

Division 11

SECTION 111111
SUBMERSIBLE PUMP PACKAGE

PART 1 GENERAL

1.01 DESCRIPTION

- A. The CONTRACTOR shall furnish all labor, material, tools, supervision, transportation and installation equipment to furnish and install one (1) fully operational e-one submersible pump package as specified herein and shown on the Drawings.

1.02 QUALITY ASSURANCE

- A. The equipment covered in this section shall be a product of reputable, qualified, and successful manufacturers who are of proven ability and have experience in the production of such equipment.
- B. Reference Standards: comply with applicable provisions and recommendations of the following, except as otherwise shown or specified:
 - 1. American Society of Testing and Materials (ASTM)
 - 2. National Electric Code (NEC)
 - 3. AGMA Standards
 - 4. Standards of National Electrical Manufacturing Association (NEMA)
 - 5. American National Standards Institute (ANSI)
 - 6. Standards of Hydraulic Institute
- C. Shop Tests:

Pumps shall be operated from zero to maximum capacity as shown on the approved pump curve. Results of the test shall be shown in a plot of pump curves showing head, flow, horsepower, efficiency and current. A minimum of seven (7) equally spaced capacity points, including shutoff, all design points, and minimum head and speed for which the pump is designed to operate, shall be used. Certified testing reports shall be provided.

1.03 SUBMITTALS

- A. Shop Drawings: Submit the following for approval:
 - 1. Manufacturer's literature, illustrations, specifications and engineering data including dimensions, materials, sizes, weights, performance data, pump efficiency curves showing overall pump efficiency, flow rates, head, brake horsepower, motor horsepower, speed and required net positive suction head. The shop drawings shall include the pump multi-speed curves. The manufacturer's allowable operating range shall be clearly depicted on the multi-speed curves and all operating points required for each pump shall be documented to be within the manufacturer's allowable operating range. Submittals which do not clearly define the allowable operating range will be rejected.
 - 2. Fabrication, assembly, installation, and wiring diagrams.
 - 3. Setting drawings, templates and instructions for the installation of anchor bolts.
- B. Operation and Maintenance Manuals: Submit complete operation and maintenance manuals including copies of all approved Shop Drawings.

1.04 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to the site to prevent interruption of the work. Deliver anchor bolts and anchorage devices, which are to be embedded in cast-in-place concrete, in ample time to

SECTION 111111
SUBMERSIBLE PUMP PACKAGE

avoid delays.

- B. The Contractor upon delivery to the site shall inspect all materials. The Contractor shall notify the Engineer of any loss or damage to equipment or components. Replace loss or repair damage to new condition at the Contractor's expense.
- C. Store materials to allow easy access for inspection and identification.

PART 2 PRODUCTS

2.01 GENERAL – Port Ewen Fire District Pump Station

A. Design Criteria:

- 1. Liquid Pumped – Raw Wastewater
- 2. Number of Pumps – 2
- 3. Motor Speed (Max) – 1725 rpm
- 4. Passable Sphere Size (Min) – 1.97”
- 5. Power Requirements – 208 Volt, 3 Phase, 60 Hz
- 6. Drive Type – Constant Speed
- 7. Package Quad Pump Station

B. Pump Specifics:

- 1. Pump Make & Model: E-One Duplex Station or approved equal.
- 2. Motor Horsepower (Max) 1 Hp, 208 volt, 3-phase 60 Hz
- 3. Design Points: 10 GPM @ 33' TDH
- 4. Shutoff Head: 180'

2.02 ACCEPTABLE MANUFACTURERS

- A. The physical layout of the systems as shown on the contract drawings and the equipment specified herein are based upon the pump models noted above as manufactured by Sulzer. The use of these pumps does not remove any responsibility of the CONTRACTOR to verify dimensions and elevations to ensure the equipment will fit within the proposed building and equipment configurations. The use of an “or equal” pump system will require the manufacturer to provide a modified layout subject to the approval of the ENGINEER. The equipment supplied shall be in compliance with these specifications and plans and shall be supplied by one of the following manufacturers:
 - 1. EONE
 - 2. Approved Equal
- B. If the CONTRACTOR proposes an “or equal” system, it shall be understood that the proposed system meets or exceeds the specified performance and construction and offers a cost savings to the OWNER.

2.03 PUMP DESIGN

The heavy duty submersible wastewater pumps shall be capable of handling raw unscreened sewage, storm water, and other similar solids-laden fluids without clogging. The pump shall be driven by a Premium Efficiency motor, providing the highest levels of operational reliability and energy efficiency

SECTION 111111
SUBMERSIBLE PUMP PACKAGE

A. PUMP

The pump shall be a custom designed, integral, vertical rotor, motor driven, solids handling pump of the progressing cavity type with a single mechanical seal. Double radial O-ring seals are required at all casting joints to minimize corrosion and create a protective barrier. All pump castings shall be cast iron, fully epoxy coated to 8-10 mil Nominal dry thickness, wet applied. The rotor shall be through-hardened, highly polished, precipitation hardened stainless steel. The stator shall be of a specifically compounded ethylene propylene synthetic elastomer. This material shall be suitable for domestic wastewater service. Its physical properties shall include high tear and abrasion resistance, grease resistance, water and detergent resistance, temperature stability, excellent aging properties, and outstanding wear resistance. Buna-N is not acceptable as a stator material because it does not exhibit the properties as outlined above and required for wastewater service.

B. GRINDER

The grinder shall be placed immediately below the pumping elements and shall be direct-driven by a single, one-piece motor shaft. The grinder impeller (cutter wheel) assembly shall be securely fastened to the pump motor shaft by means of a threaded connection attaching the grinder impeller to the motor shaft. Attachment by means of pins or keys will not be acceptable. The grinder impeller shall be a one-piece, 4140 cutter wheel of the rotating type with inductively hardened cutter teeth. The cutter teeth shall be inductively hardened to Rockwell 50 – 60c for abrasion resistance. The shredder ring shall be of the stationary type and the material shall be white cast iron. The teeth shall be ground into the material to achieve effective grinding. The shredder ring shall have a staggered tooth pattern with only one edge engaged at a time, maximizing the cutting torque. These materials have been chosen for their capacity to perform in the intended environment as they are materials with wear and corrosive resistant properties.

This assembly shall be dynamically balanced and operate without objectionable noise or vibration over the entire range of recommended operating pressures. The grinder shall be constructed so as to minimize clogging and jamming under all normal operating conditions including starting. Sufficient vortex action shall be created to scour the tank free of deposits or sludge banks which would impair the operation of the pump. These requirements shall be accomplished by the following, in conjunction with the pump:

1. The grinder shall be positioned in such a way that solids are fed in an upward flow direction.
2. The maximum flow rate through the cutting mechanism must not exceed 4 feet per second. This is a critical design element to minimize jamming and as such must be adhered to.
3. The inlet shroud shall have a diameter of no less than 5 inches. Inlet shrouds that are less than 5 inches in diameter will not be accepted due to their inability to maintain the specified 4 feet per second maximum inlet velocity which by design prevents unnecessary jamming of the cutter mechanism and minimizes blinding of the pump by large objects that block the inlet shroud.
4. The impeller mechanism must rotate at a nominal speed of no greater than 1800 rpm.

The grinder shall be capable of reducing all components in normal domestic sewage, including a reasonable amount of “foreign objects,” such as paper, wood, plastic, glass, wipes, rubber and the like, to finely-divided particles which will pass freely through the passages of the pump and the 1-1/4" diameter stainless steel discharge piping.

SECTION 111111
SUBMERSIBLE PUMP PACKAGE

C. ELECTRIC MOTOR

As a maximum, the motor shall be a 1 HP, 1725 RPM, 208Volt 60 Hertz, 1 Phase, capacitor start, ball bearing, air-cooled induction type with Class F insulation, low starting current not to exceed 30 amperes and high starting torque of 8.4 foot pounds. The motor shall be press-fit into the casting for better heat transfer and longer winding life. Inherent protection against running overloads or locked rotor conditions for the pump motor shall be provided by the use of an automatic-reset, integral thermal overload protector incorporated into the motor. The motor protector shall be specifically investigated and listed by Underwriters Laboratories Inc. for the application. Non-capacitor start motors or permanent split capacitor motors will not be accepted because of their reduced starting torque and consequent diminished grinding capability. The wet portion of the motor armature must be 300 Series stainless steel. To reduce the potential of environmental concerns, the expense of handling and disposing of oil, and the associated maintenance costs, oil-filled motors will not be accepted. Pump operation during instances of potentially damaging high current or low voltage conditions shall be inhibited by an in-pump electrical monitoring system that has been investigated and listed by Underwriters Laboratories Inc. for the application. Motor start shall be controlled by a DC driven electromechanical relay integrated within the control compartment of the pump. Electrical monitoring shall ensure the relay operates reliably. AC Mechanical contactors for motor start are susceptible to damage from short cycling and will not be accepted.

Unit shall come with a buck and boost transformer sized for the application.

D. MECHANICAL SEAL

The pump/core shall be provided with a mechanical shaft seal to prevent leakage between the motor and pump. The seal shall have a stationary ceramic seat and carbon rotating surface with faces precision lapped and held in position by a stainless steel spring.

E. TANK AND INTEGRAL ACCESSWAY

The tank shall be a wetwell/drywell design constructed of fiberglass reinforced polyester resin with a high density polyethylene accessway. Accessway corrugated sections are to be made of a double wall construction with the internal wall being generally smooth to promote scouring. The corrugations of the outside wall are to be a minimum amplitude of 1-1/2" to provide necessary transverse stiffness. Any incidental sections of a single wall construction are to be 0.250" thick (minimum). All polyethylene seams created during tank construction are to be thermally welded and factory tested for leak tightness. The tank wall and bottom must withstand the pressure exerted by saturated soil loading at maximum burial depth. All station components must function normally when exposed to 150 percent of the maximum external soil and hydrostatic pressure.

The tank shall be furnished with one EPDM grommet fitting to accept a 4.50" OD DWV or Schedule 40 pipe. The tank capacities shall be as shown on the contract drawings.

The drywell accessway shall be an integral extension of the wetwell assembly and shall include a lockable cover assembly providing low profile mounting and watertight capability. The cover shall be high density polyethylene, green in color, with a load rating of 150 lbs per square foot. The accessway design and construction shall enable field adjustment of the station height in increments of 4" or less without the use of any adhesives or sealants requiring cure time before installation can be completed.

SECTION 111111
SUBMERSIBLE PUMP PACKAGE

The station shall have all necessary penetrations molded in and factory sealed. To ensure a leak-free installation, no field penetrations will be acceptable.

All discharge piping shall be constructed of 304 Series stainless steel. The discharge shall terminate outside the accessway bulkhead with a stainless steel, 1-1/4" Female NPT fitting. The discharge piping shall include a stainless steel ball valve rated for 235 psi WOG; PVC ball valves or brass ball/gate will not be accepted. The bulkhead penetration shall be factory installed and warranted by the manufacturer to be watertight.

The accessway shall include a single NEMA 6P Electrical Quick Disconnect (EQD) for all power and control functions, factory installed with accessway penetrations warranted by the manufacturer to be watertight. The EQD will be supplied with 32', 25' of useable Electrical Supply Cable (ESC) outside the station, to connect to the alarm panel. The ESC shall be installed in the basin by the manufacturer. Field assembly of the ESC into the basin is not acceptable because of potential workmanship issues. The EQD shall require no tools for connecting, seal against water before the electrical connection is made, and include radial seals to assure a watertight seal regardless of tightening torque. Plug-type connections of the power cable onto the pump housing will not be acceptable due to the potential for leaks and electrical shorts. A junction box shall not be permitted in the accessway due to the large number of potential leak points. The EQD shall be so designed to be conducive to field wiring as required. The accessway shall also include an integral 2-inch vent to prevent sewage gases from accumulating in the tank.

F. CHECK VALVE

The pump discharge shall be equipped with a factory installed, gravity operated, flapper-type integral check valve built into the stainless steel discharge piping. The check valve will provide a full-ported passageway when open, and shall introduce a friction loss of less than 6 inches of water at maximum rated flow. Moving parts will be made of a 300 Series stainless steel and fabric reinforced synthetic elastomer to ensure corrosion resistance, dimensional stability, and fatigue strength. A nonmetallic hinge shall be an integral part of the flapper assembly providing a maximum degree of freedom to assure seating even at a very low back-pressure. The valve body shall be an injection molded part made of an engineered thermoplastic resin. The valve shall be rated for continuous operating pressure of 235 psi. Ball-type check valves are unacceptable due to their limited sealing capacity in slurry applications.

G. ANTI-SIPHON VALVE

The pump discharge shall be equipped with a factory-installed, gravity-operated, flapper-type integral anti-siphon valve built into the stainless steel discharge piping. Moving parts will be made of 300 Series stainless steel and fabric-reinforced synthetic elastomer to ensure corrosion resistance, dimensional stability, and fatigue strength. A nonmetallic hinge shall be an integral part of the flapper assembly, providing a maximum degree of freedom to ensure proper operation even at a very low pressure. The valve body shall be injection-molded from an engineered thermoplastic resin. Holes or ports in the discharge piping are not acceptable anti-siphon devices due to their tendency to clog from the solids in the slurry being pumped. The anti-siphon port diameter shall be no less than 60% of the inside diameter of the pump discharge piping.

G. CORE UNIT

The grinder pump station shall have a cartridge type, easily removable core assembly

SECTION 111111
SUBMERSIBLE PUMP PACKAGE

consisting of pump, motor, grinder, all motor controls, check valve, anti-siphon valve, level controls, electrical quick disconnect and wiring. The core unit shall be installed in the basin by the manufacturer. Field assembly of the pump and controls into the basin is not acceptable because of potential workmanship issues and increased installation time. In some cases, stations taller than 96" may be shipped on their side without the cores assembled in the basin for freight purposes but this is the only exception. The core unit shall seal to the tank deck with a stainless steel latch assembly. The latch assembly must be actuated utilizing a single quick release mechanism requiring no more than a half turn of a wrench. The watertight integrity of each core unit shall be established by a 100 percent factory test at a minimum of 5 PSIG.

H. CONTROLS

All necessary motor starting controls shall be located in the cast iron enclosure of the core unit secured by stainless steel fasteners. Locating the motor starting controls in a plastic enclosure is not acceptable. The wastewater level sensing controls shall be housed in a separate enclosure from motor starting controls. The level sensor housing must be sealed via a radial type seal; solvents or glues are not acceptable. The level sensing control housing must be integrally attached to pump assembly so that it may be removed from the station with the pump and in such a way as to minimize the potential for the accumulation of grease and debris accumulation, etc. The level sensing housing must be a high-impact thermoplastic copolymer over-molded with a thermo plastic elastomer. The use of PVC for the level sensing housing is not acceptable.

Non-fouling wastewater level controls for controlling pump operation shall be accomplished by monitoring the pressure changes in an integral air column connected to a pressure switch. The air column shall be integrally molded from a thermoplastic elastomer suitable for use in wastewater and with excellent impact resistance. The air column shall have only a single connection between the water level being monitored and the pressure switch. Any connections are to be sealed radially with redundant O-rings. The level detection device shall have no moving parts in direct contact with the wastewater and shall be integral to the pump core assembly in a single, readily-exchanged unit. Depressing the push to run button must operate the pump even with the level sensor housing removed from the pump.

All fasteners throughout the assembly shall be 300 Series stainless steel. High-level sensing will be accomplished in the manner detailed above by a separate air column sensor and pressure switch of the same type. Closure of the high-level sensing device will energize an alarm circuit as well as a redundant pump-on circuit. For increased reliability, pump ON/OFF and high-level alarm functions shall not be controlled by the same switch. Float switches of any kind, including float trees, will not be accepted due to the periodic need to maintain (rinsing, cleaning) such devices and their tendency to malfunction because of incorrect wiring, tangling, grease buildup, and mechanical cord fatigue. To assure reliable operation of the pressure switches, each core shall be equipped with a factory installed equalizer diaphragm that compensates for any atmospheric pressure or temperature changes. Tube or piping runs outside of the station tank or into tank-mounted junction boxes providing pressure switch equalization will not be permitted due to their susceptibility to condensation, kinking, pinching, and insect infestation. The grinder pump will be furnished with a 6 conductor 14 gauge, type SJOW cable, pre-wired and watertight to meet UL requirements with a FACTORY INSTALLED NEMA 6P EQD half attached to it.

I. STAINLESS STEEL CURB STOP/CHECK VALVE ASSEMBLY

SECTION 111111
SUBMERSIBLE PUMP PACKAGE

The curb stop shall be pressure-tight in both directions. The ball valve actuator shall include position stop features at the fully opened and closed positions. The curb stop/check valve assembly shall be designed to withstand a working pressure of 235 psi.

The stainless steel check valve shall be integral with the curb stop valve. The check valve will provide a full-ported 1-1/4" passageway and shall introduce minimal friction loss at maximum rated flow. The flapper hinge design shall provide a maximum degree of freedom and ensure seating at low back pressure.

Engineered Thermoplastic Fittings – All plastic fitting components are to be in compliance with applicable ASTM standards.

All pipe connections shall be made using compression fitting connections including a Buna-N O-ring for sealing to the outside diameter of the pipe. A split-collet locking device shall be integrated into all pipe connection fittings to securely restrain the pipe from hydraulic pressure and external loading caused by shifting and settling.

Curb Boxes – Curb boxes shall be constructed of ABS, conforming to ASTM-D 1788. Lid top casting shall be cast iron, conforming to ASTM A-48 Class 25, providing magnetic detectability, and be painted black. All components shall be inherently corrosion-resistant to ensure durability in the ground. Curb boxes shall provide height adjustment downward (shorter) from their nominal height.

High Density Polyethylene Pipe (Supplied by others) – Pipe shall have a working pressure of 160 psi minimum and shall be classified SDR per ASTM D 3035.

Pipe Dimensions – The SDR (Standard Dimension Ratio) of the pipe supplied shall be as specified by the **SPECIFYING ENGINEER**. SDR 7, 9 and 11 fittings are available from the **MANUFACTURER**.

Factory Test – The stainless steel, combination curb stop/check valve component shall be 100 percent hydrostatically tested to 150 psi in the factory.

Construction Practices – Pipe shall be stored on clean, level ground to prevent undue scratching or gouging of the pipe. If the pipe must be stacked for storage, such stacking should be in accordance with the pipe manufacturer's recommendations. The pipe should be handled in such a manner that it is not damaged by being dragged over sharp objects or cut by chokers or lifting equipment.

Segments of pipe having cuts or gouges in excess of 10 percent of the wall thickness of the pipe shall be cut out and removed. The undamaged portions of the pipe shall be rejoined using the butt fusion joining method. Sections of polyethylene pipe should be joined into continuous lengths on the job site above ground. The joining method shall be the butt-fusion method and shall be performed in strict accordance with the pipe manufacturer's recommendations. The butt-fusion equipment used in the joining procedure shall be capable of meeting all conditions recommended by the pipe manufacturer, including, but not limited to, fusion temperature, alignment, and fusion pressure.

Fused segments of pipe shall be handled so as to avoid damage to the pipe. When lifting fused sections of pipe, chains or cable-type chokers should be avoided. Nylon slings are preferred. Spreader bars should be used when lifting long, fused sections. Care should be

SECTION 111111
SUBMERSIBLE PUMP PACKAGE

exercised to avoid cutting or gouging the pipe.

Installation – Assemble the compression fittings according to the fitting manufacturer’s recommendations.

The trench and trench bottom should be constructed in accordance with ASTM D 2321. Embedment materials should be Class I, Class II or Class III materials as defined in ASTM D 2321. The use of Class IV and/or Class V materials for embedment is not recommended and should be allowed only with the approval of the **ENGINEER**. Bedding of the pipe should be performed in accordance with ASTM D 2321. Compaction should be as specified in ASTM D 2321. Deviations from the specified compaction shall be approved by the **ENGINEER**.

Haunching and initial backfill should be as specified in ASTM D 2321 using Class I, Class II or Class III materials. Materials used and compaction shall be as specified by the **ENGINEER**. In cases where a compaction of 85 percent Standard Proctor Density is not attainable, the **ENGINEER** may wish to increase the SDR of the pipe to provide adequate stiffness. ASTM D 2321 sections titled “Minimum Cover for Load Application,” “Use of Compaction Equipment” and “Removal of Trench Protection” should apply unless directed otherwise by the **ENGINEER**.

J. ALARM PANEL

Each grinder pump station shall include a NEMA 4X, UL-listed alarm panel suitable for wall or pole mounting. The NEMA 4X enclosure shall be manufactured of thermoplastic polyester to ensure corrosion resistance. The enclosure shall include a hinged, lockable cover with padlock, preventing access to electrical components, and creating a secured safety front to allow access only to authorized personnel. The enclosure shall not exceed 12.5" W x 16" H x 7.5" D if certain options are included.

The alarm panel shall contain one 15-amp, double-pole circuit breaker for the pump core’s power circuit and one 15-amp, single-pole circuit breaker for the alarm circuit. The panel shall contain a push-to-run feature, an internal run indicator, and a complete alarm circuit. All circuit boards in the alarm panel are to be protected with a conformal coating on both sides and the AC power circuit shall include an auto resetting fuse.

The alarm panel shall include the following features: external audible and visual alarm; push-to-run switch; push-to-silence switch; redundant pump start; and high level and low level alarm capability. The alarm sequence is to be as follows when the pump and alarm breakers are on:

1. When liquid level in the sewage wet-well rises above the alarm level, the contacts on the alarm pressure switch activate, audible and visual alarms are activated, and the redundant pump starting system is energized.
2. The audible alarm may be silenced by means of the externally mounted, push-to-silence button.
3. Visual alarm remains illuminated until the sewage level in the wet-well drops below the “off” setting of the alarm pressure switch.

The visual alarm lamp shall be inside a red, oblong lens at least 3.75" L x 2.38" W x 1.5" H. Visual alarm shall be mounted to the top of the enclosure in such a manner as to maintain NEMA 4X rating. The audible alarm shall be externally mounted on the bottom of the enclosure, capable of 93 dB @ 2 feet. The audible alarm shall be capable of being deactivated by depressing a push-type switch that is encapsulated in a weatherproof silicone boot and

SECTION 111111
SUBMERSIBLE PUMP PACKAGE

mounted on the bottom of the enclosure (push-to-silence button).

The entire alarm panel, as manufactured and including any of the following options shall be listed by Underwriters Laboratories, Inc.

K. SERVICEABILITY

The grinder pump core, including level sensor assembly, shall have two lifting hooks complete with lift-out harness connected to its top housing to facilitate easy core removal when necessary. The level sensor assembly must be easily removed from the pump assembly for service or replacement. All mechanical and electrical connections must provide easy disconnect capability for core unit removal and installation. Each EQD half must include a water-tight cover to protect the internal electrical pins while the EQD is unplugged. A pump push-to-run feature will be provided for field trouble shooting. The push-to-run feature must operate the pump even if the level sensor assembly has been removed from the pump assembly. All motor control components shall be mounted on a readily replaceable bracket for ease of field service.

L. OSHA CONFINED SPACE

All maintenance tasks for the grinder pump station must be possible without entry into the grinder pump station (as per **OSHA 1910.146**, permit-required confined spaces). *“Entry means the action by which a person passes through an opening into a permit-required confined space. Entry includes ensuing work activities in that space and is considered to have occurred as soon as any part of the entrant’s body breaks the plane of an opening into the space.”*

M. SAFETY

The grinder pump shall be free from electrical and fire hazards as required in a residential environment. As evidence of compliance with this requirement, the completely assembled and wired grinder pump station shall be listed by Underwriters Laboratories, Inc. to be safe and appropriate for the intended use. UL listing of components of the station, or third-party testing to UL standard are not acceptable.

The grinder pump shall meet accepted standards for plumbing equipment for use in or near residences, shall be free from noise, odor, or health hazards, and shall have been tested by an independent laboratory to certify its capability to perform as specified in either individual or low pressure sewer system applications. As evidence of compliance with this requirement, the grinder pump shall bear the seal of NSF International. Third-party testing to NSF standard is not acceptable.

3.04 WARRANTY

A written one year standard warranty from the date of the successful equipment start-up shall be provided by the equipment supplier to guarantee that there shall be no defects in material or workmanship in any item supplied.

END OF SECTION

SECTION 11111
SUBMERSIBLE PUMP PACKAGE

SECTION 11 14 00

PEDESTRIAN CONTROL EQUIPMENT

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes:
 - 1. Pedestrian Gates
- B. Related Sections:
 - 1. Section 05 50 00 "Metal Fabrications"

1.3 SUBMITTALS

- A. Product Data: Manufacturer's data sheets on each product to be used, including:
 - 1. Preparation instructions and recommendations.
 - 2. Storage and handling requirements and recommendations.
 - 3. Installation methods.
- B. Shop Drawings: Drawings showing plans, elevations, sections and details of components. Show member sizes and part identification, fasteners, anchors, fittings and evidence of compliance with structural performance requirements.
- C. Samples: For each finish product specified, two complete sets of color chips representing manufacturer's full range of available colors and patterns.

1.4 QUALITY ASSURANCE

- A. Manufacturer's Qualifications:

111400-1

1. Manufacturer must be American Welding Society Welding Certified for Welding Standards AWS D1.1 & AWS D1.3. Third party qualification documentation required prior to shipment.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver materials to the job site in good condition and adequately protected against damage as handrails are a finished product.
- B. Inspect rail sections for damage before signing the receipt from the trucking company. Truck driver must note damaged goods on the bill of lading if damaged product is found.
- C. Store products in manufacturer's unopened packaging until ready for installation.

1.6 PROJECT CONDITIONS

- A. Field Measurements: Where railings are indicated to fit to other construction, check actual dimensions of other construction by accurate field measurements before fabrication.

1.7 WARRANTY

- A. Warranty: Provide manufacturer's limited two (2) year warranty.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturer:
 1. Dakota Safety; GuardDog Self-Closing Safety Gate.
 2. Or Equal.
- B. Substitutions: Section 01 25 00 "Substitution Procedures".

2.2 GATES

- A. Provide Safety Rail industrial safety gate systems.
 1. Product: Self-Closing Gate.

111400-2

- a. Gate Material: 14-guage steel tubing.
- b. Gate Opening: 39” wide.
- c. Install at 42” high minimum.
- d. Finish: Powder-coated safety yellow.
- e. Mounting Location: Wall Mount
- f. OSHA Compliant.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions, approved submittals and in proper relationship with adjacent construction.

3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION 111400