

## **SECTION 23 05 18 – ESCUTCHEONS FOR HVAC PIPING**

### **PART 1 - GENERAL**

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. Section Includes:
  - 1. Escutcheons.

#### 1.03 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

### **PART 2 - PRODUCTS**

#### 2.01 ESCUTCHEONS

- A. One-Piece, Cast-Brass Type: With polished, chrome-plated and rough-brass finish and setscrew fastener.
- B. One-Piece, Deep-Pattern Type: Deep-drawn, box-shaped brass with chrome-plated finish and spring-clip fasteners.
- C. One-Piece, Stamped-Steel Type: With chrome-plated finish and spring-clip fasteners.

### **PART 3 - EXECUTION**

#### 3.01 INSTALLATION

- A. Install escutcheons for piping penetrations of walls, ceilings, and finished floors.
- B. Install escutcheons with ID to closely fit around pipe, tube, and insulation of piping and with OD that completely covers opening.
  - 1. Escutcheons for New Piping:
    - a. Piping with Fitting or Sleeve Protruding from Wall: One-piece, deep-pattern type.
    - b. Insulated Piping: One-piece, stamped-steel type.
    - c. Bare Piping at Wall and Floor Penetrations in Finished Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
    - d. Bare Piping in Unfinished Service Spaces: One-piece, cast-brass type with polished, chrome-plated finish.
    - e. Bare Piping in Equipment Rooms: One-piece, cast-brass type with polished, chrome-plated finish.

#### 3.02 FIELD QUALITY CONTROL

- A. Replace broken and damaged escutcheons using new materials.

END OF SECTION