as to dimensions, materials, and all information pertinent to the adequacy of the submitted equipment shall be submitted for review. Shop drawings shall include, but not be limited to the following:
- C. Submit all Mechanical equipment noted and scheduled on plans including but not limited to the following:
 - 1. Automatic Temperature Controls, Operation Sequences & Wiring Diagrams, and Control Diagrams hardware and software
 - 2. Motor Starters and Controllers
 - 3. Hot water, and piping, valves and specialties
 - 4. Expansion, and Water Treatment Equipment Tanks
 - 5. Air handling units

6. Packaged roof top air conditioning units and curbs
 7. Exhaust, return and spill fans
 8. Gas fired make up air units.
 9. Energy recovery units
 10. Boilers
 11. Pumps and bases
 12. Vibration isolation
 13. Glycol data sheets
 14. Glycol feed pump and mixing tank
 15. Hangers and Inserts
 16. Equipment Supports and Vibration Eliminators
 17. Sheet Metal Construction Standards
 18. Piping Layout (1/4 scale)
 19. Ductwork Layout (1/4 scale)
 20. Insulation (piping and ductwork)
 21. Piping, Valves, fittings, and Specialties
 22. Filters
 23. Fan Curves and Sound Rating
 24. Coils
 25. Fire dampers, Motorized Dampers, Smoke dampers
 26. Diffusers Registers and Grilles
 27. Balancing Reports, Air and Water
 28. Coordinated Composite Drawings on Mylar with Piping, Ductwork, Conduits, Lights, registers Grilles and Smoke Detectors, etc.
- D. The contractor shall, upon award, submit a schedule for the engineer's review indicating when each of the above shop drawings shall be submitted. Submittals shall be made in a timely manner as the project progresses in accordance with the Construction manager or General contractor's work schedules. The contractor shall allow sufficient time for the engineers to perform his review. A minimum of 10 business days shall be required. Untimely submittals shall be cause for the owner to make a delay against the contractor.
- E. Demolition, purchase and or installation shall not begin until shop drawings pertaining to the equipment associated with any related portion of the work have been submitted.
- F. Sheet metal shop drawings shall indicate all existing and/or new lights, walls, piping, structural elements, existing work, etc. and dimension locations of ductwork including elevations in relation to these items.
- G. Where shop drawings have been reviewed by the Engineer, such review shall not be considered as a guarantee of measurements or building conditions. Where drawings have been reviewed, said review does not mean that drawings have been checked in detail; said review does not substantiate any quantities and in any way relieve the Contractor from his responsibility nor the necessity of furnishing materials or performing work required by the Contract Drawings and Specifications. It does not relieve the contractor of the responsibility to perform all work to accepted industry standards and in a code compliant manner. Approval of shop drawings containing errors does not relieve the contractor from making corrections at his expense.
- H. Where substitutions are submitted for approval, the review shall be for general performance comparison to the specified product. Products shall not be reviewed for size, clearance, or coordination with other trades. Coordination with other trades shall be the responsibility of the contractor. And changes to existing conditions or changes required to the work of other trades such as a result of substituted material or equipment approved or not shall be the responsibility of this contractor.

I. Approval of shop drawings

1. The Contractor shall be specifically responsible for checking equipment dimensions and clearances and confirming that equipment will fit into the designated space and connect properly to adjoining equipment and/or materials.
2. Submittals marked "Make Corrections Noted" give authority to proceed in accordance with the notes. However, if drawings are also marked "Amend and Resubmit", corrected drawings must be resubmitted for final review.
3. Submittals marked "Rejected" do not give authority to proceed with any portion of the work shown there-on. Drawings must be resubmitted.
4. Submittals marked "Rejected" or "Amend and Resubmit" shall include a specific written response to the engineer's comments. Resubmission of a submittal without a written response to the engineer's comments will be considered incomplete and shall be returned un-reviewed.

3.3 CHARTS AND TAGS

- A. The Contractor shall provide three sets of charts and diagrams of all piping systems indicating the number and location of valves, controls, etc.
- B. All valves, dampers, and controls shall be designated with brass tags. Refer to section 23 05 23 Identification for HVAC Piping and equipment

3.4 GENERAL AND SUPPLEMENTARY CONDITIONS and Division 01 Specification Sections, apply to this Section

3.5 FEES & PERMITS

- A. The Contractor shall obtain all permits and pay all fees required related to this scope of work

3.6 PAINTING

- A. All motors, fans and all other factory manufactured and assembled apparatus shall be factory coated with one coat of primer and one coat of machinery enamel standard color at the factory and after installation, all finishes shall be cleaned and touched up to repair any damage incurred during construction.
- B. All piping shall be painted in colors conforming with OSHA Standards. All new and existing exposed iron and supplementary dunnage steel shall be finished according to specifications.
- C. All supports, nuts, bolts and hanger fasteners located outside shall be galvanized or nickel plated.

3.7 RIGGING

- A. Furnish all labor, materials and equipment required to rig equipment and materials.
- B. The rigger shall secure any necessary permits and comply with all applicable Federal, State and local safety regulations. A copy of permits to be kept at both the project site and Engineer's Office.

- C. The rigger shall have a minimum of five (5) years of practical experience and hold a master riggers license if required.
- D. The procedure for rigging shall be submitted to the Engineer for review. All possible precautions should be taken to prevent damage to the structure, streets, sidewalks, curbs, lawns, etc.

3.8 CUTTING AND PATCHING

- A. All cutting and patching required for piping, ductwork, control conduits, etc., passing through walls, floors, and roof shall be provided by this Contractor under this contract unless otherwise noted. This Contractor shall be responsible for any damage done to the structure due to his negligence.
- B. Patching materials and application shall match existing construction.
- C. Where applicable, new holes for piping installation shall be core drilled.
- D. Pipe Sleeves & Fire-stopping:
 - 1. Provide for all pipes, conduits ducts, and other elements passing through floors, walls, partitions and structural elements, sleeves as specified. Sleeves shall be of adequate diameter to allow for a minimum of 3/4 inches clear all around sleeve and pipe. When pipe, conduit ducts or other such element penetrates other than fire rated assembly and is insulated, insulation shall pass continuously through sleeves with 1/2-inch clearance between insulation and sleeve.
 - 2. Where pipes, conduits and other such elements penetrate fire rated assemblies, or where holes or voids are created to extend mechanical systems through fire rated assemblies (walls, floors, ceilings, structure, etc.); sleeves and fire-stopping systems shall be installed.
- E. Furnish access doors, to the General Contractor for installation where required in finished walls, partitions and the like for access to junction boxes, controls, valves, etc, concealed behind finished construction.
- F. Submit location drawings and sizes for review prior to installation.

3.9 PROTECTION-COORDINATE WITH DIVISION 1

- A. Special protection is required for installation of a Derrick or other device for rigging purposes. This Contractor shall coordinate with the rigger to facilitate rigging work.
- B. B. Recommendations and Provisions of ANSI Bulletin A10.2 and OSHA shall be complied with in-so-far as applicable to the work.
- C. The Contractor shall provide temporary partitions or tarpaulins to protect adjacent spaces and/or equipment. He shall be responsible for any damage or injury to person or property of any character resulting from any act, omission, neglect or misconduct in his manner or method of executing his work.
- D. The Contractor shall restore at his own expense such property to a condition similar or equal to that existing before such damage or injury in an acceptable manner.

- E. The Contractor, furthermore, shall conduct his operations in such a manner as to prevent dust and debris from transferring on to adjoining property or into existing spaces.
- F. All openings cut in walls, floors, roof or ceilings of the building, for conduit, pipe, ductwork, etc., shall be closed off with box-type temporary protective enclosures of 1/4" tempered hardboard, except when mechanics are actually working at the particular opening. Enclosures shall be constructed of fireproof 2x4 frame, four (4) sides covered and made completely dust and watertight.
- G. All finished floor areas through which the contractor must pass with materials or equipment shall be protected with a layer of 1/4" hardboard, "Masonite", laid with joints taped together

3.10 EQUIPMENT SUPPORTS

- A. A. Provide supplementary steel dunnage, curbs, angle iron stands, etc., to properly set and install all equipment, including supports necessary to properly pitch piping.

3.11 WELDING

- A. A. Welding and equipment shall conform to the American Welding Society's Code for Welding in Building Construction, latest edition as well as state and local laws and ordinances.
- B. The handling and storage of all welding materials, acetylene and oxygen tanks, burners, and other equipment required for the execution of welding and cutting work shall be subject at all times to the approval of the Owner and/or Architect. All welding materials and gas tanks shall be promptly removed from the premises upon completion of each day's work or stored in a manner satisfactory to the owner. Welding and equipment shall conform to the American Welding Society's Code for Welding in Building Construction, latest edition as well as state and local laws and ordinances.
- C. Provide all temporary ventilation, and ventilation air systems required during welding operations as required by OSHA.

3.12 AS-BUILT DRAWINGS

- A. The Contractor shall provide a complete set of As-Built drawings showing actual installation and locations of all new and existing equipment, piping, and ductwork in the entire building. Schedules shall be revised to indicate actual equipment installed.
- B. As-Built drawings shall be submitted as per contract requirements in accordance with Division 1 and shall be submitted in paper format for review. Accepted as built shall then be submitted in AutoCAD format on hard disc.

3.13 CONDITIONS

- A. Inspection: Prior to all work of this Section, carefully inspect the installed work of all other trades and verify that all such work is complete to the point where this installation may properly commence. Verify that the work of this Section may be completed in strict accordance with all pertinent codes and regulations, the approved Shop Drawings, and the Manufacturers' recommendations.
- B. Discrepancies: In the event of discrepancy, immediately notify the Engineer. Do not proceed in areas of discrepancy until all such discrepancies have been fully resolved.

3.14 INSTALLATION OF EQUIPMENT

- A. Locations: Install all equipment in the locations shown on the approved Shop Drawings except where specifically otherwise approved on the job by the Owner and/or Engineer.
- B. Interferences: Avoid interference with structure, and with work of other trades, preserving adequate headroom and clearing all doors and passageways to the approval of the Engineer.
- C. Inspection: Check each piece of equipment in the system for defects, verifying that all parts are properly furnished and installed, and that all items function properly, and that all adjustments have been made.

3.15 CLOSING-IN OF UNINSPECTED WORK

- A. General: Do not allow or cause any of the work to be covered up or enclosed until it has been inspected, tested, and accepted by the Engineer and by all other authorities having jurisdiction.
- B. Uncovering: Should any of the work of this Section be covered up or enclosed before it has been completely inspected, tested, and approved, do all things necessary to uncover all such work. After the work has been completely inspected, tested, and approved, provide all materials and labor necessary and make all repairs necessary to restore the work to its original and proper condition at no additional cost to the owner.

3.16 BUILDING ACCESS

- A. The Contractor shall inform himself fully regarding peculiarities and limitations of space available for the passage and installation of all equipment and materials under the Contract.
- B. Verify and coordinate removal of existing construction and/or knock-down of equipment to suit conditions. Special attention should be given to equipment installation. Provide all labor and material to facilitate installation.

3.17 COOPERATION WITH OTHER TRADES PHASING

- A. Cooperate with other trades in order that all systems in the work may be installed in the best arrangements.
- B. Coordinate as required with all other trades to share space in common areas and to provide the maximum of access to each system.
- C. This Contractor shall submit fully coordinated shop drawings showing all piping, ductwork and equipment, as well as relevant work of all other trades such as light, conduits, structural and steel, which may impact the final size or placement of piping, ductwork, equipment, diffusers and grilles.
- D. The work shall be scheduled and phased in accordance with the requirements of the contract and the client. Prior to the commencement of work the HVAC contractor shall submit a schedule in writing to the Architect and owner for approval. There shall be no shut downs of any systems without prior written approval from the owner. The contractor shall include in his bid all costs associated with providing temporarily piping controls, ductwork and fans and air conditioning units to maintain operations in the phase II area while work is being performed on the Phase I area. It shall also be noted that ductwork, piping and controls will have to be extended through the phase II work areas in order to reach the area(s) under construction in phase I as part of this work. The contractor shall include in his bid all provisions to perform such phasing work

3.18 CLEANING

- A. It is the intent of the contract documents that all work, including the inside of equipment be left in a clean condition. All construction dirt shall be removed from material and equipment.
- B. All removed items shall be taken off the premises and discarded in a manner satisfactory to the Owner.

3.19 COMPLETENESS

- A. It is the intent of the contract documents to provide complete systems. Completeness shall mean not only that all material and equipment has been installed properly, but that all material and equipment is installed, adjusted, and operating as per the design intent in the opinion of the Engineer and in accordance with generally accepted industry good practice.
- B. Upon completion of all phases of work or before there is any danger from freezing the contractor fill the heating and cooling systems with a 35% glycol solution. Furnish 15 extra gallons in a steel drum for storage on site and future use by the owner.

3.20 FIRE PREVENTION DURING HOT WORK

- A. Before starting operations, the Contractor shall furnish trained personnel to provide fire watches for locations where hot work is to be performed. One fire watcher may observe several locations in a relatively small contiguous area. Contractor shall furnish suitable type, fully-charged, operable portable fire extinguisher to each fire watcher.
- B. The Contractor shall provide fire watchers who know how to operate the fire extinguisher, how to turn on a fire alarm and how to summon the fire department.
- C. Before starting operations, take suitable precautions to minimize the hazard of a fire communicating to the opposite side of walls, floors, ceilings and roofs from the operations.

3.21 SAFETY MEASURES

- A. Hot work shall not be done in or near rooms or areas where flammable liquids or explosive vapors are present or thought to be present. A combustible gas indicator (explosimeter) test shall be conducted to assure that each area is safe. The Contractor is responsible for arranging and paying for each test.
- B. Insofar as possible, the Contractor shall remove and keep the area free from all combustibles, including rubbish, paper and waste within a radius of 25 feet from hot operations.
- C. If combustible material cannot be removed, the Contractor shall furnish fireproof blankets to cover such materials. At the direction of the owner floors, walls, and ceilings of combustible material shall be wetted thoroughly with water before, during, and after operations sufficiently to afford adequate protection.
- D. Where possible, the Contractor shall furnish and use baffles of metal or gypsum board to prevent the spraying of sparks, hot slag and other hot particles into surrounding combustible material.
- E. The Contractor shall prevent the spread of sparks and particles of hot metal through open windows, doors, and holes and cracks in floors, walls, ceilings and roofs.

- F. Cylinders of gas used in hot work shall be placed a safe distance from the work. The Contractor shall provide hoses and equipment free of deterioration, malfunction and leaks. Suitable supports shall be provided to prevent accidental overturning of cylinders. All cylinder control valves shall be shut off while in use with the gas pressure regulator set at 15 psi or less.
- G. When hot work operations are completed or ended for the day, each location of the days work shall be inspected by the Contractor 30 to 60 minutes after completion of operations to detect for hidden or smoldering fires and to ensure that proper housekeeping is maintained. Contractor shall cleanup the area of work at the end of each shift or workday.
- H. Where sprinkler protection exists, the sprinkler system shall be maintained without interruption while operations are being performed. If operations are performed close to automatic sprinkler heads, gypsum board sheets or damp cloth guards may be used to shield the individual heads temporarily. The heads shall be inspected by the Contractor immediately after hot work operations cease, to ensure all materials have been removed from the heads and that the heads have not been damaged.
- I. Suitable type, fully-charged, operable portable fire extinguisher shall be available at all times during hot work operations.
- J. If any of the above safeguards are not employed, or are violated, the Contracting owners Representative may, by written notice, stop the work until compliance is obtained. Such stoppage shall not relieve the Contractor from performing his work within the Contract period for the Contract price.

3.22 USE OF OWNERS EQUIPMENT

- A. The contractor shall not use any the owner's HVAC system or equipment, new or existing, for any purpose. The contractor shall provide temporary HVAC equipment, ductwork, power, and controls for use during construction for the purpose of ventilation, or heating during the construction process. All such equipment, ductwork, power, and controls shall be removed and the completion of work.

END OF SECTION

SECTION 23 0513

COMMON MOTOR REQUIREMENTS FOR HVAC EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Division 24 - Equipment Wiring Systems: Electrical characteristics and wiring connections.

1.2 SUMMARY

- A. Section includes general requirements for single-phase and polyphase, general-purpose, horizontal, small and medium, squirrel-cage induction motors for use on alternating-current power systems up to 600 V and installed at equipment manufacturer's factory or shipped separately by equipment manufacturer for field installation.

1.3 COORDINATION

- A. Coordinate features of motors, installed units, and accessory devices to be compatible with the following:
 - 1. Motor controllers.
 - 2. Torque, speed, and horsepower requirements of the load.
 - 3. Ratings and characteristics of supply circuit and required control sequence.
 - 4. Ambient and environmental conditions of installation location.

1.4 REFERENCES

- A. AFBMA 9 - Load Ratings and Fatigue Life for Ball Bearings.
- B. AFBMA 11 - Load Ratings and Fatigue Life for Roller Bearings.
- C. NEMA MG 1 - Motors and Generators.
- D. NFPA 70 - National Electrical Code.

1.5 REGULATORY REQUIREMENTS

- A. Conform to UL Component Recognition for appropriate sizes.
- B. Conform to NFPA 70 applicable electrical code, Underwriters Laboratories, Inc., and NEMA
- C. Conform to New York State energy code.

1.6 DELIVERY, STORAGE, AND PROTECTION

- A. Protect motors stored on site from weather and moisture by maintaining factory covers and suitable weatherproof covering. For extended outdoor storage, remove motors from equipment and store separately.

1.7 WARRANTY

- A. Provide five year manufacturer warranty for all motors larger than ½ horsepower.

PART 2 - PRODUCTS

MANUFACTURERS

- A. Products: Subject to compliance with requirements, available products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Gould.
 - 2. Century.
 - 3. General Electric.
 - 4. Square D

2.2 GENERAL MOTOR REQUIREMENTS

- A. Comply with NEMA MG 1 unless otherwise indicated.
- B. Comply with IEEE 841 for severe-duty motors.
- C. All electric motors of sizes and types as specified for driving mechanical equipment shall be provided under this section.
- D. Electrical Service: All motors shall be 60 Hertz unless otherwise noted. Refer to Electrical Specifications for required electrical characteristics.
- E. Motors: Design for continuous operation in 40° C environment, and for temperature rise in accordance with ANSI/NEMA MG limits for insulation class, Service Factor, and motor enclosure type. Motors shall be of sufficient size for duty to be performed.
- F. Visible Nameplate: Indicating manufacturer's name and model number, motor horsepower, RPM, frame size, voltage, phase, cycles, full load amps, insulation system class, service factor, maximum ambient temperature, temperature rise at rated horsepower, minimum efficiency, power factor.
- G. Electrical Connection: Conduit connection boxes, threaded for conduit. For fractional horsepower motors where connection is made directly, provide screwed conduit connection in end frame. Size motor boxes to receive motor feeders and ground cable indicated on electrical drawing schedules.
- H. Duty: Continuous duty at ambient temperature of 40 deg C and at altitude of 3300 feet above sea level.

- I. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor.

2.3 MOTOR EFFICIENCY

- A. Electric motors shall meet the minimum efficiency requirement of the following tables in accordance with International Energy conservation code when tested in accordance with DOE CFR 431. Performance data shall be certified by approved testing agency.
- B. Subtype I motors – NEMA premium efficiency as per table NEMA MG 1 table 12-12 and International Energy Conservation code table 405.8(1). This shall apply to general purpose, T-frame, single speed, squirrel cage, induction type; 230/460-V, NEMA Designs A or B, continuous rated, 60 Hz, from 1 to 200 hp, 2-, 4- and 6-pole (3600-, 1800- and 1200-rpm), open and enclosed. Subtype I motors 250 hp to 500 hp motor efficiency shall be able NEMA MG 1 table 12-11 and International Energy Conservation Code table 405.8(1).
- C. Subtype II motors – NEMA efficiency as per table NEMA MG 1 table 12-11 and International Energy Conservation code table 405.8(2). This shall apply to general purpose motors but can be configured as U-frame motors; NEMA Design C motors; close-coupled pump motors; footless motors; vertical solid shaft normal thrust motors (as tested in a horizontal position); eight-pole (900 rpm) motors, and polyphase motors with a voltage of not more than 600 V (other than 230 or 460 V).
- D. Minimum average full load efficiency of polyphase small electric motors up to 3 hp shall be in accordance with Table C405.8(3) of the International Energy Conservation Code
- E. Minimum average full load efficiency for capacitor-start, capacitor-run and capacitor-start induction-run small electric motors up to 3 hp shall be in accordance with Table C405.8(4) of the International Energy Conservation Code.

2.4 POLYPHASE MOTORS

- A. Description: NEMA MG 1, Design B, medium induction motor.
- B. Service Factor: 1.15.
- C. Multispeed Motors: Variable torque.
 1. For motors with 2:1 speed ratio, consequent pole, single winding.
 2. For motors with other than 2:1 speed ratio, separate winding for each speed.
- D. Multispeed Motors: Separate winding for each speed.
- E. Rotor: Random-wound, squirrel cage.
- F. Bearings: Regreasable, shielded, antifriction ball bearings suitable for radial and thrust loading. Grease lubricated anti-friction ball bearings with housings equipped with plugged provision for relubrication, rated for minimum AFBMA 9, L-10 life of 200,000 hours. Calculate bearing load with NEMA minimum V-belt pulley with belt centre line at end of NEMA standard shaft extension. Stamp bearing sizes on nameplate.

- G. Thermistor System (Motor Frame Sizes 254T and Larger): Three PTC thermistors embedded in motor windings and epoxy encapsulated solid state control relay with wiring to terminal box.
- H. Sound Power Levels: To NEMA MG 1.
- I. Temperature Rise: Match insulation rating.
- J. Insulation: Class B or better.
- K. Code Letter Designation:
 - 1. Motors [15] HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller Than 15 HP: Manufacturer's standard starting characteristic.
- L. Enclosure Material: Cast iron for motor frame sizes 324T and larger; rolled steel for motor frame sizes smaller than 324T.

2.5 ADDITIONAL REQUIREMENTS FOR POLYPHASE MOTORS

- A. Motors Used with Reduced-Voltage and Multispeed Controllers: Match wiring connection requirements for controller with required motor leads. Provide terminals in motor terminal box, suited to control method.
- B. Use part winding Start above 254T Frame Size: Use part of winding to reduce locked rotor starting current to approximately 60 percent of full winding locked rotor current while providing approximately 50 percent of full winding locked rotor torque.
- C. **Motors Used with Variable-Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.**
 - 1. **Windings: Copper magnet wire with moisture-resistant insulation varnish, designed and tested to resist transient spikes, high frequencies, and short time rise pulses produced by pulse-width-modulated inverters.**
 - 2. **Premium-Efficient Motors: Class B temperature rise; Class F insulation.**
 - 3. **Inverter-Duty Motors: Class F temperature rise; Class H insulation.**
 - 4. **Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.**
- D. Severe-Duty Motors: Comply with IEEE 841, with 1.15 minimum service factor.

2.6 SINGLE-PHASE MOTORS

- A. Motors larger than 1/20 hp shall be one of the following, to suit starting torque and requirements of specific motor application:
 - 1. Permanent-split capacitor.
 - 2. Split phase.
 - 3. Capacitor start, inductor run.
 - 4. Capacitor start, capacitor run.
- B. Multispeed Motors: Variable-torque, permanent-split-capacitor type.

- C. Bearings: Prelubricated, antifriction ball bearings or sleeve bearings suitable for radial and thrust loading.
- D. Motors 1/20 HP and Smaller: Shaded-pole type.
- E. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal-protection device shall automatically reset when motor temperature returns to normal range.
- F. Drip-proof Enclosure: Class A (50 degrees C temperature rise) insulation, NEMA Service Factor, pre-lubricated sleeve ball bearings.

2.7 POWER FACTOR CORRECTION

- A. Provide a capacitor for each three phase, single speed motor rated 3 HP or larger shall be provided to correct the full load power factor to 95%. The capacitor shall be mounted at the motor for connection across the motor terminals by Electrical Contractor
- B. Capacitors;
 - 1. Capacitors shall be totally enclosed, fused and with discharge resistors.
 - 2. Capacitors based on nominal motor RPM shall be provided in accordance with the following table to correct power factor to 95% and verify sizes with motor manufacturer.

Motor HP	Capacitor KVAR 3600 RPM Motor	Capacitor KVAR 1800 RPM Motor
3	1.5	1.5
5	2	2
7.5	2.5	2.5
10	3	3
15	4	4
20	5	5
25	6	6
30	7	7
40	9	9
50	12	12
60	14	14

2.8 STARTERS

- A. GENERAL
 - 1. See specification Section 16485 and Division 1 for additional information.
 - 2. Starters for motors operating at 120 volts shall be manual starters unless otherwise indicated. Starters for motors operating at other than 120 volts shall be magnetic starters.
 - 3. All starters shall be enclosed. Enclosures shall be surface mounted NEMA 1 unless otherwise indicated.
 - 4. Where weatherproof starters are required, the enclosure shall be NEMA 4.

5. It shall be verified that the correct overload heaters have been installed in the starter before energizing any motor. Sizing shall be based on motor nameplate current and taking into account any reduction in current due to power factor correction.
6. Alternate Manufacturers –
 - a. Allen-Bradley
 - b. Crouse-Hinds Co.
 - c. Cutler-Hammer, Inc.
 - d. General Electric Co.
 - e. Square D Co.
 - f. Westinghouse Electric Corp.

B. MANUAL STARTERS

1. Two-pole, toggle operated, thermal overload device in each phase leg, handle guard for padlocking toggle handle and with indicated control and signal devices.
2. Where a motor is controlled automatically by an interlock or pilot device, a "HAND-OFF-AUTO" switch shall be provided in the starter cover. Where the rating of the interlock or pilot device is inadequate to control the motor currents directly, a properly rated contactor shall be provided between the controlling device and the motor.
3. An "ON" pilot light shall be provided in the starter cover.

C. MAGNETIC STARTERS

1. Starters shall be sized in accordance with NEMA standards and the following table except that starters shall not be smaller than NEMA size 0. Starters shall be provided with one N.O. electrical holding interlock, under voltage protection and two additional auxiliary contacts within the same enclosure. NEMA size starters shall be provided as follows

STARTER SIZE	MAX HP AT 460 VOLTS
0	5
1	10
2	25

2. All starters shall be combination type with the starter and disconnect in the same enclosure. All starters shall be Type 2 coordination protected. Fuses shall be Bussman "Low Peak" type or equal sized at 125% of motor nameplate rating. Verify and coordinate requirements for fused disconnect switches with the Electrical Contractor prior to ordering starters.
3. Provide S.S.P.B. or H-O-A switches and pilot light in covers as required to facilitate control operation sequences.

D. CRITICAL FAULT

1. Where starters are not integral to equipment and are furnished and installed separately from equipment by the contractor, provide a 3 phase line voltage monitor by ICM Controls model 450 or approved equal. Unit shall be installed in the motor starter or in a separate enclosure with the same rating as the starter. It shall be arranged to monitor critical faults including phase loss or reversal, and when detected, de-energize the load. It shall

monitor non-critical faults including high/low voltage, voltage unbalance and when detected, after a time delay de-energize the load.

PART 3 - EXECUTION

- A. Suitable starting and controlling equipment and devices shall be furnished and installed as specified hereinafter and as shown on the Drawings. The starting equipment shall be arranged, generally, in control groups, or in certain cases, as isolated combination starters as specified or indicated. The Heating Ventilating and Air Conditioning Sequences of Operation, drawings and specifications shall be referred to for the manner of control, operation and monitoring of motors and the electrically operated equipment.
- B. A starter and disconnect switch or combination motor starter disconnect shall be provided for every motor and each and every electrically operated piece of equipment by this contractor except where complete starters and controls are furnished by the manufacturer of the motor or piece of equipment. Starters shall be internally wired to provide the required control operation and monitoring. All control devices such as push buttons, break-glass stations, alternators, relays, pilot lights, etc., shall be provided as required for operation of mechanical equipment. All roof top and remotely located equipment shall have remote starters as located on plan and shall have local disconnect switches. All equipment located in equipment rooms can use combination starters/disconnects located within line of site of controlled equipment. All starters and disconnect switches shall be in enclosures suitable for the environment in which they are installed. Starters and disconnect switches located in machine rooms shall use NEMA 1. Starters and disconnect switches located outdoors shall use NEMA 4x. Starters and disconnect switches located in machine rooms which are subject to potential water damage shall use NEMA 2
- C. Starting equipment and devices specified in this section (and section 23 29 13 Variable Frequency Controllers), shall be furnished by the mechanical subcontractor and shall be installed by the Electrical subcontractor. In general, the mechanical subcontractor shall furnish all motor starters and disconnect switches except where they are an integral part of a motor control center, in this case starters and disconnects shall be provided, (furnished and installed), by the electrical contractor. The Electrical subcontractor shall also provide all wiring necessary to supply power to the electric motors specified under this section, including connections from the starters to the motors. Starters and disconnects shall also include variable frequency drives.
- D. The mechanical Contractor shall furnish and install all wiring between control devices and controlled equipment furnished under this Section, including interlock control wiring between motor starters, and all automatic temperature control wiring. All wiring shall be installed in conformance with applicable codes and the requirements of the Electrical Division of the Specifications.
- E. The Electrical Contractor shall furnish a 120 volt power source to temperature control panels and equipment requiring a separate 120 volt control power source. Power for control circuits for all devices connecting to motor starters shall be obtained from 120-volt control transformers provided in each starter operating at other than 120 volts. Provide transformers for all low voltage control systems as required.
- F. Furnish detailed composite wiring diagrams and such other information necessary to assure the proper connection, operation and control of motorized equipment, including interlocks, automatic controls, safety controls and all auxiliary circuits.

- G. All control units shall be furnished with a nameplate indicating which device or equipment it controls, the voltage. Additional nameplates on each push button, selector switch and pilot light indicating their functions shall be provided. Nameplates shall be laminated phenolic with white letters on black background, minimum 2" high.
- H. All motors supplied either with equipment or installed separately that are to be used in conjunction with variable frequency drive shall be inverter duty motors.

END OF SECTION

SECTION 23 0517

SLEEVES AND SLEEVE SEALS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUSTAINABLE DESIGN OBJECTIVES

- A. The City requires the contractor to implement practices and procedures to meet the project's environmental performance goals, which include:
 - 1. Minimize the environmental impacts of the construction and operation of the project during the construction phase. The project shall implement the following procedures singly or in combination:
 - a. Select products that minimize consumption of non-renewable resources, consume reduced amounts of energy, minimize environmental pollution, and to utilize recycled and/or recyclable materials.
 - b. Reduce sources of potential Indoor Air Quality pollutants by controlled selection of materials and processes used in project construction. (015721)
 - c. Minimize waste produced by construction through efficient construction practices and landfill diversion, as detailed in the Construction Waste Management Plan. (017419)
 - 2. Products and processes that achieve the above objectives have been selected and included in the Construction Documents.

1.3 SUMMARY

- A. Section Includes:
 - 1. Sleeves.
 - 2. Stack-sleeve fittings.
 - 3. Sleeve-seal systems.
 - 4. Sleeve-seal fittings.
 - 5. Grout.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 DELIVERY, STORAGE AND HANDLING

- A. Comply with the requirements of the Construction Indoor Air Quality Management Plan and the Construction Waste Management Plan.

1.6 PROJECT CONDITIONS

- A. Waste Management: Comply with the requirements of the Construction Waste Management Plan.

PART 2 - PRODUCTS

2.1 SLEEVES

- A. Cast-Iron Wall Pipes: Cast or fabricated of cast or ductile iron and equivalent to ductile-iron pressure pipe, with plain ends and integral water stop unless otherwise indicated.
- B. Galvanized-Steel-Pipe Sleeves: ASTM A 53/A 53M, Type E, Grade B, Schedule 40, zinc coated, with plain ends.

2.2 GROUT

- A. Standard: ASTM C 1107/C 1107M, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink; recommended for interior and exterior applications.
- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 SLEEVE INSTALLATION

- A. Install sleeves for piping passing through penetrations in floors, partitions, roofs, and walls.
- B. Install sleeves in concrete floors, concrete roof slabs, and concrete walls.
 - 1. Cut sleeves to length for mounting flush with both surfaces.
 - a. Exception: Extend sleeves installed in floors of mechanical equipment areas or other wet areas 2 inches above finished floor level.
 - 2. Using grout, seal the space outside of sleeves in slabs and walls without sleeve-seal system.
- C. Install sleeves for pipes passing through interior partitions.
 - 1. Cut sleeves to length for mounting flush with both surfaces.

2. Install sleeves that are large enough to provide 1/4-inch annular clear space between sleeve and pipe or pipe insulation.
 3. Seal annular space between sleeve and piping or piping insulation; use joint sealants appropriate for size, depth, and location of joint. Comply with requirements for sealants specified in Section 079200 "Joint Sealants".
- D. Fire-Barrier Penetrations: Maintain indicated fire rating of walls, partitions, ceilings, and floors at pipe penetrations. Seal pipe penetrations with firestop materials. Comply with requirements for firestopping specified in Section 078413 "Penetration Firestopping."

3.2 SLEEVE AND SLEEVE-SEAL SCHEDULE

- A. Use sleeves and sleeve seals for the following piping-penetration applications:
1. Exterior Concrete Walls above Grade:
 - a. Piping Smaller Than NPS 6: Cast-iron wall sleeves.
 - b. Piping NPS 6 and Larger: Cast-iron wall sleeves.
 2. Concrete Slabs above Grade:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-pipe sleeves.
 3. Interior Partitions:
 - a. Piping Smaller Than NPS 6: Galvanized-steel-pipe sleeves.
 - b. Piping NPS 6 and Larger: Galvanized-steel-sheet sleeves.

END OF SECTION

SECTION 23 0518

ESCUTCHEONS FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUSTAINABLE DESIGN OBJECTIVES

- A. The City requires the contractor to implement practices and procedures to meet the project's environmental performance goals, which include:
 - 1. Minimize the environmental impacts of the construction and operation of the project during the construction phase. The project shall implement the following procedures singly or in combination:
 - a. Select products that minimize consumption of non-renewable resources, consume reduced amounts of energy, minimize environmental pollution, and to utilize recycled and/or recyclable materials.
 - b. Reduce sources of potential Indoor Air Quality pollutants by controlled selection of materials and processes used in project construction. (015721)
 - c. Minimize waste produced by construction through efficient construction practices and landfill diversion, as detailed in the Construction Waste Management Plan. (017419)

- 1.3 Products and processes that achieve the above objectives have been selected and included in the Construction Documents.

1.4 SUMMARY

- A. Section Includes:
 - 1. Escutcheons.
 - 2. Floor plates.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.6 DELIVERY, STORAGE AND HANDLING

- A. Comply with the requirements of the Construction Indoor Air Quality Management Plan and the Construction Waste Management Plan.

1.7 PROJECT CONDITIONS

- A. Waste Management: Comply with the requirements of the Construction Waste Management Plan.

PART 2 - PRODUCTS

2.1 PRODUCT REQUIREMENTS FOR SUSTAINABLE DESIGN- GENERAL

- A. All field applied paints, coatings, sealants, sealer, adhesives in this section shall meet the requirements of VOC limits in 016116- Indoor Finishes Performance Requirements.
- B. All Products in this Section shall be free of Materials of Concern as noted in 015721-Indoor Air Quality Control (where achievable).

2.2 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.
- D. Split-Casting Brass Type: With polished, chrome-plated finish and with concealed hinge and setscrew.
- E. Split-Plate, Stamped-Steel Type: With chrome-plated finish, concealed hinge, and spring-clip fasteners.

2.3 FLOOR PLATES

- A. One-Piece Floor Plates: Cast-iron flange with holes for fasteners.
- B. Split-Casting Floor Plates: Cast brass with concealed hinge.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
 - 1. Escutcheons for New Piping:
 - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
 - b. Chrome-Plated Piping: One-piece, cast-brass type with polished, chrome-plated finish.
 - c. Insulated Piping: One-piece, stamped-steel type.

- d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - e. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - g. Bare Piping at Ceiling Penetrations in Finished Spaces: One-piece, stamped-steel type.
 - h. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
 - i. Bare Piping in Unfinished Service Spaces: One-piece, stamped-steel type.
 - j. Bare Piping in Equipment Rooms: One-piece, cast-brass type with polished, chrome-plated finish.
 - k. Bare Piping in Equipment Rooms: One-piece, stamped-steel type.
2. Escutcheons for Existing Piping:
- a. Chrome-Plated Piping: Split-casting brass type with polished, chrome-plated finish.
 - b. Insulated Piping: Split-plate, stamped-steel type with concealed hinge.
 - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - d. Bare Piping at Wall and Floor Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge.
 - e. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-casting brass type with polished, chrome-plated finish.
 - f. Bare Piping at Ceiling Penetrations in Finished Spaces: Split-plate, stamped-steel type with concealed hinge.
 - g. Bare Piping in Unfinished Service Spaces: Split-casting brass type with polished, chrome-plated finish.
 - h. Bare Piping in Unfinished Service Spaces: Split-plate, stamped-steel type with concealed hinge.
 - i. Bare Piping in Equipment Rooms: Split-casting brass type with polished, chrome-plated finish.
 - j. Bare Piping in Equipment Rooms: Split-plate, stamped-steel type with concealed hinge.
- C. Install floor plates for piping penetrations of equipment-room floors.
- D. Install floor plates with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
- 1. New Piping: One-piece, floor-plate type.
 - 2. Existing Piping: Split-casting, floor-plate type.
- 3.2 FIELD QUALITY CONTROL
- A. Replace broken and damaged escutcheons and floor plates using new materials.

END OF SECTION

SECTION 23 0519

METERS AND GAGES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Bimetallic-actuated thermometers.
 - 2. Filled-system thermometers.
 - 3. Liquid-in-glass thermometers.
 - 4. Light-activated thermometers.
 - 5. Thermowells.
 - 6. Dial-type pressure gages.
 - 7. Gage attachments.
 - 8. Test plugs.
 - 9. Test-plug kits.
 - 10. Sight flow indicators.
 - 11. Orifice flow Meters

- B. Related Sections:

- 1. Section 221123 "Facility Natural-Gas Piping" for gas meters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Product Certificates: For each type of meter and gage, from manufacturer.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For meters and gages to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 Thermometer Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Terice, H. O. Co.
2. Watts; a Watts Water Technologies company.
3. Weiss Instruments, Inc.
4. Weksler Glass Thermometer Corp.

2.2 BIMETALLIC-ACTUATED THERMOMETERS

- A. Standard: ASME B40.200.
- B. Case: Liquid-filled and sealed type(s); stainless steel with 5-inch nominal diameter.
- C. Dial: Nonreflective aluminum with permanently etched scale markings and scales in deg F and deg C.
- D. Connector Type(s): Union joint, adjustable angle, with unified-inch screw threads.
- E. Connector Size: 1/2 inch, with ASME B1.1 screw thread.
- F. Stem: 0.25 or 0.375 inch in diameter; stainless steel.
- G. Window: Plain glass.
- H. Ring: Stainless steel.
- I. Element: Bimetal coil.
- J. Pointer: Dark-colored metal.
- K. Accuracy: Plus or minus 1 percent of scale range.

2.3 FILLED-SYSTEM THERMOMETERS

- A. Direct-Mounted, Metal-Case, Vapor-Actuated Thermometers:
 1. Standard: ASME B40.200.
 2. Case: Sealed type, cast aluminum or drawn steel; 5-inch nominal diameter.
 3. Element: Bourdon tube or other type of pressure element.
 4. Movement: Mechanical, dampening type, with link to pressure element and connection to pointer.
 5. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
 6. Pointer: Dark-colored metal.
 7. Window: Glass.
 8. Ring: Stainless steel.
 9. Connector Type(s): Union joint, adjustable, 180 degrees in vertical plane, 360 degrees in horizontal plane, with locking device; with ASME B1.1 screw threads.
 10. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.
 - a. Design for Air-Duct Installation: With ventilated shroud.

- b. Design for Thermowell Installation: Bare stem.
- 11. Accuracy: Plus, or minus 1 percent of scale range.
- B. Remote-Mounted, Metal-Case, Vapor-Actuated Thermometers:
 - 1. Standard: ASME B40.200.
 - 2. Case: Sealed type, cast aluminum or drawn steel; 4-1/2-inch nominal diameter with back or front flange and holes for panel mounting.
 - 3. Element: Bourdon tube or other type of pressure element.
 - 4. Movement: Mechanical, with link to pressure element and connection to pointer.
 - 5. Dial: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
 - 6. Pointer: Dark-colored metal.
 - 7. Window: Glass.
 - 8. Ring: Stainless steel.
 - 9. Connector Type(s): Union joint, back or bottom; with ASME B1.1 screw threads.
 - 10. Thermal System: Liquid-filled bulb in copper-plated steel, aluminum, or brass stem and of length to suit installation.
 - a. Design for Air-Duct Installation: With ventilated shroud.
 - b. Design for Thermowell Installation: Bare stem.
- 11. Accuracy: Plus or minus 1 percent of scale range.

2.4 LIQUID-IN-GLASS THERMOMETERS

- A. Metal-Case, Compact-Style, Liquid-in-Glass Thermometers:
 - 1. Standard: ASME B40.200.
 - 2. Case: Cast aluminum; 6-inch nominal size.
 - 3. Case Form: Back angle unless otherwise indicated.
 - 4. Tube: Glass with magnifying lens and blue or red organic liquid.
 - 5. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
 - 6. Window: Glass or plastic.
 - 7. Stem: Aluminum or brass and of length to suit installation.
 - a. Design for Air-Duct Installation: With ventilated shroud.
 - b. Design for Thermowell Installation: Bare stem.
- 8. Connector: 3/4 inch, with ASME B1.1 screw threads.
- 9. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.
- B. Metal-Case, Industrial-Style, Liquid-in-Glass Thermometers:
 - 1. Standard: ASME B40.200.
 - 2. Case: Cast aluminum; 9-inch nominal size unless otherwise indicated.
 - 3. Case Form: Adjustable angle Back angle unless otherwise indicated.
 - 4. Tube: Glass with magnifying lens and blue or red organic liquid.
 - 5. Tube Background: Nonreflective aluminum with permanently etched scale markings graduated in deg F and deg C.
 - 6. Window: Glass.
 - 7. Stem: Aluminum and of length to suit installation.
 - a. Design for Air-Duct Installation: With ventilated shroud.

b. Design for Thermowell Installation: Bare stem.

8. Connector: 1-1/4 inches, with ASME B1.1 screw threads.
9. Accuracy: Plus or minus 1 percent of scale range or one scale division, to a maximum of 1.5 percent of scale range.

2.5 DUCT-THERMOMETER MOUNTING BRACKETS

- A. Description: Flanged bracket with screw holes, for attachment to air duct and made to hold thermometer stem.

2.6 THERMOWELLS

A. Thermowells:

1. Standard: ASME B40.200.
2. Description: Pressure-tight, socket-type fitting made for insertion into piping tee fitting.
3. Material for Use with Copper Tubing: CNR or CUNI.
4. Material for Use with Steel Piping: CRES CSA.
5. Type: Stepped shank unless straight or tapered shank is indicated.
6. External Threads: NPS 1/2, NPS 3/4, or NPS 1, ASME B1.20.1 pipe threads.
7. Internal Threads: 1/2, 3/4, and 1 inch, with ASME B1.1 screw threads.
8. Bore: Diameter required to match thermometer bulb or stem.
9. Insertion Length: Length required to match thermometer bulb or stem.
10. Lagging Extension: Include on thermowells for insulated piping and tubing.
11. Bushings: For converting size of thermowell's internal screw thread to size of thermometer connection.

B. Heat-Transfer Medium: Mixture of graphite and glycerin.

2.7 PRESSURE GAGES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Terice, H. O. Co.
- b. Watts; a Watts Water Technologies company.
- c. Weiss Instruments, Inc.
- d. Weksler Glass Thermometer Corp.

B. Direct-Mounted, Metal-Case, Dial-Type Pressure Gages:

1. Standard: ASME B40.100.
2. Case: Liquid-filled Sealed Solid-front, pressure relief type(s); cast aluminum or drawn steel; 4-1/2-inch nominal diameter.
3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
4. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
5. Movement: Mechanical, with link to pressure element and connection to pointer.
6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
7. Pointer: Dark-colored metal.
8. Window: Glass.

9. Ring: Metal.
 10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.
- C. Remote-Mounted, Metal-Case, Dial-Type Pressure Gages:
1. Standard: ASME B40.100.
 2. Case: Liquid-filled Sealed type; cast aluminum or drawn steel; 4-1/2-inch nominal diameter with back flange and holes for panel mounting.
 3. Pressure-Element Assembly: Bourdon tube unless otherwise indicated.
 4. Pressure Connection: Brass, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and bottom-outlet type unless back-outlet type is indicated.
 5. Movement: Mechanical, with link to pressure element and connection to pointer.
 6. Dial: Nonreflective aluminum with permanently etched scale markings graduated in psi and kPa.
 7. Pointer: Dark-colored metal.
 8. Window: Glass.
 9. Ring: Metal.
 10. Accuracy: Grade A, plus or minus 1 percent of middle half of scale range.

2.8 GAGE ATTACHMENTS

- A. Snubbers: ASME B40.100, brass; with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads and piston-type surge-dampening device. Include extension for use on insulated piping.
- B. Siphons: Loop-shaped section of brass or stainless-steel pipe with NPS 1/4 or NPS 1/2 pipe threads.
- C. Valves: Brass or stainless-steel needle, with NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe threads.

2.9 TEST PLUGS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Terice, H. O. Co.
 2. Watts; a Watts Water Technologies company.
 3. Weiss Instruments, Inc.
 4. Weksler Glass Thermometer Corp.
- B. Description: Test-station fitting made for insertion into piping tee fitting.
- C. Body: Brass or stainless steel with core inserts and gasketed and threaded cap. Include extended stem on units to be installed in insulated piping.
- D. Thread Size: NPS 1/4 or NPS 1/2, ASME B1.20.1 pipe thread.
- E. Minimum Pressure and Temperature Rating: 500 psig at 200 deg F.
- F. Core Inserts: EPDM self-sealing rubber.

2.10 TEST-PLUG KITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Sisco Manufacturing Company, Inc.
2. Trerice, H. O. Co.
3. Watts; a Watts Water Technologies company.
4. Weiss Instruments, Inc.

- B. Furnish one test-plug kit(s) containing two thermometer(s), one pressure gage and adapter, and carrying case. Thermometer sensing elements, pressure gage, and adapter probes shall be of diameter to fit test plugs and of length to project into piping.
- C. Low-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 25 to 125 deg F.
- D. High-Range Thermometer: Small, bimetallic insertion type with 1- to 2-inch- diameter dial and tapered-end sensing element. Dial range shall be at least 0 to 220 deg F.
- E. Pressure Gage: Small, Bourdon-tube insertion type with 2- to 3-inch- diameter dial and probe. Dial range shall be at least 0 to 200 psig.
- F. Carrying Case: Metal or plastic, with formed instrument padding.

2.11 FLOWMETERS

A. Turbine Flowmeters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advantage Controls.
 - b. EMCO Flow Systems.
 - c. ERDCO Engineering Corp.
 - d. Hoffer Flow Controls, Inc.
 - e. ONICON Incorporated.
2. Description: Flowmeter with sensor and indicator. Construction shall meet all sections of AWWA standard C-708.
3. Flow Range: Sensor and indicator shall cover operating range of equipment or system served.
4. Sensor: Impeller turbine; for inserting into pipefitting or for installing in piping and measuring flow directly in gallons per minute.
 - a. Design: Device or pipe fitting with inline turbine and integral direct-reading scale for water.
 - b. Construction: Bronze or stainless-steel body, with plastic turbine or impeller.
 - c. Minimum Pressure Rating: 150 psig.
 - d. Minimum Temperature Rating: 40 deg F.
5. Indicator: Hand-held meter; either an integral part of sensor or a separate meter.
6. Accuracy: Plus or minus 1-1/2 percent.
7. Display: Shows rate of flow, with register to indicate total volume in gallons.
8. Operating Instructions: Include complete instructions with each flowmeter.

2.12 THERMAL-ENERGY METERS

A. Impeller-Turbine, Thermal-Energy Meters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hoffer Flow Controls, Inc.
 - b. ISTEC Corporation.
 - c. ONICON Incorporated.
2. Description: System with strainer, flow sensor, temperature sensors, transmitter, indicator, and connecting wiring.
3. Flow Sensor: Impeller turbine with corrosion-resistant-metal body and transmitter; for installing in piping.
 - a. Design: Total thermal-energy measurement.
 - b. Minimum Pressure Rating: **[150 psig]**.
 - c. Minimum Temperature Range: **[40 to 250 deg F]**.
4. Temperature Sensors: Insertion-type transducer.
5. Indicator: Solid-state, integrating-type meter; for wall mounting.
 - a. Data Output: Six-digit electromechanical counter with readout in kilowatts per hour or British thermal units.
 - b. Battery Pack: Five-year lithium battery.
6. Accuracy: Plus or minus 1 percent.
7. Display: Visually indicates total fluid volume in gallons and thermal-energy flow in kilowatts per hour or British thermal units.
8. Strainer: Full size of main line piping.
9. Operating Instructions: Include complete instructions with each thermal-energy meter system.

B. Ultrasonic, Thermal-Energy Meters:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. EMCO Flow Systems.
 - b. ONICON Incorporated.
 - c. SIEMENS Industry, Inc.; Energy Management Division.
 - d. Veris Industries.
2. Description: Meter with flow sensor, temperature sensors, transmitter, indicator, and connecting wiring.
3. Flow Sensor: Transit-time ultrasonic type with transmitter.
4. Temperature Sensors: Insertion-type or strap-on transducer.
5. Indicator: Solid-state, integrating-type meter.
 - a. Data Output: Six-digit electromechanical counter with readout in kilowatts per hour or British thermal units.

- b. Battery Pack: Five-year lithium battery.
- 6. Accuracy: Plus or minus 1 percent.
- 7. Display: Visually indicates total fluid volume in gallons and thermal-energy flow in kilowatts per hour or British thermal units.
- 8. Operating Instructions: Include complete instructions with each thermal-energy meter system.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install thermowells with socket extending one-third of pipe diameter and in vertical position in piping tees.
- B. Install thermowells of sizes required to match thermometer connectors. Include bushings if required to match sizes.
- C. Install thermowells with extension on insulated piping.
- D. Fill thermowells with heat-transfer medium.
- E. Install direct-mounted thermometers in thermowells and adjust vertical and tilted positions.
- F. Install remote-mounted thermometer bulbs in thermowells and install cases on panels; connect cases with tubing and support tubing to prevent kinks. Use minimum tubing length.
- G. Install duct-thermometer mounting brackets in walls of ducts. Attach to duct with screws.
- H. Install direct-mounted pressure gages in piping tees with pressure gage located on pipe at the most readable position.
- I. Install remote-mounted pressure gages on panel.
- J. Install valve and snubber in piping for each pressure gage for fluids (except steam).
- K. Install valve and syphon fitting in piping for each pressure gage for steam.
- L. Install test plugs in piping tees.
- M. Install flow indicators in piping systems in accessible positions for easy viewing.
- N. Assemble and install connections, tubing, and accessories between flow-measuring elements and flowmeters according to manufacturer's written instructions.
- O. Install flowmeter elements in accessible positions in piping systems.
- P. Install wafer-orifice flowmeter elements between pipe flanges.
- Q. Install differential-pressure-type flowmeter elements, with at least minimum straight lengths of pipe, upstream and downstream from element according to manufacturer's written instructions.
- R. Install permanent indicators on walls or brackets in accessible and readable positions.

- S. Install connection fittings in accessible locations for attachment to portable indicators.
- T. Mount thermal-energy meters on wall if accessible; if not, provide brackets to support meters.
- U. Install thermometers in the following locations:
 - 1. Inlet and outlet of each hydronic zone.
 - 2. Inlet and outlet of each hydronic boiler.
 - 3. Inlet and outlet of each hydronic coil in air-handling units.
 - 4. Two inlets and two outlets of each hydronic heat exchanger.
 - 5. Air side - Outside-, return-, supply-, and mixed-air ducts.
- V. Install pressure gages in the following locations:
 - 1. Inlet and discharge of each pressure-reducing valve station
 - 2. Inlet and outlet of strainers.
 - 3. Inlet and outlet of coils
 - 4. Suction and discharge side of each pump.

3.2 CONNECTIONS

- A. Install meters and gages adjacent to machines and equipment to allow service and maintenance of meters, gages, machines, and equipment.
- B. Connect flowmeter-system elements to meters.
- C. Connect flowmeter transmitters to meters.
- D. Connect thermal-energy meter transmitters to meters.

3.3 ADJUSTING

- A. After installation, calibrate meters according to manufacturer's written instructions.
- B. Adjust faces of meters and gages to proper angle for best visibility.

3.4 THERMOMETER SCHEDULE

- A. Thermometers at inlet and outlet of each **hydronic zone** shall be one of the following:
 - 1. Sealed, bimetallic-actuated type.
 - 2. Direct or Remote-mounted, metal-case, vapor-actuated type.
 - 3. Compact or Industrial-style, liquid-in-glass type.
 - 4. Test plug with EPDM self-sealing rubber inserts.
 - 5. Industrial-style, liquid-in-glass type.
- B. Industrial type, liquid in glass type thermometers shall be installed at all the inlets and outlets of each of the following equipment;
 - 1. Hydronic pump
 - 2. Hydronic boiler
 - 3. Heat exchanger
 - 4. Air handling units
 - 5. Provide test with EPDM self-sealing rubber inserts

- C. Thermometers at inlet and outlet of each **hydronic coil in air-handling units or duct mounted** and built-up central systems shall be one of the following:
 - 1. Liquid-filled or Sealed, bimetallic-actuated type.
 - 2. Direct or Remote-mounted, metal-case, vapor-actuated type.
 - 3. Compact or Industrial-style, liquid-in-glass type.
 - 4. Test plug with EPDM self-sealing rubber inserts.
- D. Thermometers at inlet and outlet of each hydronic **heat-recovery unit** shall be one of the following:
 - 1. Liquid-filled or Sealed, bimetallic-actuated type.
 - 2. Direct or Remote-mounted, metal-case, vapor-actuated type.
 - 3. Compact or Industrial-style, liquid-in-glass type.
 - 4. Test plug with EPDM self-sealing rubber inserts.
- E. Thermometers at outside-, return-, supply-, and mixed-air ducts shall be one of the following:
 - 1. Liquid-filled or Sealed, bimetallic-actuated type.
 - 2. Direct or Remote-mounted, metal-case, vapor-actuated type.
 - 3. Compact or Industrial-style, liquid-in-glass type.
- F. Thermometer stems shall be of length to match thermowell insertion length.

3.5 THERMOMETER SCALE-RANGE SCHEDULE

- A. Scale Range for Heating, Hot-Water Piping: 0 to 250 deg F.
- B. Scale Range for Air Ducts: 0 to 150 deg F.

3.6 PRESSURE-GAGE SCHEDULE

- A. Pressure gages at all the inlet and discharge connections of each of the following equipment shall be liquid filled and sealed direct mounting, metal case.
 - 1. Pressure-reducing valve
 - 2. Hydronic pump
 - 3. Hydronic boiler
 - 4. Air handling and duct mounted units coils
 - 5. Provide test with EPDM self-sealing rubber inserts

3.7 PRESSURE-GAGE SCALE-RANGE SCHEDULE

- A. Scale Range for Heating, Hot-Water Piping: 0 to 160 psi.

3.8 FLOWMETER SCHEDULE

- A. How water to kitchen appliances RE plumbing plans.

END OF SECTION

SECTION 23 0523.10

VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Bronze angle valves.
2. Globe valves.
3. Ball Valves
4. Butterfly Valves.
5. Check Valves
6. Gate Valves
7. Chainwheels.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of valve.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:

1. Protect internal parts against rust and corrosion.
2. Protect threads, flange faces, grooves, and weld ends.
3. Set angle and globe valves closed to prevent rattling.

- B. Use the following precautions during storage:

1. Maintain valve end protection.
2. Store valves indoors and maintain at higher-than-ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.

- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B1.20.1 for threads for threaded-end valves.
 - 2. ASME B16.1 for flanges on iron valves.
 - 3. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 4. ASME B16.18 for solder joint.
 - 5. ASME B31.1 for power piping valves.
 - 6. ASME B31.9 for building services piping valves.
- C. Refer to HVAC valve schedule articles for applications of valves.
- D. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- E. Valve Sizes: Same as upstream piping unless otherwise indicated.
- F. Valves in Insulated Piping:
 - 1. Include 2-inch stem extensions.
 - 2. Extended operating handle of nonthermal-conductive material, and protective sleeves that allow operation of valves without breaking the vapor seals or disturbing insulation.
 - 3. Memory stops that are fully adjustable after insulation is applied.
- G. Valve Actuator Types:
 - 1. Gear Actuator: For valves NPS 8 and larger.
 - 2. Handlever: For valves NPS 6 and smaller.
 - 3. Chainwheel: Device for attachment to gear, stem, or other actuator of size and with chain for mounting height, according to "Valve Installation" Article.
- H. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Apollo Valves; Conbraco Industries, Inc.
 - b. Crane; Crane Energy Flow Solutions.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
 - e. Stockham; Crane Energy Flow Solutions.
 - f. Watts; a Watts Water Technologies company.
 - g. Keystone

GLOBE VALVES

2.2 BRONZE GLOBE VALVES

- A. Class 150 Bronze Globe Valves:

1. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 300 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
 - d. Ends: Threaded.
 - e. Stem: Bronze.
 - f. Disc: Bronze or PTFE.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.

2.3 IRON GLOBE VALVES

- A. Class 125 Iron Globe Valves:
 1. Description:
 - a. Standard: MSS SP-85, Type I.
 - b. CWP Rating: 200 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Packing and Gasket: Asbestos free.
 - g. Operator: Handwheel or chainwheel.
- B. Class 250 Iron Globe Valves:
 1. Description:
 - a. Standard: MSS SP-85, Type I.
 - b. CWP Rating: 500 psig.
 - c. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - d. Ends: Flanged.
 - e. Trim: Bronze.
 - f. Packing and Gasket: Asbestos free.
 - g. Operator: Handwheel or chainwheel.

BALL VALVES

2.4 BRASS BALL VALVES

- A. Two-Piece Brass Ball Valves with Full Port and Brass Trim:
 1. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Forged brass.
 - f. Ends: Threaded.
 - g. Seats: PTFE.
 - h. Stem: Brass.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.

B. Two-Piece Brass Ball Valves with Full Port and Stainless-Steel Trim:

1. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Forged brass.
- f. Ends: Threaded.
- g. Seats: PTFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Full.

C. Two-Piece Brass Ball Valves with Regular Port and Brass Trim:

1. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Forged brass.
- f. Ends: Threaded.
- g. Seats: PTFE.
- h. Stem: Brass.
- i. Ball: Chrome-plated brass.
- j. Port: Regular.

D. Two-Piece Brass Ball Valves with Regular Port and Stainless-Steel Trim:

1. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Brass or bronze.
- f. Ends: Threaded.
- g. Seats: PTFE.
- h. Stem: Stainless steel.
- i. Ball: Stainless steel, vented.
- j. Port: Regular.

2.5 BRONZE BALL VALVES

A. Two-Piece Bronze Ball Valves with Full Port and Bronze or Brass Trim:

1. Description:

- a. Standard: MSS SP-110.
- b. SWP Rating: 150 psig.
- c. CWP Rating: 600 psig.
- d. Body Design: Two piece.
- e. Body Material: Bronze.
- f. Ends: Threaded.
- g. Seats: PTFE.
- h. Stem: Bronze.

- i. Ball: Chrome-plated brass.
 - j. Port: Full.
- B. Two-Piece Bronze Ball Valves with Full Port and Stainless-Steel Trim:
 - 1. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE.
 - h. Stem: Stainless steel.
 - i. Ball: Stainless steel, vented.
 - j. Port: Full.
- C. Two-Piece Bronze Ball Valves with Regular Port and Bronze or Brass Trim:
 - 1. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig.
 - c. CWP Rating: 600 psig.
 - d. Body Design: Two piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE.
 - h. Stem: Bronze.
 - i. Ball: Chrome-plated brass.
 - j. Port: Regular.

2.6 IRON BALL VALVES

- A. Class 125 Iron Ball Valves:
 - 1. Description:
 - a. Standard: MSS SP-72.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Split body.
 - d. Body Material: ASTM A 126, gray iron.
 - e. Ends: Flanged.
 - f. Seats: PTFE.
 - g. Stem: Stainless steel.
 - h. Ball: Stainless steel.
 - i. Port: Full.

BUTTERFLY VALVES

2.7 DUCTILE-IRON, GROOVED-END BUTTERFLY VALVES

- A. 175 CWP, Iron, Grooved-End Butterfly Valves:
 - 1. Description:

- a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 175 psig.
 - c. Body Material: Coated, ductile iron.
 - d. Stem: Two-piece stainless steel.
 - e. Disc: Coated, ductile iron.
 - f. Seal: EPDM.
- B. 300 CWP, Iron, Grooved-End Butterfly Valves:
 - 1. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. NPS 8 and Smaller CWP Rating: 300 psig.
 - c. NPS 10 and Larger CWP Rating: 200 psig.
 - d. Body Material: Coated, ductile iron.
 - e. Stem: Two-piece stainless steel.
 - f. Disc: Coated, ductile iron.
 - g. Seal: EPDM.

CHECK VALVES

2.8 BRONZE LIFT CHECK VALVES

- A. Class 125 Lift Check Valves with Bronze Disc:
 - 1. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Vertical flow.
 - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.
- B. Class 125 Lift Check Valves with Nonmetallic Disc:
 - 1. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Vertical flow.
 - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: NBR or PTFE.

2.9 BRONZE SWING CHECK VALVES

- A. Class 125, Bronze Swing Check Valves with Bronze Disc:
 - 1. Description:
 - a. Standard: MSS SP-80, Type 3.
 - b. CWP Rating: 200 psig.
 - c. Body Design: Horizontal flow.
 - d. Body Material: ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

- B. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:
1. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 200 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE.

- C. Class 150, Bronze Swing Check Valves with Bronze Disc:
1. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 300 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

- D. Class 150, Bronze Swing Check Valves with Nonmetallic Disc:
1. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 300 psig.
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE.

2.10 IRON SWING CHECK VALVES

- A. Class 125, Iron Swing Check Valves with Metal Seats:
1. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
- c. NPS 14 to NPS 24, CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.

- B. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:
1. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
- c. NPS 14 to NPS 24, CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Composition.

- h. Seat Ring: Bronze.
- i. Disc Holder: Bronze.
- j. Disc: PTFE.
- k. Gasket: Asbestos free.

C. Class 250, Iron Swing Check Valves with Metal Seats:

1. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12, CWP Rating: 500 psig.
- c. NPS 14 to NPS 24, CWP Rating: 300 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.

2.11 IRON SWING CHECK VALVES WITH CLOSURE CONTROL

A. Class 125, Iron Swing Check Valves with Lever- and Spring-Closure Control:

1. Description:

- a. Standard: MSS SP-71, Type I.
- b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
- c. NPS 14 to NPS 24, CWP Rating: 150 psig.
- d. Body Design: Clear or full waterway.
- e. Body Material: ASTM A 126, gray iron with bolted bonnet.
- f. Ends: Flanged.
- g. Trim: Bronze.
- h. Gasket: Asbestos free.
- i. Closure Control: Factory-installed, exterior lever and spring.

2.12 IRON, CENTER-GUIDED CHECK VALVES

A. Class 125, Iron, Compact-Wafer, Center-Guided Check Valves with Resilient Seat:

1. Description:

- a. Standard: MSS SP-125.
- b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
- c. NPS 14 to NPS 24, CWP Rating: 150 psig.
- d. Body Material: ASTM A 126, gray iron.
- e. Style: Compact wafer.
- f. Seat: EPDM.

B. Class 150, Iron, Compact-Wafer, Center-Guided Check Valves with Resilient Seat:

1. Description:

- a. Standard: MSS SP-125.
- b. NPS 2-1/2 to NPS 12, CWP Rating: 300 psig.
- c. NPS 14 to NPS 24, CWP Rating: 250 psig.
- d. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
- e. Style: Compact wafer.
- f. Seat: EPDM.

2.13 IRON, PLATE-TYPE CHECK VALVES

- A. Class 125, Iron, Single or dual Plate Check Valves with Resilient Seat:
 - 1. Description:
 - a. Standard: API 594.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 150 psig.
 - d. Body Design: Wafer, spring-loaded plate.
 - e. Body Material: ASTM A 126, gray iron.
 - f. Seat: EPDM.
- B. Class 150, Iron, single or Dual-Plate Check Valves with Resilient Seat:
 - 1. Description:
 - a. Standard: API 594.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 300 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 250 psig.
 - d. Body Design: Wafer, spring-loaded plates.
 - e. Body Material: ASTM A 395/A 395M or ASTM A 536, ductile iron.
 - f. Seat: EPDM.

GATE VALVES

- A. Class 150, RS, Bronze Gate Valves:
 - 1. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 300 psig.
 - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
 - d. Ends: Threaded.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron, bronze, or aluminum.
- B. Class 125, OS&Y, Iron Gate Valves:
 - 1. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 200 psig.
 - c. NPS 14 to NPS 24, CWP Rating: 150 psig.
 - d. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - e. Ends: Flanged.
 - f. Trim: Bronze.
 - g. Disc: Solid wedge.
 - h. Packing and Gasket: Asbestos free.
- C. Class 250, OS&Y, Iron Gate Valves:
 - 1. Description:
 - a. Standard: MSS SP-70, Type I.
 - b. NPS 2-1/2 to NPS 12, CWP Rating: 500 psig.

- c. NPS 14 to NPS 24, CWP Rating: 300 psig.
- d. Body Material: ASTM A 126, gray iron with bolted bonnet.
- e. Ends: Flanged.
- f. Trim: Bronze.
- g. Disc: Solid wedge.
- h. Packing and Gasket: Asbestos free.

2.14 CHAINWHEELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Babbitt Steam Specialty Co.
 - 2. Roto Hammer Industries.
 - 3. Trumbull Industries.
- B. Description: Valve actuation assembly with sprocket rim, chain guides, chain, and attachment brackets for mounting chainwheels directly to handwheels.
 - 1. Sprocket Rim with Chain Guides: Ductile or cast iron Aluminum, of type and size required for valve.
 - 2. Chain: Hot-dip-galvanized steel, of size required to fit sprocket rim.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.

- E. Install chainwheels on operators for valves NPS 6 and larger and more than 96 inches above floor. Extend chains to 60 inches above finished floor.
- F. Install valve tags. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for valve tags and schedules.
- G. Install check valves for proper direction of flow and as follows:
 - 1. Swing Check Valves: In horizontal position with hinge pin level.
 - 2. Center-Guided and Plate-Type Check Valves: In horizontal or vertical position, between flanges.
 - 3. Lift Check Valves: With stem upright and plumb.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
 - 1. Throttling Service except Steam: Globe valves.
- B. If valves with specified CWP ratings are unavailable, the same types of valves with higher CWP ratings may be substituted.
- C. Select valves with the following end connections:
 - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules.
 - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules.
 - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
 - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
 - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules.
 - 6. For Steel Piping, NPS 5 and Larger: Flanged ends.

3.5 HEATING-WATER VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller: Bronze, check, ball or globe valves, Class 150, bronze nonmetallic disc, with soldered or threaded ends.
- B. Pipe NPS 2-1/2 and Larger: check, globe valves, or gate Class 250 iron body with flanged ends.

END OF SECTION

SECTION 23 0529

HANGERS AND SUPPORTS FOR HVAC PIPING AND EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Metal pipe hangers and supports.
2. Trapeze pipe hangers.
3. Metal framing systems.
4. Thermal-hanger shield inserts.
5. Fastener systems.
6. Pipe stands.
7. Equipment supports.

- B. Related Sections:

1. Section 055000 "Metal Fabrications" for structural-steel shapes and plates for trapeze hangers for pipe and equipment supports.

1.3 DEFINITIONS

- A. MSS: Manufacturers Standardization Society of The Valve and Fittings Industry Inc.

1.4 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design trapeze pipe hangers and equipment supports, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Hangers and supports for HVAC piping and equipment shall withstand the effects of gravity loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 1. Design supports for multiple pipes, including pipe stands, capable of supporting combined weight of supported systems, system contents, and test water.
 2. Design equipment supports capable of supporting combined operating weight of supported equipment and connected systems and components.
 3. Design seismic-restraint hangers and supports for piping and equipment.

1.5 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

- B. Sustainable Design Submittals:
 - 1. Environmental Product Declaration: For each product.
 - 2. Health Product Declaration: For each product.
 - 3. Sourcing of Raw Materials: Corporate sustainability report for each manufacturer.
- C. Shop Drawings: Show fabrication and installation details and include calculations for the following; include Product Data for components:
 - 1. Trapeze pipe hangers.
 - 2. Metal framing systems.
 - 3. Pipe stands.
 - 4. Equipment supports.
- D. Delegated-Design Submittal: For trapeze hangers indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Detail fabrication and assembly of trapeze hangers.
 - 2. Design Calculations: Calculate requirements for designing trapeze hangers.

1.6 INFORMATIONAL SUBMITTALS

- A. Welding certificates.

1.7 QUALITY ASSURANCE

- A. Structural Steel Welding Qualifications: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- B. Pipe Welding Qualifications: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code.

PART 2 - PRODUCTS

2.1 METAL PIPE HANGERS AND SUPPORTS

- A. Carbon-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Galvanized Metallic Coatings: Pregalvanized or hot dipped.
 - 3. Nonmetallic Coatings: Plastic coating, jacket, or liner.
 - 4. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 5. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel.
- B. Stainless-Steel Pipe Hangers and Supports:
 - 1. Description: MSS SP-58, Types 1 through 58, factory-fabricated components.
 - 2. Padded Hangers: Hanger with fiberglass or other pipe insulation pad or cushion to support bearing surface of piping.
 - 3. Hanger Rods: Continuous-thread rod, nuts, and washer made of stainless steel.
- C. Copper Pipe Hangers:

1. Description: MSS SP-58, Types 1 through 58, copper-coated-steel, factory-fabricated components.
2. Hanger Rods: Continuous-thread rod, nuts, and washer made of copper-coated steel or stainless steel.

2.2 TRAPEZE PIPE HANGERS

- A. Description: MSS SP-69, Type 59, shop- or field-fabricated pipe-support assembly made from structural carbon-steel shapes with MSS SP-58 carbon-steel hanger rods, nuts, saddles, and U-bolts.

2.3 METAL FRAMING SYSTEMS

A. MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. B-line, an Eaton business.
 - b. Flex-Strut Inc.
 - c. Thomas & Betts Corporation; A Member of the ABB Group.
 - d. Unistrut; Part of Atkore International.
 - e. Wesanco, Inc.
2. Description: Shop- or field-fabricated pipe-support assembly for supporting multiple parallel pipes.
3. Standard: MFMA-4.
4. Channels: Continuous slotted steel channel with inturred lips.
5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel or stainless steel.
7. Metallic Coating: Electroplated zinc, Hot-dipped galvanized, Mill galvanized, In-line, hot galvanized, or Mechanically-deposited zinc.
8. Paint Coating: Epoxy or Alkyd.
9. Plastic Coating: PVC or Polyurethane.
10. Combination Coating: .

B. Non-MFMA Manufacturer Metal Framing Systems:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Anvil International.
 - b. ERICO International Corporation.
 - c. PHD Manufacturing, Inc.
2. Description: Shop- or field-fabricated pipe-support assembly made of steel channels, accessories, fittings, and other components for supporting multiple parallel pipes.
3. Standard: Comply with MFMA-4.

4. Channels: Continuous slotted steel channel with intumed lips.
5. Channel Nuts: Formed or stamped steel nuts or other devices designed to fit into channel slot and, when tightened, prevent slipping along channel.
6. Hanger Rods: Continuous-thread rod, nuts, and washer made of carbon steel or stainless steel.
7. Coating: Zinc, Paint or PVC.

2.4 THERMAL-HANGER SHIELD INSERTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Clement Support Services.
 2. ERICO International Corporation.
 3. National Pipe Hanger Corporation.
 4. Pipe Shields Inc.
 5. Piping Technology & Products, Inc.
 6. Rilco Manufacturing Co., Inc.
- B. Insulation-Insert Material for Hot and cold Piping: Water-repellent treated, ASTM C 533, Type I calcium silicate with 100-psig minimum compressive strength.
- C. For Trapeze or Clamped Systems: Insert and shield shall cover entire circumference of pipe.
- D. For Clevis or Band Hangers: Insert and shield shall cover lower 180 degrees of pipe.
- E. Insert Length: Extend 2 inches beyond sheet metal shield for piping operating below ambient air temperature.

2.5 FASTENER SYSTEMS

- A. Powder-Actuated Fasteners: Threaded-steel stud, for use in hardened portland cement concrete with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- B. Mechanical-Expansion Anchors: Insert-wedge-type, stainless- steel anchors, for use in hardened portland cement concrete; with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

2.6 PIPE STANDS

- A. General Requirements for Pipe Stands: Shop- or field-fabricated assemblies made of manufactured corrosion-resistant components to support roof-mounted piping.
- B. Compact Pipe Stand: One-piece plastic unit with integral-rod roller, pipe clamps, or V-shaped cradle to support pipe, for roof installation without membrane penetration.
- C. Low-Type, Single-Pipe Stand: One-piece stainless-steel base unit with plastic roller, for roof installation without membrane penetration.
- D. High-Type, Single-Pipe Stand:
1. Description: Assembly of base, vertical and horizontal members, and pipe support, for roof installation without membrane penetration.

2. Base: Stainless steel.
3. Vertical Members: Two or more cadmium-plated-steel or stainless-steel, continuous-thread rods.
4. Horizontal Member: Cadmium-plated-steel or stainless-steel rod with plastic or stainless-steel, roller-type pipe support.

E. High-Type, Multiple-Pipe Stand:

1. Description: Assembly of bases, vertical and horizontal members, and pipe supports, for roof installation without membrane penetration.
2. Bases: One or more; plastic.
3. Vertical Members: Two or more protective-coated-steel channels.
4. Horizontal Member: Protective-coated-steel channel.
5. Pipe Supports: Galvanized-steel, clevis-type pipe hangers.

F. Curb-Mounted-Type Pipe Stands: Shop- or field-fabricated pipe supports made from structural-steel shapes, continuous-thread rods, and rollers, for mounting on permanent stationary roof curb.

2.7 EQUIPMENT SUPPORTS

- A. Description: Welded, shop- or field-fabricated equipment support made from structural carbon-steel shapes.

2.8 MISCELLANEOUS MATERIALS

- A. Structural Steel: ASTM A 36/A 36M, carbon-steel plates, shapes, and bars; black and galvanized.

- B. Grout: ASTM C 1107, factory-mixed and -packaged, dry, hydraulic-cement, nonshrink and nonmetallic grout; suitable for interior and exterior applications.

1. Properties: Nonstaining, noncorrosive, and nongaseous.
2. Design Mix: 5000-psi, 28-day compressive strength.

- C. Flashing;
Metal Flashing: 26gage galvanized steel.

1. Metal Counter-flashing: 22 gage thick galvanized steel.
2. Flexible Flashing: 47 mil thick sheet butyl or other material compatible with roofing. Verify with roofing manufacturer.
3. Caps: Steel, 22-gage minimum; 16 gage at fire resistant elements.

D. Sleeves:

1. Ductwork Sleeve 18 gauge Installation and Closure for Fire Rated Walls and Floors: Fire damper assembly with continuous angles on all sides as per NFPA-90A requirements.
2. Provide and install sleeves for all penetrations in accordance with Division 1.

E. Escutcheons;

1. Chrome plated cast brass escutcheons with set screws on all exposed piping at wall penetrations in finished spaces.

F. Hanger Rods:

1. Hanger Rods: Hot rolled steel threaded both ends, threaded one end, or continuous threaded. In accordance with the following schedule.

HANGER ROD SIZE SCHEDULE	
Pipe Size (in)	Min Rod Dia (in)
3/4" to 2"	3/8"
1/2" to 3-1/2"	1/2"
4" to 5"	5/8"
6"	3/4"
8" to 12"	7/8"
14"	1"
16" to 18"	1-1/8"
20"	1-1/4"
24"	1-1/2"
30"	1-7/8"

2. Hanger spacing shall be in accordance with the following schedule for maximum allowable distance. Provide hanger all changes in direction.

PIPE SUPPORT SPACING SCHEDULE		
Pipe Material/ Size (in)	Maximum Horizontal Spacing (ft)	Maximum Vertical Spacing (ft)
Steel		
Up to 1 1/4"	8	15
1 1/2" to 2 1/2"	10	15
3" and over	12	15
Copper Pipe	8	10
Copper Tubing		
Up to 1 1/4"	6	10
1 1/2" and over	8	10
PVC / HDPE		
Up to 1"	3	10
1 1/4" and over	4	10

3. Fiberglass piping supports spacing shall be in accordance with the manufacture's guidelines.

2.9 VIBRATION ISOLATION HANGERS

- A. Vibration isolation pipe hangers; pre-compressed and locked at the rated deflection by means of a resilient up-stop to keep the piping or equipment at a fixed elevation during installation. The hangers shall be designed with a release mechanism to free the spring after the installation is complete and the hanger is subjected to its full load. Deflection shall be clearly indicated by means of a scale. Submittals shall include a drawing of the hanger showing the 30° capability. Hangers shall be type PC30N as manufactured by Mason Industries, Inc

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Metal Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Install hangers, supports, clamps, and attachments as required to properly support piping from the building structure.
- B. Metal Trapeze Pipe-Hanger Installation: Comply with MSS SP-69 and MSS SP-89. Arrange for grouping of parallel runs of horizontal piping, and support together on field-fabricated trapeze pipe hangers.
 - 1. Pipes of Various Sizes: Support together and space trapezes for smallest pipe size or install intermediate supports for smaller diameter pipes as specified for individual pipe hangers.
 - 2. Field fabricate from ASTM A 36/A 36M, carbon-steel shapes selected for loads being supported. Weld steel according to AWS D1.1/D1.1M.
- C. Metal Framing System Installation: Arrange for grouping of parallel runs of piping, and support together on field-assembled metal framing systems.
- D. Thermal-Hanger Shield Installation: Install in pipe hanger or shield for insulated piping.
- E. Fastener System Installation:
 - 1. Install powder-actuated fasteners for use in lightweight concrete or concrete slabs less than 4 inches thick in concrete after concrete is placed and completely cured. Use operators that are licensed by powder-actuated tool manufacturer. Install fasteners according to powder-actuated tool manufacturer's operating manual.
 - 2. Install mechanical-expansion anchors in concrete after concrete is placed and completely cured. Install fasteners according to manufacturer's written instructions.
- F. Pipe Stand Installation:
 - 1. Pipe Stand Types except Curb-Mounted Type: Assemble components and mount on smooth roof surface. Do not penetrate roof membrane.
 - 2. Curb-Mounted-Type Pipe Stands: Assemble components or fabricate pipe stand and mount on permanent, stationary roof curb. See Section 077200 "Roof Accessories" for curbs.
- G. Install hangers and supports complete with necessary attachments, inserts, bolts, rods, nuts, washers, and other accessories.
- H. Equipment Support Installation: Fabricate from welded-structural-steel shapes.
- I. Install hangers and supports to allow controlled thermal and seismic movement of piping systems, to permit freedom of movement between pipe anchors, and to facilitate action of expansion joints, expansion loops, expansion bends, and similar units.
- J. Install lateral bracing with pipe hangers and supports to prevent swaying.
- K. Install building attachments within concrete slabs or attach to structural steel. Install additional attachments at concentrated loads, including valves, flanges, and strainers, NPS 2-1/2 and

larger and at changes in direction of piping. Install concrete inserts before concrete is placed; fasten inserts to forms and install reinforcing bars through openings at top of inserts.

- L. Load Distribution: Install hangers and supports so that piping live and dead loads and stresses from movement will not be transmitted to connected equipment.
- M. Pipe Slopes: Install hangers and supports to provide indicated pipe slopes and to not exceed maximum pipe deflections allowed by ASME B31.9 for building services piping.
- N. Insulated Piping:
 - 1. Attach clamps and spacers to piping.
 - a. Piping Operating above Ambient Air Temperature: Clamp may project through insulation.
 - b. Piping Operating below Ambient Air Temperature: Use thermal-hanger shield insert with clamp sized to match OD of insert.
 - c. Do not exceed pipe stress limits allowed by ASME B31.9 for building services piping.
 - 2. Install MSS SP-58, Type 39, protection saddles on all piping with roller hangers installed outside of insulation. Fill interior voids with insulation that matches adjoining insulation.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 3. Install MSS SP-58, Type 40, protective shields on cold piping with vapor barrier not on roller hangers. Shields shall span an arc of 180 degrees.
 - a. Option: Thermal-hanger shield inserts may be used. Include steel weight-distribution plate for pipe NPS 4 and larger if pipe is installed on rollers.
 - 4. Shield Dimensions for Pipe: Not less than the following:
 - a. NPS 1/4 to NPS 3-1/2: 12 inches long and 0.048 inch thick.
 - b. NPS 4: 12 inches long and 0.06 inch thick.
 - c. NPS 5 and NPS 6: 18 inches long and 0.06 inch thick.
 - d. NPS 8 to NPS 14: 24 inches long and 0.075 inch thick.
 - e. NPS 16 to NPS 24: 24 inches long and 0.105 inch thick.
 - 5. Pipes NPS 8 and Larger: Include wood or reinforced calcium-silicate-insulation inserts of length at least as long as protective shield.
 - 6. Thermal-Hanger Shields: Install with insulation same thickness as piping insulation.

3.2 EQUIPMENT SUPPORTS

- A. Fabricate structural-steel stands to suspend equipment from structure overhead or to support equipment above floor.
- B. Grouting: Place grout under supports for equipment and make bearing surface smooth.
- C. Provide lateral bracing, to prevent swaying, for equipment supports.

3.3 METAL FABRICATIONS

- A. Cut, drill, and fit miscellaneous metal fabrications for trapeze pipe hangers and equipment supports.
- B. Fit exposed connections together to form hairline joints. Field weld connections that cannot be shop welded because of shipping size limitations.
- C. Field Welding: Comply with AWS D1.1/D1.1M procedures for shielded, metal arc welding; appearance and quality of welds; and methods used in correcting welding work; and with the following:
 - 1. Use materials and methods that minimize distortion and develop strength and corrosion resistance of base metals.
 - 2. Obtain fusion without undercut or overlap.
 - 3. Remove welding flux immediately.
 - 4. Finish welds at exposed connections so no roughness shows after finishing and so contours of welded surfaces match adjacent contours.

3.4 ADJUSTING

- A. Hanger Adjustments: Adjust hangers to distribute loads equally on attachments and to achieve indicated slope of pipe.
- B. Trim excess length of continuous-thread hanger and support rods to 1-1/2 inches.

3.5 PAINTING

- A. Touchup: Clean field welds and abraded areas of shop paint. Paint exposed areas immediately after erecting hangers and supports. Use same materials as used for shop painting. Comply with SSPC-PA 1 requirements for touching up field-painted surfaces.
 - 1. Apply paint by brush or spray to provide a minimum dry film thickness of 2.0 mils.
- B. Galvanized Surfaces: Clean welds, bolted connections, and abraded areas and apply cold galvanizing-repair paint to comply with ASTM A 780. ZRC cold galvanizing compound

3.6 HANGER AND SUPPORT SCHEDULE

- A. Specific hanger and support requirements are in Sections specifying piping systems and equipment.
- B. Comply with MSS SP-69 for pipe-hanger selections and applications that are not specified in piping system Sections.
- C. Use hangers and supports with galvanized metallic coatings for piping and equipment that will not have field-applied finish.
- D. Use nonmetallic coatings on attachments for electrolytic protection where attachments are in direct contact with copper tubing.
- E. Use carbon-steel pipe hangers and supports or metal trapeze pipe hangers and metal framing systems and attachments for general service applications.

- F. Use stainless-steel pipe hangers and stainless-steel attachments for hostile environment applications.
- G. Use copper-plated pipe hangers and copper or stainless-steel attachments for copper piping and tubing.
- H. Use padded hangers for piping that is subject to scratching.
- I. Use thermal-hanger shield inserts for insulated piping and tubing.
- J. Horizontal-Piping Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Adjustable, Steel Clevis Hangers (MSS Type 1): For suspension of noninsulated or insulated, stationary pipes NPS 1/2 to NPS 30.
 - 2. Yoke-Type Pipe Clamps (MSS Type 2): For suspension of up to 1050 deg F, pipes NPS 4 to NPS 24, requiring up to 4 inches of insulation.
 - 3. Carbon- or Alloy-Steel, Double-Bolt Pipe Clamps (MSS Type 3): For suspension of pipes NPS 3/4 to NPS 36, requiring clamp flexibility and up to 4 inches of insulation.
 - 4. Pipe Hangers (MSS Type 5): For suspension of pipes NPS 1/2 to NPS 4, to allow off-center closure for hanger installation before pipe erection.
 - 5. Adjustable, Steel Band Hangers (MSS Type 7): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 6. Adjustable, Swivel-Ring Band Hangers (MSS Type 10): For suspension of noninsulated, stationary pipes NPS 1/2 to NPS 8.
 - 7. Extension Hinged or Two-Bolt Split Pipe Clamps (MSS Type 12): For suspension of noninsulated, stationary pipes NPS 3/8 to NPS 3.
 - 8. Pipe Saddle Supports (MSS Type 36): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate.
 - 9. Pipe Stanchion Saddles (MSS Type 37): For support of pipes NPS 4 to NPS 36, with steel-pipe base stanchion support and cast-iron floor flange or carbon-steel plate, and with U-bolt to retain pipe.
 - 10. Adjustable Pipe Saddle Supports (MSS Type 38): For stanchion-type support for pipes NPS 2-1/2 to NPS 36 if vertical adjustment is required, with steel-pipe base stanchion support and cast-iron floor flange.
 - 11. Single-Pipe Rolls (MSS Type 41): For suspension of pipes NPS 1 to NPS 30, from two rods if longitudinal movement caused by expansion and contraction might occur.
 - 12. Adjustable Roller Hangers (MSS Type 43): For suspension of pipes NPS 2-1/2 to NPS 24, from single rod if horizontal movement caused by expansion and contraction might occur.
 - 13. Complete Pipe Rolls (MSS Type 44): For support of pipes NPS 2 to NPS 42 if longitudinal movement caused by expansion and contraction might occur but vertical adjustment is not necessary.
 - 14. Pipe Roll and Plate Units (MSS Type 45): For support of pipes NPS 2 to NPS 24 if small horizontal movement caused by expansion and contraction might occur and vertical adjustment is not necessary.
 - 15. Adjustable Pipe Roll and Base Units (MSS Type 46): For support of pipes NPS 2 to NPS 30 if vertical and lateral adjustment during installation might be required in addition to expansion and contraction.
- K. Vertical-Piping Clamps: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
 - 1. Extension Pipe or Riser Clamps (MSS Type 8): For support of pipe risers NPS 3/4 to NPS 24.

2. Carbon- or Alloy-Steel Riser Clamps (MSS Type 42): For support of pipe risers NPS 3/4 to NPS 24 if longer ends are required for riser clamps.
- L. Hanger-Rod Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel Turnbuckles (MSS Type 13): For adjustment up to 6 inches for heavy loads.
 2. Steel Clevises (MSS Type 14): For 120 to 450 deg F piping installations.
 3. Swivel Turnbuckles (MSS Type 15): For use with MSS Type 11, split pipe rings.
 4. Malleable-Iron Sockets (MSS Type 16): For attaching hanger rods to various types of building attachments.
 5. Steel Weldless Eye Nuts (MSS Type 17): For 120 to 450 deg F piping installations.
- M. Building Attachments: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel or Malleable Concrete Inserts (MSS Type 18): For upper attachment to suspend pipe hangers from concrete ceiling.
 2. Top-Beam C-Clamps (MSS Type 19): For use under roof installations with bar-joist construction, to attach to top flange of structural shape.
 3. Side-Beam or Channel Clamps (MSS Type 20): For attaching to bottom flange of beams, channels, or angles.
 4. Center-Beam Clamps (MSS Type 21): For attaching to center of bottom flange of beams.
 5. Welded Beam Attachments (MSS Type 22): For attaching to bottom of beams if loads are considerable and rod sizes are large.
 6. C-Clamps (MSS Type 23): For structural shapes.
 7. Top-Beam Clamps (MSS Type 25): For top of beams if hanger rod is required tangent to flange edge.
 8. Steel-Beam Clamps with Eye Nuts (MSS Type 28): For attaching to bottom of steel I-beams for heavy loads.
 9. Linked-Steel Clamps with Eye Nuts (MSS Type 29): For attaching to bottom of steel I-beams for heavy loads, with link extensions.
 10. Malleable-Beam Clamps with Extension Pieces (MSS Type 30): For attaching to structural steel.
 11. Welded-Steel Brackets: For support of pipes from below or for suspending from above by using clip and rod. Use one of the following for indicated loads:
 - a. Light (MSS Type 31): 750 lb.
 - b. Medium (MSS Type 32): 1500 lb.
 - c. Heavy (MSS Type 33): 3000 lb.
 12. Side-Beam Brackets (MSS Type 34): For sides of steel or wooden beams.
 13. Plate Lugs (MSS Type 57): For attaching to steel beams if flexibility at beam is required.
- N. Saddles and Shields: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Steel-Pipe-Covering Protection Saddles (MSS Type 39): To fill interior voids with insulation that matches adjoining insulation.
 2. Protection Shields (MSS Type 40): Of length recommended in writing by manufacturer to prevent crushing insulation.
 3. Thermal-Hanger Shield Inserts: For supporting insulated pipe.

- O. Spring Hangers and Supports: Unless otherwise indicated and except as specified in piping system Sections, install the following types:
1. Restraint-Control Devices (MSS Type 47): Where indicated to control piping movement.
 2. Spring Cushions (MSS Type 48): For light loads if vertical movement does not exceed 1-1/4 inches.
 3. Spring-Cushion Roll Hangers (MSS Type 49): For equipping Type 41, roll hanger with springs.
 4. Spring Sway Braces (MSS Type 50): To retard sway, shock, vibration, or thermal expansion in piping systems.
 5. Variable-Spring Hangers (MSS Type 51): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from hanger.
 6. Variable-Spring Base Supports (MSS Type 52): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from base support.
 7. Variable-Spring Trapeze Hangers (MSS Type 53): Preset to indicated load and limit variability factor to 25 percent to allow expansion and contraction of piping system from trapeze support.
 8. Constant Supports: For critical piping stress and if necessary to avoid transfer of stress from one support to another support, critical terminal, or connected equipment. Include auxiliary stops for erection, hydrostatic test, and load-adjustment capability. These supports include the following types:
 - a. Horizontal (MSS Type 54): Mounted horizontally.
 - b. Vertical (MSS Type 55): Mounted vertically.
 - c. Trapeze (MSS Type 56): Two vertical-type supports and one trapeze member.
 9. Install vibration isolation hangers or supports on all piping connected to motor driven equipment for a distance of 20' or the first two hangers.
- P. Comply with MSS SP-69 for trapeze pipe-hanger selections and applications that are not specified in piping system Sections.
- Q. Comply with MFMA-103 for metal framing system selections and applications that are not specified in piping system Sections.
- R. Use powder-actuated fasteners or mechanical-expansion anchors instead of building attachments where required in concrete construction.

3.7 MISCELLANEOUS:

- A. Equipment bases and supports.
1. Provide housekeeping pads of concrete, minimum 4 inches thick and extending 6 inches beyond supported equipment. Chamfers edges all four side. Provide dowels into concrete floor for equipment that is seismically braced.
 2. Provide templates, anchor bolts, and accessories for mounting and anchoring equipment. Provide for all equipment, pumps, air handling units, etc.
 3. Construct supports of steel members. Brace and fasten with flanges bolted to structure. Provide rigid anchors for pipes after vibration isolation components are installed.
- B. Flashing;
1. Provide flexible flashing and metal counter-flashing where piping and ductwork penetrate weather or waterproofed walls, floors, and roofs.
 2. Flash piping projecting above finished roof surface with prefabricated steel reinforced boot and counter flashing sleeve.

- C. Sleeves;
 - 1. Sleeves are required for all piping passing through walls and/or slabs. Sleeve diameter to be large enough to accommodate insulated piping.
 - 2. Sleeves through interior non-fire rated walls are to have annular space between pipe and sleeve filled with materials specified in Division 1.
 - 3. Sleeves thru fire rated walls to have annular space filled with fire stopping wrapping strips and expanding caulking applied with a caulking gun for a minimum depth of 3" or in another manner suitable for the application as recommended by the manufacturer. See Division 1.
- D. Escutcheons:
 - 1. Provide escutcheons on all wall pipe penetrations that are visible outside MER spaces. All escutcheons shall be chrome plated.

END OF SECTION

SECTION 23 0553
IDENTIFICATION FOR HVAC PIPING EQUIPMENT

PART 1 GENERAL

1.1 WORK INCLUDED

- A. Identification of mechanical products installed under Division 23.

1.2 REFERENCES

- A. ASME A13.1 – Scheme for the Identification of Piping Systems

1.3 SUBMITTALS

- A. Submittals as per contract requirements.
- B. See Division 1 list of wording, symbols, letter size, and color coding for mechanical identification.
- C. Submit valve chart and schedule, including valve tag number, location, function, and valve manufacturer's name and model number.
- D. Manufacturer's Instructions: Indicate installation instructions, special procedures, and installation.
- E. Project Record Documents: Record actual locations of tagged valves; include valve tag numbers.
- F. Valve Tag chart.

PART 2 PRODUCTS

2.1 NAMEPLATES, TAGS, MARKERS, ETC

- A. Manufacturer: W.H. Brady Co., Signmark Div
- B. Acceptable manufacturers offering equivalent products
 - 1. Atlantic Engraving Company.
 - 2. Seton Name Plate Co.
 - 3. MSI Services
 - 4. Substitutions as per Contract Requirements.
- C. Description: Nameplates should be as specified in Division 1.

PART 3 EXECUTION

3.1 PREPARATION

- A. Degrease and clean surfaces to receive adhesive for identification materials
- B. Prepare surfaces in accordance with contract requirements.

3.2 INSTALLATION

- A. Install tags, markers, etc. in conformance with Division 1.
- B. Unless otherwise specified, color shall conform with ANSI/ASME A13.1
- C. Install identifying devices after completion of coverings and painting.
- D. Install plastic nameplates with corrosive-resistant mechanical fasteners, or adhesive.
- E. Install labels with sufficient adhesive to ensure permanent adhesion and seal with clear lacquer. For unfinished cloth covering, apply paint primer before applying labels.
- F. Install tags using corrosion resistant chain. Number tags consecutively by location.
- G. Apply stencil painting in accordance with contract requirements.
- H. Identify all equipment, including pumps, air handlers, air cooled condensers, boilers, chillers, pumps, packaged AC units, and hot water heater with nameplates. Small devices, such as in-line pumps, may be identified with metal tags. Identify service of all air handling units, packaged roof top units, ac units, and split systems. I.E. Ground floor offices. **A plastic lamacoid placard shall be fastened to each unit with a full list of all of the rooms served by that unit.**
- I. Identify control panels and major control components outside panels with nameplates.
- J. Identify valves in main and branch piping with brass tags. Main shutoff valves for boiler shall be furnished with special wording as required by ASME IV HG 710.5 "Supply or Return Valve No. X - Do Not Close Without Also Closing Supply or Return Valve No. Y". Tags shall be provided for all new HVAC and related systems valves. Including; heating water, CW make-up. This shall apply to new valves and on re-piped existing equipment such as the fuel oil system.
- K. Tag automatic controls, instruments, and relays. Key to control schematic.
- L. Identify piping, concealed or exposed, with markers. Use tags on piping 3/4 inch diameter and smaller. Identify service, flow direction, and pressure. Install in clear view and align with axis of piping. Locate identification not to exceed 20 feet on straight runs including risers and drops, adjacent to each valve and tee, at each side of penetration of structure or enclosure, and at each obstruction. Labeling shall be in conformance with OSHA and ANSI A13.1.
- M. Identify all ductwork every 20' with flow arrows and unit or air handler served as well as service, such as SUPPLY AIR, RETURN AIR, EXHAUST AIR. Etc
- N. All smoke purge system components (including supply and exhaust ductwork) shall be clearly identified as such by stenciling the function and zone on the components, e.g.

Smoke Purge Supply - Zone 2; Smoke Purge Exhaust - Zone 3; Smoke Damper No. 5; etc. Stenciling shall be 6" high red letters located (every 10 feet along duct).

- O. Identify all Smoke Dampers and Fire Dampers. All dampers shall be sequentially numbered by floor. For example fire damper - FD-1-1 (Fire damper #1, floor 1) Tag shall be 1" high red letters located on damper. Provide red dot stencil on ceiling below damper.
- P. Provide permanent labels for all controls and limits which state function of each control and control set-points.

3.3 SCHEDULE

- A. Provide valve chart and schedule minimum of 8.5" x 11" in aluminum frame with clear laminate face. Install in the boiler room or at location as directed by the facilities. Indicate Valve #, size, Service and N.O. or N.C.

VALVE TAG SCHEDULE			
No.	size	Service	N.O./N.C.

The chart shall contain all new HVAC and related systems valves, new. Including: heating water, chilled water, and CW make up, and drain.

END OF SECTION

SECTION 23 0593

TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume air systems.
 - b. Variable-air-volume systems.
 - 2. Balancing Hydronic Piping Systems:
 - a. Variable-flow hydronic systems.
 - b. Primary-secondary hydronic systems.
 - 3. Testing, Adjusting, and Balancing Equipment:
 - a. Motors.
 - b. Condensing units.
 - c. Boilers.
 - d. Air handling units
 - e. Packaged roof top units
 - 4. Testing, adjusting, and balancing existing systems and equipment.
 - 5. Duct leakage tests.
 - 6. Control system verification.

1.3 DEFINITIONS

- A. AABC: Associated Air Balance Council.
- B. BAS: Building automation systems.
- C. NEBB: National Environmental Balancing Bureau.
- D. TAB: Testing, adjusting, and balancing.
- E. TABB: Testing, Adjusting, and Balancing Bureau.
- F. TAB Specialist: An independent entity meeting qualifications to perform TAB work.
- G. TDH: Total dynamic head.

1.4 PREINSTALLATION MEETINGS

- A. TAB Conference: If requested by the engineer, conduct a TAB conference at Project site after approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Provide a minimum of 14 days' advance notice of scheduled meeting time and location.
 - 1. Minimum Agenda Items:
 - a. The Contract Documents examination report.
 - b. The TAB plan.
 - c. Needs for coordination and cooperation of trades and subcontractors.
 - d. Proposed procedures for documentation and communication flow.

1.5 ACTION SUBMITTALS

- A. Sustainable Design Submittals:
 - 1. Air-Balance Report: Documentation indicating that Work complies with ASHRAE 62.1, Section 7.2.2 - "Air Balancing."
 - 2. TAB Report: Documentation indicating that Work complies with ASHRAE/IES 90.1, Section 6.7.2.3 - "System Balancing."

1.6 INFORMATIONAL SUBMITTALS

- A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB specialist and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.
- C. Certified TAB reports.
- D. Sample report forms.
- E. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.7 QUALITY ASSURANCE

- A. TAB Specialists Qualifications: Certified by AABC NEBB or TABB.
 - 1. TAB Field Supervisor: Employee of the TAB specialist and certified by AABC or NEBB or TABB.
 - 2. TAB Technician: Employee of the TAB specialist and certified by AABC or NEBB as a TAB technician.
- B. Instrumentation Type, Quantity, Accuracy, and Calibration: Comply with requirements in ASHRAE 111, Section 4, "Instrumentation."

1.8 FIELD CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems designs that may preclude proper TAB of systems and equipment.
- B. Examine installed systems for balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are applicable for intended purpose and are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems - Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and verify that bearings are greased, belts are aligned and tight, filters are clean, and equipment with functioning controls is ready for operation.

- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine strainers. Verify that startup screens have been replaced by permanent screens with indicated perforations.
- L. Examine control valves for proper installation for their intended function of throttling, diverting, or mixing fluid flows.
- M. Examine heat-transfer coils for correct piping connections and for clean and straight fins.
- N. Examine system pumps to ensure absence of entrained air in the suction piping.
- O. Examine operating safety interlocks and controls on HVAC equipment.
- P. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes the following:
 - 1. Equipment and systems to be tested.
 - 2. Strategies and step-by-step procedures for balancing the systems.
 - 3. Instrumentation to be used.
 - 4. Sample forms with specific identification for all equipment.
- B. Perform system-readiness checks of HVAC systems and equipment to verify system readiness for TAB work. Include, at a minimum, the following:
 - 1. Airside:
 - a. Verify that leakage and pressure tests on air distribution systems have been satisfactorily completed.
 - b. Duct systems are complete with terminals installed.
 - c. Volume, smoke, and fire dampers are open and functional.
 - d. Clean filters are installed.
 - e. Fans are operating, free of vibration, and rotating in correct direction.
 - f. Variable-frequency controllers' startup is complete and safeties are verified.
 - g. Automatic temperature-control systems are operational.
 - h. Ceilings are installed.
 - i. Windows and doors are installed.
 - j. Suitable access to balancing devices and equipment is provided.
 - 2. Hydronics:
 - a. Verify leakage and pressure tests on water distribution systems have been satisfactorily completed.
 - b. Piping is complete with terminals installed.
 - c. Water treatment is complete.
 - d. Systems are flushed, filled, and air purged.
 - e. Strainers are pulled and cleaned.
 - f. Control valves are functioning per the sequence of operation.

- g. Shutoff and balance valves have been verified to be 100 percent open.
- h. Pumps are started and proper rotation is verified.
- i. Pump gage connections are installed directly at pump inlet and outlet flanges or in discharge and suction pipe prior to valves or strainers.
- j. Variable-frequency controllers' startup is complete and safeties are verified.
- k. Suitable access to balancing devices and equipment is provided.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance" ASHRAE 111 NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems" SMACNA's "HVAC Systems - Testing, Adjusting, and Balancing" and in this Section.
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, install test ports and duct access doors that comply with requirements in Section 233300 "Air Duct Accessories."
 - 2. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Section 230713 "Duct Insulation," Section 230716 "HVAC Equipment Insulation," and Section 230719 "HVAC Piping Insulation."
- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.

3.4 GENERAL PROCEDURES FOR BALANCING AIR ALL SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Cross-check the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.

- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Section 233113 "Metal Ducts."
- M. Code requirements;

Each supply air outlet and zone terminal device shall be equipped with means for air balancing in accordance with the requirements of Chapter 6 of the International Mechanical Code. Discharge dampers used for air-system balancing are prohibited on constant-volume fans and variable volume fans with motors 10 hp and larger. Air systems shall be balanced in a manner to first minimize throttling losses then, for fans with system power greater than 1 hp, fan speed shall be adjusted to meet design flow conditions.

Therefore, all fans greater than 10 hp shall be provided with variable frequency drives for speed control.

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
 - c. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - d. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.
 - 2. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report artificial loading of filters at the time static pressures are measured.
 - 3. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 4. Obtain approval from engineer for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in HVAC Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 5. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload occurs. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows.

1. Measure airflow of submain and branch ducts.
2. Adjust submain and branch duct volume dampers for specified airflow.
3. Re-measure each submain and branch duct after all have been adjusted.

C. Adjust air inlets and outlets for each space to indicated airflows.

1. Set airflow patterns of adjustable outlets for proper distribution without drafts.
2. Measure inlets and outlets airflow.
3. Adjust each inlet and outlet for specified airflow.
4. Re-measure each inlet and outlet after they have been adjusted.

D. Verify final system conditions.

1. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to design if necessary.
2. Re-measure and confirm that total airflow is within design.
3. Re-measure all final fan operating data, rpms, volts, amps, and static profile.
4. Mark all final settings.
5. Test system in economizer mode. Verify proper operation and adjust if necessary.
6. Measure and record all operating data.
7. Record final fan-performance data.

3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

A. Adjust the variable-air-volume systems as follows:

1. Verify that the system static pressure sensor is located two-thirds of the distance down the duct from the fan discharge.
2. Verify that the system is under static pressure control.
3. Select the terminal unit that is most critical to the supply-fan airflow. Measure inlet static pressure, and adjust system static pressure control set point so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
4. Calibrate and balance each terminal unit for maximum and minimum design airflow as follows:
 - a. Adjust controls so that terminal is calling for maximum airflow. Some controllers require starting with minimum airflow. Verify calibration procedure for specific project.
 - b. Measure airflow and adjust calibration factor as required for design maximum airflow. Record calibration factor.
 - c. When maximum airflow is correct, balance the air outlets downstream from terminal units.
 - d. Adjust controls so that terminal is calling for minimum airflow.
 - e. Measure airflow and adjust calibration factor as required for design minimum airflow. Record calibration factor. If no minimum calibration is available, note any deviation from design airflow.
 - f. When in full cooling or full heating, ensure that there is no mixing of hot-deck and cold-deck airstreams unless so designed.
 - g. On constant volume terminals, in critical areas where room pressure is to be maintained, verify that the airflow remains constant over the full range of full cooling to full heating. Note any deviation from design airflow or room pressure.

5. After terminals have been calibrated and balanced, test and adjust system for total airflow. Adjust fans to deliver total design airflows within the maximum allowable fan speed listed by fan manufacturer.
 - a. Set outside-air, return-air, and relief-air dampers for proper position that simulates minimum outdoor-air conditions.
 - b. Set terminals for maximum airflow. If system design includes diversity, adjust terminals for maximum and minimum airflow so that connected total matches fan selection and simulates actual load in the building.
 - c. Where duct conditions allow, measure airflow by Pitot-tube traverse. If necessary, perform multiple Pitot-tube traverses to obtain total airflow.
 - d. Where duct conditions are not suitable for Pitot-tube traverse measurements, a coil traverse may be acceptable.
 - e. If a reliable Pitot-tube traverse or coil traverse is not possible, measure airflow at terminals and calculate the total airflow.
6. Measure fan static pressures as follows:
 - a. Measure static pressure directly at the fan outlet or through the flexible connection.
 - b. Measure static pressure directly at the fan inlet or through the flexible connection.
 - c. Measure static pressure across each component that makes up the air-handling system.
 - d. Report any artificial loading of filters at the time static pressures are measured.
7. Set final return and outside airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Balance the return-air ducts and inlets the same as described for constant-volume air systems.
 - b. Verify that terminal units are meeting design airflow under system maximum flow.
8. Re-measure the inlet static pressure at the most critical terminal unit and adjust the system static pressure set point to the most energy-efficient set point to maintain the optimum system static pressure. Record set point and give to controls contractor.
9. Verify final system conditions as follows:
 - a. Re-measure and confirm that minimum outdoor, return, and relief airflows are within design. Readjust to match design if necessary.
 - b. Re-measure and confirm that total airflow is within design.
 - c. Re-measure final fan operating data, rpms, volts, amps, and static profile.
 - d. Mark final settings.
 - e. Test system in economizer mode. Verify proper operation and adjust if necessary. Measure and record all operating data.
 - f. Verify tracking between supply and return fans.

3.7 GENERAL PROCEDURES FOR ALL HYDRONIC SYSTEMS

- A. Prepare test reports for pumps, coils, and heat exchangers. Obtain approved submittals and manufacturer-recommended testing procedures. Crosscheck the summation of required coil and heat exchanger flow rates with pump design flow rate.
- B. Prepare schematic diagrams of systems' "as-built" piping layouts.

- C. In addition to requirements in "Preparation" Article, prepare hydronic systems for testing and balancing as follows:
 - 1. Check liquid level in expansion tank.
 - 2. Check highest vent for adequate pressure.
 - 3. Check flow-control valves for proper position.
 - 4. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
 - 5. Verify that motor starters are equipped with properly sized thermal protection.
 - 6. Check that air has been purged from the system.
- D. Code requirements;
 - 1. Individual hydronic heating and cooling coils shall be equipped with means for balancing and measuring flow. Hydronic systems shall be proportionately balanced in a manner to first minimize throttling losses, then the pump impeller shall be trimmed or pump speed shall be adjusted to meet design flow conditions. Each hydronic system shall have either the capability to measure pressure across the pump, or test ports at each side of each pump.

3.8 PROCEDURES FOR CONSTANT-FLOW HYDRONIC SYSTEMS

- A. Adjust pumps to deliver total design gpm.
 - 1. Measure total water flow.
 - a. Position valves for full flow through coils.
 - b. Measure flow by main flow meter, if installed.
 - c. If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 - 2. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gage heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow, and verify that the pump has the intended impeller size.
 - e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
 - 3. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
- B. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - 1. Measure flow in main and branch pipes.
 - 2. Adjust main and branch balance valves for design flow.
 - 3. Re-measure each main and branch after all have been adjusted.
- C. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - 1. Measure flow at terminals.

2. Adjust each terminal to design flow.
 3. Re-measure each terminal after it is adjusted.
 4. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 5. Perform temperature tests after flows have been balanced.
- D. For systems with pressure-independent valves at terminals:
1. Measure differential pressure and verify that it is within manufacturer's specified range.
 2. Perform temperature tests after flows have been verified.
- E. For systems without pressure-independent valves or flow-measuring devices at terminals:
1. Measure and balance coils by either coil pressure drop or temperature method.
 2. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- F. Verify final system conditions as follows:
1. Re-measure and confirm that total water flow is within design.
 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 3. Mark final settings.
- G. Verify that memory stops have been set.

3.9 PROCEDURES FOR VARIABLE-FLOW HYDRONIC SYSTEMS

- A. Balance systems with automatic two- and three-way control valves by setting systems at maximum flow through heat-exchange terminals, and proceed as specified above for hydronic systems.
- B. Adjust the variable-flow hydronic system as follows:
1. Verify that the differential-pressure sensor is located as indicated.
 2. Determine whether there is diversity in the system.
- C. For systems with no diversity:
1. Adjust pumps to deliver total design gpm.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 - b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gage heights.

- 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
 - c. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
 2. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.
 3. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
 4. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
 5. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.
 - b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
 6. Prior to verifying final system conditions, determine the system differential-pressure set point.
 7. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion open discharge valve 100 percent and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
 8. Mark final settings and verify that all memory stops have been set.
 9. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - c. Mark final settings.
 10. Verify that memory stops have been set.

D. For systems with diversity:

1. Determine diversity factor.
2. Simulate system diversity by closing required number of control valves, as approved by the design engineer.
3. Adjust pumps to deliver total design gpm.
 - a. Measure total water flow.
 - 1) Position valves for full flow through coils.
 - 2) Measure flow by main flow meter, if installed.
 - 3) If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 - b. Measure pump TDH as follows:
 - 1) Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - 2) Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - 3) Convert pressure to head and correct for differences in gage heights.
 - 4) Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - 5) With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
 - c. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
4. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - a. Measure flow in main and branch pipes.
 - b. Adjust main and branch balance valves for design flow.
 - c. Re-measure each main and branch after all have been adjusted.
5. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 - a. Measure flow at terminals.
 - b. Adjust each terminal to design flow.
 - c. Re-measure each terminal after it is adjusted.
 - d. Position control valves to bypass the coil, and adjust the bypass valve to maintain design flow.
 - e. Perform temperature tests after flows have been balanced.
6. For systems with pressure-independent valves at terminals:
 - a. Measure differential pressure, and verify that it is within manufacturer's specified range.
 - b. Perform temperature tests after flows have been verified.
7. For systems without pressure-independent valves or flow-measuring devices at terminals:
 - a. Measure and balance coils by either coil pressure drop or temperature method.

- b. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- 8. Open control valves that were shut. Close a sufficient number of control valves that were previously open to maintain diversity, and balance terminals that were just opened.
- 9. Prior to verifying final system conditions, determine system differential-pressure set point.
- 10. If the pump discharge valve was used to set total system flow with variable-frequency controller at 60 Hz, at completion open discharge valve 100 percent and allow variable-frequency controller to control system differential-pressure set point. Record pump data under both conditions.
- 11. Mark final settings and verify that memory stops have been set.
- 12. Verify final system conditions as follows:
 - a. Re-measure and confirm that total water flow is within design.
 - b. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 - c. Mark final settings.
- 13. Verify that memory stops have been set.

3.10 PROCEDURES FOR PRIMARY-SECONDARY HYDRONIC SYSTEMS

- A. Balance the primary circuit flow first.
- B. Balance the secondary circuits after the primary circuits are complete.
- C. Adjust pumps to deliver total design gpm.
 - 1. Measure total water flow.
 - a. Position valves for full flow through coils.
 - b. Measure flow by main flow meter, if installed.
 - c. If main flow meter is not installed, determine flow by pump TDH or exchanger pressure drop.
 - 2. Measure pump TDH as follows:
 - a. Measure discharge pressure directly at the pump outlet flange or in discharge pipe prior to any valves.
 - b. Measure inlet pressure directly at the pump inlet flange or in suction pipe prior to any valves or strainers.
 - c. Convert pressure to head and correct for differences in gage heights.
 - d. Verify pump impeller size by measuring the TDH with the discharge valve closed. Note the point on manufacturer's pump curve at zero flow and verify that the pump has the intended impeller size.
 - e. With valves open, read pump TDH. Adjust pump discharge valve until design water flow is achieved.
 - 3. Monitor motor performance during procedures and do not operate motor in an overloaded condition.
- D. Adjust flow-measuring devices installed in mains and branches to design water flows.
 - 1. Measure flow in main and branch pipes.
 - 2. Adjust main and branch balance valves for design flow.

3. Re-measure each main and branch after all have been adjusted.
- E. Adjust flow-measuring devices installed at terminals for each space to design water flows.
 1. Measure flow at terminals.
 2. Adjust each terminal to design flow.
 3. Re-measure each terminal after it is adjusted.
 4. Position control valves to bypass the coil and adjust the bypass valve to maintain design flow.
 5. Perform temperature tests after flows have been balanced.
- F. For systems with pressure-independent valves at terminals:
 1. Measure differential pressure and verify that it is within manufacturer's specified range.
 2. Perform temperature tests after flows have been verified.
- G. For systems without pressure-independent valves or flow-measuring devices at terminals:
 1. Measure and balance coils by either coil pressure drop or temperature method.
 2. If balanced by coil pressure drop, perform temperature tests after flows have been verified.
- H. Verify final system conditions as follows:
 1. Re-measure and confirm that total water flow is within design.
 2. Re-measure final pumps' operating data, TDH, volts, amps, and static profile.
 3. Mark final settings.
- I. Verify that memory stops have been set.

3.11 PROCEDURES FOR MOTORS

- A. Motors 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 1. Manufacturer's name, model number, and serial number.
 2. Motor horsepower rating.
 3. Motor rpm.
 4. Phase and hertz.
 5. Nameplate and measured voltage, each phase.
 6. Nameplate and measured amperage, each phase.
 7. Starter size and thermal-protection-element rating.
 8. Service factor and frame size.
- B. Motors Driven by Variable-Frequency Controllers: Test manual bypass of controller to prove proper operation.

3.12 PROCEDURES FOR CONDENSING UNITS

- A. Verify proper rotation of fans.
- B. Measure entering- and leaving-air temperatures.
- C. Record fan and motor operating data.

3.13 PROCEDURES FOR BOILERS

A. Hydronic Boilers:

1. Measure and record entering- and leaving-water temperatures.
2. Measure and record water flow.
3. Record relief valve pressure setting.

B. Steam Boilers:

1. Measure and record entering-water temperature.
2. Measure and record feed water flow.
3. Measure and record leaving-steam pressure and temperature.
4. Record relief valve pressure setting.

3.14 PROCEDURES FOR HEAT-TRANSFER COILS

A. Measure, adjust, and record the following data for each water coil:

1. Entering- and leaving-water temperature.
2. Water flow rate.
3. Water pressure drop for major (more than 20 gpm) equipment coils, excluding unitary equipment such as reheat coils, unit heaters, and fan-coil units.
4. Dry-bulb temperature of entering and leaving air.
5. Wet-bulb temperature of entering and leaving air for cooling coils.
6. Airflow.

B. Measure, adjust, and record the following data for each electric heating coil:

1. Nameplate data.
2. Airflow.
3. Entering- and leaving-air temperature at full load.
4. Voltage and amperage input of each phase at full load.
5. Calculated kilowatt at full load.
6. Fuse or circuit-breaker rating for overload protection.

C. Measure, adjust, and record the following data for each steam coil:

1. Dry-bulb temperature of entering and leaving air.
2. Airflow.
3. Inlet steam pressure.

D. Measure, adjust, and record the following data for each refrigerant coil:

1. Dry-bulb temperature of entering and leaving air.
2. Wet-bulb temperature of entering and leaving air.
3. Airflow.

3.15 DUCT LEAKAGE TESTS

- #### A.
- Ducts designed to operate at static pressures of 3 inches w.g. or greater shall be sealed in accordance with specifications Section 23 31 13 Metal Ducts. In addition, ducts and plenums shall be leak tested in accordance with the procedures given SMACNA **HVAC Air**

Duct Leakage Test Manual. Air leakage rates must (CL) less than or equal to 4.0 as determined in accordance with Equations below

1. $CL = F/P^{0.65}$ where:
2. F -The measured leakage rate in cfm per 100 square feet of duct surface.
3. P -The static pressure of the test.

- B. Documentation shall be furnished by the test and balancing contractor demonstrating that representative sections totaling at least 25 percent of the duct area have been tested and that all tested sections meet the requirements of this section.
- C. Perform duct pressure testing in coordination with Installer.
- D. Verify that proper test methods are used and that leakage rates are within specified tolerances.
- E. Report; submit a report indicating which ductwork sections were tested. Provide single line or double line duct submittal drawing. The drawing shall indicate all systems in their entirety to 3/8" = 1'-0" scale. Sections that air leakage tested shall be clearly indicated.
- F. The report shall include full test procedure including how the ductwork was isolated for pressure testing, the pressure of the test and the duration of the test.
- G. Submit duct pressure test procedures used for this project.
- H. Submit summary of test results on a section by section basis, to include all CL , F , P and time.
- I. Witness the duct pressure testing performed by Installer.
- J. Verify that proper test methods are used and that leakage rates are within specified tolerances.
- K. Report deficiencies observed.

3.16 CONTROLS VERIFICATION

- A. In conjunction with system balancing, perform the following:
 1. Verify temperature control system is operating within the design limitations.
 2. Confirm that the sequences of operation are in compliance with Contract Documents.
 3. Verify that controllers are calibrated and function as intended.
 4. Verify that controller set points are as indicated.
 5. Verify the operation of lockout or interlock systems.
 6. Verify the operation of valve and damper actuators.
 7. Verify that controlled devices are properly installed and connected to correct controller.
 8. Verify that controlled devices travel freely and are in position indicated by controller: open, closed, or modulating.
 9. Verify location and installation of sensors to ensure that they sense only intended temperature, humidity, or pressure.
- B. Reporting: Include a summary of verifications performed, remaining deficiencies, and variations from indicated conditions.

3.17 TOLERANCES

- A. Set HVAC system's airflow rates and water flow rates within the following tolerances:

1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
2. Air Outlets and Inlets: Plus or minus 10 percent.
3. Heating-Water Flow Rate: Plus or minus 10 percent.
4. Cooling-Water Flow Rate: Plus or minus 10 percent.

- B. Maintaining pressure relationships as designed shall have priority over the tolerances specified above.

3.18 PROGRESS REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems balancing devices. Recommend changes and additions to systems balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.19 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 2. Include a list of instruments used for procedures, along with proof of calibration.
 3. Certify validity and accuracy of field data.
- B. Final Report Contents: In addition to certified field-report data, include the following:
1. Pump curves.
 2. Fan curves.
 3. Manufacturers' test data.
 4. Field test reports prepared by system and equipment installers.
 5. Other information relative to equipment performance; do not include Shop Drawings and Product Data.
- C. General Report Data: In addition to form titles and entries, include the following data:
1. Title page.
 2. Name and address of the TAB specialist.
 3. Project name.
 4. Project location.
 5. Architect's name and address.
 6. Engineer's name and address.
 7. Contractor's name and address.
 8. Report date.
 9. Signature of TAB supervisor who certifies the report.
 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.

11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 12. Nomenclature sheets for each item of equipment.
 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
1. Quantities of outdoor, supply, return, and exhaust airflows.
 2. Water and steam flow rates.
 3. Duct, outlet, and inlet sizes.
 4. Pipe and valve sizes and locations.
 5. Terminal units.
 6. Balancing stations.
 7. Position of balancing devices.
- E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.

- e. Sheave make, size in inches, and bore.
- f. Center-to-center dimensions of sheave and amount of adjustments in inches.

3. Test Data (Indicated and Actual Values):

- a. Total airflow rate in cfm.
- b. Total system static pressure in inches wg.
- c. Fan rpm.
- d. Discharge static pressure in inches wg.
- e. Filter static-pressure differential in inches wg.
- f. Preheat-coil static-pressure differential in inches wg.
- g. Cooling-coil static-pressure differential in inches wg.
- h. Heating-coil static-pressure differential in inches wg.
- i. Outdoor airflow in cfm.
- j. Return airflow in cfm.
- k. Outdoor-air damper position.
- l. Return-air damper position.
- m. Vortex damper position.

F. Apparatus-Coil Test Reports:

1. Coil Data:

- a. System identification.
- b. Location.
- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.
- f. Make and model number.
- g. Face area in sq. ft..
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.

2. Test Data (Indicated and Actual Values):

- a. Airflow rate in cfm.
- b. Average face velocity in fpm.
- c. Air pressure drop in inches wg.
- d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
- e. Return-air, wet- and dry-bulb temperatures in deg F.
- f. Entering-air, wet- and dry-bulb temperatures in deg F.
- g. Leaving-air, wet- and dry-bulb temperatures in deg F.
- h. Water flow rate in gpm.
- i. Water pressure differential in feet of head or psig.
- j. Entering-water temperature in deg F.
- k. Leaving-water temperature in deg F.
- l. Refrigerant expansion valve and refrigerant types.
- m. Refrigerant suction pressure in psig.
- n. Refrigerant suction temperature in deg F.
- o. Inlet steam pressure in psig.

G. Fan Test Reports: For supply, return, and exhaust fans, include the following:

1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave and amount of adjustments in inches.
 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- H. Round, Flat-Oval, and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft..
 - g. Indicated airflow rate in cfm.
 - h. Indicated velocity in fpm.
 - i. Actual airflow rate in cfm.
 - j. Actual average velocity in fpm.
 - k. Barometric pressure in psig.
- I. Air-Terminal-Device Reports:
1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.

- e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft..
 - 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary airflow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final airflow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.
- J. System-Coil Reports: For reheat coils and water coils of terminal units, include the following:
- 1. Unit Data:
 - a. System and air-handling-unit identification.
 - b. Location and zone.
 - c. Room or riser served.
 - d. Coil make and size.
 - e. Flowmeter type.
 - 2. Test Data (Indicated and Actual Values):
 - a. Airflow rate in cfm.
 - b. Entering-water temperature in deg F.
 - c. Leaving-water temperature in deg F.
 - d. Water pressure drop in feet of head or psig.
 - e. Entering-air temperature in deg F.
 - f. Leaving-air temperature in deg F.
- K. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:
- 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and size.
 - e. Model number and serial number.
 - f. Water flow rate in gpm.
 - g. Water pressure differential in feet of head or psig.
 - h. Required net positive suction head in feet of head or psig.
 - i. Pump rpm.
 - j. Impeller diameter in inches.
 - k. Motor make and frame size.
 - l. Motor horsepower and rpm.
 - m. Voltage at each connection.
 - n. Amperage for each phase.

- o. Full-load amperage and service factor.
 - p. Seal type.
 - 2. Test Data (Indicated and Actual Values):
 - a. Static head in feet of head or psig.
 - b. Pump shutoff pressure in feet of head or psig.
 - c. Actual impeller size in inches.
 - d. Full-open flow rate in gpm.
 - e. Full-open pressure in feet of head or psig.
 - f. Final discharge pressure in feet of head or psig.
 - g. Final suction pressure in feet of head or psig.
 - h. Final total pressure in feet of head or psig.
 - i. Final water flow rate in gpm.
 - j. Voltage at each connection.
 - k. Amperage for each phase.
 - L. Instrument Calibration Reports:
 - 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.
- 3.20 VERIFICATION OF TAB REPORT
- A. The TAB specialist's test and balance engineer shall conduct the inspection in the presence of commissioning authority.
 - B. Commissioning authority shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
 - C. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
 - D. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
 - E. If TAB work fails, proceed as follows:
 - 1. TAB specialists shall recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 - 2. If the second final inspection also fails, Owner may contract the services of another TAB specialist to complete TAB work according to the Contract Documents and deduct the cost of the services from the original TAB specialist's final payment.
 - F. Prepare test and inspection reports.

3.21 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

END OF SECTION

SECTION 23 0713
HVAC DUCTWORK INSULATION

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Ductwork insulation.
- B. Duct Liner.
- C. Insulation jackets.

1.02 RELATED SECTIONS

- A. Section 23 05 53 - Identification for HVAC Piping and Equipment.
- B. Section 23 31 13 - Ductwork.

1.03 REFERENCES

- A. ASTM C553 - Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
- B. ASTM C612 - Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
- C. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials.
- D. NAIMA National Insulation Standards.
- E. NFPA 255 - Standard Method of Test of Surface Burning Characteristics of Building Materials.
- F. SMACNA - HVAC Duct Construction Standards - Metal and Flexible.
- G. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials.
- H. ASHRAE 90-75 – Insulation Standards

1.04 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory- and field-applied if any).
- B. Sustainable Design Submittals:
 - 1. Product Data: For adhesives, indicating VOC content.
 - 2. Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.

3. Product Data: For coatings, indicating VOC content.
4. Laboratory Test Reports: For coatings, indicating compliance with requirements for low-emitting materials.
5. Product Data: For sealants, indicating VOC content.
6. Laboratory Test Reports: For sealants, indicating compliance with requirements for low-emitting materials.

C.

D. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail application of protective shields, saddles, and inserts at hangers for each type of insulation and hanger.
2. Detail insulation application at elbows, fittings, dampers, specialties and flanges for each type of insulation.
3. Detail application of field-applied jackets.
4. Detail application at linkages of control devices.

E. Samples: For each type of insulation and jacket indicated. Identify each Sample, describing product and intended use. Sample sizes are as follows:

1. Sheet Form Insulation Materials: 12 inches square.
2. Sheet Jacket Materials: 12 inches square.
3. Manufacturer's Color Charts: For products where color is specified, show the full range of colors available for each type of finish material.

1.05 QUALITY ASSURANCE

- A. Applicator Qualifications: Company specializing in performing the work of this section with minimum three years experience approved by manufacturer.

1.06 REGULATORY REQUIREMENTS

- A. Materials: Flame spread/fuel contributed/smoke developed rating of 25/50/50 in accordance with NFPA 255.
- B. Insulation thickness shall comply with all applicable energy conservation codes.

1.07 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperatures and conditions required by manufacturers of adhesives, mastics, and insulation cements.
- B. Maintain temperature during and after installation for minimum period of 24 hours.

PART 2 PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS - INSULATION

- A. Owen Corning Fiberglass Corp.
- B. Manville Industrial Products
- C. Certain Teed Corporation

- D. 3M Corporation "Firemaster" for Kitchen Exhaust
- E. Substitutions: Under provisions of Division 1.

2.02 GLASS FIBER, RIGID

- A. Type A: Flexible glass fiber duct insulation; ANSI/ASTM C612; commercial grade; "K" value of 0.25 at 75° F; minimum density of 1-1/2 pounds per cu. ft.; factory applied vapor barrier jacket of 0.7 mil minimum aluminum foil laminated to glass fiber reinforced Kraft paper. Similar to Owens-Corning type FRK-25-ED Type 150 commercial grade.
- B. Type B: Rigid glass fiber board insulation with resin binder; ANSI/ASTM C612, Class 1; "K" value of 0.23 at 75° F minimum density of 6 pounds per cu. ft; factory applied white Kraft faced flame retardant vapor barrier jacket of aluminum laminated to heavy Kraft paper with a flame retardant snuffer type adhesive and reinforced with glass fibers; permeability of 0.2. Similar to Owens-Corning type 705 with AST jacket.
- C. Type C: Molded block or board insulation made of asbestos free hydrous calcium silicate; "K" value of 0.42 at 200° F; minimum density of 14 pounds per cubic foot; temperature range up to 1200° F.

D. Type D1: **Flexible Glass Duct Liner: (For standard applications)**

ANSI/ASTM C553; "K" value of 0.23 at 75° F; minimum density of 1.5 pounds per cu. ft.; surface finish of black pigmented fire-resistant resilient mastic coated on air side for maximum velocity of 4000 feet per minute.

- a. Maximum Thermal Conductivity
 - 1) Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2) Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
- b. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
- c. Solvent Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.

E Type D2: Flexible Elastomeric Duct Liner: (Wet Or Damp Applications Including Natatorium And Saunas).

Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.

- 1. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- 2. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.

- F. Type "E" – Fire resistant duct wrap consisting of light weight, non-asbestos high temperature non-organic ceramic fiber blanket encapsulated in foil/scrims having a service temperature rating of 2300° F. Wrap shall be applied in two temperature layers to provide a two-hour rated enclosure assembly. Bonding material shall be 304 stainless steel, 3/4" wide and .015" thick.
- G. Adhesives: Waterproof fire-retardant type. Smoke and flame spread rating less than 50.
- H. Indoor Jacket: Pre-sized glass cloth, minimum 7.8 oz/sq. yd unless otherwise specified above.
- H. Outdoor Jackets: Insulate as per the specification and jacket with Polyguard Insul-wrap 50W Membrane. For watertight insulation jacket install as per manufacturers recommendations. Furnish all mastics and adhesives as per manufacture system.

1.2 ADHESIVES

- A. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- B. Flexible Elastomeric and Polyolefin Adhesive: Comply with MIL-A-24179A, Type II, Class I.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Aeroflex USA, Inc.
 - b. Armacell LLC.
 - c. Foster Brand; H. B. Fuller Construction Products.
 - d. K-Flex USA.
 - 2. Adhesives shall have a VOC content of 50 g/L or less.
 - 3. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- C. ASJ Adhesive, and FSK Jacket Adhesive: Comply with MIL-A-3316C, Class 2, Grade A for bonding insulation jacket lap seams and joints.
 - 1. Adhesive shall have a VOC content of 80 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

1.3 MASTICS AND COATINGS

- A. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 1. VOC Content: 300 g/L or less.
 - 2. Low-Emitting Materials: Mastic coatings shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

1.4 SEALANTS

- A. FSK and Metal Jacket Flashing Sealants:

1. Materials shall be compatible with insulation materials, jackets, and substrates.
 2. Fire- and water-resistant, flexible, elastomeric sealant.
 3. Service Temperature Range: Minus 40 to plus 250 deg F
 4. Color: Aluminum.
 5. Sealant shall have a VOC content of 420 g/L or less.
 6. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- B. ASJ Flashing Sealants, and Vinyl and PVC Jacket Flashing Sealants:
1. Materials shall be compatible with insulation materials, jackets, and substrates.
 2. Fire- and water-resistant, flexible, elastomeric sealant.
 3. Service Temperature Range: Minus 40 to plus 250 deg F
 4. Color: White.
 5. Sealant shall have a VOC content of 420 g/L or less.
 6. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

PART 3 EXECUTION

3.01 EXAMINATION

- A. Install insulation materials only after ductwork has been sealed, tested and approved.
- B. All insulated surfaces are to be cleaned and dried of any foreign material. This includes but is not limited to oil, water, dirt, rust and scale. Completely cover the entire surface to present a tight, smooth appearance.

3.02 INSTALLATION

- A. Division 1 - Quality Control: Install materials in accordance with manufacturer's instructions, specification requirements and in compliance with local code
- B. Install in accordance with NAIMA National Insulation Standards.
- C. Apply insulation in such a way as to permit expansion and/or contraction of metal without causing damage to insulation, joints, seams or finish.
- D. Do not apply additional coats of mastic, adhesive, or sealers until previous coats have thoroughly dried.
- E. Fill in all surface imperfections such as chipped edges, small joints, cracks, holes and small voids with materials o match insulation. Make smooth with a skim coat of insulation cement. Extend surface finish to protect all surfaces and leave no exposed edges.
- F. Provide flashing for insulation installed outdoors to enclose all exposed edges or ends.
- G. Repair existing insulation where damaged by new work. Use materials to match existing.

- H. Cut, score or miter insulation to fit the slope and contour of surface to be covered. Insulation up to 3 inches thick to be applied in single layer. Over 3 inches apply in multiple layers, with joints staggered.

3.03 DUCT INSULATION SCHEDULE

<u>Service</u>	<u>Type</u>	<u>Insulation Thickness</u>
¹ Interior H&V, AC systems; SA, RA & EA, ductwork that is exposed in <u>equip rooms</u> .	B	1-1/2"
¹ Interior H&V, AC systems; SA, RA & EA including flexible run outs, that is concealed.	A	2"
Outside air intake ductwork All	B	1 1/2"
² Exterior H&V, AC systems; SA, RA & RA, ductwork that that is exposed outdoors.	B	2"
Acoustically line all SA & RA ductwork For a distance of 20' from fan inlet and outlet and 10' downstream of all VAV boxes.	D1/D2	1/2"
⁵ Interior exposed H&V, AC systems; SA, RA located in conditioned spaces rectangular, spiral round or oval ductwork;		
Located in conditioned space	D1/D2	1 "
Located in unconditioned space, plenum or equipment room.	D1/D2	1 1/2"
⁴ Smoke purge exhaust and supply	E	2" (not used)
All Stair pressure ductwork	E	2" (not used)
Generator exhaust pipe and muffler	C	2" (not used)
Kitchen hood exhaust (grease duct) layers.	E	2" applied in (2) 1"

1. Insulation Thickness shall be no less than the size indicated or the height of standing seams or angle bracing.
2. Reduce external insulation to 1" for internally lined ductwork except for outdoor installations. On outdoor installations insulation thickness shall be as scheduled but not less than the height of standing seams or angle bracing.
3. Outside air intake and Kitchen exhaust ducts shall not be internally lined.
4. Smoke purge system supply and exhaust ducts passing through a rated Exit-way or within a fire-rated suspended ceiling assembly and all Kitchen Hood exhaust ducts shall be wrapped with thermal fiber - two (2) hour or encased in a two (2) hour rated enclosure. Trapeze hangers to be outside of thermal wrapping.
5. All square, round, oval or rectangular ductwork that is exposed to view in finished spaces shall be internally insulated.

END OF SECTION

SECTION 23 0716

HVAC EQUIPMENT INSULATION

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Equipment insulation
- B. Covering
- C. Breeching insulation

1.02 RELATED SECTIONS

- A. Section 23 05 53 – Identification for HVAC Piping and Equipment.
- B. Section 23 21 13 - Hydronic Piping.
- C. Section 23 23 00 - Refrigerant Piping and Specialties.

1.03 REFERENCES

- A. ASHRAE 90-75 – Insulation Standards
- B. ASTM C195 – Standard Specification for Mineral Fiber Thermal Insulation Cement.
- C. ASTM C533 – Standard Specification for Calcium Silicate Block and Pipe Thermal
- D. ASTM C552 – Standard Specification for Cellular Glass Thermal Insulation.
- E. ASTM C553 - Standard Specification for Mineral Fiber Blanket Thermal Insulation for Commercial and Industrial Applications.
- F. ASTM C612 - Standard Specification for Mineral Fiber Block and Board Thermal Insulation.
- G. ASTM C921 - Standard Practice for Determining the Properties of Jacketing Materials for Thermal Insulation.
- H. ASTM E84 - Standard Test Method for Surface Burning Characteristics of Building Materials.
- I. ASTM E96 - Standard Test Methods for Water Vapor Transmission of Materials.
- J. NAIMA National Insulation Standards.

K. NFPA 255 - Standard Method of Test of Surface Burning Characteristics of Building Materials.

L. UL 723 - Standard for Test for Surface Burning Characteristics of Building Materials.

1.04 SUBMITTALS FOR REVIEW

A. Division 1 – Submittal Requirements.

B. Product Data: Provide product description, thermal characteristics, list of materials and thickness for equipment scheduled.

C. Manufacturer's Instructions: Indicate installation procedures which ensure acceptable workmanship and installation standards will be achieved.

1.1 ACTION SUBMITTALS

A. Product Data: For each type of product. Include thermal conductivity, water-vapor permeance thickness, and jackets (both factory and field applied if any).

B. Sustainable Design Submittals:

1. Product Data: For adhesives, mastics, and sealants, indicating VOC content.
2. Laboratory Test Reports: For adhesives, mastics, and sealants, indicating compliance with requirements for low-emitting materials.

C. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.

1. Detail removable insulation at equipment connections.
2. Detail application of field-applied jackets.
3. Detail application at linkages of control devices.
4. Detail field application for each equipment type.

1.05 QUALITY ASSURANCE

A. Manufacturer Qualifications: Company specializing in manufacturing the Products specified in this section with minimum three years documented experience.

1.06 REGULATORY REQUIREMENTS

A. Materials: Flame spread/fuel contributed/smoke developed rating of 25/50/50 in accordance with NFPA 255.

B. Insulation thickness shall comply with applicable energy conservation codes.

1.07 DELIVERY, STORAGE, AND PROTECTION

- A. Division 1 - Material and Equipment: Transport, handle, store, and protect products.
- B. Accept materials on site in original factory packaging, labeled with manufacturer's identification, including product density and thickness.
- C. Protect insulation from weather and construction traffic, dirt, water, chemical, and mechanical damage, by storing in original wrapping.

1.08 ENVIRONMENTAL REQUIREMENTS

- A. Maintain ambient temperatures and conditions required by manufacturers of adhesives, mastics, and insulation cements.

PART 2 PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS

- A. Owens Corning Fiberglass Corp.
- B. Certain Teed Corporation
- C. Manville Industrial Products.
- D. Substitutions: Under provisions of Section 01630.

2.02 INSULATION

- A. Type A: Flexible glass fiber blanket; ANSI/ASTM C553; 'k' value of 0.23 at 75° F, 3.5 lb/cu feet density. Temperature range - 35° F to 250° F.
- B. Type B: Rigid glass fiber board; ANSI/ASTM C612; 'k' value of 0.24 at 75° F, 6.0 lb/cu feet. Temperature range - 35° F to 250° F.
- A. Type C: Elastomeric insulation; ASTM C518, C177; 'K' Value of 0.27 at 75°F; non-combustible. Similar to Armstrong "AP Armaflex"; temperature range -40° F to 220° F.

2.03 ACCESSORIES

- A. Bedding Compounds: Non-shrinking, permanently flexible, compatible with insulation
- B. Vapor Barrier Coating: Non-flammable, fire resistant, polymeric resin, compatible with insulation.
- C. Insulating Cement: ANSI/ASTM C195, hydraulic setting mineral wool
- D. Wire Mesh: Corrosive-resistant metal; hexagonal pattern.

2.04 ADHESIVES

- D. Materials shall be compatible with insulation materials, jackets, and substrates and for bonding insulation to itself and to surfaces to be insulated unless otherwise indicated.
- E. Cellular-Glass Adhesive: Two-component, thermosetting urethane adhesive containing no flammable solvents, with a service temperature range of minus 100 to plus 200 deg F
 - 1. Adhesive: As recommended by cellular glass manufacturer and with a VOC content of 80 g/L or less.
 - 2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
- F. PVC Jacket Adhesive: Compatible with PVC jacket.
 - 1. Adhesive: As recommended by Adhesive - PVC Jacket manufacturer and with a VOC content of 50 g/L or less.
 - 2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

2.05 MASTICS AND COATINGS

- G. Materials shall be compatible with insulation materials, jackets, and substrates.
 - 1. Mastics: As recommended by insulation manufacturer and with a VOC content of 50 g/L or less.
 - 2. Mastics shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

2.06 LAGGING ADHESIVES

- H. Adhesives shall comply with MIL-A-3316C, Class I, Grade A and shall be compatible with insulation materials, jackets, and substrates.
 - 1. Adhesive shall be as recommended by insulation manufacturer and shall have a VOC content of Insert value g/L or less.
 - 2. Adhesive shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."
 - 3. Fire-resistant, water-based lagging adhesive and coating for use indoors to adhere fire-resistant lagging cloths over equipment insulation.
 - 4. Service Temperature Range: 20 to plus 180 deg F Color: White.

2.07 SEALANTS

- I. Materials shall be as recommended by the insulation manufacturer and shall be compatible with insulation materials, jackets, and substrates.

J. Joint Sealants:

1. Permanently flexible, elastomeric sealant.
2. Service Temperature Range: Minus 58 to plus 176 deg F.
3. Color: White or gray.
4. Sealant shall have a VOC content of 420 g/L or less.
5. Sealant shall comply with the testing and product requirements of the California Department of Public Health's "Standard Method for the Testing and Evaluation of Volatile Organic Chemical Emissions from Indoor Sources Using Environmental Chambers."

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that equipment has been tested before applying insulation materials.
- B. Clean and dry all surfaces to be insulated of all foreign material. This includes but is not limited to water, oil, dirt, rust, and scale.

3.02 INSTALLATION

- A. Install materials in accordance with manufacturer's instruction, specification requirements and in compliance with local code.
- B. Only insulation and finish materials including adhesives, cements, and mastics which conform to the requirements of all governing codes & ordinances shall be used.
- C. Factory Insulated Equipment: Do not insulate.
- D. Exposed Equipment: Locate insulation and cover seams in least visible locations. Insulate expansion tanks, pumps, pot feeders etc.
- E. Apply insulation as close as possible to equipment by grooving, scoring, and beveling insulation. Fasten insulation to equipment with studs, pins, clips, adhesive, wires, or bands. Insulation shall be applied in single layers up to 3 inches thick; over 3 inches thick it shall be applied in multiple layers.
- F. Fill joints, cracks, seams, and depressions with bedding compound to form smooth surface. On cold equipment, use vapor barrier cement. The surface finish shall be extended to protect all insulation surfaces. No raw edges or ends shall be left exposed.
- G. Insulated equipment containing fluids below ambient temperature: Insulate entire system.
- H. Cover insulation with metal mesh and finish with heavy coat of insulating cement.

- I. Insulation shall be applied in such a way as to permit expansion or contraction of metal without causing damage to insulation or surface finish. Seal or cement shall not be applied until all previous application of cements and adhesives have thoroughly dried.
- J. Vapor barrier finishes shall not be stapled through.
- K. Clean and dry all surfaces to be insulated of rust, scale, dirt, oil, water and other foreign matter. Apply insulation to completely cover metal surface. Surface finish shall be applied to present a tight, smooth appearance.
- L. Nameplates and ASME Stamps: Bevel and seal insulation around; do not insulate over.
- M. Equipment Requiring Access for Maintenance, Repair, Cleaning: Install insulation so it can be easily removed and replaced without damage.
- N. Insulate all pumps with type C insulation. Fabricate custom aluminum sheet metal enclosure around pump body and fittings. Cut and fit insulation to tightly fit the size and shape of the pump body parts including the volute and inlet and outlet piping and fittings. The enclosure shall be removable without cutting or breaking the insulation. The enclosure shall be vapor tight to prevent condensation.

3.03 SCHEDULES

EQUIPMENT THICKNESS

INSULATION TYPE

Air Handler Components
and Fans, Not Factory
insulated including
coil & filter sections

B or C 1.5"

Return fans

B or C 1.5"

Expansion Tanks/Chemical
Feed Tanks and heat exchangers
All Specialties valves, air separators

C 1.5"

Boilers Factory Installed Jackets
Factory Installed Jackets

B 2"

Pumps Body and Parts.

C 2"

END OF SECTION

SECTION 23 0923.12

CONTROL DAMPERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes the following types of control dampers and actuators for DDC systems:

1. Rectangular control dampers.
2. General control-damper actuator requirements.
3. Pneumatic actuators.
4. Electric and electronic actuators.

1.3 DEFINITIONS

- A. DDC: Direct-digital control.
- B. RMS: Root-mean-square value of alternating voltage, which is the square root of the mean value of the square of the voltage values during a complete cycle.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product, including the following:
 1. Construction details, material descriptions, dimensions of individual components and profiles, and finishes.
 2. Operating characteristics, electrical characteristics, and furnished accessories indicating process operating range, accuracy over range, control signal over range, default control signal with loss of power, calibration data specific to each unique application, electrical power requirements, and limitations of ambient operating environment, including temperature and humidity.
 3. Product description with complete technical data, performance curves, and product specification sheets.
 4. Installation instructions, including factors affecting performance.
- B. Shop Drawings:
 1. Include plans, elevations, sections, and mounting details.
 2. Include details of product assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 3. Include diagrams for power, signal, and control wiring.
 4. Include diagrams for air and process signal tubing.
 5. Include diagrams for pneumatic signal and main air tubing.

C. Delegated-Design Submittal:

1. Schedule and design calculations for control dampers and actuators, including the following.
 - a. Flow at project design and minimum flow conditions.
 - b. Face velocity at project design and minimum airflow conditions.
 - c. Pressure drop across damper at project design and minimum airflow conditions.
 - d. AMCA 500D damper installation arrangement used to calculate and schedule pressure drop, as applicable to installation.
 - e. Maximum close-off pressure.
 - f. Leakage airflow at maximum system pressure differential (fan close-off pressure).
 - g. Torque required at worst case condition for sizing actuator.
 - h. Actuator selection indicating torque provided.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plan drawings and corresponding product installation details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Product installation location shown in relationship to room, duct, and equipment.
 2. Size and location of wall access panels for control dampers and actuators installed behind walls.
 3. Size and location of ceiling access panels for control dampers and actuators installed above inaccessible ceilings.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For control dampers to include in operation and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE AND GENERAL REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASME Compliance: Fabricate and label products to comply with ASME Boiler and Pressure Vessel Code where required by authorities having jurisdiction.
- C. Ground Fault: Products shall not fail due to ground fault condition when suitably grounded.
- D. Backup Power Source: Systems and equipment served by a backup power source shall have associated control damper actuators served from a backup power source.
- E. All Automatic Control Dampers provided as a part of this Specification shall bear the AMCA Seal as an indication that they comply with all requirements of the AMCA Certified Ratings Programs.
- F. Maximum leakage rate through any 48 inches by 48 inches closed damper in any application shall not exceed 10.0 cfm per sq. ft. of damper face area at 4 inches of water pressure

differential and a maximum closing torque of 4 inch-lbs./sq. ft. of damper face area. Damper leakage ratings shall be certified in accordance with AMCA Standard 500-D.

G. Environmental Conditions:

1. Provide electric control-damper actuators, with protective enclosures satisfying the following minimum requirements unless more stringent requirements are indicated. Electric control-damper actuators not available with integral enclosures, complying with requirements indicated, shall be housed in protective secondary enclosures.
 - a. Hazardous Locations: Explosion-proof rating for condition.
 - b. All outdoor air damper components shall be suitable for applications operating in the temperature range of -40F to 167F.

H. Selection Criteria:

1. Fail positions unless otherwise indicated:
 - a. Supply Air: Open.
 - b. Return Air: Open.
 - c. Outdoor Air: Close.
 - d. Mixed Air: Open.
 - e. Exhaust Air: Close.
2. Dampers shall have stable operation throughout full range of operation, from design to minimum airflow over varying pressures and temperatures encountered.
3. Select modulating dampers for a pressure drop of 5 percent of fan total static pressure unless otherwise indicated.
4. Two-position dampers shall be full size of duct or equipment connection unless otherwise indicated.
5. Unless otherwise indicated, use parallel blade configuration for two-position control, equipment isolation service. Use opposed blade configuration for modulating, mixing and any application of upstream critical components.
6. Pneumatic, two-position control dampers shall provide a smooth opening and closing characteristic slow enough to avoid excessive pressure. Dampers with pneumatic actuators shall have an adjustable opening time (valve full closed to full open) and an adjustable closing time (valve full open to full closed) ranging from zero to 10 seconds. Opening and closing times shall be independently adjustable. (Not Used For This Project)
7. Control-damper, pneumatic-control signal shall not exceed 200 feet. For longer distances, provide an electric/electronic control signal to the damper and an electric solenoid valve or electro-pneumatic transducer at the damper to convert the control signal to pneumatic. (Not Used For This Project)

2.2 RECTANGULAR CONTROL DAMPERS

A. General Requirements:

1. Unless otherwise indicated, use parallel blade configuration for two-position control, equipment isolation service, and when mixing two airstreams. For other applications, use opposed blade configuration.
2. Factory assemble multiple damper sections to provide a single damper assembly of size required by the application.

B. Rectangular Dampers with Aluminum Airfoil Blades:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - a. Ruskin Company.
 - b. Arrow louver and Damper co.
 - c. Nailer Hart
 - d. Greenheck
2. Performance:
 - a. Leakage: AMCA 511, Class 1A. Leakage shall not exceed 3 cfm/sq. ft. against 1-in. wg differential static pressure.
 - b. Pressure Drop: 0.05-in. wg at 1500 fpm across a 24-by-24-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 6000 fpm.
 - d. Temperature: Minus 40 to plus 185 deg F.
 - e. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length.
 - f. Damper shall have AMCA seal for both air leakage and air performance.
3. Construction:
 - a. Frame:
 - 1) Material: ASTM B 211, Alloy 6063 T5 extruded-aluminum profiles, 0.07 inch thick.
 - 2) Hat-shaped channel with integral flange(s). Mating face shall be a minimum of 1 inch.
 - 3) Width not less than 5 inches.
 - b. Blades:
 - 1) Hollow, airfoil, extruded aluminum.
 - 2) Parallel or opposed blade configuration as required by application.
 - 3) Material: ASTM B 211, Alloy 6063 T5 aluminum, 0.07 inch thick.
 - 4) Width not to exceed 6 inches.
 - 5) Length as required by close-off pressure, not to exceed 48 inches.
 - c. Seals:
 - 1) Blades: Replaceable, mechanically attached extruded silicone, vinyl, or plastic composite.
 - 2) Jambs: Stainless steel, compression type.
 - d. Axles: 0.5-inch- diameter stainless steel, mechanically attached to blades.
 - e. Bearings:
 - 1) Molded synthetic or stainless-steel sleeve mounted in frame.
 - 2) Where blade axles are installed in vertical position, provide thrust bearings.
 - f. Linkage:

- 1) Concealed in frame.
- 2) Constructed of aluminum and galvanized plated or stainless steel.
- 3) Hardware: Stainless steel.

g. Transition:

- 1) For round and flat oval duct applications, provide damper assembly with integral transitions to mate to adjoining field connection.
- 2) Factory mount damper in a sleeve with a close transition to mate to field connection.
- 3) Damper size and sleeve shall be connection size plus 2 inches.
- 4) Sleeve length shall be not less than 12 inches for dampers without jackshafts and shall be not less than 16 inches for dampers with jackshafts.
- 5) Sleeve material shall match adjacent duct.

h. Additional Corrosion Protection for Corrosive Environments: **(Not Used)**

- 1) Provide anodized finish for aluminum surfaces in contact with airstream. Anodized finish shall be a minimum of 0.0007 inch thick.
- 2) Axles, damper linkage, and hardware shall be constructed of Type 316L stainless steel.

4. Airflow Measurement:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) Ruskin Company.
- b. Where indicated, provide damper assembly with integral airflow monitoring.
- c. Zero- to 10-V dc or 4- to 20-mA scaled output signal for remote monitoring of actual airflow.
- d. Accuracy shall be within 5 percent of the actual flow rate between the range of minimum and design airflow. For applications with a large variation in range between the minimum and design airflow, configure the damper sections and flow measurement assembly as required to comply with the stated accuracy over the entire modulating range.
- e. Provide a straightening device as part of the flow measurement assembly to achieve the specified accuracy with configuration indicated.
- f. Suitable for operation in untreated and unfiltered air.
- g. Provide temperature and altitude compensation and correction to maintain accuracy over temperature range encountered at site altitude.
- h. Provide automatic zeroing feature.

5. Airflow Control:

- a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:
 - 1) Ruskin Company.
- b. Where indicated, provide damper assembly with integral airflow measurement and control.

- c. A factory-furnished and -calibrated controller shall be programmed, in nonvolatile EPROM, with application-specific airflow set point and range.
- d. The controller and actuator shall communicate to control the desired airflow.
- e. The controller shall receive a zero- to 10-V dc input signal and report a zero- to 20-mA output signal that is proportional to the airflow.
- f. Airflow measurement and control range shall be suitable for operation between 150 to 2000 fpm.
- g. Ambient Operating Temperature Range: Minus 40 to plus 140 deg F.
- h. Ambient Operating Humidity Range: 5 to 95 percent relative humidity, non-condensing.
- i. Provide unit with control transformer rated for not less than 85 VA. Provide transformer with primary and secondary protection and primary disconnecting means. Coordinate requirements with field power connection.
- j. Provide screw terminals for interface to field wiring.
- k. Factory mount electronics within a NEMA 250, Type 1 painted steel enclosure.

C. Industrial-Duty Rectangular Dampers with Steel Airfoil Blades:

- 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Ruskin Company.
 - b. Arrow Louver and Damper Co.
 - c. Nailer Hart
 - d. Greenheck
- 2. Performance:
 - a. Leakage: Leakage shall not exceed 3 cfm/sq. ft. against 1-in. wg differential static pressure.
 - b. Pressure Drop: 0.06-in. wg at 2000 fpm across a 48-by-48-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 4000 fpm.
 - d. Temperature: Minus 40 to plus 250 deg F.
 - e. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length, minimum 10-in. wg.
- 3. Construction:
 - a. Frame:
 - 1) Material: Galvanized or stainless steel, 0.11 inch thick.
 - 2) C-shaped channel. Mating face shall be a minimum of 1 inch.
 - 3) Width not less than 3 inches.
 - b. Blades:
 - 1) Hollow, airfoil, galvanized or stainless steel.
 - 2) Parallel or opposed blade configuration as required by application.
 - 3) Material: Galvanized or stainless steel, 0.06 inch thick.
 - 4) Width not to exceed 6 inches.
 - 5) Length not to exceed 48 inches.

- c. Seals:
 - 1) Blades: Replaceable, mechanically attached EPDM or extruded silicone.
 - 2) Jambs: Stainless steel, double compression type.
- d. Axles: 0.5- or 0.75-inch- diameter stainless steel, mechanically attached to blades and continuous from end to end.
- e. Bearings:
 - 1) Stainless-steel sleeve type mounted in frame.
 - 2) Where blade axles are installed in vertical position, provide thrust bearings.
- f. Linkage:
 - 1) Face linkage exposed to airstream.
 - 2) Constructed of plated or stainless steel.
 - 3) Hardware: Stainless steel.

D. Insulated Rectangular Dampers:

- 1. Performance:
 - a. Leakage: AMCA 511, Class 1A. Leakage shall not exceed 3 cfm/sq. ft. against 1-in. wg differential static pressure and shall not exceed 4.9 cfm/sq. ft. against 4-in. wg differential static pressure at minus 40 deg F.
 - b. Pressure Drop: 0.1-in. wg at 1500 fpm across a 24-by-24-inch damper when tested according to AMCA 500-D, figure 5.3.
 - c. Velocity: Up to 4000 fpm.
 - d. Temperature: Minus 100 to plus 185 deg F.
 - e. Pressure Rating: Damper close-off pressure equal to fan shutoff pressure with a maximum blade deflection of 1/200 of blade length.
 - f. Damper shall have AMCA seal for both air leakage and air performance.
- 2. Construction:
 - a. Frame:
 - 1) Material: ASTM B 211, Alloy 6063 T5 extruded-aluminum profiles, 0.08 inch thick.
 - 2) C-shaped channel with integral flange(s). Mating face shall be a minimum of 1 inch.
 - 3) Width not less than 4 inches.
 - 4) Entire frame shall be thermally broken by means of polyurethane resin pockets, complete with thermal cuts.
 - 5) Damper frame shall be insulated with polystyrofoam on four sides.
 - b. Blades:
 - 1) Hollow shaped, extruded aluminum.
 - 2) Blades shall be internally insulated with expanded polyurethane foam and shall be thermally broken. Complete blade shall have an insulating factor of R-2.29 and a temperature index of 55.
 - 3) Parallel or opposed blade configuration as required by application.
 - 4) Material: ASTM B 211, Alloy 6063 T5 aluminum, 0.08 inch thick.

- 5) Width not to exceed 6 inches.
- 6) Length as required by close-off pressure, not to exceed 48 inches.
- c. Seals: Blade and frame seals shall be of flexible silicone and secured in an integral slot within the aluminum extrusions.
- d. Axles: 0.44-inch- diameter plated or stainless steel, mechanically attached to blades.
- e. Bearings:
 - 1) Bearings shall be composed of a Celcon inner bearing fixed to axle, rotating within a polycarbonate outer bearing inserted in the frame, resulting in no metal-to-metal or metal-to-plastic contact.
 - 2) Where blade axles are installed in vertical position, provide thrust bearings.
- f. Linkage:
 - 1) Concealed in frame.
 - 2) Constructed of aluminum and plated or stainless steel.
 - 3) Hardware: Stainless steel.
- g. Transition:
 - 1) For round and flat oval duct applications, provide damper assembly with integral transitions to mate to adjoining field connection.
 - 2) Factory mount damper in a sleeve with a close transition to mate to field connection.
 - 3) Damper size and sleeve shall be connection size plus 2 inches.
 - 4) Sleeve length shall be not less than 12 inches for dampers without jackshafts and shall be not less than 16 inches for dampers with jackshafts.
 - 5) Sleeve material shall match adjacent duct.
- h. Additional Corrosion Protection for Corrosive Environments:
 - 1) Provide anodized finish for aluminum surfaces in contact with airstream. Anodized finish shall be a minimum of 0.0007 inch thick.
 - 2) Axles, damper linkage, and hardware shall be constructed of Type 316L stainless steel.

2.3 GENERAL, OPERATING LINKAGES AND DAMPER ACCESSORIES

- A. All operating linkages and/or damper accessories required for installation and application in accordance with specification design intent and manufacturer's installation procedures shall be provided
- B. Operating linkages provided external to dampers (crank arms, connecting rods, shaft extensions, &c.) for transmitting motion from the actuator/operator to dampers shall be designed as to functionally operate a load equal to or in excess of 300% of the maximum required operating force for the damper.
- C. Crank arms and connecting rods shall be adjustable. Linkages shall be brass, bronze, zinc-coated steel, or stainless steel.
- D. Adjustments of Crank Arms shall control the position of the damper

- E. Use of Operating Linkages external to damper drive shaft shall neither delay nor impede operation of the damper in a manner of performance less than a direct-coupled damper actuator. Operating linkages shall not under any circumstances be permitted to flex, warp, shift &c. under normal operation of connected damper sections.

2.4 GENERAL, CONTROL-DAMPER ACTUATORS REQUIREMENTS

- A. A. Control damper actuators shall be electronic direct-coupled OR pneumatic pilot/positioned type. Actuators shall have a means for reversing drive direction and a manual override accessible at the front cover
- B. Actuators shall operate related damper(s) with sufficient reserve power to provide smooth modulating action or two-position action and proper speed of response at velocity and pressure conditions to which the damper is subjected.
- C. Actuators shall produce sufficient power and torque to close off against the maximum system pressures encountered. Actuators shall be sized to close off against the fan shutoff pressure as a minimum requirement.
- D. The total damper area operated by an actuator shall not exceed 80 percent of manufacturer's maximum area rating.
- E. Provide one actuator for each damper assembly where possible. Multiple actuators required to drive a single damper assembly shall operate in unison.
- F. Avoid the use of excessively oversized actuators which could overdrive and cause linkage failure when the damper blade has reached either its fully open or closed position.
- G. Use jackshafts and shaft couplings in lieu of blade-to-blade linkages when driving axially aligned damper sections.
- H. Provide mounting hardware and linkages for connecting actuator to damper. Single bolt or setscrew type fasteners are not acceptable.
- I. Select actuators to fail in desired position in the event of a power failure. For spring return fail-safe applications, an internal mechanical spring return mechanism shall be built into the actuator housing. Non-mechanical forms of fail-safe operation are not acceptable.
- J. Actuator Fail Positions: As indicated below refer to sequence of operations for additional information regarding specific equipment:
 - 1. Exhaust Air: Close.
 - 2. Outdoor Air: Close.
 - 3. Supply Air: Open.
 - 4. Return Air: Open.
- K. All non-spring return actuators shall have an external manual clutch/gear release to allow manual positioning of the damper when the actuator is not powered. Spring return actuators with more than 60 in-LB torque capacity shall have a manual crank for this purpose.

2.5 ELECTRIC AND ELECTRONIC ACTUATORS

- A. Type: Motor operated, with or without gears, electric and electronic.

B. Voltage:

1. 24 V.
2. Actuator shall deliver torque required for continuous uniform movement of controlled device from limit to limit when operated at rated voltage.
3. Actuator shall function properly within a range of 85 to 120 percent of nameplate voltage.

C. Construction:

1. Less Than 100 W: Fiber or reinforced nylon gears with steel shaft, copper alloy or nylon bearings, and pressed steel enclosures.
2. 100 up to 400 W: Gears ground steel, oil immersed, shaft-hardened steel running in bronze, copper alloy, or ball bearings. Operator and gear trains shall be totally enclosed in dustproof cast-iron, cast-steel, or cast-aluminum housing.
3. Greater Than 400 W: Totally enclosed reversible induction motors with auxiliary hand crank and permanently lubricated bearings.

D. Field Adjustment:

1. Spring return actuators shall be easily switchable from fail open to fail closed in the field without replacement.
2. Provide gear-type actuators with an external manual adjustment mechanism to allow manual positioning of the damper when the actuator is not powered.

E. Two-Position Actuators: Single direction, spring return or reversing type.

F. Modulating Actuators:

1. Capable of stopping at all points across full range, and starting in either direction from any point in range.
2. Control Input Signal:
 - a. Three Point, Tristate, or Floating Point: Clockwise and counterclockwise inputs. One input drives actuator to open position, and other input drives actuator to close position. No signal of either input remains in last position.
 - b. Proportional: Actuator drives proportional to input signal and modulates throughout its angle of rotation. Suitable for zero- to 10- or 2- to 10-V dc and 4- to 20-mA signals.
 - c. Pulse Width Modulation (PWM): Actuator drives to a specified position according to a pulse duration (length) of signal from a dry-contact closure, triac sink or source controller.
 - d. Programmable Multi-Function: (Not Used)
 - 1) Control input, position feedback, and running time shall be factory or field programmable.
 - 2) Diagnostic feedback of hunting or oscillation, mechanical overload, mechanical travel, and mechanical load limit.
 - 3) Service data, including at a minimum, number of hours powered and number of hours in motion.

G. Position Feedback:

1. Equip where indicated, equip two-position actuators with limits switches or other positive means of a position indication signal for remote monitoring of open and close position.

2. Equip where indicated, equip modulating actuators with a position feedback through current or voltage signal for remote monitoring.
3. Provide a position indicator and graduated scale on each actuator indicating open and closed travel limits.

H. Fail-Safe:

1. Where indicated, provide actuator to fail to an end position.
2. Internal spring return mechanism to drive controlled device to an end position (open or close) on loss of power.
3. Batteries, capacitors, and other non-mechanical forms of fail-safe operation are acceptable only where uniquely indicated.

I. Integral Overload Protection:

1. Provide against overload throughout the entire operating range in both directions.
2. Electronic overload, digital rotation sensing circuitry, mechanical end switches, or magnetic clutches are acceptable methods of protection.

J. Damper Attachment:

1. Unless otherwise required for damper interface, provide actuator designed to be directly coupled to damper shaft without need for connecting linkages.
2. Attach actuator to damper drive shaft in a way that ensures maximum transfer of power and torque without slippage.
3. Bolt and set screw method of attachment is acceptable only if provided with at least two points of attachment.

K. Temperature and Humidity:

1. Temperature: Suitable for operating temperature range encountered by application with minimum operating temperature range of minus 20 to plus 120 deg F.
2. Humidity: Suitable for humidity range encountered by application; minimum operating range shall be from 5 to 95 percent relative humidity, non-condensing.

L. Enclosure:

1. Suitable for ambient conditions encountered by application.
2. NEMA 250, Type 2 for indoor and protected applications.
3. NEMA 250, Type 4 or Type 4X for outdoor and unprotected applications.
4. Provide actuator enclosure with a heater and controller where required by application.

M. Stroke Time:

1. Operate damper from fully closed to fully open within 60 75 90 150
2. Operate damper from fully open to fully closed within 60 75 90 150
3. Move damper to failed position within 15 30 seconds.
4. Select operating speed to be compatible with equipment and system operation.
5. Actuators operating in smoke control systems comply with governing code and NFPA requirements.

N. Sound:

1. Spring Return: 62 dBA.

2. Non-Spring Return: 45 dBA.

2.6 POWER SUPPLIES AND LINE FILTERING

- A. Power Supplies & Control Transformers. Control transformers and power supplies shall be UL-Listed. Provide Class 2 current-limiting type or over-current protection in both primary and secondary circuits for Class 2 service not to exceed 100 VA in accordance with the applicable following requirements or as directed by the AHJ.
 1. NEC 2011 (NFPA 70) Chapter 7 Article 725 – Class 1, Class 2 and Class 3 Remote-Control, Signaling and Power-Limited Circuits.
 2. NEC 2011 (NFPA 70) Chapter 9 Table 11(A) and Table 11(B).
 3. Canadian Electrical Code, Part 1 (CSA C22.1-12) Rule 16-200.
- B. DC Power Supplies. DC power supply output shall match output current and voltage requirements. Power supply shall be half-wave rectified type with the following minimum specifications:
 1. Output ripple: 5.0 mV maximum peak-to-peak.
 2. Regulation: 1.0% line and load combined.
 3. Response: 100 ms for 50% load changes.
 4. Built-in overvoltage and overcurrent protection and able to withstand a 150% current overload for a minimum of three (3) seconds without tripping or failure.
- C. Power Line Filtering. Provide transient voltage and surge suppression for all workstations and controllers either internally or as an external component.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for dampers and instruments installed in duct systems to verify actual locations of connections before installation.
- C. Prepare written report, endorsed by Installer, listing conditions detrimental to performance.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONTROL-DAMPER APPLICATIONS

- A. Control Dampers:
 - a. Use opposed blade type dampers for all modulating damper applications
 - b. Use parallel blade type damper for all open closed applications.
 - c. Damper actuation stroke time shall be adjustable
 - d. Damper position feedback is required for all dampers that are part of a smoke purge or smoke control system.

3.3 INSTALLATION, GENERAL

- A. Furnish and install products required to satisfy most stringent requirements indicated.

- B. Properly support dampers and actuators, tubing, wiring, and conduit to comply with requirements indicated. Brace all products to prevent lateral movement and sway or a break in attachment when subjected to a force.
- C. Provide ceiling, floor, roof, and wall openings and sleeves required by installation. Before proceeding with drilling, punching, or cutting, check location first for concealed products that could potentially be damaged. Patch, flash, grout, seal, and refinish openings to match adjacent condition.
- D. Seal penetrations made in fire-rated and acoustically rated assemblies.
- E. Fastening Hardware:
 - 1. Stillson wrenches, pliers, or other tools that will cause injury to or mar surfaces of rods, nuts, and other parts are prohibited for assembling and tightening nuts.
 - 2. Tighten bolts and nuts firmly and uniformly. Do not overstress threads by excessive force or by oversized wrenches.
 - 3. Lubricate threads of bolts, nuts, and screws with graphite and oil before assembly.
- F. Install products in locations that are accessible and that will permit calibration and maintenance from floor, equipment platforms, or catwalks. Where ladders are required for Owner's access, confirm unrestricted ladder placement is possible under occupied condition.
- G. Corrosive Environments:
 - 1. Use products that are suitable for environment to which they will be subjected.
 - 2. If possible, avoid or limit use of materials in corrosive environments, including, but not limited to, the following:
 - a. Laboratory exhaust airstreams.
 - b. Process exhaust airstreams.
 - 3. Use Type 316 stainless-steel tubing and fittings when in contact with a corrosive environment.
 - 4. When conduit is in contact with a corrosive environment, use Type 316 stainless-steel conduit and fittings or conduit and fittings that are coated with a corrosive-resistant coating that is suitable for environment.
 - 5. Where actuators are located in a corrosive environment and are not corrosive resistant from manufacturer, field install products in a NEMA 250, Type 4X enclosure constructed of Type 316L stainless steel.

3.4 ELECTRIC POWER

- A. Furnish and install electrical power to products requiring electrical connections.
- B. Furnish and install circuit breakers. Comply with requirements of the electrical specifications.
- C. Furnish and install power wiring. Comply with requirements of the electrical specifications.
- D. Furnish and install raceways. Comply with requirements of the electrical specifications.
- E. Electrical subcontractor shall provide all required line voltage. The mechanical subcontractor shall provide all low voltage wiring and power supply transformers in coordination with the controls subcontractor and control actuator requirements.

3.5 CONTROL DAMPERS

- A. Install smooth transitions, not exceeding 30 degrees, to dampers smaller than adjacent duct. Install transitions as close to damper as possible but at distance to avoid interference and impact to performance. Consult manufacturer for recommended clearance.
- B. Clearance:
 - 1. Locate dampers for easy access and provide separate support of dampers that cannot be handled by service personnel without hoisting mechanism.
 - 2. Install dampers with at least 24 inches of clear space on sides of dampers requiring service access.
- C. Service Access:
 - 1. Dampers and actuators shall be accessible for visual inspection and service.
 - 2. Install access door(s) in duct or equipment located upstream of damper to allow service personnel to hand clean any portion of damper, linkage, and actuator. Comply with requirements in Section 233300 "Air Duct Accessories."
- D. Install dampers straight and true, level in all planes, and square in all dimensions. Install supplementary structural steel reinforcement for large multiple-section dampers if factory support alone cannot handle loading.
- E. Attach actuator(s) to damper drive shaft.
- F. For duct-mounted and equipment-mounted dampers installed outside of equipment, install a visible and accessible indication of damper position from outside.

3.6 CONNECTIONS

- A. Connect electrical devices and components to electrical grounding system. Comply with requirements in Section 260526 "Grounding and Bonding for Electrical Systems."

3.7 IDENTIFICATION

- A. Identify system components, wiring, cabling, and terminals. Each piece of wire, cable, and tubing shall have the same designation at each end for operators to determine continuity at points of connection. Comply with requirements for identification specified in Section 230553.
- B. Install engraved phenolic nameplate with damper identification on damper.

3.8 CHECKOUT PROCEDURES

- A. Control-Damper Checkout:
 - 1. Check installed products before continuity tests, leak tests, and calibration.
 - 2. Check dampers for proper location and accessibility.
 - 3. Check instrument tubing for proper isolation, fittings, slope, dirt legs, drains, material, and support.
 - 4. For pneumatic products, verify air supply for each product is properly installed.
 - 5. For pneumatic dampers, verify that pressure gages are provided in each airline to damper actuator and positioner.
 - 6. Verify that control dampers are installed correctly for flow direction.

7. Verify that proper blade alignment, either parallel or opposed, has been provided.
8. Verify that damper frame attachment is properly secured and sealed.
9. Verify that damper actuator and linkage attachment are secure.
10. Verify that actuator wiring is complete, enclosed, and connected to correct power source.
11. Verify that damper blade travel is unobstructed.

3.9 ADJUSTMENT, CALIBRATION, AND TESTING:

- A. Stroke and adjust control dampers following manufacturer's recommended procedure, from 100 percent open to 100 percent closed back to 100 percent open.
- B. Stroke control dampers with pilot positioners. Adjust damper and positioner following manufacturer's recommended procedure, so damper is 100 percent closed, 50 percent closed, and 100 percent open at proper air pressure.
- C. Check and document open and close cycle times for applications with a cycle time of less than 30 seconds.
- D. For control dampers equipped with positive position indication, check feedback signal at multiple positions to confirm proper position indication.

END OF SECTION

SECTION 23 2113

HYDRONIC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes pipe and fitting materials and joining methods for the following:

1. Hot-water heating piping. (glycol)
2. Makeup-water piping.
3. Condensate-drain piping.
4. Air-vent piping.
5. Safety-valve-inlet and -outlet piping.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following:

1. Plastic pipe and fittings with solvent cement.
2. Pressure-seal fittings.
3. Chemical treatment.

- B. Sustainable Design Submittals:

1. Product Data: For adhesives, indicating VOC content.
2. Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.
3. Environmental Product Declaration: For each product.
4. Health Product Declaration: For each product.
5. Sourcing of Raw Materials: Corporate sustainability report for each manufacturer.

- C. Delegated-Design Submittal:

1. Design calculations and detailed fabrication and assembly of pipe anchors and alignment guides, hangers and supports for multiple pipes, expansion joints and loops, and attachments of the same to the building structure.
2. Locations of pipe anchors and alignment guides and expansion joints and loops.
3. Locations of and details for penetrations, including sleeves and sleeve seals for exterior walls, floors, basement, and foundation walls.
4. Locations of and details for penetration and firestopping for fire- and smoke-rated wall and floor and ceiling assemblies.
5. For underground piping provide size and quantity of pipe expansion loops and thrust blocks.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Piping layout, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Suspended ceiling components.
 - 2. Other building services.
 - 3. Structural members.
- B. Qualification Data: For Installer.
- C. Welding certificates.
- D. Field quality-control reports.
- E. Water Analysis: Submit a copy of the water analysis to illustrate water quality available at Project site.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications:
 - 1. Installers of Pressure-Sealed Joints: Installers shall be certified by pressure-seal joint manufacturer as having been trained and qualified to join piping with pressure-seal pipe couplings and fittings.
- B. Steel Support Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."
- C. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
 - 1. Comply with ASME B31.9, "Building Services Piping," for materials, products, and installation.
 - 2. Certify that each welder has passed AWS qualification tests for welding processes involved and that certification is current.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:
 - 1. Hot-Water Heating Piping: 150 psig at 200 deg F.
 - 2. Glycol -Water Piping: 150 psig at 150 deg F.
 - 3. Makeup-Water Piping: 80 psig at 150 deg F.
 - 4. Condensate-Drain Piping: 150 deg F.
 - 5. Air-Vent Piping: 200 deg F.
 - 6. Safety-Valve-Inlet and -Outlet Piping: Equal to the pressure of the piping system to which it is attached.

2.2 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tubing: ASTM B 88, Type L.
- B. Annealed-Temper Copper Tubing: ASTM B 88, Type K.
- C. DWV Copper Tubing: ASTM B 306, Type DWV.
- D. Grooved, Mechanical-Joint, Wrought-Copper Fittings: ASME B16.22.
 - 1. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Anvil International.
 - b. Star Pipe Products.
 - c. Victaulic Company.
 - 2. Grooved-End Copper Fittings: ASTM B 75, copper tube or ASTM B 584, bronze casting.
 - 3. Grooved-End-Tube Couplings: Rigid pattern unless otherwise indicated; gasketed fitting. Ductile-iron housing with keys matching pipe and fitting grooves, prelubricated EPDM gasket rated for minimum 230 deg F for use with housing, and steel bolts and nuts.
- E. Copper or Bronze Pressure-Seal Fittings:
 - 1. Pro-press should be reviewed
 - 2. Manufacturers: Subject to compliance with requirements, provide products by the following:
 - a. Elkhart Products Corporation.
 - b. Mueller Industries, Inc.
 - c. NIBCO INC.
 - d. Viega LLC.
 - 3. Housing: Copper.
 - 4. O-Rings and Pipe Stops: EPDM.
 - 5. Tools: Manufacturer's special tools.
 - 6. Minimum 200-psig working-pressure rating at 250 deg F.
- F. Wrought-Copper Unions: ASME B16.22.

2.3 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53/A 53M, black steel with plain ends; welded and seamless, Grade B, and wall thickness as indicated in "Piping Applications" Article.
- B. Cast-Iron Threaded Fittings: ASME B16.4; Classes 125 and 250 as indicated in "Piping Applications" Article.
- C. Malleable-Iron Threaded Fittings: ASME B16.3, Classes 150 and 300 as indicated in "Piping Applications" Article.
- D. Malleable-Iron Unions: ASME B16.39; Classes 150, 250, and 300 as indicated in "Piping Applications" Article.

- E. Cast-Iron Pipe Flanges and Flanged Fittings: ASME B16.1, Classes 25, 125, and 250; raised ground face, and bolt holes spot faced as indicated in "Piping Applications" Article.
- F. Wrought-Steel Fittings: ASTM A 234/A 234M, wall thickness to match adjoining pipe.
- G. Wrought Cast- and Forged-Steel Flanges and Flanged Fittings: ASME B16.5, including bolts, nuts, and gaskets of the following material group, end connections, and facings:
 - 1. Material Group: 1.1.
 - 2. End Connections: Butt welding.
 - 3. Facings: Raised face.
- H. Grooved Mechanical-Joint Fittings and Couplings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International.
 - b. Grinnell G-Fire by Johnson Controls Company.
 - c. Victaulic Company.
 - 2. Joint Fittings: ASTM A 536, Grade 65-45-12 ductile iron; ASTM A 47/A 47M, Grade 32510 malleable iron; ASTM A 53/A 53M, Type F, E, or S, Grade B fabricated steel; or ASTM A 106/A 106M, Grade B steel fittings with grooves or shoulders constructed to accept grooved-end couplings; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
 - 3. Couplings: Ductile- or malleable-iron housing and EPDM gasket of central cavity pressure-responsive design; with nuts, bolts, locking pin, locking toggle, or lugs to secure grooved pipe and fittings.
- I. Steel Pressure-Seal Fittings:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Victaulic Company.
 - b. Viega LLC.
 - c. Zern
 - d. Propress
 - 2. Housing: Steel.
 - 3. O-Rings and Pipe Stop: EPDM.
 - 4. Tools: Manufacturer's special tool.
 - 5. Minimum 300-psig working-pressure rating at 230 deg F.
- J. Steel Pipe Nipples: ASTM A 733, made of same materials and wall thicknesses as pipe in which they are installed.

2.4 PLASTIC PIPE AND FITTINGS

- 1. CPVC Plastic Pipe Fittings: Socket-type pipe fittings, ASTM F 438 for Schedule 40 pipe; ASTM F 439 for Schedule 80 pipe.
- B. PVC Plastic Pipe: ASTM D 1785, with wall thickness as indicated in "Piping Applications" Article.

1. PVC Plastic Pipe Fittings: Socket-type pipe fittings, ASTM D 2466 for Schedule 40 pipe; ASTM D 2467 for Schedule 80 pipe.

2.5 JOINING MATERIALS

- A. Pipe-Flange Gasket Materials: Suitable for chemical and thermal conditions of piping system contents.
 1. ASME B16.21, nonmetallic, flat, asbestos free, 1/8-inch maximum thickness unless otherwise indicated.
 - a. Full-Face Type: For flat-face, Class 125, cast-iron and cast-bronze flanges.
 - b. Narrow-Face Type: For raised-face, Class 250, cast-iron and steel flanges.
- B. Flange Bolts and Nuts: ASME B18.2.1, carbon steel, unless otherwise indicated.
- C. Plastic, Pipe-Flange Gasket, Bolts, and Nuts: Type and material recommended by piping system manufacturer unless otherwise indicated.
- D. Solder Filler Metals: ASTM B 32, lead-free alloys. Include water-flushable flux according to ASTM B 813.
- E. Brazing Filler Metals: AWS A5.8/A5.8M, BCuP Series, copper-phosphorus alloys for joining copper with copper; or BAg-1, silver alloy for joining copper with bronze or steel.
- F. Welding Filler Metals: Comply with AWS D10.12M/D10.12 for welding materials appropriate for wall thickness and chemical analysis of steel pipe being welded.
- G. Solvent Cements for Joining Plastic Piping:
 1. PVC Piping: ASTM D 2564. Include primer according to ASTM F 656.
 - a. PVC solvent cement shall have a VOC content of 510 g/L or less.
 - b. Adhesive primer shall have a VOC content of 550 g/L or less.
- H. Gasket Material: Thickness, material, and type suitable for fluid to be handled and working temperatures and pressures.

2.6 TRANSITION FITTINGS

- A. Plastic-to-Metal Transition Fittings:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Charlotte Pipe and Foundry Company.
 - b. IPEX USA LLC.
 - c. KBI (King Bros. Industries).
 - d. Viega LLC.
 2. One-piece fitting with one threaded brass or copper insert and one solvent-cement-joint end of material and wall thickness to match plastic pipe material.

2.7 DIELECTRIC FITTINGS

- A. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
- B. Dielectric Unions:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Wilkins.
 - c. Zurn Industries, LLC.
 - 2. Description:
 - a. Standard: ASSE 1079.
 - b. Pressure Rating: 150 psig 250 psig.
 - c. End Connections: Solder-joint copper alloy and threaded ferrous.
- C. Dielectric Flanges:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. WATTS.
 - b. Wilkins.
 - c. Zurn Industries, LLC.
 - 2. Description:
 - a. Standard: ASSE 1079.
 - b. Factory-fabricated, bolted, companion-flange assembly.
 - c. Pressure Rating: 150 psig minimum at 250 deg F.
 - d. End Connections: Solder-joint copper alloy and threaded ferrous; threaded solder-joint copper alloy and threaded ferrous.
- D. Dielectric Nipples:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Grinnell G-Fire by Johnson Controls Company.
 - b. Matco-Norca.
 - c. Victaulic Company.
 - 2. Description:
 - a. Standard: IAPMO PS 66.
 - b. Electroplated steel nipple, complying with ASTM F 1545.
 - c. Pressure Rating: 300 psig at 225 deg F.
 - d. End Connections: Male threaded or grooved.
 - e. Lining: Inert and noncorrosive, propylene.

2.8 BYPASS CHEMICAL FEEDER

- A. Description: Welded steel construction; 125-psig working pressure; 5-gal. capacity; with fill funnel and inlet, outlet, and drain valves.
 - 1. Chemicals: Specially formulated, based on analysis of makeup water, to prevent accumulation of scale and corrosion in piping and connected equipment.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS

- A. Hot-water heating, Piping aboveground; NPS 2 1/2 and smaller, shall be any of the following:
 - 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered, brazed, pressure-seal joints.
 - 2. Schedule 40, Grade B, Type 96 steel pipe; Class 150, malleable-iron fittings; cast-iron flanges and flange fittings; and threaded joints.
- B. Hot-water heating, Piping aboveground; NPS 3 and larger, shall be any of the following:
 - 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered, brazed joints.
 - 2. Schedule 40 steel pipe, wrought-steel fittings and wrought-cast or forged-steel flanges and flange fittings, and welded and flanged joints.
 - 3. Schedule 40 steel pipe; grooved, mechanical joint coupling and fittings; and grooved, mechanical joints.
- C. Hot-water heating, Piping below ground and within slabs; shall be either of the following:
 - 1. Type K, annealed-temper copper tubing, wrought-copper fittings, and brazed joints. Use the fewest possible joints.
- D. Makeup-water piping installed aboveground shall be either of the following:
 - 1. Type L, drawn-temper copper tubing, wrought-copper fittings, and soldered joints.
- E. Makeup-Water Piping Installed Belowground and within Slabs: Type K, annealed-temper copper tubing, wrought-copper fittings, and soldered joints. Use the fewest possible joints.
- F. Condensate-Drain Piping For AC Units: Type M copper, Type DWV, drawn-temper copper tubing, wrought-copper fittings, and soldered joints or Schedule 40 PVC plastic pipe and fittings and solvent-welded joints.
- G. Boiler Condensate-Drain Piping: Schedule 40 PVC plastic pipe and fittings and solvent-welded joints.
- H. Blowdown-Drain Piping: Same materials and joining methods as for piping specified for the service in which blowdown drain is installed.
- I. Air-Vent Piping:

1. Inlet: Same as service where installed with metal-to-plastic transition fittings for plastic piping systems according to piping manufacturer's written instructions.
2. Outlet: Type K, annealed-temper copper tubing with soldered or flared joints.

J. Safety-Valve-Inlet and -Outlet Piping for Hot-Water Piping: Same materials and joining methods as for piping specified for the service in which safety valve is installed.

3.2 PIPING INSTALLATIONS

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Install piping as indicated unless deviations to layout are approved on Coordination Drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Select system components with pressure rating equal to or greater than system operating pressure.
- K. Install groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- L. Install drains, consisting of a tee fitting, NPS 3/4 ball valve, and short NPS 3/4 threaded nipple with cap, at low points in piping system mains and elsewhere as required for system drainage.
- M. Install piping at a uniform grade of 0.2 percent upward in direction of flow.
- N. Reduce pipe sizes using eccentric reducer fitting installed with level side up.
- O. Install branch connections to mains using tee fittings in main pipe, with the branch connected to the bottom of the main pipe. For up-feed risers, connect the branch to the top of the main pipe.
- P. Install valves according to Section 230523.101 " Valves for HVAC Piping," Section 230523.12
- Q. Install unions in piping, NPS 2 and smaller, adjacent to valves, at final connections of equipment, and elsewhere as indicated.

- R. Install flanges in piping, NPS 2-1/2 and larger, at final connections of equipment and elsewhere as indicated.
- S. Install shutoff valve immediately upstream of each dielectric fitting.
- T. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for identifying piping.
- U. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- V. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."
- W. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."
- X. For piping passing through equipment room walls to occupied spaces provide split seals for sound and vibration attenuation between rooms. Refer to section 232116.

3.3 DIELECTRIC FITTING INSTALLATION

- A. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
- B. Dielectric Fittings for NPS 2 and Smaller: Use dielectric nipples, or unions.
- C. Dielectric Fittings for NPS 2-1/2 to NPS 4: Use dielectric flanges, or nipples.
- D. Dielectric Fittings for NPS 5 and Larger: Use dielectric flange kits.

3.4 HANGERS AND SUPPORTS

- A. Install vibration isolation hangers or supports on all piping connected to motor driven equipment for a distance of 20' or the first two hangers. Refer to section 232112.13 Hydronic Piping specialties.
- B.]Install the following pipe attachments:
 - 1. Adjustable steel clevis hangers for individual horizontal piping less than 20 feet long.
 - 2. Adjustable roller hangers and spring hangers for individual horizontal piping 20 feet or longer.
 - 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 - 4. Spring hangers to support vertical runs.
 - 5. Provide copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
 - 6. On plastic pipe, install pads or cushions on bearing surfaces to prevent hanger from scratching pipe.
- C. Install hangers for drawn-temper copper piping with the following maximum spacing and minimum rod sizes:
 - 1. NPS 3/4: Maximum span, 6 feet; minimum rod size, 1/4 inch.
 - 2. NPS 1: Maximum span, 6 feet; minimum rod size, 1/4 inch.

3. NPS 1-1/4 Maximum span, 7 feet; minimum rod size, 3/8 inch.
 4. NPS 1-1/2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 5. NPS 2: Maximum span, 8 feet; minimum rod size, 3/8 inch.
 6. NPS 2-1/2: Maximum span, 9 feet; minimum rod size, 3/8 inch.
 7. NPS 3 and Larger: Maximum span, 10 feet; minimum rod size, 3/8 inch.
- D. Plastic Piping Hanger Spacing: Space hangers according to pipe manufacturer's written instructions for service conditions. Avoid point loading. Space and install hangers with the fewest practical rigid anchor points.
- E. Fiberglass Piping Hanger Spacing: Space hangers according to pipe manufacturer's written instructions for service conditions. Avoid point loading. Space and install hangers with the fewest practical rigid anchor points.
- F. Support vertical runs at roof, at each floor, and at 10-foot intervals between floors.

3.5 PIPE JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.
- C. Soldered Joints: Apply ASTM B 813, water-flushable flux, unless otherwise indicated, to tube end. Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook," using lead-free solder alloy complying with ASTM B 32.
- D. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," "Pipe and Tube" Chapter, using copper-phosphorus brazing filler metal complying with AWS A5.8/A5.8M.
- E. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- F. Welded Joints: Construct joints according to AWS D10.12M/D10.12, using qualified processes and welding operators according to "Quality Assurance" Article.
- G. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.
- H. Plastic Piping Solvent-Cemented Joints: Clean and dry joining surfaces. Join pipe and fittings according to the following:
1. Comply with ASTM F 402 for safe-handling practice of cleaners, primers, and solvent cements.
 2. PVC Pressure Piping: Join ASTM D 1785 schedule number, PVC pipe and PVC socket fittings according to ASTM D 2672. Join other-than-schedule number PVC pipe and socket fittings according to ASTM D 2855.
 3. PVC Nonpressure Piping: Join according to ASTM D 2855.

- I. Grooved Joints: Assemble joints with coupling and gasket, lubricant, and bolts. Cut or roll grooves in ends of pipe based on pipe and coupling manufacturer's written instructions for pipe wall thickness. Use grooved-end fittings and rigid, grooved-end-pipe couplings.
- J. Mechanically Formed, Copper-Tube-Outlet Joints: Use manufacturer-recommended tool and procedure, and brazed joints.
- K. Pressure-Sealed Joints: Use manufacturer-recommended tool and procedure. Leave insertion marks on pipe after assembly.

3.6 TERMINAL EQUIPMENT CONNECTIONS

- A. Sizes for supply and return piping connections shall be the same as or larger than equipment connections.
- B. Install control valves in accessible locations close to connected equipment.
- C. Install bypass piping with globe valve around control valve. If parallel control valves are installed, only one bypass is required.
- D. Install ports for pressure gages and thermometers at coil inlet and outlet connections. Comply with requirements in Section 230519 "Meters and Gages for HVAC Piping."

3.7 CHEMICAL TREATMENT

- A. Perform an analysis of makeup water to determine type and quantities of chemical treatment needed to keep system free of scale, corrosion, and fouling, and to sustain the following water characteristics:
 - 1. pH: 9.0 to 10.5.
 - 2. "P" Alkalinity: 100 to 500 ppm.
 - 3. Boron: 100 to 200 ppm.
 - 4. Chemical Oxygen Demand: Maximum of 100 ppm. Revise this value if closed system contains glycol.
 - 5. Corrosion Inhibitor:
 - a. Sodium Nitrate: 1000 to 1500 ppm.
 - b. Molybdate: 200 to 300 ppm.
 - c. Chromate: 200 to 300 ppm.
 - d. Sodium Nitrate Plus Molybdate: 100 to 200 ppm each.
 - e. Chromate Plus Molybdate: 50 to 100 ppm each.
 - 6. Soluble Copper: Maximum of 0.20 ppm.
 - 7. Tolyriazole Copper and Yellow Metal Corrosion Inhibitor: Minimum of 10 ppm.
 - 8. Total Suspended Solids: Maximum of 10 ppm.
 - 9. Ammonia: Maximum of 20 ppm.
 - 10. Free Caustic Alkalinity: Maximum of 20 ppm.
 - 11. Microbiological Limits:
 - a. Total Aerobic Plate Count: Maximum of 1000 organisms/mL.
 - b. Total Anaerobic Plate Count: Maximum of 100 organisms/mL.
 - c. Nitrate Reducers: 100 organisms/mL.
 - d. Sulfate Reducers: Maximum of zero organisms/mL.
 - e. Iron Bacteria: Maximum of zero organisms/mL.

- B. Install bypass chemical feeders in each hydronic system where indicated.
 - 1. Install in upright position with top of funnel not more than 48 inches above the floor.
 - 2. Install feeder in minimum NPS 3/4 bypass line, from main with full-size, full-port, ball valve in the main between bypass connections.
 - 3. Install NPS 3/4 pipe from chemical feeder drain to nearest equipment drain and include a full-size, full-port, ball valve.
- C. Fill system with fresh water and add liquid alkaline compound with emulsifying agents and detergents to remove grease and petroleum products from piping. Circulate solution for a minimum of 24 hours, drain, clean strainer screens, and refill with fresh water.
- D. Add initial chemical treatment and maintain water quality in ranges noted above for the first year of operation.
 - 1. Fill systems that have antifreeze or glycol solutions with the following concentrations:
 - 2. Hot-Water Heating Piping: Minimum of 30% percent propylene glycol.

3.8 FIELD QUALITY CONTROL

- A. Prepare hydronic piping according to ASME B31.9 and as follows:
 - 1. Leave joints, including welds, uninsulated and exposed for examination during test.
 - 2. Provide temporary restraints for expansion joints that cannot sustain reactions due to test pressure. If temporary restraints are impractical, isolate expansion joints from testing.
 - 3. Flush hydronic piping systems with clean water; then remove and clean or replace strainer screens.
 - 4. Isolate equipment from piping. If a valve is used to isolate equipment, its closure shall be capable of sealing against test pressure without damage to valve. Install blinds in flanged joints to isolate equipment.
 - 5. Install safety valve, set at a pressure no more than one-third higher than test pressure, to protect against damage by expanding liquid or other source of overpressure during test.
- B. Perform the following tests on hydronic piping:
 - 1. Use ambient temperature water as a testing medium unless there is risk of damage due to freezing. Another liquid that is safe for workers and compatible with piping may be used.
 - 2. While filling system, use vents installed at high points of system to release air. Use drains installed at low points for complete draining of test liquid.
 - 3. Isolate expansion tanks and determine that hydronic system is full of water.
 - 4. Subject piping system to hydrostatic test pressure that is not less than 1.5 times the system's working pressure. Test pressure shall not exceed maximum pressure for any vessel, pump, valve, or other component in system under test. Verify that stress due to pressure at bottom of vertical runs does not exceed 90 percent of specified minimum yield strength or 1.7 times the "SE" value in Appendix A in ASME B31.9, "Building Services Piping."
 - 5. After hydrostatic test pressure has been applied for at least 10 minutes, examine piping, joints, and connections for leakage. Eliminate leaks by tightening, repairing, or replacing components, and repeat hydrostatic test until there are no leaks.
 - 6. Prepare written report of testing.
- C. Perform the following before operating the system:
 - 1. Open manual valves fully.

2. Inspect pumps for proper rotation.
3. Set makeup pressure-reducing valves for required system pressure.
4. Inspect air vents at high points of system and determine if all are installed and operating freely (automatic type), or bleed air completely (manual type).
5. Set temperature controls so all coils are calling for full flow.
6. Inspect and set operating temperatures of hydronic equipment, such as boilers, chillers, cooling towers, to specified values.
7. Verify lubrication of motors and bearings.

END OF SECTION

SECTION 23 2116

HYDRONIC PIPING SPECIALTIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes special-duty valves and specialties for the following:

1. Hot-water heating piping.
2. Makeup-water piping.
3. Condensate-drain piping.
4. Blowdown-drain piping.
5. Air-vent piping.
6. Safety-valve-inlet and -outlet piping.
7. Vibration Isolation
8. Expansion fittings for hydronic piping
9. Pipe guides and anchors

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of the following:

1. Valves: Include flow and pressure drop curves based on manufacturer's testing for calibrated-orifice balancing valves and automatic flow-control valves.
2. Air-control devices.
3. Hydronic specialties.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air-control devices, hydronic specialties, and special-duty valves to include in emergency, operation, and maintenance manuals.

1.5 MAINTENANCE MATERIAL SUBMITTALS

- A. Differential Pressure Meter: For each type of balancing valve and automatic flow control valve, include flowmeter, probes, hoses, flow charts, and carrying case.

1.6 QUALITY ASSURANCE

- A. Pipe Welding: Qualify procedures and operators according to ASME Boiler and Pressure Vessel Code: Section IX.
 1. Safety valves and pressure vessels shall bear the appropriate ASME label. Fabricate and stamp air separators and expansion tanks to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Hydronic piping components and installation shall be capable of withstanding the following minimum working pressure and temperature unless otherwise indicated:
1. Hot-Water Heating Piping: 150 psig at 200 deg F
 2. Makeup-Water Piping: 80 psig at 150 deg F
 3. Condensate-Drain Piping: 150 deg F.
 4. Blowdown-Drain Piping: 200 deg F
 5. Air-Vent Piping: 200 deg F .
 6. Safety-Valve-Inlet and -Outlet Piping: Equal to the pressure of the piping system to which it is attached.

2.2 VALVES

- A. Gate, Globe, Check, Ball, and Butterfly Valves: Comply with requirements specified in Section 230523.10 "Valves for HVAC Piping,"
- B. Automatic Temperature-Control Valves, Actuators, and Sensors: Comply with requirements specified in Section 230923.11 "Control Valves." Section 15901 "Control Valves."

2.3 Bronze, Calibrated-Orifice, Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Bell & Gossett; a Xylem brand.
 - c. Nexus Valve, Inc.
 - d. TACO Comfort Solutions, Inc.
 - e. Tour & Andersson; available through Victaulic Company.
 - f. Victaulic Company.
2. Body: Bronze, ball or globe type with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Seat: PTFE.
5. End Connections: Threaded or socket.
6. Pressure Gage Connections: Integral seals for portable differential pressure meter.
7. Handle Style: Lever, with memory stop to retain set position.
8. CWP Rating: Minimum 125 psig
9. Maximum Operating Temperature: 250 deg F

B. Cast-Iron or Steel, Calibrated-Orifice, Balancing Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Armstrong Pumps, Inc.
 - b. Bell & Gossett; a Xylem brand.
 - c. Nexus Valve, Inc.
 - d. Tour & Andersson; available through Victaulic Company.

2. Body: Cast-iron or steel body, globe pattern with calibrated orifice or venturi.
3. Ball: Brass or stainless steel.
4. Stem Seals: EPDM O-rings.
5. Disc: Glass and carbon-filled PTFE.
6. Seat: PTFE.
7. End Connections: Flanged or grooved.
8. Pressure Gage Connections: Integral seals for portable differential pressure meter.
9. Handle Style: Lever, with memory stop to retain set position.
10. CWP Rating: Minimum 125 psig
11. Maximum Operating Temperature: 250 deg F

C. Diaphragm-Operated, Pressure-Reducing Valves: ASME labeled.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett; a Xylem brand.
 - d. Spence Engineering Company, Inc.
 - e. Watts; a Watts Water Technologies company.
2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Low inlet-pressure check valve.
8. Inlet Strainer: stainless steel, removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.
10. Valve Size, Capacity, and Operating Pressure: Selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

D. Diaphragm-Operated Safety Valves: ASME labeled.

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. AMTROL, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett; a Xylem brand.
 - d. Spence Engineering Company, Inc.
 - e. Watts; a Watts Water Technologies company.
2. Body: Bronze or brass.
3. Disc: Glass and carbon-filled PTFE.
4. Seat: Brass.
5. Stem Seals: EPDM O-rings.
6. Diaphragm: EPT.
7. Wetted, Internal Work Parts: Brass and rubber.
8. Inlet Strainer: stainless steel, removable without system shutdown.
9. Valve Seat and Stem: Noncorrosive.

10. Valve Size, Capacity, and Operating Pressure: Comply with ASME Boiler and Pressure Vessel Code: Section IV, and selected to suit system in which installed, with operating pressure and capacity factory set and field adjustable.

E. Automatic Flow-Control Valves: (NOT USED)

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flow Design, Inc.
 - b. Griswold Controls.
 - c. Nexus Valve, Inc.
 - d. NuTech Hydronic Specialty Products.
2. Body: Brass or ferrous metal.
3. Piston and Spring Assembly: Stainless steel, tamper proof, self-cleaning, and removable.
4. Combination Assemblies: Include bronze or brass-alloy ball valve.
5. Identification Tag: Marked with zone identification, valve number, and flow rate.
6. Size: Same as pipe in which installed.
7. Performance: Maintain constant flow, plus or minus 5 percent over system pressure fluctuations.
8. Minimum CWP Rating: 175 psig
9. Maximum Operating Temperature: 200 deg F

2.4 AIR-CONTROL DEVICES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- a. AMTROL, Inc.
 - b. Armstrong Pumps, Inc.
 - c. Bell & Gossett; a Xylem brand.
 - d. TACO Comfort Solutions, Inc.
 - e. John Wood
- B. Manual Air Vents:
1. Body: Bronze.
 2. Internal Parts: Nonferrous.
 3. Operator: Screwdriver or thumbscrew.
 4. Inlet Connection: NPS 1/2
 5. Discharge Connection: NPS 1/8.
 6. CWP Rating: 150 psig
 7. Maximum Operating Temperature: 225 deg F
- C. Automatic Air Vents:
1. Body: Bronze or cast iron.
 2. Internal Parts: Nonferrous.
 3. Operator: Noncorrosive metal float.
 4. Inlet Connection: NPS 1/2
 5. Discharge Connection: NPS 1/4

6. CWP Rating: 150 psig
7. Maximum Operating Temperature: 240 deg F

D. Expansion Tanks:

1. Tank: Welded steel, rated for 125-psig working pressure and 375 deg F maximum operating temperature, with taps in bottom of tank for tank fitting and taps in end of tank for gage glass. Tanks shall be factory tested after taps are fabricated and shall be labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
2. Air-Control Tank Fitting: Cast-iron body, copper-plated tube, brass vent tube plug, and stainless-steel ball check, 100-gal. unit only; sized for compression-tank diameter. Provide tank fittings for 125-psig working pressure and 250 deg F maximum operating temperature.
3. Tank Drain Fitting: Brass body, nonferrous internal parts; 125-psig working pressure and 240 deg F maximum operating temperature; constructed to admit air to compression tank, drain water, and close off system.
4. Gage Glass: Full height with dual manual shutoff valves, 3/4-inch- diameter gage glass, and slotted-metal glass guard.

E. Diaphragm or Bladder-Type Expansion Tanks as scheduled or noted on plans:

1. Tank: Welded steel, rated for 125-psig working pressure and 375 deg F maximum operating temperature. Factory test after taps are fabricated and supports installed and are labeled according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.
2. Diaphragm or Bladder: Securely sealed into tank to separate air charge from system water to maintain required expansion capacity.
3. Air-Charge Fittings: Schrader valve, stainless steel with EPDM seats.

F. Tangential-Type Air Separators:

1. Tank: Welded steel; ASME constructed and labeled for 125-psig minimum working pressure and 375 deg F maximum operating temperature.
2. Air Collector Tube: Perforated stainless steel, constructed to direct released air into expansion tank.
3. Tangential Inlet and Outlet Connections: Threaded for NPS 2 and smaller; flanged connections for NPS 2-1/2 and larger.
4. Blowdown Connection: Threaded.
5. Size: Match system flow capacity.

G. In-Line Air Separators:

1. Tank: One-piece cast iron with an integral weir constructed to decelerate system flow to maximize air separation.
2. Maximum Working Pressure: Up to 175 psig
3. Maximum Operating Temperature: Up to 300 deg F

H. Air Purgers:

1. Body: Cast iron with internal baffles that slow the water velocity to separate the air from solution and divert it to the vent for quick removal.
2. Maximum Working Pressure: 150 psig
3. Maximum Operating Temperature: 250 deg F

2.5 HYDRONIC PIPING SPECIALTIES

A. Y-Pattern Strainers:

1. Body: ASTM A 126, Class B, cast iron with bolted cover and bottom drain connection.

2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: Stainless-steel, 20-mesh strainer, or perforated stainless-steel basket.
4. CWP Rating: 125 psig

B. Basket Strainers:

1. Body: ASTM A 126, Class B, high-tensile cast iron with bolted cover and bottom drain connection.
2. End Connections: Threaded ends for NPS 2 and smaller; flanged ends for NPS 2-1/2 and larger.
3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 50 percent free area.
4. CWP Rating: 125 psig

C. T-Pattern Strainers:

1. Body: Ductile or malleable iron with removable access coupling and end cap for strainer maintenance.
2. End Connections: Grooved ends.
3. Strainer Screen: 40-mesh startup strainer, and perforated stainless-steel basket with 57 percent free area.
4. CWP Rating: 750 psig

D. Stainless-Steel Bellow, Flexible Connectors:

1. Body: Stainless-steel bellows with woven, flexible, bronze, wire-reinforcing protective jacket.
2. End Connections: Threaded or flanged to match equipment connected.
3. Performance: Capable of 3/4-inch misalignment.
4. CWP Rating: 150 psig
5. Maximum Operating Temperature: 250 deg F

E. Spherical, Rubber, Flexible Connectors:

1. Rubber flexible connections shall be peroxide cured EPDM throughout with Kevlar tire cord reinforcement. The raised face rubber flanges must encase solid steel rings to prevent pull out. Flexible cable wire is not acceptable. Sizes 1-1/2" through 14" shall have a ductile iron external ring between the two spheres. Sizes 3/4" through 2" may have one sphere, bolted threaded flange assemblies and cable retention.
2. Minimum ratings shall be 250 psi at 170°F and 215 psi at 250°F. Higher published rated connectors may be used where required.
3. Safety factors shall be a minimum of 3/1. All flexible connections must be factory tested to 150% of maximum pressure for 12 minutes before shipment. The piping gap shall be equal to the length of the expansion joint under pressure. Control rods passing through 1/2" thick Neoprene washer bushings large enough to take the thrust at 1000psi of surface area may be used on unanchored piping where the manufacturer determines the condition exceeds the expansion joint rating without them.
4. All flexible joints shall be installed on the equipment side of the shut off valves. Expansion joints shall be SAFEFLEX SFDEJ, SFEJ, SFDJR or SFU and Control Rods CR as manufactured by Mason Industries, Inc
 - a. Body: Fiber-reinforced rubber body.

- b. End Connections: Steel flanges drilled to align with Classes 150 and 300 steel flanges.
- c. Performance: Capable of misalignment.
- d. CWP Rating: 150 psig
- e. Maximum Operating Temperature: 250 deg F

F. Braided Pipe Flexible Connection;

- 1. Flexible stainless steel hose shall have stainless steel braid and carbon steel fittings. Sizes 3" and larger shall be flanged. Smaller sizes may have male nipples. Minimum sizes listed below.

Flanged (Pipe Dia x Flexible Pipe Length)		
3" x 12"	6" x 18"	12" x 24"
4" x 12"	8" x 18"	14" x 30"
5" x 18"	10" x 18"	16" x 32"

Male Nipples (Pipe Dia x Flexible Pipe Length)		
1/2" x 12"	1-1/4" x 12"	2" x 12"
3/4" x 12"	1-1/2" x 12"	2-1/2" x 18"
1" x 12"		

- 2. At equipment connections, hoses shall be installed on the equipment side of the shut-off valves horizontal and parallel to the equipment shafts wherever possible. Hoses shall be type FFL or type MN as manufactured by Mason Industries, Inc

G. Vibration isolation pipe hangers; pre-compressed and locked at the rated deflection by means of a resilient up-stop to keep the piping or equipment at a fixed elevation during installation. The hangers shall be designed with a release mechanism to free the spring after the installation is complete and the hanger is subjected to its full load. Deflection shall be clearly indicated by means of a scale. Submittals shall include a drawing of the hanger showing the 30° capability. Hangers shall be type PC30N as manufactured by Mason Industries, Inc

H. Acoustic Split Seals; consist of pipe halves with minimum 3/4" thick neoprene sponge cemented to the inner faces. The seal shall be tightened around the pipe to eliminate clearance between the inner sponge face and the piping. Grout seals to make it integral with the floor, wall or ceiling in masonry construction. Seals shall project a minimum of 1" past either face of the wall. Where temperatures exceed 240F, 10 lb. density fiberglass may be used in lieu of the sponge. Seals shall be Type SWS as manufactured by Mason Industries, Inc.

2.6 PACKLESS EXPANSION JOINTS

A. Metal, Compensator Packless Expansion Joints: Metraflex Model HPFF – for copper, Model HP for steel pipe

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flexicraft Industries.
 - b. Mason Industries, Inc.
 - c. Metraflex Company (The).

2. Minimum Pressure Rating: 175 psig unless otherwise indicated.
3. Description: Totally enclosed, externally pressurized, multi-ply bellows isolated from fluid flow by an internal pipe sleeve and external housing.
4. Joint Axial Movement: 2 inches of compression and 1/2 inch of extension.
5. Configuration for Copper Tubing: Multi-ply, phosphor-bronze bellows with copper pipe ends.
 - a. End Connections for Copper Tubing NPS 2 and Smaller: Solder joint or threaded.
 - b. End Connections for Copper Tubing NPS 2-1/2 to NPS 4: Threaded.
6. Configuration for Steel Piping: Multi-ply, stainless-steel bellows; steel-pipe end connections; and carbon-steel shroud.
 - a. End Connections for Steel Pipe NPS 2 and Smaller: Threaded.
 - b. End Connections for Steel Pipe NPS 2-1/2 to NPS 4: Threaded Welded.

2.7 GROOVED-JOINT EXPANSION JOINTS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Anvil International.
 2. Grinnell G-Fire by Johnson Controls Company.
 3. Victaulic Company.
- B. Description: Factory-assembled expansion joint made of several grooved-end pipe nipples, couplings, and grooved joints.
- C. Standard: AWWA C606, for grooved joints.
- D. Nipples: ASTM A 53/A 53M, Schedule 40, Type E or S, steel pipe with grooved ends.
- E. Couplings: flexible type for steel-pipe dimensions. Include ferrous housing sections, Buna-N gasket suitable for diluted acid, alkaline fluids, and cold and hot water, and bolts and nuts.

2.8 ALIGNMENT GUIDES AND ANCHORS

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Advanced Thermal Systems, Inc.
 - b. Flexicraft Industries.
 - c. Mason Industries, Inc.
 - d. Metraflex Company (The).
2. Description: Steel, factory-fabricated alignment guide, with bolted two-section outer cylinder and base for attaching to structure; with two-section guiding slider for bolting to pipe.
3. Steel Shapes and Plates: ASTM A 36/A 36M.
4. Bolts and Nuts: ASME B18.10 or ASTM A 183, steel hex head.
5. Washers: ASTM F 844, steel, plain, flat washers.

6. Mechanical Fasteners: Insert-wedge-type stud with expansion plug anchor for use in hardened concrete, with tension and shear capacities appropriate for application. Threaded stud, expansion plug, nuts and washers shall be zinc-coated carbon steel.
7. Chemical Fasteners: Insert-type stud, bonding-system anchor for use with hardened concrete, with tension and shear capacities appropriate for application.
 - a. Bonding Material: ASTM C 881/C 881M, Type IV, Grade 3, two-component epoxy resin suitable for surface temperature of hardened concrete where fastener is to be installed.
 - b. Stud: threaded stud washers and nuts shall be ASTM A 307, zinc-coated carbon steel.
 - c. Alignment Guides
 - 1) Horizontal split spider type guide – Metraflex – Style IV
 - 2) Slide guide - – Metraflex – model PTFE
 - 3) Pre-insulated guide – Metraflex – model PG PRE
 - 4) Vertical glide riser - – Metraflex – model PGQ
 - d. Anchors
 - 1) Anchor clamp – Metraflex – model PA
 - 2) Structural I Beam Anchors – Metraflex
 - 3) Pre-insulated Anchor – Metraflex – model PAPI
 - 4) Modular riser guide – Metraflex – modular riser with EPDM insert

PART 3 - EXECUTION

3.1 VALVE APPLICATIONS

- A. Install shutoff-duty valves at each branch connection to supply mains and at supply connection to each piece of equipment.
- B. Install calibrated-orifice, balancing valves at each branch connection to return main.
- C. Install calibrated-orifice, balancing valves in the return pipe of each heating or cooling terminal.
- D. Install check valves at each pump discharge and elsewhere as required to control flow direction.
- E. Install safety valves at hot-water generators and elsewhere as required by ASME Boiler and Pressure Vessel Code. Install drip-pan elbow on safety-valve outlet and pipe without valves to the outdoors; pipe drain to nearest floor drain or as indicated on Drawings. Comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1, for installation requirements.
- F. Install pressure-reducing valves at makeup-water connection to regulate system fill pressure.
- G. All valves and specialties installed in the system shall have a pressure rating that exceeds the system working pressure.

3.2 HYDRONIC SPECIALTIES INSTALLATION

- A. All valves and specialties installed in the system shall have a pressure rating that exceeds the system working pressure.
- B. Install manual air vents at high points in piping, at heat-transfer coils, and elsewhere as required for system air venting.

- C. Install automatic air vents at high points of system piping in mechanical equipment rooms only. Install manual vents at heat-transfer coils and elsewhere as required for air venting.
- D. Install piping from boiler air outlet, air separator, or air purger to expansion tank with a 2 percent upward slope toward tank.
- E. Install in-line air separators in pump suction. Install drain valve on air separators NPS 2 and larger.
- F. Install tangential air separator in pump suction. Install blowdown piping with gate or full-port ball valve; extend full size to nearest floor drain.
- G. Install steel braided flexible pipe connections at all coil connections and at all piping connections to motor driven equipment.
- H. Isolate piping from base mounted pumps with spherical rubber flexible connections
- I. Install vibration isolation hangers or supports on all piping connected to motor driven equipment for a distance of 20' or the first two hangers.
- J. Install expansion tanks above the air separator. Install tank fitting in tank bottom and charge tank. Use manual vent for initial fill to establish proper water level in tank.
 - 1. Install tank fittings that are shipped loose.
 - 2. Support tank from floor or structure above with sufficient strength to carry weight of tank, piping connections, fittings, plus tank full of water. Do not overload building components and structural members.
- K. Install expansion tanks on the floor. Vent and purge air from hydronic system, and ensure that tank is properly charged with air to suit system Project requirements. System pressure shall be 5 psi minimum residual at the top of the system.
- L. Install Acoustic split seals on all hydronic piping 2" and over, penetrating mechanical equipment room walls.
- M. Install Packless expansion fittings in all hydronic pipe sections, regardless of service, that is over 75' long straight run. Alternative pipe "expansion loop" may be used if space permits. Piping layout submittal shall indicate guide and ridged mount locations.

3.3 EXPANSION JOINT INSTALLATION

- A. Install expansion joints of sizes matching sizes of piping in which they are installed.
- B. Install grooved-joint expansion joints to grooved-end steel piping.
- C. Grooved end pipe applications can use multiple grooved coupling installed in an arrangement as approved by the manufacture for the specific application. The manufacture shall recommend the number, placement and arrangement in the piping systems. Submit to the engineer for review and approval.

3.4 PIPE LOOP AND SWING CONNECTION INSTALLATION

- A. Install pipe loops cold-sprung in tension or compression as required to partly absorb tension or compression produced during anticipated change in temperature.

- B. Connect risers and branch connections to terminal units with at least four pipe fittings, including tee in riser.
- C. Connect mains and branch connections to terminal units with at least four pipe fittings, including tee in main.

3.5 ALIGNMENT-GUIDE AND ANCHOR INSTALLATION

- A. Install alignment guides to guide expansion and to avoid end-loading and torsional stress.
- B. Install one guide(s) on each side of pipe expansion fittings and loops. Install guides nearest to expansion joint or loop not more than three pipe diameters from expansion joint.
- C. Attach guides to pipe, and secure guides to building structure.
- D. Install anchors at locations to prevent stresses from exceeding those permitted by ASME B31.9 and to prevent transfer of loading and stresses to connected equipment.
- E. Anchor Attachments:
 - 1. Anchor Attachment to Steel Pipe: Attach by welding. Comply with ASME B31.9 and ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
 - 2. Anchor Attachment to Copper Tubing: Attach with pipe hangers. Use MSS SP-69, Type 24; U bolts bolted to anchor.
- F. Fabricate and install steel anchors by welding steel shapes, plates, and bars. Comply with ASME B31.9 and AWS D1.1/D1.1M.
 - 1. Anchor Attachment to Steel Structural Members: Attach by welding.
 - 2. Anchor Attachment to Concrete Structural Members: Attach by fasteners. Follow fastener manufacturer's written instructions.
- G. Use grout to form flat bearing surfaces for guides and anchors attached to concrete.

END OF SECTION

SECTION 23 2300

REFRIGERANT PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Refrigerant pipes and fittings.
 - 2. Refrigerant piping valves and specialties.
 - 3. Refrigerants.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of valve, refrigerant piping, and piping specialty.
 - 1. Include pressure drop, based on manufacturer's test data, for the following:
 - a. Thermostatic expansion valves.
 - b. Solenoid valves.
 - c. Hot-gas bypass valves.
 - d. Filter dryers.
 - e. Strainers.
 - f. Pressure-regulating valves.
- B. Sustainable Design Submittals:
 - 1. Product Data for EA Prerequisite "Fundamental Refrigerant Management": For refrigerants, indicating compliance with refrigerant management practices.
- C. Shop Drawings:
 - 1. Show piping size and piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
 - 2. Show interface and spatial relationships between piping and equipment.
 - 3. Shop Drawing Scale: 1/4 inch equals 1 foot.

1.4 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to 2010 ASME Boiler and Pressure Vessel Code: Section IX, "Welding and Brazing Qualifications."
- B. Comply with ASHRAE 15, "Safety Code for Refrigeration Systems."
- C. Comply with ASME B31.5, "Refrigeration Piping and Heat Transfer Components."

1.7 PRODUCT STORAGE AND HANDLING

- A. Store piping with end caps in place to ensure that piping interior and exterior are clean when installed.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-134a:
 - 1. Suction Lines for Air-Conditioning Applications: 115 psig.
 - 2. Suction Lines for Heat-Pump Applications: 225 psig.
 - 3. Hot-Gas and Liquid Lines: 225 psig.
- B. Line Test Pressure for Refrigerant R-407C:
 - 1. Suction Lines for Air-Conditioning Applications: 230 psig.
 - 2. Suction Lines for Heat-Pump Applications: 380 psig.
 - 3. Hot-Gas and Liquid Lines: 380 psig.
- C. Line Test Pressure for Refrigerant R-410A:
 - 1. Suction Lines for Air-Conditioning Applications: 300 psig.
 - 2. Suction Lines for Heat-Pump Applications: 535 psig.
 - 3. Hot-Gas and Liquid Lines: 535 psig.

2.2 COPPER TUBE AND FITTINGS

- A. Copper Tube: ASTM B 88, Type L – Refer to section 3 for applications
- B. ASTM B 280, Type ACR. – Refer to section 3 for applications
- C. Wrought-Copper Fittings: ASME B16.22.
- D. Wrought-Copper Unions: ASME B16.22.
- E. Solder Filler Metals: ASTM B 32. Use 95-5 tin antimony or alloy HB solder to join copper socket fittings on copper pipe.

F. Brazing Filler Metals: AWS A5.8/A5.8M.

G. Flexible Connectors:

1. Body: Tin-bronze bellows with woven, flexible, tinned-bronze-wire-reinforced protective jacket.
2. End Connections: Socket ends.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Working Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

H. Flexible Connectors:

1. Body: Stainless-steel bellows with woven, flexible, stainless-steel-wire-reinforced protective jacket.
2. End Connections:
 - a. NPS 2 and Smaller: With threaded-end connections.
 - b. NPS 2-1/2 and Larger: With flanged-end connections.
3. Offset Performance: Capable of minimum 3/4-inch misalignment in minimum 7-inch-long assembly.
4. Pressure Rating: Factory test at minimum 500 psig.
5. Maximum Operating Temperature: 250 deg F.

2.3 VALVES AND SPECIALTIES

A. Manufactures:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Danfoss Inc.
 - b. Heldon Products; Henry Technologies.
 - c. Paul Mueller Company.
 - d. Danfoss Inc.
 - e. Parker Hannifin Corp.
 - f. Keep-Rite Co.

B. Diaphragm Packless Valves:

1. Body and Bonnet: Forged brass or cast bronze; globe design with straight-through or angle pattern.
2. Diaphragm: Phosphor bronze and stainless steel with stainless-steel spring.
3. Operator: Rising stem and hand wheel.
4. Seat: Nylon.
5. End Connections: Socket, union, or flanged.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 275 deg F.

C. Packed-Angle Valves:

1. Body and Bonnet: Forged brass or cast bronze

2. Packing: Molded stem, back seating, and replaceable under pressure.
 3. Operator: Rising stem.
 4. Seat: Nonrotating, self-aligning polytetrafluoroethylene.
 5. Seal Cap: Forged-brass or valox hex cap.
 6. End Connections: Socket, union, threaded, or flanged.
 7. Working Pressure Rating: 500 psig.
 8. Maximum Operating Temperature: 275 deg F.
- D. Check Valves:
1. Body: Ductile iron, forged brass, or cast bronze; globe pattern.
 2. Bonnet: Bolted ductile iron, forged brass, or cast bronze; or brass hex plug.
 3. Piston: Removable polytetrafluoroethylene seat.
 4. Closing Spring: Stainless steel.
 5. Manual Opening Stem: Seal cap, plated-steel stem, and graphite seal.
 6. End Connections: Socket, union, threaded, or flanged.
 7. Maximum Opening Pressure: 0.50 psig.
 8. Working Pressure Rating: 500 psig.
 9. Maximum Operating Temperature: 275 deg F.
- E. Service Valves:
1. Body: Forged brass with brass cap including key end to remove core.
 2. Core: Removable ball-type check valve with stainless-steel spring.
 3. Seat: Polytetrafluoroethylene.
 4. End Connections: Copper spring.
 5. Working Pressure Rating: 500 psig.
- F. Solenoid Valves: Comply with AHRI 760 and UL 429; listed and labeled by a National Recognized Testing Laboratory (NRTL).
1. Body and Bonnet: Plated steel.
 2. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
 3. Seat: Polytetrafluoroethylene.
 4. End Connections: Threaded.
 5. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter, and 24-V ac coil.
 6. Working Pressure Rating: 400 psig.
 7. Maximum Operating Temperature: 240 deg F.
- G. Safety Relief Valves: Comply with 2010 ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
1. Body and Bonnet: Ductile iron and steel, with neoprene O-ring seal.
 2. Piston, Closing Spring, and Seat Insert: Stainless steel.
 3. Seat: Polytetrafluoroethylene.
 4. End Connections: Threaded.
 5. Working Pressure Rating: 400 psig.
 6. Maximum Operating Temperature: 240 deg F.
- H. Thermostatic Expansion Valves: Comply with AHRI 750.
1. Body, Bonnet, and Seal Cap: Forged brass or steel.
 2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
 3. Packing and Gaskets: Non-asbestos.
 4. Capillary and Bulb: Copper tubing filled with refrigerant charge.
 5. Suction Temperature: 40 deg F.
 6. Superheat: Adjustable or Nonadjustable.

7. Reverse-flow option (for heat-pump applications).
 8. End Connections: Socket, flare, or threaded union.
 9. Working Pressure Rating: 700 psig.
- I. Hot-Gas Bypass Valves: Comply with UL 429; listed and labeled by an NRTL.
1. Body, Bonnet, and Seal Cap: Ductile iron or steel.
 2. Diaphragm, Piston, Closing Spring, and Seat Insert: Stainless steel.
 3. Packing and Gaskets: Non-asbestos.
 4. Solenoid Tube, Plunger, Closing Spring, and Seat Orifice: Stainless steel.
 5. Seat: Polytetrafluoroethylene.
 6. Equalizer: Internal or External.
 7. Electrical: Molded, watertight coil in NEMA 250 enclosure of type required by location with 1/2-inch conduit adapter and 24-V ac coil.
 8. End Connections: Socket.
 9. Throttling Range: Maximum 5 psig.
 10. Working Pressure Rating: 500 psig.
 11. Maximum Operating Temperature: 240 deg F.
- J. Straight-Type Strainers:
1. Body: Brass or welded steel with corrosion-resistant coating.
 2. Screen: 100-mesh stainless steel.
 3. End Connections: Socket or flare.
 4. Working Pressure Rating: 500 psig.
 5. Maximum Operating Temperature: 275 deg F.
- K. Angle-Type Strainers:
1. Body: Forged brass or cast bronze.
 2. Drain Plug: Brass hex plug.
 3. Screen: 100-mesh monel.
 4. End Connections: Socket or flare.
 5. Working Pressure Rating: 500 psig.
 6. Maximum Operating Temperature: 275 deg F.
- L. Moisture/Liquid Indicators:
1. Body: Forged brass.
 2. Window: Replaceable, clear, fused glass window with indicating element protected by filter screen.
 3. Indicator: Color coded to show moisture content in parts per million (ppm).
 4. Minimum Moisture Indicator Sensitivity: Indicate moisture above 60 ppm.
 5. End Connections: Socket or flare.
 6. Working Pressure Rating: 500 psig.
 7. Maximum Operating Temperature: 240 deg F.
- M. Replaceable-Core Filter Dryers: Comply with AHRI 730.
1. Body and Cover: Painted-steel shell with ductile-iron cover, stainless-steel screws, and neoprene gaskets.
 2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
 3. Desiccant Media: Activated alumina or charcoal.
 4. Designed for reverse flow (for heat-pump applications).
 5. End Connections: Socket.
 6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
 7. Maximum Pressure Loss: 2 psig.
 8. Rated Flow: .
 9. Working Pressure Rating: 500 psig.

10. Maximum Operating Temperature: 240 deg F.

N. Permanent Filter Dryers: Comply with AHRI 730.

1. Body and Cover: Painted-steel shell.
2. Filter Media: 10 micron, pleated with integral end rings; stainless-steel support.
3. Desiccant Media: Activated alumina or charcoal.
4. Designed for reverse flow (for heat-pump applications).
5. End Connections: Socket.
6. Access Ports: NPS 1/4 connections at entering and leaving sides for pressure differential measurement.
7. Maximum Pressure Loss: 2 psig.
8. Rated Flow: .
9. Working Pressure Rating: 500 psig.
10. Maximum Operating Temperature: 240 deg F.

O. Mufflers:

1. Body: Welded steel with corrosion-resistant coating.
2. End Connections: Socket or flare.
3. Working Pressure Rating: 500 psig.
4. Maximum Operating Temperature: 275 deg F.

P. Receivers: Comply with AHRI 495.

1. Comply with 2010 ASME Boiler and Pressure Vessel Code; listed and labeled by an NRTL.
2. Comply with UL 207; listed and labeled by an NRTL.
3. Body: Welded steel with corrosion-resistant coating.
4. Tappings: Inlet, outlet, liquid level indicator, and safety relief valve.
5. End Connections: Socket or threaded.
6. Working Pressure Rating: 500 psig.
7. Maximum Operating Temperature: 275 deg F.

Q. Liquid Accumulators: Comply with AHRI 495.

1. Body: Welded steel with corrosion-resistant coating.
2. End Connections: Socket or threaded.
3. Working Pressure Rating: 500 psig.
4. Maximum Operating Temperature: 275 deg F.

R. FLEXIBLE CONNECTORS

1. Corrugated stainless steel bronze hose with single layer of stainless steel exterior braiding, minimum 6 inches long with copper tube ends; for maximum working pressure 500 psi.

2.4 REFRIGERANTS

- A. ASHRAE 34, R-134a: Tetrafluoroethane.
- B. ASHRAE 34, R-407C: Difluoromethane/Pentafluoroethane/1,1,1,2-Tetrafluoroethane.
- C. ASHRAE 34, R-410A: Pentafluoroethane/Difluoromethane.

PART 3 - EXECUTION

3.1 PIPING APPLICATIONS FOR REFRIGERANT;

- A. Suction Lines NPS 1-1/2 and Smaller for Conventional Air-Conditioning Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed or soldered joints.
- B. Hot-Gas and Liquid Lines, and Suction Lines for Heat-Pump Applications: Copper, Type ACR, annealed-temper tubing and wrought-copper fittings with brazed or soldered joints.
- C. Safety-Relief-Valve Discharge Piping: Schedule 40, black-steel and wrought-steel fittings with welded joints or Type K or Type L, drawn-temper tubing and wrought-copper fittings with soldered joints
 - 1. NPS 1-1/2 and Smaller: Copper, Type L, drawn-temper tubing and wrought-copper fittings with soldered joints.

3.2 VALVE AND SPECIALTY APPLICATIONS

- A. Install diaphragm packless valves in suction and discharge lines of compressor.
- B. Install service valves for gage taps at inlet and outlet of hot-gas bypass valves and strainers if they are not an integral part of valves and strainers.
- C. Install a check valve at the compressor discharge and a liquid accumulator at the compressor suction connection.
- D. Except as otherwise indicated, install diaphragm packless or packed-angle valves on inlet and outlet side of filter dryers.
- E. Install a full-size, three-valve bypass around filter dryers.
- F. Install solenoid valves upstream from each expansion valve and hot-gas bypass valve. Install solenoid valves in horizontal lines with coil at top.
- G. Install thermostatic expansion valves as close as possible to distributors on evaporators.
 - 1. Install valve so diaphragm case is warmer than bulb.
 - 2. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
 - 3. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- H. Install safety relief valves where required by 2010 ASME Boiler and Pressure Vessel Code. Pipe safety-relief-valve discharge line to outside according to ASHRAE 15.
- I. Install moisture/liquid indicators in liquid line at the inlet of the thermostatic expansion valve or at the inlet of the evaporator coil capillary tube.
- J. Install strainers upstream from and adjacent to the following unless they are furnished as an integral assembly for the device being protected:
 - 1. Solenoid valves.
 - 2. Thermostatic expansion valves.
 - 3. Hot-gas bypass valves.

4. Compressor.

- K. Install filter dryers in liquid line between compressor and thermostatic expansion valve, and in the suction line at the compressor.
- L. Install receivers sized to accommodate pump-down charge.
- M. Install flexible connectors at compressors.

3.3 PIPING INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems; indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on Shop Drawings.
- B. Install refrigerant piping according to ASHRAE 15 and in accordance the unit manufactures guidelines. Maintain refrigerant velocities within manufactures recommendations in order to keep oil entrained.
- C. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- D. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- E. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- F. Install piping adjacent to machines to allow service and maintenance.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Select system components with pressure rating equal to or greater than system operating pressure.
- J. Refer to Section 230923 "Direct Digital Control (DDC) System for HVAC" and Section 230993.11 "Sequence of Operations for HVAC DDC" for solenoid valve controllers, control wiring, and sequence of operation.
- K. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.
- L. Arrange piping to allow inspection and service of refrigeration equipment. Install valves and specialties in accessible locations to allow for service and inspection. Install access doors or panels as specified in Section 083113 "Access Doors and Frames" if valves or equipment requiring maintenance is concealed behind finished surfaces.
- M. Install refrigerant piping in protective conduit where installed belowground.
- N. Install refrigerant piping in rigid or flexible conduit in locations where exposed to mechanical injury.

O. Slope refrigerant piping as follows:

1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
2. Install horizontal suction lines with a uniform slope downward to compressor.
3. Install traps and double risers to entrain oil in vertical runs.
4. Liquid lines may be installed level.

P. When brazing or soldering, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion-valve bulb.

Q. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation.

R. Identify refrigerant piping and valves according to Section 230553 "Identification for HVAC Piping and Equipment."

S. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

T. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 230517 "Sleeves and Sleeve Seals for HVAC Piping."

U. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 230518 "Escutcheons for HVAC Piping."

V. Install refrigerant piping to allow expansion and contraction of piping without deformation or bending or sagging. Provide expansion fittings, bends or elbows to allow expansion in accordance with manufactures temperature operating range.

3.4 PIPE JOINT CONSTRUCTION

A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.

B. Remove scale, slag, dirt, and debris from inside and outside of pipe and fittings before assembly.

C. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide), during brazing or welding, to prevent scale formation.

D. Soldered Joints: Construct joints according to ASTM B 828 or CDA's "Copper Tube Handbook."

E. Brazed Joints: Construct joints according to AWS's "Brazing Handbook," Chapter "Pipe and Tube."

1. Use Type BCuP (copper-phosphorus) alloy for joining copper socket fittings with copper pipe.
2. Use Type BAg (cadmium-free silver) alloy for joining copper with bronze or steel.

F. Threaded Joints: Thread steel pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and to restore full ID. Join pipe fittings and valves as follows:

1. Apply appropriate tape or thread compound to external pipe threads unless dry-seal threading is specified.
 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- G. Steel pipe can be threaded, but threaded joints must be seal brazed or seal welded.
- H. Welded Joints: Construct joints according to AWS D10.12M/D10.12.
- I. Flanged Joints: Select appropriate gasket material, size, type, and thickness for service application. Install gasket concentrically positioned. Use suitable lubricants on bolt threads.

3.5 HANGERS AND SUPPORTS

- A. Comply with requirements for pipe hangers and supports specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Install the following pipe attachments:
1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
 3. Pipe Roller: MSS SP-58, Type 44 for multiple horizontal piping 20 feet or longer, supported on a trapeze.
 4. Spring hangers to support vertical runs.
 5. Copper-clad hangers and supports for hangers and supports in direct contact with copper pipe.
- C. Install hangers for copper tubing with the following maximum spacing and minimum rod diameters:
1. NPS 1/2: Maximum span, 60 inches; minimum rod, 1/4 inch.
 2. NPS 5/8: Maximum span, 60 inches; minimum rod, 1/4 inch.
 3. NPS 1: Maximum span, 72 inches; minimum rod, 1/4 inch.
 4. NPS 1-1/4: Maximum span, 96 inches; minimum rod, 3/8 inch.
 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod, 3/8 inch.
 6. NPS 2: Maximum span, 96 inches; minimum rod, 3/8 inch.
 7. NPS 2-1/2: Maximum span, 108 inches; minimum rod, 3/8 inch.
 8. NPS 3: Maximum span, 10 feet; minimum rod, 3/8 inch.
 9. NPS 4: Maximum span, 12 feet; minimum rod, 1/2 inch.
- D. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
1. NPS 2: Maximum span, 10 feet; minimum rod, 3/8 inch.
 2. NPS 2-1/2: Maximum span, 11 feet; minimum rod, 3/8 inch.
 3. NPS 3: Maximum span, 12 feet; minimum rod, 3/8 inch.
 4. NPS 4: Maximum span, 14 feet; minimum rod, 1/2 inch.
- E. Support multifloor vertical runs at least at each floor.

3.6 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections:

1. Comply with ASME B31.5, Chapter VI.
2. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure if they are not rated above the test pressure.
3. Test high- and low-pressure side piping of each system separately at not less than the pressures indicated in "Performance Requirements" Article.
 - a. Fill system with nitrogen to the required test pressure.
 - b. System shall maintain test pressure at the manifold gage throughout duration of test.
 - c. Test joints and fittings with electronic leak detector or by brushing a small amount of soap and glycerin solution over joints.
 - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

B. Prepare test and inspection reports.

3.7 SYSTEM CHARGING

A. Charge system using the following procedures:

1. Install core in filter dryers after leak test but before evacuation.
2. Evacuate entire refrigerant system with a vacuum pump to 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
4. Charge system with a new filter-dryer core in charging line.

3.8 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of air-conditioning or chilled-water controllers to the system design temperature.
- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
 1. Open shutoff valves in condenser water circuit.
 2. Verify that compressor oil level is correct.
 3. Open compressor suction and discharge valves.
 4. Open refrigerant valves except bypass valves that are used for other purposes.
 5. Check open compressor-motor alignment and verify lubrication for motors and bearings.
- E. Replace core of replaceable filter dryer after system has been adjusted and after design flow rates and pressures are established.

END OF SECTION

SECTION 23 2913

VARIABLE FREQUENCY DRIVES

PART 1 GENERAL

1.01 SECTION INCLUDES

- A. Variable frequency drives.

1.02 RELATED SECTIONS

- A. Section 23 21 23 - Hydronic Pumps.
- B. Section 16195 - Electrical Identification: Engraved nameplates.

1.03 REFERENCES

- A. Division 1 - Reference Standards: Requirements for references and standards.
- B. NEMA ICS 3.1 - Safety Standards for Construction and Guide for Selection, Installation and Operation of Adjustable-Speed Drive Systems.
- C. NEMA ICS 7 - Industrial Control and Systems: Adjustable Speed Drives.
- D. NEMA 250 - Enclosures for Electrical Equipment (1000 Volts Maximum).
- E. NETA ATS - Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems (International Electrical Testing Association).
- F. NFPA 70 - National Electrical Code.

1.04 SUBMITTALS FOR REVIEW

- A. Division 1 - Submittals: Procedures for submittals.
- B. Product Data: Provide catalog sheets showing voltage, controller size, ratings and size of switching and over current protective devices, short circuit ratings, dimensions, and enclosure details.
- C. Shop Drawings: Indicate front and side views of enclosures with overall dimensions and weights shown; conduit entrance locations and requirements; and nameplate legends.

1.05 SUBMITTALS FOR INFORMATION

- A. Division 1 - Submittals: Submittals for information.
- B. Test Reports: Indicate field test and inspection procedures and test results.

- C. Manufacturer's Instructions: Indicate application conditions and limitations of use stipulated by testing agency specified under Regulatory Requirements. Include instructions for storage, handling, protection, examination, preparation, and installation of Product.
- D. Manufacturer's Field Reports: Indicate start-up inspection findings.

1.06 SUBMITTALS FOR CLOSEOUT

- A. Division 1 - Contract Closeout.
- B. Operation Data: NEMA ICS 3.1. Include instructions for starting and operating controllers, and describe operating limits that may result in hazardous or unsafe conditions.
- C. Maintenance Data: NEMA ICS 3.1. Include routine preventive maintenance schedule.
- D. Furnish two of each air filters.

1.07 REGULATORY REQUIREMENTS

- A. Conform to requirements of NFPA 70.
- B. Products: Listed and classified by Underwriters Laboratories, Inc. as suitable for the purpose specified and indicated.

1.08 DELIVERY, STORAGE, AND HANDLING

- A. Division 1 - Material and Equipment: Transport, handle, store, and protect products.
- B. Accept controllers on site in original packing. Inspect for damage.
- C. Store in a clean, dry space. Maintain factory wrapping or provide an additional heavy canvas or heavy plastic cover to protect units from dirt, water, construction debris, and traffic.
- D. Handle in accordance with manufacturer's written instructions. Lift only with lugs provided for the purpose. Handle carefully to avoid damage to components, enclosure, and finish.

1.09 MAINTENANCE SERVICE

- A. Division 1 - Contract Closeout.
- B. Provide service and maintenance of controller for two years from Date of Substantial Completion.

PART 2 PRODUCTS

2.01 MANUFACTURERS

- A. Equipment and devices can be provided by Danfoss Graham VLT 6000 Series 414-355-8800.

- B. Manufacturer Qualifications: Company specializing in manufacturing variable frequency controllers with minimum five years documented experience, and with service facilities within 50 miles of Project.

2.02 DESCRIPTION

- A. Enclosed variable frequency controllers suitable for operating the indicated loads, in conformance with requirements of NEMA ICS 7.
- B. Select unspecified features and options in accordance with NEMA ICS 3.1.
- C. Furnish complete variable frequency VFDs as specified herein for the pumps designated on the drawing schedules to be variable speed. All standard and optional features shall be included within the VFD enclosure, unless otherwise specified. VFD shall be housed in a metal NEMA 1 enclosure, or other NEMA type according to the installation and operating conditions at the job site. The VFD's UL listing shall allow mounting in plenum or other air handling compartments. If a NEMA 12 enclosure is required for the plenum rating, the manufacturer must supply a NEMA 12 rated VFD. VFD's used out doors must be in a NEMA 4x rated enclosure.
- D. The VFD shall convert incoming fixed frequency three-phase AC power into a variable frequency and voltage for controlling the speed of three-phase AC motors. The motor current shall closely approximate a sine wave. Motor voltage shall be varied with frequency to maintain desired motor magnetization current suitable for centrifugal pump and fan control and to eliminate the need for motor derating.
- E. With the motor's rated voltage applied to the VFD input, the VFD shall allow the motor to produce full rated power at rated amps, RMS fundamental volts, and speed without using the motor's service factor. VFDs utilizing sine weighted/coded modulation (with or without 3rd harmonic injection) must provide data verifying that the motors will not draw more than full load current during full load and full speed operation.
- F. The VFD shall include an input full-wave bridge rectifier and maintain a fundamental power factor near unity regardless of speed or load.
- G. The VFD and options shall be tested to ANSI/UL Standard 508. The complete VFD, including all specified options, shall be assembled by the manufacturer, which shall be UL-508 certified for the building and assembly of option panels. Assembly of the option panels by a third-party panel shop is not acceptable. The appropriate UL stickers shall be applied to both the VFD and option panel, in the case where these are not contained in one panel. When these VFDs are to be located in Canada, CSA or C-UL certifications shall apply. Both VFD and option panel shall be manufactured in ISO 9001 certified facilities.
- H. The VFD shall have DC link reactors on both the positive and negative rails of the DC bus to minimize power line harmonics. VFDs without DC link reactors shall provide a minimum 3% impedance line reactor.
- I. The VFD's full load amp rating shall meet or exceed NEC Table 430-150. The VFD shall be able to provide full rated output current continuously, 110% of rated current for 60 seconds and 160% of rated current for up to 0.5 second while starting.

- J. The VFD shall be able to provide full torque at any selected frequency from 28 Hz to base speed to allow driving direct drive fans without derating.
- K. An automatic energy optimization selection feature shall be provided standard in the VFD. This feature shall automatically and continually monitor the motor's speed and load and adjust the applied voltage to maximize energy savings and provide up to an additional 3% to 10% energy savings.
- L. Input and output power circuit switching shall be able to be accomplished without interlocks or damage to the VFD. Switching rate may be up to 1 time per minute on the input and unlimited on the output.
- M. An automatic motor adaptation test algorithm shall measure motor stator resistance and reactance to optimize performance and efficiency. It shall not be necessary to run the motor or de-couple the motor from the load to run the test.
- N. Galvanic and/or optical isolation shall be provided between the VFD's power circuitry and control circuitry to ensure operator safety and to protect connected electronic control equipment from damage caused by voltage spikes, current surges, and ground loop currents. VFDs not including either galvanic or optical isolation on both analog I/O and discrete I/O shall include additional isolation modules.
- O. VFD shall minimize the audible motor noise through the used of an adjustable carrier frequency. The carrier frequency shall be automatically adjusted to optimize motor and VFD efficiencies while reducing motor noise.

2.03 PROTECTIVE

FEATURES

- A. A minimum of Class 20 I²t electronic motor overload protection for single motor applications and thermal-mechanical overloads for multiple motor applications shall be provided.
- B. Protection against input transients, loss of AC line phase, output short circuit, output ground fault, over voltage, under voltage, VFD over temperature and motor over temperature. The VFD shall display all faults in plain English. Codes are not acceptable.
- C. Protect VFD from sustained power or phase loss. The VFD shall provide full rated output with an input voltage as low as 90% of the nominal. The VFD will continue to operate with reduced output with an input voltage as low as 164 V AC for 208/230 volt units, and 313 V AC for 460 volt units.
- D. The VFD shall incorporate a motor preheat circuit to keep the motor warm and prevent condensation build up in the stator.
- E. VFD package shall include semi-conductor rated input fuses to protect power components.
- F. To prevent breakdown of the motor winding insulation, the VFD shall be designed to comply with IEC Part 34-17. Otherwise the VFD manufacturer must ensure that inverter rated motors are supplied.
- G. VFD shall include a "signal loss detection" circuit to sense the loss of an analog input signal such as 4 to 20 mA or 2 to 10 V DC, and shall be programmable to react as desired in such an instance.

- H. VFD shall function normally when the keypad is removed while the VFD is running and continue to follow remote commands. No warnings or alarms shall be issued as a result of removing the keypad.
- I. VFD shall catch a rotating motor operating forward or reverse up to full speed.
- J. VFD shall be rated for 100,000 amp interrupting capacity (AIC).
- K. VFD shall include current sensors on all three output phases to detect and report phase loss to the motor. The VFD will identify which of the output phases is low or lost.
- L. VFD shall continue to operate without faulting until input voltage reaches 300 V AC on 208/230 volt VFDs, and 539 V AC on 460 volt VFDs.
- M. All three pole variable frequency controllers (VFD) either integral to equipment or field supplied shall contain voltage fault protection specifically designed to protect all motors and all other 3 phase loads, and associated control circuits from failure or damage due to voltage unbalance, over/under voltage, phase loss, reversal, incorrect sequencing and rapid short cycling." The VFD shall be arranged to monitor critical faults including phase loss or reversal, and when detected, de-energize the load. It shall monitor non-critical faults including high/low voltage, voltage unbalance and when detected, after a time delay de-energize the load."

2.04 INTERFACE

FEATURES

- A. Hand/Start, Off/Stop and Auto/Start selector switches shall be provided to start and stop the VFD and determine the speed reference.
- B. The VFD shall be able to be programmed to provide a 24 V DC output signal to indicate that the VFD is in Auto/Remote mode.
- C. The VFD shall provide digital manual speed control. Potentiometers are not acceptable.
- D. Lockable, alphanumeric backlit display keypad can be remotely mounted up to 10 feet away using standard 9-pin cable.
- E. The keypads for all sizes of VFDs shall be identical and interchangeable.
- F. To set up multiple VFDs, it shall be possible to upload all setup parameters to the VFD's keypad, place that keypad on all other VFDs in turn and download the setup parameters to each VFD. To facilitate setting up VFDs of various sizes, it shall be possible to download from the keypad only size independent parameters.
- G. Display shall be programmable to display in 9 languages including English, Spanish and French.
- H. The display shall have four lines, with 20 characters on three lines and eight large characters on one line.
- I. A red FAULT light, a yellow WARNING light and a green POWER-ON light shall be provided. These indications shall be visible both on the keypad and on the VFD when the keypad is removed.

- J. A quick setup menu with factory preset typical HVAC parameters shall be provided on the VFD eliminating the need for macros.
- K. The VFD shall include a standard RS-485 communications port and capabilities to be connected at a future date to a Johnson Controls N2 Metasys or Siemens FLN system at no additional cost to the owner. The connection shall be software selectable by the user.
- L. As a minimum, the following points shall be controlled and/or accessible:
 - 1. VFD Start/Stop
 - 2. Speed reference
 - 3. Fault diagnostics
 - 4. Meter points
 - a. Motor power in HP
 - b. Motor power in kW
 - c. Motor kW-hr
 - d. Motor current
 - e. Motor voltage
 - f. Hours run
 - g. Feedback signal #1
 - h. Feedback signal #2
 - i. DC link voltage
 - j. Thermal load on motor
 - k. Thermal load on VFD
 - l. Heat sink temperature
 - 5. Four additional Form C 230 volt programmable relays shall be available for factory or field installation within the VFD.
- M. The communication protocol shall be native BACNET, LonWorks communication shall be available for factory or field installation within the VFD.
- N. Two set-point control interface (PID control) shall be standard in the unit. VFD shall be able to look at two feedback signals, compare with two set-points and make various process control decisions.
- O. An output signal as a start command to actuate external equipment before allowing the VFD to start.
- P. The following displays shall be accessible from the control panel in actual units: Reference Signal Value in actual units, Output Frequency in Hz or percent, Output Amps, Motor HP, Motor kW, kWhr, Output Voltage, DC Bus Voltage, VFD Temperature in degrees, and Motor Speed in engineering units per application (in GPM, CFM, etc.). VFD will read out the selected engineering unit either in a linear, square or cubed relationship to output frequency as appropriate to the unit chosen.
- Q. The display shall be programmed to read in inches of water column (in-wg) for an air handler application, pressure per square inch (psi) for a pump application, and temperature (°F) for a cooling tower application.
- R. VFD shall be able to be programmed to sense the loss of load and signal a no load/broken belt warning or fault.

- S. If the temperature of the VFD's heat sink rises to 80°C, the VFD shall automatically reduce its carrier frequency to reduce the heat sink temperature. If the temperature of the heat sink continues to rise the VFD shall automatically reduce its output frequency to the motor. As the VFD's heat sink temperature returns to normal, the VFD shall automatically increase the output frequency to the motor and return the carrier frequency to its normal switching speed.
- T. The VFD shall have temperature-controlled cooling fans for quiet operation and minimized losses.
- U. The VFD shall store in memory the last 10 faults and related operational data.
- V. Eight programmable digital inputs shall be provided for interfacing with the systems control and safety interlock circuitry.
- W. Two programmable relay outputs, one Form C 240 V AC, one Form A 30 V AC, shall be provided for remote indication of VFD status.
- X. Three programmable analog inputs shall be provided and shall accept a direct-or-reverse acting signal. Analog reference inputs accepted shall include two voltage (0 to 10 V DC, 2 to 10 V DC) and one current (0 to 20 mA, 4 to 20 mA) input.
- Y. Two programmable 0 to 20 mA analog outputs shall be provided for indication of VFD status. These outputs shall be programmable for output speed, frequency, current and power. They shall also be programmable to provide a selected 24 V DC status indication.
- Z. Under fire mode conditions, the VFD shall be able to be programmed to automatically default to a preset speed.

2.05 ADJUSTMENTS

- A. VFD shall have an adjustable carrier frequency in steps of not less than 0.1 kHz to allow tuning the VFD to the motor.
- B. Sixteen preset speeds shall be provided.
- C. Four acceleration and four deceleration ramps shall be provided. Accel and decel time shall be adjustable over the range from 0 to 3,600 seconds to base speed. The shape of these curves shall be automatically contoured to ensure no-trip acceleration and deceleration.
- D. Four current limit settings shall be provided.
- E. If the VFD trips on one of the following conditions, the VFD shall be programmable for automatic or manual reset: under voltage, over voltage, current limit and inverter overload.
- F. The number of restart attempts shall be selectable from 0 through 20 or infinitely and the time between attempts shall be adjustable from 0 through 600 seconds.
- G. An automatic "on delay" may be selected from 0 to 120 seconds.

2.06 BYPASS

- A. Provide a manual 3-contactor bypass consisting of a door interlocked main fused disconnect padlockable in the off position, a built-in motor starter and a four position DRIVE/OFF/BYPASS/TEST switch controlling three contactors. In the DRIVE position, the motor is operated at an adjustable speed from the VFD. In the OFF position, the motor and

VFD are disconnected. In the BYPASS position, the motor is operated at full speed from the AC power line and power is disconnected from the VFD so that service can be performed. In the TEST position, the motor is operated at full speed from the AC line power while power is applied to the input of the VFD. This allows the VFD to be given an operational test while continuing to run the motor at full speed in bypass. In case of an external safety fault, a customer supplied normally closed dry contact shall be able to stop the motor whether in DRIVE or BYPASS mode.

- B. Service personnel shall be able to defeat the main power disconnect and open the bypass enclosure without disconnecting power. This shall be accomplished through the use of a specially designed tool and mechanism while meeting all local and national code requirements for safety.
- C. Bypass shall only be required for applications where equipment is stand alone. Such as an air handling unit or roof top AC unit. For application where redundant pumps, fans or other equipment and the standby equipment utilizes a VFD bypass is not required.
- D. Bypass is not required on redundant equipment ie. Pumps.

2.07 SERVICE CONDITIONS

- A. Ambient temperature, -10 to 40°C (14 to 104°F).
- B. 0 to 95% relative humidity, non-condensing.
- C. Elevation to 3,300 feet without derating.
- D. AC line voltage variation, -10 to +10% of nominal with full output.
- E. No side clearance shall be required for cooling of any units. All power and control wiring shall be done from the bottom.

PART 3 EXECUTION

3.01 EXAMINATION

- A. Verify that surface is suitable for controller installation.
- B. Do not install controller until building environment can be maintained within the service conditions required by the manufacturer.
- C. Verify that field measurements are as indicated on shop drawings and as instructed by manufacturer.

3.02 INSTALLATION

- A. Section 01400 - Quality Control: Manufacturer's instructions.
- B. Install in accordance with NEMA ICS 3.1.
- C. Tighten accessible connections and mechanical fasteners after placing controller.
- D. Provide fuses in fusible switches; refer to Section 16477 for product requirements.
- E. Select and install overload heater elements in motor controllers to match installed motor characteristics.

- F. Provide engraved plastic nameplates; refer to Section 16195 for product requirements and location.
- G. Neatly type label inside each motor controller door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, and voltage/phase rating. Place in clear plastic holder.

3.03 FIELD QUALITY CONTROL

- A. Inspect and test in accordance with NETA ATS, except Section 4.
- B. Perform inspections and tests listed in NETA ATS, Section 7.16.2.

3.04 MANUFACTURER'S FIELD SERVICES

- A. The manufacturer shall provide start-up commissioning of the VFD and its optional circuits by a factory certified service technician who is experienced in start-up and repair services. Sales personnel and other agents who are not factory certified shall not be acceptable as commissioning agents. Start-up services shall include checking for verification of proper operation and installation for the VFD, its options and its interface wiring to the building automation system.

3.05 ADJUSTING

- A. Division 1 - Contract Closeout.
- B. Make final adjustments to installed controller to assure proper operation of load system. Obtain performance requirements from installer of driven loads.

3.06 DEMONSTRATION AND INSTRUCTIONS

- A. Division 1 - Contract Closeout:
- B. Demonstrate operation of controllers in automatic and manual modes. Furnish 2 (1) one hour training sessions on the project site with the owner, by factory authorized personal.

END OF SECTION

SECTION 23 3113

METAL DUCTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Single-wall rectangular ducts and fittings.
2. Single-wall round and flat-oval ducts and fittings.
3. Double-wall round and flat-oval ducts and fittings.
4. Sheet metal materials.
5. Duct liner.
6. Sealants and gaskets.
7. Hangers and supports.
8. Seismic-restraint devices.

- B. Related Sections:

1. Section 230593 "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing requirements for metal ducts.
2. Section 233300 "Air Duct Accessories" for dampers, sound-control devices, duct-mounting access doors and panels, turning vanes, and flexible ducts.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Duct Design: Duct construction, including sheet metal thicknesses, seam and joint construction, reinforcements, and hangers and supports, shall comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" and performance requirements and design criteria indicated in "Duct Schedule" Article.
- B. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of the following products:

1. Liners and adhesives.
2. Sealants and gaskets.

- B. Sustainable Design Submittals:

1. Product Data: For adhesives, indicating VOC content.
2. Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.

3. Product Data: For sealants, indicating VOC content.
4. Laboratory Test Reports: For sealants, indicating compliance with requirements for low-emitting materials.
5. Laboratory Test Reports: For antimicrobial coatings, indicating compliance with requirements for low-emitting materials.

C. Shop Drawings:

1. Fabrication, assembly, and installation, including plans, elevations, sections, components, and attachments to other work.
2. Factory- and shop-fabricated ducts and fittings.
3. Duct layout indicating sizes, configuration, liner material, and static-pressure classes.
4. Elevation of top of ducts.
5. Dimensions of main duct runs from building grid lines.
6. Fittings.
7. Reinforcement and spacing.
8. Seam and joint construction.
9. Penetrations through fire-rated and other partitions.
10. Equipment installation based on equipment being used on Project.
11. Locations for duct accessories, including dampers, turning vanes, and access doors and panels.
12. Hangers and supports, including methods for duct and building attachment.
13. Seismic restraints, where applicable
14. Vibration isolation.

D. Delegated-Design Submittal:

1. Sheet metal thicknesses.
2. Joint and seam construction and sealing.
3. Reinforcement details and spacing.
4. Materials, fabrication, assembly, and spacing of hangers and supports.
5. Design Calculations: Calculations, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation for selecting hangers and supports and seismic restraints. For seismic bracing only

1.5 INFORMATIONAL SUBMITTALS

A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Duct installation in congested spaces, indicating coordination with general construction, building components, and other building services. Indicate proposed changes to duct layout.
2. Suspended ceiling components.
3. Structural members to which duct will be attached.
4. Size and location of initial access modules for acoustical tile.
5. Penetrations of smoke barriers and fire-rated construction.
6. Items penetrating finished ceiling including the following:
 - a. Luminaires.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Perimeter moldings.

- B. Welding certificates.
- C. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Welding Qualifications: Qualify procedures and personnel according to the following:
 - 1. AWS D1.1/D1.1M, "Structural Welding Code - Steel," for hangers and supports.
 - 2. AWS D9.1M/D9.1, "Sheet Metal Welding Code," for duct joint and seam welding.
- B. ASHRAE/IES Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6.4.4 - "HVAC System Construction and Insulation."
- C. Construct ductwork to NFPA 90A and NFPA 90B standards. All work, materials and equipment shall comply with the latest requirements of NFPA 90A, standards and the local authorities having jurisdiction.
- D. All ductwork and fan and apparatus plenums constructed and having supported in accordance with the latest standards of the ASHRAE Guide and the Sheet Metal and Air Conditioning Contractors National Association (SMACNA).
- E. Bracing, gauges, and supports indicated in SMACNA manuals are the minimum acceptable. Additional bracing or supports shall be installed to eliminate any distortion or vibration when the systems are operating or under tests.

PART 2 - PRODUCTS

2.1 General

- A. General: Non-combustible or conforming to requirements for Class 1 air duct materials, or UL 181.
- B. Galvanized Steel Ducts: ASTM A525 and ASTM A527 galvanized steel sheet, lock-forming quality, having zinc coating of 1.25 oz per sq ft for each side in conformance with ASTM A90.
- C. Dissimilar Metals: Separate connections between dissimilar metals with Dielectric Insulation. Joints between dissimilar metal duct sections to be made with Companion flanges separated by a Neoprene gasket.
- D. Fasteners: Rivets, bolts, screens, and other hardware used in the sheet metal construction to be constructed of materials identical or similar to the duct material to prevent galvanic corrosion.
- E. Sealant: Non-hardening, water resistant, fire resistive, compatible with mating materials; liquid used alone or with tape, or heavy mastic as manufactured by 3M Company EC-800.
- F. Hanger Rod: Steel, galvanized; threaded both ends, threaded one end, or continuously threaded.

2.2 SINGLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.

- B. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- C. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Elbows, Transitions, Offsets, Branch Connections, and Other Duct Construction: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 4, "Fittings and Other Construction," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.3 DOUBLE-WALL RECTANGULAR DUCTS AND FITTINGS

- A. Provide products from one of the following manufactures
 - 1. McGill Airflow LLC
 - 2. Zen Industries
 - 3. Lindab
 - 4. Spiral Manufacturing Co. Inc
- B. Rectangular Ducts: Fabricate ducts with indicated dimensions for the inner duct.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" based on indicated static-pressure class unless otherwise indicated.
- D. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- E. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- F. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard." For standard applications
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.
 - 3. Coat insulation with antimicrobial coating.
 - 4. Cover insulation with polyester film complying with UL 181, Class 1.

- G. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C 534, Type II for sheet materials, and with NFPA 90A or NFPA 90B. For Humid and damp area applications including Natatoriums and Saunas.
- H. Inner Duct: Minimum 0.028-inch perforated galvanized sheet steel having 3/32-inch-diameter perforations, with overall open area of 23 percent.
- I. Formed-on Transverse Joints (Flanges): Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-1, "Rectangular Duct/Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- J. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 2-2, "Rectangular Duct/Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.4 SINGLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. General Fabrication Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on indicated static-pressure class unless otherwise indicated.
- B. Provide products from one of the following manufactures
 - 1. McGill Airflow LLC
 - 2. Zen Industries
 - 3. Lindab
 - 4. Spiral Manufacturing Co. Inc
- C. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension).
- D. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
- E. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - 1. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - 2. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
- F. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and

Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."

2.5 DOUBLE-WALL ROUND AND FLAT-OVAL DUCTS AND FITTINGS

- A. Provide products from one of the following manufactures
 - 1. McGill Airflow LLC
 - 2. Zen Industries
 - 3. Lindab
 - 4. Spiral Manufacturing Co. Inc
- B. Flat-Oval Ducts: Indicated dimensions are the duct width (major dimension) and diameter of the round sides connecting the flat portions of the duct (minor dimension) of the inner duct.
- C. Outer Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 3, "Round, Oval, and Flexible Duct," based on static-pressure class unless otherwise indicated.
 - 1. Transverse Joints: Select joint types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-1, "Round Duct Transverse Joints," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Transverse Joints in Ducts Larger Than 60 Inches in Diameter: Flanged.
 - 2. Longitudinal Seams: Select seam types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-2, "Round Duct Longitudinal Seams," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
 - a. Fabricate round ducts larger than 90 inches in diameter with butt-welded longitudinal seams.
 - b. Fabricate flat-oval ducts larger than 72 inches in width (major dimension) with butt-welded longitudinal seams.
 - 3. Tees and Laterals: Select types and fabricate according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees," for static-pressure class, applicable sealing requirements, materials involved, duct-support intervals, and other provisions in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible."
- D. Inner Duct: Minimum 0.028-inch perforated galvanized sheet steel having 3/32-inch-diameter perforations, with overall open area of 23 percent.
- E. Interstitial Insulation: Fibrous-glass liner complying with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard." For standard applications.
 - 1. Maximum Thermal Conductivity: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2. Install spacers that position the inner duct at uniform distance from outer duct without compressing insulation.

3. Coat insulation with antimicrobial coating.
4. Cover insulation with polyester film complying with UL 181, Class 1.

- A. Interstitial Insulation: Flexible elastomeric duct liner complying with ASTM C 534, Type II for sheet materials, and with NFPA 90A or NFPA 90B. For application in damp or humid environments including natatoriums and Saunas.

2.6 SHEET METAL MATERIALS

- A. General Material Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.
- B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
1. Galvanized Coating Designation: G90.
 2. Finishes for Surfaces Exposed to View: Mill phosphatized.
- C. PVC-Coated, Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
1. Galvanized Coating Designation: G90.
 2. Minimum Thickness for Factory-Applied PVC Coating: 4 mils thick on sheet metal surface of ducts and fittings exposed to corrosive conditions, and minimum 1 mil thick on opposite surface.
 3. Coating Materials: Acceptable to authorities having jurisdiction for use on ducts listed and labeled by an NRTL for compliance with UL 181, Class 1.
- D. Carbon-Steel Sheets: Comply with ASTM A 1008/A 1008M, with oiled, matte finish for exposed ducts.
- E. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 316, as indicated in the "Duct Schedule" Article; cold rolled, annealed, sheet. Exposed surface finish shall be No. 2B, No. 2D, No. 3, or No. 4 as indicated in the "Duct Schedule" Article.
- F. Aluminum Sheets: Comply with ASTM B 209 Alloy 3003, H14 temper; with mill finish for concealed ducts, and standard, one-side bright finish for duct surfaces exposed to view.
- G. Factory- or Shop-Applied Antimicrobial Coating:
1. Apply to the surface of sheet metal that will form the interior surface of the duct. An untreated clear coating shall be applied to the exterior surface.
 2. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 3. Coating containing the antimicrobial compound shall have a hardness of 2H, minimum, when tested according to ASTM D 3363.
 4. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 5. Shop-Applied Coating Color: Black OR White.
 6. Antimicrobial coating on sheet metal is not required for duct containing liner treated with antimicrobial coating.
- H. Reinforcement Shapes and Plates: ASTM A 36/A 36M, steel plates, shapes, and bars; black and galvanized.

1. Where black- and galvanized-steel shapes and plates are used to reinforce aluminum ducts, isolate the different metals with butyl rubber, neoprene, or EPDM gasket materials.

- I. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.7 DUCT LINER

- A. Fibrous-Glass Duct Liner: Comply with ASTM C 1071, NFPA 90A, or NFPA 90B; and with NAIMA AH124, "Fibrous Glass Duct Liner Standard."
 - a. Maximum Thermal Conductivity:
 - 1) Type I, Flexible: 0.27 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 - 2) Type II, Rigid: 0.23 Btu x in./h x sq. ft. x deg F at 75 deg F mean temperature.
 2. Antimicrobial Erosion-Resistant Coating: Apply to the surface of the liner that will form the interior surface of the duct to act as a moisture repellent and erosion-resistant coating. Antimicrobial compound shall be tested for efficacy by an NRTL and registered by the EPA for use in HVAC systems.
 3. Solvent Water-Based Liner Adhesive: Comply with NFPA 90A or NFPA 90B and with ASTM C 916.
- B. Flexible Elastomeric Duct Liner: Preformed, cellular, closed-cell, sheet materials complying with ASTM C 534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
 1. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- C. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B. For application in damp or humid environments including natatoriums and Saunas .
- D. Insulation Pins and Washers:
 1. Cupped-Head, Capacitor-Discharge-Weld Pins: Copper- or zinc-coated steel pin, fully annealed for capacitor-discharge welding, 0.135-inch- diameter shank, length to suit depth of insulation indicated with integral 1-1/2-inch galvanized carbon-steel washer.
 2. Insulation-Retaining Washers: Self-locking washers formed from 0.016-inch-thick galvanized steel, aluminum, or stainless steel to match ductwork; with beveled edge sized as required to hold insulation securely in place but not less than 1-1/2 inches in diameter.
- E. Shop Application of Duct Liner: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 7-11, "Flexible Duct Liner Installation."
 1. Adhere a single layer of indicated thickness of duct liner with at least 90 percent adhesive coverage at liner contact surface area. Attaining indicated thickness with multiple layers of duct liner is prohibited.
 2. Apply adhesive to transverse edges of liner facing upstream that do not receive metal nosing.
 3. Butt transverse joints without gaps, and coat joint with adhesive.
 4. Fold and compress liner in corners of rectangular ducts or cut and fit to ensure butted-edge overlapping.

5. Do not apply liner in rectangular ducts with longitudinal joints, except at corners of ducts, unless duct size and dimensions of standard liner make longitudinal joints necessary.
6. Apply adhesive coating on longitudinal seams in ducts with air velocity of 2500 fpm.
7. Secure liner with mechanical fasteners 4 inches from corners and at intervals not exceeding 12 inches transversely; at 3 inches from transverse joints and at intervals not exceeding 18 inches longitudinally.
8. Secure transversely oriented liner edges facing the airstream with metal nosings that have either channel or "Z" profiles or are integrally formed from duct wall. Fabricate edge facings at the following locations:
 - a. Fan discharges.
 - b. Intervals of lined duct preceding unlined duct.
 - c. Upstream edges of transverse joints in ducts where air velocities are higher than 2500 fpm or where indicated.
9. Terminate inner ducts with buildouts attached to fire-damper sleeves, dampers, turning vane assemblies, or other devices. Fabricated buildouts (metal hat sections) or other buildout means are optional; when used, secure buildouts to duct walls with bolts, screws, rivets, or welds.

2.8 SEALANT AND GASKETS

- A. General Sealant and Gasket Requirements: Surface-burning characteristics for sealants and gaskets shall be a maximum flame-spread index of 25 and a maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
- B. Two-Part Tape Sealing System:
 1. Tape: Woven cotton fiber impregnated with mineral gypsum and modified acrylic/silicone activator to react exothermically with tape to form hard, durable, airtight seal.
 2. Tape Width: 4 inches.
 3. Sealant: Modified styrene acrylic.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 7. Service: Indoor and outdoor.
 8. Service Temperature: Minus 40 to plus 200 deg F.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum.
- C. Water-Based Joint and Seam Sealant:
 1. Application Method: Brush on.
 2. Solids Content: Minimum 65 percent.
 3. Shore A Hardness: Minimum 20.
 4. Water resistant.
 5. Mold and mildew resistant.
 6. VOC: Maximum 75 g/L (less water).
 7. Maximum Static-Pressure Class: 10-inch wg, positive and negative.
 8. Service: Indoor or outdoor.
 9. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.
- D. Solvent-Based Joint and Seam Sealant:

1. Application Method: Brush on.
2. Base: Synthetic rubber resin.
3. Solvent: Toluene and heptane.
4. Solids Content: Minimum 60 percent.
5. Shore A Hardness: Minimum 60.
6. Water resistant.
7. Mold and mildew resistant.
8. Maximum Static-Pressure Class: 10-inch wg, positive or negative.
9. Service: Indoor or outdoor.
10. Substrate: Compatible with galvanized sheet steel (both PVC coated and bare), stainless steel, or aluminum sheets.

E. Flanged Joint Sealant: Comply with ASTM C 920.

1. General: Single-component, acid-curing, silicone, elastomeric.
2. Type: S.
3. Grade: NS.
4. Class: 25.
5. Use: O.

F. Flange Gaskets: Butyl rubber, neoprene, or EPDM polymer with polyisobutylene plasticizer.

G. Round Duct Joint O-Ring Seals:

1. Seal shall provide maximum leakage class of 3 cfm/100 sq. ft. at 1-inch wg and shall be rated for 10-inch wg static-pressure class, positive or negative.
2. EPDM O-ring to seal in concave bead in coupling or fitting spigot.
3. Double-lipped, EPDM O-ring seal, mechanically fastened to factory-fabricated couplings and fitting spigots.

2.9 HANGERS AND SUPPORTS

- A. Hanger Rods for Noncorrosive Environments: Cadmium-plated steel rods and nuts.
- B. Hanger Rods for Corrosive Environments: Electrogalvanized, all-thread rods or galvanized rods with threads painted with zinc-chromate primer after installation.
- C. Strap and Rod Sizes: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum Hanger Sizes for Round Duct."
- D. Steel Cables for Galvanized-Steel Ducts: Galvanized steel complying with ASTM A 603.
- E. Steel Cables for Stainless-Steel Ducts: Stainless steel complying with ASTM A 492.
- F. Steel Cable End Connections: Cadmium-plated steel assemblies with brackets, swivel, and bolts designed for duct hanger service; with an automatic-locking and clamping device.
- G. Duct Attachments: Sheet metal screws, blind rivets, or self-tapping metal screws; compatible with duct materials.
- H. Trapeze and Riser Supports:
1. Supports for Galvanized-Steel Ducts: Galvanized-steel shapes and plates.
 2. Supports for Stainless-Steel Ducts: Stainless-steel shapes and plates.

3. Supports for Aluminum Ducts: Aluminum or galvanized steel coated with zinc chromate.

2.10 SEISMIC-RESTRAINT DEVICES

- A. General Requirements for Restraint Components: Rated strengths, features, and applications shall be as defined in reports by an evaluation service member of the ICC Evaluation Service or an agency acceptable to authorities having jurisdiction.
 1. Structural Safety Factor: Allowable strength in tension, shear, and pullout force of components shall be at least four times the maximum seismic forces to which they will be subjected.
- B. Channel Support System: Shop- or field-fabricated support assembly made of slotted steel channels rated in tension, compression, and torsion forces and with accessories for attachment to braced component at one end and to building structure at the other end. Include matching components and corrosion-resistant coating.
- C. Restraint Cables: ASTM A 603, galvanized or ASTM A 492, stainless-steel cables with end connections made of cadmium-plated steel assemblies with brackets, swivel, and bolts designed for restraining cable service; and with an automatic-locking and clamping device or double-cable clips.
- D. Hanger Rod Stiffener: Steel tube or steel slotted-support-system sleeve with internally bolted connections or Reinforcing steel angle clamped to hanger rod.
- E. Mechanical Anchor Bolts: Drilled-in and stud-wedge or female-wedge type. Select anchor bolts with strength required for anchor and as tested according to ASTM E 488.

PART 3 - EXECUTION

3.1 DUCT INSTALLATION

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of duct system. Indicated duct locations, configurations, and arrangements were used to size ducts and calculate friction loss for air-handling equipment sizing and for other design considerations. Install duct systems as indicated unless deviations to layout are approved on Shop Drawings and Coordination Drawings.
- B. Install ducts according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" unless otherwise indicated.
- C. Install ducts in maximum practical lengths and with fewest possible joints
- D. Install factory- or shop-fabricated fittings for changes in direction, size, and shape and for branch connections. *Increase duct sizes gradually, not exceeding 15 degrees divergence wherever possible; maximum 0 degrees divergence upstream of equipment and 45 degrees convergence downstream.*
- E. Unless otherwise indicated, install ducts vertically and horizontally, and parallel and perpendicular to building lines.
- F. Install ducts close to walls, overhead construction, columns, and other structural and permanent enclosure elements of building.

- G. Install ducts with a clearance of 2 inch, plus allowance for insulation thickness and with sufficient space around equipment to allow normal operating and maintenance activities. *Provide easements where ductwork conflicts with piping and structure. Where easements exceed 10 percent duct area, split into two ducts maintaining original duct area.*
- H. Provide standard 45 degree lateral wye takeoffs unless otherwise indicated where 90 degree conical tee connections may be used.
- I. Route ducts to avoid passing through transformer vaults and electrical equipment rooms and enclosures.
- J. Where ducts pass through non-fire-rated interior partitions and exterior walls and are exposed to view, cover the opening between the partition and duct or duct insulation with sheet metal flanges of same metal thickness as the duct. Overlap openings on four sides by at least 1-1/2 inches.
- K. Where ducts pass through fire-rated interior partitions and exterior walls, install fire dampers. Comply with requirements in Section 233300 "Air Duct Accessories" for all installations as well as fire and smoke dampers.
- L. Protect duct interiors from moisture, construction debris and dust, and other foreign materials. Comply with SMACNA's "IAQ Guidelines for Occupied Buildings Under Construction," Appendix G, "Duct Cleanliness for New Construction Guidelines."
- M. Provide openings in ductwork where required to accommodate thermometers and controllers. Provide pilot tube openings where required for testing of systems, complete with metal can with spring device or screw to ensure against air leakage. Where openings are provided in insulated ductwork, install insulation material inside a metal ring.
- N. Where hanger rods must pierce ducts, provide closure plates around rods and fasten to duct using screws, rivets or welding. Seal with sealing compound.
- O. *Construct T's, bends, and elbows with radius of not less than 1-1/2 times width of duct on centerline. Where not possible and where rectangular elbows are used, provide airfoil turning vanes. Where acoustical lining is indicated, provide turning vanes of perforated metal with glass fiber insulation.*
- P. *Where ductwork penetrates roofs or outside walls, seal the space around ductwork air tight with fire rated expanding spray foam sealer similar to 3-M Fire Block Foam. This also applies to duct roof penetrations into roof curbs.*
- Q. *All ductwork shall be inspected and pressure tested prior to enclosing in general construction or concealment above hung ceilings*

3.2 INSTALLATION OF EXPOSED DUCTWORK

- A. Protect ducts exposed in finished spaces from being dented, scratched, or damaged.
- B. Trim duct sealants flush with metal. Create a smooth and uniform exposed bead. Do not use two-part tape sealing system. Use clear duct sealant.
- C. Grind welds to provide smooth surface free of burrs, sharp edges, and weld splatter. When welding stainless steel with a No. 3 or 4 finish, grind the welds flush, polish the exposed welds, and treat the welds to remove discoloration caused by welding.

- D. Maintain consistency, symmetry, and uniformity in the arrangement and fabrication of fittings, hangers and supports, duct accessories, and air outlets.
 - E. Repair or replace damaged sections and finished work that does not comply with these requirements.
 - F. Where indicated on plans, and specifically gymnasium, stage and cafeteria, Prime ductwork and paint with one coat enamel base paint. Color as per architectural plans. All ductwork surface finish shall be treated prior to priming by "pickling" in accordance with industry standards and paint manufactures requirements.
 - G. All ductwork in the Gymnasium, Stage, and Cafeteria shall be double wall round ductwork. Ductwork shall be primed and painted. Submit paint color chart for review and approval. Primer shall be specifically formulated for galvanized steel.
 - H. Duct sealants used on exposed ductwork of any type shall be clear.
- 3.3 ADDITIONAL INSTALLATION REQUIREMENTS FOR COMMERCIAL KITCHEN HOOD EXHAUST DUCT
- A. No 16 USSG black steel.
 - B. Install commercial kitchen hood exhaust ducts without dips and traps that may hold grease, and sloped a minimum of 2 percent to drain grease back to the hood.
 - C. Install fire-rated access panel assemblies at each change in direction and at maximum intervals of 20 feet in horizontal ducts, and at every floor for vertical ducts, or as indicated on Drawings. Cleanout doors on horizontal duct shall be mounted on side of duct. Bottom edge shall be not less than 2 inch above bottom of duct. Cleanout doors at vertical ducts shall be mounted at base. Door and frame shall be same gauge as duct. Hinges shall be Ventlock No. 260, extra heavy zinc plated. Latches shall be Ventlock No. 140, cast zinc. Gaskets shall be between door and frame. Gaskets shall be 1/8 inch double thickness rated for 2000 degree F. Cleanout door size shall be 24 inch one side, and other side shall be 2 inch less than duct height. Where openings are too large for side installation the opening shall be installed on the top or bottom, in accordance with approved methods. Where duct dimensions preclude top or bottom installation install clean outs ON THE duct face that will allow the largest opening with edges as described above.
 - D. Do not penetrate fire-rated assemblies except as allowed by applicable building codes and authorities having jurisdiction.
 - E. All seams, joints and penetrations shall be liquid tight continuous external arc welded, except where the duct stub collar of the hood is connected to the exhaust duct. Connection to the hood shall be continuous liquid tight external arc welded or in accordance with the NFPA 96.
 - F. Angle reinforcing shall be minimum 1 1/2 inch X 1 1/2 inch X 3/16 inch at maximum 4 ft. on centers and in accordance with SMACNA Rectangular Industrial Duct Contraction Standards shall be mounted.
 - G. Duct to hood joints shall be made with continuous liquid tight external welds. Alternatively the joint shall be made by flange. Flanges shall be 1" wide full perimeter fully welded. Flange connections shall have gaskets rated for 1500°f, secured by .25" dia (minimum) bolts on 4" centers for the full perimeter secured with lock washers.

- H. Duct to fan connections shall be made in a similar fashion as duct to hood connections. Where vibration isolation is required, flexible duct connections to fans shall be made coated fabric flexible connectors listed & labeled for the application.
- I. Horizontal grease ducts less than 75' long shall be installed to slope toward hoods at a rate of 3" per foot. Horizontal grease ducts of 75' or longer shall slope toward hoods at a rate of 1" per foot.
- J. Commercial kitchen exhaust duct insulation: 1" fire resistant duct wrap consisting of light weight, non-asbestos high temperature non-organic ceramic fiber blanket encapsulated in foil/scrims having a service temperature rating of 2300° f. Wrap shall be applied in two layers to provide a two-hour rated enclosure assembly. Bonding material shall be 304 stainless steel, 3/4" wide and .015" thick. Install layers as per the manufactures details and specifications to achieve the required fire rating.

3.4 DUCT SEALING

- A. Seal ducts at a minimum to the following seal classes according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible": typical for all services;

Leakage and Seal Classification Table					
System operating pressure in wc			<2" low	2"≥med<3"	High≥3"
Seal Class			C	B	A
Sealing			Transvers e joints	Transverse joints and seams	Transverse joints and seams and all wall penetrations
Leakage class CL factor			24	12	4
In addition to the above, any variable air volume system duct of 1" and 1/2" wg construction class that is upstream of the VAV boxes shall meet Seal Class C.					

- B.

3.5 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Chapter 5, "Hangers and Supports."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes or for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes or for slabs less than 4 inches thick.
 - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hanger Spacing: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 5-1, "Rectangular Duct Hangers Minimum Size," and Table 5-2, "Minimum

Hanger Sizes for Round Duct," for maximum hanger spacing; install hangers and supports within 24 inches of each elbow and within 48 inches of each branch intersection.

- D. Hangers Exposed to View: Threaded rod and angle or channel supports.
- E. Support vertical ducts with steel angles or channel secured to the sides of the duct with welds, bolts, sheet metal screws, or blind rivets; support at each floor and at a maximum interval of 16 feet.
- F. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.
- G. Where hanger rods must pierce ducts, provide closure plates around rods and fasten to duct using screws, rivets or welding. Seal with sealing compound

3.6 SEISMIC-RESTRAINT-DEVICE INSTALLATION

- A. Install ducts with hangers and braces designed to support the duct and to restrain against seismic forces required by applicable building codes. Comply with SMACNA's "Seismic Restraint Manual: Guidelines for Mechanical Systems." ASCE/SEI 7.
 - 1. Space lateral supports a maximum of 40 feet o.c., and longitudinal supports a maximum of 80 feet o.c.
 - 2. Brace a change of direction longer than 12 feet.
- B. Select seismic-restraint devices with capacities adequate to carry present and future static and seismic loads.
- C. Install cables so they do not bend across edges of adjacent equipment or building structure.
- D. Install cable restraints on ducts that are suspended with vibration isolators.
- E. Install seismic-restraint devices using methods approved by an evaluation service member of the ICC Evaluation Service or an agency acceptable to authorities having jurisdiction.
- F. Attachment to Structure: If specific attachment is not indicated, anchor bracing and restraints to structure, to flanges of beams, to upper truss chords of bar joists, or to concrete members.
- G. Drilling for and Setting Anchors:
 - 1. Identify position of reinforcing steel and other embedded items prior to drilling holes for anchors. Do not damage existing reinforcement or embedded items during drilling. Notify the Architect if reinforcing steel or other embedded items are encountered during drilling. Locate and avoid prestressed tendons, electrical and telecommunications conduit, and gas lines.
 - 2. Do not drill holes in concrete or masonry until concrete, mortar, or grout has achieved full design strength.
 - 3. Wedge Anchors: Protect threads from damage during anchor installation. Heavy-duty sleeve anchors shall be installed with sleeve fully engaged in the structural element to which anchor is to be fastened.
 - 4. Set anchors to manufacturer's recommended torque, using a torque wrench.
 - 5. Install zinc-coated steel anchors for interior applications and stainless-steel anchors for applications exposed to weather.

3.7 CONNECTIONS

- A. Make connections to equipment with flexible connectors complying with Section 233300 "Air Duct Accessories."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for branch, outlet and inlet, and terminal unit connections.
- C. Smoke purge supply and exhaust systems and stair pressure systems. Flexible connection shall be permitted at diffusers, a maximum of 3' long, and flexible connections are permitted at air handling equipment for vibration isolation only.
- D. INSULATED FLEXIBLE DUCTS
 - 1. UL 181, Class 0, interlocking spiral of aluminum foil; fiberglass insulation; polyethylene vapor barrier film.
 - 2. Pressure Rating: 8 inches WG positive or negative.
 - 3. Maximum Velocity: 5000 fpm
 - 4. Temperature Range: -20 degrees F to 250 degrees F.

3.8 PAINTING

- A. Paint interior of metal ducts that are visible through registers and grilles and that do not have duct liner. Apply one coat of flat, black, latex paint over a compatible galvanized-steel primer. Paint materials and application requirements are specified in Section 099113 "Exterior Painting" and Section 099123 "Interior Painting."

3.9 FIELD QUALITY CONTROL

- A. Perform tests and inspections.
- B. Leakage Tests:
 - 1. Comply with SMACNA's "HVAC Air Duct Leakage Test Manual." Submit a test report for each test.
 - 2. Test the following systems:
 - a. All Ducts with a Pressure Class equal to or Higher Than 2-Inch wg: Test representative duct sections totaling no less than 25 percent of total installed duct area for each system of the designated pressure class.
 - b. All smoke purge system Ducts, including supply exhaust and return air. All stair pressurization ductwork. Test representative duct sections totaling no less than 50 percent of total installed duct area of each system.
 - 3. Disassemble, reassemble, and seal segments of systems to accommodate leakage testing and for compliance with test requirements.
 - 4. Test for leaks before applying external insulation.
 - 5. Conduct tests at static pressures equal to maximum design pressure of system or section being tested. If static-pressure classes are not indicated, test system at maximum system design pressure. Do not pressurize systems above maximum design operating pressure.
 - 6. Give seven days' advance notice for testing.
- C. Duct System Cleanliness Tests:
 - 1. Visually inspect duct system to ensure that no visible contaminants are present.

2. Test sections of metal duct system, chosen randomly by Owner, for cleanliness according to "Vacuum Test" in NADCA ACR, "Assessment, Cleaning and Restoration of HVAC Systems."

- a. Acceptable Cleanliness Level: Net weight of debris collected on the filter media shall not exceed 0.75 mg/100 sq. cm.

D. Duct system will be considered defective if it does not pass tests and inspections.

E. Prepare test and inspection reports.

3.10 DUCT CLEANING

A. Clean new duct system(s) before testing, adjusting, and balancing.

B. Use service openings for entry and inspection.

1. Create new openings and install access panels appropriate for duct static-pressure class if required for cleaning access. Provide insulated panels for insulated or lined duct. Patch insulation and liner as recommended by duct liner manufacturer. Comply with Section 233300 "Air Duct Accessories" for access panels and doors.
2. Disconnect and reconnect flexible ducts as needed for cleaning and inspection.
3. Remove and reinstall ceiling to gain access during the cleaning process.

C. Particulate Collection and Odor Control:

1. When venting vacuuming system inside the building, use HEPA filtration with 99.97 percent collection efficiency for 0.3-micron-size (or larger) particles.
2. When venting vacuuming system to outdoors, use filter to collect debris removed from HVAC system, and locate exhaust downwind and away from air intakes and other points of entry into building.

D. Clean the following components by removing surface contaminants and deposits:

1. Air outlets and inlets (registers, grilles, and diffusers).
2. Supply, return, and exhaust fans including fan housings, plenums (except ceiling supply and return plenums), scrolls, blades or vanes, shafts, baffles, dampers, and drive assemblies.
3. Air-handling unit internal surfaces and components including mixing box, coil section, air wash systems, spray eliminators, condensate drain pans, humidifiers and dehumidifiers, filters and filter sections, and condensate collectors and drains.
4. Coils and related components.
5. Return-air ducts, dampers, actuators, and turning vanes except in ceiling plenums and mechanical equipment rooms.
6. Supply-air ducts, dampers, actuators, and turning vanes.
7. Dedicated exhaust and ventilation components and makeup air systems.

E. Mechanical Cleaning Methodology:

1. Clean metal duct systems using mechanical cleaning methods that extract contaminants from within duct systems and remove contaminants from building.
2. Use vacuum-collection devices that are operated continuously during cleaning. Connect vacuum device to downstream end of duct sections so areas being cleaned are under negative pressure.

3. Use mechanical agitation to dislodge debris adhered to interior duct surfaces without damaging integrity of metal ducts, duct liner, or duct accessories.
4. Clean fibrous-glass duct liner with HEPA vacuuming equipment; do not permit duct liner to get wet. Replace fibrous-glass duct liner that is damaged, deteriorated, or delaminated or that has friable material, mold, or fungus growth.
5. Clean coils and coil drain pans according to NADCA 1992. Keep drain pan operational. Rinse coils with clean water to remove latent residues and cleaning materials; comb and straighten fins.
6. Provide drainage and cleanup for wash-down procedures.
7. Antimicrobial Agents and Coatings: Apply EPA-registered antimicrobial agents if fungus is present. Apply antimicrobial agents according to manufacturer's written instructions after removal of surface deposits and debris.

3.11 SMOKE AND HEAT DETECTOR INSTALLATION

- A. Duct mounted smoke and heat detectors will be supplied under the Electrical Division. This Contractor to coordinate duct sizes and provide labor to install sensing probes into ductwork.

3.12 DUCTWORK PROTECTION

- A. Duct work under construction or alteration shall not be left open ended during dust producing construction. All new and existing ductwork systems in the area of alteration or under construction shall be protected during construction. Open ends ducts shall be sealed with sheet metal or as approved.
- B. For unenclosed buildings ductwork shall be kept dry and water tight. Seal open ends water tight during construction to prevent water infiltration. Keep all acoustical lining dry during construction. Lining that has become wet shall be replaced. All incomplete ductwork being used to condition spaces in phase I or phase II that will be completed under a later phase must be protected from being internally contaminated by construction dust. All returns opening must have filters placed over them to prevent dust from being returned to the unit.

3.13 DUCT SCHEDULE

- A. Fabricate ducts using the following material;
 1. Underground Ducts: Concrete-encased, PVC-coated, stainless steel, fiberglass
 2. Natatorium ductwork – PVC coated.
 3. Kitchen exhaust – welded stainless steel or black steel 18 gage
 4. Smoke purge ductwork - welded stainless steel or black steel. 18 gage
 5. Shower room exhaust – aluminum
 6. Dryer exhaust – aluminum
 7. Outside air intake plenum and ductwork - Aluminum
 8. All exposed ductwork in any occupied area, (does not include MER), shall be constructed of double wall round or oval spiral ductwork.
- B. Duct Pressure class;
 1. All duct systems shall be constructed to have a pressure classification based on the maximum static pressure (positive or negative) developed by the air handling apparatus connected to the ductwork system. Unless otherwise noted below, refer to the equipment schedules and equipment notes for the design operating pressure of each system.

Systems with operating pressures between pressure classes shall be constructed to the next higher-pressure class.

Pressure Classification Table						
System operating pressure (OP) in wc	OP≤1"	1"≥OP<2"	2"≥OP<3"	3"≥OP<4"	4"≥OP<6"	6"≥OP<10"
SMACNA Construction classification	1"	2"	3"	4"	6"	10"

2. All ductwork shall be constructed in accordance with the leakage and seal classification. Note that the leakage and seal classification required by current code is more stringent than SMACNA requirements.
3. The following Leakage and Seal Classification Table applies to all ductwork, supply, exhaust, or return air, rectangular, round, or oval single or double wall. Every system

Leakage and Seal Classification Table					
System operating pressure in wc			<2" low	2"≥med<3"	High≥3"
Seal Class			C	B	A
Sealing			Transverse joints	Transverse joints and seams	Transverse joints and seams and all wall penetrations
Leakage class CL factor			24	12	4
In addition to the above, any variable air volume system duct of 1" and 1/2" wg construction class that is upstream of the VAV boxes shall meet Seal Class C.					

C. Intermediate Reinforcement:

1. Galvanized-Steel Ducts: Galvanized steel.
2. PVC-Coated Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
3. Stainless-Steel Ducts:
 - a. Exposed to Airstream: Match duct material.
 - b. Not Exposed to Airstream: Match duct material.
4. Aluminum Ducts: Aluminum or galvanized sheet steel coated with zinc chromate.

D. Liner for sound attenuation:

1. Supply, Return and exhaust air ducts: 1/2" inches thick.
2. Supply and return fan Plenums: 1" inches thick.
3. Transfer Ducts: 1 inch thick.
4. Ductwork down stream from VAV boxes for 15', 1" thick.

5. At the inlet and discharge of all fans for a distance of 20' Sustainable design requiring compliance with ASHRAE/IES 90.1 must have duct insulation with an R-value that complies with tables titled "Minimum Duct Insulation R-Value, Cooling and Heating Only Supply Ducts and Return Ducts" and "Minimum Duct Insulation R-Value, Combined Heating and Cooling Supply Ducts and Return Ducts." If using liner alone to satisfy thermal requirements, verify that material selected is available in thickness needed to provide thermal performance without jeopardizing other requirements.
 - 6.
- E. Double-Wall Duct Interstitial Insulation:
1. Supply, Return, Exhaust Air Ducts: 1" inches thick. (when ducts are exposed in the conditions space)
 2. Supply, Return, Exhaust Air Ducts: 1 1/2" inches thick. (when ducts are concealed in plenums or are located in unconditioned spaces)
- F. Elbow Configuration:
1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Velocity 1000 fpm or Lower:
 - 1) Radius Type RE 1 with minimum 0.5 radius-to-diameter ratio.
 - 2) Mitered Type RE 4 without vanes.
 - b. Velocity 1000 to 1500 fpm:
 - 1) Radius Type RE 1 with minimum 1.0 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 0.5 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with turning vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 - c. Velocity 1500 fpm or Higher:
 - 1) Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - 2) Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - 3) Mitered Type RE 2 with turning vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 2. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-2, "Rectangular Elbows."
 - a. Radius Type RE 1 with minimum 1.5 radius-to-diameter ratio.
 - b. Radius Type RE 3 with minimum 1.0 radius-to-diameter ratio and two vanes.
 - c. Mitered Type RE 2 with turning vanes complying with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-3, "Vanes and Vane Runners," and Figure 4-4, "Vane Support in Elbows."
 3. Round Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-4, "Round Duct Elbows."

- a. Minimum Radius-to-Diameter Ratio and Elbow Segments: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Table 3-1, "Mitered Elbows." Elbows with less than 90-degree change of direction have proportionately fewer segments.
 - 1) Velocity 1000 fpm or Lower: 0.5 radius-to-diameter ratio and three segments for 90-degree elbow.
 - 2) Velocity 1000 to 1500 fpm: 1.0 radius-to-diameter ratio and four segments for 90-degree elbow.
 - 3) Velocity 1500 fpm or Higher: 1.5 radius-to-diameter ratio and five segments for 90-degree elbow.
 - 4) Radius-to Diameter Ratio: 1.5.
- b. Round Elbows, 12 Inches and Smaller in Diameter:
- c. Round Elbows, 14 Inches and Larger in Diameter:

G. Branch Configuration:

- 1. Rectangular Duct: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 4-6, "Branch Connection."
 - a. Rectangular Main to Rectangular Branch: 45-degree entry.
 - b. Rectangular Main to Round Branch: Spin in.
- 2. Round and Flat Oval: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Figure 3-5, "90 Degree Tees and Laterals," and Figure 3-6, "Conical Tees." Saddle taps are permitted in existing duct.
 - a. Velocity 1000 fpm or Lower: 90-degree tap.
 - b. Velocity 1000 to 1500 fpm: Conical tap.
 - c. Velocity 1500 fpm or Higher: 45-degree lateral.

3.14 DUCTWORK PRESSURE TESTING

- A. All high-pressure ductwork design or operated at 3wc or greater shall pressure tested in accordance with specification section 23 05 93 Testing Adjusting and Balancing.
- B. The contractor review test report results and repair or replace any sections of ductwork with and air leakage rate over 4.0

END OF SECTION

SECTION 23 3300

AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Backdraft and pressure relief dampers.
2. Barometric relief dampers.
3. Manual volume dampers.
4. Control dampers.
5. Fire dampers.
6. Ceiling radiation dampers.
7. Smoke dampers.
8. Combination fire and smoke dampers.
9. Corridor dampers.
10. Flange connectors.
11. Duct silencers.
12. Turning vanes.
13. Remote damper operators.
14. Duct-mounted access doors.
15. Flexible connectors.
16. Duct accessory hardware.
17. Duct Roof Supports

- B. Related Requirements:

1. Section 233113 Metal Ducts
2. Section 233346 "Flexible Ducts" for insulated and non-insulated flexible ducts.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

1. For duct silencers, include pressure drop and dynamic insertion loss data. Include breakout noise calculations for high transmission loss casings.

- B. Sustainable Design Submittals:

1. Product data showing compliance with ASHRAE 62.1.

- C. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.

1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
 - a. Special fittings.
 - b. Manual volume damper installations.
 - c. Control-damper installations.
 - d. Fire-damper, smoke-damper, combination fire- and smoke-damper, ceiling, and corridor damper installations, including sleeves; and duct-mounted access doors and remote damper operators.
 - e. Duct security bars.
 - f. Wiring Diagrams: For power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which ceiling-mounted access panels and access doors required for access to duct accessories are shown and coordinated with each other, using input from Installers of the items involved.
- B. Source quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For air duct accessories to include in operation and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 ASSEMBLY DESCRIPTION

- A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."
- B. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

2.2 MATERIALS

- A. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
 1. Galvanized Coating Designation: G90.
 2. Exposed-Surface Finish: Mill phosphatized.

- B. Stainless-Steel Sheets: Comply with ASTM A 480/A 480M, Type 304, and having a No. 2 finish for concealed ducts and finish for exposed ducts.
- C. Aluminum Sheets: Comply with ASTM B 209, Alloy 3003, Temper H14; with mill finish for concealed ducts and standard, 1-side bright finish for exposed ducts.
- D. Extruded Aluminum: Comply with ASTM B 221, Alloy 6063, Temper T6.
- E. Reinforcement Shapes and Plates: Galvanized-steel reinforcement where installed on galvanized sheet metal ducts; compatible materials for aluminum and stainless-steel ducts.
- F. Tie Rods: Galvanized steel, 1/4-inch minimum diameter for lengths 36 inches or less; 3/8-inch minimum diameter for lengths longer than 36 inches.

2.3 BACKDRAFT AND PRESSURE RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Greenheck Fan Corporation.
 - 2. Nailor Industries Inc.
 - 3. Pottorff.
 - 4. Ruskin Company.
 - 5. Buckley
- B. Description: Gravity balanced.
- C. Maximum Air Velocity: 1000 fpm.
- D. Maximum System Pressure: up to 6"wc.
- E. Frame: Hat-shaped, [0.094-inch-thick, galvanized sheet steel] [0.063-inch-thick extruded aluminum] [0.03-inch-thick stainless steel] [0.05-inch-thick stainless steel], with welded corners or mechanically attached[and mounting flange].
- F. Blades: Multiple single-piece blades, center pivoted, or off-center pivoted, maximum 6-inch width, 0.025-inch-thick, roll-formed aluminum or 0.050-inch-thick aluminum sheet noncombustible, tear-resistant, neoprene-coated fiberglass with sealed edges.
- G. Blade Action: Parallel.
- H. Blade Seals: Neoprene, mechanically locked.
- I. Blade Axles:
 - 1. Material: Galvanized, steel Stainless steel, or Aluminum.
 - 2. Diameter: 0.20 inch min.
- J. Tie Bars and Brackets: Aluminum or Galvanized steel.
- K. Return Spring: Adjustable tension.
- L. Bearings: Steel ball or synthetic pivot bushings.

M. Accessories:

1. Adjustment device to permit setting for varying differential static pressure.
2. Counterweights and spring-assist kits for vertical airflow installations.
3. Electric actuators.
4. Chain pulls.
5. Screen Mounting: Front mounted in sleeve.
 - a. Sleeve Thickness: 20 gage minimum.
 - b. Sleeve Length: 6 inches minimum.
6. Screen Mounting: Rear mounted.
7. Screen Material: Galvanized steel or Aluminum.
8. Screen Type: Bird. $\frac{1}{2}$ x $\frac{1}{2}$ max opening
9. 90-degree stops.

2.4 BAROMETRIC RELIEF DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Greenheck Fan Corporation.
 2. Nailor Industries Inc.
 3. Pottorff.
 4. Ruskin Company.
 5. Buckley
- B. Suitable for horizontal or vertical mounting.
- C. Maximum Air Velocity: 1000 fpm.
- D. Maximum System Pressure: upto 6-inch wg.
- E. Frame: Hat-shaped, [0.05-inch-thick, galvanized sheet steel] [0.094-inch-thick, galvanized sheet steel] [0.063-inch-thick extruded aluminum] [0.03-inch-thick stainless steel] [0.05-inch-thick stainless steel], with welded corners or mechanically attached[and mounting flange].
- F. Blades:
1. Multiple, 0.025-inch-thick, roll-formed aluminum or 0.050-inch-thick aluminum sheet.
 2. Maximum Width: 6 inches.
 3. Action: Parallel.
 4. Balance: Gravity.
 5. Eccentrically pivoted or Off-center pivoted.
- G. Blade Seals: Neoprene.
- H. Blade Axles: Galvanized steel, aluminum, or Stainless steel.
- I. Tie Bars and Brackets:
1. Material: Aluminum or Galvanized steel.
 2. Rattle free with 90-degree stop.
- J. Return Spring: Adjustable tension.

K. Bearings: Synthetic, Stainless steel, Bronze.

L. Accessories:

1. Flange on intake.
2. Adjustment device to permit setting for varying differential static pressures.

2.5 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Flex-Tek Group.
 - b. McGill AirFlow LLC.
 - c. Nailor Industries Inc.
 - d. Pottorff.
 - e. Ruskin Company.
 - f. Vent Products Co., Inc.
 - g. Buckley
2. Standard leakage rating, with linkage outside airstream.
3. Suitable for horizontal or vertical applications.
4. Frames:
 - a. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel or 0.05-inch-thick stainless steel.
 - b. Mitered and welded corners.
 - c. Flanges for attaching to walls and flangeless frames for installing in ducts.
5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized or Stainless-steel, 0.064 inch thick.
6. Blade Axles: Galvanized steel, Stainless or steel Nonferrous metal.
7. Bearings:
 - a. Oil-impregnated bronze, Molded synthetic, Oil-impregnated stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
8. Tie Bars and Brackets: Galvanized steel.

B. Standard, Aluminum, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. McGill AirFlow LLC.
 - b. Nailor Industries Inc.

- c. Pottorff.
 - d. Ruskin Company.
 - e. Vent Products Co., Inc.
 - 2. Standard leakage rating, with linkage outside airstream.
 - 3. Suitable for horizontal or vertical applications.
 - 4. Frames: Hat-shaped, 0.10-inch-thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
 - 5. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Roll-Formed Aluminum Blades: 0.10-inch-thick aluminum sheet.
 - e. Extruded-Aluminum Blades: 0.050-inch-thick extruded aluminum.
 - 6. Blade Axles: Galvanized steel or Stainless steel.
 - 7. Bearings:
 - a. Oil-impregnated bronze, Molded synthetic, or Stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
 - 8. Tie Bars and Brackets: Aluminum.
- C. Low-Leakage, Steel, Manual Volume Dampers:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. McGill AirFlow LLC.
 - b. Nailor Industries Inc.
 - c. Pottorff.
 - d. Ruskin Company.
 - e. Vent Products Co., Inc.
 - 2. Comply with AMCA 500-D testing for damper rating.
 - 3. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
 - 4. Suitable for horizontal or vertical applications.
 - 5. Frames:
 - a. U or Angle shaped.
 - b. 0.094-inch-thick, galvanized sheet steel or 0.05-inch-thick stainless steel.
 - c. Mitered and welded corners.
 - d. Flanges for attaching to walls and flangeless frames for installing in ducts.
 - 6. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Stiffen damper blades for stability.
 - d. Galvanized or Stainless, roll-formed steel, 0.064 inch thick.

7. Blade Axles: Galvanized steel or Stainless steel.
8. Bearings:
 - a. Oil-impregnated bronze, Molded synthetic, Oil-impregnated stainless-steel sleeve, Stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
9. Blade Seals: Neoprene.
10. Jamb Seals: Cambered stainless steel or aluminum.
11. Tie Bars and Brackets: Galvanized steel or Aluminum.
12. Accessories:
 - a. Include locking device to hold single-blade dampers in a fixed position without vibration.

D. Low-Leakage, Aluminum, Manual Volume Dampers:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. McGill AirFlow LLC.
 - b. Nailor Industries Inc.
 - c. Pottorff.
 - d. Ruskin Company.
 - e. Vent Products Co., Inc.
2. Comply with AMCA 500-D testing for damper rating.
3. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.
4. Suitable for horizontal or vertical applications.
5. Frames: U or Angle-shaped, 0.10-inch-thick, aluminum sheet channels; frames with flanges for attaching to walls and flangeless frames for installing in ducts.
6. Blades:
 - a. Multiple or single blade.
 - b. Parallel- or opposed-blade design.
 - c. Roll-Formed Aluminum Blades: 0.10-inch-thick aluminum sheet.
 - d. Extruded-Aluminum Blades: 0.050-inch-thick extruded aluminum.
7. Blade Axles: Galvanized steel, Stainless steel.
8. Bearings:
 - a. Oil-impregnated bronze, Molded synthetic, Oil-impregnated stainless-steel sleeve, Stainless-steel sleeve.
 - b. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
9. Blade Seals: Neoprene.
10. Jamb Seals: Cambered stainless steel, aluminum.
11. Tie Bars and Brackets: Galvanized steel, Aluminum.
12. Accessories:
 - a. Include locking device to hold single-blade dampers in a fixed position without vibration.

E. Jackshaft:

1. Size: 0.5-inch diameter min.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

F. Damper Hardware:

1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch-thick zinc-plated steel, and a 3/4-inch hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.6 CONTROL DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Arrow United Industries.
2. Greenheck Fan Corporation.
3. McGill AirFlow LLC.
4. Nailor Industries Inc.
5. Pottorff.
6. Ruskin Company.

B. Low-leakage rating, with linkage outside airstream, and bearing AMCA's Certified Ratings Seal for both air performance and air leakage.

C. Frames:

1. U or Angle shaped.
2. 0.094-inch-thick, galvanized sheet steel or 0.05-inch-thick stainless steel.
3. Mitered and welded corners.

D. Blades:

1. Multiple blade with maximum blade width of 6 inches.
2. Parallel blade for non modulating application
3. Opposed-blade design for all modulating applications
4. Galvanized-steel, Stainless steel, Aluminum.
5. 0.064 inch thick single skin or 0.0747-inch-thick dual skin.
6. Blade Edging: Closed-cell neoprene.
7. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

E. Blade Axles: 1/2-inch-diameter; galvanized steel, or stainless steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.

1. Operating Temperature Range: From minus 40 to plus 200 deg F.

F. Bearings:

1. Oil-impregnated bronze, Molded synthetic, Oil-impregnated, stainless-steel sleeve, or Stainless-steel sleeve.

2. Dampers in ducts with pressure classes of 3-inch wg or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
3. Thrust bearings at each end of every blade.

2.7 FIRE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Arrow United Industries.
 2. Greenheck Fan Corporation.
 3. Nailor Industries Inc.
 4. Pottorff.
 5. Ruskin Company.
 6. Ward Industries; a brand of Hart & Cooley, Inc.
- B. Type: Dynamic; rated and labeled according to UL 555 by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpm velocity.
- D. Fire Rating: 1-1/2 and 3 hours.
- E. Frame: Curtain type with blades inside airstream for application in duct over 24" in height. Curtain type with blades outside airstream for ducts 24" or less in height. Multiple-blade type; fabricated with roll-formed, 0.034-inch-thick galvanized steel; with mitered and interlocking corners.
- F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
1. Minimum Thickness: 0.138 inch upto 4 SF 0.39 over 4 SF inch thick, as indicated, and of length to suit application.
 2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.
- G. Mounting Orientation: Vertical or horizontal as indicated.
- H. Blades: Roll-formed, interlocking, 0.034-inch- thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch-thick, galvanized-steel blade connectors.
- I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.
- J. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.

2.8 CEILING RADIATION DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Aire Technologies.
 2. Nailor Industries Inc.
 3. Pottorff.
 4. Prefco.
 5. Ruskin Company.

B. General Requirements:

1. Labeled according to UL 555C by an NRTL.
2. Comply with construction details for tested floor- and roof-ceiling assemblies as indicated in UL's "Fire Resistance Directory."

C. Frame: Galvanized sheet steel, round or rectangular, style to suit ceiling construction.

D. Blades: Galvanized sheet steel with refractory insulation.

E. Heat-Responsive Device: Replaceable, 165 deg F rated, fusible links.

F. Fire Rating: 1hr for applications in assemblies up to 1 ½ hr rating. 2hr for application in assemblies of up to 3hr

2.9 SMOKE DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Greenheck Fan Corporation.
2. Nailor Industries Inc.
3. Pottorff.
4. Ruskin Company.

B. General Requirements: Label according to UL 555S by an NRTL.

C. Smoke Detector: Integral, factory wired for single-point connection. Except for NYC smoke detector shall be provided by the fire alarm contractor.

D. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with welded or mechanically attached corners and mounting flange.

E. Blades: Roll-formed, horizontal, overlapping, 0.063-inch- thick, galvanized sheet steel.

F. Leakage: Class I.

G. Rated pressure and velocity to exceed design airflow conditions.

H. Mounting Sleeve: Factory-installed, 0.05-inch- thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone caulking.

I. Damper Motors: Modulating or two-position action.

J. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."

3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
7. Electrical Connection: [115 V, single phase, 60 Hz].

K. Accessories:

1. Auxiliary switches for signaling fan control and position indication.
2. Test and reset switches, damper or remote mounted.
3. Manual damper testing by physically depressing the low temperature thermal disc from the inside of the damper sleeve and resetting the sensor from the exterior side of the damper sleeve.
4. Dual position blade indicator switch package shall connect directly to the blade axel for positive annunciation (interconnecting arms, wire-forms, or brackets shall not be accepted) and provide full open and full closed blade indication to a remote location.
5. Dual Position Indicator Switch Package: Shall connect directly to the blade axel for positive annunciation (interconnecting arms, wire-forms, or brackets shall not be accepted) and provide full open and full closed blade indication to a remote location.
6. Duct Smoke Detector: Factory mounted in the damper sleeve with interconnecting wiring from the damper actuator to the smoke detector enabling a single power connection point for easy field wiring.

2.10 COMBINATION FIRE AND SMOKE DAMPERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Greenheck Fan Corporation.
 2. Pottorff.
 3. Ruskin Company.
- B. Type: Dynamic; rated and labeled according to UL 555 and UL 555S by an NRTL.
- C. Closing rating in ducts up to 4-inch wg static pressure class and minimum 2000-fpm velocity.
- D. Fire Rating: 1-1/2 for assemblies up to 2 hour and 3 hr. rating for assemblies over 1 1/2hours.
- E. Frame: Hat-shaped, 0.094-inch-thick, galvanized sheet steel, with welded corners and mounting flange.
- F. Primary heat responsive device set at 285 deg F, resettable.
- G. Secondary heat closure device, set at 350 deg F, resettable.
- H. Smoke Detector: Integral, factory wired for single-point connection.
- I. Blades: Roll-formed, horizontal, interlocking, 0.063-inch- thick, galvanized sheet steel.

- J. Leakage: Class I.
- K. Rated pressure and velocity to exceed design airflow conditions.
- L. Mounting Sleeve: Factory-installed, 0.039-inch- thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone calking.
- M. Master control panel for use in dynamic smoke-management systems.
- N. Damper Motors: Modulating or two-position action.
- O. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."
 - 3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
 - 4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf and breakaway torque rating of 150 in. x lbf.
 - 5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F.
 - 6. Nonspring-Return Motors: For dampers larger than 25 sq. ft., size motor for running torque rating of 150 in. x lbf and breakaway torque rating of 300 in. x lbf.
 - 7. Electrical Connection: 115 V, single phase, 60 Hz.
- P. Accessories:
 - A. DRS-30 Two-Temperature Fire Closure Device:
 - 1. UL classified two-temperature device permits the damper to be re-opened after initial temperature closure allowing the damper to remain operable for smoke management purposes until the high temperature limit is reached.
 - 2. Manual damper testing is permitted by physically depressing the low temperature thermal disc from the inside of the damper sleeve and resetting the sensor from the exterior side of the damper sleeve.
 - 3. Dual position blade indicator switch package shall connect directly to the blade axel for positive annunciation (interconnecting arms, wire-forms, or brackets shall not be accepted) and provide full open and full closed blade indication to a remote location.
 - B. PI-50 Dual Position Indicator Switch Package: Shall connect directly to the blade axel for positive annunciation (interconnecting arms, wire-forms, or brackets shall not be accepted) and provide full open and full closed blade indication to a remote location.
 - C. Duct Smoke Detector: Factory mounted in the damper sleeve with interconnecting wiring from the damper actuator to the smoke detector enabling a single power connection point for easy field wiring.

2.11 FLANGE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. CL WARD & Family Inc.
 2. Ductmate Industries, Inc.
 3. Hardcast, Inc.
 4. Ward Industries; a brand of Hart & Cooley, Inc.
- B. Description: Add-on or roll-formed, factory-fabricated, slide-on transverse flange connectors, gaskets, and components.
- C. Material: Galvanized steel.
- D. Gage and Shape: Match connecting ductwork.

2.12 DUCT SILENCERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Industrial Noise Control, Inc.
 2. McGill AirFlow LLC.
 3. Ruskin Company.
 4. Vibro-Acoustics.
 5. Industrial Acoustics
- B. General Requirements:
1. Factory fabricated.
 2. Fire-Performance Characteristics: Adhesives, sealants, packing materials, and accessory materials shall have flame-spread index not exceeding 25 and smoke-developed index not exceeding 50 when tested according to ASTM E 84.
 3. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Shape:
1. Rectangular straight with splitters or baffles.
 2. Round straight with center bodies or pods.
 3. Rectangular elbow with splitters or baffles.
 4. Round elbow with center bodies or pods.
 5. Rectangular transitional with splitters or baffles.
- D. Rectangular Silencer Outer Casing: ASTM A 653/A 653M, G90, galvanized sheet steel, 0.040 inch thick.
- E. Round Silencer Outer Casing: ASTM A 653/A 653M, G90, galvanized sheet steel.
1. Sheet Metal Thickness for Units up to 24 Inches in Diameter: 0.034 inch thick.
 2. Sheet Metal Thickness for Units 26 through 40 Inches in Diameter: 0.040 inch thick.
 3. Sheet Metal Thickness for Units 42 through 52 Inches in Diameter: 0.05 inch thick.
 4. Sheet Metal Thickness for Units 54 through 60 Inches in Diameter: 0.064 inch thick.

- F. Inner Casing and Baffles: ASTM A 653/A 653M, G60 galvanized sheet metal, 0.034 inch thick, and with 1/8-inch-diameter perforations.
- G. Special Construction:
 - 1. Suitable for outdoor use.
 - 2. High transmission loss to achieve STC 45.
- H. Connection Sizes: Match connecting ductwork unless otherwise indicated.
- I. Principal Sound-Absorbing Mechanism:
 - 1. Controlled impedance membranes and broadly tuned resonators without absorptive media.
 - 2. Dissipative or Film-lined type with fill material.
 - a. Fill Material: Inert and vermin-proof fibrous material, packed under not less than 15 percent compression and Moisture-proof nonfibrous material.
 - b. Erosion Barrier: Polymer bag enclosing fill, and heat sealed before assembly.
 - 3. Lining: Fiberglas cloth.
- J. Fabricate silencers to form rigid units that will not pulsate, vibrate, rattle, or otherwise react to system pressure variations. Do not use mechanical fasteners for unit assemblies.
 - 1. Joints: Lock formed and sealed or continuously welded or flanged connections.
 - 2. Suspended Units: Factory-installed suspension hooks or lugs attached to frame in quantities and spaced to prevent deflection or distortion.
 - 3. Reinforcement: Cross or trapeze angles for rigid suspension.
- K. Accessories:
 - 1. Integral 1-1/2 3-hour fire damper with access door. Access door to be high transmission loss to match silencer.
 - 2. Factory-installed end caps to prevent contamination during shipping.
 - 3. Removable splitters.
 - 4. Airflow measuring devices.
- L. Source Quality Control: Test according to ASTM E 477.
 - 1. Testing to be witnessed by Engineer.
 - 2. Record acoustic ratings, including dynamic insertion loss and generated-noise power levels with an airflow of at least 2000-fpm face velocity.
 - 3. Leak Test: Test units for airtightness at 200 percent of associated fan static pressure or 6-inch wg static pressure, whichever is greater.
- M. Capacities and Characteristics:
 - 1. Configuration: Straight or 90-degree elbow as indicated on plan
 - 2. Shape: Rectangular or Round as indicated on plan
 - 3. Attenuation Mechanism: Acoustical glass fiber with protective film liner.
 - 4. Maximum Pressure Drop: 0.25-inch wg.
 - 5. Casing:
 - a. Attenuation: Standard.

- b. Outer Material: Galvanized steel.
 - c. Inner Material: Galvanized steel.
- 6. Velocity Range: 500 fpm max.
- 7. End Connection: 1-inch slip joint or Flange.
- 8. Length: as per plan
- 9. Face Dimension:
 - a. Width: as per plan
 - b. Height: as per plan
- 10. Face Velocity: as per plan
- 11. Dynamic Insertion Loss: as per plan
- 12. Generated Noise: as per plan
- 13. Accessories:
 - a. Access door.
 - b. Birdscreen.

2.13 TURNING VANES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Aero-Dyne Sound Control Co.
 - 2. CL WARD & Family Inc.
 - 3. Ductmate Industries, Inc.
 - 4. Duro Dyne Inc.
 - 5. METALAIRE, Inc.
 - 6. Ward Industries; a brand of Hart & Cooley, Inc.
- B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
 - 1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.
- C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
- D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 4-3, "Vanes and Vane Runners," and 4-4, "Vane Support in Elbows."
- E. Vane Construction: Single wall for ducts up to 48 inches wide and double wall for larger dimensions.

2.14 REMOTE DAMPER OPERATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Pottorff.
 - 2. Ventfabrics, Inc.
 - 3. Young Regulator Company.

- B. Description: Cable system designed for remote manual damper adjustment.
- C. Tubing: Copper or Aluminum.
- D. Cable: Steel.
- E. Wall-Box Mounting: Recessed.
- F. Wall-Box Cover-Plate Material: Stainless steel.

2.15 DUCT-MOUNTED ACCESS DOORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. CL WARD & Family Inc.
 - 2. Ductmate Industries, Inc.
 - 3. Greenheck Fan Corporation.
 - 4. McGill AirFlow LLC.
 - 5. Nailor Industries Inc.
 - 6. Pottorff.
- B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 7-2, "Duct Access Doors and Panels," and 7-3, "Access Doors - Round Duct."
 - 1. Door:
 - a. Double wall, rectangular.
 - b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
 - c. Vision panel.
 - d. Hinges and Latches: 1-by-1-inch butt or piano hinge and cam latches.
 - e. Fabricate doors airtight and suitable for duct pressure class.
 - 2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
 - 3. Number of Hinges and Locks:
 - a. Access Doors Less Than 12 Inches Square: No hinges and two sash locks.
 - b. Access Doors up to 18 Inches Square: Two hinges and two sash locks.
 - c. Access Doors up to 24 by 48 Inches: Three hinges and two compression latches with outside and inside handles for plenum applications.
 - d. Access Doors Larger Than 24 by 48 Inches: Four hinges or Continuous and two compression latches with outside and inside handles.
- C. Pressure Relief Access Door:
 - 1. Door and Frame Material: Galvanized sheet steel.
 - 2. Door: Double wall with insulation fill with metal thickness applicable for duct pressure class.
 - 3. Operation: Open outward for positive-pressure ducts and inward for negative-pressure ducts.
 - 4. Factory set at 3.0- to 8.0-inch wg.
 - 5. Doors close when pressures are within set-point range.
 - 6. Hinge: Continuous piano.

7. Latches: Cam.
8. Seal: Neoprene or foam rubber.
9. Insulation Fill: 1-inch-thick, fibrous-glass or polystyrene-foam board.

2.16 DUCT ACCESS PANEL ASSEMBLIES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. 3M.
 2. Ductmate Industries, Inc.
 3. Flame Gard, Inc.
- B. Labeled according to UL 1978 by an NRTL.
- C. Panel and Frame: Minimum thickness 0.0528-inch carbon steel.
- D. Fasteners: Carbon steel. Panel fasteners shall not penetrate duct wall.
- E. Gasket: Comply with NFPA 96; grease-tight, high-temperature ceramic fiber, rated for minimum 2000 deg F.
- F. Minimum Pressure Rating: 10-inch wg, positive or negative.

2.17 FLEXIBLE CONNECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. CL WARD & Family Inc.
 2. Ductmate Industries, Inc.
 3. Duro Dyne Inc.
 4. Elgen Manufacturing.
- B. Materials: Flame-retardant or noncombustible fabrics.
- C. Coatings and Adhesives: Comply with UL 181, Class 1.
- D. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches or 5-3/4 inches wide attached to two strips of 2-3/4-inch-wide, 0.028-inch-thick, galvanized sheet steel or 0.032-inch-thick aluminum sheets. Provide metal compatible with connected ducts.
- E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
1. Minimum Weight: 26 oz./sq. yd.
 2. Tensile Strength: 480 lbf/inch in the warp and 360 lbf/inch in the filling.
 3. Service Temperature: Minus 40 to plus 200 deg F.
- F. Outdoor System, Flexible Connector Fabric: Glass fabric double coated with weatherproof, synthetic rubber resistant to UV rays and ozone.
1. Minimum Weight: 24 oz./sq. yd.
 2. Tensile Strength: 530 lbf/inch in the warp and 440 lbf/inch in the filling.
 3. Service Temperature: Minus 50 to plus 250 deg F.

- G. High-Temperature System, Flexible Connectors: Glass fabric coated with silicone rubber.
 - 1. Minimum Weight: 16 oz./sq. yd.
 - 2. Tensile Strength: 285 lbf/inch in the warp and 185 lbf/inch in the filling.
 - 3. Service Temperature: Minus 67 to plus 500 deg F.
- H. High-Corrosive-Environment System, Flexible Connectors: Glass fabric with chemical-resistant coating.
 - 1. Minimum Weight: 14 oz./sq. yd.
 - 2. Tensile Strength: 450 lbf/inch in the warp and 340 lbf/inch in the filling.
 - 3. Service Temperature: Minus 67 to plus 500 deg F.
- I. Thrust Limits: Combination coil spring and elastomeric insert with spring and insert in compression, and with a load stop. Include rod and angle-iron brackets for attaching to fan discharge and duct.
 - 1. Frame: Steel, fabricated for connection to threaded rods and to allow for a maximum of 30 degrees of angular rod misalignment without binding or reducing isolation efficiency.
 - 2. Outdoor Spring Diameter: Not less than 80 percent of the compressed height of the spring at rated load.
 - 3. Minimum Additional Travel: 50 percent of the required deflection at rated load.
 - 4. Lateral Stiffness: More than 80 percent of rated vertical stiffness.
 - 5. Overload Capacity: Support 200 percent of rated load, fully compressed, without deformation or failure.
 - 6. Elastomeric Element: Molded, oil-resistant rubber or neoprene.
 - 7. Coil Spring: Factory set and field adjustable for a maximum of 1/4-inch movement at start and stop.

2.18 DUCT ACCESSORY HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.
- B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

2.19 DUCT ROOF SUPPORTS

- A. Ductwork shall be supported a minimum of 12" above the roof with "H" stand manufactured by RTS. Roof support systems. All parts shall be manufactured from hot dipped galvanized steel 1 5/8" channels. All fasteners shall be hot dipped galvanized steel or nickel plated. All channels that are filed cut shall be finished with cold galvanizing at all unfinished edges. All stands shall have two lateral horizontal cross members
- B. "H" stands shall use double base. Gusseted 2"x2" square receiver base plate mounted on 14.5"x17.5" x2" thick neoprene pad model RTSF21G.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts and in NAIMA AH116, "Fibrous Glass Duct Construction Standards," for fibrous-glass ducts.
- B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel and fibrous-glass ducts, stainless-steel accessories in stainless-steel ducts, and aluminum accessories in aluminum ducts.
- C. Compliance with ASHRAE/IESNA 90.1-2004 includes Section 6.4.3.3.3 - "Shutoff Damper Controls," restricts the use of backdraft dampers, and requires control dampers for certain applications. Install backdraft dampers at inlet of exhaust fans or exhaust ducts as close as possible to exhaust fan unless otherwise indicated.
- D. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.
 - 1. Install steel volume dampers in steel ducts.
 - 2. Install aluminum volume dampers in aluminum ducts.
 - 3. Install stainless steel volume dampers in stainless steel ducts.
- E. Set dampers to fully open position before testing, adjusting, and balancing.
- F. Install test holes at fan inlets and outlets and elsewhere as indicated.
- G. Install fire and smoke dampers according to UL listing.
- H. Connect ducts to duct silencers rigidly.
- I. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
 - 1. On both sides of duct coils.
 - 2. Upstream from duct filters.
 - 3. At outdoor-air intakes and mixed-air plenums.
 - 4. At drain pans and seals.
 - 5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
 - 6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
 - 7. At each change in direction and at maximum 50-foot spacing and the bottom of all riser in Laundry exhaust ducts.
 - 8. Upstream from turning vanes.
 - 9. Upstream or downstream from duct silencers.
 - 10. Control devices requiring inspection.
 - 11. Elsewhere as indicated.

- J. Install access doors with swing against duct static pressure.
- K. Access Door Sizes:
 - 1. One-Hand or Inspection Access: 8 by 5 inches.
 - 2. Two-Hand Access: 12 by 6 inches.
 - 3. Head and Hand Access: 18 by 10 inches.
 - 4. Head and Shoulders Access: 21 by 14 inches.
 - 5. Body Access: 25 by 14 inches.
 - 6. Body plus Ladder Access: 25 by 17 inches.
- L. Label access doors according to Section 230553 "Identification for HVAC Piping and Equipment" to indicate the purpose of access door.
- M. Install flexible connectors to connect ducts to equipment.
- N. For fans developing static pressures of 5-inch wg and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.
- O. Connect terminal units to supply ducts with maximum 12-inch lengths of flexible duct. Do not use flexible ducts to change directions.
- P. Connect diffusers or light troffer boots to ducts with maximum 30-inch lengths of flexible duct clamped or strapped in place.
- Q. Connect flexible ducts to metal ducts with draw bands.
- R. Install duct test holes where required for testing and balancing purposes.
- S. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch movement during start and stop of fans.
- T. Install remote volume damper operators for all volume dampers that are concealed and not accessible after finished construction is complete.

3.2 FIELD QUALITY CONTROL

- A. Tests and Inspections:
 - 1. Operate dampers to verify full range of movement.
 - 2. Inspect locations of access doors and verify that purpose of access door can be performed.
 - 3. Operate fire, smoke, and combination fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
 - 4. Inspect turning vanes for proper and secure installation.
 - 5. Operate remote damper operators to verify full range of movement of operator and damper.

END OF SECTION

SECTION 23 3423

HVAC POWER VENTILATORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:
 - 1. Utility set fans.
 - 2. Centrifugal roof ventilators.
 - 3. Axial roof ventilators.
 - 4. Centrifugal wall ventilators.
 - 5. In-line centrifugal fans.
 - 6. Propeller fans.

1.3 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base fan-performance ratings on sea level.
- B. Operating Limits: Classify according to AMCA 99.

1.4 SUBMITTALS

- A. Product Data: For each type of product indicated. Include rated capacities, operating characteristics, and furnished specialties and accessories. Also include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material thickness and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
 - 6. Roof curbs.
 - 7. Fan speed controllers.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
 - 1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Wiring Diagrams: For power, signal, and control wiring.
- C. Delegated-Design Submittal: For unit hangars and supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 2. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration isolation bases.
- D. Coordination Drawings: Reflected ceiling plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from Installers of the items involved:
1. Roof framing and support members relative to duct penetrations.
 2. Ceiling suspension assembly members.
 3. Size and location of initial access modules for acoustical tile.
 4. Ceiling-mounted items including light fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.
- E. Field quality-control reports.
- F. Operation and Maintenance Data: For power ventilators to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. AMCA Compliance: Fans shall have AMCA-Certified performance ratings and shall bear the AMCA-Certified Ratings Seal.
- C. UL Standards: Power ventilators shall comply with UL 705. Power ventilators for use for restaurant kitchen exhaust shall also comply with UL 762.

1.6 COORDINATION

- A. Coordinate size and location of structural-steel support members.
- B. Coordinate sizes and locations of concrete bases with actual equipment provided.
- C. Coordinate sizes and locations of roof curbs, equipment supports, and roof penetrations with actual equipment provided.

1.7 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 1. Belts: 2 set(s) for each belt-driven unit.

PART 2 - PRODUCTS

2.1 UTILITY SET FANS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. ACME Company.
 2. Loren Cook Company.
 3. New York Blower Company
 4. PennBarry.
 5. Greenheck.
- B. Housing: Fabricated of galvanized steel with side sheets fastened with a deep lock seam or welded to scroll sheets.
1. Housing Discharge Arrangement: Adjustable to eight standard positions.
- C. Fan Wheels: Single-width, single inlet; welded to cast-iron or cast-steel hub and spun-steel inlet cone, with hub keyed to shaft.
1. Blade Materials: Steel or Aluminum.
 2. Blade Type: Backward inclined or Forward curved, or Airfoil. As scheduled
 3. Spark-Resistant Construction: AMCA 99, Type [A] [B] [C]
- D. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
- E. Shaft Bearings: Prelubricated and sealed, self-aligning, pillow-block-type ball bearings with ABMA 9, L₅₀ of 200,000 hours.
1. Extend grease fitting to accessible location outside of unit.
- F. Belt Drives:
1. Factory mounted, with final alignment and belt adjustment made after installation
 2. Service Factor Based on Fan Motor Size: [1.5] [1.4] [1.3] [1.2]
 3. Motor Pulleys: Adjustable pitch for use with motors through 5 hp; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
 4. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
 5. Belt Guards: Fabricate of steel for motors mounted on outside of fan cabinet.
- G. Accessories:
1. Inlet and Outlet: Flanged.
 2. Companion Flanges: Rolled flanges for duct connections of same material as housing.
 3. Backdraft Dampers: Gravity actuated with counterweight and interlocking aluminum blades with felt edges in steel frame installed on fan discharge.
 4. Access Door: Gasketed door in scroll with latch-type handles.
 5. Scroll Dampers: Single-blade damper installed at fan scroll top with adjustable linkage.
 6. Inlet Screens: Removable wire mesh.
 7. Drain Connections: NPS 3/4 threaded coupling drain connection installed at lowest point of housing.
 8. Weather Hoods: Weather resistant with stamped vents over motor and drive compartment.
 9. Discharge Dampers: Assembly with opposed blades constructed of two plates formed around and to shaft, channel frame, sealed ball bearings, with blades linked outside of airstream to single control lever of same material as housing.
 10. Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 11. Disconnect switch - Nonfusible type, with thermal-overload protection. Externally mounted outdoor disconnects shall be NEMA 3R

2.2 CENTRIFUGAL ROOF VENTILATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. ACME Company.
 - 2. Central Blower Company.
 - 3. Greenheck Fan Corporation.
 - 4. Loren Cook Company.
 - 5. PennBarry.
- B. Housing: Removable, spun-aluminum, dome top and outlet baffle; square, one-piece, aluminum base with venturi inlet cone.
 - 1. Upblast Units: Provide spun-aluminum discharge baffle to direct discharge air upward, with rain and snow drains and grease collector (for kitchen hood applications).
 - 2. Hinged Subbase: Galvanized-steel hinged arrangement permitting service and maintenance.
- C. Fan Wheels: Aluminum hub and wheel with backward-inclined blades.
- D. Belt Drives:
 - 1. Resiliently mounted to housing.
 - 2. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 - 3. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 - 4. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 - 5. Fan and motor isolated from exhaust airstream.
- E. Accessories:
 - 1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 - 2. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted inside or outside fan housing, factory wired through an internal aluminum conduit.
 - 3. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
 - 4. Barometric Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in curb base; factory set to close when fan stops.
 - 5. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.
- F. Special Considerations for Kitchen Hood Exhaust Applications:
 - a. No back-draft discharge damper for kitchen hood exhaust applications
 - b. Minimum curb Height: 12". Coordinate the exact curb height in the field so that the top of the fan is a minimum of 40" above the roof.
 - c. Roof curb shall be vented without insulation.
 - d. Provide grease drain line and cup
 - e. Provide hinged fan
 - f. NEMA 3R external unit mounted disconnect switch.
 - g. Bird screen with heat baffle
 - h. Fan shall be hinge mounted to curb for access to the wheel and ductwork
 - i. UL 762 rated for continuous operation up to 300 deg F.

- G. Roof Curbs: Galvanized steel; mitered and welded corners; 1-1/2-inch- thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.
1. Configuration: Self-flashing without a cant strip, with mounting flange.
 2. Minimum Height: 18 inches. For Kitchen exhaust applications coordinate the curb height in the field so that the top of the fan is a minimum of 40" above the roof.
 3. Sound Curb: Curb with sound-absorbing insulation.
 4. Pitch Mounting: Manufacture curb for roof slope.
 5. Metal Liner: Galvanized steel.
 6. Burglar Bars: 1/2-inch- thick steel bars welded in place to form 6-inch squares. (Not required unless scheduled)
 7. Mounting Pedestal: Galvanized steel with removable access panel.
 8. Vented Curb: Unlined with louvered vents in vertical sides. (for kitchen hood exhaust applications)

2.3 CENTRIFUGAL WALL VENTILATORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Carnes Company.
 2. Greenheck Fan Corporation.
 3. ACME Fan Incorporated.
 4. Loren Cook Company.
 5. PennBarry.
- B. Housing: Heavy-gage, removable, spun-aluminum, dome top and outlet baffle; venturi inlet cone.
- C. Fan Wheel: Aluminum hub and wheel with backward-inclined blades.
- D. Belt Drives:
1. Resiliently mounted to housing.
 2. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 3. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 4. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 5. Fan and motor isolated from exhaust airstream.
- E. Accessories:
1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 2. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted inside fan housing, factory wired through internal aluminum conduit.
 3. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
 4. Wall Grille: Ring type for flush mounting.
 5. Dampers: Counterbalanced, parallel-blade, backdraft dampers mounted in wall sleeve; factory set to close when fan stops.
 6. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.

2.4 IN-LINE CENTRIFUGAL FANS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carnes Company.
 - 2. Greenheck Fan Corporation.
 - 3. ACME Fan Incorporated.
 - 4. Loren Cook Company.
 - 5. PennBarry.
- B. Housing: Split, spun aluminum with aluminum straightening vanes, inlet and outlet flanges, and support bracket adaptable to floor, side wall, or ceiling mounting.
- C. Direct-Drive Units: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing.
- D. Belt-Driven Units: Motor mounted on adjustable base, with adjustable sheaves, enclosure around belts within fan housing, and lubricating tubes from fan bearings extended to outside of fan housing.
- E. Fan Wheels: Aluminum, airfoil blades welded to aluminum hub.
- F. Accessories:
 - 1. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent. (where scheduled or indicated on plan)
 - 2. Volume-Control Damper: Manually operated with quadrant lock, located in fan outlet.
 - 3. Companion Flanges: For inlet and outlet duct connections.
 - 4. Fan Guards: 1/2- by 1-inch mesh of galvanized steel in removable frame. Provide guard for inlet or outlet for units not connected to ductwork.
 - 5. Motor and Drive Cover (Belt Guard): Epoxy-coated steel.
 - 6. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted inside or outside fan housing, factory wired through an internal aluminum conduit

2.5 PROPELLER FANS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carnes Company.
 - 2. Chicago Blower Corporation.
 - 3. Loren Cook Company.
 - 4. ACME
 - 5. PennBarry.
- B. Housing: Galvanized-steel sheet with flanged edges and integral orifice ring with baked-enamel finish coat applied after assembly.
- C. Steel Fan Wheels: Formed-steel blades riveted to heavy-gage steel spider bolted to cast-iron hub.
- D. Fan Wheel: Replaceable, cast or extruded-aluminum, airfoil blades fastened to cast-aluminum hub; factory set pitch angle of blades.

- E. Fan Drive: Motor mounted in airstream, factory wired to disconnect switch located on outside of fan housing.
- F. Fan Drive:
 - 1. Resiliently mounted to housing.
 - 2. Statically and dynamically balanced.
 - 3. Selected for continuous operation at maximum rated fan speed and motor horsepower, with final alignment and belt adjustment made after installation.
 - 4. Extend grease fitting to accessible location outside of unit.
 - 5. Service Factor Based on Fan Motor Size: 1.4.
 - 6. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 - 7. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.
 - a. Ball-Bearing Rating Life: ABMA 9, L_{10} of 100,000 hours.
 - 8. Pulleys: Cast iron with split, tapered bushing; dynamically balanced at factory.
 - 9. Motor Pulleys: Adjustable pitch for use with motors through 3 hp; fixed pitch for use with larger motors. Select pulley so pitch adjustment is at the middle of adjustment range at fan design conditions.
 - 10. Belts: Oil resistant, nonsparking, and nonstatic; matched sets for multiple belt drives.
 - 11. Belt Guards: Fabricate of steel for motors mounted on outside of fan cabinet.
- G. Accessories:
 - 1. Gravity Shutters: Aluminum blades in aluminum frame; interlocked blades with nylon bearings.
 - 2. Motor-Side Back Guard: Galvanized steel, complying with OSHA specifications, removable for maintenance.
 - 3. Wall Sleeve: Galvanized steel to match fan and accessory size.
 - 4. Weathershield Hood: Galvanized steel to match fan and accessory size.
 - 5. Weathershield Front Guard: Galvanized steel with expanded metal screen.
 - 6. Variable-Speed Controller: Solid-state control to reduce speed from 100 to less than 50 percent.
 - 7. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted inside fan housing, factory wired through an internal aluminum conduit.
 - 8. alkali, and solvents. Coating system shall exceed 4000-hour ASTM B117 Salt Spray Resistance.
 - 9. Note that 10-20 mil thick wet coating systems pollute the environment (air and water), and that these manually applied coatings are not uniform over the impeller surface and can cause fan imbalance and vibration.
- H. If Project has more than one type or configuration of propeller fan, delete paragraph below and schedule fans on Drawings.

2.6 MOTORS

- A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 15 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in Division 26 Sections.

B. Enclosure Type: Totally enclosed, fan cooled.

2.7 SOURCE QUALITY CONTROL

- A. Certify sound-power level ratings according to AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Certify fan performance ratings, including flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating." Label fans with the AMCA-Certified Ratings Seal.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install power ventilators level and plumb.
- B. Support units using spring isolators or restrained spring isolators for projects with seismic requirements having a static deflection of 1 inch. Vibration- and seismic-control devices are specified in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
 1. Secure vibration and seismic controls to concrete bases using anchor bolts cast in concrete base.
- C. Install floor-mounted units on concrete bases. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- D. Secure roof-mounted fans to roof curbs with cadmium-plated hardware. Ceiling Units: Suspend units from structure; use steel wire or metal straps.
- E. Support suspended units from structure using threaded steel rods and elastomeric hangers or spring hangers with vertical-limit stops having a static deflection of 1 inch. Install units with clearances for service and maintenance.
- F. Label units according to requirements specified in Division 23 Section "Identification for HVAC Piping and Equipment."

3.2 CONNECTIONS

- A. Duct installation and connection requirements are specified in other Sections. Drawings indicate general arrangement of ducts and duct accessories. Make final duct connections with flexible connectors. Flexible connectors are specified in Section "Air Duct Accessories."
- B. Kitchen exhaust hood fans shall not have flexible connections or back draft dampers.
- C. Install ducts adjacent to power ventilators to allow service and maintenance.
- D. Prove flexible duct connections for all fans except Kitchen exhaust fans.

3.3 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Verify that shipping, blocking, and bracing are removed.
2. Verify that unit is secure on mountings and supporting devices and that connections to ducts and electrical components are complete. Verify that proper thermal-overload protection is installed in motors, starters, and disconnect switches.
3. Verify that cleaning and adjusting are complete.
4. Disconnect fan drive from motor, verify proper motor rotation direction, and verify fan wheel free rotation and smooth bearing operation. Reconnect fan drive system, align and adjust belts, and install belt guards.
5. Adjust belt tension.
6. Adjust damper linkages for proper damper operation.
7. Verify lubrication for bearings and other moving parts.
8. Verify that manual and automatic volume control and fire and smoke dampers in connected ductwork systems are in fully open position.
9. Disable automatic temperature-control operators, energize motor and adjust fan to indicated rpm, and measure and record motor voltage and amperage.
10. Shut unit down and reconnect automatic temperature-control operators.
11. Remove and replace malfunctioning units and retest as specified above.

C. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

D. Prepare test and inspection reports.

3.4 ADJUSTING

A. Adjust damper linkages for proper damper operation.

B. Adjust belt tension.

C. Lubricate bearings.

D. Comply with requirements in "Testing, Adjusting, and Balancing for HVAC" for testing, adjusting, and balancing procedures.

E. Mechanical schedules and equipment notes indicate estimated static pressures and resultant RPM. If, during balancing, it is determined that the sheaves supplied with, and fan or air handling unit have reached the maximum adjustment and design static pressure and or CFM can not be obtained then it shall be the mechanical contractors responsibility to remove and change the drive as required to reach design conditions. And it shall be the balancers responsibility to rebalance the system as appropriate to achieve design conditions after the drives have been changed.

END OF SECTION

SECTION 23 3600

AIR TERMINAL UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. Sequence of operation – section 230993
- C. Direct digital controls – section 230901

1.2 SUMMARY

- A. Section Includes:
 - 1. Shutoff, single-duct air terminal units.
 - 2. Casing liner.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of air terminal unit.
 - 1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for air terminal units.
 - 2. Include rated capacities, operating characteristics, electrical characteristics, and furnished specialties and accessories.
- B. Sustainable Design Submittals:
 - 1. Product Data: For adhesives, indicating VOC content.
 - 2. Laboratory Test Reports: For adhesives, indicating compliance with requirements for low-emitting materials.
 - 3. Product data showing compliance with ASHRAE 62.1.
- C. Shop Drawings: For air terminal units.
 - 1. Include plans, elevations, sections, and mounting details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.
 - 4. Hangers and supports, including methods for duct and building attachment and vibration isolation.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Reflected ceiling plans, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Ceiling suspension assembly members.
2. Size and location of initial access modules for acoustic tile.
3. Ceiling-mounted items including lighting fixtures, diffusers, grilles, speakers, sprinklers, access panels, and special moldings.

B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

A. Operation and Maintenance Data: For air terminal units to include in emergency, operation, and maintenance manuals.

1. In addition to items specified in Section 017823 "Operation and Maintenance Data," include the following:
 - a. Instructions for resetting minimum and maximum air volumes.
 - b. Instructions for adjusting software set points.

1.6 MAINTENANCE MATERIAL SUBMITTALS

A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. ASHRAE Compliance: Applicable requirements in ASHRAE/IES 90.1, "Section 6 - Heating, Ventilating, and Air Conditioning."

2.2 SHUTOFF, SINGLE-DUCT AIR TERMINAL UNITS

- A. Manufactures;
 1. Tittus
 2. Anomastat
 3. Carnes
 4. Greenheck
- B. Configuration: Volume-damper assembly inside unit casing with control components inside a protective metal shroud.
- C. Casing: 0.040-inch- thick galvanized steel, single wall.
 1. Casing Liner: Comply with requirements in "Casing Liner" Article for flexible elastomeric duct liner.
 2. Air Inlet: Round stub connection or S-slip and drive connections for duct attachment.
 3. Air Outlet: S-slip and drive connections.
 4. Access: Removable panels for access to parts requiring service, adjustment, or maintenance; with airtight gasket.

5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- D. Regulator Assembly: System-air-powered bellows section incorporating polypropylene bellows for volume regulation and thermostatic control. Bellows shall operate at temperatures from zero to 140 deg F, shall be impervious to moisture and fungus, shall be suitable for 10-inch wg static pressure, and shall be factory tested for leaks.
- E. Volume Damper: Galvanized steel with peripheral gasket and self-lubricating bearings.
 1. Maximum Damper Leakage: AHRI 880 rated, 2 percent of nominal airflow at 6-inch wg inlet static pressure.
 2. Damper Position: Normally open.
- F. Attenuator Section: 0.034-inch steel sheet.
 1. Attenuator Section Liner: Comply with requirements in "Casing Liner" Article for flexible elastomeric duct liner.
 2. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- G. Hydronic Heating Coils: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch, and rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 220 deg F. Include manual air vent and drain valve.
- H. Control devices shall be compatible with temperature controls system specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."
 1. Electronic Damper Actuator: 24 V, powered open, spring return.
 2. Digital Thermostat: Wall-mounted digital type with temperature set-point display in Fahrenheit refer to DDC controls specifications. Furnished and installed by temperature controls contractor.
 3. Electronic Velocity Controller: Factory calibrated and field adjustable to minimum and maximum air volumes; shall maintain constant airflow dictated by thermostat within 5 percent of set point while compensating for inlet static-pressure variations up to 4-inch wg; and shall have a multipoint velocity sensor at air inlet.
 4. Terminal Unit Controller: Pressure-independent, variable-air-volume (VAV) controller with electronic airflow transducer with multipoint velocity sensor at air inlet, factory calibrated to minimum and maximum air volumes, and having the following features:
 - a. Occupied and unoccupied operating mode.
 - b. Remote reset of airflow or temperature set points.
 - c. Adjusting and monitoring with portable terminal.
 - d. Communication with temperature-control system specified in Section 230923 "Direct Digital Control (DDC) System for HVAC."
 - e. Controller shall be by the temperature controls contractor.
5. Room Sensor: Wall mounted with temperature set-point adjustment and access for connection of portable operator terminal.
- I. Controls:
 1. Suitable for operation with duct pressures between 0.25- and 3.0-inch wg inlet static pressure.
 2. System-powered, wall-mounted thermostat.

2.3 CASING LINER

- A. Casing Liner: Flexible elastomeric duct liner fabricated of preformed, cellular, closed-cell, sheet materials complying with ASTM C534, Type II, Grade 1; and with NFPA 90A or NFPA 90B.
 - 1. Minimum Thickness: 1/2 inch.
 - 2. Surface-Burning Characteristics: Maximum flame-spread index of 25 and maximum smoke-developed index of 50 when tested according to UL 723; certified by an NRTL.
 - 3. Liner Adhesive: As recommended by insulation manufacturer and complying with NFPA 90A or NFPA 90B.

2.4 SOURCE QUALITY CONTROL

- A. Factory Tests: Test assembled air terminal units according to AHRI 880.
 - 1. Label each air terminal unit with plan number, nominal airflow, maximum and minimum factory-set airflows, coil type, and AHRI certification seal.

PART 3 - EXECUTION

3.1 HANGER AND SUPPORT INSTALLATION

- A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible," Ch. 5, "Hangers and Supports" and with Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- B. Building Attachments: Concrete inserts, powder-actuated fasteners, or structural-steel fasteners appropriate for construction materials to which hangers are being attached.
 - 1. Where practical, install concrete inserts before placing concrete.
 - 2. Install powder-actuated concrete fasteners after concrete is placed and completely cured.
 - 3. Use powder-actuated concrete fasteners for standard-weight aggregate concretes and for slabs more than 4 inches thick.
 - 4. Do not use powder-actuated concrete fasteners for lightweight-aggregate concretes and for slabs less than 4 inches thick.
 - 5. Do not use powder-actuated concrete fasteners for seismic restraints.
- C. Hangers Exposed to View: Threaded rod and angle or channel supports.
- D. Install upper attachments to structures. Select and size upper attachments with pull-out, tension, and shear capacities appropriate for supported loads and building materials where used.

3.2 TERMINAL UNIT INSTALLATION

- A. Install air terminal units according to NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."
- B. Install air terminal units' level and plumb. Maintain sufficient clearance for normal service and maintenance controls and coil connections
- C. Install wall-mounted thermostats.

3.3 CONNECTIONS

- A. Where installing piping adjacent to air terminal unit, allow space for service and maintenance.
- B. Hot-Water Piping: Comply with requirements in Section 232113 "Hydronic Piping" and Section 232116 Hydronic Piping Specialties," and connect heating coils to supply with shutoff valve, strainer, control valve, and union or flange; and to return with balancing valve and union or flange.
- C. Comply with requirements in Section 233113 "Metal Ducts" for connecting ducts to air terminal units.
- D. Make connections to air terminal units with flexible connectors complying with requirements in Section 233300 "Air Duct Accessories."

3.4 IDENTIFICATION

- A. Label each air terminal unit with plan number, nominal airflow, and maximum and minimum factory-set airflows. Comply with requirements in Section 230553 "Identification for HVAC Piping and Equipment" for equipment labels and warning signs and labels.

3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. After installing air terminal units and after electrical circuitry has been energized, test for compliance with requirements.
 - 2. Leak Test: After installation, fill water coils and test for leaks. Repair leaks and retest until no leaks exist.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Air terminal unit will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.6 STARTUP SERVICE

- A. Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Verify that inlet duct connections are as recommended by air terminal unit manufacturer to achieve proper performance.
 - 3. Verify that controls and control enclosure are accessible.
 - 4. Verify that control connections are complete.
 - 5. Verify that nameplate and identification tag are visible.
 - 6. Verify that controls respond to inputs as specified.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain air terminal units.

END OF SECTION

SECTION 23 6200

PACKAGED COMPRESSOR AND CONDENSER UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes packaged, refrigerant compressor and condenser units.

1.3 PERFORMANCE REQUIREMENTS

- A. Seismic Performance: Compressor and condenser units shall withstand the effects of earthquake motions determined according to ASCE/SEI 7
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."

1.4 ACTION SUBMITTALS

- A. Product Data: For each compressor and condenser unit. Include rated capacities, operating characteristics, and furnished specialties and accessories. Include equipment dimensions, weights and structural loads, required clearances, method of field assembly, components, and location and size of each field connection.
- B. Sustainable Design Submittals:
 - 1. Product Data: For energy performance.
 - 2. Product Data for EA Prerequisite "Fundamental Refrigerant Management": For refrigerants, indicating compliance with refrigerant management practices.
- C. Shop Drawings: For compressor and condenser units. Include plans, elevations, sections, details, and attachments to other work.
 - 1. Wiring Diagrams: For power, signal, and control wiring.
- D. Delegated-Design Submittal: For compressor and condenser units indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
 - 2. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration isolation bases.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Structural members to which compressor and condenser units will be attached.
 - 2. Liquid and vapor pipe sizes.
 - 3. Refrigerant specialties.
 - 4. Piping including connections, oil traps, and double risers.
 - 5. Compressors.
 - 6. Evaporators.
- B. Seismic Qualification Certification: For compressor and condenser units, accessories, and components, from manufacturer.
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Field quality-control reports.
- D. Warranty: Sample of special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For compressor and condenser units to include in emergency, operation, and maintenance manuals.

1.7 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Fabricate and label refrigeration system according to ASHRAE 15, "Safety Standard for Refrigeration Systems."
- C. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6, "Heating, Ventilating, and Air-Conditioning."
- D. ASME Compliance: Fabricate and label water-cooled compressor and condenser units to comply with ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

1.8 COORDINATION

- A. Coordinate sizes and locations of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Section 033000 "Cast-In-Place Concrete" and Section 033053 "Miscellaneous Cast-In-Place Concrete."
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations. These items are specified in Section 077200 "Roof Accessories."

- C. Coordinate location of piping and electrical rough-ins.

1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of compressor and condenser units that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Compressor failure.
 - b. Condenser coil leak.
 - 2. Warranty Period: Five years from date of Substantial Completion all parts.

PART 2 - PRODUCTS

2.1 COMPRESSOR AND CONDENSER UNITS, AIR COOLED, 1 TO 5 TONS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carrier Corporation; a unit of United Technologies Corp.
 - 2. Johnsons Controls
 - 3. Daikin
 - 4. Aaon
- B. Description: Factory assembled and tested; consisting of compressor, condenser coil, fan, motors, refrigerant reservoir, and operating controls.
- C. Compressor: Scroll, hermetically sealed, with rubber vibration isolators.
 - 1. Motor: Two speed, and includes thermal- and current-sensitive overload devices, start capacitor, relay, and contactor.
 - 2. Two-Speed Compressor: Include manual-reset, high-pressure switch and automatic-reset, low-pressure switch.
 - 3. Accumulator: Suction tube.
- D. Refrigerant: R-410A.
- E. Condenser Coil: Seamless copper-tube, aluminum-fin coil; circuited for integral liquid subcooler, with removable drain pan and brass service valves with service ports.
- F. Condenser Fan: Direct-drive, aluminum propeller fan; with permanently lubricated, totally enclosed fan motor with thermal-overload protection.
- G. Accessories:
 - 1. Cycle Protector: Automatic-reset timer to prevent rapid compressor cycling.
 - 2. Evaporator Freeze Thermostat: Temperature-actuated switch that stops unit when evaporator reaches freezing temperature.
 - 3. Filter-dryer.

4. High-Pressure Switch: Automatic-reset switch cycles compressor off on high refrigerant pressure.
 5. Liquid-line solenoid.
 6. Low-Ambient Controller: Cycles condenser fan to permit operation down to 0 deg F. (supplemental units only)
 7. Low-Pressure Switch: Automatic-reset switch cycles compressor off on low refrigerant pressure.
 8. PE mounting base.
 9. Precharged and insulated suction and liquid tubing.
 10. Sound Hood: Wraps around sound attenuation cover for compressor. (AC-1 AND AC-2)
 11. Thermostatic expansion valve.
 12. Reversing valve.
- H. Unit Casing: Galvanized steel, finished with baked enamel; with removable panels for access to controls, weep holes for water drainage, and mounting holes in base. Mount service valves, fittings, and gage ports on exterior of casing.
- I. Capacities and Characteristics:
1. Refer to schedules:

2.2 COMPRESSOR AND CONDENSER UNITS, AIR COOLED, 6 TO 120 TONS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Carrier Corporation; a unit of United Technologies Corp.
 2. Johnsons Controls
 3. Daikin
 4. Aaon
 5. ADDISON
- B. Description: Factory assembled and tested, air cooled; consisting of casing, compressors, condenser coils, condenser fans and motors, and unit controls.
- C. Compressor: Hermetic scroll compressor designed for service with crankcase sight glass, crankcase heater, and back-seating service access valves on suction and discharge ports.
1. Capacity Control: Hot-gas bypass.
- D. Compressor: Hermetic or semi-hermetic rotary screw compressor designed for service with crankcase sight glass, crankcase heater, and back-seating service access valves on suction and discharge ports.
1. Capacity Control: Variable-frequency controller or Hot-gas bypass.
- E. Refrigerant: R-410A.
- F. Condenser Coil: Seamless copper-tube, aluminum-fin coil, including subcooling circuit and back-seating liquid-line service access valve. Factory pressure test coils, then dehydrate by drawing a vacuum and fill with a holding charge of nitrogen or refrigerant.
- G. Condenser Fans: Propeller-type vertical discharge; either directly or belt driven. Include the following:

1. Permanently lubricated, ball-bearing totally enclosed motors.
2. Separate motor for each fan.
3. Dynamically and statically balanced fan assemblies.

H. Operating and safety controls include the following:

1. Manual-reset, high-pressure cutout switches.
2. Automatic-reset, low-pressure cutout switches.
3. Low-oil-pressure cutout switch.
4. Compressor-winding thermostat cutout switch.
5. Three-leg, compressor-overload protection.
6. Control transformer.
7. Magnetic contactors for compressor and condenser fan motors.
8. Timer to prevent excessive compressor cycling.

I. Accessories:

1. Gage Panel: Package with refrigerant circuit suction and discharge gages.
2. Hot-gas bypass kit.
3. Part-winding-start timing relay, circuit breakers, and contactors.

J. Unit Casings: Designed for outdoor installation with weather protection for components and controls and with removable panels for required access to compressors, controls, condenser fans, motors, and drives. Additional features include the following:

1. Steel, galvanized or zinc coated, for exposed casing surfaces; treated and finished with manufacturer's standard paint coating.
2. Perimeter base rail with forklift slots and lifting holes to facilitate rigging.
3. Gasketed control panel door.
4. Nonfused disconnect switch, factory mounted and wired, for single external electrical power connection.
5. Condenser coil grille.

K. Capacities and Characteristics: Refer to Schedule

2.3 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

2.4 SOURCE QUALITY CONTROL

A. Verification of Performance: Rate compressor and condenser units according to ARI 206/110 ARI 306/110.

B. Energy Efficiency: Equal to or greater than prescribed by ASHRAE/IESNA 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings," Section 6, "Heating, Ventilating, and Air-Conditioning."

C. Test and inspect shell and tube condensers according to ASME Boiler and Pressure Vessel Code: Section VIII, Division 1.

- D. Testing Requirements: Factory test sound-power-level ratings according to ARI 270.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of compressor and condenser units.
- B. Examine roughing-in for refrigerant piping systems to verify actual locations of piping connections before equipment installation.
- C. Examine walls, floors, and roofs for suitable conditions where compressor and condenser units will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install units level and plumb, firmly anchored in locations indicated.
- B. Install roof-mounting units on equipment supports specified in Section 077200 "Roof Accessories."
- C. Equipment Mounting:
 - 1. Condensing units installed on grade shall be installed on a concrete housekeeping pad 3 ½" thick and 6" longer and wider than unit mounts. Set pad level, slope soil away from pad. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Condensing units installed on steel dunnage or roof curbs shall be installed on neoprene pads between the unit frame and the dunnage. Fasten condensing unit to dunnage of curb galvanized steel fasteners. Set units level with shims. Vibration isolators shall be mason industries model MBSW or super WSW.
- D. Maintain manufacturer's recommended clearances for service and maintenance.
- E. Loose Components: Install electrical components, devices, and accessories that are not factory mounted.

3.3 CONNECTIONS

- A. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- B. Connect pre-charged refrigerant tubing to unit's quick-connect fittings. Install tubing so it does not interfere with access to unit. Install furnished accessories.
- C. Connect refrigerant piping to air-cooled compressor and condenser units; maintain required access to unit. Install furnished field-mounted accessories. Refrigerant piping and specialties are specified in Section 232300 "Refrigerant Piping."

3.4 FIELD QUALITY CONTROL

A. Perform tests and inspections.

1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections, and to assist in testing.

B. Tests and Inspections:

1. Perform each visual and mechanical inspection and electrical test. Certify compliance with test parameters.
2. Leak Test: After installation, charge system with refrigerant and oil and test for leaks. Repair leaks, replace lost refrigerant and oil, and retest until no leaks exist.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor operation and unit operation, product capability, and compliance with requirements.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
5. Verify proper airflow over coils.

C. Verify that vibration isolation and flexible connections properly dampen vibration transmission to structure.

D. Compressor and condenser units will be considered defective if they do not pass tests and inspections.

E. Prepare test and inspection reports.

3.5 STARTUP SERVICE

1. Complete installation and startup checks according to manufacturer's written instructions and perform the following:

- a. Inspect for physical damage to unit casing.
- b. Verify that access doors move freely and are weathertight.
- c. Clean units and inspect for construction debris.
- d. Verify that all bolts and screws are tight.
- e. Adjust vibration isolation and flexible connections.
- f. Verify that controls are connected and operational.

B. Lubricate bearings on fan motors.

C. Verify that fan wheel is rotating in the correct direction and is not vibrating or binding.

D. Start unit according to manufacturer's written instructions and complete manufacturer's startup checklist.

E. Measure and record airflow and air temperature rise over coils.

F. Verify proper operation of condenser capacity control device.

G. Verify that vibration isolation and flexible connections properly dampen vibration transmission to structure.

- H. After startup and performance test, lubricate bearings.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain compressor and condenser units.

END OF SECTION

SECTION 23 7223.23

PACKAGED, OUTDOOR, HEAT WHEEL ENERGY RECOVERY UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Heat wheels in packaged, outdoor, total energy-recovery units.

- B. Related Requirements:

- 1. Section 237343.16 "Outdoor, Semi-Custom Air-Handling Units" for outdoor, semi-custom air-handling units if they also include coils, other than electric coils for frost control, in addition to heat wheels.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.

- 1. Include packaged, outdoor, heat-wheel, energy-recovery-unit rated capacities, operating characteristics, furnished specialties, and accessories.
 - 2. Fans:
 - a. Certified fan-performance curves with system operating conditions indicated.
 - b. Certified fan-sound power ratings.
 - c. Fan construction and accessories.
 - d. Motor ratings, electrical characteristics, and motor accessories.

- B. Sustainable Design Submittals:

- 1. Product data showing compliance with ASHRAE 62.1.
 - 2. Laboratory Test Reports: For antimicrobial coatings, indicating compliance with requirements for low-emitting materials.

- C. Shop Drawings: For packaged, outdoor, heat-wheel, energy-recovery units.

- 1. Include plans, elevations, sections, details, and mounting attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, lifting requirements, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.

- D. Delegated-Design Submittal: For packaged, outdoor, heat-wheel, energy-recovery units indicated to comply with performance requirements and design criteria, including analysis data.

1. Detail fabrication and assembly of heat-wheel, energy-recovery equipment.
2. Vibration-Isolation Roof Curb Details: Detail fabrication, including anchorages and attachments to structure and to supported equipment. Include rails and frames for equipment mounting.
3. Design Calculations: Calculate requirements for selecting vibration isolators and for designing vibration-isolation roof curbs.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, roof plans, elevations, and other details, drawn to scale and coordinated with each other, using input from installers of items involved.
- B. Field quality-control reports.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For packaged, outdoor, heat-wheel, energy-recovery equipment to include in maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed. Package with protective covering for storage and identify with labels describing contents.
 1. Filters: One set(s) of each type of filter specified.
 2. Fan Belts: One set(s) of belts for each belt-driven fan in energy-recovery units.
 3. Wheel Belts: One set(s) of belts for each heat wheel.

1.7 COORDINATION

- A. Coordinate sizes and locations of building openings and duct connections with actual equipment provided.

1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of packaged, outdoor, heat-wheel, energy-recovery units that fail in materials or workmanship within specified warranty period.
 1. Warranty Period for Packaged Energy-Recovery Units: Three years from date of Substantial Completion.
 2. Warranty Period for Energy-Recovery Wheel: Five years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of air-handling units and components.
- B. ASHRAE Compliance:
 1. Applicable requirements in ASHRAE 62.1.

- 2. Capacity ratings for heat-wheel, energy-recovery equipment: Comply with ASHRAE 84.
- C. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1.
- D. UL Compliance:
 - 1. Packaged Heat-Recovery Ventilators: Comply with requirements in UL 1815.
 - 2. Electric Coils: Comply with requirements in UL 1995.
- E. Comply with ASTM E84.

2.2 PACKAGED, OUTDOOR, HEAT-WHEEL, ENERGY-RECOVERY UNITS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Greenheck Fan Corporation.
 - 2. Loren Cook Company.
 - 3. Ruskin Rooftop Systems.
 - 4. Thybar Corporation.
 - 5. YORK; a Johnson Controls company.
- B. Source Limitations: Obtain packaged, outdoor, heat-wheel, energy-recovery units from single manufacturer.
- C. Surfaces in Contact with Airstream: Comply with requirements in ASHRAE 62.1.
- D. Housing: Manufacturer's standard construction with corrosion-protection coating and exterior finish, gasketed hinged access doors or removable panels with neoprene gaskets for inspection and access to internal parts, minimum 2 inches thick, R10, thermal insulation, knockouts for electrical connections, exterior drain connection, and lifting lugs.
- E. Heat Wheel:
 - 1. Casing:
 - a. Manufacturer's standard construction with standard factory finish.
 - b. Slide-in, slide-out cassette style.
 - c. Provide unit with integral purge section, limiting carryover of exhaust air to between 0%-1.5% percent at 1-inch wg and percent at differential pressure.
 - d. Provide casing seals on periphery of rotor and on duct divider and purge section.
 - e. Support vertical rotors on grease-lubricated ball bearings having extended grease fittings or permanently lubricated bearings with minimum L-50 Insert bearing life of 200,000 hours. Support horizontal rotors on tapered roller bearing.
 - 2. Rotor: Aluminum, metallic, or polymer segmented wheel, strengthened with radial spokes impregnated with nonmigrating, water-selective, four-angstrom, molecular-sieve desiccant coating.
 - 3. Drive: Electric motor, with speed changed by variable-frequency motor controller and self-adjusting multilink belt around outside of rotor.
 - a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."

- b. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- F. Supply and Exhaust Fans: Centrifugal, forward-curved or backward-inclined fan with restrained, spring isolators of 1-inch static deflection.
 - 1. Motor and Drive: Direct driven, with speed changed by variable-frequency motor controller.
 - a. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - b. Motor Sizes: Minimum size as indicated. If size is not indicated, provide motor large enough so driven load will not require motor to operate in service factor range above 1.1
- G. Filters:
 - 1. Description: pleated, factory-fabricated, self-supported, disposable air filters with holding frames.
 - 2. UL Compliance: Comply with UL 900.
 - 3. Media: Interlaced glass fibers sprayed with nonflammable adhesive and antimicrobial coating.
 - 4. Filter Media Frame: Beverage board with perforated metal retainer or metal grid on outlet side.
 - 5. Filter-Mounting Frames: Arranged with access doors or panels on one or both sides of unit. Design unit with filters removable from one side, or lift out from access plenum.
 - 6. Minimum arrestance shall be MERV - 8
- H. Electric Coils: (where scheduled)
 - 1. Casing Assembly: Flanged type with galvanized-steel frame.
 - 2. Access: Fabricate coil section to allow removal and replacement of coil, and to allow in-place access for service.
 - 3. Open Heating Elements: Resistance wire of 80 percent nickel and 20 percent chromium, supported and insulated by floating ceramic bushings recessed into casing openings, fastened to supporting brackets, and mounted in galvanized-steel frame.
 - 4. Overtemperature Protection: Disk-type, automatically resetting, thermal-cutout safety device; serviceable through terminal box without removing heater from coil section.
 - 5. Secondary Protection: Load-carrying, manually resetting or manually replaceable thermal cutouts; factory wired in series with heater.
 - 6. Control Panel: Unit mounted, with disconnecting means and overcurrent protection.
 - a. Magnetic contactor.
 - b. Solid-state, stepless SCR controller.
 - c. Time-delay relay.
 - d. Airflow proving switch.
- I. Wiring: Fabricate units with space within housing for electrical conduits. Wire motors and controls, so only external connections are required during installation.
 - 1. Outdoor Enclosure: NEMA 250, Type 3R enclosure contains relays, starters, and terminal strip.
 - 2. Include nonfused disconnect switches.

2.3 CONTROLS

- A. Control Panel: Solid-state, programmable, microprocessor-based control unit for. Integrate to BACnet, as specified in Section 230923 "Direct Digital Control (DDC) System for HVAC".
- B. Starting relay, factory mounted and wired, and manual motor starter for field wiring.
- C. Basic Unit Controls: All internal electrical components shall be factory wired for single point power connection except Electric Pre Heat. All electrical components shall be UL Listed, Approved, or Classified where applicable and wired in compliance with the National Electrical Code. Unit will be provided from the factory with a control panel that includes a 24 VAC transformer, terminal strip, and blower / energy wheel contactors.
 - 1. STARTUP (Digital Contact Closes)
 - a. Outside air damper actuator is energized and powers open
 - b. Supply blower starts
 - c. Exhaust blower starts
 - d. Energy wheel is energized
 - 2. SHUTDOWN (Digital Contact Opens)
 - a. Exhaust blower is de-energized
 - b. Supply blower is de-energized
 - c. Outside air damper actuator is de-energized and powers closed
 - d. Energy wheel is de-energized
- D. Motorized Outside Air Damper: When the ERV is energized the damper motor is provided with 24 volt signal to open. The damper motor will take approximately 60 seconds to fully open, during this timing the intake air blower will remain off until the end/tilt switch (that is attached to damper blade) closes. Once the end/tilt switch closes it provides signal, thus completing circuit for the intake air blower contactor and starting this motor. If the system shuts down, the intake air blower will de-activate, thus closing (spring return) the intake air damper.
- E. Frost Control: Timed exhaust-only operation, Variable rotor speed, or Low-temperature thermostat deenergizes supply air fan.
- F. Low Ambient Control: When the exhaust temperature in the exhaust air blower compartment is below the low ambient switch set point, the switch will open, deactivating the fresh air blower and closes the optional motorized intake damper. The system will continue to operate in this mode, drawing warm air out of the building to heat up the wheel surface, until the temperature at the exhaust air blower is 16 degrees above the set point. At that time the switch will close activating the fresh air blower and opens the optional motorized intake damper. The switch is preset at 20°F from the factory, but can be easily reset in the field.
- G. Economizer Control, Airflow Bypass: Heat-wheel airflow bypass.

Start-Stop-Jog Economizer: There are three modes of control strategies available, Temperature, Enthalpy, or Enthalpy and Temperature, selectable via a jumper on the circuit board. Temperature Control - The temperature mode of operation incorporates one sensor located in the fresh air intake of the ERV. The start stop jog sequence is activated when the outside air temperature is between 70°F and 40°F. The start stop jog module provides two potentiometers in order to adjust the Low and High temperature range of the start stop jog sequence. Enthalpy Control - The enthalpy mode of operation incorporates one enthalpy sensor located in the fresh air intake of the ERV. The start stop jog module compares the outdoor enthalpy to a preselected set point. The start stop jog module begins the start stop jog sequence when the Enthalpy sensor reports 60%. Enthalpy and Temperature - The combination mode of operation will activate the start stop jog sequence when the Enthalpy

meets the control curve set point and the outside air temperature is between the Low and High temperature set point.

- H. Enthalpy sensor.
- I. Rotation sensor and alarm.
- J. Dirty filter switch.
- K. Low-Voltage Transformer: Integral transformer to provide control voltage to unit from primary incoming electrical service.
- L. Electric Coil Controls: (N/A)
 - 1. Factory-mounted sensor in outside-air intake with sensor adjustment located in control panel to control electric coil and maintain minimum entering temperature, to avoid frost formation.
- M. Variable-Frequency Motor Controller: Comply with Section 262923 "Variable-Frequency Motor Controllers."
- N. Variable-Frequency Motor Controller: Serving wheel rotation motor.
 - 1. Manufactured Units: Pulse-width modulated; variable torque for Design A and Design B inverter-duty motors.
 - 2. Output Rating: Three phase; 10 to 60 Hz, with voltage proportional to frequency throughout voltage range; maximum voltage equals input voltage.
 - 3. Unit Operating Requirements:
 - a. Internal Adjustability:
 - 1) Minimum Speed: 5 to 25 percent of maximum rpm.
 - 2) Maximum Speed: 80 to 100 percent of maximum rpm.
 - 3) Acceleration: 0.1 to 999.9 seconds.
 - 4) Deceleration: 0.1 to 999.9 seconds.
 - 5) Current Limit: 30 to minimum of 150 percent of maximum rating.
 - b. Self-Protection and Reliability Features:
 - 1) Surge suppression.
 - 2) Loss of input signal protection.
 - 3) Under- and overvoltage trips.
 - 4) Variable-frequency motor controller and motor-overload/overtemperature protection.
 - 5) Critical frequency rejection.
 - 6) Loss-of-phase protection.
 - 7) Reverse-phase protection.
 - 8) Motor-overtemperature fault.
 - c. Bidirectional auto speed search.
 - d. Torque boost.
 - e. Motor temperature compensation at slow speeds.
 - 1) Panel-mounted operator station.

- 2) Historical logging information and displays.
 - 3) Digital indicating devices.
 - f. Control Signal Interface: Electric.
 - g. Proportional integral derivative (PID) control interface.
 - h. DDC System for HVAC Protocols for Network Communications: ASHRAE 135.
 - 4. Line Conditioning:
 - a. Input line conditioning.
 - b. Output filtering.
 - c. EMI/RFI filtering.
 - O. Variable-Speed Control: Factory mounted and wired, with exhaust- and outdoor-air sensors, automatic changeover thermostat, and set-point adjuster, to vary rotor speed and maintain exhaust temperature above freezing and air differential temperature above set point. Increase rotor speed to maximum when exhaust-air temperature is less than outdoor-air temperature.
- ## 2.4 SOURCE QUALITY CONTROL
- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by an NRTL, and marked for intended application.
 - B. AHRI Compliance: Capacity ratings for air-to-air energy-recovery equipment certified as complying with AHRI 1060 (IP).
 - C. Fan Performance Rating: Comply with AMCA 211, and label fans with AMCA-certified rating seal. Factory test fan performance for airflow, pressure, power, air density, rotation speed, and efficiency in accordance with AMCA 210 and ASHRAE 51.
 - D. Fan Sound Rating: Comply with AMCA 301 or AHRI 260 (IP).
 - E. UL Compliance:
 - 1. Packaged Heat-Recovery Ventilators: Comply with requirements in UL 1812.
 - 2. Electric Coils: Comply with UL 1995.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine casing insulation materials and filter media before packaged, outdoor, heat wheel energy-recovery unit installation. Replace insulation materials and filter media that are wet, moisture damaged, or mold contaminated.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION OF PACKAGED, OUTDOOR, HEAT-WHEEL, ENERGY-RECOVERY UNITS

- A. Install packaged, outdoor, heat-wheel, energy-recovery units, so supply and exhaust airstreams flow in opposite directions, and rotation is away from exhaust side to purge section to supply side.
 - 1. Install access doors in both supply and exhaust ducts, both upstream and downstream, for access to wheel surfaces, drive motor, and seals.
 - 2. Install removable panels or access doors between supply and exhaust ducts on building side for bypass during startup.
 - 3. Access doors and panels are specified in Section 233300 "Air Duct Accessories."
- B. Equipment Mounting:
 - 1. Install deck-mounted packaged, outdoor, heat-wheel, energy-recovery units on 4-inch cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Install roof-mounted packaged, outdoor, heat-wheel, energy-recovery units on manufacturer's-18"-height equipment roof curbs. Comply with requirements for equipment curbs specified in Section 077200 "Roof Accessories." Mount on Neoprene vibration isolators.
- C. Suspended Units: Suspend and brace units from outdoor structural-steel support frame, using threaded steel rods and spring hangers. Vibration isolators shall be rubber in sheer or spring vibration isolators with .5" deflection
- D. Install units with clearances for service and maintenance.
- E. Do not operate equipment fans until temporary or permanent filters are in place. Replace temporary filters used during construction and testing with new, clean filters prior to final inspection.

3.3 DUCTWORK CONNECTIONS

- A. Comply with requirements for ductwork in accordance with Section 233113 "Metal Ducts."
- B. Connect duct to units with flexible connections. Comply with requirements in Section 233300 "Air Duct Accessories."
- C. Isolation Dampers: Install isolation dampers in accordance with Section 230923.12 "Control Dampers."

3.4 ELECTRICAL CONNECTIONS

- A. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- B. Connect wiring in accordance with Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- C. Ground equipment in accordance with Section 260526 "Grounding and Bonding for Electrical Systems."

- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 260553 "Identification for Electrical Systems."
 - 2. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring in accordance with Section 260523 "Control-Voltage Electrical Power Cables."

3.6 STARTUP SERVICE

- A. Engage factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks in accordance with manufacturer's written instructions.

3.7 ADJUSTING

- A. Adjust moving parts to function smoothly, and lubricate as recommended by manufacturer.
- B. Adjust initial temperature and humidity set points.
- C. Set field-adjustable switches and circuit-breaker trip ranges as indicated.

3.8 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage qualified testing agency to perform tests and inspections.
- B. Testing Agency: Engage qualified testing agency to perform tests and inspections.
- C. Manufacturer's Field Service: Engage factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- D. Perform tests and inspections with assistance of factory-authorized service representative.
- E. Tests and Inspections:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- F. Packaged, outdoor, heat-wheel, energy-recovery equipment will be considered defective if it does not pass tests and inspections.
- G. Prepare test and inspection reports.

3.9 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain air-to-air energy-recovery units.

END OF SECTION

SECTION 23 7416.13

PACKAGED, LARGE-CAPACITY, ROOFTOP AIR-CONDITIONING UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes packaged, large-capacity, rooftop air conditioning units (RTUs) with the following components and accessories:
 - 1. Casings.
 - 2. Fans.
 - 3. Motors.
 - 4. Rotary heat exchanger.
 - 5. Coils.
 - 6. Refrigerant circuit components.
 - 7. Air filtration.
 - 8. Supported bag filters.
 - 9. Sound-attenuator section.
 - 10. Dampers.
 - 11. Electrical power connections.
 - 12. Controls.
 - 13. Accessories
 - 14. Roof curbs.

1.3 DEFINITIONS

- A. DDC: Direct-digital controls.
- B. ECM: Electronically commutated motor.
- C. Outdoor-Air Refrigerant Coil: Refrigerant coil in the outdoor-air stream to reject heat during cooling operations and to absorb heat during heating operations. "Outdoor air" is defined as the air outside the building or taken from outdoors and not previously circulated through the system.
- D. RTU: Rooftop unit. As used in this Section, this abbreviation means packaged, rooftop air-conditioning units. This abbreviation is used regardless of whether the unit is mounted on the roof or on a concrete base on ground.
- E. Supply-Air Fan: The fan providing supply air to conditioned space. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.
- F. Supply-Air Refrigerant Coil: Refrigerant coil in the supply-air stream to absorb heat (provide cooling) during cooling operations and to reject heat (provide heating) during heating operations. "Supply air" is defined as the air entering a space from air-conditioning, heating, or ventilating apparatus.

1.4 ACTION SUBMITTALS

- A. Product Data: Include manufacturer's technical data for each RTU, including rated capacities, dimensions, required clearances, characteristics, furnished specialties, and accessories.
- B. Sustainable Design Submittals:
 - 1. Product data showing compliance with ASHRAE 62.1.
 - 2. Product Data: For air filtration performance.
 - 3. Product Data: For adhesives, mastics, and sealants, indicating VOC content.
 - 4. Laboratory Test Reports: For adhesives, mastics, and sealants, indicating compliance with requirements for low-emitting materials.
 - 5. Product Data: For energy performance.
 - 6. Product Data for EA Prerequisite "Fundamental Refrigerant Management": For refrigerants, indicating compliance with refrigerant management practices.
- C. Shop Drawings:
 - 1. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 2. Include diagrams for power, signal, and control wiring.
- D. Delegated-Design Submittal: For RTU supports indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
 - 1. Design Calculations: Calculate requirements for selecting vibration isolators and seismic restraints and for designing vibration isolation bases.
 - 2. Detail mounting, securing, and flashing of roof curb to roof structure. Indicate coordinating requirements with roof membrane system.
 - 3. Wind- and Seismic-Restraint Details: Detail fabrication and attachment of wind and seismic restraints and snubbers. Show anchorage details and indicate quantity, diameter, and depth of penetration of anchors.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Structural members to which RTUs will be attached.
 - 2. Roof openings.
 - 3. Roof curbs and flashing.
- B. Product Certificates: Submit certification that specified equipment will withstand wind forces identified in "Performance Requirements"
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculations.
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of wind force and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.

- C. Sample Warranty: For special warranty.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For RTUs to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.

1. Fan Belts: One set(s) for each belt-driven fan.
2. Filters: One set(s) of filters for each unit.

1.8 WARRANTY

- A. Special Warranty: Manufacturer agrees to repair or replace components of RTUs that fail in materials or workmanship within specified warranty period.

1. Warranty Period for Compressors: Manufacturer's standard, but not less than five years from date of Substantial Completion.
2. Warranty Period for Gas Furnace Heat Exchangers: Manufacturer's standard, but not less than 10 years from date of Substantial Completion.
3. Warranty Period for Solid-State Ignition Modules: Manufacturer's standard, but not less than three years from date of Substantial Completion.
4. Warranty Period for Control Boards: Manufacturer's standard, but not less than three years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 SYSTEM DESCRIPTION

- A. AHRI Compliance:

1. Comply with AHRI 340/360 for testing and rating energy efficiencies for RTUs.
2. Comply with AHRI 270 for testing and rating sound performance for RTUs.
3. Comply with AHRI 1060 for testing and rating performance for air-to-air exchanger.
4. Comply with AHRI 210/240 for testing and rating energy efficiencies for RTUs.

- B. AMCA Compliance:

1. Comply with AMCA 11 and bear the AMCA-Certified Ratings Seal for air and sound performance according to AMCA 211 and AMCA 311.
2. Damper leakage tested in accordance with AMCA 500-D.
3. Operating Limits: Classify according to AMCA 99.

- C. ASHRAE Compliance:

1. Comply with ASHRAE 15 for refrigeration system safety.
2. Comply with ASHRAE 33 for methods of testing cooling and heating coils.
3. Comply with applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

- D. ASHRAE/IES 90.1 Compliance: Applicable requirements in ASHRAE/IES 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- E. NFPA Compliance: Comply with NFPA 90A or NFPA 90B.
- F. UL Compliance: Comply with UL 1995.
- G. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carrier Corporation; a unit of United Technologies Corp.
 - 2. Daikin Applied.
 - 3. Aeon
 - 4. Addison.
 - 5. YORK; a Johnson Controls company.

2.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design mounting and restraints for RTUs, including comprehensive engineering analysis.
 - 1. Design RTU supports to comply with wind and seismic performance requirements.
- B. Wind-Restraint Performance:
 - 1. Basic Wind Speed: 79 mph, 103 mph (3 sec peak)
 - 2. Building Classification Category: I.
 - 3. Minimum 10 lb/sq. ft multiplied by the maximum area of the mechanical component projected on a vertical plane that is normal to the wind direction, and 45 degrees either side of normal.
- C. Seismic Performance: RTUs shall withstand the effects of earthquake motions determined according to ASCE 7.
 - 1. The term "withstand" means "the unit will remain in place without separation of any parts when subjected to the seismic forces specified" and the unit will be fully operational after the seismic event.

2.4 CASINGS

- A. General Fabrication Requirements for Casings: Formed and reinforced double-wall insulated panels, fabricated to allow removal for access to internal parts and components, with joints between sections sealed.
- B. Double-Wall Construction: Fill space between walls with 1 1/2 inch foam insulation and seal moisture tight for R-7 performance.

- C. Exterior Casing Material: Galvanized steel with factory-painted finish, with pitched roof panels and knockouts with grommet seals for electrical and piping connections and lifting lugs.
- D. Inner Casing Fabrication Requirements:
 - 1. Inside Casing: G-90-coated galvanized steel, 0.028 inch thick.
- E. Corrosion-Resistant Coating: Apply a corrosion-resistant coating capable of withstanding a 3,000-hour salt-spray test according to ASTM B 117.
 - 1. Standards:
 - a. ASTM B-117 for salt spray.
 - b. ASTM D-2794 for minimum impact resistance of 100 in-lb
 - c. ASTM B-3359 for cross-hatch adhesion of 5B.
 - 2. Application: Spray.
 - 3. Thickness: 1 mil.
 - 4. Gloss: Minimum of 50 gloss units on a single-angle, 60-degree meter.
 - 5. UV Protection: Spray-applied topcoat.
- F. Casing Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - 1. Materials: ASTM C 1071, Type I.
 - 2. Thickness: 1 1/2 inch.
 - 3. Liner materials shall have air-stream surface coated with an erosion- and temperature-resistant coating or faced with a plain or coated fibrous mat or fabric.
 - 4. Liner Adhesive: Comply with ASTM C 916, Type I.
- G. Condensate Drain Pans: Fabricated using stainless 0.025 inches thick steel sheet, a minimum of 2 inches deep, and complying with ASHRAE 62.1 for design and construction of drain pans.
 - 1. Double-Wall Construction: Fill space between walls with foam insulation and seal moisture tight.
 - 2. Drain Connections: Threaded nipple.
- H. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

2.5 FANS

- A. Supply-Air Fans: Aluminum or painted-steel wheels, and galvanized- or painted-steel fan scrolls.
 - 1. Direct-Driven Supply-Air Fans: Motor shall be resiliently mounted in the fan inlet.
 - 2. Belt-Driven Supply-Air Fans: Motors shall be installed on an adjustable fan base resiliently mounted in the casing.
- B. Condenser-Coil Fan: Variable-speed propeller, mounted on shaft of permanently lubricated ECM motors.
- C. Relief-Air Fan: Backward inclined, shaft mounted on permanently lubricated motor.

- D. Seismic Fabrication Requirements: Fabricate fan section, internal mounting frame and attachment to fans, fan housings, motors, casings, accessories, and other fan section components with reinforcement strong enough to withstand seismic forces defined in Section 230548 "Vibration and Seismic Controls for HVAC" when fan-mounted frame and RTU-mounted frame are anchored to building structure.

2.6 MOTORS

- A. Comply with Section 230513 "Common Motor Requirements for HVAC Equipment" and the requirements of this Article.
- B. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- C. Service Factor: 1.15.
- D. Motor Bearings: 200,000 hrs.
- E. Efficiency: Premium efficient.

2.7 ROTARY HEAT EXCHANGERS

- A. Heat exchanger integral with unit.
- B. Casing:
 - 1. Steel with standard factory-painted finish.
 - 2. Integral purge section limiting carryover of exhaust air to between 0.05 percent at 1.6-inch wg and 0.20 percent at 4-inch wg differential pressure.
 - 3. Casing seals on periphery of rotor and on duct divider and purge section.
 - 4. Support vertical rotors on grease-lubricated ball bearings having extended grease fittings or permanently lubricated bearings. Support horizontal rotors on tapered roller bearing.
- C. Rotor: Glass-fiber or Polymer segmented wheel strengthened with radial spokes impregnated with nonmigrating, water-selective, molecular-sieve desiccant coating.
 - 1. Maximum Solid Size for Media to Pass: 800 micrometer.
- D. Drive: Fractional horsepower motor and gear reducer, with speed changed by variable frequency controller and self-adjusting multilink belt around outside of rotor.
 - 1. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 - 2. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
- E. Controls:
 - 1. Starting relay, factory mounted and wired, and manual motor starter for field wiring.
 - 2. Variable frequency controller, factory mounted and wired, permitting input of field connected 4-20 mA or 1-10-V control signal.

3. Variable frequency controller, factory mounted and wired, with exhaust-air sensor to vary rotor speed and maintain exhaust temperature above freezing.
4. Variable frequency controller, factory mounted and wired, with exhaust- and outdoor-air sensors, automatic changeover thermostat and set-point adjuster, to vary rotor speed and maintain exhaust temperature above freezing and air differential temperature above set point. Rotor speed shall increase to maximum when exhaust-air temperature is less than outdoor-air temperature.
5. Control energy recovery to permit air economizer operation.
 - a. Bypass dampers to assist energy recovery control.
6. Pilot-Light Indicator: Display rotor rotation and speed.
7. Speed Settings: Adjustable settings for maximum and minimum rotor speed limits.
8. Defrost cycle.

2.8 COILS

A. Supply-Air Refrigerant Coil:

1. Copper-plate fin and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor.
2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.
3. Coil Split: Interlaced.
4. Minimum 8 row
5. Condensate Drain Pan: Stainless steel formed with pitch and drain connections complying with ASHRAE 62.1.

B. Supply-Air Hydronic Heating Coil:

1. Two-row copper-plate fin and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor and with air vent and drain.

C. Outdoor-Air Refrigerant Coil:

1. Copper-plate fin and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor.
2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.

D. Hot-Gas Reheat Refrigerant Coil:

1. Copper-plate fin and seamless internally grooved copper tube in steel casing with equalizing-type vertical distributor.
2. Polymer strip shall prevent all copper coil from contacting steel coil frame or condensate pan.
3. Suction-discharge bypass valve.

E. Electric-Resistance Heating:

1. Open Heating Elements: Resistance wire of 80 percent nickel and 20 percent chromium, supported and insulated by floating ceramic bushings recessed into casing openings, fastened to supporting brackets, and mounted in galvanized-steel frame. Terminate

- elements in stainless-steel machine-staked terminals secured with stainless-steel hardware.
- 2. Overtemperature Protection: Disk-type, automatically reset, thermal-cutout, safety device; serviceable through terminal box.
- 3. Overcurrent Protection: Manual-reset thermal cutouts, factory wired in each heater stage.
- 4. Control Panel: Unit mounted with disconnecting means and overcurrent protection. Include the following controls:
 - a. Magnetic contactors.
 - b. Step Controller: Pilot lights and override toggle switch for each step.
 - c. SCR Controller: Pilot lights operate on load ratio, a minimum of five steps.
 - d. Time-delay relay.
 - e. Airflow proving switch.

2.9 REFRIGERANT CIRCUIT COMPONENTS

- A. Number of Refrigerant Circuits: Two minimum
- B. Compressor: Hermetic, variable speed scroll, mounted on vibration isolators; with internal overcurrent and high-temperature protection, internal pressure relief, and crankcase heater.
- C. Refrigeration Specialties:
 - 1. Refrigerant: R-410A.
 - 2. Expansion valve with replaceable thermostatic element.
 - 3. Refrigerant filter/dryer.
 - 4. Manual-reset high-pressure safety switch.
 - 5. Automatic-reset low-pressure safety switch.
 - 6. Minimum off-time relay.
 - 7. Automatic-reset compressor motor thermal overload.
 - 8. Brass service valves installed in compressor suction and liquid lines.
 - 9. Low-ambient kit high-pressure sensor.
 - 10. Hot-gas reheat solenoid valve modulating with a replaceable magnetic coil.
 - 11. Hot-gas bypass solenoid valve with a replaceable magnetic coil.
 - 12. Four-way reversing valve with a replaceable magnetic coil, thermostatic expansion valves with bypass check valves, and a suction line accumulator.

2.10 AIR FILTRATION

- A. Minimum arrestance and a minimum efficiency reporting value according to ASHRAE 52.2.
- B. Flat Panel Pre Filters:
 - 1. Description: Factory-fabricated, self-supported, flat, nonpleated, panel-type, disposable air filters with holding frames.
 - 2. Filter Unit Class: UL 900, Class 1.
 - 3. Media: Interlaced glass or synthetic fibers coated with nonflammable adhesive.
 - a. Adhesive: As recommended by air-filter manufacturer and with a VOC content of 80 g/L or less.
 - b. Media shall be coated with an antimicrobial agent.
 - c. Metal Retainer: Upstream side and downstream side.
- C. Pleated Panel Filters:

1. Description: Factory-fabricated, self-supported, extended-surface, pleated, panel-type, disposable air filters with holding frames.
2. Filter Unit Class: UL 900, Class 1.
3. Media: Interlaced glass or synthetic fibers coated with nonflammable adhesive.
 - a. Adhesive: As recommended by air-filter manufacturer and with a VOC content of 80 g/L or less.
 - b. Media shall be coated with an antimicrobial agent.
 - c. Separators shall be bonded to the media to maintain pleat configuration.
 - d. Welded-wire grid shall be on downstream side to maintain pleat.
 - e. Media shall be bonded to frame to prevent air bypass.
 - f. Support members on upstream and downstream sides to maintain pleat spacing.

2.11 SUPPORTED BAG FILTERS (NOT USED)

- A. Description: Factory-fabricated, dry, extended-surface, self-supported filters with holding frames in steel, basket-type retainers.
- B. Filter Unit Class: UL 900, Class 1.
- C. Media: Fibrous material constructed so individual pleats are maintained in tapered form under rated-airflow conditions by flexible internal supports.
 1. Media shall be coated with an antimicrobial agent.
- D. Rigid Cell Box Filters:
 1. Description: Factory-fabricated, adhesive-coated, disposable, packaged air filters with media perpendicular to airflow, and with holding frames.
 2. Filter Unit Class: UL 900, Class 1.
 3. Media: Fibrous material constructed so individual pleats are maintained in tapered form under rated-airflow conditions by flexible internal supports.
 - a. Adhesive: As recommended by air-filter manufacturer and with a VOC content of 80 g/L or less.
 - b. Media shall be coated with an antimicrobial agent.

2.12 SOUND-ATTENUATOR SECTION (NOT USED)

- A. Factory-installed section integral with unit with range of splitter thickness and air passages to optimize acoustic performance with minimal air pressure resistance.
- B. Perforated double-wall construction with moisture-resistant coated acoustic fill.

2.13 DAMPERS

- A. Outdoor-Air Damper: Linked damper blades, for 0 to 25 percent outdoor air, with motorized damper filter.
- B. Outdoor- and Return-Air Mixing Dampers: Opposed-blade galvanized-steel dampers mechanically fastened to cadmium plated for galvanized-steel operating rod in reinforced cabinet. Connect operating rods with common linkage or gears and interconnect so dampers operate simultaneously.

1. Leakage Rate: As required by ASHRAE/IES 90.1.
2. Damper Motor: Modulating with adjustable minimum position.
3. Relief-Air Damper: Gravity actuated or motorized, as required by ASHRAE/IES 90.1, with bird screen and hood.
4. Return air dampers shall be UL555s listed for smoke control. Contractor shall be responsible to have dampers modified by the manufacture or provide field replacements as required.

C. Barometric relief dampers.

2.14 ELECTRICAL POWER CONNECTIONS

- A. RTU shall have a single connection of power to unit with unit-mounted disconnect switch accessible from outside unit and control-circuit transformer with built-in overcurrent protection.
- B. Each fan and motor internal to the unit shall have a separate motor starter and disconnect switch by the unit manufacture. The supply fan shall have a variable frequency drive motor starter disconnect switch built into the unit by the manufacture.

2.15 CONTROLS

A. DDC Controller:

1. Controller shall have volatile-memory backup.
2. Safety Control Operation:
 - a. Smoke Detectors: Stop fan and close outdoor-air damper if smoke is detected. Provide additional contacts for alarm interface to fire alarm control panel.
 - b. Firestats: Stop fan and close outdoor-air damper if air greater than 130 deg F enters unit. Provide additional contacts for alarm interface to fire alarm control panel.
 - c. Fire Alarm Control Panel Interface: Provide control interface to coordinate with operating sequence described in Section 283111 "Digital, Addressable Fire-Alarm System" and Section 283112 "Zoned (DC Loop) Fire-Alarm System."
 - d. Low-Discharge Temperature: Stop fan and close outdoor-air damper if supply air temperature is less than 40 deg F.
 - e. Defrost Control for Condenser Coil: Pressure differential switch to initiate defrost sequence.
3. Scheduled Operation: Occupied and unoccupied periods on seven-day clock with a minimum of four programmable periods per day.
4. Unoccupied Period:
 - a. Heating Setback: 10 deg F.
 - b. Cooling Setback: System off.
 - c. Override Operation: Two hours.
5. Supply Fan Operation:
 - a. Occupied Periods: Run fan continuously.
 - b. Unoccupied Periods: Cycle fan to maintain setback temperature.
6. Refrigerant Circuit Operation:

- a. Occupied Periods: Cycle or stage compressors, and operate hot-gas bypass to match compressor output to cooling load to maintain room or discharge temperature refer to the sequence of operation and humidity. Cycle condenser fans to maintain maximum hot-gas pressure. Operate low-ambient control kit to maintain minimum hot-gas pressure.
 - b. Unoccupied Periods: Cycle compressors and condenser fans for heating to maintain setback temperature.
- 7. Hot-Gas Reheat-Coil Operation:
 - a. Occupied Periods: Humidistat opens hot-gas valve to provide hot-gas reheat, and cycles compressor.
 - b. Unoccupied Periods: Reheat not required.
- 8. Fixed Minimum Outdoor-Air Damper Operation:
 - a. Occupied Periods: Open to the percent required to meet min outside air
 - b. Unoccupied Periods: Close the outdoor-air damper.
- 9. Economizer Outdoor-Air Damper Operation:
 - a. Morning warm up cool down building outdoor air flush cycles.
 - b. Occupied Periods: minimum of 10 percent fixed minimum intake, and maximum 100 percent of the fan capacity. Controller shall permit air-side economizer operation when outdoor air is less than 60 deg F. Use and select between outdoor-air and return-air enthalpy to adjust mixing dampers. Start relief-air fan with end switch on outdoor-air damper. During economizer cycle operation, lock out cooling.
 - c. Unoccupied Periods: Close outdoor-air damper and open return-air damper.
 - d. Outdoor-Airflow: Accuracy maximum plus or minus 5 percent within 15 and 100 percent of total outdoor air. Monitor microprocessor shall adjust for temperature, and output shall range from 2- to 10-V dc or 4 to 20 mA.
- 10. Carbon Dioxide Sensor Operation:
 - a. Occupied Periods: refer to sequence of operations.
 - b. Unoccupied Periods: Close outdoor-air damper and open return-air damper.
- 11. Terminal-Unit Relays:
 - a. Provide heating- and cooling-mode changeover relays compatible with terminal control system required in Section 233600 "Air Terminal Units" and Section 230923 "Direct Digital Control (DDC) System for HVAC."
- B. Interface Requirements for HVAC Instrumentation and Control System:
 - 1. Interface relay for scheduled operation.
 - 2. Interface relay to provide indication of fault at the central workstation and diagnostic code storage.
 - 3. Provide BACnet MSTP compatible interface for Andover BMS control for controlling and monitoring the following:
 - a. Adjusting set points.
 - b. Supply fan return spill fan start, stop, and operation.
 - c. Outdoor-air damper position, supply- and room-air temperature and humidity.

- d. Occupied and unoccupied operations.
- e. constant and variable motor loads.
- f. variable-frequency drive operation.
- g. Cooling load.
- h. Economizer cycles.
- i. Air-distribution static pressure and ventilation air volume.
- j. Outside air volume
- k. Supply Fan speed control
- l. Supply air temp reset.

2.16 ACCESSORIES

- A. Duplex, 115-V, ground-fault-interrupter outlet with 15-A overcurrent protection. Include transformer if required.
- B. Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.
- C. Remote potentiometer to adjust minimum economizer damper position.
- D. Return-air bypass damper.
- E. Factory- or field-installed demand-controlled ventilation.
- F. Safeties:
 - 1. Smoke detector.
 - 2. Condensate overflow switch.
 - 3. Phase-loss reversal protection.
 - 4. High and low pressure control.
 - 5. airflow-proving switch.
- G. Coil guards of painted, galvanized-steel wire.
- H. Hail guards of galvanized steel, painted to match casing.
- I. Concentric diffuser with white louvers and polished aluminum return grilles, insulated diffuser box with mounting flanges, and interior transition.
- J. Door switches to disable heating or reset set point when open.
- K. Outdoor air intake weather hood with moisture eliminator.
- L. Service Lights and Switch: Factory installed in fan section fan and coil sections each accessible section with weatherproof cover. Factory wire lights to a single-point field connection.

2.17 SPRING VIBRATION ISOLATION ROOF CURBS

- A. Wind Restraints: Metal brackets compatible with the curb and casing, painted to match RTU, used to anchor unit to the curb, and designed for loads at Project site. Comply with code requirements for wind-load requirements.
- B. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.

1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - a. Materials: ASTM C 1071, Type I or II.
 - b. Minimum Thickness: 1-1/2 inches.
 - c. 3 pound per cubic foot density fiberglass insulation.
 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- C. Curb Dimensions: Height of 24 inches full length and width of unit.
- D. The lower member shall consist of galvanized steel Z section or channel containing adjustable and removable steel springs that support the upper floating section. The upper frame shall provide continuous support for the equipment and shall be captive so as to resiliently resist wind forces. All directional neoprene snubber bushings shall be a minimum of 1/4" thick. Steel springs shall be laterally stable and rest on 1/4" thick neoprene acoustical pads. Hardware must be nickel plated and the springs provided with a rust resistant finish. The curbs waterproofing shall consist of a continuous galvanized flexible counter flashing fastened over the lower curb's waterproofing and joined at the corners by EPDM bellows. All spring locations shall have access ports with removable waterproof covers. Lower curbs shall have provision for 2" of insulation. Curb shall be type RSC as manufactured by Mason Industries, Inc
- E. Optional Equipment;
1. Sheet metal access doors in front of spring isolators
 2. Acoustic package (2) sealed layers of gypsum attached to the floating upper base supported by steel members around the perimeter and across the width of the curb.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of RTUs.
- B. Examine roughing-in for RTUs to verify actual locations of piping and duct connections before equipment installation.
- C. Examine roofs for suitable conditions where RTUs will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Roof Curb: Install on roof structure or concrete base, level and secure, according to NRCA's "NRCA Roofing Manual: Membrane Roof Systems." AHRI Guideline B. Install RTUs on curbs and coordinate roof penetrations and flashing with roof construction specified in Section 077200 "Roof Accessories." Secure RTUs to upper curb rail, and secure curb base to roof framing or concrete base with anchor bolts.
- B. Unit Support: Install unit level on structural curbs. Coordinate wall penetrations and flashing with wall construction. Secure RTUs to structural support with anchor bolts.

3.3 CONNECTIONS

- A. Install condensate drain, minimum connection size, with trap and indirect connection to nearest roof drain or area drain.
- B. Duct installation requirements are specified in other HVAC Sections. Drawings indicate the general arrangement of ducts. The following are specific connection requirements:
 - 1. Install ducts to termination at top of roof curb.
 - 2. Remove roof decking only as required for passage of ducts. Do not cut out decking under entire roof curb.
 - 3. Connect supply ducts to RTUs with flexible duct connectors specified in Section 233300 "Air Duct Accessories."
 - 4. Install return-air duct continuously through roof structure.
 - 5. Install normal-weight, 3000-psi, compressive strength (28-day) concrete mix inside roof curb, 4 inches thick. Concrete, formwork, and reinforcement are specified with concrete.
- C. Connect electrical wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."
- D. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- E. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs as specified in Section 260553 "Identification for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to test and inspect components, assemblies, and equipment installations, including connections.
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative:
 - 1. After installing RTUs and after electrical circuitry has been energized, test units for compliance with requirements.
 - 2. Inspect for and remove shipping bolts, blocks, and tie-down straps.
 - 3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.

4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. RTU will be considered defective if it does not pass tests and inspections.
- D. Prepare test and inspection reports.

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
- B. Complete installation and startup checks according to manufacturer's written instructions.
 1. Inspect for visible damage to unit casing.
 2. Inspect for visible damage to furnace combustion chamber.
 3. Inspect for visible damage to compressor, coils, and fans.
 4. Inspect internal insulation.
 5. Verify that labels are clearly visible.
 6. Verify that clearances have been provided for servicing.
 7. Verify that controls are connected and operable.
 8. Verify that filters are installed.
 9. Clean condenser coil and inspect for construction debris.
 10. Clean furnace flue and inspect for construction debris.
 11. Connect and purge gas line.
 12. Remove packing from vibration isolators.
 13. Inspect operation of barometric relief dampers.
 14. Verify lubrication on fan and motor bearings.
 15. Inspect fan-wheel rotation for movement in correct direction without vibration and binding.
 16. Adjust fan belts to proper alignment and tension.
 17. Start unit according to manufacturer's written instructions.
 - a. Start refrigeration system.
 - b. Do not operate below recommended low-ambient temperature.
 - c. Complete startup sheets and attach copy with Contractor's startup report.
 18. Inspect and record performance of interlocks and protective devices; verify sequences.
 19. Operate unit for an initial period as recommended or required by manufacturer.
 20. Perform the following operations for both minimum and maximum firing. Adjust burner for peak efficiency.
 - a. Measure gas pressure on manifold.
 - b. Inspect operation of power vents.
 - c. Measure combustion-air temperature at inlet to combustion chamber.
 - d. Measure flue-gas temperature at furnace discharge.
 - e. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - f. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.
 21. Calibrate thermostats.
 22. Adjust and inspect high-temperature limits.
 23. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
 24. Start refrigeration system and measure and record the following when ambient is a minimum of 15 deg F above return-air temperature:

- a. Coil leaving-air, dry- and wet-bulb temperatures.
 - b. Coil entering-air, dry- and wet-bulb temperatures.
 - c. Outdoor-air, dry-bulb temperature.
 - d. Outdoor-air-coil, discharge-air, dry-bulb temperature.
25. Inspect controls for correct sequencing of heating, mixing dampers, refrigeration, and normal and emergency shutdown.
26. Measure and record the following minimum and maximum airflows. Plot fan volumes on fan curve.
- a. Supply-air volume.
 - b. Return-air volume.
 - c. Relief-air volume.
 - d. Outdoor-air intake volume.
27. Simulate maximum cooling demand and inspect the following:
- a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short circuiting of air through condenser coil or from condenser fans to outdoor-air intake.
28. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
- a. High-temperature limit on gas-fired heat exchanger.
 - b. Low-temperature safety operation.
 - c. Filter high-pressure differential alarm.
 - d. Economizer to minimum outdoor-air changeover.
 - e. Relief-air fan operation.
 - f. Smoke and firestat alarms.
29. After startup and performance testing and prior to Substantial Completion, replace existing filters with new filters.

3.6 CLEANING AND ADJUSTING

- A. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.
- B. After completing system installation and testing, adjusting, and balancing RTU and air-distribution systems, clean filter housings and install new filters.

3.7 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain RTUs.

END OF SECTION

SECTION 23 8236

FINNED-TUBE AND FLAT PANEL RADIATION, AND CONVECTORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes hydronic, baseboard and finned-tube radiation heaters.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include details and dimensions of custom-fabricated enclosures.
 - 4. Indicate location and size of each field connection.
 - 5. Indicate location and arrangement of piping valves and specialties.
 - 6. Indicate location and arrangement of integral controls.
 - 7. Include enclosure joints, corner pieces, access doors, and other accessories.
 - 8. Include diagrams for power, signal, and control wiring.
- C. Samples: For each exposed product and for each color and texture specified.
- D. Color Samples for Initial Selection: For finned-tube radiation heaters with factory-applied color finishes.
- E. Color Samples for Verification: For each type of exposed finish.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Structural members, including wall construction, to which finned-tube radiation heaters will be attached.
 - 2. Method of attaching finned-tube radiation heaters to building structure.
 - 3. Penetrations of fire-rated wall and floor assemblies.
- B. Field quality-control reports.

PART 2 - PRODUCTS

2.1 HOT-WATER FINNED-TUBE RADIATION

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Slant/Fin Corp.
 2. Sterling HVAC Products; a Mestek company.
 3. Rittling
 4. Vulcan
- B. Performance Ratings: Rate finned-tube radiation heaters according to Hydronics Institute's "I=B=R Testing and Rating Standard for Finned-Tube (Commercial) Radiation."
- C. Heating Elements: Copper tubing mechanically expanded into flanged collars of evenly spaced aluminum fins resting on element supports. One end of tube shall be belled for attachment to standard copper pipe.
- D. Element Supports: Ball-bearing cradle type to permit longitudinal movement on enclosure brackets.
- E. Front Panel: Minimum 0.0528-inch- thick steel.
- F. Rust-Resistant Front Panel: Minimum 0.052-inch- thick, ASTM A 653/A 653M, G60 galvanized steel.
- G. Wall-Mounted Back Panel: Minimum 0.0329-inch-thick steel, full height, with full-length channel support for front panel without exposed fasteners.
- H. Floor-Mounted Pedestals: Conceal insulated piping at maximum 36-inch spacing. Pedestal-mounted back panel shall be solid panel matching front panel. Provide stainless-steel escutcheon for floor openings at pedestals.
- I. Support Brackets: Locate at maximum 36-inch spacing to support front panel and element.
- J. Finish: Baked-enamel finish in manufacturer's custom color as selected by Engineer/Architect. Submit color chart for review and approval
- K. Damper: Knob-operated internal damper at enclosure outlet.
- L. Access Doors: Factory made, permanently hinged with tamper-resistant fastener, minimum size 6 by 7 inches, integral with enclosure.
- M. Enclosure Style: Sloped or Flat top as indicated on plan.
1. Front Inlet Grille: enclosure shall be mounted 4" – 6" above finished floor
 2. Top Outlet Grille: Extruded-aluminum linear bar grille; pencil-proof bar spacing.
 - a. Mill-finish aluminum.
 3. Enclosure Height: refer to plans.
 4. Enclosure Depth: refer to plans.

- N. Accessories: Filler sections, corners, relay sections, and splice plates all matching the enclosure and grille finishes.

2.2 HOT-WATER CABINET CONVECTORS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Slant/Fin Corp.
 2. Sterling HVAC Products; a Mestek company.
 3. Rittling
 4. Vulcan
- B. Heating Elements: Seamless copper tubing mechanically expanded into evenly spaced aluminum fins and rolled into cast-iron or brass headers with inlet/outlet and air vent; steel side plates and supports. Factory-pressure-test element at minimum 100 psig. Refer to plans and equipment notes for dimensions and capacities
- C. Front and Top Panel: Minimum 0.0677-inch- thick steel with exposed corners rounded; removable front panels with tamper-resistant fasteners braced and reinforced for stiffness.
- D. Wall-Mounted Back and End Panels: Minimum 0.0428-inch-thick steel.
- E. Floor-Mounted Pedestals: Conceal control wiring at maximum 36-inch spacing. Pedestal-mounted back panel shall be solid panel matching front panel.
- F. Support Brackets: Locate at maximum 36-inch spacing to support front panel and element.
- G. Insulation: 1/2-inch-thick, fibrous glass on inside of the back of the enclosure.
- H. Finish: Baked-enamel finish in manufacturer's custom color as selected by Engineer/Architect. Submit color chart for review and approval.
- I. Damper: Knob-operated internal damper.
- J. Access Doors: Factory made, permanently hinged with tamper-resistant fastener, minimum size 6 by 7 inches, integral with enclosure.
- K. Enclosure Style: Sloped or Flat top as per plans and schedule.
1. Front Inlet Grille: Extruded-aluminum linear bar grille; pencil-proof bar spacing.
 - a. Mill-finish aluminum.
 2. Top Outlet Grille: Extruded-aluminum linear bar grille; pencil-proof bar spacing.
 - a. Mill-finish aluminum.
 3. refer to plans and schedules for dimensions

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive finned-tube radiation heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

- B. Examine roughing-in for hydronic-piping connections to verify actual locations before installation of finned-tube radiation heaters.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 FINNED-TUBE RADIATION HEATER INSTALLATION

- A. Install units' level and plumb.
- B. Install enclosure continuously around corners, using outside and inside corner fittings.
- C. Join sections with splice plates and filler pieces to provide continuous enclosure.
- D. Install access doors for access to valves.
- E. Install enclosure continuously from wall to wall.
- F. Terminate enclosures with manufacturer's end caps except where enclosures are indicated to extend to adjoining walls.
- G. Install valves within reach of access door provided in enclosure.
- H. Install air-seal gasket between wall and recessed flanges or front cover of fully recessed unit.
- I. Install piping within pedestals for freestanding units.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Connect hot-water finned-tube radiation heaters and components to piping according to Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties."
 - 1. Install shutoff valves on inlet and outlet, and balancing valve on outlet.
 - 2. Install shutoff valve on inlet; install strainer, steam trap, and shutoff valve on outlet.
- C. Install control valves as required by Section 230923.11 "Control Valves."
- D. Install piping adjacent to finned-tube radiation heaters to allow service and maintenance.
- E. Ground electric finned-tube radiation heaters according to Section 260526 "Grounding and Bonding for Electrical Systems."

3.4 FIELD QUALITY CONTROL

- A. Perform the following field tests and inspections:
 - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper operation.

3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- B. Units will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

END OF SECTION

SECTION 23 8239.13

CABINET UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes cabinet unit heaters with centrifugal fans and hot-water coils.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. DDC: Direct digital control.
- C. PTFE: Polytetrafluoroethylene plastic.
- D. TFE: Tetrafluoroethylene plastic.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Sustainable Design Submittals:
 - 1. Product data showing compliance with ASHRAE 62.1.
- C. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include location and size of each field connection.
 - 4. Include details of anchorages and attachments to structure and to supported equipment.
 - 5. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
 - 6. Indicate location and arrangement of piping valves and specialties.
 - 7. Indicate location and arrangement of integral controls.
 - 8. Wiring Diagrams: Power, signal, and control wiring.
- D. Samples: For each exposed product and for each color and texture specified.
- E. Samples for Initial Selection: Finish colors for units with factory-applied color finishes.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Suspended ceiling components.
 - 2. Structural members to which cabinet unit heaters will be attached.
 - 3. Method of attaching hangers to building structure.
 - 4. Size and location of initial access modules for acoustical tile.
 - 5. Items penetrating finished ceiling, including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - 6. Perimeter moldings for exposed or partially exposed cabinets.
- B. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For cabinet unit heaters to include in emergency, operation, and maintenance manuals.

1.7 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Cabinet Unit-Heater Filters: Furnish one spare filter(s) for each filter installed.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Provide products from one of the following
 - 1. Daikin
 - 2. Modine
 - 3. Rittling
 - 4. Vulcan
 - 5. Sterling

2.2 DESCRIPTION

- A. Factory-assembled and -tested unit complying with AHRI 440.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Electric cabinet unit heaters shall comply with UL 2021.

2.3 PERFORMANCE REQUIREMENTS

- A. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."

2.4 COIL SECTION INSULATION

- A. Insulation Materials: ASTM C 1071; surfaces exposed to airstream shall have aluminum-foil facing to prevent erosion of glass fibers.
 - 1. Thickness: 1 inch.
 - 2. Thermal Conductivity (k-Value): 0.26 Btu x in./h x sq. ft. at 75 deg F mean temperature.
 - 3. Fire-Hazard Classification: Maximum flame-spread index of 25 and smoke-developed index of 50 when tested according to ASTM E 84.
 - 4. Adhesive: Comply with ASTM C 916 and with NFPA 90A or NFPA 90B.
 - 5. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.

2.5 CABINETS

- A. Material: Steel with baked-enamel finish with manufacturer's standard paint, in color selected by Architect or baked-enamel finish with manufacturer's custom paint, in color selected by Architect. Refer to schedule submit color chart for review and approval.
 - 1. Vertical Unit; Exposed Front Panels: Minimum 0.0528-inch- thick galvanized sheet steel, removable panels with channel-formed edges secured with tamperproof cam fasteners.
 - 2. Horizontal Unit, Exposed Bottom Panels: Minimum 0.0528-inch- thick galvanized sheet steel, removable panels secured with tamperproof cam fasteners and safety chain.
 - 3. Recessed Unit; Flanges: Steel, finished to match cabinet.
 - 4. Control Access Door: Key operated.
 - 5. Vertical, wall-mounted units; Base, minimum 0.0528-inch-thick steel, finished to match cabinet, 4 inches or 6 inches high with leveling bolts.
 - 6. Extended Piping Compartment: 8-inch- wide piping end pocket.
 - 7. Vertical Unit Accessories;
 - a. False Back: Minimum 0.0428-inch-thick steel, finished to match cabinet.
 - b. Outdoor-Air Wall Box: Minimum 0.1265-inch-thick, aluminum, rain-resistant louver and box with integral eliminators and bird screen; aluminum louver with anodized finish in color selected by Architect from manufacturer's standard or custom colors.
 - 8. Outdoor-Air Damper: where indicated on plan shall be galvanized-steel blades with edge and end seals and nylon bearings; with electronic, two-position actuators. Review plans and schedules for the outdoor air dampers.

2.6 FILTERS

- A. Minimum Arrestance: And a minimum efficiency reporting value (MERV) according to ASHRAE 52.2.
 - 1. Pleated: 90 percent arrestance and MERV 7.

2.7 COILS

- A. Hot-Water Coil: Copper tube, with mechanically bonded aluminum fins spaced no closer than 0.1 inch and rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 220 deg F. Include manual air vent and drain.

2.8 CONTROLS

A. Fan and Motor Board: Removable.

1. Fan: Forward curved, double width, centrifugal, directly connected to motor; thermoplastic or painted-steel wheels and aluminum, painted-steel, or galvanized-steel fan scrolls.
2. Motor: Permanently lubricated, multispeed; resiliently mounted on motor board. Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."
3. Wiring Terminations: Connect motor to chassis wiring with plug connection.

B. Factory, Hot-Water Piping Package: ASTM B 88, Type L, copper tube with wrought-copper fittings and brazed joints. Label piping to indicate service, inlet, and outlet.

1. Three-way, modulating control valve
2. Hose Kits: steel braided flexible connection, minimum 200-psig working pressure, and operating temperatures from 33 to 211 deg F tag hose kits to equipment designations.
 - a. Length: 6"
 - b. Minimum Diameter: Equal to cabinet unit-heater connection size.
3. Two-Piece, Ball Valves: Bronze body with full-port, chrome-plated bronze ball; PTFE or TFE seats; and 600-psig minimum CWP rating and blowout-proof stem.
4. Calibrated-Orifice Balancing Valves: Bronze body, ball type, 125-psig working pressure, 250 deg F maximum operating temperature; with calibrated orifice or venturi, connection for portable differential pressure meter with integral seals, threaded ends, and equipped with a memory stop to retain set position.
5. Y-Pattern, Hot-Water Strainers: Cast-iron body (ASTM A 126, Class B); 125-psig minimum working pressure; with threaded connections, bolted cover, perforated stainless-steel basket, and bottom drain connection. Include minimum NPS 1/2 threaded pipe and full-port ball valve in strainer drain connection.
6. Wrought-Copper Unions: ASME B16.22.

C. Control devices and operational sequences are specified in Section 230923 "Direct Digital Control (DDC) System for HVAC" and Section 230993.11 "Sequence of Operations for HVAC DDC."

D. DDC Terminal Controller:

1. Scheduled Operation: Occupied and unoccupied periods on seven-day clock with a minimum of four programmable periods per day.
2. Unoccupied Period Override: Two hours.
3. Unit Supply-Air Fan Operations:
 - a. Occupied Periods: Fan runs continuously.
 - b. Unoccupied Periods: Fan cycles to maintain setback room temperature.
4. Heating-Coil Operations:
 - a. Occupied Periods: Open control valve to provide heating if room temperature falls below thermostat set point.

- b. Unoccupied Periods: Start fan and open control valve if room temperature falls below setback temperature.
 - 5. Optional Outdoor-Air Damper Operation: (not used)
 - a. Occupied Periods: Open dampers. Delay damper opening if room temperature is more than three degrees below set point.
 - b. Unoccupied Periods: Close damper.
 - 6. Controller shall have volatile-memory backup.
 - E. Interface with DDC System for HVAC Requirements:
 - 1. Terminal unit controller shall be by building DDC system manufacture. It can be field or factory installed and shall be capable of at a minimum the following operation. Refer to the sequence of operation for full unit sequence and further requirements.
 - 2. Interface shall be BAC-net compatible for central DDC system for HVAC workstation and include the following functions:
 - a. Adjust set points.
 - b. Cabinet unit-heater start, stop, and operating status.
 - c. Data inquiry, including supply-air and room-air temperature.
 - d. Occupied and unoccupied schedules.
 - F. Electrical Connection: Factory-wired motors and controls for a single field connection.
- 2.9 CAPACITIES AND CHARACTERISTICS.
- A. Capacities are as scheduled on plan

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive cabinet unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping and electrical connections to verify actual locations before unit-heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. vertical, wall-mounted cabinet unit heaters with wall boxes and outdoor-air intake louvers.
 - 1. Install wall boxes in finished wall assembly; seal and weatherproof. Joint-sealant materials and applications are specified in Section 079200 "Joint Sealants."
- B. Install cabinet unit heaters to comply with NFPA 90A.
- C. Suspend cabinet unit heaters; suspend from structure with elastomeric hangers.
- D. Install wall-mounted thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.

- E. Install new filters in each fan-coil unit within two weeks of Substantial Completion.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in Section 232113 "Hydronic Piping," Section 232116 "Hydronic Piping Specialties," Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping to allow service and maintenance and access to valves and specialties.
- C. Connect piping to cabinet unit heater's factory, hot-water piping package. Install the piping package if shipped loose.
- D. Connect supply and return ducts to cabinet unit heaters with flexible duct connectors specified in Section 233300 "Air Duct Accessories." If applicable.
- E. Hot water and steam cabinet unit heaters shall comply with safety requirements in UL 1995.
- F. For hot water cabinet unit heaters, unless otherwise indicated, install union, strainer and ball valve on supply-water connection and union and calibrated balancing valve on return-water connection of cabinet unit heater. Hydronic specialties are specified in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties."
- G. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- H. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and inspections.
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. For electric units operate electric heating elements through each stage to verify proper operation and electrical connections.
 - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Units will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust initial temperature set points.
- B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain cabinet unit heaters.

END OF SECTION

SECTION 23 8239.16

PROPELLER UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes propeller unit heaters with hot-water coils.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. PTFE: Polytetrafluoroethylene plastic.
- C. TFE: Tetrafluoroethylene plastic.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
 - 1. Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Sustainable Design Submittals:
 - 1. Product data showing compliance with ASHRAE 62.1.
- C. Shop Drawings:
 - 1. Include plans, elevations, sections, and details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include location and size of each field connection.
 - 4. Include details of anchorages and attachments to structure and to supported equipment.
 - 5. Include equipment schedules to indicate rated capacities, operating characteristics, furnished specialties, and accessories.
 - 6. Indicate location and arrangement of piping valves and specialties.
 - 7. Indicate location and arrangement of integral controls.
 - 8. Wiring Diagrams: Power, signal, and control wiring.

1.5 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Floor plans, reflected ceiling plans, and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:

1. Suspended ceiling components.
2. Structural members to which propeller unit heaters will be attached.
3. Method of attaching hangers to building structure.
4. Size and location of initial access modules for acoustical tile.
5. Items penetrating finished ceiling, including the following:
 - a. Lighting fixtures.
 - b. Air outlets and inlets.
 - c. Speakers.
 - d. Sprinklers.
 - e. Access panels.
 - f. Other equipment

- B. Field quality-control reports.

1.6 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For propeller unit heaters to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Products shall be one of the following;
1. Rattling
 2. Sterling
 3. Modine
 4. Vulcan

2.2 DESCRIPTION

- A. Assembly including casing, coil, fan, and motor in vertical and/or horizontal discharge configuration as scheduled with adjustable discharge louvers.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- C. Electric propeller unit heaters shall comply with UL 2021
- D. Explosion-proof electric propeller unit heaters shall comply with UL 823.

2.3 PERFORMANCE REQUIREMENTS

- A. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1, Section 6 - "Heating, Ventilating, and Air-Conditioning."

2.4 HOUSINGS

- A. Finish: Manufacturer's standard baked enamel applied to factory-assembled and -tested propeller unit heaters before shipping.

- B. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1.
- C. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.

2.5 COILS

- A. General Coil Requirements: Test and rate hot-water and steam propeller unit-heater coils according to ASHRAE 33.
- B. Hot-Water Coil: Copper tube, minimum 0.025-inch wall thickness, with mechanically bonded aluminum fins spaced no closer than 0.1 inch and rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 325 deg F, with manual air vent. Test for leaks to 350 psig underwater.

2.6 FAN AND MOTOR

- A. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.
- B. Motor: Permanently lubricated, multispeed. Comply with requirements in Section 230513 "Common Motor Requirements for HVAC Equipment."

2.7 CONTROLS

- A. Control Devices:
 - 1. Wall-mounted, fan-speed switch, and thermostat compatible with building temperature control system. Shall be line voltage and same manufacture as the building BMS.
 - 2. Provide strap on "aquastat" on the HW supply line to prevent fan start up if hot water is not available.

2.8 CAPACITIES AND CHARACTERISTICS

- A. Heating Capacity are as scheduled or noted on plans.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive propeller unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping and electrical connections to verify actual locations before unit-heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install propeller unit heaters to comply with NFPA 90A.

- B. Install propeller unit heaters level and plumb.
- C. Suspend propeller unit heaters from structure with all-thread hanger rods and elastomeric hangers or spring hangers. Hanger rods and attachments to structure are specified in Section 230529 "Hangers and Supports for HVAC Piping and Equipment."
- D. Install wall-mounted thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.

3.3 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties. Piping installation requirements are specified in the following Sections:
 - 1. Section 232113 "Hydronic Piping."
 - 2. Section 232116 "Hydronic Piping Specialties."
- B. Install piping adjacent to machine to allow service and maintenance.
- C. Connect piping to propeller unit heater's factory, hot-water piping package. Install the piping package if shipped loose.
- D. For units hot water coils shall comply with safety requirements in UL 1995.
- E. For hot water unit, unless otherwise indicated, install union and gate or ball valve and strainer on supply-water connection and union and calibrated balancing valve on return-water connection of propeller unit heater. Hydronic specialties are specified in Section 232113 "Hydronic Piping" and Section 232116 "Hydronic Piping Specialties."
- F. Ground equipment according to Section 260526 "Grounding and Bonding for Electrical Systems."
- G. Connect wiring according to Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Perform the following tests and:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Units will be considered defective if they do not pass tests and inspections.
- C. Prepare test and inspection reports.

3.5 ADJUSTING

- A. Adjust initial temperature set points.

- B. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain propeller unit heaters.

END OF SECTION

SECTION 23 7433

DEDICATED OUTDOOR-AIR UNITS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes factory-packaged units capable of supplying up to 100 percent outdoor air and providing, heating only.

1.3 ACTION SUBMITTALS

- A. Product Data: For each type of product. Include rated capacities, operating characteristics, and furnished specialties and accessories.
- B. Sustainable Design Submittals:
 - 1. Product Data: For ventilation equipment, indicating compliance with ASHRAE 62.1, Section 5 - "Systems and Equipment."
- C. Shop Drawings:
 - 1. Include plans, elevations, sections, and attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Prepare the following by or under the supervision of a qualified professional engineer:
 - a. Mounting Details: For securing and flashing roof curb to roof structure. Indicate coordinating requirements with roof membrane system.
 - b. Include diagrams for power, signal, and control wiring.

1.4 INFORMATIONAL SUBMITTALS

- A. Coordination Drawings: Roof-curb mounting details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
 - 1. Size and location of unit-mounted rails and anchor points and methods for anchoring units to roof curb.
 - 2. Required roof penetrations for ducts, pipes, and electrical raceways, including size and location of each penetration.
- B. Startup service reports.
- C. Sample Warranty: For special warranty.

1.5 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For units to include in emergency, operation, and maintenance manuals.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Fan Belts: One set for each belt-driven fan.
 - 2. Filters: One set for each unit.

1.7 WARRANTY

- A. Special Warranty: Manufacturer agrees to replace components of units that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period for Heat Exchangers: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Captive Aire
 - 2. AAON.
 - 3. Addison.
 - 4. REZNOR,

2.2 PERFORMANCE REQUIREMENTS

- A. General Fabrication Requirements: Comply with requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment," and Section 7 - "Construction and System Start-up."
- B. Cabinet Thermal Performance:
 - 1. Maximum Overall U-Value: Comply with requirements in ASHRAE/IESNA 90.1.
 - 2. Maximum Overall U-Value: 0.10 Btu/h x sq. ft. x deg F.
 - 3. Include effects of metal-to-metal contact and thermal bridges in the calculations.
- C. Cabinet Surface Condensation:
 - 1. Cabinet shall have additional insulation and vapor seals if required to prevent condensation on the interior and exterior of the cabinet.
 - 2. Portions of cabinet located downstream from the cooling coil shall have a thermal break at each thermal bridge between the exterior and interior casing to prevent condensation from occurring on the interior and exterior surfaces. The thermal break shall not compromise the structural integrity of the cabinet.
- D. Maximum Cabinet Leakage: 0.5 percent of the total supply-air flow at a pressure rating equal to the fan shut-off pressure.

E. Cabinet Deflection Performance:

1. Walls and roof deflection shall be within 1/200 of the span at the design working pressure equal to the fan shut-off pressure. Deflection limits shall be measured at any point on the surface.
2. Floor deflections shall be within 1/240 of the span considering the worst-case condition caused by the following:
 - a. Service personnel.
 - b. Internal components.
 - c. Design working pressure defined for the walls and roof.

F. Electrical components, devices, and accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

G. Capacities and Characteristics: Refer to Plans and Schedules

2.3 CABINET

A. Construction: double wall.

B. Exterior Casing Material: Galvanized steel with paint finish or stainless steel.

C. Interior Casing Material: Galvanized or stainless steel.

D. Lifting and Handling Provisions: Factory-installed shipping skids and lifting lugs.

E. Base Rails: Galvanized or Stainless-steel rails for mounting on roof curb or pad as indicated.

F. Access for Inspection, Cleaning, and Maintenance: Comply with requirements in ASHRAE 62.1.

1. Service Doors: Hinged access doors with gaskets. Material and construction of doors shall match material and construction of cabinet in which doors are installed.

G. Roof: Standing seam or membrane; sloped to drain water.

H. Floor: Reinforced, metal surface; reinforced to limit deflection when walked on by service personnel. Insulation shall be below metal walking surface.

I. Cabinet Insulation:

1. Type: flexible elastomeric insulation complying with ASTM C534, Type II, sheet materials.
2. Thickness: 2 inches.
3. Insulation Adhesive: Comply with ASTM C916, Type I.
4. Mechanical Fasteners: Suitable for adhesive, mechanical, or welding attachment to casing without damaging liner and without causing air leakage when applied as recommended by manufacturer.

J. Surfaces in Contact with Airstream: Comply with requirements in ASHRAE 62.1 for resistance to mold and erosion.

2.4 SPRING VIBRATION ISOLATION ROOF CURBS

- A. Wind Restraints: Metal brackets compatible with the curb and casing, painted to match RTU, used to anchor unit to the curb, and designed for loads at Project site. Comply with code requirements for wind-load requirements.
- B. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer, complying with NRCA standards.
 - 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
 - a. Materials: ASTM C 1071, Type I or II.
 - b. Minimum Thickness: 1-1/2 inches.
 - c. 3 pound per cubic foot density fiberglass insulation.
 - 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
 - a. Liner Adhesive: Comply with ASTM C 916, Type I.
 - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
 - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
 - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- C. Curb Dimensions: Height of 24 inches full length and width of unit.
- D. The lower member shall consist of galvanized steel Z section or channel containing adjustable and removable steel springs that support the upper floating section. The upper frame shall provide continuous support for the equipment and shall be captive so as to resiliently resist wind forces. All directional neoprene snubber bushings shall be a minimum of 1/4" thick. Steel springs shall be laterally stable and rest on 1/4" thick neoprene acoustical pads. Hardware must be nickel plated and the springs provided with a rust resistant finish. The curbs waterproofing shall consist of a continuous galvanized flexible counter flashing fastened over the lower curb's waterproofing and joined at the corners by EPDM bellows. All spring locations shall have access ports with removable waterproof covers. Lower curbs shall have provision for 2" of insulation. Curb shall be type RSC as manufactured by Mason Industries, Inc
- E. Optional Equipment:
 - 1. Sheet metal access doors in front of spring isolators
 - 2. Acoustic package (2) sealed layers of gypsum attached to the floating upper base supported by steel members around the perimeter and across the width of the curb.

2.5 SUPPLY FAN

- A. Forward-Curved Fan Type: Centrifugal; statically and dynamically balanced.
 - 1. Fan Wheel Material: Galvanized steel, mounted on solid-steel shaft.
 - 2. Bearings: Pillow-block bearings rated L₅₀ for 200,000 hours and having external grease fittings.
- B. Plenum Fan Type: Single width, non-overloading, with backward-inclined or airfoil blades.

1. Fan Wheel Material: Aluminum; attached directly to motor shaft.
 2. Fan Wheel Drive and Arrangement: Direct drive, AMCA Arrangement 4.
 3. Fan panel and frame Material: Powder-coated steel, stainless steel, or aluminum.
 4. Fan Enclosure: Easily removable enclosure around rotating parts.
 5. Fan Balance: Precision balance fan below 0.08 inch/s at design speed with filter in.
- C. Service Factor for Belt Drive Applications: Multiple V-belt drive with matching fan pulley and adjustable motor sheaves and belt assembly with minimum 1.4 service factor.
- D. Motors:
1. Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 230513 "Common Motor Requirements for HVAC Equipment."
 2. Enclosure: Open drip-proof.
 3. Enclosure Materials: Cast iron, Cast aluminum, Rolled steel.
 4. Motor Bearings:
 5. Efficiency: Premium efficient.
 6. NEMA Design: 3R
 7. Service Factor: 1.15.
- E. Mounting: Fan wheel, motor, and drives shall be mounted to fan casing with [restrained] spring isolators.

2.6 DIRECT-FIRED GAS FURNACE HEATING

- A. Furnace Assembly:
1. Factory assembled, piped, and wired.
 2. Comply with requirements in NFPA 54, "National Fuel Gas Code"; ANSI Z83.4, "Non-Recirculating Direct Gas-Fired Industrial Air Heaters"; and ANSI Z83.18, "Recirculating Direct Gas-Fired Industrial Air Heaters."
- B. Burners:
1. Cast-iron burner with stainless-steel mixing plates.
 2. Rated for a maximum turndown ratio of 30:1.
 3. Fuel: Natural gas.
- C. Safety Controls:
1. Gas manifold safety switches and controls shall comply with ANSI standards and IRI.
 2. Pilot: Intermittent spark igniter.
 3. Purge-period timer shall automatically delay burner ignition and bypass low-limit control.
 4. External gas-pressure regulator shall regulate pressure to not more than 0.5 psig.
 5. Airflow Proving Switch: Dual pressure switch senses correct airflow before energizing pilot and requires airflow to be maintained within minimum and maximum pressure settings across burner.
 6. Manual-Reset, High-Limit Switch: Stops burner and closes main gas valve if high-limit temperature is exceeded.
 7. Gas Train: Redundant main gas valves, electric pilot valve, main and pilot gas-pressure regulators, main and pilot manual shutoff valves, high-low gas-pressure switches, and main and pilot pressure taps, to comply with IRI requirements.

2.7 INDIRECT-FIRED GAS FURNACE HEATING

A. Furnace Assembly:

1. Factory assembled, piped, and wired.
2. Comply with requirements in NFPA 54, "National Fuel Gas Code," and ANSI Z21.47, "Gas-Fired Central Furnaces."
3. AGA Approval: Designed and certified by and bearing label of AGA.

B. Burners:

1. Heat-Exchanger Material: Stainless steel with a minimum thermal efficiency of 80 percent.
2. Fuel: Natural gas.
3. Ignition: Electronically controlled electric spark with flame sensor.

C. Heat-Exchanger Drain Pan Material: Stainless steel.

D. Venting: Gravity vented.

E. Venting: Power vent with integral, motorized centrifugal fan interlocked with gas valve.

F. Safety Controls:

1. Gas Control Valve: Electronic modulating.
2. Gas Train: Single-body, regulated, redundant, 24-V ac gas valve assembly containing pilot solenoid valve, pilot filter, pressure regulator, pilot shutoff, and manual shutoff.

2.8 OUTDOOR-AIR INTAKE HOOD

A. Type: Manufacturer's standard hood or louver.

B. Materials: Match cabinet.

C. Bird Screen: Comply with requirements in ASHRAE 62.1.

D. Configuration: Designed to inhibit wind-driven rain and snow from entering unit.

2.9 FILTERS

A. Cleanable Filters: 2-inch-thick, cleanable metal mesh.

B. Extended-Surface, Disposable Panel Filters:

1. Comply with NFPA 90A.
2. Factory-fabricated, dry, extended-surface type.
3. Thickness: 2 inches min
4. Initial Resistance: .1 wg.
5. Recommended Final Resistance: .5 wg.
6. Minimum Arrestance: 90, according to ASHRAE 52.1.
7. Minimum MERV: 7, according to ASHRAE 52.2.
8. Media: Fibrous material formed into deep-V-shaped pleats with antimicrobial agent and held by self-supporting wire grid.

C. Mounting Frames:

1. Panel filters arranged for flat or angular orientation, with access doors on both sides of unit. Filters shall be removable from one side or from access plenum.
2. Extended surface filters arranged for flat orientation, removable from access plenum.
3. Galvanized or stainless steel with gaskets and fasteners, suitable for bolting together into built-up filter banks with space for prefilter.

2.10 ELECTRICAL POWER CONNECTIONS

- A. General Electrical Power Connection Requirements: Factory-installed and -wired switches, motor controllers, transformers, and other necessary electrical devices shall provide a single-point field power connection to unit.
- B. Enclosure: , Type 3R, mounted in unit with hinged access door in unit cabinet having a lock and key or padlock and key,
- C. Wiring: Numbered and color-coded to match wiring diagram.
- D. Wiring Location: Install factory wiring outside an enclosure in a raceway.
- E. Power Interface: Field power interface shall be to NEMA KS 1, heavy-duty, nonfused disconnect switch.
- F. Factory Wiring: Branch power circuit to each motor and to controls with one of the following disconnecting means:
 1. NEMA KS 1, heavy-duty, fusible switch with rejection-type fuse clips rated for fuses. Select and size fuses to provide Type 2 protection according to IEC 60947-4-1.
 2. NEMA KS 1, heavy-duty, nonfusible switch.
 3. UL 489, motor-circuit protector (circuit breaker) with field-adjustable, short-circuit trip coordinated with motor locked-rotor amperes.
- G. Factory-Mounted, Overcurrent-Protection Service: For each motor.
- H. Transformer: Factory mounted with primary and secondary fuses and sized with enough capacity to operate electrical load plus spare capacity.
- I. Controls: Factory wire unit-mounted controls where indicated.
- J. Lights: Factory wire unit-mounted lights.
- K. Receptacle: Factory wire unit-mounted, ground fault interrupt (GFI) duplex receptacle.
- L. Control Relays: Auxiliary and adjustable time-delay relays.

2.11 CONTROLS

- A. Control equipment and sequence of operation are specified in Section 230923 "Direct Digital Control (DDC) System for HVAC" and Section 230993.11 "Sequence of Operations for HVAC DDC."
- B. Control Valves: Comply with requirements in Section 230923.11 "Control Valves."
- C. Control Wiring: Factory wire connection for controls' power supply.

- D. Control Devices: Sensors, transmitters, relays, switches, detectors, operators, actuators, and valves shall be manufacturer's standard items to accomplish indicated control functions.
- E. Remote or Unit-Mounted Status Panel:
 - 1. Cooling/Off/Heating Controls: Control operational mode.
 - 2. Damper Position: Indicate position of outdoor-air dampers in terms of percentage of outdoor air.
 - 3. Status Lights:
 - a. Filter dirty.
 - b. Fan operating.
 - c. Cooling operating.
 - d. Heating operating.
 - e. Smoke alarm.
 - f. General alarm.
 - 4. Digital Numeric Display:
 - a. Outdoor airflow.
 - b. Supply airflow.
 - c. Outdoor dry-bulb temperature.
 - d. Outdoor dew point temperature.
 - e. Space temperature.
 - f. Supply temperature.
 - g. Space relative humidity.
 - h. Space carbon dioxide level.
- F. Control Dampers:
 - 1. Damper Location: Factory installed inside unit for ease of blade axle and bushing service. Arrange dampers located in a mixing box to achieve convergent airflow to minimize stratification.
 - 2. Damper Leakage: Comply with requirements in AMCA 500-D. Leakage shall not exceed 6.5 cfm per sq. ft. at a static-pressure differential of 4.0 inches water column when a torque of 5 in./lb per sq. ft. is applied to the damper jackshaft.
 - 3. Damper Rating: Rated for close-off pressure equal to the fan shutoff pressure.
 - 4. Damper Label: Bear the AMCA seal for both air leakage and performance.
 - 5. Blade Configuration: Unless otherwise indicated, use parallel blade configuration for two-position control and equipment isolation service and use modulating control when mixing two airstreams. For other applications, use an opposed-blade configuration.
 - 6. Damper Frame Material: Extruded aluminum, galvanized steel or stainless steel.
 - 7. Blade Type: Single-thickness metal reinforced with multiple V-grooves or hollow-shaped airfoil.
 - 8. Blade Material: Extruded aluminum, galvanized steel or stainless steel.
 - 9. Maximum Blade Width: 6 inches.
 - 10. Maximum Blade Length: 48 inches.
 - 11. Blade Seals: Replaceable, continuous perimeter vinyl seals and jambs with stainless-steel compression-type seals.
 - 12. Bearings: Thrust bearings for vertical blade axles.
- G. Damper Operators:

1. Factory-installed electric operator for each damper assembly with one operator for each damper assembly mounted to the damper frame.
2. Operator capable of shutoff against fan pressure and able to operate the damper with sufficient reserve power to achieve smooth modulating action and proper speed of response at the velocity and pressure conditions to which the damper is subjected.
3. Maximum Operating Time: Open or close damper 90 degrees in 60 Insert value seconds.
4. Adjustable Stops: For both maximum and minimum positions.
5. Position Indicator and Graduated Scale: Factory installed on each actuator with words "OPEN" and "CLOSED," or similar identification, at travel limits.
6. Spring-return operator to fail-safe; either closed or open as required by application.
7. Operator Type: Direct coupled, designed for minimum 60,000 full-stroke cycles at rated torque.
8. Position feedback Signal: For remote monitoring of damper position.
9. Coupling: V-bolt and V-shaped, toothed cradle.
10. Circuitry: Electronic overload or digital rotation-sensing circuitry.

H. Furnace Controls:

1. Factory-mounted sensor in supply outlet or Remote sensor for field installation in supply-air duct with sensor adjustment located in control panel to modulate gas furnace burner to maintain space temperature or discharge air temperature as per the sequence of operation.
2. Electromechanical or Electronic Burner Control: 20 to 100 percent modulation of the firing rate; 10 to 100 percent with dual-furnace units.

I. Damper Controls: Space pressure sensor modulates outdoor- and return-air dampers to maintain a positive pressure in space at a minimum of 0.05 inch wg with respect to outdoor reference.

J. DDC Temperature Control: Standalone control module for link between unit controls and DDC temperature-control system. Control module shall be compatible with control system specified in Section 230923 "Direct Digital Control (DDC) System for HVAC." Links shall include the following:

1. Start/stop interface relay, and relay to notify DDC temperature-control system alarm condition.
2. Hardware interface or additional sensors for the following:
 - a. Room temperature.
 - b. Discharge-air temperature.
 - c. Refrigeration system operating.
 - d. Furnace operating.
 - e. Constant and variable motor loads.
 - f. Variable-frequency-controller operation.
 - g. Cooling load.
 - h. Economizer cycles.
 - i. Air-distribution static pressure and ventilation-air volumes.

2.12 ACCESSORIES

- A. Service Lights and Switch: Factory installed in fan section with weatherproof cover. Factory wire lights to a single-point field connection.
- B. Duplex Receptacle: Factory mounted in unit supply-fan section, with 20-amp 120 V GFI duplex receptacle and weatherproof cover.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping, ducts, and electrical systems to verify actual locations of connections before equipment installation.
- C. Examine roof curbs and equipment supports for suitable conditions where units will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Comply with manufacturer's rigging and installation instructions for unloading units and moving to final locations.
- B. Curb Support: Install roof curb on roof structure according to "The NRCA Roofing Manual."
 - 1. Install and secure units on curbs and coordinate roof penetrations and flashing with roof construction.
 - 2. Coordinate size, installation, and structural capacity of roof curbs, equipment supports, and roof penetrations. These items are specified in Section 077200 "Roof Accessories."
 - 3. Coordinate size, location, and installation of unit manufacturer's roof curbs and equipment supports with roof Installer.
- C. Restrained Curb Support: Install restrained vibration isolation roof-curb rails on roof structure according to "The NRCA Roofing Manual."
- D. Floor mounted: air handling units shall be mounted on free standing Spring isolators and laterally stable without any housing and complete with a molded neoprene cup or 1/4" neoprene acoustical friction pad between the baseplate and the support. All mountings shall have leveling bolts that must be rigidly bolted to the equipment and housekeeping pad. Installed and operating heights shall be equal. The ratio of the spring diameter divided by the compressed spring height shall be no less than 0.8. Springs shall have a minimum additional travel to solid equal to 50% of the rated deflection. Submittals shall include spring diameters, deflection, compressed spring height and solid spring height. Mountings shall be type SLR, as manufactured by Mason Industries, Inc
- E. All suspended air handling units shall use hanger consisting of rigid steel frames containing minimum 1-1/4" thick neoprene elements at the top and a steel spring seated in a steel washer reinforced neoprene cup on the bottom. The neoprene element and the cup shall have neoprene bushings projecting through the steel box. In order to maintain stability, the boxes shall not be articulated as clevis hangers nor the neoprene element stacked on top of the spring. Spring diameters and hanger box lower hole sizes shall be large enough to permit the hanger rod to swing through a 30 arc from side to side before contacting the cup bushing and short circuiting the spring. Submittals shall include a hanger drawing showing the 30 capability. Hangers shall be type PC30N as manufactured by Mason Industries, Inc
- F. Install wall- and duct-mounted sensors furnished by manufacturer for field installation. Install control wiring and make final connections to control devices and unit control panel.

- G. Install 3000-psi, compressive-strength (28-day) concrete base inside roof curb, 4 inches thick. Concrete and reinforcement are specified with concrete.
- H. Comply with requirements for gas-fired furnace installation in NFPA 54, "National Fuel Gas Code."
- I. Install separate devices furnished by manufacturer and not factory installed.
- J. Install new filters at completion of equipment installation and before testing, adjusting, and balancing.
 - 1. Drain Piping: Drawn-temper copper water tubing complying with ASTM B88, Type L, with soldered joints.
 - 2. Pipe Size: Same size as condensate drain pan connection.

3.3 CONNECTIONS

- A. Where installing piping adjacent to units, allow space for service and maintenance.
- B. Gas Piping Connections:
 - 1. Comply with requirements in Section 2231123 "Facility Natural-Gas Piping."
 - 2. Connect gas piping to furnace, full size of gas train inlet, and connect with union, pressure regulator, and shutoff valve with sufficient clearance for burner removal and service.
 - 3. Install AGA-approved flexible connectors.
- C. Duct Connections:
 - 1. Comply with requirements in Section 233113 "Metal Ducts."
 - 2. Drawings indicate the general arrangement of ducts.
 - 3. Connect ducts to units with flexible duct connectors. Comply with requirements for flexible duct connectors in Section 233300 "Air Duct Accessories."
- D. Electrical Connections: Comply with requirements for power wiring, switches, and motor controls in electrical Sections.
 - 1. Install electrical devices furnished by unit manufacturer but not factory mounted.

3.4 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Inspect units for visible damage to furnace combustion chamber.
 - 3. Perform the following operations for both minimum and maximum firing and adjust burner for peak efficiency:
 - a. Measure gas pressure at manifold.
 - b. Measure combustion-air temperature at inlet to combustion chamber.
 - c. Measure flue-gas temperature at furnace discharge.
 - d. Perform flue-gas analysis. Measure and record flue-gas carbon dioxide and oxygen concentration.
 - e. Measure supply-air temperature and volume when burner is at maximum firing rate and when burner is off. Calculate useful heat to supply air.

4. Verify operation of remote panel including pilot-light operation and failure modes. Inspect the following:
 - a. High-limit heat exchanger.
 - b. Alarms.
 5. Inspect units for visible damage to refrigerant compressor, condenser and evaporator coils, and fans.
 6. Start refrigeration system when outdoor-air temperature is within normal operating limits and measure and record the following:
 - a. Cooling coil leaving-air, dry- and wet-bulb temperatures.
 - b. Cooling coil entering-air, dry- and wet-bulb temperatures.
 - c. Condenser coil entering-air dry-bulb temperature.
 - d. Condenser coil leaving-air dry-bulb temperature.
 7. Simulate maximum cooling demand and inspect the following:
 - a. Compressor refrigerant suction and hot-gas pressures.
 - b. Short-circuiting of air through outside coil or from outside coil to outdoor-air intake.
 8. Inspect casing insulation for integrity, moisture content, and adhesion.
 9. Verify that clearances have been provided for servicing.
 10. Verify that controls are connected and operable.
 11. Verify that filters are installed.
 12. Clean coils and inspect for construction debris.
 13. Clean furnace flue and inspect for construction debris.
 14. Inspect operation of power vents.
 15. Purge gas line.
 16. Inspect and adjust vibration isolators and seismic restraints.
 17. Verify bearing lubrication.
 18. Clean fans and inspect fan-wheel rotation for movement in correct direction without vibration and binding.
 19. Adjust fan belts to proper alignment and tension.
 20. Start unit.
 21. Inspect and record performance of interlocks and protective devices including response to smoke detectors by fan controls and fire alarm.
 22. Operate unit for run-in period.
 23. Calibrate controls.
 24. Adjust and inspect high-temperature limits.
 25. Inspect outdoor-air dampers for proper stroke and interlock with return-air dampers.
 26. Verify operational sequence of controls.
 27. Measure and record the following airflows. Plot fan volumes on fan curve.
 - a. Supply-air volume.
 - b. Return-air flow.
 - c. Outdoor-air flow.
- B. After startup, change filters, verify bearing lubrication, and adjust belt tension.
- C. Remove and replace components that do not properly operate and repeat startup procedures as specified above.
- D. Prepare written report of the results of startup services.

3.5 ADJUSTING

- A. Adjust initial temperature and humidity set points.
- B. Set field-adjustable switches and circuit-breaker trip ranges as indicated.
- C. Occupancy Adjustments: When requested within 12 months from date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other-than-normal occupancy hours for this purpose.

3.6 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain units.

END OF SECTION