

PART 1 - GENERAL

1.01 DESCRIPTION OF WORK

- A. This section describes the general requirements for all mechanical items and systems required by the Contract Documents.
- B. Comply with all Contract Requirements, General Conditions, Supplementary Conditions and Division 1 Sections applying to or affecting the Work of Division 23.
- C. Unless specifically dimensioned, the Work shown on the Drawings is in diagrammatic form only to show general arrangement.
- D. Include, in the Work, all accessories and appurtenances, necessary and integral, for the intended operation of any system, component or device, as such systems, components and devices are specified.
- E. Do not install pipe or conduit through ductwork.
- F. If the pipe or duct size shown on the Drawings does not match the connection size of the equipment that it is connected to, provide the necessary transition pieces at the piece of equipment.
- G. Do not use or allow to be used asbestos or asbestos-containing materials on this project. Be rigorous in assuring that all materials, equipment, systems and components thereof do not contain asbestos. Any deviations from this requirement shall be remedied at the Contractor's expense without regard to prior submittal approvals.

1.02 RELATED DOCUMENTS

- A. The General Conditions and General Requirements Division 1 apply to the Work of this Section.

1.03 REFERENCE STANDARDS

- A. Compliance with the following codes and standards shall be required:
 - 1. Codes, Rules and Regulations of the State of New York
 - 2. USAS USA Standards Institute (Formerly ASA)
 - 3. AMCA Air Moving and Conditioning Association
 - 4. ADC Air Diffusion Council
 - 5. NEMA National Electrical Manufacturers Association
 - 6. FM Factory Mutual
 - 7. NFPA National Fire Protection Association
 - 8. ASTM American Society for Testing Materials
 - 9. UL Underwriters Laboratories, Inc.
 - 10. NEC National Electrical Code
 - 11. ASME American Society of Mechanical Engineers
 - 12. ANSI American National Standards Institute
 - 13. OSHA Occupational Safety and Health Act
 - 14. BSA Board of Standards and Appeals
 - 15. MEA Materials and Equipment Acceptance
 - 16. DEC New York State Department of Environmental Conservation - 6 NYCRR Part 613 Handling and Storage of Petroleum

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| 17. | ASHRAE | American Society of Heating, Refrigeration and Air Conditioning Engineers. |
| 18. | AWWA | American Water Works Association |
| 19. | MSS | Manufacturer's Standardization Society of the Valve and Fitting Industry |
| 20. | ARI | American Refrigeration Institute |
| 21. | SMACNA | Sheet Metal and Air Conditioning Contractor's National Association |
| 22. | TEMA | Tubular Exchanger Manufacturers Association |
| 23. | F.S. or FED | Spec. Federal Specification |
| 24. | ASA | Acoustical Society of America |
| 25. | NACE | National Association of Corrosion Engineers |
| 26. | ASSE | American Society of Sanitary Engineers |
| 27. | International Building Code | |
| 28. | International Fire Code | |
| 29. | International Existing Building Code | |
| 30. | International Fuel Gas Code | |
| 31. | International Plumbing Code | |
| 32. | International Energy Conservation Code | |
| 33. | International Mechanical Code | |
| 34. | New York State Industrial Code Rules | |
| 35. | IRI | Industrial Risk Insurers |
| 36. | AGA | American Gas Association |
| 37. | AABC | American Air Balance Council |
| 38. | NEBB | National Environmental Balancing Bureau |
| 39. | AWS | American Welding Society |

1.04 DEFINITIONS

- A. "Provide" means furnish and install, complete the specified material, equipment or other items and perform all required labor to make a finished installation.
- B. "Furnish and install" has the same meaning as given above for "Provide."
- C. Refer to General Conditions for other definitions.

1.05 ABBREVIATIONS

- A. Reference by abbreviation may be made in the Specifications and the Drawings in accordance with the following list:
 - 1. HVAC Heating, Ventilating and Air Conditioning
 - 2. CM Construction Manager
 - 3. AC Air Conditioning
 - 4. H & V Heating and Ventilating
 - 5. AWG American Wire Gauge
 - 6. BWG Birmingham Wire Gauge
 - 7. USS United States Standard
 - 8. B & S Brown & Sharpe
 - 9. OS & Y Outside Screw and Yoke
 - 10. IBBM Iron Body Brass Mounted
 - 11. WSP Working Steam Pressure
 - 12. PSIG Pounds per Square Inch Gauge
 - 13. PRV Pressure Reducing Valve

- 14. GPM Gallons per Minute
 - 15. MBH Thousand BTU per hour
 - 16. BTU British Thermal Units
 - 17. WG Water Gage
 - 18. LB Pound (Also shown as: #)
 - 19. ASME American Society of Mechanical Engineers
 - 20. ASTM American Society for Testing Materials
 - 21. ABMA American Boiler Manufacturers Association
 - 22. ASA American Standards Associates
 - 23. MER Mechanical Equipment Room
- See Drawings for additional abbreviations

1.06 REVIEW OF CONTRACT DOCUMENTS AND SITE

- A. Give written notice with the submission of bid to the Architect/Engineer of any materials or apparatus believed inadequate or unsuitable, in violation of laws, ordinances, rules or regulations of Authorities having jurisdiction, and any necessary items of work omitted. In the absence of such written notice it is mutually agreed that the Contractor has included the cost of all required items in his proposal for a complete project.
- B. Contractors shall acknowledge that they have examined the Plans, Specifications and Site, and that from his own investigations he has satisfied himself as to the nature and location of the Work; the general and local conditions, particularly those bearing upon transportation, disposal, handling and storage of materials; availability of labor, utilities, roads and uncertainties of weather; the composition and condition of the ground; the characters quality and quantity of subsurface materials to be encountered; the character of equipment and facilities needed preliminary to and during the execution of the Work; all federal, state, county, township and municipal laws, ordinances and regulations particularly those relating to employment of labor, rates of wages, and construction methods; and all other matters which can in any way affect the Work or the cost thereof under this Contract. Any failure by the Contractor to acquaint himself with the available information concerning these conditions will not relieve him from the responsibility for successfully performing the Work.
- C. Owner assumes no responsibility for any understanding or representation made during or prior to the negotiation and execution of this Contract unless such understanding or representations are expressly stated in the Contract and the Contract expressly provides that the responsibility, therefore, is assumed by the Owner.

1.07 MEASUREMENTS

- A. Base all measurements, both horizontal and vertical from established bench marks. Make all Work agree with these established lines and levels. Verify all measurements at site; and check the correctness of same as related to the Work.

1.08 LABOR AND MATERIALS

- A. Provide all materials and apparatus required for the Work of new and first-class quality. Furnish, deliver, arrange, erect, connect and finish all materials and equipment in every detail, so selected and arranged as to fit properly into the building spaces.
- B. Remove all materials delivered, or work erected, which does not comply with Drawings or Specifications, and replace with proper materials, or correct such work as directed, at no additional cost to the Owner.

1.09 COVERING OF WORK

- A. Do not cover up or hide from view any duct, piping, fitting, or other work of any kind before it has been examined or approved by the Architect/Engineer and/or other authority having jurisdiction over the same. Remove and correct immediately any unacceptable or imperfect work or unauthorized or disapproved materials discovered immediately after being disapproved.

1.10 PROTECTION

- A. Protect the Work and material of all trades from damage and replace all damaged material with new.
- B. Protect work and equipment until the Work is finally inspected, tested, and accepted; protect the Work against theft, injury or damage; and carefully store material and equipment received on site which is not immediately installed; close open ends of work with temporary covers or plugs during construction to prevent entry of foreign material.
- C. Preserve all public and private property, along and adjacent to the Work, and use every precaution necessary to prevent damage or injury thereto. Use suitable precautions to prevent damage to pipes, conduits and other underground structures or utilities, and carefully protect from disturbance or damage all property marks until an authorized agent has witnessed or otherwise referenced their location, and do not remove them until directed.

1.11 CUTTING AND PATCHING

- A. Provide all cutting and rough patching required for the Work. Perform all finish patching.
- B. Furnish and locate all sleeves and inserts required before the floors and walls are built, pay the cost of cutting and patching required for pipes where sleeves and inserts were not installed in time, or where incorrectly located. Provide all drilling required for the installation of hangers.
- C. Punch or drill all holes cut through concrete slabs or arches from the underside. Do not cut structural members without the approval of the Architect/Engineer. Perform all cutting in a manner directed by the Architect/Engineer.
- D. Do not do any cutting that may impair strength of building construction. Do not drill any holes, except for small screws, in beams or other structural members without obtaining prior approval. All Work shall be done in a neat manner by mechanics skilled in their trades and as approved.

1.12 SUBMITTALS

- A. Submit for review, shop drawings for all materials and equipment furnished and installed under this Contract. Submissions shall include but not be limited to:
 - 1. Ductwork layout drawings, air devices and accessories
 - 2. Breeching layout drawings
 - 3. Piping and equipment layout drawings.
 - 4. Piping materials, valves, hangers, supports and accessories
 - 5. Automatic temperature control equipment, diagrams and control sequences
 - 6. Equipment, fixtures, and appurtenances
 - 7. Insulation
 - 8. Rigging Plan - Include the name of the rigging company; a layout drawing that details the crane with its outriggers extended outward. Provide dimensions showing how rigging

operations will affect the road and parking lines being used, the type of crane and its specification including crane arm height, lift capacity, crane reach.

B. Reports

1. Compliance with listings and approvals for equipment and for fire ratings.
2. Acceptance certificates from inspecting agencies.
3. Complete printed and illustrated operating instructions in report format.
4. Manufacturer's performance tests of equipment.
5. Field pipe and duct testing reports.
6. Field operating test results for equipment.
7. Performance report on the balancing of air and water systems.
8. Performance reports for vibration isolation equipment.
9. Manufacturer's reports on motorized equipment alignment and installation.

- C. Specific references to any article, device, product or material, fixture or item of equipment by name, make or catalog number shall be interpreted as establishing a basis of cost and a standard of quality. All devices shall be of the make and type listed by Special Agencies, such as the Underwriters' Laboratories, and where required, approved by the Fire Department.

1.13 SPACE ALLOTMENTS AND SUBSTITUTIONS

- A. The space allotments and equipment layouts on the Drawings are based on the manufacturer's model indicated or scheduled as the "Basis of Design". Ensure that any equipment that is submitted other than the "Basis of Design" will fit in the space allotment and will provide the necessary maintenance clearances as recommended by the manufacturer. If maintenance clearances are not met, pay for any changes such that maintenance clearances will be met.
- B. Bear all costs associated with re-layout of the equipment, changes to piping/ductwork, and other changes as required if approved equipment other than the "Basis of Design" equipment is purchased. This shall also include any structural steel modifications and structural steel design changes. Submit, at no cost to the Owner, a steel design stamped by a structural engineer licensed in the state in which the Work is to be performed for structural modifications that must be made resulting from the use of equipment other than the "Basis of Design" or not specified.

1.14 PAINTING

- A. Prime paint all bare supplemental steel, supports and hangers required for the installation of Division 23 Work in accordance with "Painting" Specification Section. Touch up welds of galvanized surfaces with galvanizing primer.

1.15 MATERIAL SAFETY DATA SHEETS

- A. Submit material safety data sheets (MSDS) for all chemicals, hydraulic fluids, seal oils, lubricating oils, glycols and any other hazardous materials used in the performance of the Work, in accordance with the US Department of Labor, Occupational Safety and Health Administration (OSHA) hazard communication and right-to-know requirements stipulated in 29 CFR 1910.1200 (g).

1.16 MOTORS AND STARTERS

- A. Provide new NEMA Standard electric motors, sized and designed to operate at full load and full speed continuously without causing noise, vibration, and temperature rise in excess of their rating. Provide motors with a service factor of at least 1.15.

- B. Equip motors for belt driven equipment with rails with adjusting screws for belt tension adjustment. Weather protect motors exposed to the weather.
- C. Install high efficiency electric motors for air handling units, relief fans, and exhaust fans.
- D. Provide all motors for use with Variable Frequency Drives with "high efficiency inverter duty" insulation class "F" with class "B" temperature rise and that conform to or exceed the International Energy Conservation Code or the Federal EP Act of 1992 requirements for efficiency.
- E. Provide stainless steel nameplates, permanently attached to the motor, and having the following information as a minimum:
 - 1. Manufacturer
 - 2. Type
 - 3. Model
 - 4. Horsepower
 - 5. Service Factor
 - 6. RPM
 - 7. Voltage/Phase/Frequency
 - 8. Enclosure Type
 - 9. Frame Size
 - 10. Full-Load Current
 - 11. UL Label (where applicable)
 - 12. Lead Connection Diagram
 - 13. Bearing Data
 - 14. Efficiency at Full Load.
- F. Provide motors whose sound power levels do not exceed that recommended in NEMA MG 1-12.49.
- G. Provide motors with drive shafts long enough to extend completely through belt sheaves when sheaves are properly aligned and balanced.
- H. Protect motor starters on equipment located outdoors in weatherproof NEMA 4X enclosures.
- I. Provide weatherproof NEMA 4X disconnect switches when located outdoors.
- J. Motor Characteristics:
 - 1. 120V/1/60 Hz, 208V/1/60 Hz or 240V/1/60 Hz: Capacitor start, open drip-proof type, ball bearing, rated 40 C. continuous rise.
 - 2. 208V/3/60 Hz, 240V/3/60 Hz or 460/3/60 Hz: NEMA B, normal starting torque, single speed, squirrel-cage type, open drip-proof, rated 40 C continuous rise, with ball bearings rated for B-10 life of 100,000 hours and fitted with grease fittings and relief ports. Provide motors with aluminum end brackets with steel inserts in bearing cavities.

1.17 ACOUSTICAL PERFORMANCE OF EQUIPMENT AND SYSTEMS

- A. Install the Work in such a manner that noise levels from operation of motor driven equipment, whether airborne or structure-borne, and noise levels created by or within air handling equipment and air distribution and control media, do not to exceed sound pressure levels determined by the noise criteria curves published in the ASHRAE guide.

B. Acoustical Tests

1. Owner may direct the Contractor to conduct sound tests for those areas he deems too noisy.
2. If NC level exceeds the requirements of the Contract Documents due to improper installation or operation of mechanical systems, make changes or repairs to bring noise levels to within required levels.
3. Retest until specified criteria have been met.

1.18 OPERATING AND MAINTENANCE INSTRUCTIONS

A. Instructions and Demonstration for Owner's Personnel

1. Provide operating and maintenance instruction to the Owner when project is completed and all HVAC equipment serving the building is ready to be turned over to the Owner.
2. Turn over the HVAC equipment to the Owner only after the final testing and proper balancing of HVAC systems.
3. Instruct the Owner's personnel in the use, operation and maintenance of all equipment of each system.
4. The above instruction requirements are in addition to that specified for specific equipment or systems. Conform to specified requirements if more stringent or longer instruction is specified for specific equipment or systems.

1.19 CODES, RULES, PERMITS & FEES

- A. Give all necessary notices, obtain all permits and pay all government sales taxes, fees, and other costs, in connection with the Work. Unless indicated otherwise, fees for all utility connections, extensions, and tap fees for water, storm, sewer, gas, telephone, and electricity will be paid directly to utility companies and/or agencies by the Owner. File all necessary plans, prepare all documents and obtain all necessary approvals of all governmental departments having jurisdiction; obtain all required certificates of inspection for the Work and deliver same to the Owner's Representative before request for acceptance and final payment for the Work.
- B. Conform to the requirements of the NFPA, NEC, FM, UL and any other local or State codes which may govern.

1.20 RECORD DRAWINGS

- A. During the progress of the Work, make a record set of drawings of all changes by which the actual installation differs from the Drawings.
- B. Create all record drawings in AutoCAD version 2013 or later in .dwg format. Upon completion of the Work, submit to the Architect/Engineer for approval three complete sets of hard copies of the record drawings, of the same size as the Drawings for approval. Upon approval by the Architect/Engineer furnish the Owner a CD copy of the record drawings along with one hard copy for his records.

PART 2 - PRODUCTS

NOT USED

PART 3 - EXECUTION

3.01 CLEANING AND ADJUSTING

- A. Cleaning
 - 1. Blow out, clean and flush each system of piping and equipment, to thoroughly clean the systems.
 - 2. Clean all materials and equipment; leave in condition ready to operate and ready to receive final finishes where required.
 - 3. Clean the operating equipment and systems to be dust free inside and out.
 - 4. Clean concealed and unoccupied areas such as plenums, pipe and duct spaces and equipment rooms to be free of rubbish and dust.
- B. Adjusting
 - 1. Adjust and align equipment interconnected with couplings or belts.
 - 2. Adjust valves of all types and operating equipment of all types to provide proper operation.
 - 3. Clean all strainers after system cleaning and flushing and again before system startup.
- C. Lubrication
 - 1. Lubricate equipment as recommended by the manufacturer, during temporary construction use.
 - 2. Provide complete lubrication just prior to acceptance.
- D. Permanent Equipment Operating During Construction
 - 1. Use only in same service as the permanent applications.
 - 2. Use disposable filters during temporary operation.
 - 3. Replace expendable media, including belts used for temporary operation and similar materials just prior to acceptance of the Work.
 - 4. Repack packing in equipment operated during construction just prior to system acceptance, using materials and methods specified by the equipment manufacturer.
- E. Retouch or repaint equipment furnished with factory finish as required to provide same appearance as new.
- F. Tools
 - 1. Provide one set of specialized or non-standard maintenance tools and devices required for servicing the installed equipment.

3.02 EQUIPMENT BASES, PLATFORMS AND SUPPORTS

- A. Provide supporting platforms, steel supports, anchor bolts, inserts, etc., for all equipment and apparatus provided.
- B. Obtain prior approval for installation method of structural steel required to frame into building structural members for the proper support of equipment, conduit, etc. Welding will be permitted only when approved by the Architect/Engineer.

- C. Submit shop drawings of supports to the Architect/Engineer for approval before fabricating or constructing.
- D. Provide leveling channels, anchor bolts, complete with nuts and washers, for all apparatus and equipment secured to concrete pads and further supply exact information and dimensions for the location of these leveling channels, anchor bolts, inserts, concrete bases and pads.
- E. Where supports are on concrete construction, take care not to weaken concrete or penetrate waterproofing.

3.03 ACCESSIBILITY

- A. Install valves, dampers and other items requiring access conveniently and accessibly located with reference to the finished building.

3.04 USE OF EQUIPMENT

- A. The use of any equipment, or any part thereof, even with the Owner's consent, is not an indication of acceptance of the Work on the part of the Owner, nor shall it be construed to obligate the Owner in any way to accept improper work or defective materials.

3.05 MODIFICATIONS OF EXISTING WORK

- A. Coordinate the Work with all other contractors and provide necessary dimensions for all openings. Provide all cuts and openings which are necessary for the Work for passage of piping and ductwork
- B. Upon completion, remove all temporary piping and equipment, shoring, scaffolds, etc., and leave all areas clean and free from material and debris resulting from the Work performed under this Section. Provide rough patching in areas required.

3.06 EQUIPMENT INSTALLATION

- A. Locate and set equipment anchor bolts, dowels and aligning devices for equipment requiring them.
- B. Level and shim the equipment; coordinate and oversee the grouting work.
- C. Perform field assembly, installation and alignment of equipment under direct supervision provided by the manufacturer or with inspections, adjustments and approval by the manufacturer.
- D. Alignment and Lubrication Certification for Motor Driven Apparatus
 - 1. After permanent installation has been made and connections have been completed, but before the equipment is continuously operated, have a qualified representative of the equipment manufacturer inspect the installation and report in writing on the manufacturer's letterhead on the following:
 - a. Whether shaft, bearing, seal, coupling, and belt drive alignment and doweling is within the manufacturer's required tolerances so that the equipment will remain aligned in the normal service intended by the Contract Documents and that no strain or distortion will occur in normal service.
 - b. That all parts of the apparatus are properly lubricated for operation.

- c. That the installation is in accordance with manufacturer's instructions.
 - d. That suitable maintenance and operating instructions have been provided for the Owner's use.
 - e. Make any corrections to items that are required or recommended based on the manufacturer's inspection and have the equipment re-inspected.
- E. Belt Drives
 - 1. V-belt drives - a driving and driven sheave grooved for belts of trapezoidal cross-section. Construct belts of fabric and rubber so designed so as not to touch the bottom of the grooves, the power being transmitted by the contact between the belts and V-shaped groove sides. Design drives for a minimum of 150 percent of motor horsepower. Provide companion type driven sheaves.
 - 2. Select drives to provide for 12-1/2 percent variation in speed, plus or minus, from specified speed. Provide all motors with adjustable sheaves except where indicated otherwise in the Specifications or on the Drawings.
 - 3. Install all fans with adjustable pitch sheaves on their drive motors. Select sheaves to provide air quantities under specified conditions. Put air systems into operation, and determine as a result of the completed air balance the actual size of sheaves required to produce specified air quantities on installed systems. The adjustable pitch sheaves shall then be replaced with the proper size fixed sheaves. Remove adjustable pitch sheaves from premises. Provide fixed motor sheaves manufactured by Wood's.
 - 4. Where indicated on the Drawings or specified, provide spare motor, bearings, and belts.
- F. Machinery Guards
 - 1. Protect motor drives by guards furnished by the equipment manufacturer or in accordance with the Sheet Metal and Air Conditioning Contractors National Association's Low Pressure Duct Manual. Provide guards of all types approved as acceptable under OSHA Standards.
- G. Equipment Start-up
 - 1. Require each equipment manufacturer to provide qualified personnel to inspect and approve equipment and installation and to supervise the start-up of the equipment and to supervise the operating tests of the equipment.
 - 2. If a minimum number of hours for start-up and instruction are not stated with the equipment specifications, these shall be 2 full 8-hour working days as a minimum.
 - 3. Advise Owner of start-up at least 72 hours in advance.

3.07 CLOSEOUT PROCEDURES

- A. General Operating and Maintenance Instructions: Arrange for each installer of operating equipment and other work that requires regular or continuing maintenance, to meet at the site with the Owner's personnel to provide necessary basic instructions in the proper operation and maintenance of the entire Work. Where installers are not expert in the required procedures, include instruction by the manufacturer's representatives.
- B. Where applicable, provide instruction and training, including application of special coatings systems, at manufacturer's recommendation.
- C. Provide a detailed review of the following items:
 - 1. Maintenance manuals
 - 2. Record documents and catalog cuts for each piece of equipment.
 - 3. Spare parts and materials
 - 4. Tools
 - 5. Lubricants

6. Fuels
 7. Identification systems
 8. Control sequences
 9. Hazards
 10. Cleaning
- D. Warranties, bonds, maintenance agreements, and similar continuing commitments.
- E. Demonstrate the following procedures:
1. Start-up
 2. Shut-down
 3. Emergency operations
 4. Noise and vibration adjustments
 5. Safety procedures
 6. Economy and efficiency adjustments
 7. Effective energy utilization.
- F. Prepare instruction periods to consist of approximately 50% classroom instruction and 50% "hands-on" instruction. Provide minimum instruction periods as follows:

Systems or Equipment	Training Time (Hours)
Exhaust Fans	4 hours

Note: Consult individual equipment specification sections for additional training requirements.

- G. Prepare a written agenda for each session and submit for review and approval. Include date, location, purpose, specific scope, proposed attendance and session duration.
- H. Record training sessions in digital format, format as selected by the Owner. Turn over digital files to the Owner after training has been completed.

END OF SECTION 230010

PART 1 - GENERAL

1.01 DESCRIPTION OF WORK

- A. This Section describes the marking and identification materials for identifying mechanical equipment, ductwork and piping systems.
- B. Mark and identify all mechanical equipment, ductwork and piping systems described herein, and as shown and specified in the Contract Documents.

1.02 REFERENCES

- A. ANSI A13.1 - Scheme for the Identification of Piping Systems.
- B. Z53.1 - Safety Color Code for Marking Physical Hazards.
- C. OSHA 29 CFR 1910 - Subpart J, General Environmental Controls

1.03 SUBMITTALS

- A. Identification Scheme - Submit scheme of identification codes.
- B. Steam Trap Schedule - Submit steam trap schedules listing proposed steam trap number, location, type, sizes and service.
- C. Valve Schedules - Submit valve chart and schedule, including valve tag number, location, function, and valve manufacturer's name and model number.
- D. Samples - Submit samples of tags, attachments, labeled and identified.
- E. Equipment Schedules - Submit mechanical equipment schedules, listing proposed equipment numbers, and their location and function.
- F. Product Data: Provide manufacturers catalog literature for each product required.

PART 2 - PRODUCTS

2.01 APPROVED MANUFACTURERS

- A. Seton
- B. Bunting
- C. W.H. Brady Company

2.02 MECHANICAL EQUIPMENT MARKERS

- A. Identify all mechanical equipment, bare or insulated, installed in the rooms or on the roof, by means of lettered and numbered nameplate (not stenciled) identifying the equipment and service. Refer to the Drawings for equipment identifications. Nameplates shall be aluminum with permanent 1 ½ inch high white letters on a black background, mechanically affixed and installed in a readily visible location on the equipment. Coordinate the final equipment designation with the Owner.

- B. In addition to markers, all mechanical equipment shall be furnished with the manufacturer's identification plate showing the name of equipment, manufacturer's name and address, date of purchase, model number and performance data.

2.03 DUCT WORK IDENTIFICATION

- A. Provide full air distribution system identification at each side of a wall penetration, in a mechanical room, at all changes in direction and at no more than 50 foot intervals. Provide arrows identifying direction of flow.
- B. Fire damper or Smoke damper access points shall be permanently identified on the exterior by a label having letters not less than 0.5 inch in height reading: SMOKE DAMPER or FIRE DAMPER.
- C. Identification shall be preprinted labels.
- D. Letter Size: 1-1/2 inches in height.

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Apply piping system markers and valve tags in the following locations:
1. Adjacent to each valve and fitting.
 2. At each branch location and riser take-off
 3. At each side of a pipe passage through floors, walls, ceiling and partitions.
 4. At each pipe passage to and from underground areas.
 5. Every 20 feet on all horizontal and vertical pipe runs.
- B. Provide arrow markers showing direction of flow incorporated into or adjacent to each piping system marker. Use double-headed arrows if flow is in both directions.
- C. Apply all piping system markers where view is unobstructed; markers and legends shall be clearly visible from operating positions.
- D. Apply all tags and piping system markers in accordance with the manufacturer's instructions. Do not attach tags to valve handle such that the normal or emergency operation of the valve will be hindered.

3.02 SCHEDULES

- A. Pipe Marker Letter Size Schedule:

Outside diameter of insulation or pipe Inches	Letter height Inches	Color field Inches
3/4 to 1-1/4	1/2	8
1-1/2 to 2	3/4	8
2-1/2 to 6	1 - 1/4	12
8 to 10	2 - 1/2	24
Over 10	3 - 1/2	24

MECHANICAL SYSTEM IDENTIFICATION
WHITE PLAINS CITY SCHOOL DISTRICT
HIGH SCHOOL UPGRADES AND TURF FIELD
White Plains High School
SED No.: 66-22-00-01 0-016-029

H2M

END OF SECTION 230555

PART 1 - GENERAL

1.01 DESCRIPTION OF WORK

- A. This section specifies requirements for testing, adjusting, and balancing of all air distribution systems, including the equipment and devices associated with each system.
- B. The work includes setting speed and flow, adjusting equipment and devices installed for systems, recording data, conducting tests, preparing and submitting reports, and recommending modifications to the mechanical installations specified in other Sections of the Specifications.

1.02 RELATED WORK

- A. Drawings and general provisions of the Contract, including General Conditions, any Supplemental Conditions and Division 1 Specification Sections, govern the work of this section.

1.03 SUBMITTALS

- A. Submit proof that the testing, adjusting and balancing agency meets the requirements of Section 1.04 "Quality Assurance", and all other specified requirements.
- B. Prior to performing the work, submit sample blank forms of the test reports that will be submitted by the entity performing work of this Section, indicating all data and parameters included.
- C. Submit certified test reports, signed by the authorized representative of the testing and balancing agency. Certify the reports to be proof that the systems have been tested, adjusted and balanced in accordance with the selected reference standards (NEBB or AABC); are an accurate representation of how the systems have been installed; are a true representation of how the systems are operating at completion of the testing, adjusting and balancing procedures; and are an accurate record of all final quantities measured, to establish normal operating values of the systems. Submittal of test report shall be in the following format:
 - 1. Draft Report: Upon completion of testing, adjusting and balancing procedures, prepare draft reports on the approved forms. Draft report may be handwritten, but must be complete, factual, accurate and legible. Organize and format draft reports in the same manner specified herein for the final reports. Submit two complete sets of draft reports. Only one complete set of draft reports will be returned.
 - 2. Final Report: Upon verification and approval of draft reports, prepare final reports, type written and organized and formatted as described herein. Submit two complete sets of final reports.
 - a. Report Format: Submit reports using the standard forms prepared by the referenced standard for each respective item and system to be tested, adjusted and balanced. Include schematic systems diagrams. Enclose the report contents in a 3-ring binder. Divide the contents into the below listed divisions, separating them by divider tabs with titles descriptive of the contents:
 - 1) General Information and Summary.
 - 2) Air Systems.
 - b. Report Contents: Provide the following minimum information, forms and data:
 - 1) General Information and Summary: Identify the testing, adjusting and balancing Agency, Contractor, Owner, Architect/Engineer, and Project on the inside cover sheet. Include addresses, and contact names and telephone numbers. Include a certification sheet containing the seal and name, address, telephone number

- and signature of the Agency's responsible certified Test and Balance Engineer. Include in this division a listing of the instrumentation used for the procedures, along with the proof of calibrations.
- 2) Include in the remainder of the reports the appropriate forms containing, as a minimum, the information indicated on the standard report forms prepared by AABC or NEBB, for each item of equipment and system. Prepare a schematic diagram for each item of equipment and system, to accompany each respective report form.
 - c. Calibration Reports: Submit proof that all required instrumentation has been calibrated to tolerances specified in the referenced standards within a period not exceeding six months prior to conducting the test procedures.
 - d. Existing Systems: Where existing systems are to be added to or modified include in the report results of operational tests taken prior to modifications including but not limited to existing fan curves, pressure readings and flow measurements. Include in the report copies of the equipment and motor nameplate data along with equipment performance curves indicating operating points prior to any modifications and, where existing equipment is retained, operating points after system balance. Where terminals are adjusted or modified include terminal performance curves/data and final readings.

1.04 QUALITY ASSURANCE

- A. Test, adjust and balance systems and equipment by using competent mechanics regularly employed by a testing, adjusting and balancing Subcontractor whose primary business is the testing, adjusting and balancing of building mechanical systems. The testing, adjusting and balancing Subcontractor shall be a business established for a minimum of 10 years.
- B. The testing, adjusting, and balancing Subcontractor shall be certified by the Associated Air Balance Council (AABC) or the National Environmental Balancing Bureau (NEBB).
- C. Instrumentation type, quantity, and accuracy shall be as described in AABC's "National Standards for Field Measurement and Instrumentation, or Total System Balance, or NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems."
- D. All instrumentation shall be calibrated at least every 6 months or more frequently if required by the instrument manufacturer.

1.05 PERFORMANCE REQUIREMENTS

- A. Comply with all applicable Federal, State and Local laws, ordinances, regulations and codes, and the latest industry standards including, but not limited to the entities listed below for procedures, measurements, instruments and test reports for testing, adjusting and balancing work:
 1. American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE)
 2. Sheet Metal and Air Conditioning Contractors National Association (SMACNA)
 3. National Environmental Balancing Bureau (NEBB)
 4. Associated Air Balance Council (AABC)
- B. Set the air delivery or intake of each diffuser, grille and register to be as designed or within five percent of the air flow rates shown on the Drawings.
- C. Set the fan air flow rate and static pressure rise across the fan to be within 10 percent above the design value at design speed.

1.06 JOB CONDITIONS

- A. Require the testing and balancing specialist to review his work with the respective manufacturers of the equipment and devices involved, and coordinate and schedule all work.
- B. Furnish and install balancing dampers, pressure taps, gauges, and other components as required for a properly balanced system, whether or not specified herein or shown on the Drawings, all at no additional cost to the Owner. Make all adjustment or replacement parts recommended by the testing and balancing specialist in strict accordance with the respective equipment manufacturer's recommendations.
- C. Coordinate with the control manufacturer's representative to set the adjustment of the automatically operated dampers to operate as required.

1.07 GENERAL

- A. The Owner will occupy the building during the entire testing, adjusting, and balancing period. Cooperate with the Owner during testing, adjusting, and balancing operations to minimize conflicts with the Owner's operations.
- B. Complete all tests specified herein to the satisfaction of the Architect/Engineer before final acceptance.
- C. The Architect/Engineer, or his representative, is the sole judge of the acceptability of the tests. The Architect/Engineer may direct the performance of any such additional tests, as he deems necessary in order to determine the acceptability of the systems, equipment, material and workmanship. No additional payment will be made for any test required by the Architect/Engineer.

PART 2 - PRODUCTS

NOT USED

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Obtain design drawings and specifications and become thoroughly acquainted with the design intent.
- B. Obtain copies of approved shop drawings of all air handling equipment, air outlets (supply, return and exhaust), and the temperature control diagrams, including intended sequence of operations.
- C. Existing Systems: Where existing systems are to be added to or modified perform operational tests prior to modifications including but not limited to existing fan curves, pressure readings and flow measurements.
 - 1. Obtain copies of the equipment and motor nameplate data along with equipment performance curves indicating operating points prior to any modifications. Where terminal units are to be adjusted or modified obtain performance data for these units.

- D. Examine installed work and conditions under which testing is to be done to ensure that work has been completed, cleaned, and is operable. Do not proceed with testing, adjusting and balancing until unsatisfactory conditions have been corrected in a manner approved by the testing and balancing specialist.
- E. Examine the air systems to see that they are free from obstructions. Determine that all dampers and registers are open, moving equipment is lubricated, clean filters are installed, and automatic controls are functioning; and perform other inspections and maintenance activities necessary for proper operation of the systems.
- F. Where existing systems are to be modified or added to ensure that all filters are clean and any operational problems that will prevent system balance have been brought to the attention of the Owner and repaired.

3.02 TESTING, ADJUSTING AND BALANCING

- A. Notify the Owner 48 hours in advance of starting any tests. Do not perform any tests until acknowledgment of notification and approval has been received from the Owner.
- B. Provide all necessary instruments and personnel for the tests. If, in the opinion of the Architect/Engineer, the results of such tests show that the Work has not complied with the requirements of the Contract Documents, make all additions or changes necessary to put the system in proper working condition and pay all expenses for all subsequent tests which are necessary to determine whether the Work is satisfactory. Any additional work or subsequent tests shall be carried out at the convenience of the Architect/Engineer.
- C. Test all packaged equipment in strict accordance with the equipment manufacturer's requirements.
- D. Perform any and all other tests that may be required by the local municipality or other governing body, board or agency having jurisdiction.
- E. Perform testing, adjusting, and balancing after leakage and pressure tests on air distribution systems have been satisfactorily completed.
- F. Actuate all safety devices in a manner that clearly demonstrates their workability and operation.
- G. Cut insulation and ductwork for installation of test probes to the minimum extent necessary to allow adequate performance of test procedure.
- H. Perform tests and compile test data for all air systems.
- I. Include a schematic diagram locating the air inlets, outlets, fans, equipment, dampers and regulating devices for air systems.
- J. All instruments used shall be provided by the entity performing the Work of this Section, and shall be accurately calibrated and maintained in good working order.
- K. Air Systems
- L. Perform the testing, adjusting and balancing of air systems in accordance with the detailed procedures outlined in the referenced standards; including but not be limited to the following:

1. Test, record and adjust fan rpm to design requirements.
2. Test and record motor full load amperes.
3. Make a pitot tube traverse of main supply ducts and obtain design flow rate at fans.
4. Test and record system static pressure, velocity pressure and total pressure.
5. Test and adjust system for design supply, transfer and return air flow rate.
6. Test and adjust system for minimum and maximum design flow rates of outside air.
7. Test and record return air temperatures.
8. Test and record coil and fan leaving air temperatures.
9. Adjust all main supply, return, relief, and exhaust air ducts to proper design flow rate.
10. Adjust all zones to proper design flow rate for supply, return, transfer, relief and exhaust air.
11. Test and adjust each diffuser, grille and register.
12. Identify each grille, diffuser and register as to location and area on the schematic diagram.
13. Identify and list in the final report size, type and manufacturer of diffusers, grilles and registers and all tested equipment. Use manufacturer's data on all equipment to make required calculations for testing, adjusting and balancing. Include design required velocity and test resultant velocity, required flow rate and test resultant flow rate after adjustment as part of readings and tests of diffusers, grilles and registers.
14. Adjust all diffusers, grilles and registers to minimize drafts in all areas.
15. Permanently mark all dampers after air balance is complete so that they can be restored to their correct position, if disturbed later.
16. Seal openings in ductwork for pitot tube insertion with snap-in plugs after air balance is complete.

END OF SECTION 230594.12

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PART 1 - GENERAL

1.01 DESCRIPTION OF WORK

- A. The work specified as part of this Section consists of the integration of equipment controls supplied as part of manufactured items, materials and equipment required by the Drawings and under Divisions 23 and 26 to achieve operational and coordinated Sequences of Operation as Specified. Work shall include management of the system start up and operational check out, coordination of functions of controllers supplied as part of equipment packages, sizing of control valves and damper operators for dampers, interconnection of systems, provision and installation of all accessory devices required for complete system operation including dampers, control valves and actuators not provided as part of equipment, coordination of start up and testing and demonstration of the operation of Sequences of Operation to the Owner and his representatives.

1.02 RELATED SECTIONS

- A. The General Conditions of the Contract, Supplementary Conditions, and General Requirements are a part of these Specifications and shall be used in conjunction with this Section as a part of the Contract Documents. Consult them for further instructions pertaining to this work. The Contractor is bound by the provisions of Division 00 and Division 01.
- B. The following Sections constitute related work:
 - 1. Section 230010 - General Mechanical Requirements
 - 2. Equipment and Systems specified under Division 23
 - 3. Division 26

1.03 QUALITY ASSURANCE

- A. System Installer Qualifications
 - 1. The Integrator shall have a minimum of five years experience in the integration of systems of a similar nature to those of this Project.
 - 2. The Integrator shall have an office within 50 miles of the project site and provide 24-hour response in the event of a customer call.
- B. Codes and Standards: Meet requirements of all applicable standards and codes, except when more detailed or stringent requirements are indicated by the Contract Documents, including requirements of this Section.
 - 1. Underwriters Laboratories: Products shall be UL-916-PAZX listed.
 - 2. National Electrical Code - NFPA 70.
- C. All products used in this installation shall be new, currently under manufacture, and shall have been applied in similar installations for a minimum of 2 years. This installation shall not be used as a test site for any new products unless explicitly approved by the Owner's representative in writing prior to bid date. Spare parts shall be available for at least 5 years after completion of this Contract.

1.04 SUBMITTALS

- A. Submit at the time of bid the name and qualifications of the firm that will be responsible for the Integration function along with the qualifications of the specific personnel proposed. The Owner and Architect/Engineer may choose to interview the personnel proposed for the project.

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- B. Contractor shall provide shop drawings and manufacturer's standard specification data sheets on all materials and hardware to be provided. No work may begin on any segment of this project until the Architect/Engineer and Owner have reviewed submittals for conformity with the Drawings and Specifications. All shop drawings shall be provided to the Owner electronically as .dwg or .dxf file formats.
- C. Submit a written sequence of operation for each system indicating which functions are to be controlled by controls provided as part of manufactured equipment and which functions will be under control of devices provided as part of this Section.
- D. Submit interconnecting wiring diagrams for all systems. These diagrams may rely on diagrams for controls of manufactured equipment provided that the interface points are clearly identified and copies of the manufactured item's control diagrams are submitted for information as part of the submittal package.
- E. Submit any additional information or data which is deemed necessary to determine compliance with these specifications or which is deemed valuable in documenting the system to be installed.
- F. Submit the following within 30 days of contract award:
 - 1. A work plan and schedule for the start up and check out of all systems including time requirements and resources required from all Sub-Contractors involved.
 - 2. A complete list of equipment to be used indicating quantity, manufacturer and model number.
 - 3. A schedule of all control valves including the valve size, model number (including pattern and connections), flow, CV, pressure rating, and location.
 - 4. A schedule of all control dampers. This shall include the damper size, pressure drop, manufacturer and model number.
 - 5. Provide manufacturers cut sheets for major system components. When manufacturer's cut sheets apply to a product series rather than a specific product, the data specifically applicable to the project shall be highlighted or clearly indicated by other means. Each submitted piece of literature and drawings shall clearly reference the specification and/or drawing that the submittal is being submitted to cover.
 - 6. The submittals required under this Section shall be considered as For Information Only. Review by the Architect/Engineer shall not relieve the Contractor from the responsibility of providing fully operational systems.

1.05 WARRANTY

- A. Warrant all work as follows:
 - 1. Labor & materials for control system specified shall be warranted free from defects for a period of twelve (12) months after final completion acceptance by the Owner. Control System failures during the warranty period shall be adjusted, repaired, or replaced at no charge or reduction in service to the Owner. The Contractor shall respond to the Owner's request for warranty service within 24 hours during customary business hours.
 - 2. At the end of the final start-up/testing, if equipment and systems are operating in a manner satisfactory to the Owner and Architect/Engineer, the Owner shall sign certificates certifying that the control system's operation has been tested and accepted in accordance with the terms of this Specification. The date of Owner's acceptance shall be the start of warranty.

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PART 2 - PRODUCTS

2.01 STANDARD OF QUALITY AND PERFORMANCE

- A. Products specified are not intended to form a complete scope of supply. They are intended to set a level of quality for items that the Contractor may need to supply to implement a complete Sequence of Operation. Products of a comparable quality and performance may be submitted for approval by the Architect/Engineer.

2.02 MOTORIZED DAMPERS

- A. Dampers shall be modulating double-acting opposed blade or parallel blade dampers as required, designed and tested in accordance with AMCA 500. Obtain and verify the location, size and pressure rating of each damper prior to fabrication and delivery. Verify the layout of equipment and ductwork before dampers are fabricated. Pressure drop shall not exceed 0.03 inches water gauge static pressure at 1000 fpm in the fully-open position, and shall be rated for at least 2000 fpm average velocity. Damper shut-off pressure rating shall exceed the fan maximum total head-pressure.
- B. Dampers shall be constructed of extruded aluminum or at least No. 16 gauge galvanized steel, with each blade being not more than 8 inches; wide damper frame channel shall be at least 5 inches deep. Each blade end shall have a 3/8 inch stainless steel or plated steel shaft rotating in self-lubricating bearings mounted in a damper channel frame. Blades mounted vertically shall be supported by thrust bearings. Control shaft shall be at least 1/2 inch diameter.
- C. Flat-steel damper blades shall be made rigid by folding the edges. Blades shall have interlocking edges and shall be provided with EPDM or neoprene compressible seals at point of contact. Foam seals are not acceptable. Provide compression-type stainless steel jamb seals continuously along blade edges.
- D. Each damper shall be assembled in the manufacturer's shop as a complete unit. Dampers, when closed, shall be guaranteed by the manufacturer not to leak in excess of 20 cfm per square foot at 4 inches w.g. static pressure. Provide dampers with operators having sufficient power to limit leakage to the rate specified.
- E. Damper seals shall be suitable for an operating range of minus 20 degrees F (or 20 degrees F below the heating outside design temperature, whichever is lower) at the lower end to 200 degrees F at the upper end.
- F. A complete damper assembly shall have blades no longer than 48 inches and no higher than 48 inches. Where greater length or height is required, the assembly shall be made of a combination of sections. Dampers shall be sized for the required air velocity and pressure classification.
- G. Approved Manufacturers Arrow Damper & Louver or approved equal.

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PART 3 - EXECUTION

3.01 GENERAL WORKMANSHIP

- A. Install equipment, piping, wiring/conduit parallel to building lines (i.e. horizontal, vertical, and parallel to walls) wherever possible.
- B. Provide sufficient slack and flexible connections to allow for vibration of piping and equipment.
- C. Install all equipment in readily accessible location as defined by Chapter 1 Article 100 part A of the NEC. Control panels shall be attached to structural walls unless mounted in equipment enclosure specifically designed for that purpose. Panels shall be mounted to allow for unobstructed access for service.
- D. Verify integrity of all wiring to ensure continuity and freedom from shorts and grounds.
- E. All equipment, installation, and wiring shall comply with acceptable industry specifications and standards for performance, reliability, and compatibility and be executed in strict adherence to local codes and standard practices.

3.02 WIRING

- A. All control and interlock wiring shall comply with the national and local electrical codes and Division 26 of these Specifications. Where the requirements of this Section differ with those in Division 26, the requirements of this Section shall take precedence.
- B. Do not install Class 2 wiring in conduit containing Class 1 wiring. Do not use boxes and panels containing high voltage for low voltage wiring except for the purpose of interfacing the two (e.g. relays and transformers).
- C. Control wiring located in a plenum space that is not installed in a conduit shall be plenum rated.
- D. All wire-to-device connections shall be made at a terminal block or terminal strip. All wire-to-wire connections shall be at a terminal blocks, or with a crimped connector. All wiring within enclosures shall be neatly bundled and anchored to permit access and prevent restriction to devices and terminals.
- E. Maximum allowable voltage for control wiring shall be 120V. Provide and install step down transformers.
- F. All wiring shall be installed as continuous lengths, where possible. Any required splices shall be made only within an approved junction box or other approved protective device.
- G. Maintain fire rating at all penetrations in accordance with other Sections of this Specification and local codes.
- H. Size of conduit and size and type of wire shall be the design responsibility of the Contractor, in keeping with the manufacturer's recommendations and the NEC.

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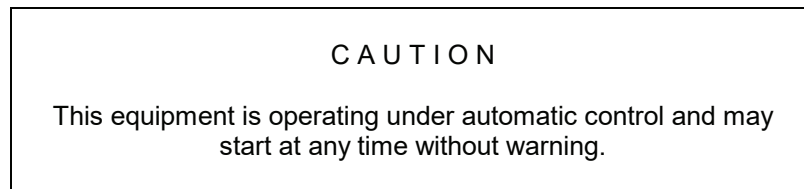
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- I. Locate control and status relays in designated enclosures only. These relays may also be located within packaged equipment control panel enclosures. These relays shall not be located within Class 1 starter enclosures.
- J. Follow manufacturer's installation recommendations for all communication and network cabling. Network or communication cabling shall be run separately from other wiring.
- K. Adhere to Division 26 requirements for installation of raceway.
- L. Maintain an updated (as-built) wiring diagram with terminations identified at the job site.
- M. Flexible metal conduits and liquid-tight, flexible metal conduits shall not exceed 3feet in length and shall be supported at each end. Flexible metal conduit less than 1/2" electrical trade size shall not be used. In areas exposed to moisture liquid tight, flexible metal conduits shall be used.

3.03 WARNING LABELS

- A. Affix plastic labels on each starter and equipment automatically controlled. Label shall indicate the following:



3.04 IDENTIFICATION OF HARDWARE AND WIRING

- A. All wiring and cabling, including that within factory-fabricated panels, shall be labeled at each end within 2 inches of termination with a cable identifier and other descriptive information.
- B. Permanently label or code each point of field terminal strips to show the instrument or item served.
- C. Identify control panels with minimum 1-cm letters on laminated plastic nameplates.
- D. Identify all other control components with permanent labels. Identifiers shall match record documents. All plug-in components shall be labeled such that removal of the component does not remove the label.

3.05 CLEANING

- A. The Contractor shall clean up all debris resulting from his or her activities daily. The contractor shall remove all cartons, containers, crates, etc. under his control as soon as their contents have been removed. Waste shall be collected and placed in a location designated by the Construction Manager or General Contractor.

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- B. At the completion of work in any area, the Contractor shall clean all of his/her work, equipment, etc., making it free from dust, dirt and debris, etc.
- C. At the completion of work, all equipment furnished under this Section shall be checked for paint damage, and any factory finished paint that has been damaged shall be repaired to match the adjacent areas. Any metal cabinet or enclosure that has been deformed shall be replaced with new material and repainted to match the adjacent areas.

3.06 PROTECTION

- A. The Contractor shall protect all work and material from damage by his/her work or workers, and shall be liable for all damage thus caused.
- B. The Contractor shall be responsible for his/her work and equipment until finally inspected, tested, and accepted. The Contractor shall protect his/her work against theft or damage, and shall carefully store material and equipment received on site that is not immediately installed. The Contractor shall close all open ends of work with temporary covers or plugs during storage and construction to prevent entry of foreign objects.

3.07 FIELD QUALITY CONTROL

- A. All work, materials and equipment shall comply with the rules and regulations of applicable local, state, and federal codes and ordinances as identified in Part 1 of this Section.
- B. Contractor shall continually monitor the field installation for code compliance and quality of workmanship. All visible piping and or wiring runs shall be installed parallel to building lines and properly supported.
- C. Contractor shall arrange for field inspections by local and/or state authorities having jurisdiction over the work.

3.08 ACCEPTANCE

- A. The control systems will not be accepted as meeting the requirements of completion until all tests described in this Specification have been performed to the satisfaction of both the Engineer and Owner.
- B. The full range of operation for all Sequences of Operation shall be demonstrated. Where sequences are dependent on season or outside conditions these conditions may be simulated for the purpose of demonstration if approved by both the Architect/Engineer and the Owner. If simulations cannot be acceptably created the Contractor shall perform the demonstration during the proper period.
- C. Any tests that cannot be performed due to circumstances beyond the control of the Contractor may be exempt from the Completion requirements if stated as such in writing by the Owner's representative. Such tests shall then be performed as part of the warranty.

END OF SECTION 230991

PART 1 - GENERAL

1.01 DESCRIPTION OF WORK

- A. The Work specified as part of this Section consists of the work required to achieve operational and coordinated Sequences of Operation as described. Work includes coordination of functions of controllers supplied as part of equipment packages, sizing of control valves, interconnection of systems, provision and installation of all accessory devices required for complete system operation including devices not provided as part of equipment, coordination of start up and testing and demonstration of the operation of Sequences of Operation to the Owner and his representatives.
- B. The control system operation of all equipment shall be subject to the operational modes, conditions and logic described in this Section and the controlled equipment manufacturer's recommendations.
- C. Training of the Owner's personnel in the operation, trouble shooting, adjustment and repair of all system controls.

1.02 RELATED SECTIONS AND WORK

- A. Section 230923 - Automatic Temperature Controls and Building Automation System
- B. Division 26
- C. Owner's Building Management System (BMS)
- D. Owner's Fire Alarm System (FAS)

PART 2 - PRODUCTS

NOT USED

PART 3 - EXECUTION

3.01 GENERAL

- A. General
 - 1. Conform to the requirements of the Owner's standards for all electrical work and devices.
 - 2. System and system components shall be BACNet compatible.
 - 3. All set points and operating points shall be able to be transmitted to and set from the BMS system. Specific points to be enabled shall be at the discretion of the Owner.
 - 4. All systems shall be capable of operating independently of the BMS system based on set points and limits either input from the BMS system or manually.
 - 5. Coordinate all work with the requirements and characteristics of the BMS system and the equipment provided for the project under this phase or earlier phases.
 - 6. All space sensors and thermostats shall have an lcd display indicating their set point, the condition sensed and the mode of operation they are responding to.
 - 7. All equipment to be integrated with the BMS shall be fully integrated with new or existing facility controls and devices including interlocks, icons, graphics, read-outs and reports."

SEQUENCE OF OPERATIONS
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3.02 SEQUENCE OF OPERATION - EXHAUST FANS, EF-X

A. General:

1. The exhaust fan shall run during occupied school hours on a timeclock based upon when the unit ventilator outside air dampers are open.

END OF SECTION 230993

PART 1 - GENERAL

1.01 DESCRIPTION OF WORK

- A. This Section describes the galvanized steel, flexible, and aluminum ductwork for HVAC duct systems in accordance with SMACNA Duct Construction Standards, except as otherwise specified.
- B. The construction material for each ductwork system shall be as listed in the "Ductwork Material Schedule" at the end of this Section.
- C. This Section also describes the fittings, access doors, hangers and supports, manual volume dampers and sealants for each ductwork system as required.

1.02 RELATED WORK

- A. Section 230594 - Balancing of Air and Hydronic Systems.

1.03 REFERENCES

- A. ASHRAE - Handbook Fundamentals; Latest Edition.
- B. SMACNA - HVAC Duct Construction Standards Metal And Flexible (latest issue)
- C. ASTM A 653 - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
- D. ASTM B 209 - Specifications for Aluminum and Aluminum-Alloy Sheet and Plate.
- E. NFPA 90A - Installation of Air Conditioning and Ventilating Systems.
- F. UL 555 S - Fire Dampers & Smoke Dampers.
- G. NFPA 96 - Standard for Commercial Cooking Operations
- H. New York State Mechanical Code.

1.04 REGULATORY REQUIREMENTS

- A. Construct ductwork to NFPA 90A and New York State Mechanical Code standards.

1.05 SUBMITTALS

- A. Ductwork shop drawings for approval:
 - 1. Coordinate layout duct drawings that differ from ductwork shown on the Drawings.
 - 2. The review of deviations will be for pressure drop only. The review will not address clearances or accessibility to maintain or balance the air systems. No dimensional or coordination check of the shop drawings will be made. The Contractor has the sole responsibility to review the Drawings, coordinate ductwork fabrication, and provide clearances and access for installation, maintenance and balancing of this work, and work of other trades. Unless specifically dimensioned, Drawings indicate approximate locations only. The Contractor has the sole responsibility to locate and route the ductwork.

3. Deviations such as changing direction or transforming or dividing ductwork must maintain ductwork cross-sectional area and not exceed transformation taper of 15 degrees.
 4. Plans and section showing all equipment and accessories.
 5. Minimum 3/8 in. scale, double line, showing sizes, transverse joints, transitions, elevations, clearances and accessories; sections where required.
- B. Shop details and catalog cuts of:
1. Ductwork construction, including gauge and bracing schedule.
 2. Supports.
 3. Dampers.
 4. Turning vanes.
 5. Fire dampers.
 6. Access doors.
 7. Flexible connections.
 8. Other accessories.

1.06 QUALITY ASSURANCE

- A. Construct all ductwork in accordance with referenced SMACNA Standards, except as otherwise stated. Ductwork pressure classifications shall be in accordance with referenced SMACNA Standards, except as otherwise specified.
- B. For all uninsulated ductwork casings and plenums located outdoors, the reinforcement members shall be galvanized steel or stainless steel.
- C. Construction pressure classification of ductwork are shown on the Drawings. If not shown, the pressure classification shall be greater than or equal to the maximum operating static pressure (minimum 2" w.c. pressure classification).
- D. All ductwork shall be free from pulsation, chatter, vibration and objectionable noise. If any of these defects appear after a system is in operation, correct by removing and replacing, or reinforcing the ductwork, at no additional cost to the Owner.
- E. For all galvanized steel ductwork, zinc coating shall be minimum G90 per ASTM A 653.

PART 2 - PRODUCTS

2.01 GALVANIZED STEEL RECTANGULAR DUCTS AND FITTINGS

- A. Construct ducts of galvanized sheet steel meeting ASTM A 653 with G90 coating designation, and in accordance with the latest SMACNA HVAC Duct Construction Standards Metal And Flexible and pressure classifications as stated on the Drawings (minimum 2" w.c. pressure classification).
- B. No ducts shall be less than No. 22 U.S. Gauge.
- C. Piping, conduit and structure shall not penetrate ductwork. Where this condition cannot be avoided and with the written permission of the Architect/Engineer, follow SMACNA HVAC Duct Construction Standards Metal and Flexible, except that sides of transition sections shall slope a maximum of 15 degrees.
- D. Provide 90-degree full-radius elbows with a centerline radius 1.5 times the duct width in the plane of the bend.

- E. For elbows with centerline radius less than 1.5 times the width of the duct in the plane of the bend, provide turning vanes.
- F. Provide square throat elbows with manufactured turning vanes.
- G. All dissimilar metals shall be connected with flanged joints made up with fiber or neoprene gaskets to prevent contact between dissimilar metals. Flanges shall be fastened with bolts protected by ferrules and washers made of the same materials as the gaskets.
- H. For split fittings, the split shall be proportional to the air flow. Construct per SMACNA HVAC Duct Construction Standards- Metal and Flexible.
- I. Transitions and Offsets shall follow SMACNA HVAC Duct Construction Standards Metal and Flexible, except that sides of transitions shall slope a maximum of 15 degrees.
- J. All branch take-offs perpendicular to the main shall be a 45 degree entry.
- K. Longitudinal seams shall be of the Pittsburgh Lock type outlined in the SMACNA HVAC Duct Construction Standards Metal and Flexible.
- L. Duct transverse joints shall be selected and used consistent with the static pressure class, applicable sealing requirements, materials involved, duct support intervals and other provisions for proper assembly of ductwork outlined in the SMACNA HVAC Duct Construction Standards - Metal and Flexible. Transverse joints T-25a, T-25b (Ductmate) shall only be used. Metal clips will only be allowed (NO PVC). Ductmate shall not be used for the following (use transverse joints T-15 through T-24 in these cases):
 - 1. The Ductmate '45' system shall not be used for applications with duct gauges heavier than 10 or lighter than 22.
 - 2. The Ductmate '35' system shall not be used for applications with duct gauges heavier than 16 GA. or lighter than 26 GA.
 - 3. The Ductmate '25' system shall not be used for application with duct gauges heavier than 20 GA. or lighter than 26 GA.

2.02 TURNING VANES

- A. Manufactured with same material as ductwork that it is installed in and to the same pressure classification as ductwork that they are installed in.
- B. Provide turning vanes in all square duct elbows and as noted on the Drawings.
- C. Vanes shall be single thickness Small Vane as detailed in SMACNA HVAC Duct Construction Standards Metal and Flexible.
- D. Where a rectangular duct changes in size at a square-throat elbow fitting, use single thickness turning vanes with trailing edge extensions aligned with the sides of the duct.

2.03 ACCESS DOORS

- A. For access doors for use in ductwork receiving Fire Rated Blanket Insulation see Ductwork Insulation Section for requirements. Fabricate all other access doors in accordance with SMACNA Duct Construction Standards Metal And Flexible and as indicated.

- B. For HVAC duct systems, construct doors of the same material as the ductwork. Minimum size of access doors shall be 8 inches by 8 inches, unless shown otherwise.
- C. Provide walkthrough doors where shown. These doors shall have a minimum clear width of 18 inches. Provide doors with 8 inch square double pane wire glass windows. Locate windows not to exceed 5 feet-6 inches to centerline above finished floor of installed casing. Walk-through doors shall be operable from both sides of the door.
- D. Access doors shall be insulated same as duct.
- E. Provide with continuous neoprene gaskets around perimeter of access doors for airtight seal.
- F. Provide all access doors with cam lock latches.
- G. Provide access doors with watertight gaskets in shower room exhaust ductwork. Doors shall be of extra-heavy stainless construction.
- H. All access doors serving a fire damper shall be painted red and shall have a label with white letters not less than ½ inch high reading "FIRE DAMPER". No external ductwork insulation shall conceal a fire damper access door unless there is a label attached to the insulation indicating the exact location of the access door.
- I. Provide access doors in following locations:
 - 1. Heaters and coils in ducts: entering and leaving side.
 - 2. Automatic dampers: linkage side.
 - 3. Fire damper, on both sides of ducts.
 - 4. Smoke detection heads.
 - 5. On both sides of ducts where necessary to provide maintenance accessibility to equipment on either side.
 - 6. VAV boxes
 - 7. Heating and Cooling coils.
 - 8. Fan Plenums.
 - 9. In-Line Fans (suction and discharge sides)
 - 10. Other items requiring access for service/maintenance
- J. Where duct access doors are concealed the Contractor shall furnish and pay for installation of access doors to be mounted in the fire rated walls and ductwork enclosures. The access doors must be fire resistive and minimum 6" larger on each side than the duct access door for the above mentioned applications.

2.04 MANUAL VOLUME DAMPER

- A. Fabricate in accordance with SMACNA Duct Construction Standards Metal And Flexible, and as indicated.
- B. Fabricate single blade dampers for duct sizes up to 6 inches in height.
- C. Fabricate multi-blade damper of opposed blade pattern with maximum blade sizes of 4 inches for ducts above 6 inches in height. Assemble center and edge crimped blades in prime coated or galvanized channel frame with suitable hardware.

- D. Except in round ductwork 12 inches and smaller, provide end bearings. On multiple blade dampers, provide oil-impregnated nylon or sintered bronze bearings.
- E. Provide locking, indicating quadrant regulators on single and multi-blade dampers. Where rod lengths exceed 30 inches, provide regulator at both ends.
- F. On insulated ducts mount quadrant regulators on stand-off mounting brackets, bases, or adapters.
- G. Volume damper shall be provided at each duct branch and also where shown on the Drawings. Volume dampers must be installed at each branch even if they are not shown on the Drawing.
- H. Approved Manufacturers:
 - 1. Ruskin Mfr. Co.
 - 2. Arrow Damper & Louver.
 - 3. Imperial Damper Co.

2.05 DUCT TEST HOLES

- A. Cut or drill temporary test holes in ducts as required. Cap with neat patches, neoprene plugs, threaded plugs, or threaded or twist-on metal caps.
- B. Permanent test holes shall be factory fabricated, air tight flanged fittings with screw cap. Provide extended neck fittings to clear insulation.

2.06 DUCT HANGERS AND SUPPORTS

- A. Provide trapeze, strap or angle iron hangers meeting SMACNA HVAC Duct Construction Standards Metal and Flexible.
- B. Materials of hangers, supports and fasteners shall conform to the manufacturer's load ratings.
- C. Hangers, supports, upper attachments and inserts shall be hot-dip galvanized steel or stainless steel.
- D. Fasteners for HVAC duct systems shall be hot-dip galvanized steel, cadmium-plated steel or stainless steel.
- E. Secure ductwork hangers attached to concrete structures and slabs with embedded inserts, anchor bolts or concrete fasteners. A safety factor of 5 should be used in selection of all inserts and expansion bolts (if applicable safety factor shall be determined by analysis of seismic loads and the greater safety factor shall be used).
- F. Provide hangers and supports not more than 12 inches from each face of a horizontal elbow.
- G. Plenums shall be supported to permit personnel to enter the plenum. If no structural steel design is shown on the Drawings, it is the responsibility of the Contractor to provide the services of a licensed structural engineer in the in which the project is to be constructed to submit a structural design for review.

2.07 SEALANTS

- A. Where ducts are not continuously welded or soldered, provide sealants and gaskets as required to meet the specified duct leakage allowance.
- B. Provide Gaskets, Sealers, Mastics and Tapes as manufactured by Ductmate.

2.08 STANDARD FLEXIBLE CONNECTIONS

- A. Provide fabric flexible duct connections.
- B. Fabric shall be UL approved, fire-retardant, closely-woven glass, double coated with neoprene, and a minimum of 4 inches wide.
- C. Shall be installed at duct connections to all ceiling hung fans and where vibration will be transmitted through ductwork.
- D. Approved Manufacturers:
 - 1. "Ventglas" by Vent Fabrics, Inc.

PART 3 - EXECUTION

3.01 INSTALLATION - GENERAL

- A. Install ductwork in accordance with applicable SMACNA Duct Construction Standards Metal And Flexible and approved submittals, and as shown on the Drawings. Duct sizes shown are inside clear dimensions. Where internal duct liners are used, duct sizes shown are inside clear of liner. For ductwork located outside, provide reinforcing sufficient to support wind and snow loads.
- B. The Drawings indicate general locations of ducts. Make additional offsets or changes in direction as required at no additional cost to the Owner.
- C. Wherever ductwork is divided, maintain the cross-sectional area.
- D. Do not exceed 15-degree taper when constructing duct transitions.
- E. Close the open ends of ducts during construction to prevent debris and dirt from entering.
- F. Secure casings and plenums to curbs according to the requirements of the SMACNA HVAC Duct Construction Standards Metal and Flexible.
- G. Make changes in direction with long radius bends.
- H. All unused portions of HVAC supply air and exhaust louvers shall be blanked off with Louver Blank Off Panels, see Ductwork Insulation Section.
- I. All welded and scratched galvanized steel surfaces shall be touched up with zinc-rich paint.
- J. 2 Hr. rated wall penetration: Where small size duct (up to 6 inches x 6 inches) is penetrating a 2 Hr wall the duct shall be constructed of 16 gauge galvanized sheet metal.

- K. Locate ducts with sufficient space around equipment to allow normal operating and maintenance activities.
- L. Patch and repair all wall penetrations.
- M. Insulation: Where Drawings and Specifications indicate that ducts are to be insulated make provisions for neat insulation finish around damper operating quadrants, splitter adjusting clamps, access doors, and similar operating devices. Metal collar equivalent in depth to insulation thickness and of suitable size to which insulation may be finished to be mounted on duct.

3.02 FITTING INSTALLATION

- A. Use minimum of four sheet metal screws per joint.
- B. Apply approved sealant on duct-to-duct joint before assembly. Apply additional sealant after assembly to make joint airtight.

3.03 HANGER AND SUPPORT INSTALLATION

- A. Support ductwork hung from building structure using trapeze, strap or angle iron hangers conforming to SMACNA HVAC Duct Construction Standards Metal and Flexible. Provide supplemental structural steel to span joists where required.
- B. Do not support ductwork from furring, hung ceilings, metal floor deck, metal roof deck or from another duct or pipe.
- C. Do not hang lighting fixtures or piping from ductwork.
- D. Do not use perforated band iron.
- E. Support ductwork at each change in direction.
- F. Where duct connects to or terminates at masonry openings or at floors where concrete curbs are not used, provide a continuous 1 ½ inch by 1 ½ inch by 3/16 inch galvanized steel angle support around the ductwork. Bolt and seal the supports to the building construction using expansion bolts and caulking compound. Seal shall be watertight at floor or wall and duct such that a spill will no pass down through the opening.
- G. Fasten plenums and casings connected to concrete curbs using continuous 1 ½ inch by 1 ½ inch by ¼ inch galvanized steel angle support. Set the angle support in a continuous bead of caulking compound and anchor it to the curb with 3/8 inch diameter anchors on 16 inch centers. Terminate sheet metal at curb and bolt to angle support. Seal sheet metal to curb with a continuous bead of caulking.
- H. For insulated ductwork, install hangers on the outside of the insulation. To maintain the insulation value, inset a piece of 1 inch thick, 6 pcf fiberglass board with a foil/scrim/kraft (FSK) jacket at these supports.

3.04 SEALING

- A. Where ductwork is not continuously welded, soldered or gasketed, make seams and joints airtight with sealants.
- B. Install the sealants in accordance with the sealant manufacturer's instructions and recommendations.
- C. Seal all ductwork seams, joints, fastener penetrations and fittings connections with sealants in accordance with SMACNA Seal Classifications as required by SMACNA Duct Pressure Classification. All ductwork, regardless of pressure classification, shall have a minimum Seal Class B.
- D. Completely fill all voids when liquid sealing ductwork. Several applications may be necessary to fill voids caused by shrinkage or runout of sealant.

3.05 DUCT-MOUNTED DEVICES AND ACCESS DOORS

- A. Install all dampers, coils, airflow measuring stations, humidifiers and other duct-mounted devices, specified in other sections of the specifications or as shown and provide transformations to dimensions as required. Install devices in accordance with manufacturer's recommendations. Install dampers and coils a minimum of 4 feet away from changes in direction or transitions. Allow five (5) equivalent diameters of straight ductwork upstream and one (1) equivalent diameter of straight ductwork downstream of airflow measuring devices.
- B. Install access doors in ductwork, plenums and where specified and as shown. Provide access doors for inspection and cleaning automatic dampers, at fire dampers, and elsewhere as indicated. Provide minimum 18 x 18 inch size for shoulder access and as indicated. Install access doors in the bottom of the ductwork unless they are inaccessible in this location; then install the access doors in either the side or top of the ductwork, whichever is more accessible.
- C. Provide fire damper at locations indicated, and where outlets pass through fire rated components and where required by authorities having jurisdiction. Install with required perimeter mounting angles, sleeves, breakaway, duct connections, corrosion resistant springs, bearings, bushings and hinges.
- D. Demonstrate re-setting of fire dampers to authorities having jurisdiction and Engineer.
- E. Provide flexible connections immediately adjacent to equipment in ducts associated with motorized equipment. Cover connections to medium pressure fans with leaded vinyl sheet, held in place with metal straps.
- F. Pilot Ports: Locate pilot ports for measuring airflow in each main supply duct at the downstream end of the straightest run of the main and before the first branch take-off. Form pilot ports by drilling 7/16 inches holes in the duct, lined up perpendicular to airflow on maximum 8-inch centers and at least three to a duct, evenly spaced. Holes to be plugged with plastic plugs. Provide access to these for future rebalancing.

3.06 DUCTWORK AND EQUIPMENT LEAK TESTING

- A. Leak test each ductwork system within ten working days of ductwork installation and before ductwork is insulated and concealed.

- B. All HVAC ductwork shall be tested. Follow general procedures and use apparatus as outlined in the SMACNA HVAC Air Duct Leakage Test Manual.
- C. Test all ductwork at 100 percent of the pressure classifications indicated.
- D. Air testing during erection shall include separate leakage air tests of air riser, horizontal distribution system, and, after all ductwork is installed and the central stations apparatus is erected, leakage testing of the whole system.
- E. Use Appendix C in the SMACNA HVAC Air Duct Leakage Test Manual to determine allowable leakage rates for each duct section tested.
- F. All devices, including access doors, airflow measuring devices, sound attenuators, damper casings, sensors, test ports, etc. that are furnished and/or installed in duct systems shall be included as part of the duct system leakage allowance. All joints shall be inspected and checked for audible leakage, repaired, if necessary, and retested. Duct leakage shall be limited to the following:

Average Size of Run Diameter or Equivalent	*A/100 ft. Run
12 inches or less	10
20 inches or less	15
30 inches or less	25
40 inches or less	30
50 inches or less	30
* (A) = Permissible loss in cfm	

- G. Total system leakage shall not exceed 10 percent of the scheduled design capacity of the system when tested as per SMACNA testing methods.

3.07 PAINTING

- A. Upon completion of the installation, remove all protecting materials, thoroughly remove all scale and grease and leave in a clean condition for painting. Ductwork to be painted shall be as shown on the Drawings. Painting shall be in accordance with the requirements of the "Painting" Specification Section.

3.08 DUCTWORK MATERIAL SCHEDULE

AIR SYSTEM	DUCTWORK MATERIAL
Supply, Outside Air & Exhaust Ductwork	Galvanized Steel

END OF SECTION 233113

PART 1 - GENERAL

1.01 DESCRIPTION OF WORK

- A. Provide exhaust fans, as specified herein, of sizes and capacities scheduled and in locations shown on drawings.

1.02 REFERENCE CODES AND STANDARDS

- A. AMCA 99 - Standards Handbook
- B. AMCA 210 - Laboratory Methods of Testing Fans for Rating
- C. AMCA 300 - Reverberant Room Method for Sound Testing of Fans
- D. ASHRAE Handbook, HVAC Applications Volume "Sound and Vibration Control"
- E. UL listed and labeled.

1.03 SUBMITTALS

- A. Shop Drawings - Show fan layout, housing, materials, gauges, dimensions, weights and installation details
- B. Product data - Manufacturer's fan performance (data includes cfm, rpm, bhp, motor nameplate data, tip speed, outlet velocity and static pressure) and sound performance (data includes sound power level ratings by octave bands) as tested in accordance with AMCA Standards 210 and 300.
- C. Fan performance curves - Submit curves for all fans with system performance shown, and for plus or minus 10 percent and plus or minus 20 percent change in fan rpm. Curves shall include plotted rpm, horsepower, cfm, static pressure, and fan surge line and operating point.
- D. Certified AMCA Ratings - Submit ratings for air and sound performance.
- E. UL Listing - Submit listing if specified.

1.04 QUALITY ASSURANCE

- A. Factory balance each fan statically and dynamically, test run before shipment, and key fan wheel to fan shaft. Fans shall operate quietly and without pulsation or vibration. Conduct sound power level tests for each type fan at the factory in accordance with AMCA 300.
- B. Fans shall operate in the stable range of their performance curves.
- C. The fan external static pressures shown in the schedules are those required by the ductwork and apparatus, and do not include the internal and intake fan losses, inlet vanes or integral outlet dampers, inlet screens, outlet velocity heads or drive losses.
- D. Factory performance test each fan assembled in or as part of apparatus specified to be performance tested. Test shall display scheduled performance characteristics, using certified, calibrated testing instruments provided by the manufacturer of the apparatus.

- E. All fan performance ratings shall be based up on factory tests performed in accordance with AMCA 210. One fan of each type specified shall have actual factory performance tests performed prior to shipment. All fans shall be certified by AMCA and carry its seal.

PART 2 - PRODUCTS

2.01 CENTRIFUGAL DOWNBLAST FANS

- A. Roof mounted exhaust fans shall be of the downblast direct drive type.
- B. The fan housing shall fan housing shall consist of the motor cover, shroud, curb cap and lower windband, and shall be constructed of heavy-gauge aluminum. Housing shall have a rigid internal support structure and leakproof design. The fan shroud shall be one-piece with a rolled bead for extra strength, which directs exhaust air downward. The low windband shall be one piece with formed edges for added strength and the curb cap shall include prepunched mounting holes to ensure correct attachment to the roof.
- C. The fan wheel shall be centrifugal, non overload, backward-inclined, constructed of aluminum and shall include a wheel cone carefully matched to the inlet cone for precise running tolerances. Wheels shall be statically and dynamically balanced.
- D. Motors shall be permanently lubricated and carefully matched to the fan loads. Motors shall be readily accessible for maintenance. Motors shall be mounted on true vibration isolators, out of the airstream. Each vibration isolator shall be sized to match the weight of each fan.
- E. A NEMA 1 disconnect switch shall be provided as standard. Factory wiring shall be provided from motor to the handy box.
- F. All fans shall bear the AMCA Certified Ratings Seal for both sound and air performance.
- G. Each fan shall bear a permanently affixed manufacturer's nameplate containing the model number and individual serial number for future identification.
- H. Fans shall be manufactured by Greenheck or approved equal.

PART 3 - EXECUTION

3.01 GENERAL

- A. Install fans, including all necessary structural supports and bracing as scheduled and located on the contract drawings in accordance with manufacturer's instructions and approved submittals.
- B. Connect duct to fans to allow for straight and smooth air flow.
- C. Provide flexible connections (minimum of 4") between fan and duct.
- D. Install fan level: +/- 5 degrees vertical. Final installation shall be free of all leaks from both fan and associated ductwork.

3.02 START-UP, TESTING, DEMONSTRATION

- A. Start-up fans after checkout to insure proper alignment and phased electrical connections.

EXHAUST FANS
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HIGH SCHOOL UPGRADES AND TURF FIELD
White Plains High School
SED No.: 66-22-00-01 0-016-029

H2M

- B. Test fans individually and as part of system.
- C. Insure fans are properly interlocked with supply fans and with control system.
- D. Demonstrate operation to Owner and instruct maintenance personnel in operation of equipment.

END OF SECTION 233416

PART 1 - GENERAL

1.01 DESCRIPTION OF WORK

- A. This Section describes the air terminals as specified herein, with capacities, distribution patterns and connection sizes as scheduled on the Drawings.
- B. Products listed in Part 2 of this Section include:
 - 1. Grilles and Registers.
 - 2. Ceiling Diffusers.

1.02 RELATED WORK

- A. Section 233113: Sheet Metal Work

1.03 REFERENCES

- A. ADC 1062 GRD - Test Code for Grilles, Registers and Diffusers
- B. ASHRAE 70 - Method of Testing for Rating the Airflow Performance of Outlets and Inlets.
- C. ASHRAE 113 - Method of Testing Room Air Diffusion
- D. ASTM C423 - Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
- E. ARI 880 - Air Terminals
- F. ARI 885 - Procedure for Estimating Occupied Space Sound Levels in the Application of Air Terminals and Air Outlets.
- G. NFPA 90A - Installation of Air Conditioning and Ventilation Systems
- H. SMACNA - HVAC Duct Construction Standards - Metal and Flexible.
- I. Mechanical Code of New York State

1.04 QUALITY ASSURANCE

- A. Air Terminals will not be accepted until acoustical test results have been submitted and approved.

1.05 SUBMITTALS

- A. Product data - Submit catalog cuts and installation instructions for all products specified, including standard color samples.
- B. Submit published manufacturer's performance data for all of the different types of diffusers, registers and grilles, based on testing in accordance with ASHRAE Standard 70, latest edition.
- C. Performance data - For each size and type of air terminal , submit the following:
 - 1. Inlet static pressure in inches w.g.
 - 2. Maximum and minimum airflow in cfm.

3. Throw in feet at maximum cfm (and 25 percent of cfm) for terminal velocities of 50 and 100 fpm.
4. Noise Criteria (NC) curve at maximum air terminal cfm rating with blades in full-open and closed positions.

PART 2 - PRODUCTS

2.01 RETURN GRILLES

- A. Furnish and install return grilles of the type and size as shown on the Drawings. Construct the grilles with 45 degree deflection fixed blades and frames that have reinforced mitered corners.
- B. Provide an opposed blade damper operable from the face of the grille for grilles connected to ductwork.
- C. Manufacture grilles with trim to allow for recessed mounting into ceiling grids or for surface mount in other ceiling types. Provide concealed mounting using concealed mounting straps or concealed screw holes in neck. Countersunk screw holes in the frame face are not acceptable or frame face-mounting screws.
- D. Construct the units of extruded aluminum or corrosion resistant steel as shown on the Drawings.
- E. Manufacturer: Nailor Industries Inc, Model Series 6145H-O or approved equal.
- F. Coordinate color with Owner.

PART 3 - EXECUTION

3.01 DIFFUSER, REGISTER AND GRILLE APPLICATION

- A. See the Drawings for types, sizes, materials and installation requirements.

3.02 INSTALLATION

- A. Install diffusers, grilles and registers in locations shown on the Drawings.
- B. Consult the Drawings for type of ceiling in which the terminals are to be installed and match air outlet edge trim to the requirements of the ceiling type in which they are installed.
- C. Install equalizing grids flush with take-off collar connection to supply duct with vanes perpendicular to air flow approaching diffuser.
- D. Install in accordance with manufacturer's published recommendations as well as applicable sections of SMACNA manual and as specified above.
- E. Install ceiling mounted grilles and registers with the blade deflection facing away from the line of sight.
- F. Coordinate with other work, including ductwork and ductwork accessories, as necessary to interface installation of air outlets and inlets with other work

DIFFUSERS, REGISTERS AND GRILLES
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END OF SECTION 233713