

SECTION 102613

WALL AND CORNER GUARDS

PART 1 GENERAL

1.01 SUMMARY

- A. This section includes the following types of wall protection systems:
 - 1. Corner Guards

1.02 SUBMITTALS

- A. Samples:
 - 1. Tamper Resistant Fasteners: Each type required.
- B. Product Data: Manufacturer's catalog sheets, specifications, and installation instructions.

PART 2 PRODUCTS

2.01 MATERIALS

- A. Stainless Steel Corner Guards:
 - 1. Model: CG-SS4-18723-90 – (72in x 3in x 3in - 90 Deg, 18ga, Type 304, Stainless Steel Corner Guard) by The Corner Guard Store, 2220 Fernbrook Lane North, Plymouth, MN 55447
- B. Fasteners:
 - 1. Stainless steel tamper resistant screws.
 - 2. Screw anchors, tubular, lead coated, braided fiber.

PART 3 EXECUTION

3.01 INSTALLATION

- A. Install the Work of this Section in accordance with the manufacturer's printed instructions and as otherwise specified.
- B. Fasten corner guards to walls with screws and anchors in each wing. Space screws not more than 2 inches from ends and not more than 8 inches oc, unless otherwise indicated.

END OF SECTION

SECTION 220529

PIPE HANGERS AND SUPPORTS

PART 1 GENERAL

1.01 PRODUCTS FURNISHED BUT NOT INSTALLED UNDER THIS SECTION

- A. Companion high density filler pieces for installation over the top 180 degree surface of pipe or tubing, at points of support where a combination clevis hanger, insulation shield and high density insulating saddle are installed.

1.02 SUBMITTALS

- A. Shop Drawings:
 - 1. Details of trapeze hangers and upper hanger attachments for piping 4 inches in diameter and over. Include the number and size of pipe lines to be supported on each type of trapeze hanger.
 - 2. Details of pipe anchors.
- B. Product Data: Catalog sheets, specifications and installation instructions for each item specified except fasteners.
- C. Submit an Environmental Product Declaration (EPD) from the manufacturer for steel within this specification section, if available. A statement of the contractor's good faith effort to obtain the EPD shall be provided if not available.
 - 1. Manufacturer-provided EPDs must be Product Specific Type III (Third-Party Reviewed), in adherence with ISO 14025 *Environmental labels and declarations*, ISO 14044 *Environmental management – Life cycle assessment*, and ISO 21930 *Core rules for environmental product declarations of construction products and services*.

1.04 QUALITY ASSURANCE

- A. Regulatory Requirements:
 - 1. Comply with the applicable requirements of the ASME B31 Piping Codes.
 - 2. Unless otherwise shown or specified, comply with the requirements of the Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS) Standards SP-58, and SP-69.

PART 2 PRODUCTS

2.01 PIPE HANGERS AND SUPPORTS

- A. Combination clevis hanger, pipe insulation shield and vapor barrier jacketed high density insulating saddle with companion high density filler piece.
 - 1. Insulating saddles and filler pieces shall be of the same thickness and materials as the adjoining pipe insulation. Saddles shall cover the lower 180 degrees of the pipe or tubing, and companion filler pieces shall cover

the upper 180 degrees of the pipe or tubing. Physical sizes, gages, etc. of the components of insulated hangers shall be in accordance with the following schedule:

PIPE OR TUBING SIZE (Inches)	SHIELD LENGTH (Inches)	SHIELD GAGE	SADDLE LENGTH (Inches)	VAPOR BARRIER JACKET LENGTH (Inches)
Up to 2-1/2	4	16	6	10
3 to 6	4	14	6	10
8 to 14	10	12	12	16
16 and up	10	10	12	16

- B. Pipe Hangers: Height adjustable standard duty clevis type, with cross bolt and nut.
- C. Adjustable Floor Rests and Base Flanges: Steel.
- D. Hanger Rods: Mild, low carbon steel, fully threaded or threaded at each end, with two nuts at each end for positioning rod and hanger, and locking each in place.
- E. Riser Clamps: Malleable iron or steel.
- F. Rollers: Cast Iron.

2.02 ANCHORS AND ATTACHMENTS

- A. Sleeve Anchors (Group II, Type 3, Class 3): Molly’s Div./USM Corp. Parasleeve Series, Ramset’s Dynabolt Series, or Red Head/Phillips AN, HN, or FS Series.
- B. Wedge Anchors (Zinc Plated, Group II, Type 4, Class 1): Hilti’s Kwik Bolt Series, Molly’s Div./USM Corp. Parabolt PB Series, Ramset’s Trubolt T Series, or Red Head/Phillips WS Series.
- C. Self-Drilling Anchors (Group III, Type 1): Ramset’s RD Series, or Red Head/Phillips S Series.
- D. Non-Drilling Anchors (Group VIII, Type 1): Ramset’s Dynaset DS Series, Hilti’s HDI Series, or Red Head/Phillips J Series.
- E. Stud Anchors (Group VIII, Type 2): Red Head/Phillips JS Series.
- F. Beam Clamps: Forged steel beam clamp, with weldless eye nut (right hand thread), steel tie rod, nuts, and washers, Grinnell’s Fig No. 292 (size for load, beam flange width, and rod size required).

2.03 FASTENERS

- A. Bolts, Nuts, Washers, Lags, and Screws: Medium carbon steel; size and type to suit application; galvanized for high humidity locations, and treated wood; plain finish for other interior locations. Except where shown otherwise on the Drawings, furnish type, size, and grade required for proper installation of the Work.

2.04 SHOP PAINTING AND PLATING

- A. Hangers, supports, rods, inserts and accessories used for pipe supports, unless chromium plated, cadmium plated or galvanized shall be shop coated with metal primer paint. Electroplated copper hanger rods, hangers and accessories may be used with copper pipe or copper tubing.
- B. Hanger supports for chromium plated pipe shall be chromium plated brass.

PART 3 EXECUTION

3.01 PREPARATORY WORK – NOT USED

3.02 INSTALLATION

- A. Do not hang or support one pipe from another or from ductwork.
 - 1. Do not bend threaded rod.
- B. Support all insulated horizontal piping conveying fluids below ambient temperature, by means of hangers or supports with insulation shields installed outside of the insulation.
- C. Space hangers or supports for horizontal piping on maximum center distances as listed in the following hanger schedules, except as otherwise specified, or noted on the Drawings.
 - 1. For Steel, and Threaded Brass Pipe:

PIPE SIZE (Inches)	MAXIMUM SPACING (Feet)
1 and under	8
1-1/4 and 1-1/2	9
2	10
2-1/2 and up	12

- 2. For Grooved End Steel Pipe:

PIPE SIZE (Inches)	MAXIMUM SPACING (Feet)
1-1/2 and under	7
2 through 4	10
5 and over	12

No pipe length shall be left unsupported between any two coupling joints.

3. For Directional Changes: Install a hanger or support close to the point of change of direction of all pipe runs in either a horizontal or vertical plane.
4. For Concentrated Loads: Install additional hangers or supports, spaced as required and directed, at locations where concentrated loads such as in-line pumps, valves, fittings or accessories occur, to support the concentrated loads.
5. For Branch Piping Runs and Runouts Over 5 feet In Length: Install a minimum of one hanger, and additional hangers if required by the hanger spacing schedules.
6. Parallel Piping Runs: Where several pipe lines run parallel in the same plane and in close proximity to each other, trapeze hangers may be submitted for approval. Base hanger spacing for trapeze type hangers on the smallest size of pipe being supported. Design the entire hanger assembly based on a safety factor of five, for the ultimate strength of the material being used.

D. Size hanger rods in accordance with the following:

PIPE OR TUBING SIZE (Inches)	SINGLE ROD HANGER SIZE (Inches)		DOUBLE ROD HANGER SIZE (Inches)	
	PIPE	TUBING	PIPE	TUBING
1/2 to 2	3/8	1/4	3/8	1/4
2-1/2 and 3	1/2	3/8	3/8	1/4
4 and 5	5/8	1/2	1/2	3/8
6	3/4	1/2	5/8	1/2
8, 10 and 12	7/8	5/8	3/4	5/8

1. Secure hanger rods as follows: Install one nut under clevis, angle or steel member; one nut on top of clevis, angle or steel member; one nut inside insert or on top of upper hanger attachment and one nut and washer against insert or on lower side of upper hanger attachment. A total of four nuts are required for each rod, two at upper hanger attachment and two at hanger.

E. Vertical Piping:

1. Support vertical risers of piping systems, by means of heavy duty hangers installed close to base of pipe risers, and by riser clamps with extension arms at intermediate floors, with the distance between clamps not to exceed 25 feet, unless otherwise specified. Support pipe risers in

vertical shafts equivalent to the aforementioned. Install riser clamps above floor slabs, with the extension arms resting on floor slabs. Provide adequate clearances for risers that are subject to appreciable expansion and contraction, caused by operating temperature ranges.

2. Install intermediate supports between riser clamps on maximum 6 foot centers, for copper tubing risers 1-1/4" in size and smaller, installed in finished rooms or spaces other than mechanical equipment machine or steam service rooms, or penthouse mechanical equipment rooms.
3. Support cast iron risers, by means of heavy duty hangers installed close to the base of the pipe risers, and 1/4 inch thick malleable iron or steel riser clamps with extension arms at each floor level, with the distance between clamps not to exceed 25 feet. Support cast iron risers in vertical shafts equivalent to the aforementioned.
4. Support hubless cast iron risers, by means of heavy duty hangers installed close to the base of the pipe risers, and by malleable iron or steel riser clamps with the extension arms at each floor level, with the distance between clamps or intermediate supports not to exceed 12 feet. Support risers in vertical shafts equivalent to the aforementioned.

3.03 UPPER HANGER ATTACHMENTS

- A. General:
 1. Secure upper hanger attachments to overhead structural steel, steel bar joists, or other suitable structural members.
 2. Do not attach hangers to steel decks that are not to receive concrete fill.
 3. Do not attach hangers to precast concrete plank decks less than 2-3/4 inches thick.
 4. Do not use flat bars or bent rods as upper hanger attachments.
- B. Attachment to Steel Frame Construction: Provide intermediate structural steel members where required by pipe support spacing. Select steel members for use as intermediate supports based on a minimum safety factor of five.
 1. Do not use drive-on beam clamps.
 2. Do not support piping over 4 inches in size from steel bar joists. Secure upper hanger attachments to steel bar joists at panel points of joists.
 3. Do not drill holes in main structural steel members.
 4. Beam clamps, with tie rods as specified, may be used as upper hanger attachments for the support of piping, subject to clamp manufacturer's recommended limits.
- C. Attachment to Concrete Filled Steel Decks:
 1. New Construction: Install metal deck ceiling bolts.
 2. Existing Construction: Install welding studs (except at roof decks). Do not support a load in excess of 250 lbs from any single welded stud.
 3. Do not attach hangers to decks less than 2-1/2 inches thick.
- D. Attachment to Cast-In-Place Concrete: Secure to overhead construction by means of cast-in-place concrete inserts.

- E. Attachment to Existing Cast-In-Place Concrete:
 - 1. For piping up to a maximum of 4 inches in size, secure hangers to overhead construction with self-drilling type expansion shields and machine bolts.
 - 2. Secure hangers to wall or floor construction with single unit expansion shields or self-drilling type expansion shields and machine bolts.

3.04 ANCHORS, RESTRAINTS, RIGID SUPPORTS, STAYS AND SWAY BRACES

- A. Install pipe anchors, restraints and sway braces, at locations noted on the Drawings. Design anchors so as to permit piping to expand and contract freely in opposite directions, away from anchor points. Install anchors independent of all hangers and supports, and in a manner that will not affect the structural integrity of the building.

END OF SECTION