SECTION 075423 – THERMOPLASTIC POLYOLEFIN (TPO) MEMBRANE ROOFING

PART 1 - GENERAL

1.1 SUMMARY

- A. It is the intent of this specification to install a long-term, quality waterproofing system that meets or exceeds all current NRCA guidelines as stated in the most recent edition of the NRCA Roofing and Waterproofing Manual. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- B. This Section includes the following:
 - 1. Removal and legal disposal of all existing roofing, insulation and flashings.
 - 2. Induction welded TPO membrane roofing system
 - 3. Cover board.
 - 4. Roof insulation
 - 5. Perimeter metal coping
 - 6. Expansion joints
 - 7. Associated flashings

1.2 RELATED SECTIONS

- A. Related Sections include the following:
 - 1. Division 06 Section "Miscellaneous Rough Carpentry" for wood nailers, cants, curbs, and blocking.
 - 2. Division 07 Section "Sheet Metal Flashing and Trim" for metal roof penetration flashings and flashings.
 - 3. Division 07 Section "Aluminum Copings".

1.3 DEFINITIONS

- A. Roofing Terminology: Refer to the following publications for definitions of roofing work related terms in this Section:
 - 1. ASTM D 1079 "Standard Terminology Relating to Roofing and Waterproofing."
 - 2. Glossary of NRCA's "The NRCA Roofing and Waterproofing Manual."
 - 3. Roof Consultants Institute "Glossary of Building Envelope Terms."
- B. Sheet Metal Terminology and Techniques: SMACNA "Architectural Sheet Metal Manual."

1.4 PERFORMANCE REQUIREMENTS

- A. General: Provide installed roofing membrane and base flashings that remain watertight; do not permit the passage of water; and resist specified uplift pressures, thermally induced movement, and exposure to weather without failure. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by roofing manufacturer based on testing and field experience.
- B. Installed roofing membrane system shall remain watertight; and resist specified wind uplift pressures, thermally induced movement, and exposure to weather without failure.
- C. Provide a roofing system that is identical to Johns Manville Roofing Systems TPO Membrane utilizing JM TPO RhinoPlates, Specification ST8RR, and systems that have been successfully tested by a qualified testing and inspecting agency to resist uplift pressure calculated according to ASCE 7.
- D. Material Compatibility: Roofing materials shall be compatible with one another under conditions of service and application required, as demonstrated by roofing system manufacturer based on testing and field experience.
- E. Installer shall comply with current code requirements based on authority having jurisdiction.
- F. Wind Uplift Performance: Roofing system shall be identical to systems that have been successfully tested by a qualified testing and inspecting agency to resist wind uplift pressure calculated in accordance with ASCE 7.
 - 1. Wind speed: 110 mph
- G. Fire-Test-Response Characteristics: Provide roofing materials with the fire-testresponse characteristics indicated as determined by testing identical products per test method below by UL, FMG, or another testing and inspecting agency acceptable to authorities having jurisdiction. Materials shall be identified with appropriate markings of applicable testing and inspecting agency.
 - 1. Exterior Fire-Test Exposure: Class \underline{A} ; ASTM E 108, for application and roof slopes indicated.

1.5 SUBMITTALS

A. Product Data: For each type of product indicated. When a particular make or trade name is specified, it is indicative the standard required. The general requirements and the roof membrane performance standards are the requirements set forth by Westchester DPW&T to provide an equal bidding format for all bidding contractors.

- B. Shop Drawings: For roofing system. Include plans, elevations, sections, details, and attachments to other Work including:
 - 1. Base flashings, cants, and membrane terminations.
 - 2. Tapered insulation, including slopes.
 - 3. Crickets, saddles, and tapered edge strips, including slopes.
 - 4. Insulation fastening and adhesive patterns.
- C. Verification Samples: Provide the following:
 - 1. Manufacturer's standard sample size of TPO roofing membrane sheet & flashing backer sheet.
 - 2. Manufacturer's standard sample size of cover board.
 - 3. Manufacturer's standard sample size of roof insulation.
 - 4. Manufacturer's standard sample size of walkway pad or cap sheet walkway.
 - 5. Manufacturer's standard sample size of roof edging and parapet products.
 - 6. Fasteners or each type, length and finish used for complete roofing installation.
- D. Installer Certificates: Signed by roofing system manufacturer certifying that Installer is approved, authorized, or licensed by manufacturer to install roofing system.
- E. Maintenance Data: Refer to Johns Manville's latest published documents on www.JM.com.
- F. Guarantees: Provide manufacturer's current guarantee specimen.
- G. Prior to beginning the work of this section, roofing sub-contractor shall provide a copy of the final System Assembly Letter issued by Johns Manville Roofing Systems indicating that the products and system to be installed shall be eligible to receive the specified manufacturer's guarantee when installed by a certified JM contractor in accordance with our application requirements, inspected and approved by a JM Technical Representative.
- H. Prior to roofing system installation, roofing sub-contractor shall provide a copy of the Guarantee Application Confirmation document issued by Johns Manville Roofing Systems indicating that the project has been reviewed for eligibility to receive the specified guarantee and registered.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified firm that is approved, authorized, or licensed by roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's warranty.
- B. Manufacturer Qualifications: A qualified manufacturer that has UL listing FMG approval for roofing system identical to that used for this Project.

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- C. Testing Agency Qualifications: An independent testing agency with the experience and capability to conduct the testing indicated, as documented according to ASTM E 329.
- D. Test Reports:
 - 1. Roof drain and leader test or submit plumbers' verification.
 - 2. Core cut (if requested).
 - 3. Roof deck fastener pullout test.
- E. Source Limitations: Obtain all components from the single source roofing manufacturer guaranteeing the roofing system. All products used in the system shall be labeled by the single source roofing manufacturer issuing the guarantee.
- F. Preliminary Roofing Conference: Before starting roof deck construction, conduct conference at Project site. Comply with requirements for pre-installation conferences in Division 01 Section "Project Management and Coordination." Review methods and procedures related to roof deck construction and roofing system including, but not limited to, the following:
 - 1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, and other installers whose work interfaces with or affects roofing including installers of roof accessories and roof-mounted equipment.
 - 2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
 - 3. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
 - 5. Review structural loading limitations of roof deck during and after roofing.
 - 6. Require that all complimentary trades be present at conference. Including, but not limited to; electrical, plumbing, HVAC, and framing contractors.
 - 7. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect roofing system.
 - 8. Review governing regulations and requirements for insurance and certificates if applicable.
 - 9. Review temporary protection requirements for roofing system during and after installation.
 - 10. Review roof observation and repair procedures after roofing installation.
- G. Preinstallation Conference: Conduct conference at Project site. Comply with requirements in Division 01 Section "Project Management and Coordination." Review methods and procedures related to roofing system including, but not limited to, the following:

- 1. Meet with Owner, Architect, Owner's insurer if applicable, testing and inspecting agency representative, roofing Installer, roofing system manufacturer's representative, deck Installer, and installers whose work interfaces with or affects roofing including installers of roof accessories and roof-mounted equipment.
- 2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
- 3. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
- 4. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
- 5. Review structural loading limitations of roof deck during and after roofing.
- 6. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect roofing system.
- 7. Review governing regulations and requirements for insurance and certificates if applicable.
- 8. Review temporary protection requirements for roofing system during and after installation.
- 9. Review roof observation and repair procedures after roofing installation.
- 10. Require all trades listed in Preliminary Roofing Conference to be present.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, and directions for storage.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.
 - 1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
- D. Handle and store roofing materials and place equipment in a manner to avoid permanent deflection of deck.

1.8 PROJECT CONDITIONS

A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements.

1.9 GUARANTEE

- A. Provide manufacturer's system guarantee equal to Johns Manville's Peak Advantage No Dollar Limit Roofing System Guarantee.
 - 1. Single-Source special guarantee includes roofing membrane, base flashings, roofing membrane accessories, roof insulation, fasteners, cover board, substrate board, vapor retarder, walkway products, manufacturer's expansion joints, manufacturer's edge metal products, and other single-source components of roofing system marketed by the manufacturer.
 - 2. Guarantee Period: 30 years from date of Substantial Completion.
 - 3. Contractor is required to list Westchester DPW&T as the Specifier/Consultant of record in the appropriate fields ("Specifier Account") when applying for the manufacturer's warranty.
- B. Installer's Guarantee: Submit roofing Installer's guarantee, including all components of roofing system for the following guarantee period:
 - 1. Guarantee Period: Two years from date of Substantial Completion.
- C. Existing Guarantees: Guarantees on existing building elements should not be affected by scope of work.
 - 1. Installer is responsible for coordinating with building owner's representative to verify compliance.

PART 2 - PRODUCTS

2.1 THERMOPLASTIC POLYOLEFIN ROOFING MEMBRANE - TPO

- A. Basis of Design: Johns Manville Roofing Systems TPO Membrane utilizing JM TPO RhinoPlates, Specification ST8RR, or a pre-approved equal.
- B. Fabric-Reinforced Thermoplastic Polyolefin Sheet: ASTM D 6878, uniform, flexible sheet formed from a thermoplastic polyolefin, internally fabric or scrim reinforced. Basis of Design: JM TPO
 - 1. Membrane Thickness: 80 mils (2.03 mm), nominal
 - 2. Exposed Face Color: White

2.2 AUXILIARY ROOFING MATERIALS – SINGLE PLY

- A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with membrane roofing.
 - 1. Liquid-type auxiliary materials shall meet VOC limits of authorities having jurisdiction.
- B. Sheet Flashing: Manufacturer's internally reinforced or scrim reinforced, smooth backed membrane with same thickness and color as sheet membrane. Basis of Design: JM TPO
- C. Bonding Adhesive: Manufacturer's standard solvent water-based bonding adhesive for membrane, and solvent water-based bonding adhesive for base flashings. Basis of Design: JM LVOC Membrane Adhesive (TPO & EPDM)
- D. Metal Termination Bars: Manufacturer's standard predrilled stainless-steel or aluminum bars, with anchors. Basis of Design: JM Termination Systems
- E. Fasteners: Factory-coated steel fasteners and metal or plastic plates meeting corrosionresistance provisions in FMG 4470, designed for fastening membrane to substrate, and acceptable to membrane roofing system manufacturer. Basis of Design: High Load Fasteners and Plates
- F. Induction Welding Plate: A round specially coated Galvalume® plate with a recessed center and raised flat bonding surface specifically designed for induction welding application. Basis of Design: JM TPO RhinoPlates
- G. Miscellaneous Accessories: Provide pourable sealers, primers, preformed cone and vent sheet flashings, preformed inside and outside corner sheet flashings, T-joint covers, cover strips, and other accessories required for full installation. Basis of Design: JM TPO Pourable Sealer A & B, JM TPO Pipe Boots, JM TPO Universal Corners, JM TPO Edge Sealant, JM TPO T-Joint Patch, JM TPO Membrane Cleaner, JM TPO Membrane Primer, JM TPO Membrane Primer (Low VOC), JM TPO Sealing Mastic, JM TPO Cover Tape, JM TPO Detail Membrane, JM TPO Peel & Stick 10" RPS, JM TPO Peel & Stick 6" RTS, JM TPO-Coated Metal, JM TPO Curb Flashing and JM Single Ply Caulk

2.3 WALKWAYS

A. Flexible Walkways: Factory-formed, nonporous, heavy-duty, slip-resisting, surfacetextured walkway pads sourced from membrane roofing system manufacturer. Basis of Design: JM TPO Walkpad JM TPO Safety Walkpad

2.4 COVER BOARD

A. Gypsum Board: ASTM C 1177, coated glass-mat facer, water-resistant gypsum substrate for mechanically attached roof applications, 1/2 inch (12 mm) thick. Basis of Design: JM DEXcell Glass Mat Roof Board

2.5 ROOF INSULATION (UPPER ROOF)

- A. General: Preformed roof insulation boards that comply with requirements and referenced standards, selected from manufacturer's standard sizes and of thicknesses indicated.
- B. Polyisocyanurate Board Insulation: ASTM C 1289, Type II, Class 1, Grade 2 (20 psi), Basis of Design: ENRGY 3
 - 1. Provide insulation package with minimum R Value: 30 minimum required by New York State Energy Code..
 - 2. Provide insulation package in multiple layers.
 - 3. Minimum Long-Term Thermal Resistance (LTTR): 5.7 per inch.
 - a. Determined in accordance with CAN/ULC S770 at 75°F (24°C)

2.6 TAPERED INSULATION (LOWER FRONT OFFICE AREA)

A. Tapered Insulation: ASTM C 1289, Type II, Class 1, Grade 2 (20 psi), provide factorytapered insulation boards fabricated to slope of 1/4 inch per 12 inches (1:48), unless otherwise indicated. Basis of Design: Tapered ENRGY 3

2.7 INSULATION ACCESSORIES

- A. General: Roof insulation accessories recommended by insulation manufacturer for intended use and compatible with membrane roofing.
- B. Provide factory preformed saddles, crickets, tapered edge strips, and other insulation shapes where indicated for sloping to drain. Fabricate to slopes indicated. Basis of Design: Diamondback Pre-Cut Cricket Diamondback Pre-Cut Miter Tapered Fesco Edge Strip
- C. Wood Nailer Strips: Comply with requirements in Division 06 Section "Miscellaneous Rough Carpentry."

2.8 EDGE METAL COMPONENTS

A. Expansion Joints: Provide factory fabricated weatherproof, exterior covers for expansion joint openings consisting of flexible rubber membrane, supported by a closed

cell foam to form flexible bellows, with two metal flanges, adhesively and mechanically combined to the bellows by a bifurcation process. Provide product from single-source roofing system supplier that is included in the No Dollar Limit guarantee. Basis of Design: Expand-O-Flash

- B. Coping System: Manufacturer's factory fabricated coping consisting of a base piece and a snap-on cap. Provide product from single-source roofing system supplier that is included in the No Dollar Limit guarantee. Basis of Design: Presto-Lock Coping
- C. Fascia System: Manufacturer's factory fabricated fascia consisting of a base piece and a snap-on cover. Provide product from single-source roofing system supplier that is included in the No Dollar Limit guarantee. Basis of Design: Presto-Tite Fascia Presto-Tite Edge One Fascia
- D. Metal Edge System: Manufacturer's factory fabricated metal edge system used to terminate the roof at the perimeter of the structure. Provide product from single-source roofing system supplier that is included in the No Dollar Limit guarantee. Basis of Design: Presto-Weld Drip Edge JM TPO-Coated Metal

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions for compliance with the requirements affecting performance of roofing system.
 - 1. General:
 - a. Verify that roof openings and penetrations are in place and set and braced and that roof drains are securely clamped in place.
 - b. Verify that wood cants, blocking, curbs, and nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
 - 2. Steel Decks:
 - a. Verify that surface plane flatness and fastening of steel roof deck complies with requirements in Division 05 Section "Steel Decking."
 - 3. Ensure general rigidity and proper slope for drainage.
 - 4. Verify that deck is securely fastened with no projecting fasteners and with no adjacent units more than 1/16 inch (1.6 mm) out of plane relative to adjoining deck.

- B. Unacceptable panels should be brought to the attention of the General Contractor and Project Owner's Representative and shall be corrected prior to installation of roofing system.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean and remove from substrate sharp projections, dust, debris, moisture, and other substances detrimental to roofing installation in accordance with roofing system manufacturer's written instructions.
- B. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction.
- C. If applicable, prime surface of deck with asphalt primer at a rate recommended by roofing manufacturer and allow primer to dry.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.3 RE-ROOF PREPARATION

- A. Remove all roofing membrane, surfacing, coverboards, insulation, fasteners, asphalt, pitch, adhesives, etc.
 - 1. Remove an area no larger than can be re-roofed in one day.
- B. Tear out all base flashings, counterflashings, pitch pans, pipe flashings, vents and like components necessary for application of new membrane.
- C. Remove abandoned equipment curbs, skylights, smoke hatches, and penetrations.
 - 1. Install decking to match existing as directed by Owner's Representative.
- D. Raise (disconnect by licensed craftsmen, if necessary) all HVAC units and other equipment supported by curbs to conform with the following:
 - 1. Modify curbs as required to provide a minimum 8" base flashing height measured from the surface of the new membrane to the top of the flashing membrane.
 - 2. Secure of flashing and install new metal counterflashing prior to re-installation of unit.
 - 3. Perimeter nailers shall be elevated to match elevation of new roof insulation.
- E. Immediately remove all debris from roof surface. Demolished roof system may not be stored on the roof surface.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

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3.4 INSULATION & COVER BOARD INSTALLATION

- A. Coordinate installation of roof system components so insulation and cover board are not exposed to precipitation or left exposed at the end of the workday.
- B. Comply with roofing system manufacturer's written instructions for installation of roof insulation and cover board.
- C. Install tapered insulation under area of roofing to conform to slopes indicated on lower front office roof area only.
- D. Install insulation boards with long joints in a continuous straight line. Joints should be staggered between rows, abutting edges and ends per manufacturer's written instructions. Fill gaps exceeding 1/4 inch (6 mm) with like material.
- E. Install 2 or more layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 6 inches (150 mm) in each direction.
- F. Trim surface of insulation boards where necessary at roof drains so completed surface is flush and does not restrict flow of water.
- G. Install tapered edge strips at perimeter edges of roof that do not terminate at vertical surfaces.
- H. Loose Laid thermal Insulation with Top cover board Layer Mechanically Fastened: Loose lay thermal insulation with staggered joints and secure top layer of cover board insulation to deck using mechanical fasteners designed and sized for fastening specified board-type to deck type.
 - 1. Fasten thermal insulation and cover board to top flanges of steel deck to resist uplift pressure at corners, perimeter, and field of roof according to roofing system manufacturer's written instructions but not less than the following: See technical system assembly letter.
 - a. Field of the roof 8 fasteners per 4'x8' board
 - b. Perimeter of the roof 15 fasteners per 4'x8' board
 - c. Corners of the roof 20 fasteners per 4'x8' board
- I. Proceed with installation only after unsatisfactory conditions have been corrected.

3.5 ROOFING MEMBRANE INSTALLATION, GENERAL

A. Install roofing membrane in accordance with roofing system manufacturer's written instructions, applicable recommendations of the roofing manufacturer and requirements in this Section.

- B. Cooperate with testing and inspecting agencies engaged or required to perform services for installing roofing system.
- C. Coordinate installing roofing system so insulation and other components of the roofing membrane system not permanently exposed are not subjected to precipitation or left uncovered at the end of the workday or when rain is imminent.
 - 1. Provide tie-offs at end of each day's work to cover exposed roofing membrane sheets and insulation.
 - 2. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system.
 - 3. Remove and discard temporary seals before beginning work on adjoining roofing.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.6 INDUCTION WELDED ROOFING MEMBRANE INSTALLATION

- A. Install roofing membrane over area to receive roofing according to roofing system manufacturer's written instructions. Unroll roofing membrane and allow to relax before installing.
- B. Accurately align roofing membranes and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- C. Always install membrane laps perpendicular to the steel deck flutes. "Picture Frame" installation method is not permitted.
- D. Apply roofing membrane with side laps shingled with roof slope, where possible.
- E. Seams: Clean seam areas, overlap roofing membrane, and hot-air weld side and end laps of roofing membrane according to manufacturer's written instructions to ensure a watertight seam installation.
 - 1. Test lap edges with probe to verify seam weld continuity. Apply lap sealant to seal cut edges of roofing membrane.
 - 2. Verify field strength of seams a minimum of twice daily and repair seam sample areas.
 - a. Remove and repair any unsatisfactory sections before proceeding with Work.
 - 3. Repair tears, voids, and lapped seams in roofing membrane that do not meet requirements.
- F. Spread sealant or mastic bed over deck drain flange at deck drains and securely seal roofing membrane in place with clamping ring.

- G. Induction Welding Installation:
 - 1. Perform calibration and set-up as detailed by the Induction Welder Owner's Manual
 - 2. Center the Induction Welder over the first plate in pattern and activate the weld.
 - a. Induction Welder shall be centered over the plate to create a 100% bond.
 - b. If an error occurs during activation, refer to the induction welder owner's manual for corrective action.
 - 3. Prior to every use, clean face of Heat Sink Magnet.
 - 4. Place Heat Sink Magnet over the welded plate.
 - a. Keep Heat Sink Magnet in place at least 45 seconds while the assembly cools.
 - 5. Repeat process for each plate.
- H. Proceed with installation only after unsatisfactory conditions have been corrected.

3.7 BASE FLASHING INSTALLATION

- A. Install sheet flashings and preformed flashing accessories and adhere to substrates per membrane roofing system manufacturer's written instructions.
- B. Apply solvent-based bonding adhesive at required rate and allow to partially dry. Do not apply bonding adhesive to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners per manufacturer's installation instructions.
- D. Clean seam areas and overlap and firmly roll sheet flashings into the adhesive. Weld side and end laps to ensure a watertight seam installation.
- E. Terminate and seal top of sheet flashings and mechanically anchor to substrate through termination bars.
- F. Proceed with installation only after unsatisfactory conditions have been corrected.

3.8 WALKWAY INSTALLATION

- A. Flexible Walkways: Install walkway products in locations indicated. Heat weld and adhere walkway products to substrate according to roofing system manufacturer's written instructions.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.9 FIELD QUALITY CONTROL

- A. Final Roof Inspection: Arrange for roofing system manufacturer's Registered Roof Observer (RRO) to inspect roofing installation on completion and submit report to DPW architect.
 - 1. Notify DPW Architect 48 hours in advance of date and time of inspection.
- B. Repair or remove and replace components of roofing system where test results or inspections indicate that they do not comply with specified requirements.
- C. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.10 PROTECTION AND CLEANING

- A. Protect roofing system from damage and wear during remainder of construction period.
- B. Correct deficiencies in or remove roofing system that does not comply with requirements, repair substrates, and repair or reinstall roofing system to a condition free of damage and deterioration at time of Substantial Completion and according to warranty requirements.
- C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 075423